AUTOMATIC TRANSMISSION

SECTION AT

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ļ			ΜH

DIAGNOSTIC TROUBLE CODE INDEX

Alphabetical & P No. Index for DTC P NO. INDEX FOR DTC

ALPHABETICAL INDEX FOR DTC

	DTC			D	TC		Reference	
Items (CONSULT screen terms)	ECM*1	CONSULT GST*2	Reference page	CONSULT GST*2	ECM*1	(CONSULT screen terms)	page	
A/T 1ST GR FNCTN	1103	P0731	AT-92	P0705	1101	INHIBITOR SW/CIRC	AT-78	
A/T 2ND GR FNCTN	1104	P0732	AT-97	P0710	1208	ATF TEMP SEN/CIRC	AT-82	
A/T 3RD GR FNCTN	1105	P0733	AT-101	P0720	1102	VEH SPD SEN/CIR AT*4	AT-86	
A/T 4TH GR FNCTN	1106	P0734	AT-105	P0725	1207	ENGINE SPEED SIG*4	AT-89	
A/T TCC S/V FNCTN	1107	P0744	AT-117	P0731	1103	A/T 1ST GR FNCTN	AT-92	
ENGINE SPEED SIG*4	1207	P0725	AT-89	P0732	1104	A/T 2ND GR FNCTN	AT-97	
ATF TEMP SEN/CIRC	1208	P0710	AT-82	P0733	1105	A/T 3RD GR FNCTN	AT-101	
INHIBITOR CIRC	1101	P0705	AT-78	P0734	1106	A/T 4TH GR FNCTN	AT-105	
L/PRESS SOL/CIRC	1205	P0745	AT-124	P0740	1204	TCC SOLENOID/CIRC	AT-113	
O/R CLTCH SOL/CIRC	1203	P1760	AT-142	P0744	1107	A/T TCC S/V FNCTN	AT-117	
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VEH SPD SEN/CIR AT*4	1102	P0720	AT-86	P1760	1203	O/R CLTCH SOL/CIRC	AT-142	

^{*1:} In Diagnostic Test Mode II (Self-diagnostic results), these numbers are controlled by NISSAN.

^{*2:} These numbers are prescribed by SAE J2012.

^{*3:} When the fail-safe operation occurs, the MIL illuminates.

^{*4:} The MIL illuminates after TCM enters the fail-safe mode in two consecutive trips, if both the "Revolution sensor" and the "Engine speed signal" meet the fail-safe condition at the same time.

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "AIR BAG" and "Seat Belt Pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

In addition to the supplemental air bag modules for a frontal collision, the supplemental side air bag used along with the seat belt helps to reduce the risk or severity of injury to the driver and front passenger in a side collision. The supplemental side air bag consists of air bag modules (located in the outer side of front seats), satellite sensor, diagnosis sensor unit (which is one of components of supplemental air bags for a frontal collision), wiring harness, warning lamp (which is one of components of supplemental air bags for a frontal collision). Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

EC

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.

FE

Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.

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 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses (except "Seat Belt Pre-tensioner" connector) can be identified with yellow harness connector (and with yellow harness protector or yellow insulation tape before the harness connectors).

MiT

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

AT

The ECM (ECCS control module) has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

PD

CAUTION:

 Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

rill ie. RA

 Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease, dirt, bent terminals, etc.)

BR

 Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.

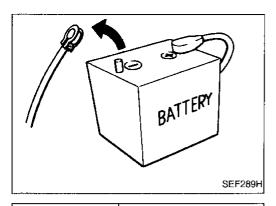
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 Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

RS

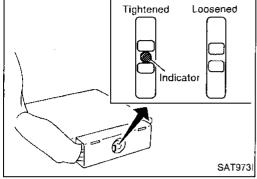
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HA



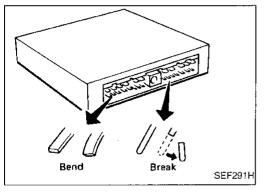
Precautions

 Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.



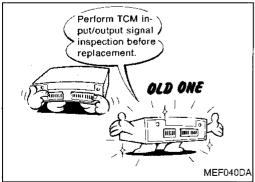
When connecting TCM harness connector, tighten securing bolt until the orange indicator appears.

e : 3.0 - 5.0 N·m (0.3 - 0.5 kg·m, 26 - 43 in-lb)



 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-74.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCEDURE".

The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.

Precautions (Cont'd)

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-6).
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under "Changing A/T Fluid" in the MA section when changing A/T fluid.

Service Notice or Precautions

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of "1", "2" or "D". The customer may complain of sluggish or poor acceleration.

When the ignition key is turned "ON" following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. (For "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", refer to AT-47.)

Fail-Safe may occur without electrical circuit damage if the vehicle is driven under extreme conditions (such as excessive wheel spin followed by sudden braking). To recover normal shift pattern, turn the ignition key "OFF" for 5 seconds, then "ON".

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The RA customer may resume normal driving conditions.

Always follow the "Work Flow" (Refer to AT-55).

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor. During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.

The torque converter should not be replaced if:

- The oil has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.

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Service Notice or Precautions (Cont'd)

 Transaxle failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.

 Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer.

Replace radiator lower tank (which includes ATF cooler) with a new one and flush cooler line using cleaning solvent and compressed air.

OBD-II SELF-DIAGNOSIS

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
 the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table on
 AT-41 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.
 - -Inhibitor switch
 - -A/T 1st, 2nd, 3rd, or 4th gear function
 - -A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

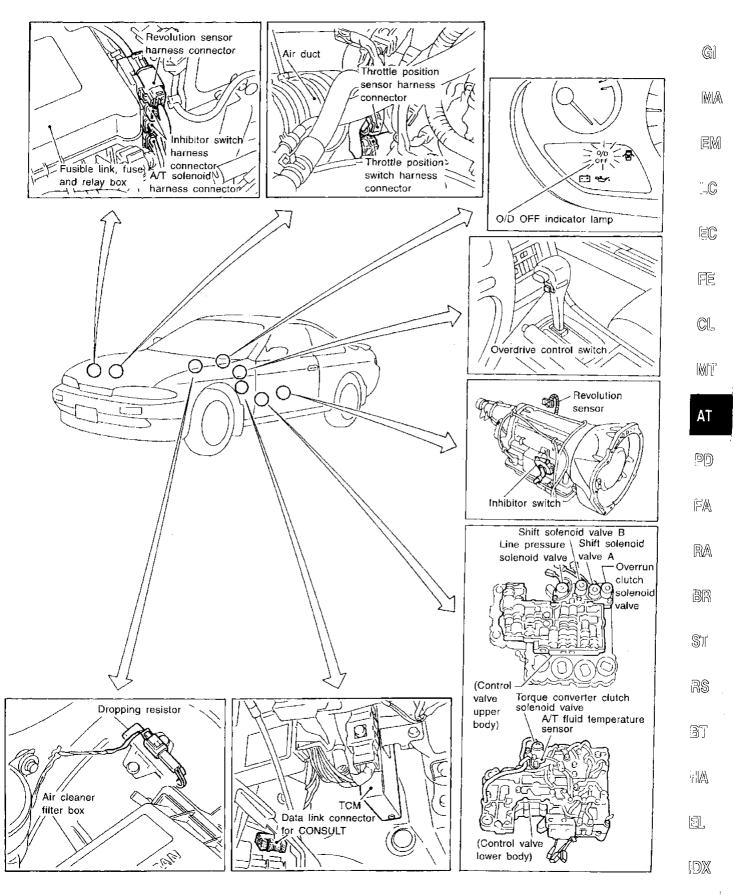
Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

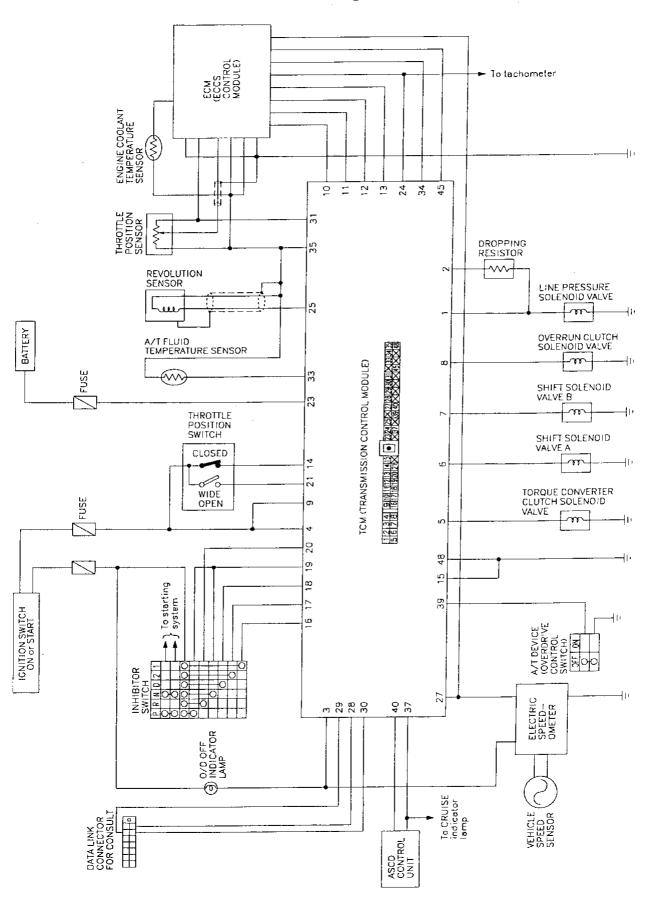
Tool number (Kent-Moore No.) Tool name	Description		©I
ST2505S001 (J34301-C) Oil pressure gauge set	A	Measuring line pressure	M/
① ST25051001 (—) Oil pressure gauge ② ST25052000		—3	EiM
(—) Hose ③ ST25053000		4	LC
Joint pipe (4) ST25054000 (—)		— ⑤	EC
Adapter (5) ST25055000 (—) Adapter			ŗĒ
ST07870000 (J37068)	NT097	Disassembling and assembling A/T	CL
Transmission case stand	a c	a: 182 mm (7.17 in) b: 282 mm (11.10 in)	MT
	NT421	c: 230 mm (9.06 in) d: 100 mm (3.94 in)	AT
KV31102100 (J37065) Torque converter one- way clutch check tool		Checking one-way clutch in torque converter	PD
	NT098		FA
ST25850000 (J25721-A) Sliding hammer	a d	Removing oil pump assembly	RA
	NT422	a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P	BR
ST33200000 (J26082) Drift		Installing oil pump housing oil seal Installing rear oil seal	ST
	NT091	a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	RS
KV31102400 (J34285 and J34285-87) Clutch spring compressor	a	Removing and installing clutch return springs	BT
			HA
	NT423	a: 320 mm (12.60 in) b: 174 mm (6.85 in)	
	L		

	Special Service Tools (Cont'd)					
Tool number (Kent-Moore No.) Tool name	Description					
(J34291) Shim setting gauge set	NT101 PARAGA	Selecting oil pump cover bearing race and oil pump thrust washer				

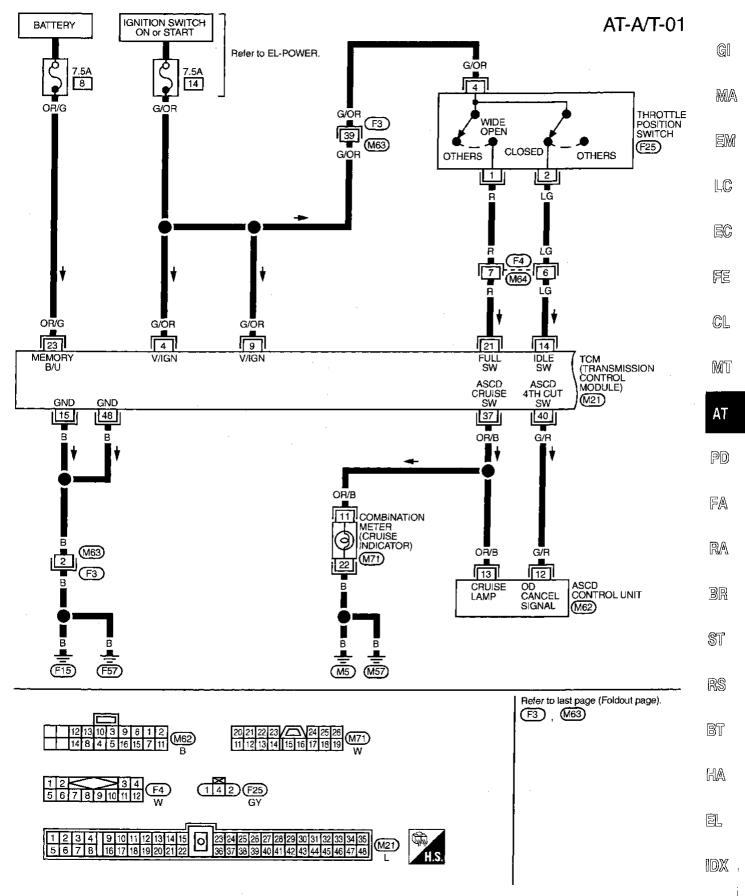
A/T Electrical Parts Location

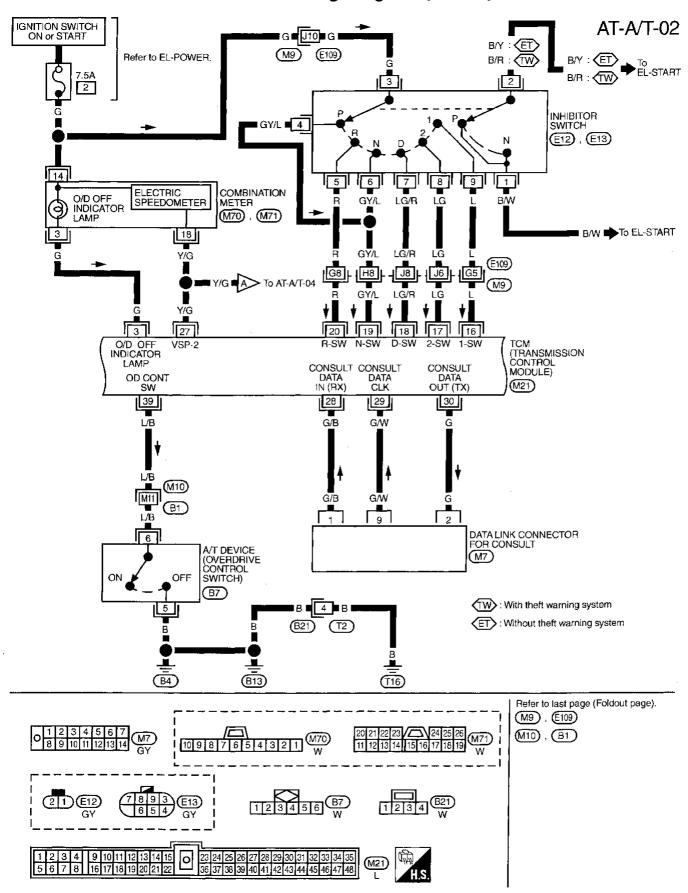


Circuit Diagram

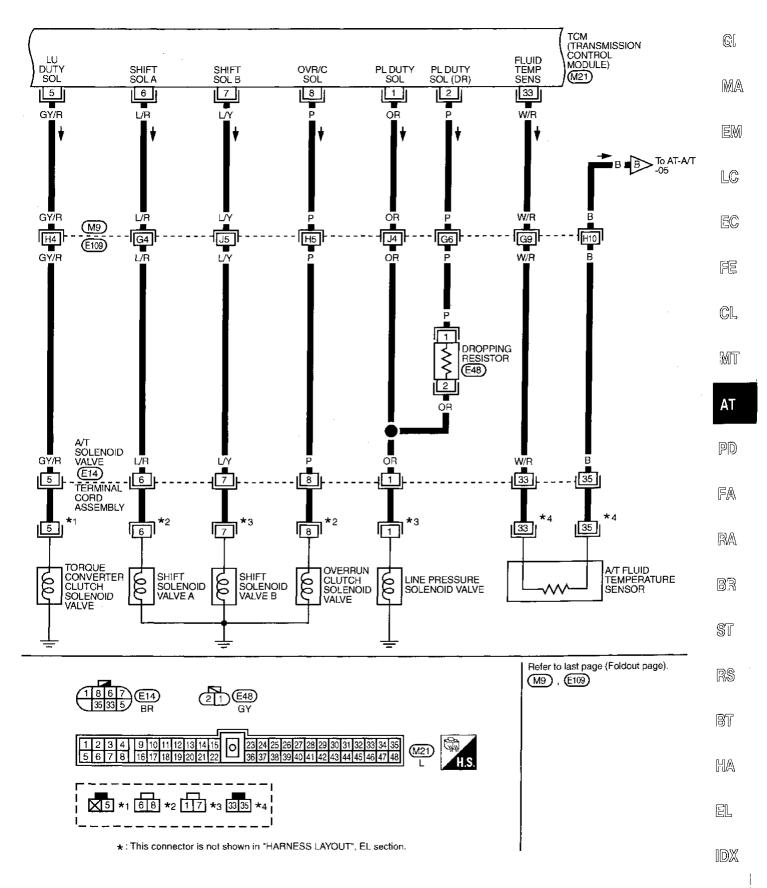


Wiring Diagram

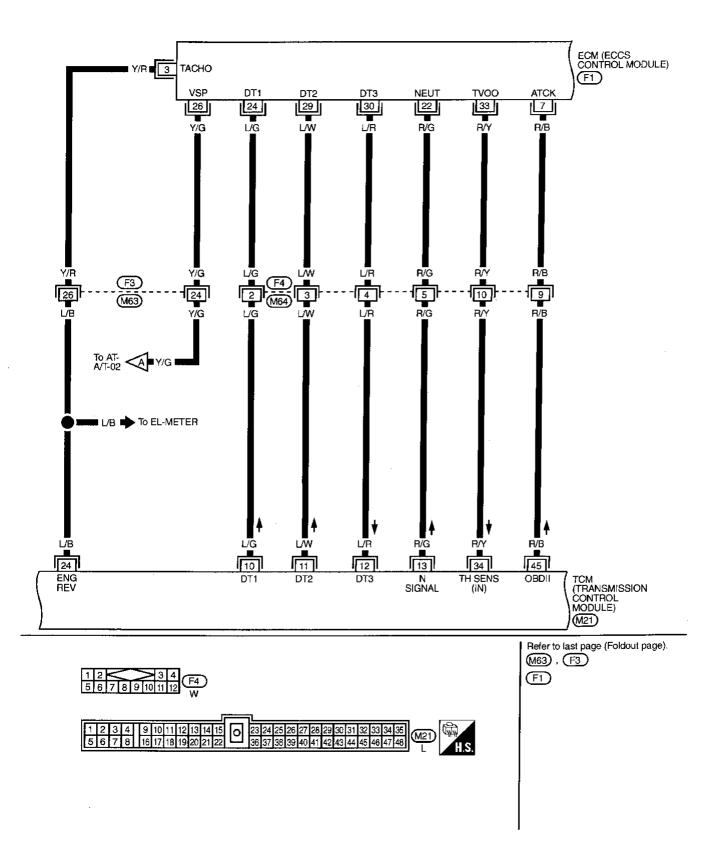


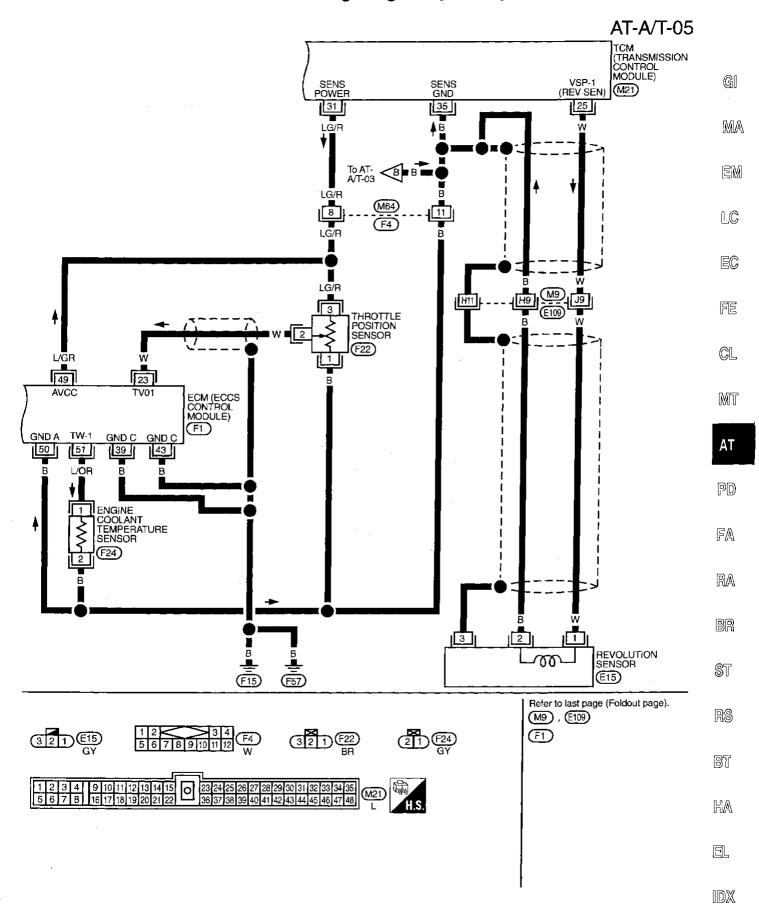


AT-A/T-03



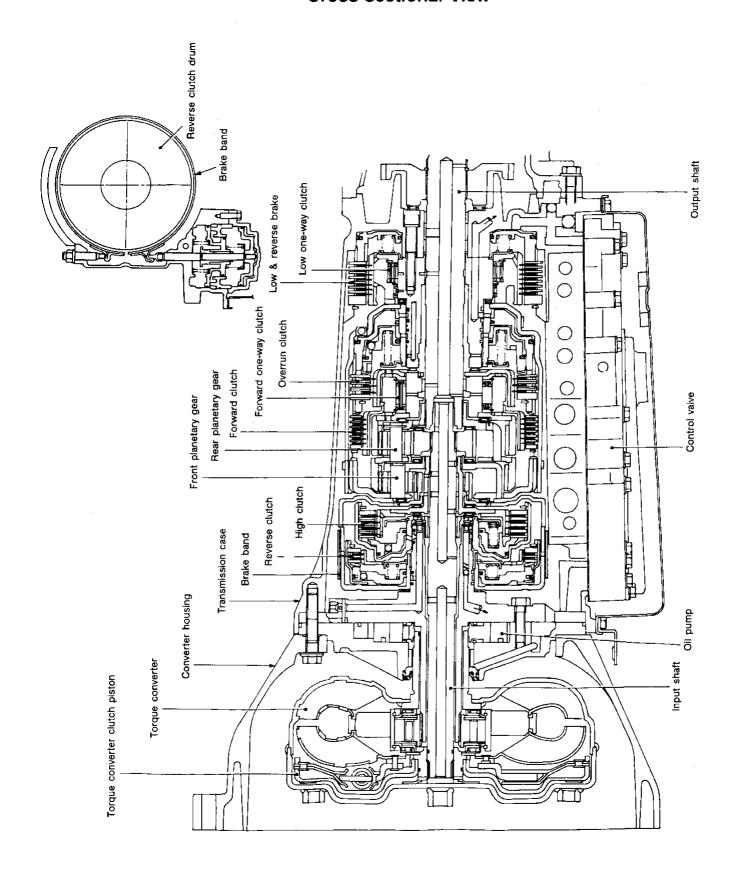
AT-A/T-04



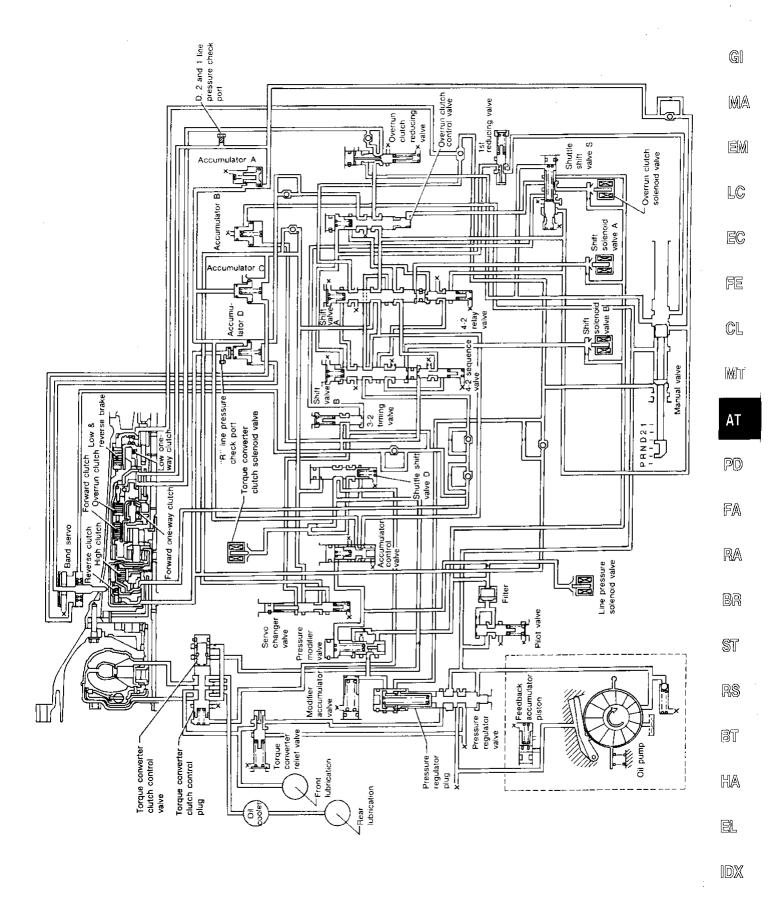


MAT644A

Cross-sectional View



Hydraulic Control Circuits



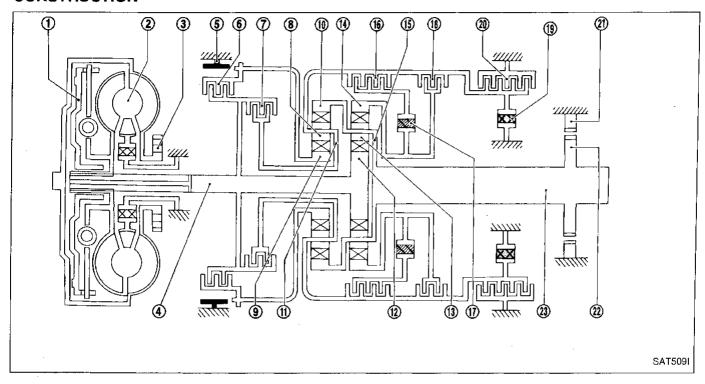
Shift Mechanism

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



- Torque converter clutch piston
- ② Torque converter
- 3 Oil pump
- (4) Input shaft
- ⑤ Brake band
- 6 Reverse clutch
- High clutch
- 8 Front pinion gear

- ⑤ Front sun gear
- Front internal gear
- Tront planetary carrier
- (12) Rear sun gear
- (3) Rear pinion gear
- (1) Rear internal gear
- Rear planetary carrier
- Forward clutch

- Forward one-way clutch
- (18) Overrun clutch
- (19) Low one-way clutch
- 20 Low & reverse brake
- ② Parking pawl
- 2 Parking gear
- ② Output shaft

Shift Mechanism (Cont'd)

POWER TRANSMISSION

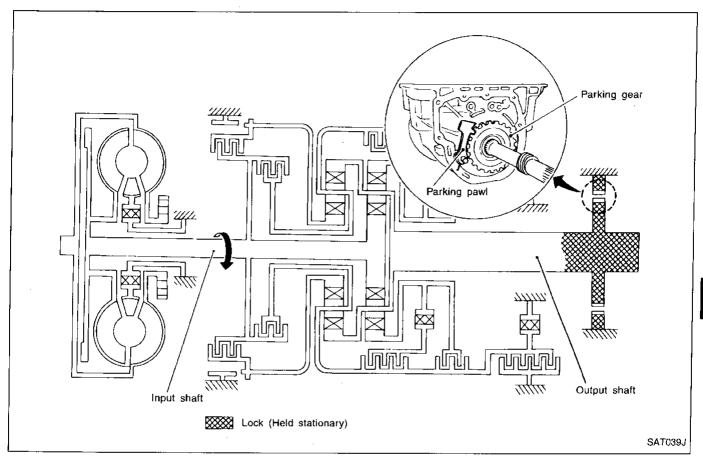
"N" and "P" positions

"N" position

No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.

"P" position

Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked.



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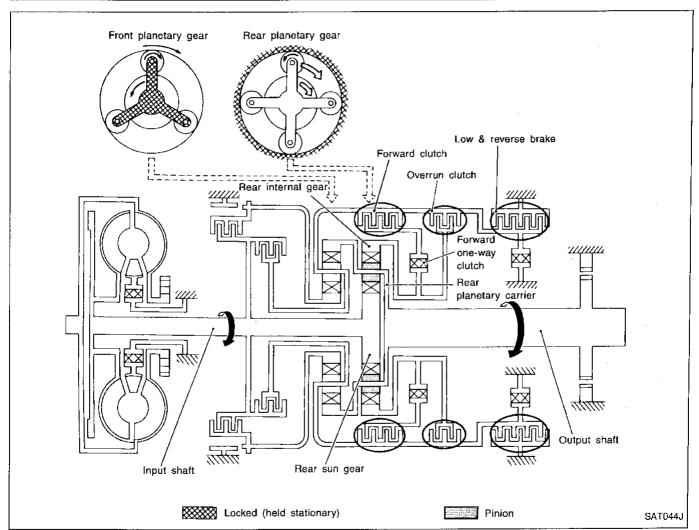
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Shift Mechanism (Cont'd)

"1₁" position

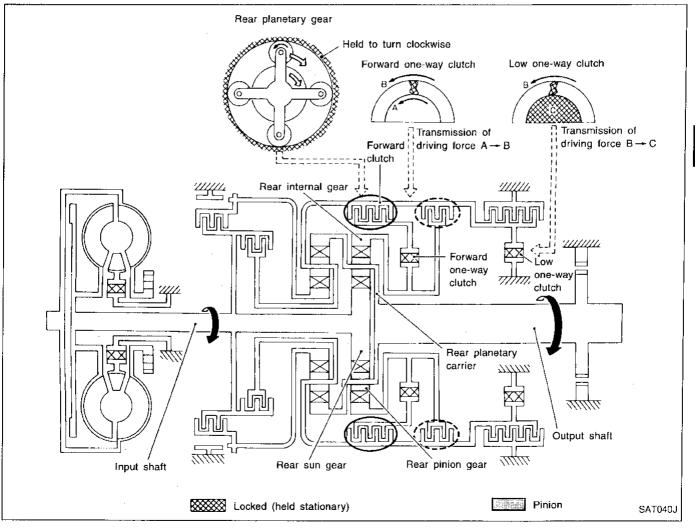
Forward clutch Forward one-way clutch Overrun clutch Low and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and D_2 .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.
Power flow	Input shaft
	+
	Rear sun gear
	+
	Rear planetary gear Output shaft



Shift Mechanism (Cont'd)

"D₁" and "2₁" positions

Forward one-way clutch Forward clutch Low one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches. (Start-up at D ₁)
Overrun clutch	D ₁ : Overdrive control switch in "OFF"
engagement conditions	Throttle opening less than 3/16
(Engine brake)	 2₁: Throttle opening less than 3/16 At D₁ and 2₁ positions, engine brake is not activated due to free turning of low one-way clutch.
Power flow	Input shaft
	Rear sun gear
	Rear pinion gear
	Rear planetary carrier Output shaft



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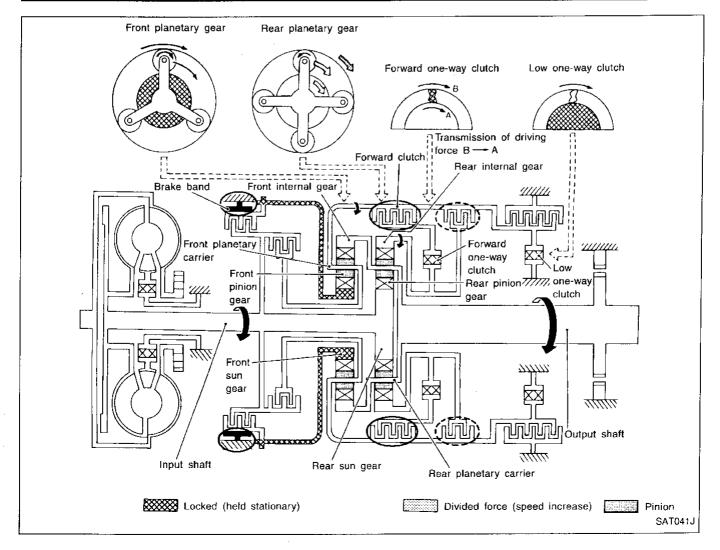
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Shift Mechanism (Cont'd)

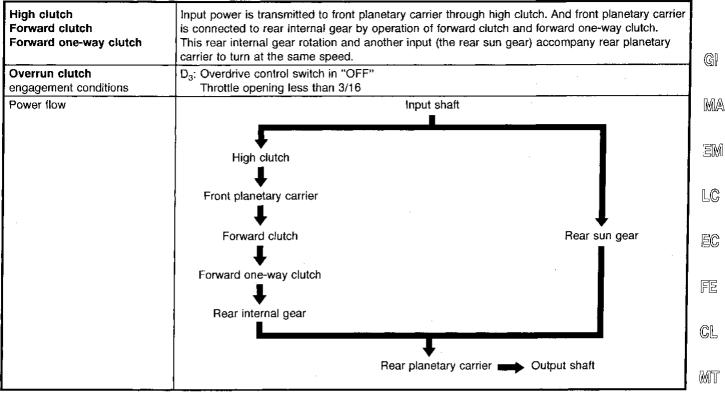
"D2", "22" and "12" positions

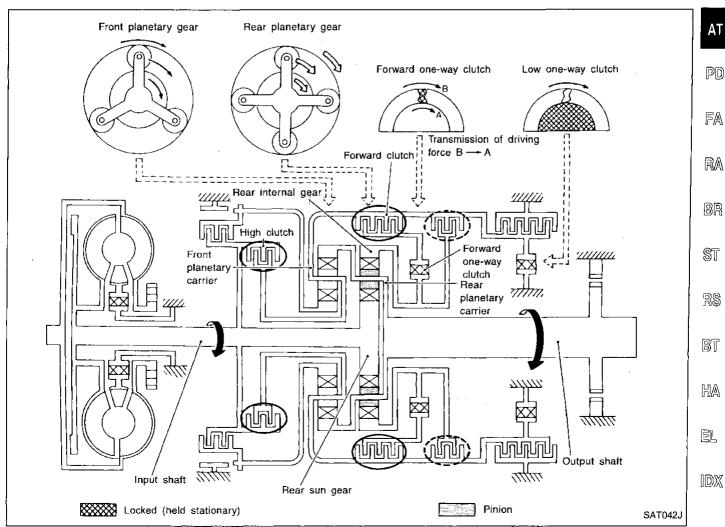
Forward clutch Forward one-way clutch Brake band	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.							
Overrun clutch engagement conditions	D ₂ : Overdrive control switch in "OFF" Throttle opening less than 3/16 2 ₂ : Throttle opening less than 3/16 1 ₂ : Always engaged							
Power flow	Input shaft Front internal gear Rear sun gear Rear planetary carrier Front internal gear Front planetary carrier Rear planetary carrier Front planetary carrier Rear internal gear							



Shift Mechanism (Cont'd)

"D₃" position

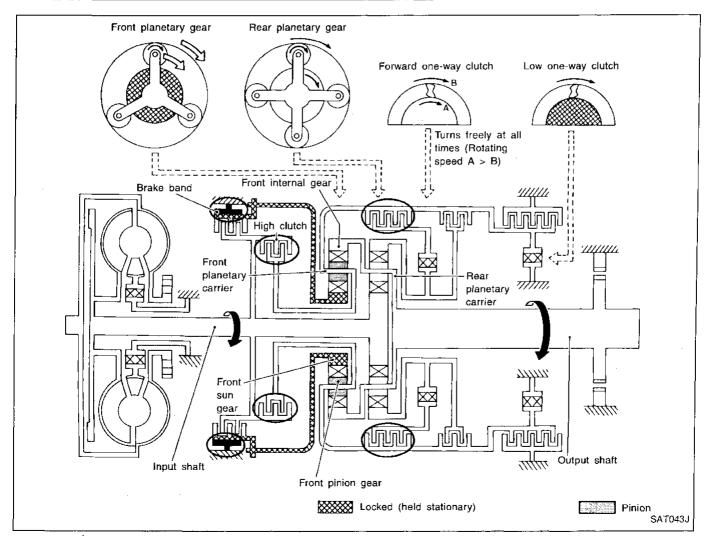




Shift Mechanism (Cont'd)

"D₄" (OD) position

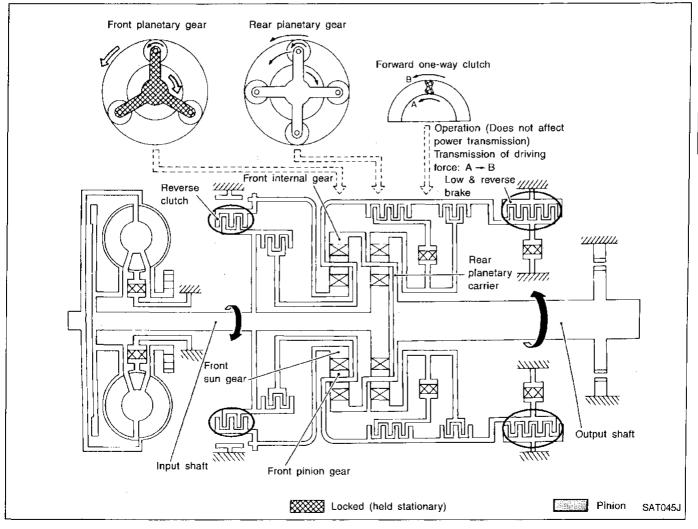
High clutch Brake band Forward clutch (Does not affect power transmission)	Input power is transmitted to front carrier through high clutch. This front planetary carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.						
Engine brake	At D_4 position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.						
Power flow	Input shaft High clutch	Front internal gear Rear planetary carrier Output shaft					
	Front planetary carrier Front pinion gear	Output shaft					



Shift Mechanism (Cont'd)

"R" position

Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.						
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.						
Power flow	Input shaft						
	+						
	Reverse clutch						
	†						
	Front pinion gear Front sun gear						
	1						
	Front internal gear Output shaft						



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Shift Mechanism (Cont'd)

FUNCTION OF CLUTCH AND BRAKE

Control members	Abbr.	Function			
Reverse clutch	R/C	To transmit input power to front sun gear (9).			
High clutch	H/C	To transmit input power to front planetary carrier ①.			
(ii) Forward clutch F/C		To connect front planetary carrier ① with forward one-way clutch ①.			
Overrun clutch O/C		To connect front planetary carrier ① with rear internal gear ①.			
⑤ Brake band	B/B	To lock front sun gear ③.			
Forward one-way clutch F/O.C		When forward clutch is engaged, to stop rear internal gear (1) from rotating in opposite direction.			
(1) Low one-way clutch	L/O.C	At D ₁ position, to prevent rear internal gear (4) from rotating in opposite direction.			
② Low & reverse brake	L & R/B	To lock rear internal gear $\textcircled{1}$ (2, 1_2 and 1_1), to lock front planetary carrier $\textcircled{1}$ (R position).			

CLUTCH AND BAND CHART

		Reverse	1 -	Forward	orward Overrun	Band servo			Forward Low	Low &			
Shift position	clutch clutch		clutch	1 1	2nd apply	3rd release	4th apply	one-way clutch	one-way clutch ®	reverse brake @	Lock-up	Remarks	
	P												PARK POSITION
	R	0									0		REVERSE POSITION
	N												NEUTRAL POSITION
	1st			0	*1⊗				•	•			Automatic shift $1 \leftrightarrow 2 \leftrightarrow 3 \leftrightarrow 4$
D*4	2nd			0	·1©	0			•				
D 4	3rd		0	0	·1©	·2 (X)	(X)		•			*5○	
	4th		0	(X)		·3 (X)	(X)	0				0	
2	1st			0	⊗				•	•			Automatic shift
	2nd			0	0	0			•				1 ↔ 2
1	1st			0	0				•		0		Locks (held sta- tionary)
	2nd			0	0	0			•				in 1st speed 1 ← 2

Operates					

(-)	:	Operates.

: Operates when throttle opening is less than 3/16, activating engine brake.

: Operates during "progressive" acceleration.

(X): Operates but does not affect power transmission.

(🕉): Operates when throttle opening is less than 3/16, but does not affect engine brake.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

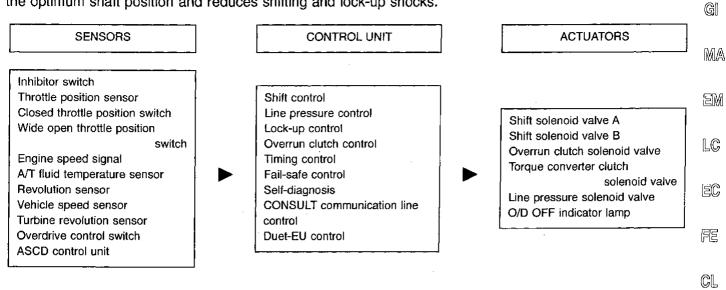
*4: A/T will not shift to 4th when overdrive control switch is set in "OFF" position.

*5: Operates when overdrive control switch is "OFF".

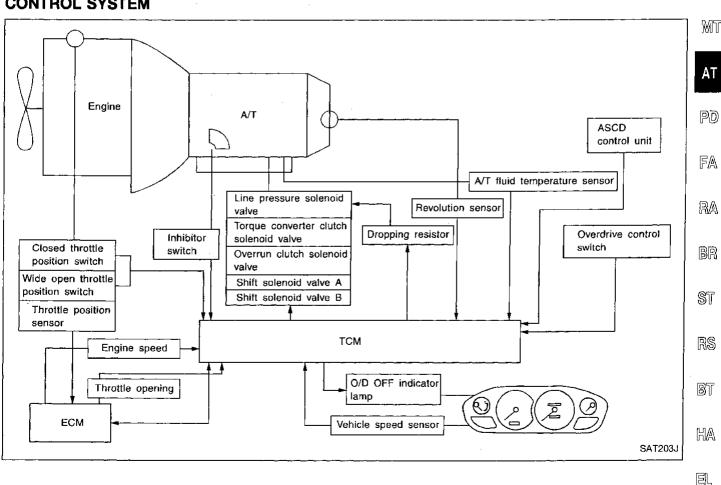
Control System

OUTLINE

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shaft position and reduces shifting and lock-up shocks.



CONTROL SYSTEM



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Control System (Cont'd)

TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.

 Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

	Sensors and solenoid valves	Function
	Inhibitor switch	Detects select lever position and sends a signal to TCM.
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.
Innut	Engine speed signal	From ECM (ECCS control module)
Input	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	Overdrive control switch	Sends a signal, which prohibits a shift to "D ₄ " (overdrive) position, to the TCM.
	ASCD control unit	Sends a cruise signal or "D ₄ " (overdrive) cancel signal to TCM.
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.

Control Mechanism

LINE PRESSURE CONTROL

TCM has the various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



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Normal control

"A" position

"D", "2", "1"

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"2" or "1"

position

position

Throttle opening --

"2" or "1" position

Vehicle speed -

No shifting

When shifting

(1-> 2 shift)

Throttle opening ----

(kg/cm², psi)

(kg/cm², psi)

pressure

Line kPa

psi)

(kg/cm²,

Line KPa

pressure

Line Pa The line pressure to throttle opening characteristics is set for suitable clutch operation.



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Back-up control (Engine brake)

If the selector lever is shifted to "2" position while driving in D₄ (OD) or D₃, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



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During shift change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.



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At low fluid temperature

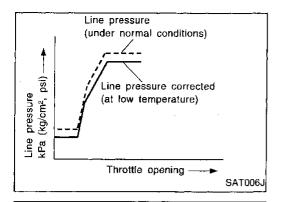
Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



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Control Mechanism (Cont'd)

• The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



-10°C (14°F)

Normal temperature

Throttle opening ----

(kg/cm², psi)

pressure

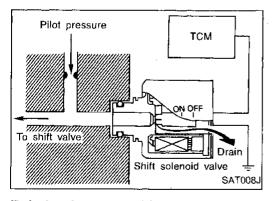
tine KPa

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 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.

SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.



Control of shift solenoid valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

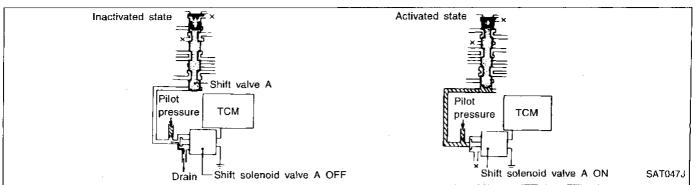
The shift solenoid valve performs simple ON-OFF operation. When set to "ON", the drain circuit closes and pilot pressure is applied to the shift valve.

Relation between shift solenoid valves A and B and gear positions

Gear position		·			
Shift solenoid valve	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (OD)	N-P
Α	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

Control Mechanism (Cont'd)

Control of shift valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

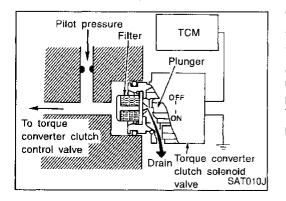
LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.

Conditions for lock-up operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	"D" position		
Gear position	D_4	D ₃	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	OFF		
A/T fluid temperature sensor	More than 40°C (104°F)		



Torque converter clutch solenoid valve control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the "OFF" period, and opens the circuit during the "ON" period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.

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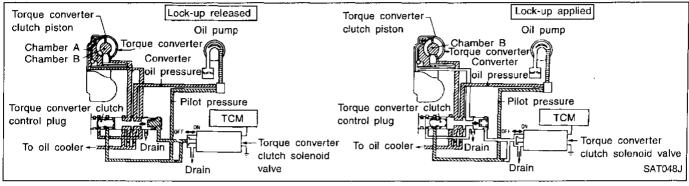
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Control Mechanism (Cont'd) High **OFF-time** Amount of drain Pilot pressure psi) → **DECREASING** HIGH INCREASING pressure (kg/cm², p Lock-up released Lock-up Lock-up Pilot kPa applied RELEASING Slip Torque converter clutch High solenoid valve off-time ratio (%) SAT011J

Torque converter clutch control valve operation



Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

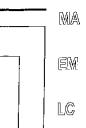
The overrun clutch operates when the engine brake is needed.

Control Mechanism (Cont'd)

Overrun clutch operating conditions

	Gear position	Throttle opening	
"D" position	D ₁ , D ₂ , D ₃ gear position	Less than 3/16	
"2" position	2 ₁ , 2 ₂ gear position	Tess than 5/10	
"1" position	1 ₁ , 1 ₂ gear position	At any position	

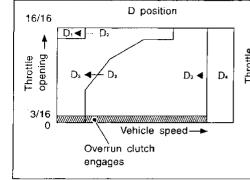
2 position

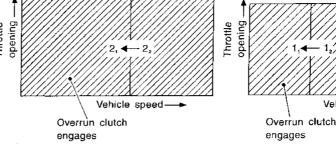


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1 position

Vehicle speed-





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Overrun clutch solenoid valve control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

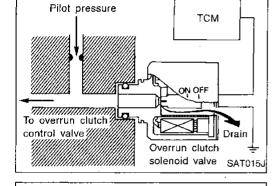
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When this solenoid valve is "ON", the pilot pressure drain port closes. When it is "OFF", the drain port opens.

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During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

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Overrun clutch control valve operation

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When the solenoid valve is "ON", pilot pressure A is applied to the overrun clutch control valve through shuttle shift valve S. This pushes up the overrun clutch control valve. The line pressure, which is routed by the overrun clutch reducing valve, is then shut off so that the clutch does not engage.

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When the solenoid valve is "OFF", pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

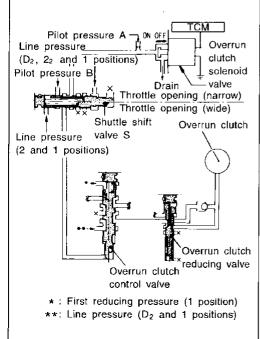
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In the "1" position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

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Control Valve

FUNCTION OF CONTROL VALVES

Valve name	Function					
Pressure regulator valve Pressure regulator plug Pressure regulator sleeve plug	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.					
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure- modifier pressure (signal pressure) which controls optimum line pressure for all driving con- ditions.					
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsations					
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.					
Accumulator control valve Accumulator control sleeve	Regulate accumulator backpressure to pressure suited to driving conditions.					
Manual valve	Directs line pressure to oil circuits corresponding to select positions.					
	Circuit					
	Position ① ② ③					
	P Line pressure					
	PRND21 (3)					
	D O (1) (7) (7) (7)					
	2 0 0					
	1 0 0					
	Hydraulic pressure drains when the shift lever is in Neutral.					
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st->2nd->3rd->4th gears/4th->3rd->2nd->1st gears) in combination with shift valve B.					
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st→2nd→3rd→4th gears/4th→3rd→2nd→1st gears) in combination with shift valve A.					
Shuttie shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in "D" (D_4) position when the throttle is wide open.					
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in "D" position. (Interlocking occurs if the overrun clutch engages during D ₄ operation.)					
4-2 relay valve	Memorizes that the transmission is in "D" (D_4) position. Prevents the transmission from downshifting from "D" (D_4) to "2" position in combination with 4-2 sequence valve and shift valves A and B when downshifting from "D" (D_4) to "2" position.					
4-2 sequence valve .	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from "D" (D ₄) to "2" position.					
Servo charger valve	An accumulator and a one-way orifice are used in the "2" position band servo oil circuit to dampen shifting shock when shifting from "1" to "2" position. To maintain adequate flowrate when downshifting from "D" position to "2" position, the servo charger valve directs "2" position band servo hydraulic pressure to the circuit without going through the one-way orifice when downshifting from "D" position.					

Control Valve (Cont'd)

		_
Valve name	Function	_
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from "D" to "1" or "2" position while driving in D_3 .	-
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the "1" position 1_2 to 1_1 .	Gi
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In "1" and "2" positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	M./
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.	
Torque converter clutch control valve Torque converter clutch control plug Torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.	C
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch solenoid valve acts on the lock-up valve in the "D" position of D ₂ , D ₃ and D ₄ . ("1" or "R" position, lock-up is inhibited.)	5C
	Lock-up control is not affected in "D" position D_2 , D_3 or D_4 , unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the TCM.	

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Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination with the ECM (ECCS control module). The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-49.

OBD-II Function for A/T System

The ECM (ECCS control module) provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL		
nems	One trip detection Two to		
Shift solenoid valve A — DTC: P0750 (1108)	X		
Shift solenoid valve B — DTC: P0755 (1201)	X		
Throttle position sensor or switch — DTC: P1705 (1206)	X		
Except above		X	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

How to read DTC and 1st trip DTC

DTC and 1st trip DTC can be read by the following methods.



1. The number of blinks of the malfunction indicator lamp in the Diagnostic Test Mode II (Self-Diagnostic Results) Examples: 1101, 1102, 1103, 1104, etc. For details, refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. These DTCs are controlled by NISSAN.



2. CONSULT or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc. These DTCs are prescribed by SAE J2012.



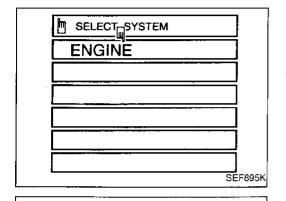
(CONSULT also displays the malfunctioning component or system.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT can identify them as shown below. Therefore, using CONSULT (if available) is recom-

mended.



A sample of CONSULT display for DTC is shown at left. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for "ENGINE" with CONSULT. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

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If the DTC is being detected currently, the time data will be "0".

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■ SELF-DIAG RESULTS **FAILURE DETECTED** TIME INHIBITOR SW/CIRC [0] [P0705] PRINT || FFdata SAT002J

If a 1st trip DTC is stored in the ECM, the time data will be "[1t]".

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■ SELF-DIAG RESULTS ■ **FAILURE DETECTED** TIME INHIBITOR SW/CIRC [1t]

[P0705]

|ERASE|| PRINT ||FFdata

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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

FREEZE FRAME DATA AND 1ST TRIP FREEZE FRAME DATA

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT or GST. The 1st trip freeze frame data can only be displayed on the CONSULT screen, not on the GST. For detail, refer to EC section ("CONSULT", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

Priority		Items		
1	Freeze frame data	Misfire — DTC: P0300 - P0306 (0701, 0603 - 0608) Fuel Injection System Function — DTC: P0171 (0115), P0172 (0114), P0174 (0209), P0175 (0210)		
2		Except the above items (Includes A/T related items)		
3	1st trip freeze frame data			

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT or GST is easier and quicker than switching the mode selector on the ECM.

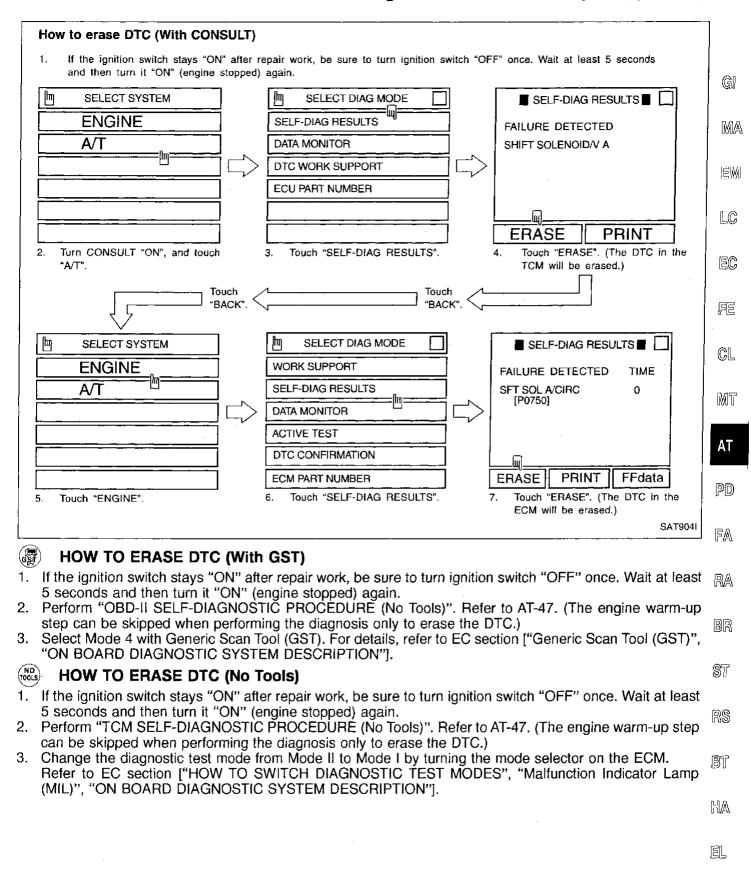
The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC section ("Emission-related Diagnostic Information", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

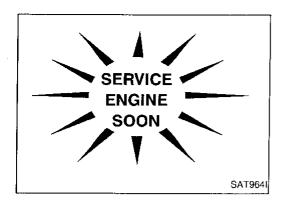
- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- **Test values**

HOW TO ERASE DTC (With CONSULT)

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- If the ignition switch stays "ON" after repair work, be sure to turn ignition switch "OFF" once. Wait at least 5 seconds and then turn it "ON" (engine stopped) again.
- Turn CONSULT "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- Touch "ENGINE".
- Touch "SELF-DIAG RESULTS".
- Touch "ERASE". (The DTC in the ECM will be erased.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)





Malfunction Indicator Lamp (MIL)

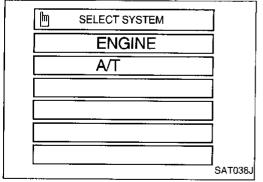
- The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the blown lamp.
- If the malfunction indicator lamp does not light up, refer to EL section ("Warning Lamps/System Description", "WARNING LAMPS").
 - (Or see MIL & Data Link Connectors in EC section.)
- 2. When the engine is started, the malfunction indicator lamp should go off.

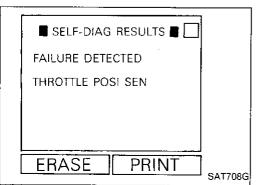
If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC section ("ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION").

CONSULT

NOTICE

- 1. The CONSULT electrically displays shift timing and lock-up timing (that is, operation timing of each sole-noid).
 - Check for time difference between actual shift timing and the CONSULT display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2. Shift schedule (which implies gear position) displayed on CONSULT and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
 - Actual shift schedule has more or less tolerance or allowance,
 - Shift schedule indicated in Service Manual refers to the point where shifts start, and
 - Gear position displayed on CONSULT indicates the point where shifts are completed.
- 3. Shift solenoid valve "A" or "B" is displayed on CONSULT at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT information can be found in the Operation Manual supplied with the CONSULT unit.





SELF-DIAGNOSIS

After performing this procedure, place check marks for results on the "DIAGNOSTIC WORKSHEET", AT-53. Reference pages are provided following the items.



- 1. Turn on CONSULT and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.

 If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-74. If result is NG, refer to EL section ("POWER SUPPLY ROUTING").
- Touch "SELF-DIAG RESULTS".
 Display shows malfunction experienced since the last erasing operation.
 CONSULT performs REAL-TIME SELF-DIAGNOSIS.

Also, any malfunction detected while in this mode will be displayed at real time.

CONSULT (Cont'd)

SELF-DIAGNOSTIC RESULT TEST MODE

Detected items			TCM self-diagnosis	OBD-II (DTC)
(Screen terms for CONSULT, "SELF-DIAG RESULTS" test mode) "A/T" "ENGINE"		Malfunction is detected when	Available by O/D OFF	Available by malfunction indicator lamp*2.
			indicator lamp or "A/T" on CONSULT	"ENGINE" on CONSULT or GS
Inhibitor switch circuit		TCM does not receive the correct voltage signal		P0705
-	INHIBITOR SW/CIRC	(based on the gear position) from the switch.		
Revolution sensor		TCM does not receive the proper voltage signal	x	P0720
VHCL SPEED SEN-A/T	VEH SPD SEN/CIR AT	from the sensor.		
Vehicle speed sensor (Me	 	TCM does not receive the proper voltage signal	x	_
VHCL SPEED SEN MTR		from the sensor.		
A/T 1st gear function	A/T 40T CD ENOTE:	A/T cannot be shifted to the 1st gear position aven if electrical circuit is good.		P0731*1
	A/T 1ST GR FNCTN	even if electrical circuit is good.		· · · · · · · · · · · · · · · · · · ·
Av i Zilo gear juricion	A/T 2ND GR FNCTN	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	_	P0732*1
A/T 3rd gear function	TAT ZNO GA FNOTN	A/T cannot be shifted to the 3rd gear position		
—	A/T 3RD GR FNCTN	even if electrical circuit is good.		P0733*1
A/T 4th gear function	THE COLUMN	A/T cannot be shifted to the 4th gear position	· · · · · · · ·	
:	A/T 4TH GR FNCTN	even if electrical circuit is good.	-	P0734*1
A/T TCC S/V function (Lo		A/T cannot perform lock-up even if electrical		
<u> </u>	A/T TCC S/V FNCTN	circuit is good.	_	P0744*1
Shift solenoid valve A		TCM detects an improper voltage drop when it	· · · ·	DAZEO
SHIFT SOLENOID/V A	SFT SOL A/CIRC	tries to operate the solenoid valve.	X	P0750
Shift solenoid valve B		TCM detects an improper voltage drop when it		P0755
SHIFT SOLENOID/V B	SFT SOL B/CIRC	tries to operate the solenoid valve.	Х	MU/55
Overrun clutch solenoid v		TCM detects an improper voltage drop when it	х	P1760
OVERRUN CLUTCH S/V	O/R CLUCH SOL/CIRC	tries to operate the solenoid valve.	^_	F-1700
T/C clutch solenoid valve		TCM detects an improper voltage drop when it	×	P0740
T/C CLUTCH SOL/V	TCC SOLENOID/CIRC	tries to operate the solenoid valve.		
Line pressure solenoid va		TCM detects an improper voltage drop when it	x	P0745
LINE PRESSURE S/V	L/PRESS SOL/GRC	tries to operate the solenoid valve.		
Throttle position sensor Throttle position switch		TCM receives an excessively low or high volt-	,	D1705
THROTTLE POSI SEN	TP SEN/CIRC A/T	age from the sensor.	x	P1705
Engine speed signal	I OCIVONO AVI	TCM does not receive the proper voltage signal		
ENGINE SPEED SIG		from the ECM.	X	P0725
A/T fluid temperature sens	sor	TCM receives an excessively low or high volt-		
BATT/FLUID TEMP SEN ATF TEMP SEN/CIRC		age from the sensor.	X	P0710
nitial start		This is not a malfunction message (Whenever		
NITIAL START	_	shutting off a power supply to the TCM, this message appears on the screen.)	X	_
No failure NO SELF DIAGNOSTIC FURTHER TESTING MAY		No failure has been detected.	×	X

X : Applicable

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EL

^{-:} Not applicable

^{*1 :} These malfunctions cannot be displayed by MIL SERIES if another malfunction is assigned to MIL.

^{*2 :} Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

CONSULT (Cont'd)

DATA MONITOR MODE (A/T)

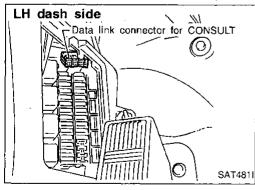
		Monit	or item		
Item	Display	ECU input signals	Main signals	Description	Remarks
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	x	_	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in "N" or "f position with vehicle stationary, CONSULT data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	x	<u> </u>	 Vehicle speed computed from signal of vehicle speed sensor is displayed. 	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.
Throttle position sensor	THRTL POS SEN [V]	Х	_	Throttle position sensor signal voltage is displayed.	
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises.	
Battery voltage	BATTERY VOLT [V]	х	_	 Source voltage of TCM is displayed. 	
Engine speed	ENGINE SPEED [rpm]	x	x	Engine speed, computed from engine speed signal, is dis- played.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х	_	 ON/OFF state computed from signal of overdrive control SW is displayed. 	
P/N position switch	P/N POSI SW [ON/OFF]	×	-	 ON/OFF state computed from signal of P/N position SW is displayed. 	
R position switch	R POSITION SW [ON/OFF]	x		 ON/OFF state computed from signal of R position SW is dis- played. 	
D position switch	D POSITION SW [ON/OFF]	x		 ON/OFF state computed from signal of D position SW is dis- played. 	
2 position switch	2 POSITION SW [ON/OFF]	х		 ON/OFF status, computed from signal of 2 position SW, is dis- played. 	
1 position switch	1 POSITION SW [ON/OFF]	х		 ON/OFF status, computed from signal of 1 position SW, is dis- played. 	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х		Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	 Status of ASCD OD release signal is displayed. ON OD released OFF OD not released 	 This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	х	-	 ON/OFF status, computed from signal of kickdown SW, is dis- played. 	 This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	х	-	ON/OFF status, computed from signal of closed throttle position SW, is displayed.	
Wide open throttle position switch	W/O THRL/P-SW [ON/OFF]	×	-	ON/OFF status, computed from signal of wide open throttle position SW, is displayed.	
Gear position	GEAR	-	х	Gear position data used for computation by TCM, is displayed.	
Selector lever position	SLCT LVR POSI	_	х	 Selector lever position data, used for computation by TCM, is displayed. 	 A specific value used for con- trol is displayed if fail-safe is activated due to error.

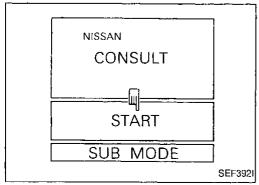
CONSULT (Cont'd)

		Monito	or item			
Item	Display	ECU input signals	Main signals	Description	Remarks	
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	Vehicle speed data, used for computation by TCM, is dis- played.		_ (
Throttle position	THROTTLE POSI [/8]	_	X.	Throttle position data, used for computation by TCM, is dis- played.	A specific value used for control is displayed if fail-safe is activated due to error.	- [\]
Line pressure duty	LINE PRES DTY [%]	_	×	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.		
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	į į	Х	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.		L
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	x	Control value of shift solenoid valve A, computed by TCM from each input signal, is displayed.	Control value of solenoid is dis- played even if solenoid circuit is disconnected. The "OFF" signal is displayed if	- (= F
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	X	Control value of shift solenoid valve B, computed by TCM from each input signal, is dis- played.	solenoid circuit is shorted.	G
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	X	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is displayed. 		- M
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	-	х	Control status of O/D OFF indi- cator lamp is displayed.		A

X: Applicable

-: Not applicable





CONSULT setting procedure

Turn ignition switch "OFF".

link connector for CONSULT is located behind the cover.

Turn ignition switch "ON". Touch "START".

DTC WORK SUPPORT MODE WITH CONSULT

Connect CONSULT to Data link connector for CONSULT. Data

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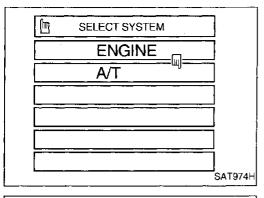
ST

RS

BT

HA

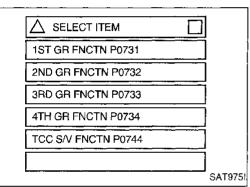
CONSULT (Cont'd)



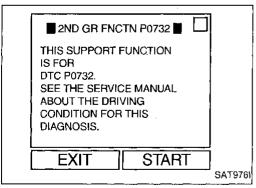
5. Touch "A/T".

SELECT DIAG MODE	
SELF-DIAG RESULTS	
DATA MONITOR]
DTC WORK SUPPORT	}
ECU PART NUMBER	
:	
	SAT974I

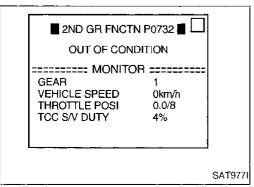
6. Touch "DTC WORK SUPPORT".



7. Touch select item menu (1ST, 2ND, etc.).



8. Touch "START".



9. Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

■ 2ND GR FNCTN P0732 ■ L TESTING ======= MONITOR ======== **GEAR VEHICLE SPEED** 50km/h THROTTLE POSI 8.0/8 TCC S/V DUTY 4% SAT9781

CONSULT (Cont'd)

When testing conditions are satisfied, CONSULT screen changes from "OUT OF CONDITION" to "TESTING".

■ 2ND GR FNCTN P0732 ■ L STOP **VEHICLE** SAT9791 10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

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11. Perform test drive to check gear shift feeling in accordance RA with instructions displayed.

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■ 2ND GR FNCTN P0732 ■ COMPLETED RESULTS NG **END** PRINT SAT980

> 2ND GR FNCTN P0732 DRIVE VHCL IN D RANGE SHIFTING 1+2+3+4 UNDER NORMAL ACCELERATION. DOES A/T SHFT NORMAL CHECK FOR PROPER SHF TIMING AND SHFT SHOCK ======= MONITOR ====== **ENGINE SPEED** 672rpm **GEAR** VEHICLE SPEED 0km/h

> > SAT9811

■ 2ND GR FNCTN P0732 ■ DRIVE VHCL IN D RANGE SHIFTING 1→2→3→4 UNDER NORMAL ACCELERATION. DOES A/T SHFT NORMAL CHECK FOR PROPER SHF TIMING AND SHFT SHOCK ======= MONITOR ======= **ENGINE SPEED** 672rpm **GEAR VEHICLE SPEED** 0km/h YES NO SAT982I 12. Touch "YES" or "NO".

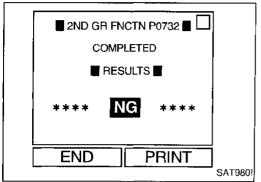
CONSULT (Cont'd)

■ 2ND GR FNCTN P0732 ■ □
COMPLETED
■ RESULTS ■

**** OK ****

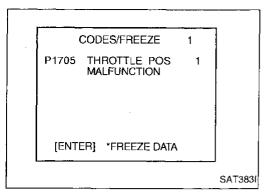
END PRINT
SAT983

13. CONSULT procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



DTC WORK SUPPORT MODE

DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Shift solenoid valve A Each clutch Hydraulic control circuit
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit



Diagnostic Procedure without CONSULT

OBD-II SELF-DIAGNOSTIC PROCEDURE (With GST)

Refer to EC section ["Generic Scan Tool (GST)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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EM

(NO TOOIS) OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOIS)

Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

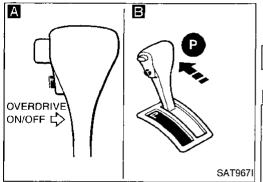
EC

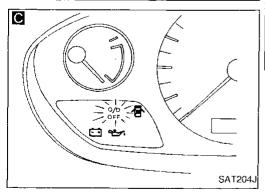
LC

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DIAGNOSIS START A B C No

1. Start engine and warm it up to normal engine operating temperature. 2. Turn ignition switch to "OFF" position.

Wait at least 5 seconds.

3. Move selector lever to "P" position.

4. Turn ignition switch to "ON" position. (Do not start engine.)

5. Does O/D OFF indicator lamp come on for about 2 seconds?

> **↓** Yes (A)

Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-153.

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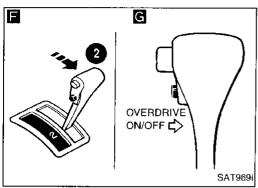
ST

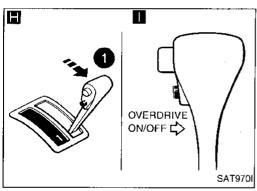
RS

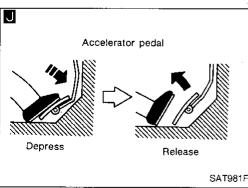
BT

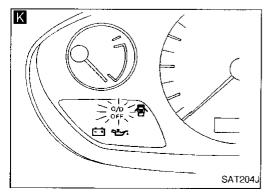
HA

OVERDRIVE ON/OFF C









Diagnostic Procedure without CONSULT (Cont'd)



- 1. Turn ignition switch to "OFF" position.
- 2. Turn ignition switch to "ACC" position.
- 3. Move selector lever to "D" position.
- Turn ignition switch to "ON" position. (Do not start engine.)
- Depress and hold overdrive control switch in "OFF" position until the next step is completed.
- 6. Turn ignition switch to "OFF" position.
- 7. Turn ignition switch to "ON" position. (Do not start engine.)
- Wait more than 2 seconds after ignition switch "ON".

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- 1. Move selector lever to "2" position.
- Depress and hold overdrive control switch in "ON" position until the next step is completed.

- 1. Move selector lever to "1" position.
- Cycle overdrive control switch from "OFF" to "ON" position, depress and hold in "OFF" position until the next step is completed.

J

Depress accelerator pedal fully and release it.

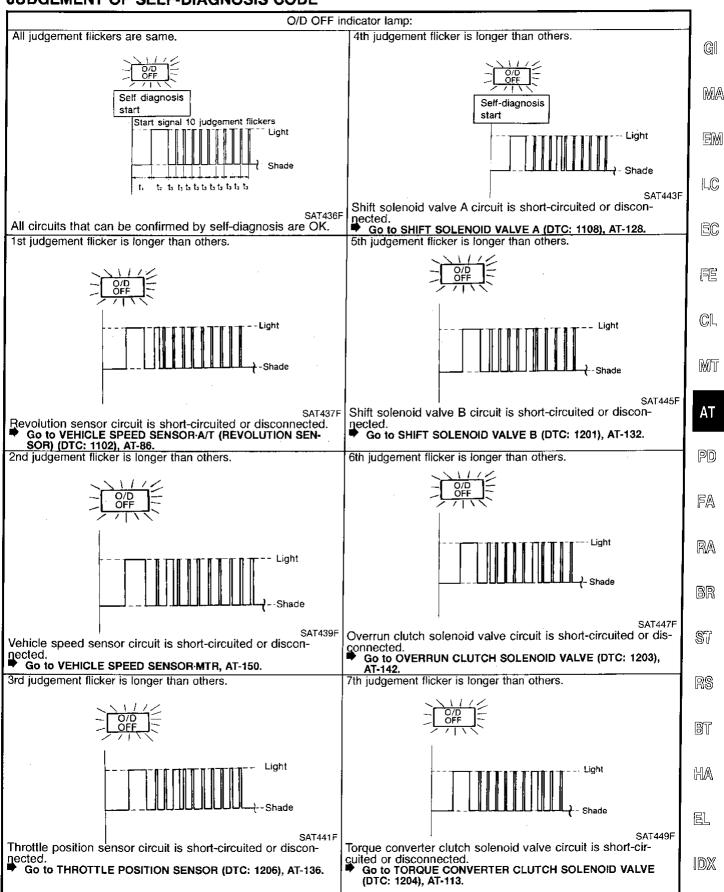
Κ

Check O/D OFF indicator lamp. Refer to JUDGEMENT OF SELF-DIAG-NOSIS CODE, AT-49.

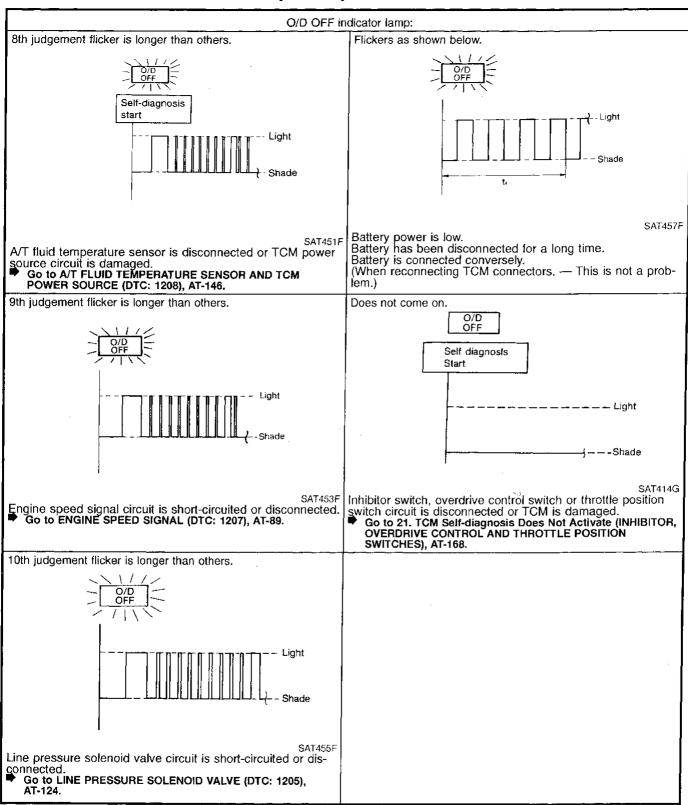
DIAGNOSIS END

Diagnostic Procedure without CONSULT (Cont'd)

JUDGEMENT OF SELF-DIAGNOSIS CODE

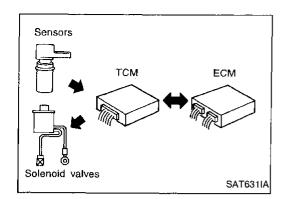


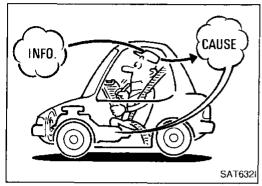
Diagnostic Procedure without CONSULT (Cont'd)

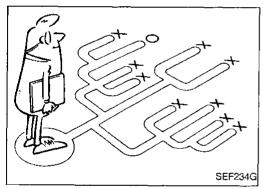


 $t_4 = 1.0$ second

TROUBLE DIAGNOSIS — Introduction







Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or inhibitor switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems. A road test with CONSULT (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-55.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" like the example (AT-52) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.

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TROUBLE DIAGNOSIS — Introduction

Diagnostic Worksheet

INFORMATION FROM CUSTOMER

KEY POINTS

WHAT Vehicle & A/T model WHEN Date, Frequencies WHERE Road conditions

HOW Operating conditions, Symptoms

Customer name MR/MS	Model & Year	VIN	
Trans. model	Engine	Mileage	
Incident Date	Manuf. Date	In Service Date	
Frequency	☐ Continuous ☐ Intermittent	(times a day)	
Symptoms	☐ Vehicle does not move. (☐ A	Any position Particular position)	
	\square No up-shift (\square 1st \rightarrow 2nd \square 2nd \rightarrow 3rd \square 3rd \rightarrow O/D)		
	\square No down-shift (\square O/D \rightarrow 3rd \square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)		
	□ Lockup malfunction		
	☐ Shift point too high or too low.		
	\square Shift shock or slip (\square N \rightarrow D \square Lockup \square Any drive position)		
	□ Noise or vibration		
	□ No kickdown		
	□ No pattern select		
	□ Others (
O/D OFF indicator lamp	Blinks for about 8 seconds.		
	☐ Continuously lit	□ Not lit	
Malfunction indicator lamp (MIL)	□ Continuously lit	□ Not lit	

TROUBLE DIAGNOSIS — Introduction Diagnostic Worksheet (Cont'd)

DIAGNOSTIC WORKSHEET

	It is a second of the second o	
1.	☐ Read the Fail-safe and listen to customer complaints.	AT-5
2.	☐ CHECK A/T FLUID	AT-56
	 □ Leakage (Follow specified procedure) □ Fluid condition □ Fluid level 	
3.	□ Perform STALL TEST and LINE PRESSURE TEST.	AT-56, 59
	☐ Stall test — Mark possible damaged components/others.	
	☐ Torque converter one-way clutch ☐ Low & reverse brake ☐ Reverse clutch ☐ Low one-way clutch ☐ Engine ☐ Overrun clutch ☐ Line pressure is low ☐ Clutches and brakes except high clutch and brake band are OK	
	☐ Pressure test — Suspected parts:	
4.	☐ Perform all ROAD TEST and mark required procedures.	AT-61
	4-1. Check before engine is started	AT-61
	□ SELF-DIAGNOSTIC PROCEDURE — Mark detected items.	li li
	 ☐ Inhibitor switch, AT-78. ☐ A/T fluid temperature sensor, AT-82. ☐ Vehicle speed sensor·A/T (Revolution sensor), AT-86. ☐ Engine speed signal, AT-89. 	
	 ☐ Torque converter clutch solenoid valve, AT-113. ☐ Line pressure solenoid valve, AT-124. ☐ Shift solenoid valve A, AT-128. 	
	 ☐ Shift solenoid valve B, AT-132. ☐ Throttle position sensor, AT-136. ☐ Overrun clutch solenoid valve, AT-142. ☐ Inhibitor, overdrive control and throttle position switches, AT-168. ☐ A/T fluid temperature sensor and TCM power source, AT-146. 	
	□ Vehicle speed sensor·MTR, AT-150.□ Battery□ Others	
	4-2. Check at idle	AT-62
	 □ 1. O/D OFF Indicator Lamp Does Not Come On, AT-153. □ 2. Engine Cannot Be Started In "P" And "N" Position, AT-154. □ 3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed, 	:
	AT-154. □ 4. In "N" Position, Vehicle Moves, AT-155. □ 5. Large Shock. "N" → "R" Position, AT-156. □ 6. Vehicle Does Not Creep Backward In "R" Position, AT-157.	
	☐ 7. Vehicle Does Not Creep Forward In "D", "2" Or "1" Position, AT-158. 4-3. Cruise test	AT 64
	170	AT-64, AT-67
	Part-1 \square 8. Vehicle Cannot Be Started From D ₁ , AT-159. \square 9. A/T Does Not Shift: D ₁ \rightarrow D ₂ Or Does Not Kickdown: D ₄ \rightarrow D ₂ , AT-160. \square 10. A/T Does Not Shift: D ₂ \rightarrow D ₃ , AT-161.	,
	 □ 11. A/T Does Not Shift: D₃ → D₄, AT-162. □ 12. A/T Does Not Perform Lock-up, AT-163. □ 13. A/T Does Not Hold Lock-up Condition, AT-164. 	
	 □ 14. Lock-up Is Not Released, AT-164. □ 15. Engine Speed Does Not Return To Idle (Light Braking D₄ → D₃), AT-165. 	

TROUBLE DIAGNOSIS — Introduction Diagnostic Worksheet (Cont'd)

4.	Part-2	AT-69
1	☐ 16. Vehicle Does Not Start From D ₁ , AT-166.	A1-09
1	\square 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-160.	
ļ	☐ 10. A/T Does Not Shift: $D_2 \rightarrow \bar{D}_3$, AT-161.	
1		AT 70
	Part-3 \Box 17. A/T Does Not Shift: $D_4 \rightarrow D_3$ When Overdrive Control Switch "ON" \rightarrow	AT-70
ŀ	"OFF", AT-166.	
	 □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D₃), AT-165. □ 18. A/T Does Not Shift: D₃ → 2₂, When Selector Lever "D" → "2" Position, AT-167. 	
	 □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2₂), AT-165. □ 19. A/T Does Not Shift: 2₂ → 1₁, When Selector Lever "2" → "1" Position, AT-167. 	
	 20. Vehicle Does Not Decelerate By Engine Brake, AT-168. SELF-DIAGNOSTIC PROCEDURE — Mark detected items. 	
	☐ Inhibitor switch, AT-78.	
	 □ A/T fluid temperature sensor, AT-82. □ Vehicle speed sensor·A/T (Revolution sensor), AT-86. 	
	☐ Engine speed signal, AT-89.	1
ľ	☐ Torque converter clutch solenoid valve, AT-113.	1
	□ Line pressure solenoid valve, AT-124.□ Shift solenoid valve A, AT-128.	
	☐ Shift solenoid valve B, AT-132.	1
	☐ Throttle position sensor, AT-136.	
	 □ Overrun clutch solenoid valve, AT-142. □ Inhibitor, overdrive control and throttle position switches, AT-168. 	
	□ A/T fluid temperature sensor and TCM power source, AT-146.	
	☐ Vehicle speed sensor MTR, AT-150.	
	☐ Battery ☐ Others	
5.	☐ For self-diagnosis NG items, inspect each component. Repair or replace the	AT-41
L	damaged parts.	
6.	□ Perform all ROAD TEST and re-mark required procedures.	AT-61
7.	□ Perform DTC CONFIRMATION PROCEDURE for following MIL indicating items	EC
	and check out NG items. Refer to EC section ["Emission-related Diagnostic Information", "ON BOARD	section
	DIAGNOSTIC SYSTEM DESCRIPTION"].	ľ
]	☐ DTC (P0731, 1103) A/T 1st gear function, AT-92.	ŀ
1	☐ DTC (P0732, 1104) A/T 2nd gear function, AT-97.	
	☐ DTC (P0733, 1105) A/T 3rd gear function, AT-101.	ļ
	 □ DTC (P0734, 1106) A/T 4th gear function, AT-105. □ DTC (P0744, 1107) A/T TCC S/V function (lock-up), AT-117. 	
8.	□ Perform the Diagnostic Procedures for all remaining items marked NG. Repair or	AT-74
	replace the damaged parts.	AT-71
j	Refer to the Symptom Chart when you perform the procedures. (The chart also shows some other possible symptoms and the component inspection orders.)	[
9.	☐ Erase DTC from TCM and ECM memories.	AT-38

Work Flow

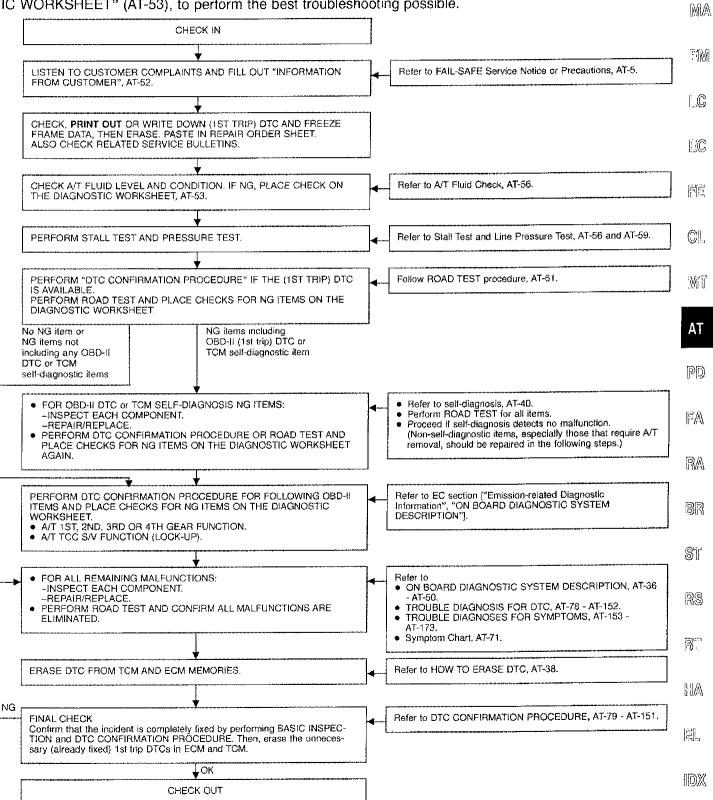
HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

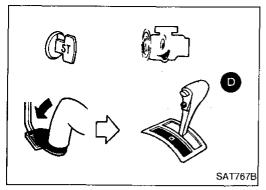
A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

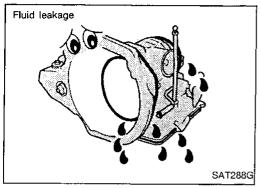
Make good trouble the true charts granded "INFORMATION FROM CUSTOMER" (AT-52) and "DIAGNOS-

GII

Make good use of the two sheets provided, "INFORMATION FROM CUSTOMER" (AT-52) and "DIAGNOS-TIC WORKSHEET" (AT-53), to perform the best troubleshooting possible.







A/T Fluid Check

FLUID LEAKAGE CHECK

- 1. Clean area suspected of leaking for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in "D" position and wait a few minutes.
- Stop engine.
- 4. Check for fresh leakage.



FLUID CONDITION CHECK

Fluid color	Suspected problem
Dark or black with burned odor	Wear of frictional material
Milky pink	Water contamination — Road water entering through filler tube or breather
Varnished fluid, light to dark brown and tacky	Oxidation — Over or under filling, — Overheating

FLUID LEVEL CHECK

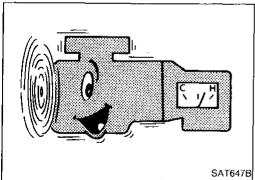
Refer to MA section ("Checking A/T Fluid", "CHASSIS AND BODY MAINTENANCE").

Stall Test

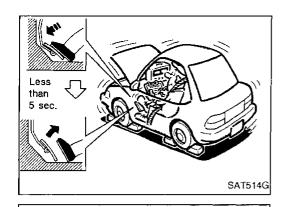
STALL TEST PROCEDURE

- 1. Check A/T and engine fluid levels. If necessary, add.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature: 50 - 80°C (122 - 176°F)



- SAT513G
- Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.



Stall Test (Cont'd)

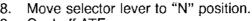
- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide-open throttle gradually while applying foot brake.
- Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution: 2,050 - 2,250 rpm









- Cool off ATF. 9.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in "2", "1" and "R" positions.



LC



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JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the Work Flow shown in AT-55.

Note

Stall revolution is too high in "D" or "2" position:

M

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage
- Slippage occurs at the following gears:

1st through 3rd gears in "D" position and engine brake functions.

SAT771B

1st and 2nd gears in "2" position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage



Stall revolution is too high in "R" position:

- Engine brake does not function in "1" position. Low & reverse brake slippage
- Engine brake functions in "1" position. Reverse clutch slippage

RA

FA

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing



ST

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in "D" position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in "D" position. Brake band slippage

RS

Stall revolution less than specifications:

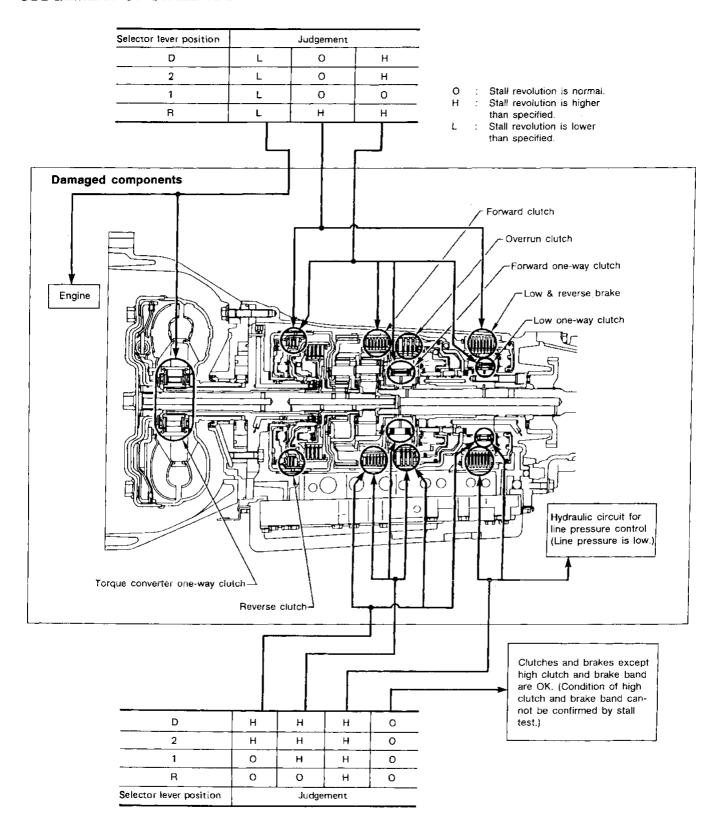
Poor acceleration during starts. One-way clutch seizure in torque converter

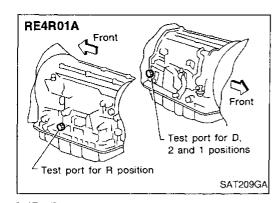
BT

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Stall Test (Cont'd)

JUDGEMENT OF STALL TEST





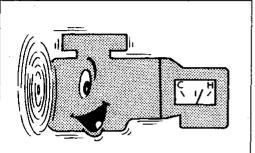
Line Pressure Test

- Location of pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.



MA

EM



LINE PRESSURE TEST PROCEDURE

- Check A/T and engine fluid levels. If necessary, add fluid.
- Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

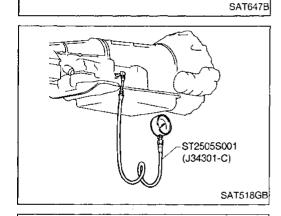
ATF operating temperature: 50 - 80°C (122 - 176°F)



LC

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C!5



Install pressure gauge to corresponding line pressure port.

MT

PD

FA

RA

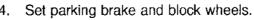
38

ST

RS

80

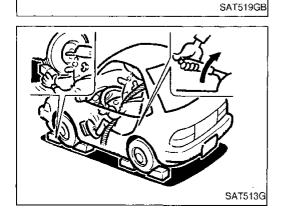




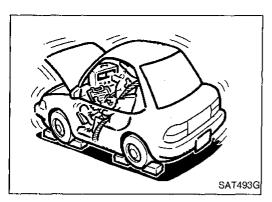
Continue to depress brake pedal fully while line pressure test is being performed at stall speed.



EL



ST2505S001 (J34301-C)

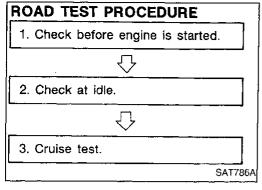


Line Pressure Test (Cont'd)

- 5. Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.
 Line pressure:
 Refer to SDS, AT-262.

JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in "R" and "1" positions, but Normal in "D" and "2" positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-26.
	Line pressure is high.	 Maladjustment of throttle position sensor A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking



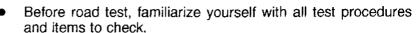
Road Test

DESCRIPTION

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test



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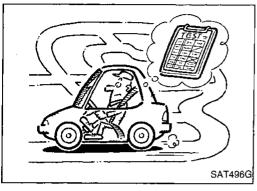
 Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-36 - AT-50 and AT-153 - AT-173.

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OVERDRIVE

ON/OFF

1. CHECK BEFORE ENGINE IS STARTED

MT



- 1. Park vehicle on flat surface.
- 2. Move selector lever to "P" position.3. Turn ignition switch to "OFF" position.
- Wait at least 5 seconds.
- 4. Turn ignition switch to "ON" position.
 (Do not start engine.)
- 5. Does O/D OFF indicator lamp come on for about 2 seconds?

Yes

Stop ROAD TEST.
Go to "1. O/D OFF Indicator Lamp Does Not Come On", AT-153.

PD

FA

RA

D

SAT967:

BR

Perform self-diagnosis and check NG items on the

DIAGNOSTIC WORKSHEET, AT-53.

Refer to SELF-DIAGNO-SIS PROCEDURE, AT-40. ST

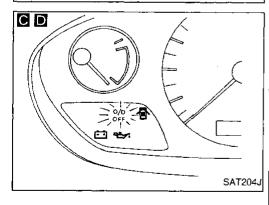
_____ RS

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EL



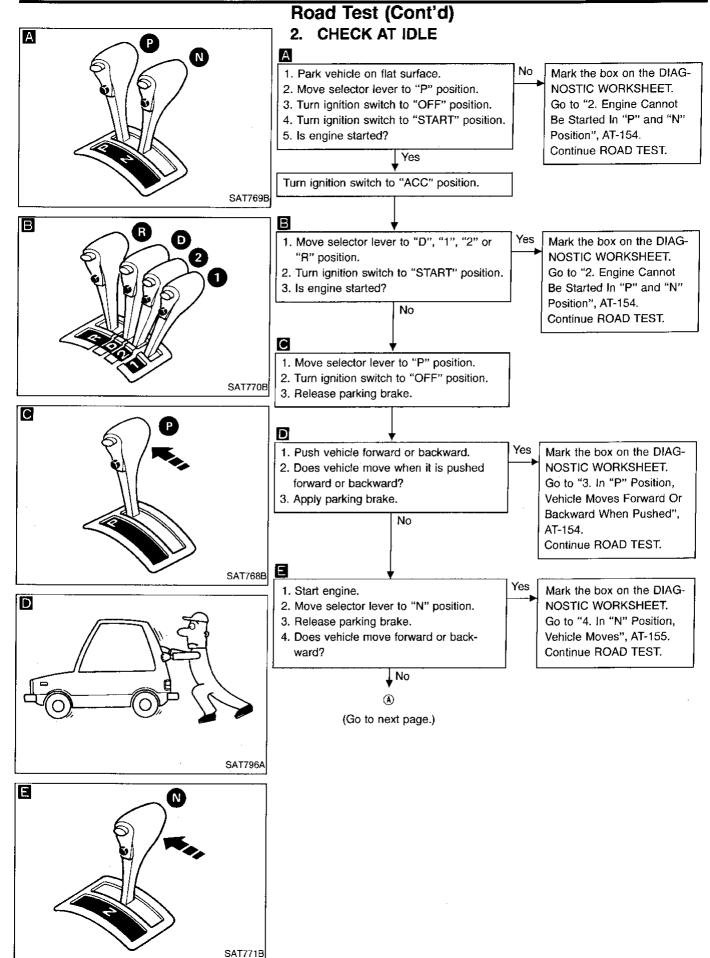
Does O/D OFF indicator lamp flicker for about 8 seconds?

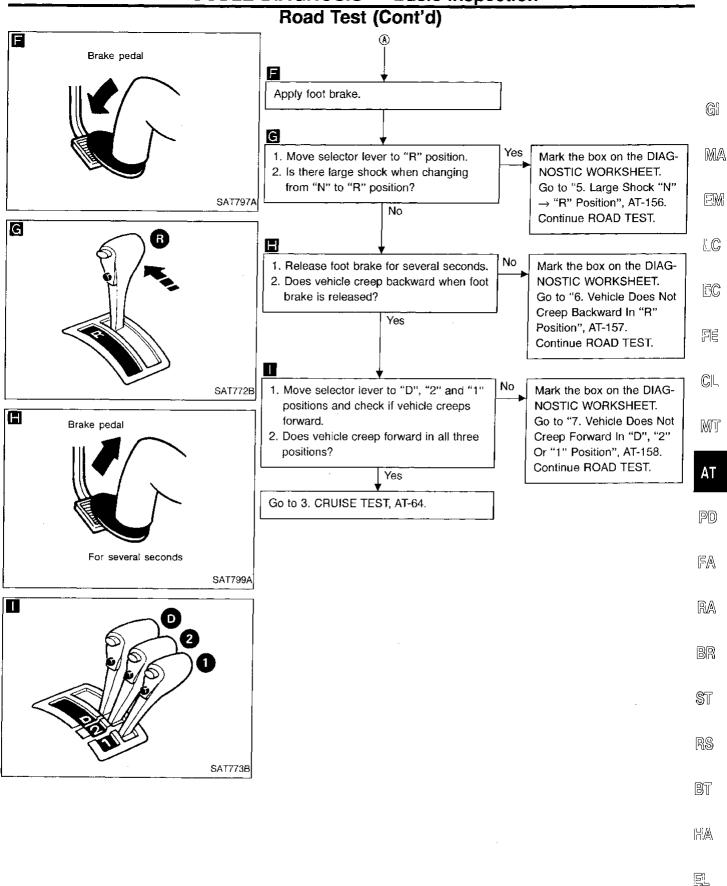
No

1. Turn ignition switch to "OFF" position.
2. Perform self-diagnosis and note NG items.

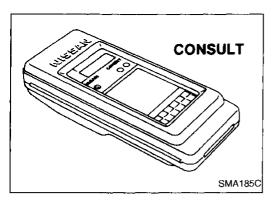
Refer to SELF-DIAGNOSIS PROCEDURE, AT-47.

3. Go to "2. CHECK AT IDLE", AT-62.





IDX



Road Test (Cont'd)

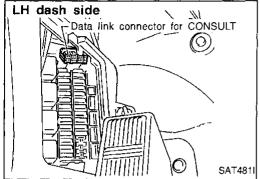
3. CRUISE TEST

Check all items listed in Parts 1 through 3.



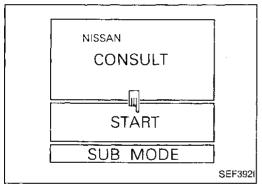
With CONSULT

- Using CONSULT, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.

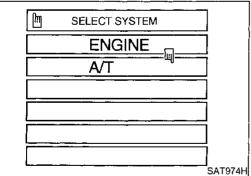


CONSULT setting procedure

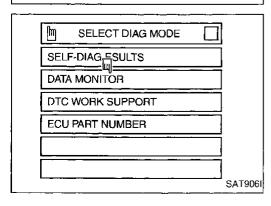
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT to Data link connector for CONSULT. Data link connector for CONSULT is located behind the cover.



- 3. Turn ignition switch "ON".
- 4. Touch "START".

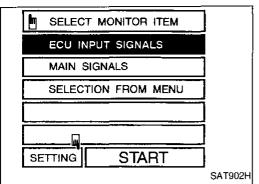


5. Touch "A/T".

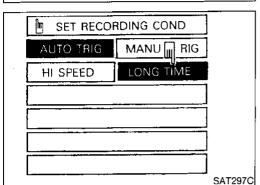


6. Touch "DATA MONITOR".

Road Test (Cont'd)



7. Touch "SETTING" to set recording condition.



Touch "LONG TIME" and "ENTER" key.



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SELECT MONITOR ITEM

ECU INPUT SIGNALS

MAIN SIGNALS

SELECTION FROM MENU

START

SAT903H

SETTING

Go back to SELECT MONITOR ITEM and touch "MAIN SIGNALS".



CL

10. Touch "START".



PD

FA

800rpm ☆MONITOR ☆NO FAIL ENGINE SPEED **GEAR** SLCT LVR POSI N•P VEHICLE SPEED 0km/h THROTTLE POSI 0.0/8 LINE PRES DTY 29% TCC S/V DUTY 4% SHIFT S/V A 0N SHIFT S/V B 0N RECORD SAT071H 11. When performing cruise test, touch "RECORD".



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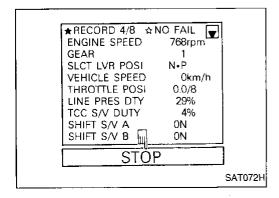
ST



12. After finishing cruise test part 1, touch "STOP".



HA



Road Test (Cont'd)

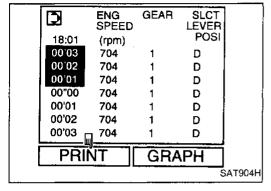
**** NO FAILURE ****

STORE (RECORD1)

RECORD2

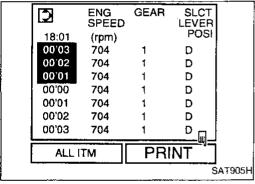
DISPLAY

13. Touch "DISPLAY".

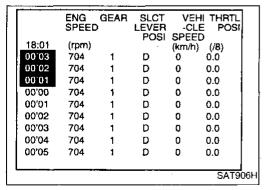


14. Touch "PRINT".

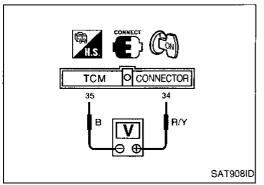
SAT301C



15. Touch "PRINT" again.

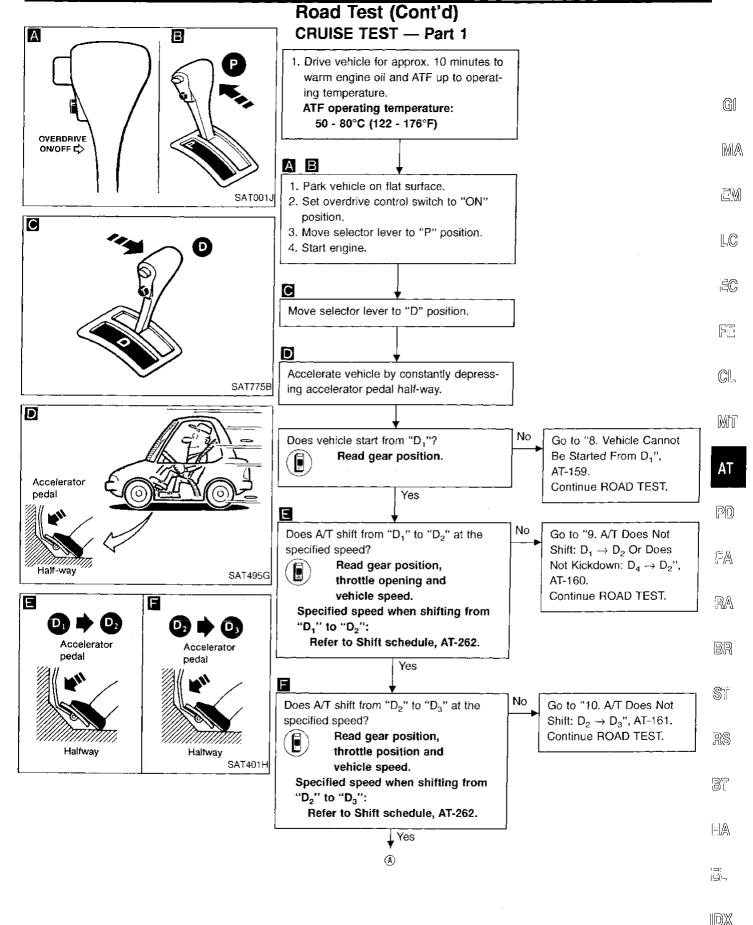


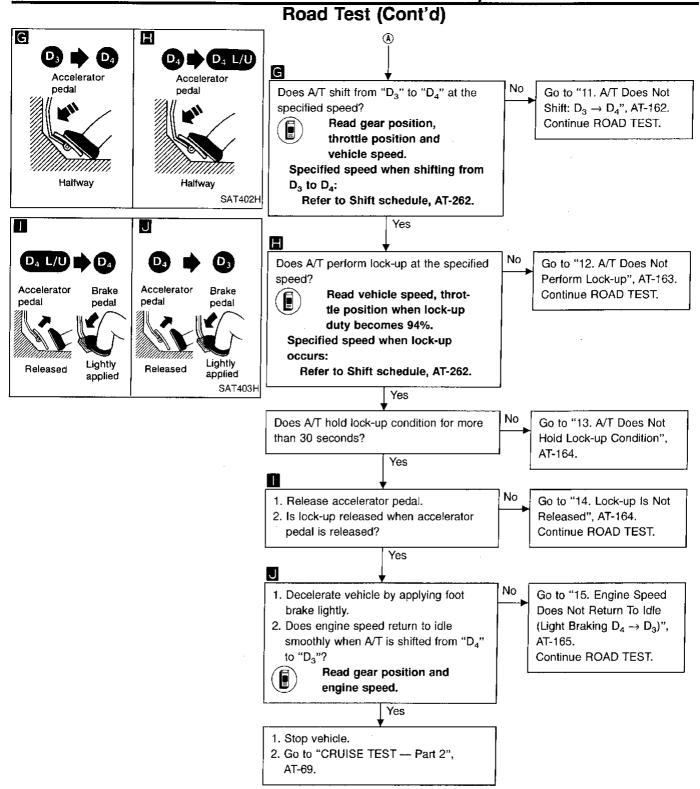
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.

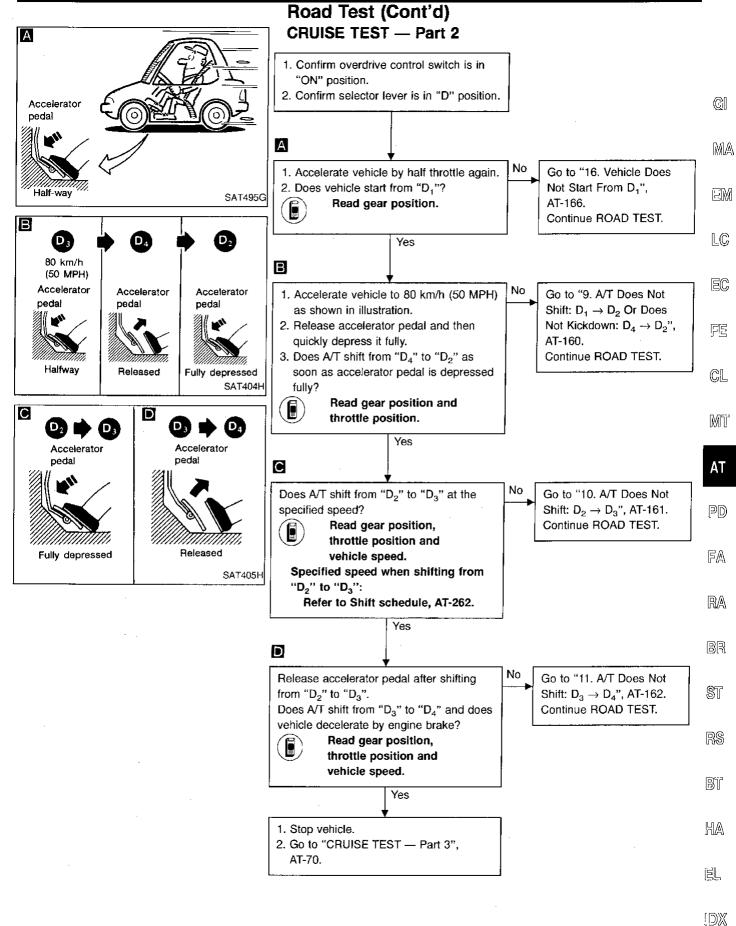


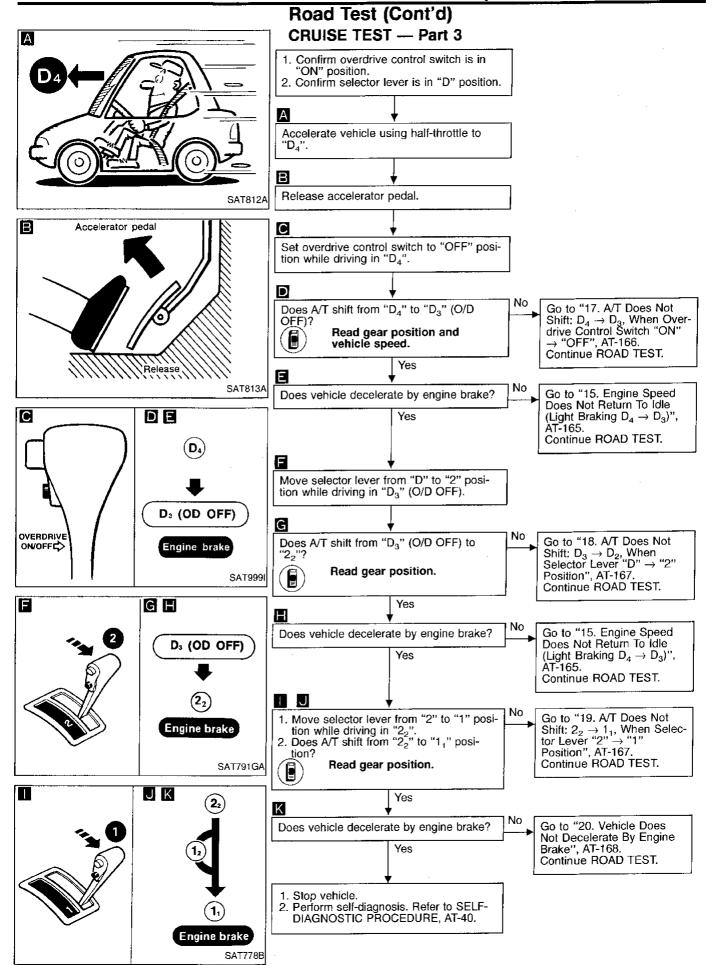
Without CONSULT

Throttle position can be checked by voltage across terminals
 and so of TCM.









TROUBLE DIAGNOSIS — General Description

Symptom Chart

		ON vehicle											- OFF	OFF vehicle —				
_	Reference page (AT-)	56, 183	183, 136	86, 89 150	59	128, 181	132, 124	113, 142	82, 181	181	181	191, 202	219, 223	225, 235	225, 233	195, 229	242	GI
Reference page (AT-)	Numbers are arranged in order of probability. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.		Inhibitor switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shift solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	A/T fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) ignition switch and starter	Torque converter Oil pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Parking components	MA EM LC EC
154	Engine does not start in "N", "P" positions.	正 び . 2	.⊑ ⊨ 3 .	щü	可ご	0 0	あご	₽Ó	A A	A A	¥ <u>ō</u>	ρõ	ΔÏ	7.7	63	ية تـ	ů.	
154	Engine starts in position other than "N" and "p".	. 1	2 .												· ·		- ,	F <u>G</u>
	Transmission noise in "P" and "N" positions.	1 .	. 3	4 5	. 2							7 6		., .				GL
154	Vehicle moves when changing into "P" position or parking gear does not disengage when shifted out of "P" position.	. 1															2	MT
155	Vehicle runs in "N" position.	. 1									2 ,		4 .	3.	5 .		·	
157	Vehicle will not run in "R" position (but runs in "D", "2" and "1" positions). Clutch slips. Very poor acceleration.	. 1			. 2	4 .	. 3						56	Ī.	8	(9) .		AT
	Vehicle braked when shifting into "R" position.	1 2			. 3	5 .	. 4						. ⑥	80.	9 .	. ⑦	·	PD
_	Sharp shock in shifting from "N" to "D" position.		. 2	. 5	1 3	7.	. 6		4 8					⊕ .			·	70
_	Vehicle will not run in "D" and "2" positions (but runs in "1" and "R" position).	. 1													. ②	-		FA
158	Vehicle will not run in "D", "1" and "2" positions (but runs in "R" position). Clutch slips. Very poor acceleration.	1.			. 2	4 .	. 3		. 5				6 7	8 9	. 🔞			RA
_	Clutches or brakes slip somewhat in starting.	1 2	. 3		. 4	6 .	. 5		. 7		8 .	10 (10 (10 (10 (10 (10 (10 (10 (10 (10 (D .	9) .		①		BR
	Excessive creep.	<u> </u>	· · ·	<u> </u>	1 .	·	· ·			<u>· · · </u>	·				↓		\perp	
157 - 158	No creep at all.	1 .			. 2						6	(5)	@	0 .				ST
	Failure to change gear from "D ₁ " to "D ₂ ".	_		5 .	-	4 3				· · ·	<u> </u> .	· ·				. 6		
	Failure to change gear from "D ₂ " to "D ₃ ".		-	5 .	-+	-	3 .						. ⑥			. ②		RS
160 -	Failure to change gear from "D ₃ " to "D ₄ ". Too high a gear change point from "D ₁ " to	. 2				. 3	1		5 .	• •	+					. 6	<u>·</u> -	ועיש.
161, 162	" D_2 ", from " D_2 " to " D_3 ", from " D_3 " to " D_4 ".		. 1	2 .	• •	. 3	4 .	• •	• •		· · ·		. ,	• •			·	BT
	occurs.	1 .	. ,						2	2 .		<u>. </u> .				. ③		n e n
	Engine stops when shifting lever into "R", "D", "2" and "1".				1	3 .		2 .			4	,						KA
_	Too sharp a shock in change from "D ₁ " to "D ₂ ".		. 1		. 2	4 .			5 . 3	3				. .		. 6		
	Too sharp a shock in change from " D_2 " to " D_3 ".		. 1		. 2	4 .				. 3 .].		⑤ .			. ⑥		

TROUBLE DIAGNOSIS — General Description Symptom Chart (Cont'd)

		 			—		vehicle	_				-		– OFF	vehicl	e 	-
	Reference page (AT-)	56, 183	183, 136	I XY	59	128, 181	132, 124	113, 142	82, 181	181	181	191, 202		225, 235	1		
Reference page (AT-)	Numbers are arranged in order of probability. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.	Fluid level Control linkage adjustment	Inhibitor switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shift solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	AT fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) Ignition switch and starter	Torque converter Oil pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Parking components
_	Too sharp a shock in change from " D_3 " to " D_4 ".		. 1		. 2	4 .					3 .				6 .	(5)	
_	Almost no shock or clutches slipping in change from "D ₁ " to "D ₂ ".	1 .	. 2		. 3	5 .				4 .						. 6	
_	Almost no shock or slipping in change from "D ₂ " to "D ₃ ".	1 .	. 2		. 3	5 .				. 4	: "		. 6			. ②	
_	Almost no shock or slipping in change from "D ₃ " to "D ₄ ".	1 .	. 2		. 3	5 .					4 .		. 6			. ②	
	Vehicle braked by gear change from "D ₁ " to "D ₂ ".	1 .						, .					24		. ⑤	3 .	
_	Vehicle braked by gear change from "D2" to "D3".	1 .														. ②	
_	Vehicle braked by gear change from "D ₃ " to "D ₄ ".	1 .						, .					4 .	. ③	② .		
_	Maximum speed not attained. Acceleration poor.	1 .	2 .			5 3	4 .					(1) (1)	6 7		, -	98	
_	Failure to change gear from "D ₄ " to "D ₃ ".	1 .	. 2			6 4	. 5	. 3							(8) .	⑦ ·	
_	Failure to change gear from "D ₃ " to "D ₂ " or from "D ₄ " to "D ₂ ".	1 .	. 2			5 3	4 .						. 6		· .	. ⑦	-
_	Failure to change gear from "D ₂ " to "D ₁ " or from "D ₃ " to "D ₁ ".	1 .	. 2			5 3	4 .						. ②		. 6	. (B)	
_	Gear change shock felt during deceleration by releasing accelerator pedal.		. 1		. 2	4 .		. 3									
_	Too high a change point from " D_4 " to " D_3 ", from " D_3 " to " D_2 ", from " D_2 " to " D_1 ".		. 1	2 .			, .										-
_	Kickdown does not operate when depressing pedal in "D ₄ " within kickdown vehicle speed.		. 1	2 .		. 3	4 .										
_	Kickdown operates or engine overruns when depressing pedal in "D ₄ " beyond kickdown vehicle speed limit.		. 2	1 .		. 3	4 .										
_	Races extremely fast or slips in changing from "D ₄ " to "D ₃ " when depressing pedal.	1 .	. 2		. 3	5 .	. 4						. 6	Ð .			
_	Races extremely fast or slips in changing from "D ₄ " to "D ₂ " when depressing pedal.	1 .	. 2	, .	. 3	6 5	. 4						0	8 .		. ②	
_	Races extremely fast or slips in changing from "D ₃ " to "D ₂ " when depressing pedal.	1 .	. 2	, .	. 3	5 .	. 4	6	3 .	. 7 .			. 10	9) .		. 8	
	Races extremely fast or slips in changing	1 .	. 2		. 3	5 .	. 4							5 (7)	. 8		·
	Vehicle will not run in any position.	1 2			. 3		. 4				. (9	9 (5)	. 6		@	B) (7)	10
_	Transmission noise in "D", "2", "1" and "R" positions.	1 .									. 2	2) .					

TROUBLE DIAGNOSIS — General Description Symptom Chart (Cont'd)

			~,	····Ρ				. , ,	U	ω,								_
		←				ON v	/ehicle	_				-		- OFF	vehicle		-	
. -	Reference page (AT-)	56, 183	183, 136	86, 89, 150	59	128, 181	132, 124	113, 142	82, 181	181	181	181, 202	219, 223		225, 233	195, 229	242	
Reference page (AT-	Numbers are arranged in order of probability. Perform inspections starting with number one and work up. Circled numbers indicate that the transmission must be removed from the vehicle.	Fluid level Control linkage adjustment	Inhibitor switch adjustment Throttle position sensor (Adjustment)	Revolution sensor and vehicle speed sensor Engine speed signal	Engine idling speed Line pressure	Control valve assembly Shift solenoid valve A	Shift solenoid valve B Line pressure solenoid valve	Torque converter clutch solenoid valve Overrun clutch solenoid valve	A/T fluid temperature sensor Accumulator N-D	Accumulator 1-2 Accumulator 2-3	Accumulator 3-4 (N-R) Ignition switch and starter	Torque converter Oil pump	Reverse clutch High clutch	Forward clutch Forward one-way clutch	Overrun clutch Low one-way clutch	Low & reverse brake Brake band	Parking components	M/ EIM LC
165	Failure to change from "D ₃ " to "2" when changing lever into "2" position.	. 7	1 2			6 5	4 .	. 3		, ,					9 .	. 8	,	
	Gear change from "22" to "23" in "2" position.		1 .															FE
166	Engine brake does not operate in "1" position.	. 2	1 3	4 .		6 5		. 7							8 .	9 .		
_	Gear change from " 1_1 " to " 1_2 " in "1" position.	. 2	1 .						. ,								,	Øn.
_	Does not change from "12" to "11" in "1" position.		1 .	2 .		4 3		. 5							6 .	⑦ ·		CL
_	Large shock changing from " 1_2 " to " 1_1 " in "1" position.					1 .					. ,	, .				② .		Mir
	Transmission overheats.	1 .	. 3		2 4	6 .	. 5					(f) (T)	89	10 .	① .	(1) (1)		
_	ATF shoots out during operation. White smoke emitted from exhaust pipe dur- ing operation.	1 .		, ,									23	⑤ .	⑥ .	7 4		AT
_	Offensive smell at fluid charging pipe.	1 .							[② ③	4 5	Ø .	8	96	:	
	Torque converter is not locked up.		3 1	2 4	. 6	8 .		7 .	5 .]	9.]			PD
	Torque converter clutch piston slip	1 .	. 2		. 3	6 .	. 5	4 .			· .	⑦ .				<u>]</u>		
163	Lock-up point is extremely high or low.		. 1	2 .		4 .	<u> </u>	3 .	<u> </u>	· ·	<u> </u>	<i>-</i> .					٠	FA
_	A/T does not shift to " D_4 " when driving with overdrive control switch "ON".		2 1	3.	. 8	6 4	· .	. 5	7 .				• •		⊕ .	. 9		11 11-11
	Engine is stopped at "R", "D", "2" and "1" positions.	1 .				5 4	3 .	2 .									$\cdot \]$	RA

BR

ST

RS

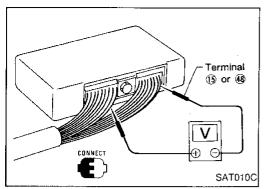
3[

HA

EL

IDX

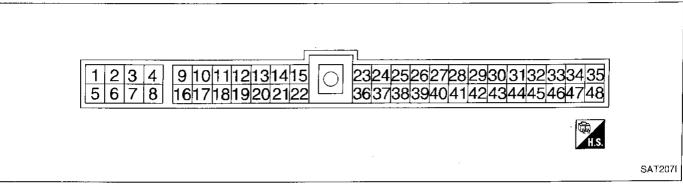
TROUBLE DIAGNOSIS — General Description



TCM Terminals and Reference Value PREPARATION

Measure voltage between each terminal and terminal (§) or (§) by following "TCM INSPECTION TABLE".

TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE

(Data are reference values.)

Terminal N o.	Wire color	Item			Condition	Judgement standard
4	OR	Line pressure			When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
1	OR	solenoid valve			When depressing accelerator pedal fully after warming up engine.	0.5V or less
•	P	Line pressure solenoid valve			When releasing accelerator pedal after warming up engine.	5 - 14V
2	P	(with dropping resistor)		<u> </u>	When depressing accelerator pedal fully after warming up engine.	0.5V or less
0		O/D OFF indicator			When setting overdrive control switch in "OFF" position.	1V or less
3	G	G lamp			When setting overdrive control switch in "ON" position.	Battery voltage
4	G/OR	G/OR Power source			When turning ignition switch to "ON".	Battery voltage
			((Lon))	or (Loss)	When turning ignition switch to "OFF".	1V or less

TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	Item		Condition	Judgement standard	_									
		Torque converter		When A/T performs lock-up.	8 - 15V	— G:									
5	GY/R	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	— W.									
	L/R	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage	_ M/ _									
6	LA	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less	EM									
7	L/Y	Shift solenoid		60703	60103								When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage	- LC _ EC
,		valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less	FE									
8	Р	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	- - CL									
0		solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less										
9	G/OR	Power source		Same as No. 4		_ Mil'									
10	L/G	DT1		_											
11		DT2		_		AT									
12	L/R	DT3		_	_										
13	R/G	"N" position signal		When setting selector lever to "N" or "P" position.	1V or less	PD									
	170	n position signal		When setting selector lever to other position.	Approximately 5V	FA									
14	L/G	Closed throttle position switch	2 -	When releasing accelerator pedal after warming up engine.	Battery voltage	_ RA									
		(in throttle position switch)	(Ca)	When depressing accelerator pedal after warming up engine.	1V or less	- BR									
15	В	Ground				מועפי									
16		Inhibitor "1" posi-		When setting selector lever to "1" position.	Battery voltage	ST									
	Ĺ	tion switch		When setting selector lever to other positions.	1V or less	- R\$									
17	LG	Inhibitor "2" posi-		When setting selector lever to "2" position.	Battery voltage	_									
! <i>!</i>	LG	tion switch		When setting selector lever to other positions.	1V or less	BT									
18	LG/R	Inhibitor "D" posi-		When setting selector lever to "D" position.	Battery voltage	HA									
10	LG/K	tion switch		When setting selector lever to other positions.	1V or less										

TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

Terminal No.	Wire color	ltem		Condition	Judgement standard
19	GY/L	Inhibitor "N" or "P"		When setting selector lever to "N" or "P" position.	Battery voltage
	4172	position switch		When setting selector lever to other positions.	1V or less
20	R	Inhibitor "R" posi-		When setting selector lever to "R" position.	Battery voltage
		tion switch		When setting selector lever to other positions.	1V or less
21	R	Wide open throttle position switch (in throttle position		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		switch)		When releasing accelerator pedal after warming up engine.	1V or less
22	_	<u> </u>			
00	ODIC	Power source	a . a	When turning ignition switch to "OFF".	Battery voltage
	OR/G (Memory		(CON) OF (COF)	When turning ignition switch to "ON".	Battery voltage
24	L/B	Engine speed sig- nal		When engine runs at idle speed.	0.5 - 1.5V
25	w	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	OV
26		_	EDEMON!	_	_
27	Y/G	Vehicle speed sen- sor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
28*	G/B	_			——————————————————————————————————————
29*	G/W	<u> </u>		<u> </u>	
30*	G			_	-
31	LG/R	Throttle position sensor (Power source)	X []	_	4.5 - 5.5V
32	_	<u> </u>	r,		_

^{*:} These terminals are connected to the Data link connector for CONSULT.

TROUBLE DIAGNOSIS — General Description TCM Terminals and Reference Value (Cont'd)

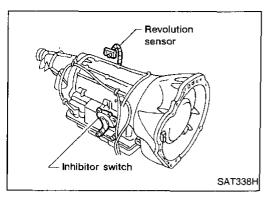
Terminal No.	Wire color	ltem		Condition	Judgement standard	
33	W/R	A/T fluid tempera-		When ATF temperature is 20°C (68°F).	Approximately 1.5V	_ (
33	¥¥/.T.	ture sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V	
34	R/Y	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V	
35	В	Throttle position sensor (Ground)		· _	_	Ē
36		_			_	F
		ASCD cruise sig-		When ASCD cruise is being per- formed. ("CRUISE" light comes on.)	Battery voltage	· ©
37	OR/B	nal		When ASCD cruise is not being performed. ("CRUISE" light does not comes on.)	1V or less	[₩
38	<u> </u>		~		_	_
20	L/D	Overdrive control	(Con)	When setting overdrive control switch in "ON" position	Battery voltage	A
39	L/B	switch		When setting overdrive control switch in "OFF" position	1V or less	[2
40	G/R	ASCD OD cut sig-		When "ACCEL" set switch on ASCD cruise is released.	5 - 8V	F
40	G/N	nal		When "ACCEL" set switch on ASCD cruise is applied.	1V or less	
41	1	_				R
42						_
43		_	(Say)	_		66
44	_		-	_		
45*	R/B	OBD-II		_		S
46	-		% [.]			
47			M			R
48	В	Ground		_		

^{*} This terminal is connected to the ECM (ECCS control module).

BT

HA

EL



Inhibitor Switch DESCRIPTION

Detects the selector lever position and sends a signal to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement standard
16	L	Inhibitor "1"		When setting selector lever to "1" position.	Battery voltage
	_	position switch		When setting selector lever to other positions.	1V or less
17	1.0	Inhibitor "2"		When setting selector lever to "2" position.	Battery voltage
	17 LG position switch		When setting selector lever to other positions.	1V or less	
18	LG/R	Inhibitor "D"	(Con)	When setting selector lever to "D" position.	Battery voltage
10	LG/H	position switch	% [3]	When setting selector lever to other positions.	1V or less
10	CVII	Inhibitor "N" or	V (<u>u</u>)	When setting selector lever to "N" or "P" position.	Battery voltage
19	GY/L	"P" position switch		When setting selector lever to other positions.	1V or less
20		Inhibitor "R"		When setting selector lever to "R" position.	Battery voltage
20	R	position switch		When setting selector lever to other positions.	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: INHIBITOR SW/CIRC : P0705 NO : MIL Code No. 1101	TCM does not receive the correct voltage signal from the switch based on the gear position.	Harness or connectors (The inhibitor switch circuit is open or shorted.) Inhibitor switch

AGNOSIS FOR DTC P0705

	TROUBLE	E D
		Ir
SELECT SYSTEM		D T
ENGINE		c
		A
		N If
		P
		ig dı
		Af
***	SEF895K	m
SELECT DIAG MODE		
WORK SUPPORT		
SELF-DIAG RESULTS		
DATA MONITOR		
DATA MONITOR ACTIVE TEST		
<u> </u>		G
ACTIVE TEST	SAT911	

hibitor Switch (Cont'd)

AGNOSTIC TROUBLE CODE (DTC) CONFIRMA-ON PROCEDURE

AUTION:

ways drive vehicle at a safe speed.

"DIAGNOSTIC TROUBLE CODE CONFIRMATION ROCEDURE" has been previously conducted, always turn nition switch "OFF" and wait at least 5 seconds before concting the next test.

ter the repair, perform the following procedure to confirm the alfunction is eliminated.



Turn ignition switch "ON".

2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT.

Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (OD "ON" or "OFF")



Start engine. 1)

2) Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle position sensor more than 1.3V and driving for more than 5 seconds.

Select "MODE 7" with GST. 3)

— OR -

1) Start engine.

Drive vehicle under the following conditions: 2) Selector lever in "D" position, overdrive control switch in "ON" or "OFF" position, vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 5 seconds.

Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

MT

GI

MA

LC

EC

FE

FA

 $\mathbb{R}\mathbb{A}$

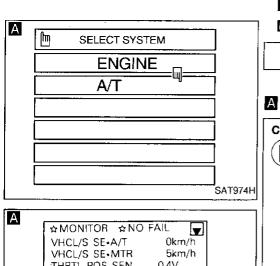
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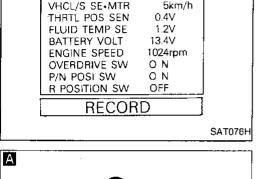
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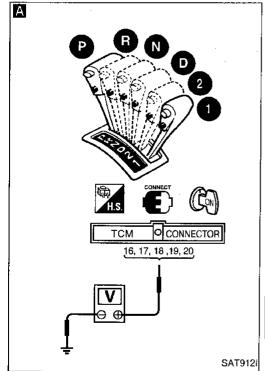
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Hia



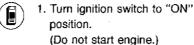




Inhibitor Switch (Cont'd) DIAGNOSTIC PROCEDURE

INSPECTION START

CHECK INHIBITOR SWITCH CIRCUIT.



- Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- Read out "P/N", "R", "D", "2" and "1" position switches moving selector lever to each position.

Check the signal of the selector lever position is indicated properly.

1. Turn ignition switch to "ON" position. (Do not start engine.)

OR -

2. Check voltage between TCM terminals (1), (1), (1), (1), (2), (2) and ground while moving selector lever through each position.

Voltage:

B: Battery voltage

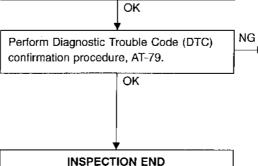
0: 0V

Lover position		Terminal No.							
Lever position	(19)	20	(18)	Ŧ	16				
P, N	В	0	0	0	0				
R	0	В	0	0	0				
D	0	0	В	0	0				
2	0	0	0	В	0				
1	0	0	0	0	В				

Check the following items:

NG

- 10A fuse [No. 18], located in the fuse block (J/B)]
- Inhibitor switch Refer to "Component Inspection", AT-81.
- Harness for short or open between ignition switch and inhibitor switch (Main harness)
- Harness for short or open between inhibitor switch and TCM (Main harness)
- Ignition switch
 Refer to EL section
 ("POWER SUPPLY
 ROUTING").



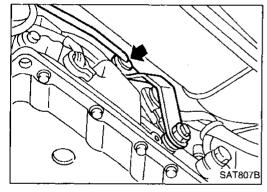
 Perform TCM input/ output signal inspection.

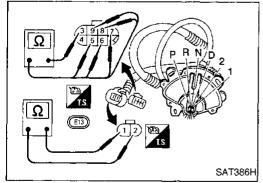
If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Manual shaft SAT517GB

Inhibitor switch

SAT843BA





Inhibitor Switch (Cont'd) COMPONENT INSPECTION

Inhibitor switch

Check continuity between terminals ① and ② and between terminals 3 and 4, 5, 6, 7, 8, 9 while moving manual shaft through each position.

Lever position	Terminal No.					
Р	0-2	3 - 4				
R	3 - 5					
N	① -②	3 - 6				
D	3 - 7					
2	3 -8					
1	3-9					

MA LC

EC

FE

G

CL

- If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- If OK on step 2, adjust manual control linkage. Refer to AT-183.

MT

PD

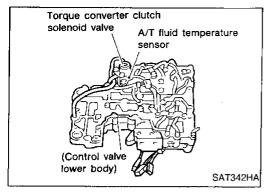
FA

- If NG on step 2, remove inhibitor switch from A/T and check RA
- continuity of inhibitor switch terminals. Refer to step 1. If OK on step 4, adjust inhibitor switch. Refer to AT-183.
- If NG on step 4, replace inhibitor switch.

BR

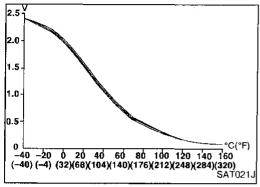
BŢ

HA



A/T Fluid Temperature Sensor DESCRIPTION

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.



CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	
22		A/T fluid tem-	(Can)	When ATF temperature is 20°C (68°F).	Approximately 1.5V	
33	W/R	perature sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V	
35	В	Throttle position sensor (Ground)			_	

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: ATF TEMP SEN/CIRC : P0710 NO. : MIL Code No. 1208	TCM receives an excessively low or high voltage from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) A/T fluid temperature sensor

TRO	DUBLE
SELECT SYSTEM	7
ENGINE	
	SEF895K
SELECT DIAG MODE	
WORK SUPPORT]
SELF-DIAG RESULTS	
DATA MONITOR]
ACTIVE TEST].
DTC CONFIRMATION]
ECM PART NUMBER]
	SAT9111

A/T Fluid Temperature Sensor (Cont'd)
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
 - 2) Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS·RPM (REF): 450 rpm or more VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V

- OR ·

Selector lever: D position (OD "ON")

1) Start engine.

- 2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).
- 3) Select "MODE 7" with GST.

---- OR ·

) 1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full open position, engine speed higher than 450 rpm and driving for more than 10 minutes (Total).

 Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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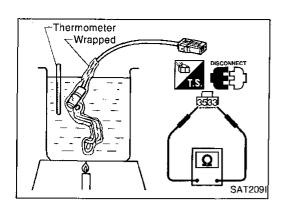
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A/T Fluid Temperature Sensor (Cont'd) DIAGNOSTIC PROCEDURE Α INSPECTION START Sub-harness connector (E14) Α NG CHECK A/T FLUID TEMPERATURE 1. Remove oil pan. SENSOR WITH TERMINAL CORD 2. Check the following ASSEMBLY. items: 1. Turn ignition switch to "OFF" position. • A/T fluid temperature 2. Disconnect terminal cord assembly consensor nector in engine compartment. Refer to "Component SAT1911 3. Check resistance between terminals 33 Inspection", AT-85. and 3 when A/T is cold. Harness of terminal cord В SELECT SYSTEM Resistance: assembly for short or Cold [20°C (68°F)] open **ENGINE** Approximately 2.5 k Ω 4. Reinstall any part removed. A/T OK В NG CHECK INPUT SIGNAL OF A/T FLUID Check the following items: TEMPERATURE SENSOR. · Harness for short to ground or short to power 1. Start engine. 2. Select "ECU INPUT SIGNALS" or open between TCM, SAT974H ECM and terminal cord in "DATA MONITOR" mode for В assembly (Main har-"A/T" with CONSULT. 쇼MONITOR 쇼NO FAIL V 3. Read out the value of "FLUID ness) VHCL/S SE+A/T 0km/h TEMP SE". Ground circuit for ECM 5km/h VHCL/S SE•MTR Voltage: Refer to EC section THRTL POS SEN 0.4V ("TROUBLE DIAGNO-Cold [20°C (68°F)] → FLUID TEMP SE 1.2V Hot [80°C (176°F)]: SIS FOR POWER **BATTERY VOLT** 13.4V ENGINE SPEED 1024rpm **Approximately** SUPPLY"). OVERDRIVE SW 0 N $1.5V \rightarrow 0.5V$ O N P/N POSLSW - OR R POSITION SW OFF 1. Start engine. RECORD 2. Check voltage between TCM terminal (3) and ground while SAT076H warming up A/T. Voltage: В Cold [20°C (68°F)] → Hot [80°C (176°F)]: **Approximately** O CONNECTOR TCM 1.5V → 0.5V 3. Turn ignition switch to "OFF" position. W/R 4. Disconnect TCM harness connector. 5. Check continuity between terminal 3 and ground. Continuity should exist. SAT913IG If OK, check harness for short to ground and short to power. В OK Perform Diagnostic Trouble Code (DTC) 1. Perform TCM input/ CONNECTOR TCM confirmation procedure, AT-83. output signal inspection. 35 2. If NG, recheck TCM pin OK terminals for damage or В Ω loose connection with **INSPECTION END** harness connector.

SAT914I



A/T Fluid Temperature Sensor (Cont'd) COMPONENT INSPECTION

A/T fluid temperature sensor

- For removal, refer to AT-181.
- Check resistance between terminals 33 and 35 while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ

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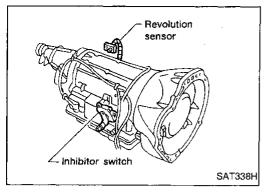
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Vehicle Speed Sensor·A/T (Revolution sensor) DESCRIPTION

The revolution sensor detects the revolution of the output shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

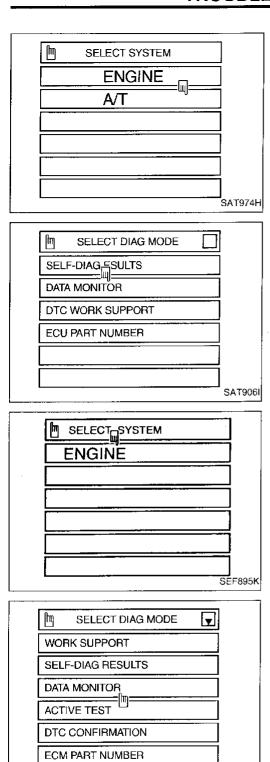
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Judgement standard	
25	w	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehicle speed.
				When vehicle parks.	ον
35	В	Throttle position sensor (Ground)		_	_

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: VEH SPD SEN/CIR AT : P0720 NO : MIL Code No. 1102	TCM does not receive the proper voltage signal from the sensor.	Harness or connectors (The sensor circuit is open or shorted.) Revolution sensor



Vehicle Speed Sensor·A/T (Revolution sensor) (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

CODE CONFIRMATION "DIAGNOSTIC TROUBLE PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT.

Drive vehicle and check for an increase of "VHCL/S 2) SE-A/T" value in response to "VHCL/S SE-MTR" value increase.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-152.

If the check result is OK, go to following step. Select "DATA MONITOR" mode for "ENGINE" with CONSULT.

Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

Driving pattern: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-88. If the check result is OK, go to following step.

Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")

Driving pattern: Driving the vehicle uphill (increased engine load) will help maintain the

driving conditions required for this test. - OR -

GST Start engine. 1)

2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

Select "MODE 7" with GST. 3) – OR -

Start engine. 1)

SAT9111

Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 30 km/h (19 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 5 seconds.

Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)" "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"]. MIT

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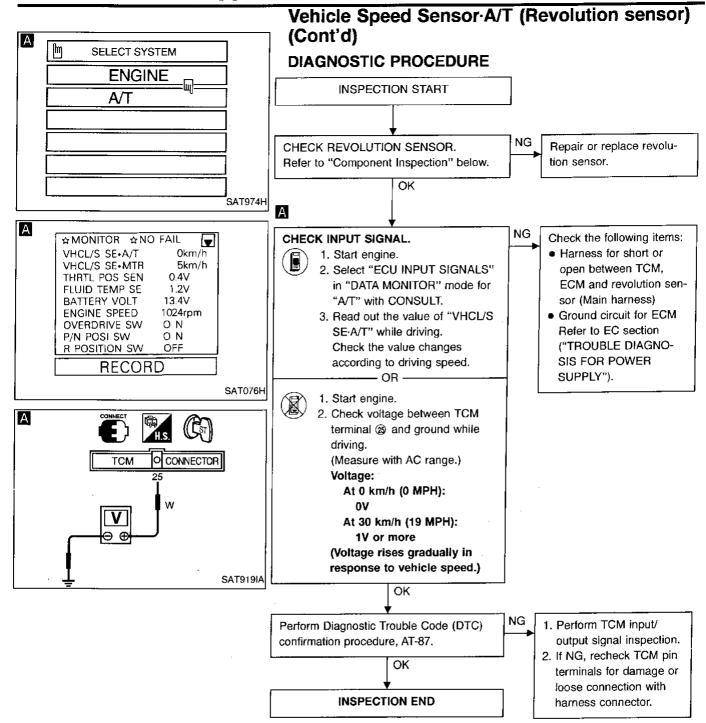


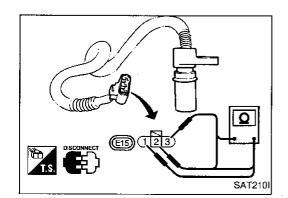












COMPONENT INSPECTION

Revolution sensor

- For removal, refer to AT-181.
- Check resistance between terminals ①, ② and ③.

Term	Resistance	
1	2	500 - 650Ω
2	3	No continuity
1)	3	No continuity

Engine Speed Signal

DESCRIPTION

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	
24	L/B	Engine speed signal	(Can)		When engine runs at idle speed.	0.5 - 1.5V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	EC
ENGINE SPEED SIG	TCM does not receive the proper volt-	Harness or connectors	FE
: P0725 NO : MIL Code No. 1207	age signal from ECM.	(The sensor circuit is open or shorted.)	CL
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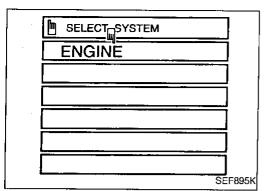
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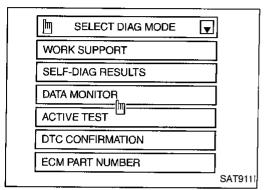
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Engine Speed Signal (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- 2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (OD "ON")



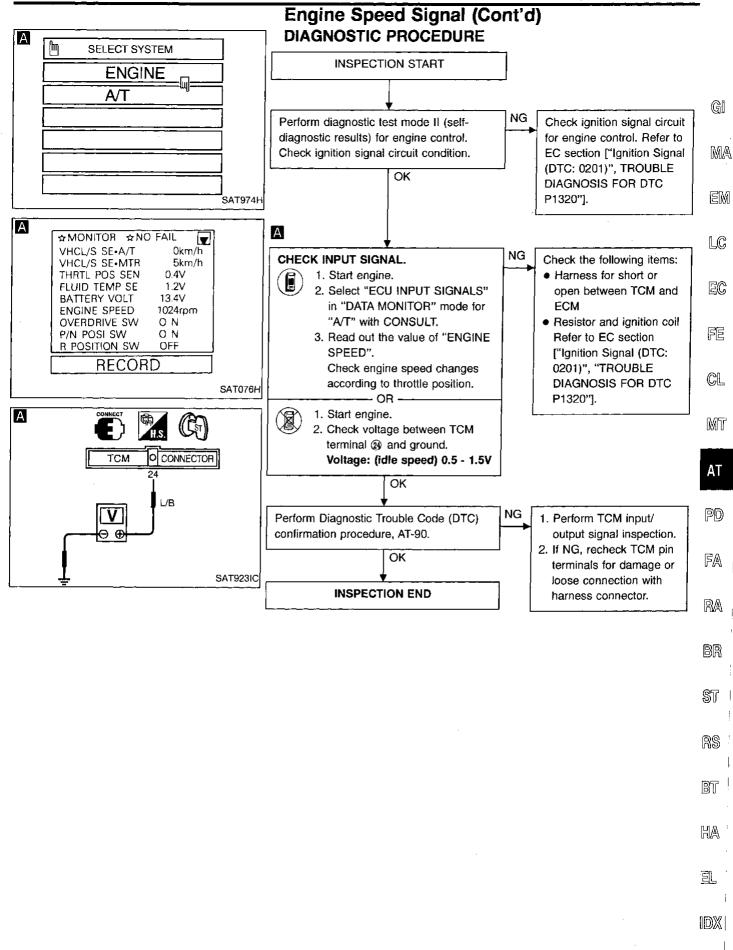
GST

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 consecutive seconds.
- 3) Select "MODE 7" with GST.





- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/8 of the full throttle position and driving for more than 10 consecutive seconds.
- 3) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



A/T 1st Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
6	L/R	Shift solenoid valve A		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
6				When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less
7	12	L/Y Shift solenoid valve B		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
				When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio $= A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

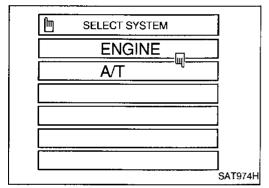
If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

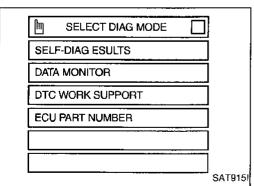
This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

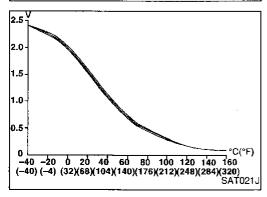
A/T 1st G	'd)			
Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	. 2	3	4
In case of gear position with shift solenoid valve A stuck open	2	2	3	3
In case of gear position with shift solenoid valve B stuck open	(4)	3	3	4

O: P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
			[
(F): A/T 1ST GR FNCTN		Shift solenoid valve A	
🗑 : P0731	A/T cannot be shifted to the 1st gear position even if electrical circuit is good.	Shift solenoid valve B Each clutch	
(noos) : MIL Code No. 1103	position even il electrical circuit is good.	Hydraulic control circuit	
(roos) : MIL Code No. 1103			į







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

 Be careful not to rev engine into the red zone on the tachometer.

NOTE:

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If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")

Check that "GEAR" shows "2" after releasing pedal.

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A/T 1st Gear Function (Cont'd)

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-95. If "STOP VEHICLE" appears on CONSULT screen, go to the following step.
- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists	$1 \to 2 \to 3 \to 4$
M. K. P. DOZOT - '-1-	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

– OR -

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-95. Refer to shift schedule, AT-262.



- Start engine and warm up ATF. 1)
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON")

Refer to shift schedule, AT-262.

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH). (It will take approximately 3 seconds.)
- Select "MODE 7" with GST.

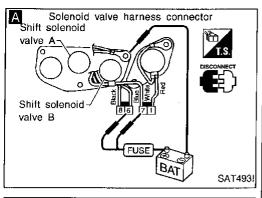


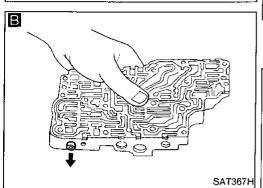
- OR -

- Start engine and warm up ATF. 1)
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON")

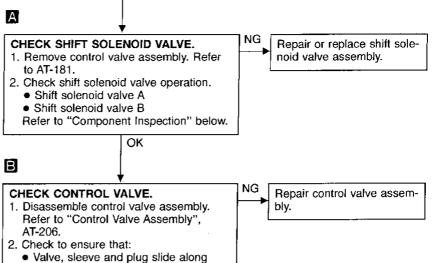
- Refer to shift schedule, AT-262.
- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH). (It will take approximately 3 seconds.)
- Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

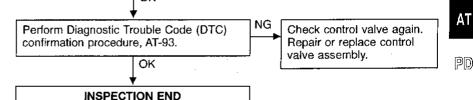


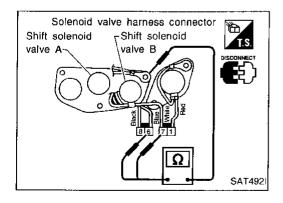


A/T 1st Gear Function (Cont'd) **DIAGNOSTIC PROCEDURE**

INSPECTION START







COMPONENT INSPECTION

Shift solenoid valve A and B

valve bore under their own weight. · Valve, sleeve and plug are free from burrs, dents and scratches.

· Control valve springs are free from damage, deformation and fatigue.

Hydraulic line is free from obstacles.

For removal, refer to AT-181.

Resistance check

Check resistance between terminals (6) or 7) and ground.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve A	6	Ground	20 - 40Ω
Shift solenoid valve B	Ø	Giodila	20 - 4012

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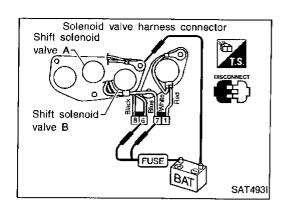
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A/T 1st Gear Function (Cont'd)

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (6 or 7) and ground.

A/T 2nd Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

 This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard	- EC
7	10/	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage	· FE · Cl
	LY	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less	. Ol Mit

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4	
In case of gear position with no malfunctions	1	2	3	4	BR
In case of gear position with shift solenoid valve B stuck open	4	3	3	4	ST

O: P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
A/T 2ND GR FNCTN			B
② : P0732	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	Shift solenoid valve B Each clutch	
(NO) : MIL Code No. 1104	pesiasi oron i diedaleda onedi i geodi.	Hydraulic control circuit	

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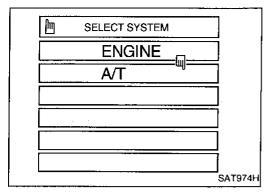
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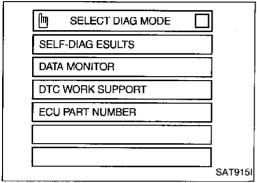
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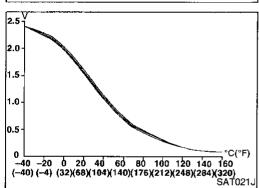
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A/T 2nd Gear Function (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- 4) Accelerate vehicle to 52 to 57 km/h (32 to 35 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- 5) Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 52 to 57 km/h (32 to 35 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-100. If "STOP VEHICLE" appears on CONSULT screen, go to following step.

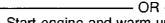
 Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.

- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4		
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$		
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$		

A/T 2nd Gear Function (Cont'd)

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-100. Refer to shift schedule, AT-262.





- 1) Start engine and warm up ATF.
- Accelerate vehicle to 52 to 57 km/h (32 to 35 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8
Selector lever: D position (OD "ON")
Refer to shift schedule, AT-262.

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 52 to 57 km/h (32 to 35 MPH). (It will take approximately 3 seconds.)
- 4) Select "MODE 7" with GST.

 OR —



- 1) Start engine and warm up ATF.
- Accelerate vehicle to 52 to 57 km/h (32 to 35 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8
Selector lever: D position (OD "ON")
Refer to shift schedule, AT-262.

- Depress accelerator pedal to WOT (more than 7/8 of "THROTTLE POSI") quickly from a speed of 52 to 57 km/h (32 to 35 MPH). (It will take approximately 3 seconds.)
- 4) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



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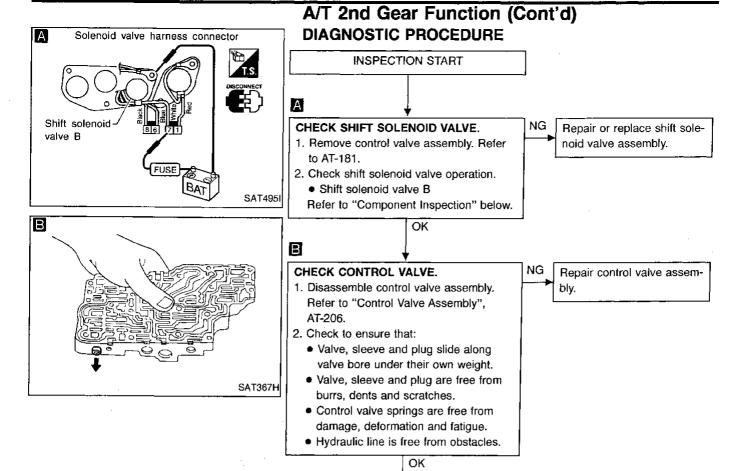


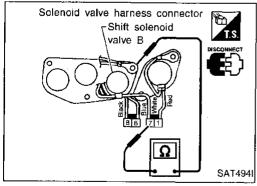
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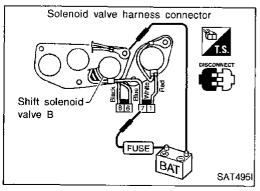
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COMPONENT INSPECTION

INSPECTION END

Perform Diagnostic Trouble Code (DTC)

confirmation procedure, AT-98.

Shift solenoid valve B

• For removal, refer to AT-181.

Resistance check

Check resistance between terminals and ground.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve B	Ø	Ground	20 - 40Ω

NG

Check control valve again.

Repair or replace control

vaive assembly.

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal (7) and ground.

A/T 3rd Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
		Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
6	L∕R	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck closed	. 1	1	④	4

O: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	_ _ BT
: A/T 3RD GR FNCTN : P0733 **NO** **MIL Code No. 1105	A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.	 Shift solenoid valve A Each clutch Hydraulic control circuit 	

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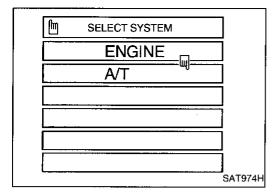


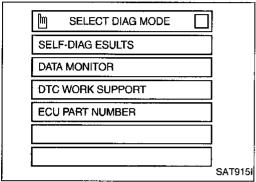


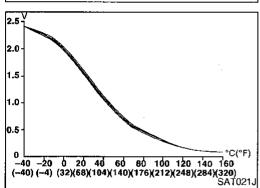












A/T 3rd Gear Function (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3) Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- 4) Accelerate vehicle to 78 to 93 km/h (48 to 58 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4)

Selector lever: D position (OD "ON")

- Check that "GEAR" shows "4" after releasing pedal.
- 5) Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 78 to 93 km/h (48 to 58 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-104.

If "STOP VEHICLE" appears on CONSULT screen, go to following step.

- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- Stop vehicle.
- Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$

A/T 3rd Gear Function (Cont'd)

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-104.
Refer to shift schedule, AT-262.

- OR -



1) Start engine and warm up ATF.

 Accelerate vehicle to 78 to 93 km/h (48 to 58 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8
Selector lever: D position (OD "ON")
Refer to shift schedule, AT-262.

3) Depress accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 78 to 93 km/h (48 to 58 MPH). (It will take approximately 3 seconds.)

Select "MODE 7" with GST.



1) Start engine and warm up ATF.

2) Accelerate vehicle to 78 to 93 km/h (48 to 58 MPH) under the following condition and release the accelerator pedal completely.

· OR -

THROTTLE POSI: Less than 1/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-262.

3) Depress accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI" from a speed of 78 to 93 km/h (48 to 58 MPH). (It will take approximately 3 seconds.)

Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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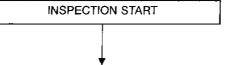
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Solenoid valve harness connector Shift solenoid valve A A SAT497

A/T 3rd Gear Function (Cont'd) DIAGNOSTIC PROCEDURE



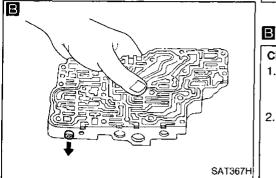
CHECK SHIFT SOLENOID VALVE.

- 1. Remove control valve assembly. Refer to AT-181.
- 2. Check shift solenoid valve operation.
 - · Shift solenoid valve A Refer to "Component Inspection" below.

OK

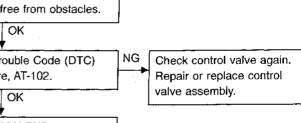
Repair or replace shift solenoid valve assembly.

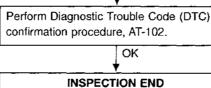
Repair control valve assem-

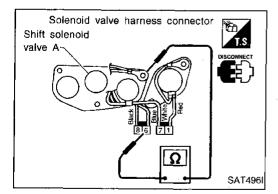


CHECK CONTROL VALVE.

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-206.
- 2. Check to ensure that:
 - · Valve, sleeve and plug slide along valve bore under their own weight.
 - · Valve, sleeve and plug are free from burrs, dents and scratches.
 - Control valve springs are free from damage, deformation and fatigue.
 - Hydraulic line is free from obstacles.







COMPONENT INSPECTION

Shift solenoid valve A

For removal, refer to AT-181.

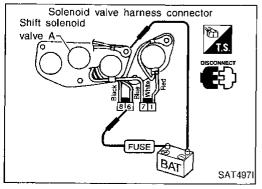
Resistance check

Check resistance between terminals (6) and ground.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve A	6	Ground	20 - 40Ω

Operation check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal (6) and ground.



A/T 4th Gear Function

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.

 This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%	FE
Line pressure solenoid valve duty	Small throttle opening (Low line pressure)	Approximately 29%	CIL,
	↓ Large throttle opening (High line pressure)	Approximately 95%	Mit

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	1tem	Condition		Condition		Judgement standard	 P -
	OR	Line pressure	80	When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	- _ <i>Fl</i>		
1	OR	solenoid valve	(Con)	When depressing accelerator pedal fully after warming up engine.	0.5V or less	_		
	_	Line pressure solenoid valve	ا الله الله الله الله الله الله الله ال	When releasing accelerator pedal after warming up engine.	5 - 14V	- R/		
2	Р	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less	- B(
5	CV/D	Torque converter		When A/T performs lock-up.	8 - 15V	_		
Э	GY/R	clutch solenoid valve		When A/T does not perform lock-up.	1V or less	_ _ \$1		
	L/R Shift solenoid valve A		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage				
6				When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less			
	7 L/Y Shift solenoid valve B			When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage	- BT		
í			When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less	- 11/2			
8	В	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage			
O	Р	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less	- 10)		

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A/T 4th Gear Function (Cont'd)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

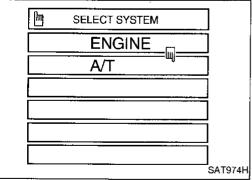
C: Gear ratio determined as gear position which TCM supposes

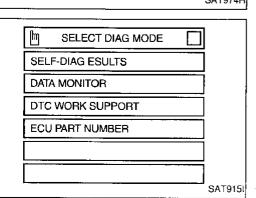
If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	•

O: P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: A/T 4TH GR FNCTN		Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve
(F): P0734	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	Line pressure solenoid valve Each clutch Hydraulic control circuit
(NO TROOLS : MIL Code No. 1106	· [Torque converter clutch solenoid valve





DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy of test.

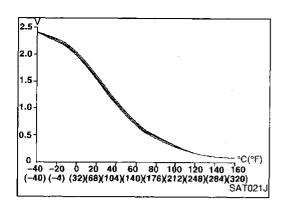
After the repair, perform the following procedure to confirm the malfunction is eliminated.



- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).



A/T 4th Gear Function (Cont'd)

- Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".
- Accelerate vehicle to 45 to 55 km/h (28 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step 4)

Selector lever: D position (OD "ON")

Check that "GEAR" shows "3" after releasing pedal.

Depress accelerator pedal steadily with 1/8 - 2/8 of "THROTTLE POSI" from a speed of 45 to 55 km/h (28 to 34 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT screen, go to "DIAGNOSTIC PROCEDURE", AT-109.

If "STOP VEHICLE" appears on CONSULT screen, go to following step.

Check that "GEAR" shows "4" when depressing accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI".

If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

Stop vehicle.

Follow the instruction displayed. (Check for normal shifting referring to the table below.)

	·
Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 $ ightarrow$ 2 $ ightarrow$ 3 $ ightarrow$ 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$1 \to 2 \to 2 \to 1$

Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-109. Refer to shift schedule, AT-262.

OR .

Start engine and warm up ATF.

2) Accelerate vehicle to 45 to 55 km/h (28 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-262.

Depress accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI" from a speed of 45 to 55 km/h (28 to 34 MPH). (It will take approximately 3 seconds.)

Select "MODE 7" with GST. 4)

OR · Start engine and warm up ATF.

2) Accelerate vehicle to 45 to 55 km/h (28 to 34 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 Selector lever: D position (OD "ON") Refer to shift schedule, AT-262.

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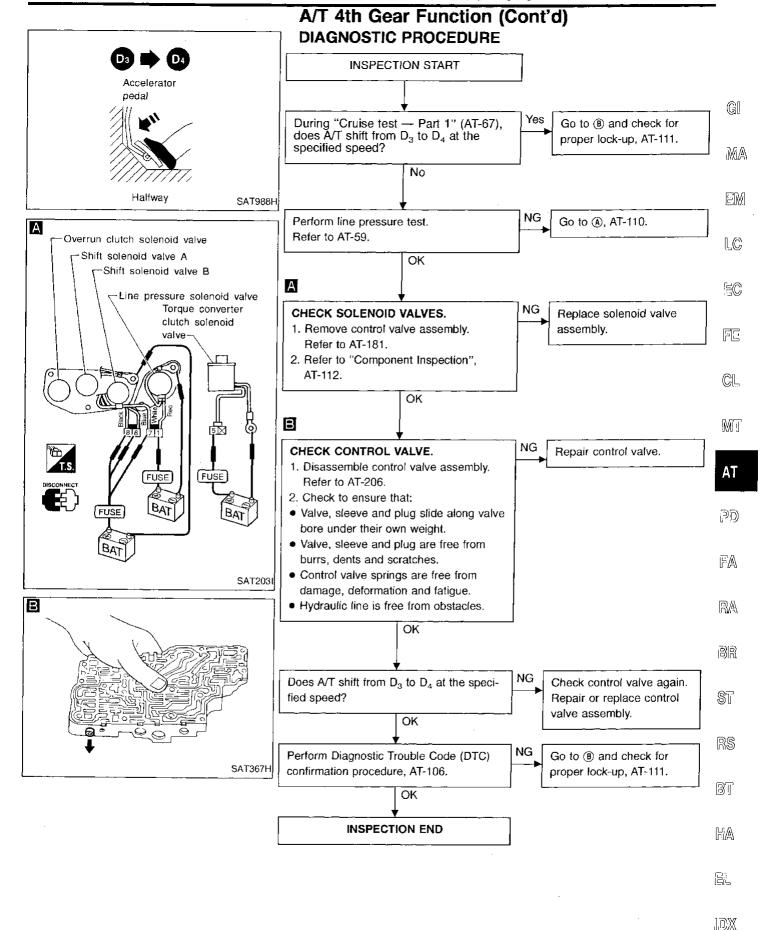
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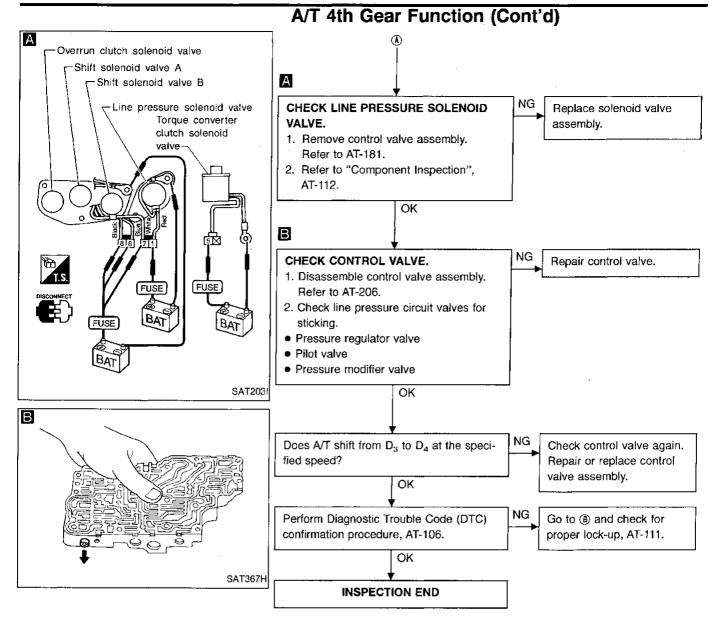
A/T 4th Gear Function (Cont'd)

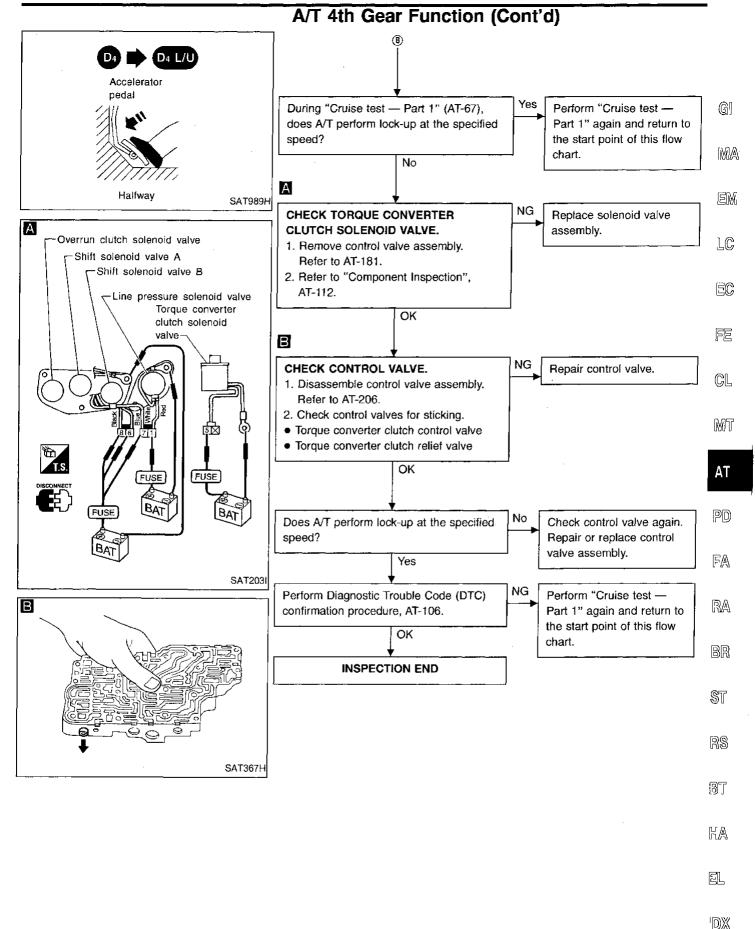
- 3) Depress accelerator pedal with 1/8 2/8 of "THROTTLE POSI" from a speed of 45 to 55 km/h (28 to 34 MPH). (It will take approximately 3 seconds.)
- Perform self-diagnosis for ECM.

 Refer to EC section ["Malfunction Indicator Lamp (MIL)",

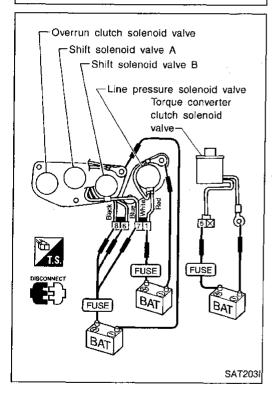
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].







Overrun clutch solenoid valve Shift solenoid valve B Line pressure solenoid valve Torque converter clutch solenoid valve valve Iss. DISCONNECT SAT204



A/T 4th Gear Function (Cont'd) COMPONENT INSPECTION

Solenoid valves

• For removal, refer to AT-181.

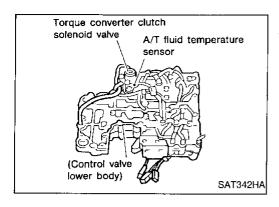
Resistance check

• Check resistance between terminals (6, 7, 8, 1) or 5) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	6		
Shift solenoid valve B	Ø		20 - 40Ω
Overrun clutch solenoid valve	8	Ground	
Line pressure solenoid valve	•		2.5 - 5Ω
Torque converter clutch solenoid valve	⑤		10 - 16Ω

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (⑥, ⑦, ⑧, ① or ⑤) and ground.



Torque Converter Clutch Solenoid Valve DESCRIPTION

The torque converter clutch solenoid valve is activated, with the gear in "D4", by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

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When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	. EC
Torque converter clutch solenoid valve duty	Lock-up "OFF"	Approximately 4%	
	Lock-up "ON"	Approximately 94%	FE

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TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

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Terminal No.	Wire color	Item	Condition		Judgement standard
5	L/R	Torque converter		When A/T performs lock-up.	8 - 15V
J	מ	clutch solenoid valve		When A/T does not perform lock-up.	1V or less

ON BOARD DIAGNOSIS LOGIC

FA

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	_
: TCC SOLENOID/CIRC : P0740 NO (1001s): MIL Code No. 1204	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	Harness or connectors (The solenoid circuit is open or shorted.) T/C clutch solenoid valve	RA BR
WIE GOOD 140. 1204			Sï

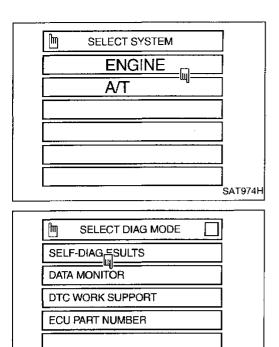
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Torque Converter Clutch Solenoid Valve (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

- OR -



- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "ENGINE" with CONSULT and wait at least 1 second.

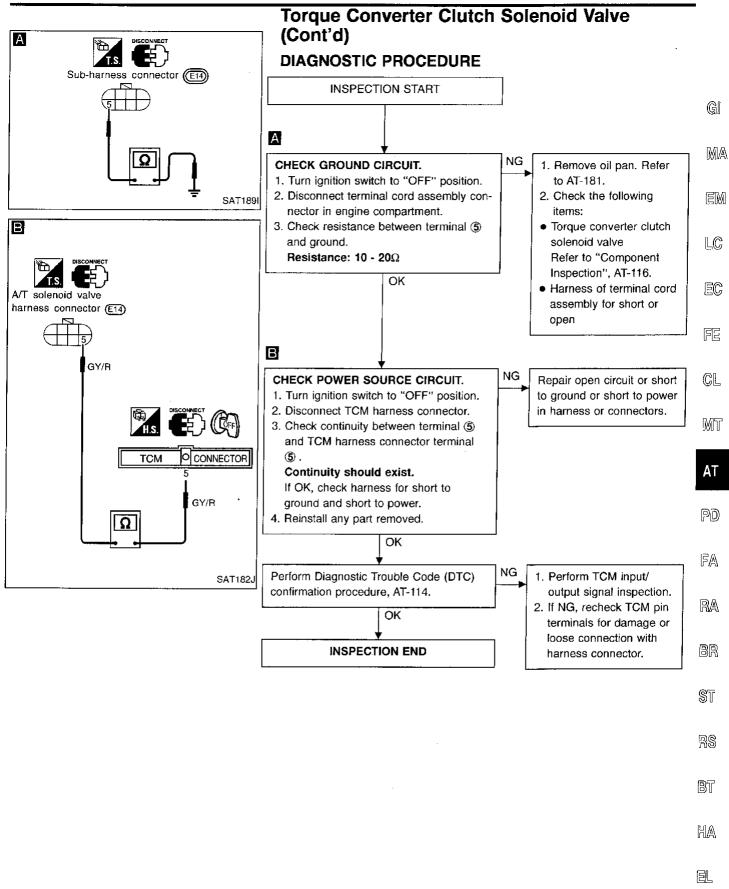


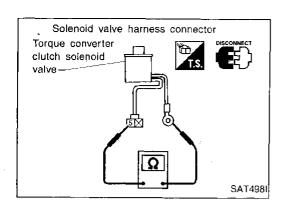
- 1) Turn ignition switch "ON".
- 2) Select "MODE 7" with GST.



SAT9061

- 1) Turn ignition switch "ON".
- Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].





Torque Converter Clutch Solenoid Valve (Cont'd)

COMPONENT INSPECTION

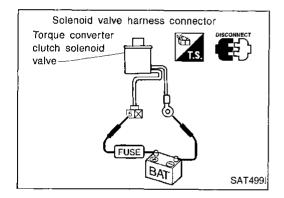
Torque converter clutch solenoid valve

For removal, refer to AT-181.

Resistance check

• Check resistance between terminal (5) and ground.

Solenoid valve	Termi	Terminal No.	
Torque converter clutch solenoid valve	(5)	Ground	10 - 16Ω



Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal ⑤ and ground.

A/T TCC S/V Function (Lock-up)

DESCRIPTION

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification	
Torque converter clutch solenoid valve duty	Lock-up "OFF" ↓ Lock-up "ON"	Approximately 4% ↓ Approximately 94%	آر ن

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values

erminal No.	Wire color	Item	Condition		Judgement standard
1	OR	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
		solenoid valve		When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	P	Line pressure solenoid valve	. کے کے	When releasing accelerator pedal after warming up engine.	5 - 14V
		(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0.5V or less
5	GY/R	Torque converter		When A/T performs lock-up.	8 - 15V
	, GI/R	clutch solenoid valve		When A/T does not perform lock-up.	1V or less
6	L/R	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
U	υn	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less
7	ĽY	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
	1 1	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less
8	P	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
٥	F	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less

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A/T TCC S/V Function (Lock-up) (Cont'd)

ON BOARD DIAGNOSTIC LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

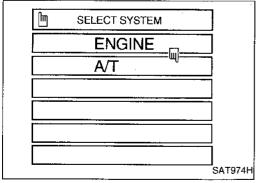
C: Gear ratio determined as gear position which TCM supposes

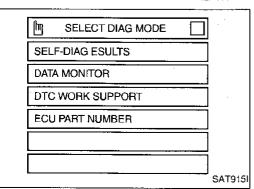
If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	· 1	2	3	4
In case of gear position with no malfunctions	. 1	2	3	4
In case of gear position with shift solenoid valve B stuck closed	1	2	2	①

: P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: A/T TCC S/V FNCTN : P0744 (NO) : MIL Code No. 1107	A/T cannot perform lock-up even if electrical circuit is good.	 Torque converter clutch solenoid valve Each clutch Hydraulic control circuit





DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

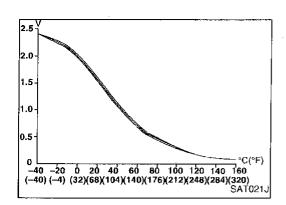


- 1) Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

 Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT and touch "START".



A/T TCC S/V Function (Lock-up) (Cont'd)

4) Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETED". (It will take approximately 30 seconds after "TESTING" shows.) THROTTLE POSI: 1/8 - 2/8 (at all times during step

Selector lever: D position (OD "ON") TCC S/V DUTY: More than 94%

VHCL/S SE·A/T: Constant speed of more than 70 km/h (43 MPH)

• Check that "GEAR" shows "4".

- For shift schedule, refer to SDS, AT-262.
- If "TESTING" does not appear on CONSULT for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".
- 5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
 Refer to "DIAGNOSTIC PROCEDURE", AT-120.
 Refer to shift schedule, AT-262.

- OR -



- 1) Start engine and warm up ATF.
- 2) Start vehicle with selector lever in "D" position (OD "ON"), throttle position 1/8 2/8 and D_4 lock-up position for approximately 30 seconds. Check that vehicle runs through gear shift of $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up, in accordance with shift schedule. Refer to shift schedule, AT-262.
- 3) Select "MODE 7" with GST.

- OR —



- 1) Start engine and warm up ATF.
- 2) Start vehicle with selector lever in "D" position (OD "ON"), throttle position 1/8 2/8 and D_4 lock-up position for approximately 30 seconds. Check that vehicle runs through gear shift of $D_1 \rightarrow D_2 \rightarrow D_3 \rightarrow D_4 \rightarrow D_4$ lock-up, in accordance with shift schedule. Refer to shift schedule, AT-262.
- 3) Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].













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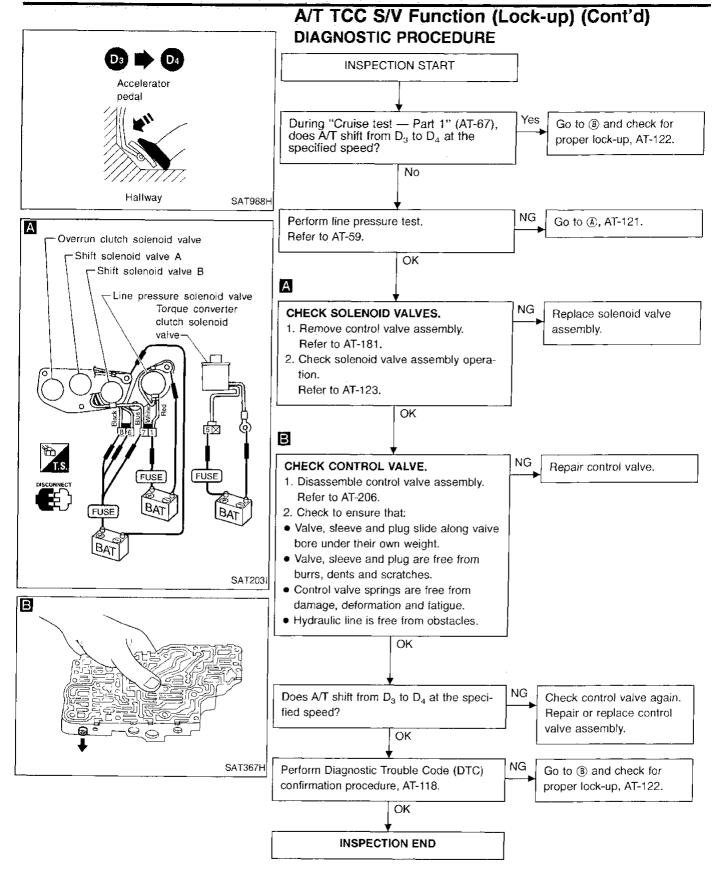
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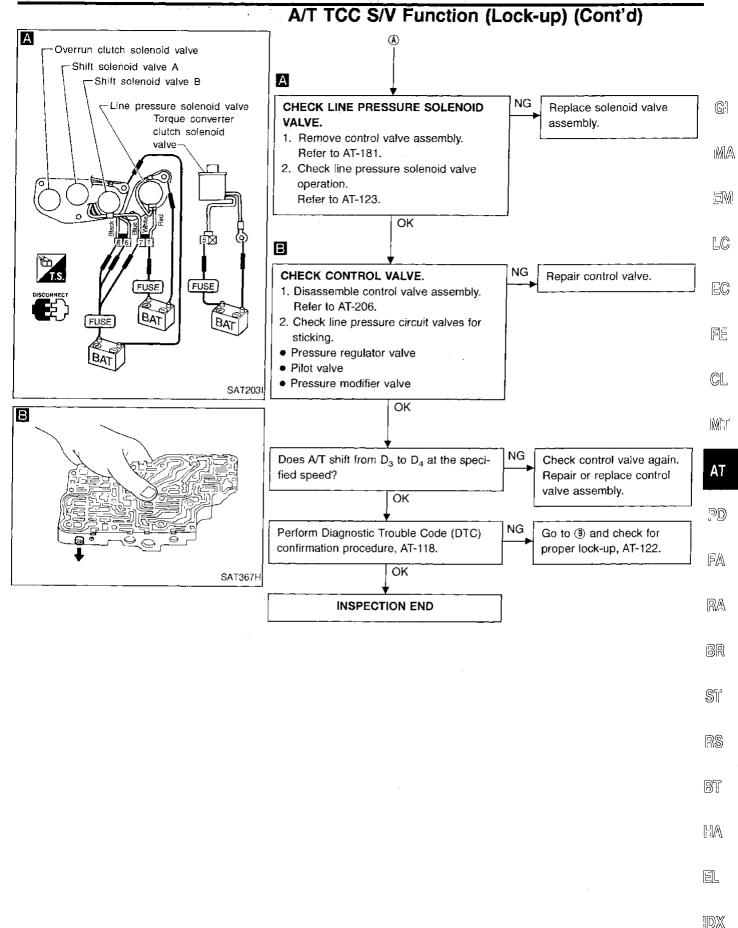
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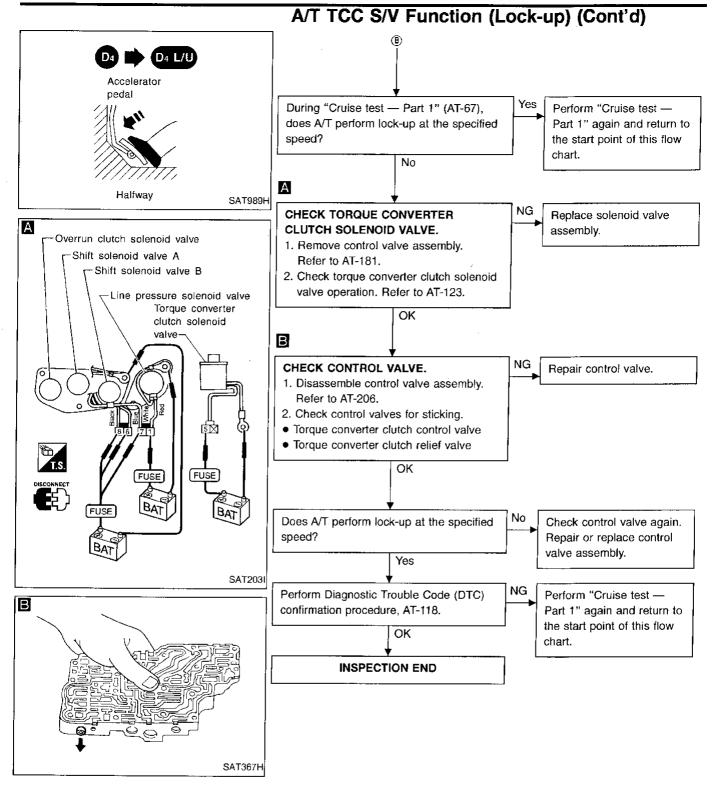
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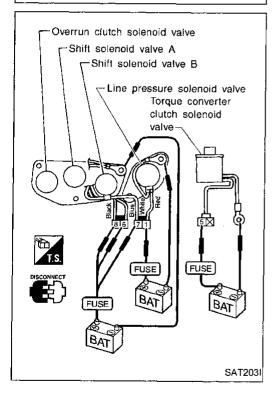
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Overrun clutch solenoid valve Shift solenoid valve B Line pressure solenoid valve Torque converter clutch solenoid valve valve Insconvect SAT204



A/T TCC S/V Function (Lock-up) (Cont'd) COMPONENT INSPECTION

Solenoid valves

For removal, refer to AT-181.

Resistance check

Check resistance between terminals (6, 7, 8, 1) or 5) and ground.

Term	inal No.	Resistance (Approx.)	M
6			- Ei
Ī		20 - 40Ω	[_((
8	Ground		_ E(
•		2.5 - 5Ω	
(5)		10 - 16Ω	
	© 7 ® 1	® Ground	Terminal No. (Approx.) (B) (C) (D) (E) (D) (E) (D) (E) (D) (E) (D) (E) (D) (E) (D) (D) (E) (D) (D) (D) (D) (D) (D) (D) (D) (D) (D

Operation check

Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (⑥, ⑦, ⑧, ① or ⑤) and ground.



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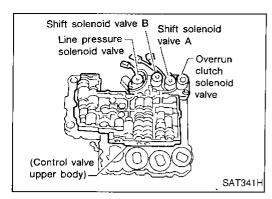
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Line Pressure Solenoid Valve

DESCRIPTION

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 29% ↓ Approximately 95%

Note: The line pressure duty cycle value is not consistent when the closed throttle position switch is "ON". To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is "OFF".

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem	Condition		Judgement standard
4	OR	Line pressure	(A)	When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
'	On	solenoid valve	I	When depressing accelerator pedal fully after warming up engine.	0.5V or less
2	Р	Line pressure solenoid valve	<u></u>	When releasing accelerator pedal after warming up engine.	5 - 14V
2	P	(with dropping resistor)	, , ,	When depressing accelerator pedal fully after warming up engine.	0.5V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: L/PRESS SOL/CIRC : P0745 NO (NOLS): MIL Code No. 1205	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Line pressure solenoid valve

	SELECT SYSTEM			
i i	ENGINE		4	
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			\dashv	
			SEF895K	
	SELECT DIAG MODE	V		
	WORK SUPPORT			
	SELF-DIAG RESULTS			
	DATA MONITOR			
	ACTIVE TEST			
	DTC CONFIRMATION			
Ī	FOLLBARTANARA			
	ECM PART NUMBER	i	- 1	

Line Pressure Solenoid Valve (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

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After the repair, perform the following procedure to confirm the malfunction is eliminated.

1) Turn ignition switch "ON" and select "DATA MONITOR"

- OR -

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mode for "ENGINE" with CONSULT.

2) Depress accelerator pedal completely and wait at least 1 second.

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1) Turn ignition switch "ON".

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2) Depress accelerator pedal completely and wait at least 1 second.

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3) Select "MODE 7" with GST.

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1) Turn ignition switch "ON".

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 Depress accelerator pedal completely and wait at least 1 second.

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Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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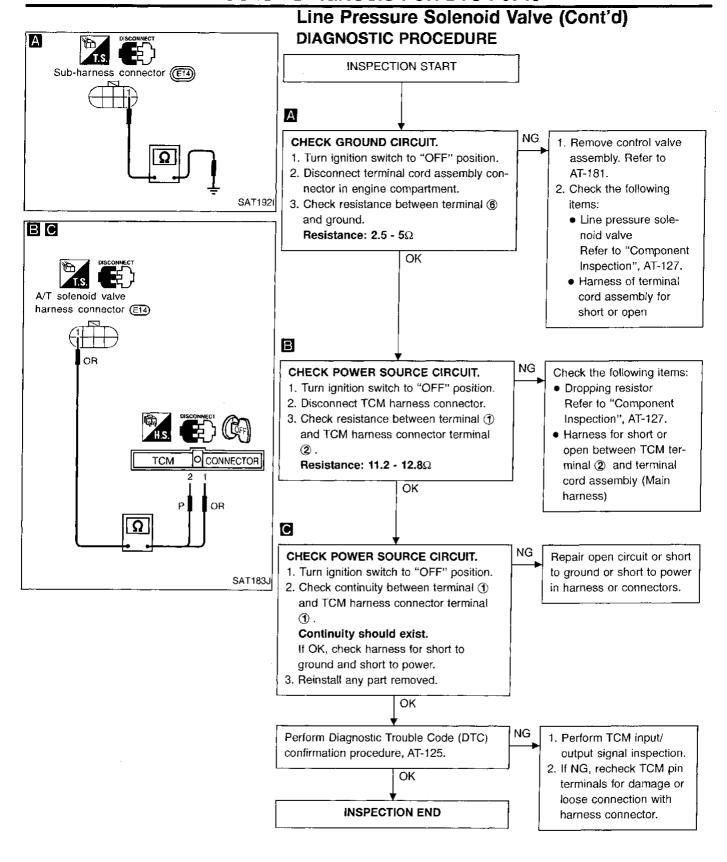
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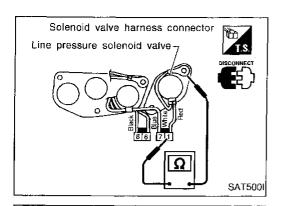
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Solenoid valve harness connector

Line pressure solenoid valve

Line Pressure Solenoid Valve (Cont'd) COMPONENT INSPECTION

Line pressure solenoid valve

• For removal, refer to AT-181.

Resistance check

Check resistance between terminal ① and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	•	Ground	2.5 - 5Ω

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Operation check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal ① and ground.



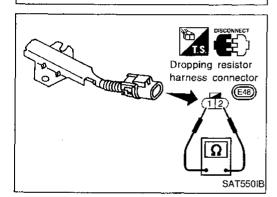
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Dropping resistor

SAT501I

Check resistance between terminals ① and ②.

Resistance: 11.2 - 12.8 Ω







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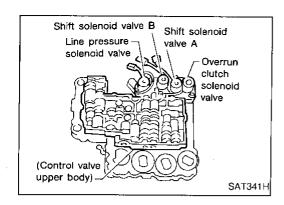
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Shift Solenoid Valve A DESCRIPTION

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the inhibitor switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
6	1.0	Shift solenoid		When shift solenoid valve A operates. (When driving in "D ₁ " or "D ₄ ".)	Battery voltage
6	L/R	valve A		When shift solenoid valve A does not operate. (When driving in "D ₂ " or "D ₃ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: SFT SOL A/CIRC : P0750 : MIL Code No. 1108	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve A

	Sh
SELECT SYSTEM	DIA TIO
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	lf
	PR0 igni
	duc
SEF895K	Afte malf
M SELECT DIAG MODE .	
WORK SUPPORT	
SELE-DIAG RESULTS	

DATA MONITOR

ACTIVE TEST

DTC CONFIRMATION

ECM PART NUMBER

olenoid Valve A (Cont'd) STIC TROUBLE CODE (DTC) CONFIRMA-ROCEDURE **V**: drive vehicle at a safe speed. GI AGNOSTIC TROUBLE CODE CONFIRMATION URE" has been previously conducted, always turn switch "OFF" and wait at least 5 seconds before conhe next test. repair, perform the following procedure to confirm the on is eliminated. Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT. LC Start engine. Drive vehicle in "D" position and allow the transmission to shift "1" \rightarrow "2" ("GEAR"). EC Start engine. 1) 2) Drive vehicle in $D_1 \rightarrow D_2$ position. FE 3) Select "MODE 7" with GST. - OR -(NO TOOLS 1) Start engine. CL Drive vehicle in $D_1 \rightarrow D_2$ position. 2) SAT9111 Perform self-diagnosis for ECM. 3)

Refer to EC section ["Malfunction Indicator Lamp (MIL)",

"ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



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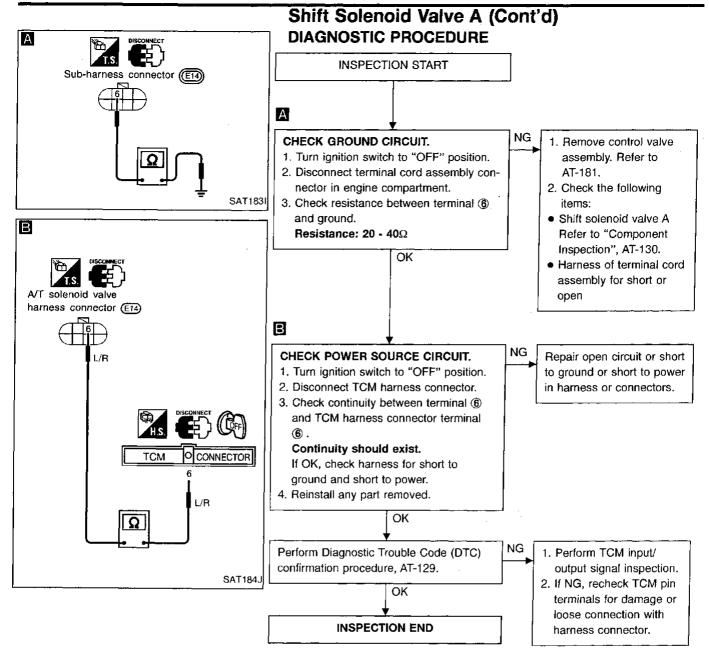
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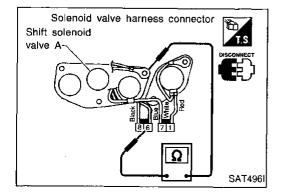
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COMPONENT INSPECTION

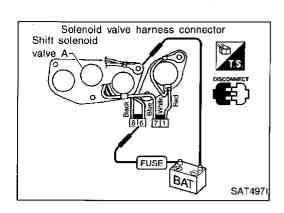
Shift solenoid valve A

For removal, refer to AT-181.

Resistance check

Check resistance between terminal 6 and ground.

Solenoid valve	Termir	Resistance (Approx.)	
Shift solenoid valve A	©	Ground	20 - 40Ω



Shift Solenoid Valve A (Cont'd)

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal ⑥ and ground.

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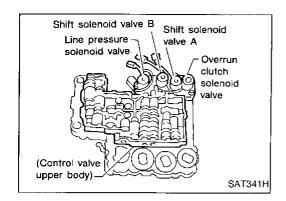
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Shift Solenoid Valve B DESCRIPTION

Shift solenoid valves A and B are turned "ON" or "OFF" by the TCM in response to signals sent from the inhibitor switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
7	100	Shift solenoid		When shift solenoid valve B operates. (When driving in "D ₁ " or "D ₂ ".)	Battery voltage
,	L/Y	valve B		When shift solenoid valve B does not operate. (When driving in "D ₃ " or "D ₄ ".)	1V or less

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: SFT SOL B/CIRC : P0755 NO : MIL Code No. 1201	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Shift solenoid valve B

SELECT_SYSTEM	Shift Solenoid Valve B (C DIAGNOSTIC TROUBLE COD TION PROCEDURE
ENGINE	CAUTION: Always drive vehicle at a safe s
	NOTE: If "DIAGNOSTIC TROUBLE PROCEDURE" has been previo ignition switch "OFF" and wait a ducting the next test.
SEF895 M SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS	After the repair, perform the follo
DATA MONITOR ACTIVE TEST DTC CONFIRMATION	 1) Start engine. 2) Drive vehicle in D₁ → D₂ 3) Select "MODE 7" with G
ECM PART NUMBER SAT91	OR NO (NO) 1) Start engine. 2) Drive vehicle in $D_1 \rightarrow D_2$ 3) Porform self-diagnosis for

cont'd) E (DTC) CONFIRMApeed. GI CONFIRMATION CODE ously conducted, always turn MA it least 5 seconds before conwing procedure to confirm the I" and select "DATA MONITOR" h CONSULT. LC

ition and allow the transmission AR").

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 $_2 \rightarrow D_3$ position. SST.

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 $_2 \rightarrow D_3$ position.

form self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp (MIL)", "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].

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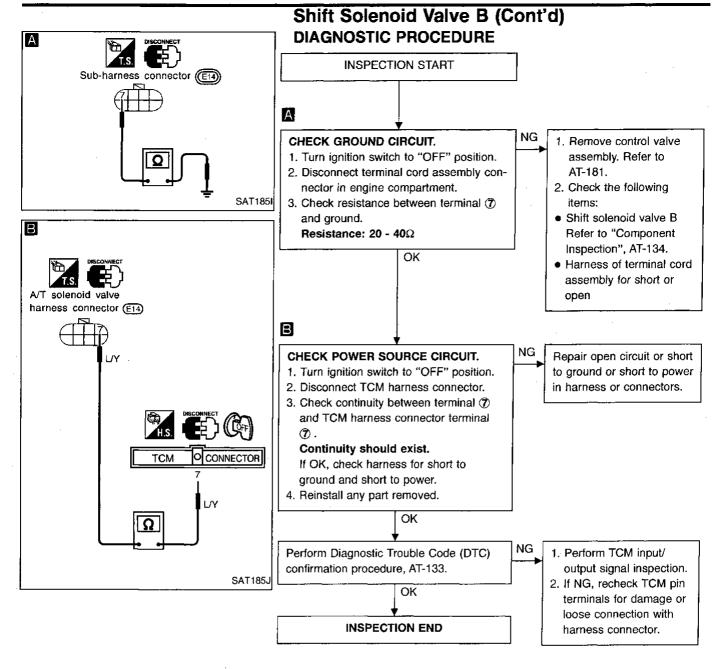
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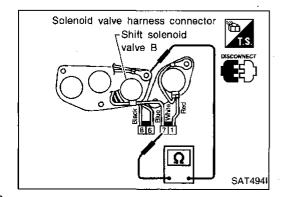
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COMPONENT INSPECTION

Shift solenoid valve B

For removal, refer to AT-181.

Resistance check

• Check resistance between terminal (7) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	7	Ground	20 - 40Ω

Solenoid valve harness connector Shift solenoid valve B FUSE BAT SAT495I

Shift Solenoid Valve B (Cont'd)

Operation check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal ② and ground.

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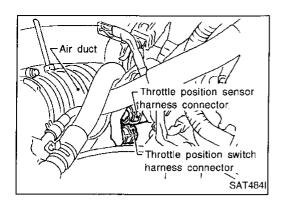
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Throttle Position Sensor

DESCRIPTION

Throttle position sensor

The throttle position sensor detects the throttle valve position and sends a signal to the TCM.

Throttle position switch

Consists of a wide open throttle position switch and a closed

throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Theattle	Fully-closed throttle	Approximately 0.5V
Throttle position sensor	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
1.4	1.00	Closed throttle position switch		When releasing accelerator pedal after warming up engine.	Battery voltage
14	L/G	(in throttle posi- tion switch)		When depressing accelerator pedal after warming up engine.	1V or less
21	R	Wide open throttle position switch	r	When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage
		(in throttle posi- tion switch)		When releasing accelerator pedal after warming up engine.	1V or less
31	LG/R	Throttle position sensor (Power source)	((Ca))	-	4.5 - 5.5V
34	R/Y	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. Voltage rises gradually in response o throttle position.)	Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V
35	В	Throttle position sensor (Ground)		_	

Throttle Position Sensor (Cont'd)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TP SEN/CIRC A/T : P1705 MIL Code No. 1206	TCM receives an excessively low or high voltage from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.) Throttle position sensor Throttle position switch 	GI Ma
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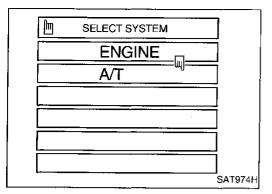
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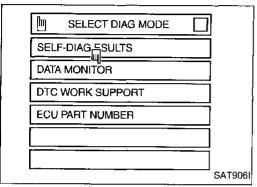
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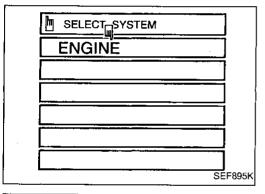
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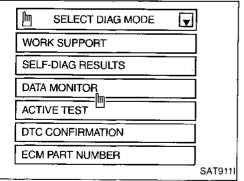
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Throttle Position Sensor (Cont'd)

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-TION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch "OFF" and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



- Turn ignition switch "ON" and select "DATA MONITOR" mode for "A/T" with CONSULT.
- 2) Check the following.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P·SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	1.9 - 4.6V	OFF	ON

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-139.

If the check result is OK, go to following step.

- 3) Turn ignition switch "ON" and select "DATA MONITOR" mode for "ENGINE" with CONSULT.
- Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (OD "ON")

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-139.

If the check result is OK, go to following step.

Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.



1) Start engine.

- Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.
- 3) Select "MODE 7" with GST.

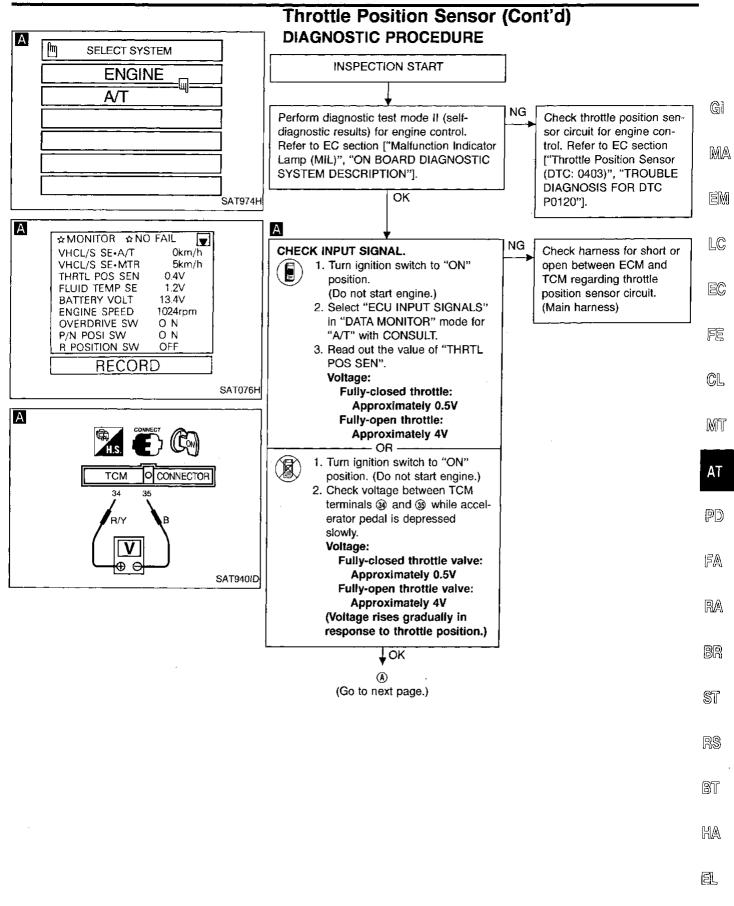


1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D" position (OD "ON"), vehicle speed higher than 10 km/h (6 MPH), throttle opening greater than 1/2 of the full throttle position and driving for more than 3 seconds.

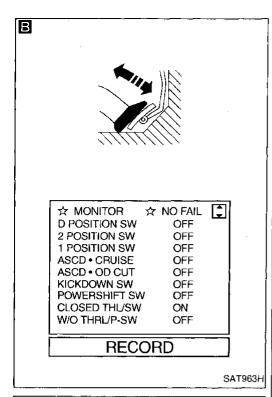
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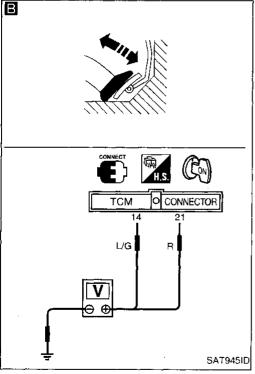
Perform self-diagnosis for ECM.
 Refer to EC section ["Malfunction Indicator Lamp (MIL)",
 "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION"].



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Throttle Position Sensor (Cont'd)







CHECK THROTTLE POSITION SWITCH CIRCUIT.

- Turn ignition switch to "ON" position.
 (Do not start engine.)
- Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for A/T with CONSULT.
- Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle posi-

tion switch is indicated properly.

Accelerator	Data monitor			
pedal condi- tion	CLOSED THL/SW	W/O THRL/ P-SW		
Released	ON	OFF		
Fully depressed	OFF	ON		
	OR			

- Turn ignition switch to "ON" position.
 (Do not start engine.)
- Check voltage between TCM terminals (1), (2) and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

Accelerator	Voltage		
pedal condi- tion	Terminal No.	Terminal No.	
Released	Battery volt- age	1V or less	
Fully depressed	1V or less	Battery volt- age	

Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-138.

OK

INSPECTION END

Check the following items:

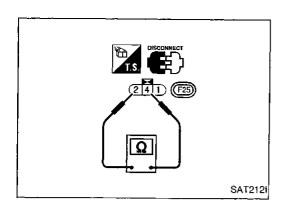
NG

- Throttle position switch Refer to "Component Inspection", AT-141.
- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

 Perform TCM input/ output signal inspection.

NG

If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



Throttle Position Sensor (Cont'd) COMPONENT INSPECTION

Throttle position switch

Closed throttle position switch (idle position)

• Check continuity between terminals ② and ④.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").



MA

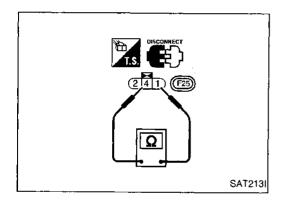
LC

EC

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MT



Wide open throttle position switch

Check continuity between terminals ① and ④.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes





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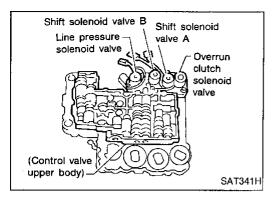
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Overrun Clutch Solenoid Valve DESCRIPTION

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the inhibitor switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard
0	p	Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
8	P	solenoid valve		When overrun clutch solenoid valve does not operate.	1V or less

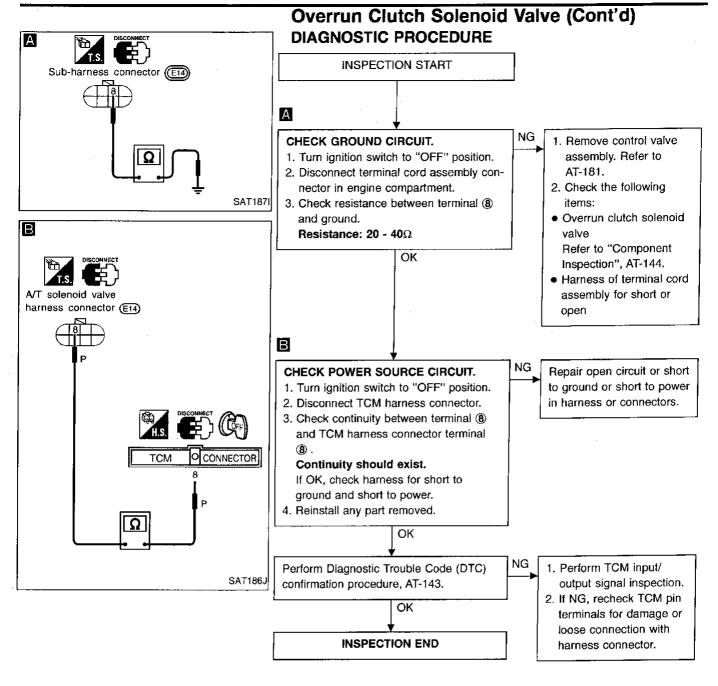
ON BOARD DIAGNOSIS LOGIC

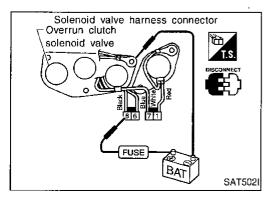
Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: O/R CLTCH SOL/CIRC : P1760 MD : MIL Code No. 1203	TCM detects an improper voltage drop when it tries to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) Overrun clutch solenoid valve

	Ov	errı	un Clutch Solenoid Valve (Cont'd)
SELECT SYSTEM			OSTIC TROUBLE CODE (DTC) CONFIRMA ROCEDURE
ENGINE		JTIO	
	Alw	ays (drive vehicle at a safe speed.
	NOT		ACNOSTIC TROUBLE CORE CONFIDEN
	igni	CEL	AGNOSTIC TROUBLE CODE CONFIRDURE" has been previously conducted, alw switch "OFF" and wait at least 5 seconds bef
	1	_	the next test. G CONDITION:
SEF89			drive vehicle on a level road to improve acc
	test.	•	
SELECT DIAG MODE			repair, perform the following procedure to cor on is eliminated.
WORK SUPPORT		1)	Turn ignition switch "ON" and select "DATA MC
SELF-DIAG RESULTS		٥,	mode for "ENGINE" with CONSULT.
DATA MONITOR		2) 3)	Start engine. Accelerate vehicle to a speed of more than 10
ACTIVE TEST		,	MPH) in "D" position (OD "ON").
DTC CONFIRMATION		4)	Release accelerator pedal completely in "D" (OD "OFF").
ECM PART NUMBER			OR —
SAT91		1)	Start engine. Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control: "ON" or "OFF" position and vehicle speed hig 10 km/h (6 MPH).
		3)	Select "MODE 7" with GST.
	ND	1) 2)	Start engine. Drive vehicle under the following conditions: Selector lever in "D" position, overdrive control s "ON" or "OFF" position and vehicle speed high
		3)	10 km/h (6 MPH). Perform self-diagnosis for ECM. Refer to EC section ["Malfunction Indicator Lamp "ON BOARD DIAGNOSTIC SYSTEM DESCRIP

GI MATION ays turn ore con-EM uracy of nfirm the LC "NOTINC EC km/h (6 FE position CL switch in MT her than PD switch in her than FA p (MIL)", PTION"]. $\mathbb{R}\mathbb{A}$ BR ST RS BT MA

TROUBLE DIAGNOSIS FOR DTC P1760





COMPONENT INSPECTION

Overrun clutch solenoid valve

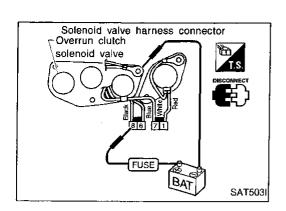
For removal, refer to AT-181.

Resistance check

Check resistance between terminal 8 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Overrun clutch solenoid valve	8	Ground	20 - 40Ω	

TROUBLE DIAGNOSIS FOR DTC P1760



Overrun Clutch Solenoid Valve (Cont'd)

Operation check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal

 and ground.

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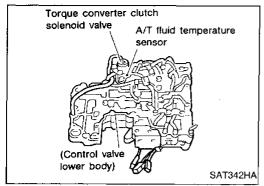
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IDX



(Control valve lower body) SAT342HA 2.5 2.0 1.51.0

A/T Fluid Temperature Sensor Circuit and TCM Power Source

DESCRIPTION

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

0 -40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320) SAT021J

Monitor item	Condition	Specification
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	Approximately 1.5V ↓ Approximately 0.5V

TCM TERMINALS AND REFERENCE VALUE

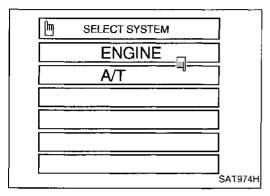
Remarks: Specification data are reference values.

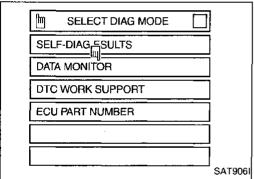
Terminal No.	Wire color	Item	Condition		Judgement standard
4	C/OB	Davis	(Ca)	When turning ignition switch to "ON".	Battery voltage
4	G/OR	Power source	, , , , , , , , , , , , , , , , , , ,	When turning ignition switch to "OFF".	1V or less
9	G/OR	Power source		Same as No. 4	
23	OR/G	Power source		When turning ignition switch to "OFF".	Battery voltage
23	OR/G	(Memory back- up)	(Con) or (Core)	When turning ignition switch to "ON".	Battery voltage
33	W/R	A/T fluid tem-		When ATF temperature is 20°C (68°F).	Approximately 1.5V
აა	VV/F1	perature sensor		When ATF temperature is 80°C (176°F).	Approximately 0.5V
35	В	Throttle position sensor (Ground)		_	_

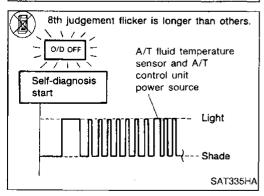
A/T Fluid Temperature Sensor Circuit and TCM Power Source (Cont'd)

ON BOARD DIAGNOSIS LOGIC

	Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	_
	BATT/FLUID SEN TEMP	TCM receives an excessively low or	Harness or connectors (The sensor circuit is open or	GI
NO TOOLS	8th judgement flicker	high voltage from the sensor.	shorted.) • A/T fluid temperature sensor	MA







DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMA-**TION PROCEDURE**

After the repair, perform the following procedure to confirm the malfunction is eliminated. Start engine. 1)

Select "DATA MONITOR" mode for "A/T" with CON-2) SULT.

Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 20 km/h (12 MPH). OR -

1) Start engine.

2) Drive vehicle under the following conditions: Selector lever in "D" position, vehicle speed higher than 20 km/h (12 MPH).

3) Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-47.

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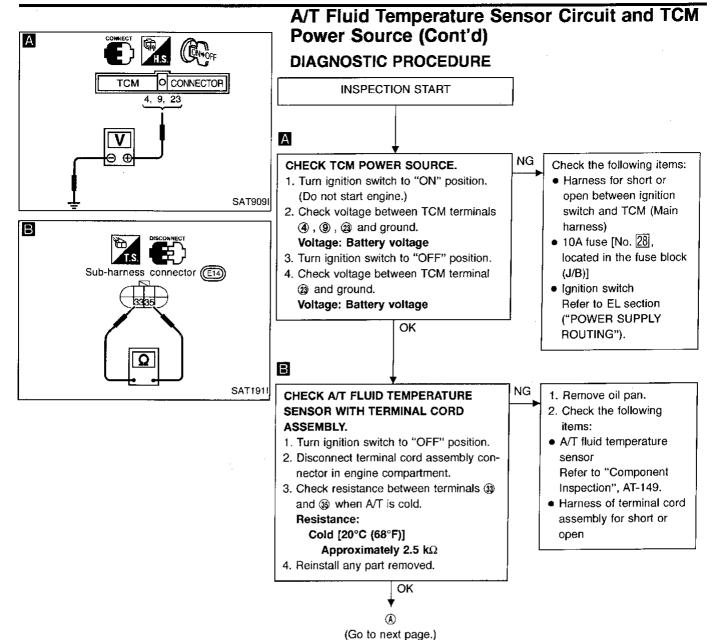
BR

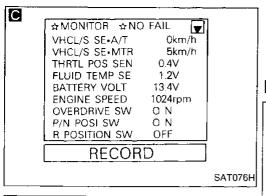
ST

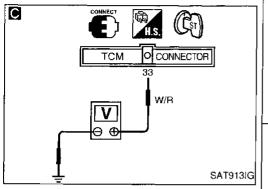
RS

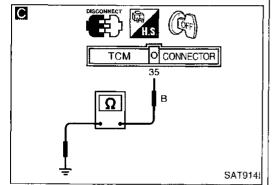
BT

AII)

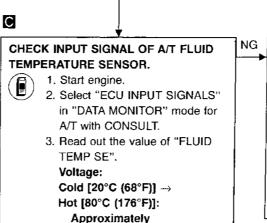








A/T Fluid Temperature Sensor Circuit and TCM Power Source (Cont'd)



 $\textbf{1.5V} \rightarrow \textbf{0.5V}$

warming up A/T. **Voltage:**

1. Start engine.

position.

nector.

~ OR -

Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)]:

Approximately 1.5V \rightarrow 0.5V 3. Turn ignition switch to "OFF"

4. Disconnect TCM harness con-

5. Check resistance between ter-

Continuity should exist.

OK

minal 3 and ground.

2. Check voltage between TCM

terminal (3) and ground while

(A)

Check the following items:
 Harness for short or open between TCM,
 ECM and terminal cord assembly (Main harness)

 Ground circuit for ECM Refer to EC section ("TROUBLE DIAGNO-SIS FOR POWER SUPPLY").

1. Perform TCM input/

output signal inspection.

2. If NG, recheck TCM pin

terminals for damage or

loose connection with

harness connector.

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Perform Diagnostic Trouble Code (DTC) NG confirmation procedure, AT-147. OK INSPECTION END

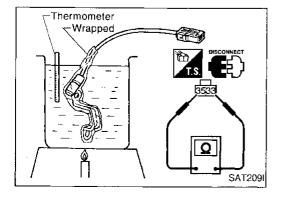
COMPONENT INSPECTION

A/T fluid temperature sensor

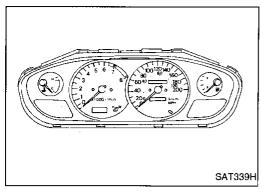
For removal, refer to AT-181.

Check resistance between terminals 33 and 35 while changing temperature as shown at left.

Temperature °C (°F)	Resistance
20 (68)	Approximately 2.5 kΩ
80 (176)	Approximately 0.3 kΩ



TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR



Vehicle Speed Sensor-MTR DESCRIPTION

The vehicle speed sensor·MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor·MTR.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

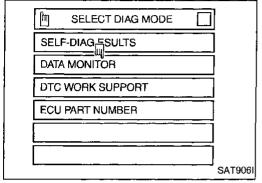
Termina! No.	Wire color	Item	Condition		Judgement standard
27	Y/G	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V

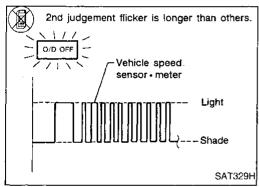
ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: VHCL SPEED SEN-MTR : 2nd judgement flicker	TCM does not receive the proper voltage signal from the sensor.	Harness or connectors (The sensor circuit is open or shorted.) Vehicle speed sensor

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN MTR

SELECT SYSTEM ENGINE A/T SAT974H



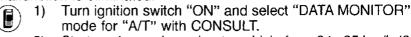


Vehicle Speed Sensor MTR (Cont'd) DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.



Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

Start engine.

Start engine.
 Drive vehicle under the following conditions:
 Selector lever in "D" position and vehicle speed higher than 25 km/h (16 MPH).

Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (No Tools), AT-47.

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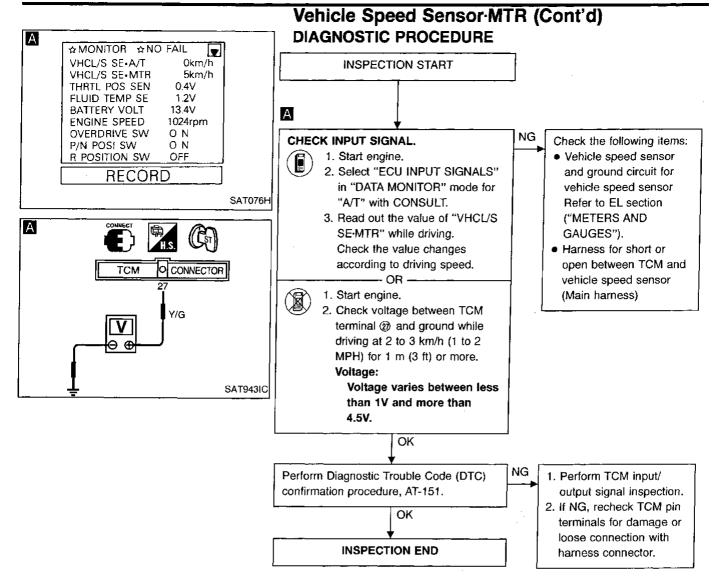
F

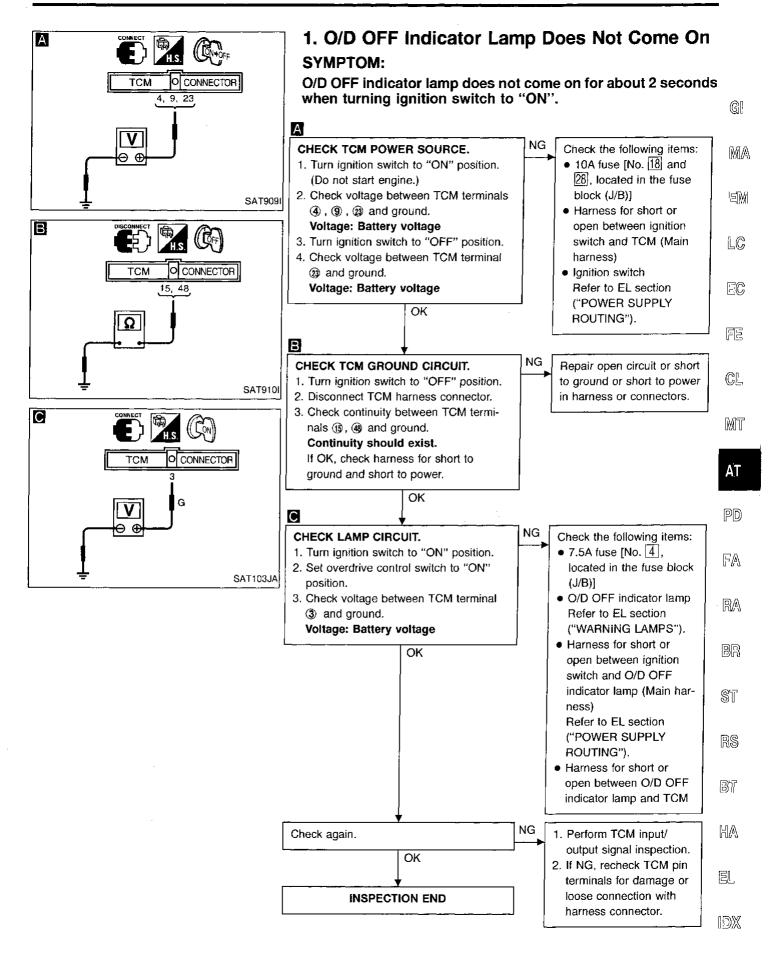
HA

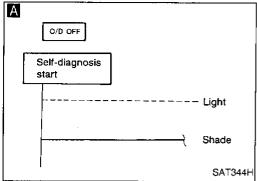
EL

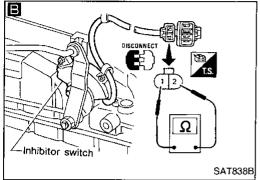
IDX

TROUBLE DIAGNOSIS FOR VHCL SPEED SEN-MTR





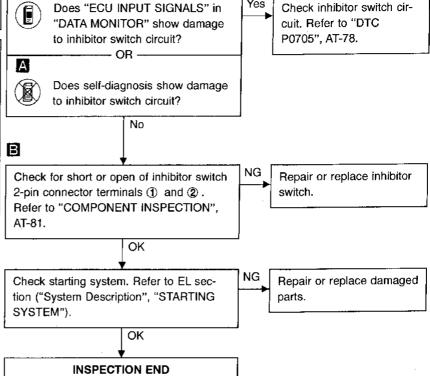


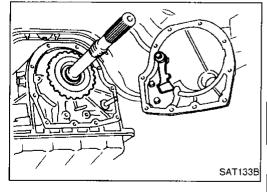


2. Engine Cannot Be Started In "P" and "N" Position

SYMPTOM:

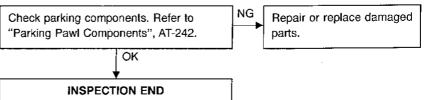
- Engine cannot be started with selector lever in "P" or "N" position.
- Engine can be started with selector lever in "D", "2", "1" or "R" position.

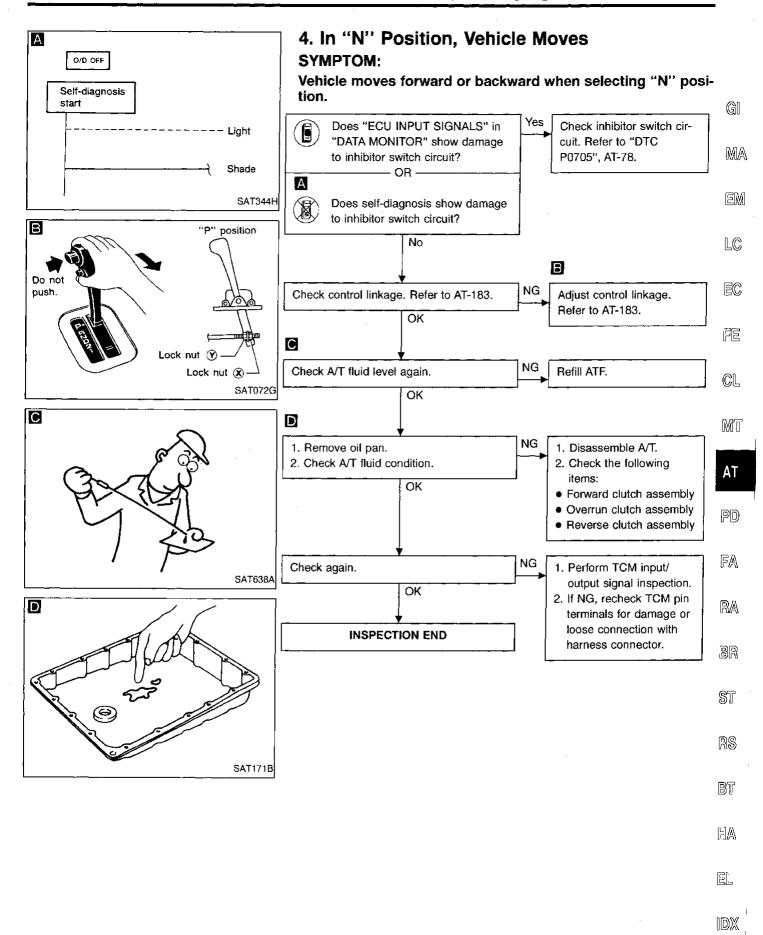


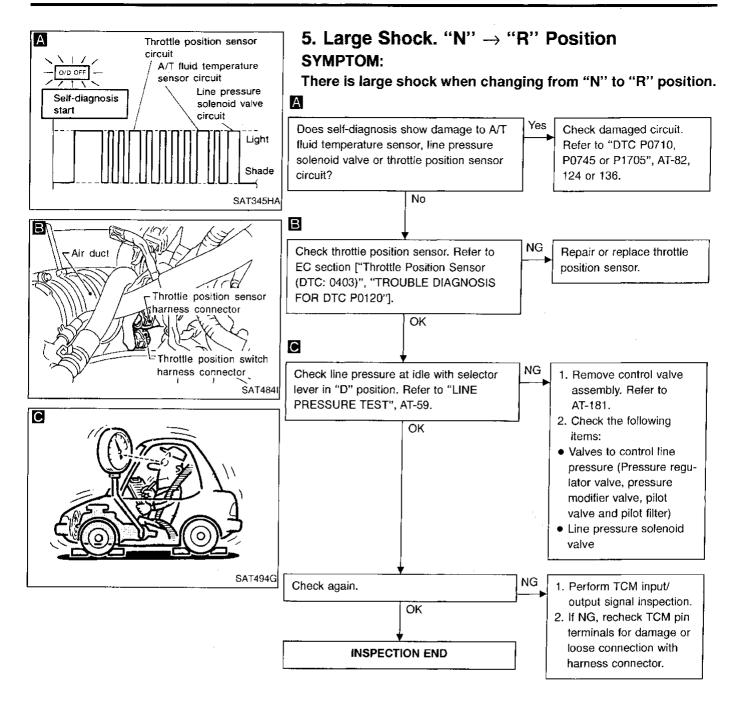


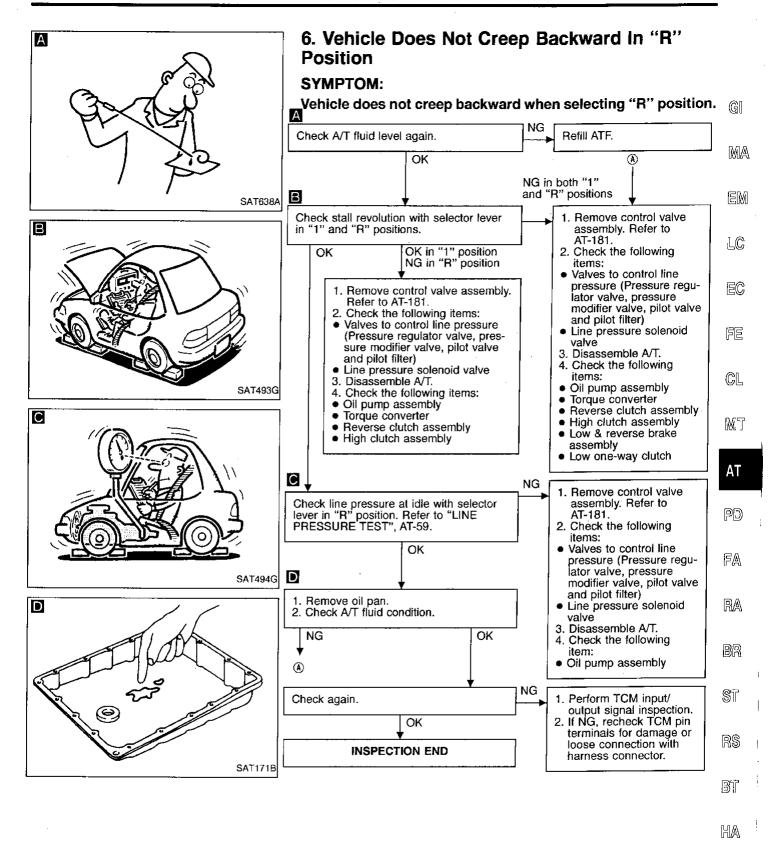
3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in "P" position.

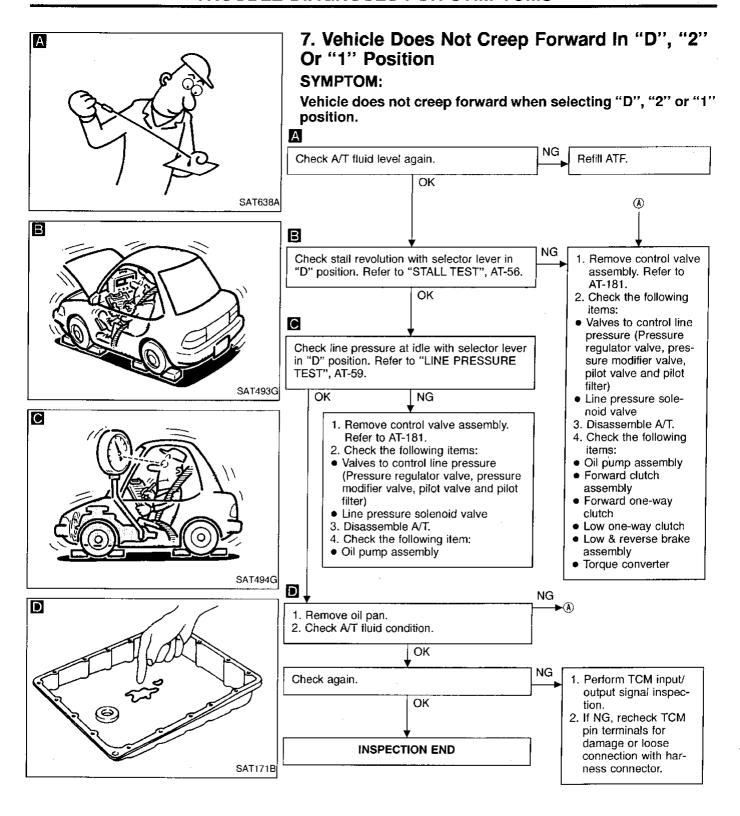


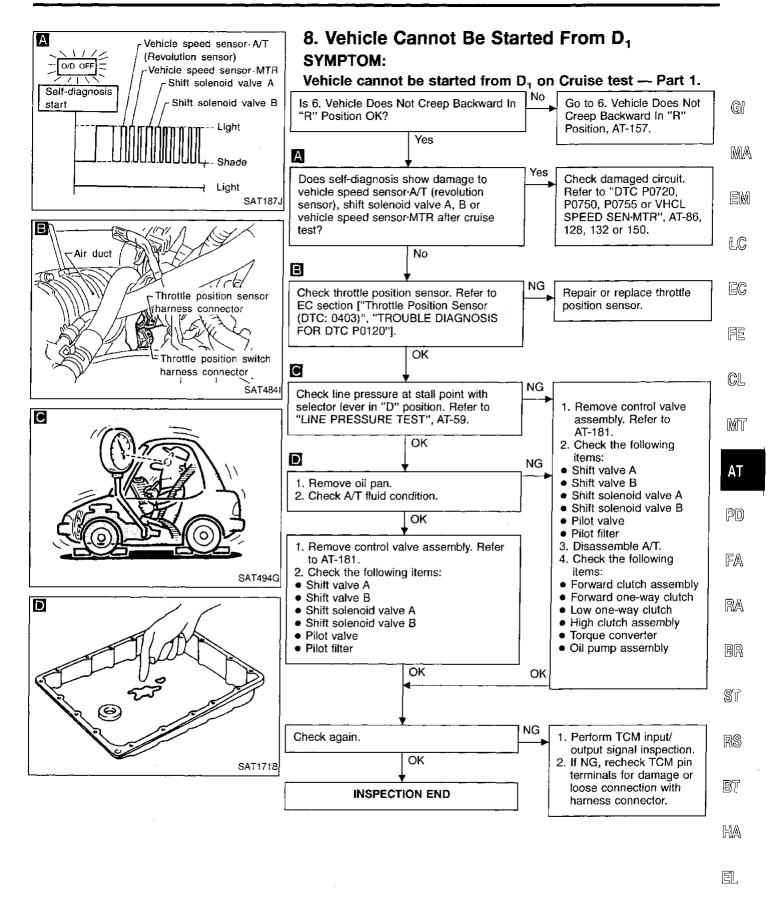


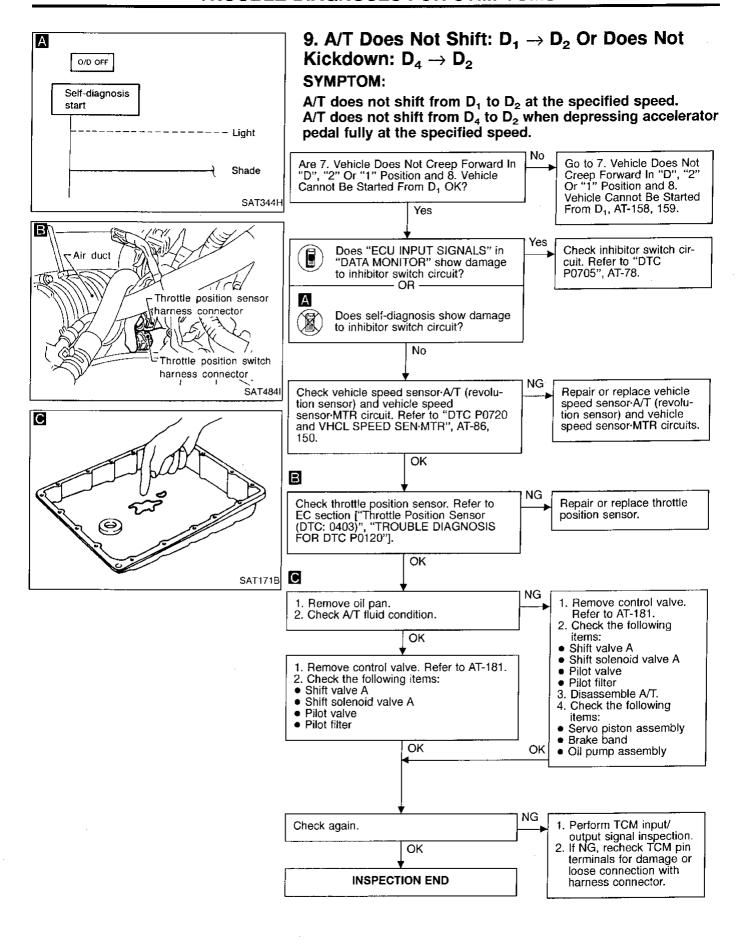


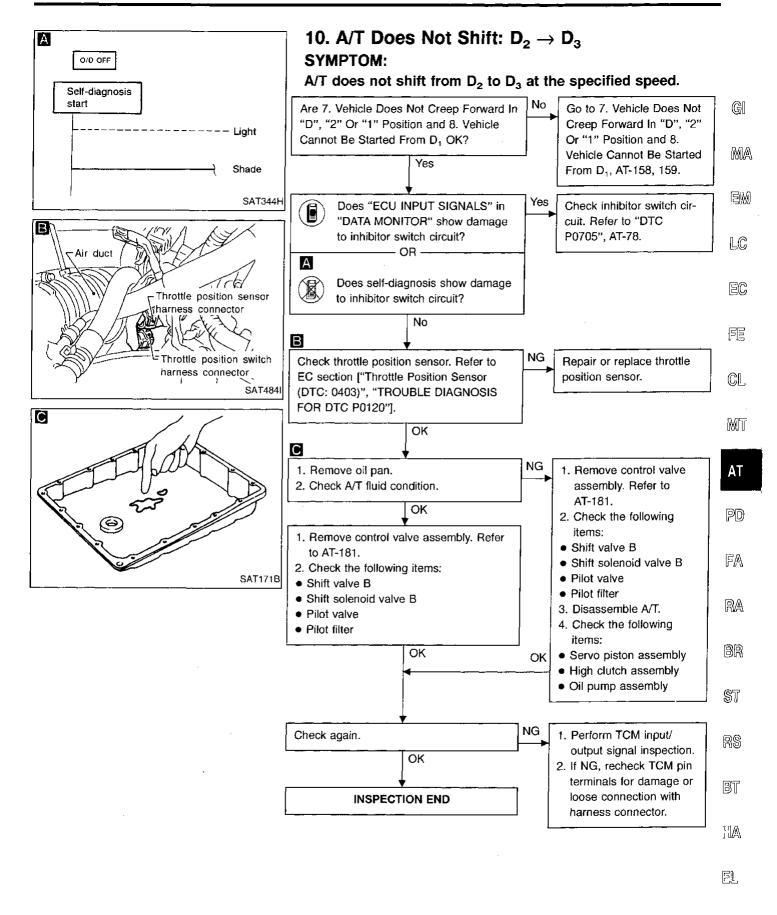


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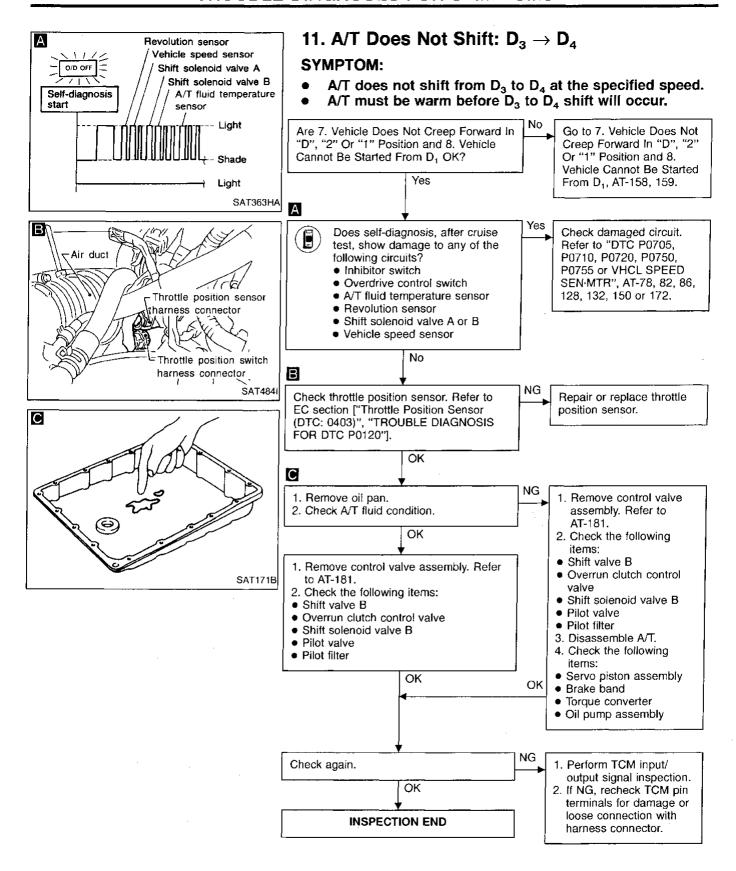


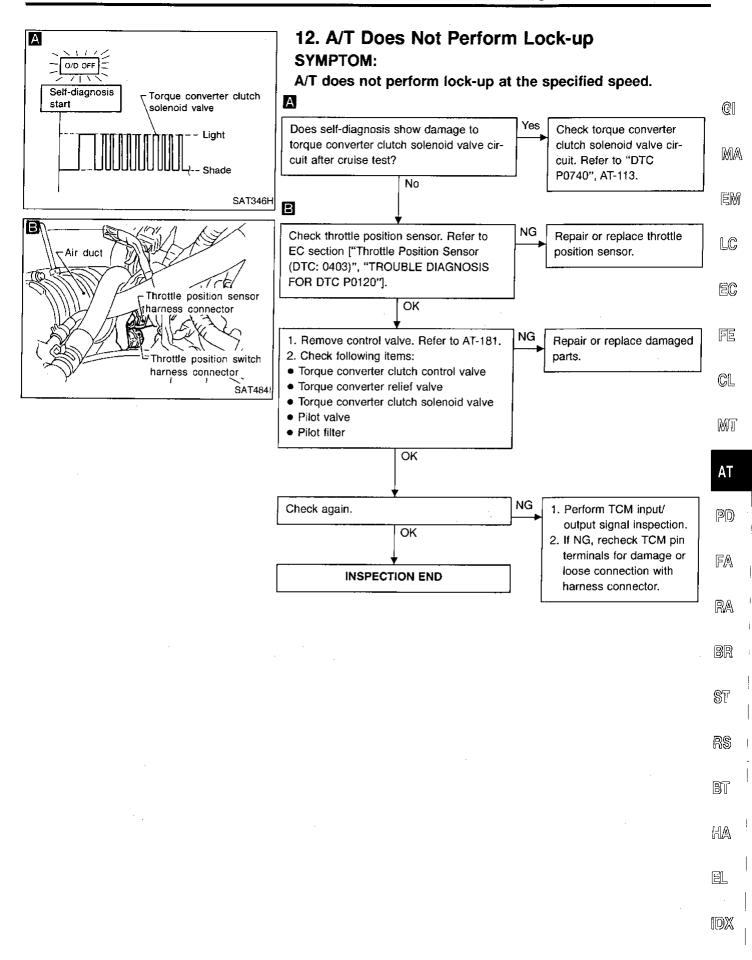


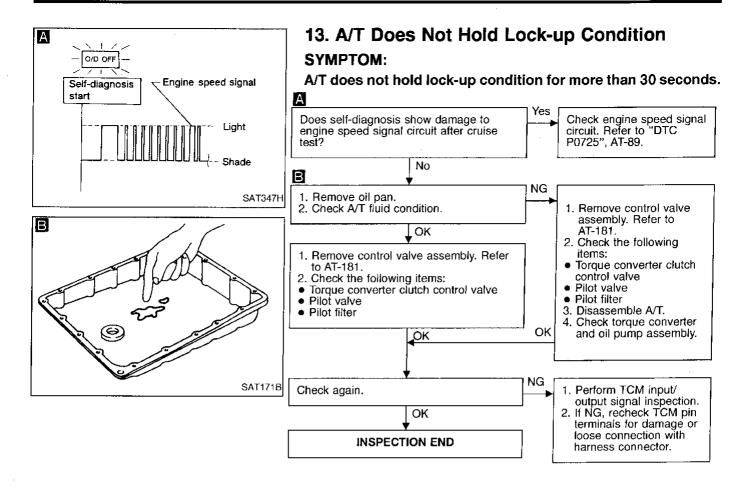


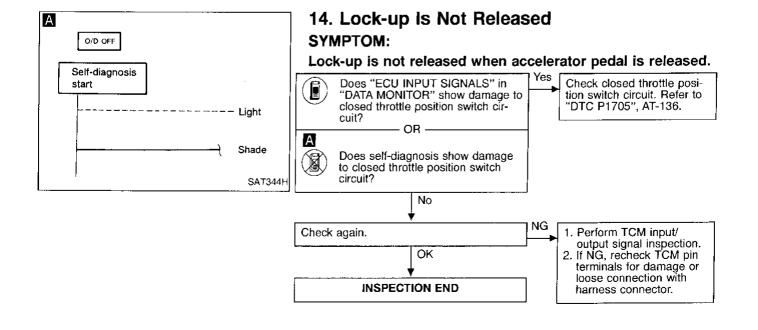


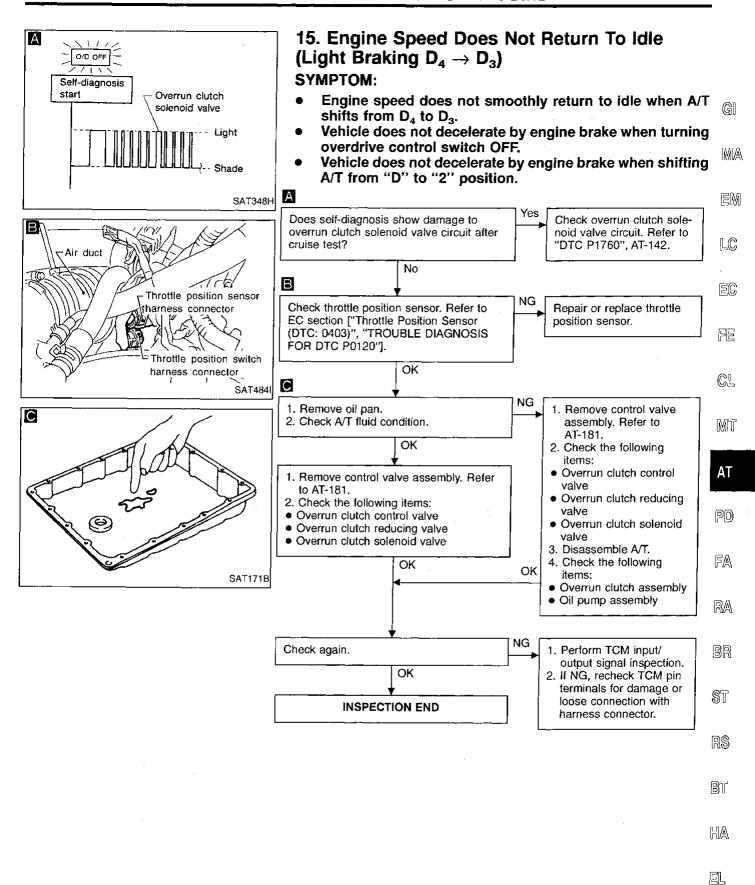
IDX

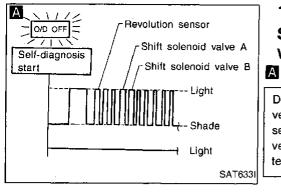












16. Vehicle Does Not Start From D₁ SYMPTOM:

Vehicle does not start from D₁ on Cruise test — Part 2.

Yes

NG

Does self-diagnosis show damage to vehicle speed sensor·A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor·MTR after cruise test?

Check damaged circuit. Refer to "DTC P0720, P0750, P0755 or VHCL SPEED SEN·MTR", AT-86, 128, 132 or 150.

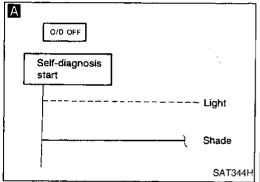
Go to 8. Vehicle Cannot Be Started From D₁, AT-159.

Check again.

No

 Perform TCM input/ output signal inspection.

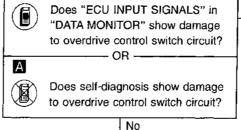
If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When Overdrive Control Switch "ON" \rightarrow "OFF" SYMPTOM:

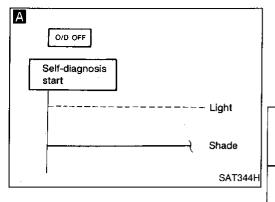
A/T does not shift from D_4 to D_3 when changing overdrive control switch to "OFF" position.

Yes



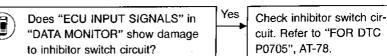
Check overdrive control switch circuit. Refer to AT-168.

Go to 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-161.



18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever "D" \rightarrow "2" Position SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever from "D" to "2" position.



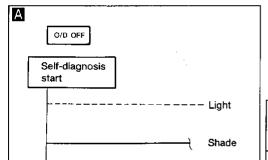
Α

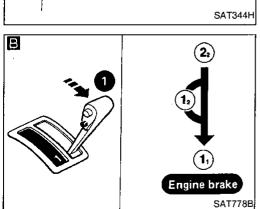
Does self-diagnosis show damage to inhibitor switch circuit?

No

— OR —

Go to 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-160.





19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever "2" \rightarrow "1" Position

SYMPTOM:

A/T does not shift from 2₂ to 1₁ when changing selector lever from "2" to "1" position.

Does "ECU INPUT SIGNALS" in "DATA MONITOR" show damage

to inhibitor switch circuit?

– OR ∙

A B

Does self-diagnosis show damage to inhibitor switch circuit?

Check again.

OK

INSPECTION END

P0705", AT-78.

cuit. Refer to "DTC

Check inhibitor switch cir-

Perform TCM input/
 output signal inspection.
 If NG, recheck TCM pin.

If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

RS

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EC

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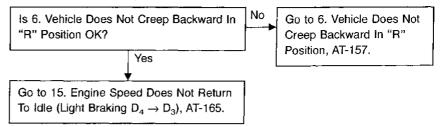
BT

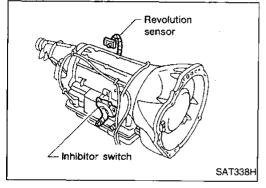
EL

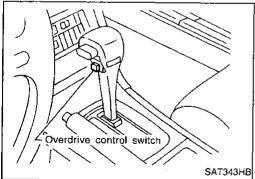
20. Vehicle Does Not Decelerate By Engine Brake

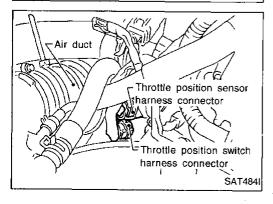
SYMPTOM:

Vehicle does not decelerate by engine brake when shifting from 2_2 (1_2) to 1_1 .









21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks)

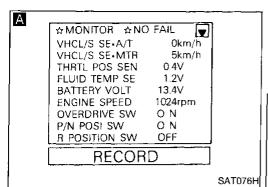
SYMPTOM:

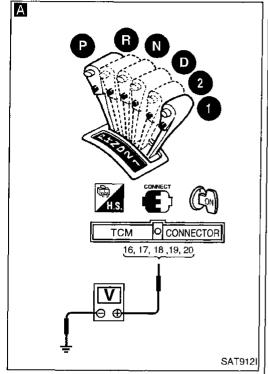
O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

DESCRIPTION

- Inhibitor switch
 - Detects the selector lever position and sends a signal to the TCM.
- Overdrive control switch
 - Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.
- Throttle position switch
 - Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open throttle position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.





21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

DIAGNOSTIC PROCEDURE

А

CHECK INHIBITOR SWITCH CIRCUIT.



- 1. Turn ignition switch to "ON" position.
 - (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR".
- 3. Read out "P/N", "R", "D", "2" and "1" position switches moving selector lever to each position.

Check that the signal of the selector lever position is indicated properly.





1. Turn ignition switch to "ON" position. (Do not start engine.)

- OR

2. Check voltage between TCM terminals (18, (17), (18, (19), (29) and ground while moving selector lever through each position. Voltage:

B: Battery voltage

0:	0٧	
		_
	7	

	Terminal No.			
(19)	(20)	18	17)	(16)
В	0	0	0	0
0	В	0	0	0
0	0	В	0	0
0	0	0	В	0
0	0	0	0	В
	B 0 0 0	(9) (20) B 0 O B O 0 O 0	(B) (20) (B) B 0 0 0 B 0 0 0 B 0 0 0	(9) (20) (10) (17) (18) (19) (19) (19) (19) (19) (19) (19) (19

(Go to next page.)

NG

Check the following items:

- 10A fuse [No. 18], located in the fuse block (J/B)
- Inhibitor switch (Refer to "Components Inspection", AT-172.)
- Harness for short or open between ignition switch and inhibitor switch (Main harness)
- Harness for short or open between inhibitor switch and TCM (Main harness)
- · Ignition switch Refer to EL section ("POWER SUPPLY ROUTING").

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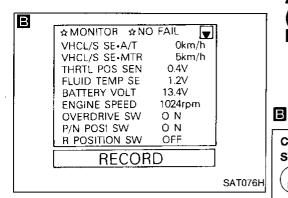
ST

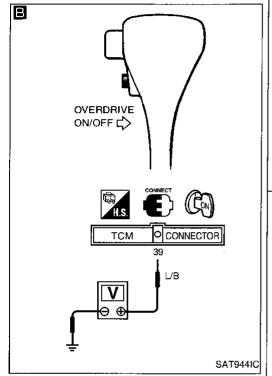
RS

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21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

NG

AECK OVERDRIVE

CHECK OVERDRIVE CONTROL SWITCH CIRCUIT.

- Turn ignition switch to "ON" position.
 - (Do not start engine.)
- Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- Read out "OVERDRIVE SWITCH".
 Check the signal of the overdrive control switch is indicated
 - properly.
 (Overdrive control switch "ON" displayed on CONSULT means overdrive "OFF".)
- Turn ignition switch to "ON" position.
 (Do not start engine.)

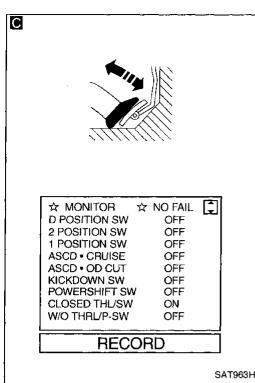
OR

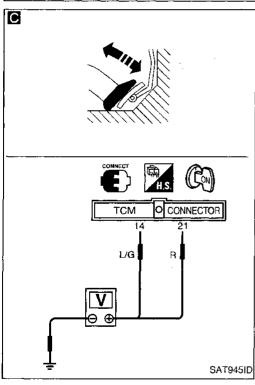
 Check voltage between TCM terminal (3) and ground when overdrive control switch is "ON" and "OFF".

Voltage
Battery voltage
1V or less
1V or less
OK

(Go to next page.)

- Check the following items:
- Overdrive control switch Refer to "Component Inspection", AT-172.
- Harness for short or open between TCM and overdrive control switch (Main harness)
- Harness of ground circuit for overdrive control switch (Main harness)
 for short or open





21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

NG

C **CHECK THROTTLE POSITION SWITCH** CIRCUIT.

(B)



- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "ECU INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT.
- 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle posi-

tion switch is indicated properly.

Accelerator	Data monitor		
pedat condi- tion	CLOSED THL/SW	W/O THRL/ P-SW	
Released	ON	OFF	
Fully depressed	OFF	ON	



- OR · 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Check voltage between TCM terminals (4), (2) and ground while depressing, and releasing accelerator pedal slowly. (After warming up engine)

Accelerator	Voltage		
pedal condi- tion	Terminal No.	Terminal No.	
Released	Battery volt- age	1V or less	
Fully depressed	1V or less	Battery volt- age	
	OK		

Check the following items:

- 10A fuse [No. 18], located in the fuse block (J/B)
- Throttle position switch Refer to "Component Inspection", AT-173.
- · Harness for short or open between ignition switch and throttle position switch (Main harness)
- · Harness for short or open between throttle position switch and TCM (Main harness)

output signal inspection.

terminals for damage or loose connection with

harness connector.

 Ignition switch Refer to EL section ("POWER SUPPLY ROUTING").

GI

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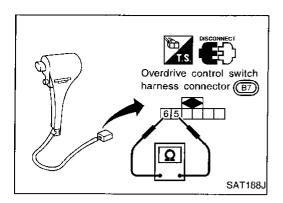
TE

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NG 1. Perform TCM input/ Perform self-diagnosis again after driving for a while. 2. If NG, recheck TCM pin OK **INSPECTION END**

IDX



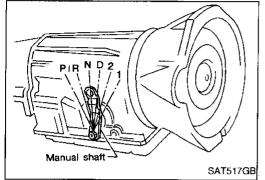
21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

COMPONENT INSPECTION

Overdrive control switch

Check continuity between terminals (5) and (6).

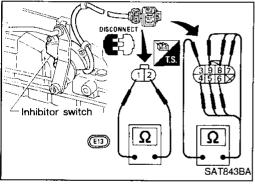
Switch position	Continuity
ON	No
OFF	Yes

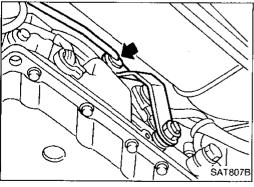


Inhibitor switch

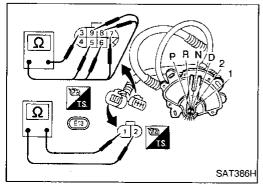
1. Check continuity between terminals ① and ② and between terminals ③ and ④, ⑤, ⑥, ⑦, ⑧, ⑨ while moving manual shaft through each position.

Lever position	Terminal No.	
Р	1 -2	3 -4
R	3 - 5	
N	① - ②	3 - 6
D	3 - 7	
2	3 -8	
1	3 - 9	

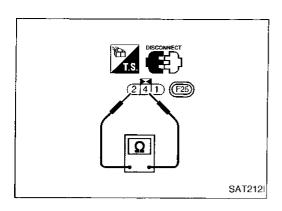




- 2. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control cable. Refer to AT-183.



- 4. If NG on step 2, remove inhibitor switch from A/T and check continuity of inhibitor switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust inhibitor switch. Refer to AT-183.
- 6. If NG on step 4, replace inhibitor switch.



21. TCM Self-diagnosis Does Not Activate (Inhibitor, Overdrive Control and Throttle Position Switch Circuit Checks) (Cont'd)

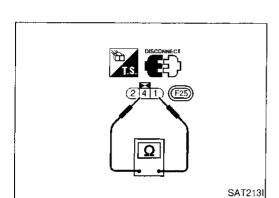
Throttle position switch

Closed throttle position switch (idle position)

• Check continuity between terminals ② and ④.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

To adjust closed throttle position switch, refer to EC section ("Basic Inspection", "TROUBLE DIAGNOSIS — Basic Inspection").



Wide open throttle position switch

Check continuity between terminals ① and ④.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes

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G.

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Description

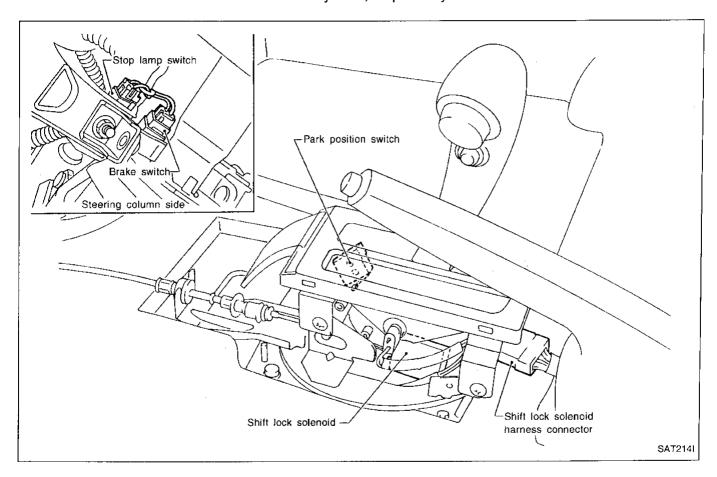
 The mechanical key interlock mechanism also operates as a shift lock:

With the key switch turned to "ON", the selector lever cannot be shifted from "P" (parking) to any other position unless the brake pedal is depressed.

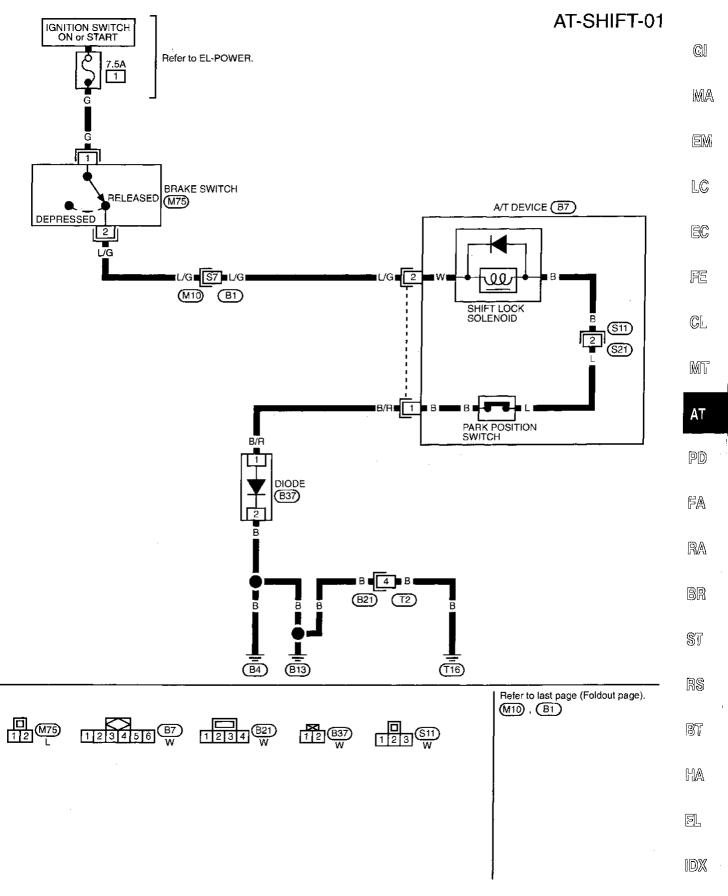
With the key removed, the selector lever cannot be shifted from "P" to any other position.

The key cannot be removed unless the selector lever is placed in "P".

 The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.



Wiring Diagram — SHIFT —



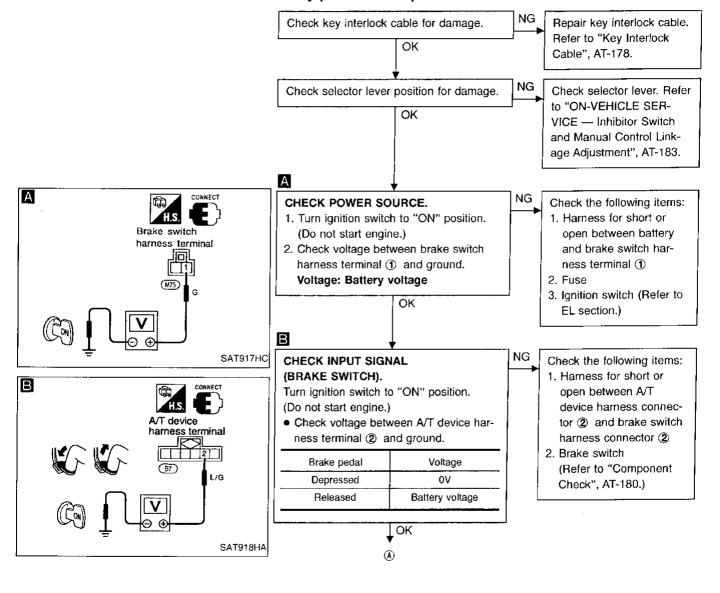
Diagnostic Procedure

SYMPTOM 1:

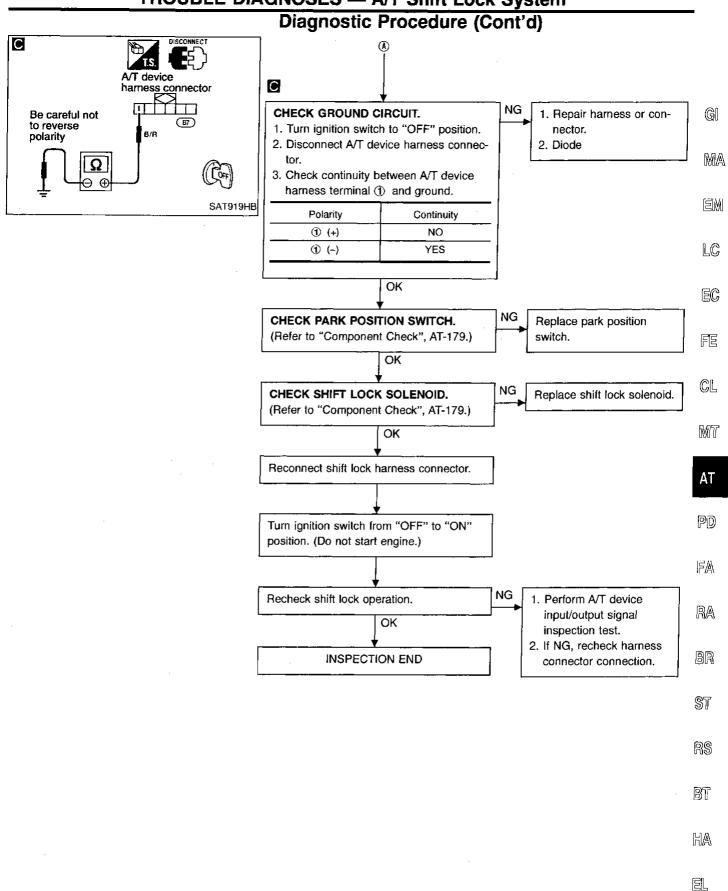
- Selector lever cannot be moved from "P" position with key in "ON" position and brake pedal applied.
- Selector lever can be moved from "P" position with key in "ON" position and brake pedal released.
- Selector lever can be moved from "P" position when key is removed from key cylinder.

SYMPTOM 2:

Ignition key cannot be removed when selector lever is set to "P" position. It can be removed when selector lever is set to any position except "P".

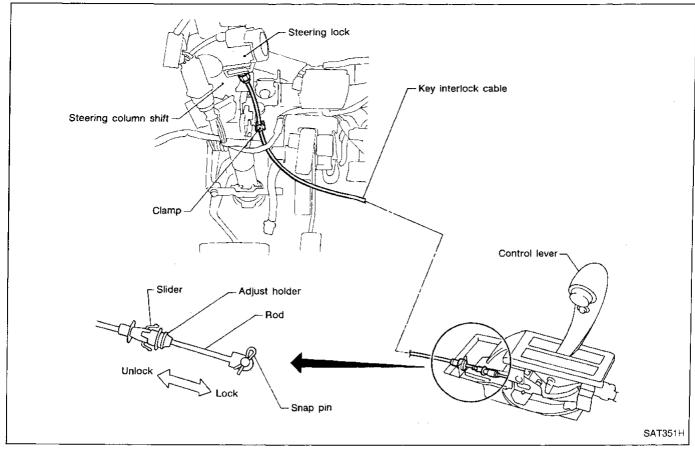


TROUBLE DIAGNOSES — A/T Shift Lock System



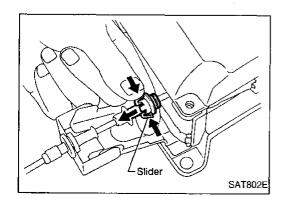
TROUBLE DIAGNOSES — A/T Shift Lock System

Key Interlock Cable



CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or interference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.



REMOVAL

Unlock slider from adjuster holder and remove rod from cable.

TROUBLE DIAGNOSES — A/T Shift Lock System

Lock plate Key interlock cable SAT988F

Key Interlock Cable (Cont'd) INSTALLATION

- 1. Set key interlock cable to steering lock assembly and install lock plate.
- Clamp cable to steering column and fix to control cable with band.
- 3. Set control lever to "P" position.

G]

MA

EM

Insert interlock rod into adjuster holder.

LC

EC

FE

CL.

i. Install casing cap to bracket.

. Move slider in order to fix adjuster holder to interlock rod.



MT

PD)

FA



 $\mathbb{R}\mathbb{A}$

SHIFT LOCK SOLENOID
 Check operation by apply

 Check operation by applying battery voltage between shift lock solenoid harness connector terminal ② and A/T device harness connector terminal ②.

BR

ST

RS

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BT

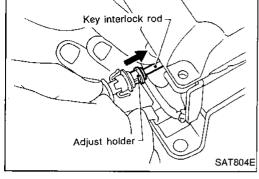
PARK POSITION SWITCH

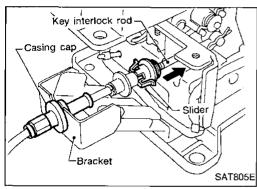
Check continuity between park position switch harness connector terminal 2 and A/T device harness connector terminal 1.

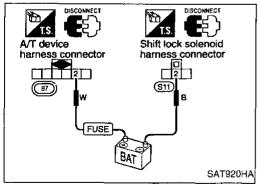
HA

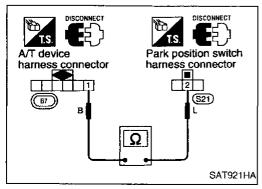
IDX

Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	No
Except above	Yes

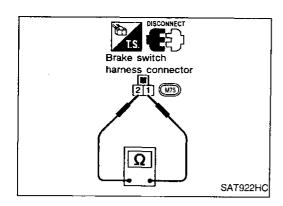








TROUBLE DIAGNOSES — A/T Shift Lock System



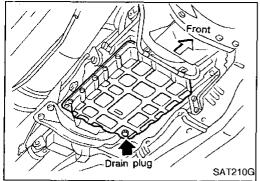
Component Check (Cont'd) BRAKE SWITCH

Check continuity between brake switch harness connector terminals ① and ②.

Condition	Continuity		
When brake pedal is depressed	Yes		
When brake pedal is released	No		

Check brake switch after adjusting brake pedal — refer to BR section ("Adjustment", "BRAKE PEDAL AND BRACKET").

ON-VEHICLE SERVICE



Tube bracket

SAT353B

B

B)

(B) (B) (B) (A) 17 1 11 1

Tube bracket

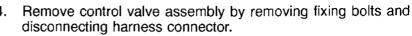
(B)

(A)

Control Valve Assembly and Accumulators REMOVAL 1. Drain fluid from drain plug. Remove oil pan and gasket. Remove oil strainer.



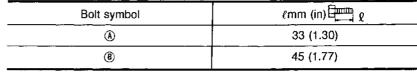
MA





LC







Remove solenoid valves and valves from valve body if neces-



Remove terminal cord assembly if necessary.







FA

Remove accumulator (A), (B), (C) and (D) by applying com-RA pressed air if necessary.



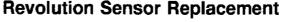
- Hold each piston with rag.
- Reinstall any part removed.

BR

Always use new sealing parts.









Remove exhaust tube mounting bracket. Refer to FE section ("EXHAUST SYSTEM").

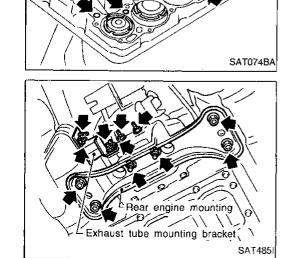


2. Remove rear engine mounting member from body panel while supporting A/T with jack. Tighten rear engine mounting member bolts to the specified torque. Refer to EM section ("ENGINE REMOVAL"),



Lower A/T assembly as much as possible.

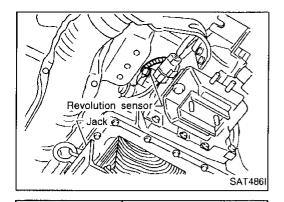




ON-VEHICLE SERVICE

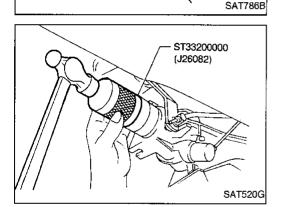
Revolution Sensor Replacement (Cont'd)

- 4. Remove revolution sensor from A/T assembly.
- Reinstall any part removed.
- · Always use new sealing parts.

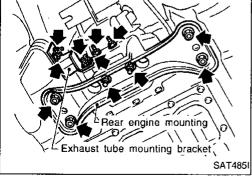


Rear Oil Seal Replacement

- Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").
- 2. Remove rear oil seal.

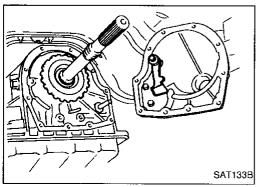


- 3. Install rear oil seal.
- Apply ATF before installing.
- Reinstall any part removed.



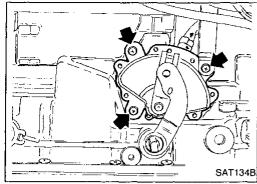
Parking Components Inspection

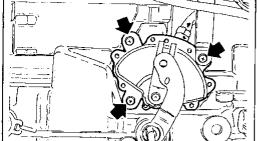
- Remove propeller shaft from vehicle. Refer to PD section ("Removal", "PROPELLER SHAFT").
- Remove exhaust tube mounting bracket. Refer to FE section ("EXHAUST SYSTEM").
- Remove rear engine mounting member from body panel and A/T assembly while supporting A/T with jack. Tighten rear engine mounting member bolts to the specified torque. Refer to EM section ("ENGINE REMOVAL").



- Remove rear extension from transmission case.
- Replace parking components if necessary.
- 6. Reinstall any part removed.
- Always use new sealing parts.

ON-VEHICLE SERVICE





Inhibitor Switch Adjustment

- Remove manual control linkage from manual shaft of A/T assembly.
- Set manual shaft of A/T assembly in "N" position.
- Loosen inhibitor switch fixing bolts.



MA



LC

Insert pin into adjustment holes in both inhibitor switch and manual shaft of A/T assembly. Be sure to insert as vertical as possible.



Check continuity of inhibitor switch. Refer to "Component Inspection", AT-81.

FE

CL



MT

Move selector lever from "P" position to "1" position. You should be able to feel the detentes in each position.

If no detentes are felt or the position pointer is not aligned properly, adjust the linkage.

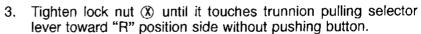
Place selector lever in "P" position.

Loosen lock nuts.

SAT802B

ΑT

PD



RA

4. Back off lock nut (X) 1 turn and tighten lock nut (Y) to the specified torque.

BR

Lock nut:

(I): 11 - 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)

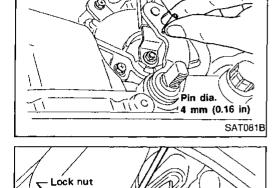
Move selector lever from "P" position to "1" position. Make sure that selector lever can move smoothly.

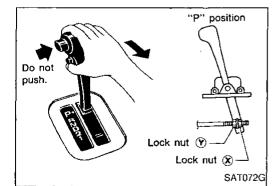
RS

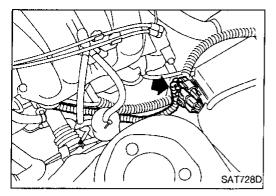
BT

HA









SAT729D

Removal

CAUTION:

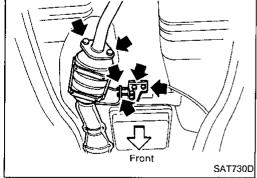
When removing the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the A/T assembly upper side.

Be careful not to damage sensor edge.

- 1. Disconnect A/T harness connector and clamps.
- Remove fluid charging pipe and oil cooler pipe at right side of A/T assembly. Plug up openings.
- 3. Remove oil cooler pipe clamp at engine oil pan.
- 4. Disconnect speed sensor harness connector.
- 5. Remove control linkage from selector lever.

6. Remove propeller shaft. Refer to PD section ("Removal", "PROPELLER SHAFT").

Insert plug into rear oil seal after removing propeller shaft. Be careful not to damage spline, sleeve yoke and rear oil seal, when removing propeller shaft.



Gusset Front

Front

End plate

SAT731D

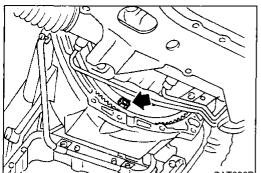
- 7. Remove heat insulator from catalytic converter. Refer to FE section ("EXHAUST SYSTEM").
- 8. Remove exhaust tube bracket and separate rear exhaust tube from converter. Refer to FE section ("EXHAUST SYSTEM").
- 9. Remove starter motor.

[O]: 30 - 41 N·m (3.1 - 4.2 kg-m, 22 - 30 ft-lb)

10. Remove gussets and end plate.

REMOVAL AND INSTALLATION

Removal (Cont'd)



11. Remove bolts securing torque converter to drive plate. Gain access to bolts by turning crankshaft.



MM

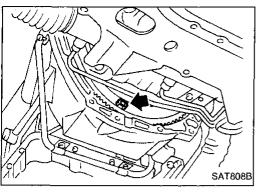
LC

EC

FE

CL

MT



Crank pulley 7 SAT732D

> Rear mounting member

Support A/T assembly.

SAT733DA

12. Support A/T assembly by placing a jack under oil pan.

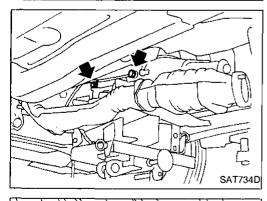
13. Remove rear mounting member from body. Tighten rear mounting member bolts to the specified torque. Refer to EM section ("ENGINE REMOVAL").



PD

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RA



14. Lower A/T assembly as much as possible.

15. Remove oil cooler pipe from left side of A/T assembly. Plug up openings.



ST



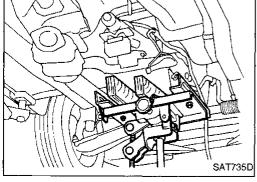
16. Remove bolts securing A/T assembly to engine.

17. Remove and lower A/T assembly. Be careful not to damage steering gear and tubes.

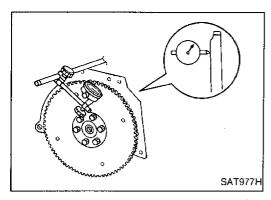
HA

BT

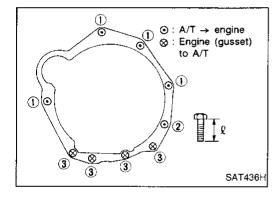
EL



AT-185



Straightedge Distance "A" Scale SAT017B



Installation

Drive plate runout

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout:

Refer to EM section ("Inspection", "CYLINDER BLOCK").

If this runout is out of allowance, replace drive plate with ring gear.

 When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

26.0 mm (1.024 in) or more

- Install converter to drive plate.
- Reinstall any part removed.
- After converter is installed to drive plate, rotate crankshaft several turns and check to be sure that transmission rotates freely without binding.

Tighten bolts securing transmission.

Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length " ℓ " mm (in)
①	39 - 49 (4.0 - 5.0, 29 - 36)	40 (1.57)
2	39 - 49 (4.0 - 5.0, 29 - 36)	50 (1.97)
3	29 - 39 (3.0 - 4.0, 22 - 29)	25 (0.98)
Gusset to engine (4 bolts)	29 - 39 (3.0 - 4.0, 22 - 29)	20 (0.79)

Reinstall any part removed.

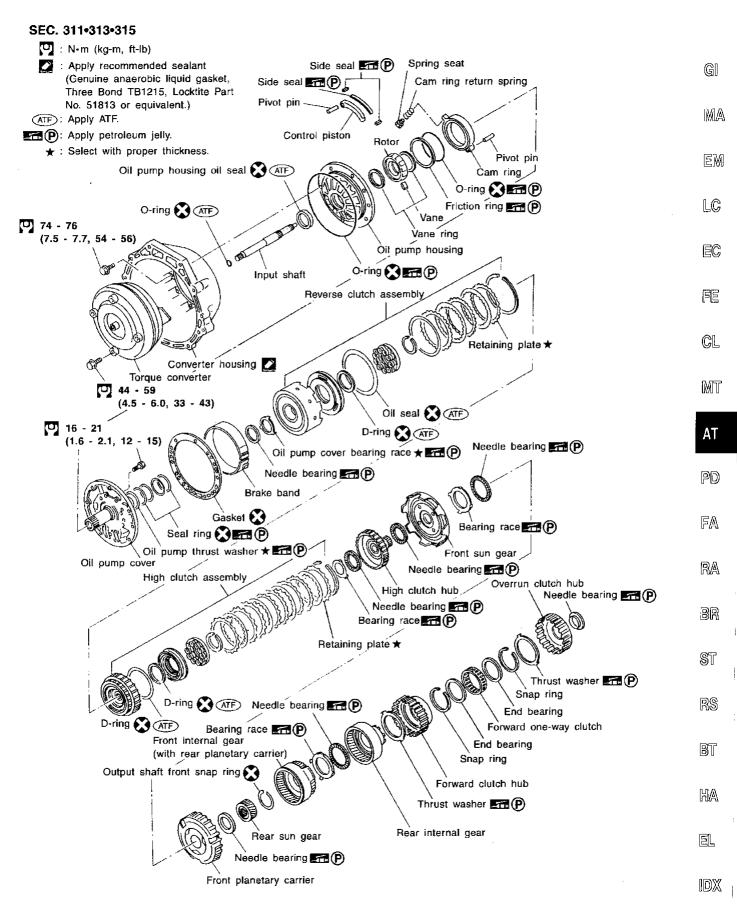


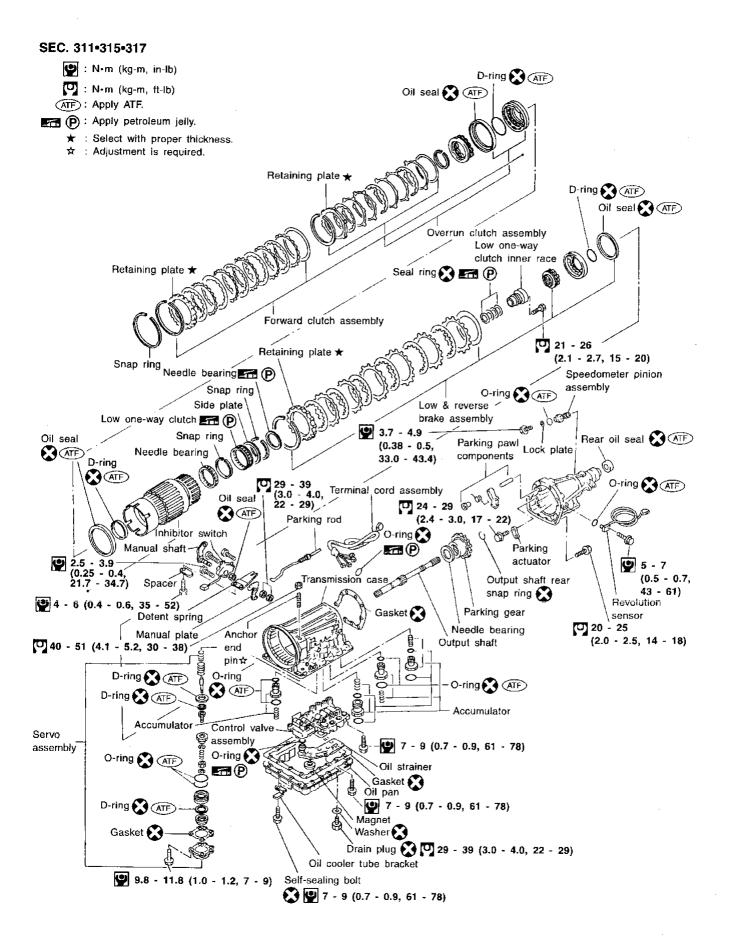
- Check fluid level in transmission.
- Move selector lever through all positions to be sure that transmission operates correctly.

With parking brake applied, rotate engine at idling. Move selector lever through "N" to "D", to "2", to "1" and to "R" positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.

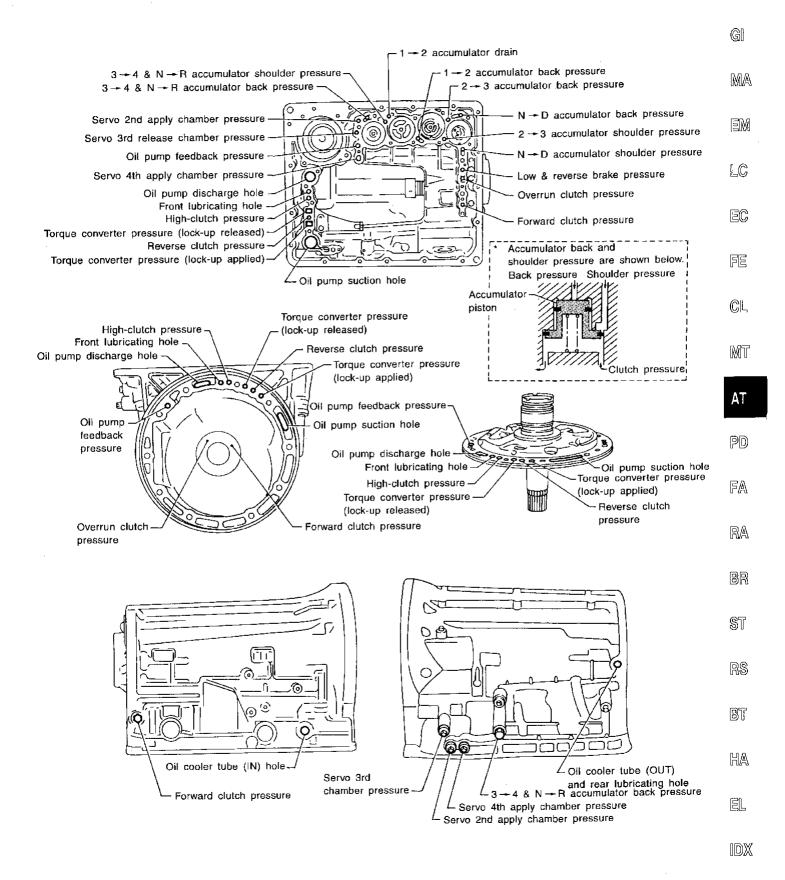
Perform road test. Refer to "ROAD TEST", AT-61.

MAJOR OVERHAUL

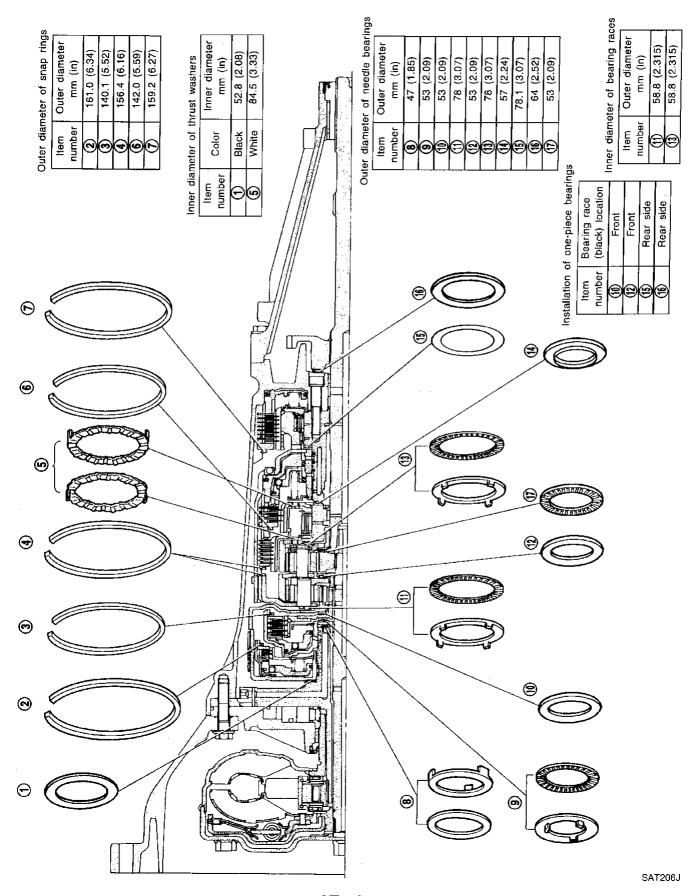


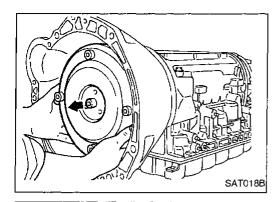


Oil Channel



Locations of Needle Bearings, Thrust Washers and Snap Rings





Disassembly

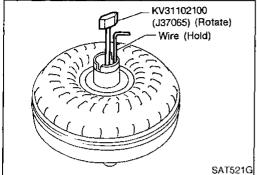
Drain ATF through drain plug.

Remove torque converter by holding it firmly and turning while pulling straight out.



MA





Check torque converter one-way clutch.

Insert Tool into spline of one-way clutch inner race.

LC

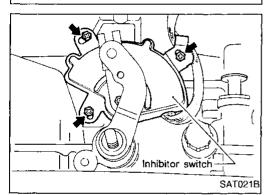
Hook bearing support unitized with one-way clutch outer race with suitable wire.

EC

Check that one-way clutch inner race rotates only clockwise with Tool while holding bearing support with wire.







Remove inhibitor switch from transmission case.









FA



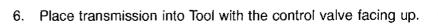


Always place oil pan straight down so that foreign particles inside will not move.







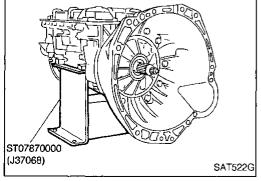




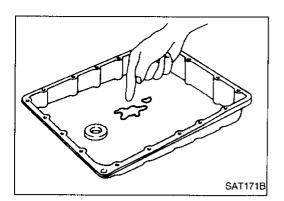






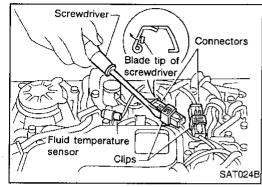


SAT186B

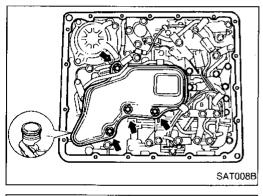




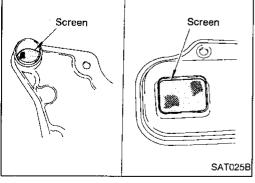
- 7. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to LC section ("Radiator", "ENGINE COOLING SYSTEM").



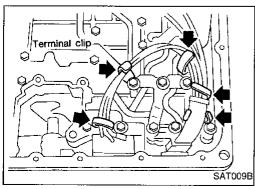
- 8. Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.
- Be careful not to damage connector.



- 9. Remove oil strainer.
- a. Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.



b. Check oil strainer screen for damage.



- 10. Remove control valve assembly.
- Straighten terminal clips to free terminal cords then remove terminal clips.

Disassembly (Cont'd)

b. Remove bolts (4) and (8), and remove control valve assembly from transmission.

Bolt symbol	Length mm (in)		
⊗	33 (1.30)		
B	45 (1.77)		

G

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em

LC

EC

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. Remove solenoid connector.

Be careful not to damage connector.

ΔТ

PD

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ST

RS

U)@)

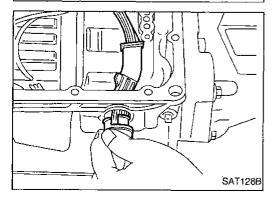
11. Remove terminal cord assembly from transmission case while pushing on stopper.

Remove manual valve from control valve assembly.

BT

Be careful not to damage cord.

Do not remove terminal cord assembly unless it is damaged.



Front

B B B

B B

Tube bracket

SAT353B

SAT026B

SAT127B

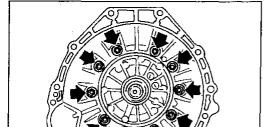
Tube bracket -

B

Screwdriver

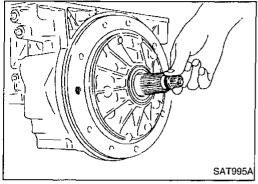
 Do not remove tel aged.

Disassembly (Cont'd)

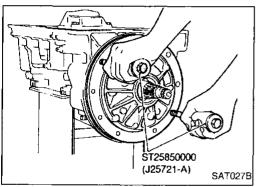


SAT999A

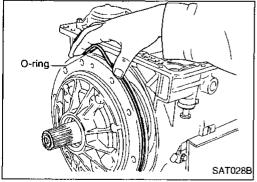
- 12. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.



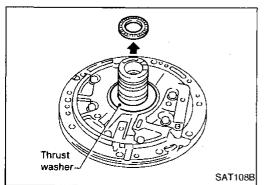
13. Remove O-ring from input shaft.



- 14. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.

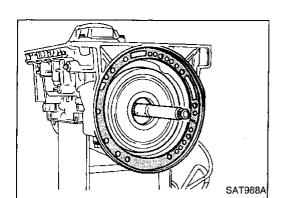


- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
- Be careful not to scratch pump housing.



d. Remove needle bearing and thrust washer from oil pump assembly.

Disassembly (Cont'd)

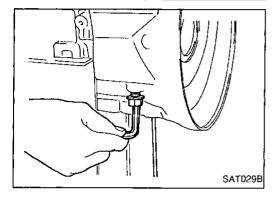


15. Remove input shaft and oil pump gasket.



MA





SAT986A

SAT655

16. Remove brake band and band strut.

a. Loosen lock nut and remove band servo anchor end pin from transmission case.



LC









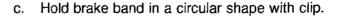














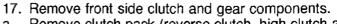
RA



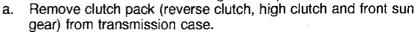






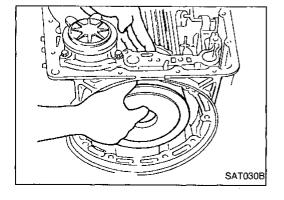


BT



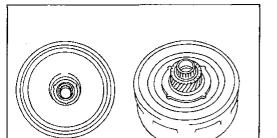






AT-195

Disassembly (Cont'd)

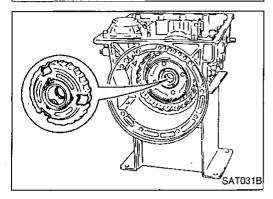


Rear

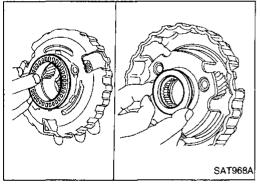
SAT113B

Front

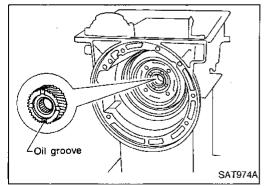
- b. Remove front bearing race from clutch pack.
- c. Remove rear bearing race from clutch pack.



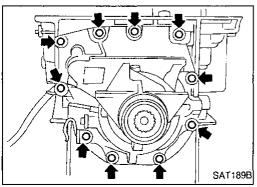
d. Remove front planetary carrier from transmission case.



- e. Remove front needle bearing from front planetary carrier.
- f. Remove rear bearing from front planetary carrier.

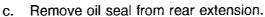


g. Remove rear sun gear from transmission case.

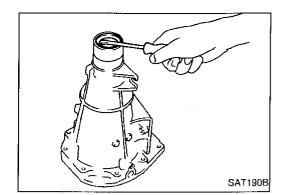


- 18. Remove rear extension.
- a. Remove rear extension from transmission case.
- b. Remove rear extension gasket from transmission case.

Disassembly (Cont'd)





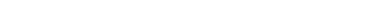


SAT191B

SAT960A

SAT957A

Pliers location





G

- Remove revolution sensor from rear extension.
- Remove O-ring from revolution sensor.









- 19. Remove output shaft and parking gear.
- Remove rear snap ring from output shaft.



MIT





FA

RA

Do not use excessive force.



Remove snap ring from output shaft.

Slowly push output shaft all the way forward.





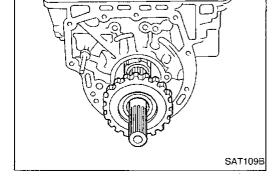




- Remove output shaft and parking gear as a unit from transmission case.
- Remove parking gear from output shaft.

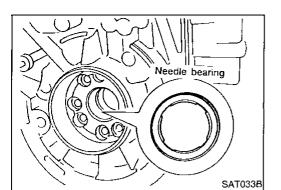


BT

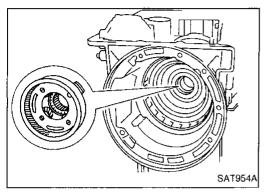


AT-197

Disassembly (Cont'd)

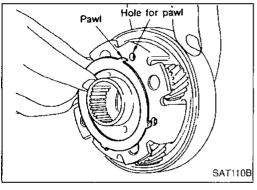


f. Remove needle bearing from transmission case.

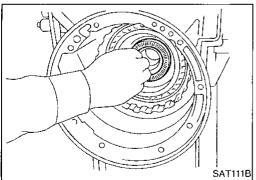


20. Remove rear side clutch and gear components.

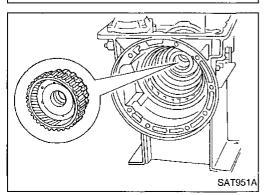
a. Remove front internal gear.



b. Remove bearing race from front internal gear.

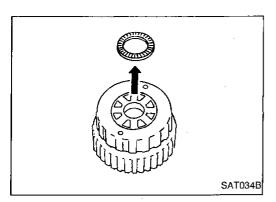


c. Remove needle bearing from rear internal gear.

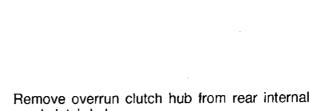


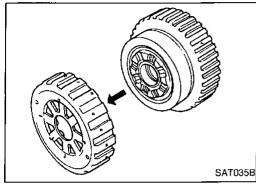
d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.

Disassembly (Cont'd)



Remove needle bearing from overrun clutch hub.





Remove overrun clutch hub from rear internal gear and forward clutch hub.



CL

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EC

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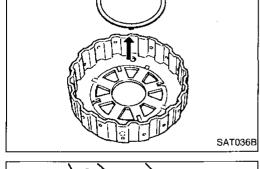
LC



Remove thrust washer from overrun clutch hub.

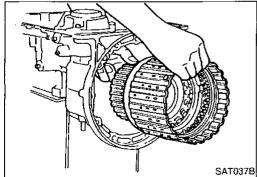


PD



h. Remove forward clutch assembly from transmission case.

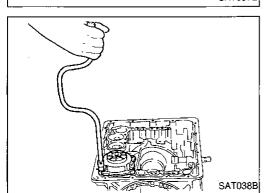








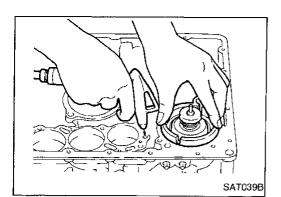




21. Remove band servo and accumulator components. Remove band servo retainer from transmission case.

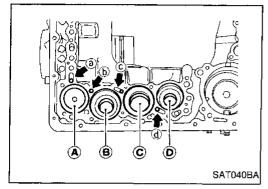
HA

BT



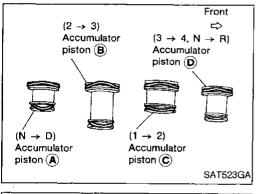
Disassembly (Cont'd)

- b. Apply compressed air to oil hole until band servo piston comes out of transmission case.
- Hold piston with a rag and gradually direct air to oil hole.
- c. Remove return springs.

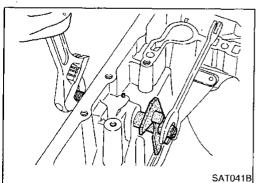


- d. Remove springs from accumulator pistons B, C and D.
- e. Apply compressed air to each oil hole until piston comes out.
- Hold piston with a rag and gradually direct air to oil hole.

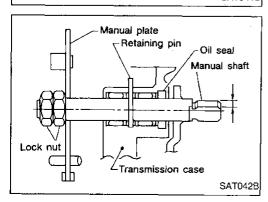
Identification of accumulator pistons	A	8	©	0
Identification of oil holes	(a)	b	©	(9)



f. Remove O-ring from each piston.

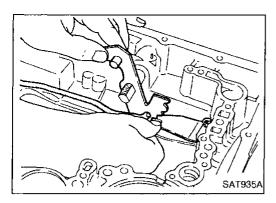


- 22. Remove manual shaft components, if necessary.
- a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.



o. Remove retaining pin from transmission case.

Disassembly (Cont'd)

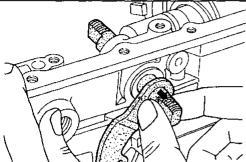


 While pushing detent spring down, remove manual plate and parking rod from transmission case.



MA





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SAT043B

SAT934A

SAT044B

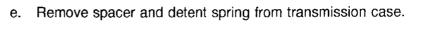
d. Remove manual shaft from transmission case.







CL















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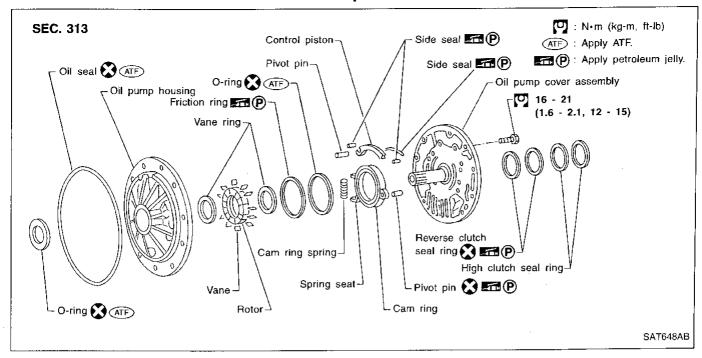


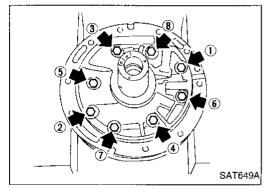






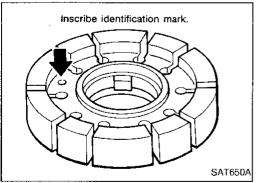
Oil Pump



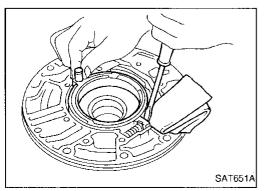


DISASSEMBLY

1. Loosen bolts in numerical order and remove oil pump cover.

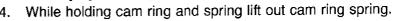


- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



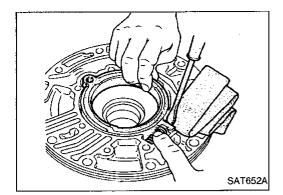
- While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.

Oil Pump (Cont'd)



Be careful not to damage oil pump housing.

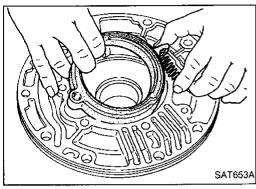
Hold cam ring spring to prevent it from jumping.



MA

 \mathbb{G}

EM



Remove cam ring and cam ring spring from oil pump housing.

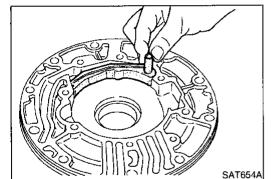
EC

LC

SΕ

CL

MT



Remove pivot pin from control piston and remove control piston assembly.

PD

FA

RA

Remove oil seal from oil pump housing. Be careful not to scratch oil pump housing.

BR

ST

RS

BT

Oil pump cover, rotor, vanes, control piston, side seals, cam ring and friction ring

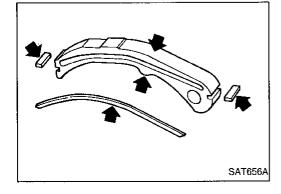
HA

Check for wear or damage.

EL

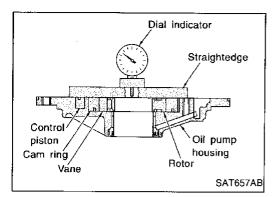


861

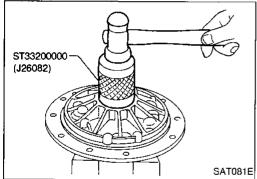


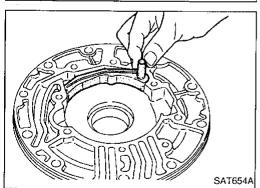
SAT655A

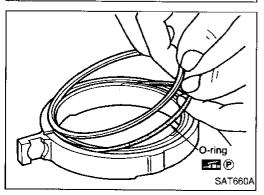
INSPECTION



Clearance Seal ring SAT658A







Oil Pump (Cont'd)

Side clearances

- Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.
- Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

Standard clearance (Cam ring, rotor, vanes and control piston):

Refer to SDS, AT-265.

 If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

Seal ring clearance

Measure clearance between seal ring and ring groove.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Wear limit:

0.25 mm (0.0098 in)

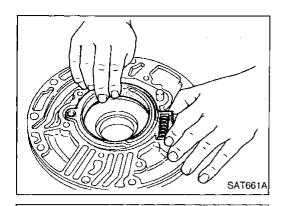
If not within wear limit, replace oil pump cover assembly.

ASSEMBLY

- 1. Drive oil seal into oil pump housing.
- Apply ATF to outer periphery and lip surface.

- 2. Install cam ring in oil pump housing by the following steps.
- a. Install side seal on control piston.
- Pay attention to its direction Black surface goes toward control piston.
- Apply petroleum jelly to side seal.
- b. Install control piston on oil pump.
- Install O-ring and friction ring on cam ring.
- Apply petroleum jelly to O-ring.

Oil Pump (Cont'd)



SAT651A

SAT662A

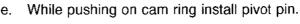
SAT649A

d. Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.



MA

EM





EC

FE

CL



Install rotor, vanes and vane rings. Pay attention to direction of rotor.





FA

RA

Install oil pump housing and oil pump cover. Wrap masking tape around splines of oil pump cover assem-



bly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.



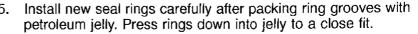
Tighten bolts in a criss-cross pattern.













Seal rings come in two different diameters. Check fit carefully in each groove.



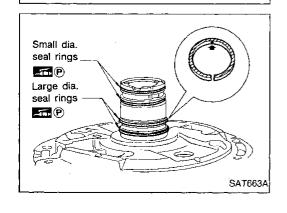
Small dia. seal ring:

No mark

Large dia. seal ring: Yellow mark in area shown by arrow

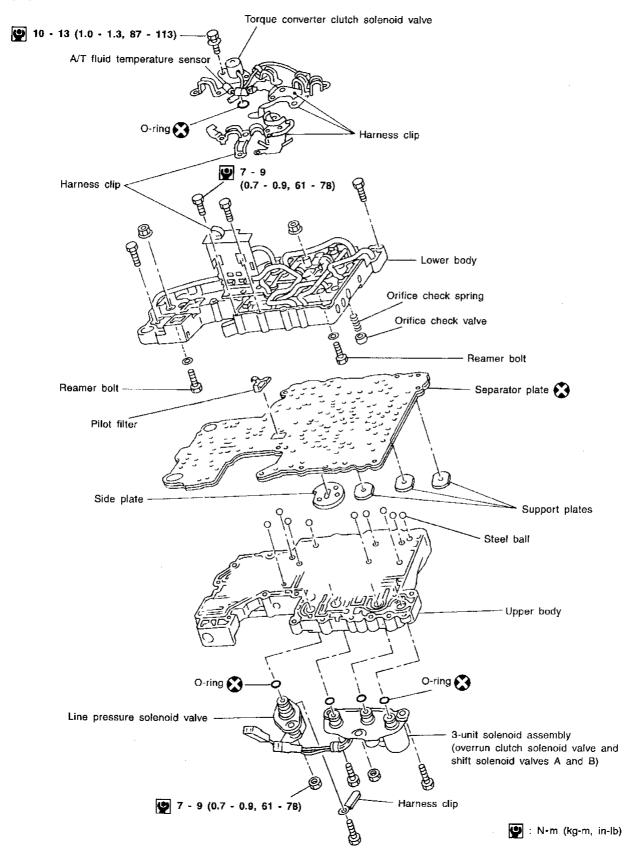
Do not spread gap of seal ring excessively while installing. It may deform ring.

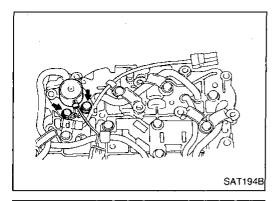




Control Valve Assembly

SEC. 317



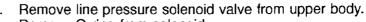


Control Valve Assembly (Cont'd) **DISASSEMBLY**

- Remove solenoids.
- Remove torque converter clutch solenoid valve and side plate from lower body.
- Remove O-ring from solenoid.



MA



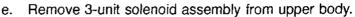
Remove O-ring from solenoid. d.







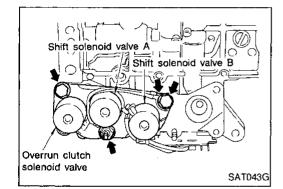




Remove O-rings from solenoids.



PD



SAT667A

SAT195B

Disassemble upper and lower bodies.



FA

Place upper body facedown, and remove bolts, reamer bolts and support plates.



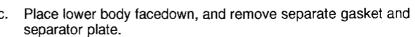
Remove lower body, separator plate and separate gasket as a unit from upper body.



Be careful not to drop pilot filter, orifice check valve, spring and steel balls.



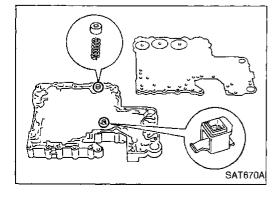
RS



Bī

Remove pilot filter, orifice check valve and orifice check spring.

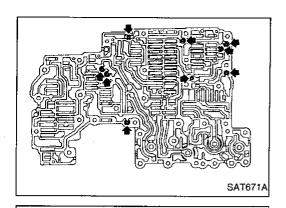




AT-207

Control Valve Assembly (Cont'd)

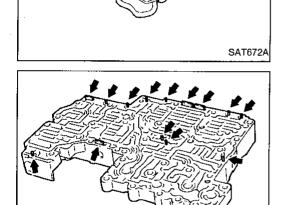
 e. Check to see that steel balls are properly positioned in upper body. Then remove them from upper body.



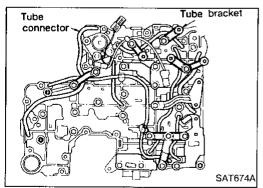
INSPECTION

Lower and upper bodies

 Check to see that there are pins and retainer plates in lower body.

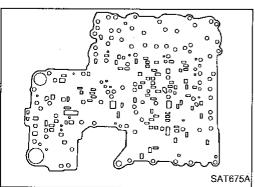


- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.



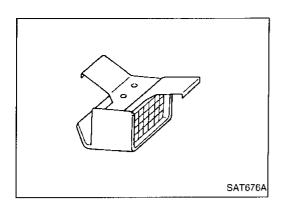
SAT673A

- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.



Separator plates

 Make sure that separator plate is free of damage and not deformed and oil holes are clean.



Control Valve Assembly (Cont'd)

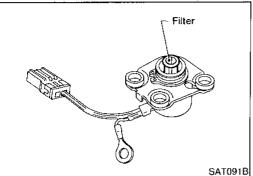
Pilot filter

Check to make sure that filter is not clogged or damaged.



MMA

EM



Filter

Torque converter clutch solenoid valve

Check that filter is not clogged or damaged.

LC

Measure resistance. Refer to "Component Inspection", AT-112.

EC

FE

CL.

Line pressure solenoid valve

AT-112.

SAT092B

SAT095B

Check that filter is not clogged or damaged.

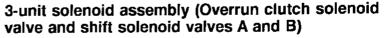
Measure resistance. Refer to "Component Inspection",

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PD

FA



RA

Measure resistance of each solenoid. Refer to "Component Inspection", AT-112.

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ST

RS

BT.

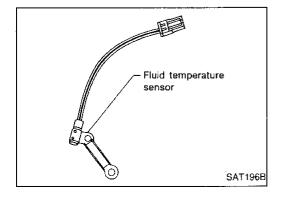
A/T fluid temperature sensor

Measure resistance. Refer to "Component Inspection", AT-149.

HA

EL

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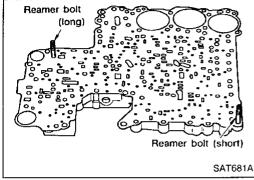


SAT671A

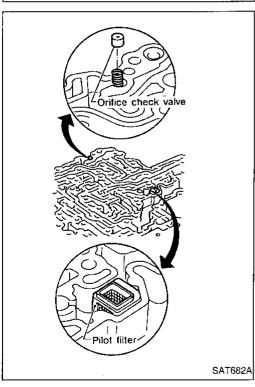
Control Valve Assembly (Cont'd) ASSEMBLY

1. Install upper and lower bodies.

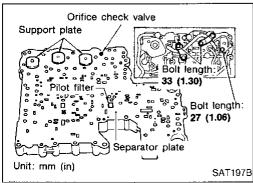
 Place oil circuit of upper body face up. Install steel balls in their proper positions.



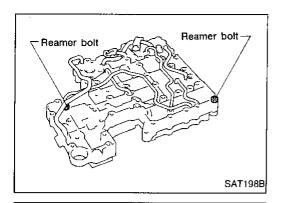
b. Install reamer bolts from bottom of upper body and install separate gaskets.



 Place oil circuit of lower body face up. Install orifice check spring, orifice check valve and pilot filter.



- d. install lower separate gaskets and separator plates on lower body.
- e. Install and temporarily tighten support plates, fluid temperature sensor and tube brackets.



Control Valve Assembly (Cont'd)

- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
- Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.

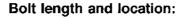


MA

EM

 Install and temporarily tighten bolts and tube brackets in their proper locations.



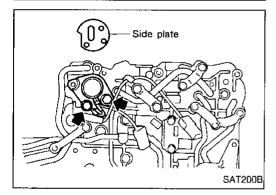


Bolt symbol	a	ъ	©	(d)
Bolt length mm (in)	70	50	33	27
	(2.76)	(1.97)	(1.30)	(1.06)



EC

CL



Shift solenoid valve B

2. Install solenoids.

SAT199BA

SAT043G

 Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.



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FA

Attach O-rings and install 3-unit solenoids assembly onto RA upper body.



ST

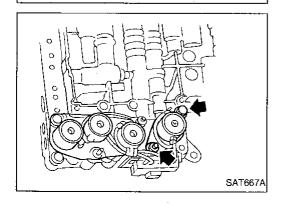
RS

 Attach O-ring and install line pressure solenoid valve onto upper body.

BŢ

Tighten all bolts.

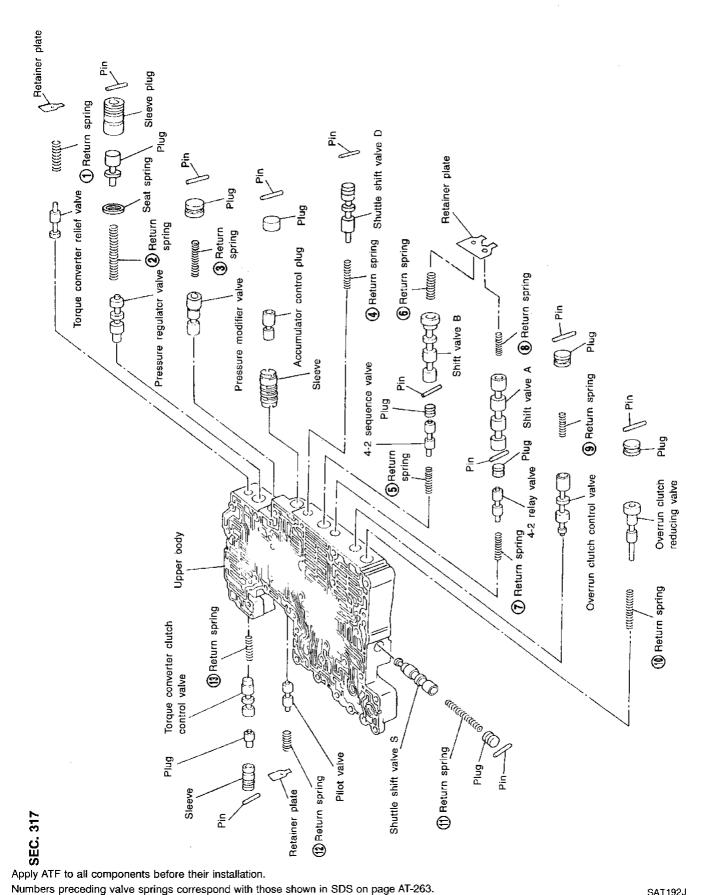


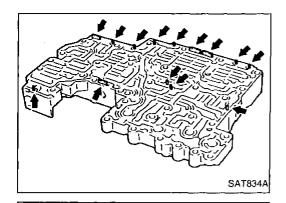


Overrun clutch solenoid valve

AT-211

Control Valve Upper Body





Control Valve Upper Body (Cont'd) DISASSEMBLY

- Remove valves at parallel pins.
- Do not use a magnetic hand.



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EM

Wire paper clíp

SAT822A

SAT823/

Use a wire paper clip to push out parallel pins.



EC



CL.



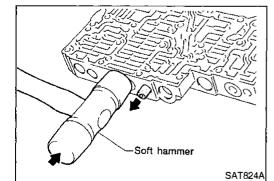
- Remove parallel pins while pressing their corresponding plugs and sleeves.
- Remove plug slowly to prevent internal parts from jumping out.





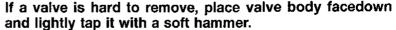


FA RA



Parallel pin

Place mating surface of valve facedown, and remove internal



- BR
- Be careful not to drop or damage valves and sleeves.









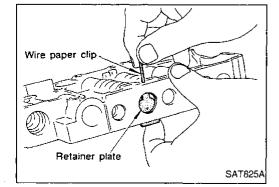










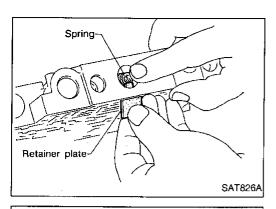


Remove valves at retainer plates.

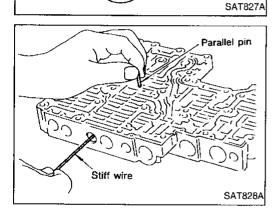
Pry out retainer plate with wire paper clip.

Control Valve Upper Body (Cont'd)

b. Remove retainer plates while holding spring.

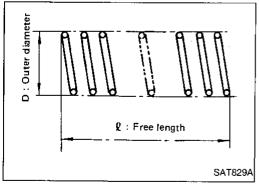


- Place mating surface of valve facedown, and remove internal parts.
- If a valve is hard to remove, lightly tap valve body with a soft hammer.
- Be careful not to drop or damage valves, sleeves, etc.



Soft hammer

- 4-2 sequence valve and relay valve are located far back in upper body. If they are hard to remove, carefully push them out using stiff wire.
- Be careful not to scratch sliding surface of valve with wire.



INSPECTION

Valve springs

Measure free length and outer diameter of each valve spring.
 Also check for damage or deformation.

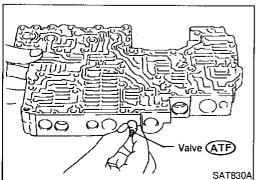
Inspection standard:

Refer to SDS, AT-263.

Replace valve springs if deformed or fatigued.

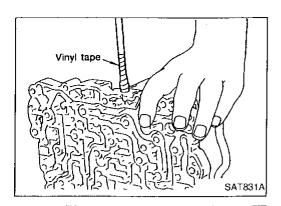
Control valves

Check sliding surfaces of valves, sleeves and plugs.



ASSEMBLY

- Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.



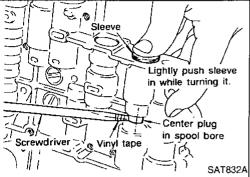
Control Valve Upper Body (Cont'd)

Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.

(G)

MA

EM



Notch

SAT833A

Pressure regulator valve

If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body. If this happens, use vinyl tape wrapped screwdriver to center

sleeve until it can be inserted.

Turn sleeve slightly while installing.

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Align protrusion of accumulator control sleeve with notch in

Align parallel pin groove in plug with parallel pin, and install accumulator control valve.

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Install parallel pins and retainer plates.

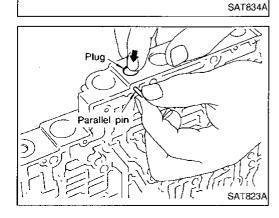
ST

RS

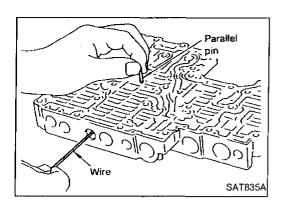
HA

BT

EL



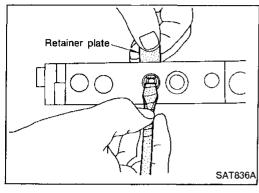
While pushing plug, install parallel pin.



Control Valve Upper Body (Cont'd)

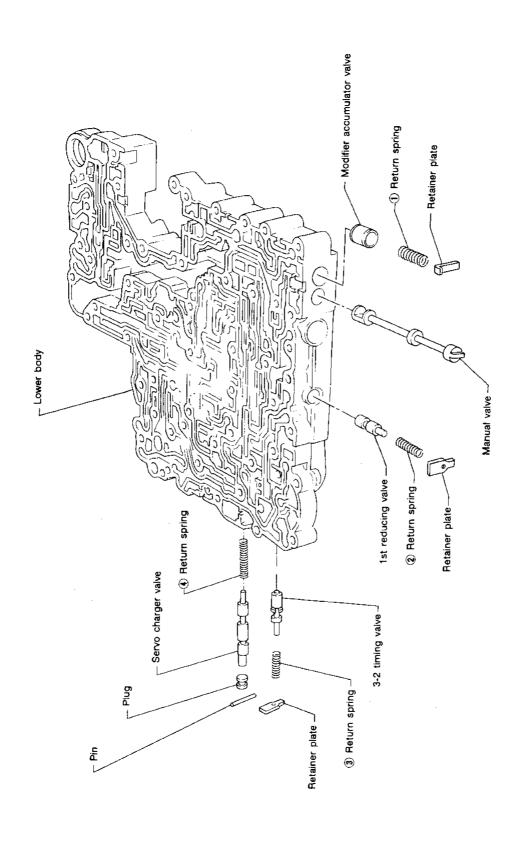
4-2 sequence valve and relay valve

 Push 4-2 sequence valve and relay valve with wire wrapped in vinyl tape to prevent scratching valve body. Install parallel pins.



Insert retainer plate while pushing spring.

Control Valve Lower Body



SEC. 317

Apply ATF to all components before their installation.

Numbers preceding valve springs correspond with those shown in SDS on page AT-263.

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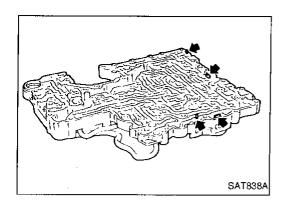
ST

RS

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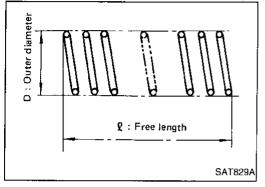
HA

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Control Valve Lower Body (Cont'd) DISASSEMBLY

- 1. Remove valves at parallel pins.
- 2. Remove valves at retainer plates. For removal procedures, refer to "DISASSEMBLY" of Control Valve Upper Body, AT-213.



INSPECTION

Valve springs

 Check each valve spring for damage or deformation. Also measure free length and outer diameter.

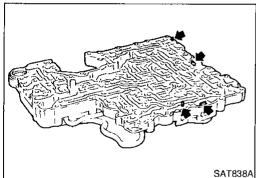
Inspection standard:

Refer to SDS, AT-263.

Replace valve springs if deformed or fatigued.

Control valves

 Check sliding surfaces of control valves, sleeves and plugs for damage.

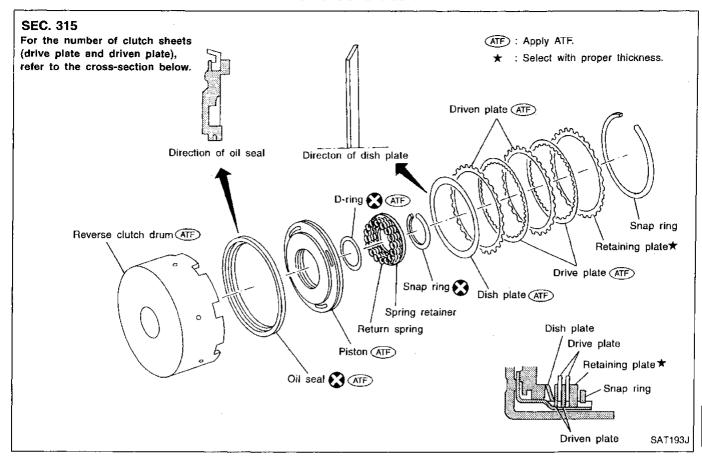


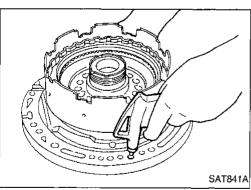
ASSEMBLY

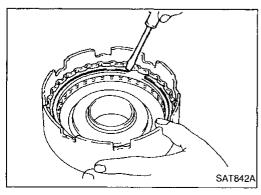
Install control valves.

For installation procedures, refer to "ASSEMBLY" of Control Valve Upper Body, AT-214.

Reverse Clutch







DISASSEMBLY

Check operation of reverse clutch.

Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.

Check to see that retaining plate moves to snap ring.

If retaining plate does not contact snap ring, C.

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

Remove drive plates, driven plates, retaining plate, dish plate and snap ring.

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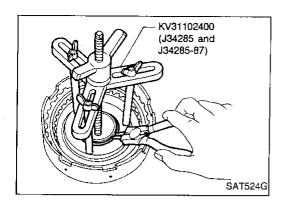
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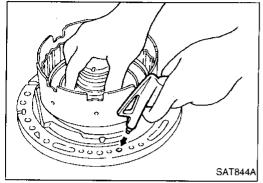
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Reverse Clutch (Cont'd)

- Remove snap ring from clutch drum while compressing clutch springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return spring.

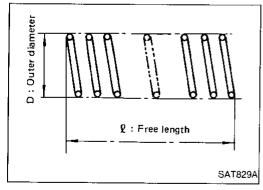


- 5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
- Do not apply compressed air abruptly.
- 6. Remove D-ring and oil seal from piston.

INSPECTION

Reverse clutch snap ring and spring retainer

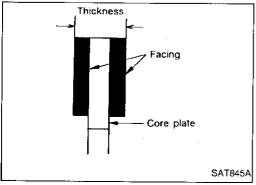
Check for deformation, fatigue or damage.



Reverse clutch return springs

 Check for deformation or damage. Also measure free length and outside diameter.

> Inspection standard: Refer to SDS, AT-263.



Reverse clutch drive plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value 2.0 mm (0.079 in) Wear limit 1.8 mm (0.071 in)

If not within wear limit, replace.

Reverse clutch dish plate

Check for deformation or damage.

No air leakage Air leakage is present. Check ball Check ball Check ball Check ball SAT846A

Oil seal ATF

D-ring ATF

Reverse Clutch (Cont'd)

Reverse clutch piston

Shake piston to assure that balls are not seized.

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.





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(ATF)

SAT848A

ASSEMBLY

Install D-ring and oil seal on piston.

ILC.

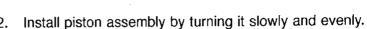
Apply ATF to both parts.

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MT

Apply ATF to inner surface of drum.

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RA Install return springs and spring retainer.

BR

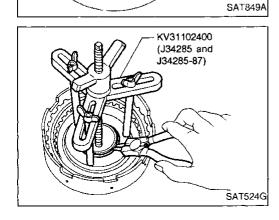
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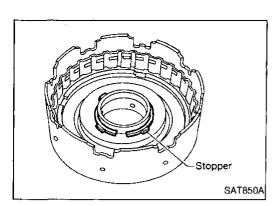
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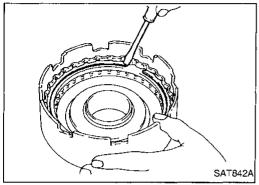
Install snap ring while compressing clutch springs.

IDX



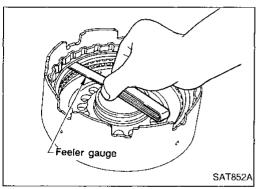
Reverse Clutch (Cont'd)

Do not align snap ring gap with spring retainer stopper.



5. Install drive plates, driven plates, retaining plate and dish plate.

6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard

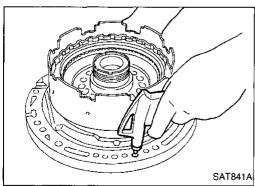
0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit

1.2 mm (0.047 in)

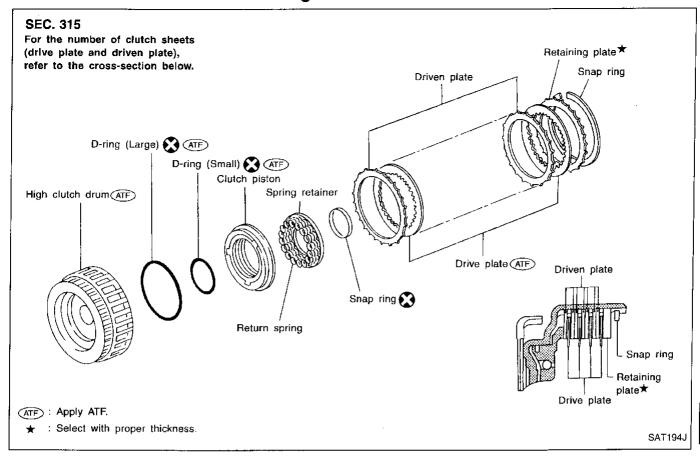
Retaining plate:

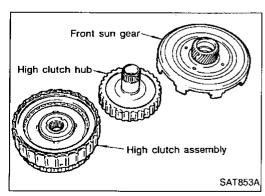
Refer to SDS, AT-264.

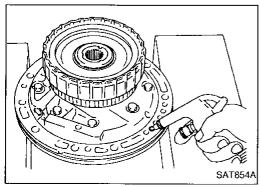


Check operation of reverse clutch. Refer to "DISASSEMBLY" of Reverse Clutch, AT-219.

High Clutch







DISASSEMBLY AND ASSEMBLY

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:

Check of high clutch operation

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BR

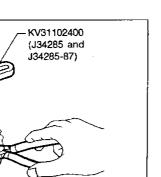
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RS

BT

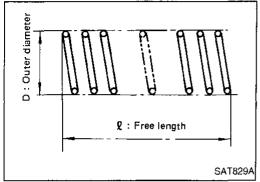
IDX

High Clutch (Cont'd)

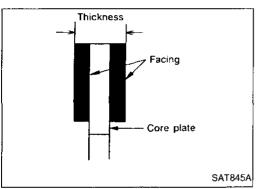


SAT525G

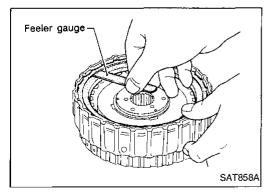
· Removal and installation of return spring



 Inspection of high clutch return springs Inspection standard: Refer to SDS, AT-263.

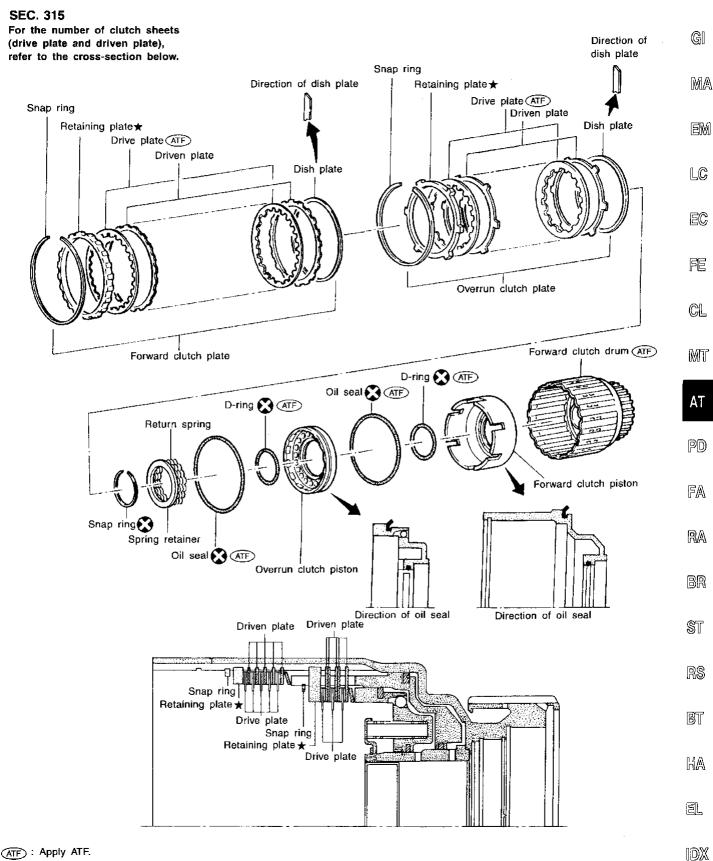


Inspection of high clutch drive plate
Thickness of drive plate:
Standard
1.6 mm (0.063 in)
Wear limit
1.4 mm (0.055 in)

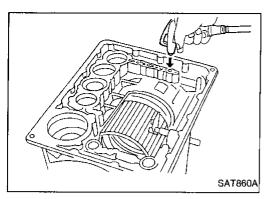


Measurement of clearance between retaining plate and snap ring
 Specified clearance:
 Standard
 1.8 - 2.2 mm (0.071 - 0.087 in)
 Allowable limit
 3.0 mm (0.118 in)
 Retaining plate:
 Refer to SDS, AT-264.

Forward and Overrun Clutches



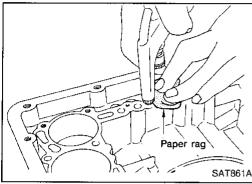
: Select with proper thickness.



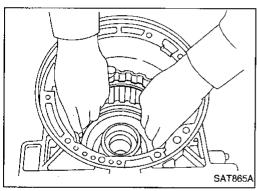
Forward and Overrun Clutches (Cont'd) DISASSEMBLY AND ASSEMBLY

Forward and overrun clutches are serviced essentially the same way as reverse clutch is serviced. However, note the following exceptions.

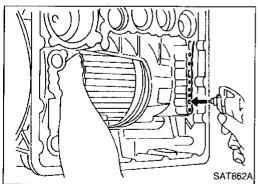
Check of forward clutch operation.



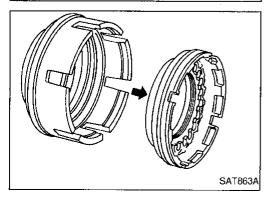
Check of overrun clutch operation.



 Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

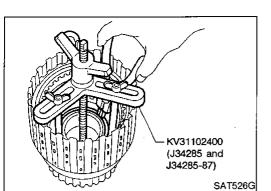


- Removal of forward clutch and overrun clutch pistons
 While holding overrun clutch piston, gradually apply com-
- While holding overrun clutch piston, gradually apply compressed air to oil hole.



2. Remove overrun clutch from forward clutch.

Forward and Overrun Clutches (Cont'd)



D: Outer diameter

Removal and installation of return springs



MA

EM

Inspection of forward clutch and overrun clutch return springs Inspection standard: Refer to SDS, AT-263.

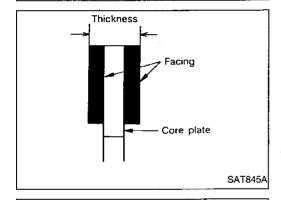


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MIT



Thickness

2 : Free length

SAT829A

Inspection of forward clutch drive plates Thickness of drive plate: Standard 1.6 mm (0.063 in) Wear limit

1.4 mm (0.055 in)

Inspection of overrun clutch drive plates

2.0 mm (0.079 in)

1.8 mm (0.071 in)

Thickness of drive plate:

Standard

Wear limit



PD

FA

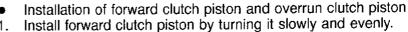
RA

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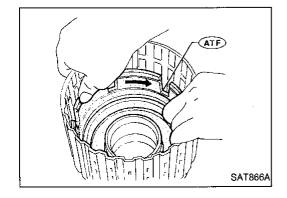
RS

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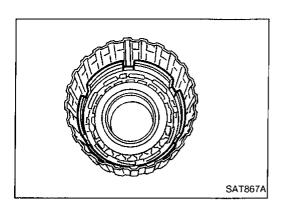




Core plate

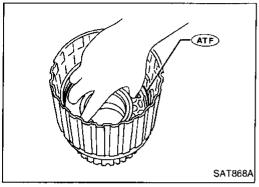
SAT845A

Apply ATF to inner surface of clutch drum.

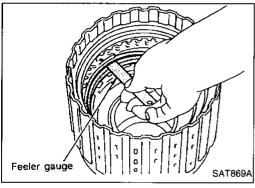


Forward and Overrun Clutches (Cont'd)

Align notch in forward clutch piston with groove in forward clutch drum.



- 2. Install overrun clutch by turning it slowly and evenly.
- Apply ATF to inner surface of forward clutch piston.



 Measurement of clearance between retaining plate and snap ring of overrun clutch

Specified clearance:

Standard

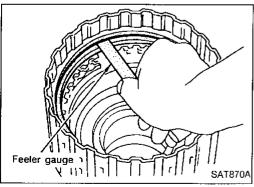
1.0 - 1.4 mm (0.039 - 0.055 in)

Allowable limit

2.0 mm (0.079 in)

Retaining plate:

Refer to SDS, AT-264.



 Measurement of clearance between retaining plate and snap ring of forward clutch

Specified clearance:

Standard

0.35 - 0.75 mm (0.0138 - 0.0295 in)

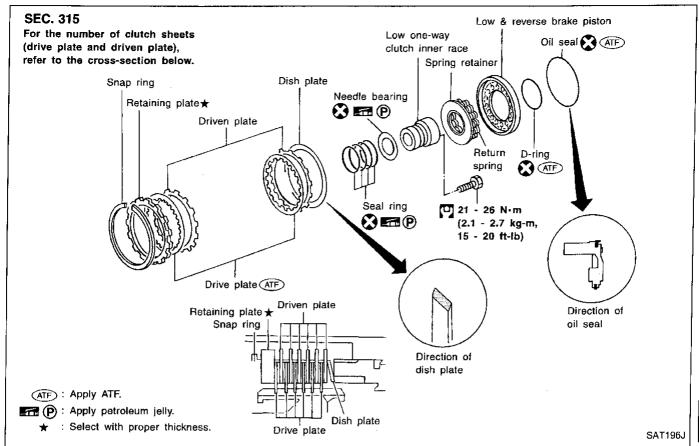
Allowable limit

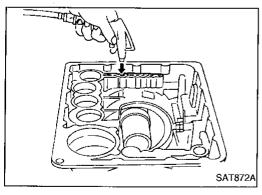
1.85 mm (0.0728 in)

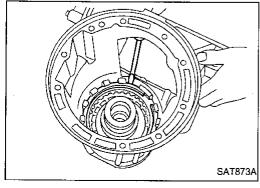
Retaining plate:

Refer to SDS, AT-264.

Low & Reverse Brake







DISASSEMBLY

Check operation of low and reverse brake.

Install seal ring onto oil pump cover and install reverse clutch. Apply compressed air to oil hole.

Check to see that retaining plate moves to snap ring. b.

c. If retaining plate does not contact snap ring,

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

2. Remove snap ring, low and reverse brake drive plates, driven plates and dish plate.

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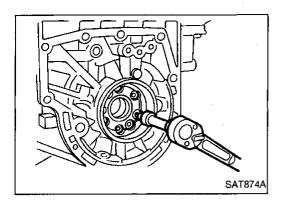
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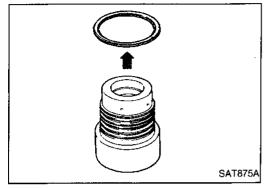
MA

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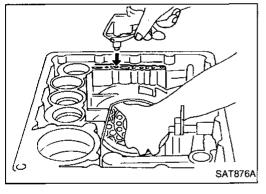
Low & Reverse Brake (Cont'd)



3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.



- Remove seal rings from low one-way clutch inner race.
- Remove needle bearing from low one-way clutch inner race.

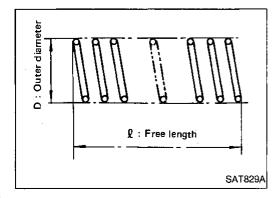


- 6. Remove low and reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.

INSPECTION

Low and reverse brake snap ring and spring retainer

Check for deformation, or damage.

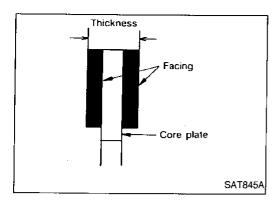


Low and reverse brake return springs

Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard:

Refer to SDS, AT-263.



Clearance

Seal ring

Low & Reverse Brake (Cont'd)

Low and reverse brake drive plates

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate: Standard value

1.6 mm (0.063 in)

Wear limit

1.4 mm (0.055 in)

If not within wear limit, replace.

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Low one-way clutch inner race

Check frictional surface of inner race for wear or damage.



EC

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Install a new seal rings onto low one-way clutch inner race.

MT

Be careful not to expand seal ring gap excessively. Measure seal ring-to-groove clearance.

Inspection standard:

Standard value

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit

0.25 mm (0.0098 in)

If not within allowable limit, replace low one-way clutch inner

race.

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ASSEMBLY

- Install bearing onto one-way clutch inner race.
- Pay attention to its direction Black surface goes to rear side.
- Apply petroleum jelly to needle bearing.

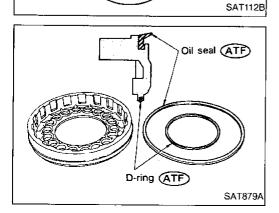


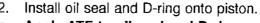
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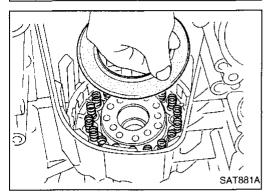
Apply ATF to oil seal and D-ring.

ATP

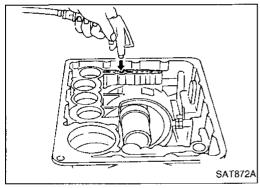
SAT880A

Low & Reverse Brake (Cont'd)

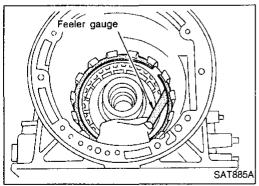
- 3. Install piston by rotating it slowly and evenly.
- Apply ATF to inner surface of transmission case.



- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- 6. Install snap ring on transmission case.



7. Check operation of low and reverse brake clutch piston. Refer to "DISASSEMBLY", AT-229.



8. Measure clearance between retaining plate and snap ring.
If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard

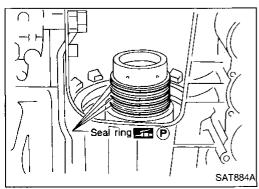
0.8 - 1.1 mm (0.031 - 0.043 in)

Allowable limit

2.3 mm (0.091 in)

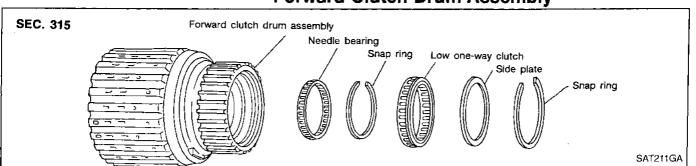
Retaining plate:

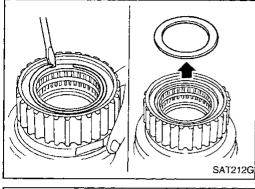
Refer to SDS, AT-265.



- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.

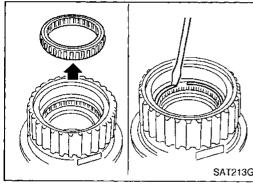
Forward Clutch Drum Assembly





DISASSEMBLY

- Remove snap ring from forward clutch drum.
- Remove side plate from forward clutch drum.



- Remove low one-way clutch from forward clutch drum.
- Remove snap ring from forward clutch drum.

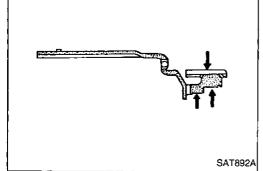
- SAT213G
- Remove needle bearing from forward clutch drum.

SAT891A

INSPECTION

Forward clutch drum

- Check spline portion for wear or damage.
- Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.



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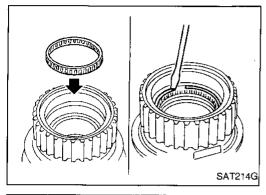
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Forward Clutch Drum Assembly (Cont'd)

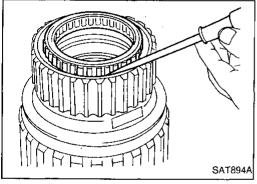
Needle bearing and low one-way clutch

Check frictional surface for wear or damage.

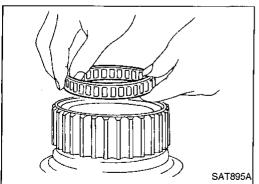


ASSEMBLY

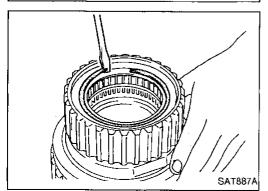
- 1. Install needle bearing in forward clutch drum.
- 2. Install snap ring onto forward clutch drum.



3. Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

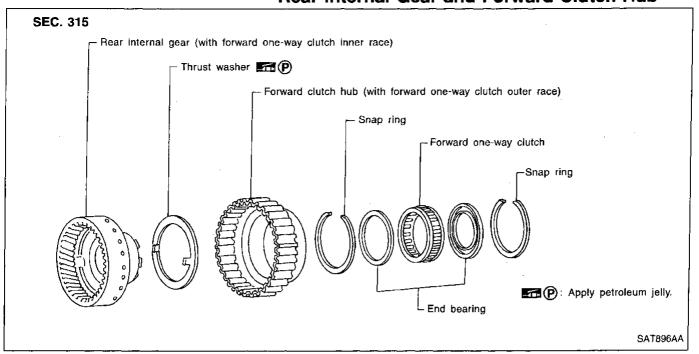


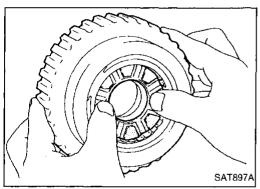
Install low one-way clutch with flange facing rearward.



- 4. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

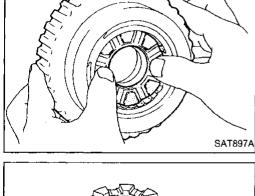
Rear Internal Gear and Forward Clutch Hub



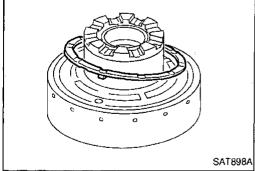




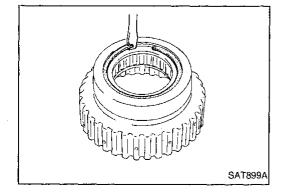
1. Remove rear internal gear by pushing forward clutch hub forward.



Remove thrust washer from rear internal gear.



3. Remove snap ring from forward clutch hub.



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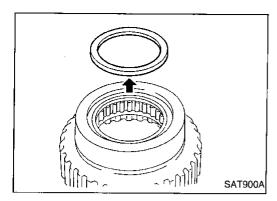
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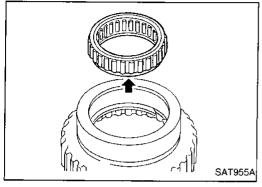
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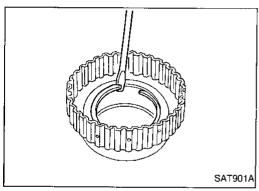


Rear Internal Gear and Forward Clutch Hub (Cont'd)

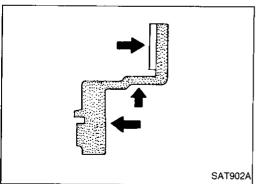
4. Remove end bearing.



5. Remove forward one-way clutch and end bearing as a unit from forward clutch hub.



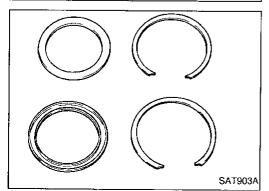
6. Remove snap ring from forward clutch hub.



INSPECTION

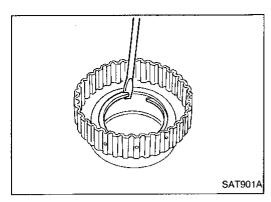
Rear internal gear and forward clutch hub

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.



Snap ring and end bearing

Check for deformation or damage.



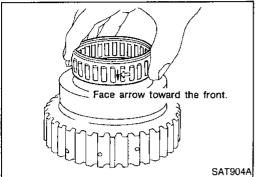
Rear Internal Gear and Forward Clutch Hub (Cont'd)

ASSEMBLY

- Install snap ring onto forward clutch hub.
- Install end bearing.



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Install forward one-way clutch onto clutch hub.

Install forward one-way clutch with flange facing rearward.

LC

Install end bearing.

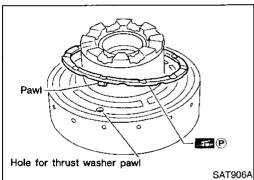
Install snap ring onto forward clutch hub. 5.

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Install thrust washer onto rear internal gear.

Apply petroleum jelly to thrust washer.

Securely insert pawls of thrust washer into holes in rear internal gear.

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7. Position forward clutch hub in rear internal gear. RA

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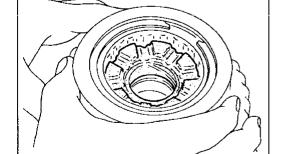
RS

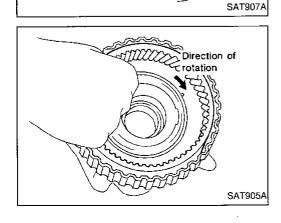
BT

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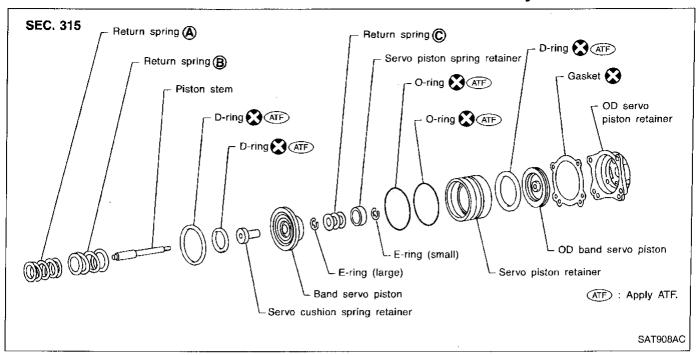


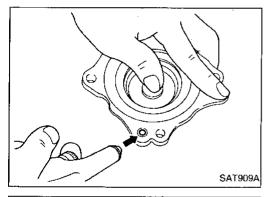




After installing, check to assure that forward clutch hub rotates clockwise.

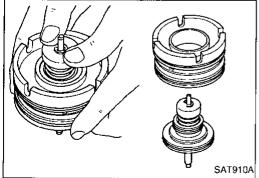
Band Servo Piston Assembly



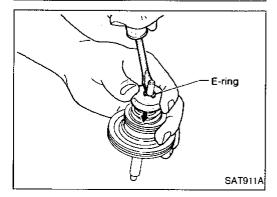


DISASSEMBLY

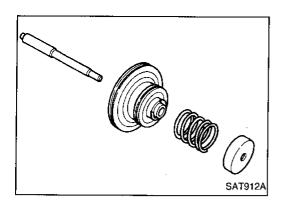
- 1. Block one oil hole in OD servo piston retainer and the center hole in OD band servo piston.
- 2. Apply compressed air to the other oil hole in piston retainer to remove OD band servo piston from retainer.
- 3. Remove D-ring from OD band servo piston.



4. Remove band servo piston assembly from servo piston retainer by pushing it forward.



5. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



E-ring

SAT913A

SAT914A

SAT915A

Band Servo Piston Assembly (Cont'd)

Remove servo piston spring retainer, return spring C and piston stem from band servo piston.



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7. Remove E-ring from band servo piston.

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Remove servo cushion spring retainer from band servo piston.

Remove D-rings from band servo piston.

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10. Remove O-rings from servo piston retainer.

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Pistons, retainers and piston stem

Check frictional surfaces for abnormal wear or damage.

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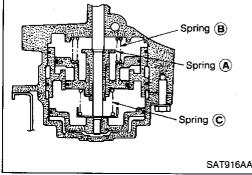
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SAT916AA



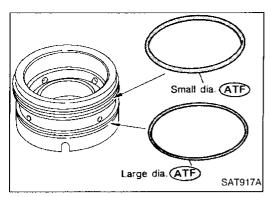
Check for deformation or damage. Measure free length and outer diameter.

Inspection standard: Refer to SDS, AT-263.



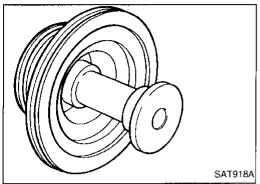
Servo cushion spring retainer

Piston stem

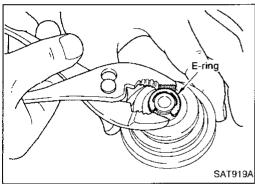


Band Servo Piston Assembly (Cont'd) ASSEMBLY

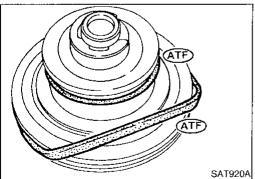
- 1. Install O-rings onto servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



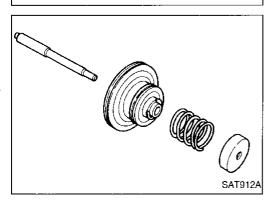
2. Install servo cushion spring retainer onto band servo piston.



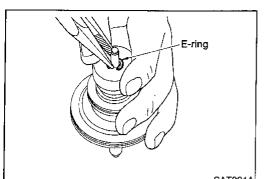
3. Install E-ring onto servo cushion spring retainer.



- 4. Install D-rings onto band servo piston.
- Apply ATF to D-rings.



5. Install servo piston spring retainer, return spring C and piston stem onto band servo piston.



Band Servo Piston Assembly (Cont'd)

Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

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7. Install band servo piston assembly onto servo piston retainer by pushing it inward.

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Install D-ring on OD band servo piston.

Apply ATF to D-ring.

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Install OD band servo piston onto servo piston retainer by pushing it inward.

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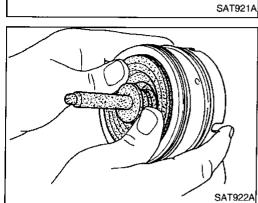
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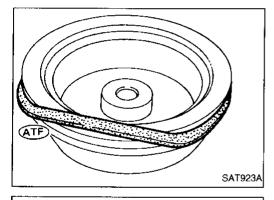
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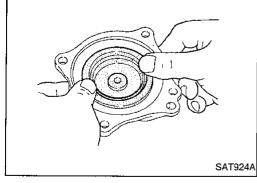
RS

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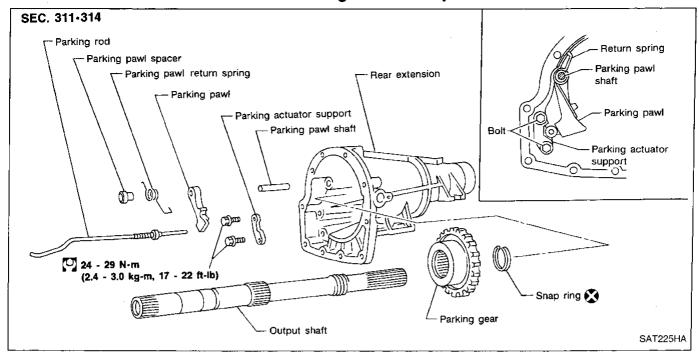
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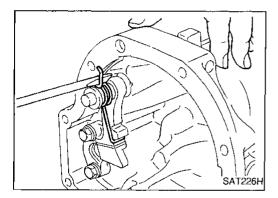






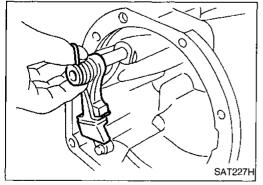
Parking Pawl Components



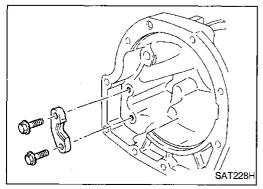


DISASSEMBLY

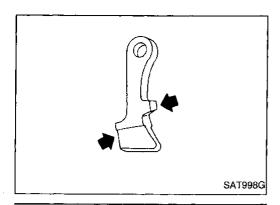
1. Slide return spring to the front of rear extension flange.



- Remove return spring, pawl spacer and parking pawl from rear extension.
- 3. Remove parking pawl shaft from rear extension.



Remove parking actuator support and rod guide from rear extension.



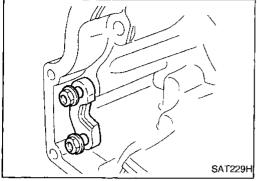
Parking Pawl Components (Cont'd) INSPECTION

Parking pawl and parking actuator support

Check contact surface of parking rod for wear.



MA



ASSEMBLY

1. Install rod guide and parking actuator support onto rear extension.

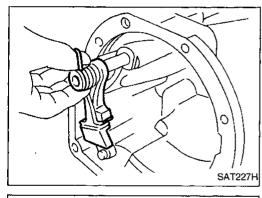
LC

2. Insert parking pawl shaft into rear extension.

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Install return spring, pawl spacer and parking pawl onto parking pawl shaft.

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4. Bend return spring upward and install it onto rear extension.

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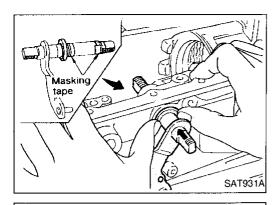
RS

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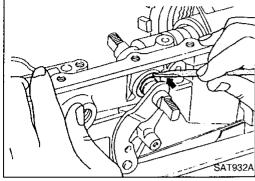
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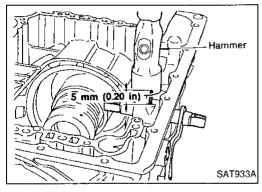


Assembly (1)

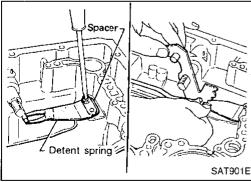
- 1. Install manual shaft components.
- a. Install oil seal onto manual shaft.
- Apply ATF to oil seal.
- Wrap threads of manual shaft with masking tape.
- b. Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.



d. Push oil seal evenly and install it onto transmission case.

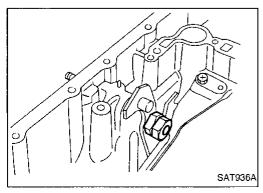


e. Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.



f. Install detent spring and spacer.

g. While pushing detent spring down, install manual plate onto manual shaft.



h. Install lock nuts onto manual shaft.

Front $(2 \rightarrow 3)$ \Rightarrow Accumulator $(3 \rightarrow 4, N \rightarrow R)$ Accumulator piston (B) piston (D) $(1 \rightarrow 2)$ Accumulator Accumulator piston (C) piston (A) SAT523GA

SAT938A

piston (D)

SAT939AA

Accumulator

Accumulator piston © Accumulator

Accumulator

piston (B)

piston (A)

Assembly (1) (Cont'd)

- Install accumulator piston. 2.
- Install O-rings onto accumulator piston.
- Apply ATF to O-rings. Accumulator piston O-rings

				Onit: min (m,
Accumulator	(A)	®	©	0
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

MA

G

EM

Install return spring for accumulator A onto transmission case. Free length of return spring: Refer to SDS, AT-263.

EC

LC

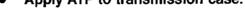
FE

Install accumulator pistons (A), (B), (C) and (D).

MT

CL

Apply ATF to transmission case.



FA

PD

Install band servo piston.

RA

Install return springs onto servo piston.

BR

ST

RS

Install band servo piston onto transmission case.

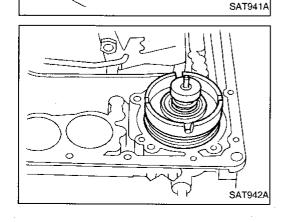
BT

Apply ATF to O-ring of band servo piston and transmission case.

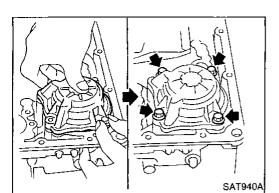
HA

Install gasket for band servo onto transmission case.

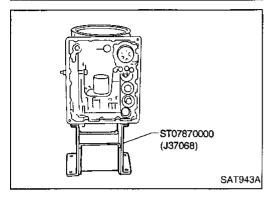




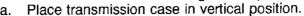
Assembly (1) (Cont'd)

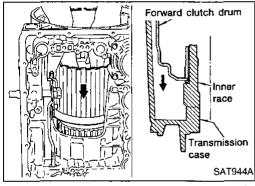


d. Install band servo retainer onto transmission case.

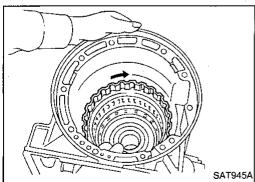


Install rear side clutch and gear components.

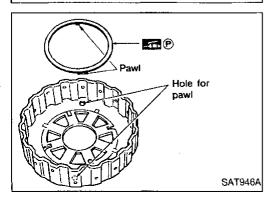




 Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.

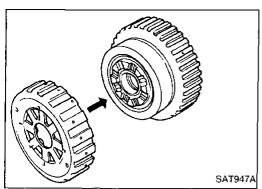


 Check to be sure that rotation direction of forward clutch assembly is correct.



- d. Install thrust washer onto front of overrun clutch hub.
- Apply petroleum jelly to the thrust washer.
- Insert pawls of thrust washer securely into holes in overrun clutch hub.

Assembly (1) (Cont'd)



Install overrun clutch hub onto rear internal gear assembly.



MA

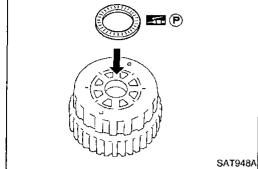


- Install needle bearing onto rear of overrun clutch hub. Apply petroleum jelly to needle bearing.
- LC

EC

FE

CL



SAT949A

SAT527G

ST07870000 (J37068)

Check that overrun clutch hub rotates as shown while holding







FA

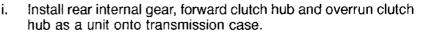


- h. Place transmission case into horizontal position.
- BR









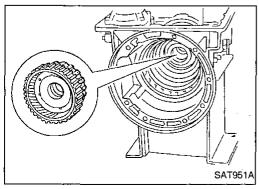


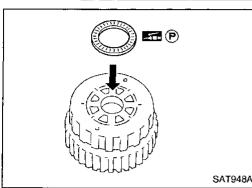




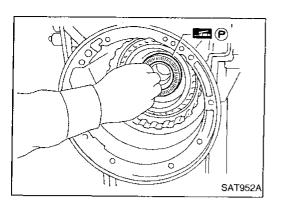






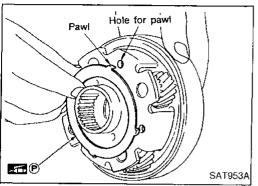


forward clutch hub.

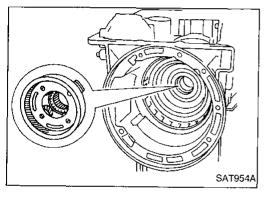


Assembly (1) (Cont'd)

- j. Install needle bearing onto rear internal gear.
- · Apply petroleum jelly to needle bearing.



- k. Install bearing race onto rear of front internal gear.
 - Apply petroleum jelly to bearing race.
- Securely engage pawls of bearing race with holes in front internal gear.



I. Install front internal gear on transmission case.

Adjustment

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

[∠]Oil groove

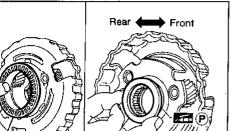
Adjustment (Cont'd)

- Install front side clutch and gear components.
- Install rear sun gear on transmission case.
- Pay attention to its direction.



MA

LC



Black side goes to front.

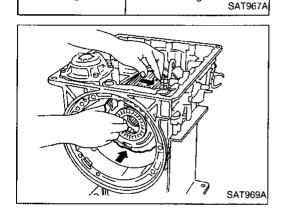
SAT974A

- Install needle bearing on front of front planetary carrier. b.
- Apply petroleum jelly to needle bearing. •
- Install needle bearing on rear of front planetary carrier. C.
- Apply petroleum jelly to bearing.
- Pay attention to its direction Black side goes to front.

EC FE

CL

MT



Front planetary carrier

Forward clutch drum

SAT970A

While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.

AT

PD

FA

Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.

BR

RA

ST

RS

Install bearing races on rear of clutch pack.

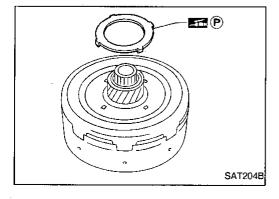
Apply petroleum jelly to bearing races.

Securely engage pawls of bearing race with hole in clutch pack.

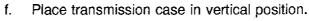
HA

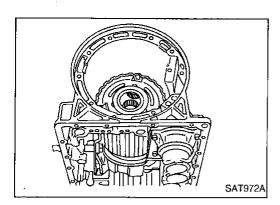
BT



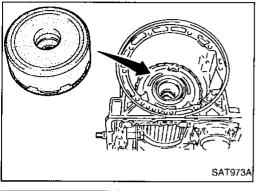


Adjustment (Cont'd)

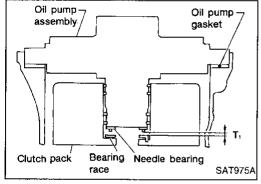




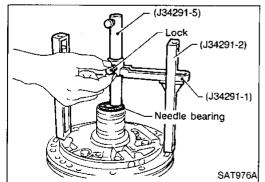
g. Install clutch pack into transmission case.



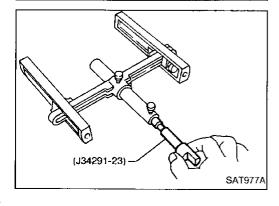
Adjust total end play.
 Total end play "T₁":
 0.25 - 0.55 mm (0.0098 - 0.0217 in)

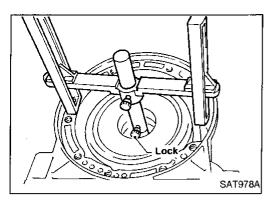


a. With needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.



b. Install J34291-23 (gauging plunger) into gauging cylinder.





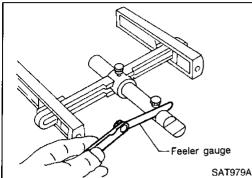
Adjustment (Cont'd)

c. Install original bearing race inside reverse clutch drum. Place shim selecting gauge with its legs on machined surface of transmission case (no gasket). Allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.



MA





Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.



Total end play "T₁":

0.25 - 0.55 mm (0.0098 - 0.0217 in)

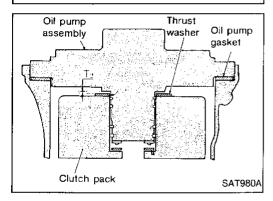


If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary. Available oil pump cover bearing race:

FE



MIT



(J34291-1)

(J34291-5)

-(J34291-2)

\$AT981A

Adjust reverse clutch drum end play. Reverse clutch drum end play "T2": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

Refer to SDS, AT-265.









Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gaug-RA ing cylinder) on machined surface of transmission case (no

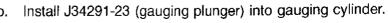








BT

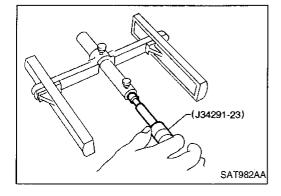


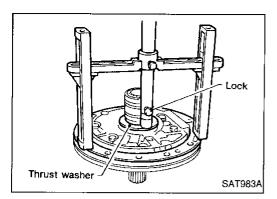
gasket). Allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.





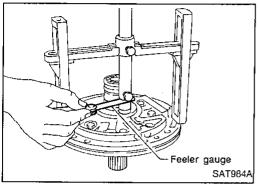






Adjustment (Cont'd)

c. Install original thrust washer on oil pump. Place shim setting gauge legs onto machined surface of oil pump assembly. Allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.

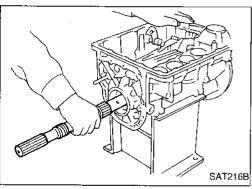


d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact reverse clutch drum end play.

Reverse clutch drum end play "T₂": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

Available oil pump thrust washer: Refer to SDS, AT-265.

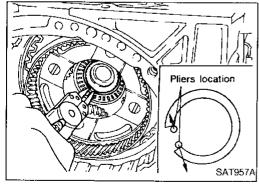


Assembly (2)

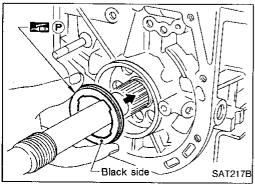
1. Install output shaft and parking gear.

a. Insert output shaft from rear of transmission case while slightly lifting front internal gear.

 Do not force output shaft against front of transmission case.

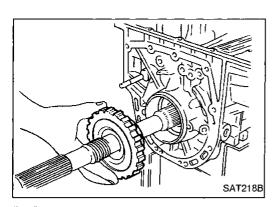


- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
- Check to be sure output shaft cannot be removed in rear direction.



- c. Install needle bearing on transmission case.
- Pay attention to its direction Black side goes to rear.
- Apply petroleum jelly to needle bearing.

Assembly (2) (Cont'd)

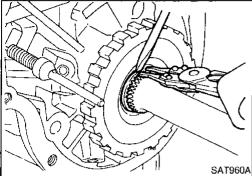


d. Install parking gear on transmission case.



MA

ĒM



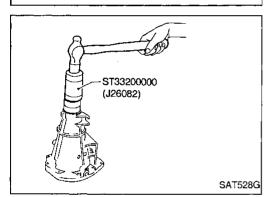
Install snap ring on rear of output shaft.

Check to be sure output shaft cannot be removed in forward direction.

EC

FE

CL



Install rear extension. 2.

Install oil seal on rear extension.

MT

Apply ATF to oil seal.

PD

FA

Install O-ring on revolution sensor.

RA

Apply ATF to O-ring. Install revolution sensor on rear extension.

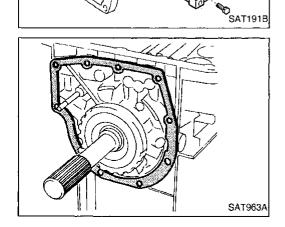
BR

ST

RS

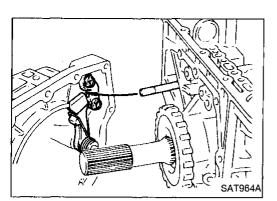
KA

BT

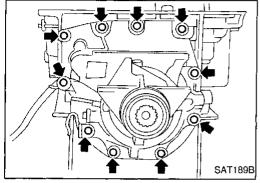


d. Install rear extension gasket on transmission case.

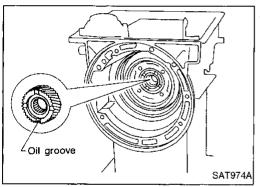
Assembly (2) (Cont'd)



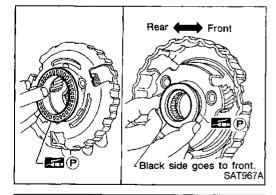
e. Install parking rod on transmission case.



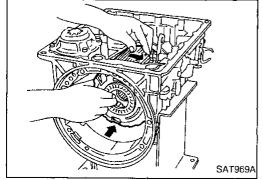
. Install rear extension on transmission case.



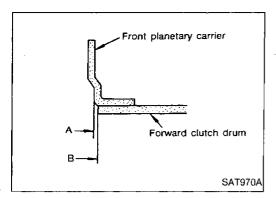
- 3. Install front side clutch and gear components.
- a. Install rear sun gear on transmission case.
- Pay attention to its direction.



- b. Make sure needle bearing is on front of front planetary carrier.
- Apply petroleum jelly to needle bearing.
- c. Make sure needle bearing is on rear of front planetary carrier.
- Apply petroleum jelly to bearing.
- Pay attention to its direction Black side goes to front.



d. While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.



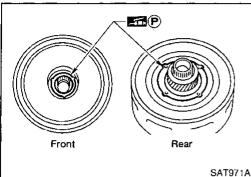
Assembly (2) (Cont'd)

 Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.



MA

EM



Wooden block

77.P

SAT985A

SAT220B

e. Make sure bearing races are on front and rear of clutch pack.

Apply petroleum jelly to bearing races.

LC

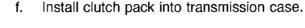
 Securely engage pawls of bearing races with holes in clutch pack.



FE



CL



MT





ΠA

FA





a. Install band strut on brake band.Apply petroleum jeily to band strut.

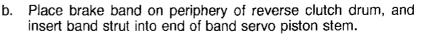


ن ارك





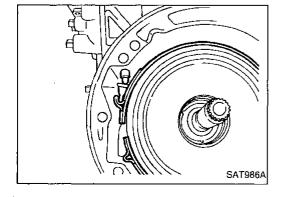




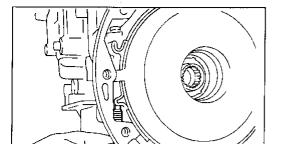








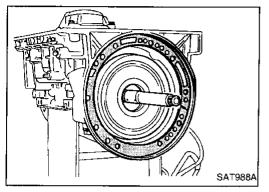
AT-255



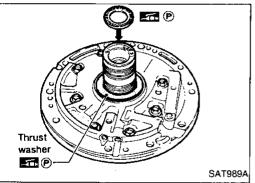
SAT987A

Assembly (2) (Cont'd)

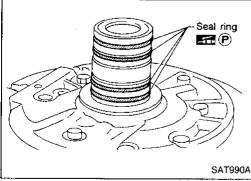
 Install anchor end bolt on transmission case. Then, tighten anchor end bolt just enough so that reverse clutch drum (clutch pack) will not tilt forward.



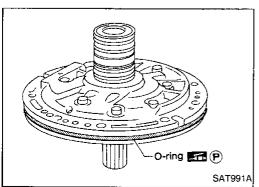
- 5. Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front.
- 6. Install gasket on transmission case.



- 7. Install oil pump assembly.
- a. Install needle bearing on oil pump assembly.
- Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
- Apply petroleum jelly to thrust washer.

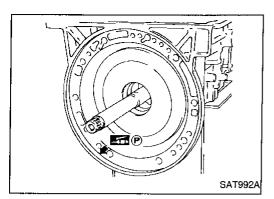


c. Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.



- Install O-ring on oil pump assembly.
- Apply petroleum jelly to O-ring.

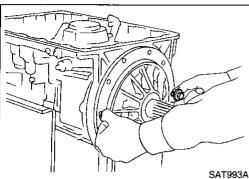
Assembly (2) (Cont'd)



Apply petroleum jelly to mating surface of transmission case and oil pump assembly.



MA



Install oil pump assembly.

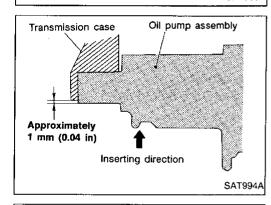
Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.



FE

CL

MT



Insert oil pump assembly to the specified position in transmission, as shown at left.





FA

RA

Install O-ring on input shaft.

Apply ATF to O-rings.



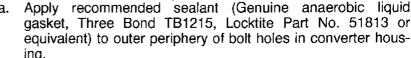
ST





BT



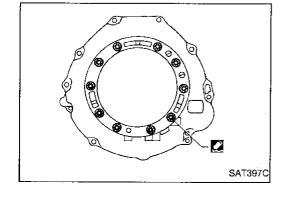


HA

Do not apply too much sealant.

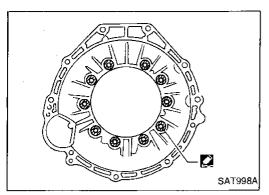






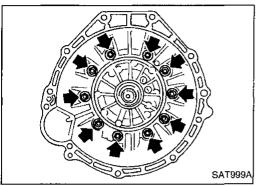
(ATF)

SAT114B

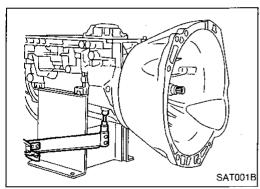


Assembly (2) (Cont'd)

b. Apply recommended sealant (Genuine anaerobic liquid gasket, Three Bond TB1215, Locktite Part No. 51813 or equivalent) to seating surfaces of bolts that secure front of converter housing.



c. Install converter housing on transmission case.



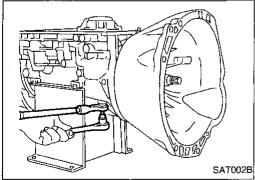
- 10. Adjust brake band.
- a. Tighten anchor end bolt to specified torque.

Anchor end bolt:

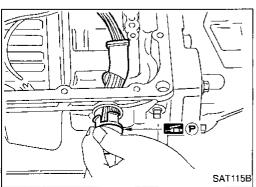
(3 + 4 - 6 N·m

(0.4 - 0.6 kg-m, 35 - 52 in-lb)

b. Back off anchor end bolt two and a half turns.



c. While holding anchor end pin, tighten lock nut.



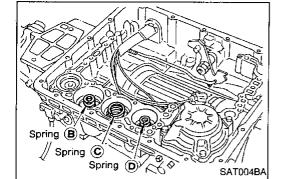
- 11. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.
- Apply petroleum jelly to O-ring.
- b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.

Assembly (2) (Cont'd)

12. Install control valve assembly.

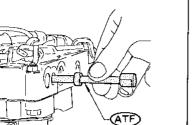
Install accumulator piston return springs (B), (C) and (D). Free length of return springs:

Refer to SDS, AT-263.





MA



Install manual valve on control valve.

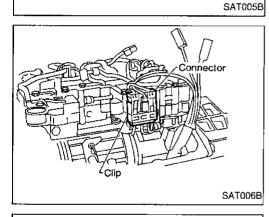
Apply ATF to manual valve.

LC

EC

55

CL.



Place control valve assembly on transmission case. Connect solenoid connector for upper body.

MT

Install connector clip.

ΑT

PD

FA

RA

- Install control valve assembly on transmission case.
- Install connector tube brackets and tighten bolts (A) and (B). f.

Check that terminal assembly does not catch.

BR

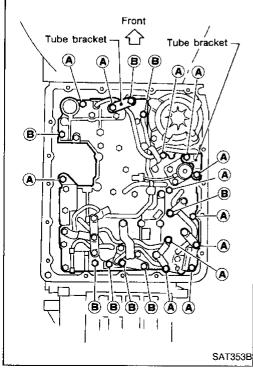
Bott symbol ℓmm (in) 🖳 (A) 33 (1.30) ₿ 45 (1.77)



ST

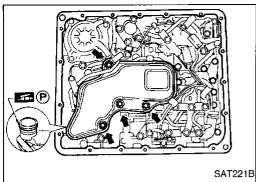
RS

BT

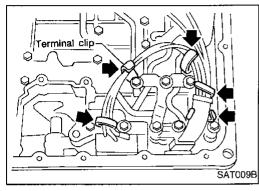


Assembly (2) (Cont'd) g.

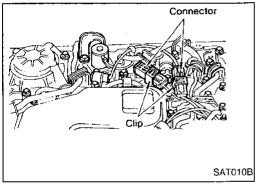
- Install O-ring on oil strainer.
- Apply petroleum jelly to O-ring.
- Install oil strainer on control valve.



Securely fasten terminal harness with clips.

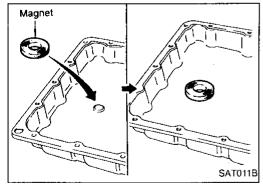


Install torque converter clutch solenoid valve and A/T fluid temj. perature sensor connectors.

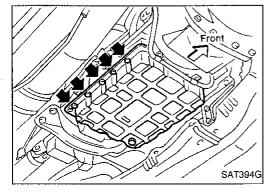


13. Install oil pan.

Attach a magnet to oil pan.



- Install new oil pan gasket on transmission case.
- Install oil pan and bracket on transmission case. c.
- Always replace oil pan bolts as they are self-sealing bolts.
- Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.
- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- Tighten drain plug. d.



Assembly (2) (Cont'd)



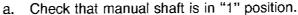
SAT013B

SAT014B

SAT428DA

SAT016B

Notch in



- Temporarily install inhibitor switch on manual shaft.
- Move manual shaft to "N".



MA

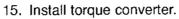
Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin vertically into locating holes in inhibitor switch and manual shaft.



EC

FE

CL



Pour ATF into torque converter.



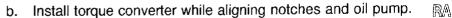
Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.



When reusing old torque converter, add the same amount of fluid as was drained.



FA





38





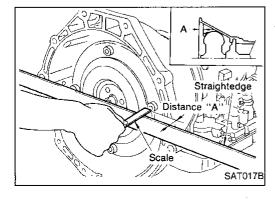




Distance "A":

HA

EL,



Notch in torque converter

ATF

Measure distance A to check that torque converter is in proper position.

26.0 mm (1.024 in) or more



SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

Engine	KA24DE
Automatic transmission model	RE4R01A
Transmission model code number	44X63
Stall torque ratio	2.0 : 1
Transmission gear ratio	
1st	2.785
2nd	1.545
Тор	1.000
OD	0.694
Reverse	2.272
Recommended oil	Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*
Oil capacity ℓ (US qt, Imp qt)	8.3 (8-3/4, 7-1/4)

^{*:} Refer to MA section ("Fluids and Lubricants", "RECOMMENDED FLUIDS AND LUBRICANTS").

Specifications and Adjustment

SHIFT SCHEDULE

Vehicle speed when shifting gears

Throttle position	Vehicle speed km/h (MPH)						
Throttle position	$D_1 \rightarrow D_2$	$D_2 \rightarrow D_3$	$D_3 \rightarrow D_4$	$D_4 \rightarrow D_3$	$D_3 \rightarrow D_2$	$D_2 \rightarrow D_1$	$1_2 \rightarrow 1_1$
Full throttle	48 - 52	92 - 100	149 - 159	143 - 153	86 - 94	40 - 44	53 - 57
	(30 - 32)	(57 - 62)	(93 - 99)	(89 - 95)	(53 - 58)	(25 - 27)	(33 - 35)
Half throttle	35 - 39	72 - 78	112 - 120	56 - 64	27 - 33	10 - 1 4	53 - 57
	(22 - 24)	(45 - 48)	(70 - 75)	(35 - 40)	(17 - 21)	(6 - 9)	(33 - 35)

Vehicle speed when performing and releasing lock-up

Throttle position	Overdrive	Vehicle speed km/h (MPH)		
	control switch [Shift position]	Lock-up "ON"	Lock-up "OFF"	
Full throttle	ON [D ₄]	112 - 120 (70 - 75)	107 - 1 15 (66 - 71)	
	OFF [D ₃]	91 - 99 (57 - 62)	86 - 94 (53 - 58)	
Half throttle	ON [D₄]	112 - 120 (70 - 75)	107 - 115 (66 - 71)	
	OFF [D _s]	91 - 99 (57 - 62)	86 - 94 (53 - 58)	

STALL REVOLUTION

 Stall revolution rpm	
2,050 - 2,250	

LINE PRESSURE

Engine speed rpm	Line pressure kPa (kg/cm², psi)		
	D, 2 and 1 positions	R position	
idle	431 - 471 (4.40 - 4.80, 62.6 - 68.3)	588 - 628 (6.0 - 6.4, 85 - 91)	
Stall	1,020 - 1,098 (10.4 - 11.2, 148 - 159)	1,422 - 1,500 (14.5 - 15.3, 206 - 218)	

SERVICE DATA AND SPECIFICATIONS (SDS) Specifications and Adjustment (Cont'd)

RETURN SPRINGS

					Unit: mm (i	in)
Parts			Part No.	Free length	Outer diameter	
		① Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)	_
		② Pressure regulator valve spring	31742-41X24	44.02 (1.733)	14.0 (0.551)	– G
		Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)	
		Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	M
		⑤ 4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	
		Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	— Er
	Upper body	7 4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	
		Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	- - L0
Control valve		Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)	<u></u>
valvo		Overrun clutch reducing valve spring	31742-41X20	32.5 (1.280)	7.0 (0.276)	_
		Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)	
		Pilot valve spring	31742-41X13	25.7 (1.012)	9.1 (0.358)	_
		Torque converter clutch control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)	
		Modifier accumulator valve spring	31742-27X70	31.4 (1.236)	9.8 (0.386)	_
	1	② 1st reducing valve spring	31756-41X05	25.4 (1.000)	6.75 (0.2657)	- CL
	Lower body	③ 3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	
		Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	- - Mī
Reverse clu	tch	16 pcs	31521-41X02 (Assembly)	19.7 (0.776)	11.6 (0.457)	
High clutch		10 pcs	31521-41X03 (Assembly)	24.2 (0.953)	11.6 (0.457)	AT
Forward clui Overrun clu		20 pcs	31521-41X00 (Assembly)	35.77 (1.4083)	9.7 (0.382)	PD
_ow & rever	se brake	18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)	-
		Spring (A)	31605-41X05	45.6 (1.795)	34.3 (1.350)	· FA
Band servo		Spring (1)	31605-41X00	53.8 (2.118)	40.3 (1.587)	
		Spring ©	31605-41X01	29.7 (1.169)	27.6 (1.087)	RA
		Accumulator (A)	31605-41X02	43.0 (1.693)	18.0 (0.709)	•
\		Accumulator ®	31605-41X10	66.0 (2.598)	20.0 (0.787)	BR
Accumulator		Accumulator ©	31605-41X09	45.0 (1.772)	29.3 (1.154)	
	İ	Accumulator (i)	31605-41X06	58.4 (2.299)	17.3 (0.681)	ST

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SERVICE DATA AND SPECIFICATIONS (SDS)

Specifications and Adjustment (Cont'd)

ACCUMULATOR O-RING

Accumulator	Diameter mm (in)			
	(A)	®	©	0
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

CLUTCHES AND BRAKES

CECTOTIES AND BITA		
Reverse clutch		
Number of drive plates		2
Number of driven plates		2
Thickness of drive plate mm (in)		
Standard	2.0 (0.079)
Wear limit	1.8 (0.071)
Clearance mm (in)		
Standard	0.5 - 0.8 (0	.020 - 0.031)
Allowable limit	1.2 (0.047)
	Thickness mm (in)	Part number
Thickness of retaining plate	4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220)	31537-42X02 31537-42X03 31537-42X04 31537-42X05 31537-42X06
High clutch		
Number of drive plates		4
Number of driven plates	,	7
Thickness of drive plate mm (in)		
Standard	1.6 (0	0.063)
Wear limit	1.4 (0).055)
Clearance mm (in)		
Standard	1.8 - 2.2 (0.	071 - 0.087)
Allowable limit	3.0 (0	0.118)
-	Thickness mm (in)	Part number
Thickness of retaining plate	3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165)	31537-41X71 31537-41X61 31537-41X62 31537-41X63 31537-41X64

Forward clutch		
Number of drive plates		5
Number of driven plates	5	
Thickness of drive plate		
mm (in)		
Standard	1.6	(0.063)
Wear limit	1.4	(0.055)
Clearance mm (in)		
Standard	0.35 - 0.75 (0	.0138 - 0.0295)
Allowable limit	1.85 ((0.0728)
	Thickness mm (in)	Part number
Thickness of retaining plate Overrun clutch	8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.8 (0.346) 8.9 (0.350) 9.0 (0.354) 9.1 (0.358) 9.2 (0.362)	31537-41X00 31537-42X60 31537-41X01 31537-42X61 31537-42X62 31537-41X03 31537-41X03 31537-41X04 31537-41X04 31537-41X05 31537-41X05 31537-41X05
Number of drive plates		3
Number of driven plates		5
Thickness of drive plate mm (in)		
Standard	2.0 (0).079)
Wear limit	1.8 (0).071)
Clearance mm (in)		
Standard	1.0 - 1.4 (0.0	0.055)
Allowable limit	2.0 (0	.079)
	Thickness mm (in)	Part number
Thickness of retaining plate	4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)	31537-41X80 31537-41X81 31537-41X82 31537-41X83 31537-41X84

SERVICE DATA AND SPECIFICATIONS (SDS)

Specifica	ations and	Adjustment	(Cont'd)
	TOTAL EN	ID DI AV	

Low & reverse brake		
Number of drive plates		6
Number of driven plates	6	
Thickness of drive plate mm (in)		
Standard	1.6 (0.063)
Wear limit	1.4 (0.055)
Clearance mm (in)		
Standard	0.8 - 1.1 (0.	.031 - 0.043)
Allowable limit	2.3 (0.091)	
	Thickness mm (in)	Part number
Thickness of retaining plate	7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339) 8.8 (0.346) 9.0 (0.354) 9.2 (0.362)	31667-41X12 31667-41X13 31667-41X14 31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03 31667-41X04 31667-41X05 31667-41X06
Brake band Anchor end bolt tightening torque N·m (kg-m, in-lb)	4 - 6 (0.4 - 0.6, 35 - 52)	
Number of returning revolu- tions for anchor end bolt	2.	

otal end play "T₁"	0.25 - 0.55 mm (0.0098 - 0.0217 in)		
	Thickness mm (in)	Part number	
	0.8 (0.031)	31435-41X01	
Thickness of oil pump cover bear-	1.0 (0.039)	31435-41X02	
ng race	1.2 (0.047)	31435-41X03	
1	1.4 (0.055)	31435-41X04	
	1.6 (0.063)	31435-41X05	
	1.8 (0.071)	31435-41X06	
ľ	2.0 (0.079)	31435-41X07	

REVERSE CLUTCH DRUM END PLAY

Reverse clutch drum end play "T ₂ "	0.55 - 0.90 mm (0.0217 - 0.0354 in)		E@
	Thickness mm (in)	Part number	· EC
Thickness of oil pump thrust washer	0.9 (0.035) 1.1 (0.043) 1.3 (0.051) 1.5 (0.059) 1.7 (0.067) 1.9 (0.075)	31528-21X01 31528-21X02 31528-21X03 31528-21X04 31528-21X05 31528-21X06	E C C

OIL PUMP AND LOW ONE-WAY CLUTCH

Oil pump clearance mm (in)	
Cam ring — oil pump housing	
Standard	0.01 - 0.024 (0.0004 - 0.0009)
Rotor, vanes and control piston — oil pump housing	
Standard	0.03 - 0.044 (0.0012 - 0.0017)
Seal ring clearance mm (in)	
Standard	0.10 - 0.25 (0.0039 - 0.0098)
Allowable limit	0.25 (0.0098)

REMOVAL AND INSTALLATION

	T
Manual control linkage	
Number of returning revolutions for lock nut	1
Lock nut tightening torque	11 ~ 15 N·m (1.1 - 1.5 kg-m, 8 - 11 ft-lb)
Distance between end of clutch housing and torque converter	26.0 mm (1.024 in) or more



MT

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