200SX/S14 Silvia

Workshop manuals

A special thanks to all the people who made this manual possible (including Mr nissan!)

Index

NISSAN

MODEL S14 SERIES

QUICK REFERENCE INDEX

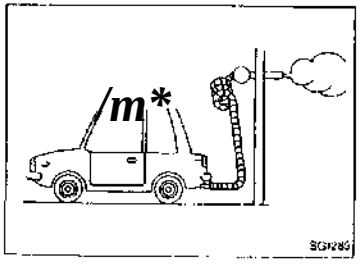
Observe **the folfowing precautions to ensure safe and proper servicing.**

Precautions lor Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplements! Restraint System "Air Bag" and "Seat belt pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), a seat belt pre-tensioner, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

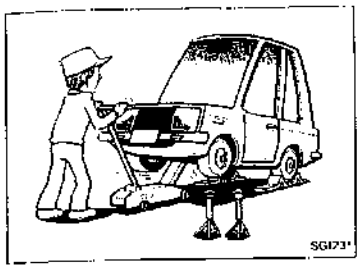
- **To avoid rendering the SRS inoperative, which could increase the risk of persona! injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS electrical wiring harnesses and connectors are covered with yellow outer Insulation. Do not use electrical test equipment on any circuit related to the SRS.**



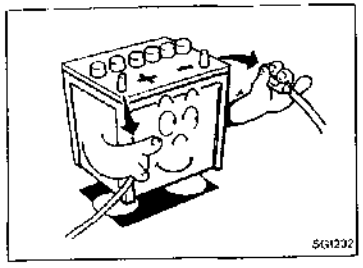
General Precautions

- Do not operate the engine for an extended period of time without proper exhaust ventilation
  Keep the work area well venlilated and free of any flammable materials. Special care should be taken when handling any flammable or poisonous materials, such as gasoline, refrigerant gas, etc. When working in a pit or other enclosed area, be sure lo properly ventilale the area before working **with** hazardous materials.
  Do not smoke while working oh the vehicle.

General Precautions (Cont'd)

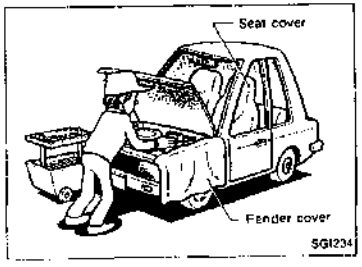


- Before jacking up the vehicle, apply wheel chocks or other lire blocks to the wheels to prevent the vehicle from moving. After jacking up the vehicle, support the vehicle weight with safety stands at the points designated for proper lifting before working on the vehicle
  These operations should be done on a level surface.
- When removing a heavy component such as the engine or transaxle/transmissinn, be careful not to lose your balance and drop them Also, do not allow them to strike adjacent parts, especially the brake tubes and master cylinder



- Before starting repairs which do not require battery power, always turn off the ignition switch, then disconnect the ground cable from the battery to prevent accidental short circuit.

- To prevent serious burns, avoid contact with hot metal parts such as the radiator, exhaust manifold, tail pipe and muHler. Do not remove the radiator cap when the engine is hot.



- Before servicing the vehicle, protect fenders, upholstery and carpeting with appropriate covers.
  Take caution that keys, buckles or buttons on your person do not scratch the paint.

- Clean all disassembled parts in the designated liquid or solvent prior to inspection or assembly
- Replace oil seals, gaskets, packings, O-rings, locking washers, cotter pins, self-locking nuts, etc. with new ones.
- Replace inner and outer races ol tapered roller bearings and needle bearings as a set.
- Arrange the disassembled parts in accordance with their assembled locations and sequence
- Do not touch the terminals of electrical components which use microcomputers (such as ECMs).
  Static electricity may damage internal electronic components

General Precautions (Cont'd)

- After disconnecting vacuum or air hoses, attach a tag to indicate the proper connection.
- Use only the fluids and the lubricants specified in MA section and HA section or their equivalents.
- Use approved bonding agent, sealants or their equivalents when required
- Use tools and recommended special tools where specified for safe and efficient service repairs.
- When repairing the fuel, oil, water, vacuum or exhaust systems, check all affected lines for leaks.
- Dispose of drained oil or the solvent used for cleaning parts in an appropriate *manner.*

Precautions for Multiport Fuel Injection System or ECCS Engine

- Sefore connecting or disconnecting multiport fuel injection system or ECM (ECCS control module) harness connector, be sure to turn the ignition switch to the "OFF" position and disconnect the negative battery terminal. Otherwise, there may be damage to ECM.
- Before disconnecting pressurized fuel line from fuel pump to injectors, be sure to release fuel pressure to eliminate danger.
- Be careful not to jar components such as ECM and mass air flow sensor.

Precautions for Three Way Catalyst

If a large amount of unburned fuel flows into the converter, the converter temperature wfll be excessively high. To prevent this, follow the procedure below:

1. Use unleaded gasoline only. Leaded gasoline will seriously damage the three way catalyst.
2. When checking for ignition spark or measuring engine compression, make tests quickly and onfy when necessary.
3. Do not run engine when the fuel tank level is low, otherwise the engine may misfire causing damage lo lhe converter.

Do not place the vehicle on flammable material. Keep flammable material off the exhaust pipe and the three way catalyst.

Precautions for Turbocharger

The turbocharger turbine revolves at extremely high speeds and becomes very hot. Therefore, it is essential to maintain a clean supply of oil flowing through the turbocharger and to follow all required maintenance instructions and operating procedures.

For proper operation of lhe system, follow the procedure below.

1 Always use the recommended oil. Follow the instructions for proper time to change the oil and proper oil level

2. Avoid accelerating engine to a high rpm immediately after starting.

3. If engine had been operating at high rpm for an extended period of time, let it idle for a few minutes prior [o shutting it off.

Engine Oils

Prolonged and repealed contact with used engine oil may cause skin cancer. Try to avoid direct skin contact with used oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible

HEALTH PROTECTION PRECAUTIONS

- Avoid prolonged and repeated contact with oils, particularly used engine oils,
- Wear protective clothing, including impervious gloves where practicable.
- Do not put oily rags in pockets
- Avoid contaminating clothes, particularly underpants, with oil.
- Heavily sailed clothing and oil-impregnated footwear should not be worn. Overalls must be cleaned regularly.
- First Aid treatment shouid be obtained immediately for open cuts and wounds.
- Use barrier creams, applying them before each work period, to help the removal of oil from the skin.
- Wash with soap and water to ensure all oil is removed (skin cleansers and nail brushes will help). Preparations containing lanolin replace the natural skin oils which have been removed
- Do not use gasoline, kerosine, diesel fuel, gas oil, Ihinners or solvents for cleaning **skin**.
- If skin disorders develop, obtain medical advice without delay
- Where practicable, degrease components prior to handling.
- Where there is a risk of eye contact, eye protection should be worn, for example, chemical goggles or face shields; in addition an eye wash facility should be provided.

ENVIRONMENTAL PROTECTION PRECAUTIONS

Burning used engine oil in small space heaters or boilers can be recommended only for units of approved design The heating system must meet the requirements of HM Inspectorate ol Pollution for small burners of less than 0,4 MW. If in doubt check with Ihe appropriate local authority and/or manufacturer of the approved appliance.

Dispose of used oil and used oil fillers through authorized waste disposal contractors to licensed waste disposal sites, or to the waste oil reclamation trade. If in doubt, contact the local authority for advice on disposal facilities,

It is illegal to pour used oil on to the ground, down sewers or drains, or into water courses

The regulations concerning the pollution of the environment witl vary from country to country.

Precautions for Fuel

Unfeaded premium gasoline with an octane rating of at ieast 95 AKI {Anti-Knock Index) number (Research octane number 96).

CAUTION:

Using a fuel other than that specified could adversely affect the emission control devices and systems, and could also affect the warranty coverage validity.

Under no circumstances shoufd a leaded gasoline be used, since this will damage the three way catalyst.

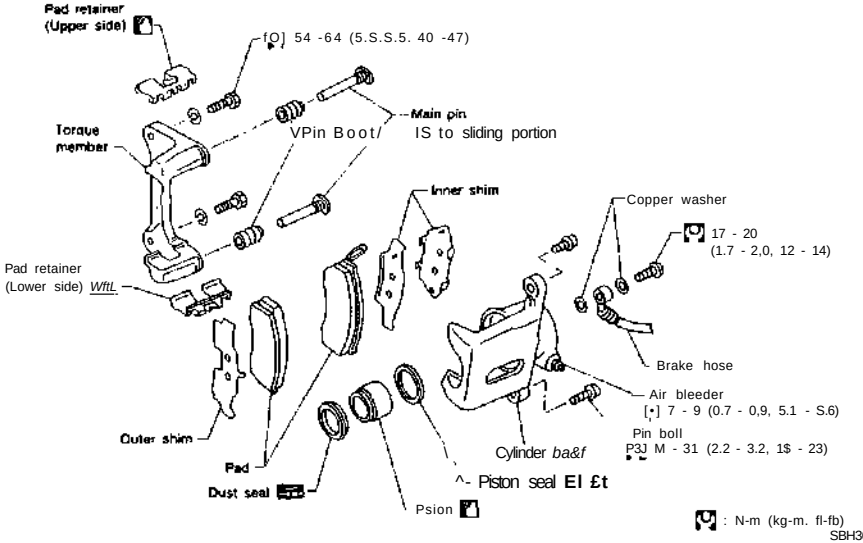
« ALPHABETICAL INDEX is provided at the end of this manual so that you **can** rapidly find the item and page you are searching for.

, **A QUICK REFERENCE INDEX,** a black tab (e.g. **EU** > is provided on the first page. You can quickly find the first page of each section by mating it to the section's black tab.

- **THE CONTENTS** are listed on the first page of each section.
- **THE TITLE** is indicated on the upper portion of each page and shows the part Of system.
- **THE PAGE NUMBER** of each section consists of two letters which designate the particular section and a number (e.g. "BR-5").
- **THE LARGE ILLUSTRATIONS** are exploded views (See below) and contain tightening torques, lubrication points, section number of the **PARTS CATALOG** (e.g. SEC.440) and other information necessary to perform repairs.
  The illustrations should be used in reference to service matters only. When ordering parts, refer to the appropriate **PARTS CATALOG.**

"Example"

SEC. 440



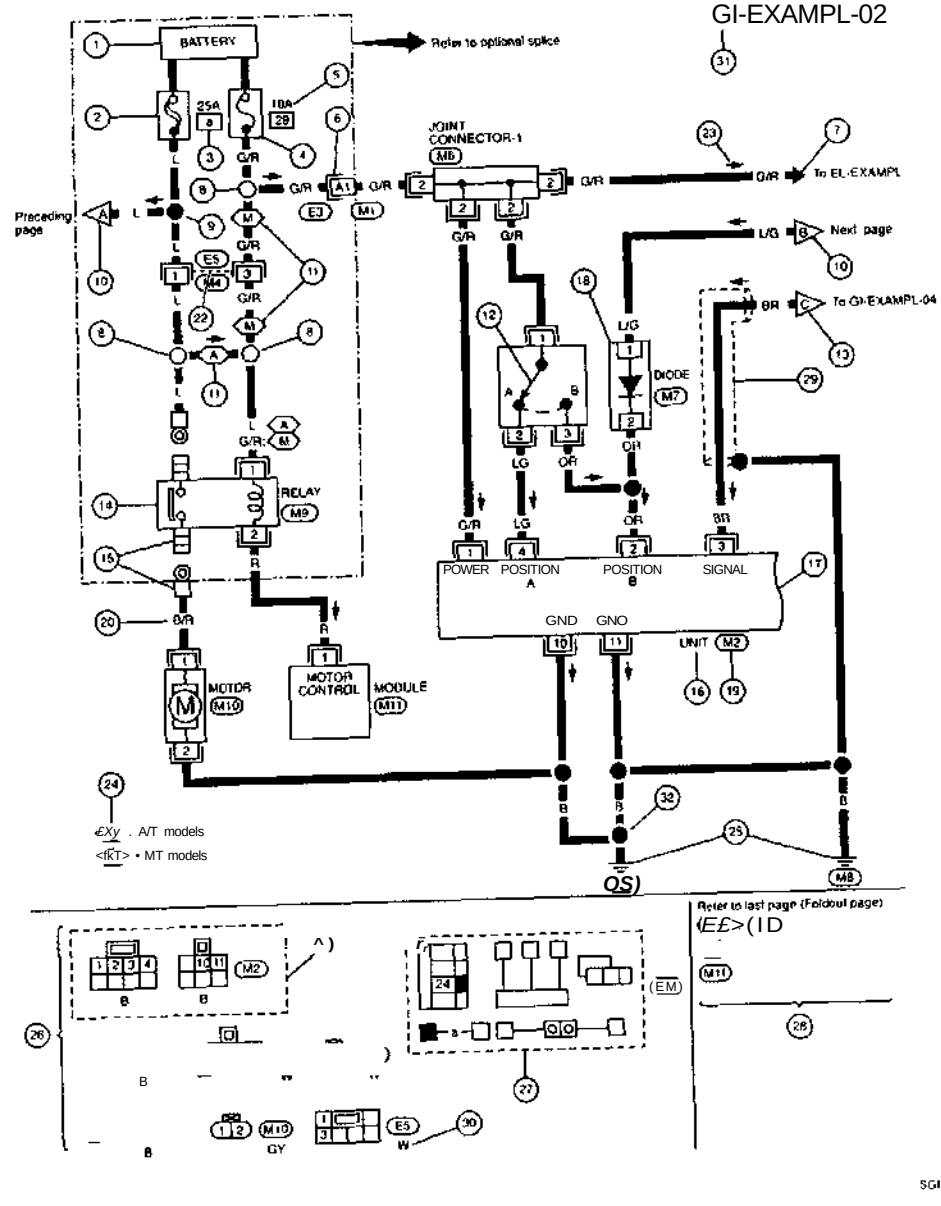
- **THE SMALL ILLUSTRATIONS** show the important steps such as inspection, use of special tools, knacks of work and hidden or tricky steps which are not shown in the previous large illustrations. Assembly, inspection and adjustment procedures for the complicated units such as the automatic transaxle or transmission, etc. are presented in a step-by-step format where necessary.

- The following **SYMBOLS AND ABBREVIATIONS** are used:

O	:	Tightening torque	M/T	:	Manual Transaxle/Transmission
Eg	:	Should be lubricated with grease. Unless otherwise indicated, use recommended mufti-purpose grease.	A/T	:	Automatic Transaxle/ Transmission
			A/C	:	Air Conditioner
1^	:	Should be lubricated with oil.	*PIS*	:	Power Steering
EJ	:	Sealing point	Tool	:	Special Service Tools
<ft	:	Checking point	SAE	:	Society of Automotive Engineers. Inc.
Q	:	Always replace after every disassembly.	ATF	:	Automatic Transmission Fluid
E3 ®	:	Apply petroleum jelly.	D_1	:	Drive range 1st gear
ATF	:	Apply ATF	D_2	:	Drive range 2nd gear
★	:	Select with proper thickness.	D_3	:	Drive range 3rd gear
ti	:	Adjustment is required.	D_4	:	Drive range 4th gear
SDS	:	Service Data and Specifications	OD	:	Overdrive
LH, RH	:	Left-Hand, Right-Hand	2_2	:	2nd range 2nd gear
FR, RR	:	Front, Rear	2_1	:	2nd range 1st gear
			1_2	:	1st range 2nd gear
			1_1	:	1st range 1st gear

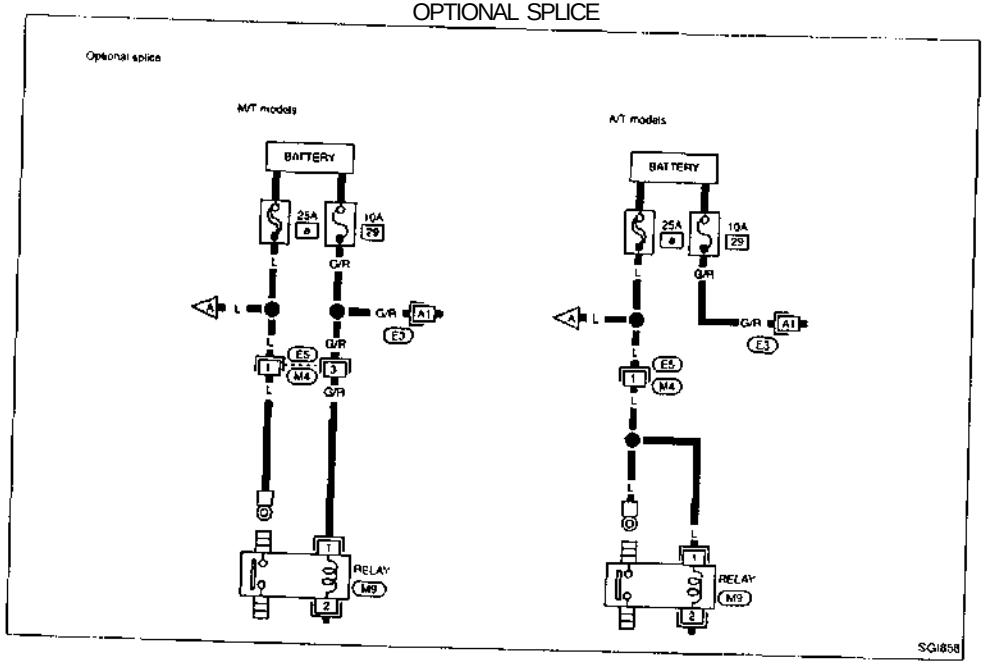
- The **UNITS** given in this manual are primarily expressed as the SI UNIT (International System of Unit), and alternatively expressed in the metric system and in the yard/pound system.
  "Example"
  Tightening torque:
  59 - 78 N-m (6.0 - 8.0 kg-m, 43 - 58 ft-lb)
- **TROUBLE DIAGNOSES** are included in sections dealing with complicated components.
- **SERVICE DATA AND SPECIFICATIONS** are contained at the end of each section for quick reference of data
- The captions **WARNING** and **CAUTION** warn you of steps that must be followed to prevent personal injury and/or damage to some part of the vehicle.
  WARNING indicates the possibility of personal injury if instructions are not followed
  CAUTION indicates the possibility of component damage if instructions are not followed.
  BOLD TYPED STATEMENTS except **WARNING** and **CAUTION** give you helpful information.

Sample/Wiring Diagram — EXAMPL —



Sample/Wiring Diagram — **EXAMPL** — (Cont'd)

OPTIONAL SPLICE



Description

Number	Item	Description
1	Power condition	*9* This shows the condition when the system receives battery posilive voltage (can be operated)
2	Fjsible link	*w* The double !ine shows thai this is a fusible Sink • The open circle shows current flow in and the shaded circle shows current flow out
3	Fusible fink/fuse location	* This shows the location ol the fusible link or (use in the Ijsible link or fuse box See "POWER SUPPLY ROUTING"' in EL section (or arrangement,
4	Fuse	• The single line shows that this is a fuse • T\le open circle shows current flow in and the shaded circle shows current flow out.
5	Current rating	* This shows the current rating of the fusible link or (use
6	Connectors	• This shows that connector tJT) is female and connector *(WT)* is male. • The G/R wire is located in the A1 terminal of both connectors. * Terminal No with an alphabet (A1, B5, etc) indicates lhal the connector is SMJ connector Refer to GI-16-
7	System branch	• This shows Lhal the system branches to another syslem identified by ceM code (section and syslem)
8	Optional splice	• The open circle shows that the splice is optional depending on vehicle application.
9	Splice	• The shaded circle snows that Ihe splice is always on the vehicle.
10	Page crossing	* This arrow shows that ihe circuit continues to an adjacent page * The A wilS match with Ihe A on the preceding or next page.
\\	Option abbreviation	* This shows thai the circuit is optional depending on vehicle application.
12	Switch	• This shows thai continuity exists between terminals 1 and 2 when the switch is in the A position. Continuity exists between lerminals 1 and 3 when the switch is in the B position.
13	Page Crossing	* This arrow shows lhat the circuit continues to another pagB identified by cell code. • The C will match with the C on another page within the system oiher than the next or preceding pages.
14	Relay	• This shows an internal representation of the relay See '· STANDARDIZED RELAY" in EL section for details.
15	Connectors	• This shows that the connector is connected to the body or a terminal wi|h bolt or rut.
16	Component name	• This shows the name ot a component,
U	Component box in wave line	* This shows lhat another part of Ihe component *$ also shown on another page (indicated by wave line) within the system
18	Assembly parts	• Connector terminal in component shows thai it is a harness incorporated assembly
19	Connector number	* This shows the connector number. • The feller shows which harness ihe connector is located Example· M· main harness. See 'HARNESS LAYOUT[1]·' in EL section to locale Ihe connector A coordinate grid is included lor complex harnesses to aid in locating connectors

FOREWORD

This manual contains maintenance and repair procedures for the Nissan model S14 series.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at anytime without notice.

IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle.

The service methods in this Service Manual are described in such a manner that proper service may be performed safely and accurately.

Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first completely satisfy himself that neither his safety nor the vehicle's safety will be jeopardized by the service method selected.

NISSAN MOTOR CO., LTD.
Overseas Service Department
Tokyo, Japan

GENERAL INFORMATION

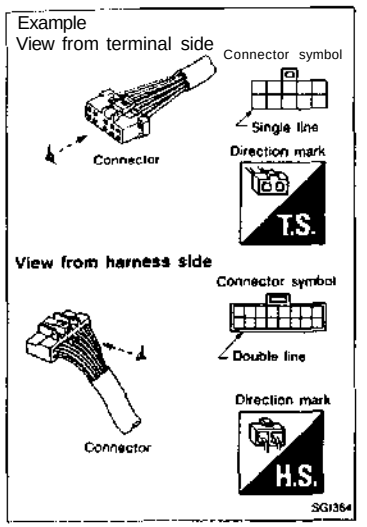
SECTION GI

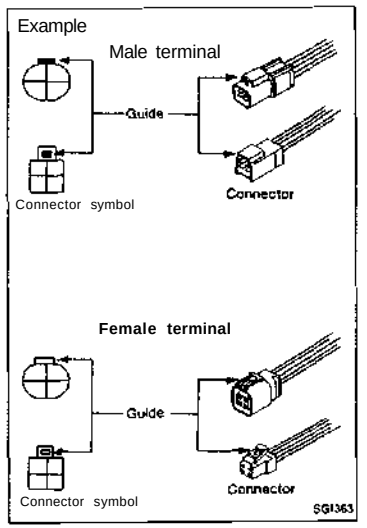
CONTENTS

Description (Cont'd)

Number	Hem	Description
20	Wire color	• This shows a code for the color of the wire B = Bfack BR = Brown W = White OR = Orange R = Red P = Pink G = Green PL) = Purple L = *Blue* GY = Gray Y = Yellow 56 = Sky Blue LG = Ught Green CH = Dark Brown DG = Dark Green When the wire color is striped, [he base color is given firs!, followed *by* the stripe color as shown below· Example: L/W = Skio with White Stripe
21	Common component	* Connectors enclosed in broken line show that those belong to the same component.
22	Common connector	* The dotted lfnes between terminals show that these terminals are paM of the same connector
23	Current flow arrow	• Arrow indfcates electric current How. especialfy where the direction o(standard ffow (vertically downward or horizontally from lef! to right) is dillfcult to follow. • A double arrow "* *•" shows that current can flow in eilher direction depending on circuit operation
24	Option description	• This shows a description of the option abbreviation used on [he page.
?5	Ground	• This shows the ground connection
26	Connector views	• This area shows the connector faces ot the components in Ihe wiring diagram on the page
27	Fusible link and[1] fuse box	• This shows the arrangement of fusfble lrnk(s) and luse(s), used for connector vfews of POWER SUPPLY ROUTING in "EL[11] section The open square shows current flow in, and the shaded square shows current flow out. Same meanings as the open and shaded circles in Number 2 and *A* above.
28	Reference	• This shows that more informalion on the Super Multiple Junction (SMJ) and joint connectors exists. See Fo^dout Page in EL section for details
29	Shielded line	• The line enclosed by broken line circle shows shield wire.
3D	Connector cafor	• This shows the code for the color of the connector For code meaning, refer to wire cofor codes above [20)
31	Cafl code	* This identities each page ol Ihe wfring dragram by section, system and wiring diagram page number.
32	Ground	• The line spliced and grounded under wire color shows that ground Une is spliced at the grounded connector.

Description (Cont'd)



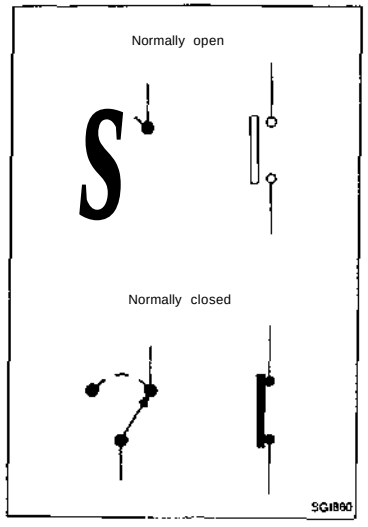


CONNECTOR SYMBOLS

Most of connector symbols in wiring diagrams are shown from the terminal side.

- Connector symbols shown from the terminal side are enclosed by a single line.
- Connector symbols shown from the harness side are enclosed by a double line and followed by lhe diroclion mark 

- Male and female terminals
  Connector guides for male terminals are shown in black and female terminals in white in wiring diagrams.



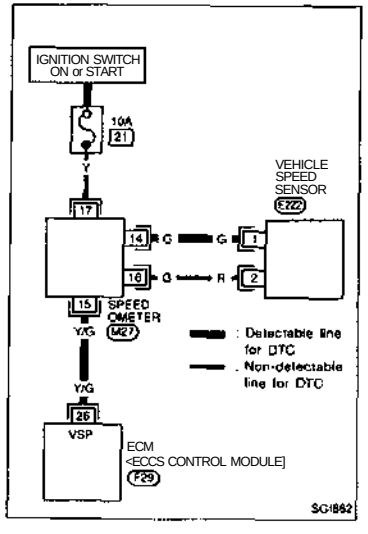
Description (Cont'd)

SWITCH POSITIONS

Switches are shown in wiring diagrams as if the vehicle is in the "normal" condition.

A vehicle is in the "normal" condition when:

- ignition switch is "OFF".
- doors, hood and trunk lid/back door are closed,
- pedafs are not depressed, and
- parking brake is released.



DETECTABLE LINES AND NON-DETECTABLE LINES

In some wiring diagrams, two kinds of lines, representing wires, with different weight are used.

- A line with regular weight (wider **tine)** represents a "detectable line for DTC (Diagnostic Trouble Code)[11]. A "detectable line for DTC" is a circuit in which ECM (ECCS control module) can detect its malfunctions with the on-board diagnostic system.
- A line with less weight (thinner line) represents a "non-detectable line for DTC", A "non-detectable line for DTC" is a circuit in which ECM cannot detect its malfunctions with the on-board diagnostic system.

Description (Cont'd)

MULTIPLE SWITCH

The continuity of multiple switch is described in two ways as shown betow.

- The switch chart is used in schematic diagrams.
- The switch diagram is used in wiring diagrams.

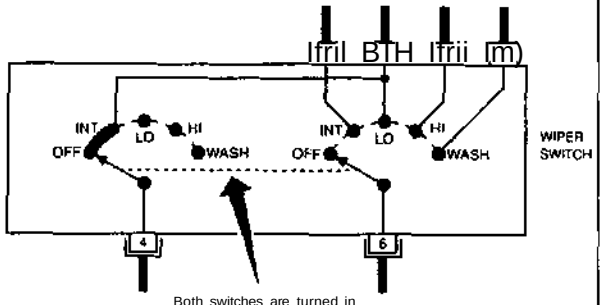
Example

(SWITCH CHART)

WIPER SWITCH

\	OFF	INT	LO	HI	WASH
1					●
2				●	
3	●	○	○		
4	●	○	●		
5		●	●		
6		○	○	○	

(SWITCH DIAGRAM]



Continuity circuit of wiper switch

SWITCH POSITION	CONTINUITY CIRCUIT
OFF	3 - 4
INT	3 · 4, 5 - 6
LO	3 - 6
HI	2 - 6
WASH	1 - 6

SGI875

Description (Cont'd)

FOLDOUT PAGE

The foldout should be spread to read the entire wiring diagram.

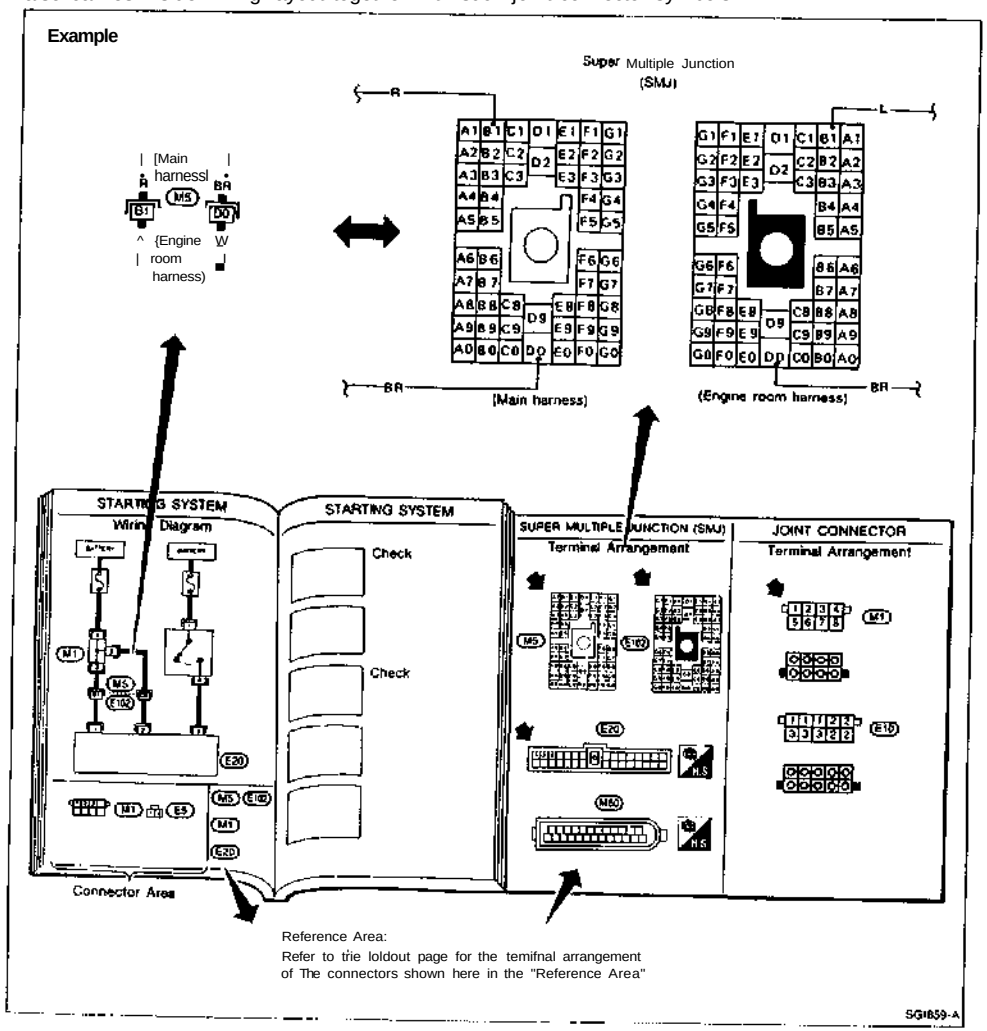
Super multiple junction (SMJ)

fn wiring diagram, connectors consisting of terminals having terminal numbers with an alphabet (B1, DO, etc) are SMJ connectors.

If connector numbers are shown in Reference Area, these connector symbols are not shown in Connector Area, For terminal arrangement of these connectors, refer to the fold-out page at the end of this manual.

Joint connector

Joint connector symbols are shown in Connector Area in the wiring diagram concerned. Fold-out page also carries inside wiring layout together with such joint connector symbols.



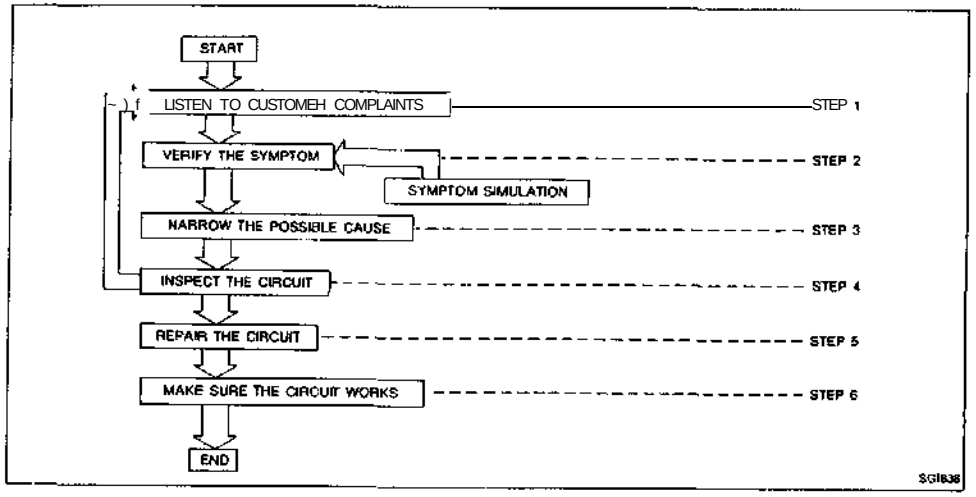
Wiring Diagram Codes (Cell Codes)

Use the chart below to find out what each wiring diagram code stands for.

Code	Section	Wiring Diagram Name
AAC/V	EC	IACV-AAC Valve
ABS	BR	Anti-lock Brake System
A/C.A	HA	Auto Air Conditioner
A/C.M	HA	Manual Air Conditioner
A/T	AT	Automatic Transmission
AIM	EL	Headlamp System
AT/C	EC	A/T Control
AUDIO	EL	Audio
BACK/L	EL	Back-up Lamp
BOOST	EC	Boost Pressure Sensor
CHARGE	EL	Charging System
CHIME	EL	Warning Chime
CMPS	EC	Camshaft Position Sensor
COOL/F	EC	Cooling Fan Control
DEF	EL	Rear Window Detogger
DEF/S	EC	Rear Window Detogger Signal
DIFF	PD	Differential Oil Cooler
D/LOCK	EL	Power Door Lock
DTRL	EL	Headlamp - With Oaylime Light System
ECTS	EC	Engine Coolant Temperature Sensor
EGRC/V	EC	EGR and canister Control Solenoid Valve
F/FOG	EL	Front Fog Lamp
FICD	EC	1ACV-FICD Solenoid Valve
F/PUMP	EC	Fuel Pump
WLAMP	EL	Headlamp—Without Daytime Light System
H/SEAT	EL	Healed Seal
HEAT	HA	Heater
HLC	EL	Headlamp Washer
H02S	EC	Heated Oxygen Sensor
HORN	EL	Horn, Cigarette Lighter. Clock
IGN/SG	EC	Ignition Signal
ILL	EL	Illumination
INJECT	EC	Injector
INT7L	EL	Interior. Spot and Trunk Room Lamps
KS	EC	Knock Sensor

Code	Section	Wiring Diagram Name
MAFS	EC	Mass Air Flow Sensor
MAIN	EC	Wain Power Supply and Ground Circuit
METER	EL	Speedometer, Tachometer, Temp and Fuel Gauges
MiL	EC	MIL, Data Link Connector For Consult
MIRROR	EL	Door Mirror
MULTI	EL	Multi-remote Control System
P/ANT	EL	Power Antenna
PNP/SW	EC	Park/Neulrai Position Switch
POWER	EL	Power Supply Routing
PST/SW	EC	Power Steering Oil Pressure Switch
R/FOG	EL	Rear Fog Lamp
SROOF	EL	Sun Roof
SRS	RS	Supplemental Restraint System
S/SIG	EC	Start Signal
START	£L	Starting System
STOP/L	EL	Stop Lamp
TAIL/L	EL	Clearance, License, and Tail Lamps
THEFT	EL	Theft Warning System
TPS	EC	Throttle Position Sensor
TURN	EL	Turn Signal and Hazard Warning Lamps
VSS	EC	Vehicle Speed Sensor
VTC	EC	VTC Solenoid Value
WARN	EL	Warning Lamps
WG/V	EC	Wastegate Valve Control Solenoid Valve
WINDOW	EL	Power Window
WIPER	EL	Front Wiper and Washer
WIP/R	EL	Rear Wiper and Washer

Work Flow



STEP	DESCRIPTION
STEP 1	Gel detailed information about the conditions and the environment when the incident occurred. The fallowing are key pieces of information required to make a good analysis **WHAT** Vehicle Model, Engine, Transmission and the System (i.e. Radio). **WHEN** Date, Time of Day, Weather Conditions. Frequency, **WHERE** Road Conditions, Altitude and Tralfic Situation. **HOW** System Symptoms, Operating Conditions (Other Components Interaction). Service History and if any After Market Accessories have been installed.
STEP 2	Operate the system, road lest if necessary. Verify the parameter of the incident, If the problem can not be duplicated, refer to "incident Simulation Tests" nexi page
STEP 3	Get the proper diagnosis materials together including: POWER SUPPLY ROUTING System Operation Descriptions Applicable Service Manuat Sections Identify where to begin diagnosis based upon your knowledge of the system operation and the customer comments.
STEP 4	Inspect the system for mechanical binding, loose connectors or wiring damage Determine which circuits and components are involved and diagnose using the Power Supply Routing and Harness Layouts.
STEP 5	Repair or replace the incident circuit or component.
STEP 6	Operate the system in all modes Verity the system works properly under all conditions. Make sure you have not inadvertently created a new incident during your diagnosis or repair steps.

Incident Simulation Tests

INTRODUCTION

Sometimes the symptom is not present when the vehicle is brought in for service. Therefore, it is necessary to simulate the conditions and environment when the incident occurred. Otherwise, only a No Trouble Found Diagnosis may be found. The following section illustrates ways to simulate the conditions/ environment under which the owner experiences an electrical incident.

The section is broken into the six following topics:

1. Vehicle vibration
2. Heat sensitive
3. Freezing
4. Water intrusion
5. Electrical load
6. Cold or hot start up

Get a thorough description of the incident from the customer. Et is important for simufating the conditions of the problem.

VEHICLE VIBRATION

The problem may occur or become worse while driving on a rough road or when engine is vibrating (idle with A/C on). In such a case, you will want to check for a vibration related condition. Refer to the illustration below.

Connectors & harness

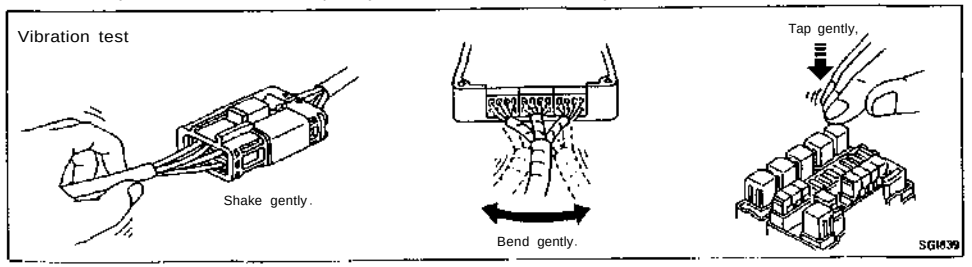
Determine which connectors and wiring harness would affect the electrical system you are inspecting. **Gently** shake each connector and harness while monitoring the system for the incident you are trying to duplicate. This test may indicate a loose or poor electrical connection.

Him

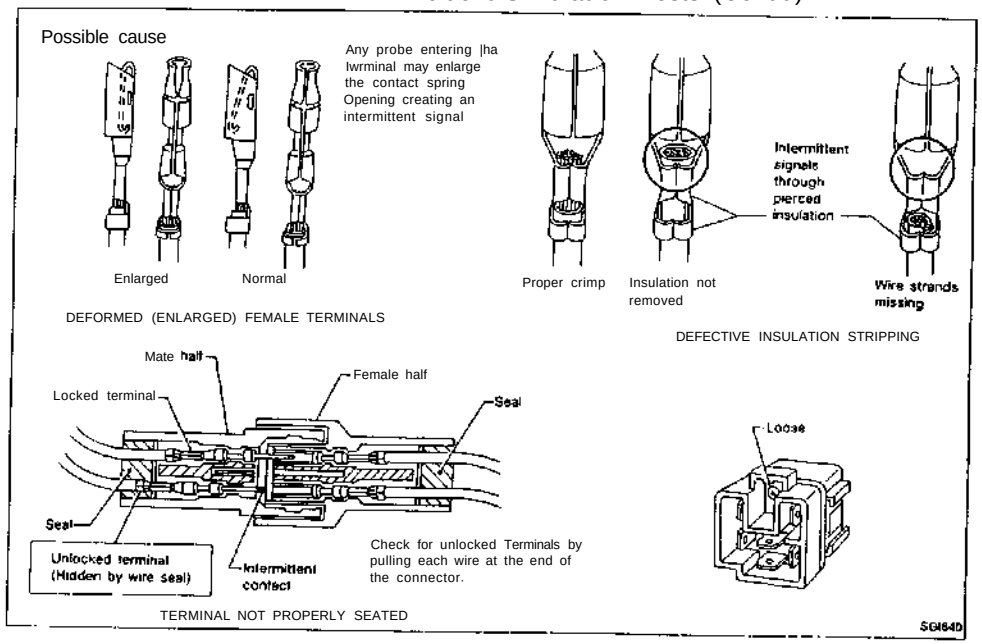
Connectors can be exposed to moisture. It is possible to get a thin film of corrosion on the connector terminals. A visual inspection may not reveal this without disconnecting the connector. If the problem occurs intermittently, perhaps the problem is caused by corrosion. It is a good idea to disconnect, inspect and clean the terminals on related connectors in the system.

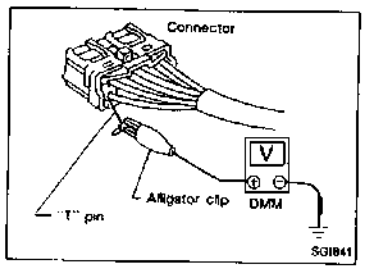
Sensors & relays

Gently apply a slight vibration to sensors and relays in the system you are inspecting.
This test may indicate a loose or poorly mounted sensor or relay.



Incident Simulation Tests (Cont'd)





Tester probe

When probing a connector is is possible to enlarge the contact spring opening. H this occurs it may create an intermittent signal in the circuit. When probing a connector, use care no) to enlarge the opening. The probe of the Digital Multimeter (DMM) may not fit into the connector cavity. In such cases make an extension of a "T" pin and probe it from the harness side of the connector. Most DMMs have accessory alligator clips. Slide these over the probe to allow clipping the "T" pin for a better contact. *If* you have any difficulty probing a terminal, inspect the terminal Ensure you have not accidentally opened the contact spring or pulled a wire loose.

Incident Simulation Tests {Cont'd)

Engine compartment

There are several reasons a vehicle or engine vibration could cause an electrical complaint Some of the things to check for are:

- Connectors which are inaccessible for diagnosis probing.
- Connectors which may not fully be seated.
- Wiring harness which are not long enough and are being stressed during engine vibrations or rocking.
- Wires Saying across brackets or moving components.
- Loose, dirty or corroded ground wires.
- Wires routed too close to hot components.

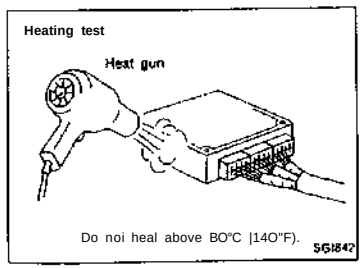
To inspect components under the hood, start by verifying the integriSy of ground connections. {Refer to GROUND INSPECTION described later.) First check that the system is properly grounded. Then check for loose connection by **gently shaking** the wiring or components as previously explained. Using the wiring diagrams inspect the wiring for continuity.

Behind the instrument panel

Improperly routed or improperly clamped harness can become pinched during accessory installation. Vehicle vibration can aggravate a harness which is routed along a bracket or near a screw behind or below the dash.

Under sealing areas

An undamped or loose harness can cause wiring to be pinched by seat components (such as slide guides) during vehicle vibration. If the wiring runs under seating areas inspect wire routing for possible damage or pinching.



HEAT SENSITIVE

The owner's problem may occur during hoi weather or alter car has sa(for a short Sime. In such cases you will want to check for a heat sensitive condition-

To determine if an electrical component is heat sensitive, heat the component with a heat gun or equivalent.

Do not heat components above 60°C (140°F). If incident occurs while heating the unit, either replace or properly insulate the component

MAINTENANCE

SECTION **MA**

CONTENTS

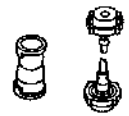
Suppfemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat belt pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioner, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. **Information** necessary to service the system saieiy is included in the **RS** section of this Service Manual.

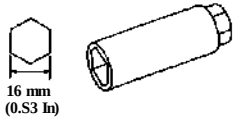
WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal Injury or death in the event of** a **collision which would result In air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, Including incorrect removal and Installation of the SRS, can lead to personal injury caused by unintentional activation of the system,**
- **All SRS electrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.**

Special Service Tools

Tool number Tool name	Description
EG17650301 Radiator cap tester adapter	 NT053
KV10115800 Oil Siller wrench 85 mm (2.56 in) dia.	 NT008

Commercial Service Tool

Tool name	Description
Spark plug wrench	 16 mm (0.S3 In) NT047 Wrench with a magnet to hold spark plug

Shown below are Pre-dellvery Inspection Items required lor the new vehicle. It is recommended that necessary items other than those listed here be added, paying due regard to the conditions In each country.

perform applicable items on each model. Consult text of this section for specifications.

UNDER HOOD — engine off

D Radiator coolant level and coolant hose connections for leaks
D Battery fluid level, specific gravity and conditions of battery terminals
Q Drive belts tension
D Fuel filter for water or dusts, and fuel lines and connections tor leaks
D Engine oil level and oil leaks
D Clutch and brake reservoir fluid level and fluid lines for leaks
K Windshield and rear window washer and headlamp cleaner reservoir fluid level
D Power steering reservoir fluid level and hose connections for leaks

ON INSIDE AND OUTSIDE

D Remove front spring/strut spacer {If applicable)
• Operation of all instruments, gauges, lights and accessories
D Operation of horn(s), wiper and washer
• Steering lock for operation
• Check air conditioner for gas leaks
• Front and rear seats, and seat belts for operation
• All moldings, trims and fittings tor fit and alignment
• All windows for operation and alignment
D Hood, trunk lid, door panels for fit and alignment
• Latches, keys and locks for operation
• Weatherstrips for adhesion and fit
• Headlamp aiming
• Tighten wheel nuts (Inc. inner nuts if applicable)
• Tire pressure (Inc. spare tire)
O Check front wheels for toe-in
n Install clock/voltmeter/room lamp fuse (If applicable)
H Install deodorizing filter to air purifier (If applicable)
S Remove wiper blade protectors {If applicable)

UNDER BODY

• Manual transmission/transaxle and differential gear oil level
D Brake and fuel lines and oil/fluid reservoirs for leaks
• Tighten bolts and nuts of steering linkage and gear box, suspension, propeller shafts and drive shafts
Kl Tighten rear body bolts and nuts (Models with wooden bed only)

ROAD TEST

D Clutch operation
{-I Parking brake operation
• Service brake operation
• Automatic transmission/transaxle shift timing and kickdown
D Steering control and returnability
Q Engine performance
• Squeaks and rattles

ENGINE OPERATING AND HOT

D Adjust idle mixture and speed (and ignition timing'1)
D Automatic transmission/transaxle fluid level
Kl Engine idling and stop knob operation (Diesel only)

FINAL INSPECTION

• Install necessary parts (outside mirror, wheel covers, seat belts, mat, carpet or mud flaps)
D Inspect for interior and exterior metal and paint damage
• Check lor spare tire, Jack, tools (wheel chock), and literature
• Wash, clean interior and exterior

*1: Not required on models wilh a direct ignition system
S3: Not applicable on this model

GENERAL MAINTENANCE

General maintenance includes those items which should be checked during the normal day-to-day operation of the vehicle. They are essential if the vehicle is to continue operating properly. The owners can perform the checks and inspections themselves or they can have their NISSAN dealers do them for a nominal charge.

Item	Reference pages
OUTSIDE THE VEHICLE The maintenance items listed here should be performed from time to time, unless otherwise specified.	
Tires Check the pressure with a gauge periodically when at a service station, including the spare, and adjust to the specified pressure if necessary. Check carefully for damage, cuts or excessive wear.	—
Windshield wiper blades Check lor cracks or wear if they do not wipe properly.	—
Doors and angina hood Check that all doors, the engine hood, the trunk lid and back door operate properly. Also ensure that all latches lock securely. Lubricate if necessary. Make sure that the secondary latch keeps the hood from opening when the primary latch is released. When driving in areas using road salt or other corrosive materials, check for lubrication frequently.	MA-24
Tire rotation Tires should be rotated every 10,000 km (6,000 miles).	MA-21
INSIDE THE VEHICLE The maintenance items listed here should be checked on *a* regular basis, such as when performing periodic maintenance, cleaning the vehicle etc.	
Lights Make sure that the headlights, stop lights, tail lights, turn signal lights, and other lights are alt operating properly and installed securely. Also check headlight aim.	—
Warning lights and chimes Make sure that all warning lights and chimes are operating properly.	—
Steering wheel Check lor change in the steering conditions, such as excessive free play, hard steering or strange noises. **Free play: Less than 35 mm (1.38 In)**	—
Seat belts Check that all parts ol the seat belt system (e.g. buckles, anchors, adjusters and retractors) operate properly and smoothly, and are installed securely. Check the belt webbing for cuts, fraying, wear or damage.	MA-24
UNDER THE HOOD AND VEHICLE The maintenance items listed here should be checked periodically eg. each time you check the engine oil or refuel.	
Windshield washer fluid Check that there is adequate fluid irs the lank.	—
Engine coolant level Chech the coolant level when the engine is cold.	MA-12
Engine oil level Check the level alter parking the vehicle on a level spot and turning olf the engine.	MA-15
Brake and clutch fluid level Make sure that the brake and clutch fluid level is between the "MAX" and "MIN" lines on the reservoir.	MA-19, 21
Battery Check the fluid level in each cell. It should be between the "MAX" and "MIN" fines.	—

PERIODIC MAINTENANCE (Except for Europe)

The following tables show the normal maintenance schedule. Depending upon weather and atmospheric conditions, varying road surfaces, individual driving habits and vehicle usage, additional or more frequent maintenance may be required.

Periodic maintenance beyond the last period shown on the tables requires similar maintenance.

MAINTENANCE OPERATION	MAINTENANCE INTERVAL									Reference page
Perform either at number ol kilometers (miles) or months, whichever comes first	km ,1,000 (Miles « 1.000)	1 (0.6)	10 (6)	30 (12)	30 (18)	40 (24)	50 (30)	60 (35)	70 (42)	80 (SB)	
	Months	—	6	12	18	24	30	36	42	48	
ENGINE AND EMISSION CONTROL Underhood and under vehicle											
Check drive belts for cracks, fraying, wear & tension						X				X	MA-12
Change engine anti-freeze coolant (Ethylene glycol base) (LLC)						X				X	MA-12
Check coolmg system				X		X		X		X	MA-13
Check luel lines						X				X	MA-14
Replace air cleaner filler (Viscous paper type)*						X				X	MA-15
Change engine oil (Use API SS. SF. SG or SH oil)*		EVBry 5,000 km (3,000 miles) or 6 months									MA-15
Change engine oil filter* (Use Part No. 15208-6SF00)		X	X	X	X	X	X	X	X	X	MA-16
Replace luel filter*						X				X	MA-15
Replace spark plugs (Use PLATINUM-TIPPED type)		Every 100.000 km (60,000 Miles)									MA-16
Check vapor lines and heated oxygan sensor						X				*	MA-17, 18
CHASSIS AND BODY Underhood											
Check brake, clutch & automatic transmission fluid level & leaks*		X	X	X	X	X	X	X	X	X	MA-19, 20. 31
Change brake fluid*						X				X	MA-22
Check brake booster vacuum hoses, connections & check valve						X				X	MA-22
Check power steering fluid & lines		X	X	X	X	X	X	X	X	X	MA-23
Under vehicle											
Check brake, clutch 4 exhaust systems for proper attachment, leeks, cracks, chafing, abrasion, deterioration, etc.		X	X	X	X	X	X	X	X	X	MA-19. 21
Check oil level In manual transmission & differential gear*		X	X	X	X	X	X	X	X	X	MA-19, 21
Check steering gear & linkage, axle & suspension parts & propeller shaft A drive shaft for damaged, loose 4 missing parts & lubrication*	X		X		X		X		X		MA-20. 23 FA-5, RA-5, 7
Outside and Inside											
Check wheel alignment. If necessary, rotate & balance wheels			X		X		X		X		MA-21 FA-B
Check brake pads, discs & other brake components lor wear, deterioration & leaks*		X	X	X	X	X	X	X	X	X	MA-22
Lubricate locks, hinges S hood latch*		X	X	X	X	X	X	X	X	X	MA-24
Check seat belts, buckles, refractors, anchors & adjuster			X		X		X		X	X	MA-24
Check foot brake, parking brake & clutch for tree play, stroke & operation		X	X	X	X	X	X	X	X	X	CL-4. BR-7. 23
Air bag system		See NOTE (1).									RS-5

NOTE: (1) Inspect at the (Irsl 10 years and then every *1* years.

(2) Maintenance Items with "*" should be performed more frequently according to "Maintenance under severe driving conditions".

Check-- Check. Correct or replace it necessary

MAINTENANCE UNDER SEVERE DRIVING CONDITIONS

The maintenance intervals shown on the preceding pages are for normal operating conditions. If the vehicle is operated under SEVERE driving conditions as shown below, more frequent maintenance must be performed on the following items as shown in the table.

Severe driving conditions

A — Driving under dusty conditions
B — Driving repeatedly short distances
C — Towing a trailer
D — Extensive idling
E — Driving in extremely adverse weather conditions or in areas where temperatures are extremely low
F — Driving in high humidity areas or in mountainous areas
G — Driving in areas using salt or other corrosive materials
H — Driving on rough and/or muddy roads or in the desert
I — Driving with frequent use of braking or in mountainous areas

Driving condition	Maintenance item	Maintenance operation	Maintenance interval	Reference page
A	Air cleaner litter	Repface	More frequently	MA-15
A B C D	Engine ail	Replace		MA-15
A B C	Engine oil inter	Replace	Every 5,000 km (3,000 miles) or 3 months	MA-18
A E	Fuel filter	Replace	Every 20,000 km (13,000 milas) or 12 months	MA-«S
F	Brake fluid	Replace		MA-21
C H	Automatic S manual transmission oil » differential gear oil	Replace	Every 40,000 km (24,000 miles) or 24 months	MA-19. 20. 21
G H	Steering gear 4 linkagB, a«io & suspension parts (propetier shall S drive shafts	Check	Every)0,000 km (6,000 miles) or G months	MA-20, 23 FA-5, RA-5, 7
A C G H	Brake pads, discs 4 ottier brake components	Check	Every 5,000 km (3,000 mites] or 3 months	MA-22
G	Lock, hingss s hood latch	Lubricate		MA-24

Maintenance operation: Check = Check. Correct or replace il necessary.

The following tables show the normal maintenance schedule. Depending upon weather and atmospheric conditions, varying road surfaces, individual driving habits and vehicle usage, additional or more frequent maintenance may be required.
Periodic maintenance beyond the last period shown on the tables requires similar maintenance.

ENGINE OIL SERVICE

Abbreviations: R = Replace.

MAINTENANCE OPERATION		MAINTENANCE INTERVAL								
Perform on kilometer basis Of on month basis If not driven 10,000 km (6,000 miles) within a year.	km x 1,000	10	20	30	40	50	60	70	BO	Reference page
	(Miles « 1,000)	16)	(12)	(IS)	(24)	(30)	(36)	(42)	(48)	
	Mwlhs	12	24	36	46	60	72	84	96	
[Engine oil service]	Engine compartment and under vehicle									
Engine oil (Use API SG or SH oil only)*		R	R	R	R	R	R	R	R	MA-15
Engine oil filter (Use Part No. 152O8-65F0O)*		R	R	R	R	R	R	R	R	MA-16

NOTE: (1) Maintenance Hems with " * " should be performed more frequently according to "Maintenance under severe driving conditions".

MAJOR SERVICE (Engine)

Abbreviations: R = Replace. I = Inspect. Correct or replace II necessary. [ ]: Al the specified mileage only

MAINTENANCE OPERATION		MAINTENANCE INTERVAL				
Perlorm on month basis *or* on kilometer basis il driven 30,000 km (f6.000 miles) within a year	Monlhi	12	24	36	48	Relerence page
	km x 1,000	30	60	90	120	
	(Miles « 1,000)	(18)	(36]	(54)	(72)	
Underhood and under vehicle						
Drive belts	Sea MOTE |1).		I	1	I	MA-12
Engine antl-lreeie coolant (Elhylene gtycol base)	See NOTE (2).					MA-12
Cooling system		I	I	I	I	MA-13
Fuel tines			I		I	MA-14
Aif cleaner filter (Viscous paper type)*			R		R	MA-15
Fuel liller*				R		MA-15
Spark plug (Use PLATINUM-TIPPED type)				(R)		MA-16
Heated oxygen sensor (Except 'or Sweden)			I		I	MA-16
Vapor lines	See NOTE (3).		1		I	MA-17

NOTE: (1) Alter 24 months or 60,000 km (36,000 miles), check every 12 months or 30,000 km {18,000 miles).
(2) Change at 60 months sr 90,000 Km (54,000 miles), then every 24 months or 60,000 km (36,000 miles).
(3) For Sweden perform al the first 90,000 km (54,000 miles), and then every 60,000 km (36,000 miles) or 24 months, whichever comes tlrsl.
(4) Maintenance Items with "+" should be performed more frequently according to "Maintenance under severe driving conditions".

MAJOR SERVICE (Chassis and Body)

Abbreviations: n - Replace. I - Inspacl. Correct or replace il necessary.

MAINTENANCE OPERATION	MAINTENANCE INTERVAL					
Perform on month basis or on kilometer basis il driven 30.000 km (16,000 miles) within a year.	Months	12	M	36	45	Relerfince page
	km x 1.000	30	60	90	120	
	IMilesx 1.000)	(18)	(36)	(MI	(72)	
Underhood and under vehicle						
Brake & clutch oil level & leak★		I	I	I	I	MA-19, 21
Automatic transmission fluiQ (level I, leakage)*		I	I	I	I	MA-20
Brake fluid★			R		R	MA-22
Brake booster vacuum hoses, connections & check vafve			I		I	MA-22
Power steering fluid & lines		1	I	I	I	MA-23
Brake & clutch system		I	I	I	I	MA-19, 21
Manual transmission & standard differential gear ofl (For Jeakage)*		I	I	I	I	MA-19, 21
Sleering gear & linkage, axle & suspension parts, propeller shall S. drive shaft, exhaust system*			I		I	MA-20, 23 RA-5, 7, FA-5
Outside and Inside						
Wheel alignment (il necessary, rotate a, balance wheels]		I	i	I	t	MA-21 FA-8
Brake pads, discs & other brake components*		I	I	I	I	MA-22
Headlamp aiming		I	I	I	I	EL-64
Seat belts, buckles, retractors & adjuster		I	I	I	I	MA-24
Fool brake, parking brake & clutch {For tree play, stroke & operation)		I	I	I	I	CL-4 BR-7, 23
Body corrosion		Annually				
Air bag system		See NOTE (I).				RS-5

NOTE: (1) . \wf .uBpt;ui Hi me nrEi IU years and then eVQry 2 years.
(2) **Maintenance Hems with "*" should be performed more frequently according to "Maintenance under severe driving conditions".**

MAINTENANCE UNDER SEVERE DRIVING CONDITIONS

The maintenance intervals shown on the preceding pages are for normal operating conditions. If the vehicle is mainly operaSed under severe driving condfSions as shown below, more frequent maintenance muss be performed on the following items as shown in the table.

Severe driving conditions

A — Driving under dusty conditions
B —Driving repeatedly short distances
C —Towing a trailer
D —Extensive idling
E — Driving in extremely adverse weather conditions or in areas where ambient temperature are either extremely low or extremely high
F — Driving in high humidity areas or in mountainous areas
G —Driving in areas using salt or other corrosive materials
H — Driving on rough and/or muddy roads or in the deserl
I — Driving with frequent use of braking or in mountainous areas

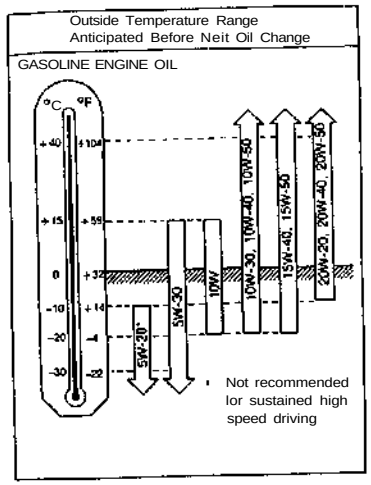
Driiving condition	Malmenance item	Maintenance operation	Maintenance interval	Relerence page
Engine oil service				
A B C D .	Engine oil	Replace	Every 5.000 km {3.000 miles) or 6 months	MA-15
A B C 0 .	Engine oitiiUBr	Replace	Every oil change	MA-16
Major service				
A	Air cleaner filter	Replace	Every 12 months rjr 30,000 km (18.000 miles)	MA-15
A . . . E . . .	Fuel filter	Replace		MA-16
. . . . F	Brake fluid	Replace		MA-21
. . . . . G H . .	Steering gear & linkage, axle & suspension parts, propeller shaft & drive sMt$_T$ exhausl system	Check		MA-20. 23 FA-5. RA-5.7
. . C . . . . H .	Automatic & manual transmission & diderential gear oil	riaplace	Every 24 moftfhs or 60.000 km (36,000 mites)	^.19 20 21
A C . . G H I .	Brale pads, discs 4 other brake components	Check	Every 6 months or 15.000 km (9,000 miles)	MA-22

Fluids and Lubricants

	Capacity (Approximate) Liter	Imp measure	Recommended fluids and lubricants
Engine oil (Refill)			
With oil filter	3.7	3-1/4 qt	API SF/CC, SF/CD, SE, SG or SH*1
Without oil filter	3.5	3-1/8 qt	
Cooling system (with reservoir tank)	6,2	5-1/2 qt	Anti-freeze coolant (Ethyfene glycol base) or soft water
Manual transmission oil	2.4	4-1/4 pt	API GL-4*
Differential carrier gear oil	1.8	3-1/8 pt	API GL-5'
Automatic transmission fluid	7,9	7 qt	Genuine Nissan **ATF** or equivalents
Power steering fluid	0.9	3/4 qt	Type DEXRON™
Brake and clutch fluid	—	—	For Europe DOT3 or DOT4 (US FMVSS No. 116)*3 Except for Europe OOT3 (US FMVSS No. 116)
Multi-purpose grease	—	—	NLGI No. 2 (Lithium soap base)

*y. K)r further detaiJs. see "SAE Viscosity Number".
*2: For more information regarding suitable fluids, contact a Nissan dealership.
3: Never mi different type fluids. (DOT3 and DOTd)

SAE Viscosity Number



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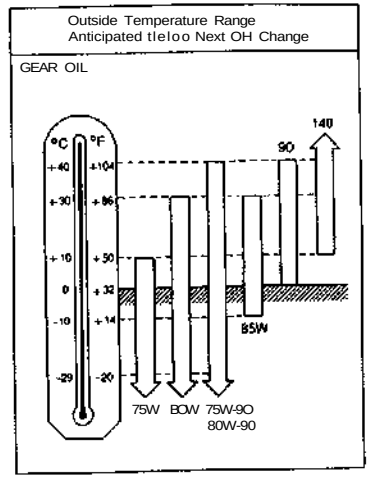

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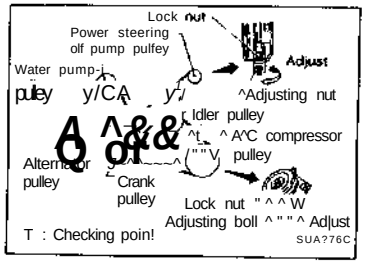
- **5W-30 or 10W-30 Is preferable regardless ol driving conditions.**
- **For warm and cold areas: 75W-90 for transmission and 80W-90 lor differential carrier are preferable.**
- **For hot areas: 90 Is suitable for ambient temperatures below 40'C (104"F).**



Checking Drive Belts

1. fnspect for cracks, fraying, wear or oil adhesion, if necessary, replace with a new one.
2. Inspect drive bei(deflections by pushing on the belt mid-way between pulleys.

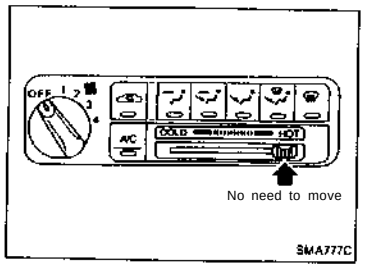
Adjust if bell deflections exceed the limit.

Bell deflection:

Unit: mrn (inj

	Used bell deflection		Deflection of new belt
	Limit	Deflection after adjustment	
Alternator	11 (0.43|	7 -8 (0,28-0.31)	4 - 5 (0.16 - 0.20)
Air conditioner compressor	7 (0.28)	5 - 6 (0.20 - 0.24)	B - 7 (0.24 - 0.2B)
Power steering oiJ pump	15 (0.89}	11 - 12 (0.43 - 0.47)	9 - 10 (0.35 - 0.39)
Applied pushing force	98 N (10 kg, 22 tb]		

Inspect drive belt deflections when engine is cold-

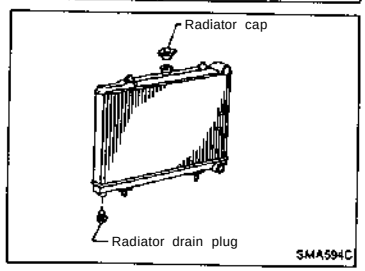


Changing Engine Coolant

WARNING:

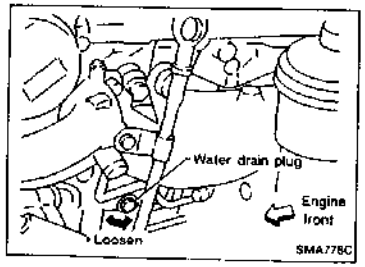
To avoid being scalded, never change the coolant when the engine is hot.

On this model it is unnecessary to move heater "TEMP" control lever or switch before changing the coolant. This is because air mix door is in "HOT" position when ignition switch is "OFF". (This applies to both automatic and manual air conditioners.)

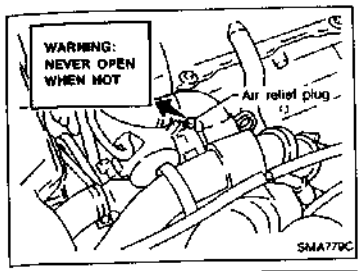


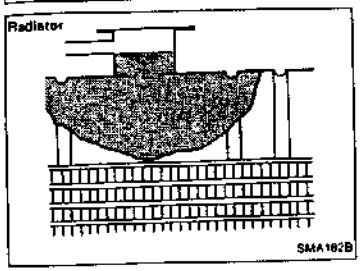
1. Remove radiator drain plug and radiator cap.
2. Remove reservoir tank, drain coolant, then clean reservoir tank.
   Install it temporarily.

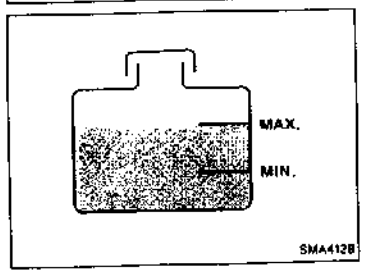
• **Be careful not to allow coolant to contact drive belts.**



3. Remove cylinder block drain plug, air relief plug and air bleeder cap.
4. Install radiator drain plug and tighten cylinder block drain plug securely.
5. Fill radiator and reservoir tank with water.
   Air relief piug is reinstalled once coolant spills from the air relief hole during refill.
   Then fill radiator and reservoir tank with water.
   Air relief plug:
   pj: 10 N-m (1.0 kg-m, 7 ft-lb)
6. Reinstall radiator cap and air bleeder cap.







Changing Engine Coolant {Cont'd)

7. Warm up engine until cooling fan operates, then race engine 2 or 3 times under no-load.

• **Make sure that air conditioner switch Is "OFF".**

8. Stop engine and wait until it cools down.
9. Repeat step 1 through step 8 until clear water begins to drain from radiator,
10. Drain water.

• **Apply sealant to the thread of drain plug.**
  {D]: 8 -12 Nm (0.8 - 1.2 kg-m, 5.8 - 8.7 ft-lb>

11. Reinstall reservoir tank.
12. Fill radiator and reservoir tank with coolant up to specified level following step 5 through step 8.
    Follow instructions attached to anti-freeze container for mixing ratio of anti-freeze to water.
    Coolant capacity (With reservoir tank):
    6.2 / (5-1/2 Imp ql)

[Reservoir tank capacity for "H" level is 18 **t** (1-5/8 Imp qt).]

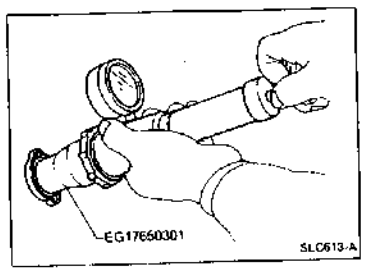
Pour coolant through coolant lilter neck slowly to allow air in system to escape.

13. I! necessary, add coolant.
14. Start and warm up engine, then increase engine speed to 4,000 rpm. Check lhat radiator coolant level is not lowered, and that no water noise is heard in heater core. If water noise is heard, bleed air by referring to "Refilling Engine Coolant" in section LC.

Checking Cooling System

CHECKING HOSES

Check hoses for improper attachment and for leaks, cracks, damage, loose connections, chafing and deterioration.

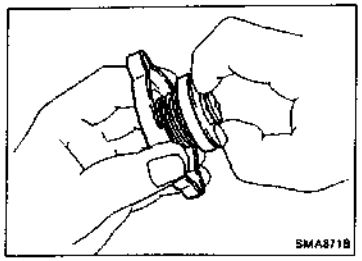


CHECKING RADIATOR CAP

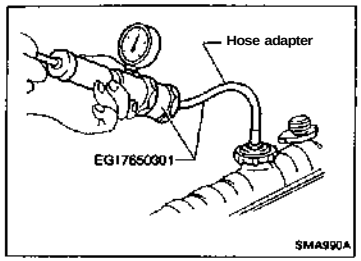
Apply pressure to radiator cap with cap tester to see if it is satisfactory.

Radiator cap relief pressure:
78 - 98 kPa
(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm", 11 - 14 psi)

Checking Cooling System (Cont'd)



Pull the negative-pressure valve to open i!. Check that it closes completely when released.



CHECKING COOLING SYSTEM FOR LEAKS

Apply pressure to the cooling system with cap tester to check for leakage.

Testing pressure:

157 kPa (1.57 bar, 1.6 kg/cm^9, 23 psi)

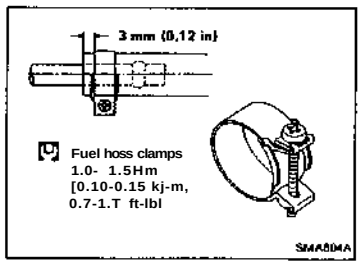
CAUTION:

Higher pressure than the specified value may cause damage to radiator.

Checking Fuel Lines

Inspect fuel lines and tank for improper attachment and for leaks, cracks, damage, loose connections, chafing and deterioration.

If necessary, repair or replace faulty parts.



CAUTION:

Tighten high-pressure rubber hose clamp so that clamp end Is 3 mm (0.12 In) from hose end.

Tightening torque specifications are the same for all rubber hose clamps.

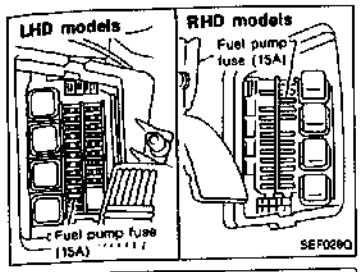
Ensure that screw does not contact adjacent parts.

Changing Fuel Filter

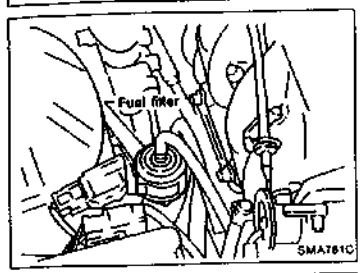
WARNING:

Before removing fuel filter, release fuel pressure from fuel tine to eliminate danger.

Changing Fuel Filter {Cont'd)

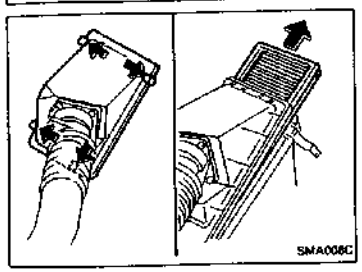


1. Remove fuse for fuel pump.
2. Start engine.
3. After engine stalls, crank engine two or three times to make sure that fuel pressure is released.
4. Turn ignition switch off and install fuse for fuel pump.



5. Loosen fuel hose clamps.
6. Replace fuel filter.

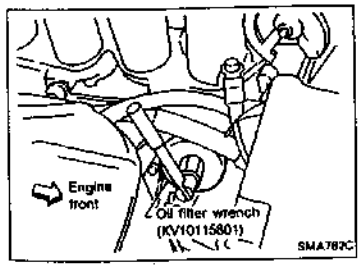
- **Be careful not to spill fuel over engine compartment. Place a shop lowet to absorb fuel.**
- **Use a high-pressure type fuel filler. Do not use a synthetic resinous fuel filter.**
- **When tightening fuel hose clamps, refer lo "Checking Fuel Lines".**



Changing Air Cleaner Filter

Viscous paper type

The viscous paper type filter does not need cleaning between renewals.



Changing Engine Oil

WARNING:

- **Be careful not lo burn yourself, as the engine oil is hot.**
- **Prolonged and repealed contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.**

1. Warm up engine, and check for oil leakage from engine components.
2. Remove drain plug and oil filler cap.
3. Drain oil and refill with new engine oil.

Refill oil capacity (Approximate):

With oil filter change

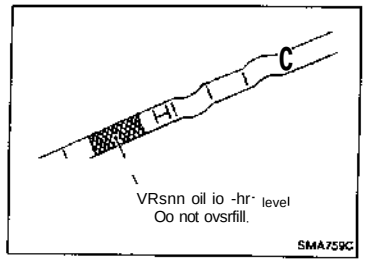
3.7 / (3-1/4 Imp qt)

Without oil filter change

3.5 C (3-1/8 Imp ql)

CAUTION:

- **Be sure to clean drain plug and Install with new washer.**
  Drain plug:
  (C]: 29 - 39 N-m (3.0 - 4.0 kg-m, 22 - 29 ft-lb)
- **Use recommended engine oil.**



Changing Engine Oil (Cont'd)

4. Check oil level.
5. Start engine and check area around drain plug and oil filter for oil leakage.
6. Run engine for a few minutes, then turn it off. After several minutes, check oil level.

Changing Oil Filter

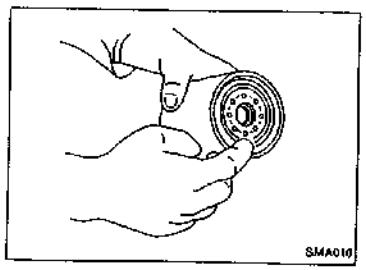
1. Remove oil filter.

WARNING:

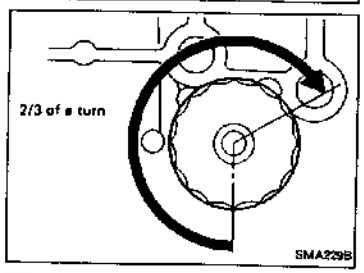
Be careful not to burn yourself, as the engine and the engine oil are hoi.

The oil filter is a small full-ifow cartridge type and is provided with a relief valve.

Refer to LC section ("OIL FILTER").

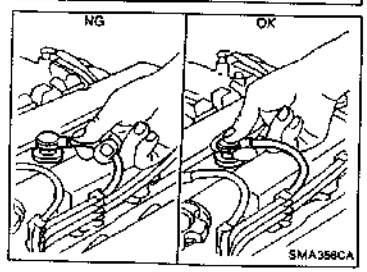


2. Before installing new oil filter, clean the oil fiiier mounting surface on cylinder block, and coat the rubber seal of oil filter with a little engine oil.



3. Screw in the oil filter until a slight resistance is felt, then tighten additionally more than 2/3 Sum.
4. Add engine oil.

Refer to "Changing Engine OH".



Changing Spark Plugs

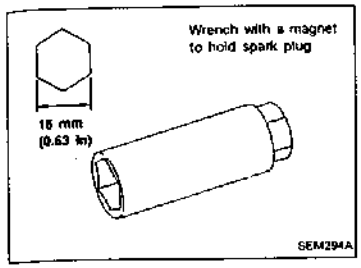
1. Disconnect ignition wires from spark plugs at boot. Do not pull on the wire.
2. Remove spark plugs with 16 mm (0.63 in) spark plug wrench.

Spark plug:

Slandard type	**PFR6B-9**
Hot lypa	**PFR5B-9**
Cold type	**PFR7B-S**

p]:20-29 N·m

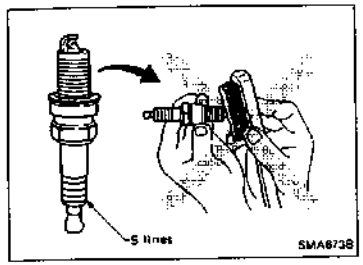
(2.0 - 3.0 kg-m, 14 • 22 ft-lb)

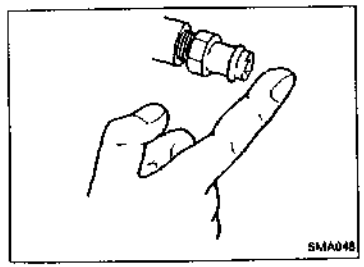


Changing Spark Plugs (Cont'd)

- **Checking and adjusting plug gap are not required between renewals.**
- **Do not use a wire brush for cleaning.**
- **If plug tip Is covered with carbon, spark plug cleaner may be used.**

Cleaner air pressure:
Less than 588 kPa (5.9 bar, 6 kg/cm², 85 psi)
Cleaning time:
Less than 20 seconds





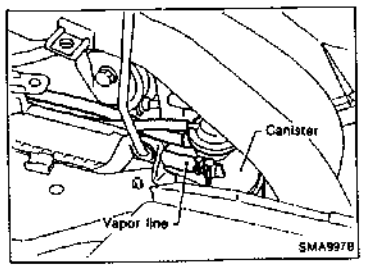
Checking Positive Crankcase Ventilation (PCV) System

Checking PCV valve

With engine running at idle, remove ventilation hose from PCV valve; if valve is working properly, a hissing noise will be heard as air passes through it and a strong vacuum should be felt immediately when a linger is placed over valve inlet.

Checking Vacuum Hoses and Connections

Check vacuum hoses for improper attachment and for leaks, cracks, damage, loose connections, chafing and deterioration.

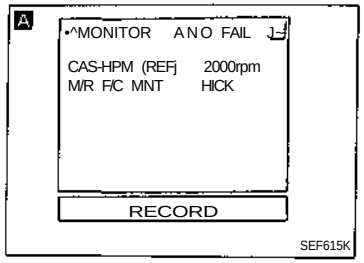


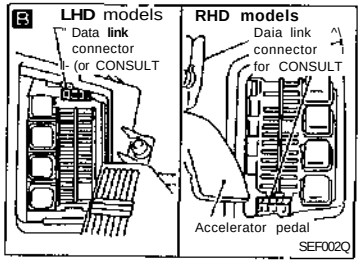
Checking Vapor Lines

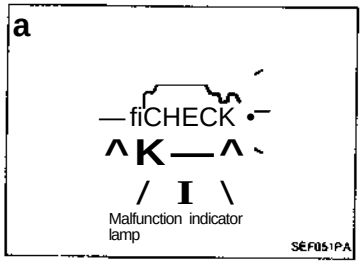
1. Visually inspect vapor lines for improper attachment and for cracks, damage, loose connections, chafing and deterioration.
2. Inspect vacuum relief valve of fuel tank filler cap for clogging, sticking, etc

Reter to "EVAPORATIVE EMISSION SYSTEM" in EC section.

Checking Heated Oxygen Sensor (HO2S)







Checking procedure

INSPECTION START

HI3

Start engine and warm it up until water temperature indicator points to the middle of gauge

Elisa

1- See "M/R F/C MNT • in ''Daia monitor" mode.
2. Run engine at about 2.000 rpm for about 2 minutes under no-load.
3 Maintaining engine at 2.000 rpm under no-load (engine is warmed up sufficiently.!, check lhat lhe monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.

1 time RICH -* LEAN - RICH
2 limes HICH - LEAN - RICH →LEAN → RICH.....

—OR—

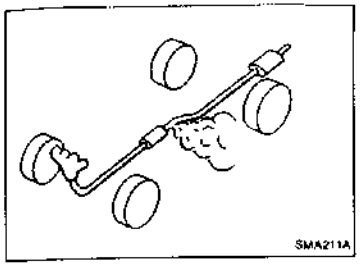
1. Set "Heated oxygen sensor monitor" in the Diagnostic test mode II.
(Refer to EC section)
2- Run engine at about 2,000 rpm for about 2 minutes under no-load.
3, Maintaining engine at 2.000 rpm under no-load, check to make sure thai malfunction indicator lamp on the instrument panel goes ON and OFF more than 5 times during 10 seconds.

OK

NG

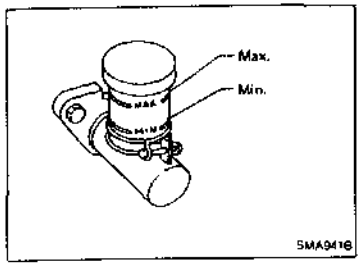
Check and adjustment should be made by relerring to IDLE SPEED/ IGNITION TIMING/IDLE MIXTURE RATIO INSPECTION in EC section.

INSPECTION END



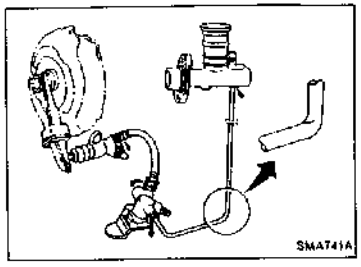
Checking Exhaust System

- Check exhaust pipes, muffler and mounting for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.



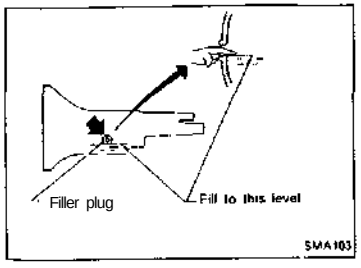
Checking Clutch Fluid Level and Leaks

- If fluid level is extremely low, check clutch system for leaks.



Checking Clutch System

Check fluid lines and operating cylinder for improper attachment, cracks, damage, loose connections, chafing and deterioration.



Checking M/T Oil

- Check oil level and for oil leakage.

Never start engine while checking oil level.

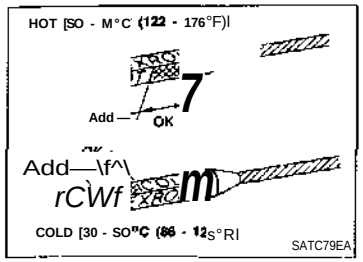
Filler plug:
fT}: 25 - 34 N·m (2.5 - 3.5 kg-m, 18 - 25 H-tb)

Changing M/T Oil

1. Drain oil from drain plug and refill with new gear oil.
2. Check oil level.

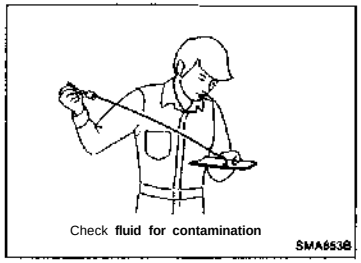
Oil grade: API QL-4
Viscosity:
See "RECOMMENDED FLUIDS AND LUBRICANTS".
Capacity: 2.5 C (4-3/B Imp pt)
Drain plug:
Q4: 25 - 34 N·m (2.5 - 3.5 kg-m, 18 - 25 1Mb)

After refilling oil, leave M/T unattended for about two minutes. Then check oil level again following the above procedure. Add oil it necessary.



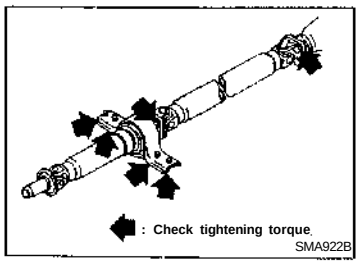
Checking A/T Fluid

1. Warm up engine.
2. Check for fluid leakage.
3. Before driving, fluid level can be checked at fluid temperatures of 30 to 50°C (86 to 122°F) using "COLD" range on dipstick.
a. Park vehicle on level surface and set parking brake.
b. StarS engine and move selector lever through each gear position. Leave selector lever in "P" posilion.
c. Check fluid level with engine idling.
d. Remove dipstick and note reading. If level is at low side of either range, add fluid to the charging pipe.
e. Re-insert dipstick into charging pipe as far as it will go.
f. Remove dipstick and note reading. If reading is at low side of range, add fluid to the charging pipe. Do not overiiil.
4. Drive vehicle for approximately 5 minutes in urban areas.
5. Re-check fluid level at fluid temperatures of 50 to 80°C (122 to 177T) using "HOT" range on dipstick.
6. Check !!uid condition. If fluid is very dark or smells burned, or contains friction material (clutches, band, etc.), check operation of A/T. Refer to AT section for checking operation of A/T.



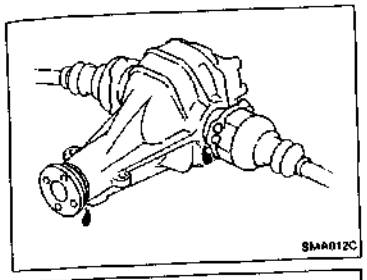
Changing A/T Fluid

1. Warm up A/T fluid.
2. Stop engine.
3. Drain A/T fluid from drain plug and refill with new A/T **fluid**. Always refill same volume with drained fluid.
Oil grade:
Genuine Nissan ATF or equivalent.
ON capacity (With torque converter):
7.9 / (7 Imp qt)
Drain plug:
fO]: 29 - 39 Nm (3.0 - 4.0 kg-m, 22 - 29 ft-lb)
4. Run engine at idle speed for five minutes.
5. Check fluid level and condition.
Reter to "Checking A/T Fluid".
If fluid is still dirty, repeat step 2. through 5.



Checking Propeller Shaft

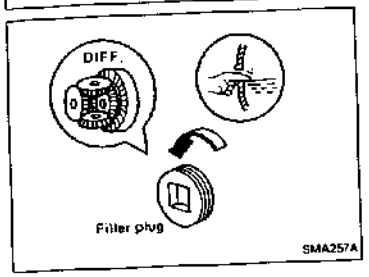
Check propeller shaft and center bearing for damage, looseness or grease leakage. If greasing paints are provided, supply grease as necessary
Refer to PD section.



Checking Differential Gear Oil

- Check oil level and for oil leakage.

(O]: 3 - 43 ft-lb)

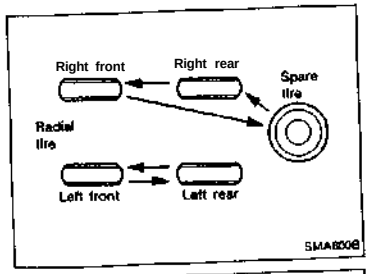


Changing Differential Gear Oil

1. Drain oil from drain plug and refill with new gear oil.
2. Check oil level.
Oil grade: API GL-5
vis S ee "RECOMMENDED FLUIDS AND LUBRICANTS".
Capacity:
1.2 - 1.4 t (2-1'8 - 2-1'2 lmP P>
Dr In Plug:
ra£ 39 -59 N.m (1 - 6 kg-m, 29 - 43 H-lb)

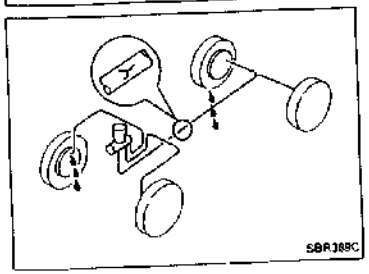
Balancing Wheels

. Adjust wheel balance using road wheel center.
Wheel balance (Maximum allowable unbalance).
Refer to SDS (MA-25).



Tire Rotation

, Do not include the T-type spare tire when rotating the tires.
Wheel u :
(O]: 99 - 1 T N-m (10.1 - 11.9 kg-, ".0 - 86.3 Mb)

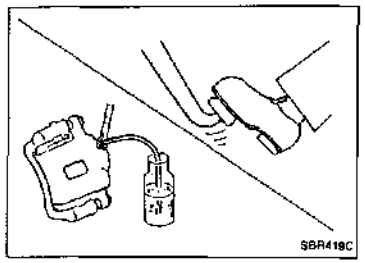


Checking Brake Fluid Level and Leaks

. If fluid level is extremely low, check brake system for leaks.

Checking Brake Lines and Cables

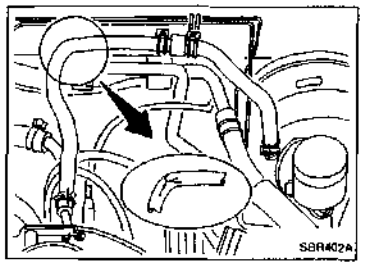
. Check brake fluid lines and parking brake cables for Sroper attachment, leaks, chaiing. abrasions and deterioration, etc.



Changing Brake Fluid

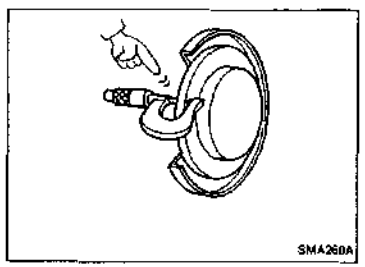
1. Drain brake fluid from each air bleeder valve.
2. Refill until new brake fluid comes out from each air bieeder valve. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to Bfi section.

- Refill with recommended brake fluid.
- Never reuse drained brake fluid.
- Never mix different type fluids (DOT3 and DOT4).
- Be careful not to splash brake fluid on painted areas.



Checking Brake Booster, Vacuum Hoses, Connections and Check Valve

Check vacuum lines, connections and check valve for improper attachment, air tightness, chafing and deterioration.



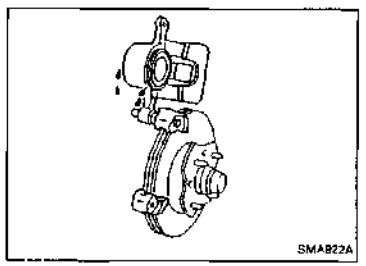
Checking Disc Brake

ROTOR

- Check condition and thickness.

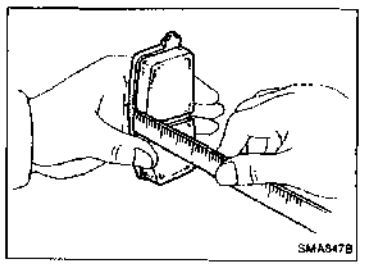
Unit: mm (in)

	Front	Rear
Disc brake type	OPF25V	CL11H
Standard thickness	300(1 181)	9.0 (0.354)
Minimum thickness	28.0(1 102)	8.0(0.315)



CALIPER

- Check for leakage.

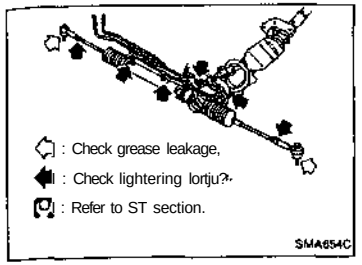


PAD

- Check for wear or damage.

Unit: mm (in)

	Front	Rear
Disc brake type	OPF25V	CL11H
Standard ttuckness	10.0(0.394)	9 5 (0.374)
Minimum thickness	*2* 0 (0.079)	



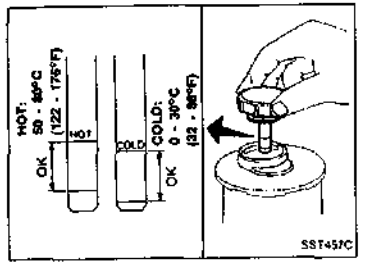
Checking Steering Gear and Linkage

STEERING GEAR

- Check gear housing and boots 1or looseness, damage or grease leakage.
- Check connection with steering column for looseness.

STEERING LINKAGE

- Check ball joint, dust cover and other component parts for looseness, wear, damage or grease leakage.



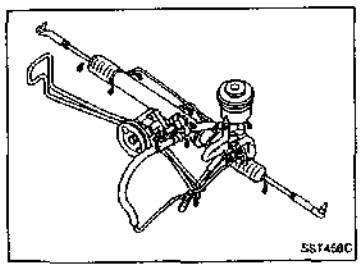
Checking Power Steering Fluid and Lines

CHECKING FLUID LEVEL

Check fluid level with dipstick on reservoir cap. Use "HOT" range at fluid temperatures of 50 to 80°C (122 to 176T). Use "COLD" range at fluid temperatures of 0 to 30°C (32 to 86°F).

CAUTION:

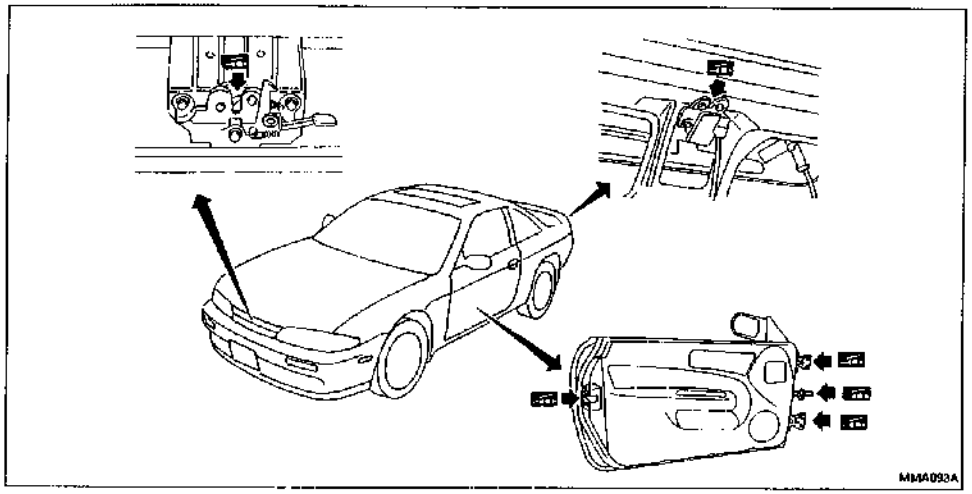
- Do not overfill.
- Recommended fluid is Automatic Transmission Fluid type **"DEXRON™"** or **equivalent.**



CHECKING LINES

Check lines for improper attachment, leaks, cracks, damage, ioose connections, chafing and deterioration.

Lubricating Locks, Hinges and Hood Latches



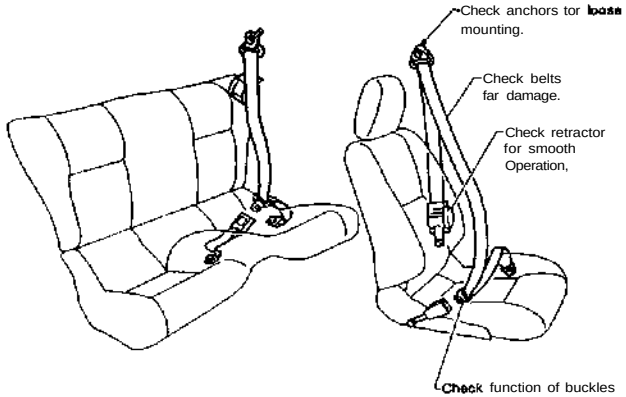
Checking Seat Belts, Buckles, Retractors, Anchors and Adjusters

CAUTION:

- **Attar any collision. Impact all teat belt assemblies. Inducting retractors and other attached hardwares (l.e. guide rail urty* Niitan recommend* tc replace *H twrt b«H a*«ambiie» *m* u«a during *h* cotillion, untass not damaged and property operating after minor coHIion.**
  Also Inspect teat bett assemblies not In use during a colllilon$_H$ and replace Il damaged or Improperly operating*
- **rr any component el teat belt assembly li questionable, do not lepalr. Replace as seat bett assembly-**
- **If webbing *it* Cut, frayed, or damaged, replace belt assembly.**
- **Never oil tongue and buckle.**
- **Use • Qenulne seat belt assembly.**

For ««at belt pre-terotoiw[1], refer to section HS.

Anchor bolt
[CJ43 - 55 N-m
(4.4 - 5.6 kfl-m,
32 - 41 **fMb)**



Engine Maintenance

INSPECTION AND ADJUSTMENT

Drive belt deflection

Unit, mm (in)

	Used bell deflection		Deflection ol new belt
	Limit	Dellection after adjustment	
Alternator	11 (0.43]	7 - 8 (0-28 - 0.31)	4 - 5 [0.16-0.20]
Air conditioner compressor	7 (026)	(0.20 • 0-24)	6 - 7 (0.24 • 028)
Power steering oil pump	15(0.59)	11 • 12 (0.43 - 0-47}	9 - 10 (0.35 - a.39)
Applied pushing force	98 N (10 kg. ! 2 1b]		

Coolant and oil capacity

Unil: t (Imp qt)

Coolant (with reservoir tanV)	Approx. 7,0 (6-1fB)
Reservoir tank	1,8(1-5/8)
Engine oil	
With oil filler change	Appro* 3.7 (3-1/4|
Without oil liltar change	Approx. 3,5 (3-1/B)

Spark plug

Platinum-lipped type

Standard type	PFR6B-9
Hot type	PFR5B-9
Cold type	PFR7B-9

Cooling system

Unil: J(Pa (bar. kg/cm^2. PSi)

Radiator cap relief pressure	78-98 (0.78-0.9B. OS - 1,0, U - 14]
Cooling system teakage testing pressure	157 (1.57. (.6, 23)

TIGHTENING TORQUE

Unit	N·m	kg-m	ft-lb
Oil pan drain plug	29 · 39	3,0- 4.0	22- 29
Spark plug	20- 29	2.0 - 3,0	14 - 22
Camshaft position sensor	? - ; 1	0.7- 0.8	5.1 • 5 8
Crankshaft pulley	142 - 152	14.5 - 15.5	10S - 112
Timing belt tensioner pulley nut	22 • 29	2,2- 3,0	16 • 22

Chassis and Body Maintenance

INSPECTION AND ADJUSTMENT

Wheel balance

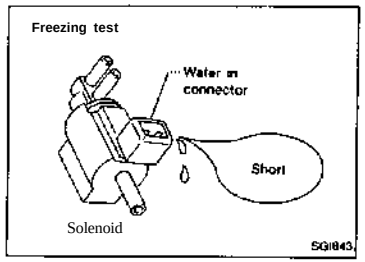
Maximum allowable unbalance	Dynamic (at rim llange) 9 (°z)	10 (0,35) (One side)
	Static 9 (oz)	20 [0.71]

Brake

Unit: mm (in)

Disc brake	
Pad	
Standard thickness	
OPF2SV	10,0 (0,394)
CLUH	9.5 (0 374)
Minimum thickness	
OPFJ5V	2.0 (0.079)
GL11H	2,0 (0 079)
Rotof	
Standard thickness	
OPF25V	30.0 11.1811
CL11H	9,0 (0.354)
Minimum thickness	
OPF25V	28.0 (1 102)
CL11H	8,0(0 315)

Incident Simulation Tests (Cont'd)

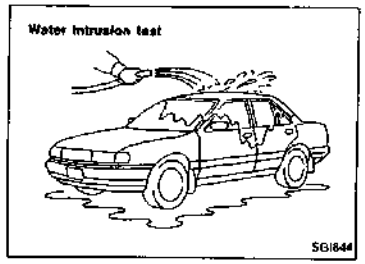


FREEZING

The customer may indicate the incident goes away after the car warms up (winter time) fn such cases the cause could be related to water freezing somewhere in the wiring/efectrical system.

There are two methods to check for this. The first is to arrange for the owner to leave his car overnight. Make sure it will get cold enough to demonstrate his complaint. Leave the car parked outside overnight. In (he morning, do a quick and thorough diagnosis of those electrical components which could be affected.

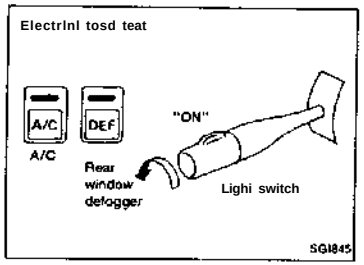
The second method is to put the suspect component into a freezer long enough for any water to freeze. Reinstall the part into the car and check for the reoccurrence of the incident. If it occurs, repair or replace the component.



WATER INTRUSION

The incident may occur only during high humidity or in rainy/ snowy weather. In such cases the incident could be caused by water intrusion on an electrical part. This can be simulated by soaking the car or running it through a car wash.

Do not spray water directly *on* any electrical componenls.



ELECTRICAL LOAD

The incident may be electrical load sensitive. Perform diagnosis with all accessories (including A/C, fear window defogger, radio, fog lamps) turned on.

COLD OR HOT START UP

On some occasions an electrical incident may occur only when the car is started cofd. Or it may occur when the car is restarted hot shortly after being turned off. in these cases you may have to keep the car overnight to make a proper diagnosis.

Circuit Inspection

INTRODUCTION

In general, testing electrical circuits is an easy task if it is approached in a logical and organized method. Before beginning it is important to have all available information on the system to be tested. Also, get a thorough understanding of syslem operation. Then you will be able to use the appropriate equipment and follow the correct test procedure.

You may have to simulate vehicle vibrations while testing electrical components. **Gently shake** the wiring harness or electrical component to do this.

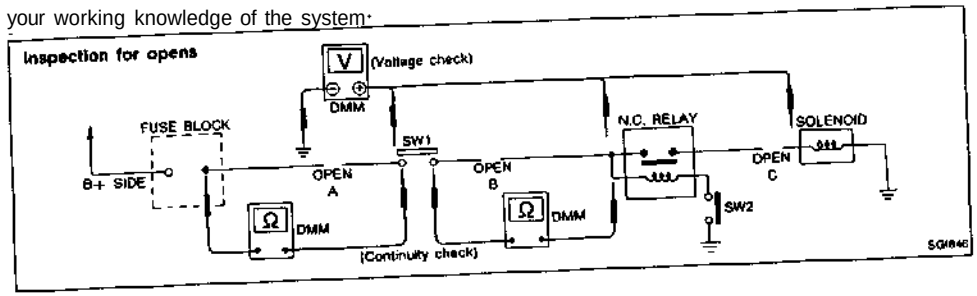
OPEN — A circuit is open when there is no continuity through a section of the circuit.

SHORT — There are two types ol shorts.

1. SHORT CIRCUIT — When a circuit contacts another circuit and causes the normal resistance to change.
2. SHORT TO GROUND — When a circuit contacts a ground source and grounds the circuit.

TESTING FOR "OPENS" IN THE CIRCUIT

Before you begin to diagnose and test the system, you should rough sketch a schematic of the system. This will help you to logically walk through the diagnosis process. Drawing the sketch will also reinforce your working knowledge of the system.



Continuity check method

The continuity check is used to find an open in the circuit. The Digital Multimeter (DMM) set on the resistance function will indicate an open circuit as over limit (OL, no beep tone or no ohms symbol). Make sure to always start with the DMM at the highest resistance level.

To help in understanding the diagnosis of open circuits please refer to the schematic above.

1. Disconnect the battery negative cable.
2. Start at one end of the circuit and work your way to the other end. (At the fuse block in this example)
3. Connect one probe of the DMM to the fuse block terminal on the load side.
4. Connect the other probe to the fuse block (power) side of SW1. Little or no resistance will indicate that portion of the circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition, (point A)
5. Connect the probes between SW1 and the relay. Little or no resistance will indicate that portion of the circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition, (point B)
6. Connect the probes between the relay and the solenoid. Little or no resistance will indicate that portion of the circuit has good continuity. If there were an open in the circuit, the DMM would indicate an over limit or infinite resistance condition, (point C)

Any circuit can be diagnosed using the approach in the above example.

Circuit Inspection (Cont'd)

Voltage check method

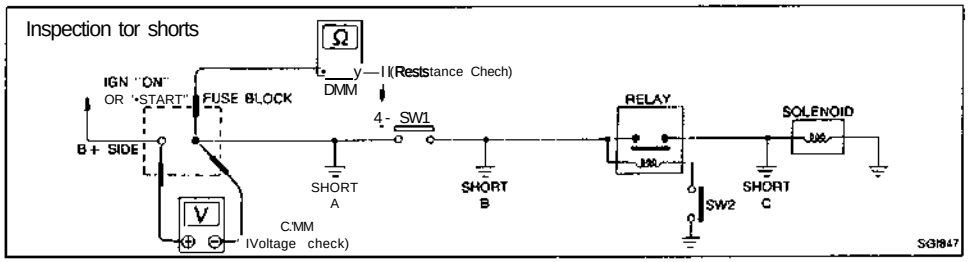
To help in understanding the diagnosis of open circuits please refer to the previous schematic.
In any powered circuit, an open can be found by methodically checking the system for the presence of voltage. This is done by switching the DMM to the voltage function.

1. Connect one probe of the DMM to a known good ground.
2. Begin probing at one end of the circuit and work your way to the other end.
3. With SW1 open, probe at SW1 to check for voltage,
   voltage; open is further down the circuit than SW1.
   no voltage; open is between fuse block and SW1 (point A).
4. Close SW1 and probe at reiay.
   voltage; open is,further down the circuit than the relay
   no voltage; open is between SW1 and relay (point B).
5. Close the relay and probe at the solenoid.
   voltage; open is further down the circuit than the solenoid,
   no voltage; open is between relay and solenoid (point C}.

Any powered circuit can be diagnosed using the approach in the above example,

TESTING FOR "SHORTS" IN THE CIRCUIT

To simplify the discussion of shorts in the system please refer to the schematic below.



Resistance check method

1. Disconnect the battery negative cable and remove the blown fuse.
2. Disconnect all loads (SW1 open, relay disconnected and solenoid disconnected) powered through the fuse.
3. Connect one probe of the ohmmeter to the load side of the fuse terminal. Connect the other probe to a known good ground.
4. With SW1 open, check for continuity.
   continuity; short is between fuse terminal and SW1 (point A),
   no continuity, short is further down the circuit than SW1.
5. Close SW1 and disconnect the relay. Put probes at the load side of fuse terminal and a known good ground. Then, check for continuity,
   continuity; short is between SW1 and the relay (point B).
   no continuity; short is further down the circuit than the relay.
6. Close SW1 and jump the relay contacts with jumper wire. Put probes at the load side of fuse terminal and a known good ground. Then, check for continuity.
   continuity; short is between relay and solenoid (point C).
   no continuity; check solenoid, retrace steps.

Voltage check method

1. Remove the blown fuse and disconnect all loads (i.e. SW1 open, relay disconnected and solenoid disconnected) powered through the fuse.
2. Turn the ignition key to the ON or START position. Verify battery voltage at the B + side of the fuse terminal (one lead on the B+ terminal side of the fuse block and one lead on a known good ground)
3. With SW1 open and the DMM leads across both fuse terminals, check for voltage-
   voltage; short is between fuse block and SW1 (point A)

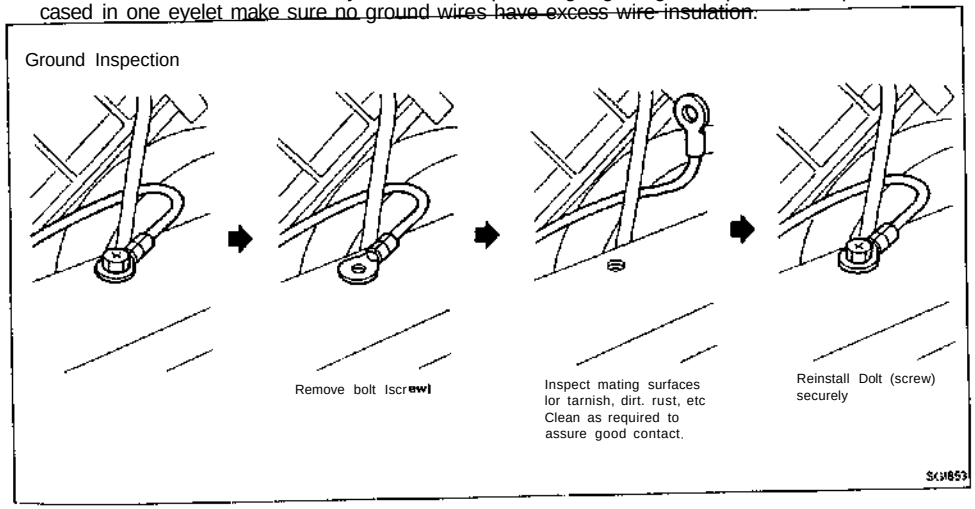
Circuit Inspection (Cont'd)

   no voltage; short is further down the circuit than SW1.
4. With SW1 closed, reiay and solenoid disconnected and the DMM leads across both fuse terminals, check for voltage,
   voltage; short is between SW1 and the relay (point B).
   no voltage; short is further down the circuit than the relay.
5. With SW1 closed, relay contacts jumped with fused jumper wire check for voltage,
   voltage; short is down the circuit of the relay or between the relay and the disconnected solenoid (point C).
   no voltage; retrace steps and check power to fuse block.

GROUND INSPECTION

Ground connections are very important to the proper operation of electrical and electronic circuits. Ground connections are often exposed to moisture, dirt and other corrosive elements. The corrosion (rust) can become an unwanted resistance. This unwanted resistance can change the way a circuit works.
Electronically controlled circuits are very sensitive to proper grounding. A loose or corroded ground can drastically affect an electronically controlled circuit. A poor or corroded ground can easily affect the circuit. Even when the ground connection looks clean, there can be a thin film of rust on the surface.
When inspecting a ground connection follow these rules:

1. Remove the ground bolt screw or dip
2. Inspect all mating surfaces for tarnish, dirt, rust, etc.
3. Clean as required to assure good contact
4. Reinstall bolt or screw securely
5. Inspect for "add-on" accessories which may be interfering with the ground circuit.
6. It several wires are crimped into one ground eyelet terminal, check for proper crimps. Make sure all of the wires are clean, securely fastened and providing a good ground path. If multiple wires are cased in one eyelet make sure no ground wires have excess wire insulation.



VOLTAGE DROP TESTS

Voltage drop tests are often used to find components or circuits which have excessive resistance. A voltage drop in a circuit is caused by a resistance **when Ihe circuit is fn operation.**
Check the wire in the illustration. When measuring resistance with ohmmeter, contact by a single strand of wire will give reading of 0 ohms. This would indicate a good circuit. When the circuit operates, this single strand of wire is not able to carry the current. The single strand will have a high resistance to the current. This will be picked up as a slight voltage drop.
Unwanted resistance can be caused by many situations as follows:

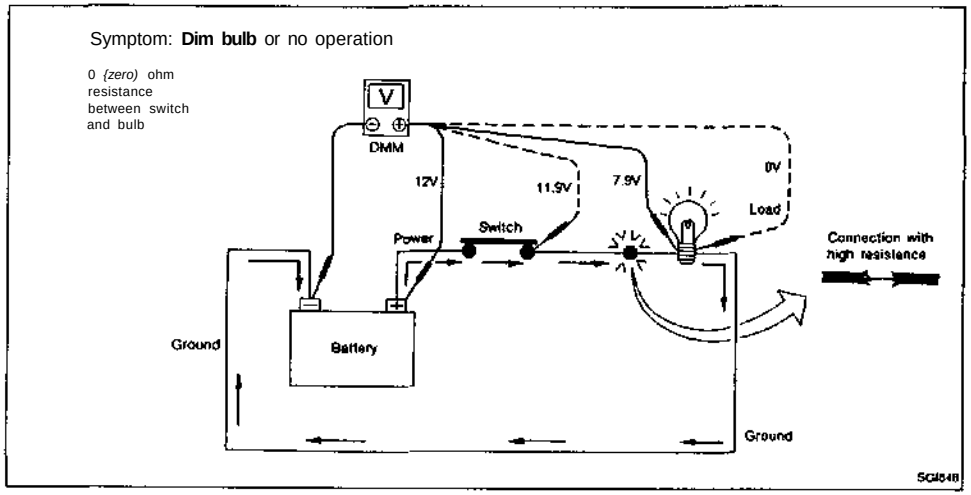
- Undersized wiring (single strand example)
- Corrosion on switch contacts
- Loose wire connections or splices.

If repairs are needed always use wire that is of the same or larger gauge.

Measuring voltage drop — Accumulated method

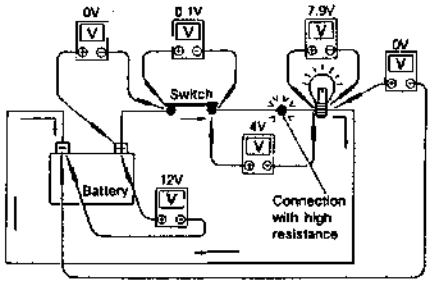
1 Connect the voltmeter across the connector or part of the circuit you want to check. The positive lead of the voltmeter should be closer to power and the negaitve lead closer to ground.
2. Operate the circuit.
3. The voltmeter will indicate how many volts are being used to "push" current through that part of the circuit.

Note In the illustration that there is an excessive 4.1 volt drop between the battery and the bulb.



Measuring voltage drop — Step by step

The step by step method is most useful for isolating excessive drops in low voltage systems (such as (hose in "Computer Controlled Systems").
Circuits in the "Computer Controlfed System" operate on very low amperage.
The (Computer Controlled) system operations can be adversely affecied by any variation in resistance in the system. Such resistance variation may be caused by poor connection, improper installation, improper wire gauge or corrosion.
The step by step voltage drop test can identify a component or wire with too much resistance.



1. Connect the voltmeter as stiown, starting at the battBry and working your way around Ihe circuit.
2. An unusually large voltage drop will indicate a component of wire thai needs lo he repaired As you can see the Illustration ebove, the poor connection causes a 4 volt drop.

The charl that follows illustrates some maximum allowable voltage drops. These values are gtven as a guideline, the exact value for Bach component may vary.

COMPONENT	VOLTAGE DROP
Wire	negligible <.OO1 volts
Ground Connections	Approx. 0.1 volts
Switch Contacts	Approx. 0.3 volts

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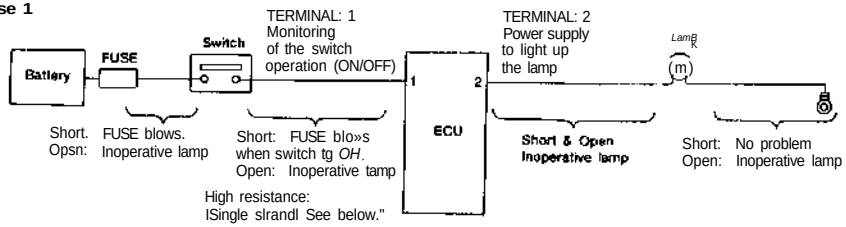
Circuit Inspection (Cont'd)

Relationship between open/short (high resistance) circuit and the ECU pin control

System Description: When the switch is ON, the ECU lights up the lamp.

Case 1



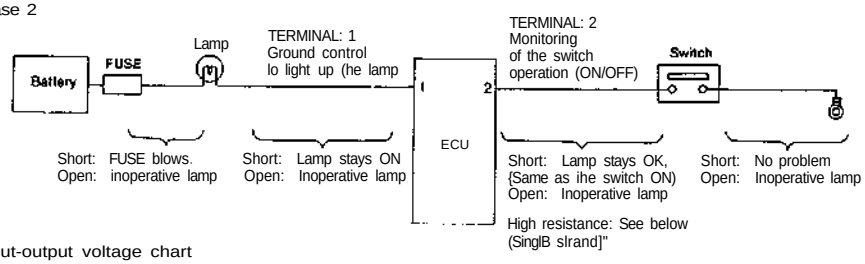
Input-output voltage chart

Pin No.	Item	Condition	Voltage value (V)	In case of high resistance such as single strand [Vj •
t	Switch	Switch ON	Battery vokage	Lower than battery voltage Approx, 8(Examplel
		OFF	Approx. 0	Appro*. 0
2	Lamp	Switch ON	Battery voltage	Approx. 0 (inoperative lamp)
		OFF	Approx. 0	Approx. 0

The voltage value is based on the body ground.

' ; Il high resistance exists in the switch side circuit (caused by a single strand), terminal 1 does not detect battery vdltage ECM does not detect the switch is ON even if the switch does turn ON. Therefore, the ECM does nol supply power to light up the lamp.

Case 2



Input-output voltage chart

Pin No.	Item	Condition	Voltage vafue (V)	in case of high resistance Such as single strand (V] "
1	Lamp	Switch ON	Approx. 0	Battery voltage (Inoperative lamp!
		OFF	Battery voltage	Battery voltage
2	Switch	Switch ON	Approx. 0	Higher than 0 Approx. 4 (Example)
		OFF	Appro*, 5	Approx, 5

Trie vollage value is based on Ihe body ground

If high resistance exisls in Ihs switch side circuit (caused by a single slrand]. terminal 2 (toes not detect appro* ,OV. ECM does not detect Ihe switch is ON even if the switch doss turn ON. Therefore, the ECM does not control ground lo light up the lamp.

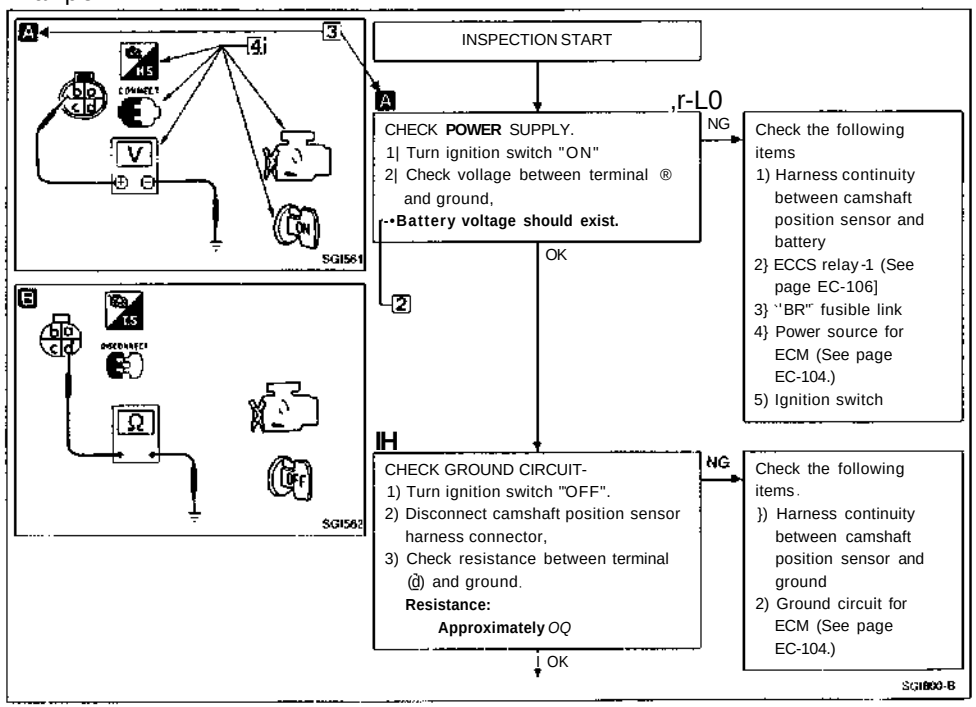
SGI849

NOTICE

The flow chart indicates work procedures required to diagnose problems effectively. Observe the following instructions before diagnosing.

1) **Use the flow chart after locating probable causes of a problem following the "Preliminary Check" or the "Symptom Chart".**
2) **After repairs, re-check that the problem has been completely eliminated.**
3) **Refer to Component Parts and Harness Connector Location for the Systems described in each section for identification/location of components and harness connectors.**
4) **Refer to the Circuit Diagram for Quick Pinpoint Check. If you must check circuit continuity between harness connectors in more detail, such as when a sub-harness is used, refer to Wiring Diagram In each individual section and Harness Layout in EL section for Identification of harness conneclors.**
5) **When checking circuit continuity, ignition switch should be** "OFF",
6) **Before checking voltage at connectors, check battery voltage.**
7) **After accomplishing the Diagnostic Procedures and Electrical Components Inspection, make sure that all harness connectors are reconnected as they were.**

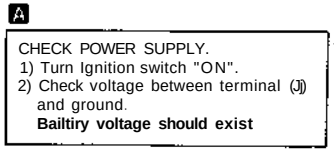
Example



HOW TO FOLLOW THIS FLOW CHART

[T Work and diagnostic procedure

Start to diagnose a problem using procedures indicated in enclosed blocks, as shown in the following example



2J Measurement results

Required results are indicated in bold type in the corresponding block, as shown below:
These have the following meanings:

Battery voltage —•11- 14V or approximately 12V
Voltage: Approximately OV -> Less than 1V

|3'| Cross reference of work symbols in the text and illustrations

Illustrations are provided as visual aids for work procedures. For example, symbol Q indicated in the left upper portion of each illustration corresponds with the symbol in the flow chart for easy identification. More precisely, the procedure under the "CHECK POWER SUPPLY" outlined previously is indicated by an illustration **0** .

3j **Symbols used in illustrations**

Symbols included in illustrations refer to measurements or procedures. Before diagnosing a problem, familiarize yourself with each symbol.

Direction mark

Refer to "CONNECTOR SYMBOLS" on GI-11.

Key to symbols signifying measurements or procedures

Symbol	Symbol explanation	Symbol	Symbol explanation
	Check after disconnecting the connector to be measured-		Procedure without CONSULT
O	Check alter connecting the connector to be measured.		A/C switch is "OFF1".
	Insert key into ignition switch,		A/C switch is "ON".
	Turn ignition switch la "OFF" position		REC switch is "ON".
	Turn ignition switch to "ON" position.		REC switch is 'OFF1'.
	Turn ignition switch to "START" position.		DEF switch is "ON".
	Turn ignition switch from "OFF" lo "ACC" position.		VENT switch is "ON1".
	Turn ignition switch from "ACC1 to "OFF" position.		Fan switch is "ON". (Al any position except for "OFF" position)
	Turn ignition switch from "OFF1" to "ON" position.		Fan switch is ''OFF'\
	Turn ignition switch from "ON" to "OFF" position		Apply fused battery positive voltage directly to components.
	Do not start engine, or check with engine stopped-		Drive vehicle.
	Start engine, or check with engine running.		Disconnect battery negative cable-
	Apply parking brake		Oepress brake pedal
	Release parking brake,		Release brake pedal
C H	Check after engine is warmed up sufficiently.		Depress accelerator pedal.
	Voltage should be measured with a voltmeter.		Release accelerator pedal.
	Circuit resistance should be measured with an ohmmeter.		Pin terminal check lor SWJ type ECM and A/T control unit connectors. **For details regarding the terminal arrangement, reter lo the loldaul page.**
	Current should be measured with an ammeter.		
	Procedure with CONSULT		

Function and System Application

Diagnostic test mode	Function	6CCS	A/T	AIR BAG*
Work support	This mode enables a technician to adjust some devices faster and more accurately by loliowing the indications on CONSULT.	X	-	-
Selt-diagnostic results	Self-diagnostic results can be read and erased quickly	X	X	X
Data monitor	Input/Output data in the ECM can be read,	X	X	-
Active test	Diagnostic Test Mode in which CONSULT drives some actuators apart Irom the ECWs and also shifts some parameters in a specified range.	X	-	—
ECM part number	ECM part number can be read.	X	X	—
Function less	Conducted by CONSULT instead of a technician ta determine whether each system is "OK" or "NG"	X	-	-

X: Applicable
•• The existing program card (EE922) is applicable only ta driver's side air bag system on vehicles outside Europe,

Lithium Battery Replacement

CONSULT contains a lithium battery. When replacing the battery obey the following:

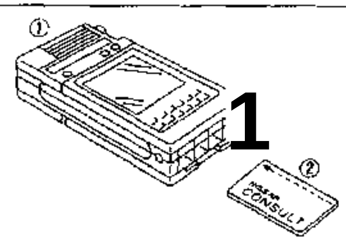
WARNING:

Replace the lithium battery with SANYO Electric Co., Ltd., CR2032 only. Use of another battery may present a risk of (ire or explosion. The battery may present a fire or chemical burn hazard if mistreated. Do not recharge, disassemble of dispose of in fire.

Keep the battery oul of reach of children and discard used battery conforming to the local regulations.

Checking Equipment

When ordering the **below equipment, contact your NISSAN distributor.**

Tool name	Description
NISSAN CONSULT © CONSULT unit and accessories @ Program card (EE 922] (AE930V	 NT004

* For Australia

Model Variation

Body type	Engine	Destination	Axle	Transmission	Applied model	
					Right-hand drive	Leit-hand drive
Coupe	SH20DET	Europe	2WD	5-speed M/T	GBYARRF-UE4	GBYALRF-UG4
				4-speed A/T	GBYARRA-UE4	GBYALRA-UG4
		Australia		5-speed M/T	GBYARRF-UM4	—
				4-speed A/T	GBYAFIRA-UM4	-
		Except Europe and Australia		S-spBed M/T	GBYARTF-UH4	GBYALRF-UG4
				4-speed A/T	GBYARTA-UH4	GBYALRA-UG4

Prefix and suffix designations:

G BY A R R F S14 U E 4

Others
4 : A passengers

Destination
G : LHD
M : Australia
E : RHD 1or Europe
H : RHD except for Europe and Australia

Fuel supply
U : Turbocharged.

Model

Transmission
F : 5-speed manual
A : 4-speed automatic

Grade
R : Base
T : SE

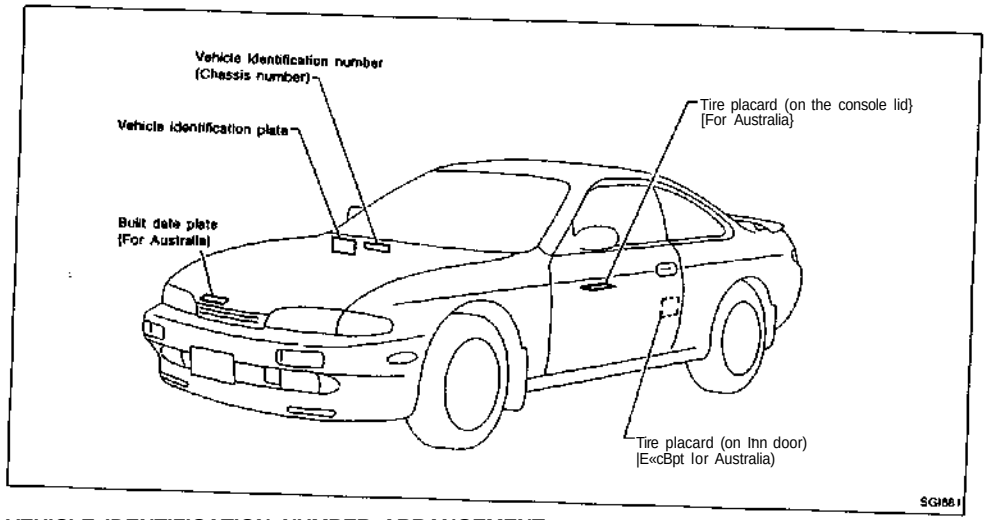
Steering side
L : Left-hand drive
R : Right-hand drive

Axle
A : 2-wheel drive models

Engine type
BY : SR20DET

Body type
G : Coupe

Identification Number



VEHICLE IDENTIFICATION NUMBER ARRANGEMENT

For Europe

JN1 G B A S14 U 0 XXXXXX

- JN1 — Manufacturer
  JN1 : Nissan, Passenger vehicle
- G — Body type
  0 : Coupe
- B — Engine type
  B : SR20DET
- A — Axle
  A : 2-wheel drive models
- S14 — Model
- U — Destination
  U : Europe
- 0 — Stopgap (no meaning)
- XXXXXX — Vehicle serial number

Identification Number (Cont'd)

For Australia and New Zealand

JNI G a A S14 A 0 XXXXXX

- JNI — Manufacturer
  JN1 : Nissan, Passenger vehicle
- G — Body type
  G : Coupe
- a — Engine type
  B : SR20DET
- A — Axle
  A : 2-wheel drive models
- S14 — Model
- A — Destination
  A : Australia and New Zealand
- 0 — Stopgap
- XXXXXX — Vehicle serial number

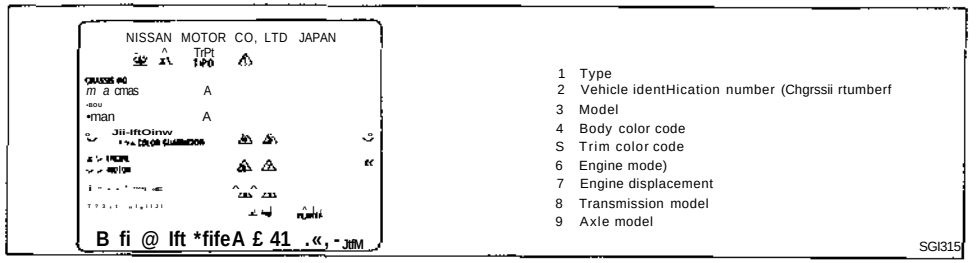
Except Europe, Australia and New Zealand

G B A S14 — XXXXXX

- G — Body type
  G : Coupe
- B — Engine type
  B : SR2QDET
- A — AXEE
  A : 2-wheel drive models
- S14 — Model
- XXXXXX — Vehicle serial number

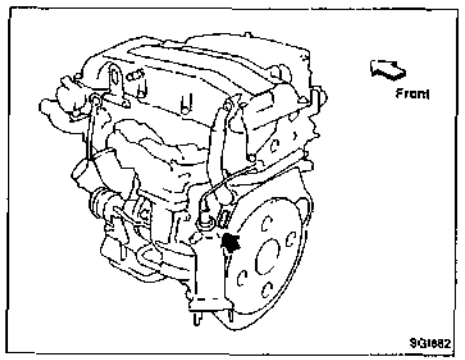
Identification Number (Cont'd)

IDENTIFICATION PLATE

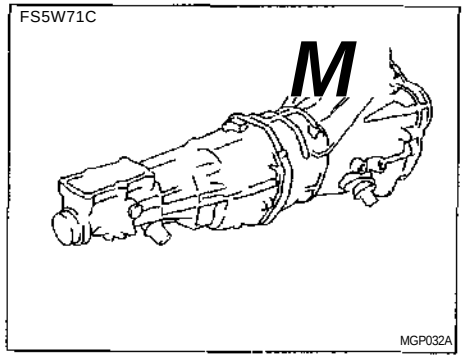


1 Type
2 Vehicle identHication number (Chgrssii rtumberf
3 Model
4 Body color code
S Trim color code
6 Engine mode)
7 Engine displacement
8 Transmission model
9 Axle model

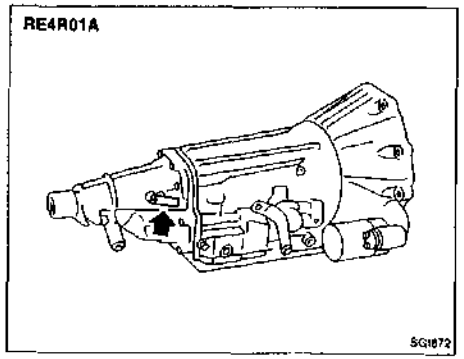
ENGINE SERIAL NUMBER



MANUAL TRANSMISSION NUMBER



AUTOMATIC TRANSMISSION NUMBER



Dimensions

Overal! length	mm (in)	4.52Q (17B.0)
Overall width	mm (in)	1,730 (68 1)
Overall height	mm (in)	1,295 (510)
Front Iread	mm (in)	1,180(58.3)
Rear tread	mm (in)	1,470 (57.9)
Wheelbase	mm ^n)	2.525 (99.4)

Wheels and Tires

Road wheel		
Steer 1		16 x 6-1/2JJ 16 x 4T'2
Aluminum		16x6-1/2JJ
Offset	mm (in)	40 (1.57), 30(1.18)'2
Tire size (Conventional)		2Q5/55R16 89V
Spare tire (T-type|'2		T125/90D16

"1. For Spare tire
"2. For Spare lire (T-type) (or Australia

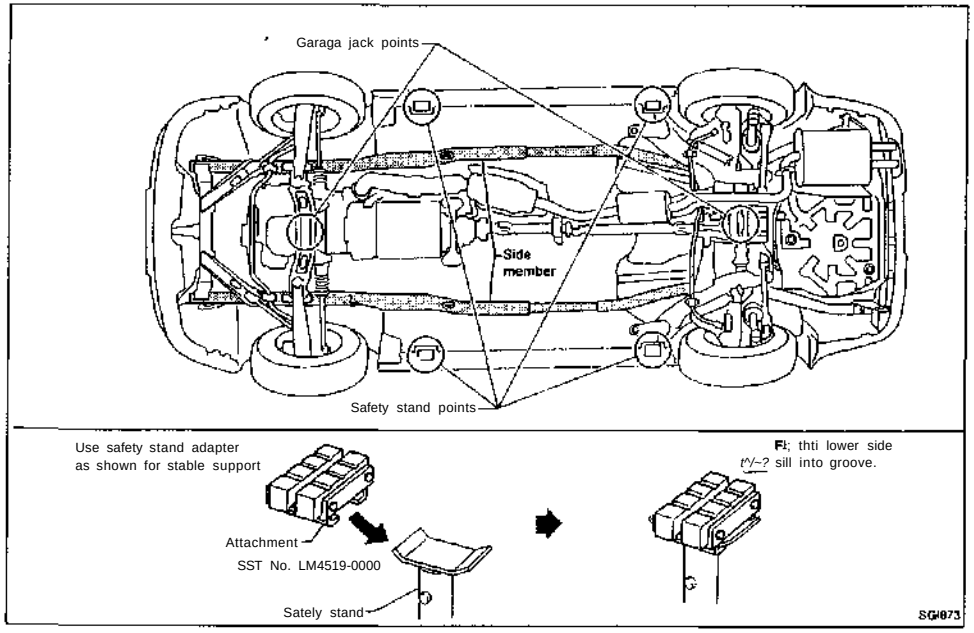
Garage Jack and Safety Stand

WARNING:

- **Never gel under the vehicle while (I Is supported only by the jack. Always use safety stands to support (he frame when you have to gel under the vehicle.**
- **» Place wheel chocks at the front wheels when the rear wheels are raised and place wheel chocks al the rear wheels when the front wheels are raised.**

CAUTION:

- **» Place a wooden or rubber block between safety stand and vehicle body when the supporting body is flat.**
- **Never place safety stand at the side member.**

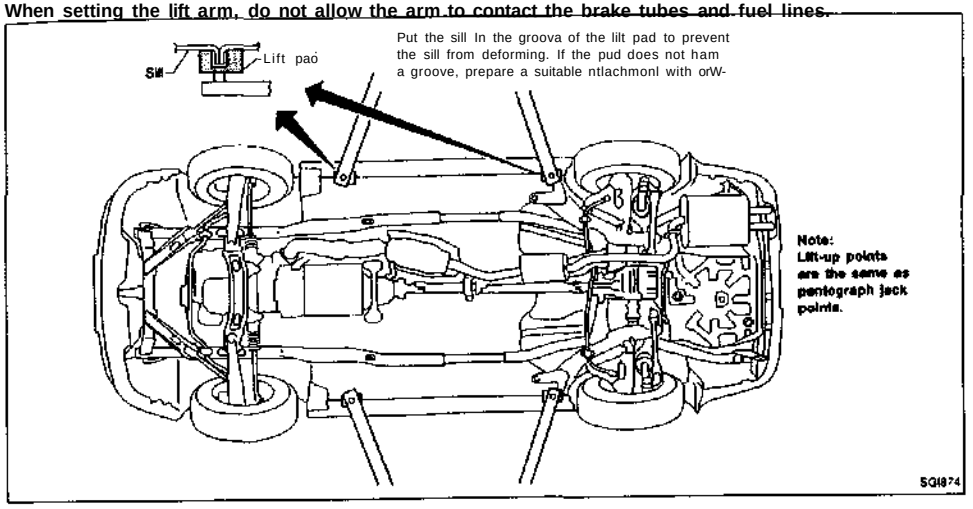


2-pole Lift

WARNING:

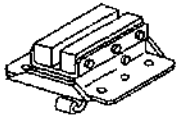
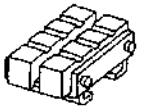
When lifting the vehicle, open the lift arms as wide as possible and ensure that the Iron! and rear of the vehicle are well balanced.

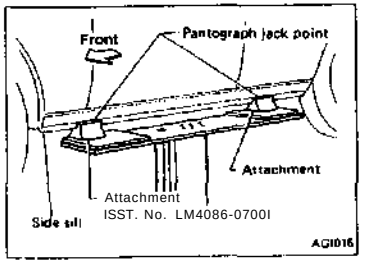
When setting the lift arm, do not allow the arm to contact the brake tubes and fuel lines.



Preparatlon

SPECIAL SERVICE TOOLS

Tool number (Kent-Moore No.) Tool name	Description
LM4086-0200 (-) Board-on lift attachment.	 NT001
LM4519-O000 (—) Safely stand attachmenl	 NT002



Board-on Lift

CAUTION:

Make sure vehicle is empty when lifting.

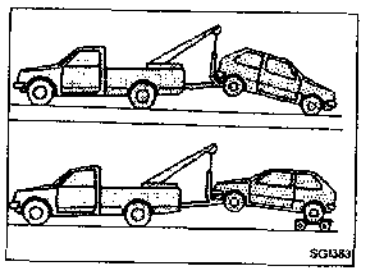
- **The board-on I If) attachment (LM4086-0200) set at front end of vehicle should be set on the front of the sill under the front door opening.**
- **Position attachments at front and rear ends of board-on lift.**

Tow Truck Towing

CAUTION:

- **» All applicable local laws regarding the towing operation must be obeyed.**
- **• Il is necessary to use proper towing equipment lo avoid possible damage to the vehicle during towing operation. Towing Is In accordance with Towing Procedure Manual at dealer.**
- **• When lowing with the rear wheels on the ground, release the parking brake and move the gearshift lever to neutral position ("N" position).**

NISSAN recomnfiends that vehicle be towed with the driving (rear) wheels off the ground as illustrated



TOWING AN AUTOMATIC TRANSMISSION MODEL WITH FOUR WHEELS ON GROUND OR TOWING WITH FRONT WHEELS RAISED (With rear wheels on ground)

Observe the following restricted towing speeds and distances.

Speed:

Below 50 fcm/h (30 MPH)

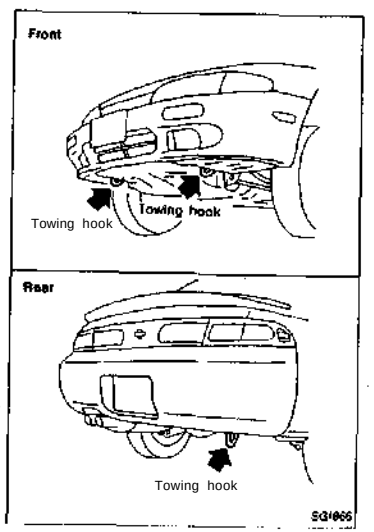
Distance:

Less than 65 km (40 miles)

If the speed or distance must necessarily be greater, remove the propeller shaft beforehand to prevent damage to the transmission.

TOWING POINT

Always pull the cable straight out from the vehicle. Never pull on the hook at a sideways angle.



Grade	Bolt size	Bolt diameter' mm	Pitch mm	Tightening torque [Without lubrlcanl)					
				Hexagon head boll			Hexagon ltange hoEl		
				N·m	kg-m	ll-lb	N·m	kg-m	lt-lb
4T	MS	5.0	1 0	S.1	0.52	38	6-1	0.62	4-5
	MS	8.0	1.25	13	1.3	9	15	1.5	11
			1.0	13	1.1	9	16	1.6	12
	M10	100	1-5	25	2.6	IS	29	3.0	22
			1.25	25	2.6	19	30	3.1	22
	M12	12.0	1.75	42	4,3	31	51	5.2	38
			125	•56	4 7	34	66	5.7	41
	M14	14.0	1.5	74	7.5	54	68	9.0	65
7T	M6	6.0	1.0	8.4	0-86	6.2	10	1.0	7
	MS	SO	1,25	21	2.1	15	25	2,5	18
			1,0	22	2.2	16	26	2 7	20
	M10	10 0	1.5	41	4.2	30	48	4,9	35
			1·as	43	4.4	3!	51	5,2	38
	M12	12.0	1.75	71	7.2	55	B4	8.6	62
			1.25	77	7,9	57	92	*t.i*	68
	MM	14.0	1.5	127	13-0	94	147	ISO	106
9T	M6	6,0	to	12	1.2	9	15	1.5	11
	MS	8,0	1.25	29	3.0	22	35	3.6	26
			1.0	31	3.2	23	37	3.8	27
	M10	10 0	16	59	6 0	43	70	7.1	51
			1 25	62	6.3	•16	74	7.5	54
	M12	12.0	1,75	98	10.0	72	118	18,0	87
			1.25	108	1 1.0	BO	137	14.0	101
	M14	14.0	1-5	177	16.0	130	206	21,0	152

1. **Special parts are excluded.**
2. **This standard Is applicable to bolls having the following marks embossed on the bolt head.**

': Nominal diameter

Grade	Mark
4T	4
7T	7
9T	9

M 6
T
J

Nominal diameter ol boll threads (Unit: mm)

Metric screw threads

SAE J1930 Terminology List

AM emission related terms used in this pubiication in accordance with SAE J1930 are listed. Accordingly, new terms, new acronyms/abbreviations and old terms are listed in the following chart.

"*": Not applicable

NEW TERM	NEW ACRONYM / ABBREVIATION	OLD TERM
Air cleaner	ACL	Air cleaner
Barometric pressure	BARO	***
Barometric pressure sensor-BCDD	BAROS-BCDD	BCDD
Camshaft position	CMP	...
Camshaft position sensor	CMPS	Crank angje sensor
Carburetor	CAHB	Carburetor
Charge air cooler	CAC	Intercooler
Closed loop	CL	Closed loop
Closed throttle position switch	CTP switch	Idle switch
Clutch pedal position switch	CPP switch	Clutch switch
Continuous fuel injection system	CFi system	***
Continuous trap oxidizer system	CTOX system	...
Crankshaft position	CKP	...
Crankshaft position sensor	CKPS	***
Data link connector	OLC	***
Data link connector for CONSULT	DLC for CONSULT	Diagnostic connector for CONSULT
Diagnostic test mode	DTM	Diagnostic mode
Diagnostic test mode selector	DTM selector	Diagnostic mode selector
Diagnostic test mode I	DTM i	Mode I
Diagnostic test mode II	DTM II	Mode II
Diagnostic trouble code	DTC	Malfunction code
Direct fuel injection system	OH system	***
Distributor ignition system	DI system	Ignition timing control
Early fuel evaporation-mixture heater	EFE-mixture beater	Mixture heater
Early fuef evaporation system	EFE system	Mixture heater control
Electrically erasable programmable read only memory	EEPROM	...
Electronic ignition system	EI system	Igniticn timing control
Engine control module	ECM	ECCS control unit
Engine coolant temperature	ECT	Engine temperature
Engine coolant temperature sensor	ECTS	Engine temperature sensor
Engine modification	EM	***
Engine speed	3PM	Engine speed
Erasable programmable read Dniy memory	EPROM	***
Evaporative emission system	EVAP system	Evaporative emission control system
Exhaust gas recirculatron valve	EGR valve	EGR valve

SAE J1930 Terminology List (Cont'd)

"*": Not applicable

NEW TERM	NEW ACRONYM / ABBREVIATION	OLD TERM
Exhaust gas recirculation control-BPT va^ve	EGROBPT valve	BPT valve
Exhaust gas recirculation control-solenoid valve	EGRC-solenoid valve	EGR control solenoid valve
Exhaust gas recirculation temperature sensor	EGR temperature sensor	Exhaust gas temperature sensor
Flash electrically erasable programmable read only memory	FEEPROM	...
Flash erasable programmable read only memory	FEPROM	***
Flexible luel sensor	FFS	***
Flexible fuel system	FF system	***
Healed Oxygen sensor	HO2S	Exhaust gas sensor
Idle air control system	IAC system	Idle speed control
Idle air control valve-air regulator	IACV-air regulator	Air regulator
Idle air contra* valve-auxiliary air control valve	IACV-AAC valve	Auxiliary air control (AAC) vaive
Idle air control valve-FICD solenoid valve	IACV-RCD solenoid valve	FICD solenoid valve
Idle air control valve-id!e up control solenoib valve	IACV-idle up control sole-noid valve	Idle up control solenoid valve
Idle speed control^FE pol	ISC-FI pot	FI pot
Idle speed control system	ISC system	***
Ignition control module	1CM	...
Indirect fuel injection system	IFI system	***
Intake air temperature sensor	IATS	Air temperature sensor
Knock	***	Detonation
Knock sensor	KS	Detonation sensor
Malfunction indicator lamp	MIL	Check engine light
Manifold absolute pressure	MAP	***
Manifold absolute pressure sensor	MAPS	***
Manifold differential pressure	MDP	***
Manifold differential pressure sensor	MDPS	***
Manifold surface temperature	MST	***
Manifold surface temperature sensor	MSTS	***
Manifold vacuum zone	MVZ	...
Manifold vacuum zone sensor	WVZS	***
Mass asr flow sensor	MAFS	Air (low meter
Mixture control solenoid valve	MC solenoid valve	Air-fuel ratio control solenoid valve
Multiporl fuel injection System	MFI system	Fuel injection control
Neutral position switch	...	Neutral switch
Non-volatile random access memory	NVRAM	***
On-board diagnostic system	OBD system	SeM-diagnosis
Open Eoop	OL	Open loop
Oxidation catalyst	OC	CataSysl

SAE J1930 Terminology List (Cont'd)

'": Not applicable

NEW TERM	NEW ACRONYM / ABBREVIATION	OLD TERM
Oxidation catalytic converter system	OC system	···
Oxygen sensor	O2S	Exhaust gas sensor
Park position switch	···	Park switch
Park/neutral position switch	PNP switch	Park/neutrat switch
Periodic trap oxidizer system	PTOX system	···
Powertrain control module	PCM	···
Programmable read only memory	PROM	···
Pulsed secondary air injection control sofe-noid vaive	PAtRC solenoid valve	AIV control solenoid valve
Pulsed secondary air injection system	PAIR system	Air induction valve(AIV) control
Pulsed secondary air infection valve	PAIR valve	Air induction valve
Random access memory	RAM	···
Read only memory	ROM	···
Scan too!	ST	···
Secondary air injection pump	AIR pump	···
Secondary air injection system	AIR system	···
Sequential multiport fuet injection system	SFI system	Sequential fuel injection
Service reminder indicator	SRi	···
Simultaneous multiport tuel injection system	···	Simultaneous fuel injection
Smoke putt limiter system	SPL system	···
Supercharger	SC	···
Supercharger bypass	SCB	···
System readiness test	SRT	···
Thermal vacuum valve	T W	Thermal vacuum valve
Three way catalyst	TWO	Catalyst
Three way catalytic converter system	TWC system	···
Three way + oxidation catalyst	TWC + OC	Catalyst
Three way + oxidation catalytic converter sys-tem	TWC + OC system	···
Throttle body	TB	Throttle chamber SPI body
Throttle body fuef injection system	TBI system	Fuel injection control
Throttle position	TP	Throttle position
Throttle position sensor	TPS	Throttle sensor
Throttle position switch	TP swilch	Throttle switch
Tarque converter clutch solenoid valve	TCC solenoid valve	Lock-up cancel solenoid Lock-up solenoid
Turbocharger	TC	Turbocharger
Vehicle speed sensor	VSS	Vehicle speed sensor
Volume air tlow sensor	VAFS	Air flow meter

SAE J1930 Terminology List (Cont'd)

": Not applicable

NEW TEfiM	NEW ACRONYM *1* ABBREVIATION	OLD TERM
Warm up oxidation catalyst	WU-OC	Catalyst
Warm up oxidation catalytic converter syslem	WU-OC system	···
Warm up three-way catalyst	WU-TWC	Catalyst
Warm up three-way catalytic converter system	WU-TWC system	···
Wide open throttle position switch	WOTP swilch	Full switch

ENGINE MECHANICAL

SECTION **EM**

CONTENTS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used afong with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (iocated in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spira! cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- **To avoid rendering Ihe SRS inoperative, which could increase (he risk of persona, injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS air bag electrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.**

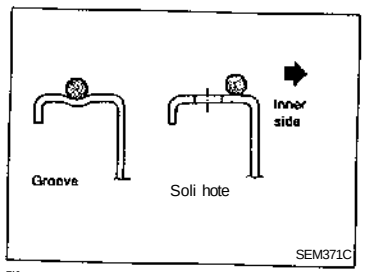
Parts Requiring Angular Tightening

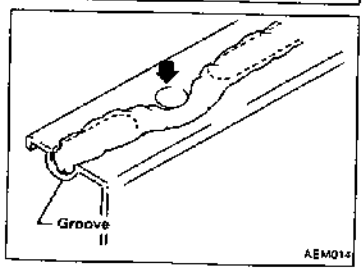
Use an angle wrench for the final tightening of the following engine parts:

- Cylinder head bolts
- Main bearing cap bolts
- Connecting rod bearing cap nuts

Do not use a torque value for final tightening.

The torque values for these parts are for a preliminary step. Ensure thread and seat surfaces are clean and coated with engine oii.





Liquid Gasket Application Procedure

a. **Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.**

b- **Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine Liquid Gasket or equivalent.)**
   - **Be sure liquid gasket is 4.0 to 5.0 mm (0.157 to 0.197 in) wide (for oil pan).**
   - **Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) wide (in areas except oil pan).**

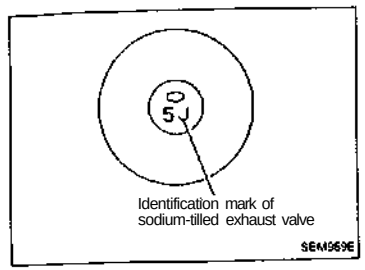
c. **Apply liquid gasket to inner surface around hole perimeter area.**

(Assembly should be done within 5 minutes after coating.)

a. **Wait at least 30 minutes before refilling engine oi, and engine coolant.**

Special Cautions to Ensure the Safe Disposal of Sodium-filled Exhaust Valves

The handling and disposal *of* sodium-filled exhaust valves requires special care and consideration. Under conditions such as breakage with subsequent exposure to water, the sodium meial will react violently. The sodium metal, which lines the inner portion of the exhaust valve, forms sodium hydroxide. Also, it releases hydrogen gas which may result in an explosion or fire.



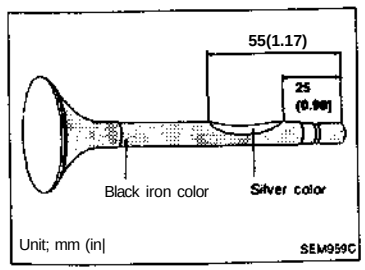
A sodium-filled exhaust valve is identified on the top of its stem as shown in illustration.

DEALER DISPOSAL INSTRUCTIONS

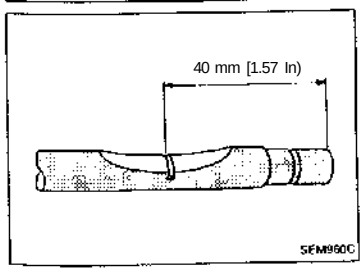
CAUTION:

- **Use approved shatter-resistant eye protection when performing this procedure.**
- **Perform this and ail subsequent disposal work procedures in an open room, away from flammable liquids. Keep a fire extinguisher, rated at least 10 ABC, in close proximity to the work area.**
- **Be sure to wear rubber gloves when performing the following operations.**

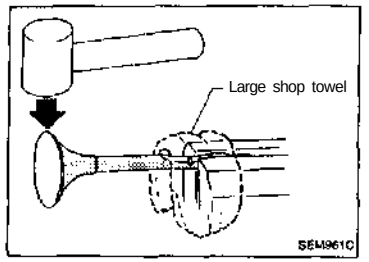
1. Clamp valve stern in a vice.
2. The valve has a specially-hardened surface. To cut through it, first remove a half-round section, approximately 30 mm (1.18 in) long. Use an air-powered grinder until the black iron color is removed and the silver-colored metal appears.



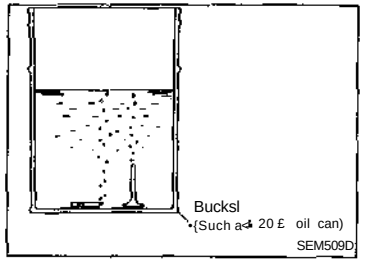
3. Use a hacksaw to cut through approximately half the diameter of the valve stem. Make the serration at a point 40 mm (1.57 in) from the end of the stem.



Special Cautions to Ensure the Safe Disposal of Sodium-filled Exhaust Valves (Cont'd)



A- Cover the serrated end of Ihe valve with a large shop towel. Strike the valve face end with a hammer, separating it into two pieces.

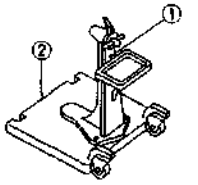
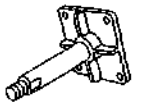
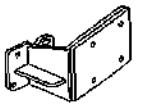
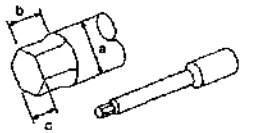
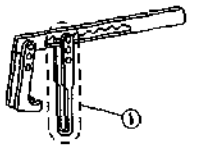
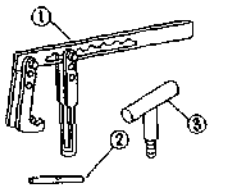


5. Fill a bucket (such as a 20 E oil can) with at least 10 £ (2-1/4 Imp gal) of water. Using a pair of large tweezers, carefully place the already-cut (serrated) valves into the water one at a time. Quickly move away at least 2.7 m (9 ft). Place the valves in a standing position as shown in the figure. This allows complete reaction of the sodium with the water. The major portion of the resultant chemical reaction lasts 1 !o 2 minutes. After the bubbling action has subsided, additional valves can be placed into the water. Wait until each subsequent chemical reaction subsides before placing additional valves into the water However, no more than 8 valves should be placed in the same 10 *t* (2-1/4 Imp gal) amount of water. The complete chemical reaction may take as long as 4 to 5 hours. Remove the valves using a set of iarge tweezers after the chemical reaction has stopped. Afterwards, the valves can be mixed with ordinary scrap metal.

CAUTION:

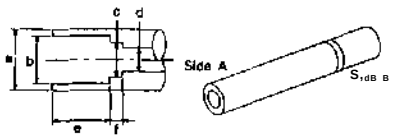
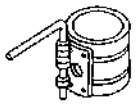
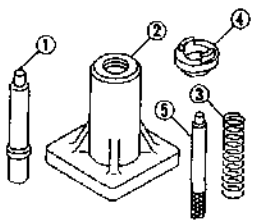
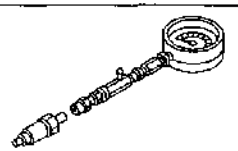
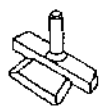
- **Make sure the resultant (high alkalinity) waste water does not contact your skin. If the waste water does contact you, wash Ihe contacted area immedialely with large quantities of water.**
- **Check country and local regulations concerning any chemical treatment or waste water discharge permits. These may be required to dispose of the resultant (high alkalinity) waste water.**

Special Service Tools

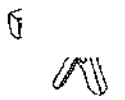
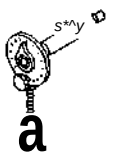
Tool number Tool name	Description
ST0501SOOO Engine siand assembly ® ST05011000 Engine siand g) ST05012000 Base	Disassembling and assembling  NT042
KV10106500 Engine stand shaft	 NT028
KV10115300 Engine sub-attachment	 NT008
ST10120000 Cylinder head bolt wrench	Loosening and lightening cylinder head bolt a: 13 (0.51] dla· b: 12 (0.47) c: 10 (0,39) Unit: mm (in)  NT563
KV10116200 Valve spring compressor ® KV10115900 Attachment	Disassembling valve mechanism  NT822
KV101092S0 Valve spring compressor © KV10109Z10 Compressor 3) KV101O922O Adapter (3) KV10111200 Adapter (Useless)	Disassembling vafve mechanism  NT568

Special Service Tools (Cont'd)

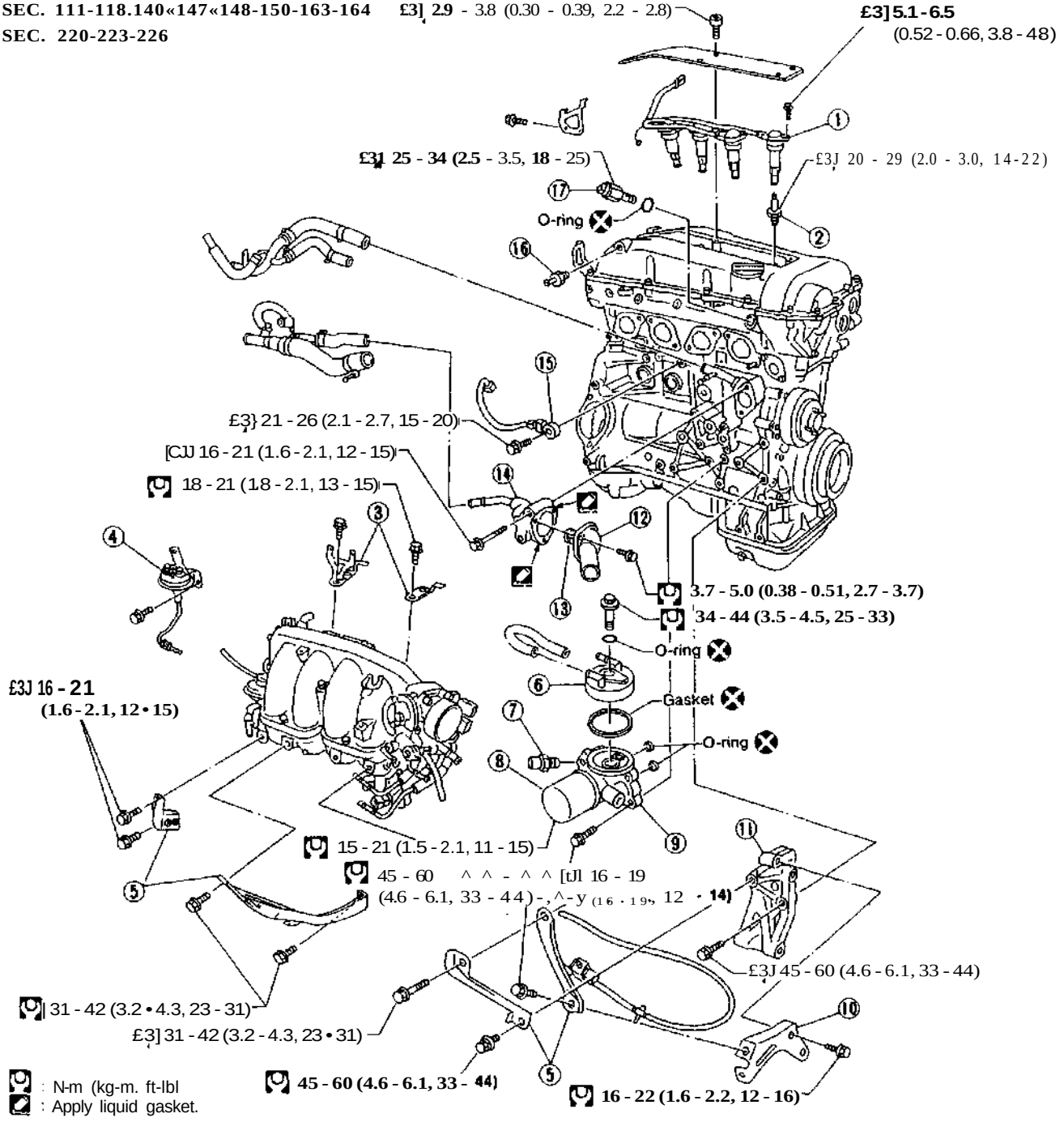
*: Special tool or commercial equivalent

Tool number Tool name	Description
KV10115600 Valve oil seal drift	Installing valve oil seal  NT603 Unit: mm (in)
KV10115700 Dial gauge stand	Adjusting shims  NT012
EM03470000 Piston ring compressor	Installing piston assembly into cylinder bore  NT044
KV10107400 Piston pin press stand © KV10107310 Center shaft © ST13040020 Stand (5) ST13040030 Spring @ KV10107320 Cap © ST13040060 Drift	Disassembling and assembling piston pin  NT013
ED19600000' Compression gauge set	 NT626
KV10111100 Seal cutter	Removing oil pan  NT046

Special Service Tools (Cont'd)

Tool number Tool name	Description
WS39930000 Tube presser	Pressing the tube ot liquid gasket  NT052
KV10112100 Angle wrench	Tightening bolls for bearing cap, cylinder head, etc  NTOU
ST166100D1 Pitoi bushirig puller	Removing **pilot** bushing  NTM5

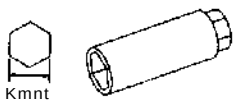
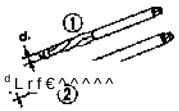
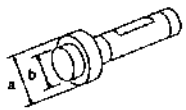
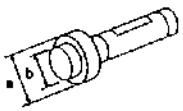
SEC. 111-118.140«147«148-150-163-164
SEC. 220-223-226



SEM970E

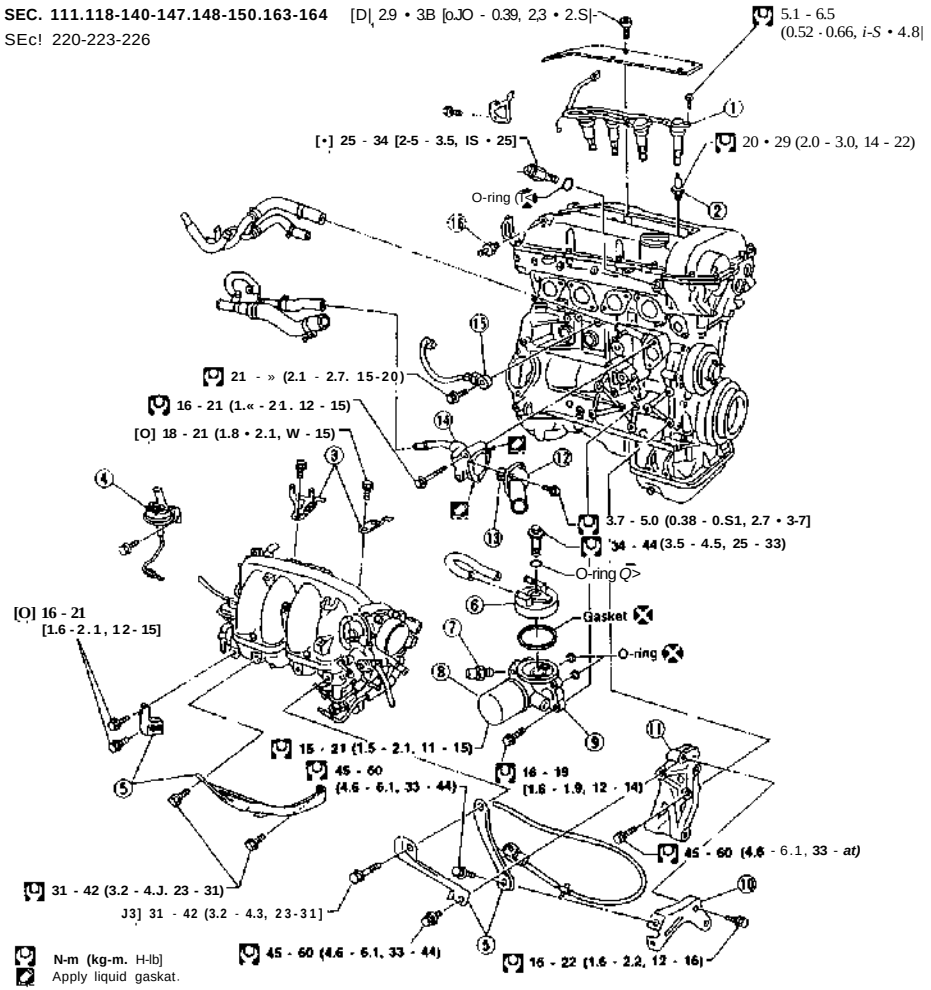
3) Ignition coil
© Spark plug
CD Intake manifold collector support
© EGRC-BPT valve
© Intake manifold support
© Oil cooler
(7) Oil pressure switch
(1) Oil filter
(9) Oil filter bracket
@ Alternator adjusting bar
© Alternator bracket
6% Water outlet
@ Thermostat
@ Thermostat housing
@ Knock sensor
© Blow-by control valve
(yt) VTC solenoid valve

Commercial Service Tools

Tool name	Description	
Spark plug wrench	 NT047	Removing and installing spark plug
Valve seal cutter sel	 NT048	Finishing valve seat dimensions
Piston ring expander	 NT030	Removing and installing piston ring
Valve guide drifl	 NT015	Removing and installing valve guide **Intake** a = 9.5 mm (0.374 In) dla. b - 5.0 mm (0.19? In) dla. **E.hausl** a •= 10,S mm (0.413 In) dla. b - 6.0 mm |0.236 In) din.
Valve guide reamer	 NT016	Reaming valve guide (1) of hole for oversize valve guide (2) Unit: mm (in)
Front oil seal drifl	 NT049	Installing front oil seal a = 75 mm (2.95 In) din. b - 45 mm (1.77 In)dia.
Rear oil seal drill	 NT049	Installing rear oil seal a - 110 mm (4.33 i.i(dla. b » SO mm (3.15 in] tfia.

	1,	d_2
Intake	6.0 (0.236)	10.175 (0.4006)
Exhaust	7 0(0.276]	11.176 (0,4400)

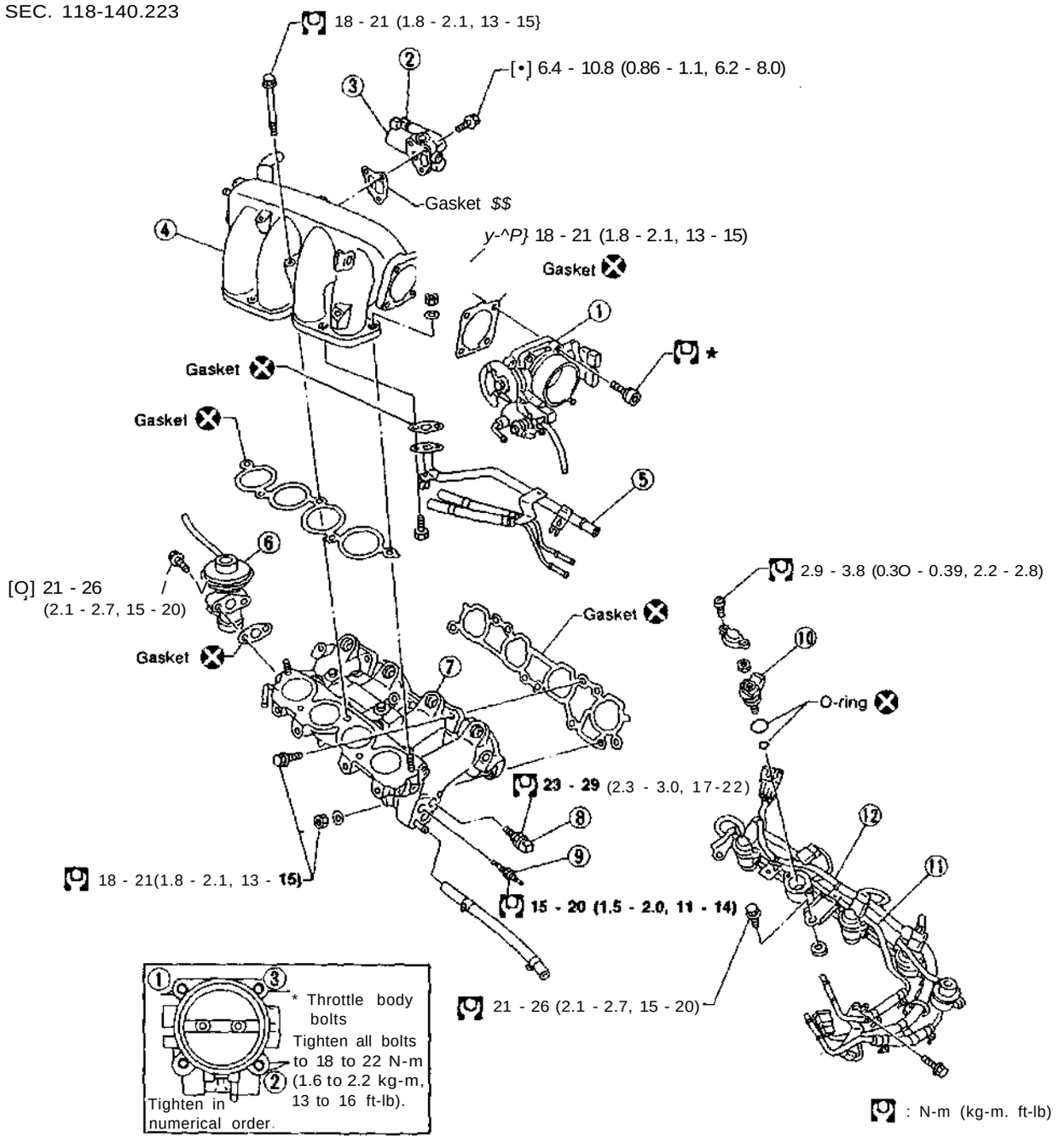
SEC. 111.118-140-147.148-150.163-164 [D| 2.9 • 3B [oJO - 0.39, 2,3 • 2.S|-
SEc! 220-223-226



SEM970E

(1) Ignition coil
© Spark plug
(3) Intake manilold collector support
® EGBC-BPT valve
© Inlake manifold support
© Oil cooler
(f) Oil pressure switch
CD Oil filter
(D Oil filler bracket
® Alternator adjusting bar
(fi) Alternator bracket
(?) Water outlet
@ Thermostat
® Thermostat housing
© Knock sensor
© Blow-by control valve
© VTC solenoid valve

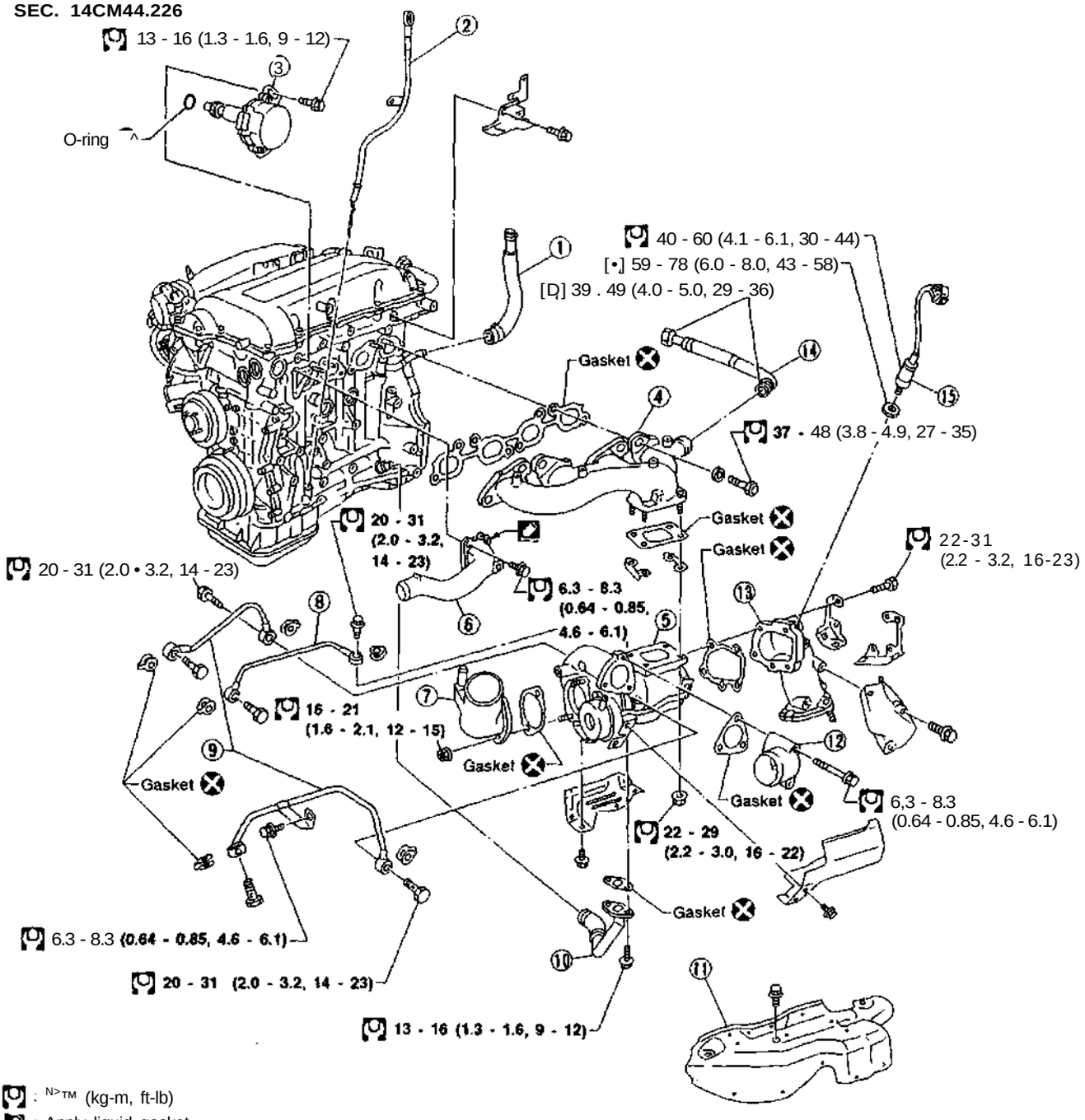
SEC. 118-140.223



SEM971E

(T) Throttle body
(?) IACV-FICD valve
(3) IACV-AAC valve
@ Intake manifold collector
© Air pipe
(6) EGR valve
(7) Intake manifold
(D Engine coolant temperature sensor
(D Thermal transmitter
© Injector
® Fuel tube assembly
© Injector harness

SEC. 14CM44.226



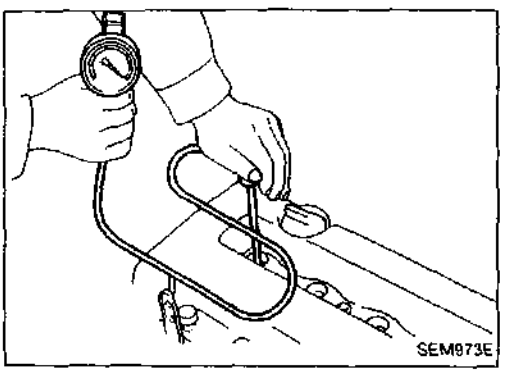
: N>TM (kg-m, ft-lb)
: Apply liquid gasket.

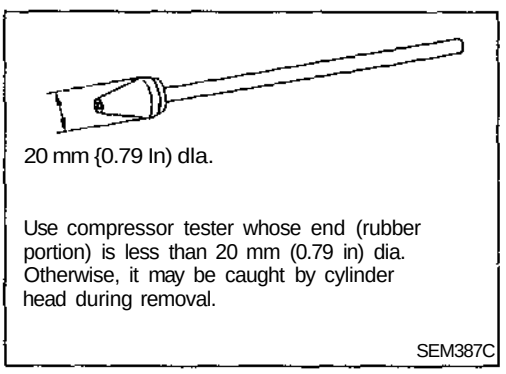
SEM972E

(3)	Blow-by hose	®	Water outlet	(Q)	Exhaust manifold cover
(2)	Oil level gauge	(7)	Air inlet	©	Air outlet
(3)	Camshaft position sensor	(D	Oil tube	@	Exhaust manifold outlet
®	Exhaust manifold	(D	Water tube	®	EGR pipe
©	Turbocharger	©	Oil return pipe	©	Heated oxygen sensor

Measurement of Compression Pressure

1. Warm up engine.
2. Turn ignition switch off.
3. Release fuel pressure.
   Refer to "Releasing Fuel Pressure" in EC section.
4. Remove all spark plugs.
5. Disconnect distributor center cable.





20 mm {0.79 In) dla.

Use compressor tester whose end (rubber portion) is less than 20 mm (0.79 in) dia. Otherwise, it may be caught by cylinder head during removal.

SEM387C

6. Attach a compression tester to No. 1 cylinder.
7. Depress accelerator pedal fully to keep throttle valve wide open.
8. Crank engine and record highest gauge indication.
9. Repeat the measurement on each cylinder as shown above.

- **Always use a fully-charged battery to obtain specified engine revolution.**

Compression pressure:

Unit: kPa (bar, kg/cm^2, psi}/300 rpm

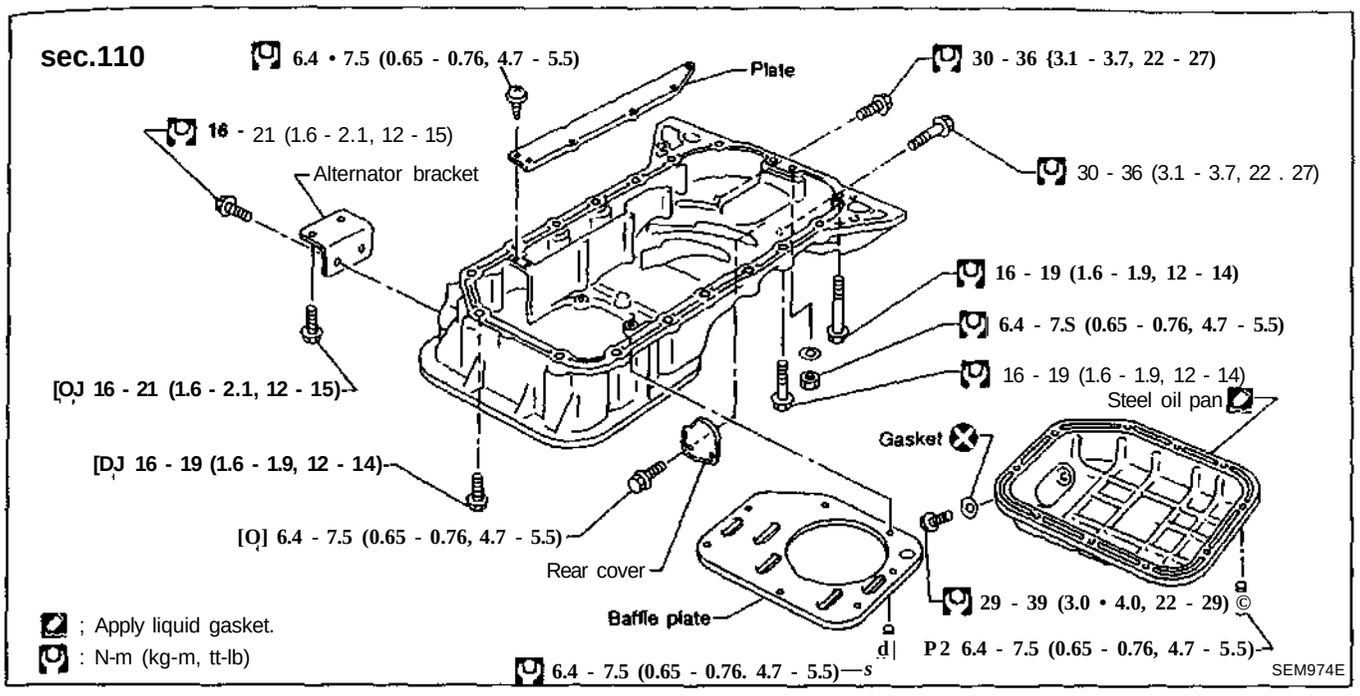
Standard	1,079(10.79, 11.0, 156)
Minimum	883 (8.83, 9.0, 128)
Difference limit between cylinders	98 (0.98, 1.0, 14)

10. If compression in one or more cylinders is low:

a. Pour a small amount of engine oil into cylinders through spark plug holes.
b. Re-test compression.

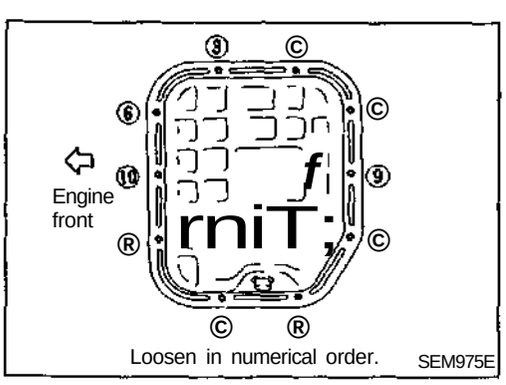
- **If adding oil helps compression, piston rings may be worn or damaged. If so, replace piston rings after checking piston for wear or damage.**
- **If pressure stays low, a valve may be sticking or seating improperly. Inspect and repair valve and valve seat. {Refer to SDS.) If valve or valve seat is damaged excessively, replace them.**
- **If compression stays low in two cylinder that are next to each other:**

a. The cylinder head gasket may be leaking, or
b. Both cylinders may have valve component damage. Inspect and repair as necessary.

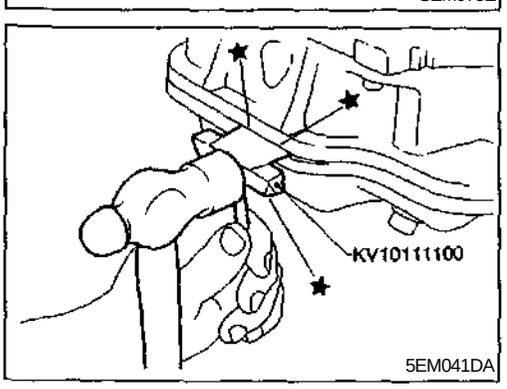


Removal

1. Remove engine under cover.
2. Drain engine oil.

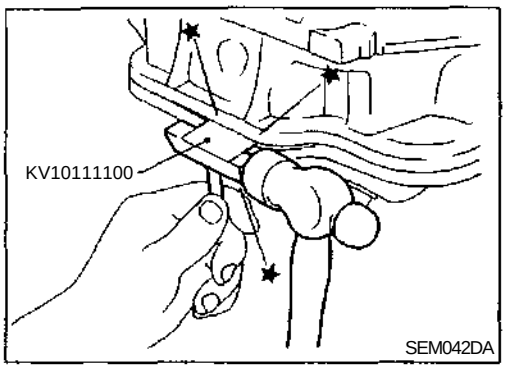


3. Remove stee! oil pan bolts.

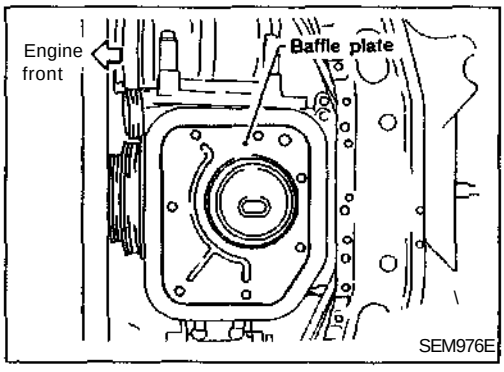


4. Remove steel oil pan.
(1) Insert Tool between aluminum oil pan and steel oil pan.
- **Be careful not to damage aluminum mating surface.**
- **Do not insert screwdriver, or oil pan flange wit) be deformed.**

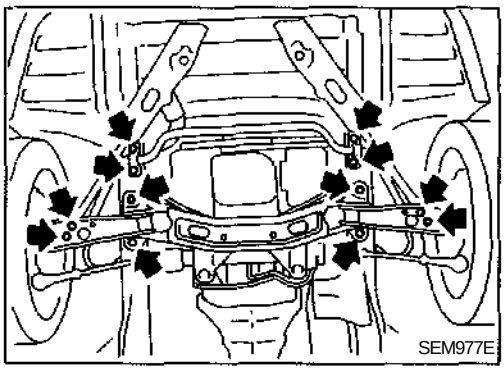
Removal (Cont'd)



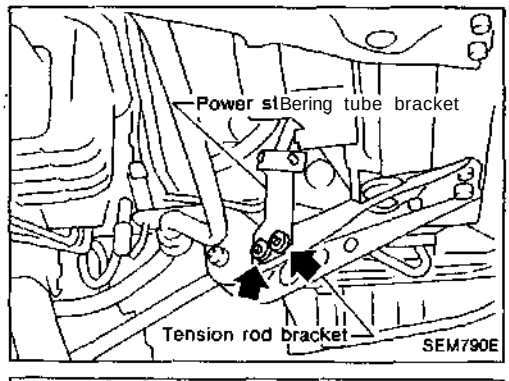
(2) Slide Tool by tapping on the side of the Tool with a hammer.



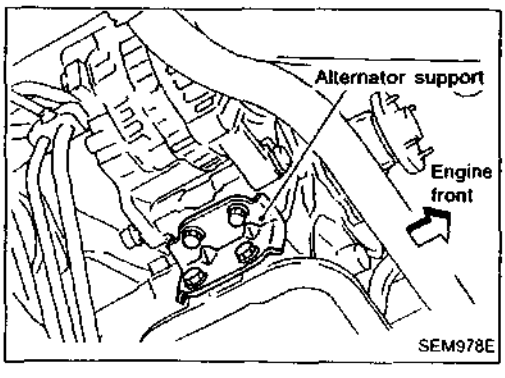
(3) Remove steel oil pan.
(4) Remove baffle plate.



5. Install engine slingers to cylinder head. Refer to "ENGINE REMOVAL" (EM-55).
6. Set a suitable hoist on engine slinger and hold the engine.
7. Remove the following parts.
- Tension rod bolts at transverse links
- Front stabilizer bar securing bolts and nuts from side member.
- Both left and right side engine mounting bolts. Refer to "ENGINE REMOVAL" (EM-55).
8. Disconnect steering shaft lower joint.

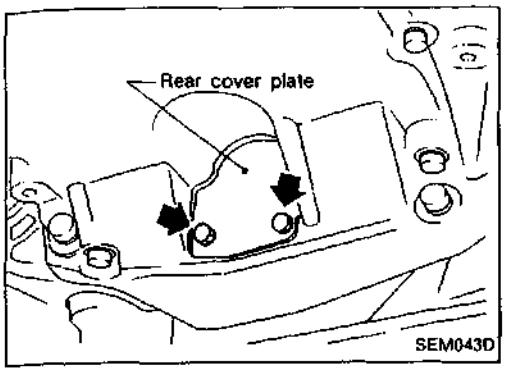


9. Remove power steering tube bracket securing bolts at left tension rod bracket.
10. Remove front suspension member securing bolts while supporting with a jack.
11. Lower front suspension member by around 60 mm (2.36 in).

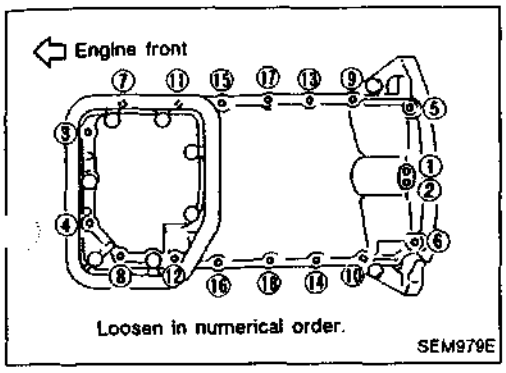


12. Remove alternator support.

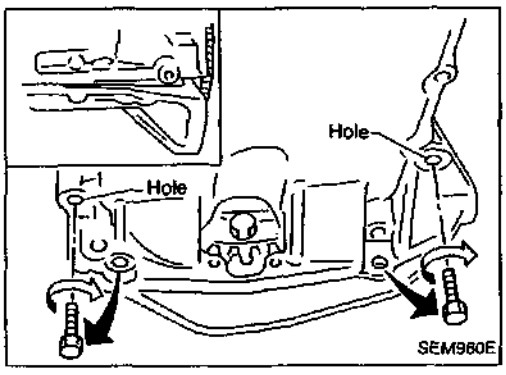
Removal (Cont'd)



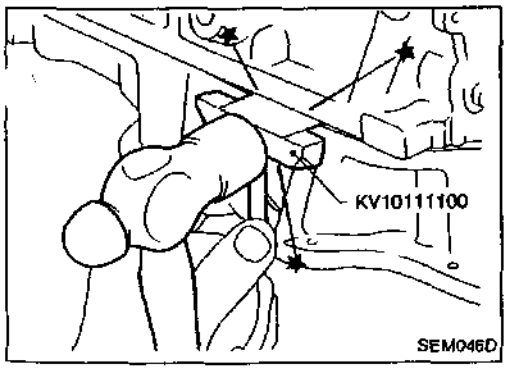
13. Remove rear cover plate.



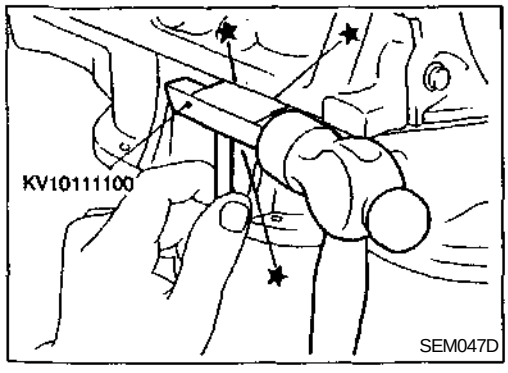
14. Remove aluminum oil pan bolts.



15. Remove four oil pan-to-transmission bolts.
16. Remove two engine-to-transmission bolts and install them into open bolt holes shown. Tighten the two bolts to release aluminum oil pan from cylinder block.



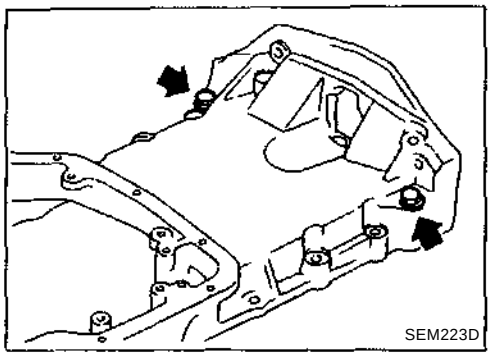
17. Remove aluminum oil pan.
(1) Insert Tool between cylinder block and aluminum oil pan.
- **Be careful not to damage aluminum mating surface.**
- **Do not insert screwdriver, or oil pan flange will be deformed.**



(2) Slide Tool by tapping on the side of the Tool with a hammer.

Removal (Cont'd)

18. Remove the two oil pan-to-transmission bolts previously installed in aluminum oil pan.

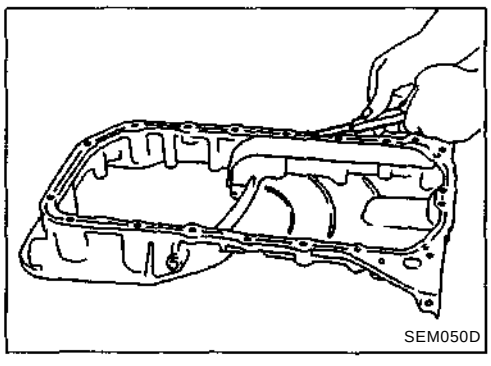

SEM223D

Installation

1. Install aluminum oil pan.

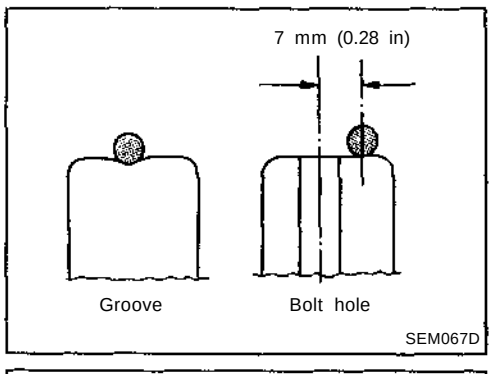
(1) Before installing aluminum oil pan, remove all traces of liquid gasket from mating surfaces using a scraper.

- Also remove traces of liquid gasket from mating surface of cylinder block and front cover.


SEM050D

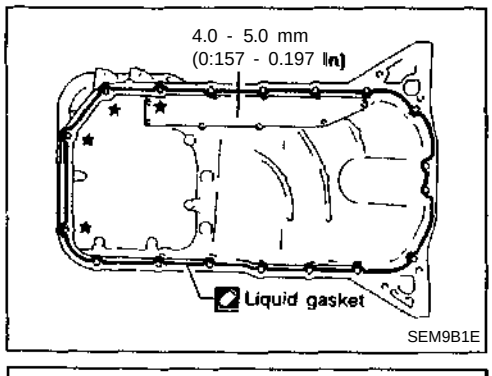
(2) Apply a continuous bead of liquid gasket to mating surface of aluminum oil pan.

- **Use Genuine Liquid Gasket or equivalent.**



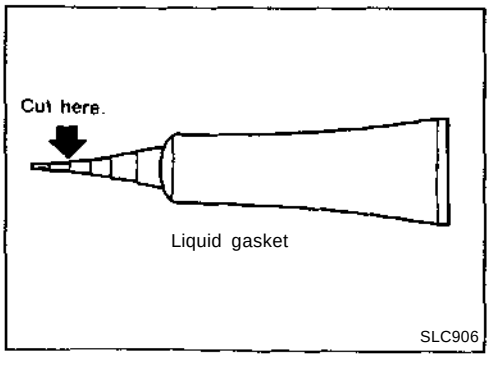
SEM067D

- **For areas marked with "*", apply liquid gasket to the outer side of the bolt hole.**



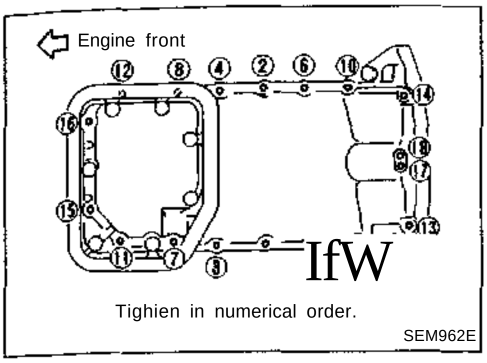
SEM9B1E

- **Be sure liquid gasket is 4.0 to 5.0 mm (0,157 to 0.197 in) wide.**
- **Attaching should be done within 5 minutes after coating.**



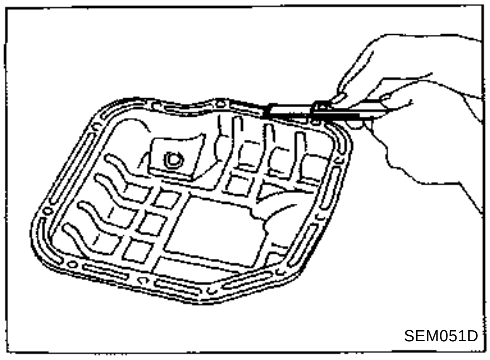
SLC906

Installation (Cont'd)



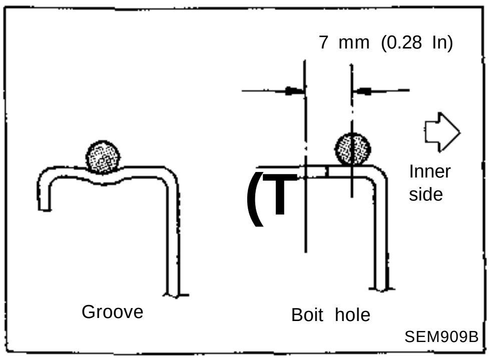
(3) Install aluminum oi! pan.
- Tighten bolts in numerical order shown.
  © - (g) bolts:
  ρ: 16 - 19 Nm (1.6 - 1.9 kg-m, 12 - 14 fi-lb)
  ⑰ **bolts:**
  [DJ: 6.4 - 7.5 Nm (0.65 - 0.76 kg-m, 4.7 - 5.5 ft-lb)

2. Install the four oil pan-to-transmission bolts.
3. Install rear cover plate.
4. Install alternator support.
5. Tighten front suspension member securing bolts.
6. Install all removed parts after removing steel oil pan.

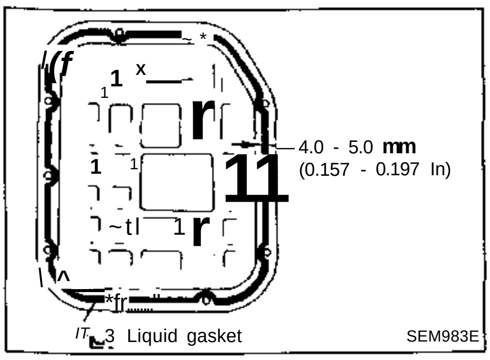


7. Install steel oi! pan.

(1) Before installing steel oil pan, remove all traces of liquid gasket from mating surfaces using a scraper.
- Also remove traces of liquid gasket from mating surface of aluminum oil pan.



(2) Apply a continuous bead of liquid gasket to mating surface of steel oil pan.
- **Use Genuine Liquid Gasket or equivalent.**



GI
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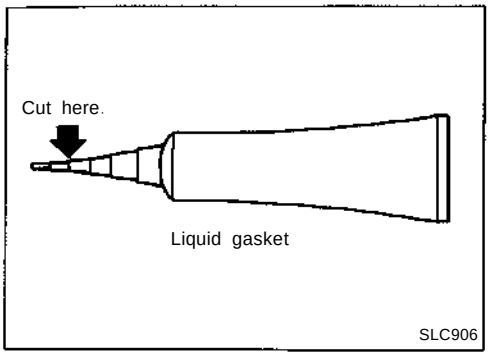
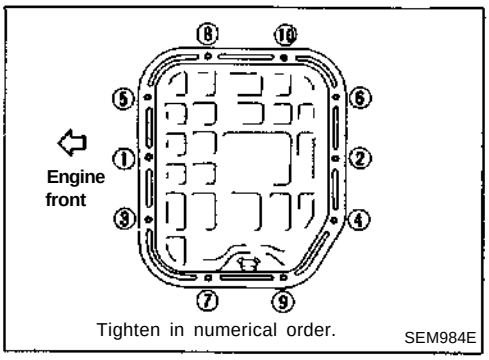
Installation (Cont'd)

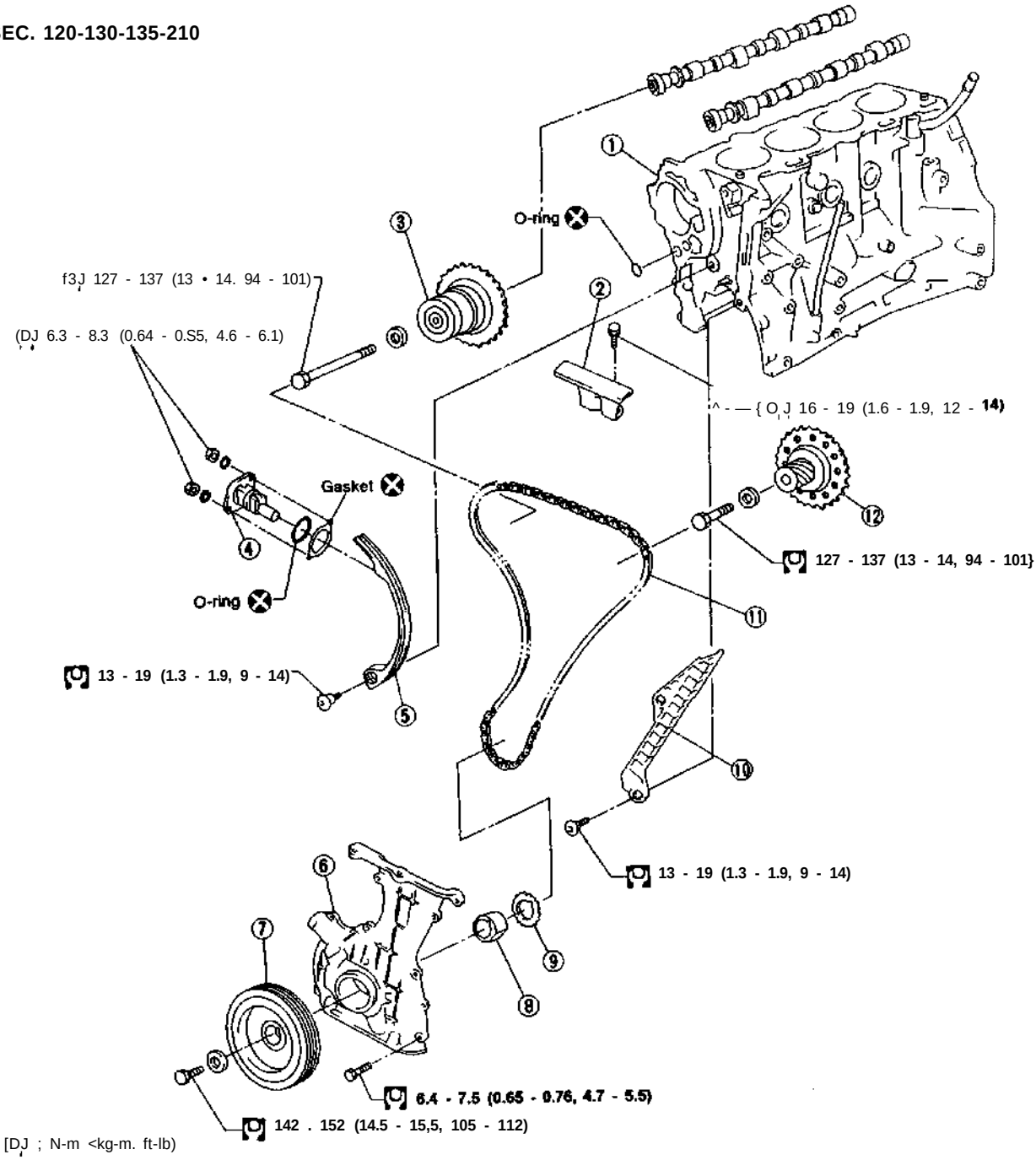


- **Be sure liquid gasket is 4.0 to 5.0 mm (0.157 to 0.197 in) wide.**
- **Attaching should be done within 5 minutes after coating.**



(3) Install steel oil pan.
- Install bolts in numerical order shown.
- Wait at least 30 minutes before refilling engine oil.

SEC. 120-130-135-210

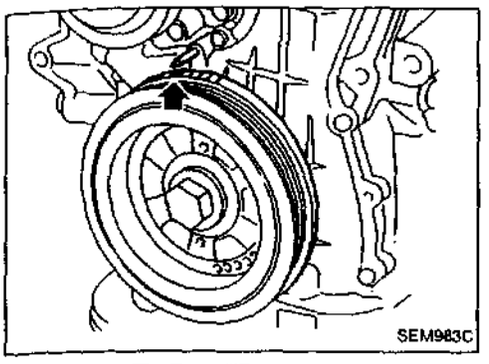


[DJ ; N-m <kg-m. ft-lb)

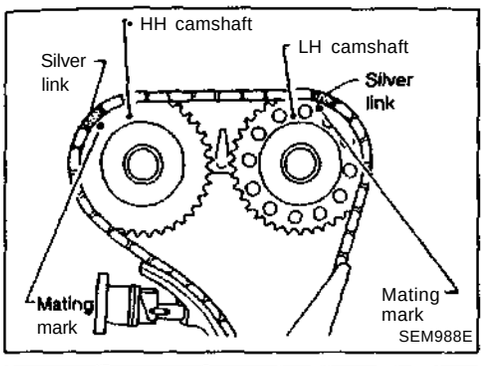
SEM965E

(5 Cylinder block
(2) Chain guide
(3) RH camshaft sprocket
© Chain tensioner
(D Chain guide
(D Front cover
(7) Crank pulley
(8) Oil pump spacer
(9) Crankshaft sprocket
@ Chain guide
@ Timing chain
© LH camshaft sprocket

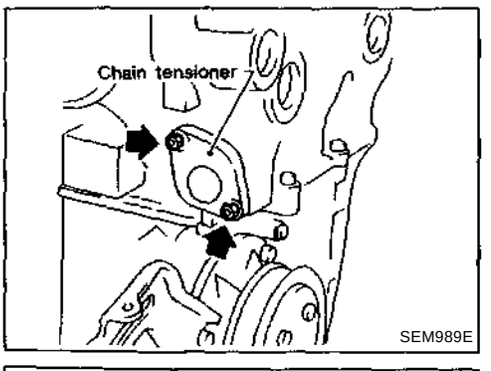
Removal (Cont'd)



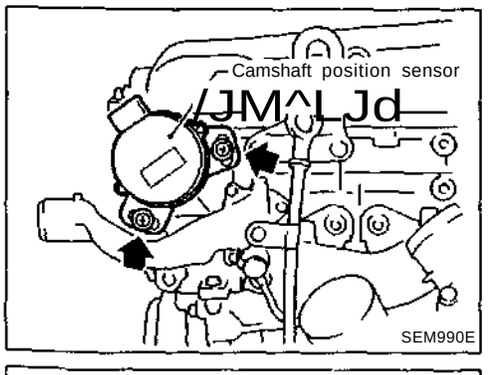
14. Set No. **1** piston at TDC on the compression stroke by rotating crankshaft.



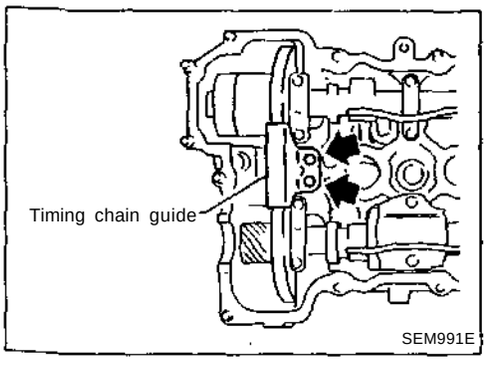
- **Rotate crankshaft until mating mark on camshaft sprocket is set at position indicated in figure at left.**



15. Remove chain tensioner.



16. Remove camshaft position sensor.



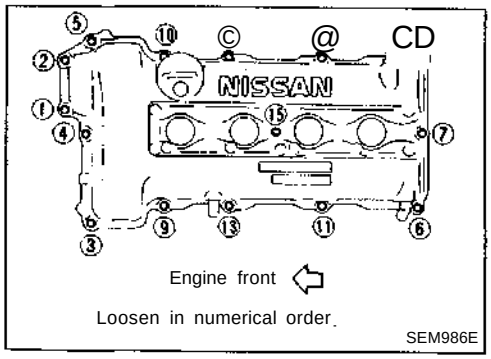
17. Remove timing chain guide.

CAUTION:

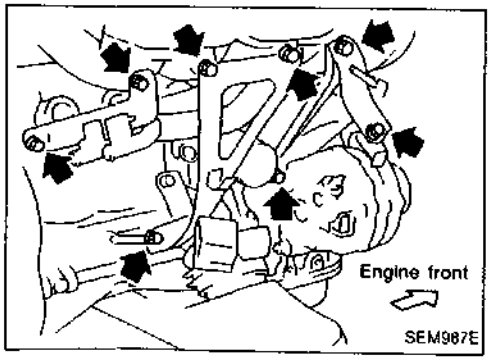
- **After removing timing chain, do not turn crankshaft and camshaft separately, or valves wilt strike piston heads.**
- **When installing rocker arms, camshafts, chain tensioner, oi! seals, or other sliding parts, lubricate contacting surfaces with new engine oil.**
- **Apply new engine oil to bolt threads and seat surfaces when Installing cylinder head, camshaft sprocket, crankshaft pulley, and camshaft brackets.**

Removal

1. Release fuel pressure.
   Refer to "Releasing Fuel Pressure" in EC section.
2. Remove engine under covers.
3. Drain coolant.
4. Remove radiator.
5. Remove air duct to intake manifold and air recirculation duct.
6. Remove PCV hoses from rocker cover.
7. Remove drive belts and water pump pulley.
8. Remove alternator.
9. Remove power steering oil pump.
10. Remove the following parts from cylinder head and intake manifold: vacuum hoses, fuel hoses, water hoses, wires, harness, connectors and so on.
11. Remove ignition coils and all spark plugs.

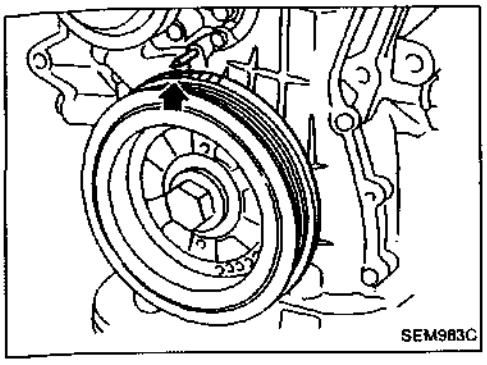


12. Remove rocker cover.

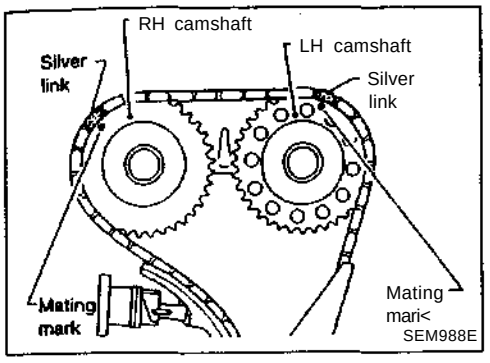


13. Remove intake manifold supports.

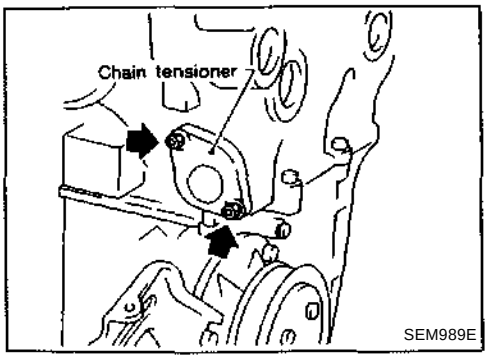
Removal (Cont'd)



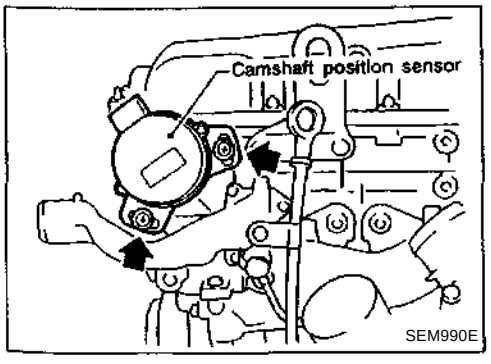
14. Set No. 1 piston at TDC on the compression stroke by rotating crankshaft.



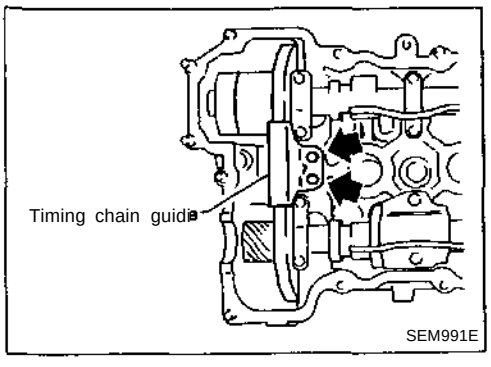
- **Rotate crankshaft until mating mark on camshaft sprocket is set at position indicated in figure at left.**



15. Remove chain tensioner.

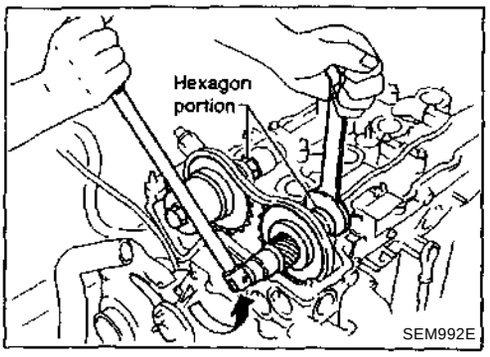


16. Remove camshaft position sensor.

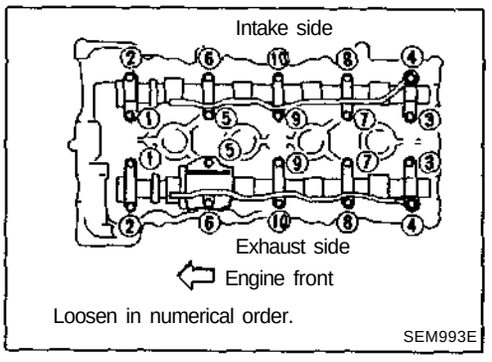


17. Remove timing chain guide.

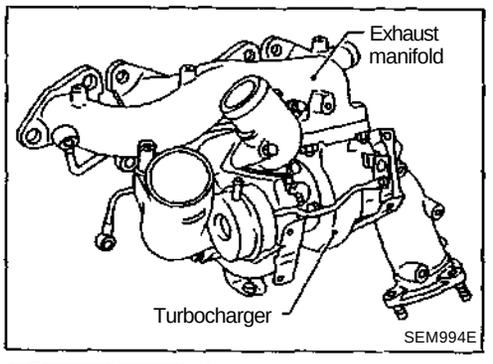
Removal (Cont'd)



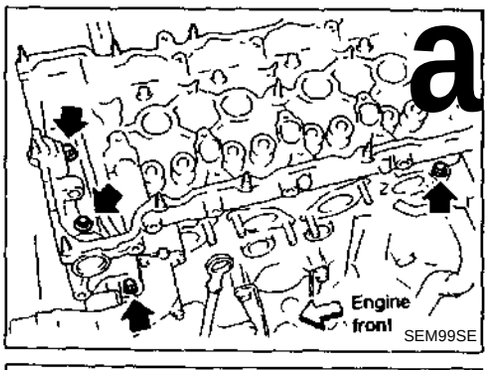
18. Remove camshaft sprockets.



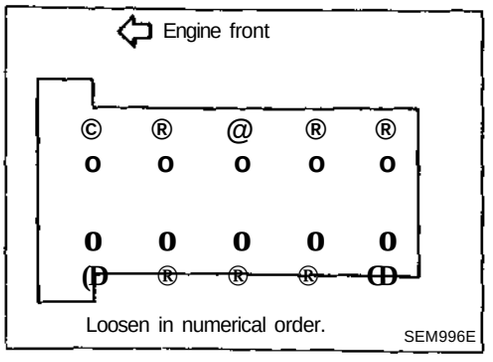
19. Remove camshafts, camshaft brackets, oil tubes and baffie plate.



20. Remove exhaust manifold with turbocharger. Refer to "Removal" in "TURBOCHARGER" (EM-49).



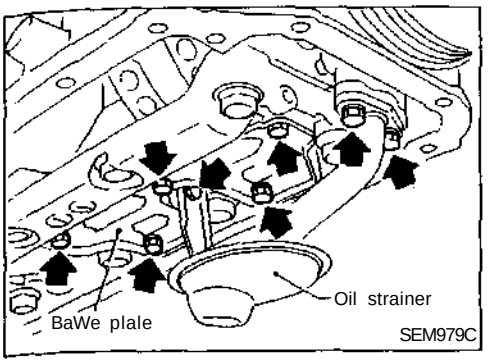
21. Remove cylinder head outside bolts and inside sub bolts.



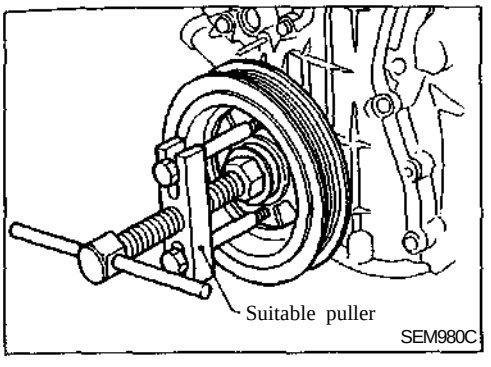
22. Remove cylinder head bolts.
- **A warped or cracked cylinder head may result from removing in incorrect order.**
- **Bolts should be loosened in two or three steps.**

23. Remove cylinder head with intake manifold.

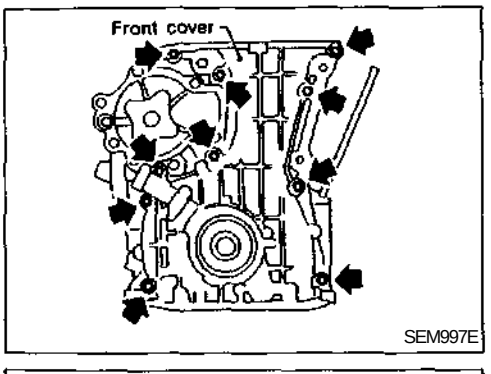
Removal (Cont'd)



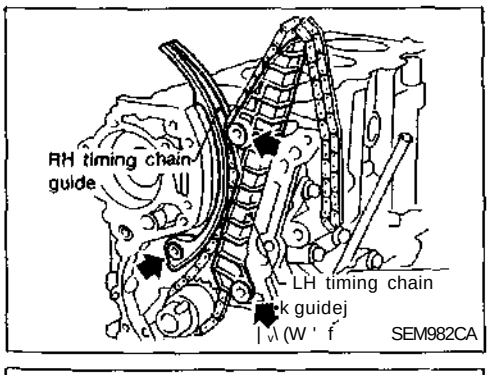
24. Remove oil pans.
    Refer to "Removal" in "OIL PAN" (EM-13).
25. Remove oil strainer and baffle plate.



26. Remove crankshaft pulley.



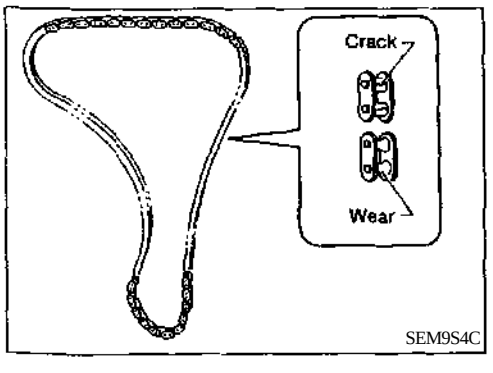
27. Remove front cover.

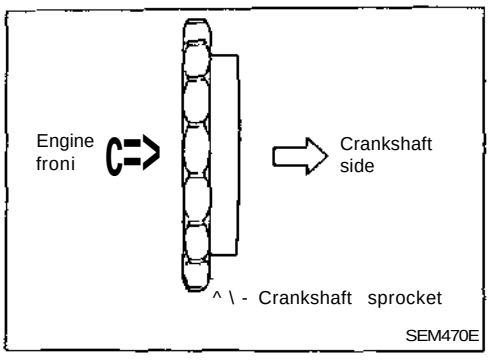


28. Remove timing chain guides and timing chain.

Inspection

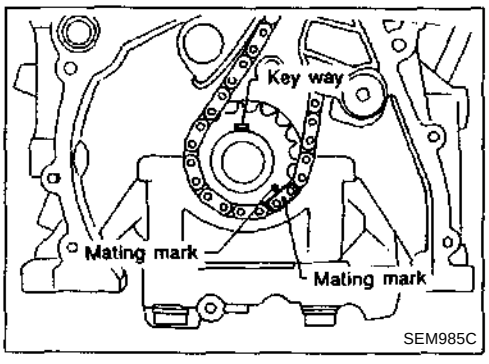
Check for cracks and excessive wear at roller links. Replace chain if necessary.



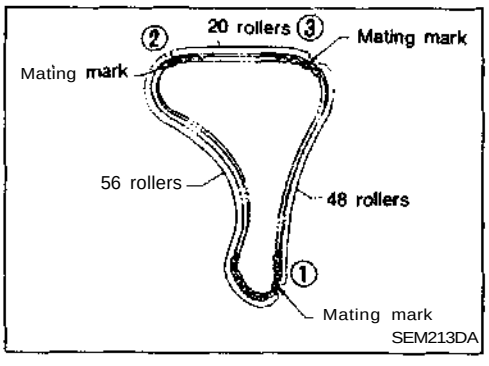


Installation

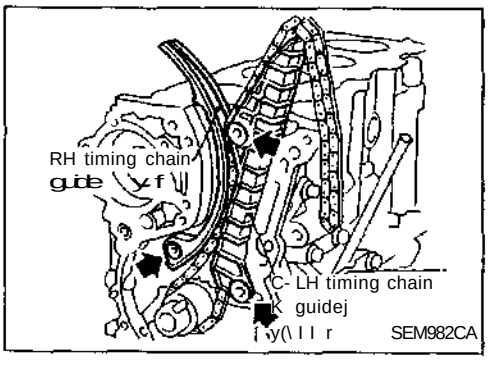
1. Install crankshaft sprocket on crankshaft.



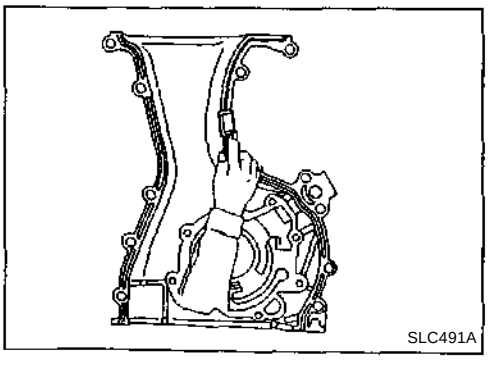
2. Position crankshaft so that No. 1 piston is set at TDC an key way is at 12 o'clock. Fit timing chain on cranksha sprocket, aligning the mating marks.



- Mating mark color on timing chain.
  (1) : Gold
  (2), (3): Silver

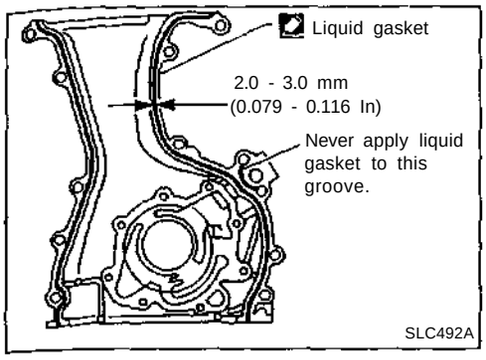


3. Install timing chain and timing chain guides.

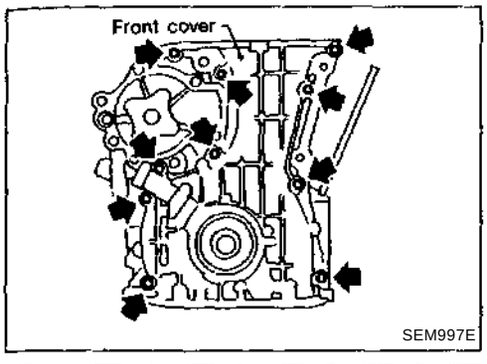


4. Before installing front cover, remove all traces of liquid gasket from mating surface using a scraper.
- Also remove traces of liquid gasket from mating surface of cylinder block.

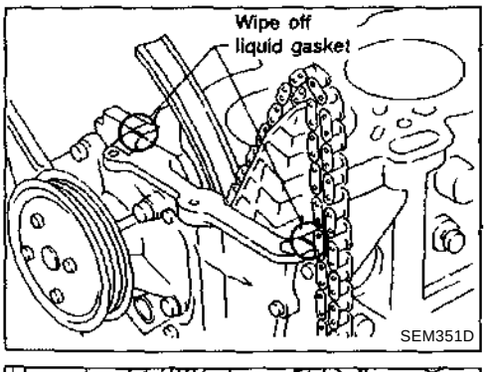
Installation (Cont'd)



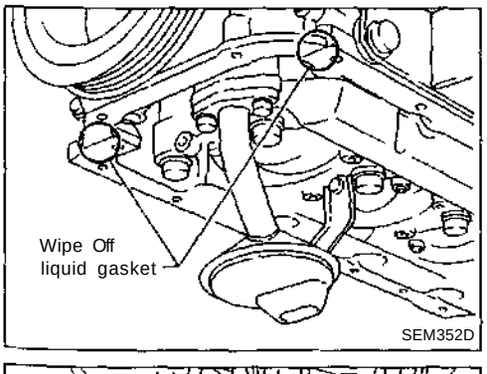
5. Apply a continuous bead of liquid gasket to mating surface of front cover.
- **Use Genuine Liquid Gasket or equivalent.**

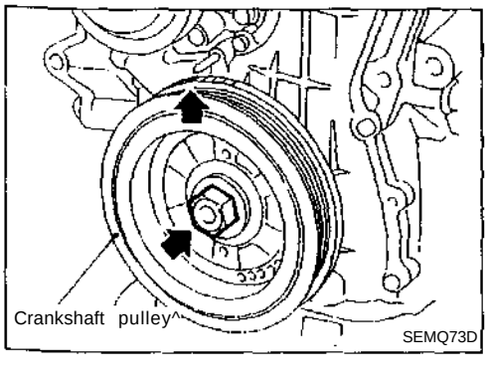


6. Install oil pump drive spacer and front cover.
- **Make sure that O-ring is installed on oil pump outlet passage of cylinder block.**



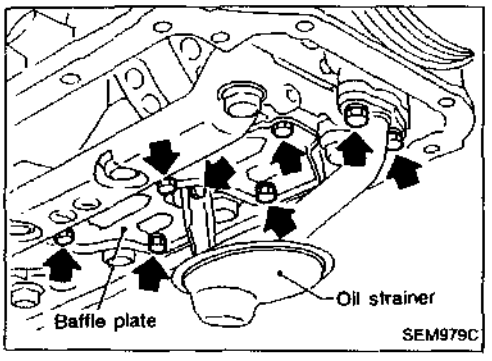
- Wipe off excessive liquid gasket.





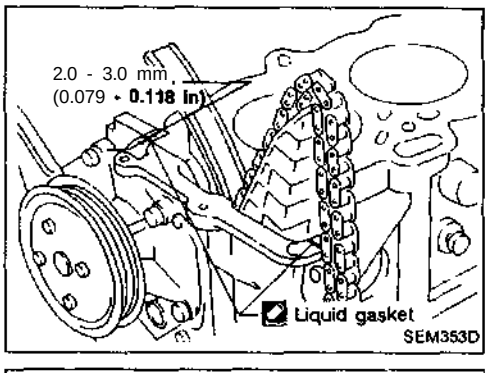
7. Install crankshaft pulley.
8. Set No. 1 piston at TDC on its compression stroke.

Installation (Cont'd)

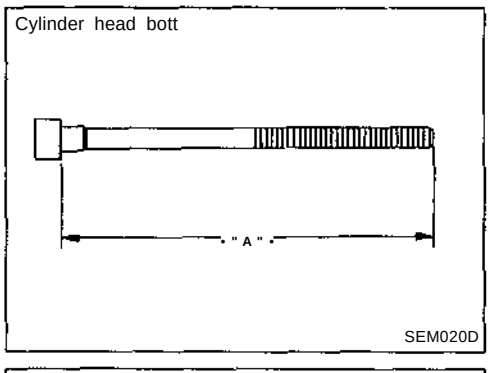


9. Install oil strainer and baffle plate.

10. Install oil pan.
Refer to "Installation" in "OIL PAN" (EM-13).



11. Before installing cylinder head gasket, apply a continuous bead of liquid gasket to mating surface of cylinder block.



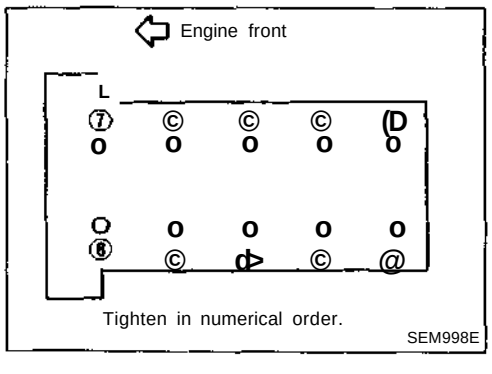
12. Install cylinder head with intake manifold.

CAUTION:

The cylinder head bolts can be reused providing dimension "A" is not exceeded.

Dimension "A":

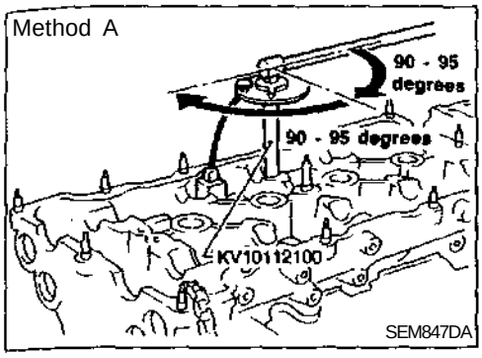
158.2 mm {6.23 in)



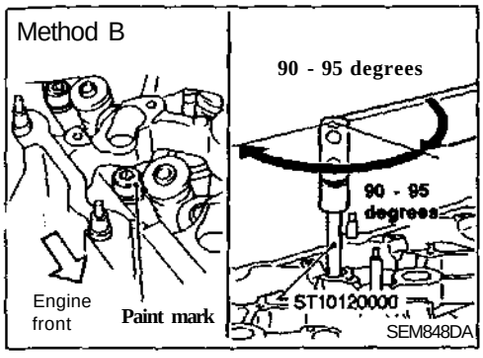
- **Cylinder head bolts tightening procedure:**

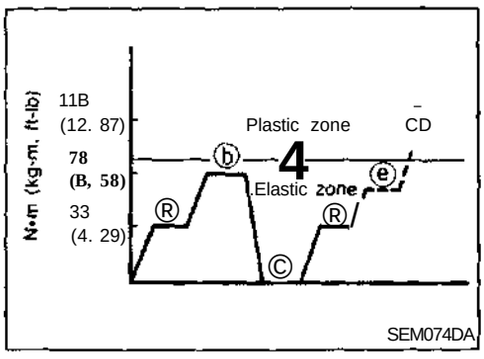
a. **Tighten all bolts to 39 Nm (4.0 kg-m, 29 ff-lb).**
b. **Tighten all bolts to 78 Nm (8.0 kg-m, 58 ft-lb).**
c. **Loosen all bolts completely.**
d. **Tighten all bolts to 34 to 44 Nm (3.5 to 4.5 kg-m, 25 to 33 ft-lb).**

Installation (Cont'd)



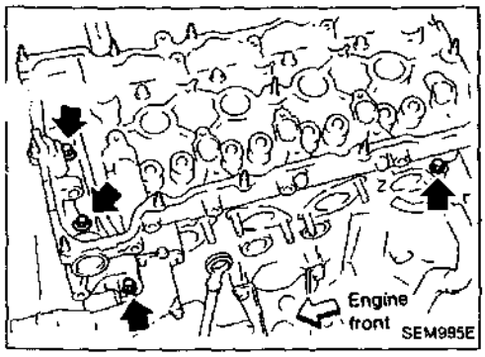
e. Method A: Turn all bolts 90 to 95 degrees clockwise with Tool or suitable angle wrench.
Method B: If an angle wrench is not available, mark all cylinder head bolts on the side facing engine front. Then, turn each cylinder head bolt 90 to 95 degrees clockwise.
f. Turn all bolts 90 to 95 degrees clockwise.
g. Ensure that paint mark on each bolt faces the rear of the engine. (Method B only)
Do not turn any bolt 180 to 190 degrees clockwise all at once.





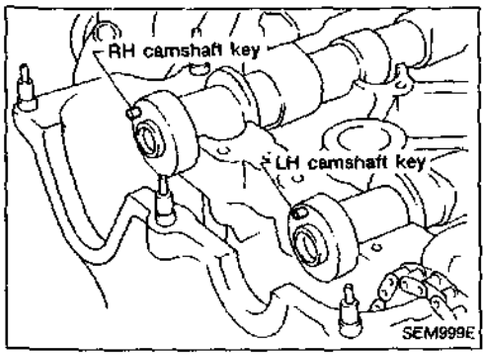
	Tightening torque Nm (kg-m, ft-lb)
®	39 (4.0, 29)
®	78 (B.O, 58)
®	0 (0, 0)
®	39 ±5 (4.0±0.5, 28.9±3.6)
®	90°+4 degrees
ⓕ	90°+4 degrees

13. Install cylinder head outside bolts and inner sub-bolts.
14. Install exhaust manifold with turbocharger. Refer to "Installation" in "TURBOCHARGER" (EM-53).

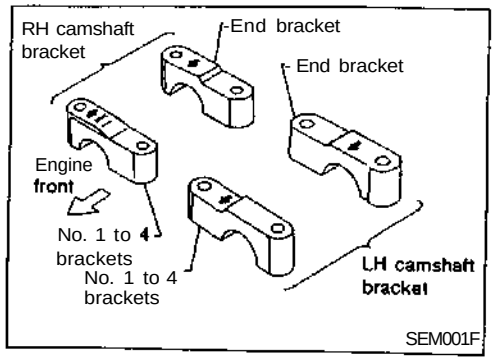


15. Install camshafts, camshaft brackets, oil tubes and baffle plate.

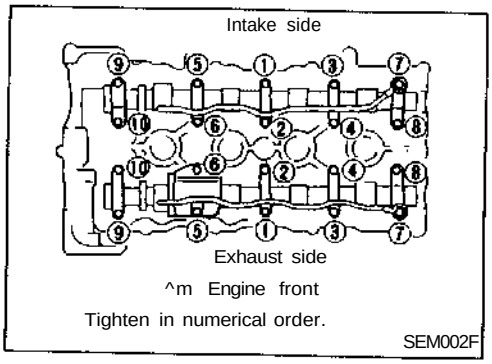
- Position camshaft.
  a. LH camshaft key at about 12 o'clock
  b. RH camshaft key at about 10 o'clock



Installation (Cont'd)



- **Position camshaft bracket.**



- **Camshaft bracket bolts tightening procedure**

STEP 1:

Tighten bolts (9) - ® in that order then tighten bolts (1) - (8) in that order.

[•]: 2 Nm (0.2 kg-m, 1.4 ft-Jb)

STEP 2:

Tighten bolts in the specified order.

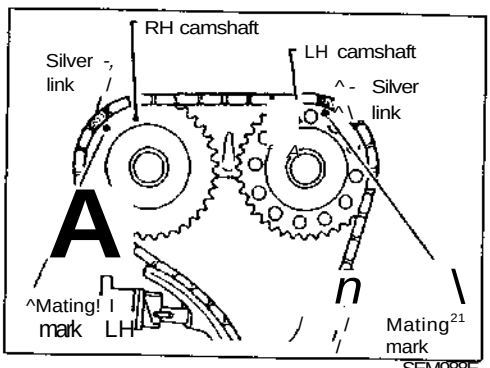
[D]: 6 Nm (0.6 kg-m, 4.3 ft-lb)

STEP 3:

Tighten bolts in the specified order.

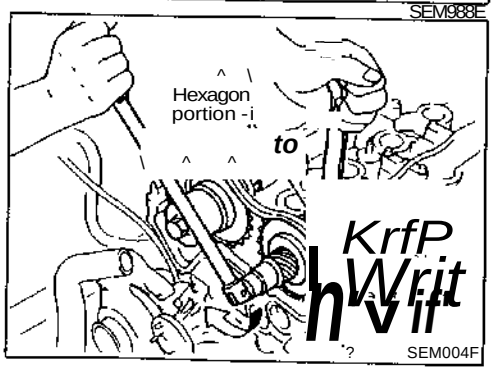
[DJ: 9.0 - 11.8 N-m

(0.92 -1.2 kg-m, 6.7 - 8.7 ft-lb)



16. Install camshaft sprockets.

Line up mating marks on timing chain with mating marks on camshaft sprockets.



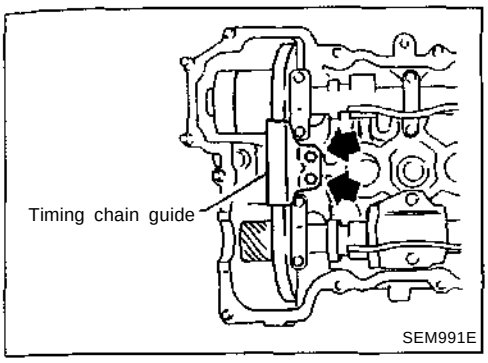
- Lock camshafts as shown in figure and tighten to specified torque.

[•]: 127-137 N-m

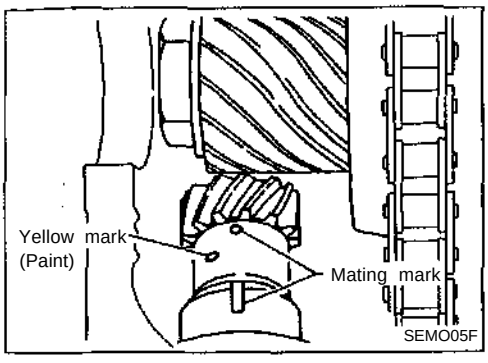
(13-14 kg-m, 94-101 ft-lb)

Installation (Cont'd)

17. Install timing chain guide.

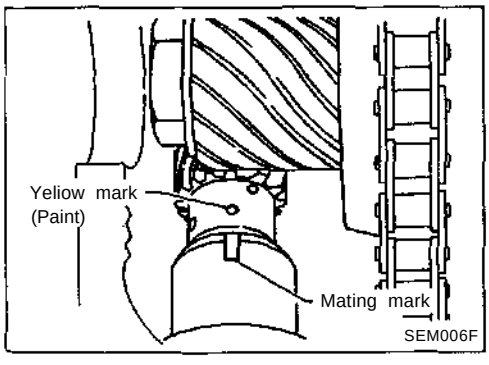


18. Install camshaft position sensor.
a. Make sure that No. 1 piston is at TDC on its compression stroke.
b. Set mating marks on rotor shaft of camshaft position sensor as shown.



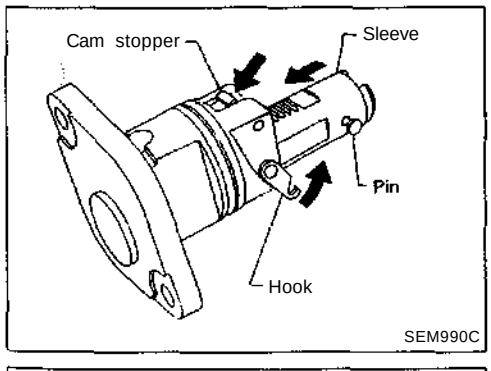
c. Install camshaft position sensor aligning the center of fixing bolt hole.
- **After installing, confirm that mating marks on rotor shaft of camshaft position sensor are as shown.**

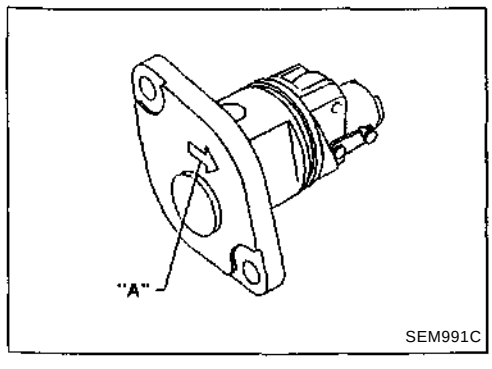
d. Tighten fixing bolts.



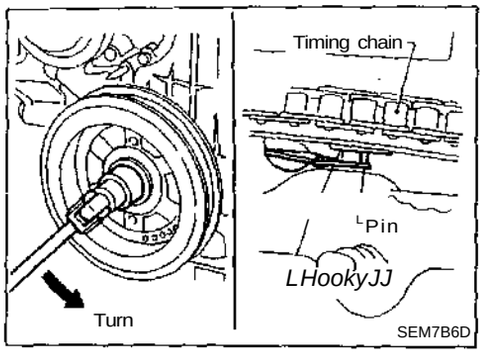
19. Install chain tensioner.

Press cam stopper down and "press-in" sleeve until hook can be engaged on pin. When tensioner is bolted in position the hook will release automatically. Ensure arrow "A" faces the front of the engine.

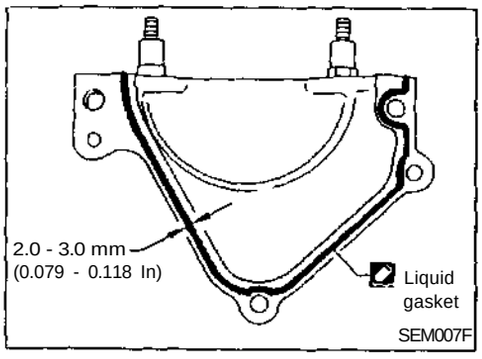




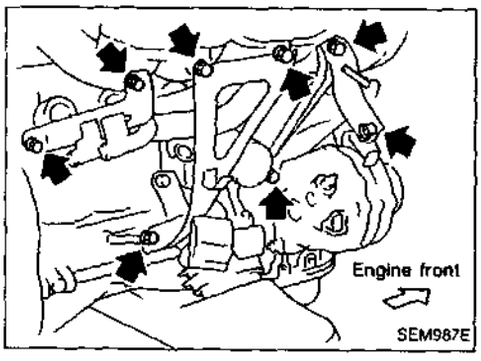
Installation (Cont'd)



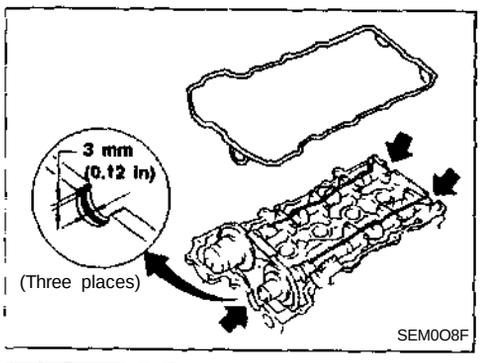
- **If hook does not release automatically, turn crankshaft counterclockwise until it does release.**



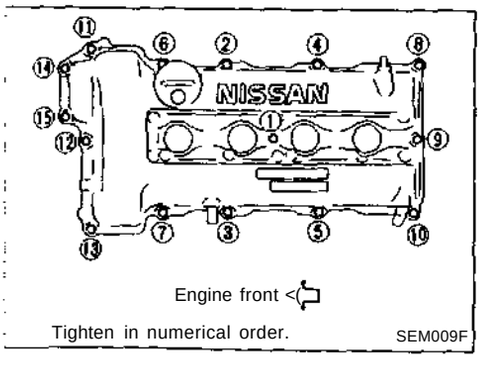
20. Install cylinder head front cover.
- Before installing, remove all traces of liquid gasket from mating surface of cylinder head and the cover using a scraper.
- Apply a continuous bead of liquid gasket to mating surface of cylinder head front cover.
- **Use Genuine Liquid Gasket or equivalent.**



21. Install intake manifold supports.



22. Remove all old liquid gasket from mating surfaces of rocker cover and cylinder head.
23. Apply a continuous bead of liquid gasket to mating surface of rocker cover gasket and cylinder head.
- **Use Genuine Liquid Gasket or equivalent.**



24. install rocker cover.

Rocker cover tightening procedure:

(1) Tighten nuts (T) - ® - © - © - (§) in that order to 4 N-m (0.4 kg-m, 2.9 ft-lb).

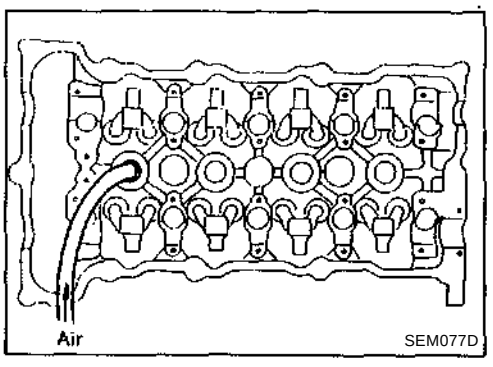
(2) Tighten nuts ® to © as indicated in figure to 8 to 10 N-m (0.8 to 1.0 kg-m, 5.8 to 7.2 ft-lb).

Installation (Conrd)

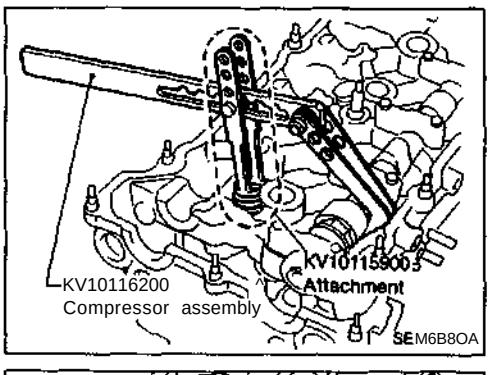
25. Reinstall any parts removed in reverse order of removal.
- When refilling engine coolant, refer to "Engine Maintenance" in MA section.

VALVE OIL SEAL

1. Remove rocker cover.
2. Remove camshafts and sprockets.
   Refer to "Removal" in "TIMING CHAIN" (EM-20).
3. Remove ignition coils on spark plugs.

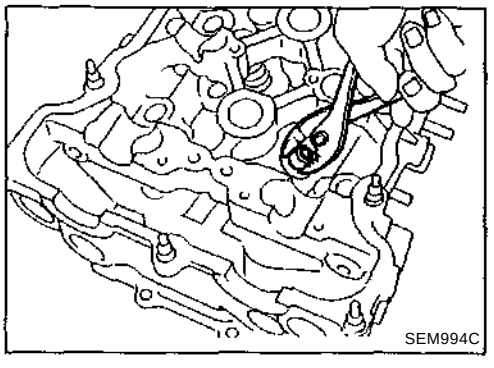


4. Install air hose adapter into spark plug hole and apply air pressure to hold valves in place. Apply a pressure of 490 kPa (4.9 bar, 5 kg/cm^2, 71 psi).
5. Remove rocker arm, rocker arm guide and shim.

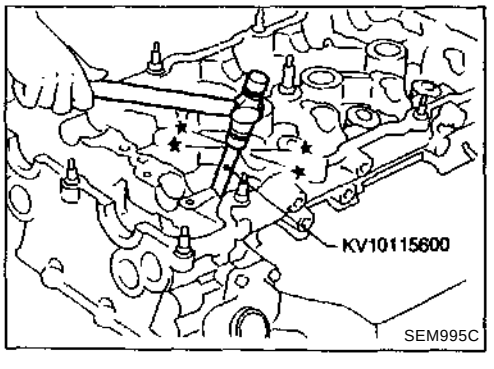


6. Remove valve spring with Tool.

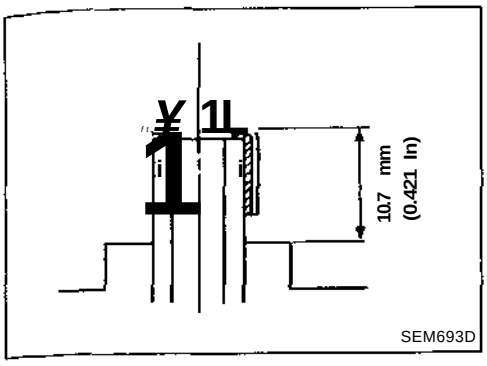
Piston concerned should be set at TDC to prevent valve from falling.



7. Remove valve oil seal.

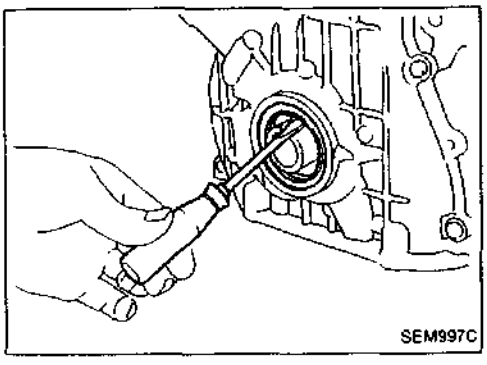


8. Apply engine oil to new valve oil sea! and install it with Tool.

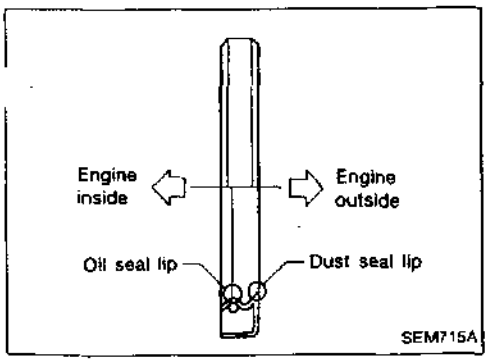


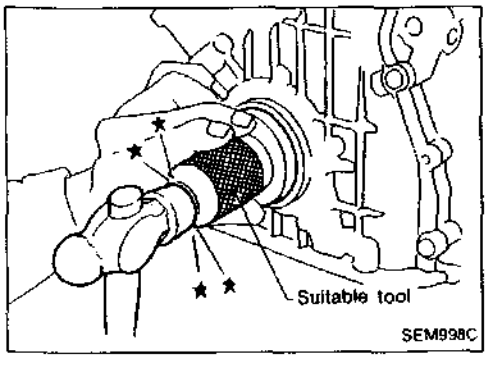
FRONT OIL SEAL

1. Remove the following parts:
- Engine under cover
- Drive belts
- Crankshaft pulley

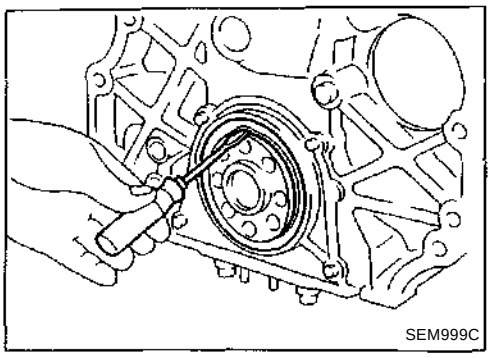


2. Remove front oil seal.
Be careful not to scratch front cover.





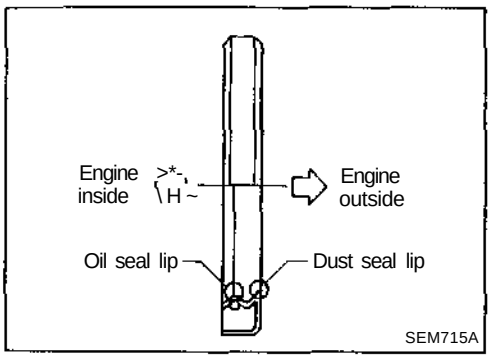
3. Apply engine oil to new oil seai and install it using a suitable tool.


SEM999C

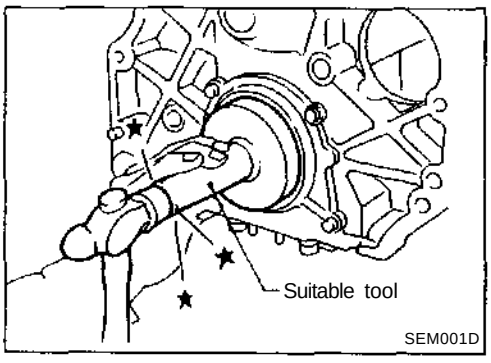
REAR OIL SEAL

1. Remove transmission. (Refer to MT or AT section.)
2. Remove flywheel or drive plate.
3. Remove rear oil seal.

Be careful not to scratch rear oil seal retainer.



SEM715A

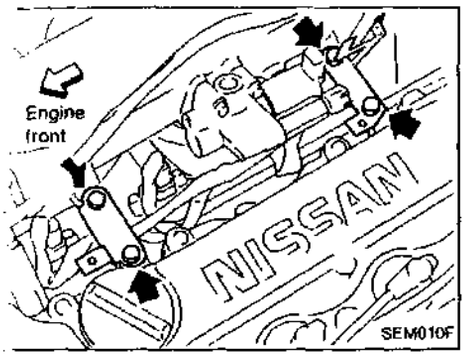


SEM001D

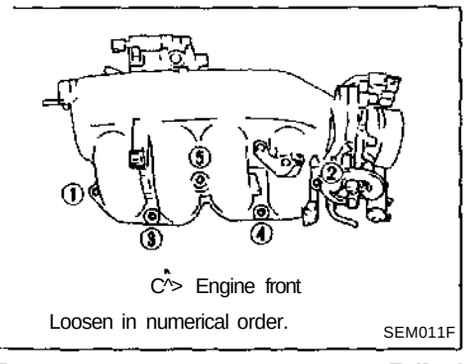
4. Apply engine oil to new oil seal and install it using a suitable tool.

Removal

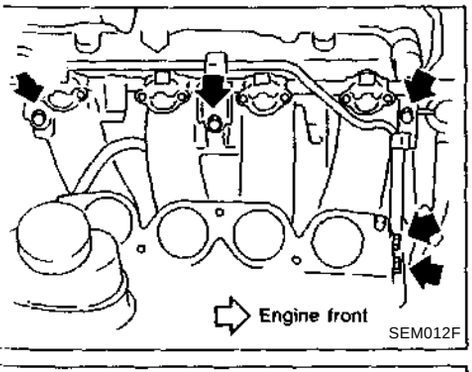
1. Release fuel pressure,
   Refer to "Releasing Fuel Pressure" in EC section.
2. Drain coolant.
3. Remove air duct from intake manifold.
4. Remove PCV hoses from rocker cover.
5. Remove vacuum hoses, fuel hoses, water hoses, wires, harnesses, connectors, etc. from intake manifold.



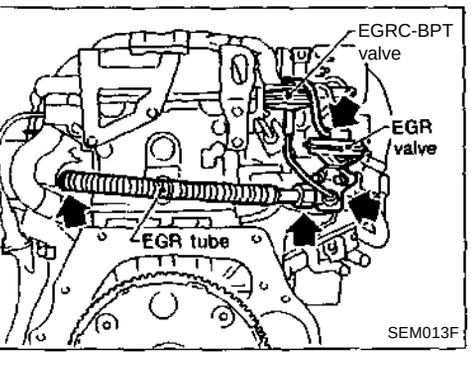
6. Remove intake manifold collector supports.



7. Remove intake manifold collector.

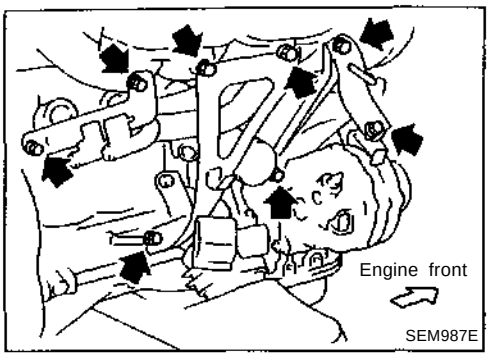


8. Remove harness connectors of engine coolant temperature sensor and thermal transmitter.
9. Remove fuel tube assembly.

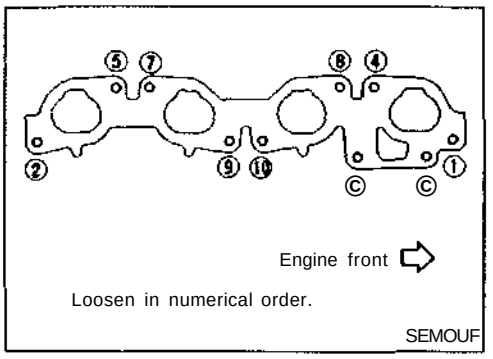


10. Remove EGR tube.
11. Remove hose and tube between EGR valve and EGRC-BPT valve.

Removal (Cont'd)

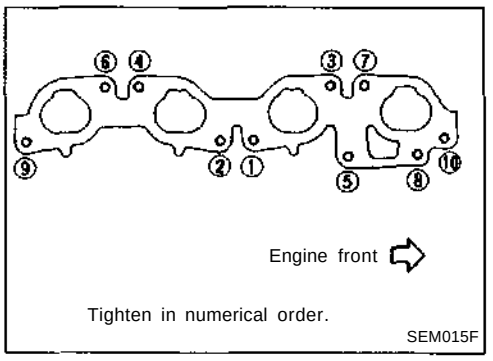


12. Remove intake manifold supports.

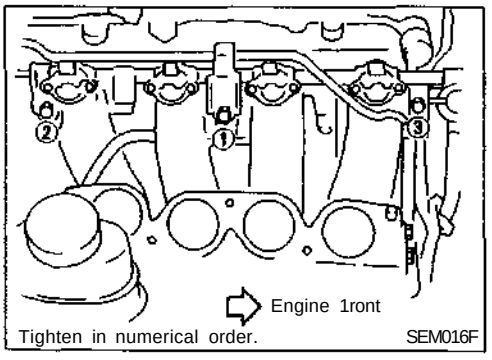


13. Remove intake manifold.

Installation

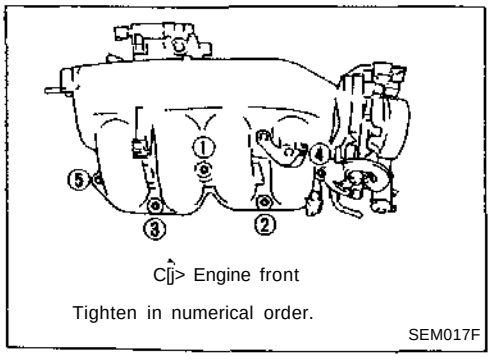


1. Install intake manifold.
2. install intake manifold supports.
3. Install EGR tube.
4. Install hose and tube between EGR valve and EGRC-BPT valve.



5. Install fuel tube assembly.
- **Tighten bolts in two steps.**
  1st: 9.3 - 10.8 Nm {0.95 - 1.1 kg-m, 6.9 - 8.0 ft-lb)
  2nd: 21 - 26 Nm (2.1 - 2.7 kg-m, 15 - 20 ft-lb)

6. Connect harness connectors of engine coolant temperature sensor and thermal transmitter.

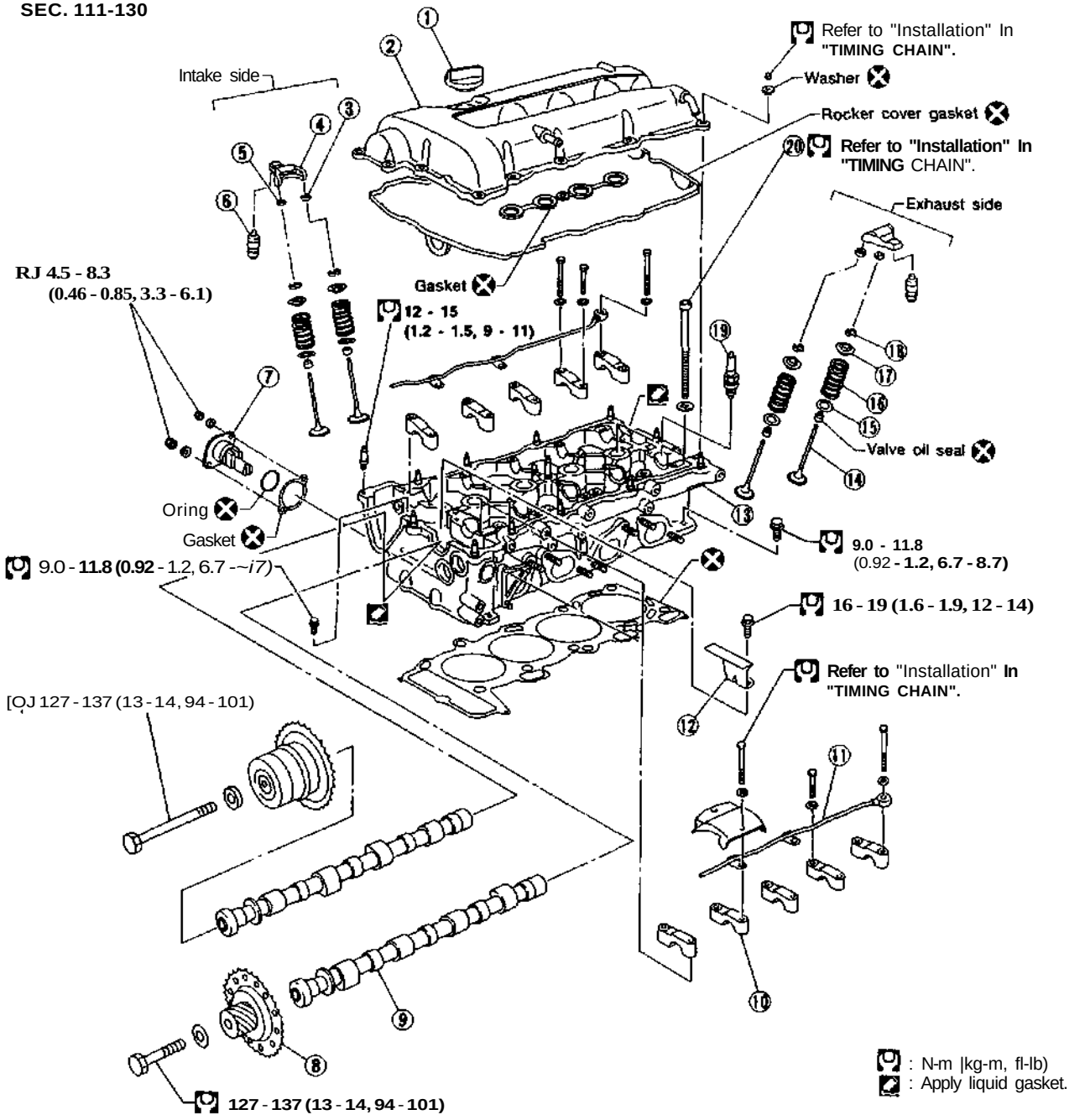


7. Install intake manifold collector.

Installation (Cont'd)

8, Reinstall any parts removed in reverse order of removal.

SEC. 111-130

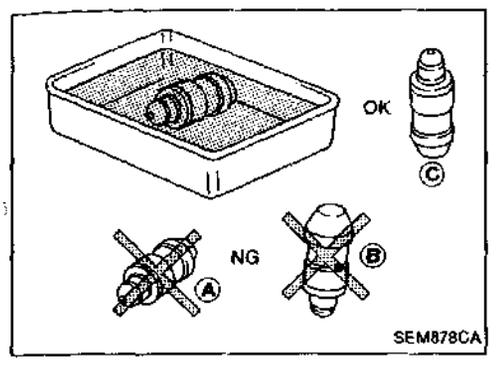


SEMQ1BF

© Oil filler cap
(2) Rocker cover
(3) Rocker arm guide
@ Rocker arm
(D Shim
® Hydrautic lash adjuster
® Chain tensioner
(§) Camshaft sprocket
(9) Camshaft
® Camshaft bracket
® Oil tube
© Chain guide
@ Cylinder head
® Valve
© Valve spring seat
® Valve spring
© Valve spring retainer
© Valve collet
® Spark plug
® Cylinder head bolt

CAUTION:

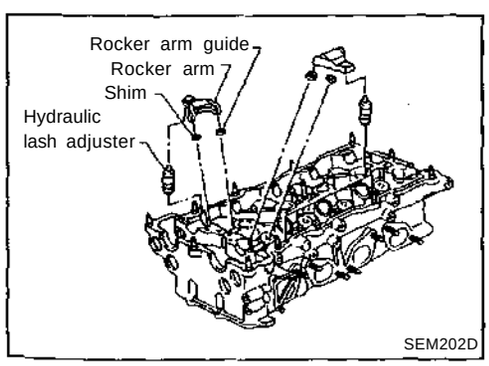
- **When installing rocker arms, camshaft and oil seal, lubricate contacting surfaces with new engine oil.**
- **When tightening cylinder head bolts, camshaft sprocket bolts and camshaft bracket bolts, lubricate thread portions and seat surfaces of bolts with new engine oil.**



- **If a hydraulic lash adjuster is kept on Its side, there is a risk of air entering it. When hydraulic lash adjusters are removed, stand them straight up or soak them in new engine oil.**
- **Do not disassemble hydraulic lash adjusters.**
- **Attach tags to lash adjusters so as not to mix them up.**

Removal and Installation

Removal and installation procedures are the same as those for timing chain. Refer to "Removal" and "Installation" in "TIMING CHAIN" {EM-20, EM-24).



Disassembly

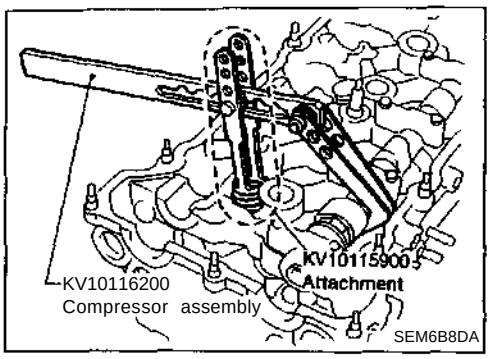
1. Remove rocker arms, shims, rocker arm guides and hydraulic lash adjusters from cylinder head.

CAUTION:

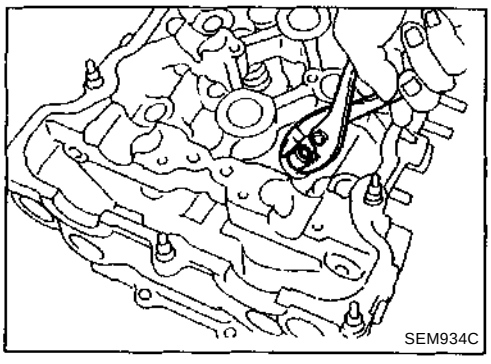
Keep parts in order so that they can be installed in their original positions during assembly. (Install parts in their original positions.)

2. Remove intake manifold. Refer to "Removal" in "INTAKE MANIFOLD" (EM-35),
3. Remove water outlet.

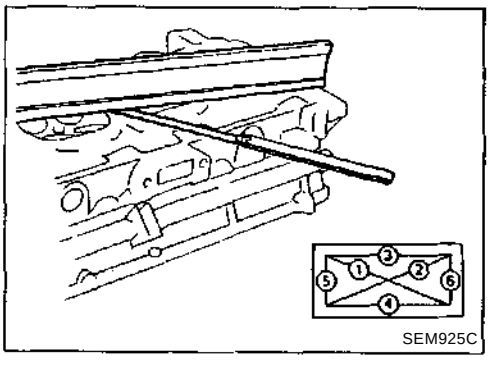
Disassembly (Cont'd)



4. Remove valve components with Tool.



5. Remove valve oil seal with a suitable tool.



Inspection

CYLINDER HEAD DISTORTION

Measure the distorsion in the directions as shown.

Head surface distorsion:

Standard

Less than 0.03 mm (0.0012 in)

Limit

0.1 mm (0.004 in)

If beyond the specified limit, replace or resurface.

Resurfacing limit:

The resurfacing limit of cylinder head is determined by the cylinder block resurfacing in an engine.

Amount of cylinder head resurfacing is "A".

Amount of cylinder block resurfacing is "B".

The maximum limit is as follows:

A + B = 0.2 mm (0.008 in)

After resurfacing cylinder head, check that camshaft rotates freely by hand. If resistance is felt, cylinder head must be replaced.

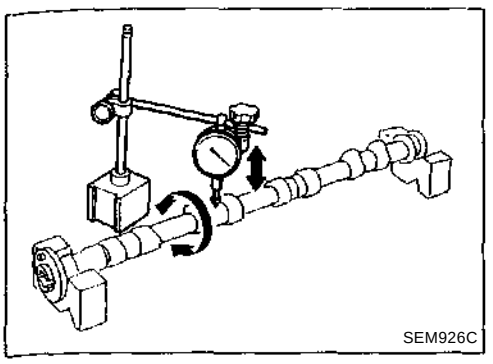
Nominal cylinder head height:

136.9 - 137.1 mm (5.390 - 5.398 in)

CAMSHAFT VISUAL CHECK

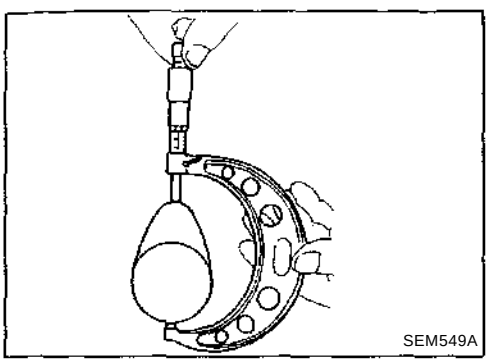
Check camshaft for scratches, seizure and wear.

Inspection (Cont'd)


SEM926C

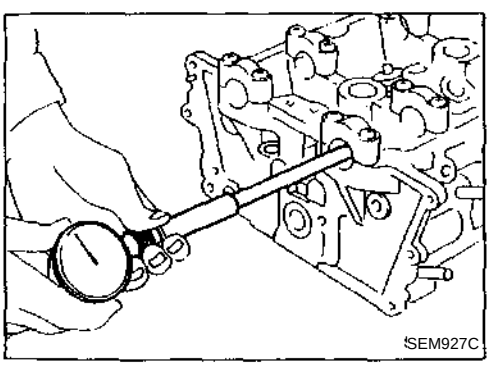
CAMSHAFT RUNOUT

1. Measure camshaft runout at the center journal,
   Runout (Total indicator reading):
   Standard
   Less than 0.02 mm (0.0008 in)
   Limit
   0.1 mm (0.004 in)
2. If it exceeds the limit, replace camshaft.


SEM549A

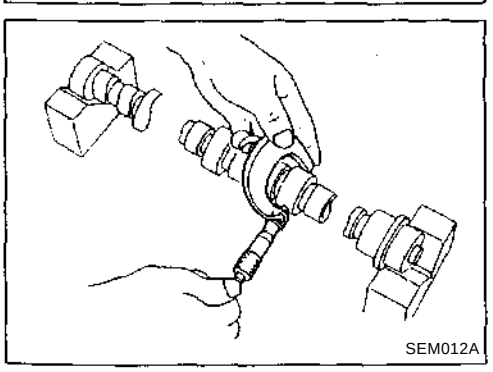
CAMSHAFT CAM HEIGHT

1. Measure camshaft cam height.
   Standard cam height:
   Intake & Exhaust
   37.920 - 38.110 mm (1.4929 -1.5004 in)
   Cam wear limit:
   Intake & Exhaust
   0.20 mm (0.0079 in)
2. If wear is beyond the limit, replace camshaft.

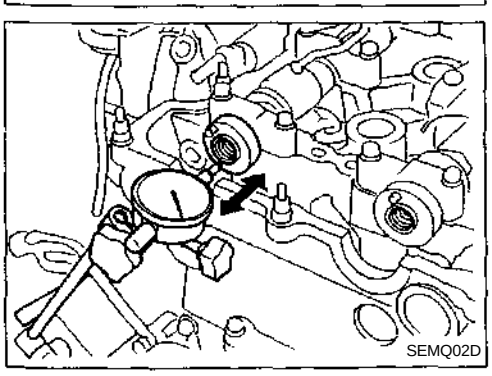

SEM927C

CAMSHAFT JOURNAL CLEARANCE

1. Install camshaft bracket and tighten bolts to the specified torque.
2. Measure inner diameter of camshaft bearing.
   Standard inner diameter:
   28.000 - 28.021 mm (1.1024 - 1.1032 in)


SEM012A

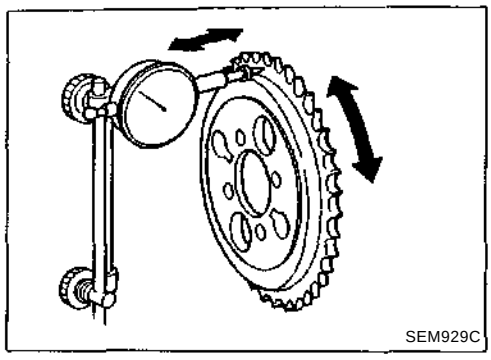
3. Measure outer diameter of camshaft journal.
   Standard outer diameter:
   27.935 - 27.955 mm (1.0998 - 1.1006 in)
4. If clearance exceeds the limit, replace camshaft and/or cylinder head.
   Camshaft journal clearance:
   Standard
   0.045 - 0.086 mm {0.0018 - 0.0034 in)
   Limit
   0.15 mm (0.0059 in)


SEMQ02D

CAMSHAFT END PLAY

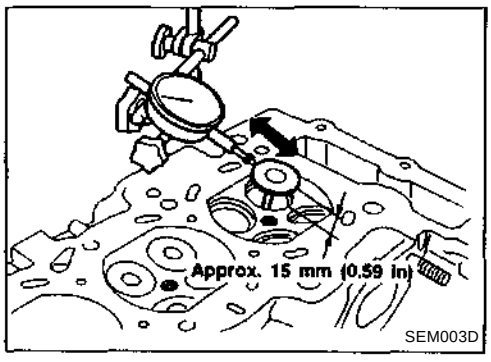
1. Install camshaft in cylinder head.
2. Measure camshaft end play.
   Camshaft end play:
   Standard
   0.092 - 0.173 mm (0.0036 - 0.0068 in)
   Limit
   0.20 mm (0.0079 in)

Inspection (Cont'd)


SEM929C

CAMSHAFT SPROCKET RUNOUT

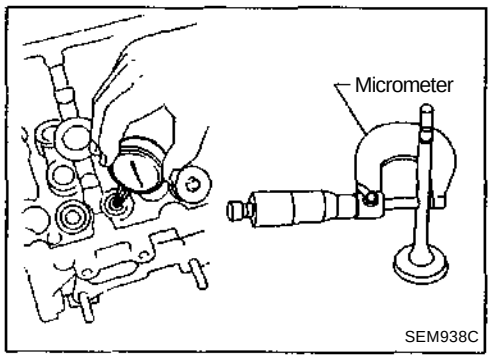
1. Install sprocket on camshaft.
2. Measure camshaft sprocket runout.
   Runout (Total indicator reading):
   Limit 0.25 mm (0.0098 in)
3. If it exceeds the limit, replace camshaft sprocket.



SEM003D

VALVE GUIDE CLEARANCE

1. Measure valve deflection in a parallel direction with rocker arm. (Valve and valve guide mostly wear in this direction.)
   Valve deflection limit (Dial gauge reading):
   Intake & Exhaust
   0.2 mm (0.008 in)



SEM938C

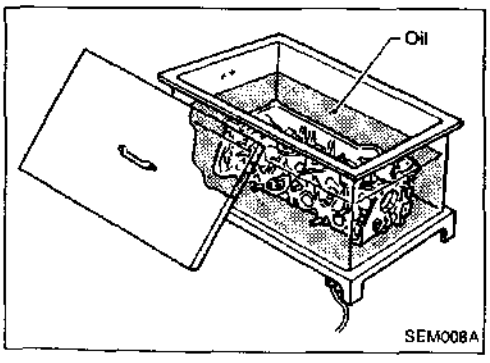
2. **If** it exceeds the limit, check valve to valve guide clearance.
a. Measure valve stem diameter and valve guide inner diameter.
b. Check that clearance is within specification.

Valve to valve guide clearance:

Unit; mm (in)

	Standard	Limit
Intake	0.020 - 0.053 (0.0008 - 0.0021)	0.08 (0.0031)
Exhaust	0.040 - 0.073 (0.0016-0.0029)	0.1 (0.004)

c. If it exceeds the limit, replace valve or valve guide.

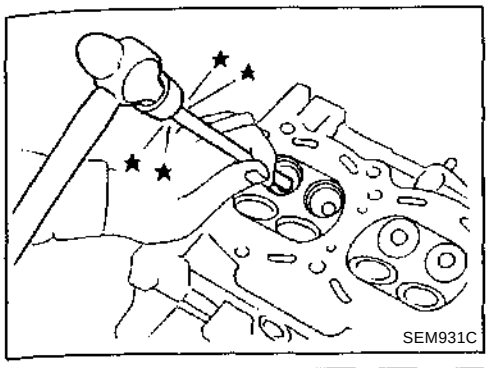


SEM008A

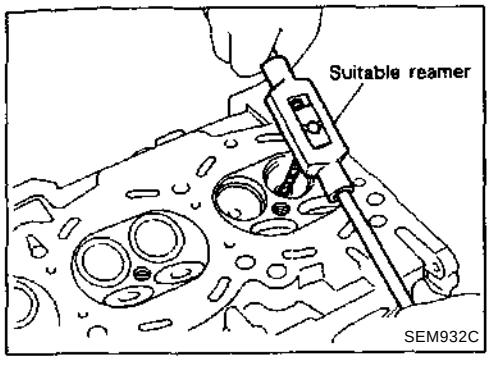
VALVE GUIDE REPLACEMENT

1. To remove valve guide, heat cylinder head to 110 to 130°C (230 to 266°F).

Inspection (Cont'd)

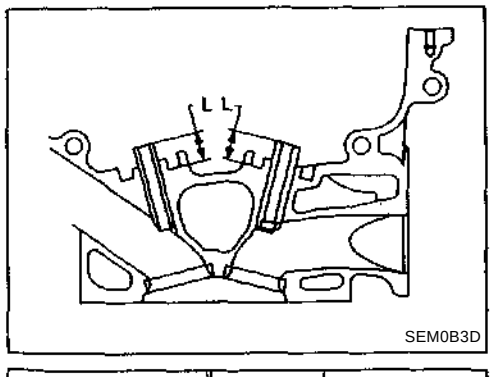

SEM931C

2. Press out valve guide or use a hammer and suitable tool.



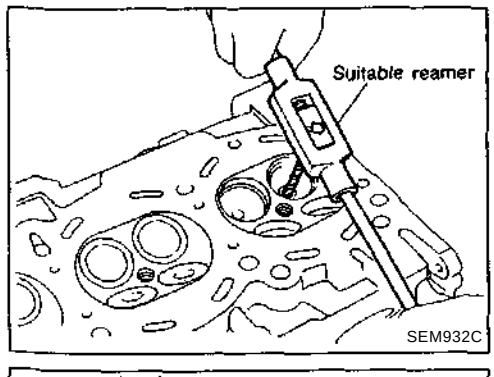
SEM932C

3. Ream cylinder head valve guide hole.
   Valve guide hole diameter
   (for service parts):
   Intake
   10.175 - 10.196 mm (0.4006 - 0.4014 in)
   Exhaust
   11.175 - 11.196 mm (0.4400 - 0.4408 in)



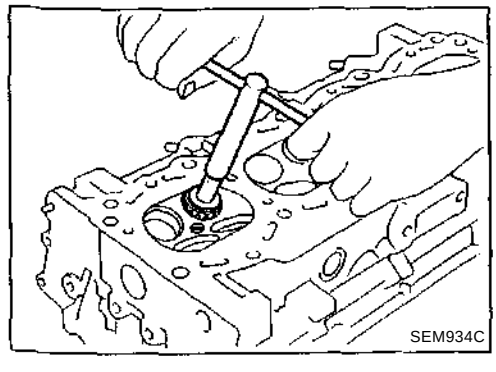
SEM0B3D

4. Heat cylinder head to 110 to 13CTC (230 to 266°F) and press service valve guide onto cylinder head.
   Projection "L":
   14.0 - 14.2 mm (0.551 - 0.559 in)



SEM932C

5. Ream valve guide.
   Valve guide inner diameter:
   Intake
   6.000 - 6.018 mm (0.2362 - 0.2369 in)
   Exhaust
   7.000 - 7.018 mm (0.2756 - 0.2763 in)

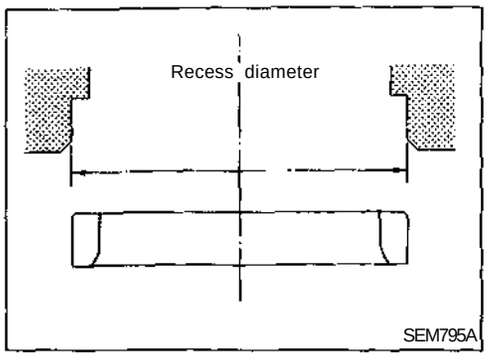

SEM934C

VALVE SEATS

Check valve seats for pitting at contact surface. Resurface or replace if excessively worn.

- **Before repairing valve seats, check valve and valve guide for wear. If they have worn, replace them. Then correct valve seat.**
- **Cut with both hands to uniform the cutting surface.**

Inspection (Cont'd)

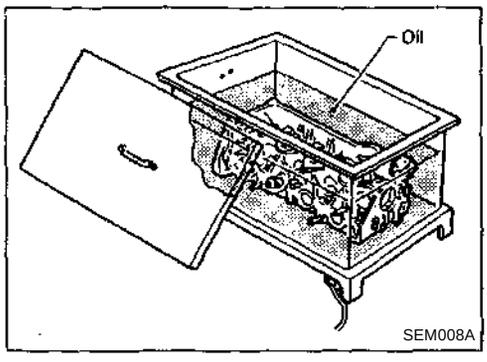


REPLACING VALVE SEAT FOR SERVICE PARTS

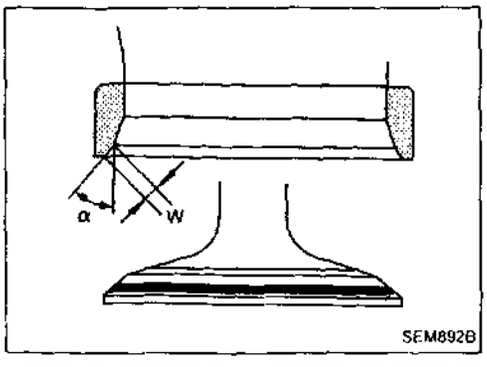
1. Bore out old seat until it collapses. Set machine depth stop so that boring cannot contact bottom face of seat recess in cylinder head.
2. Ream cylinder head recess.

Reaming bore for service valve seat
Oversize [0.5 mm (0.020 in)]:
Intake
35.500 - 35.516 mm (1.3976 - 1.3983 in)
Exhaust
31.500 - 31.516 mm (1.2402 -1.2408 in)

Use the valve guide center for reaming to ensure valve seat will have the correct fit.

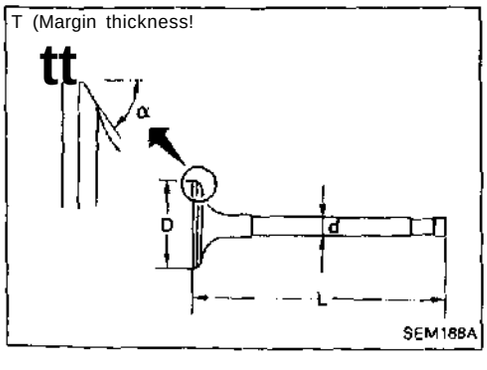


3. Heat cylinder head to 110 to 130°C (230 to 266"F).
4. Press fit valve seat until it seats on the bottom.



5. Cut or grind valve seat using a suitable tool at the specified dimensions as shown in SDS.
6. After cutting, lap valve seat with abrasive compound.
7. Check valve seating condition.

Seat face angle "a":
44°53' - 45°07' deg.
Contacting width "W":
intake
1.4 - 1.7 mm (0.055 - 0.067 in)
Exhaust
1.7 - 2.0 mm (0.067 - 0.079 in)



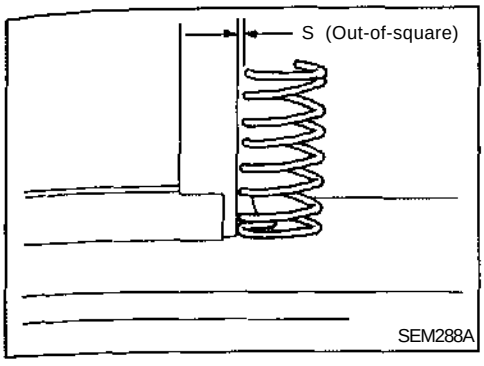
VALVE DIMENSIONS

Check dimensions in each valve. For dimensions, refer to SDS.

When valve head has been worn down to 0.5 mm (0.020 in) in margin thickness, replace valve.

Grinding allowance for valve stem tip is 0.2 mm (0.008 in) or less.

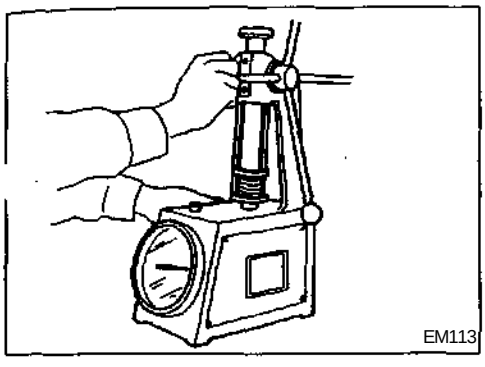
Inspection (Cont'd)



VALVE SPRING

Squareness

1. Measure "S" dimension.
   Out-of-square:
   Less than 2.2 mm (0.087 in)
2. If it exceeds the limit, replace spring.

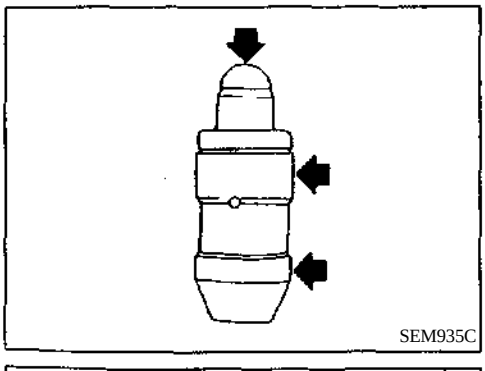


Pressure

Check valve spring pressure.

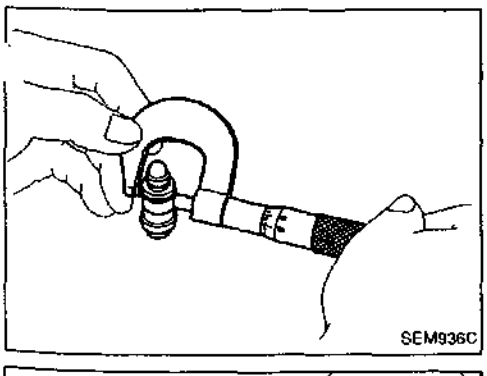
Standard:
578.02-641.57 N
(58.94 - 65.42 kg, 129.96 -144.25 lb)
at 30.0 mm (1.181 in)
Limit:
More than 549.2 N (56.0 kg, 123.5 lb)
at 30.0 mm (1.181 in)

If it exceeds the limit, replace spring.

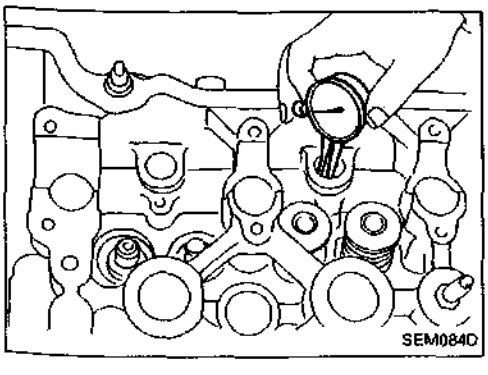


HYDRAULIC LASH ADJUSTER

1. Check contact and sliding surfaces for wear or scratches.



2. Check diameter of lash adjuster.
   Outer diameter:
   16.980 - 16.993 mm (0.6685 - 0.6690 in)

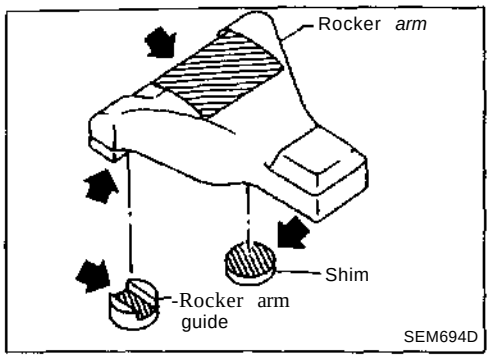


3. Check lash adjuster guide inner diameter.
   Inner diameter:
   17.000 - 17.020 mm (0.6693 - 0.6701 in)
   Standard clearance between lash adjuster and adjuster guide:
   0.007 - 0.040 mm (0.0003 - 0.0016 in)

Inspection (Cont'd)

ROCKER ARM, SHIM AND ROCKER ARM GUIDE

Check contact and sliding surfaces of rocker arms, shims and rocker arm guides for wear or scratches.

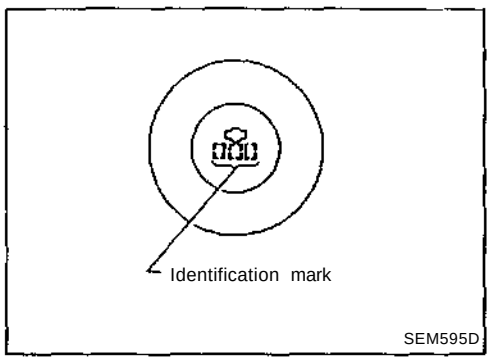


Assembly

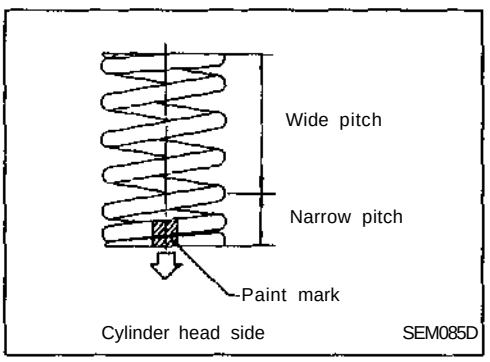
1. Install valve component parts.

- **Install valves, noting their identification marks as indicated in the table below.**

Valve	Identification mark
Intake valve	53J
Exhaust valve	5J

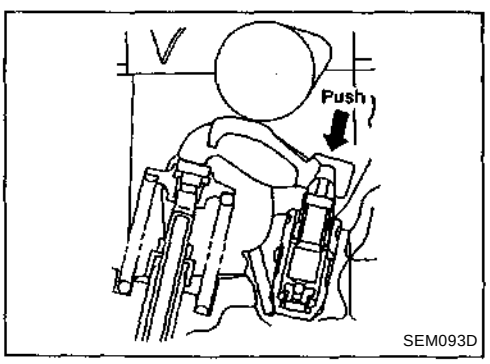


- **Always use new valve oil seal.**
  Refer to OIL SEAL REPLACEMENT.
- **Before Installing valve oil seal, install valve spring seat.**
- **Install valve spring (uneven pitch type) with its narrow pitched side toward cylinder head side (paint mark).**
- **After installing valve components, tap valve stem tip with a plastic hammer to assure a proper fit.**



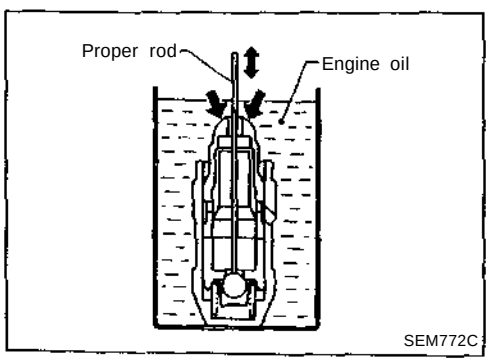
2. Check hydraulic lash adjusters.

a. Push on the rocker arm above the hydraulic lash adjuster. If it moves 1 mm (0.04 in) or more, there is air in the high pressure chamber.
   Noise will be emitted from hydraulic lash adjuster if engine is started without bleeding air.

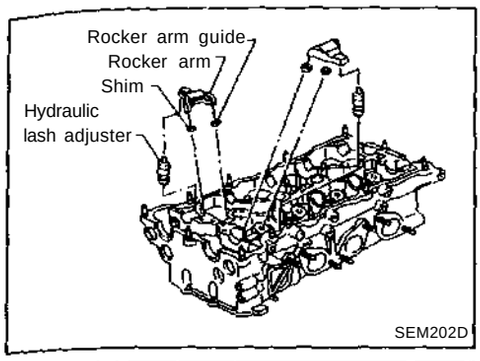


b. Remove hydraulic lash adjuster and dip in a container filled with engine oil. While pushing plunger as shown in figure, lightly push check ball using a thin rod. Air is completely bled when plunger no longer moves.

Air cannot be bled from this type of lash adjuster by running the engine.

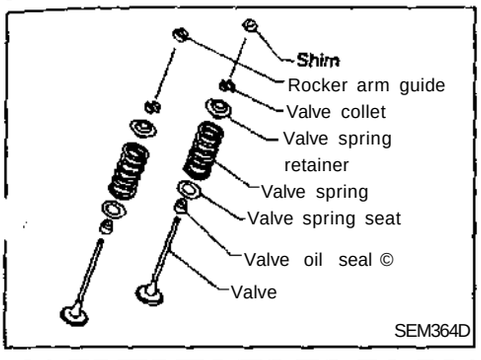


Assembly (Cont'd)



3. Install rocker arms, shims, rocker arm guides and hydraulic lash adjusters.

CAUTION:
Install all parts in their ortginai positions.

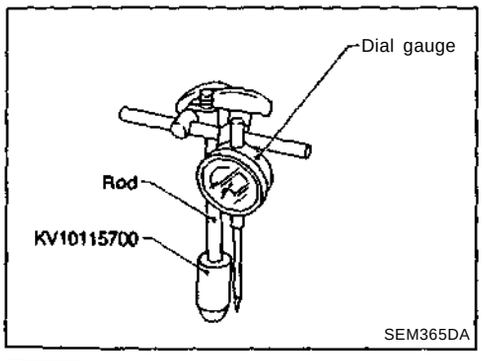


Valve shim clearance adjustment

4. Determine proper shim size when replacing valve, cylinder head, shim, rocker arm guide, or valve seat.

a. Install valve component parts to cylinder head (Except shim).

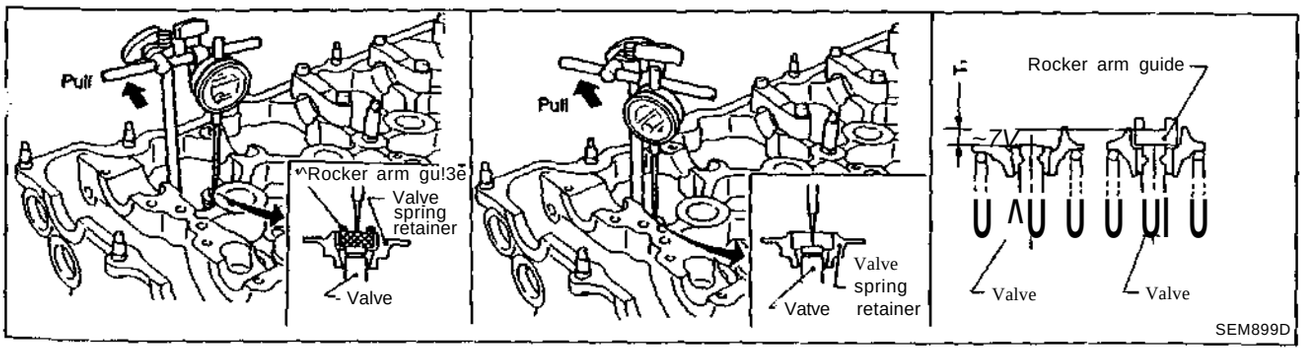
- Always replace rocker arm guide with a new one.



b. Remove hydraulic lash adjuster.

c. Install Tool* into hydraulic lash adjuster fixing hole.

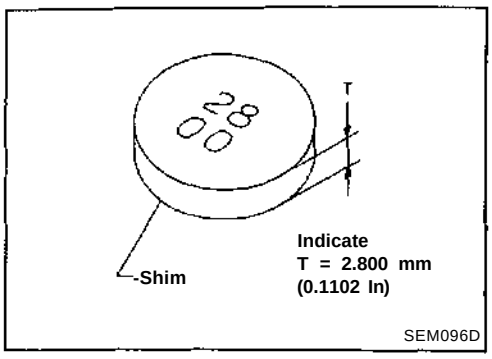
* Tool (KV10115700} is screwed into magnetic stand rod used with dial gauge.



d. Before measuring, make sure the following parts are installed in the cylinder head: valve, valve spring, collet, retainer, and rocker arm guide (except shim). On shim side, measure difference (T,) between contact surfaces of rocker arm guide and valve stem end.

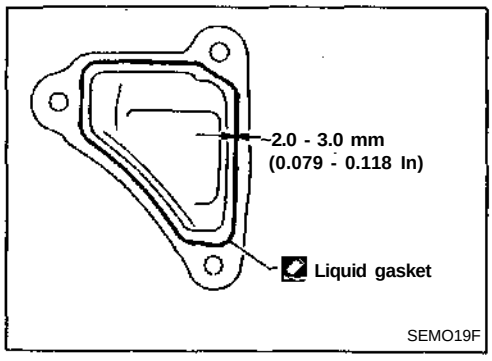
When measuring, lightly pull dial indicator rod toward you to eliminate play in Tool (KV10115700).

Assembly (Cont'd)



e. Select proper shim.
Shim thickness (T): T, ±0.025 mm (0.0010 In)

- Shims are available in thicknesses from 2.800 mm (0.1102 in) to 3.200 mm (0.1260 in) in steps of 0.025 mm (0.0010 in).



5. Install water outlet.

(1) Before installing water outlet, remove all traces of liquid gasket from mating surface using a scraper.

- Also remove traces of liquid gasket from mating surface of cylinder head.

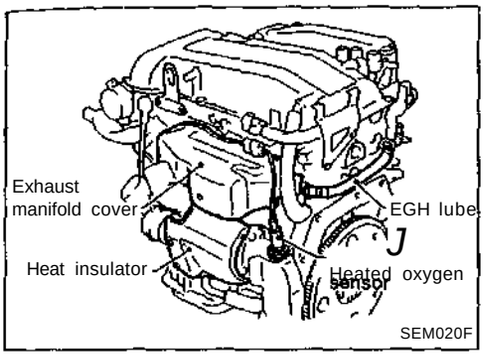
(2) Apply a continuous bead of liquid gasket to mating surface of water outlet.

- **Use Genuine Liquid Gasket or equivalent.**

6. Install intake manifold.
Refer to "Installation" in "INTAKE MANIFOLD" (EM-36).

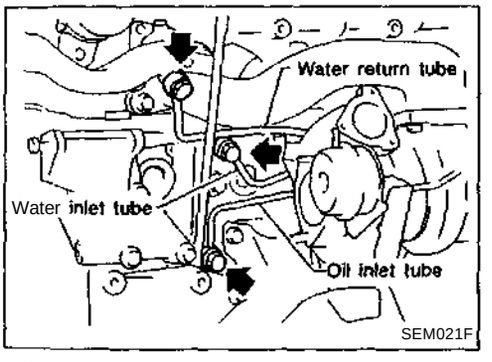
Removal

1. Drain coolant from radiator and cylinder block.
2. Remove engine under cover.
3. Remove front exhaust tube.
4. Remove air ducts for turbocharger unit.
5. Remove air cleaner case.
6. Remove wastegate valve control solenoid and its hoses.



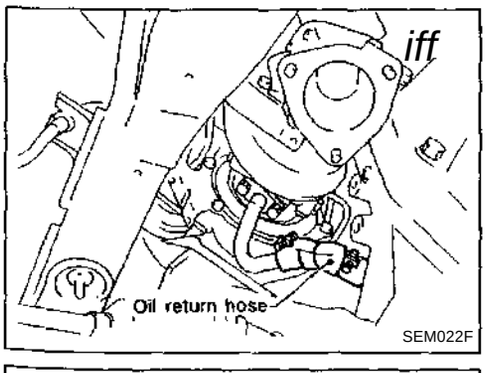
SEM020F

7. Remove exhaust manifold cover.
8. Remove heat insulator.
9. Remove heated oxygen sensor.
10. Remove EGR tube.



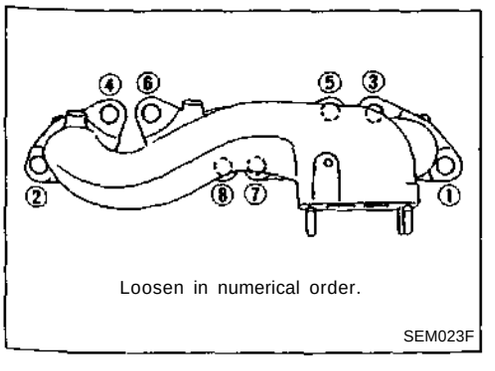
SEM021F

11. Remove connector bolts for water inlet and return tubes and oil inlet tube.



SEM022F

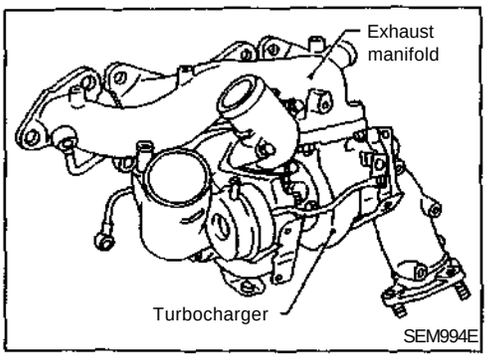
12. Remove oil return hose from cylinder block.



Loosen in numerical order.
SEM023F

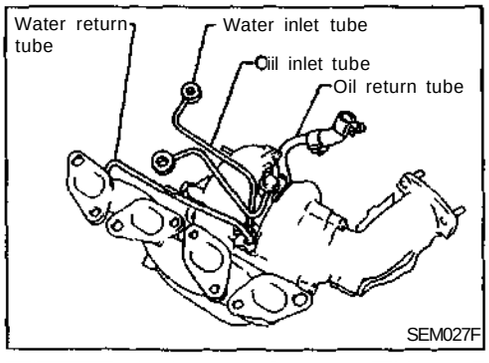
13. Remove exhaust manifold fixing nuts.

Removal (Cont'd)

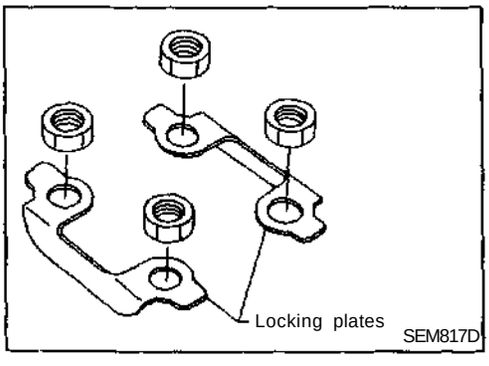


14. Remove steering column shaft lower joint (LHD model only).
15. Remove exhaust manifold with turbocharger unit.

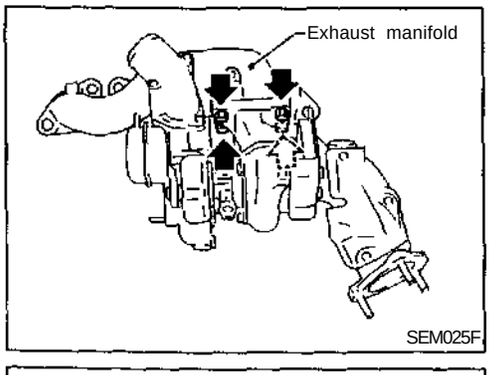
Disassembly



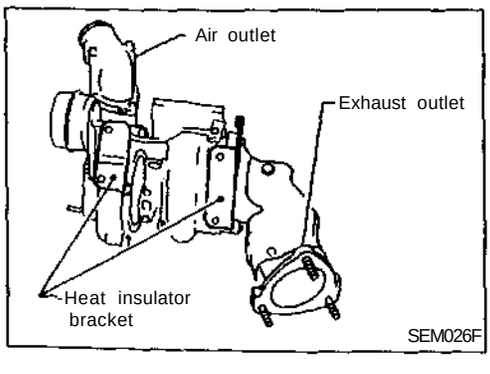
1. Remove oil tubes and water tubes. Before removing tubes, put mating marks on tube connectors and turbocharger.



2. Unbend locking plates for turbocharger unit fastening nuts.



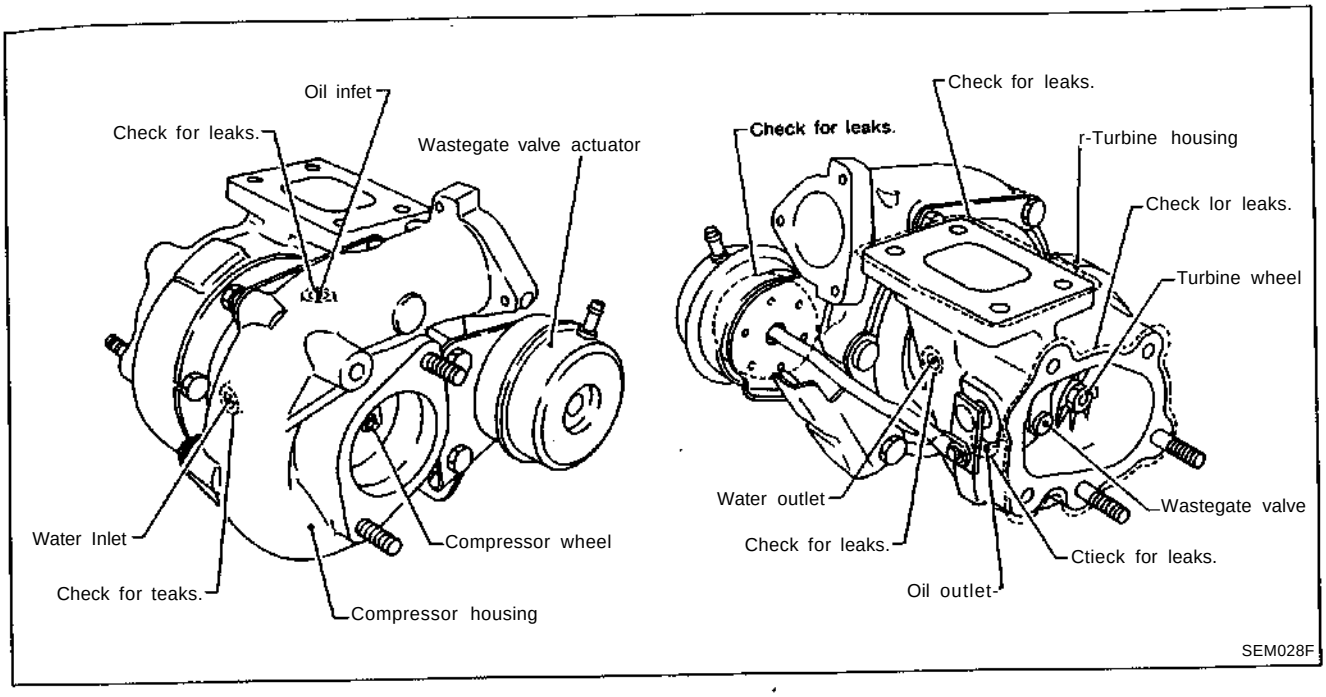
3. Remove exhaust manifold.

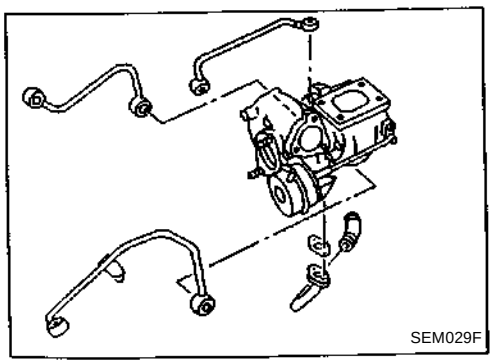


4. Remove exhaust outlet, air outlet and heat insulator brackets.

Inspection

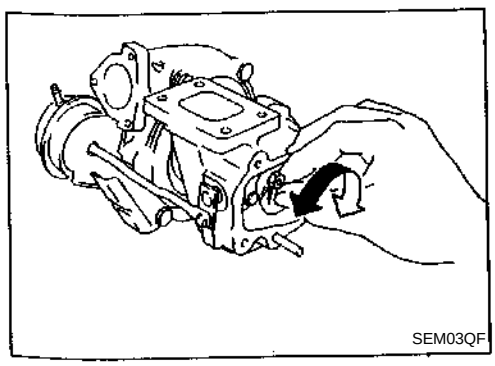
Perform the following checks. If NG, replace turbocharger unit.





OIL AND WATER TUBES

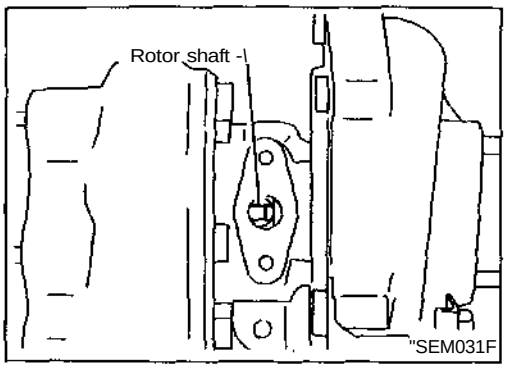
Check tubes for clogging.



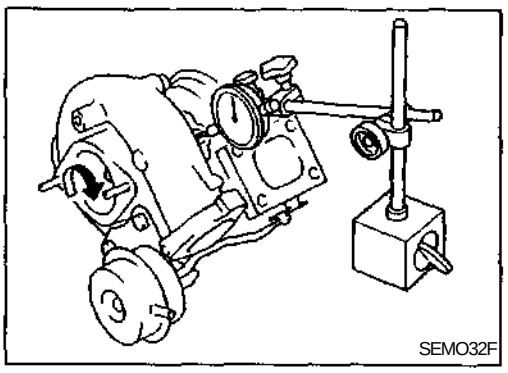
ROTOR SHAFT

1. Check rotor shaft for smooth rotation.

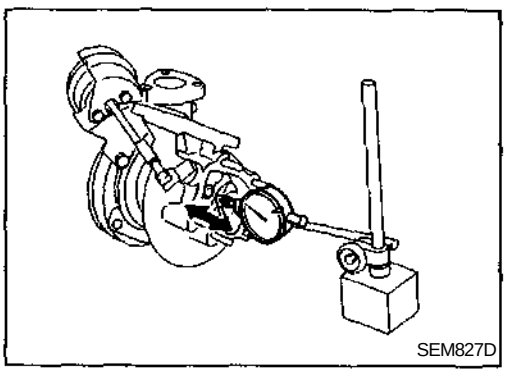
Inspection (Cont'd)



2. Check rotor shaft for carbon deposits.

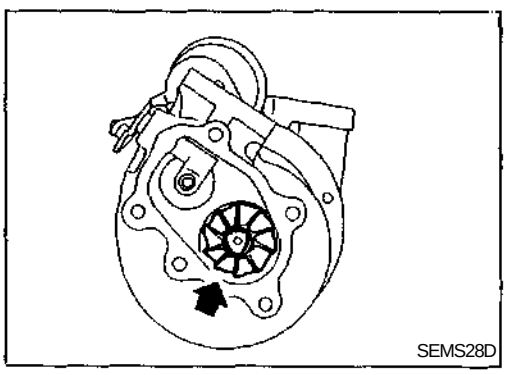


3. Measure rotor shaft runout.
   Runout (Total indicator reading):
   Standard
   0.056 - 0.127 mm (0.0022 - 0.0050 in)



4. Measure rotor shaft end play.
   End play:
   Standard
   0.013 - 0.097 mm (0.0005 - 0.0038 in)

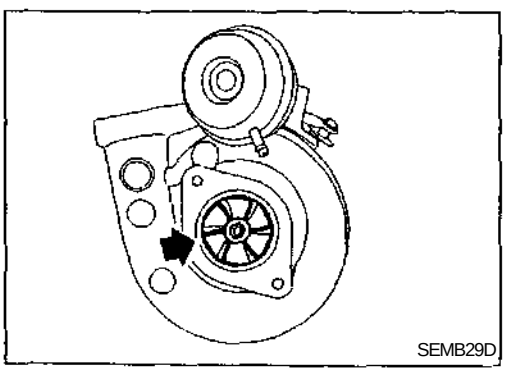
- **Do not allow wheels to turn when axial play is being measured.**



TURBINE WHEEL

Check turbine wheel for the foMowing.

- Oil
- Carbon deposits
- Deformed fins
- Contact with turbine housing



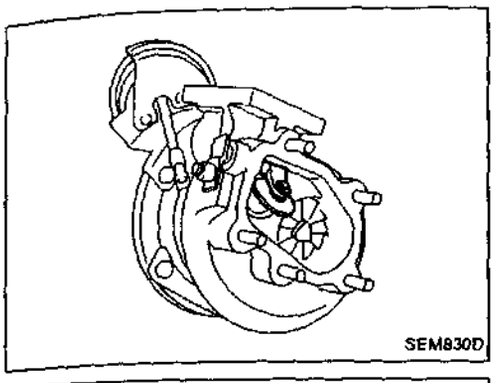
COMPRESSOR WHEEL

Check compressor wheel for the following.

- Oil
- Deformed fins
- Contact with compressor housing

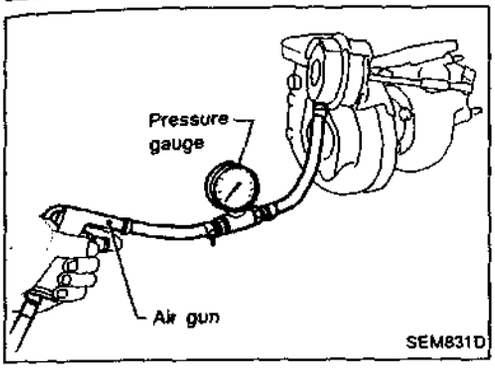
Inspection (Cont'd)

WASTEGATE VALVE


SEM830D

Remove rod pin and check wastegate valve for cracks, deformation and smooth movement. Check valve seat surface for smoothness.

WASTEGATE VALVE ACTUATOR



SEM831D

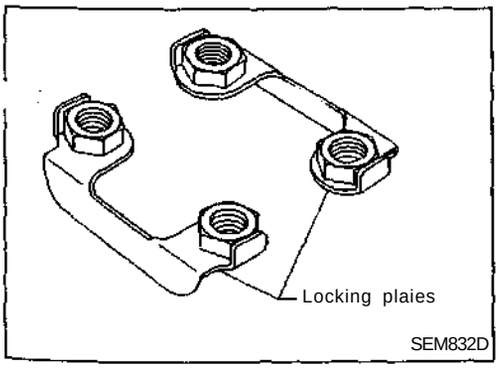
Apply compressed air to wastegate valve actuator and check it for smooth movement.

- **Do not applying compressed air to the actuator continuously.**
- **The air pressure should be in the range of 38.7 to 44.0 kPa (387 to 440 mbar, 290 to 330 mmHg, 11.42 to 12.99 inHg).**

Assembly

Assembly is the reverse order of disassembly.

- Install gasket between exhaust manifold and turbocharger with lappet side facing exhaust manifold.

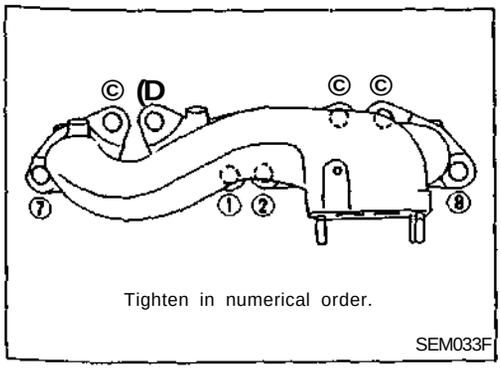


SEM832D

- Bend locking plates along the side of turbocharger fastening nuts.

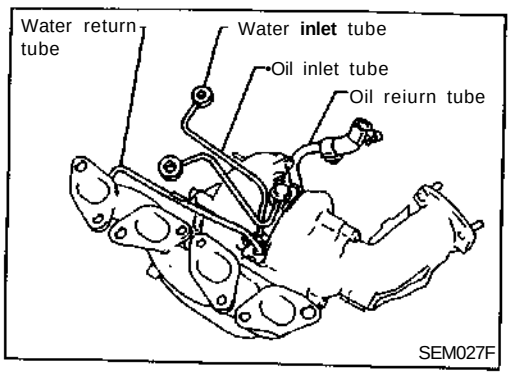
Installation

1. Install exhaust manifold fixing nuts.



Tighten in numerical order.
SEM033F

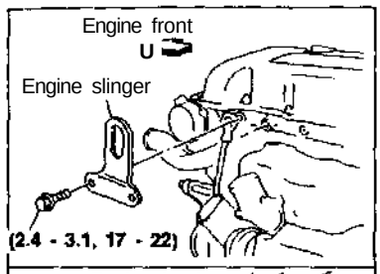
Installation (Cont'd)

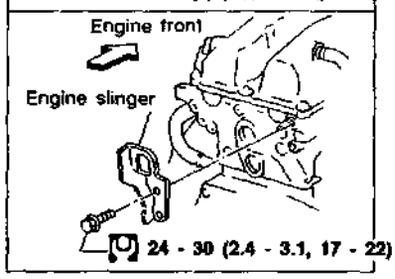


2. Installation is the reverse order of removal.

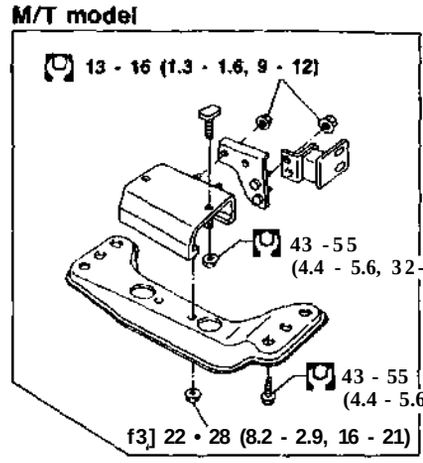
- Install oil tubes and water tubes in the following order aligning the mating marks.
  a. Oil feed tube
  b. Water return tube
  c. Water feed tube
  d. Oil return tube

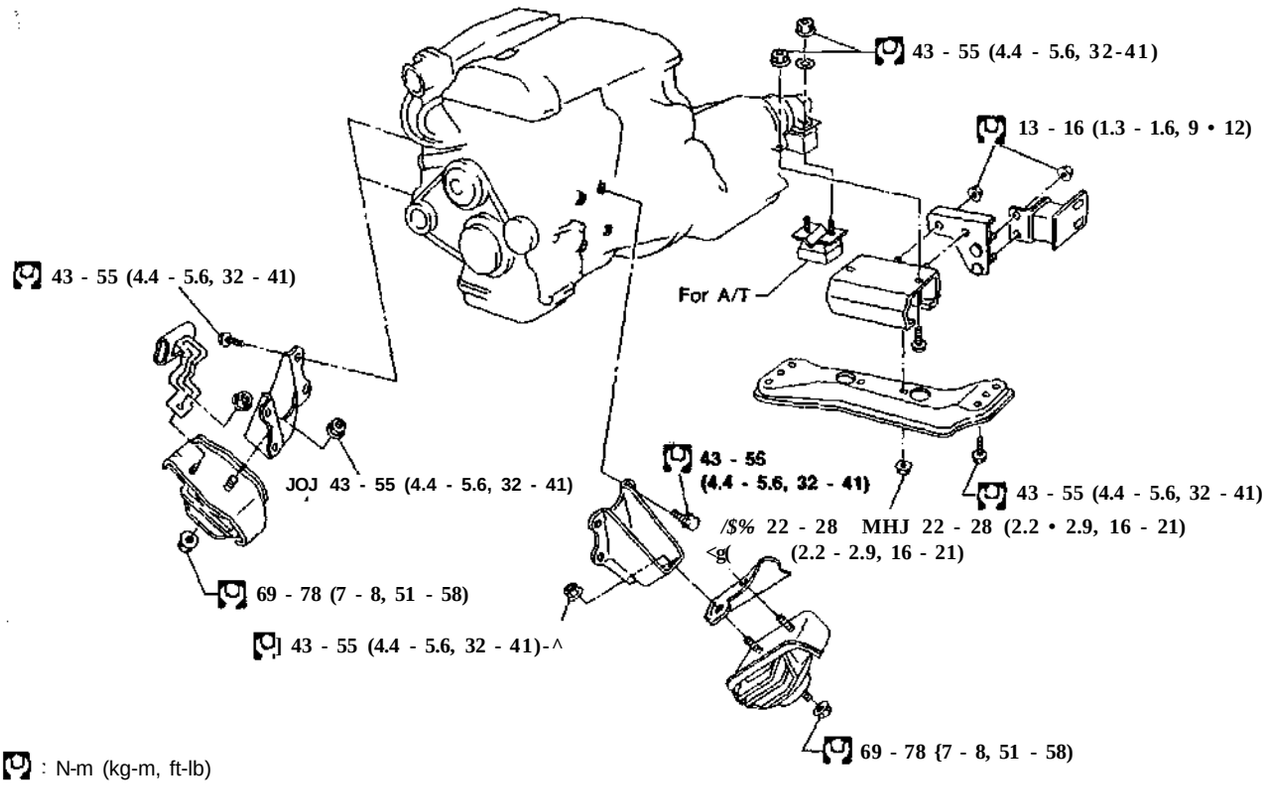
SEC. 112•111





M/T model





: N-m (kg-m, ft-lb)

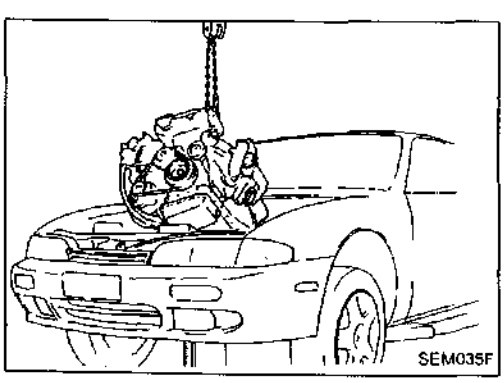
SEM034F

WARNING:
- **Situate vehicle on a flat and sofid surface.**
- **Place chocks at front and back of rear wheels.**
- **Do not remove engine until exhaust system has completely cooled off.**
  Otherwise, you may burn yourself and/or fire may break out in fuel line.
- **For safety during subsequent steps, the tension of wires should be slackened against the engine.**
- **Before disconnecting fuel hose, release fuel pressure from fuel line.**
  Refer to "Releasing Fuel Pressure" in EC section.
- **Be sure to hoist engine and transmission in a safe manner.**
- **For engines not equipped with engine siingers, attach proper siingers and bolts described in PARTS CATALOG.**

CAUTION:
- **When lifting engine, be sure to clear surrounding parts. Take special care for accelerator wire casing, brake lines and brake master cylinder.**
- **In hoisting the engine, always use engine siingers in a safe manner.**

Removal

1. Remove transmission.
Refer to AT or MT sectlon.
2. Remove engine under cover and hood.
3. Drain coolant from both cylinder block drain plug, and radiator drain cock.
4. Drain engine oil from drain plug of oil pan.
5. Remove vacuum hoses, fuel tubes, wires, harness and connectors and so on.
6. Remove front exhaust tubes.
7. Remove radiator and shroud.
8. Remove drive belts.
9. Remove A/C compressor and power steering oil pump from engine.
10. Install engine siingers to cylinder head.
11. Set a suitable hoist on engine slinger.
12. Remove engine mounting bolts from both sides and then slowly raise engine.

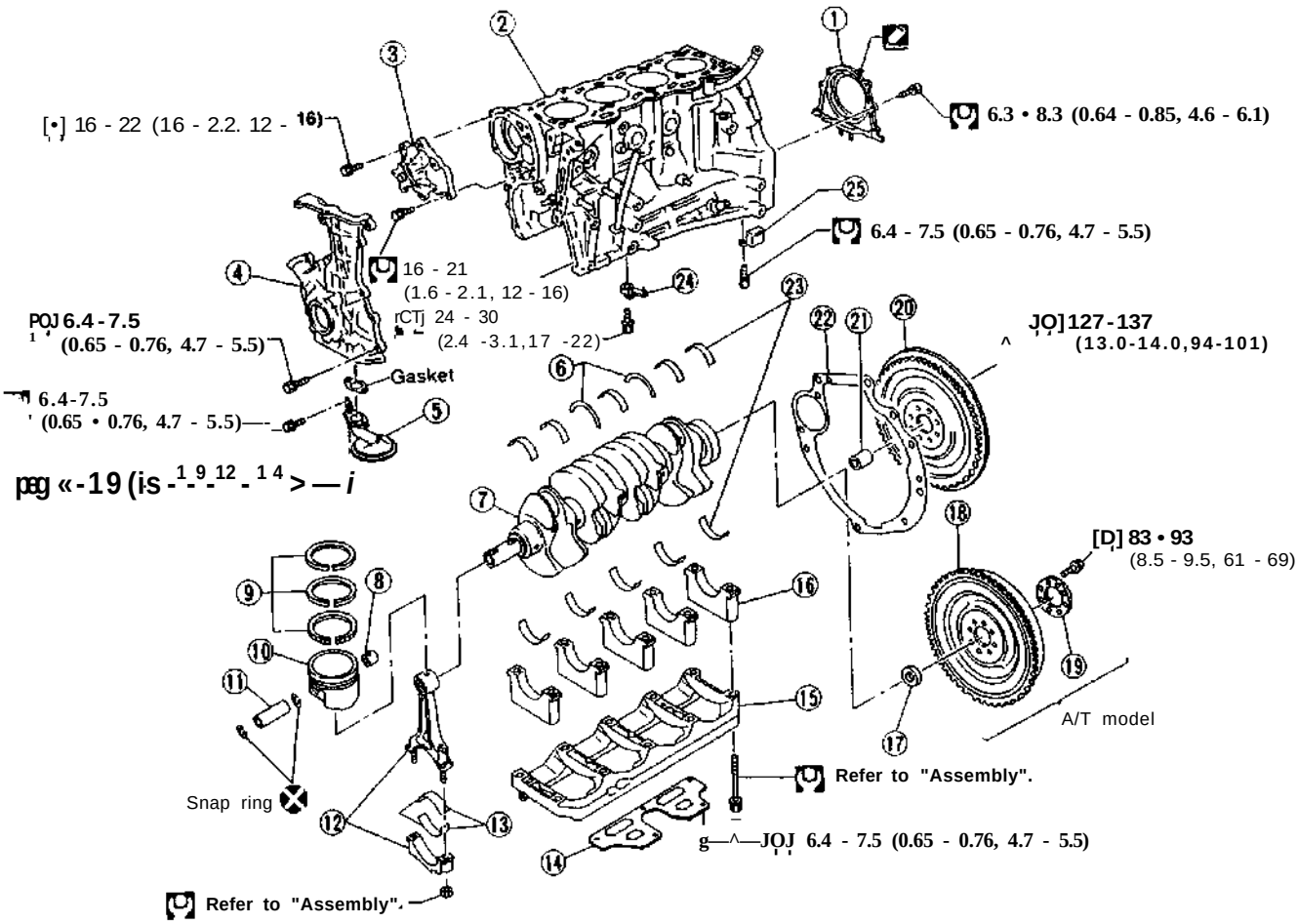


13. Remove engine as shown.

Installation

Installation is in the reverse order of removal.

SEC.110'1[20]



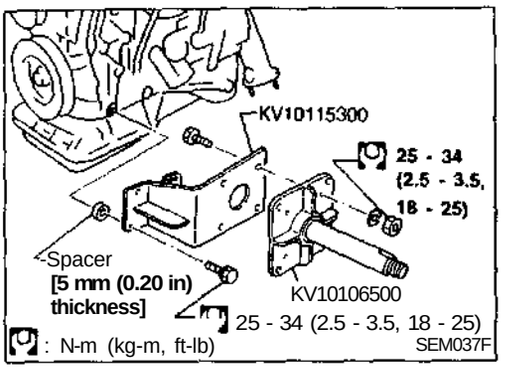
: Apply liquid gasket.
[3] " N-m |Kg-m. ft-lb)

SEM036F

(D Rear oil seal retainer
(2) Cylinder block
® Water pump
(3) Front cover with oil pump
© Oil strainer
© Thrust bearing
® Crankshaft
® Connecting rod bushing
(D Piston rings
@ Piston
@ Piston pin
@ Connecting rod
@ Connecting rod bearing
® Baffle plate
@ Main bearing beam
© Main bearing cap
© Pilot converter
© Drive plate
© Reinforcement plate
® Flywheel
@ Pilot bushing
@ Rear plate
@ Main bearing
® Oil jet
&) Baffle plate

CAUTION:

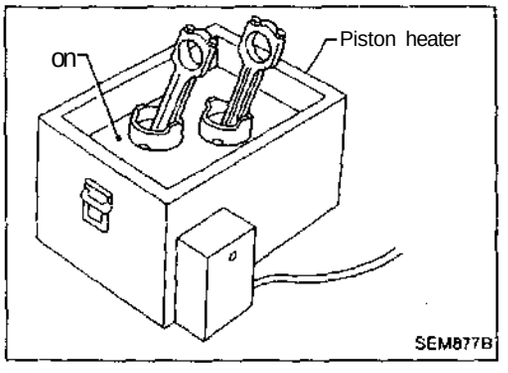
- **When installing bearings, pistons, or other sliding parts, lubricate contacting surfaces with new engine oil.**
- **Place removed parts such as bearings and bearing caps in their proper order and direction.**
- **When installing connecting rod nuts, and main bearing cap bolts, apply new engine oil to threads and seating surfaces.**



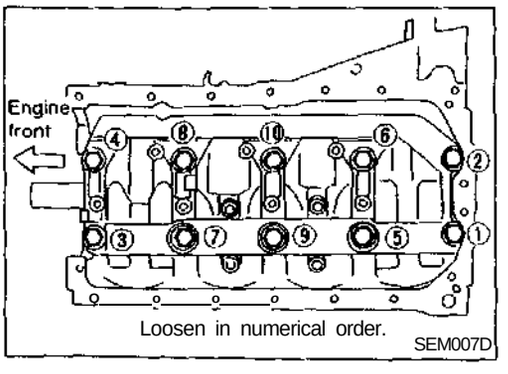
Disassembly

PISTON AND CRANKSHAFT

1. Remove engine.
   Refer to "ENGINE REMOVAL" (EM-55).
2. Remove compressor bracket and engine mounting bracket, then install engine on engine stand (STO501S00O).
3. Remove cylinder head.
   Refer to "Removal" in "TIMING CHAIN" (EM-20).
4. Remove oil pan.
   Refer to "Removal" in "OIL PAN" (EM-13).
5. Remove timing chain.
   Refer to "Removal" in 'TIMING CHAIN" (EM-20).



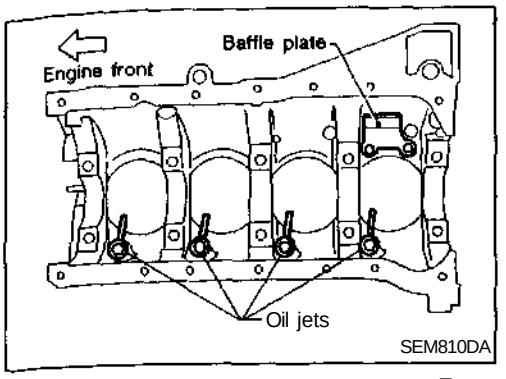
6. Remove pistons with connecting rods.
   - When disassembling piston and connecting rod, remove snap ring first. Then heat piston to 60 to 70°C (140 to 158T), or use piston pin press stand at room temperature.
7. Remove rear oil seal retainer.



8. Remove bearing beam, bearing cap and crankshaft.
   - **Before removing bearing cap, measure crankshaft end play.**
   - **Bolts should be loosened in two or three steps.**

Disassembly (Cont'd)

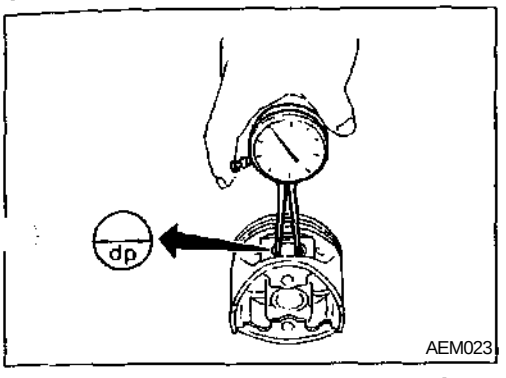
9. Remove baffle plate.
10. Remove oil jets.



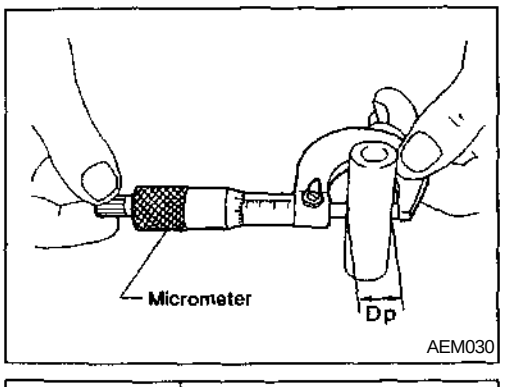
Inspection

PISTON AND PISTON PIN CLEARANCE

1. Measure inner diameter of piston pin hole "dp".
   Standard diameter "dp":
   21.987 - 21.999 mm (0.8656 - 0.8661 in)



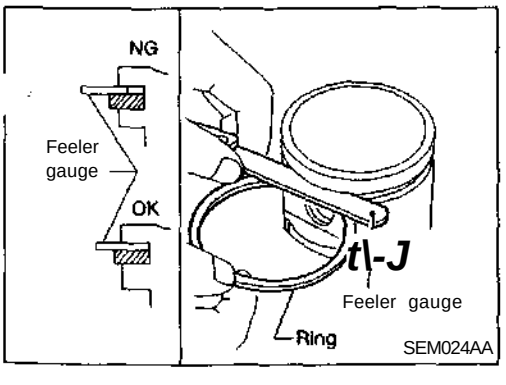
2. Measure outer diameter of piston pin "Dp".
   Standard diameter "Dp":
   21.989 - 22.001 mm (0.8657 - 0.8662 in)
3. Calculate piston pin clearance.
   dp - Dp = -0.004 to 0 mm (-0.0002 to 0 in)
   If it exceeds the above value, replace piston assembly with pin.



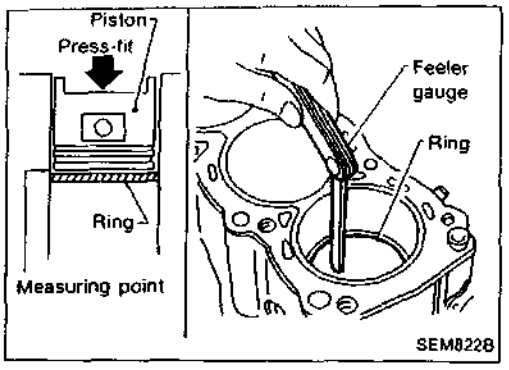
PISTON RING SIDE CLEARANCE

Side clearance:
Top ring
0.045 - 0.080 mm (0.0018 - 0.0031 in)
2nd ring
0.030 - 0.065 mm (0.0012 - 0.0026 in)
Max. limit of side clearance:
0.1 mm (0.004 in)

If out of specification, replace piston and/or piston ring assembly.



Inspection (Cont'd)



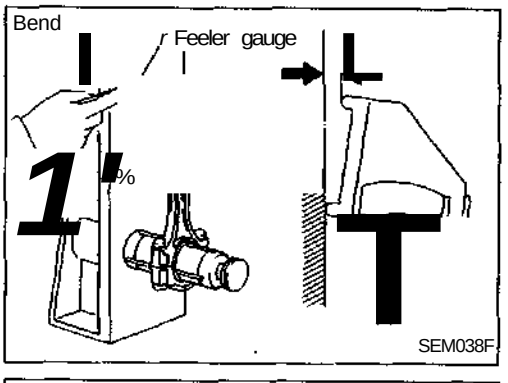
PISTON RING END GAP

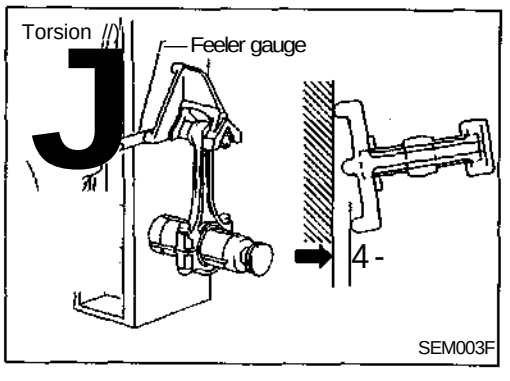
Top ring:
Standard
0.20 - 0.30 mm {0.0079 - 0.0118 in)
Limit
0.39 mm (0.0154 in)

2nd ring:
Standard
0.35 - 0.50 mm (0.0138 - 0.0197 in)
Limit
0.59 mm (0.0232 in)

Oil ring:
Standard
0.20 - 0.60 mm (0.0079 - 0.0236 in)
Limit
0.60 mm (0.0272 in)

If out of specification, replace piston ring. If gap exceeds maximum limit with new ring, rebore cylinder and use oversize piston and piston rings.
Refer to SDS (EM-78).





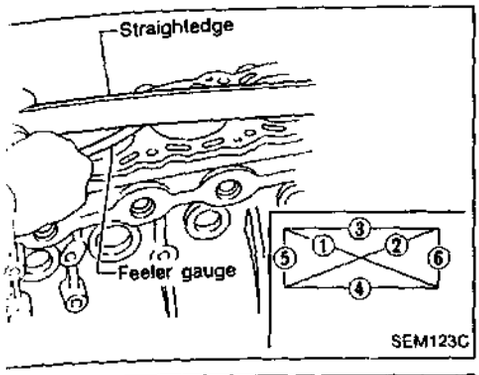
CONNECTING ROD BEND AND TORSION

Bend:
Limit 0.15 mm (0.0059 in)
per 100 mm (3.94 in) length

Torsion:
Limit 0.30 mm (0.0118 in)
per 100 mm (3.94 in) length

If it exceeds the limit, replace connecting rod assembly.

Inspection (Cont'd)

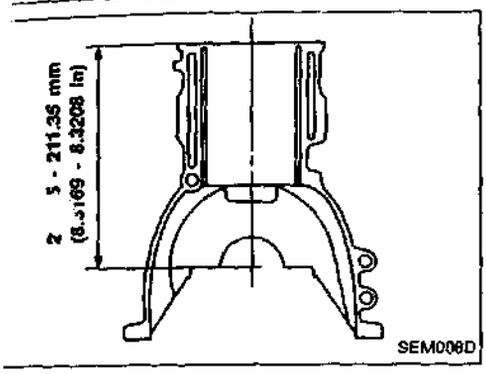


CYLINDER BLOCK DISTORTION AND WEAR

1. Clean upper face of cylinder block and measure the distortion in the directions as shown.
   Standard:
   Less than 0.03 mm (0.0012 in)
   Limit:
   0.10 mm (0.0039 in)
2. tf out of specification, resurface it.
   The resurfacing limit is determined by cylinder head resurfacing in engine.

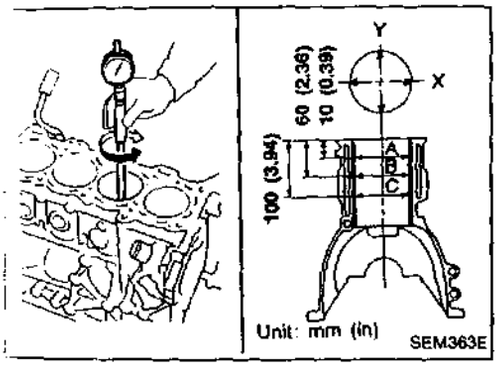
Amount of cylinder head resurfacing is "A".
Amount of cylinder block resurfacing is "B".
The maximum limit is as follows:
A + B = 0.2 mm (0.008 in)
Nominal cylinder block height from crankshaft center:
211.25 - 211.35 mm (8.3169 - 8.3208 in)

3. If necessary, replace cylinder block.

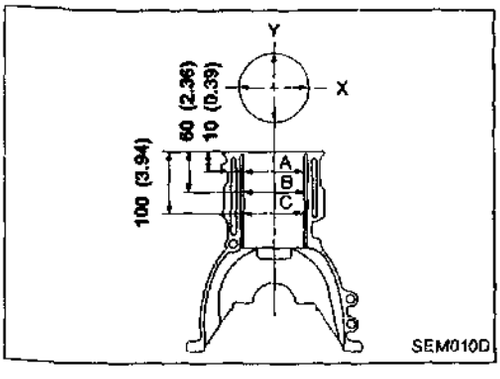


PISTON-TO-BORE CLEARANCE

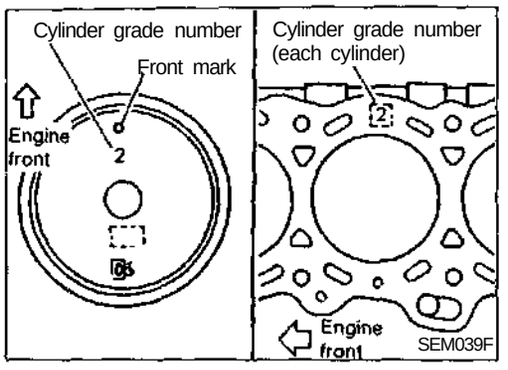
1. Using a bore gauge, measure cylinder bore for wear, out-of-round and taper.
   Standard inner diameter:
   86.000 - 86.030 mm (3.3858 - 3.3870 in)
   Wear limit:
   0.20 mm (0.0079 in)
   If it exceeds the limit, rebore all cylinders. Replace cylinder block if necessary.
   Out-of-round (X - Y) standard:
   0.015 mm (0.0006 in)
   Taper (A - B and A - C) standard:
   0.010 mm (0.0004 in)



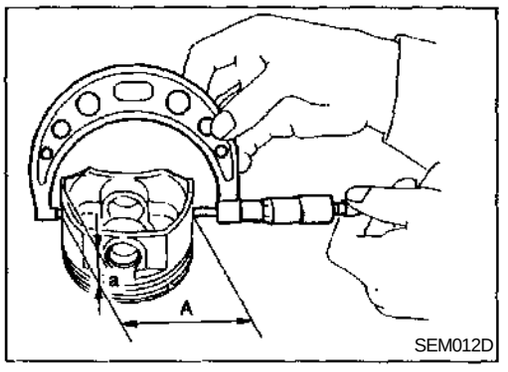
2. Check for scratches and seizure. If seizure is found, hone it.



Inspection (Cont'd)



- **If cylinder block or piston is replaced, match piston grade with grade number on cylinder block upper surface.**



3. Measure piston skirt diameter.
   Piston diameter "A":
   Refer to SDS (EM-78).
   Measuring point "a" (Distance from the bottom):
   10.5 mm (0.413 in)
4. Check that piston-to-bore clearance is within specification.
   Piston-to-bore clearance "B":
   0.010 - 0.030 mm (0.0004 - 0.0012 in)
5. Determine piston oversize according to amount of cylinder wear.

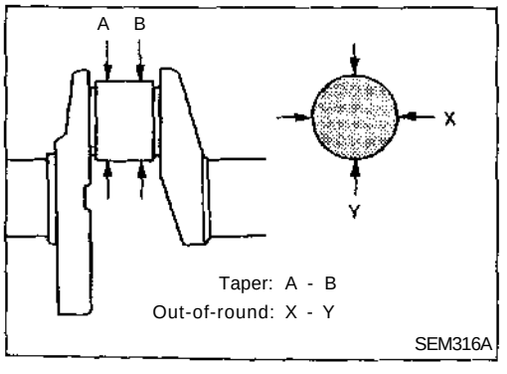
Oversize pistons are available for service. Refer to SDS (EM-78).

6. Cylinder bore size is determined by adding piston-to-bore clearance to piston diameter "A".
   Rebored size calculation:
   D = A + B - C
   where,
   D: Bored diameter
   A: Piston diameter as measured
   B: Piston-to-bore clearance
   C: Honing allowance 0.02 mm (0.0008 in)
7. Install main bearing caps and tighten bolts to the specified torque. This will prevent distortion of cylinder bores.
8. Cut cylinder bores.

- **When any cylinder needs boring, all other cylinders must also be bored.**
- **Do not cut too much out of cylinder bore af a time. Cut only 0.05 mm (0.0020 in) or so in diameter at a time.**

9. Hone cylinders to obtain specified piston-to-bore clearance.
10. Measure finished cylinder bore for out-of-round and taper.

- **Measurement should be done after cylinder bore cools down.**



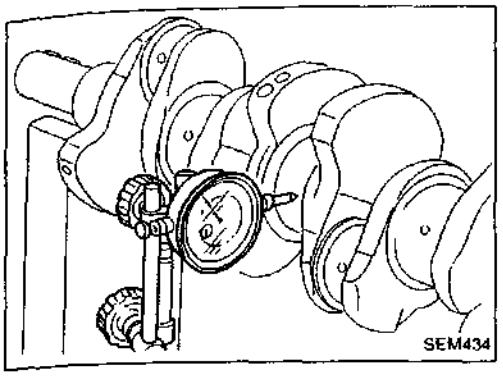
CRANKSHAFT

1. Check crankshaft main and pin journals for score, wear or cracks.
2. With a micrometer, measure journals for taper and out-of-round.

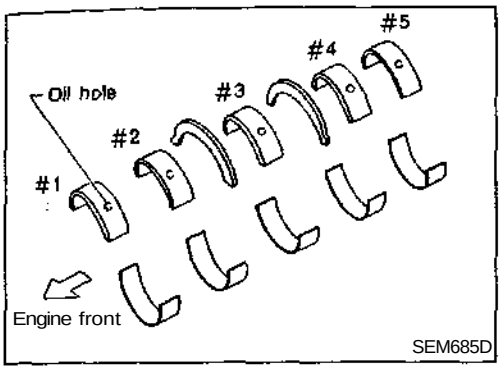
Unit: mm (in)

Out-of-round (X - Y) and Taper (A - B)	Main journal	Less than 0005 (0.0002)
	Pin joumaf	Less than 0,0025 (0.0001)

Inspection (Cont'd)



3. Measure crankshaft runout.
   Runout (Total indicator reading):
   Less than 0.05 mm (0.0020 in)



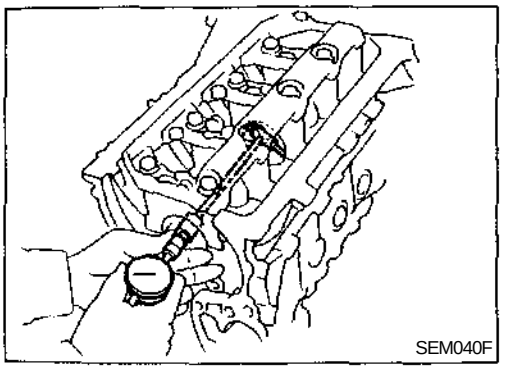
BEARING CLEARANCE

- Use Method A or Method B. Method A is preferred because it is more accurate.

Method A (Using bore gauge & micrometer)

Main bearing

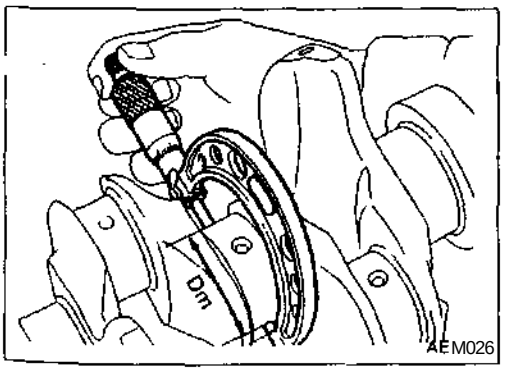
1. Set main bearings in their proper positions on cylinder block and main bearing cap.



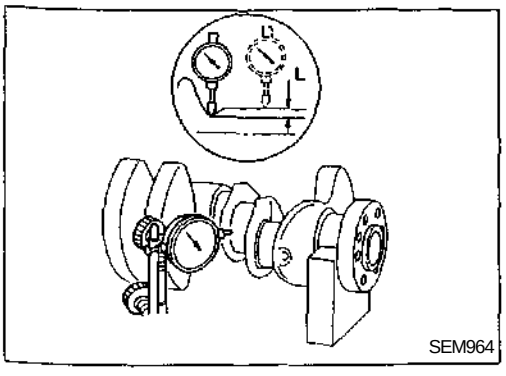
2. Install main bearing cap and main bearing beam to cylinder block.

Tighten all bolts in specified procedure. Refer to "CRANKSHAFT" in "Cylinder Block Assembly" (EM-68).

3. Measure inner diameter "A" of each main bearing.



4. Measure outer diameter "Dm" of each crankshaft main journal.
5. Calculate main bearing clearance.
   Main bearing clearance = A - Dm
   Standard: 0.004 - 0.022 mm (0.0002 - 0.0009 in)
   Limit: 0.050 mm (0.0020 in)
6. If it exceeds the limit, replace bearing.
7. If clearance cannot be adjusted within the standard of any bearing, grind crankshaft journal and use undersized bearing.

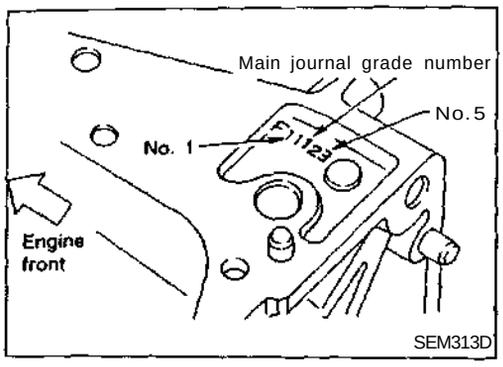


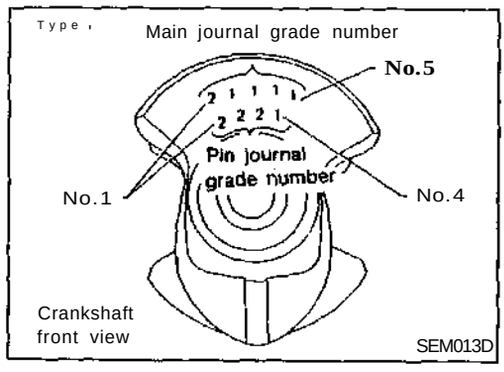
a. When grinding crankshaft journal, confirm that "L" dimension in fillet roll is more than the specified limit.
   "L": 0.1 mm (0.004 in)
b. Refer to SDS for grinding crankshaft and available service parts (EM-80).

Inspection (Cont'd)

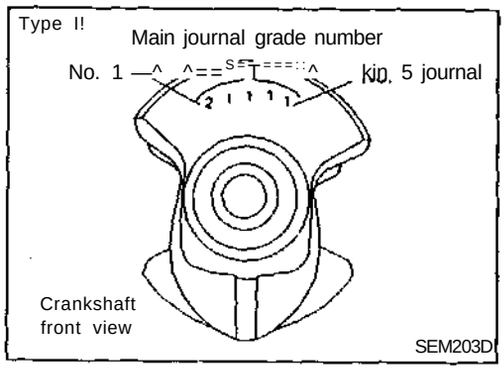
8. If crankshaft is reused, measure main bearing clearances and select thickness of main bearings.
   If crankshaft is replaced, select thickness of main bearings as follows:

a. Grade number of each cylinder block main journal is punched on the respective cylinder block. These numbers are punched in either Arabic or Roman numerals.





b. Grade number of each crankshaft main journal is punched on the respective crankshaft. These numbers are punched in either Arabic or Roman numerals.



c. Select main bearing with suitable thickness according to the following table.

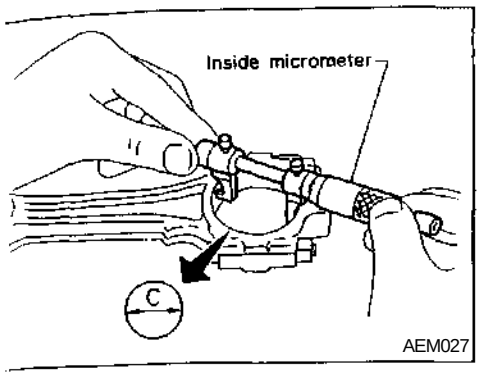
How to select main bearings (Identification mark and color)

Crankshaft journal grade number	Main journal grade number			
	0	1	2	3
0	0 (A, Black)	1 (B, Brown)	2 (C, Green)	3 (D, Yellow)
1	1 (B, Brown)	2 (C, Green)	3 (0, Yellow)	4 (E, Blue)
2	2 (C, Green)	3 (D, Yellow)	4 (E, Blue)	5 (F, Pink)
3	3 (D, Yellow)	4 (E, Blue)	5 (F, Pink)	6 (G, No color)

For example:

Main journal grade number: 1
Crankshaft journal grade number: 2
Main bearing grade number = 1 + 2
= 3 {D, Yellow)

Inspection (Cont'd)



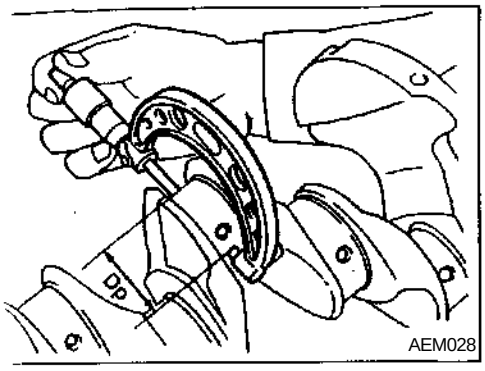
AEM027

Connecting rod bearing (Big end)

1. Install connecting rod bearing to connecting rod and cap.
2. Install connecting rod cap to connecting rod.

Tighten bolts to the specified torque.

3. Measure inner diameter "C" of each bearing.



AEM028

4. Measure outer diameter "Dp" of each crankshaft pin journal.
5. Calculate connecting rod bearing clearance.

Connecting rod bearing clearance (C - Dp):

Standard

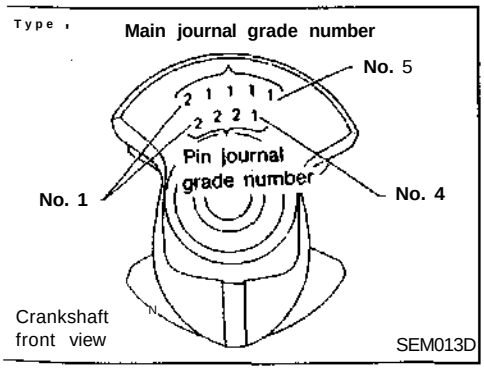
0.020 - 0.045 mm (0.0008 - 0.0018 in)

Limit

0.65 mm (0.00256 in)

6. If it exceeds the limit, replace bearing.
7. If clearance cannot be adjusted within the standard of any bearing, grind crankshaft journal and use undersized bearing.

   Refer to step 7 of "BEARING CLEARANCE — Main bearing" (EM-63).



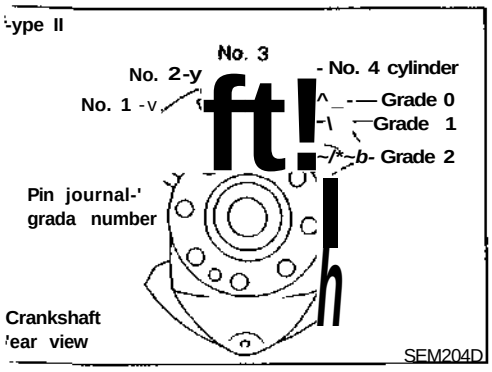
SEM013D

8. If crankshaft is replaced with a new one, select connecting rod bearing according to the following table.

Connecting rod bearing grade number:

These numbers are punched in either Arabic or Roman numerals.

Crank pin journal grade number	Connecting rod bearing grade number
0	0
1	1
2	2

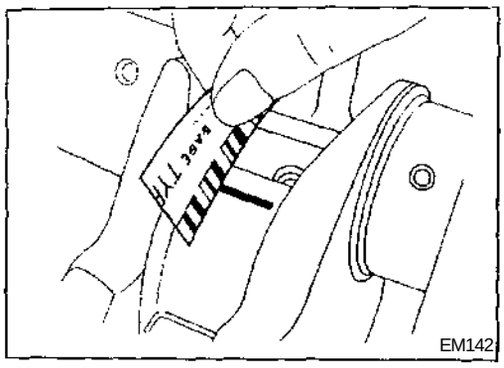


SEM204D

Identification colors of connecting rod bearing:

Grade 0; No color
Grade 1; Black
Grade 2; Brown

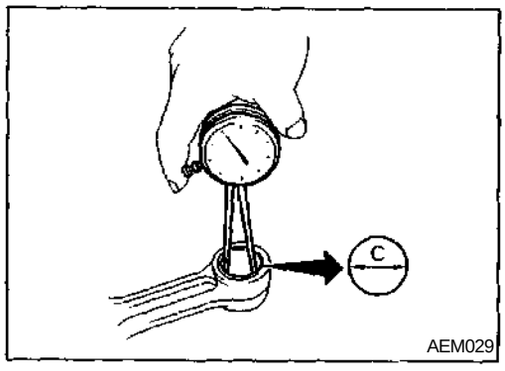
Inspection (Confd)


EM142

Method B (Using plastigage)

CAUTION:

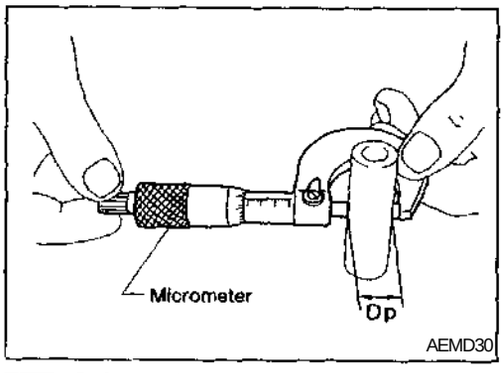
- **Do not turn crankshaft or connecting rod while plastigage is being inserted.**
- **When bearing clearance exceeds the specified limit, ensure that the proper bearing has been installed. If clearance cannot be adjusted using any standard bearing grade, grind crankshaft journal and use undersized bearing.**



AEM029

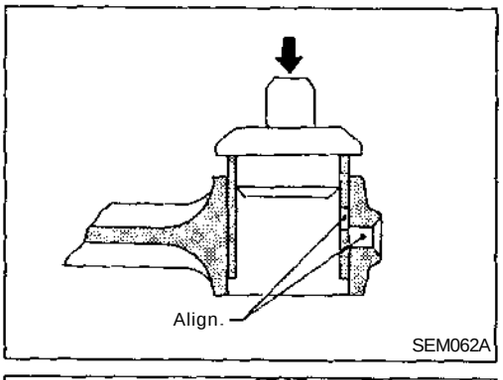
CONNECTING ROD BUSHING CLEARANCE (Small end)

1. Measure inner diameter "C" of bushing.



AEMD30

2. Measure outer diameter "Dp" of piston pin.
3. Calculate connecting rod bushing clearance.
   Connecting rod bushing clearance = C - Dp
   Standard:
   0.005 - 0.017 mm (0.0002 - 0.0007 in)
   Limit:
   0.023 mm (0.0009 in)
   If it exceeds the limit, replace connecting rod assembly or connecting rod bushing and/or piston set with pin.



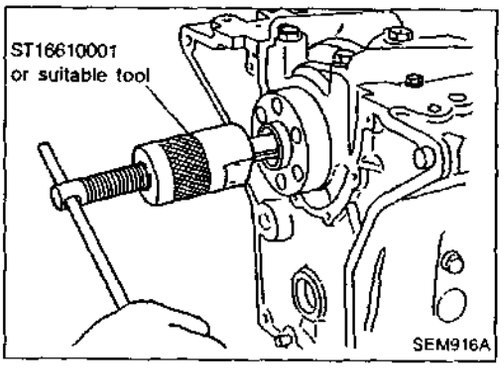
SEM062A

REPLACEMENT OF CONNECTING ROD BUSHING (Small end)

1. Drive in small end bushing until it is flush with end surface of rod,

Be sure to align the oil holes.

2. Ream the bushing so that clearance with piston pin is within specification.
   Clearance between connecting rod bushing and piston pin:
   0.005 - 0.017 mm (0.0002 - 0.0007 in)



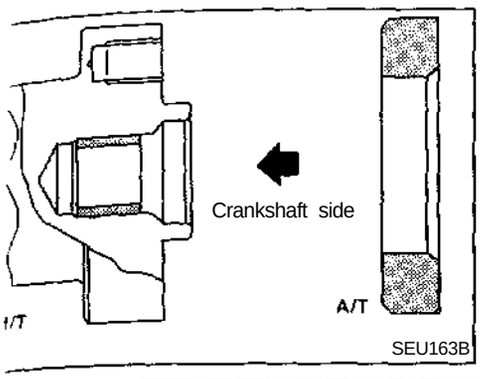
SEM916A

REPLACEMENT OF PILOT BUSHING (M/T) OR PILOT CONVERTER (A/T)

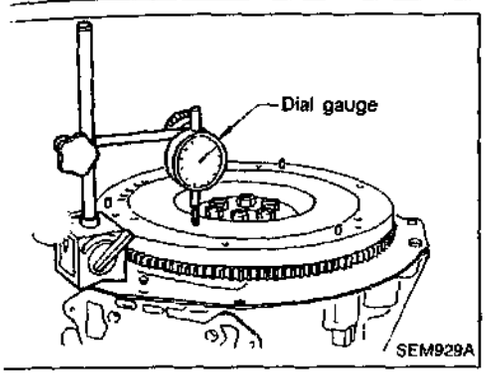
1. Remove pilot bushing or pilot converter using Tool or suitable tool.

Inspection (Cont'd)

2. Install pilot bushing or pilot converter as shown.



SEU163B



SEM929A

FLYWHEEL/DRIVE PLATE RUNOUT

Runout (Total indicator reading):

Flywheel (M/T model)

Less than 0.15 mm (0.0059 in)

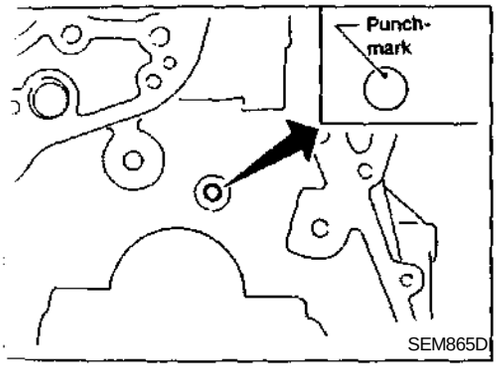
Drive plate (A/T model)

Less than 0.20 mm (0.0079 in)

Assembly

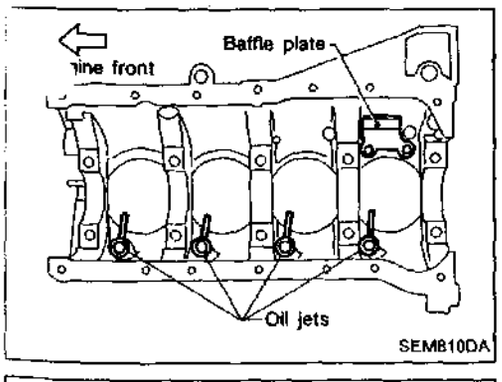
1. Install tinning chain oil jet.

Drive oil jet into cylinder block with punchmark facing up.



SEM865D

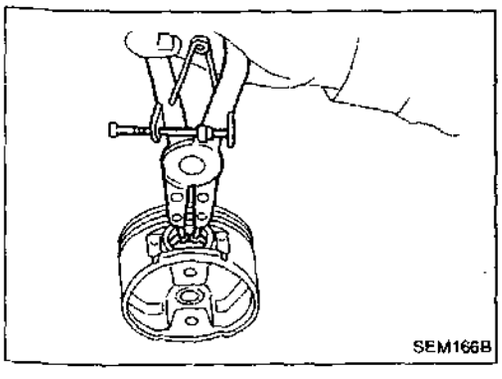
2. Install piston oil jets.
3. Install baffle plate.



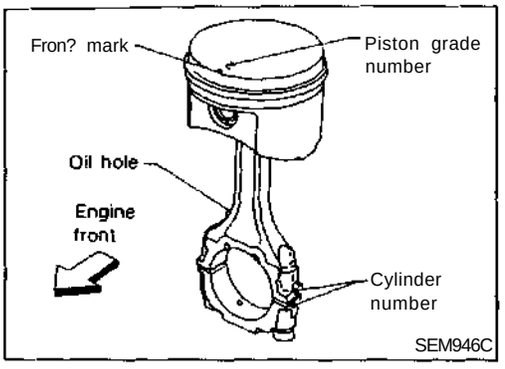
SEM810DA

PISTON

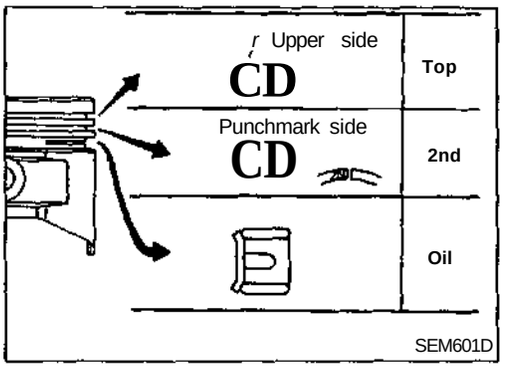
1. Install new snap ring on one side of piston pin hole.


SEM166B

Assembly (Cont'd)

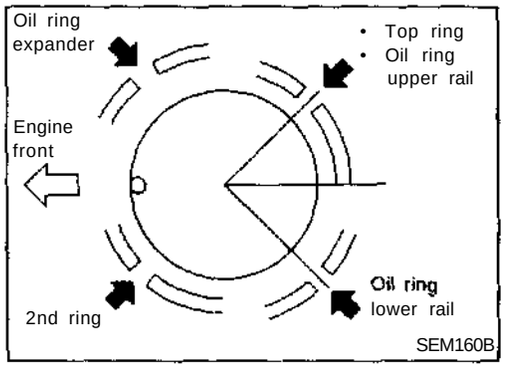


2. Heat piston to 60 to 70°C (140 to 158°F) and assemble piston, piston pin, connecting rod and new snap ring.
- **Align the direction of piston and connecting rod.**
- **Numbers stamped on connecting rod and cap correspond to each cylinder.**
- **After assembly, make sure connecting rod swings smoothly.**

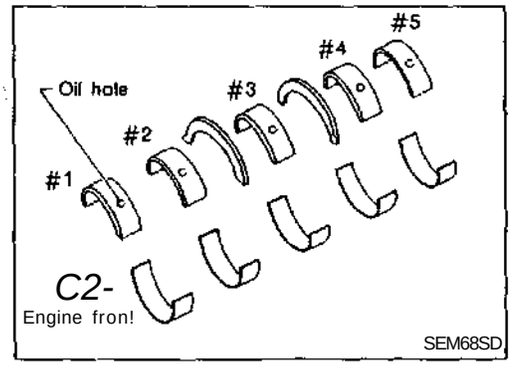


3. Set piston rings as shown.

CAUTION:
- **When piston rings are not replaced, make sure that piston rings are mounted in their original positions.**
- **When replacing piston rings, if there is no punchmark, install with either side up.**



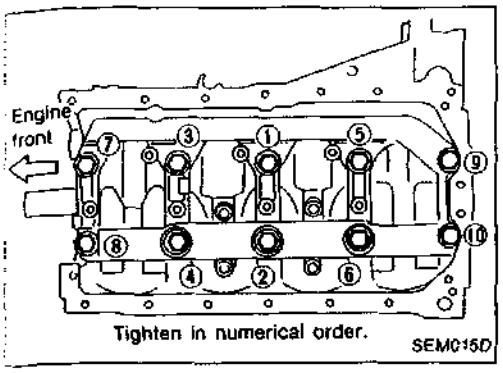
4. Locate the ring gap as shown.



CRANKSHAFT

1. Set main bearings and thrust bearings in their proper positions on cylinder block and main bearing cap.
- **Confirm that correct main bearings are used. Refer to "Inspection" of this section.**
- **Direct the oit grooved side of thrust bearing to crankshaft arm side.**

Assembly (Cont'd)

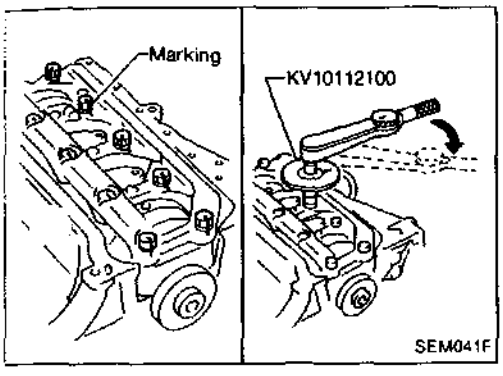


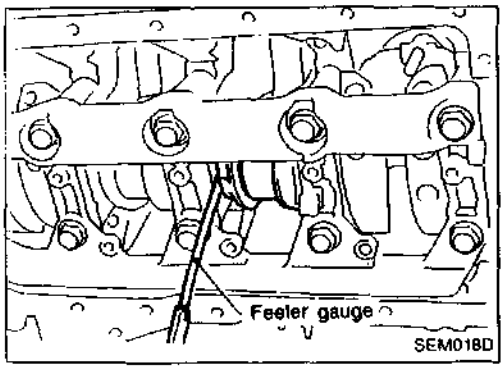
2. Install crankshaft, main bearing caps and beam and tighten bolts to the specified torque.

- **Prior to tightening bearing cap bolts, shift crankshaft back and forth to properly seat the bearing cap.**
- **Tightening procedure**

a. **Tighten all bolts to 26 to 32 Nm (2.7 to 3.3 kg-m, 20 to 24 ft-lb).**
b. **Turn all bolts 75 to 80 degrees clockwise with Tool or suitable angle wrench.**
c. **Loosen all bolts completely.**
d. **Tighten all bolts to 32 to 38 Nm (3.3 to 3.9 kg-m, 24 to 28 ft-lb).**
e. **Turn all bolts 45 to 50 degrees clockwise with Tool or suitable angle wrench.**

- **If an angle wrench is not available, mark all bearing cap bolts on the side facing engine rear. Then, turn each bolt specified degrees clockwise. Confirm angle of degrees with a graduator, not by eye-measurement.**
- **After securing bearing cap bolts, make sure crankshaft turns smoothly by hand.**

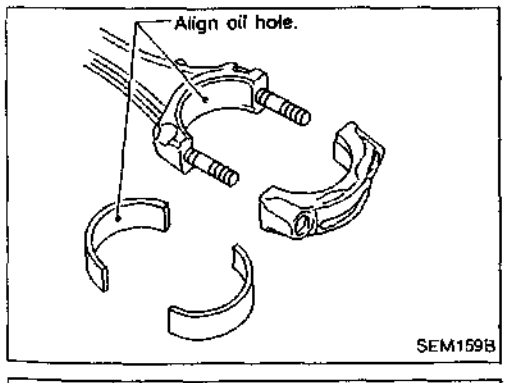




3. Measure crankshaft end play.

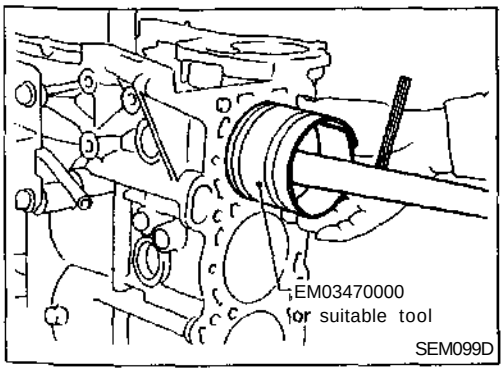
Crankshaft end play:
Standard
0.10 - 0.26 mm (0.0039 - 0.0102 in)
Limit
0.30 mm (0.0118 in)

If beyond the limit, replace thrust bearings with new ones.



4. Install connecting rod bearings in connecting rods and connecting rod bearing caps.

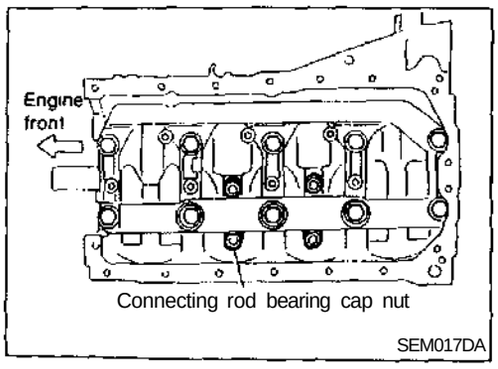
- **Confirm that correct bearings are used. Refer to "Inspection".**
- **Install bearings so that oil hole in connecting rod aligns with oil hole of bearing.**



5. Install pistons with connecting rods.
a. Install them into corresponding cylinders with Tool.

- **Be careful not to scratch cylinder wall by connecting rod.**
- **Arrange so that front mark on piston head faces toward engine front.**
- **Be careful not to hit oil jet with connecting rod.**

Assembly (Cont'd)



b. Install connecting rod bearing caps.
Tighten connecting rod bearing cap nuts in the following two steps.

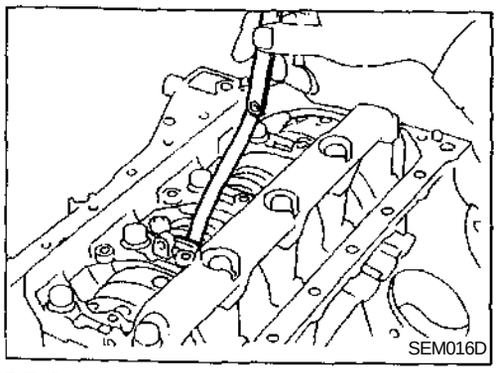
Step 1

Tighten nuts to 14 to 16 Nm (1.4 to 1.6 kg-m, 10 to 12 fl-Jb).

Step 2

Turn nuts 60 to 65 degrees clockwise with angle wrench. If angle wrench is not available, tighten nuts to 38 to 44 Nm (3.9 to 4.5 kg-m, 28 to 33 ft-lb).

- **After securing connecting rod cap nuts, make sure crankshaft turns smoothly by hand.**



6. Measure connecting rod side clearance.

Connecting rod side clearance:

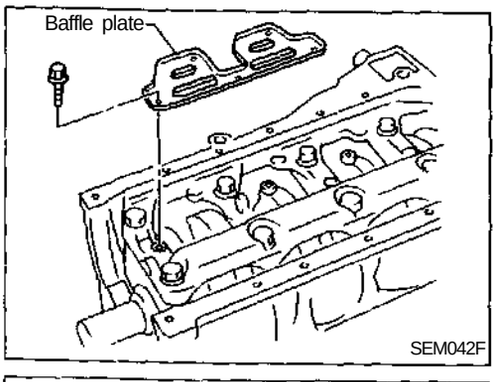
Standard

0.20 - 0.35 mm (0.0079 - 0.0138 in)

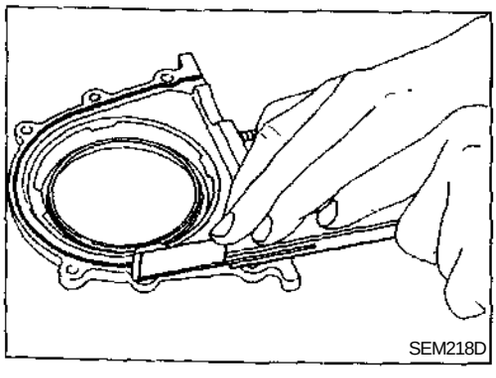
Limit

0.50 mm (0.0197 in)

If beyond the limit, replace connecting rod and/or crankshaft.



7. Install baffle plate.



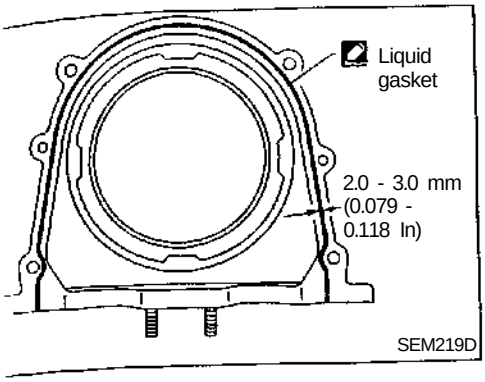
8. Install rear oil seal retainer.

(1) Before installing rear oil sea! retainer, remove all traces of liquid gasket from mating surface using a scraper.

- Also remove traces of liquid gasket from mating surface of cylinder block.

(2) Install *rear* oil seal. Refer to "REAR OIL SEAL" in "Oil Seal Replacement" (EM-34).

Assembly (Cont'd)



(3) Apply a continuous bead of liquid gasket to mating surface of rear oil seal retainer.

- Use Genuine Liquid Gasket or equivalent.

General Specifications

Cylinder arrangement		In-line 4
Displacement	cm^3 (cu in)	1,998 (121.92)
Bore and stroke	mm (in)	86 x 86 (3,39 *x* 3.39)
Valve arrangement		DOHC
Firing order		1-3-4-2
Number of piston rings		
Compression		2
Oil		1
Number o(main bearings		5
Compression ratio		8.5

COMPRESSION PRESSURE

Unit: kPa (bar, kg/cm^2, psi)/300 rpm

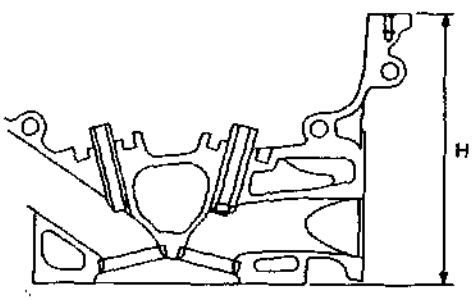
Standard	1,079 (10.79, 11.0, 156)
Minimum	883 (8.83, 9.0, 128)
Differential limit between cylinders	98 (0.98, 1.0, 14)

Inspection and Adjustment

CYLINDER HEAD

Unit: mm (in)

	Standard	Limit
Head surface distortion	Less Shan 0.03 (0.0012)	0.1 (0.004)



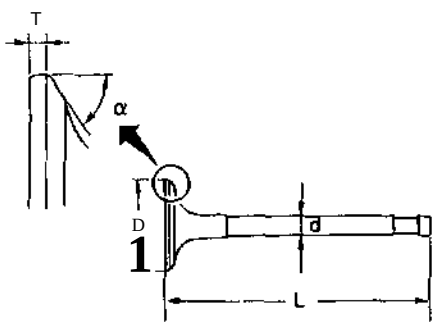
SEM043F

Nominal cylinder head height "H"	136.9 - 137.1 (5.390 - 5.398)
Resurfacing limit	0.2 (0.008)'

*: Sum of resurfacing cylinder head and cylinder block

VALVE

Unit: mm (in)



SEM1B8-B

Valve head diameter "D"	
Intake	34.0 - 34.2 (1.339 - 1.346)
Exhaust	30.0 -30.2 (1.181 - 1.189)
Valve length "L"	
Intake	101.19 - 101.61 (3.9839 - 4.0004)
Exhaust	102.11 - 102.53 (4.0201 - 4.0366)
Valve stem diameter "d"	
Intake	5.965 - 5.980 (0.2348 - 0.2354)
Exhaust	6.945 - 6.960 (0,2734 - 0.2740)
Valve seat angle "a"	
Intake	45° 15' - 45*45'
Exhaust	
Valve margin "T"	
Intake	1.1 (0.043)
Exhaust	1.3 (0.051)
Valve margin "T" limit	More than 0.5 (0,020)
Valve slem end surface grinding limit	Less than 0.2 (0.008)

Inspection and Adjustment (Cont'd)

Valve spring

Free height	rnm (in)	49.36 (1.9433)
Pressure N (kg, ib) at height mm (in)		
Standard		578.02 -641.57 (58.94 - 65.42, 129.96- 144.25) at 30.0 (1.181)
Limit		549.2 (56-0. 123.5) at 30.0 (1.181)
Out-of-square	mm (in)	Less than 2.2 (0.087)

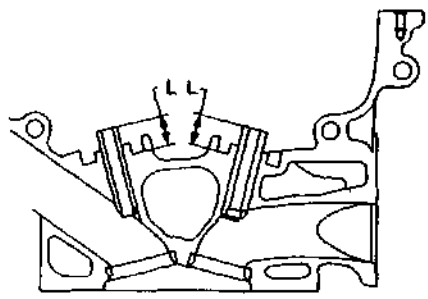
Hydraulic lash adjuster (HLA)

Unit; mm (in)

HLA outer diameter	16.930 - 16.993 (0.6685 - 0.6690)
HLA guide inner diameter	17.000 - 17.020 (0.6693 - 0.6701)
Clearance between HLA and HLA guide	0.007 - 0.040 (0,0003 - 0.0016)

Valve guide

Unit: rnm (in)



SEM083D

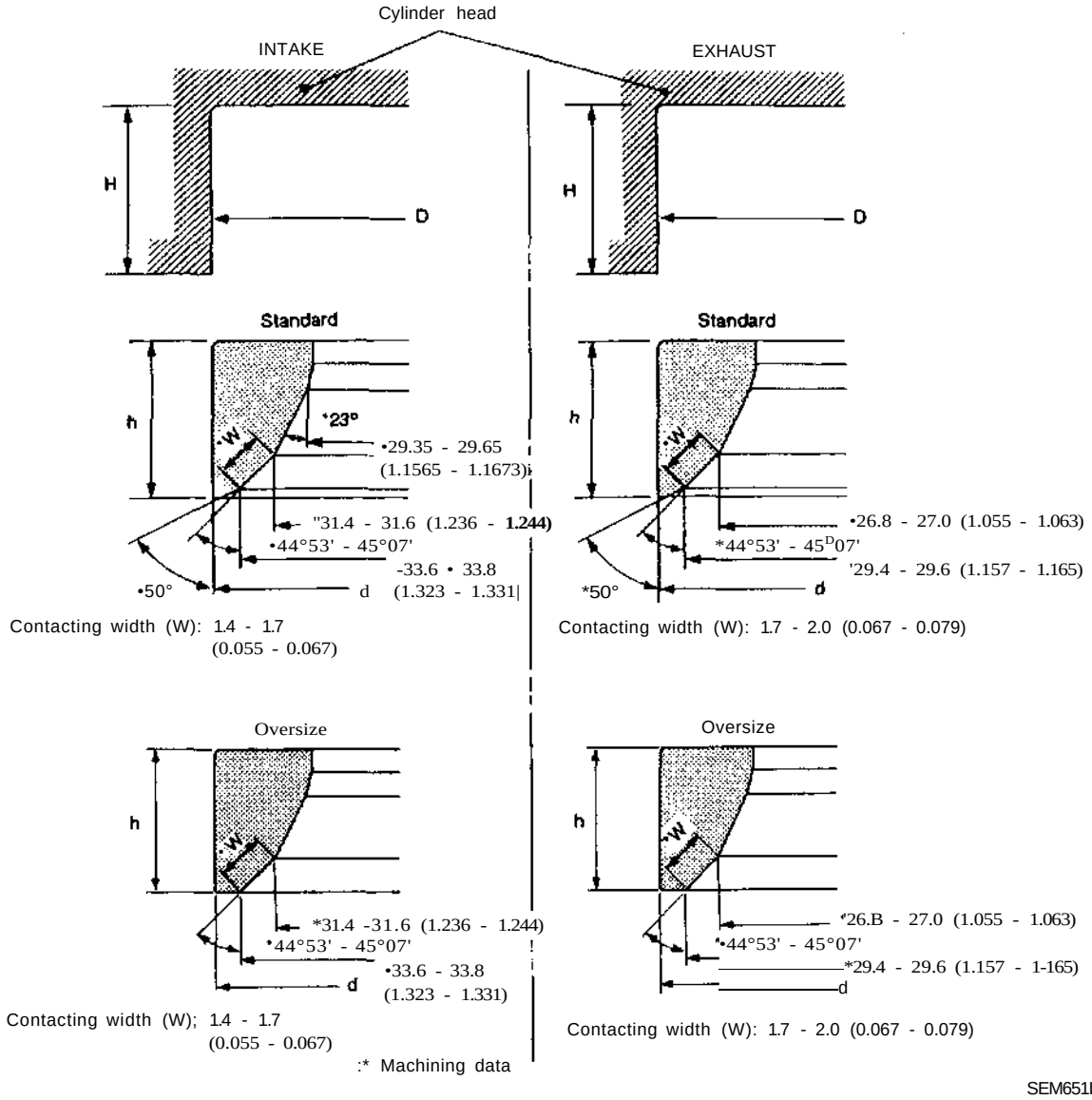
		Standard	Service
Valve guide Outer diameter	Intake	10.023 - 10.034 (0.3946 - 0.3950)	10.223 - 10.234 (0.4025 - 0.4029)
	Exhaust	11.023 - 11.034 (0.4340 - 0.4344)	11.223 - 11.234 (0.4418 - 0.4423)
Valve guide Inner diameter {Finished size)	Intake	6.000 - 6.018 (0.2362 - 0.2369)	
	Exhaust	7.000 - 7.018 (0.2756 - 0.2763)	
Cylinder head valve guide hole diameter	Intake	9.975 - 9.996 (0.3927 - 0.3935)	10.175 - 10.196 (0.4006 - 0.4014)
	Exhaust	10.975 - 10.996 (0.4321 - 0.4329)	11.175- 11.196 (0.4400 - 0.4408)
Interference fit of valve guide		0.027 - 0.059 (0.0011 - 0.0023)	

		Standard	Limit
Stem to guide clearance	Intake	0.020 - 0.053 (0.0008 - 0.0021)	0.06 (0.0031)
	Exhaust	0.040 - 0.073 (0.0016 - 0.0029)	0.1 (0.004)
Valve deflection limit		0.2 (0,008)	
Projection length "L"		14.0 - 14.2 (0.551 - 0.559)	

Inspection and Adjustment (Cont'd)

Valve seat

Unit: mm (in)



:* Machining data

SEM651D

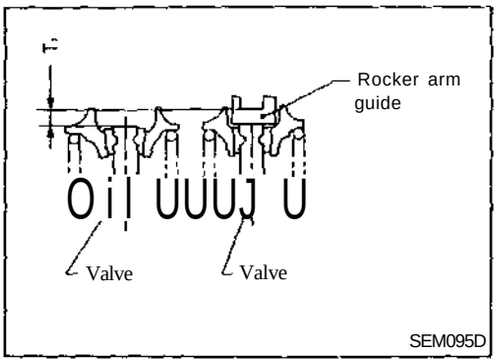
		Standard	Service
Cylinder head seat recess diameter (D)	In.	35-000 - 35.016 (1.3780 - 1.3786)	35.500 - 35.516 (1.3976 - 1,3983)
	Ex.	31.000 - 31.016 (1.2205- 1.2211)	31.500- 31.516 (1.2402- 1.2408)
Valve seat interference fit	In.	0.064 - 0.096 (0.0025 - 0,0038)	
	Ex.	0.064 - 0.096 (0.0025 - 00038)	
Valve seat outer diameter (d)	In.	35.080 - 35.096 (1.3811 - 1.3817)	35,580 - 35.596 (1.4008 - 1.4014)
	Ex.	31,080 - 31.096 (1.2236 - 1.2242)	31.580 - 31.596 (1.2433 - 1.2439)
Depth (H)	In.	6.25 (0.2461)	
	Ex.	6.25(0.2461)	
Beight (h)		6.2 - 6.3 (0.244 - 0.248)	5.4- 5.5 (0.213-0,217)

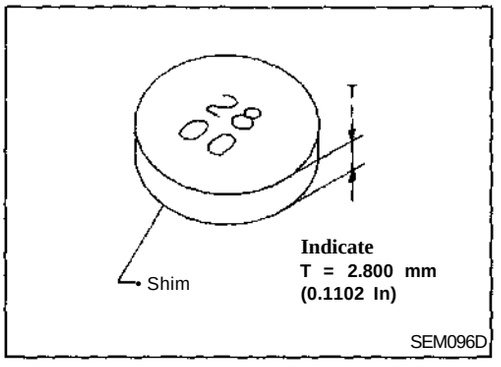
Inspection and Adjustment (Cont'd)

Valve shim clearance adjustment

Unit: mm (in)

Valve shim clearance (Cold)	Less than 0,025 (0.001)
Shim thickness "T"	T, ± 0.025 (0.001)





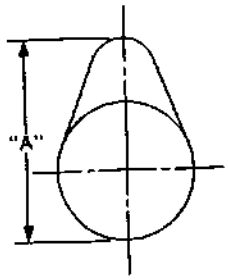
Available shims

Thickness mm (in)	Identification mark
2.800 (0.1102)	28 00
2.825 (0.1112)	28 25
2.850 (0.1122)	28 50
2.875 (0,1132)	28 75
2.900 (0.1142}	29 00
2.925 (0.1152)	29 25
2.950(0.1161)	29 50
2.975 (0.1171)	29 75
3.000 (0-1181)	30 00
3.025 (0.1191)	30 25
3.050 (0.1201)	30 50
3.075 (0.1211)	30 75
3.100 (0.1220)	31 00
3.125 (0.1230)	31 25
3.150 (0.1240)	31 50
3.175 (0.1250)	31 75
3.200(0.1260)	32 00

CAMSHAFT AND CAMSHAFT BEARING

Unit', mm (in)

	Standard	Limit
Camshaft journal to bearing clearance	0.045 - 0.086 (0.0018 - 0.0034)	0.15 (0.0059)
Inner diameter of camshaft bearing	28.000 - 28.021 (1.1024 - 1.1032)	—
Outer diameter of camshaft journal	27.935 - 27.955 (1.0998 - 1.1006)	—
Camshaft runout [TIR*]	Less than 0.02 (0.0008)	0.1 (0.004)
Camshaft sprocket runout [TIR*]	Less than 0.25 (0.0098)	—
Camshaft end play	0.092 - 0.173 (0.0036 - 0.0068)	0.20 (0.0079)

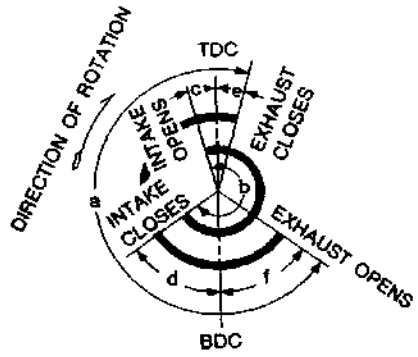


EM671

Cam height "A"	
Intake	37.920 - 38.110 (1.4929 - 1.5004)
Exhaust	37.920 - 38.110 (1.4929- 1.5004)
Wear limit of cam height	0.2 (0.008)
Valve lilt	
Intake	9.2 (0.362)
Exhaust	9.2 (0.362)

*Total indicator reading

Valve timing (VTC solenoid valve OFF)



EM120

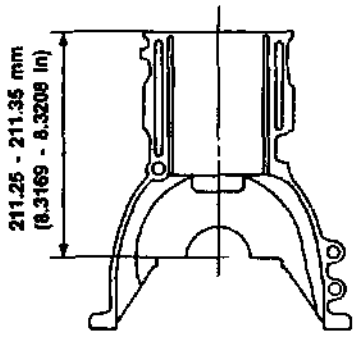
Unit', degree

a	b	c	d	e	f
240"	240"	-6"	66'	7°	53"

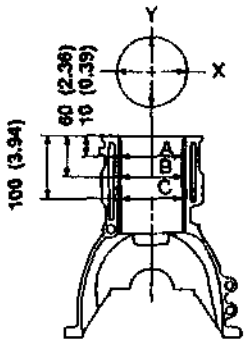
Inspection and Adjustment (Cont'd)

CYLINDER BLOCK

Unit: mm (in)



SEM008D



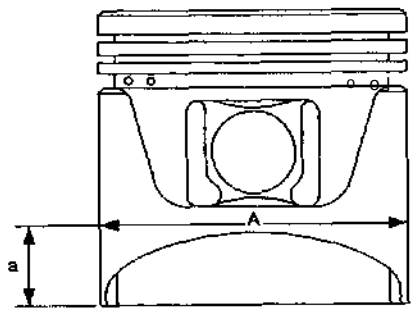
SEM686D

Surlace iiatness	
Standard	Less than 0.03 (0.0012)
Limit	0.10 (0.0039)
Cylinder bore	
Inner diameter	
Standard	
Grade No. 1	B6.000 •- 86.010 (3.3858 •- 3.3862)
Grade No. 2	86.010 •- 86.020 (3.3862 •- 3.3866)
Grade No. 3	86.020 •- 86.030 (3.3866 - 3.3870)
Wear limit	0.20 (0.0079)
Out-of-round (X - Y)	Less than 0.015 (O.OOO6)
Taper (A - B and A - C)	Less than 0.010 (0.0004)
Difference in inner diameter between cylinders	
Limit	Less than 0.05 (0.0020)
Main journal inner diameter	
Grade No. 0	58.944 - 58.950 (2,3206 - 2.3209)
Grade No, 1	58,950 - 58.956 (2,3209 - 2,3211)
Grade No. 2	58.956 - 58.962 (2.3211 - 2.3213)
Grade No. 3	58,962 - 58.968 (2.3213 - 2.3216)

PISTON, PISTON RING AND PISTON PIN

Available piston

Unit: mm (in)



SEM750C

Piston skirt diameter "A"	
Standard	
Grade No. 1	85.980 - 85.990 (3.3850 - 3,3854)
Grade No. 2	85.990 - 86.000 (3.3854 - 3.3858)
Grade No. 3	86.000 - 86.010 (3.3858 - 3.3862)
0.20 (0.0079) oversize (Service)	86.180 - 86.210 (3.3929 - 3.3941)
"a" dimension	10.5 (0.413)
Piston clearance to cylinder block	0.010 - 0.030 (0.0004 - 0.0012)
Piston pin hole diameter	21.987 - 21.999 (0.8656 - 0.8661)

pislon ring

Unit mm (in)

Side clearance	
Top	
Standard	0.045 - 0.080 (0.0018-0.0031)
Limit	0.1 (0,004)
2nd	
Standard	0.030 - 0.065 (0.0012 - 0.0026)
Limit	0.1 (0.004}
End gap	
Top	
Standard	0.20- 0.30 (0.0079 - 0.0118)
Limit	0.39 (0.0154)
id	
Standard	0.35 - 0.50 (0.0t38 - 0.0197)
Limit	0.59 (0.0232)
Oil	
Standard	0.20 - 0.60 (0.0079 - 0,0236)
Limit	0.69 (0.0272)

Piston pin

Unit: mm (in)

Piston pin outer diameter	21.989 - 22.001 (0.8657 - 0.8662)
Interference fit of piston pin to piston	0 - 0.004 (0 - 0.0002)
Piston pin to connecting rod bushing clearance	
Standard	0.005 - 0.017 (0.0002 - 0.0007)
Jmit	0.023 (0.0009)

[1] Values measured at ambient temperature of 20°C (68°F)

CONNECTING ROD

Unit: mm (in)

Center distance	136.30 (5.3661)
Bend [per 100 (3.94)]	
Limit	0.15 (0.0059)
Torsion [per 100 (3.94)]	
Limit	0.3 (0.0012)
Connecting rod small end inner diameter	24,960 - 25.000 (0.9835 - 0.9843)
Piston pin bushing inner diameter"	22.000 - 22.012 (0,8661 - 0.8666)
Connecting rod big end inner diameter	51.000 - 51.013 (2.0079 - 2.0084)
Side clearance	
Standard	0.20 - 0.35 (0.0079 - 0.0138)
Limit	0.5 (0.020)

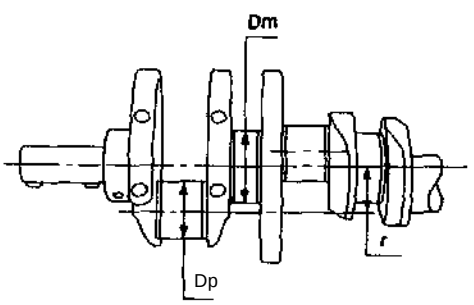
"After installing in connecting rod

Inspection and Adjustment (Cont'd)

CRANKSHAFT

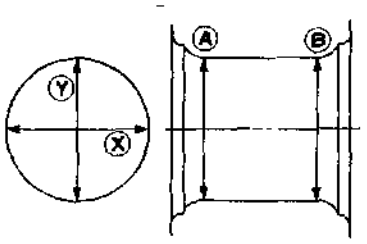
Unit: mm (in)

Main journal dia. "Dm"	
Grade No. 0	54.974 - 54.980 (2.1643 - 2.1646)
Grade No. 1	54.968 - 54.974 (2.1641 - 2.1643)
Grade No. 2	54.962 - 54.968 (2.1639 - 2.1641)
Grade No. 3	54.956 - 54.962 (2.1636 - 2.1639)
Pin journal dia. "Dp"	
Grade No. 0	47.968 - 47.974 (1.8885 - 1.8887)
Grade No. 1	47.962 - 47.968 (1.8883 - 1.8885)
Grade No. 2	47.956 - 47.962 (1.8880 - 1.8883)
Center distance "r"	42.96 - 43.04 (1.6913 - 1.6945)
Out-of-round (X - Y)	
Standard	
Main journal	Less than 0.005 (0.0002)
Pin journal	Less than 0.0025 (0.0001)
Taper (A - B)	
Standard	
Main journal	Less than 0.005 (0.0002)
Pin journal	Less than 0.0025 (0.0001)
Runout [TIR]	
Standard	Less than 0.025 (0.0010)
Limit	Less than 0.05 (0.0020)
Free end play	
Standard	0.10 - 0.26 (0.0039- 0.0102)
Limit	0.30 (0.0118)



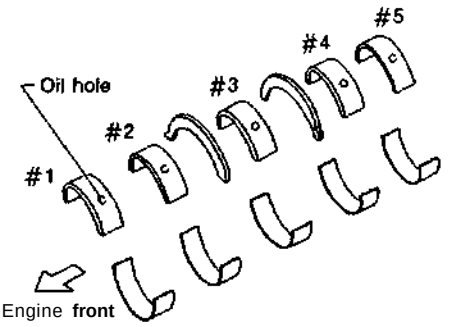
SEM954C

Out-of-round (X) - ®
Taper @- ®



EM715

AVAILABLE MAIN BEARING



SEM6850

Main bearing (Standard)

Unit: mm (in]

Grade number	Thickness "T"	Width "W	Identification color (mark)
0	1.977- 1.980 (0.0778 - 0.0780)		Black (A)
1	1.980 - 1.983 (0.0780 - 0.0781)		Brown (B)
2	1.983- 1.986 (0.0781 - 0.0782)		Green (C)
3	1.986- 1.989 (0.0782 - 0.0783)	18.9- 19.1 (0.744 - 0.752)	Yellow (D)
4	1.989 - 1.992 (0.0783 - 0.0784)		Blue (E)
5	1.992 - 1.995 (0.0784 - 0.0785)		Pink (F)
6	1.995- 1.998 (0.0785 - 0.0787)		No color (G)

Main bearing (Undersize)

Unit: mm (in)

Undersize	Thickness "T"	Main journal diameter "Dm"
0.25 (0.0098)	2.109- 2.117 (0.0830 - 0.0833)	Grind so that bearing clearance is the specified value.

Inspection and Adjustment (Cont'd)

AVAILABLE CONNECTING ROD BEARING

Connecting rod bearing

Standard size

Unit: mm (in)

Grade number	Thickness "T"	Width "W"	Identification color (mark)
0	1.500- 1.503 (0.0591 - 0.0592)	16.9- 17.1 (0.665 - 0.673)	No color (A)
1	1.503- 1.506 (0.0592 - 0.0593)		Black (B)
2	1.506 - 1.509 (0.0593 - 0.0594)		Brown (C)

Undersize

Unit: mm (in)

Undersize	Thickness "T"	Crank pin journal diameter "Dp"
0.08(0.0031)	1.541 - 1.549 (0.0607 - 0.0610)	Grind so that bearing clearance is the specified value.
0.12 (0.0047)	1.561 - 1.569 (0.0615 - 0.0618)	
0,25 (0.0098)	1.626- 1-634 (0.0640 - 0.0643)	

Bearing clearance

Unit: mm (In)

Main bearing clearance	
Standard	0.004 - 0.022 (0.0002 - 0.0009)
Limit	0.05 (0.0020)
Connecting rod bearing clearance	
Standard	0020 - 0.045 (0.0008 - 0.0018}
Limit	0.65 (0.0256)

MISCELLANEOUS COMPONENTS

Unil: mm (in)

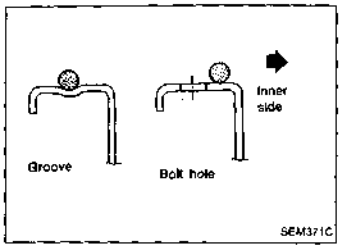
Camshaft sprocket runout limit [TIB]	0.25 (0 0098)
Flywheel runout limit [TtR}	0.15 (0,0059)

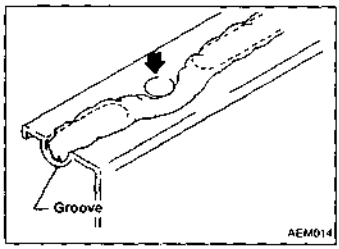
J

ENGINE LUBRICATION & COOLING SYSTEMS

SECTION LC

CONTENTS



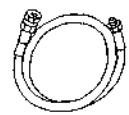
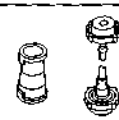


Precaution

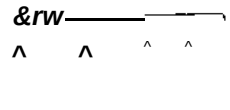
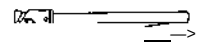
LIQUID GASKET APPLICATION PROCEDURE

a. Use a scraper to remove all traces of old liquid gaske: from mating surfaces and grooves. Also, completely clean any oil from these areas.
b. Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine Liquid Gasket *or* equivalent.)
   - Be sure liquid gasket is 4.0 to 5.0 mm (0.157 to 0.197 in) wide (for oil pan).
   - Be sure liquid gasket is 2.0 to 3.0 mm (0.079 to 0.118 in) wide (in areas except oil pan).
c. Apply liquid gasket to inner surface around hole perimeter area.
   (Assembly should be done within 5 minutes after coating.)
d. Wait at least 30 minutes before refilling engine oil and engine coolant.

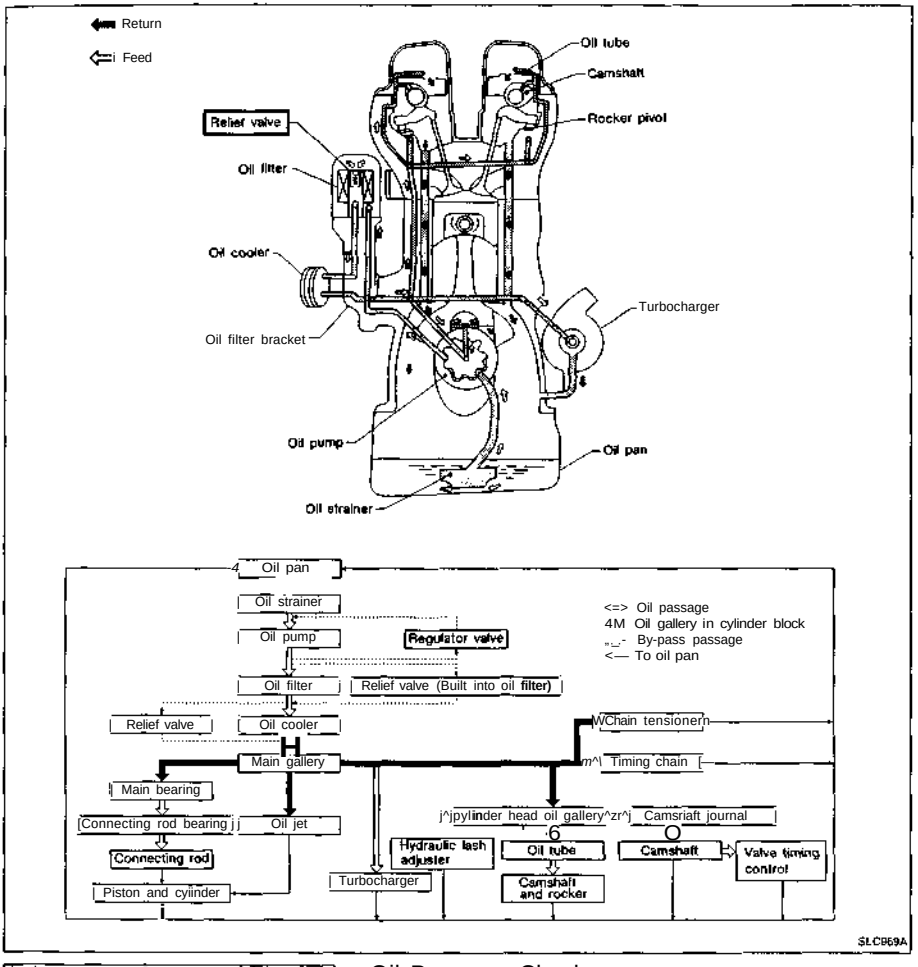
Special Service Tools

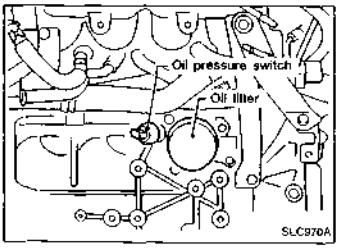
Tool number Tool name	Description	
ST25051001 Oil pressure gauge	 NT050	
ST25052000 Hose	 NT051	Adapting oil pressure gauge to cylinder block
KV10115801 Oil filler wrench	 14 faces Inner span 64.3 mm (2.531 in) (Face to opposite face) NT362	Removing oil filter
EG17650301 Radiator cap tester adapter	 NT053	Adapting radiator cap tester to radiator filler neck

Special Service Tools (Cont'd)

Tool number Tnol name	Description	
"WS3993^000 Tube presser	NT052	Pressing the tube of liquid gasket
KV99103510 Radiator plate pliers A	 NT224	Installing radiator upper and lower tanks
KV99103520 Rp-^ator plate pliers B	 NT225	Removing radiator upper and lower tanks

Lubrication Circuit



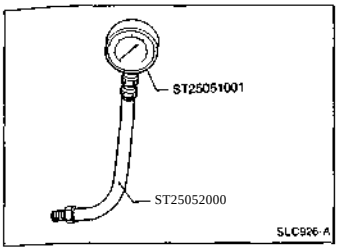


Oil Pressure Check

WARNING:

- **Be careful not to burn yourself, as the engine and oil may hot.**
- **Oil pressure check should be done in "Neutral position".**

1. Check oil level.
2. Remove oil pressure switch.



Oil Pressure Check (Cont'd)

3. Install pressure gauge.
4. Start engine and warm it up to normal operating temperature.
5. Check oil pressure with engine running under no-load.

Approximate discharge pressure: kPa (bar, kg/cm^2, psi)
Engine speed at idle
More than 78 (0.78, 0.8, 11)
Engine speed at 3,200 rpm
314 - 392 (3.14 - 3.92, 3.2 - 4.0, 46 - 57)

If difference is extreme, check oil passage and oil pump for oil leaks.

6. Install oil pressure switch with sealant.

Oil Pump

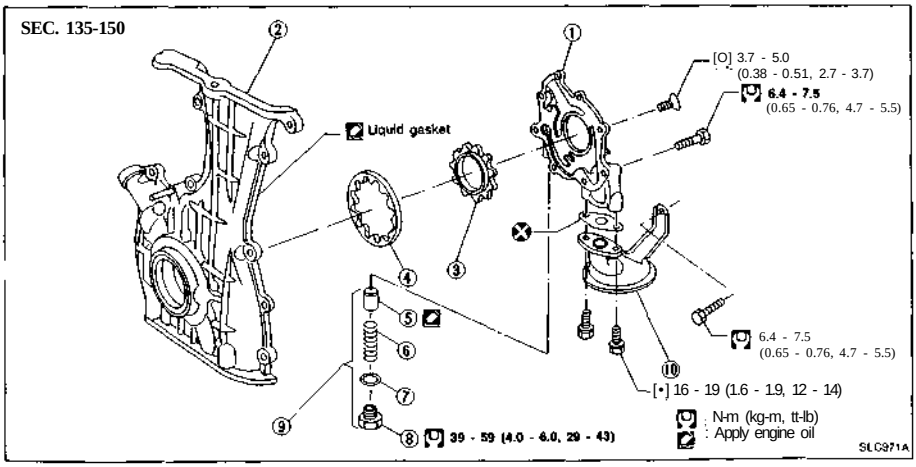
REMOVAL

1. Remove front cover.

Refer to "TIMING CHAIN" in EM section.

2. Remove oil pump cover.

DISASSEMBLY AND ASSEMBLY

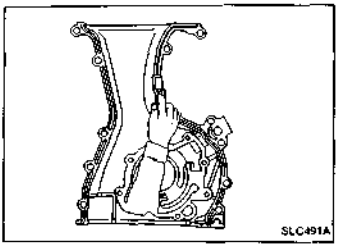


(D Oil pump cover
(2) Front cover
(3) Inner gear
(4) Outer gear
(5) Regulator valve
© Spring
(7) Washer
® Plug
(S) Regulator valve set
@ Oil strainer

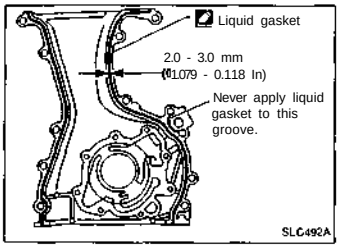
- **Always replace oil seals and gaskets with new ones.**
- **When installing oil pump, apply engine oil to inner and outer gears.**

Oil Pump (Cont'd)

INSTALLATION

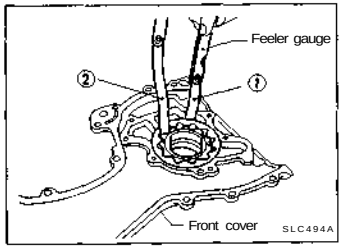


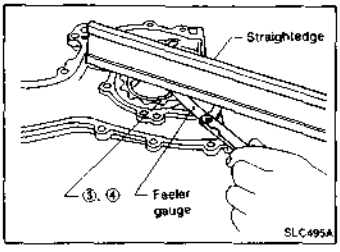
- Before installing front cover assembly, remove all traces of liquid gasket from mating surface using a scraper.
- Also remove traces of liquid gasket from mating surface of cylinder block.

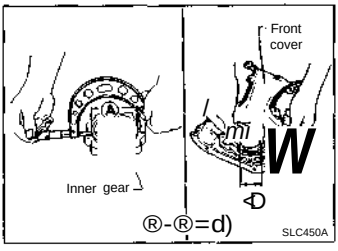


1. Apply a continuous bead of liquid gasket to mating surface of front cover assembly.
   - Use Genuine Liquid Gasket or equivalent.
2. Installation is in reverse order of removal.

Oil Pump (Cont'd)







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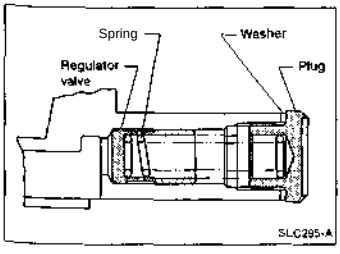
INSPECTION

Using a feeler gauge, check the following clearances:

Unit: mm (in)

Body to outer gear clearance (1)	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance @	Below 0.18 (0.0071)
Body to inner gear side clearance (3)	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear side clearance (5)	0.05- 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance (5)	0.045 - 0.091 (0.0018 - 0.0036)

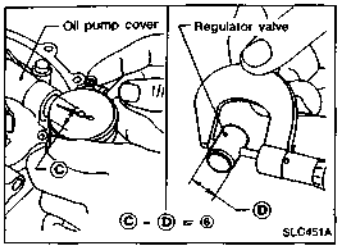
- If the tip clearance (©) exceeds the limit, replace gear set.
- If body to gear side clearances (©, ©, ®, ©) exceed the limit, replace front cover assembly.



REGULATOR VALVE INSPECTION

1. Visually inspect components for wear and damage.
2. Check oil pressure regulator valve sliding surface and valve spring.
3. Coat regulator valve with engine oil. Check that it falls freely into the valve hole by its own weight.

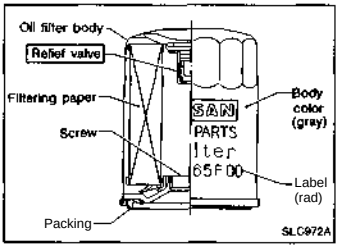
If damaged, replace regulator valve set or front cover assembly.



Oil Pump (Cont'd)

4. Check regulator valve to oil pump cover clearance.
   Clearance:
   © : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

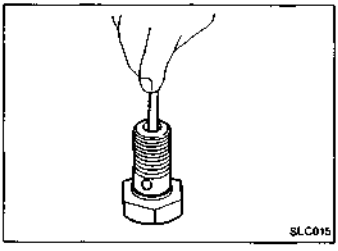
If it exceeds the limit, replace oil pump cover.



Oil Filter

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

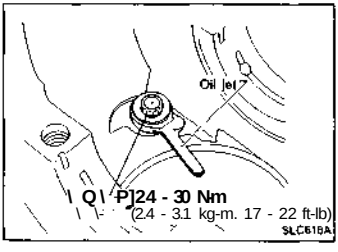
- **The new and existing oil filter designs differ from each other and are not interchangeable.**
- **Use Tool KV10115801 for removing oil filter.**



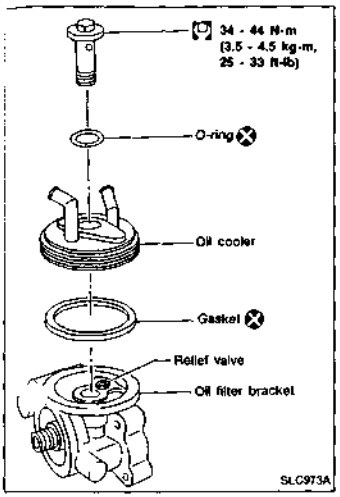
Oil Jet (For piston)

INSPECTION

1. Blow through outlet of oil jet and make sure that air comes out of inlet.
2. Push cut-off valve of oil jet bolt with a clean resin or brass rod and make sure that cut-off valve moves smoothly with proper repulsion.



When installing oil jet, align oil jet's boss with hole on cylinder block.



Oil Cooler

REMOVAL AND INSTALLATION

1. Drain engine oil and coolant.
2. Remove oil cooler.
3. Installation is in reverse order of removal.

INSPECTION

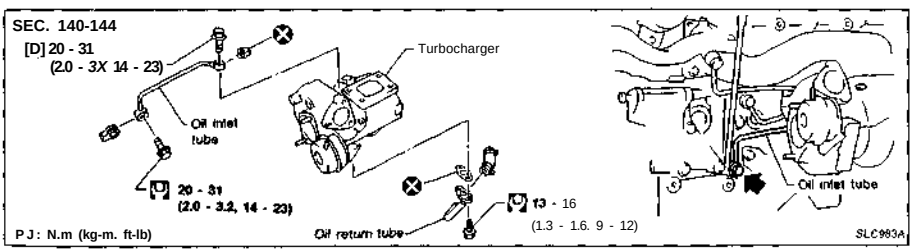
Oil cooler

1. Check oil cooler for cracks.
2. Check oil cooler for clogging by blowing through coolant inlet.
   If necessary, replace oil cooler assembly.

Oil pressure relief valve

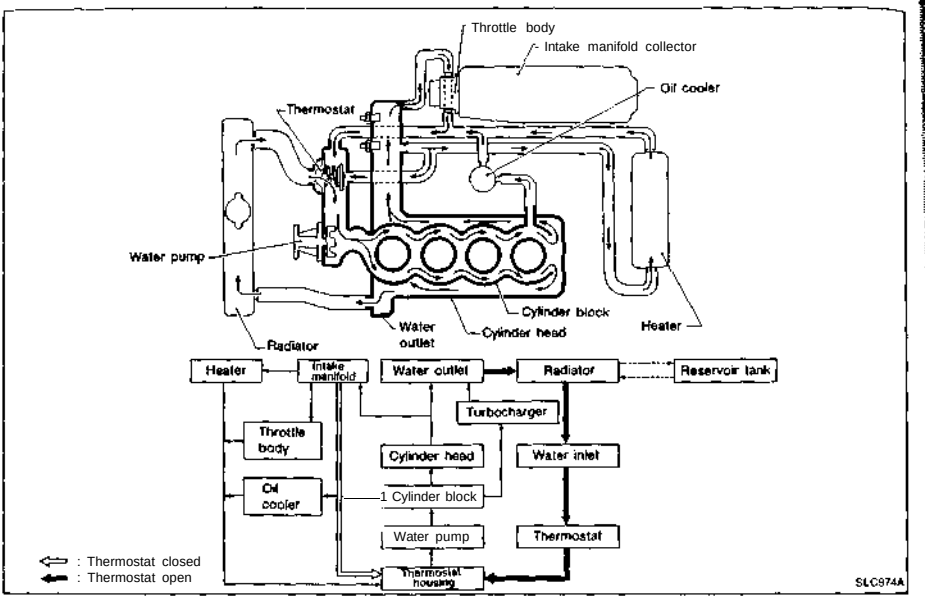
inspect oil pressure relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove valve by prying it out with a suitable tool. Install a new valve in place by tapping it.

Turbocharger Oil Tube



- **For installation, first hand-tighten bolts connecting tubes. Then tighten bolts to the specified torques.**
- **Be careful not to deform tubes.**
- **After installation, run engine for a few minutes, and check for oil leakage.**

Cooling Circuit



System Check

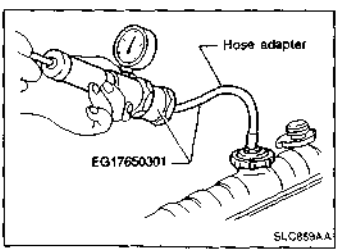
WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around cap and carefully remove the cap by turning it a quarter turn to allow built-up pressure to escape and then turn the cap all the way off.

CHECKING COOLING SYSTEM HOSES

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.



CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure:

157 kPa (1.57 bar, 1.6 kg/cm^2, 23 psi)

CAUTION:

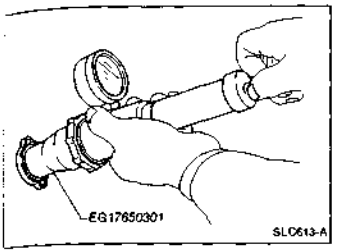
Higher than the specified pressure may cause radiator damage.

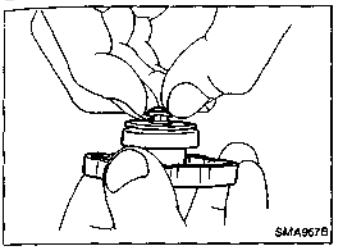
System Check (Cont'd)

CHECKING RADIATOR CAP

To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure:
78 - 98 kPa (0.78 - 0.98 bar, 0.8 - 1.0 kg/cm^2, 11-14 psi)

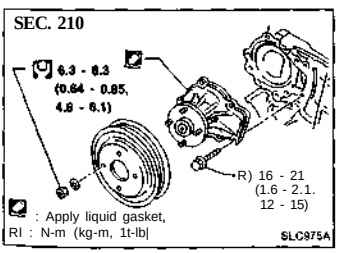




Pull the negative pressure valve to open it. Check that it closes completely when released.

Refilling Engine Coolant

Refer to "Changing Engine coolant" in MA section.



Water Pump

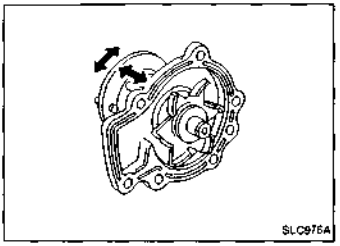
CAUTION:

- **When removing water pump assembly, be careful not to get coolant on drive belt.**
- **Water pump cannot be disassembled and should be replaced as a unit.**
- **After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.**

REMOVAL

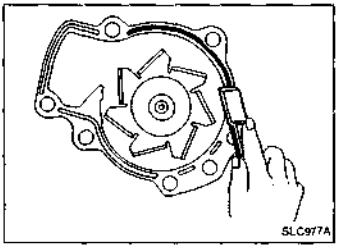
1. Drain coolant from cylinder block and radiator.
2. Remove fan coupling with fan.
3. Remove power steering pump drive belt, alternator drive belt and air compressor drive belt.
4. Remove water pump.

Water Pump (Cont'd)



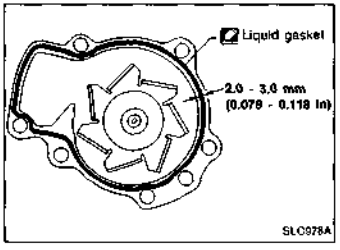
INSPECTION

1. Check for badly rusted or corroded vanes and body assembly.
2. Check for rough operation due to excessive end play.



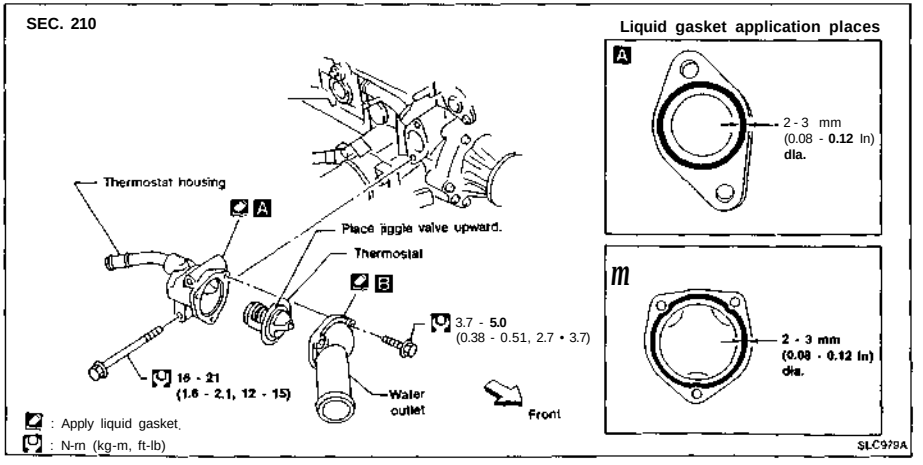
INSTALLATION

1. Use a scraper to remove old liquid gasket from water pump.
- Also remove traces of liquid gasket from mating surface of cylinder block.

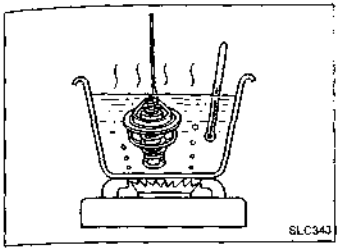


2. Apply a continuous bead of liquid gasket to mating surface of water pump.
- Use genuine liquid gasket or equivalent.

Thermostat



Thermostat (Cont'd)



INSPECTION

1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
2. Check valve opening temperature and maximum valve lift.

Valve opening temperature	•C CF)	76.5 (170)
Maximum valve lift	mm/'C (in/"F)	More than 10/90 (0.39/194)

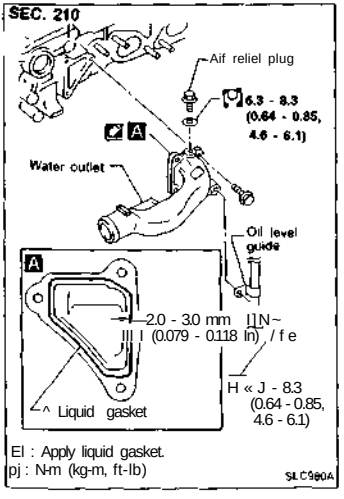
3. Then check if valve is closed at 5°C (9°F) below valve opening temperature.

- **Apply a continuous bead of liquid gasket to mating surface of water inlet. Refer to "Water Pump (LC-11)".**
- **After installation, run engine for a few minutes, and check for leaks.**
- **Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.**

Water Outlet

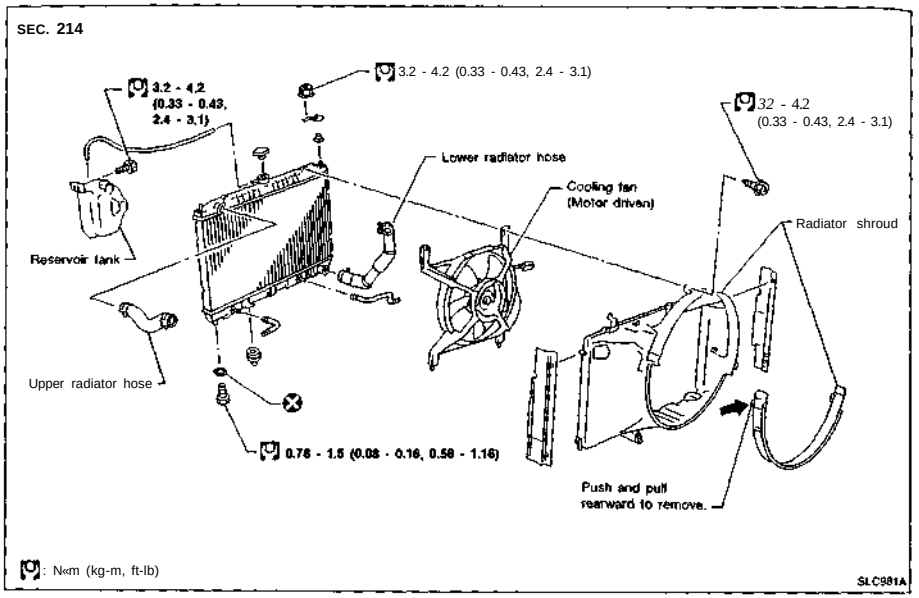
INSPECTION

Visually inspect for water leaks. If there is leakage, apply liquid gasket.



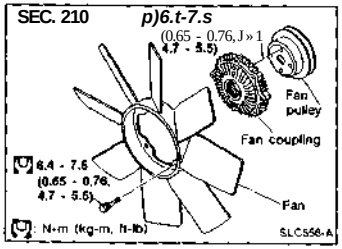
INSTALLATION

1. Use a scraper to remove old liquid gasket from water outlet.
- Also remove traces of liquid gasket from mating surface of cylinder head.
2. Apply a continuous bead of liquid gasket to mating surface of water outlet.
- Use Genuine Liquid Gasket or equivalent.



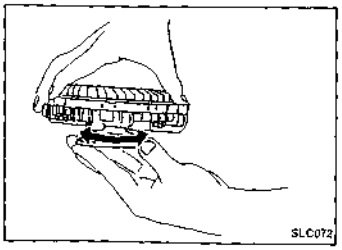
Cooling Fan Control System (Motor driven)

Fans are controlled by ECM. For details, refer to EC section.



Cooling Fan (Crankshaft driven)

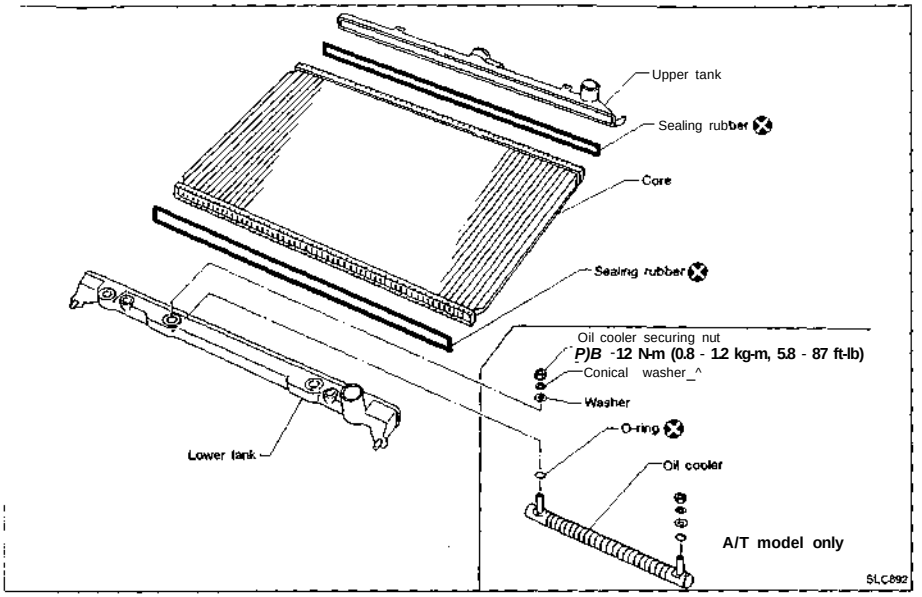
DISASSEMBLY AND ASSEMBLY



INSPECTION

Check fan coupling for rough operation, oil leakage or bent bimetal.

Radiator (Aluminum type)



Aluminum radiator can be disassembled by using special procedures and special service tools.

PREPARATION

Modification of radiator plate pliers A

For proper maintenance of aluminum radiator, modify the radiator plate pliers A (KV99103510) as dr ^ribed below. The modified tool will be usable for radiators with either square or circular sealing ruuoer.

For radiators with circular sealing rubber, avoid excessive crimping. The standard crimping height for this type is larger.

Step 1

1. Draw out pin at (a) and disassemble ® from ©. Then, grind ®. (Fig. 1)
2. Grind ©. Finish the surface as smoothly as possible. (Fig. 2)

CAUTION:

Be careful not to over-grind the standard size since it might damage washer when caulking.

3. Using a burner on the curved portion, straighten © until its end is 18 mm (0.71 in) lower as shown in the figure. (Fig. 3) Avoid applying too much force to @.
4. Reassemble the tool in such a way that H' is approx. 9.1 mm (0.358 in) when ® portion is joined. (Fig. 1)
5. If dimension H' can not be attained, adjust by grinding portion ® or by straightening the curve (R) further. (Fig. 1, 3)

Radiator (Aluminum type) (Cont'd)

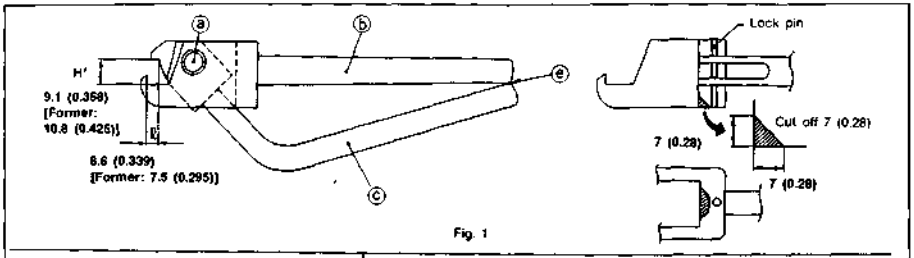


Fig. 1

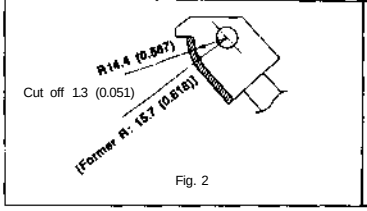


Fig. 2

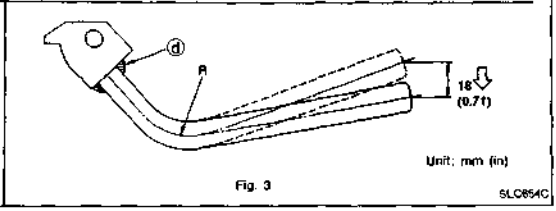


Fig. 3

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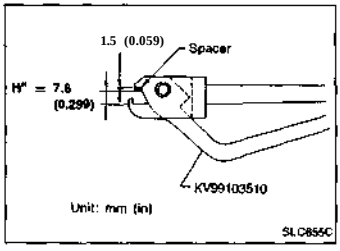
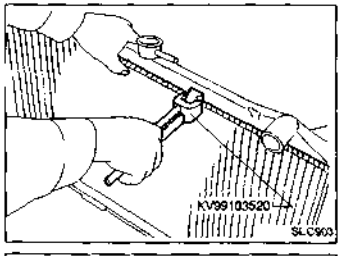


SLC855C

Step 2

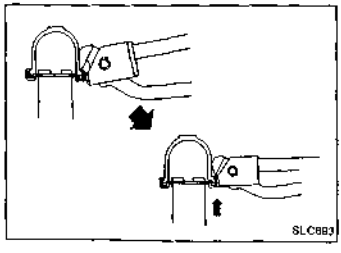
1. Make spacers (steel) with a specification of 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
2. Using double sided tape or adhesive, attach the spacer to the tip of the modified radiator plate pliers A.
3. Make sure that when radiator plate pliers A are closed dimension H" is approx. 7.6 mm (0.299 in).
4. If dimension H" is out of specification, adjust with the spacer.



SLC903

DISASSEMBLY

1. Remove tank with Tool.

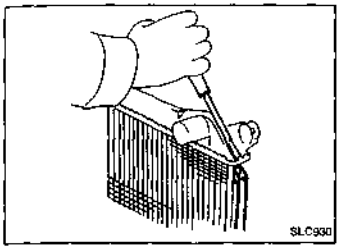


SLC883

- Grip the crimped edge and bend it upwards so that Tool slips off.

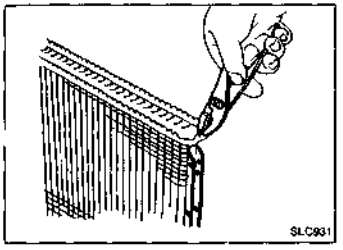
Do not bend excessively.

Radiator (Aluminum type) (Cont'd)

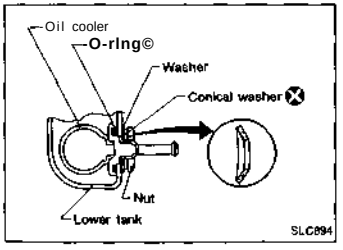


- In areas where Tool cannot be used, use a screwdriver to bend the edge up.

Be careful not to damage tank.



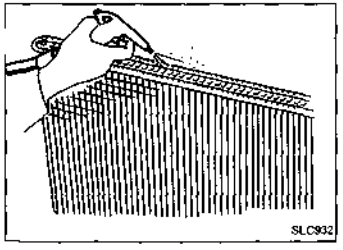
2. Make sure the edge stands straight up.
3. Remove oil cooler from tank. (A/T models only)



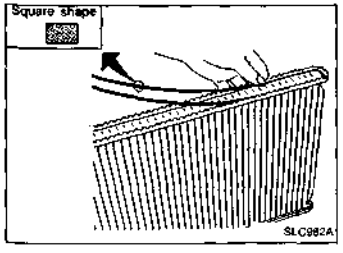
ASSEMBLY

1. Install oil cooler. (A/T models only)

Pay attention to direction of conical washer.



2. Clean contact portion of tank.

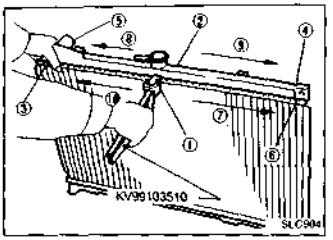


3. Install sealing rubber.

Push it in with fingers.

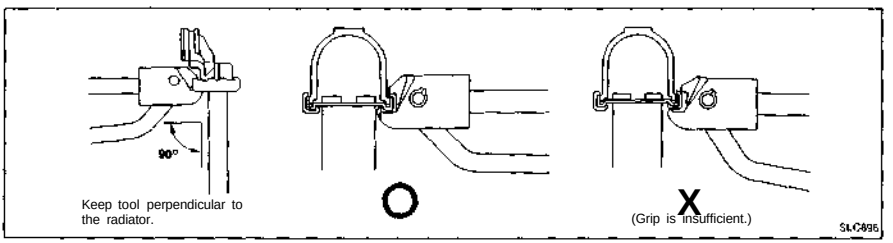
Be careful not to twist sealing rubber.

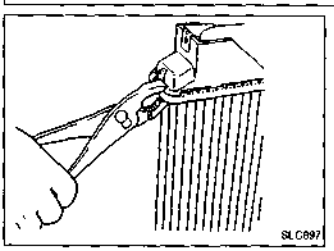
Radiator (Aluminum type) (Cont'd)



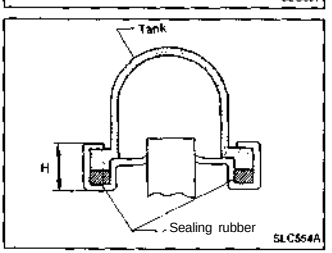
4. Caulk tank in specified sequence with Tool.

Be careful not to excessively caulk the radiator with circular shaped rubber. The Tool is not designed for the standard caulking height (H).



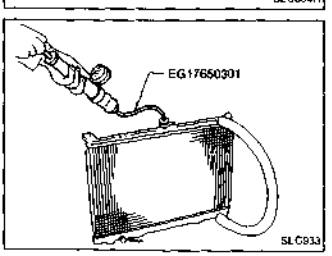


- Use pliers in the locations where Tool cannot be used.



5. Make sure that the rim is completely crimped down.
   Standard height "H":
   8.0 - 8.4 mm (0.315 - 0.331 in)
6. Confirm that there is no leakage.

Refer to Inspection.



INSPECTION

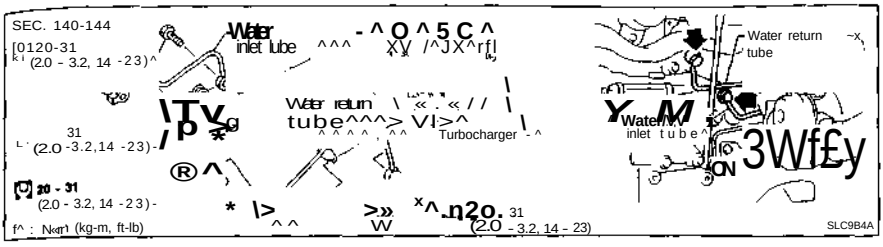
Apply pressure with Tool.

Specified pressure value:
157 kPa (1.57 bar, 1.6 kg/cm^2, 23 psi)

WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.
Attach a hose to the oil cooler as well. (A/T models only)

Turbocharger Water Tube



- When installing water tubes, first hand-tighten bolts connecting tubes, then slightly tighten bracket securing bolts. Finally, tighten bolts securely.
- Be careful not to deform tubes.
- After installation, run engine for a few minutes, and check for water leakage.

Engine Lubrication System

Oil pressure

Engine rpm	Approximate discharge pressure kPa (bar, kg/cm², psi)
Idle speed	More than 78 (0.78, 0.8, 11)
3,200	314 - 392 (3.14 - 3.92, 3.2 - 4.0, 46 - 57)

Regulator valve

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)

Oil pump

Unit: mm (in)

Body to outer gear clearance	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance	Below 0.18 (0.0071)
Body to inner gear side clearance	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear side clearance	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

Engine Cooling System

Cooling system leakage test

Unit: kPa (bar, kg/cm², psi)

Testing pressure	157(1.57, 1.6,23)

Radiator cap

Unit: kPa (bar, kg/cm², psi)

Relief pressure	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)

Thermostat

Valve opening temperature	°C (T)	76.5 (170)
Max. valve lift	mm/°C (in/T)	More than 10/90 (0.39/194)

ENGINE CONTROL SYSTEM

SECTION EC

CONTENTS

CONTENTS (Cont'd.)

When you read wiring diagrams:
- Read GI section, "HOW TO READ WIRING DIAGRAMS".
- See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat heit, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

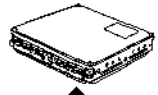
- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, ali maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS air bag electrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.**

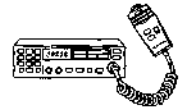
Engine Fuel & Emission Control System

ECM
- Do not disassemble ECM (ECCS control module).
- Do not turn diagnosis mode selector forcibly.
- If a battery terminal is disconnected, the memory will return to the ECM value. The ECM will now start to self-control at its initial value. Engine operation can vary slightly when the terminal is disconnected. However, this is not an indication of a problem. Do not replace parts because of a slight variation.

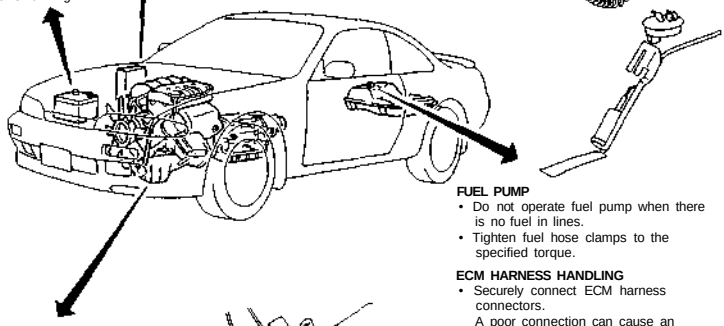
WIRELESS EQUIPMENT
- When installing C.B. ham radio or a mobile phone, be sure to observe the following as it may adversely affect electronic control systems depending on its installation location.

1) Keep the antenna as far as possible away from the ECM.
2) Keep the antenna feeder line more than 20 cm (7.9 in) away from the harness of electronic controls. Do not let them run parallel for a long distance.
3) Adjust the antenna and feeder line so that the standing-wave ratio can be kept smaller.
4) Be sure to ground the radio to vehicle body.





BATTERY
- Always use a 12 volt battery as power source.
- * Do not attempt to disconnect battery cables while engine is running.



FUEL PUMP
- Do not operate fuel pump when there is no fuel in lines.
- Tighten fuel hose clamps to the specified torque.

ECM HARNESS HANDLING
- Securely connect ECM harness connectors. A poor connection can cause an extremely high (surge) voltage to develop in coil and condenser, thus resulting in damage to ICs.
- Keep ECM harness at least 10 cm (3.9 in) away from adjacent harnesses, to prevent an ECM system malfunction due to receiving external noise, degraded operation of ICs, etc.
- Keep ECM parts and harnesses dry.
- Before removing parts, turn off ignition switch and then disconnect battery ground cable.

ECCS **PARTS HANDLING**
- Handle mass air flow sensor carefully to avoid damage.
- Do not disassemble mass air flow sensor.
- Do not clean mass air flow sensor with any type of detergent.
- Do not disassemble IACV-AAC valve.
- Even a slight leak in the air intake system can cause serious problems.
- Do not shock or jar the camshaft position sensor.

WHEN STARTING
- Do not depress accelerator pedal when starting.
- Immediately after starting, do not rev up engine unnecessarily.
- Do not rev up engine just prior to shutdown.

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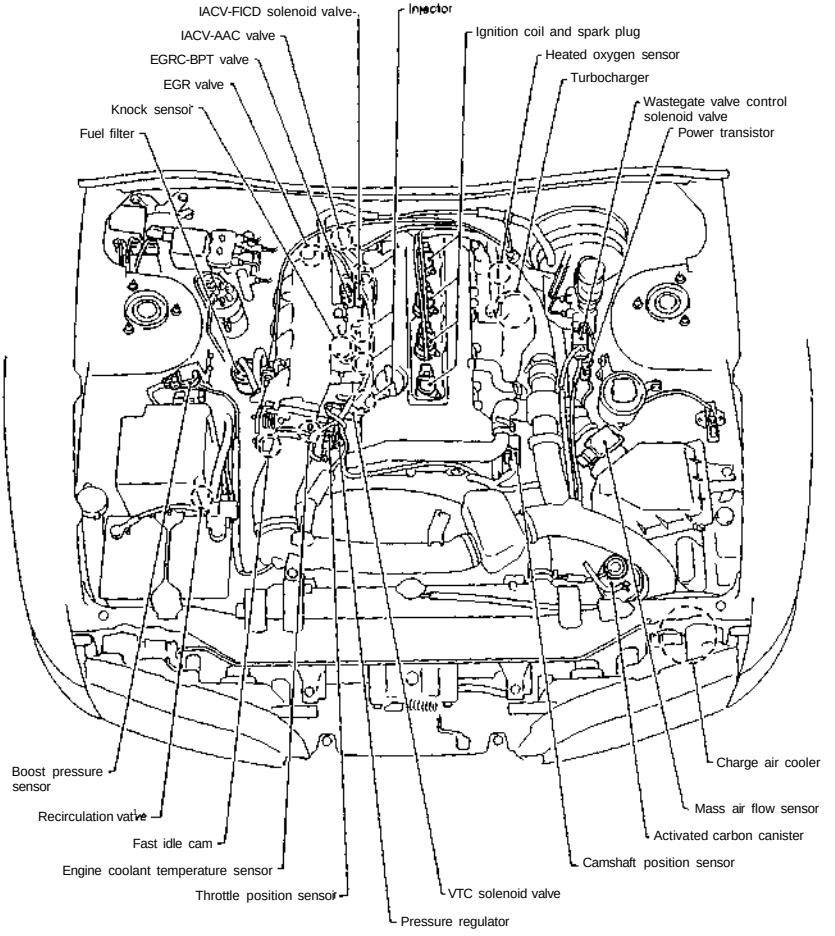
ECCS Component Parts Location



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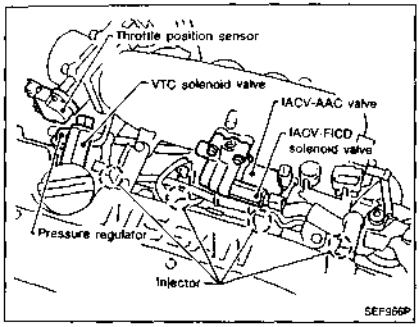
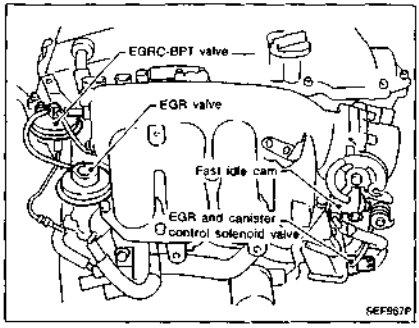
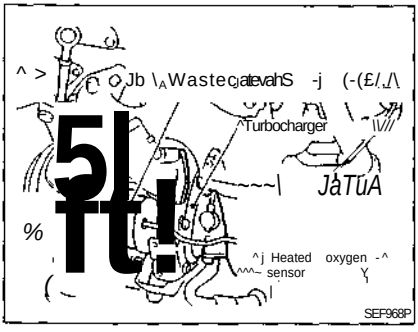
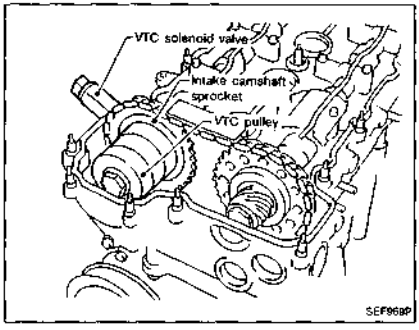
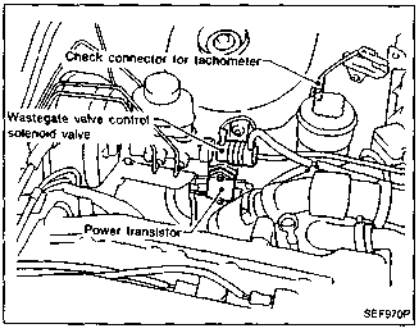
ECCS Component Parts Location (Cont'd)

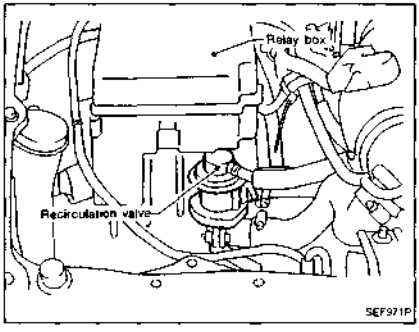






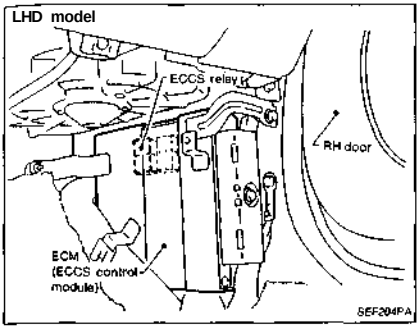




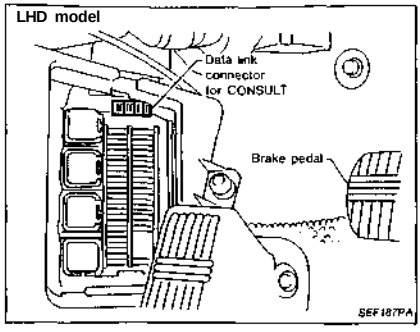


ECCS Component Parts Location (Cont'd)

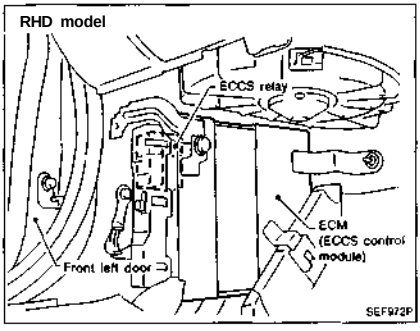
LHD model



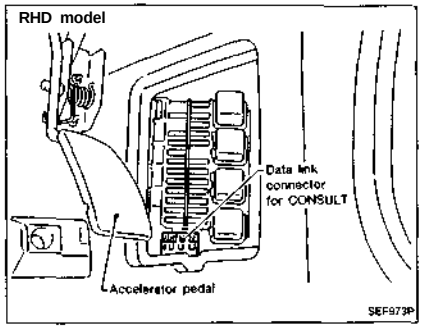
LHD model



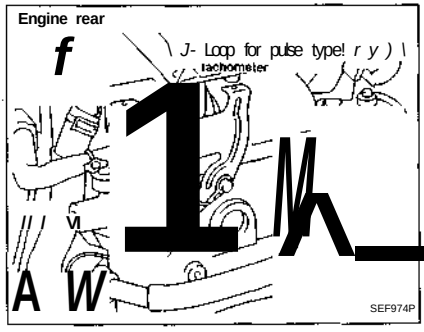
RHD model



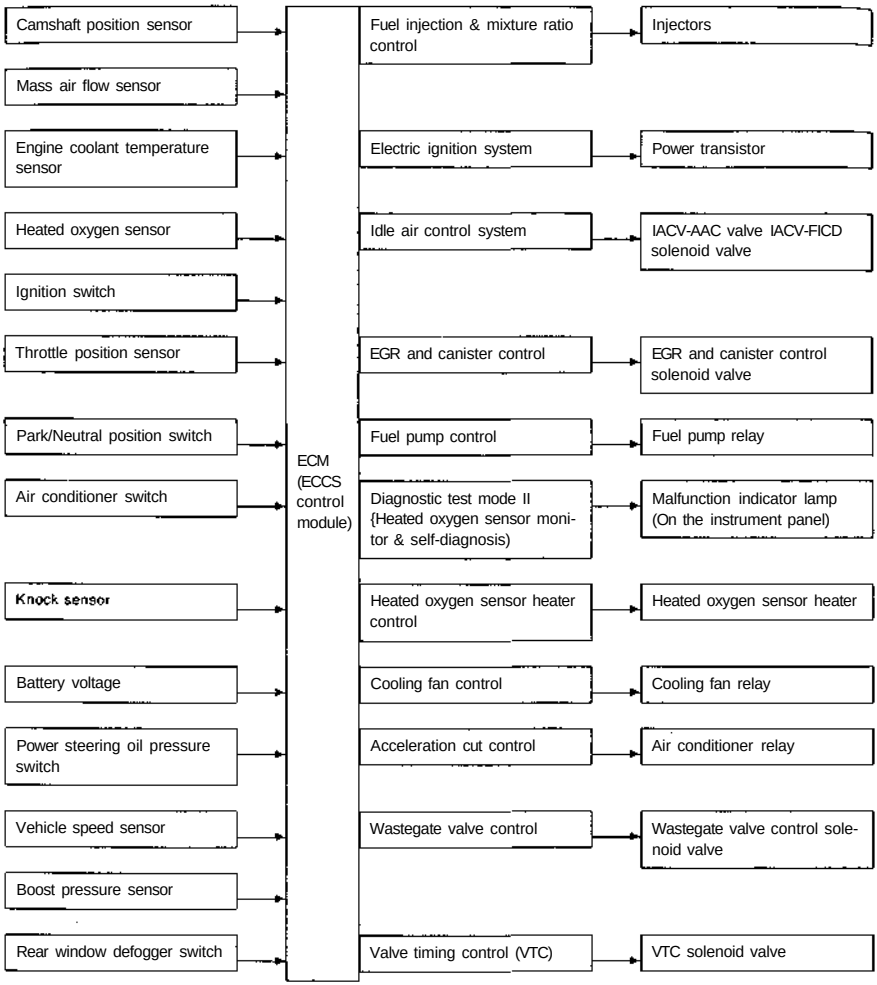
RHD model



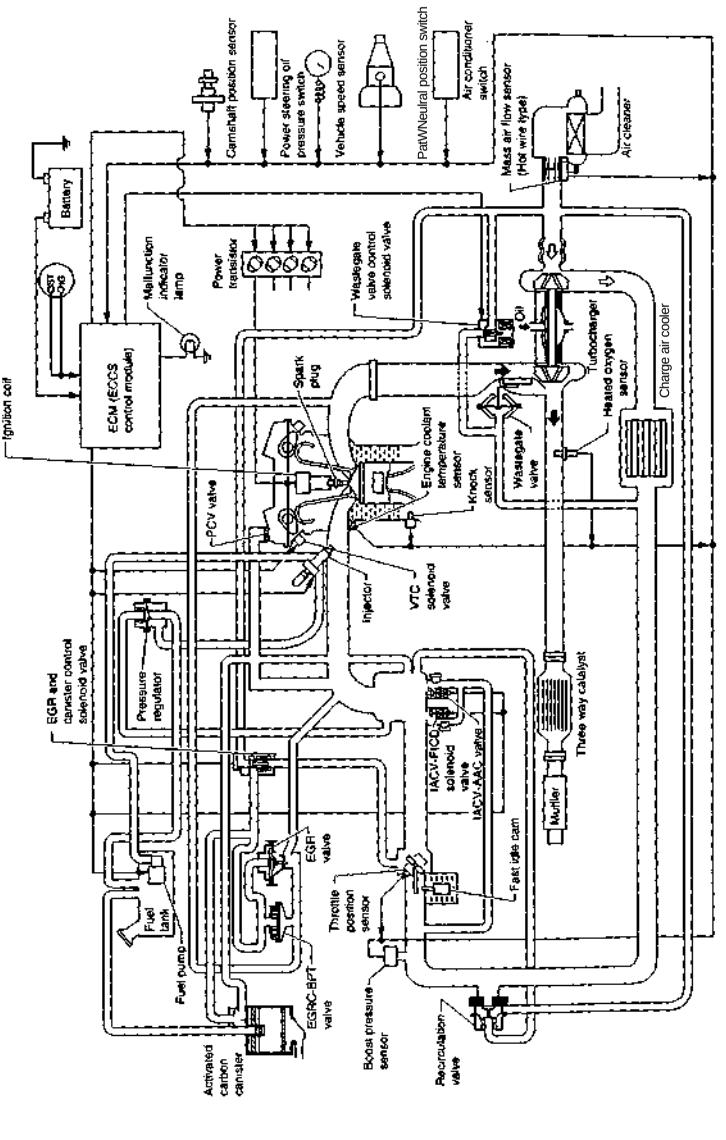
Engine rear



System Chart



System diagram



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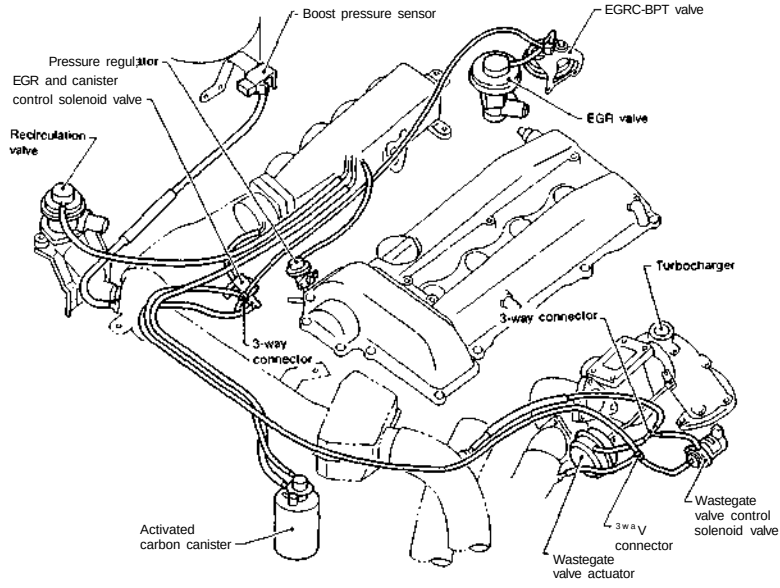
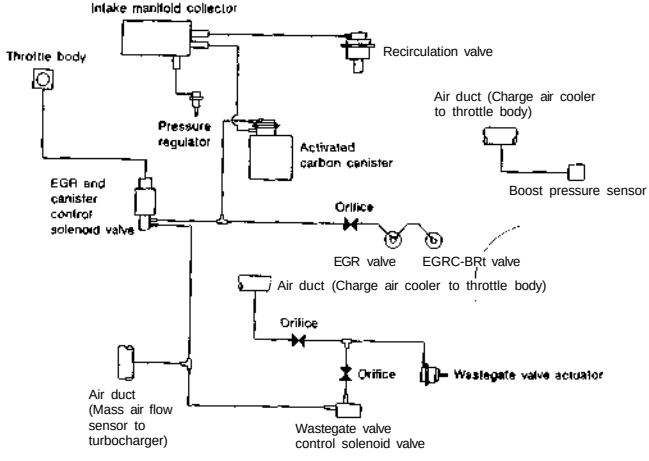
Vacuum Hose Drawing





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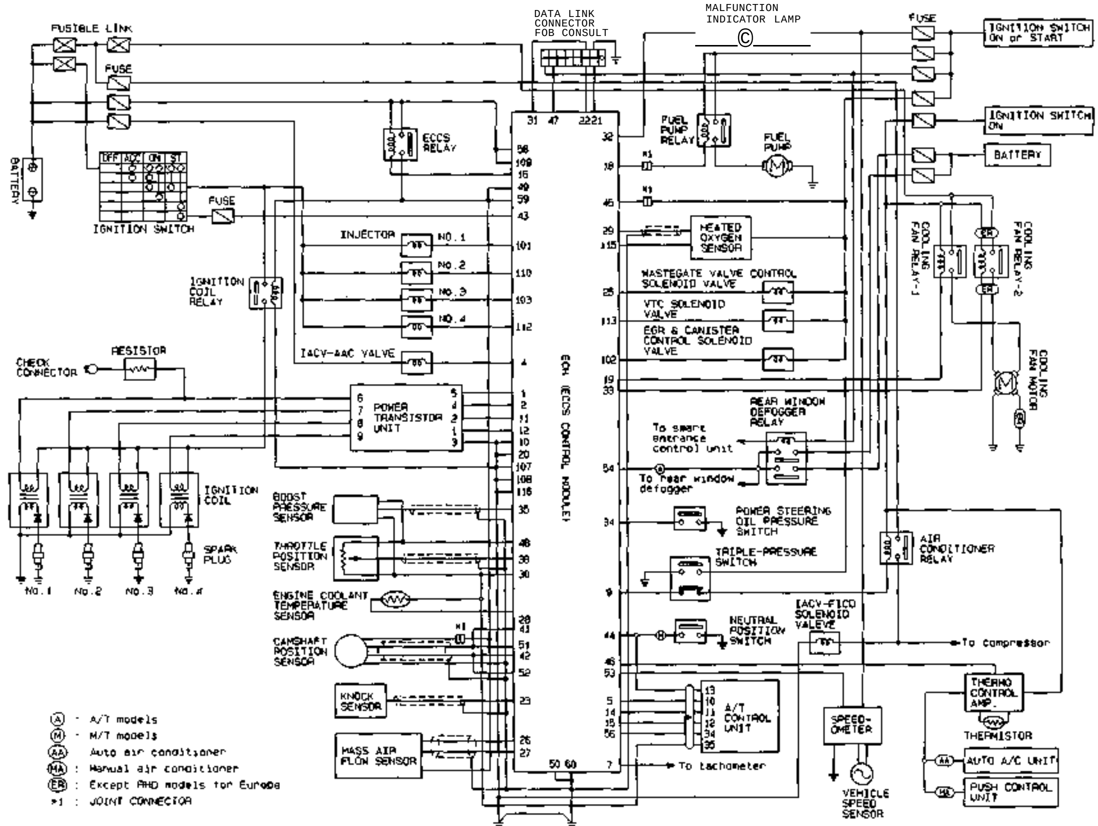
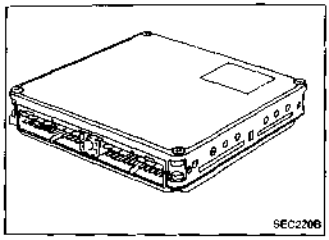
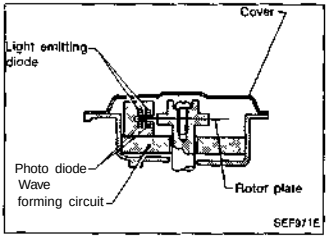
Circuit Diagram




SEC220B

Engine Control Module (ECM)-ECCS Control Module

The ECM consists of a microcomputer, an inspection lamp, a diagnostic test mode selector, and connectors for signal input and output and for power supply. The unit controls the engine.



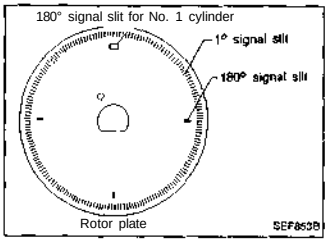
SEF971E

Camshaft Position Sensor (CMPS)

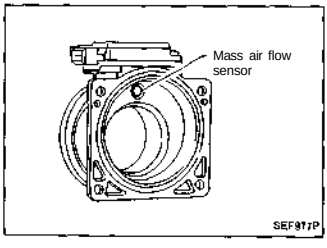
The camshaft position sensor is a basic component of the ECCS. It monitors engine speed and piston position, and sends signals to the ECM to control fuel injection, ignition timing and other functions.

The camshaft position sensor has a rotor plate and a wave-forming circuit. The rotor plate has 360 slits for 1° signal and 4 slits for 180° signal. Light Emitting Diodes (LED) and photo diodes are built in the wave-forming circuit.

When the rotor plate passes between the LED and the photo diode, the slits in the rotor plate continually cut the light being transmitted to the photo diode from the LED This generates rough-shaped pulses which are converted into on-off pulses by the wave-forming circuit, which are sent to the ECM. For diagnosis, refer to EC-109, 201.



SEF853B



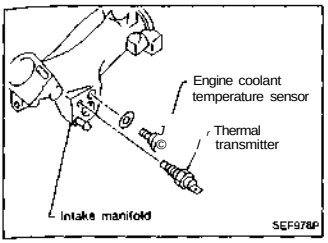
SEF917P

Mass Air Flow Sensor (MAFS)

The mass air flow sensor measures the intake air flow rate by measuring a part of the entire flow. Measurements are made in such a way that the ECM receives electrical output signals varied by the amount of heat emitting from the hot film placed in the stream of the intake air.

When intake air flows into the intake manifold through a route around the hot film, the heat generated from the hot film is taken away by the air. The amount of heat reduction depends on the air flow. The temperature of the hot film is automatically controlled to a certain number of degrees.

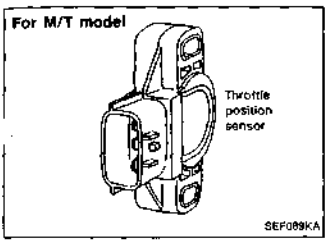
Therefore, it is necessary to supply the hot film with more electric current in order to maintain the temperature of the hot film. The ECM detects the air flow by means of this current change. For diagnosis, refer to EC-113, 201.



Engine Coolant Temperature Sensor (ECTS)

The engine coolant temperature sensor, located on the top of thermostat housing, detects engine coolant temperature and transmits a signal to the ECM.

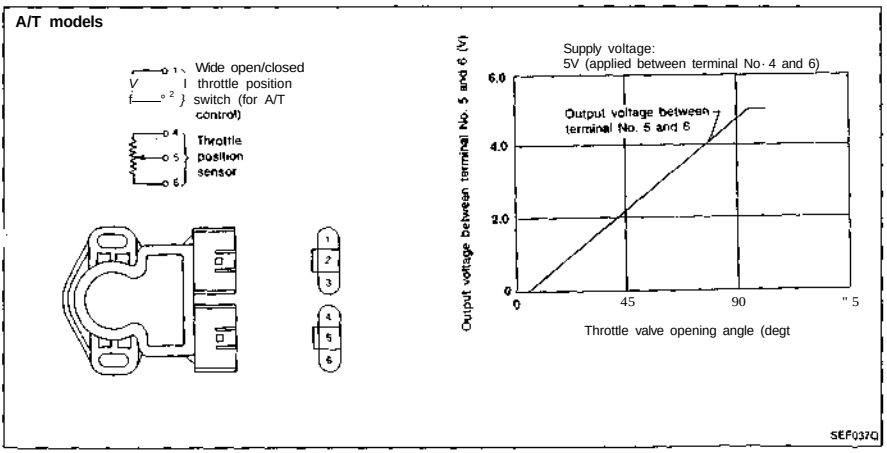
The temperature sensing unit employs a thermistor which is sensitive to the change in temperature. Electrical resistance of the thermistor decreases in response to the temperature rise. For diagnosis, refer to EC-116, 201.

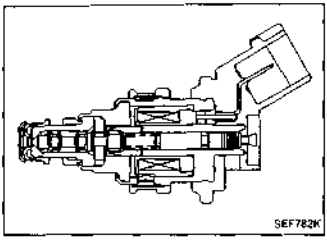


Throttle Position Sensor (TPS) & Soft Closed Throttle Position (CTP) Switch

The throttle position sensor responds to accelerator pedal movement. This sensor is a kind of potentiometer which transforms the throttle position into output voltage, and emits the voltage signal to the ECM. In addition, the sensor detects the opening and closing speed of the throttle valve and feeds the voltage signal to the ECM.

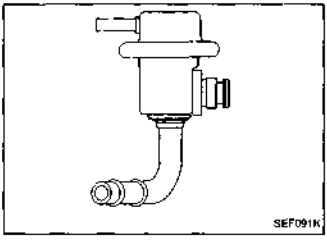
Closed throttle position of the throttle valve is determined by the ECM receiving the signal from the throttle position sensor. This system is called "soft closed throttle position switch". It controls engine operation such as fuel cut. For diagnosis, refer to EC-135, 204.




SEF782K

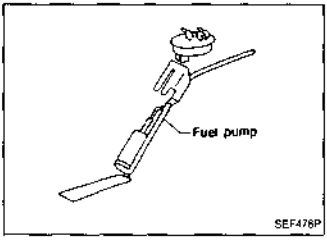
Fuel Injector

The fuel injector is a small, elaborate solenoid valve. As the ECM sends injection signals to the injector, the coil in the injector pulls the needle valve back and fuel is released into the intake manifold through the nozzle. The injected fuel is controlled by the ECM in terms of injection pulse duration. For diagnosis, refer to EC-156, 205.


SEF091K

Fuel Pressure Regulator

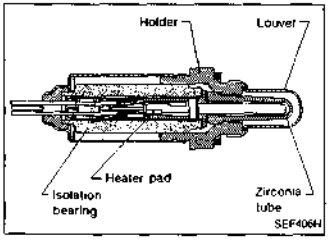
The pressure regulator maintains the fuel pressure at 299.1 kPa (2.991 bar, 3.05 kg/cm^2, 43.4 psi). Since the injected fuel amount depends on injection pulse duration, it is necessary to maintain the pressure at the above value. For diagnosis, refer to EC-208.



SEF476P

Fuel Pump

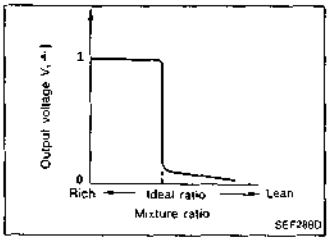
The fuel pump is a turbine type located in the fuel tank. For diagnosis, refer to EC-159, 202.



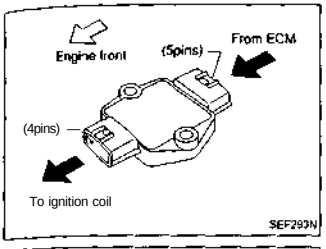
SEF406H

Heated Oxygen Sensor (HO2S)

The heated oxygen sensor, which is placed into the exhaust outlet, monitors the amount of oxygen in the exhaust gas.
The sensor has a closed-end tube made of ceramic zirconia. The outer surface of the tube is exposed to exhaust gas, and the inner surface to atmosphere. The zirconia of the tube compares the oxygen density of exhaust gas with that of atmosphere, and generates electricity. In order to improve generating power of the zirconia, its tube is coated with platinum. The voltage is approximately 1V in a richer condition of the mixture ratio than the ideal air-fuel ratio, while approximately 0V in leaner conditions. The radical change from 1V to 0V occurs at around the ideal mixture ratio. In this way, the heated oxygen sensor detects the amount of oxygen in the exhaust gas and sends the signal of approximately 1V or 0V to the ECM. A heater is used to activate the sensor. For diagnosis, refer to EC-152, 203.

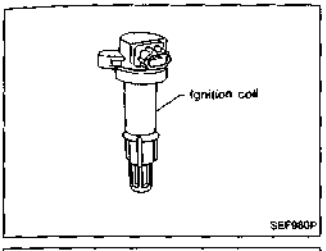


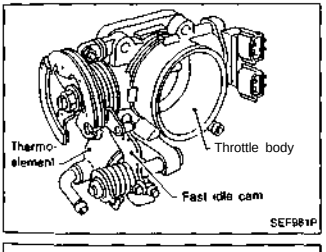
SEF288D



Power Transistor Unit & Ignition Coil

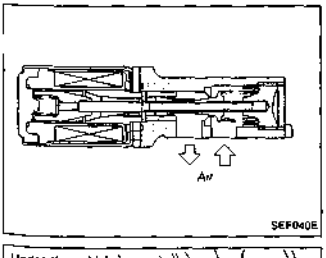
The ignition signal from the ECM is amplified by the power transistor, which turns the ignition coil primary circuit on and off, inducing the proper high voltage in the secondary circuit. The ignition coil is a small, molded type located on the spark plug.
For diagnosis, refer to EC-120, 202.





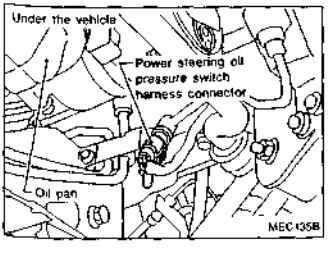
Fast Idle Cam (FIC)

The FIC is installed on the throttle body to maintain adequate engine speed while the engine is cold. It is operated by a volumetric change in wax located inside the thermo-element. The thermo-element is controlled by engine coolant temperature. For diagnosis, refer to EC-207.



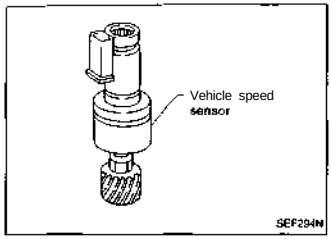
Idle Air Control Valve (IACV)-Auxiliary Air Control (AAC) Valve

The ECM actuates the IACV-AAC valve by an ON/OFF pulse. The longer that ON duty is left on, the larger the amount of air that will flow through the IACV-AAC valve. For diagnosis, refer to EC-169, 204.



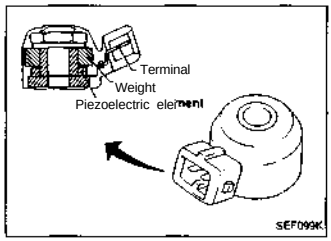
Power Steering Oil Pressure Switch

The power steering oil pressure switch is attached to the power steering high-pressure tube and detects the power steering load, sending the load signal to the ECM. The ECM then sends the idle-up signal to the IACV-AAC valve. For diagnosis, refer to EC-184, 206.



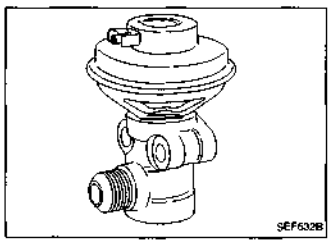
Vehicle Speed Sensor (VSS)

The vehicle speed sensor provides a vehicle speed signal to the speedometer and the speedometer sends a signal to the ECM.
The speed sensor consists of a pulse generator which is installed in the transmission. For diagnosis, refer to EC-145, 202.



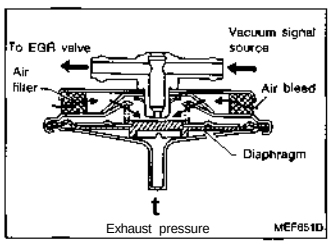
Knock Sensor (KS)

The knock sensor is attached to the cylinder block and senses engine knocking conditions.
A knocking vibration from the cylinder block is applied as pressure to the piezoelectric element. This vibrational pressure is then converted into a voltage signal which is sent to the ECM.
For diagnosis, refer to EC-132, 205.



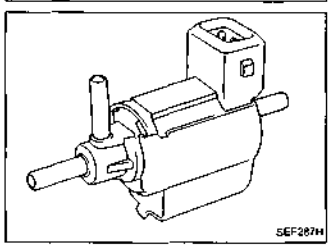
Exhaust Gas Recirculation (EGR) Valve

The EGR valve controls the quantity of exhaust gas to be diverted to the intake manifold through vertical movement of a taper valve connected to the diaphragm. Vacuum is applied to the diaphragm in response to the opening of the throttle valve. For diagnosis, refer to EC-148, 203.



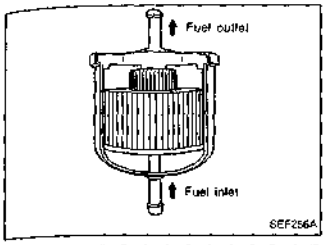
EGR Control (EGRC)-BPT Valve

The EGRC-BPT valve monitors exhaust pressure to activate the diaphragm, controlling throttle body vacuum applied to the EGR valve. In other words, recirculated exhaust gas is controlled in response to positioning of the EGR valve or to engine operation. For diagnosis, refer to EC-148, 203.



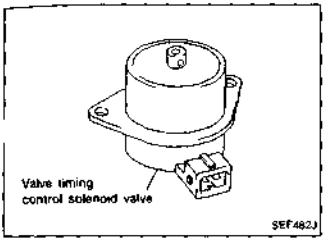
EGR and Canister Control Solenoid Valve

The EGR and canister control solenoid valve responds to signals from the ECM. When the ECM sends an ON (ground) signal, the coil in the solenoid valve is energized. A plunger will then move to cut the vacuum signal (from the throttle body to the EGR valve and canister purge valve).
When the ECM sends an OFF signal, the vacuum signal passes through the solenoid valve. The signal then reaches the EGR valve and carbon canister. For diagnosis, refer to EC-148, 203.



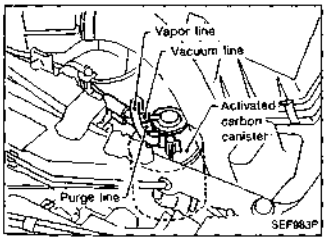
Fuel Filter

The specially designed fuel filter has a metal case in order to withstand high fuel pressure.



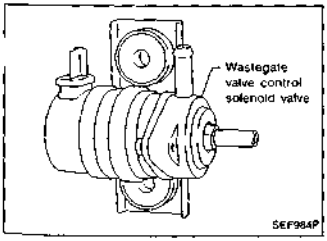
Valve Timing Control (VTC) Solenoid Valve

The valve timing control solenoid is installed at the front right of the cylinder head, and controls oil pressure which regulates the position of the intake camshafts. For diagnosis, refer to EC-166, 205.



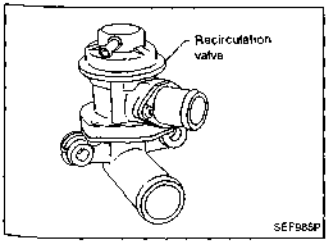
Carbon Canister

The carbon canister is filled with active charcoal to absorb evaporative gases produced in the fuel tank. These absorbed gases are then delivered to the intake manifold by manifold vacuum for combustion purposes. For diagnosis, refer to EC-148, 210.



Wastegate Valve Control Solenoid Valve

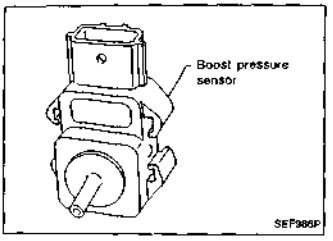
The solenoid valve is actuated by the ON/OFF pulse from the ECM. The longer that ON duty is left on the larger the amount of vacuum signals from the suction pipe or compressor outlet are fed into the wastegate valve actuator. The actuator is hard to open at this time. When the ECM sends an OFF signal, the coil pulls the plunger and cuts the route to the suction pipe. For diagnosis, refer to EC-163, 205.



Recirculation Valve

The recirculation valve reduces the noise occurring in the compressor of the turbocharger during deceleration. This valve recirculates air compressed downstream of the inter-cooler to upstream of the compressor using the intake manifold vacuum that occurs when the throttle chamber is suddenly closed.

The recirculation valve also must not be disassembled or adjusted. For diagnosis, refer to EC-206.

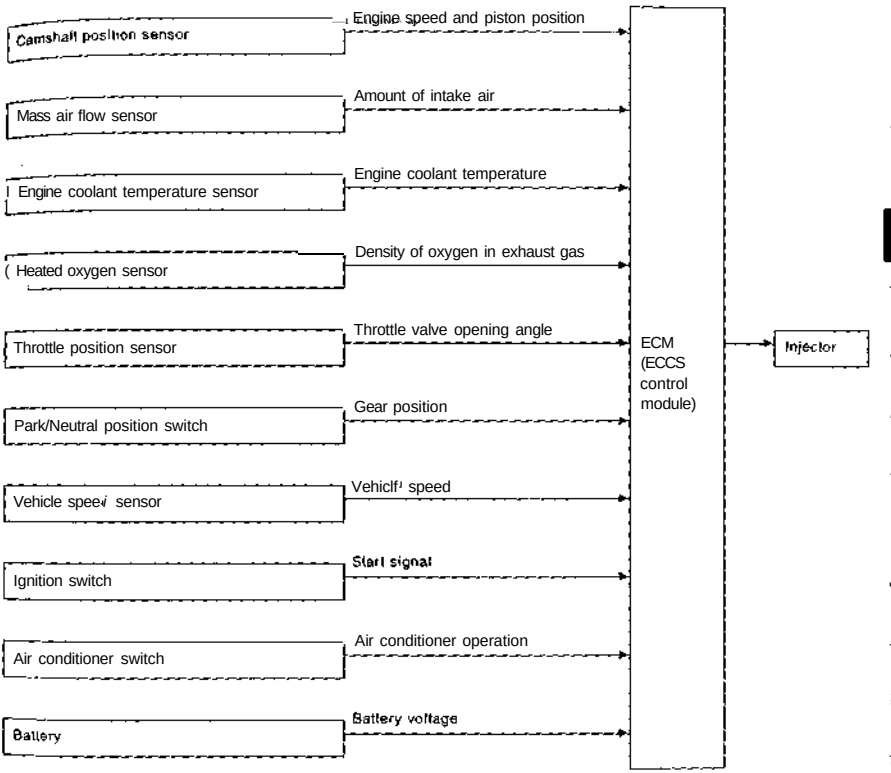


Boost Pressure Sensor

The boost pressure sensor detects boost pressure at the upstream of the throttle body. The pressure signal is transmitted to the ECM to control the boost pressure precisely. For diagnosis, refer to EC-128, 206.

Multiport Fuel Injection (MFI) System

INPUT/OUTPUT SIGNAL LINE



BASIC MULTIPORT FUEL INJECTION SYSTEM

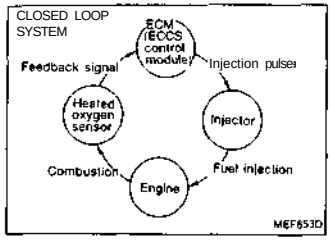
The amount of fuel injected from the fuel injector, or the length of time the valve remains open, is determined by the ECM. The amount of fuel injected is a program value mapped in the ECM memory. In other words, the program value is preset by engine operating conditions determined by input signals (for engine speed and air intake) from both the camshaft position sensor and the mass air flow sensor.

VARIOUS FUEL INJECTION INCREASE/DECREASE COMPENSATION

The amount of fuel injection is compensated for to improve engine performance. This will be made under various operating conditions as listed below.

<Fuel increase>
1) During warm-up
2) When starting the engine
3) During acceleration
4) Hot-engine operation

<Fuel decrease>
1) During deceleration



Multiport Fuel Injection (MFI) System (Cont'd)

MIXTURE RATIO FEEDBACK CONTROL

The mixture ratio feedback system is used for precise control of the mixture ratio to the stoichiometric point, so that the three way catalyst can reduce CO, HC and NOx emissions. This system uses a heated oxygen sensor in the exhaust manifold to check the air-fuel ratio. The ECM adjusts the injection pulse width according to the sensor voltage so the mixture ratio will be within the range of the stoichiometric air-fuel ratio.
This stage refers to the closed loop control condition.

OPEN LOOP CONTROL

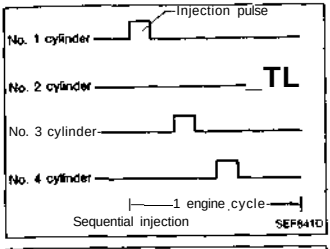
The open loop control condition refers to that under which the ECM detects any of the following conditions and feedback control stops in order to maintain stabilized fuel combustion.

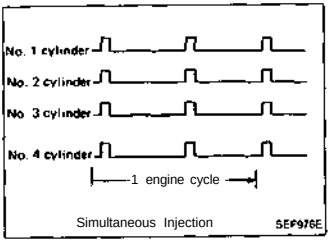
1) Deceleration
2) High-load, high-speed operation
3) Engine idling
4) Malfunction of heated oxygen sensor or its circuit
5) Insufficient activation of heated oxygen sensor at low engine coolant temperature
6) Engine starting

MIXTURE RATIO SELF-LEARNING CONTROL

The mixture ratio feedback control system monitors the mixture ratio signal transmitted from the heated oxygen sensor. This feedback signal is then sent to the ECM to control the amount of fuel injection to provide a basic mixture ratio as close to the theoretical mixture ratio as possible. However, the basic mixture ratio is not necessarily controlled as originally designed. Both Manufacturing differences (i.e. mass air flow sensor hot wire) and characteristic changes during operation (i.e. injector clogging) directly affect mixture ratio.
Accordingly, the difference between the basic and theoretical mixture ratios is monitored in this system. This is then computed in terms of "fuel injection duration" to automatically compensate for the difference between the two ratios.

Muitiport Fuel Injection (MFI) System (Cont'd)





FUEL INJECTION TIMING

Two types of systems are used — sequential muitiport fuel injection system and simultaneous muitiport fuel injection system.

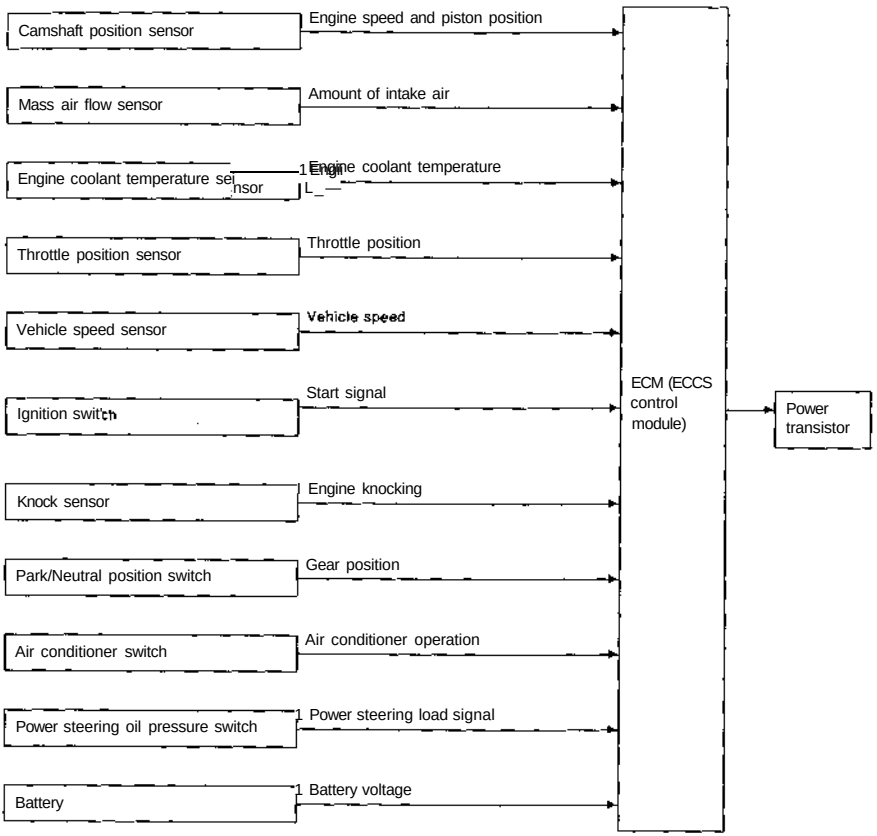
1) Sequential muitiport fuel injection system
   Fuel is injected into each cylinder during each engine cycle according to the firing order. This system is used when the engine is running.
2) Simultaneous muitiport fuel injection system
   Fuel is injected simultaneously into all four cylinders twice each engine cycle. In other words, pulse signals of the same width are simultaneously transmitted from the ECM. The four injectors will then receive the signals two times for each engine cycle.
   This system is used when the engine is being started and/or if the fail-safe system (CPU) is operating.

FUEL SHUT-OFF

Fuel to each cylinder is cut off during deceleration or operation of the engine at excessively high speeds.

Electronic Ignition (EI) System

INPUT/OUTPUT SIGNAL LINE



Electronic Ignition (EI) System (Cont'd)

SYSTEM DESCRIPTION

The ignition timing is controlled by the ECM in order to maintain the best air-fuel ratio for every running condition of the engine.

The ignition timing data is stored in the ECM. This data forms the map shown below.

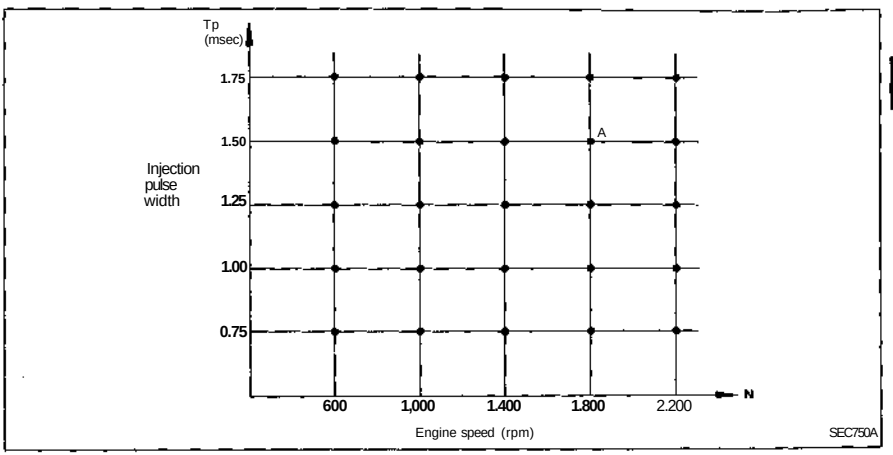
The ECM detects information such as the injection pulse width and camshaft position sensor signal which varies every moment. Then responding to this information, ignition signals are transmitted to the power transistor,

e.g. N: 1,800 rpm, Tp: 1.50 msec
A "BTDC

In addition to this,

1) At starting
2) During warm-up
3) At idle
4) At low battery voltage

the ignition timing is revised by the ECM according to the other data stored in the ECM.

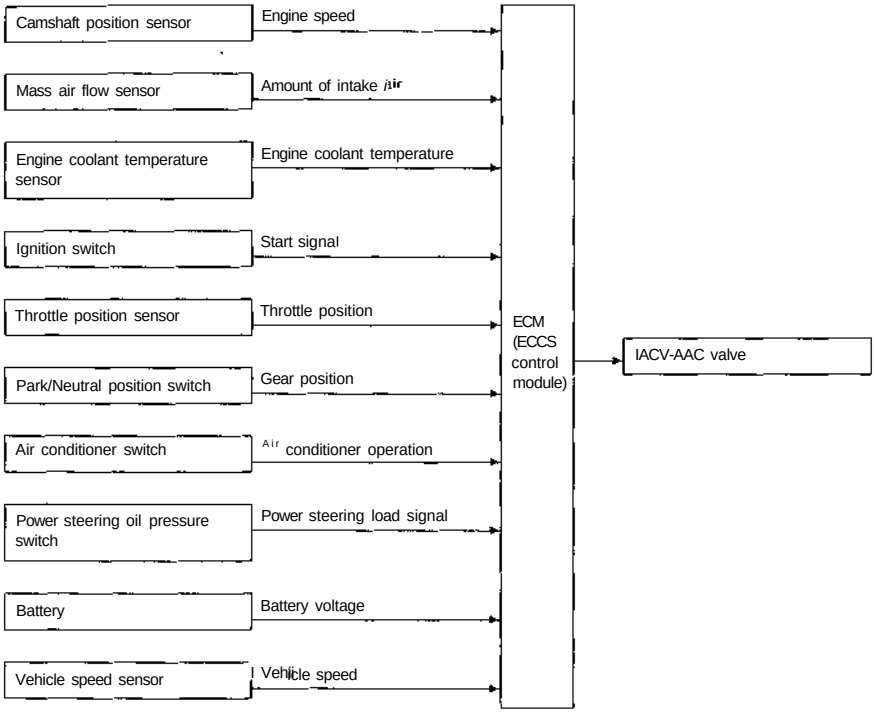


The retard system, actuated by the knock sensor, is designed only for emergencies. The basic ignition timing is pre-programmed within the anti-knocking zone, if recommended fuel is used under dry conditions. Consequently, the retard system does not operate under normal driving conditions.

However, if engine knocking occurs, the knock sensor monitors the condition and the signal is transmitted to the ECM (ECCS control module). After receiving it, the ECM retards the ignition timing to eliminate the knocking condition.

Idle Air Control (IAC) System

INPUT/OUTPUT SIGNAL LINE



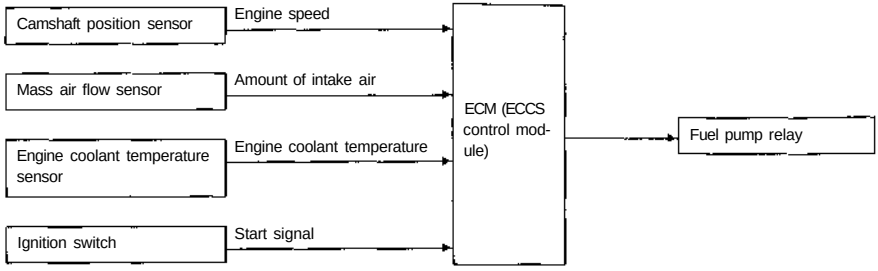
SYSTEM DESCRIPTION

This system automatically controls engine idle speed to a specified level. Idle speed is controlled through fine adjustment of the amount of air which by-passes the throttle valve via the IACV-AAC valve. The IACV-AAC valve repeats ON/OFF operation according to the signal sent from the ECM. The camshaft position sensor detects the actual engine speed and sends a signal to the ECM.

The ECM then controls the ON/OFF time of the IACV-AAC valve so that engine speed coincides with the target value memorized in the ECM. The target engine speed is the lowest speed at which the engine can operate steadily. The optimum value stored in the ECM is determined by taking into consideration various engine conditions, such as noise and vibration transmitted to the vehicle interior, fuel consumption, and engine load.

Fuel Pump Control

INPUT/OUTPUT SIGNAL LINE



SYSTEM DESCRIPTION

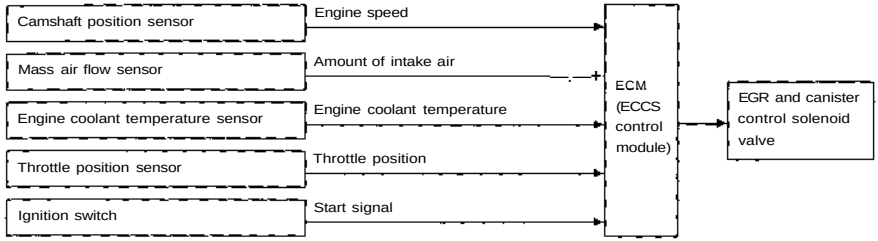
Fuel pump ON-OFF control

The ECM activates the fuel pump for several seconds after the ignition switch is turned on to improve engine start-up. If the ECM receives a 1° signal from the camshaft position sensor, it knows that the engine is rotating, and causes the pump to activate. If the 1° signal is not received when the ignition switch is on, the engine stalls. The ECM stops pump operation and prevents the battery from discharging, thereby improving safety. The ECM does not directly drive the fuel pump. It controls the ON/OFF fuel pump relay, which in turn controls the fuel pump.

Condition	Fuel pump operation
Ignition switch is turned to ON.	Operates for 1 second
Engine running and cranking	Operates
When engine is stopped	Stops in 1 second
Except as shown above	Stops

Exhaust Gas Recirculation (EGR) and Canister Control System

INPUT/OUTPUT SIGNAL LINE



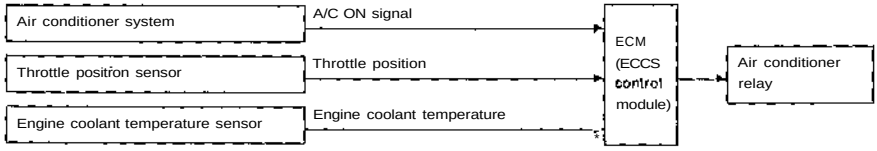
SYSTEM DESCRIPTION

This system cuts and controls vacuum applied to EGR valve and canister to suit engine operating conditions. This cut-and-control operation is accomplished through the ECM and the EGR & canister control solenoid valve. When the ECM detects any of the following conditions, current flows through the solenoid valve. This causes the port vacuum to be discharged into the atmosphere. The EGR valve and canister remain closed.

1) Low engine coolant temperature
2) Engine starting
3) High-speed engine operation
4) Engine idling
5) Excessively high engine coolant temperature
6) Mass air flow sensor malfunction

Air Conditioner Cut Control

INPUT/OUTPUT SIGNAL LINE



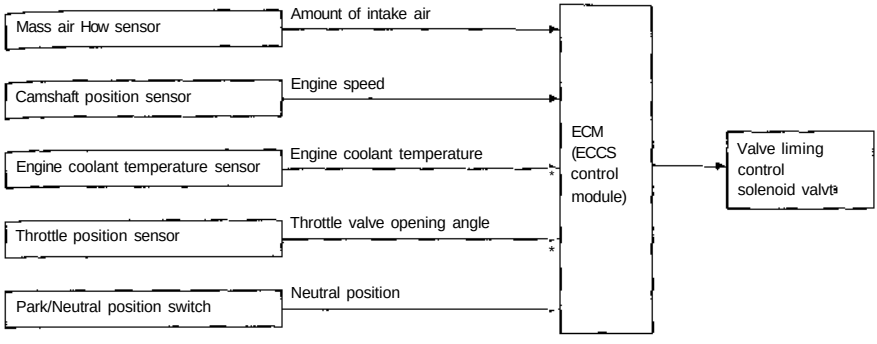
SYSTEM DESCRIPTION

When the accelerator pedal is fully depressed, or engine coolant temperature is extremely high, the air conditioner is turned off for a few seconds.

This system improves acceleration when the air conditioner is used.

Valve Timing Control (VTC)

INPUT/OUTPUT SIGNAL LINE



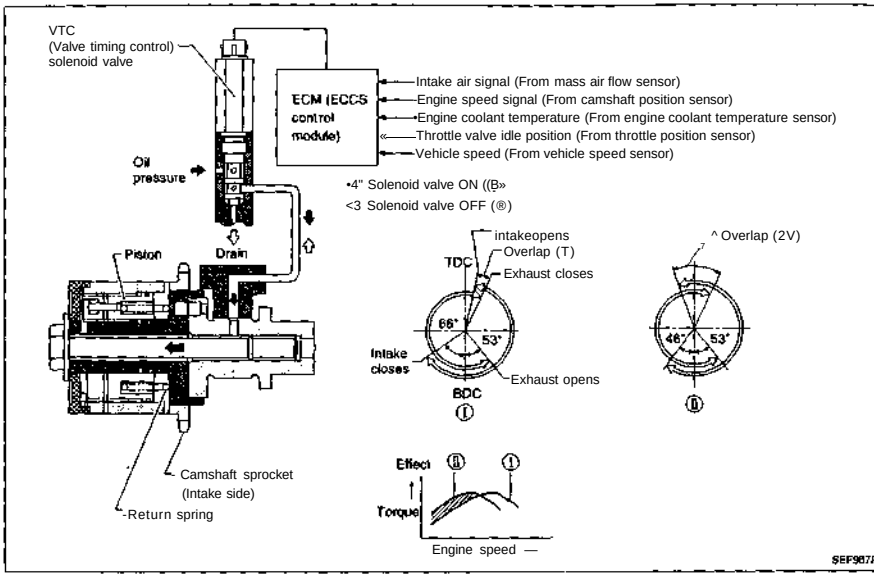
SYSTEM DESCRIPTION

The valve timing control system is utilized to increase engine performance. Intake valve opening and closing time is controlled, according to the engine operating conditions, by the ECM.

Engine coolant temperature signals, engine speed, amount of intake air, throttle position, vehicle speed and gear position are used to determine intake valve timing.

The intake camshaft pulley position is regulated by oil pressure, which is controlled by the valve timing control solenoid valve.

Valve Timing Control (VTC) (Cont'd)

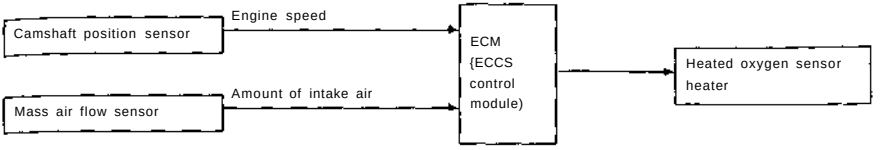


OPERATION

Engine operating condition	Valve timing control solenoid valve	Intake valve opening and closing time	Valve overlap	Engine torque curve
• Vehicle is running. • Engine coolant temperature is 50°C (122°F) or more. • Engine speed is between 1,050 rpm and 5,700 rpm.	ON	Advance	Increased	
• Engine load is high. • Engine speed is 1,050 rpm or less.				
Those other than above	OFF	Normal	Normal	G)

Heated Oxygen Sensor (HO2S) Heater Control

INPUT/OUTPUT SIGNAL LINE



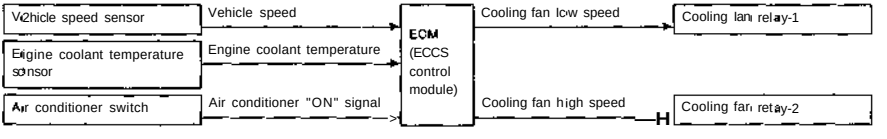
The ECM performs ON/OFF control of the heated oxygen sensor heater corresponding to the engine speed and engine load.

OPERATION

Engine operating condition	Heated oxygen sensor heater
Engine speed is more than 4,000 rpm.	OFF
Heavy load	OFF
Except above	ON

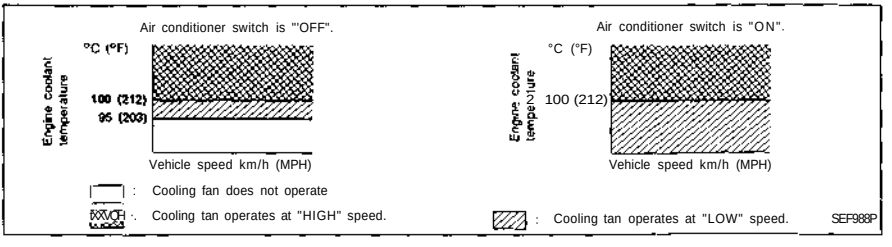
Cooling Fan Control

INPUT/OUTPUT SIGNAL LINE



The ECM controls the cooling fan corresponding to vehicle speed, engine coolant temperature and air conditioner ON signal. The control system has a 2-step control [HIGH/LOW/OFF].

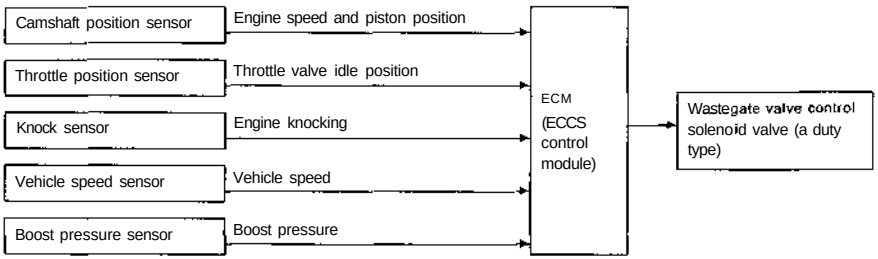
OPERATION



The cooling fan operates at HIGH speed if diagnostic test mode II (self-diagnostic results) for engine coolant temperature sensor is "NG".

Boost Pressure Control

INPUT/OUTPUT SIGNAL LINE



SYSTEM DESCRIPTION

The output signal maps of the ECM are selected according to fuel octane rating, gear position (M/T model) and vehicle speed (A/T model).
The wastegate valve control solenoid valve changes the source vacuum which activates the actuator. This results in a proportional boost pressure to the acceleration.
Knock signals are used to determine fuel octane rating.

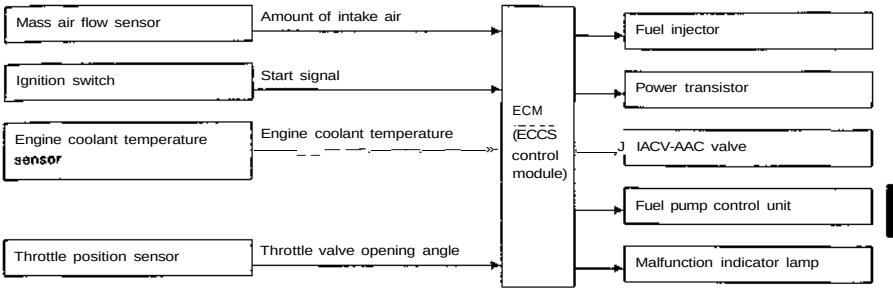
OPERATION

Fuel octane rating	Gear position or vehicle speed	Boost pressure control map
Premium	• 1,2 and 3 speed gears (M/T model) • Less than 46 km/h (29 MPH) (A/T model)	A slow response type
	• 4 and 5 speed gears (M/T model) • More than 46 km/h (29 MPH) (A/T model)	A quick response type
Lower than the above	Any	Fixed

Fail-safe System

CPU MALFUNCTION

Input/output signal line



Outline

The fail-safe system makes engine starting possible if there is something malfunctioning in the ECM's CPU circuit.
In former models, engine starting was difficult under the previously mentioned conditions. But with the provisions in this fail-safe system, it is possible to start the engine.

Fail-safe system activating condition when ECM is malfunctioning

The fail-safe mode operates when the computing function of the ECM is judged to be malfunctioning.
When the fail-safe system activates, i.e. if a malfunction condition is detected in the CPU of the ECM, the MALFUNCTION INDICATOR LAMP on the instrument panel lights to warn the driver.

Engine control with fail-safe system, operates when ECM is malfunctioning

When the fail-safe system is operating, fuel injection, ignition timing, fuel pump operation, engine idle speed, and so on are controlled under certain limitations.

Cancellation of fail-safe system when ECM is malfunctioning

Activation of the fail-safe system is canceled each time the ignition switch is turned OFF. The system is reactivated if all of the activating conditions are satisfied after turning the ignition switch from OFF to ON.

MASS AIR FLOW SENSOR MALFUNCTION

If the mass air flow sensor output voltage is below the specified value, the ECM senses an mass air flow sensor malfunction. In the case of a malfunction, the throttle position sensor substitutes for the mass air flow sensor.
Although the mass air flow sensor is malfunctioning, it is possible to start the engine and drive the vehicle. But engine speed will not rise more than 2,400 rpm in order to inform the driver of fail-safe system operation while driving.

Operation (Mass air flow sensor malfunction)

Engine condition	Starter switch	Fail-safe system	Fail-safe functioning
Stopped	ANY	Does not operate.	—
Cranking	ON	Operates.	Engine will be started by a pre-determined injection pulse on ECM.
Running	OFF		Engine speed will not rise above 2,400 rpm

Fail-safe System (Cont'd)

ENGINE COOLANT TEMPERATURE SENSOR MALFUNCTION

When engine coolant temperature sensor output voltage is below or above the specified value, engine coolant temperature is fixed at the preset value as follows:

Engine condition	Engine coolant temperature preset value °C (°F)
Start	20 (68)
Running	80 (176)

THROTTLE POSITION SENSOR MALFUNCTION

Description

When the output signal of throttle position sensor is abnormal the ECM judges it as a malfunctioning of throttle position sensor.
The ECM do not use the throttle position sensor signal.

KNOCK SENSOR MALFUNCTION

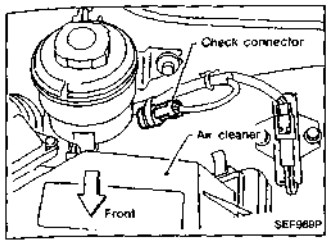
When ECM judged to be malfunctioning, ignition timing is controlled numerical value for regular gasoline.

START SIGNAL FOR MALFUNCTION

If the ECM always receives a start signal, the ECM will judge the start signal "OFF" when engine speed is above 1,000 rpm to prevent extra enrichment.
After the engine speed is below 200 rpm, start-up enrichment will be allowed until the engine speed reaches 1,000 rpm.

BOOST PRESSURE SENSOR MALFUNCTION

When ECM judged to be malfunctioning, the duty of wastegate valve control solenoid valve is fixed at 20%.

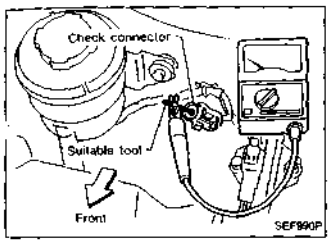


Direct Ignition System

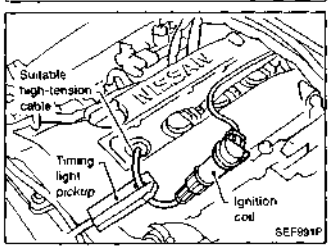
CHECKING IDLE SPEED AND IGNITION TIMING

Idle speed

1. Disconnect check connector for voltage type tachometer.



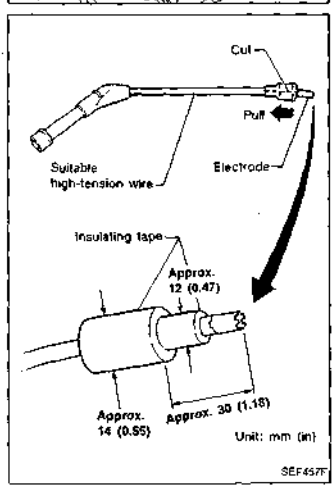
2. Connect tachometer using a suitable tool.



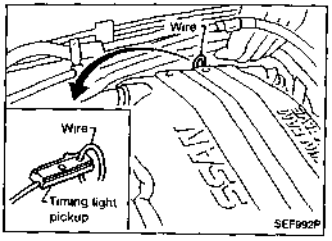
Ignition timing

- **Method A (Without SST)**

1. Remove No. 1 ignition coil.
2. Connect No. 1 ignition coil and No.1 spark plug with a suitable high-tension wire as shown, and attach timing light. For the above procedures, enlarge the end of a suitable high-tension wire with insulating tape as shown.
3. Check ignition timing.



Direct Ignition System (Cont'd)



- **Method B (Without SST)**

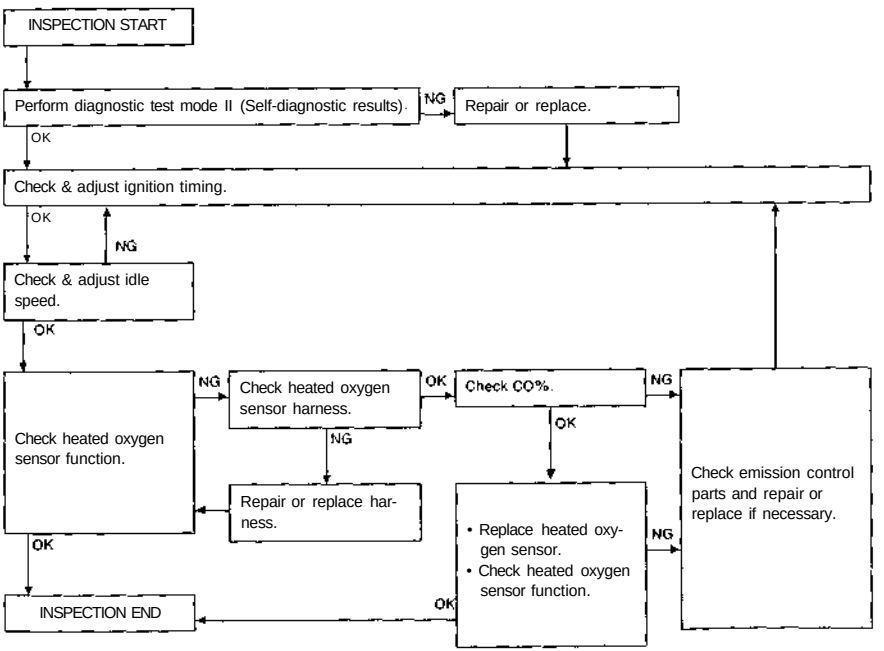
Clamp wire as shown.
This wire is provided at the rear end of the engine.

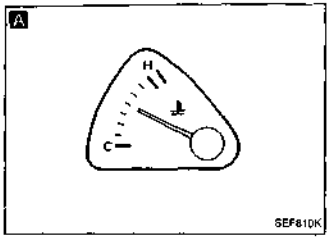
PREPARATION

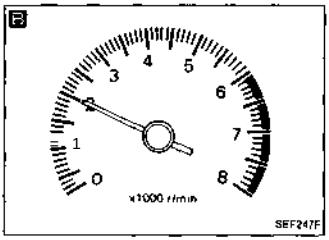
1. Make sure that the following parts are in good order.
- Battery
- Ignition system
- Engine oil and coolant levels
- Fuses
- ECM harness connector
- Vacuum hoses
- Air intake system (Oil filler cap, oil level gauge, etc.)
- Fuel pressure
- Engine compression
- EGR valve operation
- Throttle valve

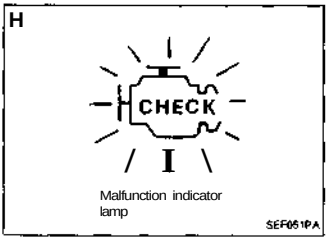
2. On air conditioner equipped models, checks should be carried out while the air conditioner is "OFF".
3. When checking idle speed, ignition timing and mixture ratio of A/T models, shift lever to "N" position.
4. When measuring "CO" percentage, insert probe more than 40 cm (15.7 in) into tail pipe.
5. Turn off headlamps, heater blower, rear defogger.
6. Keep front wheels pointed straight ahead.
7. Make the check after the cooling fan has stopped.

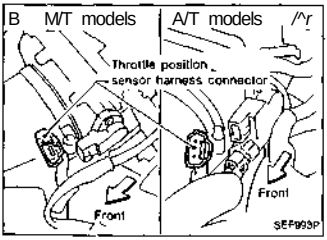
Overall inspection sequence

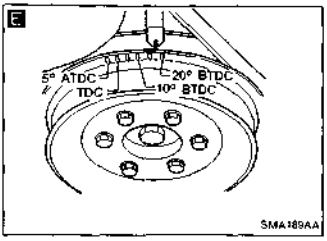












START

Visually check the following:
- Air cleaner clogging
- Hoses and ducts for leaks
- EGR valve operation
- Electrical connectors
- Gasket
- Throttle valve

A

Start engine and warm it up until engine coolant temperature indicator points to the middle of gauge. Ensure that engine speed is below 1,000 rpm.

B

Open engine hood and run engine at about 2,000 rpm for about 2 minutes under no-load.

C

Perform diagnostic test mode II (Self-diagnostic results).

OK

NG

Repair or replace components as necessary.

Run engine at about 2,000 rpm for about 2 minutes under no-load. Race engine two or three times under no-load, then run engine for about 1 minute at idle speed.

D

1) Select "IGNITION TIMING ADJ" in WORK SUPPORT mode.
2) Touch "START".

1) Stop engine and disconnect throttle position sensor harness connector.
2) Start engine.

Race engine two or three times to about 2,000 rpm under no-load. Then run engine at idle speed.

S

Check ignition timing with a timing light.

15° ±2° BTDC

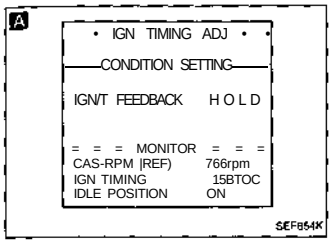
OK

NG

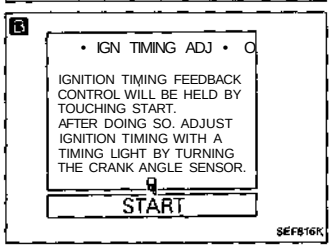
Adjust ignition timing by turning camshaft position sensor after loosening securing bolts.

®

A



B



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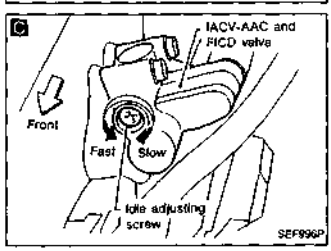
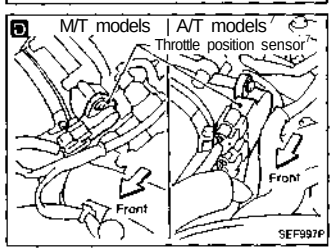
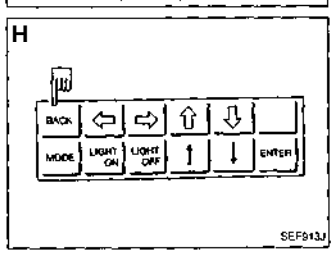


D



H



Ⓐ

A

Check idle speed.

Read idle speed in "IGN TIMING ADJ" in "WORK SUPPORT" mode.

OR

Check idle speed.

800 ± 50 **rpm** (A/T In "N" position)

OK ← NG → Ⓔ

E

1) Select "IGN TIMING ADJ" in "WORK SUPPORT[1]" mode.
2) Touch "START[11]".

OR

Turn off engine and disconnect throttle position sensor harness connector. Then start engine.

Race engine two or three times to about 2,000 rpm under no-load. Then run engine at idle speed.

C

Adjust idle speed by turning idle speed adjusting screw.

750 ± 50 **rpm (A/T in "N" position)**

D

Touch "Back".

1) Stop engine and connect throttle position sensor harness connector.
2) Start engine.

Race engine two or three times to about 2,000 rpm under no-load. Then run engine at idle speed.

Check idle speed.

Read idle speed in "DATA MONITOR" mode with CONSULT.

OR

Check idle speed.

800 ± 50 **rpm** (A/T In "N" position)

OK ← NG

Check AAC valve and replace it necessary.

Ⓑ

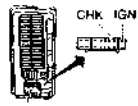
Check AAC valve harness and repair if necessary.

Check ECM function* by substituting another known good ECM.

*: ECM may be the cause of a problem, but this is rarely the case. Ⓓ

GI MA EM LC EC FE CL MT AT PD FA RA BR ST - IT MIX

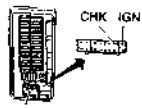
A



Data link connector for CONSULT (Connect CHK and IGN terminals with a suitable harness.)

SEF265LB

B



Data link connector for CONSULT (Disconnect the harness.)

SEF273LB

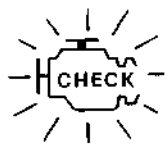
fr MONITOR "fr NO FAIL

CAS. RPM (REF) 2000rpm
M/R F/C MNT RICH

RECORD

SEF818K

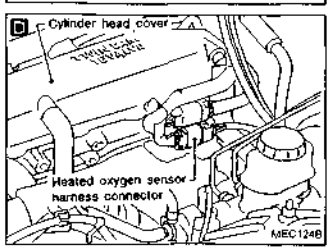
H



Malfunction indicator lamp

SEF051PA

D



CD

Run engine at about 2,000 rpm for about 2 minutes under no-load.

A

Set on-board diagnostic system of ECM to Diagnostic Test Mode H (heated oxygen sensor monitor).

m C

Check heated oxygen sensor signal.

1) See "M/R F/C MNT" in "Data monitor" mode.
2) Maintaining engine at 2,000 rpm under no-load (engine is warmed up sufficiently.), check that the monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.

1 cycle: RICH -> LEAN -+ RICH
2 cycles: RICH -> LEAN -> RICH -> LEAN -> RICH

NG → ©

OR

Make sure that malfunction indicator lamp goes on and off more than 5 times during 10 seconds ai 2,000 rpm.

OK

END

D

Replace heated oxygen sensor. Connect heated oxygen sensor harness connector. → ⑥

Run engine at about 2,000 rpm for about 2 minutes under no-load.

El

Set on-board diagnostic system of ECM to Diagnostic Test Mode II (heated oxygen sensor monitor).

E H

Check heated oxygen sensor signal.

1) See "M/R F/C MNT" in "Data monitor" mode.
2) Maintaining engine at 2,000 rpm under no-load (engine is warmed up sufficiently.), check that the monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.

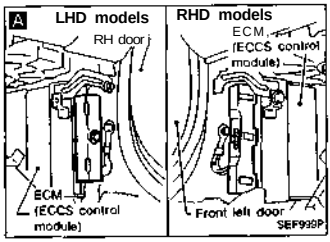
1 cycle: **RICH — LEAN -> RICH**
2 cycles: RICH -» LEAN -> RICH -» LEAN -» RICH

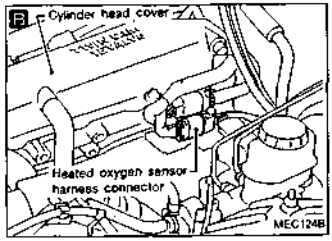
OK → ©

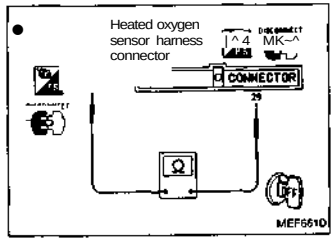
NG → ⑥

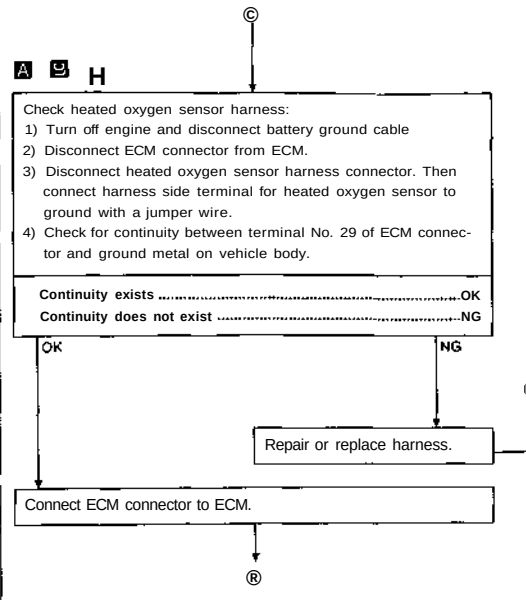
OR

Make sure that malfunction indicator lamp goes on and off more than 5 times during 10 seconds at 2,000 rpm.

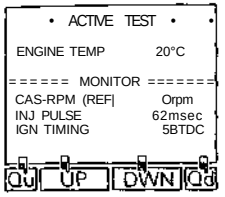

A
LHD models
RH door
ECM
(ECCS control module)
RHD models
ECM
(ECCS control module)
Front left door
SEF939P


B
Cylinder head cover
Heated oxygen sensor harness connector
MEC124B


Heated oxygen sensor harness connector
CONNECTOR
MEF561D

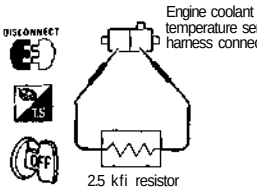

©
A B H
Check heated oxygen sensor harness:
1) Turn off engine and disconnect battery ground cable
2) Disconnect ECM connector from ECM.
3) Disconnect heated oxygen sensor harness connector. Then connect harness side terminal for heated oxygen sensor to ground with a jumper wire.
4) Check for continuity between terminal No. 29 of ECM connector and ground metal on vehicle body.
Continuity exists ..... OK
Continuity does not exist ..... NG
OK
NG
Repair or replace harness.
Connect ECM connector to ECM.
®

A



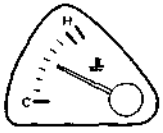
SEF788K

B



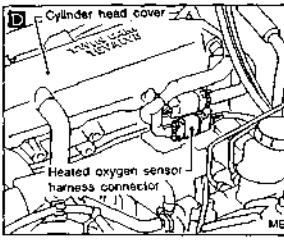
MEF663D

H



SEF810K

D



MEC124B

®

• m

1) Select "ENGINE TEMP" or "ENG COOLANT TEMP" in "ACTIVE TEST" mode.
2) Sel "ENG COOLANT TEMP" lo 20˚C (68˚F) by touching "DWN" and "Qd".

OR

1) Disconnect engine coolant temperature sensor harness connector.
2) Connect a resistor (2.5 kfi) between terminals of engine coolant temperature sensor harness connector.

C

Start engine and warm it up until engine coolant temperature indicator points to the middle of gauge. (Be sure to start engine after installing a 2.5 kil resistor.)

Race engine two or three times under no-load, then run engine at idle speed.

Check "CO" %.

Idle CO: Less than 10% (and engine runs smoothly)

After checking CO%,
1) Disconnect the resistor from terminals of engine coolant temperature sensor.
2) Connect engine coolant temperature sensor harness connector to engine coolant temperature sensor.

OK → ©

NG

D

Connect heated oxygen sensor harness connector to heated oxygen sensor. → ⑥

Check fuel pressure regulator.

Check mass air flow sensor.

Check injector.
Clean or replace if necessary.

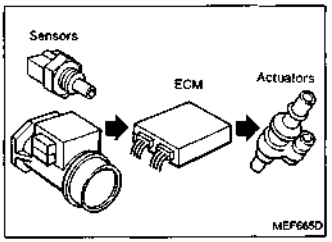
Check engine coolant temperature sensor. → ⑧

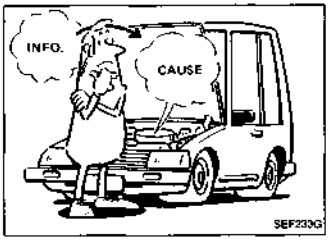
Check ECM function* by substituting another known good ECM.

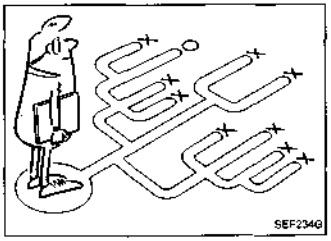
*: ECM may be the cause of a problem, but this is rarely the case.

Contents

Contents (Cont'd)







How to Perform Trouble Diagnoses for Quick and Accurate Repair

INTRODUCTION

The engine has an ECM to control major systems such as fuel control, ignition control, idle air control system, etc. The ECM accepts input signals from sensors and instantly drives actuators. It is essential that both kinds of signals are proper and stable. At the same time, it is important that there are no conventional problems such as vacuum leaks, fouled spark plugs, or other problems with the engine.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems, so a road test with a circuit tester connected to a suspected circuit should be performed.

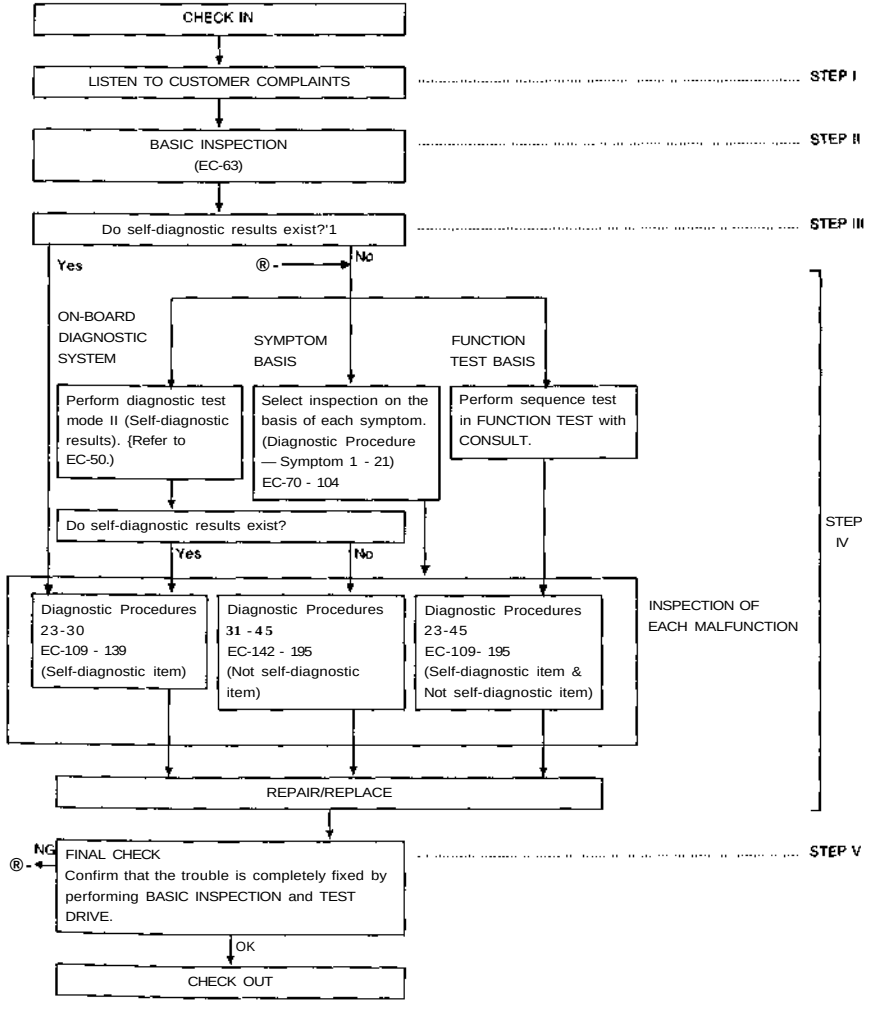
Before checking, talk to customer about drivability complaint. The customer is a very good supplier of information on such problems, especially intermittent ones. Through interaction with the customer, find out what symptoms are present and under what conditions they occur.

Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot driveability problems on an electronically controlled engine vehicle.

1. Verify the complaint.
2. Isolate the cause.
3. Repair
4. Recheck and be sure no new symptoms have been caused.

How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

WORK FLOW



***1: If the on-board diagnostic system cannot be pertormed, check main power supply and ground circuit. (See Diagnostic Procedure 22)**

***2: If the trouble is not duplicated, see INTERMITTENT PROBLEM SIMULATION (EC-47).**

How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

DESCRIPTION FOR WORK FLOW

STEP	DESCRIPTION
STEP I	Identify the trouble using the "DIAGNOSTIC WORKSHEET" as shown on the next page.
STEP II	Be sure to carry out the Basic Inspection, or the results of inspections thereafter may be misinterpreted.
STEP III	Check the self-diagnostic results stored in the ECM of the failed vehicle.
STEP IV	Perform inspection often selecting from the following three tests according to the trouble observed. 1- ON-BOARD DIAGNOSTIC SYSTEM Follow the self-diagnostic procedure for each item described in "How to Execute On-board Diagnostic System in Diagnostic Test Mode II". Non-self-diagnostic procedures described for some items will also provide results which are equal to the self-diagnostic results. 2. SYMPTOM BASIS This inspection is of a simplified method. When performing inspection of a part, the corresponding system must be checked thoroughly by selecting the appropriate check item from Diagnostic Procedures 23 - 45. 3. FUNCTION TEST BASIS {Sequence test) In this inspection, the CONSULT judges "OK" or "NG" on each system in place of a technician. When performing inspection of a part, the corresponding system must be checked thoroughly by selecting the appropriate check item from Diagnostic Procedures 23 - 45. 4. Diagnostic Procedure • This inspection program is prepared using the data obtained when disconnection of harness or connectors has occurred in the respective circuit. • Inspection of the "Not self-diagnostic item" does not actually start with the execution o(diagnostic test mode II (self-diagnostic results). However, inspection is started by assuming that the diagnostic test mode II (self-diagnostic results) has already been performed. • When a system having the diagnostic test mode I! (self-diagnostic results) function contains any circuit placed outside the range of this diagnostic test mode IE {self-diagnostic results) function, it is arranged that the "Not self-diagnostic item" of such a system will be performed when the self-diagnostic result is OK. Example: CAMSHAFT POSITION SENSOR
STEP V	1. FINAL CHECK item is not described in the "Not self-diagnostic item". However, this FINAL CHECK must be performed without fail in order to ensure that the trouble has been repaired, and also that the unit disassembled in the course of the repair work has been reassembled correctly. 2. If the same trouble phenomenon is observed again in the final check: Go back to STEP IV, and perform the inspection using a method which is different from the previous method. 3. If the cause of the trouble is still unknown even after conducting step 2 above, check the circuit of each system for a short by using the voltage available at the "ECM INPUT/OUTPUT SIGNAL INSPECTION" terminal.

How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

KEY POINTS

WHAT ..... Vehicle & engine model
WHEN ..... Date, Frequencies
WHERE..... Road conditions
HOW ..... Operating conditions, Weather conditions, Symptoms

SEF907L

DIAGNOSTIC WORKSHEET

There are many kinds of operating conditions that lead to malfunctions on engine components.

A good grasp of such conditions can make trouble-shooting faster and more accurate.

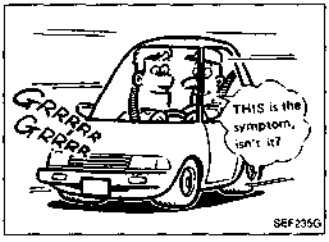
In general, feelings for a problem depend on each customer. It is important to fully understand the symptoms or under what conditions a customer complains.

Make good use of a diagnostic worksheet such as the one shown below in order to utilize all the complaints for trouble-shooting.

Worksheet sample

Customer name MR/MS	Model & Year	VIN
Engine #	Trans.	Mileage
Incident Date	Manuf. Date	In Service Date
Symptoms • Startability	• Impossible to start D No combustion • Partial combustion D Partial combustion affected by throttle position • Partial combustion NOT affected by throttle position • Possible but hard to start • Others ( ]	
• Idling	D No fast idle D Unstable • High idle D Low idle D Others [ ]	
D Driveability	• Stumble D Surge D Knock D Lack of power D Intake backfire • Exhaust backfire • Others [ ]	
Q Engine stall	D At the time of start D While idling G While accelerating G While decelerating D Just after stopping • While loading	
Incident occurrence	D Just after delivery • Recently D In the morning D At night D In the daytime	
Frequency	• All the time D Under certain conditions • Sometimes	
Weather conditions	• Not affected	
Weather	• Fine D Raining D Snowing D Others [ ]	
Temperature	• Hot D Warm • Cool • Cold • Humid °F	
Engine conditions	• Cold • During warm-up • After warm-up Engine speed! , i , | , I , 1 **0 2,000 4,000 6,000 8,000 rpm**	
Road conditions	• In town • In suburbs • Highway • Off road (up/down)	
Driving conditions	D Not affected a At starting • While idling • At racing • While accelerating • While cruising • While decelerating • While turning (RH/LH) Vehicle speed i , i , t • i • i , i i i 0 10 20 30 **40** 50 60 **MPH**	
Malfunction indicator lamp	• Turned on D Not turned on	

How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)



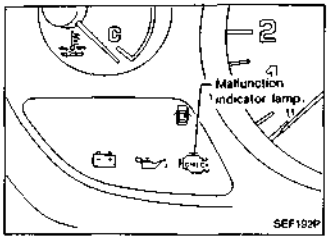
INTERMITTENT PROBLEM SIMULATION

In order to duplicate an intermittent problem, it is effective to create similar conditions for component parts, under which the problem might occur.

Perform the activity listed under Service procedure and note the result.

	Variable (actor	Influential part	Target condition	Service procedure
1	Mixture ratio	Pressure regulator	Made lean	Remove vacuum hose and apply vacuum.
			Made rich	Remove vacuum hose and apply pressure.
2	Ignition timing	Camshaft position sensor	Advanced	Rotate distributor counter clockwise-
			Retarded	Rotate distributor clockwise.
3	Mixture ratio feedback control	Heated oxygen sensor	Suspended	Disconnect heated oxygen sensor harness connector.
		ECM	Operation check	Perform diagnostic test mode II (Self-diagnostic results) at 2,000 rpm.
4	Idle speed	IACV-AAC valve	Raised	Turn idle adjusting screw counterclockwise.
			Lowered	Turn idle adjusting screw clockwise.
5	Electrical connection (Electric continuity)	Harness connectors and wires	Poor electrical connection or improper wiring	Tap or wiggle.
				Race engine rapidiy. See if the torque reaction of the engine unit causes electric breaks.
6	Temperature	ECM	Cooled	Cool with an icing spray or similar device.
			Warmed	Heat with a hair drier. **[WARNING: Do not overheat the unit.]**
7	Moisture	Electric parts	Damp	Wet. **[WARNING: Do not directly pour water** on **components.** Use **a mist sprayer.]**
8	Electric loads	Load switches	Loaded	Turn on headlamps, air conditioner, rear defogger, etc.
9	Throttle position sensor condition	ECM	ON-OFF switching	Rotate throttle position sensor body.
10	Ignition spark	Timing light	Spark power check	Try to flash timing light for each cylinder.

- **Select the "Variable factor" when the symptom occurs.**
  Perform the "Service procedure" to try to simulate the intermittent.



On-board Diagnostic System

MALFUNCTION INDICATOR LAMP (MIL)

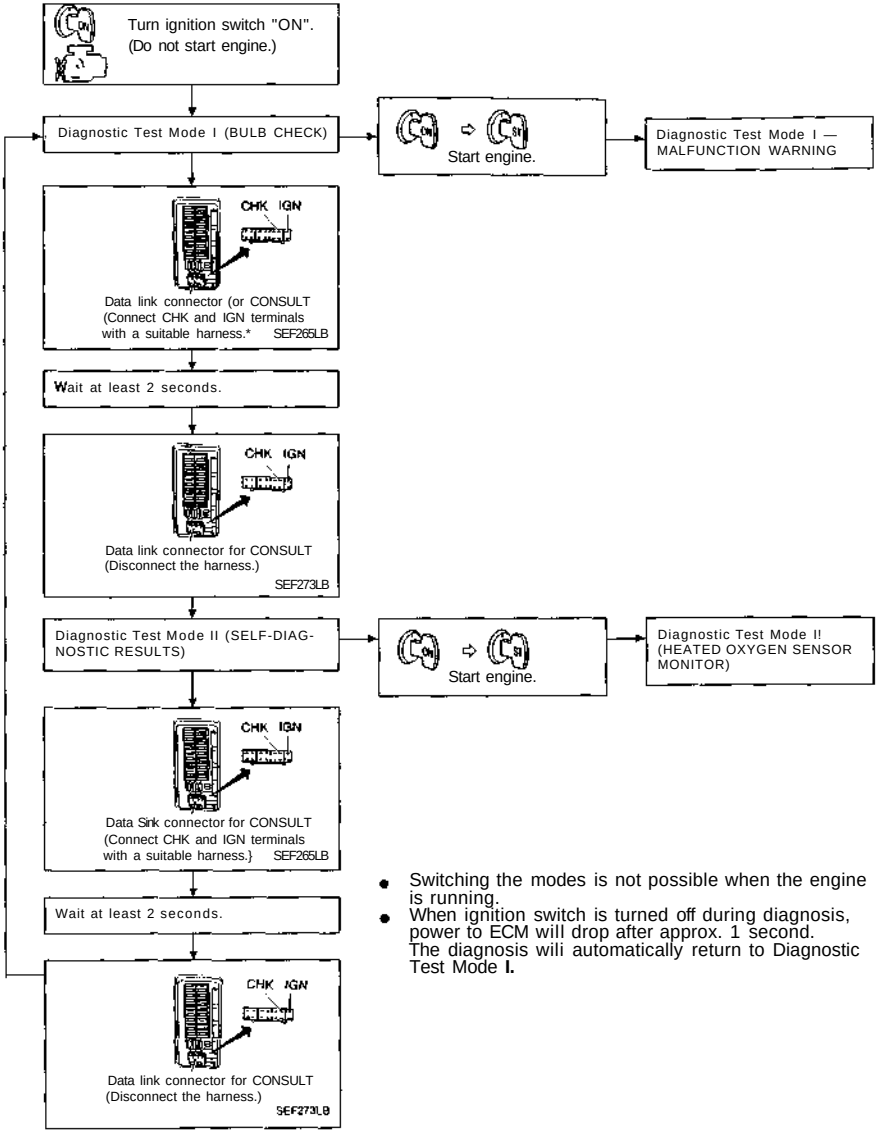
A malfunction indicator lamp has been adopted on all models.

ON-BOARD DIAGNOSTIC SYSTEM FUNCTION

Condition		Diagnostic Test Mode	
		Diagnostic Test Mode 1	Diagnostic Test Mode II
Ignition switch in "ON" position	Engine stopped	BULB CHECK	SELF-DIAGNOSTIC RESULTS
	Engine running	MALFUNCTION WARNING	HEATED OXYGEN SENSOR MONITOR

On-board Diagnostic System (Cont'd)

HOW TO SWITCH MODES



- Switching the modes is not possible when the engine is running.
- When ignition switch is turned off during diagnosis, power to ECM will drop after approx. 1 second. The diagnosis wili automatically return to Diagnostic Test Mode **I.**

On-board Diagnostic System — Diagnostic Test Mode I

DIAGNOSTIC TEST MODE I — BULB CHECK

In this mode, the MALFUNCTION INDICATOR LAMP in the instrument panel stays "ON".
If it remains "OFF", check the bulb in the MALFUNCTION INDICATOR LAMP.

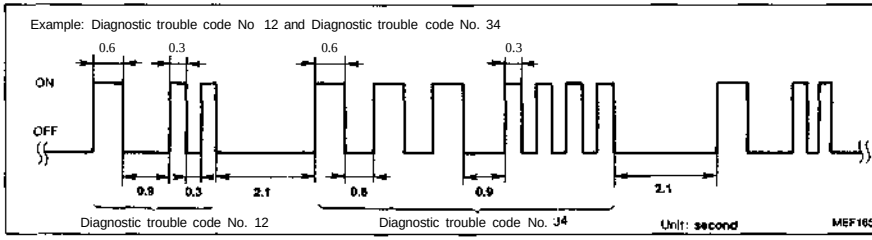
DIAGNOSTIC TEST MODE I — MALFUNCTION WARNING

MALFUNCTION INDICATOR LAMP	Condition
ON	When the ECM's CPU or camshaft position sensor is malfunctioning.
OFF	OK

On-board Diagnostic System — Diagnostic Test Mode II (Self-diagnostic results)

DESCRIPTION

In this mode, a diagnostic trouble code is indicated by the number of flashes from the MALFUNCTION INDICATOR LAMP (MIL) as shown below:



Long (0.6 second) blinking indicates the number of ten digits and short (0.3 second) blinking indicates the number of single digits.
For example, the MIL flashes for 0.6 seconds once and then it flashes for 0.3 seconds twice. This indicates the number "12" and refers to a malfunction in the mass air flow sensor. In this way, all the problems are classified by their diagnostic trouble code numbers.
The diagnostic results will remain in the ECM memory.

Display diagnostic trouble code table

Diagnostic trouble code No.	Detected items
11*	Camshaft position sensor circuit
12	Mass air flow sensor circuit
13	Engine coolant temperature sensor circuit
21*	Ignition signal circuit
26	Boost pressure sensor circuit
34	Knock sensor circuit
43	Throttle position sensor circuit
54	Signal circuit from A/T control unit to ECM
55	No malfunction in the above circuits

*: Check items causing a malfunction of camshaft position sensor circuit first, if both "CAMSHAFT POSITION SENSOR (No. 11)" and "IGN SIGNAL-PRIMARY (No. 21)" are displayed one after the other.

Diagnostic trouble code No.	Detected items	Malfunction is detected when ...	Check item (remedy)
11*	Camshaft position sensor circuit	• Either 1° or 180° signal is not entered for the first few seconds during engine cranking. • Either 1° or 180° signal is not input often enough while the engine speed is higher than the specified rpm.	• Harness and connector (If harness and connector are normal, replace camshaft position sensor.)
12	Mass air flow sensor circuit	• The mass air flow sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector (If harness and connector are normal, replace mass air flow sensor.)
13	Engine coolant temperature sensor circuit	• The engine coolant temperature sensor circuit is open or shorted. (An abnormally high or Sow output voltage is entered.)	• Harness and connector • Engine coolant temperature sensor
21*	Ignition signal circuit	• The ignition signal in the primary circuit is not entered during engine cranking or running.	• Harness and connector • Power transistor unit
26	Boost pressure sensor circuit	• The boost pressure sensor circuit is open or shorted. (An abnormally high or low output voltage is entered.)	• Harness and connector • Boost pressure sensor
34	Knock sensor circuit	• The knock sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector • Knock sensor
43	Throttle position sensor circuit	• The throttle position sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector • Throttle position sensor
54	Signal circuit from A/T control unit to ECM (A/T only)	• The A/T communication line is open or shorted.	• Harness and connector

*: Check items causing a malfunction of camshaft position sensor circuit first, if both "CAMSHAFT POSITION SENSOR (No. 11)" and "IGN SIGNAL-PRIMARY (No. 21)" are displayed one after the other.

On-board Diagnostic System — Diagnostic Test Mode II (Self-diagnostic results) (Cont'd)

HOW TO ERASE DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS)

The diagnostic trouble code is erased from the backup memory on the ECM when the diagnostic test mode is changed from Diagnostic Test Mode II to Diagnostic Test Mode I. (Refer to "HOW TO SWITCH DIAGNOSTIC TEST MODES".)

- **When the battery terminal is disconnected, the diagnostic trouble code will be lost from the backup memory within 24 hours.**
- **Do not erase the stored memory before beginning diagnostic test mode II (Self-diagnostic results).**

On-board Diagnostic System — Diagnostic Test Mode II (Heated oxygen sensor monitor)

DESCRIPTION

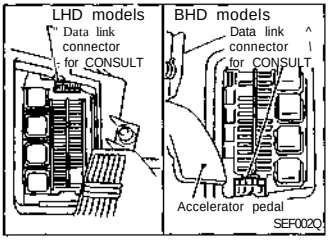
In this mode, the MALFUNCTION INDICATOR LAMP displays the condition of the fuel mixture (lean or rich) which is monitored by the heated oxygen sensor.

MALFUNCTION INDICATOR LAMP	Fuel mixture condition in the exhaust gas	Air fuel ratio feedback control condition
ON	Lean	Closed loop system
OFF	Rich	
'Remains ON or OFF	Any condition	Open loop system

*: Maintain conditions just before switching to open loop.

HOW TO CHECK HEATED OXYGEN SENSOR

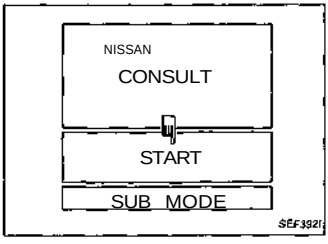
1. Set Diagnostic Test Mode II. (Refer to "HOW TO SWITCH DIAGNOSTIC TEST MODES".)
2. Start engine and warm it up until engine coolant temperature indicator points to the middle of the gauge.
3. Run engine at about 2,000 rpm for about 2 minutes under no-load conditions.
4. Make sure MALFUNCTION INDICATOR LAMP goes ON and OFF more than 5 times every 10 seconds; measured at 2,000 rpm under no-load.



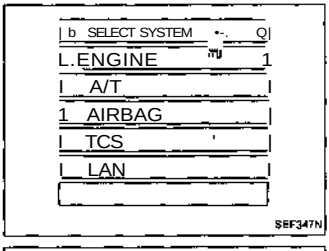
Consult

CONSULT INSPECTION PROCEDURE

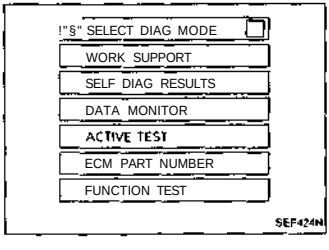
1. Turn off ignition switch.
2. Connect "CONSULT" to data link connector for CONSULT. (Data link connector for CONSULT is located behind the fuse box cover.)



3. Turn on ignition switch.
4. Touch "START".



5. Touch "ENGINE".



6. Perform each diagnostic test mode according to the inspection sheet as follows:

For further information, read the CONSULT Operation Manual.

Consult (Cont'd)

ECCS COMPONENT PARTS APPLICATION

ECCS COMPONENT PARTS		DIAGNOSTIC TEST MODE				
		WORK SUPPORT	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST	FUNCTION TEST
INPUT	Camshaft position sensor		X	X		
	Mass air (low sensor		X	X		
	Engine coolant temperature sensor		X	X	X	
	Heated oxygen sensors			X		X
	Vehicle speed sensors			X		X
	Throttle position sensor	X	X	X		X
	Knock sensor		X			
	Boost pressure sensor		X			
	Ignition switch (start signal)			X		X
	Air conditioner switch			X		
	Park/Neutral position switch			X		X
	Power steering oil pressure switch			X		X
	Battery			X		
	A/T signal		X			
OUTPUT	Injectors			X	X	X
	Power transistor (ignition timing)	X	X (Ignition signal)	X	X	X
	IACV-AAC valve	X		X	X	X
	Valve timing control solenoid valve			X	X	X
	EGRC-solenoid valve			X	X	X
	Air conditioner relay			X		
	Fuel pump relay	X		X	X	X
	Cooling fan relay			X	X	X
	Wastegate valve control solenoid valve			X		

X: Applicable

FUNCTION

Diagnostic test mode	Function
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on the CONSULT unit.
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.
Data monitor	Input/Output data in the ECM can be read.
Active test	Diagnostic Test Mode in which CONSULT drives some actuators aparl from the ECMs and also shifts some parameters in a specified range.
ECM part number	ECM part number can be read.
Function test	Conducted by CONSULT instead of a technician to determine whether each system is "OK" or "NG".

WORK SUPPORT MODE

WORK ITEM	CONDITION	USAGE
THRTL POS SEN ADJ (THROTTLE SENSOR ADJUSTMENT)	CHECK THE THROTTLE POSITION SENSOR SIGNAL. ADJUST IT TO THE SPECIFIED VALUE BY ROTATING THE SENSOR BODY UNDER THE FOLLOWING CONDITIONS. • IGN SW "ON" • ENG NOT RUNNING • ACC PEDAL NOT PRESSED	When adjusting throttle position sensor initial position
IGNITION TIMING ADJUSTMENT	• IGNITION TIMING FEEDBACK CONTROL WILL BE HELD BY TOUCHING "START". AFTER DOING SO, ADJUST IGNITION TIMING WITH A TIMING LIGHT BY TURNING THE CAMSHAFT POSITION SENSOR.	When adjusting initial ignition timing
IACV-AAC VALVE ADJ (AAC VALVE ADJUSTMENT)	SET ENGINE RPM AT THE SPECIFIED VALUE UNDER THE FOLLOWING CONDITIONS. • ENGINE WARMED UP • NO-LOAD	When adjusting idle speed
FUEL PRESSURE RELEASE	• FUEL PUMP WILL STOP BY TOUCHING "START" DURING IDLE. CRANK A FEW TIMES AFTER ENGINE STALLS.	When releasing fuel pressure from fuel line

SELF-DIAGNOSTIC RESULTS MODE

DIAGNOSTIC ITEM	DIAGNOSTIC ITEM IS DETECTED WHEN	CHECK ITEM (REMEDY)
CAMSHAFT POSI SEN* (CRANK ANGLE SENSOR*)	• Either 1° or 180° signal is not entered for the first few seconds during engine cranking. • Either 1° or 180° signal is not input often enough while the engine speed is higher than the specified rpm.	• Harness and connector (If harness and connector are normal, replace camshaft position sensor.)
MASS AIR FLOW SEN (AIR FLOW METER)	• The mass air flow sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector (If harness and connector are normal, replace mass air flow sensor.)
COOLANT TEMP SEN (ENGINE TEMP SENSOR)	• The engine coolant temperature sensor circuit is open or shorted. (An abnormally high or low output voltage is entered.)	• Harness and connector • Engine coolant temperature sensor
IGN SIGNAL — PRIMARY*	• The ignition signal in primary circuit is not entered during engine cranking or running.	• Harness and connector • Power transistor unit
KNOCK SENSOR (DETONATION SENSOR)	• The knock sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector • Knock sensor
THROTTLE POSI SEN (THROTTLE SENSOR)	• The throttle position sensor circuit is open or shorted. (An abnormally high or low voltage is entered.)	• Harness and connector • Throttle position sensor
A/T COMM LINE	• The A/T communication Sine is open or shorted.	• Harness and connector

*; Check items causing a malfunction of camshaft position sensor circuit first, if both "CAMSHAFT POSI SEN (No. 11)" and "IGN SIGNAL-PRIMARY (No. 21)" are displayed one after the other.

*** Sensor failures which set a self-diagnosis code are listed as due to an open or short circuit.**

<> A sensor sending a signal which is inaccurate but not open or short will NOT set a self-diagnosis code,

◆ Il a driveability symptom is present but no self-diagnosis code is set, perform further inspections using DATA MONITOR.

DATA MONITOR MODE

Remarks : • Specification data are reference values.
• Specification data are output/input values which are delected or supplied by ECM at the connector.
"Specification data may not be directly related to their components signals/values/operations.
ie. Adjust ignition timing with a liming light before monitoring IGN TIMING, because the monitor may show the specification data in spile of the ignition timing being not adjusted to the specification data. This IGN TIMING monitors the calculated data by ECM according to the input signals from camshaft position sensor and other ignition timing related sensors.
• If the real-time diagnosis results are NG and the self-diagnostic results are OK when diagnosing the mass air flow sensor, first check to see if the fuel pump control circuit is normal.

MONITOR ITEM	CONDITION		SPECIFICATION	CHECK ITEM WHEN OUTSIDE SPEC.
CMPSRPM (REF) (CAS-RPM (REF))	• Tachometer: Connect • Run engine and compare tachometer indicalion with the CONSULT value.		Almost the same speed as the CONSULT value.	• Harness and connector • Camshaft position sensor
MAS AIR/ FL SE (AIR FLOW MTR)	• Engine: After warming up, idle the engine • A/C switch "OFF" • Selector lever "N" position • No-load	Idle	0.8 - 1.5V	• Harness and connector • Mass air flow sensor
		3,000 rpm	1.4 - 2.0V	
COOLANT TEMP/S (ENG TEMP SEN)	• Engine: After warming up		More than 70°C (158°F)	• Harness and connector • Engine coolant temperature sensor
02 SEN (EXH GAS SEN)	• Engine: After warming up	Maintaining engine speed at 2,000 rpm	0 - 0.3V -» 0.6 - 0.9V	• Harness and connector • Heated oxygen sensor • Intake air leaks • Injectors
M/R F/C MNT			LEAN -» RICH Changes more than 5 times during 10 seconds.	
VHCL SPEED SE (CAR SPEED SEN)	• Turn drive wheels and compare speedometer indication with the CONSULT value		Almost the same speed as the CONSULT value	• Harness and connector • Vehicle speed sensor
BATTERY VOLT	• Ignition switch: ON (Engine stopped)		11 - 14V	• Battery • ECM power supply circuit
THRTL POS SEN (THROTTLE SEN)	• Ignition switch: ON (Engine stopped)	Throttle valve fully closed (Engine: After warming up)	0.35 - 0.65V	• Harness and connector • Throttle position sensor • Throttle position sensor adjustment
		Throttle valve fully open	Approx. 4.0V	
START SIGNAL	• Ignition switch: ON -> START		OFF -» ON	• Harness and connector • Starter switch
CLOSED TH/POS (IDLE POSITION)	• Ignition switch: ON (Engine stopped)	Throttle valve: Closed throttle position (Engine: After warming up)	ON	• Harness and connector • Throttle position sensor • Throttle position sensor adjustment • Throttle position switch
		Throttle valve: Slightly open	OFF	
AIR COND SIG	• Engine: After warming up, idle the engine	A/C switch "OFF"	OFF	• Harness and connector • Air conditioner switch
		A/C switch "ON"	ON	
NEUT POSI SW (NEUTRAL SW)	• Ignition switch: ON	Shift lever "P" or "N"	ON	• Harness and connector • Neutral position switch
		Except above	OFF	
PW/ST SIGNAL	• Engine: After warming up, idle the engine	Steering wheel in neutral position (forward direction)	OFF	• Harness and connector • Power steering oil pressure switch
		The steering wheel is turned	ON	

Consult (Cont'd)

MONITOR ITEM	CONDITION		SPECIFICATION	CHECK ITEM WHEN OUTSIDE SPEC.
INJ PULSE	• Engine: After warming up • A/C switch "OFF" • Selector lever "N" position • No-load	Idle	1.7 - 2.5 msec.	• Harness and connector • Injector • Mass air flow sensor • Intake air system
		2,000 rpm	1.5 - 23 msec.	
IGN TIMING	ditto	Idle	15° BTDC	• Harness and connector • Camshaft position sensor
		2,000 rpm	More than 25° BTDC	
IACV-AAC/V (AAC VALVE)	ditto	Idle	20 - 40%	• Harness and connector * IACV-AAC valve
		2,000 rpm	–	
A/F ALPHA	• Engine: After warming up	Maintaining engine speed at 2,000 rpm	75 - 125%	• Harness and connector • Injector • Mass air flow sensor • Heated oxygen sensor • Carbon canister purge line • Intake air system
AIR COND RLY	Engine: After warming up, idle the engine Air conditioner switch OFF -> ON		OFF -- ON	• Harness and connector • Air conditioner switch • Air conditioner relay
FUEL PUMP RLY	• Ignition switch is turned to ON {Operates for 1 second) • Engine running and cranking • When engine is stopped (stops in 1 second)		ON	• Harness and connector • Fuel pump relay
	Except as shown above		OFF	
VALVE TIM SOL	• Jack up rear wheel • Engine: After warming up	• Idle	OFF	• Harness and connector • Valve timing solenoid valve
		• Shift selector lever to any position except "N" or "P" position • Quickly depress accelerator pedal, then quickly release it	OFF - ON -* OFF	
COOLING FAN (RADIATOR FAN)	• When cooling fan is stopped.		OFF	• Harness and connector • Cooling (an relay • Cooling fan motor
	• When cooling fan operates at low speed		LOW	
	• When cooling fan operates at high speed		HI	
EGRC SOL/V (EGR CQNT S/V)	• Engine: After warming up • A/C switch "OFF" • Shift lever "N" • No-load	Idle	ON	• Harness and connector • EGRC-solenoid valve
		2,000 rpm	OFF	
W/G CONT S/V	ditto	Idle	0%	• Harness and connector • Wastegate valve control solenoid valve
		Racing up to 4,000 rpm	20%	

Consult (Cont'd)

ACTIVE TEST MODE

TEST ITEM	CONDITION	JUDGEMENT	CHECK ITEM (REMEDY)
FUEL INJECTION	• Engine: Return to the original trouble condition • Change the amount of fuel injection with the CONSULT.	If trouble symptom disappears, see CHECK ITEM.	• Harness and connector • Fuel injectors • Heated oxygen sensors
1ACV-AAC/V OPENING (AAC/V OPENING)	• Engine: After warming up, idle the engine. • Change the IACV-AAC valve opening percent with the CONSULT.	Engine speed changes according to the opening percent.	• Harness and connector • IACV-AAC valve
ENG COOLANT TEMP (ENGINE TEMPERATURE)	• Engine: Return to the original trouble condition • Change the engine coolant temperature with the CONSULT.	If trouble symptom disappears, see CHECK ITEM.	• Harness and connector • Engine coolant temperature sensor • Fuel injectors
IGNITION TIMING	• Engine: Return to the original trouble condition • Timing fight: Set • Retard the ignition timing with the CONSULT.	If trouble symptom disappears, see CHECK ITEM.	• Adjust initial ignition timing
POWER BALANCE	• Engine: After warming up, idle the engine. • A/C switch "OFF" • Selector lever "N" position • Cut off each injector signal one at a time with the CONSULT.	Engine runs rough or dies.	• Harness and connector • Compression • Injectors • Power transistor • Spark plugs • Ignition coils
COOLING FAN (RADIATOR FAN)	• Ignition switch: ON • Turn cooling fan "LOW", "HI" and "OFF" with CONSULT	Cooling fan moves at low and high speed, and stops.	• Harness and connector • Cooling fan relay • Cooling fan motor
FUEL PUMP RELAY	• Ignition switch: ON (Engine stopped) • Turn the fuel pump relay "ON" and "OFF" with the CONSULT and listen to operating sound.	Fuel pump relay makes the operating sound.	• Harness and connector • Fuel pump relay
EGRC SOLENOID VALVE (EGR CONT SOL VALVE) VALVE TIM SOL	• Ignition switch: ON • Turn solenoid valve "ON" and "OFF" with the CONSULT and listen to operating sound.	Each solenoid valve makes an operating sound.	• Harness and connector • Solenoid valve
SELF-LEARNING CONT	• tn this test, the coefficient of self-learning control mixture ratio returns to the original coefficient by touching "CLEAR" on the screen.		

Consult (Cont'd)

FUNCTION TEST MODE

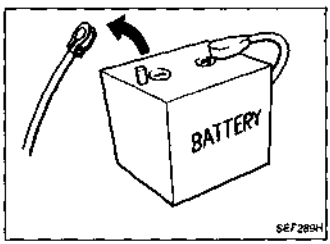
FUNCTION TEST ITEM	CONDITION	JUDGEMENT		CHECK ITEM (REMEDY)
SELF-DIAG RESULTS	• Ignition switch: ON (Engine stopped) • Displays the self-diagnostic results.	–		Objective system
CLOSED THROTTLE POSI (CLOSED THROTTLE POSITION SWITCH CIRCUIT) (IDLE POSITION (IDLE SWITCH CIRCUIT))	• Ignition switch: ON (Engine stopped) • Closed throttle position switch circuit is tested when throttle is opened and closed fully. ("CLOSED THROTTLE POSI" is the lest item name for the vehicles in which idle is selected by throttle position sensor.)	Throttle valve: opened	OFF	• Harness and connector • Throttle position sensor (Closed throttle position switch) • Throttle position sensor (Closed throttle position switch) adjustment • Throttle linkage • Verify operation in DATA MONITOR mode.
		Throttle valve: closed	ON	
THROTTLE POSI SEN CKT (THROTTLE SENSOR CKT)	• Ignition switch: ON (Engine stopped) • Throttle position sensor circuit is tested when throttle is opened and closed fully.	Range (Throttle valve fully opened — Throttle valve fully closed)	More than 3.0V	• Harness and connector • Throttle position sensor • Throttle position sensor adjustment • Throttle linkage • Verify operation in DATA MONITOR mode.
NEUTRAL POSI SW CKT (NEUTRAL SW CIRCUIT)	• Ignition switch: ON (Engine stopped) • Neutral position switch circuit is tested when shift lever is manipulated.	OUT OF N/P-POSITION	OFF	• Harness and connector • Neutral position switch/ Inhibitor switch • Linkage + Inhibitor switch adjustment
		IN N-POSITION	ON	
FUEL PUMP CIRCUIT	• Ignition switch: ON (Engine stopped) • Fuel pump circuit is tested by checking the pulsation in fuel pressure when fuel tube is pinched.	There is pressure pulsation on the fuel feed hose.		• Harness and connector • Fuel pump • Fuel pump relay • Fuel filter clogging • Fuel level
EGRC SOL/V CIRCUIT (EGR CONT S/V CIRCUIT)	• Ignition switch: ON (Engine stopped) • EGR control S/V circuit is tested by checking solenoid valve operating noise.	The solenoid valve makes an operating sound every 3 seconds.		• Harness and connector • EGRC-soienoid valve
VALVE TIMING S/V CKT	• Ignition switch: ON (Engine stopped) • Valve timing S/V circuit is tested by checking solenoid valve operating noise.	The solenoid valve makes an operating sound every 3 seconds.		• Harness and connector • Valve timing solenoid valve
COOLING FAN CIRCUIT (RADIATOR FAN CIRCUIT)	• Ignition switch: ON (Engine stopped) • Cooling fan circuit is tested by checking cooling fan operation.	• The cooling fan rotates and stops every 3 seconds.		• Harness and connector • Cooling fan relay • Cooling fan motor

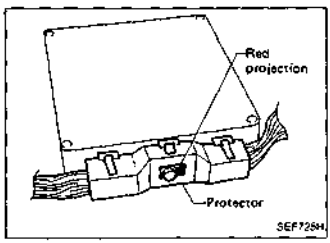
Consult (Cont'd)

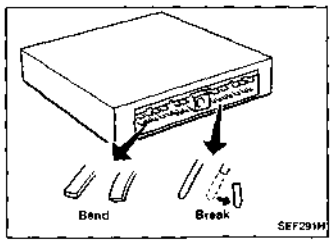
FUNCTION TEST ITEM	CONDITION	JUDGEMENT		CHECK ITEM (REMEDY)
START SIGNAL CIRCUIT	• Ignition switch: ON -* START • Start signal circuit is tested when engine is started by operating the starter. Battery voltage and water temperature before cranking, and average battery voltage, mass air flow sensor output voltage and cranking speed during cranking are displayed.	Start signal: OFF -> ON		• Harness and connector • Ignition switch
PW/ST SIGNAL CIRCUIT	• Ignition switch: ON (Engine running) • Power steering circuit is tested when steering wheel is rotated fully and then set to a straight line running position.	Locked position	ON	• Harness and connector • Power steering oil pressure switch • Power steering oil pump
		Neutral position	OFF	
VEHICLE SPEED SEN CKT (CAR SPEED SEN CIRCUIT)	• Vehicle speed sensor circuit is tested when vehicle is running at a speed of 10 km/h {6 mph) or higher.	Vehicle speed sensor input signal is greater than 4 km/h (2 MPH)		• Harness and connector • Vehicle speed sensor • Electric speedometer
IGN TIMING ADJ	• After warming up, idle the engine. • Ignition timing adjustment is checked by reading ignition timing with a timing light and checking whether it agrees with specifications.	The timing light indicates the same value on the screen.		• Adjust ignition timing (by moving camshaft position sensor or distributor) • Camshaft position sensor drive mechanism
MIXTURE RATIO TEST	• Air-fuel ratio feedback circuit (injection system, ignition system, vacuum system, etc.) is tested by examining the heated oxygen sensor output at 2,000 rpm under non-loaded state.	• 02 SEN COUNT: More than 5 times during 10 seconds		• INJECTION SYS (Injector, fuel pressure regulator, harness or connector) • IGNITION SYS (Spark plug, power transistor, ignition coil, harness or connector) • VACUUM SYS (Intake air leaks) • Heated oxygen sensor circuit • Heated oxygen sensor operation • Fuel pressure high or low • Mass air flow sensor

Consult (Cont'd)

FUNCTION TEST ITEM	CONDITION	JUDGEMENT	CHECK ITEM (REMEDY)
POWER BALANCE	• After warming up, idle the engine. • Injector operation of each cylinder is stopped one after another, and resultant change in engine rotation is examined to evaluate combustion of each cylinder. (This is only displayed for models where a sequential multiport fuel injection system is used.)	Difference in engine speed is greater than 25 rpm before and after cutting off the injector of each cylinder.	• Injector circuit (Injector, harness or connector) • Ignition circuit (Spark plug, power transistor, ignition coil, harness or connector) • Compression • Valve timing
1ACV-AAC/V SYSTEM (AAC VALVE SYSTEM)	• After warming up, idle the engine. • IACV-AAC valve system is tested by detecting change in engine speed when IACV-AAC valve opening is changed to 0%, 20% and 80%.	Difference in engine speed is greater than 150 rpm between when valve opening is at 80% (102 steps) and at 20% (25 steps).	• Harness and connector • IACV-AAC valve • Air passage restriction between air inlet and IACV-AAC valve • IAS (Idle adjusting screw) adjustment





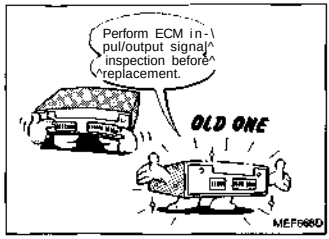


Diagnostic Procedure

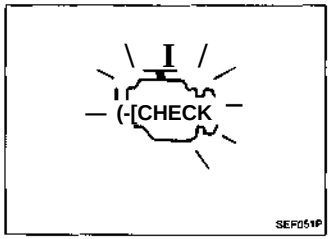
CAUTION:

1. Before connecting or disconnecting the ECM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the ECM. Because battery voltage is applied to ECM even if ignition switch is turned off.
2. When connecting ECM harness connector, tighten securing bolt until red projection is in line with connector face.
3. When connecting or disconnecting pin connectors into or from ECM, take care not to damage pin terminals (bend or break).
4. Make sure that there are not any bends or breaks on ECM pin terminal, when connecting pin connectors.

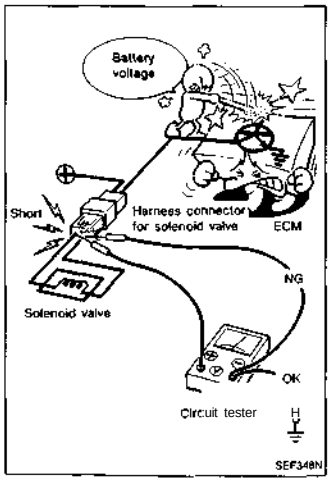
Diagnostic Procedure (Cont'd)



5. Before replacing ECM, perform ECM input/output signal inspection and make sure whether ECM functions properly or not. (See page EC-196.)



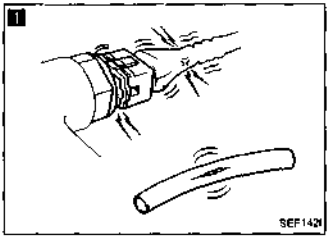
6. After performing this "Diagnostic Procedure", perform diagnostic test mode II (Self-diagnostic results) and driving test.



7. When measuring ECM signals with a circuit tester, never bring the two tester probes into contact.
Accidental contact of probes will cause a short circuit and damage the ECM power transistor.

ill

Basic Inspection



1

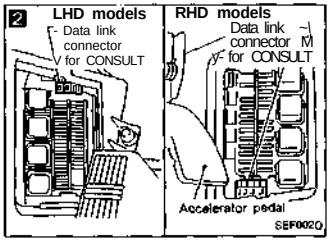
BEFORE STARTING

1. Check service records for any recent' repairs that may indicate a related problem, or the current need for scheduled maintenance.
2. Open engine hood and check the following:

- Harness connectors for proper connections
- Vacuum hoses for splits, kinks, and proper connections
- Wiring (or proper connections, pinches, and cuts

0

CONNECT CONSULT TO THE VEHICLE.
Connect "CONSULT" to the data link connector for CONSULT and select "ENGINE" from the menu. (Refer to page EC-53.)



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DOES ENGINE START? — No → **Go to m .**

Yes

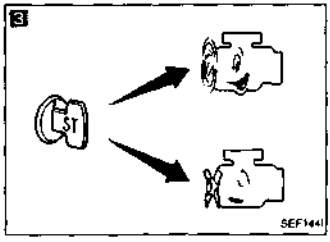
Q

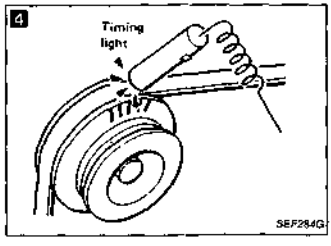
CHECK IGNITION TIMING.
Warm up engine sufficiently and check ignition timing at idle using timing light. (Refer to page EC-33.)
Ignition liming: 15° ±2° BTDC

NG → Adjust ignition timing by turning camshaft position sensor.

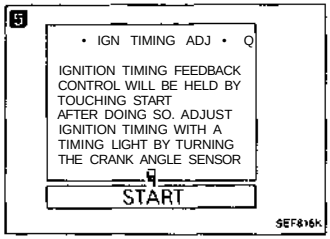
OK

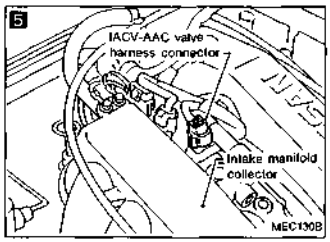
(Go to ® on next page.)

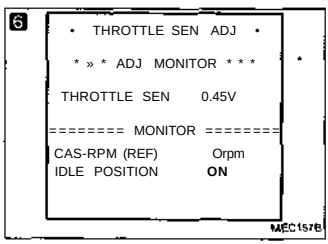


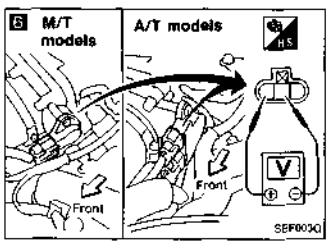


Basic Inspection (Cont'd)









Ⓐ

5

CHECK IDLE ADJ. SCREW INITIAL SET RPM.

1. Select "IGN TIMING ADJ" in "WORK SUPPORT" mode.
2. When touching "START", does engine speed fall to 750±50 rpm (A/T in "N" position)?

NG → Adjust engine speed by turning idle adjusting screw.

OR

When disconnecting throttle position sensor harness connector, does engine speed fall to 750±50 rpm (A/T in "N" position)?

OK

6

CHECK THROTTLE POSITION SENSOR IDLE POSITION.

1. Perform "THROTTLE SEN ADJ" or "THRTL POS SEN ADJ" in "WORK SUPPORT" mode.
2. Check that output voltage of throttle position sensor is 0.35 to 0.65V. (Throttle valve **fully** closes.) and "IDLE POSITION" or "CLOSED TH/POS" stays "ON"[11].

NG →
1. Adjust output voltage by rotating throttle position sensor body.
2. Disconnect throttle position sensor harness connector for a few seconds and then reconnect it.
3. Confirm that "IDLE POSITION" or "CLOSED TH/POS" stays "ON".

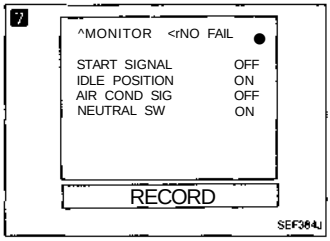
OR

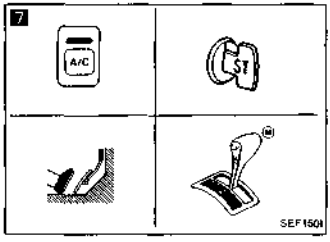
Measure output voltage of throttle position sensor using voltmeter, and check that it is 0.35 to 0.65V. (Throttle valve fully closed.)

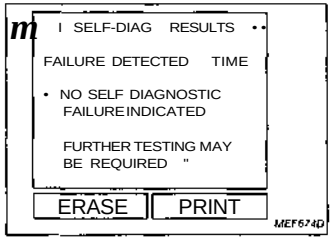
OK

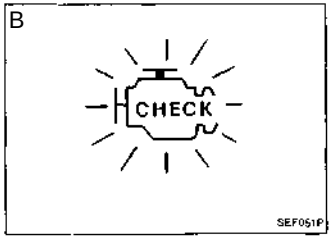
(Go to ® on next page.)

Basic Inspection (Cont'd)









CHECK SWITCH INPUT SIGNAL.

Select the following switches in "DATA MONITOR" mode,
a) Start signal,
b) Idle position or closed throttle position,
c) Air conditioner signal,
d) Neutral (Parking) position switch, and check the switches' ON-OFF operation.

NG → Repair or replace the malfunctioning switch or its circuit.

—OR—

Remove ECM from front dash side and check the above switches' ON-OFF operation using voltmeter at each ECM terminal.

Switch	Condition	Voltage (V)
Start signal	IGN ON - IGN START	0 — Battery voltage
Closed throttle position	Accelerator pedal released → Accelerator pedal fully depressed	0.35 - 0.65 -> Approx. 4.0
A/C signal	A/C A/C OFF "ON (Engine running)	Battery voltage -> Approx. 0
Neutral (Parking) position switch	Selector lever is "N" or "P" position - Except "N" and "P" position	0 -* 4.0 - 5.0

OK

READ SELF-DIAGNOSTIC RESULTS.

1. Perform "SELF-DIAG RESULTS" mode.
2. Read out self-diagnostic results.
3. Is a failure detected?

Yes → Go lo the relevant inspection procedure.

—OR—

1. Set Diagnostic Test Mode II. (Self-diagnostic results) (Refer to page EC-50.)
2. Count the number of malfunction indicator lamp flashes and read out the diagnostic trouble codes.
3. Are the diagnostic trouble codes being output?

JNo

INSPECTION END

How to Execute On-board Diagnostic System in Diagnostic Test Mode II

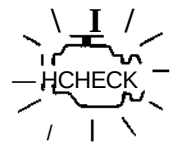
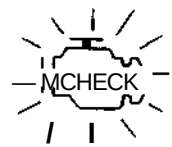
Delected items	Display Diagnostic (rou-ble code No.	How lo perform diagnostic test mode II (Sell-diagnostic results) judgement	
		Illustration	Method
Camshaft position sensor circuit	11	* MONITOR * NO FAIL • CAS'RPM(REF) 800rpm AIR FLOW MTR 1.55V ENG TEMP SEN 81°C EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN OknVri RECORD SEF004Q HCHECK SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** **1)** Start engine. 2) Select "DATA MONITOR" mode with CONSULT. •*it* **NO FAIL** —OR— 2) Turn ignition switch "OFF" and then "ON-. 3) Perform diagnostic test mode II (Self-diagnostic results) with **ECM.** **Malfunction indicator lamp displays diagnostic trouble code No. 55.**
Mass air flow sensor circuit	12	* MONITOR *if* NO FAIL L-] CAS'RPM(REF) SOOrpm AIR FLOW MTR 1.55V ENG TEMP SEN ere EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q MCHECK SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Turn ignition switch "ON" wait for at [east 5 seconds and then start engine. 2) Select "DATA MONITOR" mode with CONSULT, ft **NO FAIL** —OR— 2) Perform diagnostic test mode II (Self-diagnostic results) with ECM. **Malfunction indicator lamp displays diagnostic trouble code No. 55.**

How to Execute On-board Diagnostic System in Diagnostic Test Mode II (Cont'd)

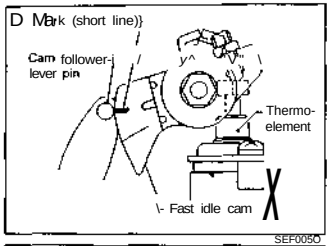
Detected items	Display Diagnostic trouble code No.	How to perform diagnostic test mode II (Self-diagnostic results) judgement Illustration	Method
Engine coolant temperature sensor circuit	13	*r MONITOR * NO FAIL • OAS.RPM(REF) BOOrpm AIR FLOW MTR 1.55V 6NG TEMP SEN ere EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q CHECK SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Turn ignition switch "ON" or start engine 2) Select "DATA MONITOR" mode with CONSULT. * **NO FAIL** **OR** 2) Perform diagnostic test mode II (Self-diagnostic results) with ECM. **Malfunction indicator lamp displays diagnostic trouble code No. 55.**
Ignition signal circuit	21	*T MONITOR ir NO FAIL CH CAS-RPM(REF) 800rpm AIR FLOW MTR 1.55V ENG TEMP SEN arc EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q CHECK SEF051P	**PERFORM DIAGNOSTIC TEST MODE II {SELF-DIAGNOSTIC RESULTS).** 1) Start engine. 2) Select "DATA MONITOR" mode with CONSULT. -Cr **NO FAIL** **OR** 2) Turn ignition switch "OFF" and then "ON". 3) Perform diagnostic test mode II (Sell-diagnostic results) with ECM. **Malfunction indicator lamp displays diagnostic trouble code No. 55.**

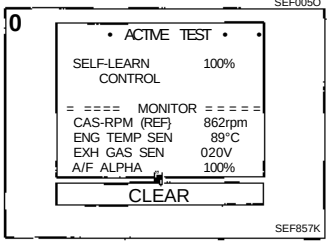
*: Diagnostic test mode II (Self-diagnostic results) is not performed but this method provides results which are equal to the self-diagnostic results.

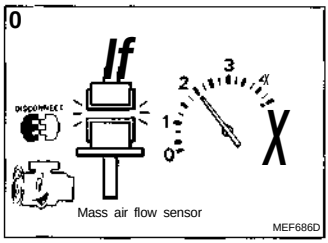
How to Execute On-board Diagnostic System in Diagnostic Test Mode II (Cont'd)

Detected items	Display Diagnostic trou-ble code No.	How to perform diagnostic tesl mode II (Self-diagnostic results) judgement	
		Illustrallon	Method
Boost pressure sensor circuit	26	it MONITOR •& NO FAIL O CAS'RPM(REF) 800rpm AIR FLOW MTR 1.55V ENG TEMP SEN ere EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q  SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Slart engine. 2) Select "DATA MONITOR" mode with CONSULT, ft **NO FAIL** —OR— 1) Turn ignition switch "OFF" and then "ON". 2) Perform diagnostic test mode **II** (Self-diagnostic results) with ECM. **Malfunction indicator lamp displays diagnostic trouble code No. 55.**
Knock sensor circuit	34	* MONITOR if NO FAIL f= CAS-RPM(REF) 800rpm AIR FLOW MTR 1.55V ENG TEMP SEN 81"C EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q  SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Start engine. 2) Select "DATA MONITOR" mode with CONSULT. 6 **NO FAIL** —OR— 2) Turn ignition switch "OFF" and then "ON". 3) Perform diagnostic test mode **II** (Self-diagnostic results) with ECM. **Malfunction Indicator lamp displays diagnostic trouble code No. 55.**

*: Diagnostic test mode II (Self-diagnostic results) is not performed but this method provides results which are equal to the self-diagnostic results.







Diagnostic Procedure 1 — Symptom — High Idling after Warm-up

1

CHECK FAST IDLE CAM.
Does mark (short line) on fast idle cam align with the pin center of cam follower lever?

No → Check fast idle cam adjustment. (See page EC-207.)

Yes ↓

2

CHECK INTAKE AIR LEAK.

1. Select "SELF-LEARNING CONT[1] in "ACTIVE TEST" mode.
2. Clear the self-learning control coefficient by touching "CLEAR".
3. Does the engine speed drop?

Yes → Discover air leak location and repair.

OR

1. Disconnect mass air flow sensor harness connectors.
2. After starting and running engine for at least 30 seconds at 2,000 rpm, does the engine speed drop?

No ↓

CHECK THROTTLE LINKAGE.

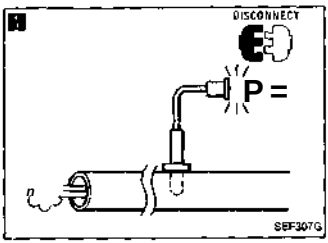
1. Check that throttle linkage moves smoothly.
2. Confirm that throttle valve both fully opens and fully closes.

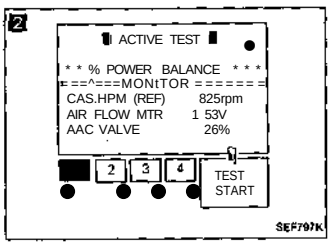
NG → Repair throttle linkage or sticking of throttle valve.

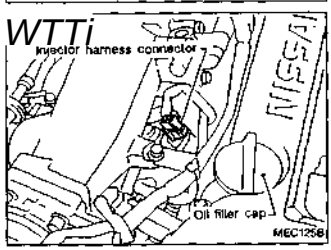
OK ↓

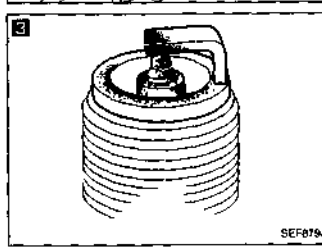
INSPECTION END

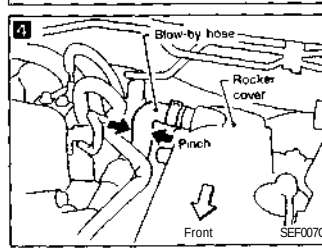
Diagnostic Procedure 2 — Symptom — Hunting











1

CHECK HEATED OXYGEN SENSORS.
When disconnecting heated oxygen sensor harness connectors, is the hunting fixed?

Yes → Check heated oxygen sensor(s) (See page EC-152.)

No ↓

B

PERFORM POWER BALANCE TEST.
1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

No → Go to 4.

—OR—

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

Yes ↓

3

CHECK SPARK PLUGS.
Remove the spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

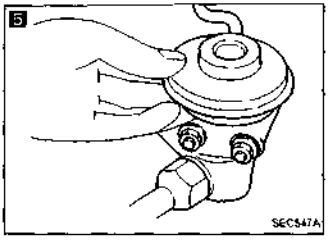
CHECK FOR INTAKE AIR LEAK.
When pinching blow-by hose (lowering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

No ↓

(Go to ® on next page.)

Diagnostic Procedure 2 — Symptom — Hunting (Cont'd)



®

5

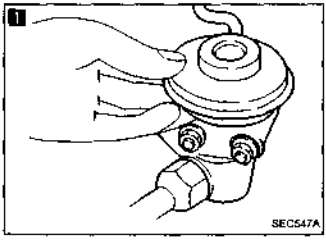
CHECK EGR VALVE.
Check EGR valve for sticking.

NG → Repair or replace.

OK ↓

INSPECTION END

Diagnostic Procedure 3 — Symptom — Unstable Idle



D

CHECK EGR VALVE.
Check EGR valve for sticking.

NG → Repair or replace.

OK ↓

B

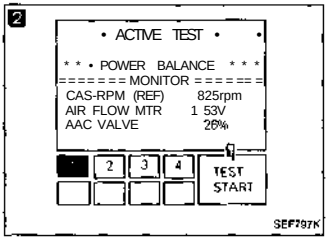
PERFORM POWER BALANCE TEST.

1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

No → Go to 6

OR

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?



Yes ↓

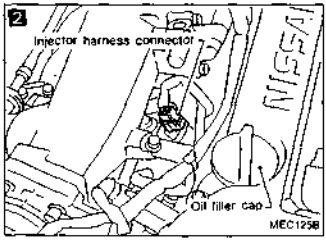
0

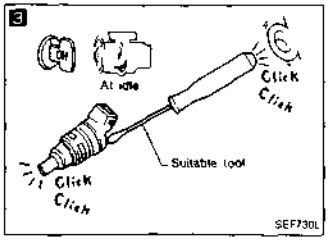
CHECK INJECTOR.
Does each injector make an operating sound at idle?

No → Check injector(s) and circuits).

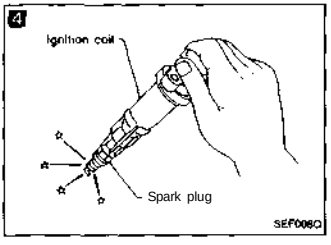
Yes ↓

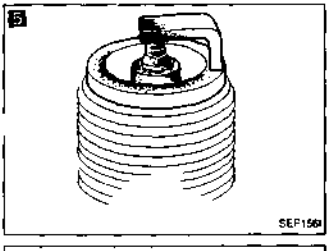
(Go to ® on next page.)

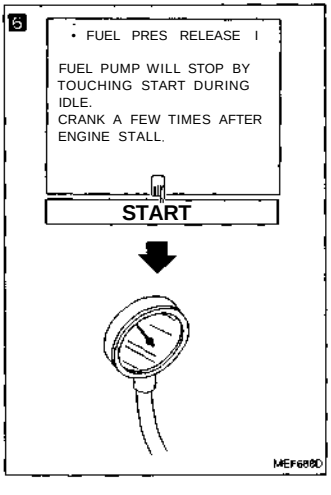




Diagnostic Procedure 3 — Symptom — Unstable Idle (Cont'd)







®

4 **CHECK IGNITION SPARK.**
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and their circuits. (See page EC-120, 202.)

OK ↓

5 **CHECK SPARK PLUGS.**
Remove the spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

6 **CHECK FUEL PRESSURE.**
1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order to release fuel pressure to zero.
2. Install fuel pressure gauge and check fuel pressure.
At Idle approx. 245 kPa (2.45 bar, 2.5 kg/cm², 36 psl)

NG → Check fuel pump and circuit.

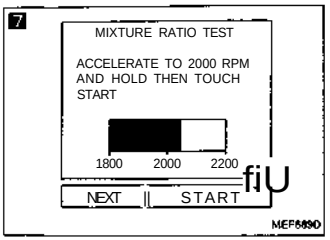
OR

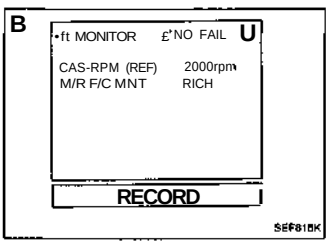
1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

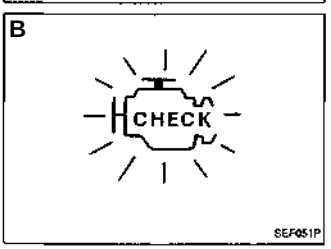
OK ↓

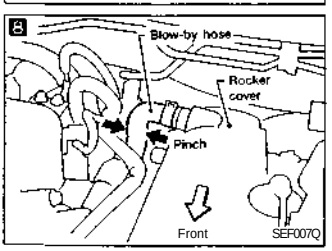
(Go to (D on next page.)

Diagnostic Procedure 3 — Symptom •— Unstable Idle (Cont'd)









(8)

7

CHECK HEATED OXYGEN SENSOR.

1. Start engine and warm it up sufficiently.
2. Perform "MIXTURE RATIO TEST" in "FUNCTION TEST" mode.

NG → Replace heated oxygen sensor(s).

—OR—

2. See "M/R F/C MNT" in "Data monitor" mode.
3. Maintaining engine at 2,000 rpm under no-load (engine is warmed up sufficiently.), check that the monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.
   1 cycle: RICH -> LEAN -. RICH
   2 cycles: RICH –• LEAN -• RICH -> LEAN -> RICH

—OR—

2. Set "Heated oxygen sensor monitor" in Diagnostic Test Mode II. (See page EC-52.)
3. Maintaining engine at 2,000 rpm under no-load, check to make sure that malfunction indicator lamp goes ON and OFF more than 5 times during 10 seconds.

OK ↓

03

CHECK FOR INTAKE AIR LEAK.

When pinching blow-by hose (lowering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

No ↓

(Go to © on next page.)

til

Diagnostic Procedure 3 — Symptom — Unstable Idle (Cont'd)

9

• IGN TIMING ADJ • C

-- CONDITION SETTING —

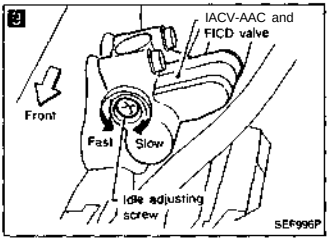
IGN/T FEEDBACK **HOLD**

======= MONITOR =======

CAS.RPM (REF) 762rpm
IGN TIMING 15BTDC
IDLE POSITION ON

SEF286K

9



SEF996P

10

COMPRESSION PRESSURE

SEF309G

Ⓒ

9

CHECK IDLE ADJ. SCREW CLOGGING.

Ⓡ
1. Perform "IGN TIMING ADJ" in "WORK SUPPORT" mode.
2. Can you set engine speed al 750±50 rpm (A/T in "N" position) by turning idle adjusting screw?

No → Check for IACV-AAC valve clogging or throttle valve clogging.

OR

Ⓣ
1. Disconnect throttle position sensor harness connector.
2. Can you set engine speed at 750±50 rpm (A/T in "N" position) by turning idle adjusting screw?

Yes

10

CHECK COMPRESSION PRESSURE.

- Check compression pressure.

Standard: kPa (bar, kg/cm², psi)/300 rpm
981 (9.81, 10.0, 142)
Minimum: kPa (bar, kg/cm², psi)/300 rpm
8B3 (8.83, 9.0, 128)
Difference between each cylinder: kPa (bar, kg/cm², psi)/300 rpm
98(0.98, 1.0,14)

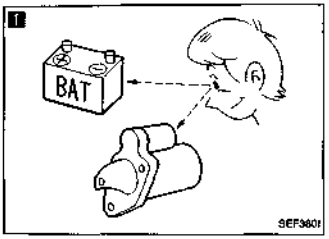
NG → Check pistons, piston rings, valves, valve seats and cylinder head gaskets.

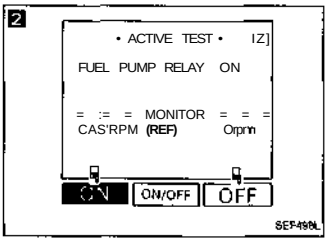
OK

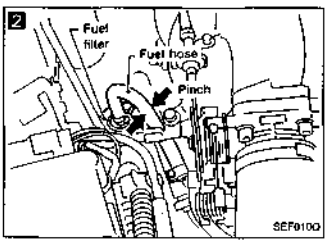
Disconnect and reconnect harness connectors in the circuit. Then retest.

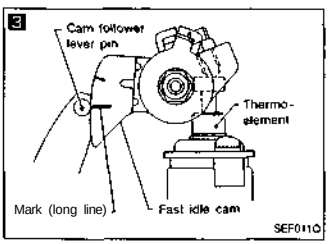
Trouble is not fixed.

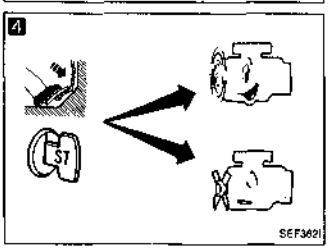
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.











Diagnostic Procedure 4 — Symptom — Hard to Start or Impossible to Start when the Engine is Cold

1

CHECK BATTERY AND STARTER.
Check battery and starter condition. (Refer to EL section.)

NG → Repair or replace.

OK ↓

0

CHECK FUEL PRESSURE.

Ⓡ
1. Turn ignition switch "ON".
2. Perform "FUEL PUMP RELAY" in "ACTIVE TEST" mode.
3. Pinch fuel feed hose with fingers.

fs fuel pressure pulsation felt on the fuel feed hose?

No → Check fuel pump and circuit. (See page EC-159.)

—OR—

1. Pinch fuel feed hose with fingers.
2. When cranking the engine, is there any pressure on the fuel feed hose?

Yes ↓

3

CHECK FAST IDLE CAM.
When the engine is cold, does mark (long line) on fast idle cam align with the pin center of cam follower lever?

No → Check fast idle cam adjustment. (See page EC-207.)

Yes ↓

0

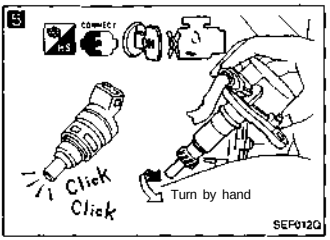
CHECK IACV-AAC VALVE.
When pressing accelerator pedal fully, can you start the engine.

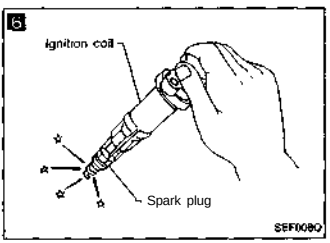
Yes → Check IACV-AAC valve and circuit. (See page EC-169.)

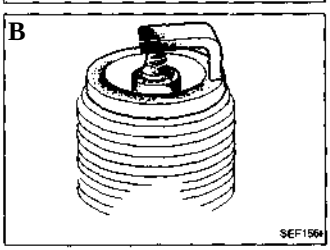
No ↓

(Go to ® on next page.)

Diagnostic Procedure 4 — Symptom — Hard to Start or Impossible to Start when the Engine is Cold (Cont'd)







Ⓐ

5 **CHECK INJECTOR.**
1. Remove camshaft position sensor from engine. (Harness connector should remain connected.)
2. Disconnect power transistor harness connector.
3. Turn ignition switch ON. (Do not start engine.)
4. When rotating camshaft position sensor shaft, does each injector make an operating sound?

No → Check injector(s) and circuits).

Yes ↓

5 **CHECK IGNITION SPARK.**
1, Disconnect ignition coil assembly from rocker cover.
2, Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and their circuits. (See page EC-120, 202}

OK ↓

H **CHECK SPARK PLUGS.**
Remove the spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

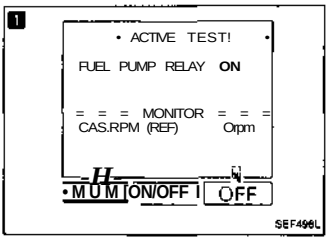
OK ↓

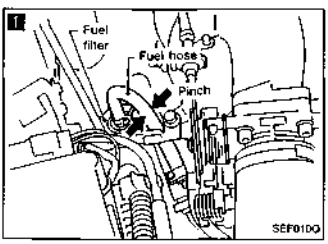
Disconnect and reconnect harness connectors in the circuit. Then retest.

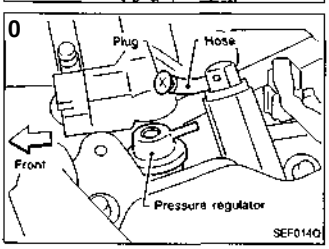
Trouble is not fixed. ↓

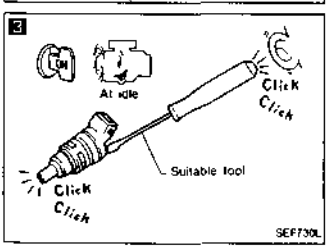
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

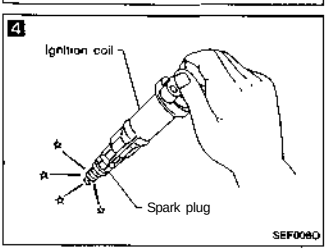
Diagnostic Procedure 5 — Symptom — Hard to Start or Impossible to Start when the Engine is Hot











1

CHECK FUEL PRESSURE.

Ⓡ
1. Turn ignition switch "ON".
2. Perform "FUEL PUMP RELAY" in "ACTIVE TEST" mode.
3. Pinch fuel feed hose with fingers.

Is fuel pressure pulsation felt on the fuel feed hose?

No → Check fuel pump and circuit. (See page EC-159.)

OR

1. Pinch fuel feed hose with fingers.
2. When cranking the engine, is there any pressure on the fuel feed hose?

Yes

0

CHECK FUEL VAPOR.
1. Disconnect fuel pressure regulator vacuum hose and plug hose.
2. Can you start engine?

Yes → Check fuel properties.

No

3

CHECK INJECTOR.
Does each injector make an operating sound at idle?

No → Check injector(s) and circuits).

Yes

4

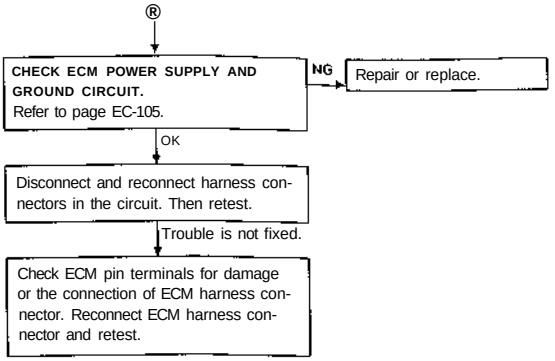
CHECK IGNITION SPARK.
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

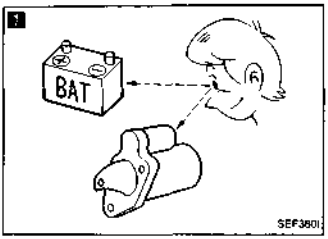
NG → Check ignition coil, power transistor unit and circuits. (See page EC-120. 202.)

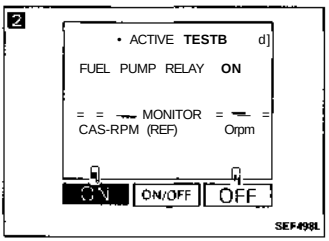
OK

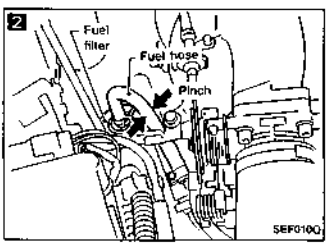
{Go to (S) on next page.)

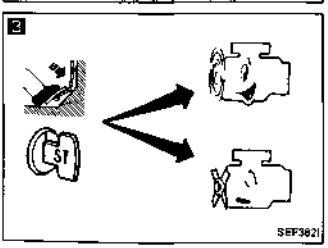
Diagnostic Procedure 5 — Symptom — Hard to Start or Impossible to Start when the Engine is Hot (Cont'd)

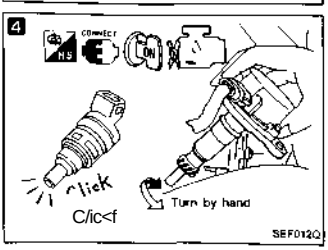












Diagnostic Procedure 6 — Symptom — Hard to Start or Impossible to Start under Normal Conditions

1

CHECK BATTERY AND STARTER.
Check battery and starter operation. (Refer to EL section.)

NG → Repair or replace.

OK ↓

2

CHECK FUEL PRESSURE.

1. Turn ignition switch "ON".
2. Perform "FUEL PUMP RELAY" in "ACTIVE TEST" mode.
3. Pinch fuel feed hose with fingers.

Is fuel pressure pulsation felt on the fuel feed hose?

No → Check fuel pump and circuit (See page EC-159.)

OR

1. Pinch fuel feed hose with fingers.
2. When cranking the engine, is there any pressure on the fuel feed hose?

Yes ↓

3

CHECK INJECTOR FOR LEAKAGE.
When pressing accelerator pedal fully, can you start the engine.

Yes → Check injectors for leakage.

No ↓

0

CHECK INJECTOR.

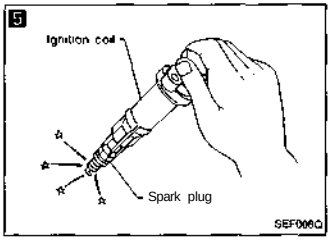
1. Remove camshaft position sensor from engine. (Harness connector should remain connected.)
2. Disconnect power transistor harness connector.
3. Turn ignition switch ON. (Do not start engine.)
4. When rotating camshaft position sensor shaft, does each injector make an operating sound?

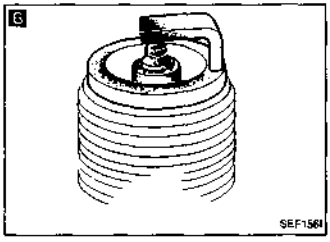
No → Check injectors and Circuits.

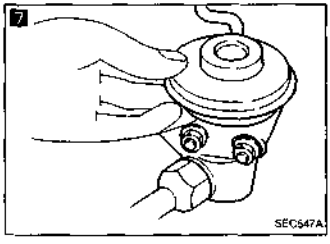
Yes ↓

(Go to (S) on next page.)

Diagnostic Procedure 6 — Symptom — Hard to Start or Impossible to Start under Normal Conditions (Cont'd)







Ⓐ

5

CHECK IGNITION SPARK.
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

OK ↓

0

CHECK SPARK PLUGS.
Remove the spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

H

CHECK EGR VALVE.
Check EGR valve for sticking.

NG → Repair or replace.

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

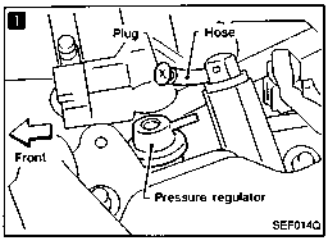
NG → Repair or replace.

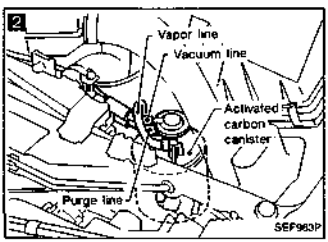
OK ↓

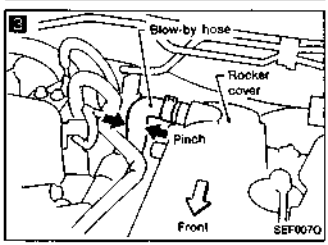
Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.







Diagnostic Procedure 7 — Symptom — Hesitation when the Engine is Hot

D

CHECK FUEL VAPOR.
1. Disconnect fuel pressure regulator vacuum hose and plug hose.
2. Perform cruise test.
3. Does the hesitation disappear?

Yes → Check fuel properties-

No

0

CHECK CANISTER PURGE.
1. Disconnect canister purge line hose and plug hose.
2. Perform cruise test.
3. Does the hesitation disappear?

Yes → Check purge and vacuum lines.

No

0

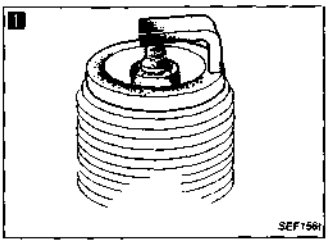
CHECK FOR INTAKE AIR LEAK
When pinching blow-by hose (lowering the blow-by air supply), does the engine speed rise?

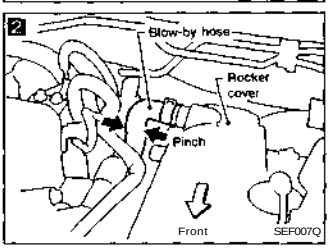
Yes → Discover air leak location and repair

No

INSPECTION END

(II





Diagnostic Procedure 8 — Symptom — Hesitation when the Engine is Cold

D

CHECK SPARK PLUGS.
Remove spark plugs and check for fouling, etc.

NO → Repair or replace spark plug(s).

OK ↓

2

CHECK FOR INTAKE AIR LEAK.
When pinching blow-by hose {lowering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

NO ↓

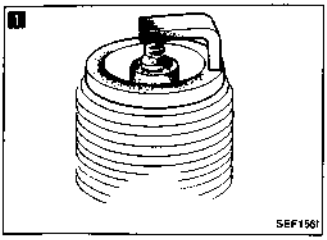
Go to Diagnostic Procedure 24 (EC-113.)
Or try a known good mass air flow sensor.

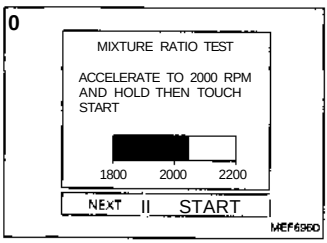
↓ Trouble is not fixed.

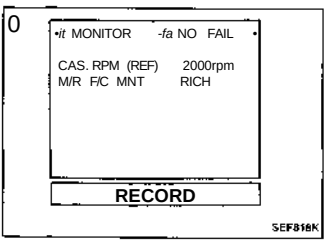
CHECK FOR INTAKE VALVE DEPOSITS.
If there are deposits on intake valves, remove them.

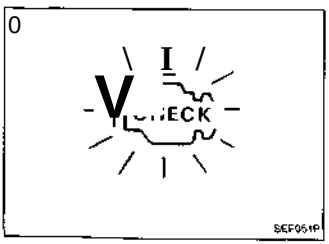
↓

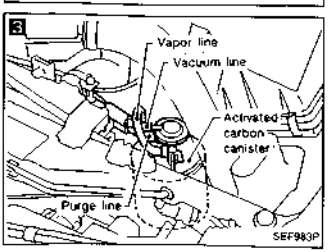
INSPECTION END











Diagnostic Procedure 9 — Symptom — Hesitation under Normal Conditions

D

CHECK SPARK PLUGS.
Remove spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

2

CHECK HEATED OXYGEN SENSOR.
1. Start engine and warm it up sufficiently.
2. Perform "MIXTURE RATIO TEST" in "FUNCTION TEST" mode.

Yes → Replace heated oxygen sensor(s).

—OR—

2. See "M/R F/C MNT" in "DATA MONITOR" mode.
3. Maintaining engine at 2,000 rpm under no-load (with engine warmed up sufficiently.), check to make sure that the monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.
   1 cycle: RICH ^ LEAN -» RICH
   2 cycles: RICH -» LEAN -» RICH — LEAN -» RICH

—OR—

2. Set "Heated oxygen sensor monitor" in Diagnostic Test Mode II. (See page EC-52.)
3. Maintaining engine at 2,000 rpm under no foad, check that malfunction indicator lamp goes ON and OFF more than 5 times during 10 seconds.

No ↓

3

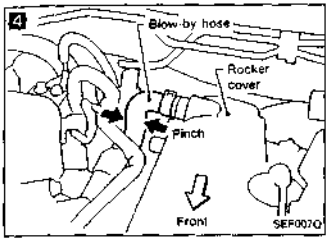
CHECK CANISTER PURGE.
1. Disconnect canister purge line hose and plug hose.
2. Perform cruise test.
3. Does the hesitation disappear?

Yes → Check purge and vacuum lines.

No ↓

(Go to ® on next page.)

Diagnostic Procedure 9 — Symptom — Hesitation under Normal Conditions (Cont'd)



Ⓐ

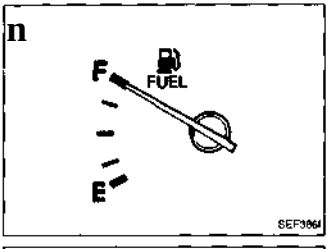
4 **CHECK FOR INTAKE AIR LEAK.**
When pinching blow-by hose (lowering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

No ↓

INSPECTION END

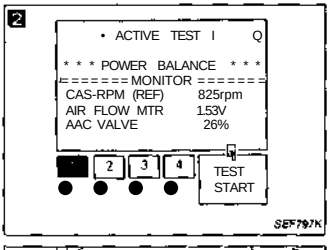
Diagnostic Procedure 10 — Symptom — Engine Stalls when Turning



1 **CHECK FUEL LEVEL.**
Check to see that there is enough fuel in tank.

NG → Fill fuel tank with fuel.

OK ↓



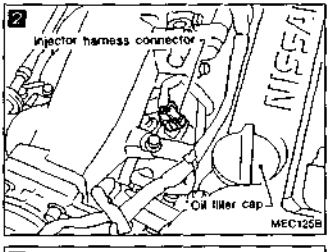
2 **PERFORM POWER BALANCE TEST.**
Ⓡ
1. Perform "POWER BALANCE"[11] in "ACTIVE TEST"[1] mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

—OR—

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

No → Go to 0 ..

Yes ↓

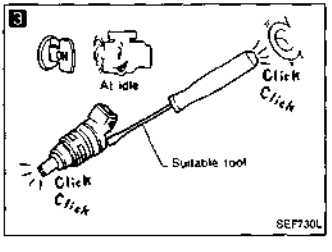


3 **CHECK INJECTOR.**
Does each injector make an operating sound at idle?

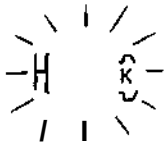
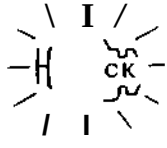
No → Check injector(s) and circuits).

Yes ↓

(Go to ® on nexl page .)

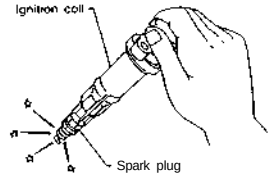


How to Execute On-board Diagnostic System in Diagnostic Test Mode II (Cont'd)

Detected items	Display Diagnostic trou• ble code No.	How to perlorm diagnostic test mode II (Self-diagnostic results) judgement	
		Illustration	Method
Throttle position sensor circuit	43	•& MONITOR •(r NO FAIL CH CAS'RPM(REF) 800rpm AIR FLOW MTR 1.55V ENG TEMP SEN 81°C EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q  SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Jack up drive wheels 2) Start engine. 3) **Shift** to a suitable gear position (Except "P" or "N" position), and run engine at vehicle speed of 5 km/h (3 MPH) or higher (or at least 10 seconds. 4) Select "DATA MONITOR" mode with CONSULT. **:- NO FAIL** OR 4) Turn ignition switch "OFF" and then "ON". 5) Perform diagnostic test mode II (Self-diagnostic results) with ECM. **Malfunction Indicator lamp displays diagnostic trouble code No. 55.**
Signal circuit from A/T control unit to ECM	54	*il* MONITOR :ft NO FAIL • CAS-RPM(REF) 800rpm AIR FLOW MTR 1.55V ENQ TEMP SEN 81'C EXH GAS SEN 0.06V M/R F/C MNT LEAN CAR SPEED SEN Okm/h RECORD SEF004Q  SEF051P	**PERFORM DIAGNOSTIC TEST MODE II (SELF-DIAGNOSTIC RESULTS).** 1) Turn ignition switch "ON" or start engine. 2) Select "DATA MONITOR" mode with CONSULT. ***il* NO FAIL** OR 2) Perform diagnostic test mode II (Self-diagnostic results) with ECM. **Malfunction indicator lamp displays diagnostic trouble code No. 55.**

Diagnostic Procedure 10 — Symptom — Engine Stalls when Turning (Cont'd)

4



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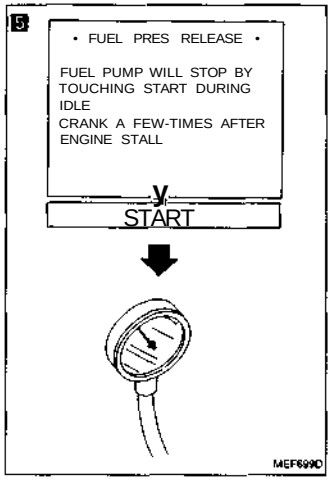


Ⓡ

4

CHECK IGNITION SPARK.

1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

OK ↓

5

CHECK FUEL PRESSURE.

Ⓡ

1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order to release fuel pressure to zero.
2. Install fuel pressure gauge and check fuel pressure.
   At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm^2, 36 psi)
   The moment throttle valve is fully open:
   approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psi)

NG → Check fuel pressure regulator diaphragm.

OR

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

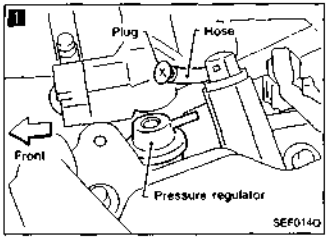
OK ↓

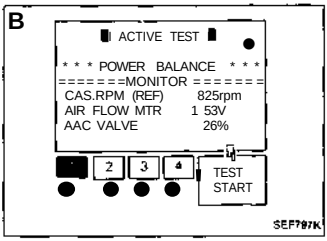
Disconnect and reconnect harness connectors in the circuit. Then retest.

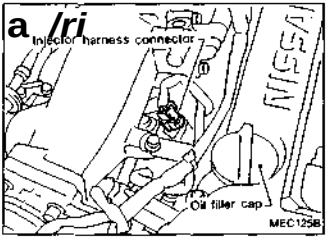
Trouble is not fixed. ↓

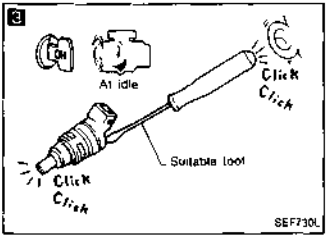
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

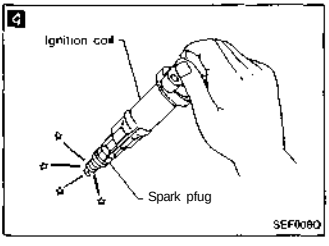
Diagnostic Procedure 11 — Symptom — Engine Stalls when the Engine is Hot











1

CHECK FUEL VAPOR.
1. Disconnect fuel pressure regulator vacuum hose and plug hose.
2. Perform cruise test.
3. Does the engine stall disappear?

Yes → Check fuel properties.

No ↓

2

PERFORM POWER BALANCE TEST.
1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

OR

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

No → Go to **0**

Yes ↓

3

CHECK INJECTOR.
Does each injector make an operating sound at idle?

No → Check injector(s) and circuits).

Yes ↓

4

CHECK IGNITION SPARK.
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and their circuits. (See page EC-120, 202.)

OK ↓

(Go to (Ā) on next page.)

Diagnostic Procedure 11 — Symptom -~ Engine Stalls when the Engine is Hot (Cont'd)

la

• FUEL PRES RELEASE I

FUEL PUMP WILL STOP BY TOUCHING START DURING IDLE
CRANK A FEW TIMES AFTER ENGINE STALL

a

START

MEF699D

m

CHECK FUEL PRESSURE.

/g j\ vjfy

1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order to release fuel pressure lo zero.
2. Install fuel pressure gauge and check fuel pressure.

At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm^2, 36 psi)
The moment throttle valve is fully open:
approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psi)

NG → Check fuel pressure regulator diaphragm.

OR

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

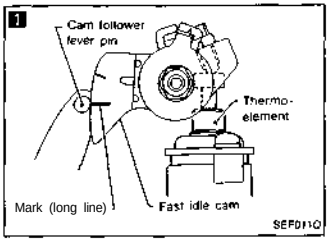
OK

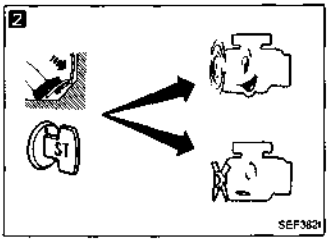
Disconnect and reconnect harness connectors in the circuit. Then retest.

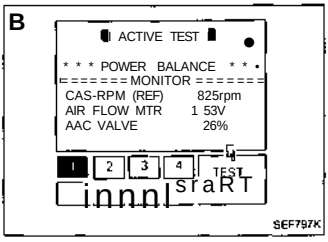
(Trouble is not fixedT

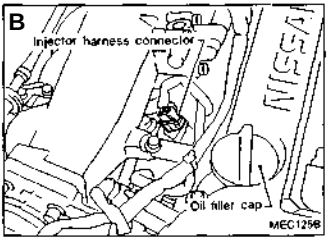
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retesl.

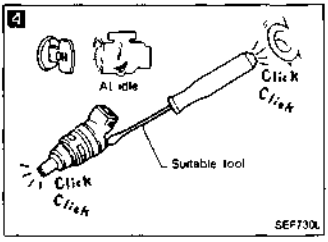
Diagnostic Procedure 12 — Symptom — Engine Stalls when the Engine is Cold











D

CHECK FAST IDLE CAM.
When the engine is cold, does fast idle cam keep cam follower lever in position'

No → Check fast idle cam adjustment. (See page EC-207.)

Yes ↓

B

CHECK IACV-AAC VALVE.
When the engine is cold, can you start the engine when pressing accelerator pedal fully?

Yes → Check IACV-AAC valve and circuits. (See page EC-169.)

No ↓

3

PERFORM POWER BALANCE TEST.
1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

NG → Go to H .

OR

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

OK ↓

CHECK INJECTOR.
Does each injector make an operating sound at idle?

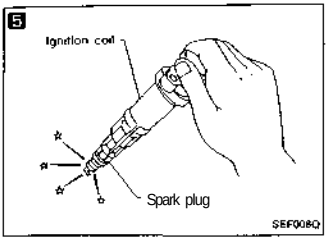
NG → Check injector(s) and circuit(s).

OK ↓

(Go to (A) on next page.)

Diagnostic Procedure 12 — Symptom — Engine Stalls when the Engine is Cold (Cont'd)

5



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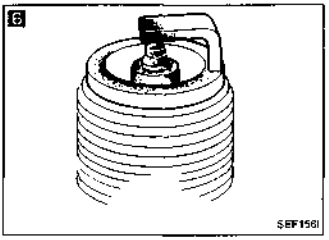

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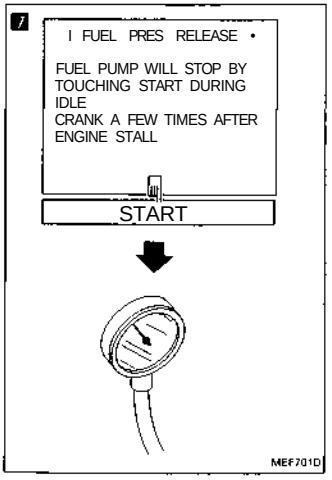


Ⓡ

5 **CHECK IGNITION SPARK.**
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark piug to the ignition coil assembly.
3- Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

OK ↓

6 **CHECK SPARK PLUGS.**
Remove the spark plugs and check for fouling, etc.

NG → Repair or replace spark plug(s).

OK ↓

7 **CHECK FUEL PRESSURE.**
1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order to release fuel pressure to zero.
2. Install fuel pressure gauge and check fuel pressure.
At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm^2, 36 psi)
The moment throttle valve is fully open:
approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psf)

—OR—

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

NG → Check fuel pressure regulator diaphragm.

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

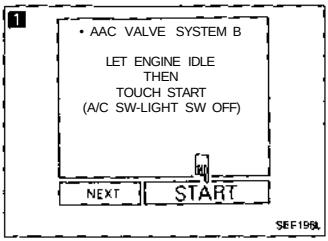
OK ↓

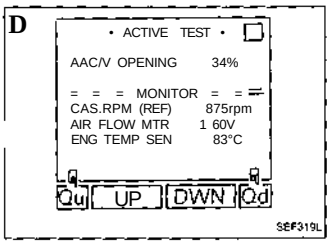
Disconnect and reconnect harness connectors in the circuit. Then retest.

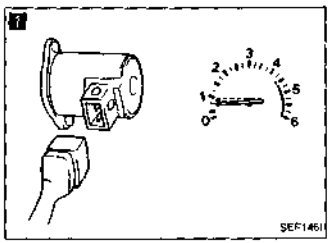
Trouble is not fixed. ↓

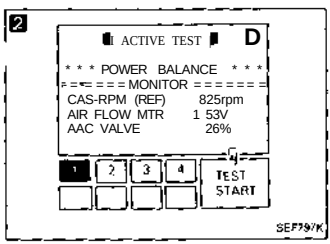
Check ECM pin terminals tor damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

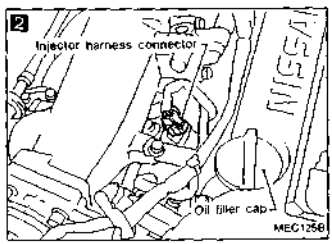
Diagnostic Procedure 13 — Symptom — Engine Stalls when Stepping on the Accelerator Momentarily











CHECK IACV-AAC VALVE.

1. Start engine and warm it up sufficiently.
2. Perform "AAC/V SYSTEM[1] or "IACV-AAC/V SYSTEM " in "FUNCTION TEST" mode.

No → Check IACV-AAC valve and circuit, (See page EC-169)

OH

1. Select "AAC/V OPENING" or "IACV-AAC/V OPENING" in "ACTIVE TEST" mode.
2. When touching "Qu" and "Od", does the engine speed change according to the percent of IACV-AAC valve opening?

OB

When disconnecting IACV-AAC valve harness connector, does the engine speed drop?

Yes

PERFORM POWER BALANCE TEST.

1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

No → Go to 5 .

OR

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

Yes

CHECK INJECTOR.

Does each injector make an operating sound at idle?

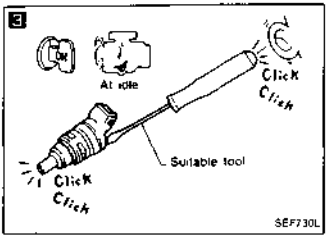
No → Check injector(s) and their circuit(s).

Yes

(Go to ® on next page.)

Diagnostic Procedure 13 — Symptom — Engine Stalls when Stepping on the Accelerator Momentarily (Cont'd)

3



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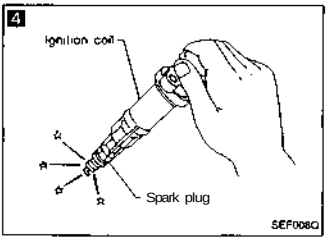
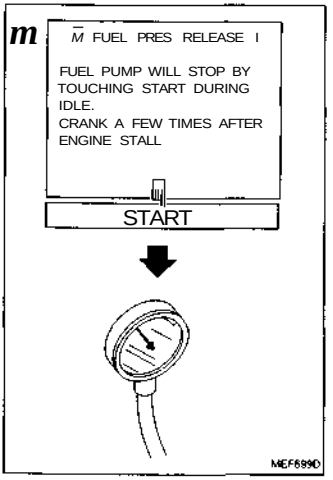




Ⓡ

EI

CHECK IGNITION SPARK.
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against an earlh point with engine cranking.
4. Check for spark.

NG → Check ignition coil, power transistor unit and their circuits. (See page EC-120. 202.)

OK ↓

5

CHECK FUEL PRESSURE.

Ⓡ
1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order to release fuel pressure to zero.
2. Install fuel pressure gauge and check fuel pressure.
At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm^2, 36 psi)
The moment throttle valve Is fully open:
approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psi)

NG → Check fuel pressure regulator diaphragm.

—OR—

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

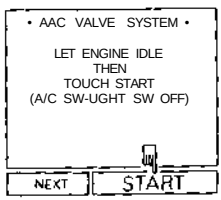
OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retesi.

a



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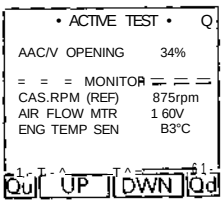
1



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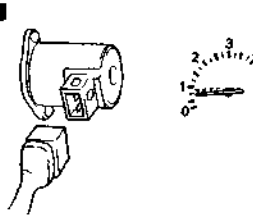
1



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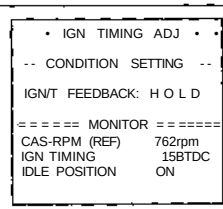

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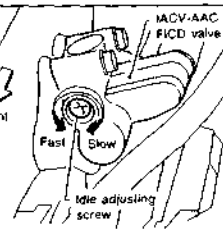


SEF998P

Diagnostic Procedure 14 — Symptom — Engine Stalls after Decelerating

D

CHECK IACV-AAC VALVE.

Ⓡ
1. Start engine and warm it up sufficiently.
2. Perform "AAC/V SYSTEM" or "IACV-AAC/V SYSTEM" in "FUNCTION TEST" mode.

No → Check IACV-AAC valve and circuit. (See page EC-169.)

OR

1. Select "AAC/V OPENING" or "IACV-AAC/V OPENING" in "ACTIVE TEST" mode.
2. When touching "Qu" and "Qd", does the engine speed change according to the percent of IACV-AAC valve opening?

OR

When disconnecting IACV-AAC valve harness connector, does the engine speed drop?

Yes

2

CHECK IDLE ADJ. SCREW CLOGGING.

Ⓡ
1. Perform "IGN TIMING ADJ" in "WORK SUPPORT" mode
2. Can you set engine speed al 750±50 rpm (A/T in "N" position) by turning idle adjusting screw?

No → Check for IACV-AAC valve clogging or throttle body clogging.

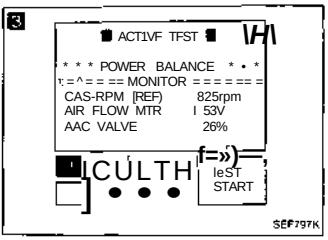
OR

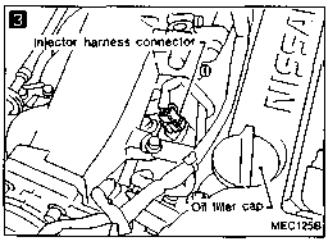
1. Disconnect throttle position sensor harness connector.
2. Can you set engine speed at 750±50 rpm (A/T in "N" position) by turning idle adjusting screw?

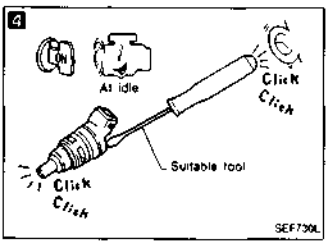
Yes

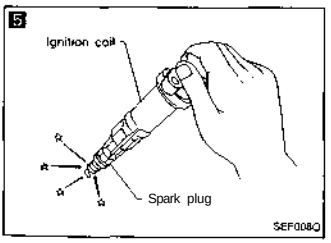
(Go to ® on next page)

Diagnostic Procedure 14 — Symptom — Engine Stalls after Decelerating (Cont'd)









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3

PERFORM POWER BALANCE TEST.

1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

No → Go to **6**.

OR

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

Yes

4

CHECK INJECTOR.

1. Does each injector make an operating sound at idle?

No → Check injector(s) and circuits).

Yes

5

CHECK IGNITION SPARK.

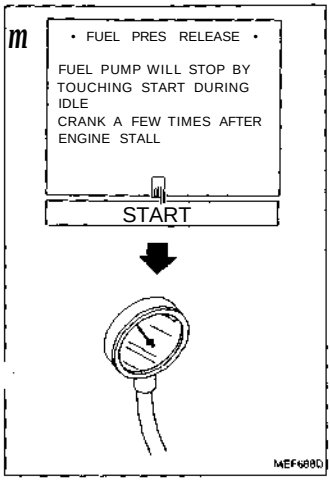
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignilron coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

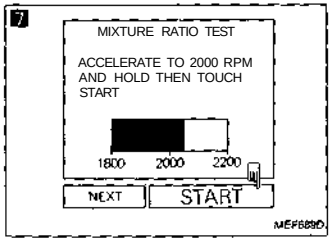
NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

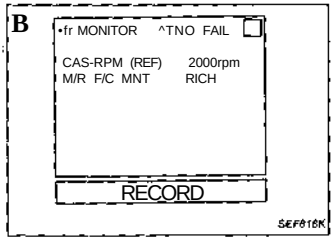
OK

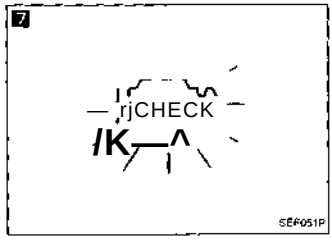
(Go to ® on next page.)

Diagnostic Procedure 14 — Symptom — Engine Stalls after Decelerating (Cont'd)









(A)

CHECK FUEL PRESSURE.

1. Perform "FUEL PRESSURE RELEASE[11]" in "WORK SUPPORT" mode in order to release fuel pressure to zero
2. Install fuel pressure gauge and check fuel pressure.
   At Idle approx. 245 kPa (2.45 bar, 2.5 kg/cm², 36 psi)
   The moment throttle valve is fully open:
   approx. 294 kPa (2.94 bar, 3.0 kg/cm², 43 psi)

NG → Check fuel pressure regulator diaphragm

OR

1. Release fuel pressure to zero (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK

B

CHECK HEATED OXYGEN SENSOR.

1. Start engine and warm it up sufficiently.
2. Perform "MIXTURE RATIO TEST[14]" in "FUNCTION TEST" mode.

NG → Replace heated oxygen sensor(s).

OR

2. See "M/R F/C MNT" in "DATA MONITOR" mode
3. Maintaining engine at 2,000 rpm under no-load (with engine warmed up sufficiently.), check to make sure that the monitor fluctuates between "LEAN" and "RICH" more than 5 times during 10 seconds.
   1 cycle: RICH -> LEAN -> RICH
   2 cycles: RICH → LEAN → RICH → LEAN → RICH

OR

2. Set "Heated oxygen sensor monitor" in Diagnostic Test Mode II. (See page EC-52.)
3. Maintaining engine at 2,000 rpm under no-load, check that malfunction indicator lamp goes ON and OFF more than 5 times during 10 seconds.

OK

(Go to (C) on next page.)

Diagnostic Procedure 14 — Symptom — Engine Stalls after Decelerating (Cont'd)

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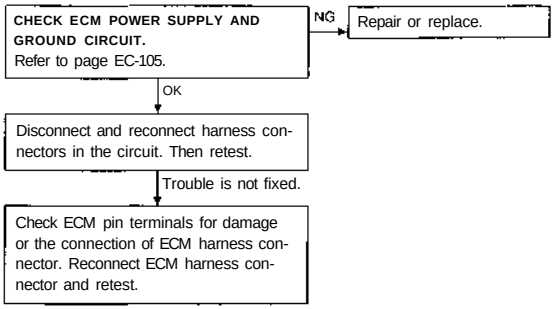
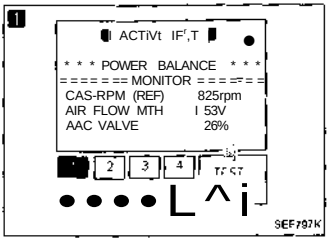
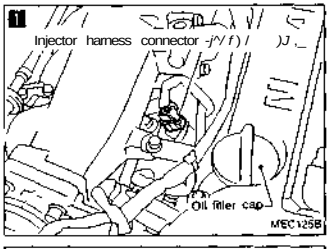
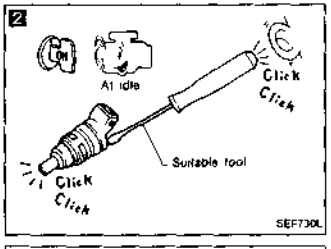
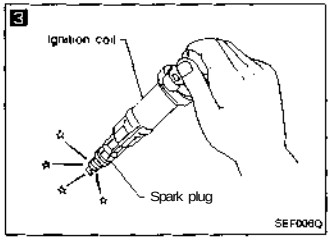










Diagnostic Procedure 15 — Symptom — Engine Stalls when Accelerating or when Driving at Constant Speed

1

PERFORM POWER BALANCE TEST.

Ⓡ 1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does not produce a momentary engine speed drop?

—OR—

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

No → Go to 4

Yes ↓

2

CHECK INJECTOR.

Does each injector make an operating sound at idle?

No → Check injector(s) and circuit(s).

Yes ↓

0

CHECK IGNITION SPARK.

1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

OK ↓

{Go to ® on next page.)

Diagnostic Procedure 15 — Symptom — Engine Stalls when Accelerating or when Driving at Constant Speed (Cont'd)

B

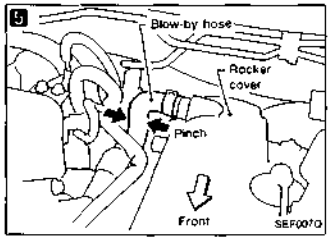
• FUEL PHES RELEASE I

FUEL PUMP WILL STOP BY TOUCHING START DURING IDLE
CRANK A FEW TIMES AFTER ENGINE STALL

START

MEF707D

5



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4

CHECK FUEL PRESSURE.

1. Perform "FUEL PRESSURE RELEASE"[1] in "WORK SUPPORT" mode in order to release fuel pressure to zero.
2. Install fuel pressure gauge and check fuel pressure.

At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm^3, 36 psi)
The moment throttle valve is fully open:
approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psi)

NG → Check fuel pump, circuit and fuel pressure regulator.

on

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK

0

CHECK FOR INTAKE AIR LEAK.
When pinching blow-by hose (towering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

NO

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

→ Repair or replace.

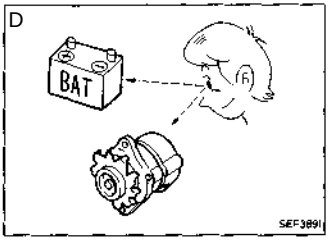
No

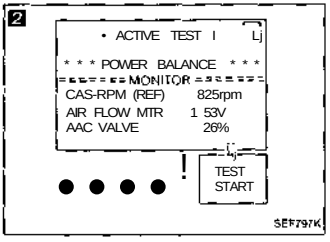
Disconnect and reconnect harness connectors in the circuit. Then retest.

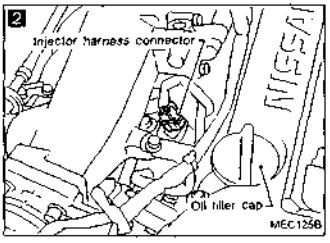
Trouble is not fixed.

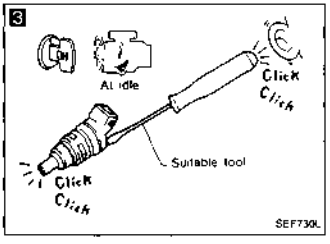
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

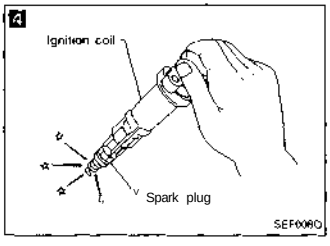
Diagnostic Procedure 16 — Symptom — Engine Stalls when the Electrical Load is Heavy











1

CHECK BATTERY AND ALTERNATOR.
Check battery and alternator condition (Refer to EL section)

NG → Repair or replace

OK ↓

2

PERFORM POWER BALANCE TEST.

1. Perform "POWER BALANCE" in "ACTIVE TEST" mode.
2. Is there any cylinder which does nol produce a momentary engine speed drop?

No → Go to 0

—OR—

When disconnecting each injector harness connector one at a time, is there any cylinder which does not produce a momentary engine speed drop?

Yes ↓

3

CHECK INJECTOR.
Does each injector make an operating sound at idle?

No → Check injecior(s) and circuits).

Yes ↓

CHECK IGNITION SPARK.

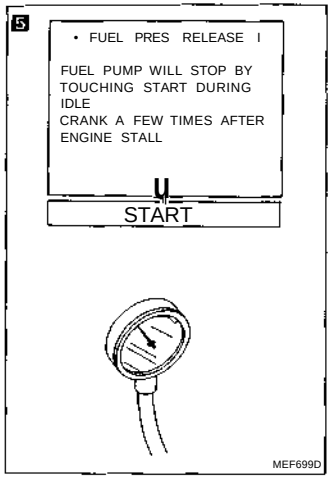
1. Disconnect ignition coil assembly from rocker cover.
2. Connect a known good spark plug to the ignition coil assembly.
3. Place end of spark plug against a suitable ground and crank engine.
4. Check for spark.

NG → Check ignition coil, power transistor unit and circuits. (See page EC-120, 202.)

OK ↓

(Go to ® on next page.)

Diagnostic Procedure 16 — Symptom — Engine Stalls when the Electrical Load is Heavy (Cont'd)



Ⓡ

5

CHECK FUEL PRESSURE.

1. Perform "FUEL PRESSURE RELEASE[11] in "WORK SUPPORT" mode in order (o release fuel pressure to zero
2. Install fuel pressure gauge and check fuel pressure.
   At idle approx. 245 kPa (2.45 bar, 2.5 kg/cm", 36 psl)
   The moment throttle valve is fully open:
   approx. 294 kPa (2.94 bar, 3.0 kg/cm^2, 43 psl)

NG → Check fuel pressure regulator diaphragm

OR

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK ↓

CHECK ECM POWER SUPPLY AND GROUND CIRCUIT.
Refer to page EC-105.

NG → Repair or replace.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

a

• FUEL PRES RELEASE •

FUEL PUMP WILL STOP BY TOUCHING START DURING IDLE
CRANK A FEW TIMES AFTER ENGINE STALL

START

MEF708D

Diagnostic Procedure 17 — Symptom — Lack of Power and Stumble

1

CHECK FUEL PRESSURE.

1. Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode in order lo release fuel pressure lo zero
2. Install fuel pressure gauge and check fuel pressure.
   At Idle approx. 245 kPa (2.45 bar, 2.5 kg/cm', 36 psl)
   The moment throttle valve Is fully open:
   approx. 294 kPa (2.94 bar, 3.0 kg/cm^9, 43 psl)

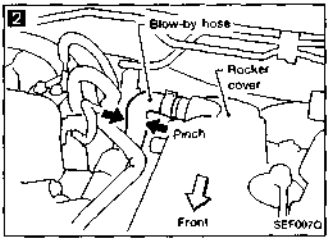
NG → Check fuel pressure regulator diaphragm.

OR

1. Release fuel pressure to zero. (Refer to page EC-208.)
2. Install fuel pressure gauge and check fuel pressure.

OK ↓

2



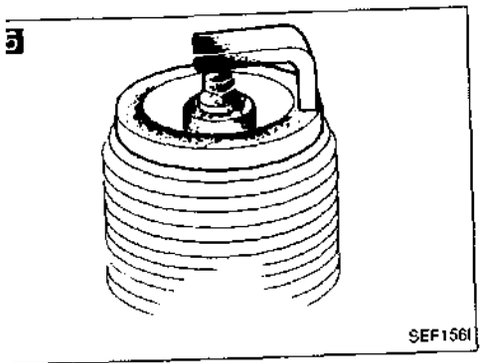
CHECK FOR INTAKE AIR LEAK.

When pinching blow-by hose (lowering the blow-by air supply), does the engine speed rise?

Yes → Discover air leak location and repair.

No ↓

INSPECTION END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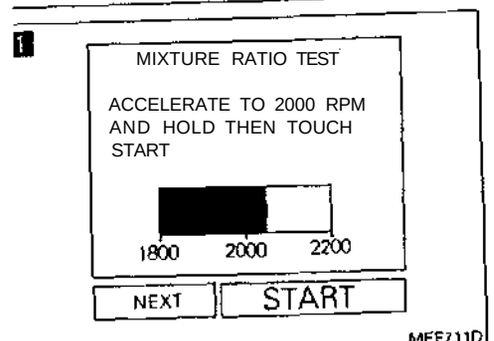

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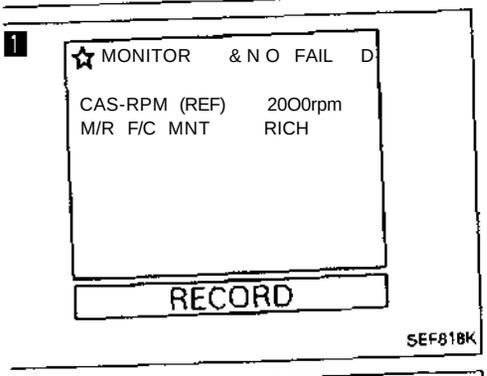

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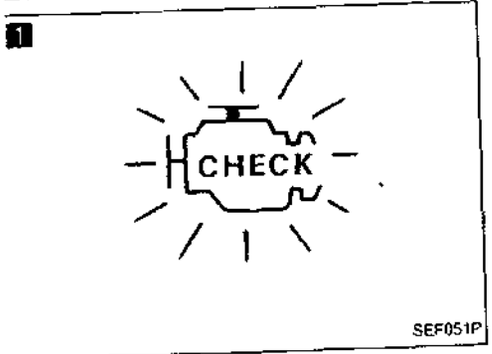

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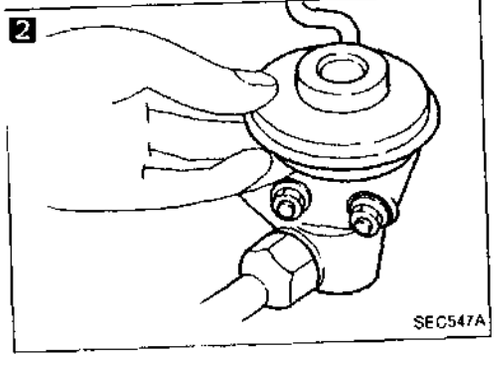
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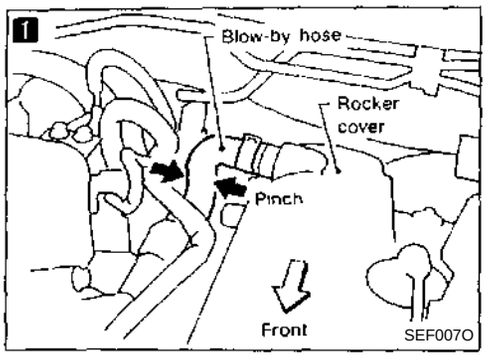

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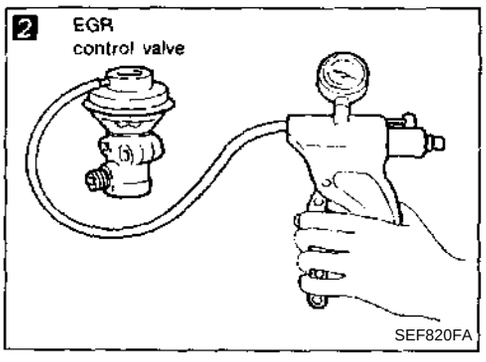
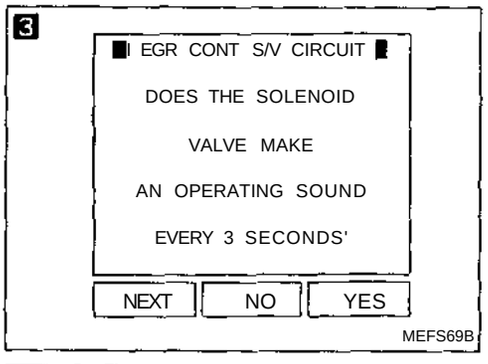
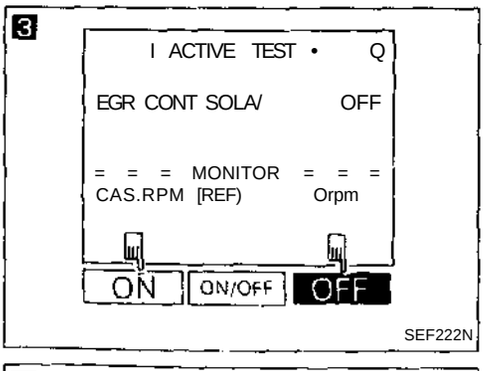


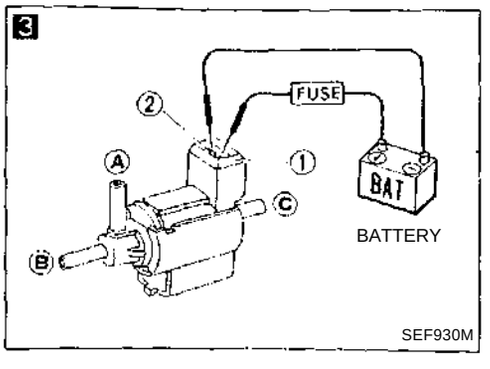
SEF820FA



MEFS69B



SEF222N



SEF930M

Diagnostic Procedure

O

CHECK FOR INTAKE AIR LEAK.

When pinching blow-by hose (lowi the blow-by air supply), does the < speed rise?

No

2

CHECK EGR OPERATION.

1. Apply vacuum directly to the EG valve using a handy vacuum pui
2. Check io see ihat the engine rur rough or dies.

Yes

3

CHECK EGRC-SOLENOID VALVE.

1. Turn ignition switch "ON"
2. Perform "EGR CONT S/V CIRCUIT" or "EGRC S/V CIRCUIT" in "FUNCTION TEST" mode.

—OR—

1. Turn ignition switch "ON".
2. Select "EGR CONT SOLA/ "EGRC SOL VALVE" in . "ACTIVE TEST" mode.
3. Turn EGRC-solenoid valve and OFF.

A. Check operating sound,

—OR—

1. Disconnect EGRC-solenoid valve harness connector.
2. Supply EGRC-solenoid val\ terminals with battery curr< and check operating sound

OK

4

CHECK VACUUM HOSES.

Check the following vacuum hoses fc clogging, cracks and poor connectior

a) Vacuum hose between EGR valve and EGRC-solenoid valve.
b) Vacuum hose between EGRC-solenoid valve and throttle body port.
c) Vacuum hose between EGRC-solenoid valve and air duct.

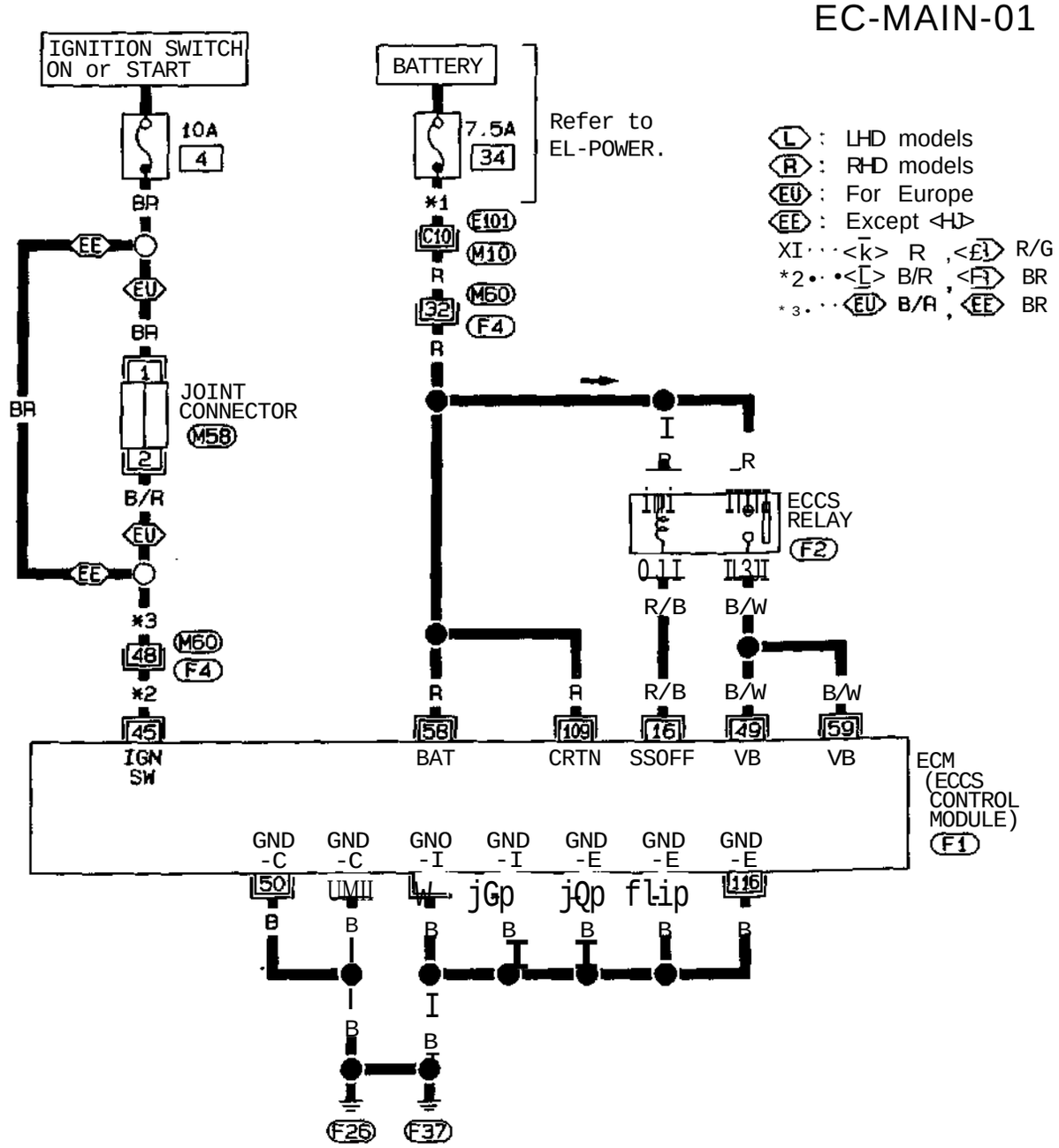
OK

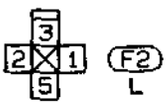
(Go to ® on next page.)

Diagnostic Procedure 22

MAIN POWER SUPPLY AND GROUND CIRCUIT (Not self-diagnostic item)

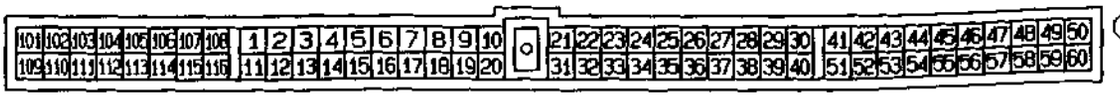
EC-MAIN-01





Refer to last page (Foldout page).

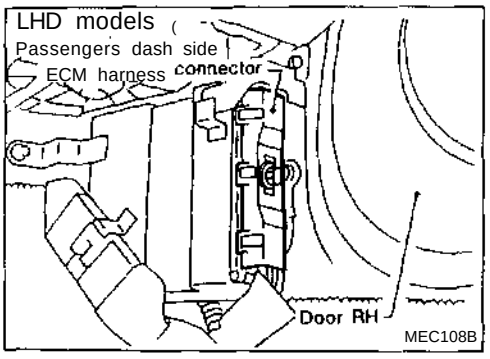
(M10), (E101)
(M60), (F4)

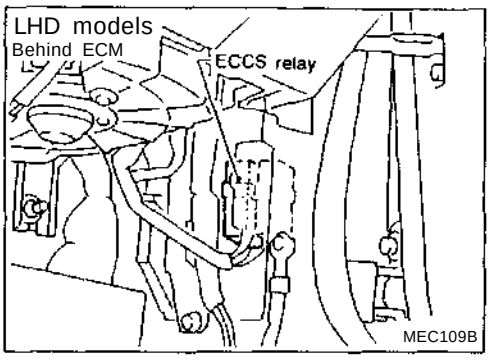


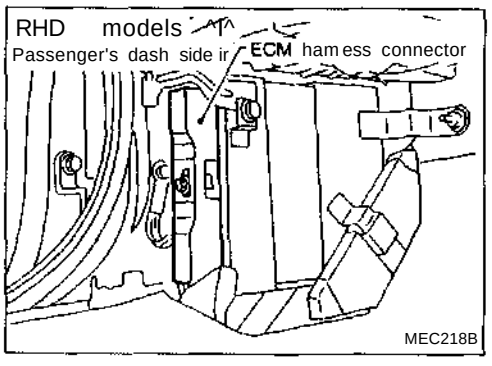
SEF824P

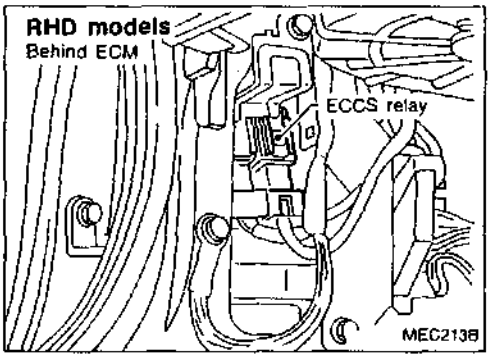
Diagnostic Procedure 22 (Cont'd)

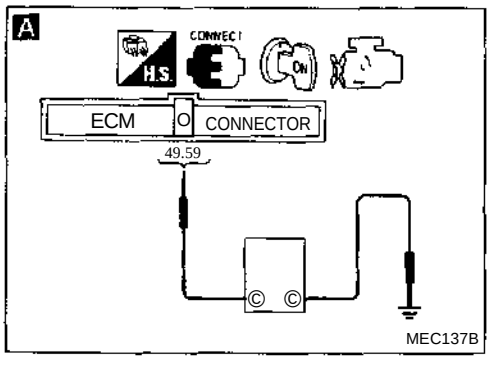
Harness layout

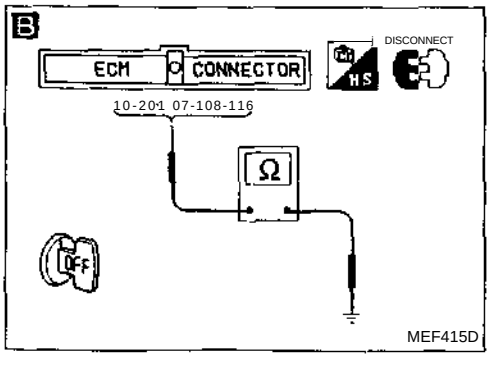












INSPECTION START

0

CHECK POWER SUPPLY.
1) Turn ignition switch "ON".
2) Check voltage between ECM terminals @ , © and ground.
Voltage: Battery voltage

OK

NG

0

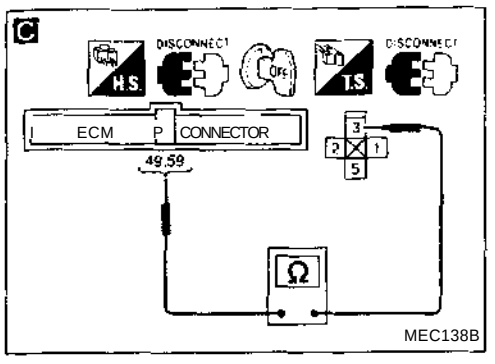
CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between ECM terminals <jjj), ijj). (I.E), (m), C"O and engine ground.
Continuity should exist.
If NG, repair harness or connectors.

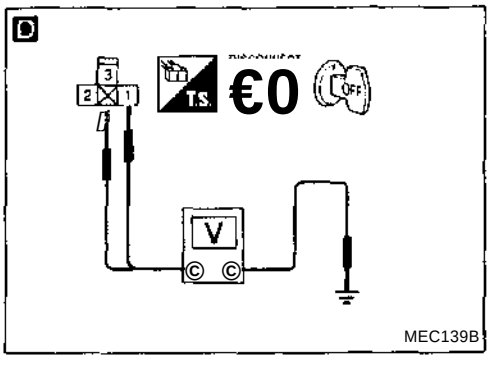
OK

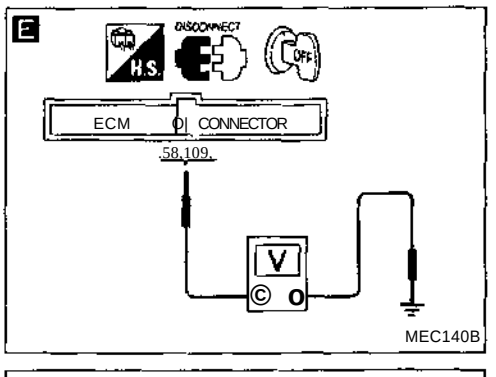
Check ECM pin terminals for damage or the connection of ECM harness connector.

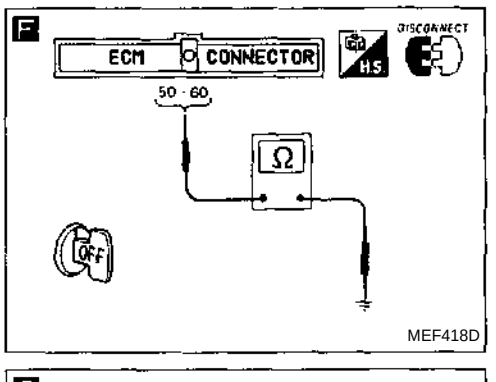
®

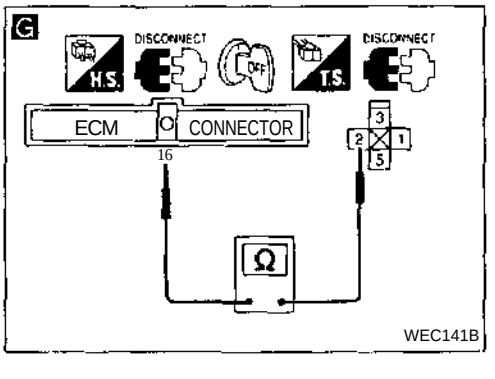
Diagnostic Procedure 22 (Cont'd)











®

C

CHECK HARNESS CONTINUITY BETWEEN ECCS RELAY AND ECM.
1) Turn tgniiion switch "OFF".
2) Disconnect ECM harness connector
3) Disconnect ECCS relay.
4) Check harness continuity between ECM terminals @ , @ and terminal @.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

D

CHECK VOLTAGE BETWEEN ECCS RELAY AND GROUND.
1) Check voltage between terminals (T), (5) and ground.
Voltage: Battery voltage

NG → Check the following.
- 7.5A fuse
- Harness connectors (EIOO. (MIO)
- Harness connectors *(im), (J£>*

m Harness continuity between ECCS relay and battery

If NG, repair harness or connectors.

OK ↓

E

CHECK VOLTAGE BETWEEN ECM AND GROUND.
1) Check voltage between ECM terminals @, ("»») and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness continuity between ECM and harness connector (J^J

if NG, repair harness or connectors.

OK ↓

F

CHECK GROUND CIRCUIT.
1) Check harness continuity between ECM terminals @ , @ and engine ground.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

G

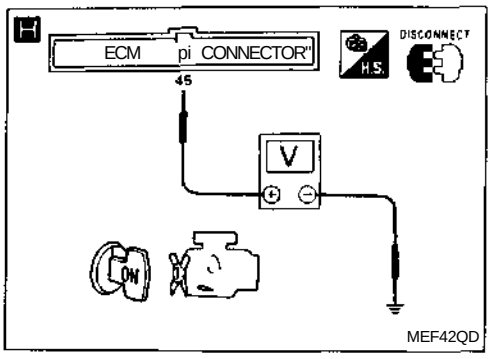
CHECK OUTPUT SIGNAL CIRCUIT.
1) Check harness continuity between ECM terminal @ and terminal **(2).**
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

Ⓑ

Diagnostic Procedure 22 (Cont'd)



®

H

CHECK INPUT SIGNAL CIRCUIT.
1) Turn ignition switch "ON".
2) Check voltage between ECM terminal © and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors (mo), (F4)
- Joint connector (MSQ (Models for Europe)
- Harness continuity between ECM and ignition switch

If NG, repair harness or connectors-

OK ↓

CHECK COMPONENT (ECCS relay).
Refer lo "Electrical Components Inspection". (See page EC-206.)

NG → Replace ECCS relay.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

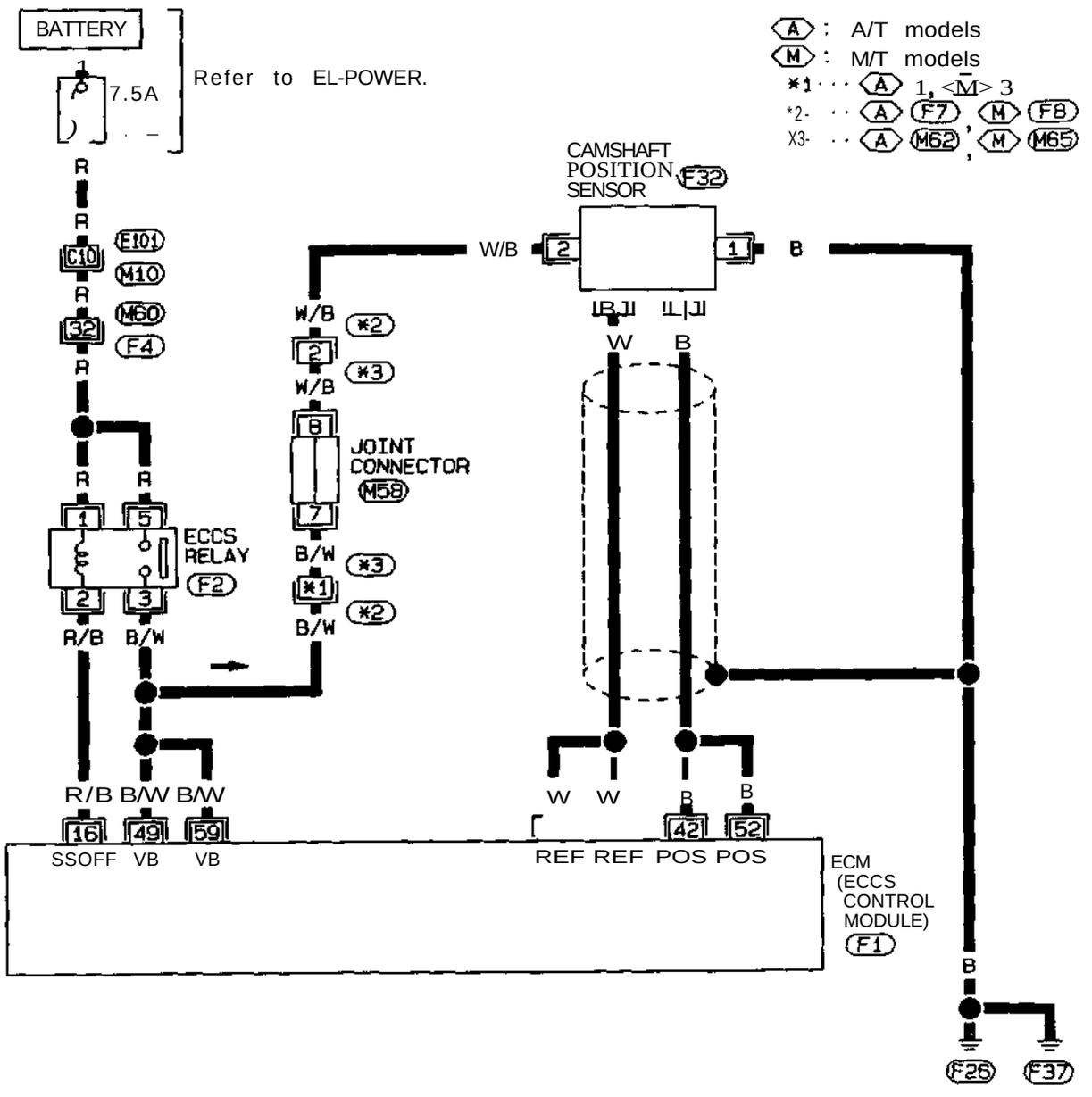
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

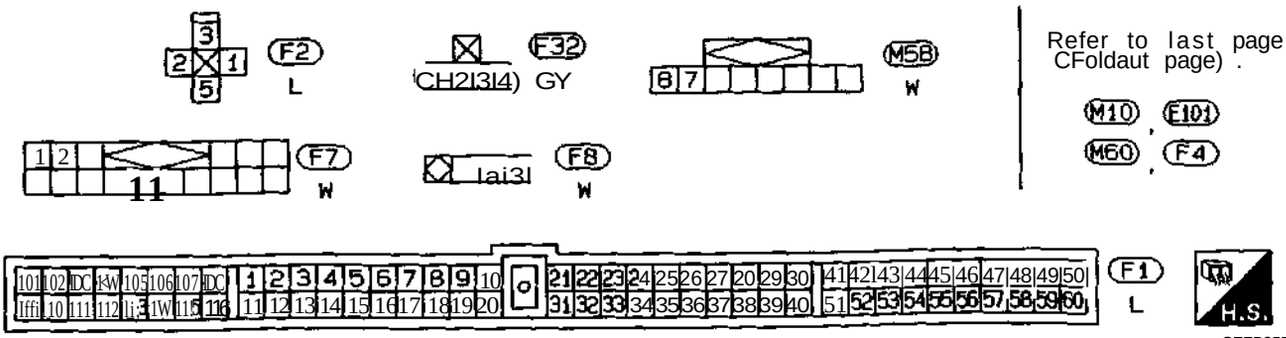
Diagnostic Procedure 23

CAMSHAFT POSITION SENSOR (Diagnostic trouble code No. 11)

LHD MODELS

EC-CMPS-01

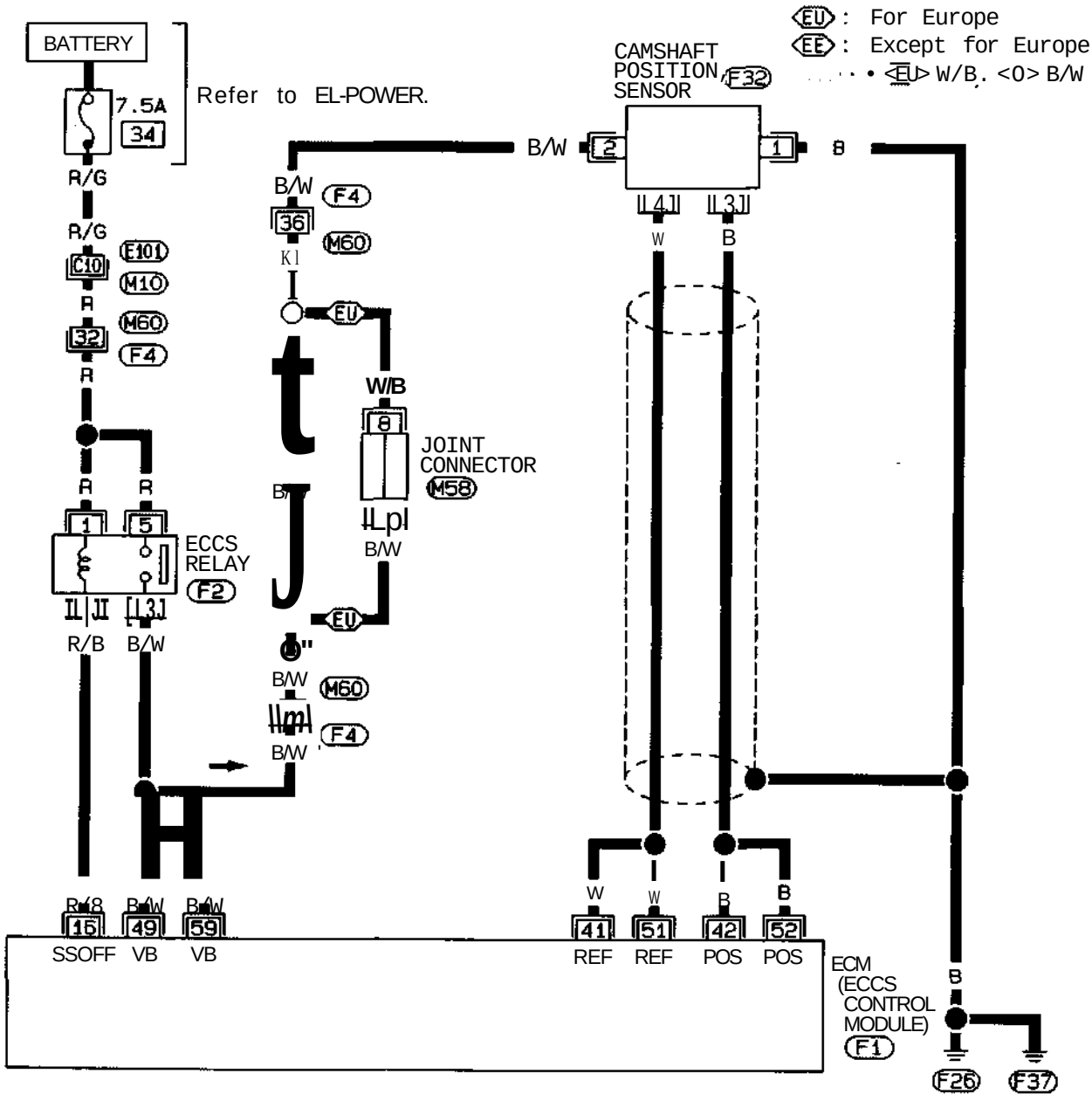


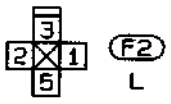


SEFB25P

RHD MODELS

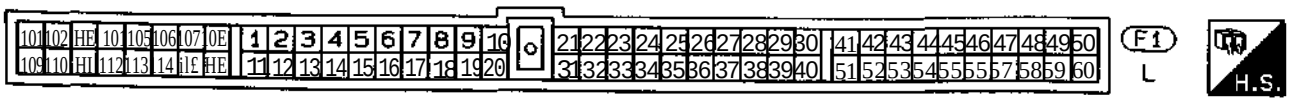
EC-CMPS-02





Refer to last page (Foldout page).

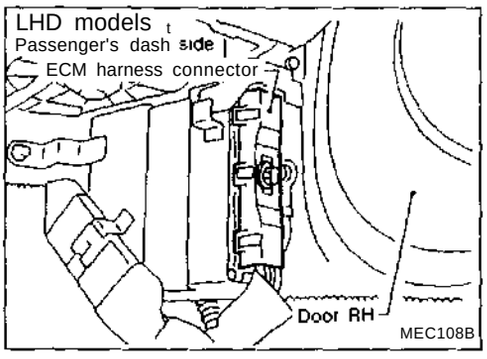
M10, E101
M60, F4

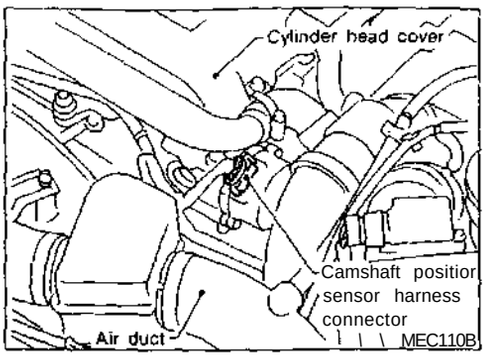


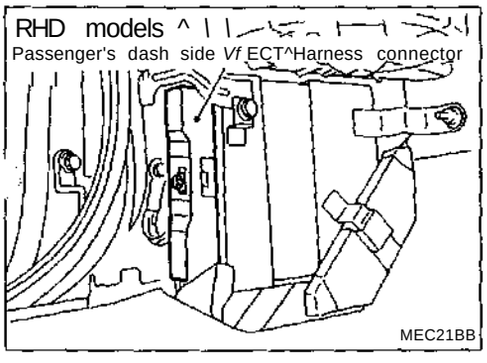
SEF853P

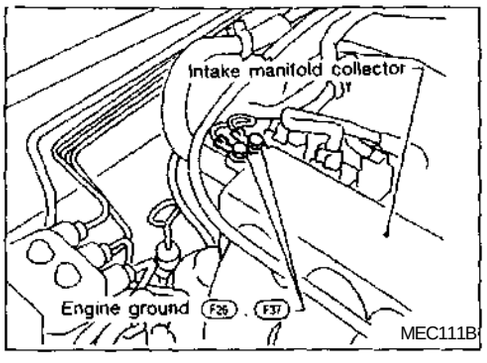
Diagnostic Procedure 23 (Cont'd)

Harness layout









INSPECTION START

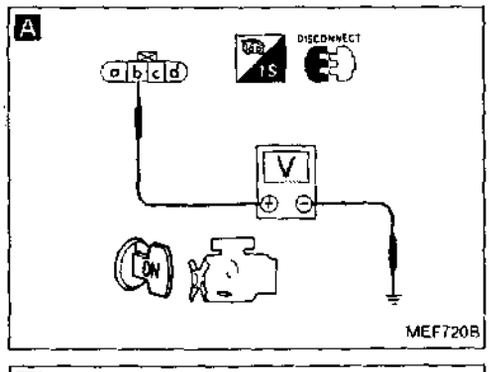
A

CHECK POWER SUPPLY.
1) Disconnect camshaft position sensor harness connector.
2) Turn ignition switch "ON".
3) Check voltage between terminal ® and ground.
Voltage: Battery voltage

NG → Check the following.
- Hatnessconnectors (77), (mT) (LHD A/T models)
- Harness connectors F8, M65 (LHD M/T models)
- Harness connectors Qm), (J£) (RHD models)
- Joint connector (MS?) (Models for Europe)
- Harness continuity between camshaft position sensor and ECCS relay

If NG, repair harness or connectors.

OK



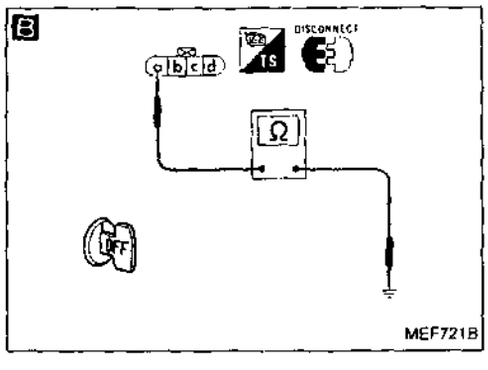
B

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Loosen and retighten ground screws-
3] Check harness continuity between terminal (ā) and engine ground.
Continuity should exist.

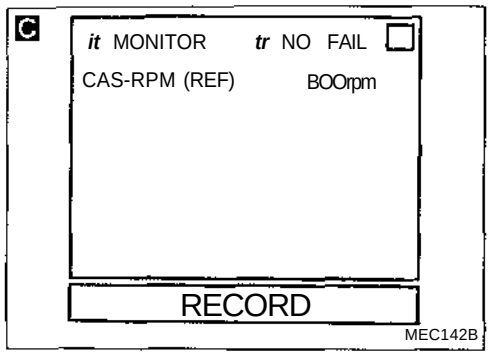
NG → Repair harness or connectors-

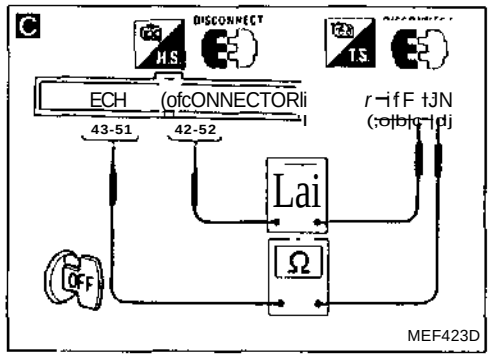
^OK

Ⓐ



Diagnostic Procedure 23 (Cont'd)





®

CHECK INPUT SIGNAL CIRCUIT

1) Reconnect camshaft position sensor harness connector.
2) Start engine.
3) Read "CAS-RPM" or "CMPS-RPM" signal in "DATA MONITOR" mode with CONSULT.
800 ±50 rpm *{AIT.* in "N" position)

NG → Repair harness or connectors.

OR

1) Disconnect ECM harness connector.
2) Check harness continuity between terminal © and ECM terminals @ , @ (1° signal), terminal (5) and ECM terminals @, @ (180° signal).
Continuity should exist.

OK ↓

CHECK COMPONENT
(Camshaft position sensor).
Refer to "Electrical Components Inspection". (See page EC-201.)

NG → Replace camshaft position sensor.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector Reconnect ECM harness connector and retest.

Perform FINAL CHECK by the following procedure after repair is completed.

FINAL CHECK ↓

1) Erase the diagnostic test mode II (Self-diagnostic results) memory, (Refer to EC-52.)
2) Perform test drive.
3) Perform diagnostic test mode II (Self-diagnostic results) again. (Refer to EC-50.)

NG → Recheck ECM pin terminals for damage or the connection of ECM harness connector.

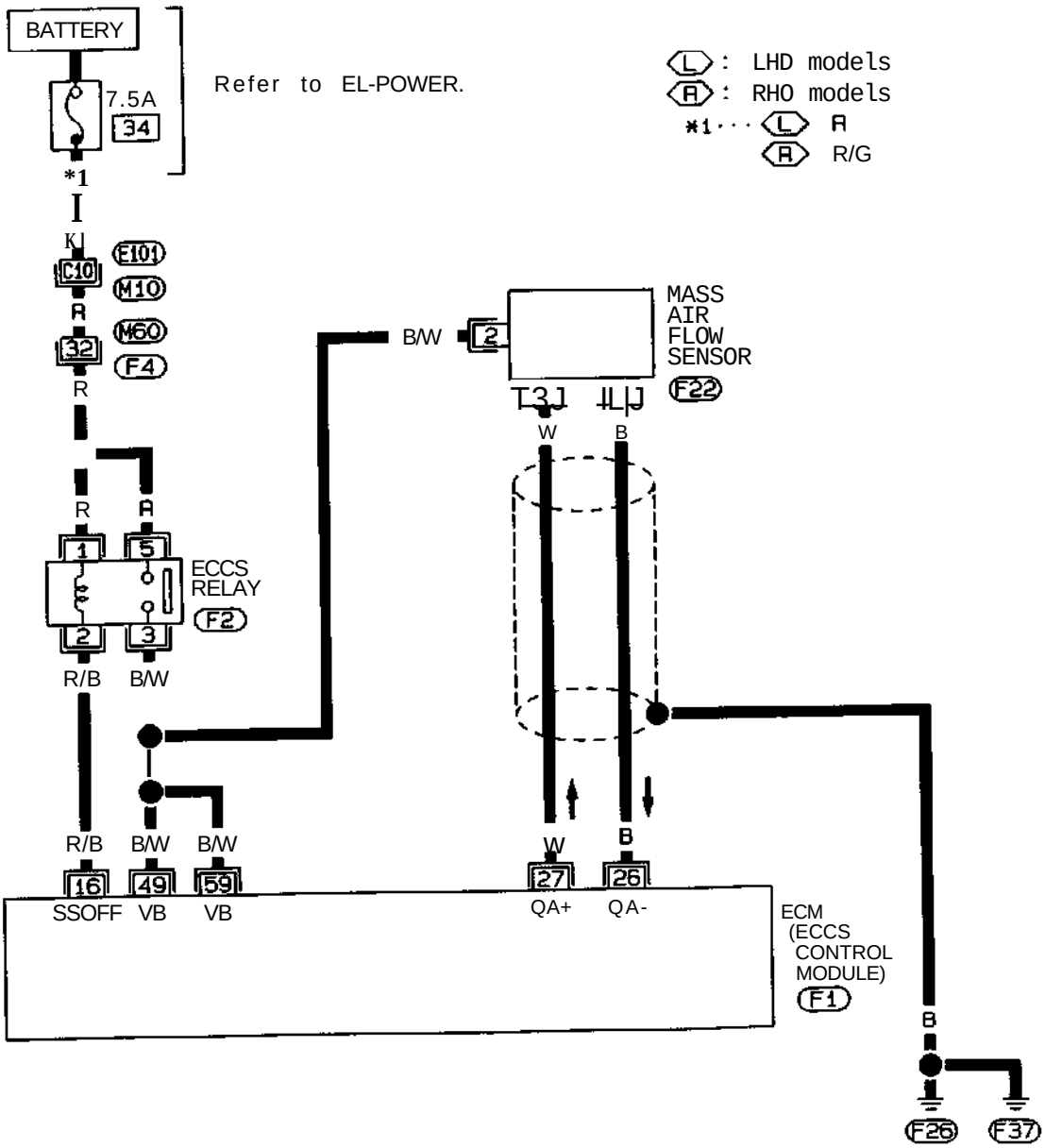
OK ↓

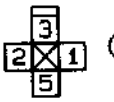
INSPECTION END

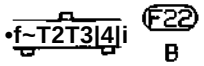
Diagnostic Procedure 24

MASS AIR FLOW SENSOR (Diagnostic trouble code No. 12)

EC-MAFS-01

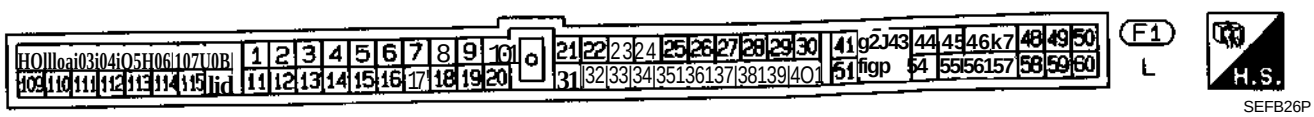






Refer to last page (Foldout page).

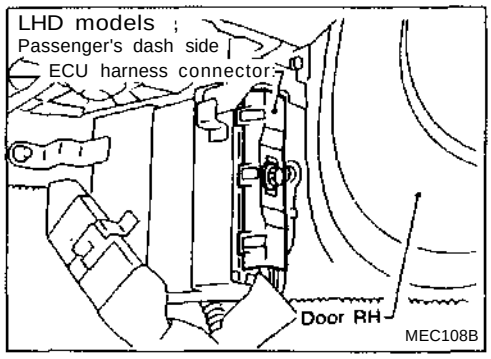
M10, E101
M60, F4

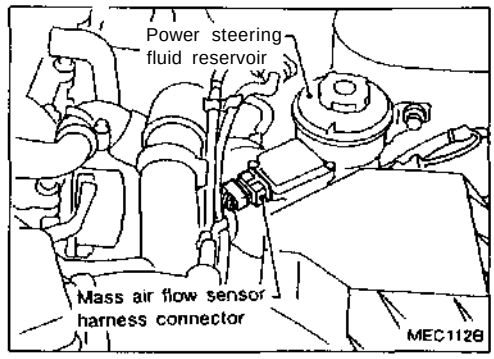


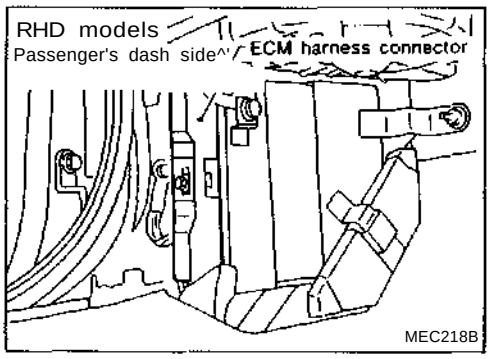
SEFB26P

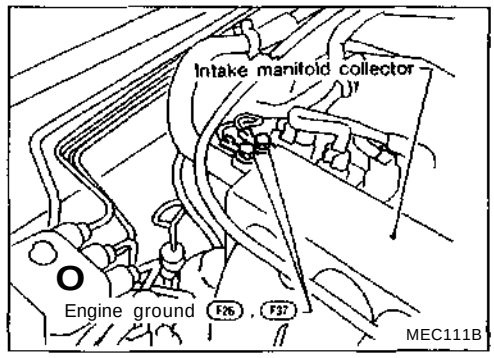
Diagnostic Procedure 24 (Cont'd)

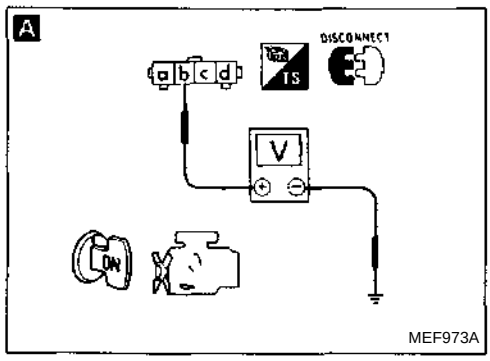
Harness layout

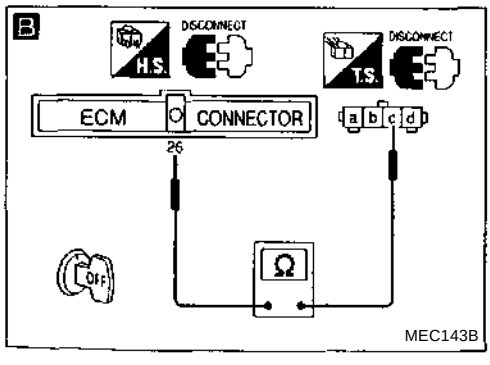












INSPECTION START

A

CHECK POWER SUPPLY.
1) Disconnect mass air ffow sensor harness connector.
2) Turn ignition switch "ON".
3) Check voltage between terminal *(S)* and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness continuity between mass air flow sensor and ECCS relay

If NG, repair harness or connectors.

OK

B

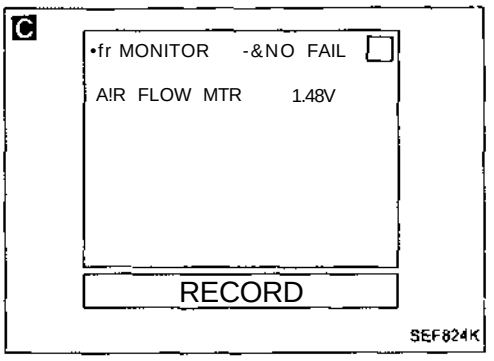
CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Loosen and relighten ground screws.
4) Check harness continuity between lerminal © and ECM terminal ©.
Continuity should exist.

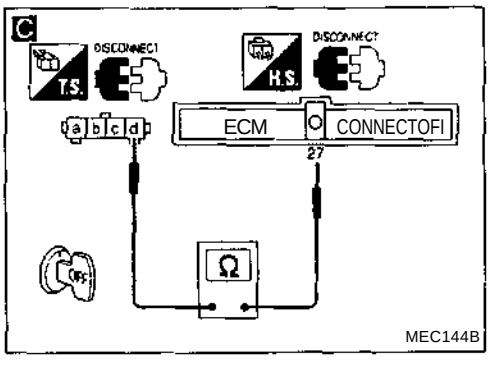
NG → Repair harness or connectors.

JOK

Ⓐ

Diagnostic Procedure 24 (Cont'd)





®

CHECK INPUT SIGNAL CIRCUIT.

1) Reconnect mass air flow sensor harness connector and ECM harness connector.
2) Start engine and warm it up sufficiently.
3) Read "AIR FLOW MTR" or "MAS AIR/FL SE" signal in "DATA MONITOR" mode with CONSULT.
Voltage: 0.8 - 1.5V
(At idle)

NG → Repair harness or connectors.

OR

1) Check harness continuity between terminal (?) and ECM terminal @ .
Continuity should exist.

OK

CHECK COMPONENT
(Mass air flow sensor).
Refer to "Electrical Components Inspection". (See page EC-301.)

NG → Replace mass air flow sensor.

OK

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed.

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and reiest.

Perform FINAL CHECK by the following procedure after repair is completed.

FINAL CHECK

1) Erase the diagnostic test mode II (Setf-diagnostic results) memory. (Refer to EC-52.)
2) Perform test drive.
3) Perform diagnostic test mode II (Self-diagnostic results) again. (Refer to EC-50.)

NG → Recheck ECM pin terminals for damage or the connection of ECM harness connector.

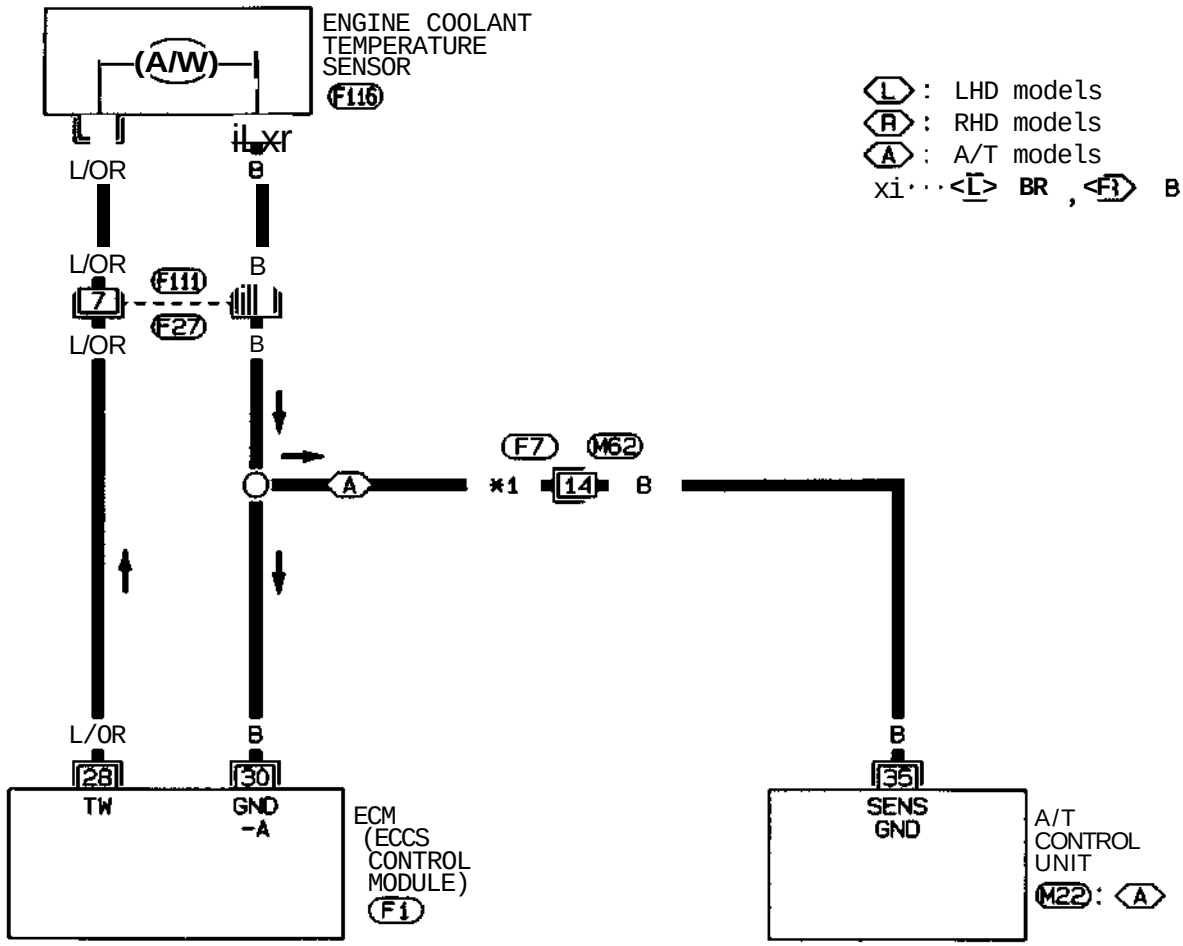
OK

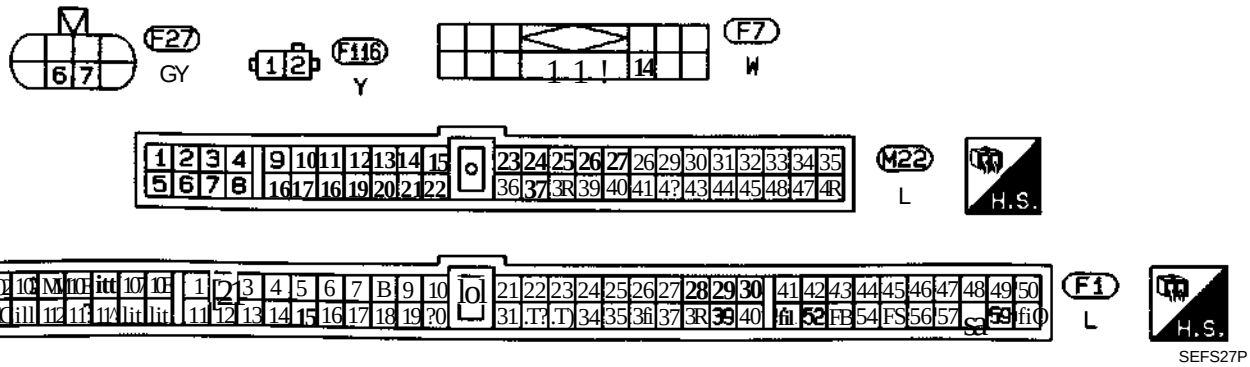
INSPECTION END

Diagnostic Procedure 25

ENGINE COOLANT TEMPERATURE SENSOR (Diagnostic trouble code No. 13)

EC-ECTS-01

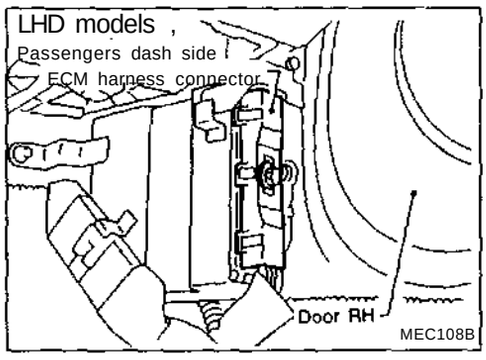


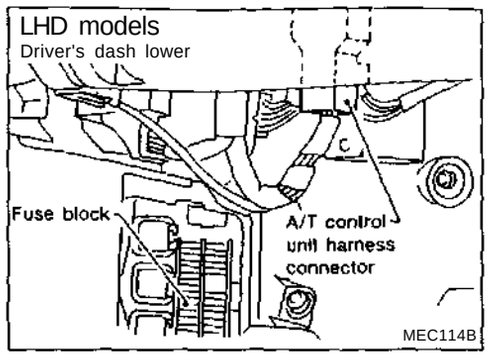


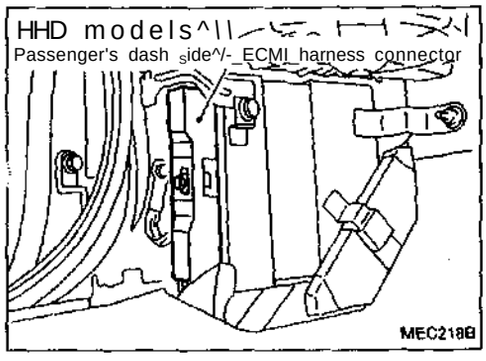
SEFS27P

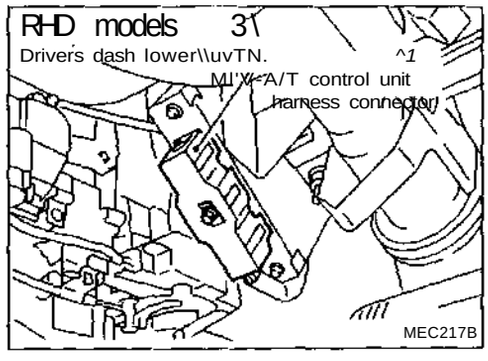
Diagnostic Procedure 25 (Cont'd)

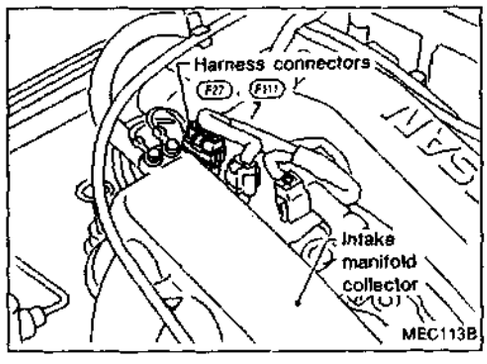
Harness layout



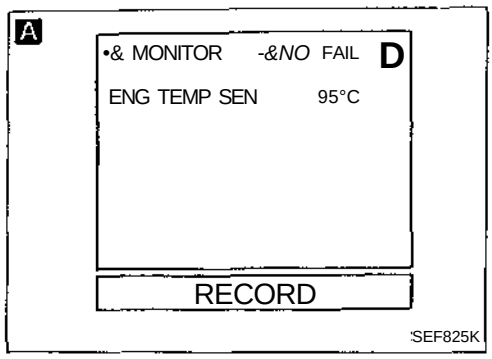


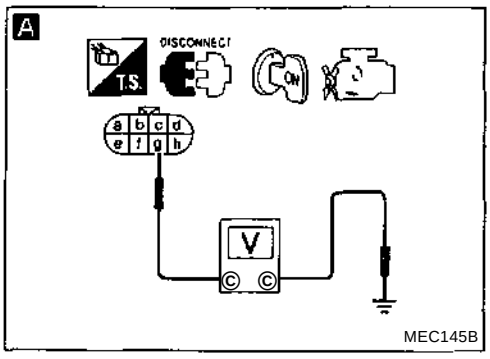


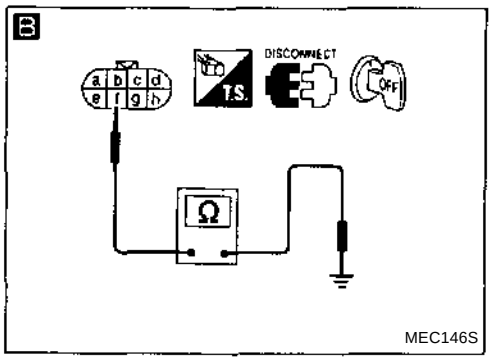




Diagnostic Procedure 25 (Cont'd)







INSPECTION START

A

CHECK POWER SUPPLY.

1) Start engine and warm it up sufficiently.
2) Select "ENG TEMP SEN" or "COOLAN TEMP/S" signal in "DATA MONITOR" mode with CONSULT.
3) Stop engine.
4) When restarting engine make sure thai CONSULT indicates "ENG TEMP SEN" or "COOLAN TEMP/S" is 50°C (122*F) or more.

NG → Check the following.
- Harness continuity between ECM and harness control (f27)

If NG, repair harness or connectors.

OR

1) Disconnect harness connectors C F»), (FiiT).
2) Turn ignition switch "ON".
3) Check voltage between terminal (g) and ground.

Voltage: Approximately 5V

OK

B

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Check harness continuity between terminal © and engine ground.

Continuity should exist.

NG → Check the following.
- Harness connectors (F7), (M62) (A/T models)
- Harness continuity between ECM and harness connector (jw)
- Harness continuity between A/T control unit and harness connector (F27)

If NG, repair harness or connectors.

OK

CHECK COMPONENT
(Engine coolant temperature sensor).
Refer to "Electrical Components Inspection", (See page EC-201.)

NG → Replace engine coolant temperature sensor.

OK

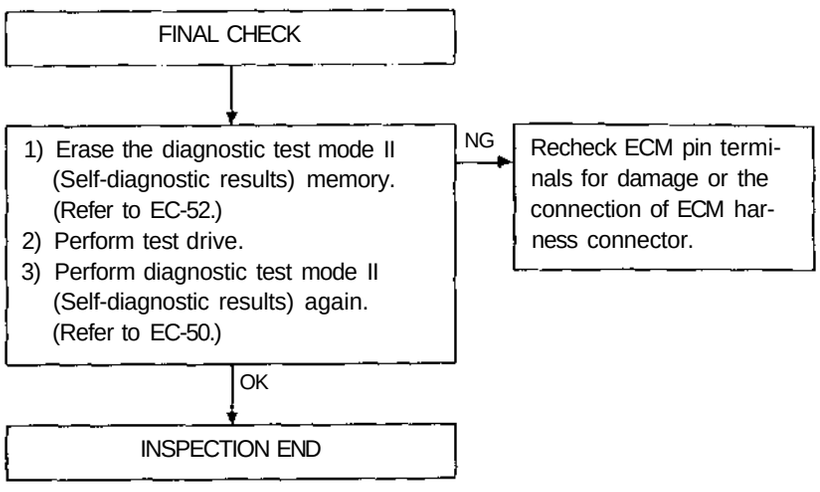
Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed.

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retesi.

Diagnostic Procedure 25 (Cont'd)

Perform FINAL CHECK by the following procedure after repair is completed.

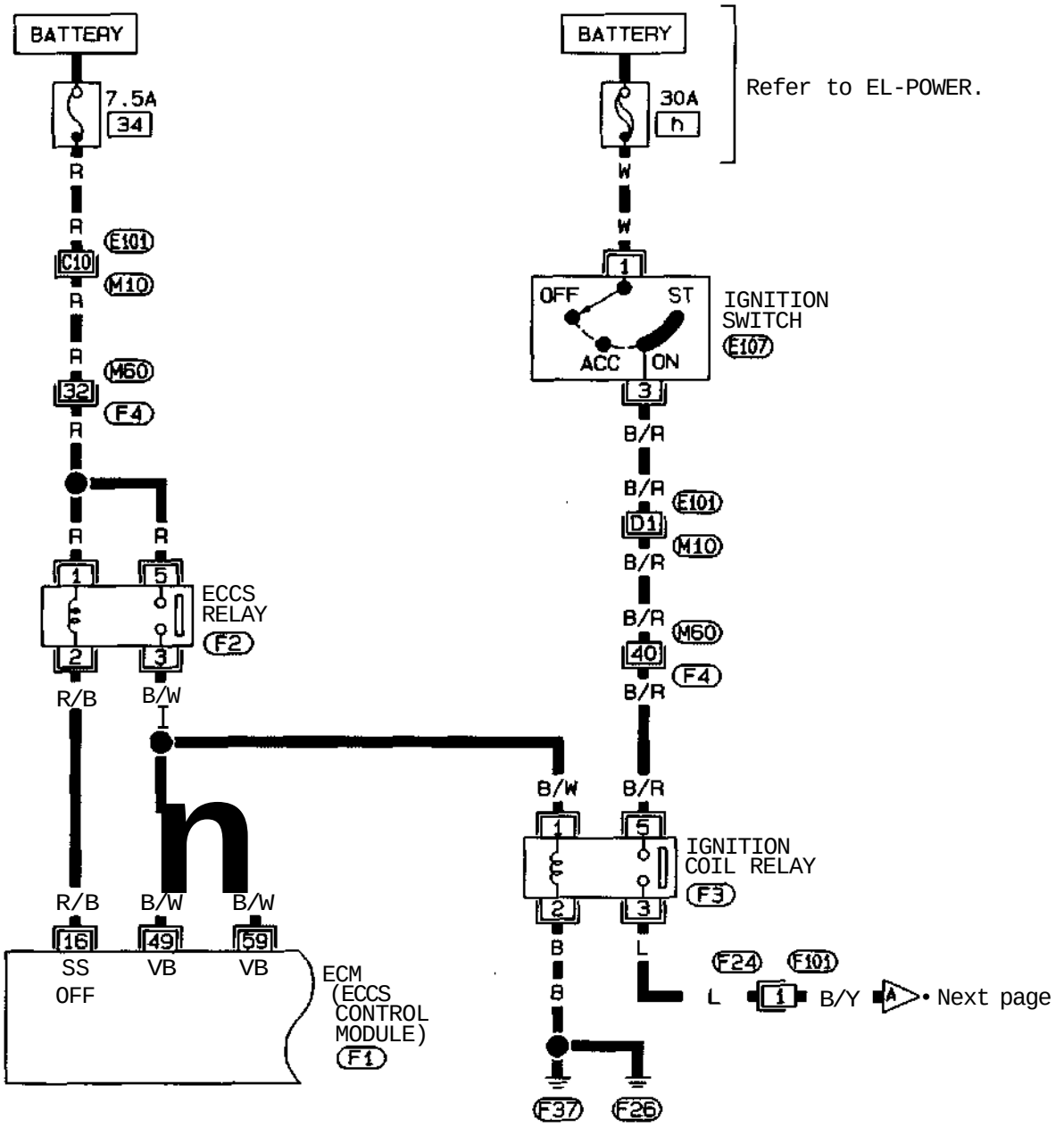


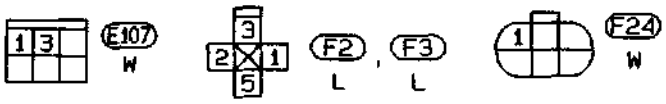
Diagnostic Procedure 26

IGNITION SIGNAL (Diagnostic trouble code No. 21)

LHD MODELS

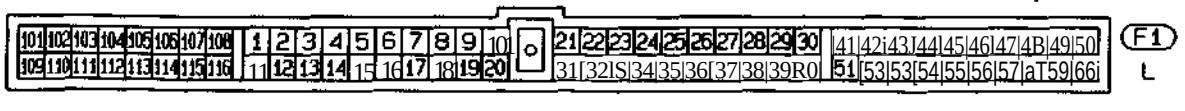
EC-IGN/SG-01





Refer to last page (Foldout page).

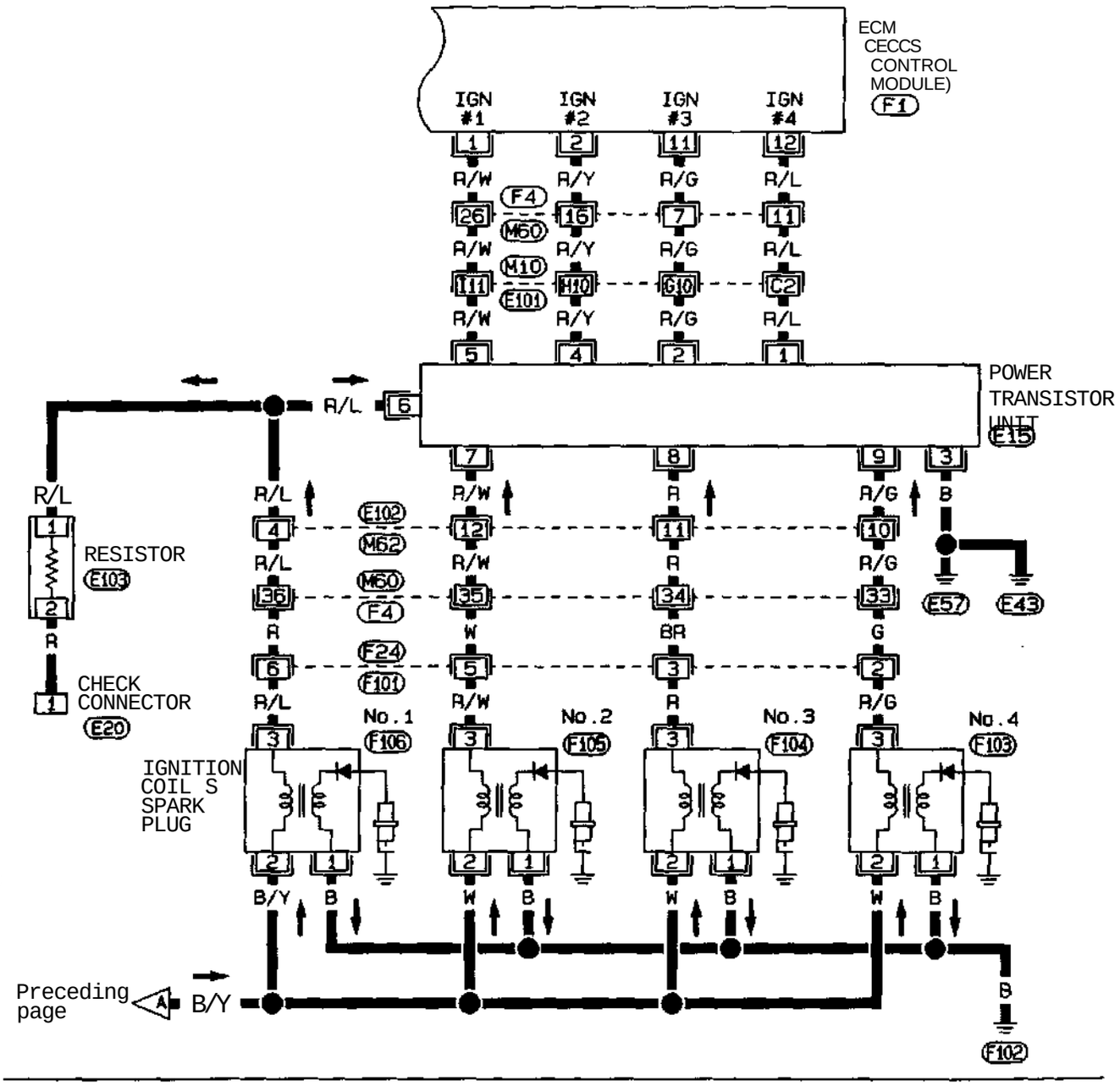
M10, E101
M60, F4

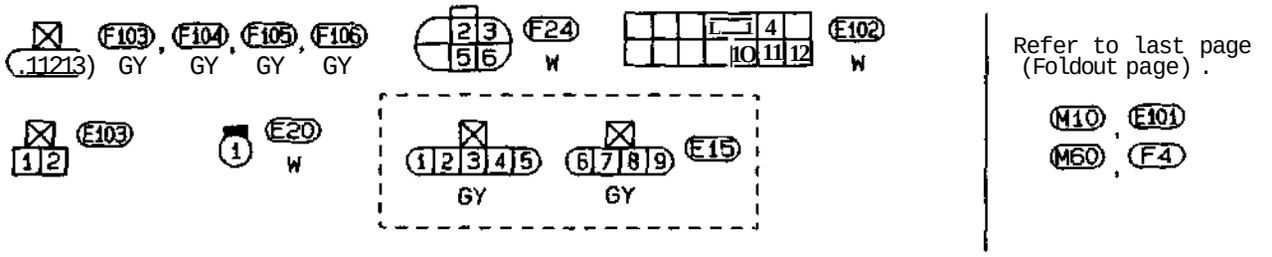


SEFS28P

Diagnostic Procedure 26 (Cont'd)

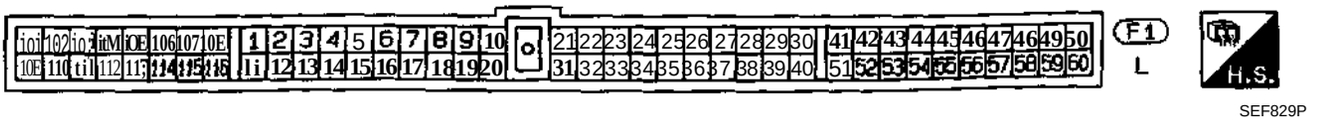
EC-IGN/SG-02





Refer to last page
(Foldout page).

M10, E101
M60, F4

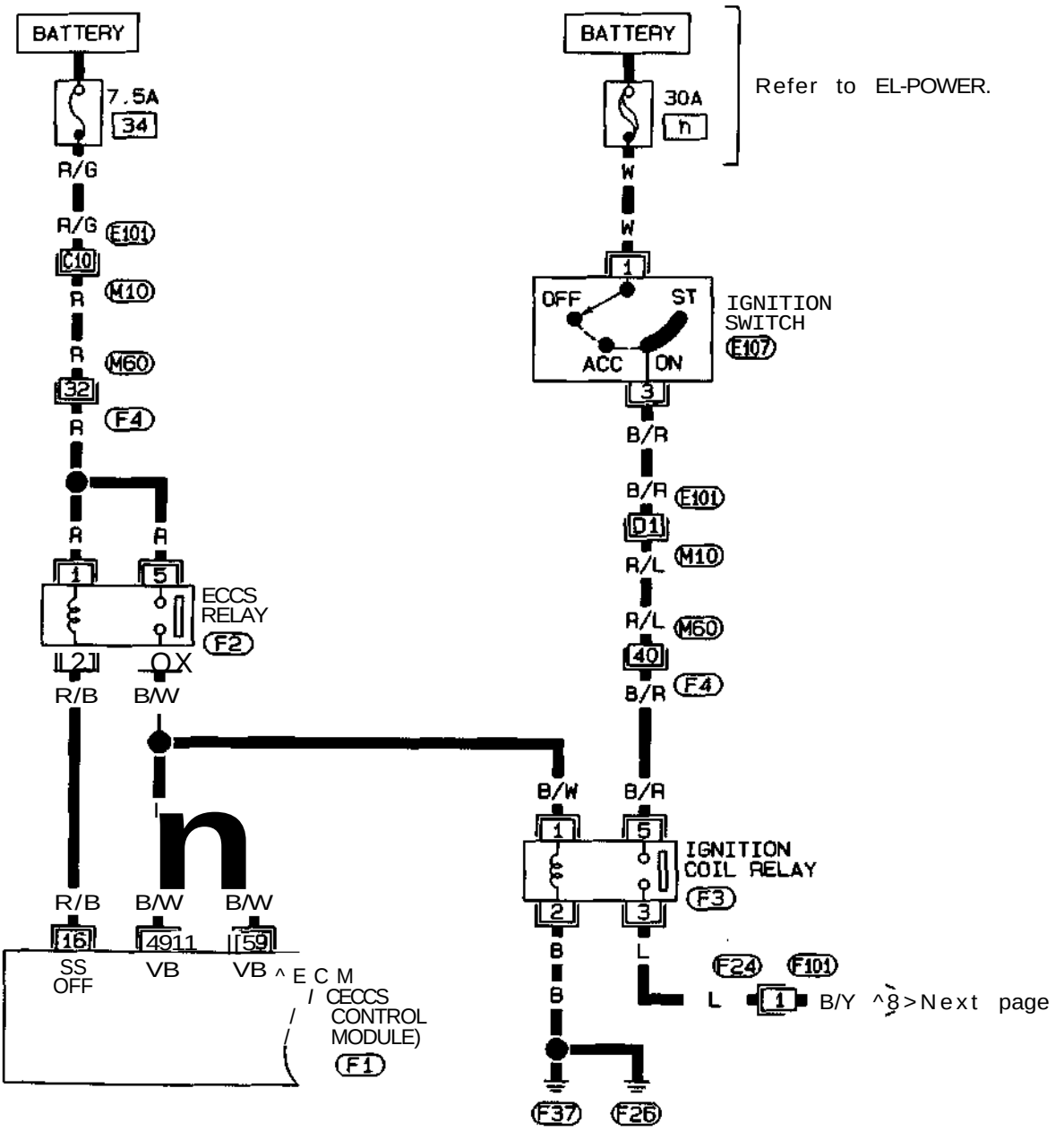


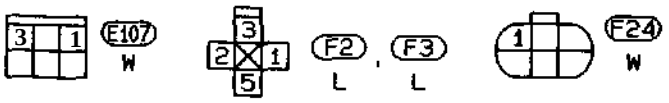
SEF829P

Diagnostic Procedure 26 (Cont'd)

RHD MODELS

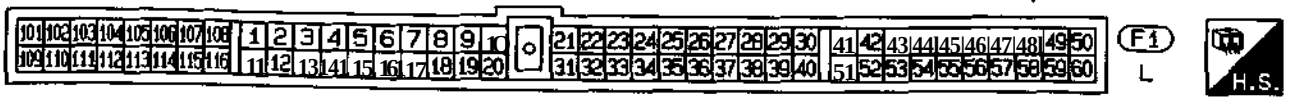
EOIGN/SG-03





Refer to last page (Foldout page).

M10, E101
M60, F4

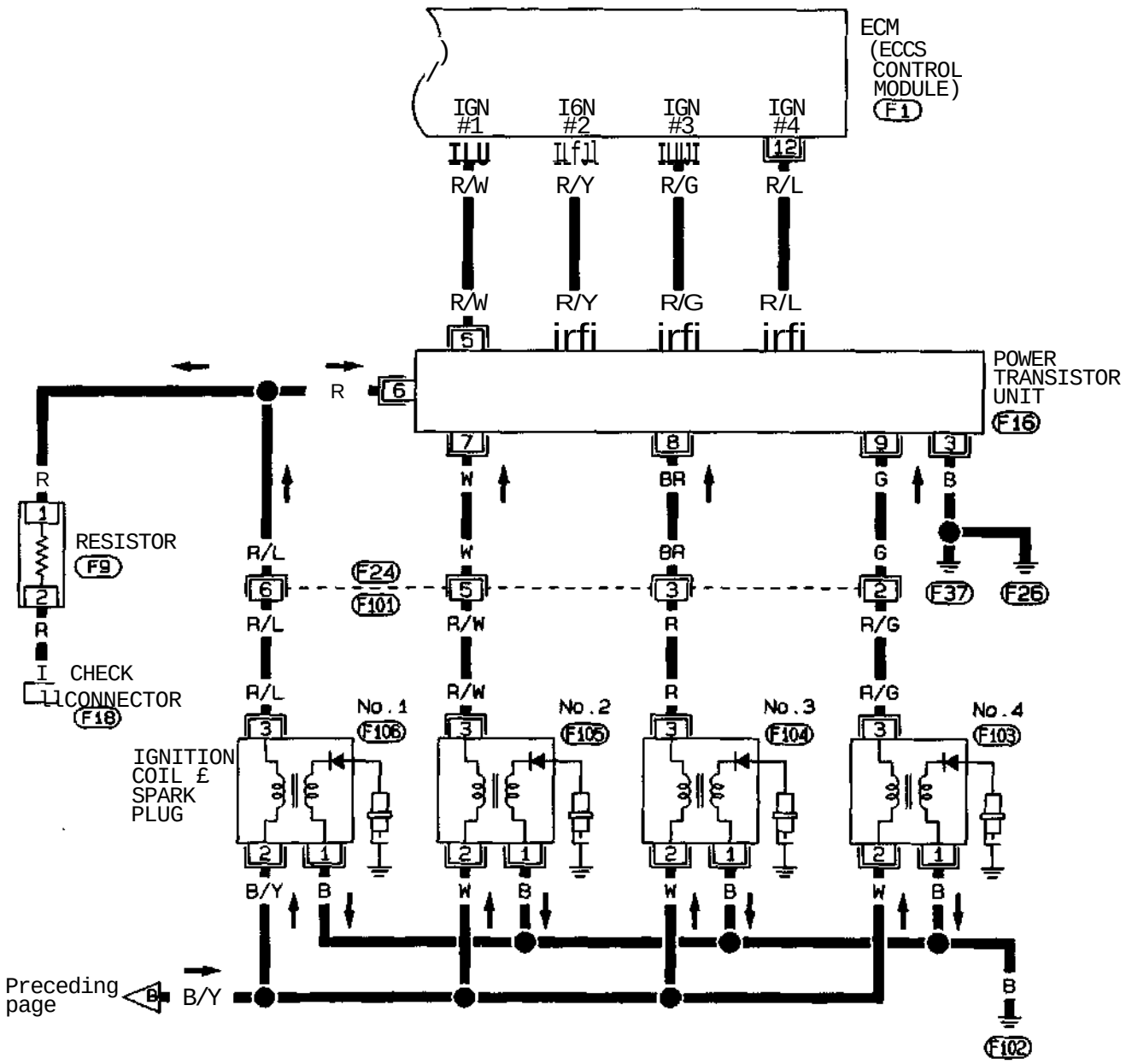


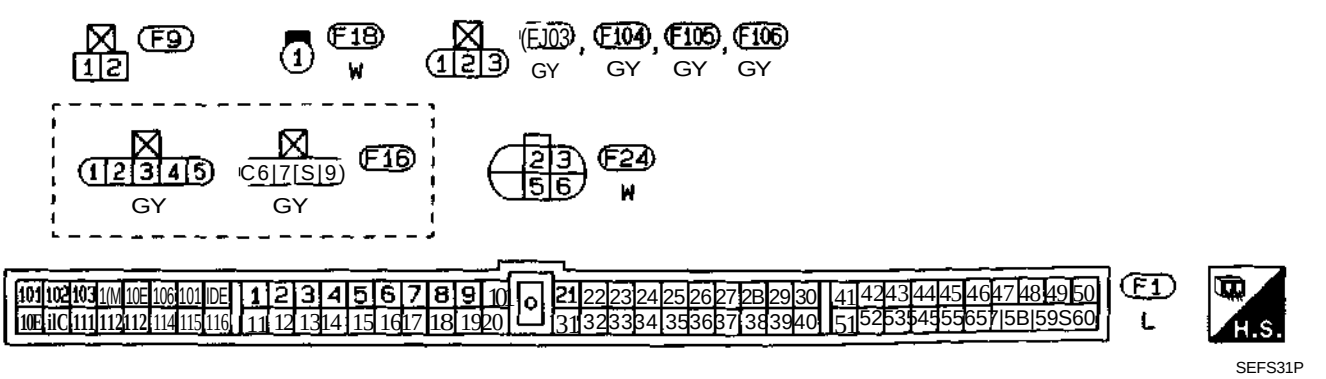
SEPB3OP

(It

Diagnostic Procedure 26 (Cont'd)

EC-IGN/SG-04

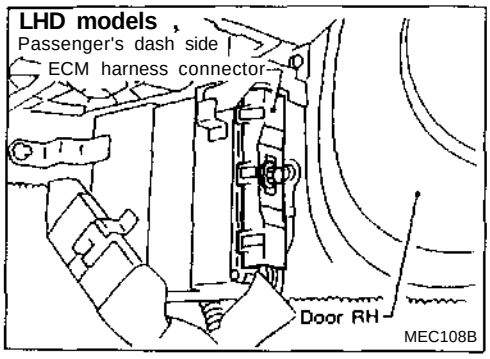


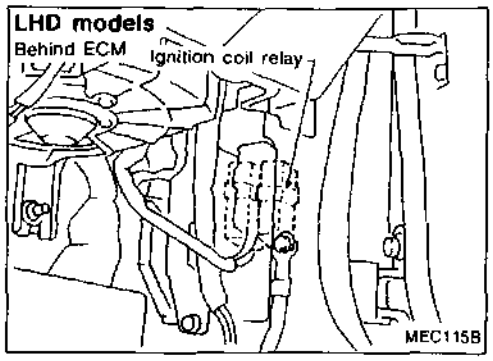


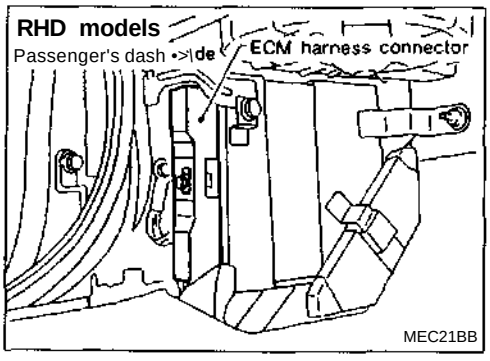
SEFS31P

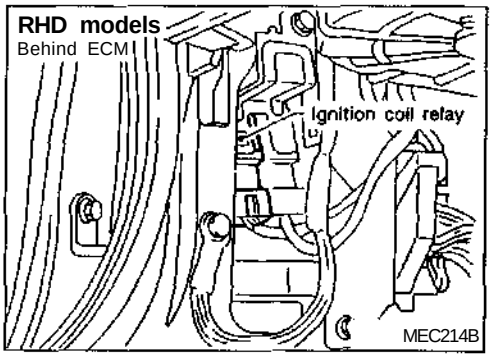
Diagnostic Procedure 26 (Cont'd)

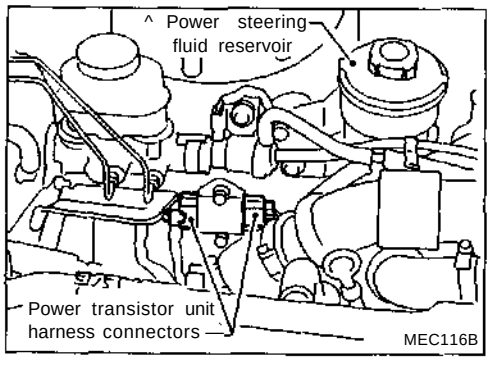
Harness layout

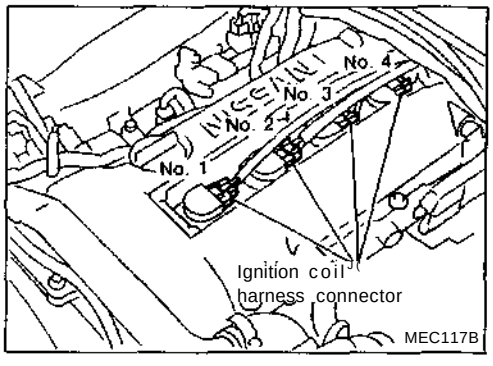




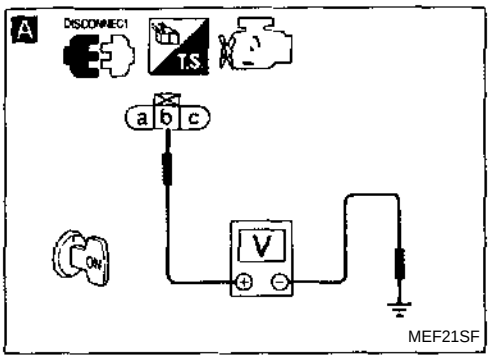


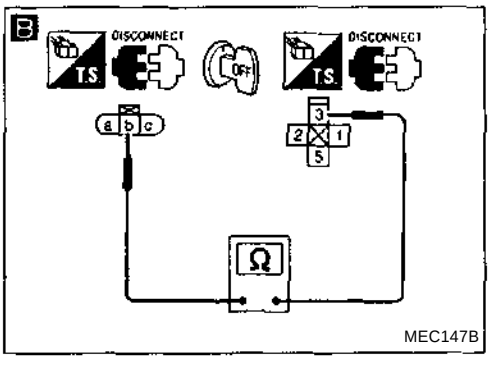


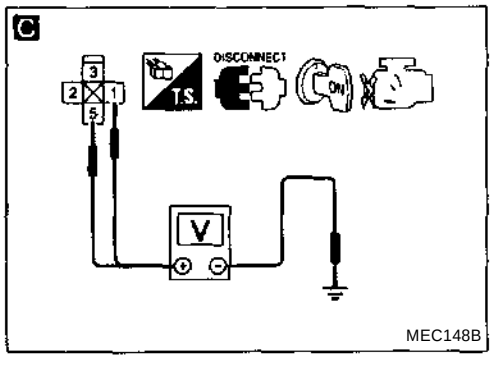


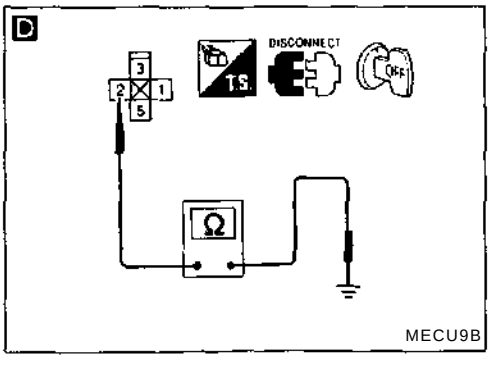


Diagnostic Procedure 26 (Cont'd)









INSPECTION START

A

CHECK POWER SUPPLY-I.
1) Disconnect ignition coil harness connectors.
2) Turn ignition switch "ON".
3) Check voltage between terminal ® and ground.
Voltage: Battery voltage

OK → Go to "CHECK GROUND CIRCUIT-M" on next page.

NG ↓

B

CHECK POWER SUPPLY-II.
1) Turn ignition switch "OFF".
2) Disconnect ignition coil relay.
3) Check harness continuity between terminal ® and lerminal (3),
Continuity should exist.

NG → Check the following
- Harness connectors (F24) , (FID?)
- Harness continuity between ignition coil and ignition coil relay

If NG, repair harness or connectors.

OK ↓

C

CHECK POWER SUPPLY-III.
1) Turn ignition switch "ON".
2) Check voltage between terminals *(f)* , (§) and ground.
Voltage: Battery voltage

NG → Check (he following.
- Harness connectors (EHU), (ma)
- Harness connectors (M6JT), (IT)
- Harness continuity between ignition coil relay and ignition switch
- Harness continuity between ignition coil relay and ECCS relay

If NG, repair harness or connectors.

OK ↓

D

CHECK GROUND CIRCUIT-!.
1) Turn ignition switch "OFF".
2) Check harness continuity between terminal (2) and engine ground-
Continuity should exist.

NG → Repair harness or connectors-

OK ↓

CHECK COMPONENT
(Ignition coil relay).
Refer lo "Electrical Components Inspection". {See page EC-206.)

NG → Replace ignition coil relay.

OK ↓

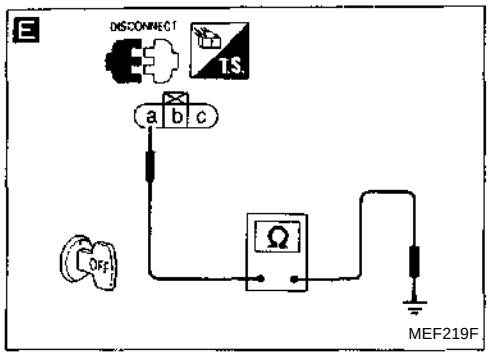
Disconnect and reconnect harness connectors in the circuit. Then retest-

Trouble is not lixed. ↓

Check ECM pin terminals for damage or She connection of ECM harness connector. Reconnecl ECM harness connector and retest.

Diagnostic Procedure 26 (Cont'd)

E



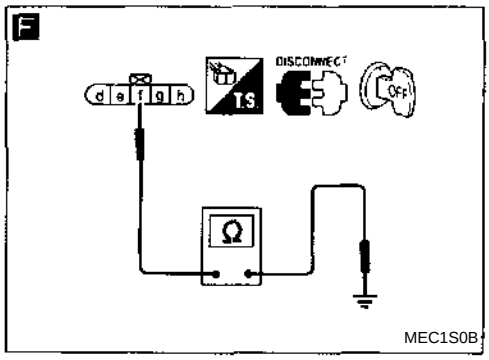
MEF219F

CHECK GROUND CIRCUtT-ll.
1) Turn ignition switch "OFF''
Q| 2} Check harness continuity between terminal (a) and engine ground.
Continuity should exist.
3) Disconnect power transisSor unit harness connector.
g 4) Check harness continuity between terminal 0 and engine ground.
Continuity should exist.

NG → Repair harness or connectors

OK ↓

F



MEC1S0B

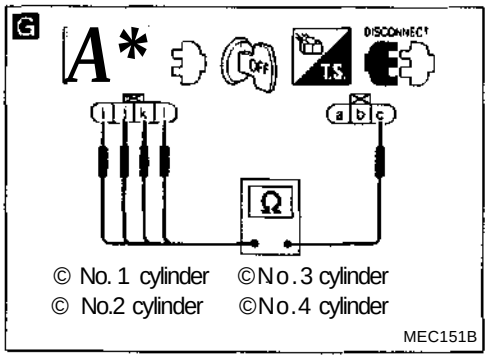
CHECK OUTPUT SIGNAL CIRCUIT.
[ej 1) Check harness continuity between terminals (7), (j). ®, ® and terminal ©-
Continuity should exist.
2) Disconnect ECM harness connector.
|J] 3) Check harness continuity between following terminals
© - ® © - ®
© - ® © - ®
Continuity should exist.

NG → Check the following.
- Harness conneciors (fiT), (ruff)
- Harness connectors (M60), (F4) (LHD models)
- Harness connectors (Tez), (HST) (LHD models)
- Harness connectors (MIO). (ffffl) (LHD mode!s)
- Harness continuity between ignition coil and power transistor unit
- Harness continuity between ECM and power transistor unit

If NG, repair harness or connectors.

OK ↓

G



© No. 1 cylinder ©No.3 cylinder
© No.2 cylinder ©No.4 cylinder
MEC151B

CHECK COMPONENTS
(Ignition coil and power transistor unit).
Refer to "Electrical Components Inspection". (See pages EC-202.)

NG → Replace malfunctioning component(s).

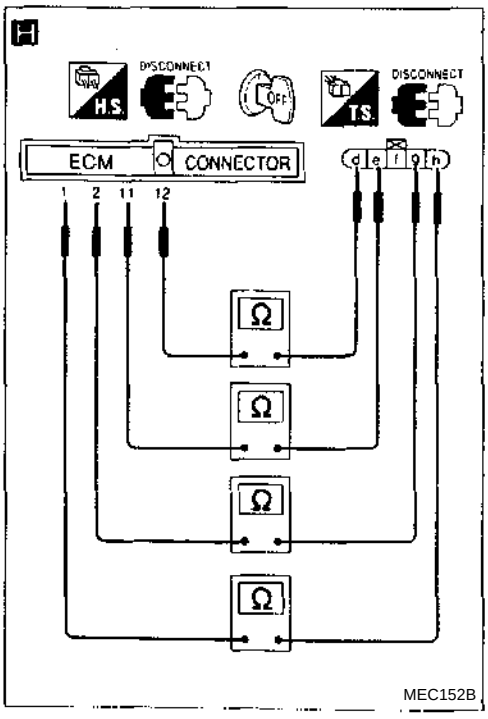
OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed- ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

H

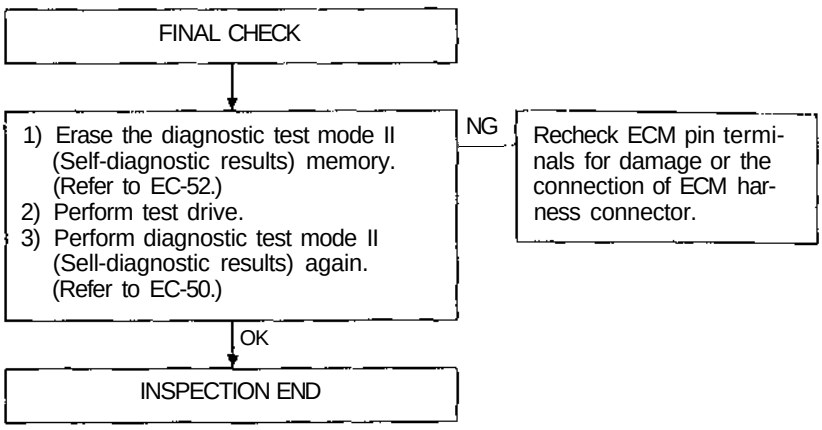


MEC152B

(fl

Diagnostic Procedure 26 (Cont'd)

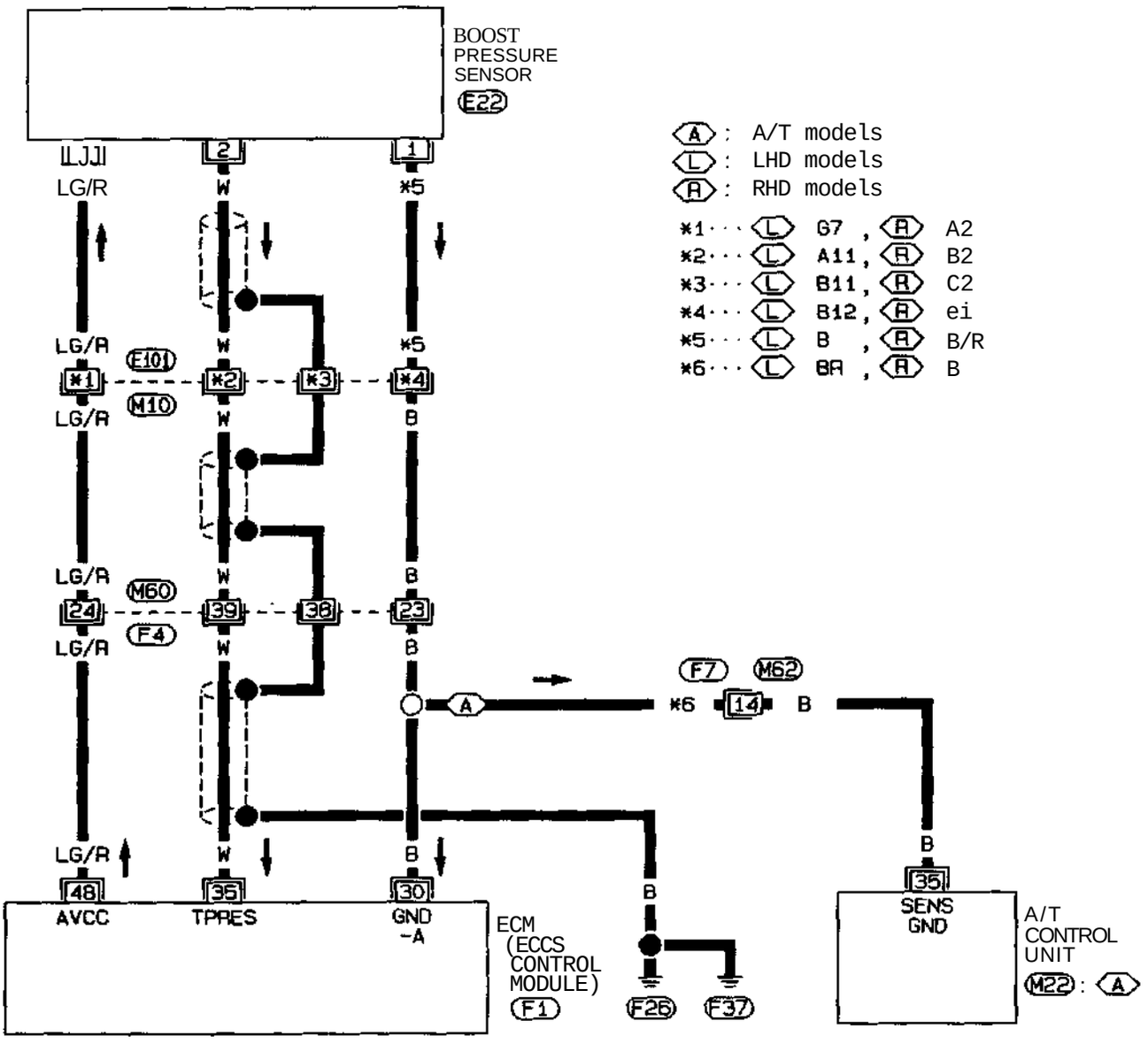
Perform FINAL CHECK by the following procedure after repair is completed.

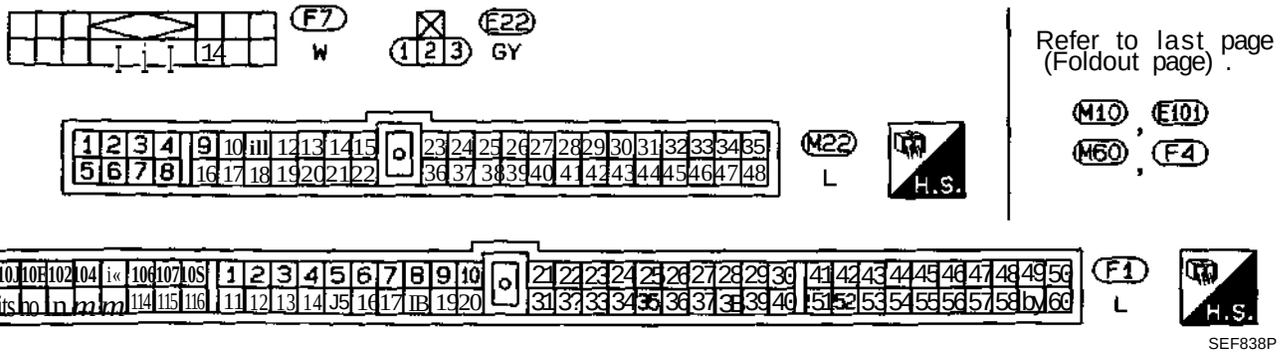


Diagnostic Procedure 27

BOOST PRESSURE SENSOR (Diagnostic trouble code No. 26)

EC-BOOST-01





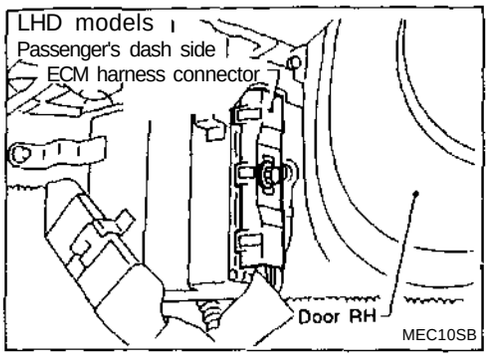
Refer to last page (Foldout page).

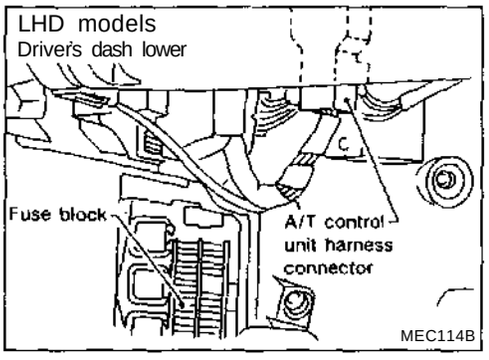
M10, E101
M60, F4

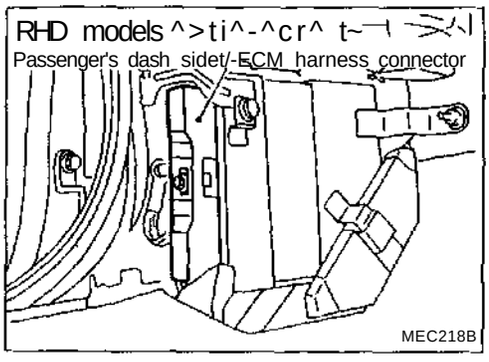
SEF838P

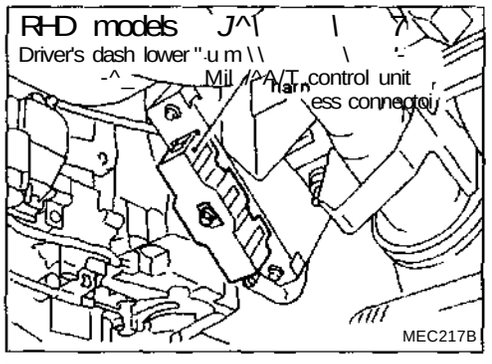
Diagnostic Procedure 27 (Cont'd)

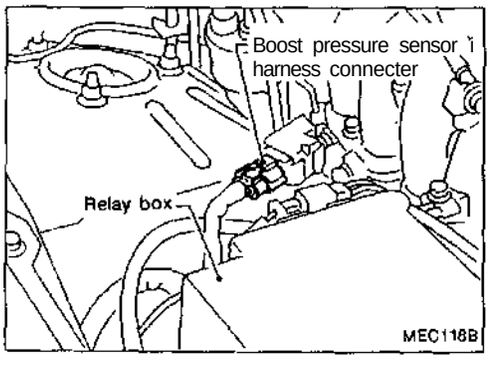
Harness layout

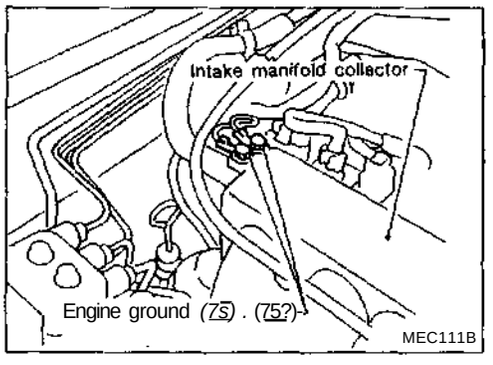




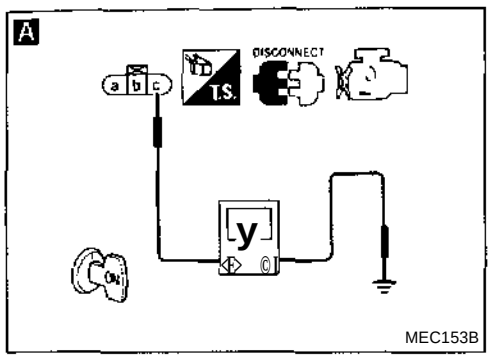


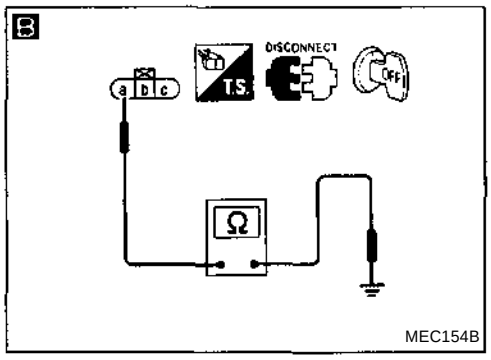


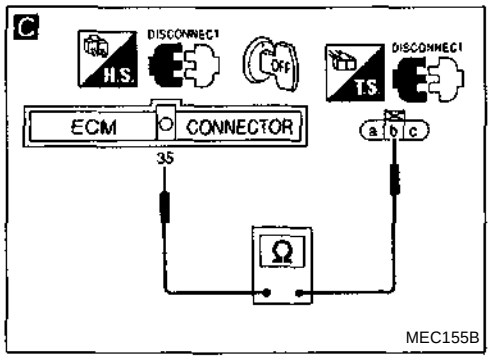




Diagnostic Procedure 27 (Cont'd)







INSPECTION START

A

CHECK POWER SUPPLY.
1) Disconnect boost pressure sensor harness connector.
2) Turn ignition switch "ON",
3) Check voltage between terminal © and ground.
Voltage: Approximately 5V

NG → Check the followíng.
- Harness connectors
- Harness connectors (Mm), (EIDT)
- Harness continuity between ECM and boost pressure sensor

If NG, repair harness or connectors.

OK ↓

B

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Loosen and retighien ground screws.
3) Check harness continuity between terminal ® and engine ground.
Continuity should exist.

NG → Check the following.
- Harness connectors (IT), (MM)
- Harness connectors **(M10). (E101)**
- Harness connectors GD. C^D (A/T models)
- Harness continuity between ECM and boost pressure sensor
- Harness continuity between A/T control unit and boost pressure sensor

If NG, repair harness or connectors.

OK ↓

C

CHECK INPUT SIGNAL CIRCUIT.
1} Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal © and terminal **(E).**
Contlnuity should exist.

NG → Check the following.
- Harness connectors (F4).(Him)
- Harness connectors (ivim), (E101)
- Harness continuity between ECM and boost pressure sensor

if NG, repair harness or connectors.

OK ↓

CHECK COMPONENT
(Boost pressure sensor).
Refer to "Electrical Components Inspection" (See page EC-206.)

NG → Replace boost pressure sensor.

OK ↓

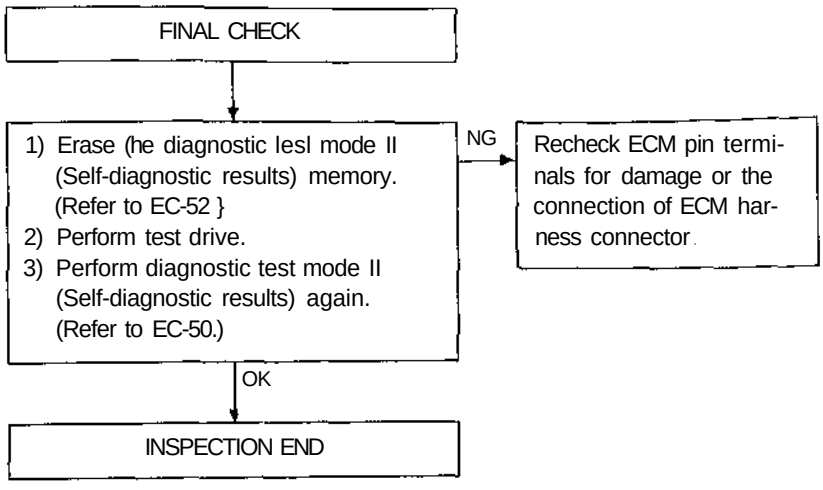
Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 27 (Cont'd)

Perform FINAL CHECK by the following procedure after repair is completed.



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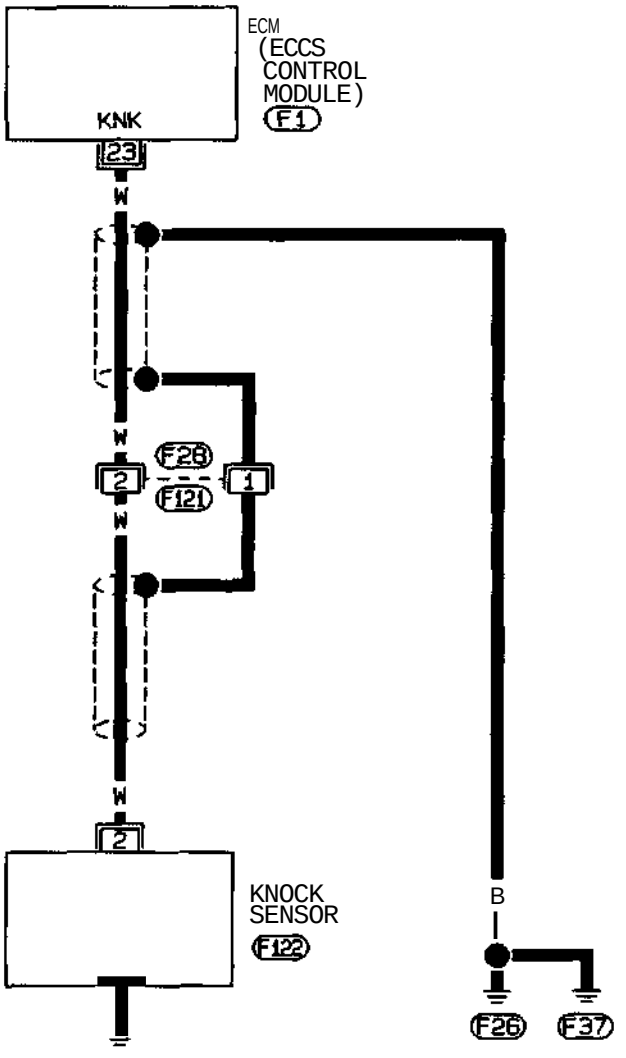
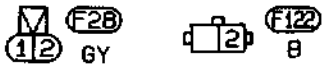
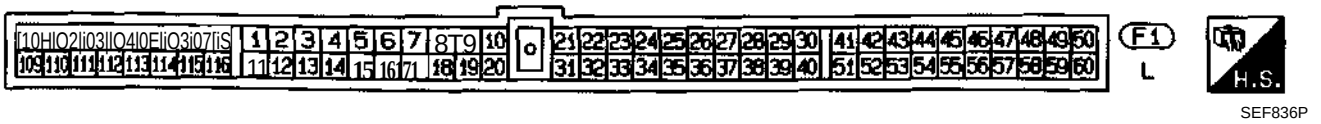
Diagnostic Procedure 28

KNOCK SENSOR {Diagnostic trouble code No. 34)

EOKS-01



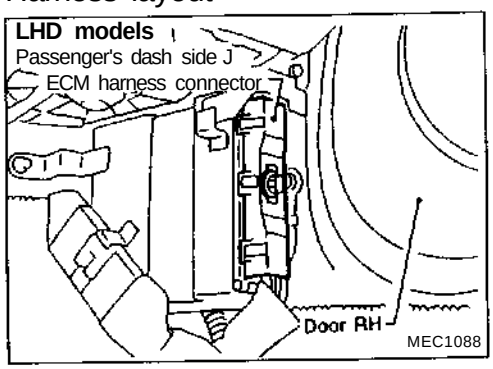


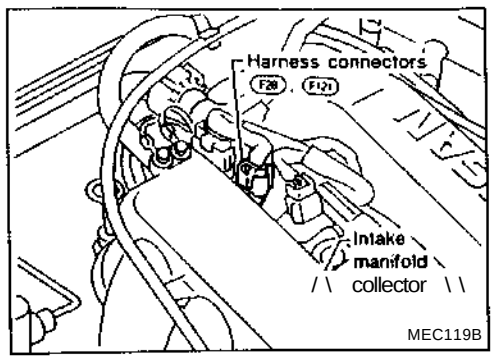


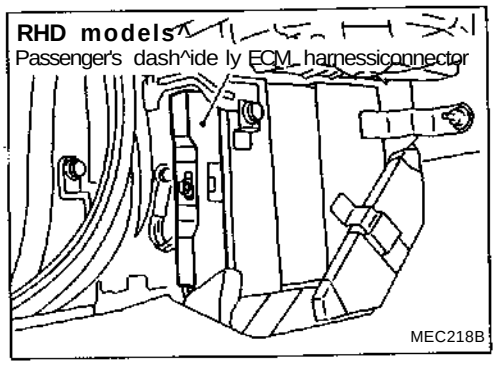
SEF836P

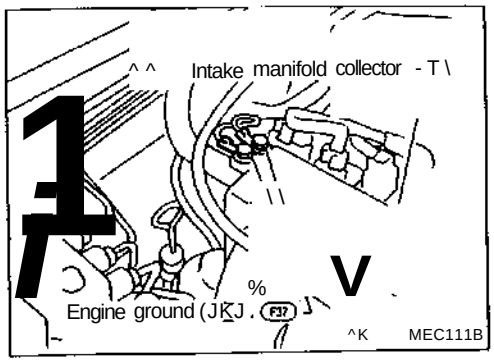
Diagnostic Procedure 28 (Cont'd)

Harness layout

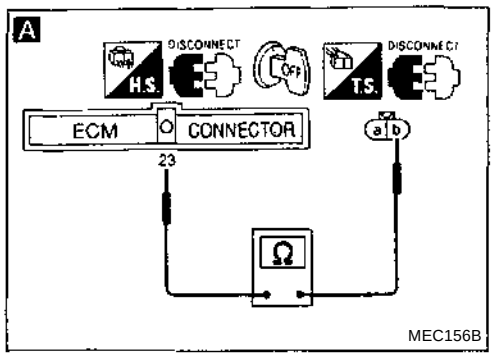








Diagnostic Procedure 28 (Cont'd)



INSPECTION START

0

CHECK INPUT SIGNAL CIRCU1T-
1) Disconnect ECM harness connector and harness connectors CfHD• (EUD
2) Check harness continuity between terminal ® and ECM terminal @
Continuity should exist.

NG → Repair harness or connectors.

OK

Loosen and retighten ground screws.

CHECK COMPONENT
{Knock sensor).
Refer to "Electrical Components Inspection" (See page EC-205.)

NG → Replace knock sensor.

OK

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is fixed

Check ECW pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Perform FINAL CHECK by the following procedure after repair is completed.

FINAL CHECK

1) Erase the diagnostic test mode II (Self-diagnostic results) memory. (Refer to EC-52.)
2) Perform test drive.
3) Perform diagnostic test mode II (Self-diagnostic results} again. (Refer to EC-50.)

NG → Recheck ECM pin terminals for damage or the connection of ECM harness connector.

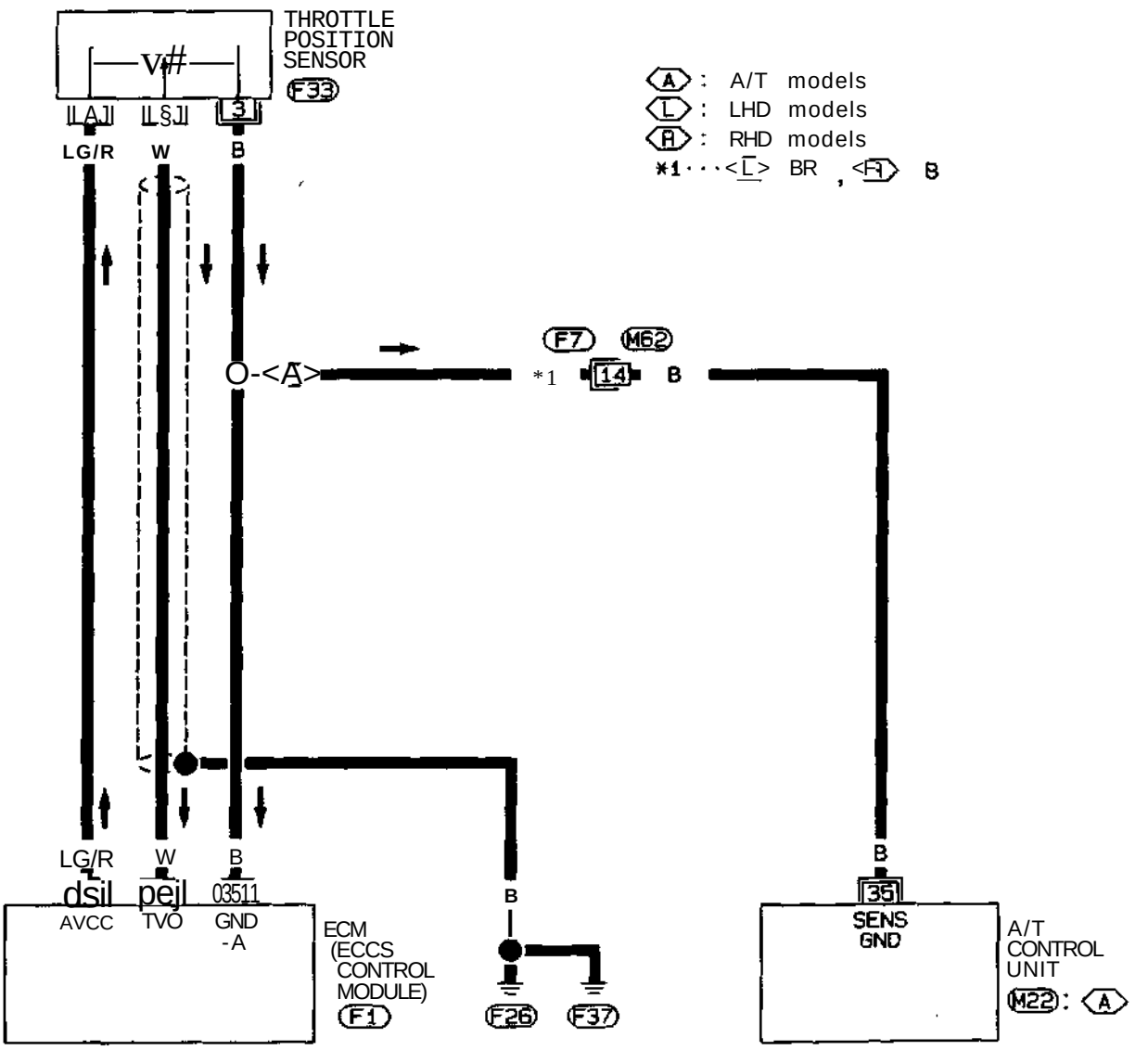
OK

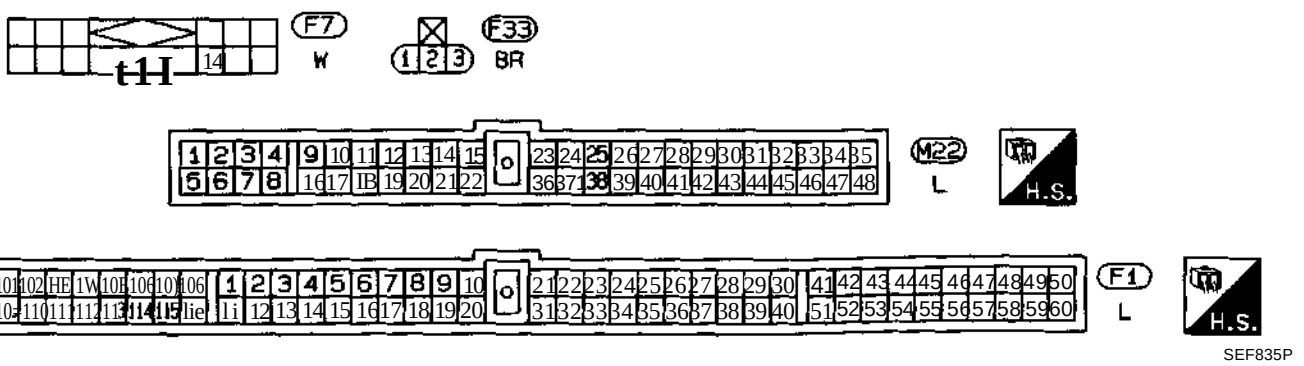
INSPECTION END

Diagnostic Procedure 29

THROTTLE POSITION SENSOR (Diagnostic trouble code No. 43)

EC-TPS-01

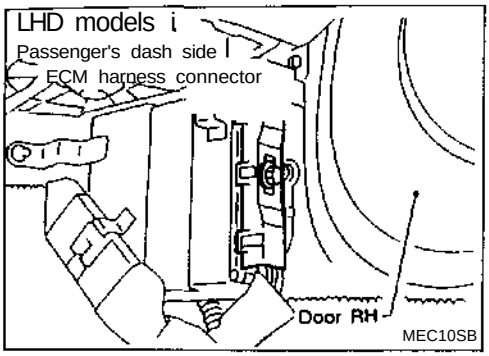


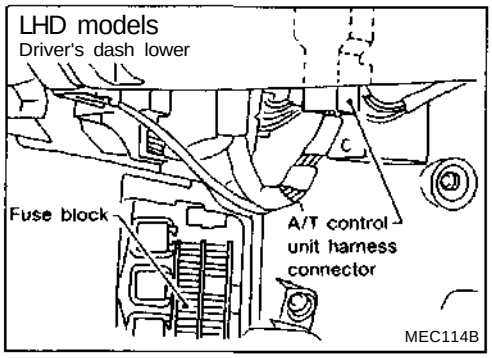


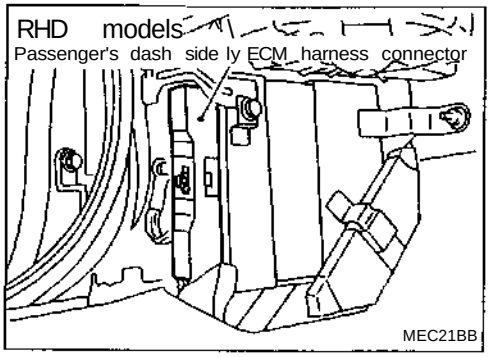
SEF835P

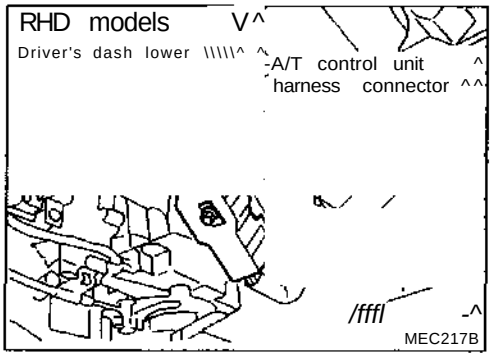
Diagnostic Procedure 29 {Cont'd)

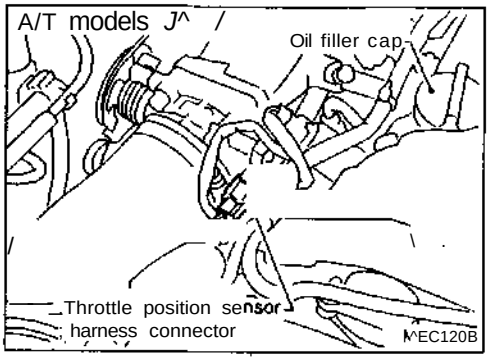
Harness layout

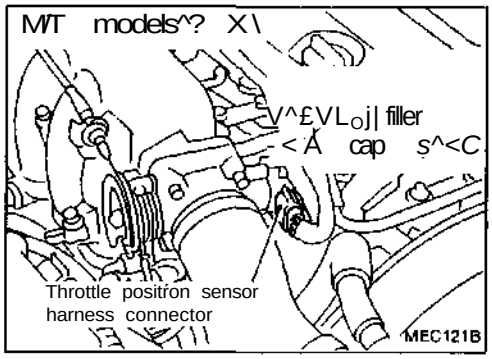


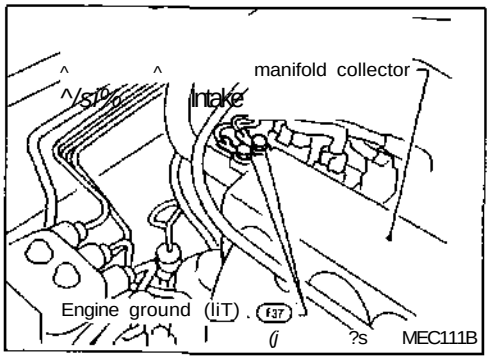




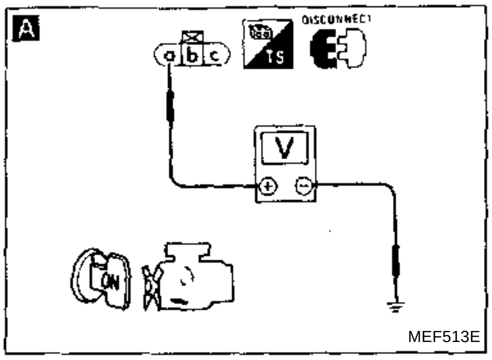




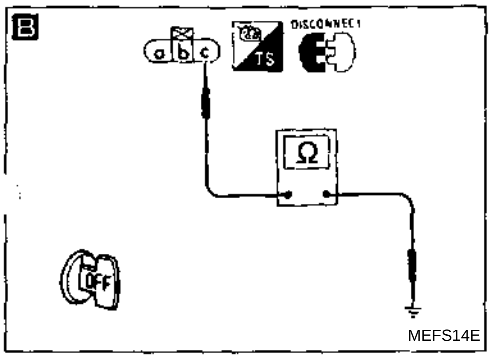




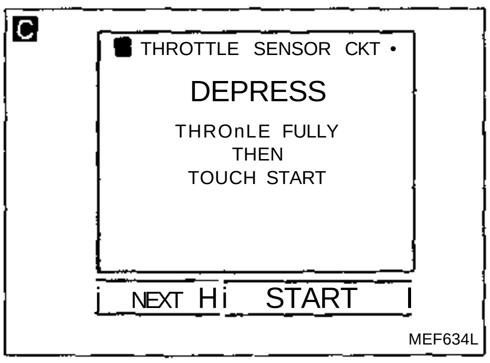
Diagnostic Procedure 29 (Cont'd)



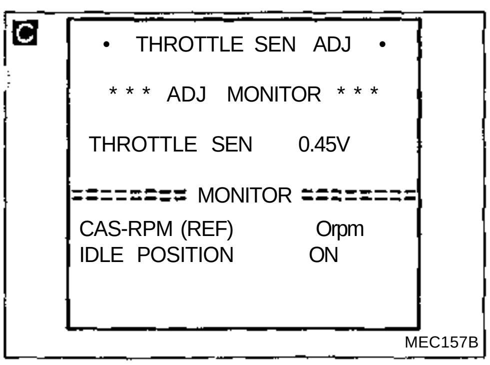
MEF513E



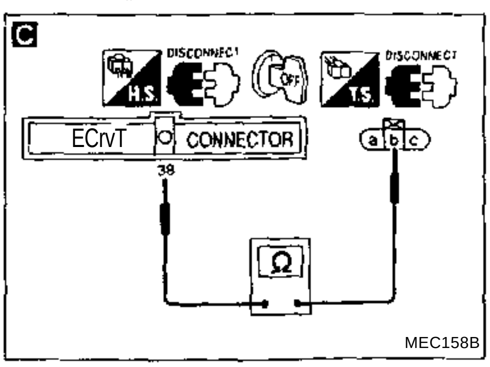
MEFS14E



MEF634L



MEC157B



MEC158B

INSPECTION START

A

CHECK POWER SUPPLY.
1) Disconnect throttle position sensor harness connector.
2) Turn ignition switch "ON".
3) Check voltage between terminal ⓐ and ground.
Voltage: Approximately SV

- NG → Repair harness or connectors.
- OK ↓

B

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Loosen and retighten ground screws.
3) Check harness continuity between terminal © and engine ground.
Continuity should exist.

- NG → Check the following.
  - Harness connectors OFT), (jim) (A/T models)
  - Harness continuity between ECM and throttle position sensor
  - Harness continuity between A/T control unit and throttle position sensor

  If NG, repair harness or connectors.
- OK ↓

C

CHECK INPUT SIGNAL CIRCUIT.
1) Reconnect lhrottle position sensor harness connector.
2) Turn ignition switch "ON".
3) Perform "THROTTLE SENSOR CKT" or "THROTTLE POSI SEN CKT" in "FUNCTION TEST" mode with CONSULT.

OR

3) Read "THROTTLE SEN" or "THRTL POS SEN" signal in "WORK SUPPORT" mode with CONSULT.
Throttle valve fully closed:
0.35 - 0.65V
Throttle valve fully open:
Approx. 4.0V

OR

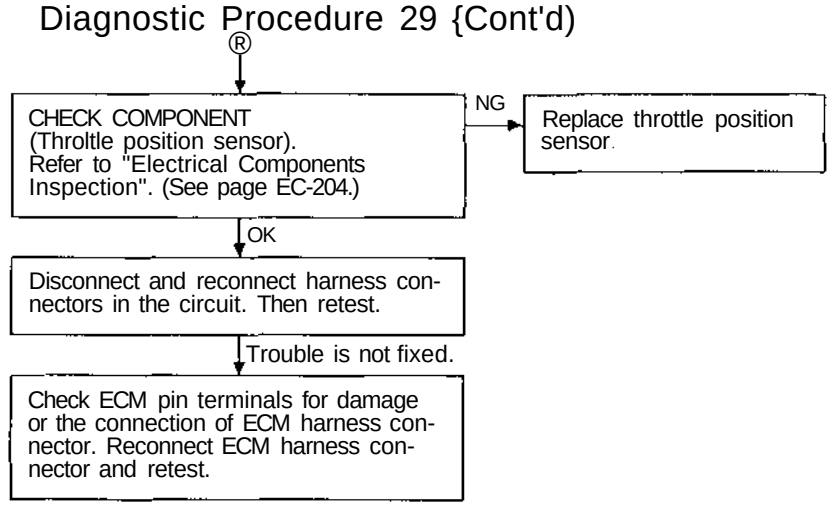
1) Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal @ and terminal ®.
Continuity should exist.

- NG → Repair harness or connectors.
- OK ↓

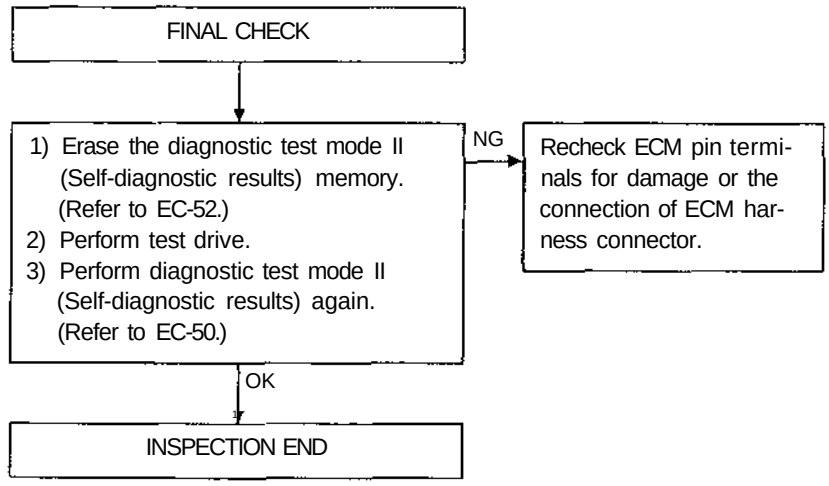
Ⓐ

EC

Diagnostic Procedure 29 {Cont'd)



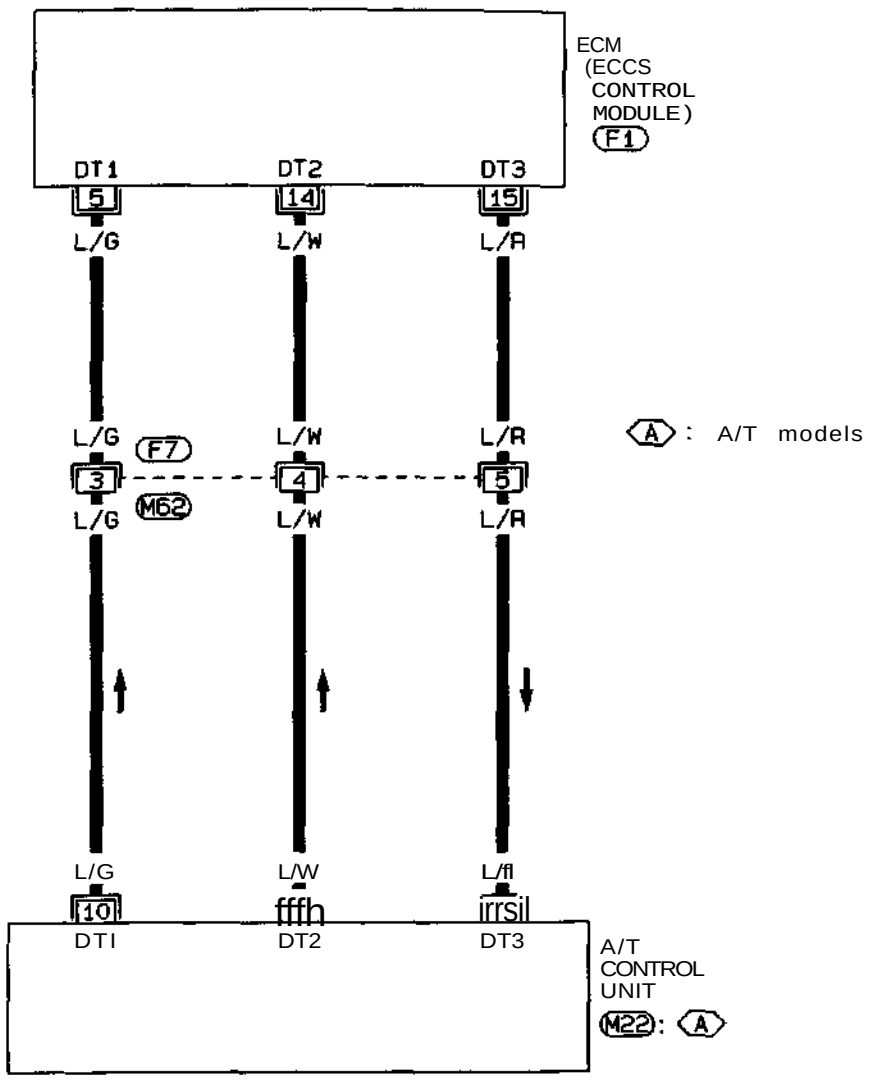
Perform FINAL CHECK by the following procedure after repair is completed.

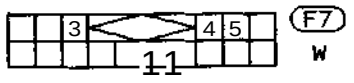


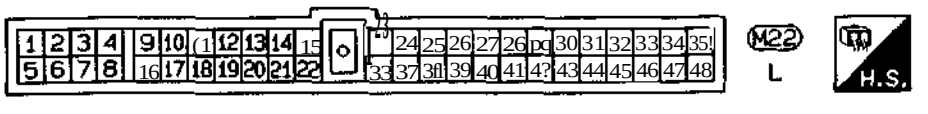
Diagnostic Procedure 30

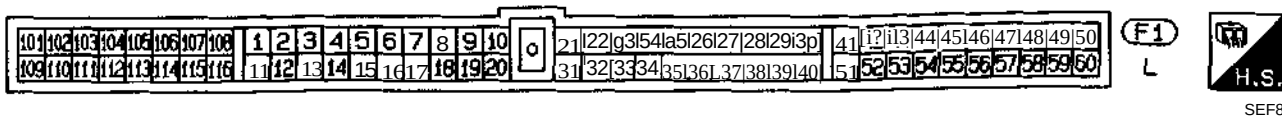
A/T CONTROL (Diagnostic trouble code No. 54)

EC-AT/C-01





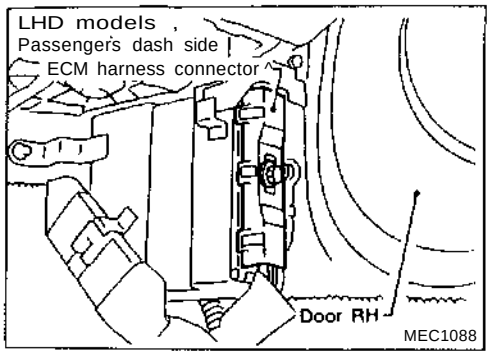


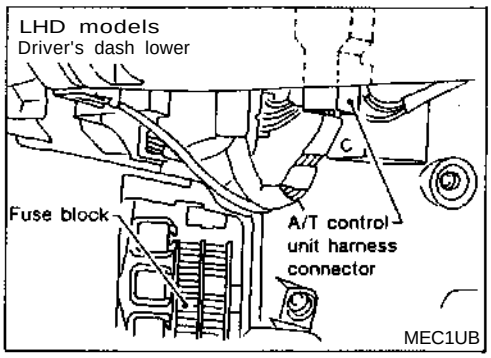


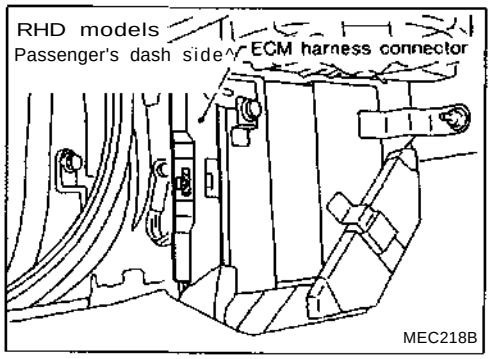
SEF839P

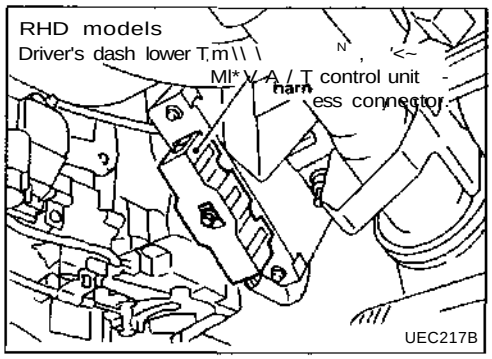
Diagnostic Procedure 30 (Cont'd)

Harness layout

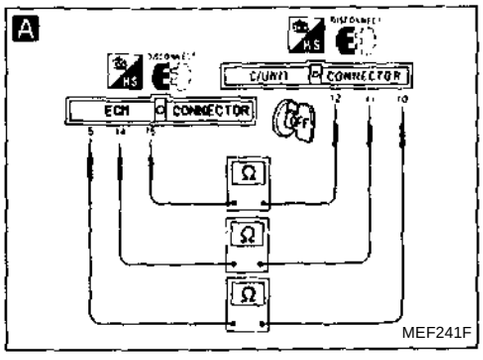








Diagnostic Procedure 30 (Cont'd)



INSPECTION START

A

CHECK INPUT SIGNAL CIRCUIT
1) Disconnect ECM harness connector and A/T control unit harness connector.
2) Check harness continuity between ECM lerminal (S) and terminal ®, ECM terminal @ and terminal © , ECM terminal © and terminal @.
Conlinuity should exist.

NG → Check the following.
- Harness connectors
- Harness continuity between ECM and A/T control unit

If NG, repair harness or connectors

OK

Disconnect and reconnect harness connectors in the circuit. Then revest.

Trouble is not fixed.

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Perform FINAL CHECK by the following procedure after repair is completed.

FINAL CHECK

1) Erase the diagnostic test mode II (Self-diagnostic results) memory (Refer to EC-52.)
2) Perform test drive.
3) Perform diagnostic test mode II (Self-diagnostic results) again. (Refer to EC-50.)

NG → Recheck ECM pin terminals for damage or the connection of ECM harness connector.

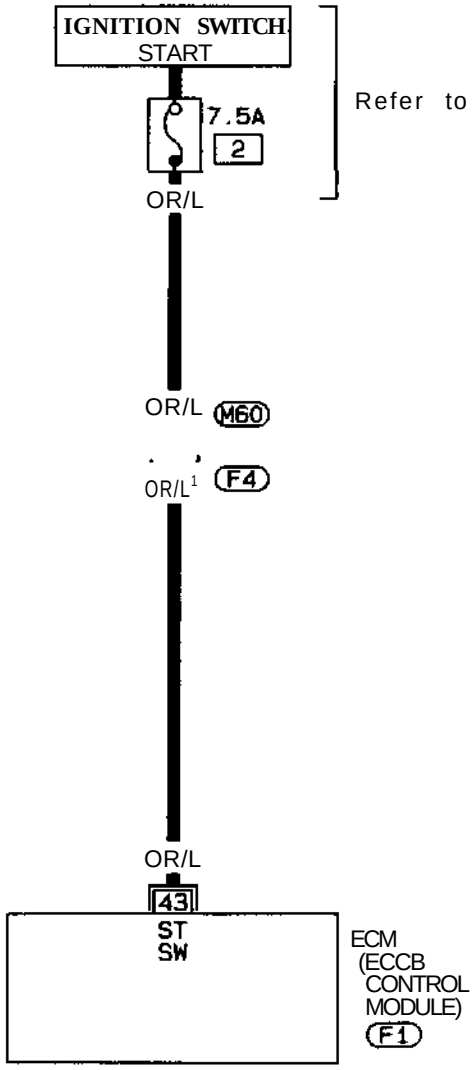
OK

INSPECTION END

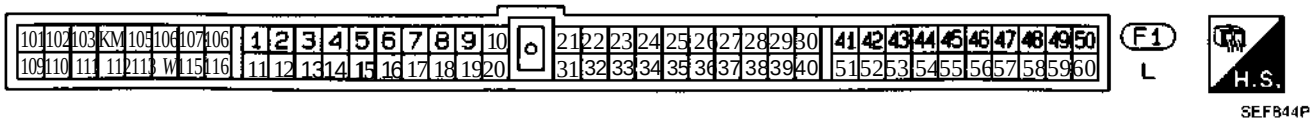
Diagnostic Procedure 31

START SIGNAL (Not self-diagnostic item)

EC-S/SIG-01



Refer to last page
(Foldaut page) .
M60 , F4



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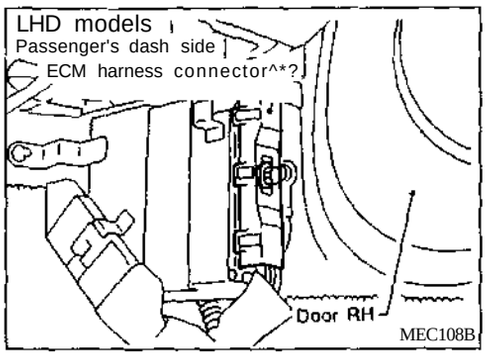
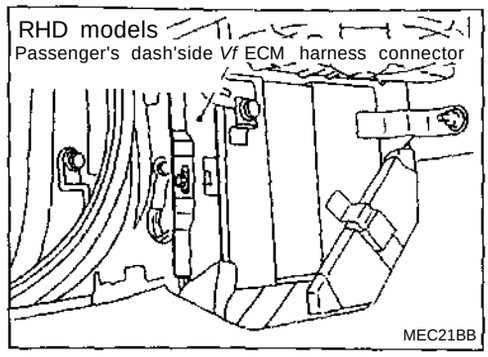
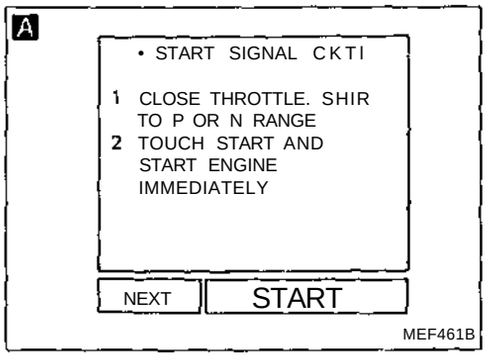
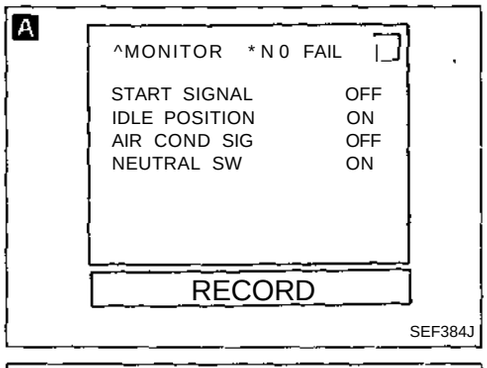
Diagnostic Procedure 31 (Cont'd)

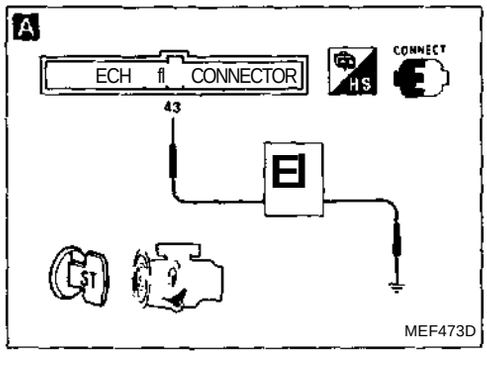
Harness layout

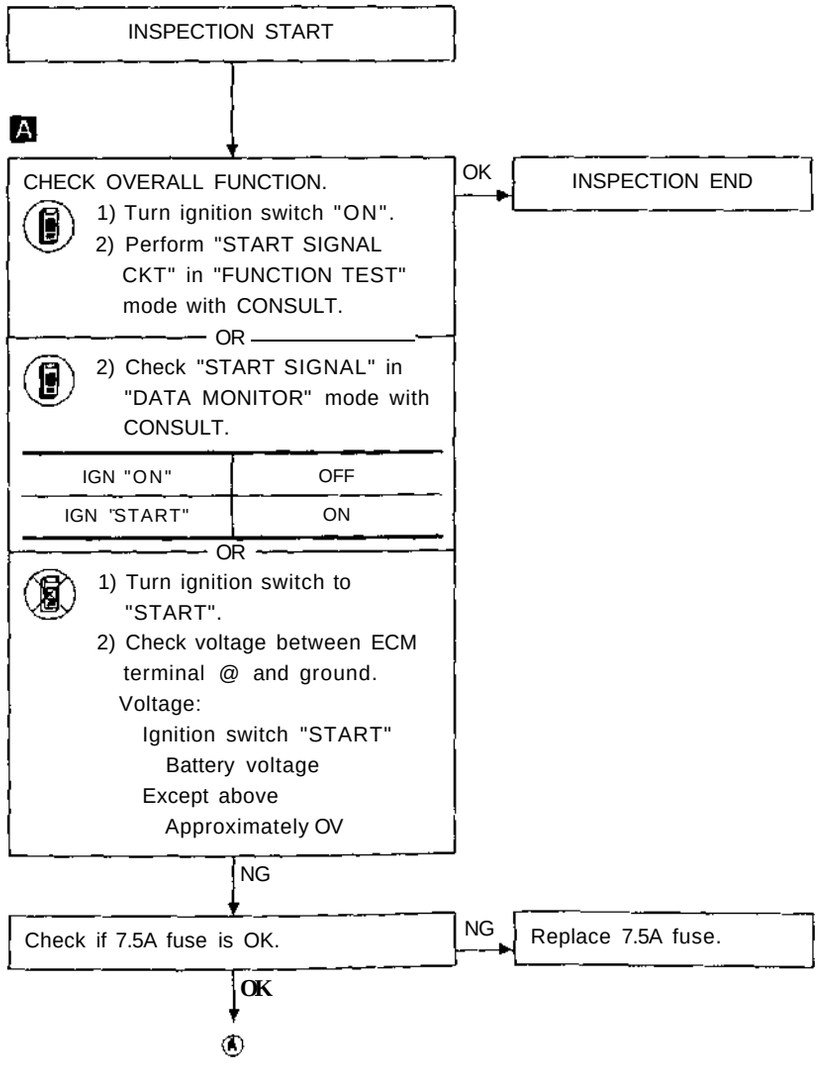




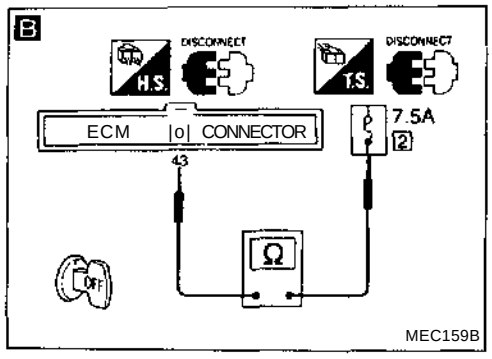








Diagnostic Procedure 31 (Cont'd)



Ⓡ

B

CHECK INPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector and 7.5A fuse.
3) Check harness continuity between ECM terminal @ and fuse block.
Continuity should exist.

NG →
Check the following.
- Harness connectors (F4), (M60)
- Harness continuity between ECM and fuse block

If NG. repair harness or connectors.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

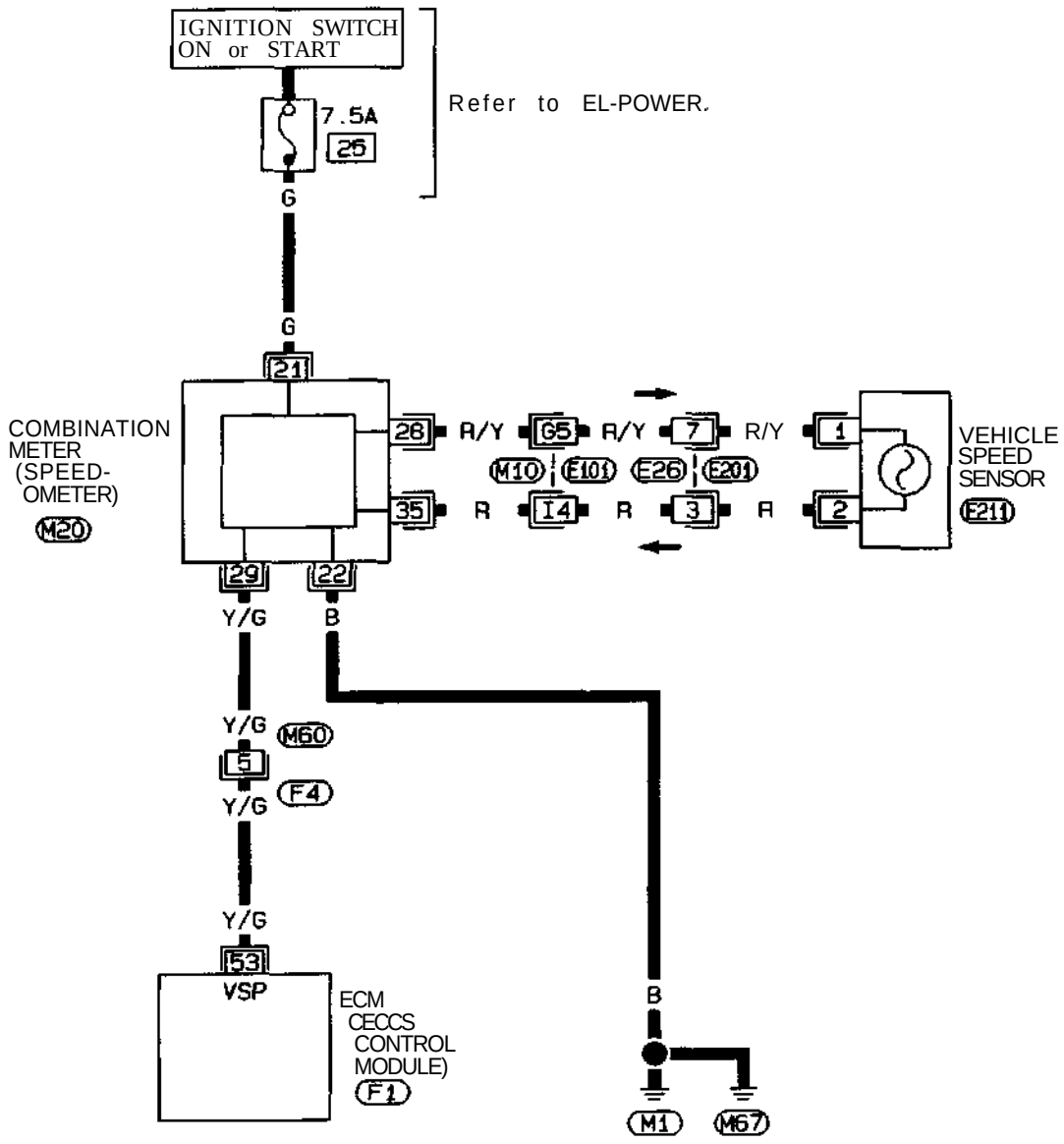
Trouble is not fixed ↓

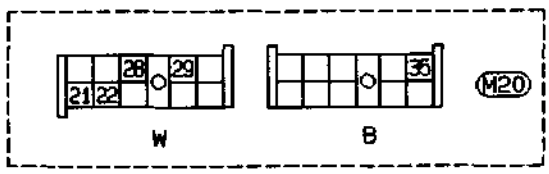
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

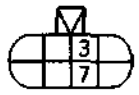
Diagnostic Procedure 32

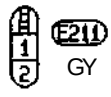
VEHICLE SPEED SENSOR (Not self-diagnostic item)

EC-VSS-O1



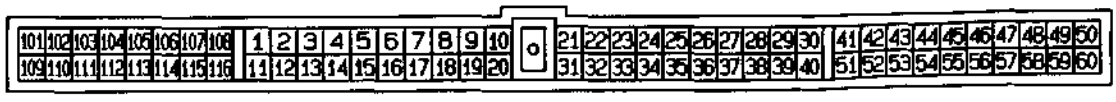






Refer to last page (Foldout page).

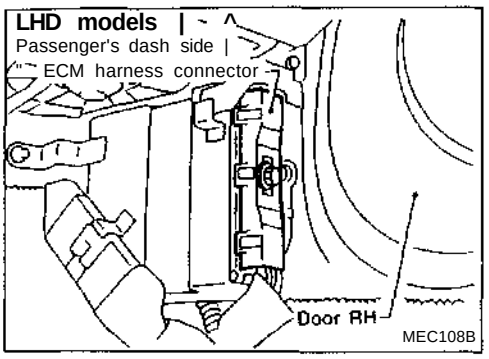
M10, E101
M60, F4

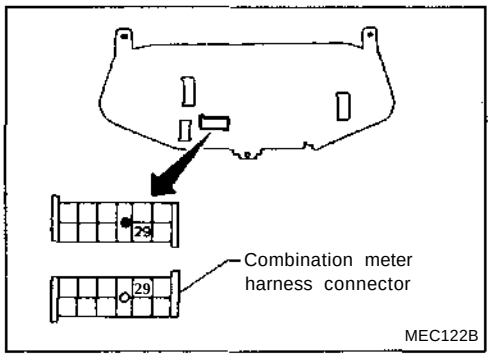


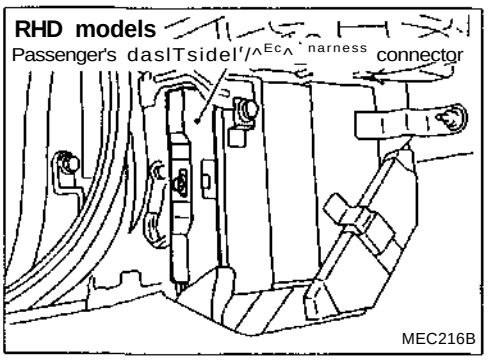
SEF337P

Diagnostic Procedure 32 (Cont'd)

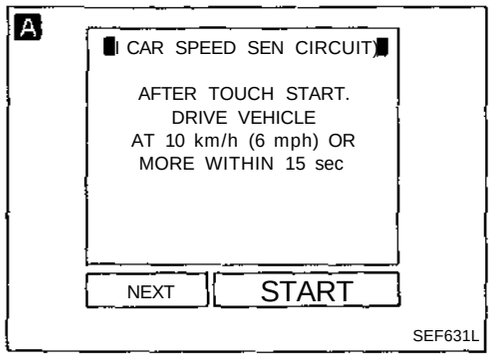
Harness layout

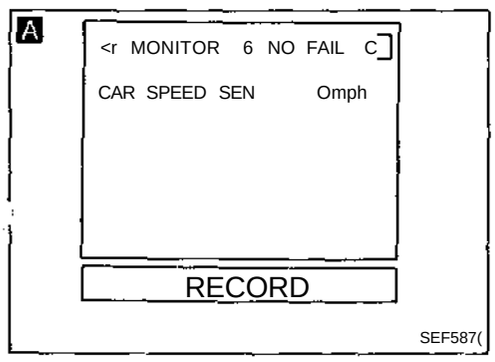


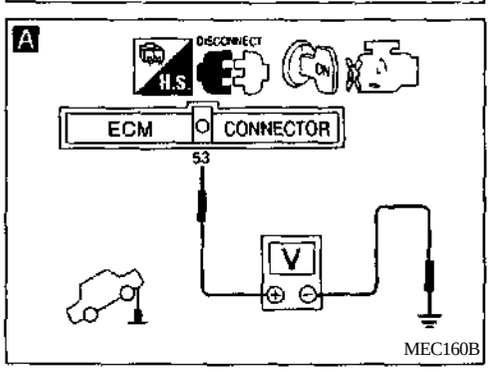


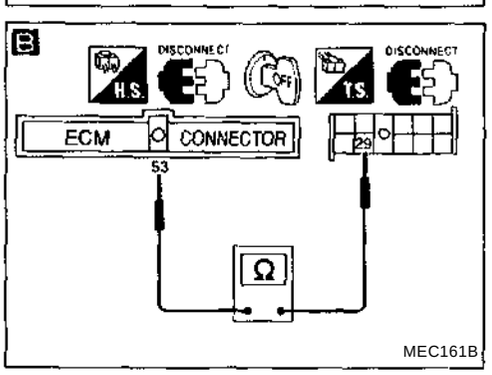


Diagnostic Procedure 32 (Cont'd)









INSPECTION START

A

CHECK OVERALL FUNCTION.
1) Jcick up drivs whssls.
2) Perform "CAR SPEED SEN CIRCUIT" or "VEHICLE SPEED SEN CKT" in "FUNCTION TEST" mode with CONSULT.

OK → INSPECTION END

H P

2) Read "CAR SPEED SEN" or "VHCL SPEED SE" signal in "DATA MONITOR" mode with CONSULT.
CONSULT value should be the same as the speedometer indication.

OR

2) Disconnect ECM harness connector.
3) Turn ignition switch "ON".
4) Rotate drive wheel by hand.
5) Check voltage between ECM terminal @ and body ground.
Voltage should vary between approx. 0 to 5V.

NG

CHECK SPEEDOMETER FUNCTION.
Make sure that speedometer functions properly.

NG → Check vehicle speed sensor and circuit.
(Refer to EL section.)

OK

in

CHECK INPUT SIGNAL CIRCUIT,
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector and combination meter harness connector.
3) Check harness continuity between ECM terminal @ and terminal @.
Continuity should extsl.

NG → Check the following.
- Harness connectors (IT), (im)
- Harness continuity between ECM and combination meter

If NG, repair harness or connectors.

OK

Disconnect and reconnect harness connectors in the circuit. Then retest.

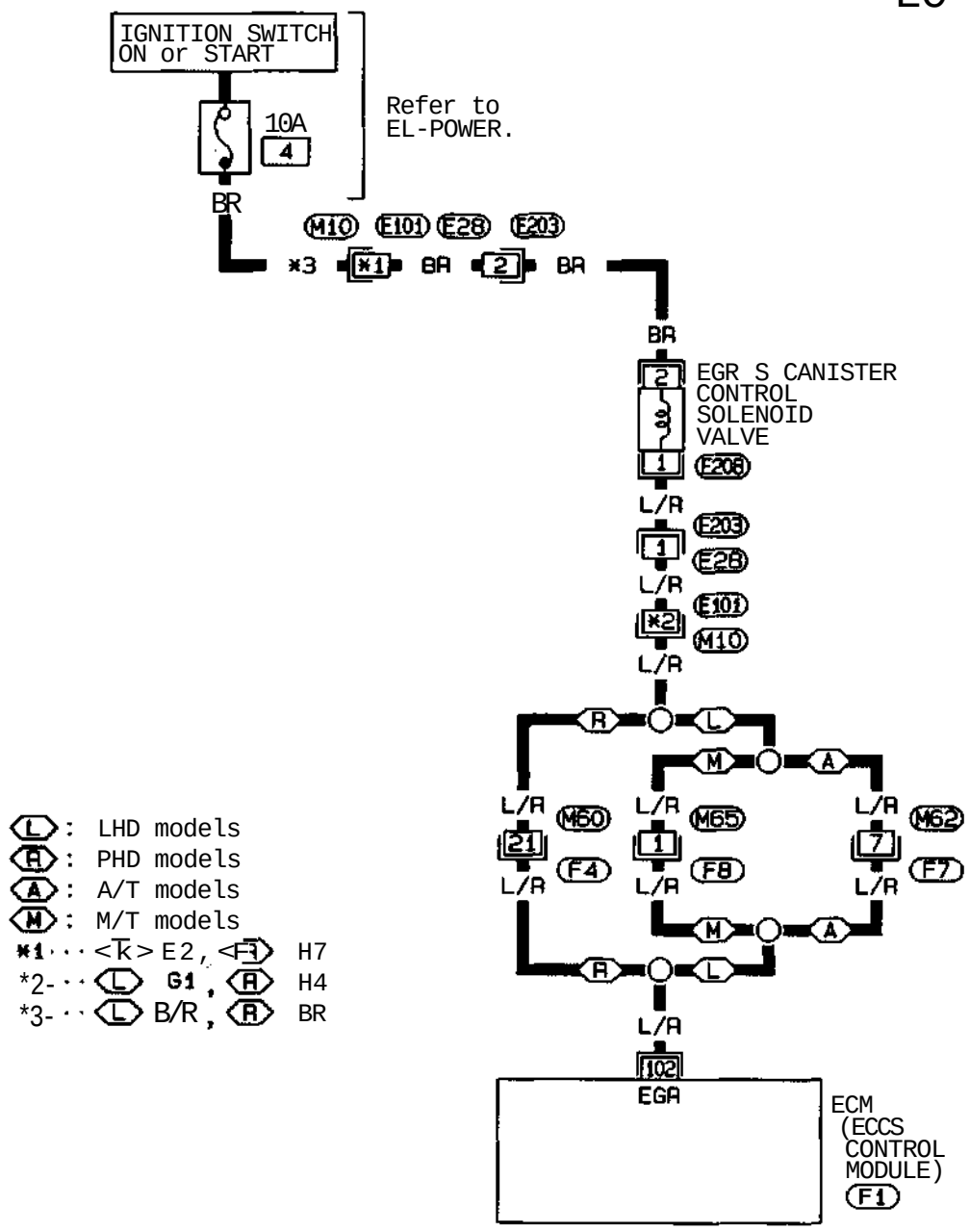
Trouble is not tixed.

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 33

EGR AND CANISTER CONTROL {Not self-diagnostic item)

EC-EGRC/V-01

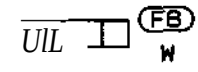


(L): LHD models
(R): PHD models
(A): A/T models
(M): M/T models
*1 ··· <K> E2, <F> H7
*2 ··· (L) G1, (R) H4
*3 ··· (L) B/R, (R) BR

E208 GTI) B

E203 (C1T2) GY

F7 W

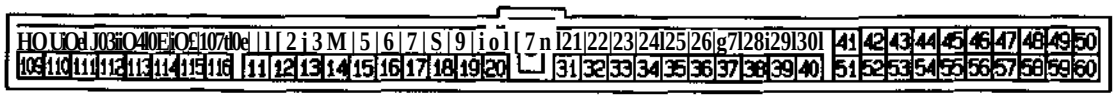


F8 W

Refer to last page (Foldout page).

M10, E101

M60, F4



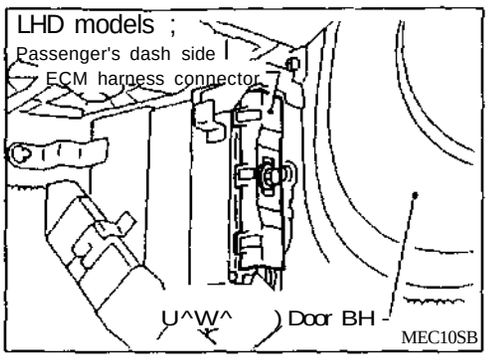
F1 L

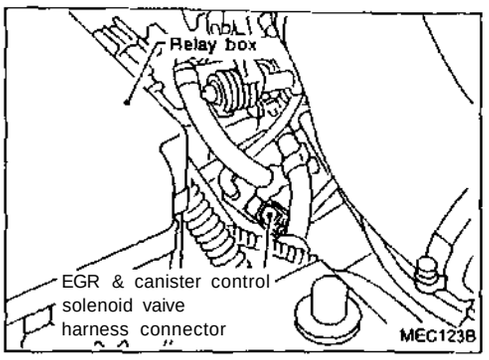
H.S.

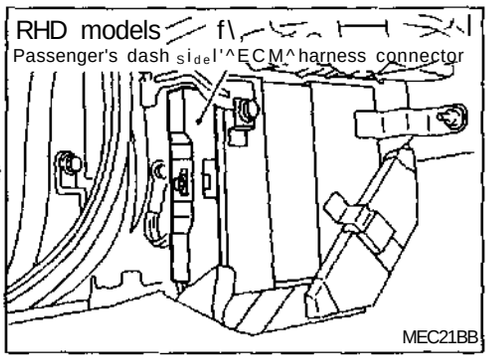
SEFB32P

Diagnostic Procedure 33 (Cont'd)

Harness layout







INSPECTION START

A

CHECK OVERALL FUNCTION.
1) Start engine and warm it up sufliciently.
2) Perform diagnostic test mode II (Self-diagnostic results).
Make sure thai diagnostic trouble code No. 12 is not displayed.
3) Make sure that EGR valve spring moves up and down {Use your finger) under the following conditions.
At idle:
Spring does not move.
Racing engine from idle to 3,000 rpm:
Spring moves up and down.

OK → INSPECTION END

NG

B

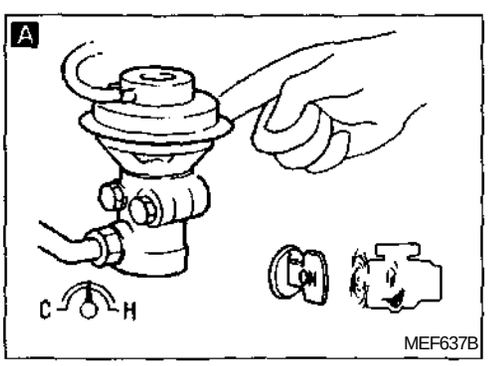
CHECK VACUUM SOURCE TO EGR VALVE-
1) Disconnect vacuum hoses to EGR valve and activated carbon canister.
2) Make sure that vacuum exists under the following conditions.
Al Idle:
Vacuum should nol exist.
Racing engine from Idle **to 3,000 rpm:**
Vacuum should exist.

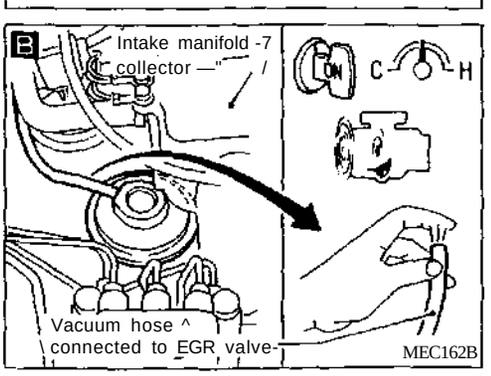
OK → CHECK COMPONENTS (EGR valve, EGRC-BPT valve and activated carbon canister).
Refer to "Electrical Components Inspection".
(See pages EC-203, 210.)

→ Replace malfunctioning component(s).

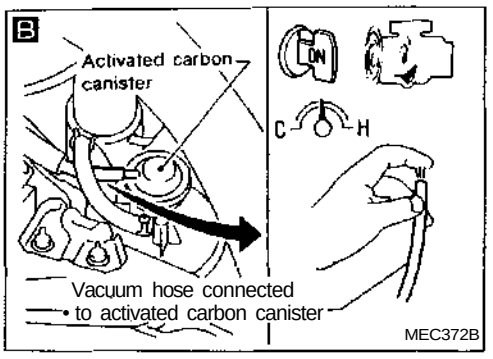
|NG~

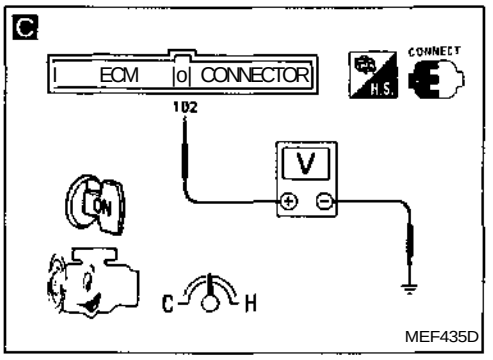
Ⓐ

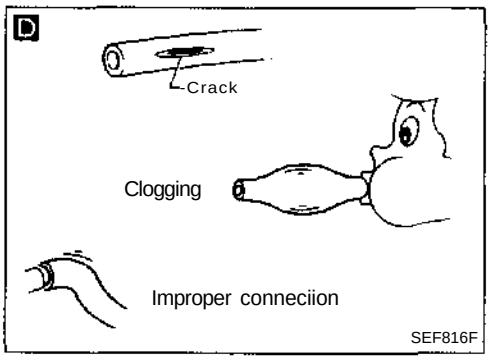


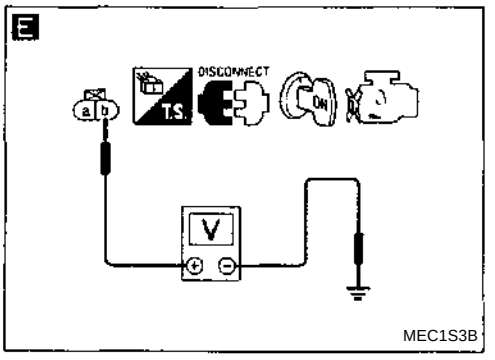


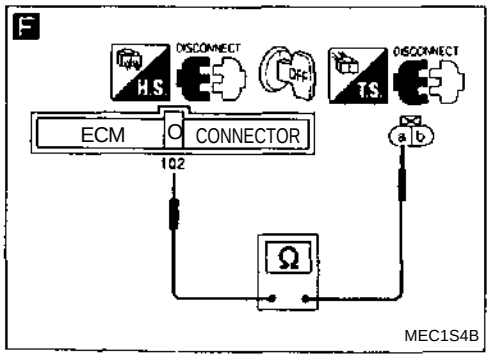
Diagnostic Procedure 33 (Cont'd)











Ⓐ

C CHECK CONTROL FUNCTfON
1) Check voltage between ECM terminal QflQand ground under (he following conditions.
Voltage:
At idle
Approximately OV
Engine speed is 2,000 rpm
Battery voltage

OK → **D** CHECK VACUUM HOSE,
1) Check vacuum hose for clogging, cracks and proper connection.

NG ↓

E CHECK POWER SUPPLY.
1) Stop engine.
2) Disconnect EGR & canister control solenoid valve harness connector.
3) Turn ignition switch "ON".
4) Check voltage between terminal ® and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors (M10), (E101)
- Harness connectors (E28), (E203)
- 10A fuse
- Harness continuity between EGR & canister control solenoid valve and fuse

tf NG, repair harness or connectors.

OK ↓

F CHECK OUTPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between ECM terminal (jozˉ) and terminal (aˉ).
Continuity should exist.

NG → Check the following.
- Harness connectors (E203), (E28)
- Harness connectors (E101), (M10)
- Harness connectors (M80), (F4) (RHD models)
- Harness connectors (H62). C7T) (LHD A/T models)
- Harness connectors *(Qm),(IP)* (LHD M/T models)
- Harness continuity between ECM and EGR & canister control solenoid valve

If NG, repair harness or connectors.

OK ↓

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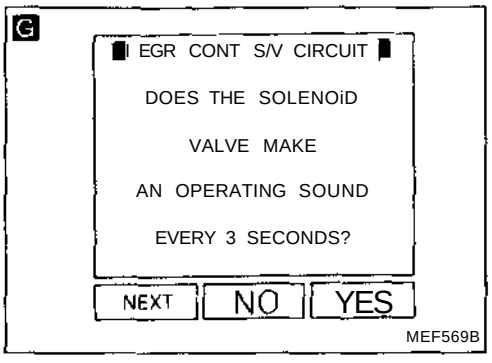
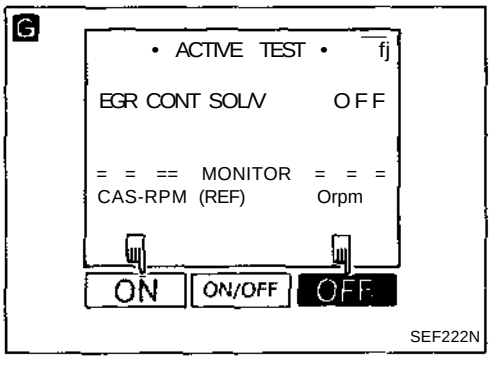
ffi

Diagnostic Procedure 33 (Cont'd)





Ⓡ

CHECK COMPONENT
(EGR & canister control solenoid vaive),
1) Reconnect EGR & canister control solenoid vaive harness connector and ECM harness connector.
2) Turn ignition switch "ON".
3) Perform "EGR CONT S/V CIRCUIT[11] or "EGRC SOL/V CIRCUIT'[1] in "FUNCTION TEST" mode with CONSULT.

NG → Replace EGR & canister control solenoid valve.

OR

3) Turn EGR S canister control solenoid valve "ON" and "OFF" in "ACTIVE TEST'[1] mode with CONSULT and check operating sound.

OR

Refer to "Electrical Components Inspection". (See page EC-203.)

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

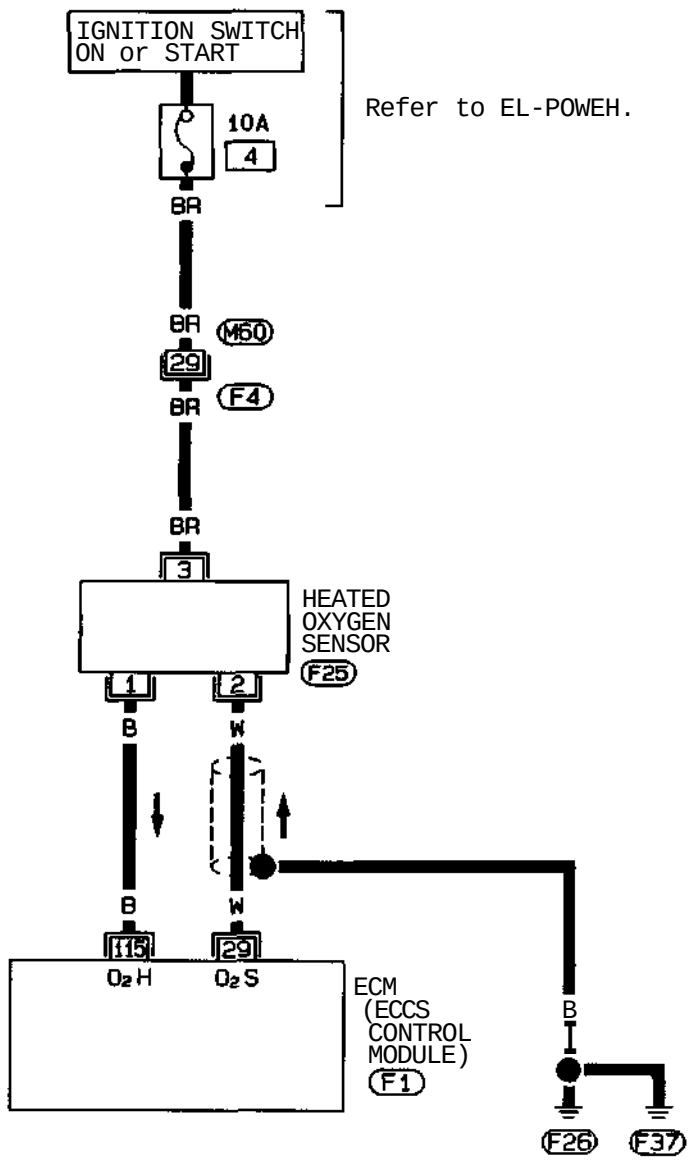
Trouble is not fixed. ↓

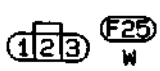
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 34

HEATED OXYGEN SENSOR (Not self-diagnostic item)

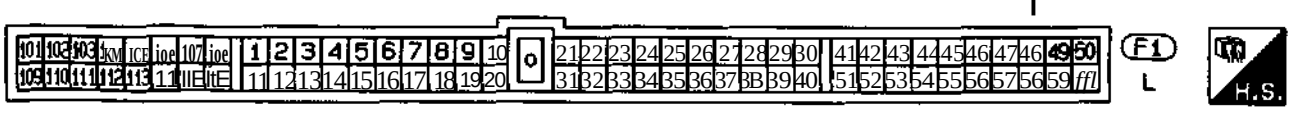
EC-H02S-01





Refer to last page
(Foldout page).

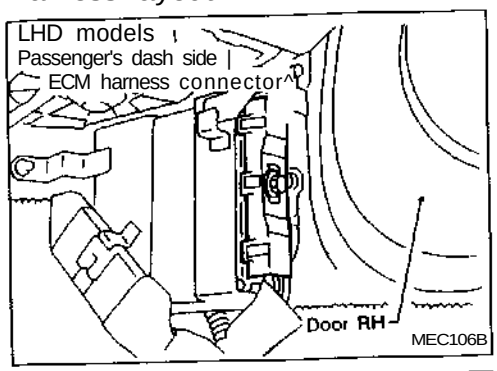
M60, F4

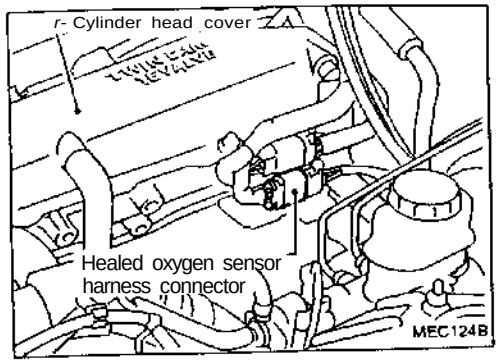


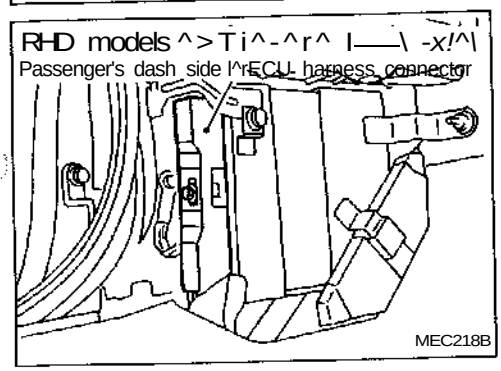
SEF833P

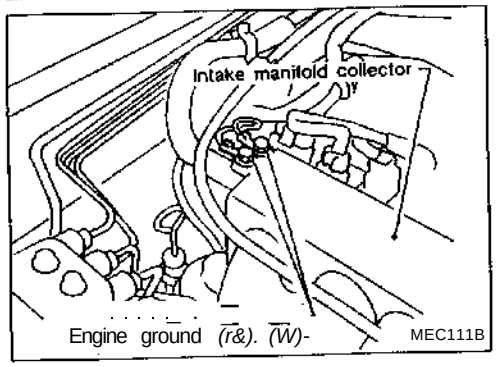
Diagnostic Procedure 34 (Cont'd)

Harness layout

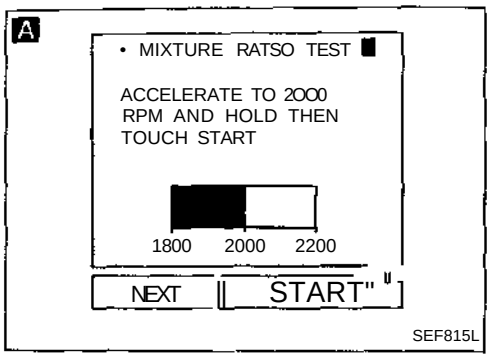




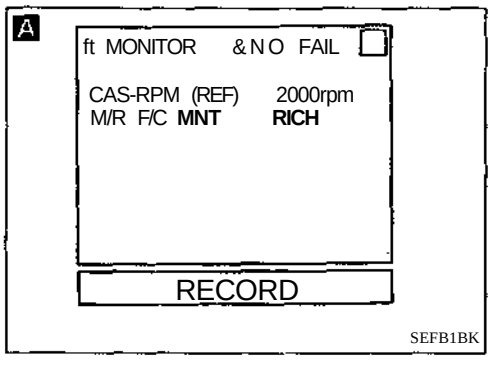




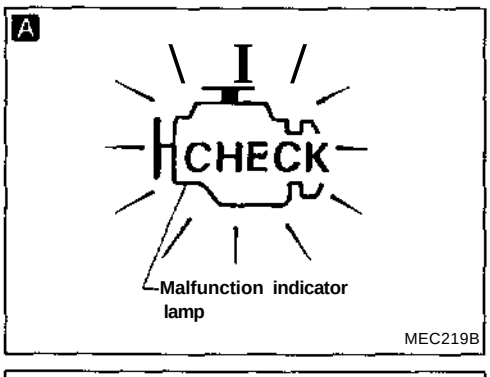
Diagnostic Procedure 34 (Cont'd)



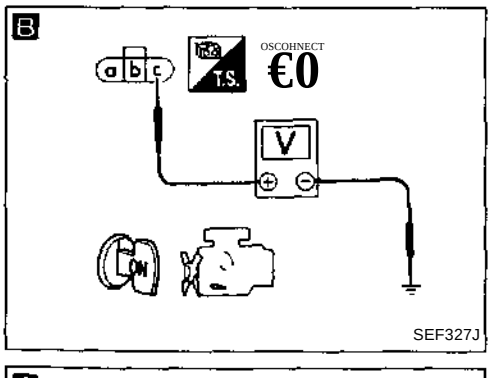
SEF815L



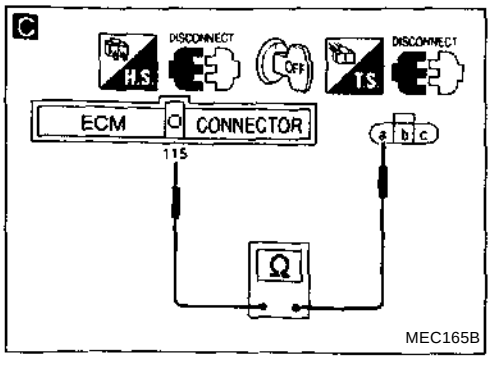
SEFB1BK



MEC219B



SEF327J



MEC165B

INSPECTION START

A

CHECK HEATED OXYGEN SENSOR CIRCUIT.
1) Start engine and warm it up sufficiently.
2) Perform "MIXTURE RATIO TEST" in "FUNCTION TEST" mode with CONSULT.

OR

2) Make sure that "M/R F/C MNT" in "DATA MONITOR[11]" mode indicates "RICH" and "LEAN" periodically more than 5 times during 10 seconds at 2,000 rpm.

OR

2) Run engine at about 2,000 rpm for about 2 minutes under no-load.
3) Set ECM Diagnostic Tes! Mode II.
4) Keep engine speed at 2,000 rpm and make sure that (he malfunction indicator lamp on the instrument panel goes on and off more than 5 times during 10 seconds.

OK → INSPECTION END

NG

B

CHECK POWER SUPPLY.
1) Stop engine.
2) Disconnect heated oxygen sensor harness connector.
3) Turn ignition switch "ON".
4) Check voltage between terminal © and ground.
Voltage: Battery voltage

NG → Check Ihe following.
- Harness connectors (F4), (M60)
- 10A fuse
- Harness continuity between heated oxygen sensor and fuse

If NG, repair harness or connectors.

OK

C

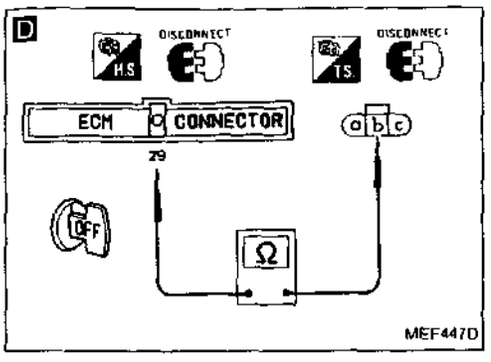
CHECK OUTPUT SIGNAL CIRCUIT
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between terminal (ä) and ECM terminal CUD.
Continuity should exist.

NG → Repair harness or connectors.

OK

Ⓐ

Diagnostic Procedure 34 (Cont'd)



Ⓐ

D

CHECK INPUT SIGNAL CIRCUIT.
1) Loosen and retighten ground screws.
2) Check harness continuity between ECM terminal @ and terminal ®.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

Disconnect and reconnect harness connectors in (he circuit. Then retest.

Trouble is not fixed, ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

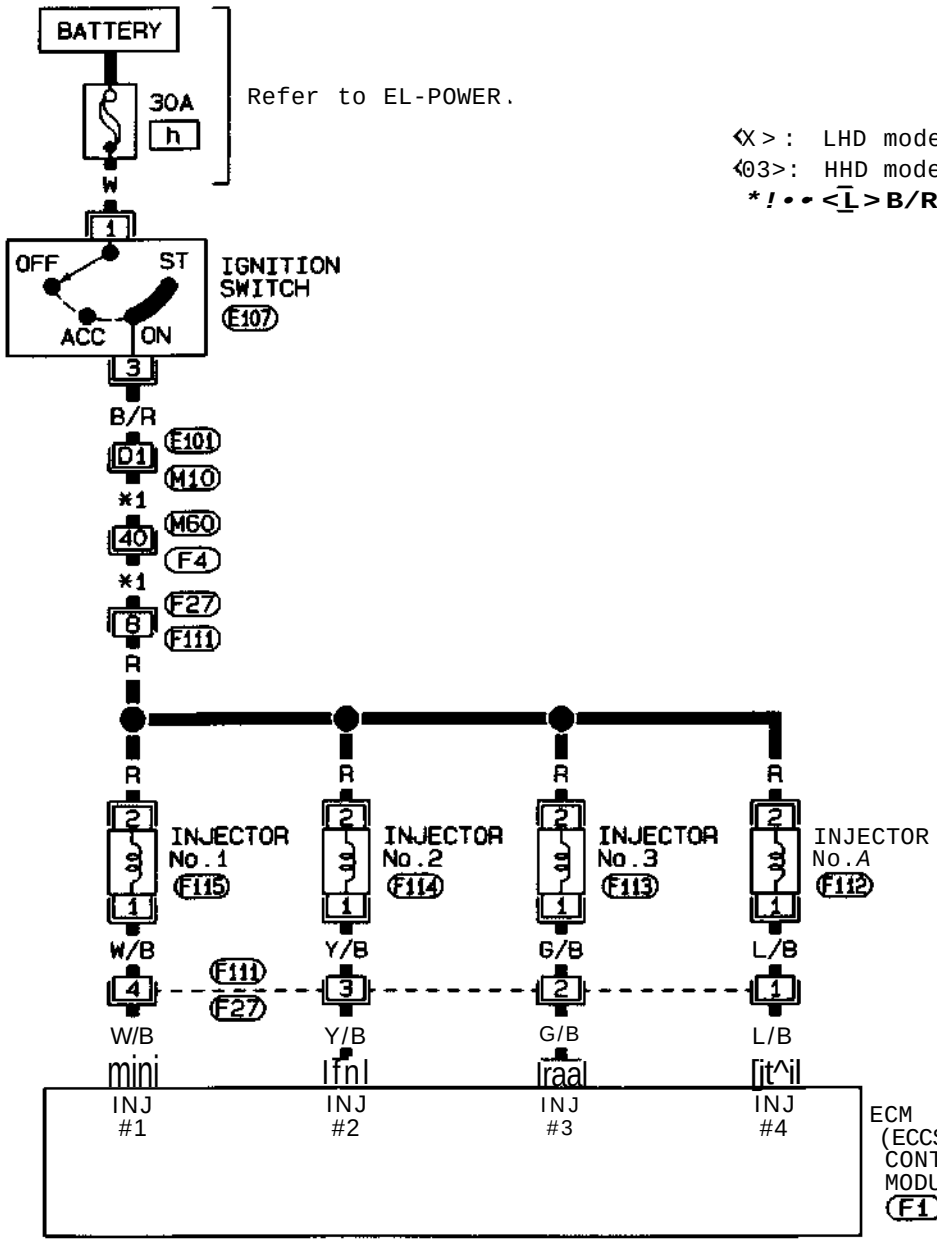
Trouble is not fixed, ↓

Replace heated oxygen sensor,

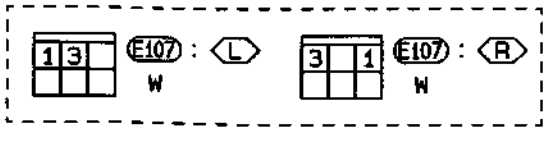
Diagnostic Procedure 35

INJECTOR CIRCUIT (Not self-diagnostic item)

EC-INJECT-01

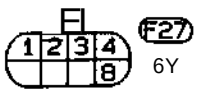


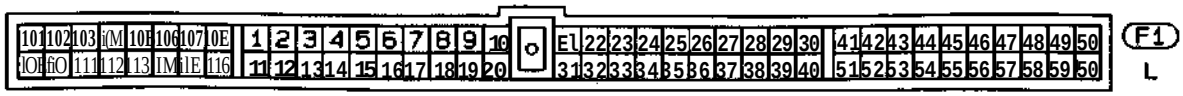
<X>: LHD models
<03>: HHD models
*!••<L>B/R,<R>R/L



Refer to last page (Foldout page).

M10, E101
M60, F4

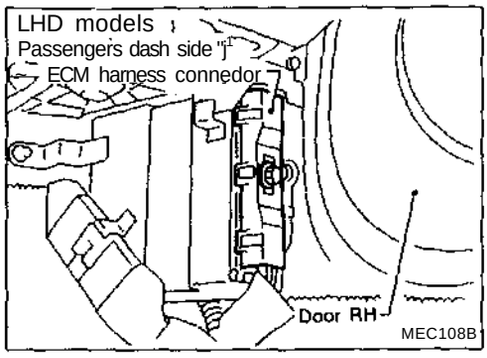


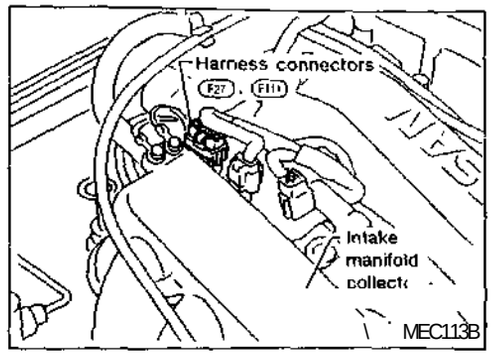


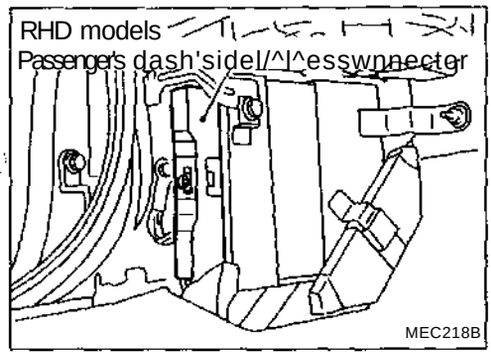
SEF834P

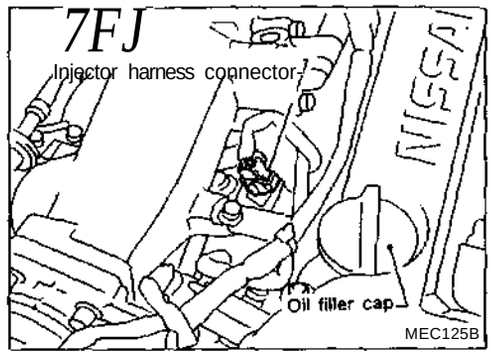
Diagnostic Procedure 35 (Cont'd)

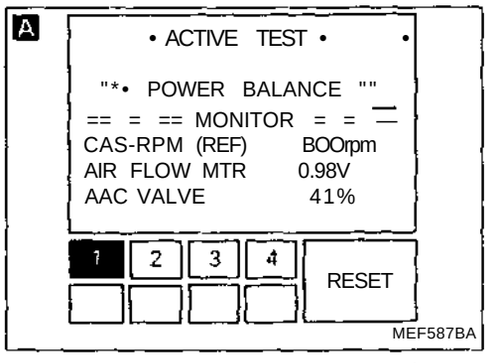
Harness layout

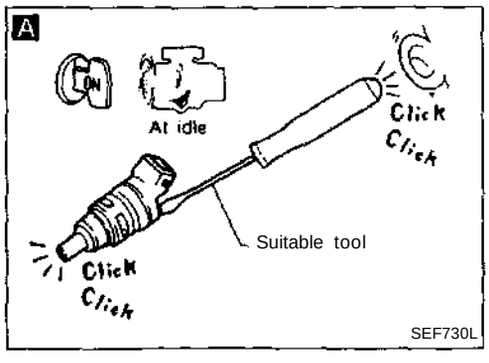


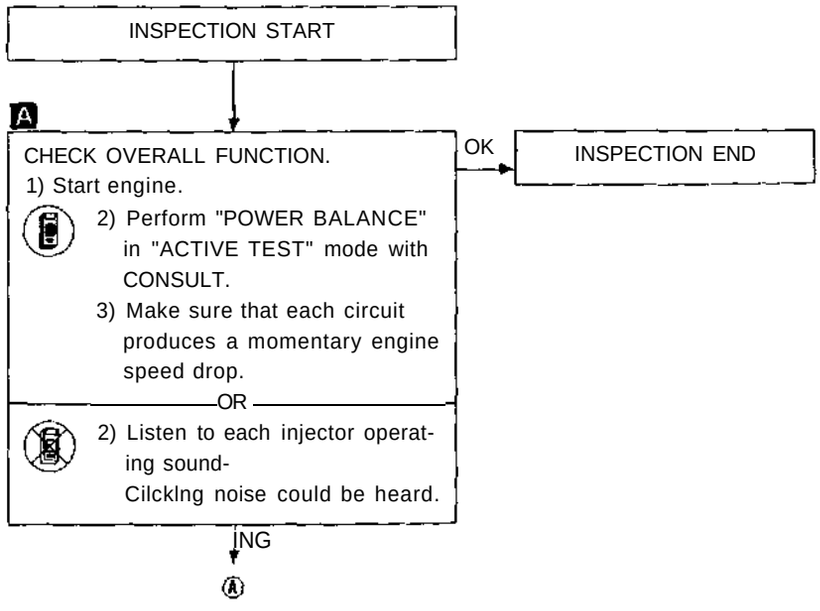




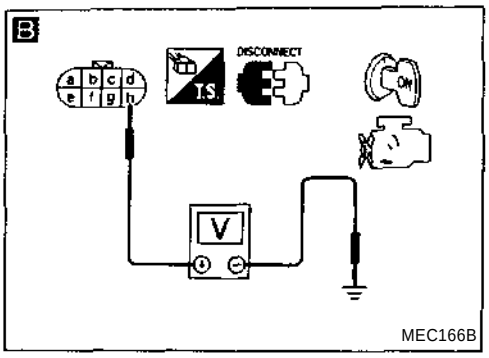


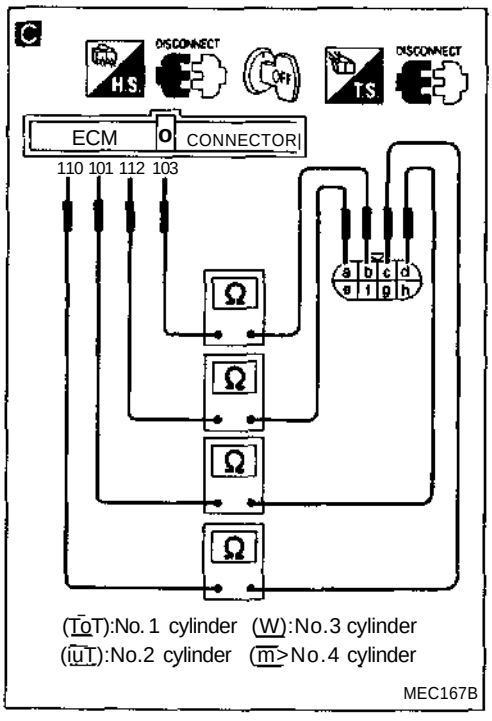






Diagnostic Procedure 35 (Cont'd)





Ⓐ

B

CHECK POWER SUPPLY.
1) Slop engine.
2) Disconnect harness connectors COD. (FiiT).
3) Turn ignition switch "ON".
4) Check voltage between terminal ® and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors (F27). (F111)
- Harness connectors C F4). CHJT)
- Harness connectors (im). (EIOQ
- Harness continuity between ignition switch and harness connector CUD

If NG, repair harness or connectors.

OK ↓

C

CHECK OUTPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between ECM terminal (joT)artd terminal (3), ECM terminal (no)and terminal ©, ECM terminal CM)and terminal (6), ECM terminal Q|z)and terminal (a).
Continuity should exist.

NG → Check the following.
- Harness connectors CM), dūD
- Harness continuity between ECM and harness connector (F : :)

If NG, repair harness or connectors.

OK ↓

CHECK COMPONENT (Injector).
Refer to "Electrical Components inspection". (See page EC-205)

NG → Replace injector.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retes!.

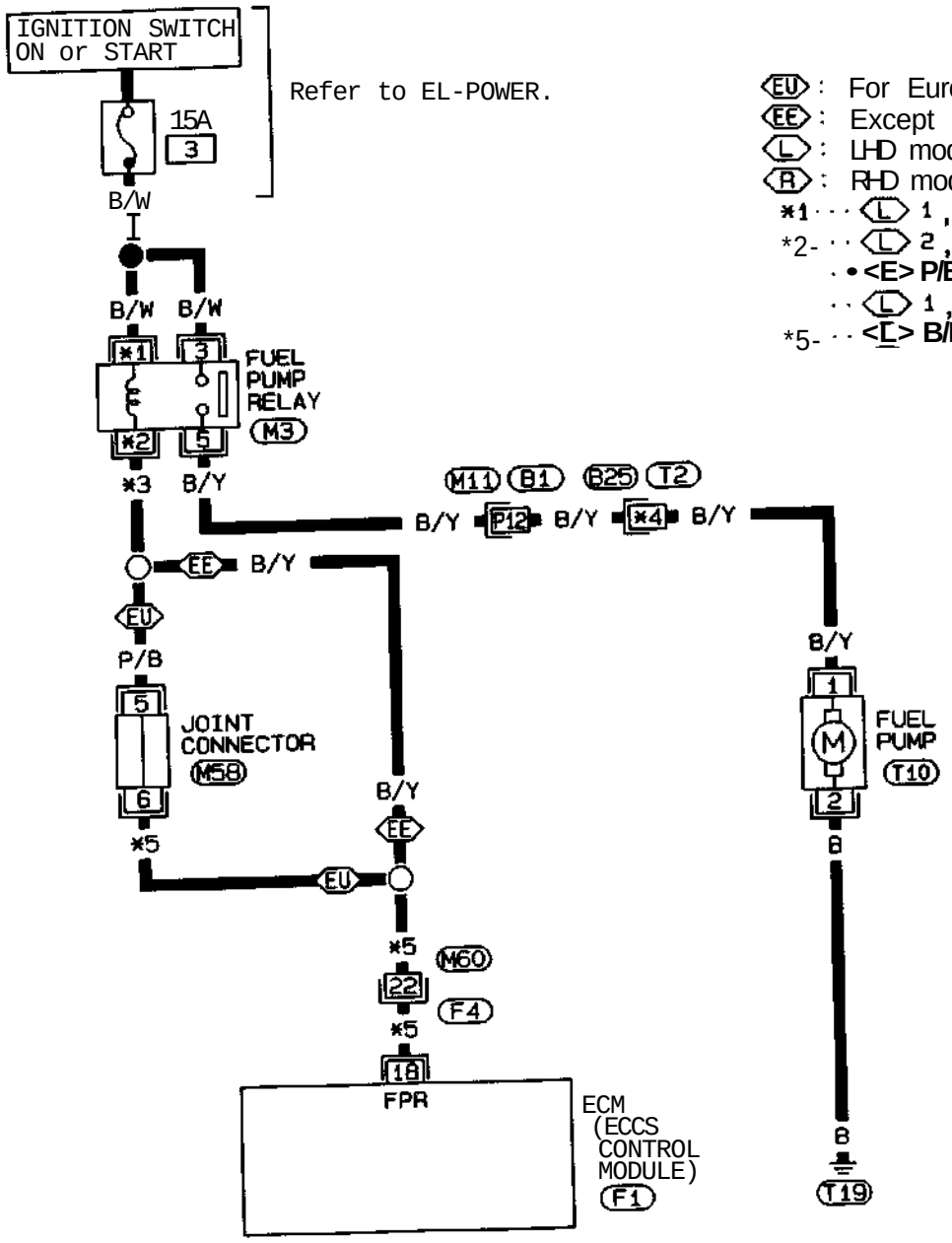
Trouble is not fixed. ↓

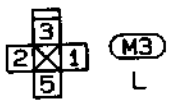
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

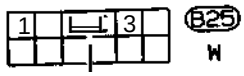
Diagnostic Procedure 36

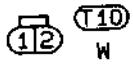
FUEL PUMP (Not self-diagnostic item)

EC-F/PUMP-01





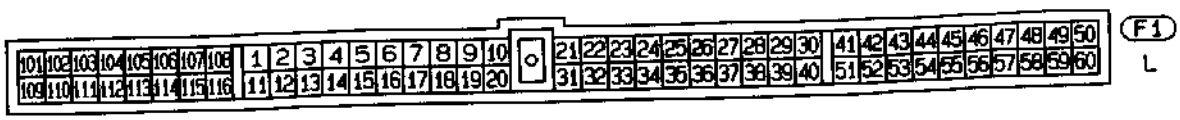




Refer to last page (Foldout page) .

M11 , B1

M60 , F4



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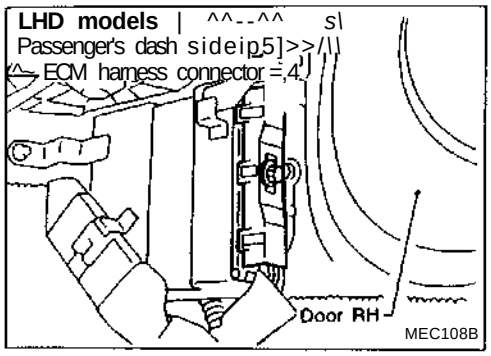
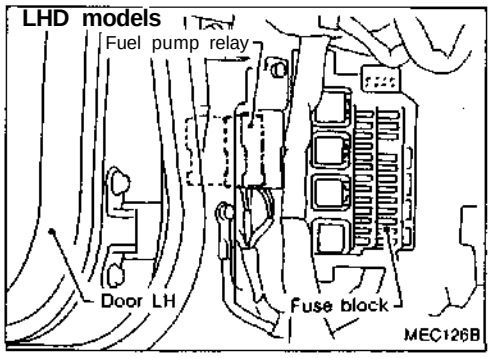
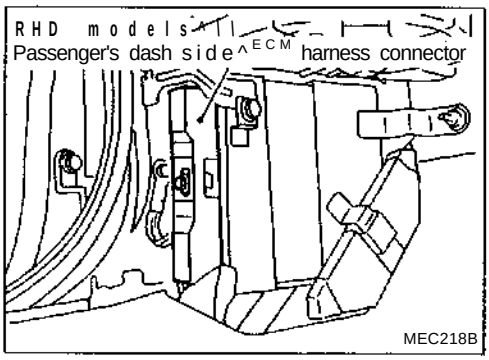
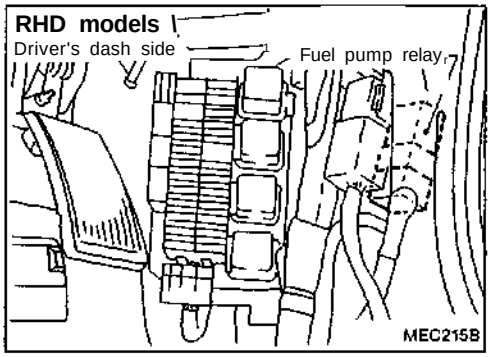
Diagnostic Procedure 36 (Cont'd)

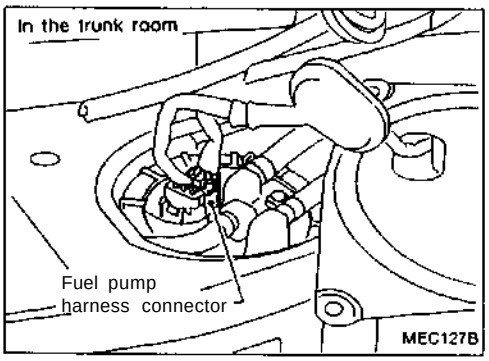
Harness layout



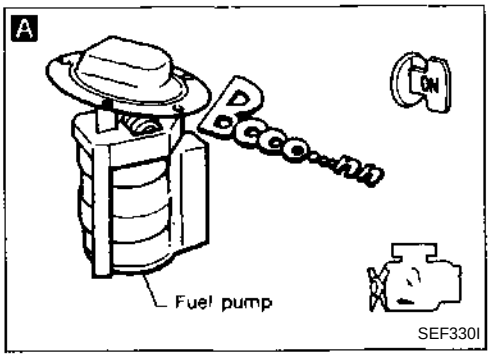


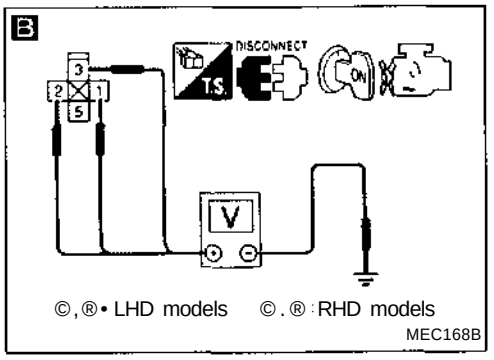


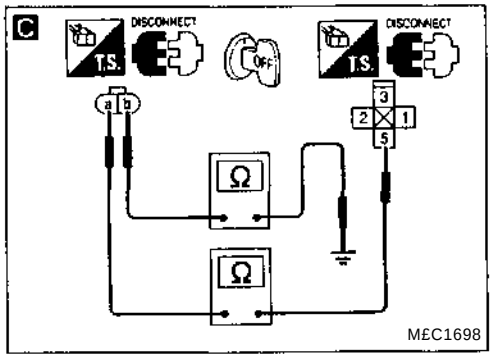


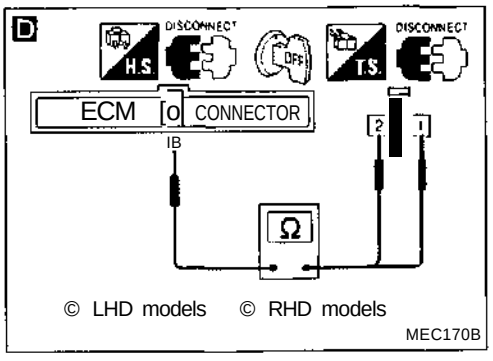


Diagnostic Procedure 36 {Cont'd}









INSPECTION START

A

CHECK OVERALL FUNCTION.
1) Turn ignition switch "ON".
2) Listen to tuel pump operating sound.
Fuel pump should operate tor 1 second after ignition switch is turned "ON".

OK → INSPECTION END

NG

B

CHECK POWER SUPPLY.
1) Turn ignition switch "OFF".
2) Disconnect fuel pump relay.
3) Turn ignition switch "ON".
4) Check voltage between terminals (D, © (LHD models), ©. (3) (RHD models) and ground.
Voltage: Battery voltage

NG → Check the following
- 15A fuse
- Harness continuity between fuel pump relay and fuse

if NG, repair harness or connectors.

OK

C

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect fuel pump harness connector.
3) Check harness continuity between terminal (tj) and body ground, terminal ® and terminal ©.
Continuity should exist.

NG → Check the foltowing.
- Harness connectors (M'i0, *(JT)*
- Harness connectors (BZS), *(IF)*
- Harness continuity between fuel pump and fuel pump relay
- Harness continuity between fuel pump and body ground

If NG, repair harness or connectors.

OK

D

CHECK OUTPUT SIGNAL CIRCUIT.
1) Disconnect ECM harness connector
2) Check harness continuity between ECM terminal ® and terminal @ (LHD models), © (RHD models).
Continuity should exist.

NG → Check the following
- Harness connectors ("H"), (MM)
- Joint connector (M58) (Models tor Europe)
- Harness continuity between ECM and fuel pump relay

If NG, repair harness or connectors-

OK

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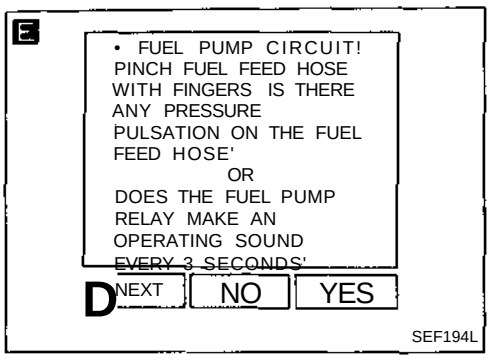
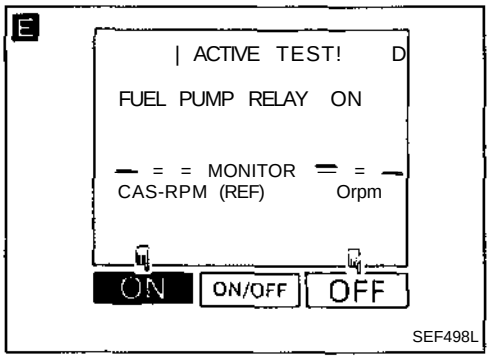
Diagnostic Procedure 36 (Cont'd)





Ⓐ

E

CHECK COMPONENT
(Fue! pump relay).

1) Reconnect luel pump relay, fuel pump harness connector and ECM harness connector.
2) Turn ignition switch "ON".
3) Perform "FUEL PUMP CIRCUIT" in "FUNCTION TEST" mode with CONSULT.

OR

3) Turn fuel pump relay "ON" and "OFF" in "ACTIVE TEST" mode with CONSULT and check operating sound.

OR

Refer to "Electrical Components Inspection". (See page EC-206.)

NG → Replace fuel pump relay.

OK ↓

CHECK COMPONENT
(Fuel purnp).
Refer to "Electrical Components Inspection". (See page EC-202.)

NG → Replace luel pump.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retesl.

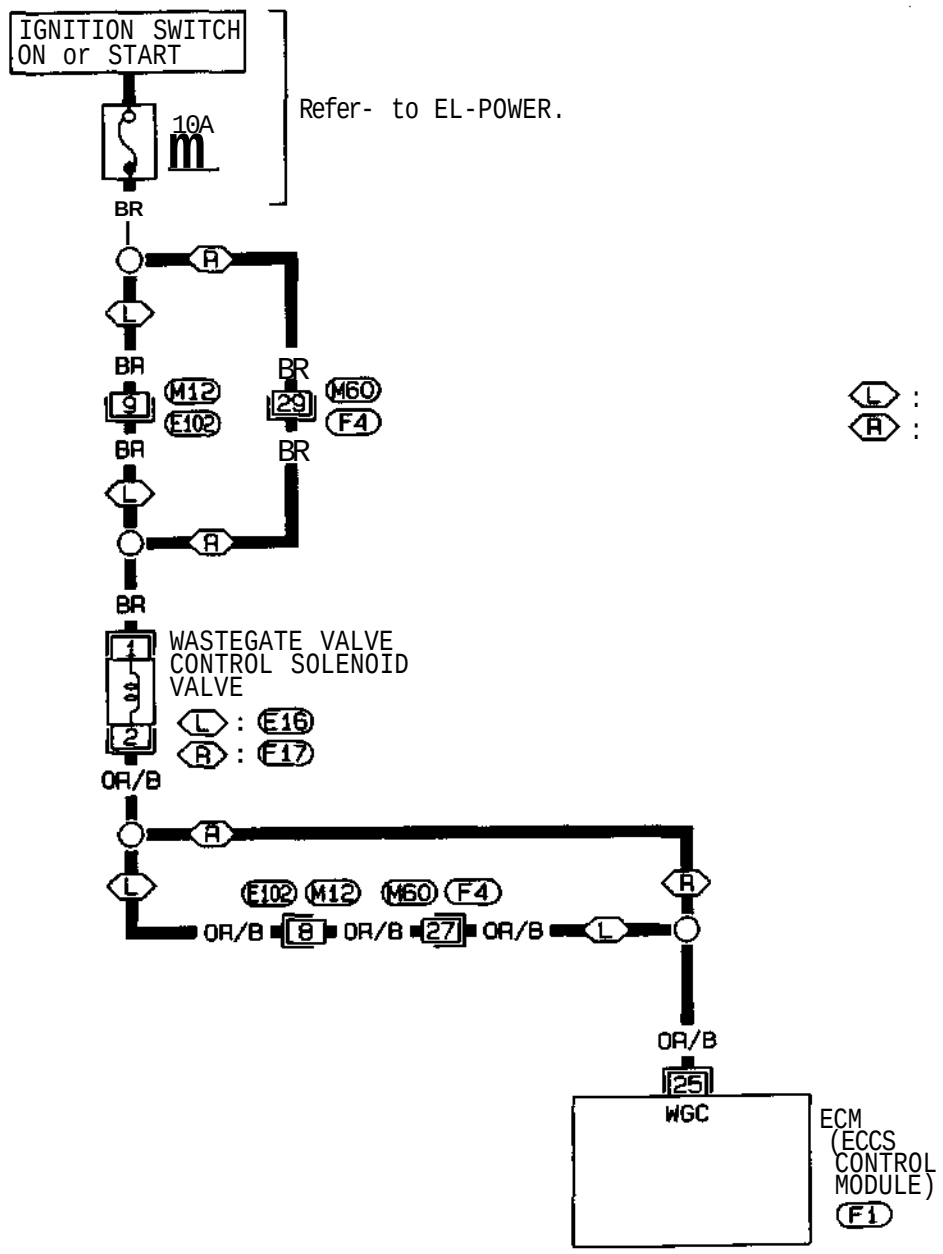
Trouble is not fixed. ↓

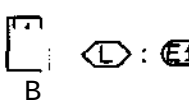
Check ECM pin lerminals for damage or lhe connection ol ECM harness connector. Reconnect ECM harness connector and retest.

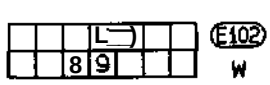
Diagnostic Procedure 37

WASTEGATE VALVE CONTROL (Not self-diagnostic item)

EC-WG/V-01







Refer to last page (Foldout page).
M60, F4

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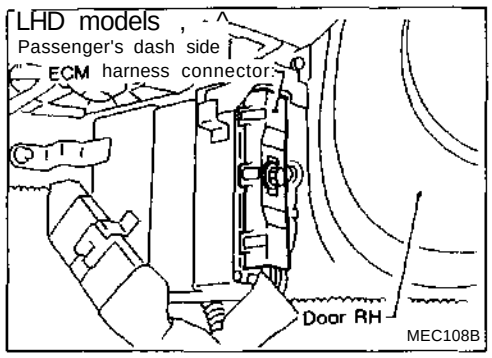
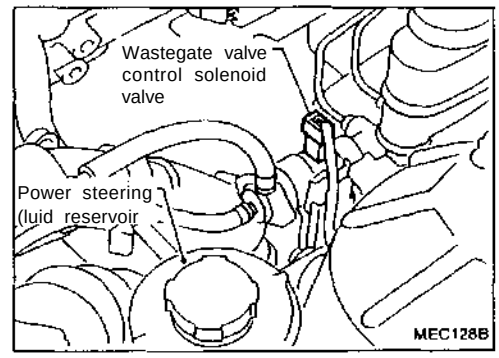
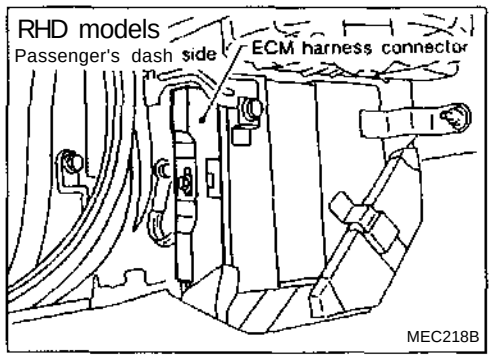
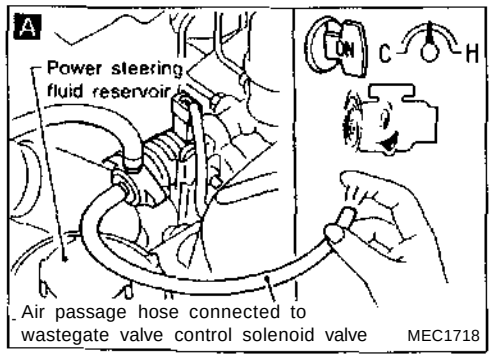
Diagnostic Procedure 37 (Cont'd)

Harness layout









INSPECTION START

A

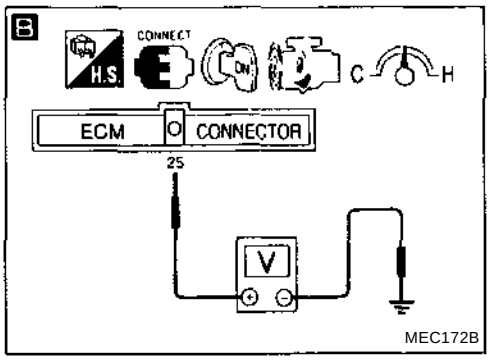
CHECK OVERALL FUNCTION.
1) Start engine and warm it up sufficiently.
2) Perform diagnostic test mode II (Self-diagnostic results). Make sure that diagnostic trouble code No. 55 is displayed.
3) Stop engine.
4) Disconnect air passage hose to wastegate valve control solenoid valve and restart engine.
5) Make sure thai boost pressure exists under the following conditions.
At idle:
Boost pressure should not exist.
Engine is racing quickly
(Up to about 5,000 rpm).
Boost pressure should exist.

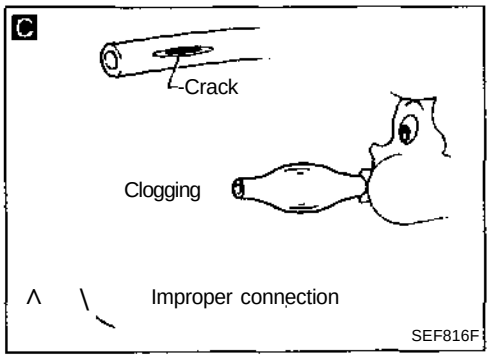
OK → CHECK COMPONENT (Wastegate valve actuator).
Refer to "TURBOCHARGER" in EM section.
If NG, replace wastegate valve actuator

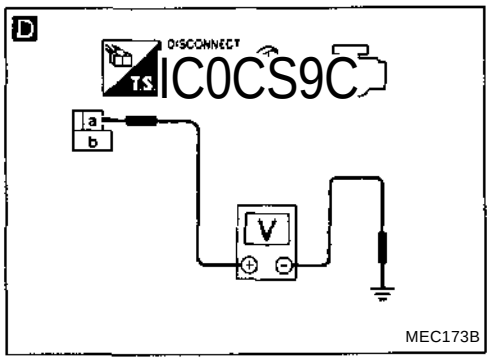
OK → INSPECTION END

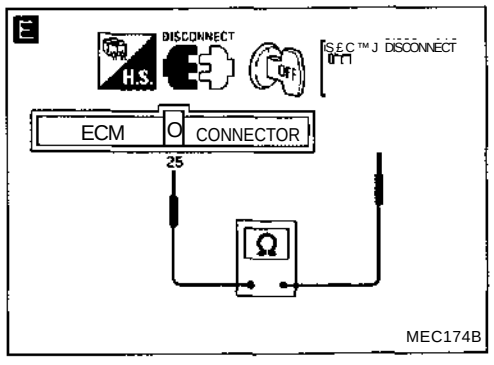
NG → Ⓐ

Diagnostic Procedure 37 (Cont'd)









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B

CHECK CONTROL FUNCTION.
1) Check voltage between ECM terminal © and ground under the following conditions.
Voltage:
At idle
Battery voltage
Engine is racing quickly (Up to about 5,000 rpm).
Approximately 4 - 5V

OK → **C**

Check air passage hose for clogging, cracks and proper connection.

NG ↓

D

CHECK POWER SUPPLY.
1) Stop engine.
2) Disconnect waslegate valve control solenoid valve harness connector.
3} Turn igniiion switch "ON".
4) Check voltage between terminal (?) and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors **(M12). (E10Z)** {LHD models)
- Harness connectors **(mo), (TT)** (RHD models)
- 10A fuse
- Harness continuity between wastegate valve control solenoid valve and fuse

If NG, repair harness or connectors-

OK ↓

E

CHECK OUTPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between ECM terminal @ and terminal ®.
Continuity should exist.

NG → Check the following
- Harness connectors (Eire), (MT?) (LHD models)
- Harness connectors **(MM), (TT)** {LHD models)
- Harness continuity between ECM and wastegate valve control solenoid valve

If NG, repair harness or connectors.

OK ↓

CHECK COMPONENT
(Wastegate valve control solenoid valve).
Refer to "Electrical Components Inspection". (See page EC-205.)

NG → Replace wastegate valve control solenoid valve.

OK ↓

Disconnecl and reconnect harness connectors in the circuit- Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnecl ECM harness connector and retest.

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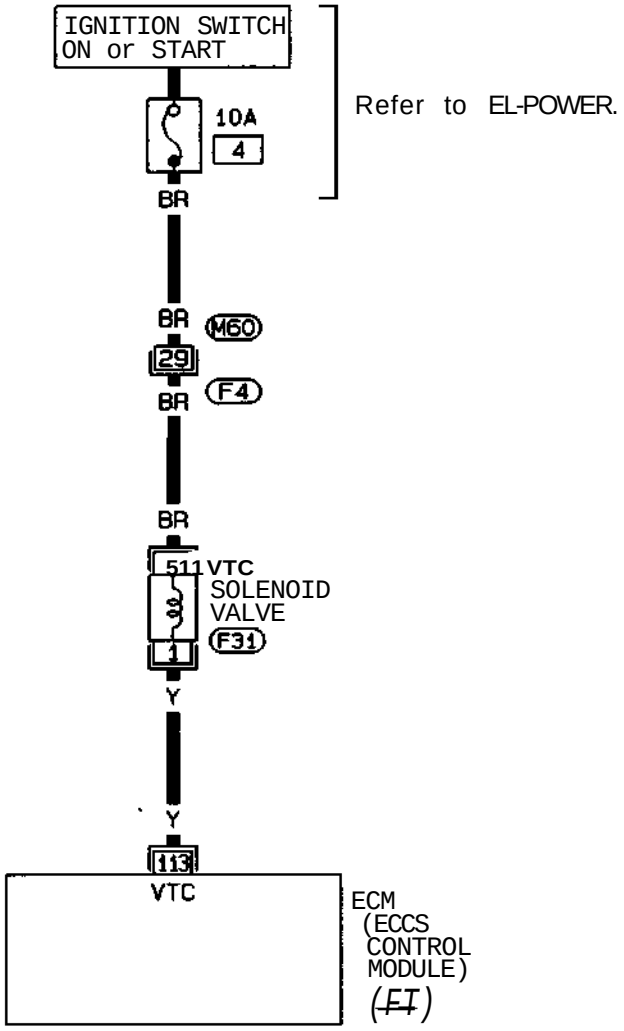
Diagnostic Procedure 38

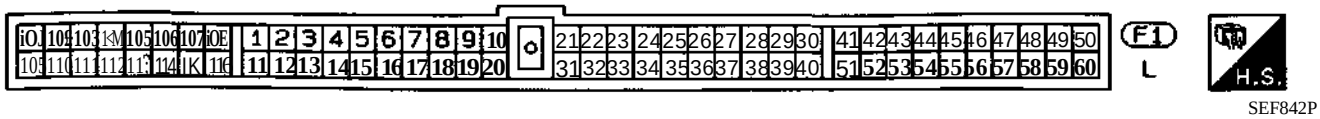
VALVE TIMING CONTROL {Not self-diagnostic item)

EC-VTO01



Refer to last page
(Foldout page).

M60, F4



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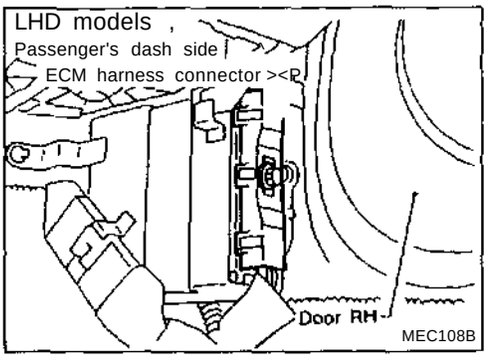
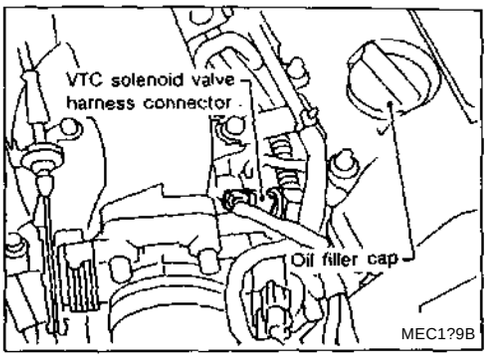
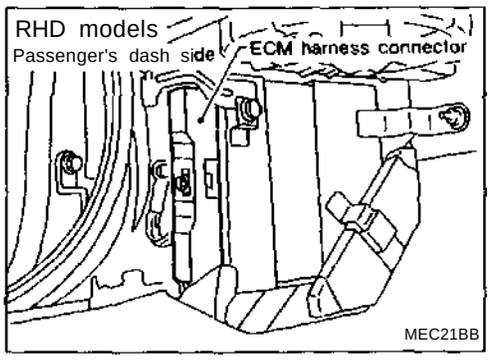
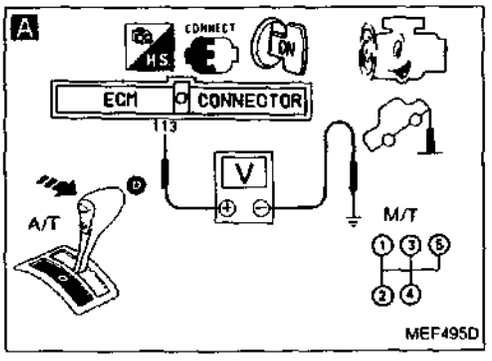
Diagnostic Procedure 38 (Cont'd)

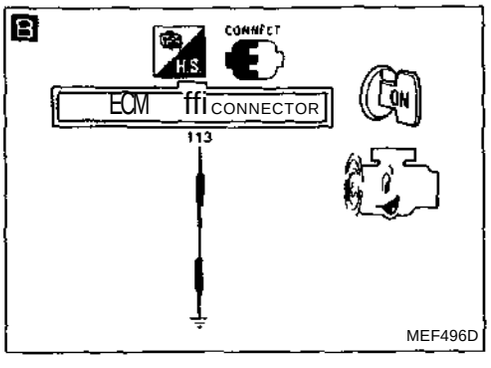
Harness layout











INSPECTION START

A

CHECK CONTROL FUNCTION.
1) Jack up drive wheels.
2) Start engine.
3) Shift gear to any position except the neutral position (M/T model).
Shift selector lever to any position except "N" or "P" position (A/T mode!).
4) Check voltage between ECM terminal (113) and ground under the following conditions.

Voltage:
Quickly depress accelerator pedal, then quickly release it.
Approximately OV
At Idle
Battery voltage

OK

B

CHECK VTC SOLENOID VALVE OPERATION.
1) Stop engine.
2) Connect a suitable jumper wire between ECM terminal (HD and body ground.
3) Start engine and make sure that improper idle condition occurs-

If it does not occur, go to CHECK COMPONENT (VTC solenoid valve).

Occurs.

INSPECTION END

NG

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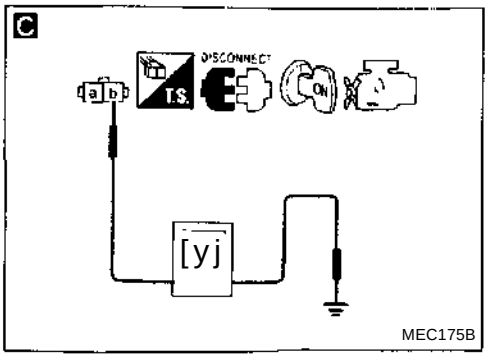
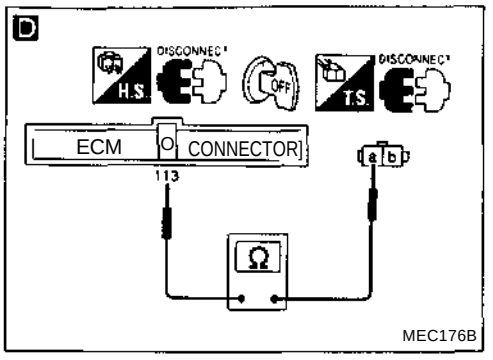
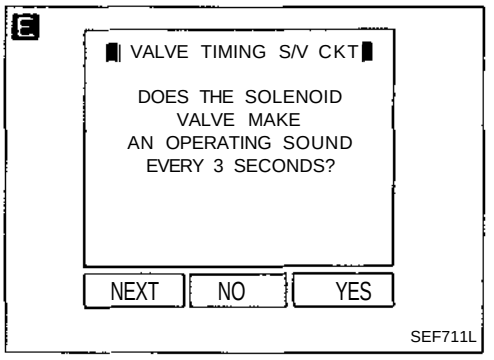
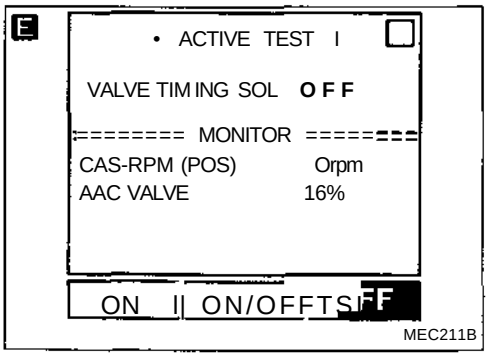
Diagnostic Procedure 38 (Cont'd)









®

C

CHECK POWER SUPPLY.
1) Stop engine.
2} Disconnect VTC solenoid valve harness connector.
3) Turn ignition switch "ON".
4) Check voltage belween terminal ® and ground-
Voltage: Battery voltage.

NG → Check the following.
- Harness connectors (M6D), (F4)
- 10A fuse
- Harness continuity between VTC solenoid valve and fuse

If NG, repair harness or connectors.

OK ↓

D

CHECK INPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Check harness continuity between terminal ® and ECM terminal (113).
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

E

CHECK COMPONENT
(VTC solenoid valve).

1) Reconnect ECM harness connector and VTC solenoid valve harness connector.
2) Turn ignition switch "ON".
3) Perform "VALVE TIMING S/V CKT" in "FUNCTION TEST" mode with CONSULT.

—OR—

3) Perform "VALVE TIMING SOL" in "ACTfVE TEST" mode with CONSULT.
4) Turn VTC solenoid vafve "ON" and "OFF", and check operating sound.

—OR—

Refer to "Electrical Components Inspection". (See page EC-205.)

NG → Replace VTC solenoid valve.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

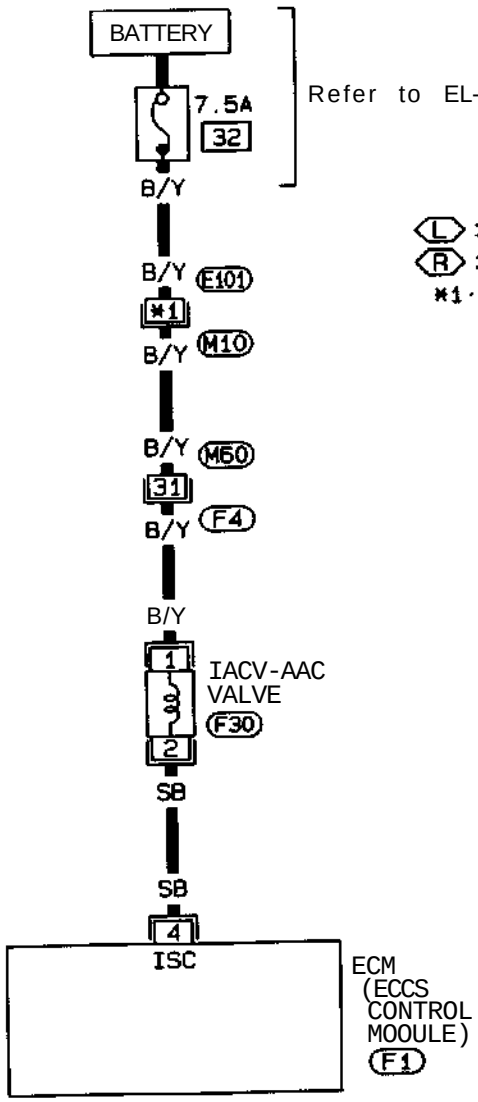
Trouble is not fixed ↓

Check ECM pin terminals for damage or the connection of ECM harness conneclor. Reconnect ECM harness connector and retest.

Diagnostic Procedure 39

lACV-AAC VALVE (Not self-diagnostic item)

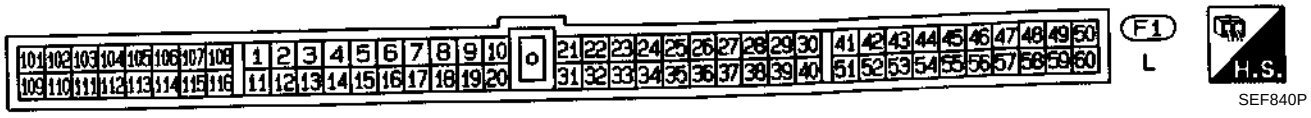
EC-AAC/V-01



F30
1 2
BR

Refer to last page (Foldout page).

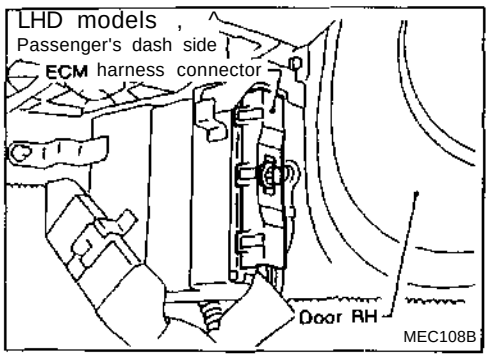
M10, E101
M60, F4

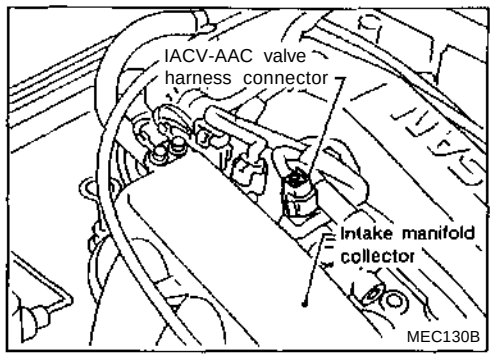


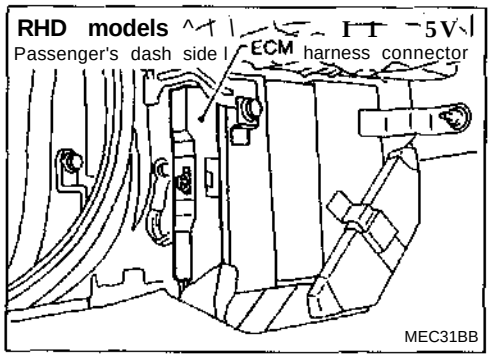
SEF840P

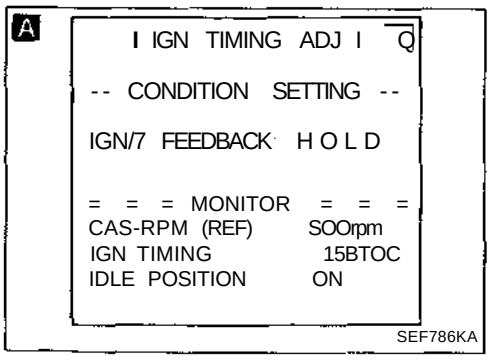
Diagnostic Procedure 39 (Cont'd)

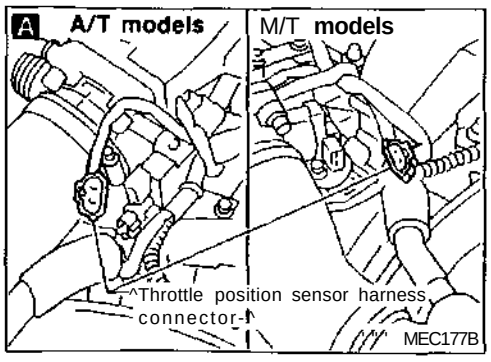
Harness layout

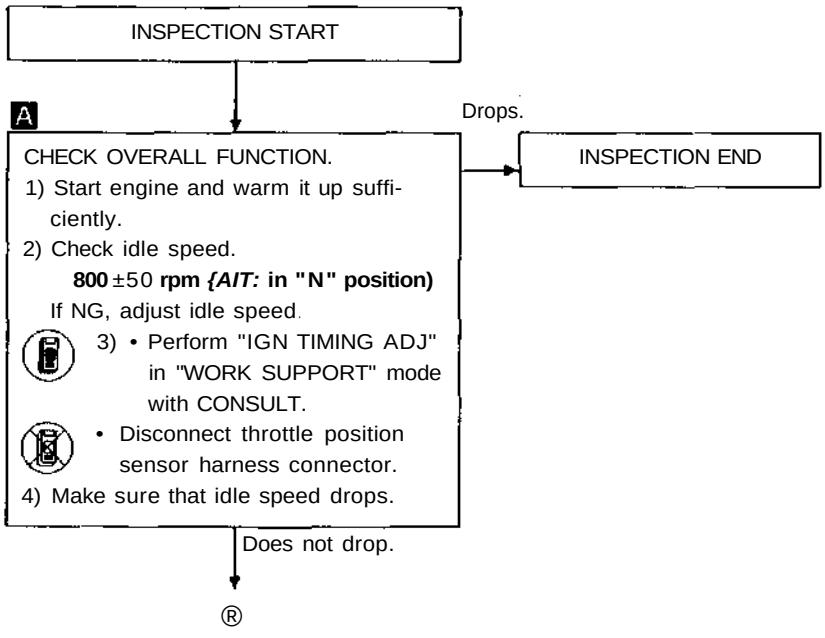




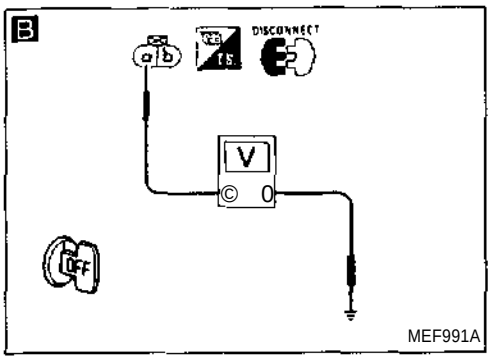


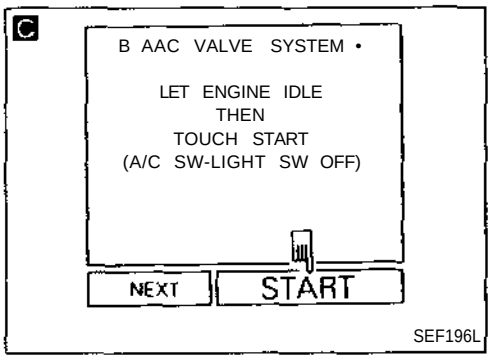


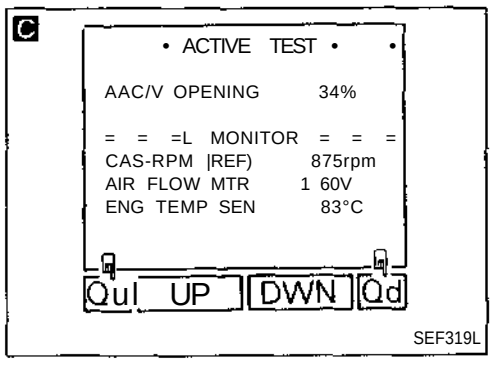


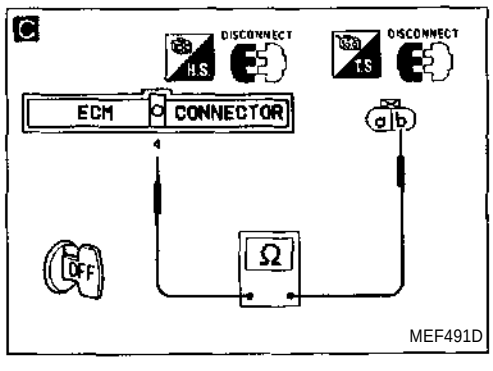


Diagnostic Procedure 39 (Cont'd)









®

B

CHECK POWER SUPPLY,
1) Stop engine.
2) Disconnect IACV-AAC valve harness connector.
3) Check voltage between terminal ® and ground-
Voltage: Battery voltage

NG → Check the following.
- Harness connectors (ETDI). (ma)
- Harness connectors Qm). CTT)
- 7.5A fuse
- Harness continuity between IACV-AAC valve and fuse

II NG, repair harness or connectors.

OK ↓

C

CHECK OUTPUT SIGNAL CIRCUIT.
1) Reconnect IACV-AAC valve harness connector.
2) Perform "AAC VALVE SYSTEM" or "IACV-AAC/V SYSTEM" in "FUNCTION TEST" mode with CONSULT.

NG → Repair harness or connectors.

—OR—

2) Perform "AAC VALVE OPENING TEST" or "IACV^AACA/ OPENING" in "ACTIVE TEST" mode with CONSULT.

—OR—

1) Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal @ and terminal (§).
Continuity should exist.

OK ↓

CHECK COMPONENT (IACV-AAC valve).
Refer to "Electrical Components Inspection". (See page EC-204.)

NG → Replace IACV-AAC vaSve.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest-

Trouble is not fixed. ↓

Check ECM pin terminals for damage or (tie connection of ECM harness connector. Reconnect ECM harness connector and retest-

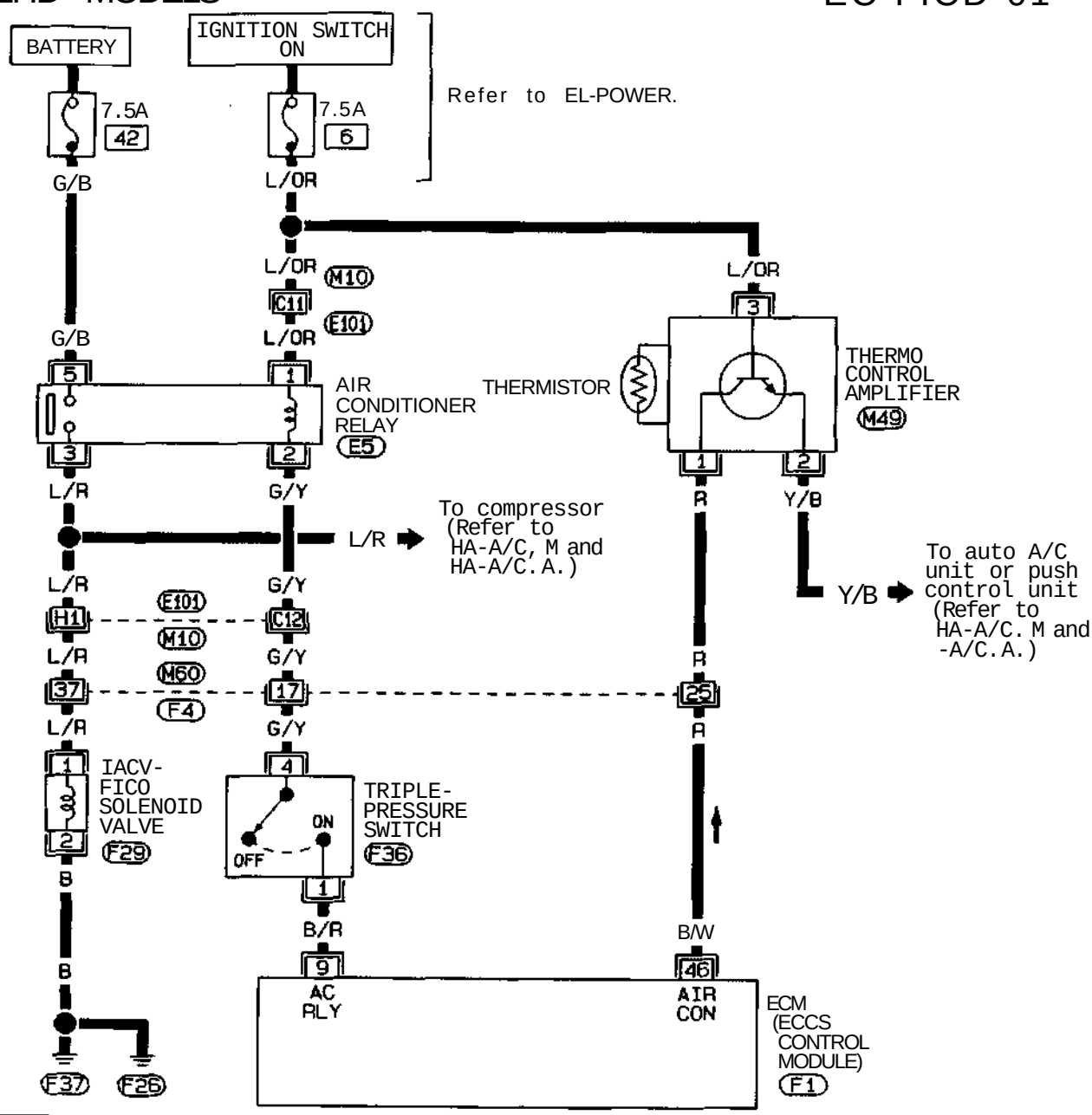
GI MA EM LC EC FE GL MT AT PD FA RA BR ST fie RT HA EL IDX

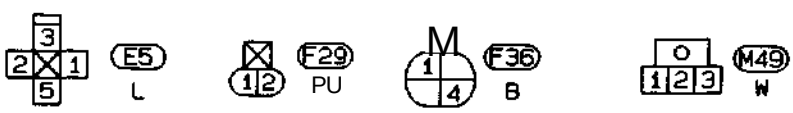
Diagnostic Procedure 40

IACV-FICD SOLENOID VALVE (Not self-diagnostic item)

LHD MODELS

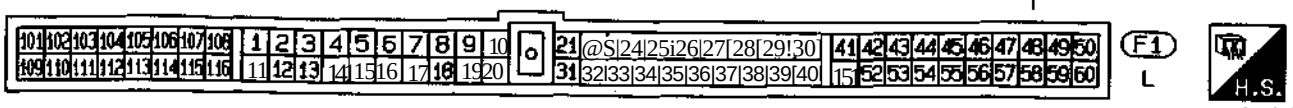
EC-FICD-01





Refer to last page (Foldout page).

M10, E101
M60, F4



H.S.

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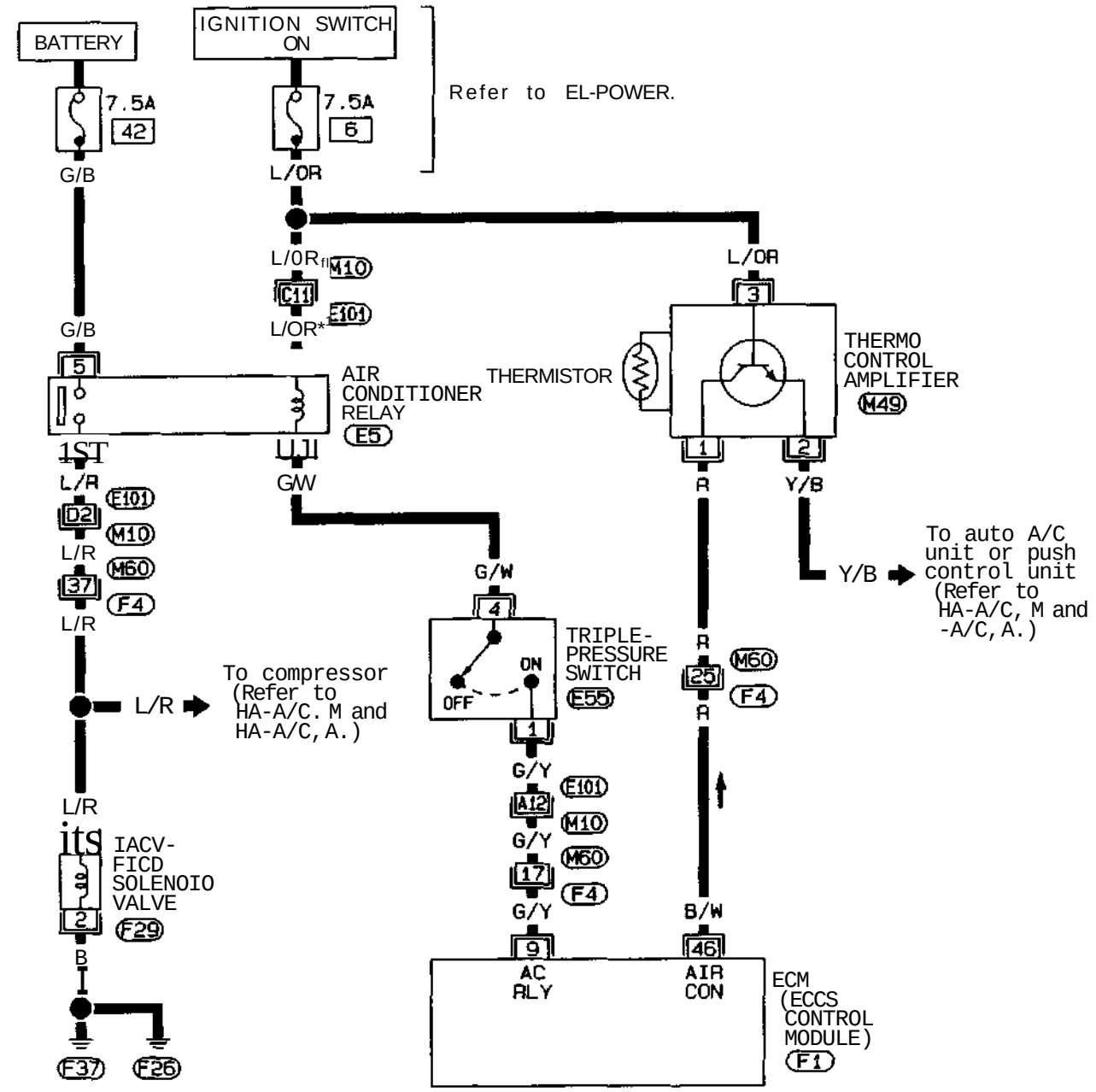
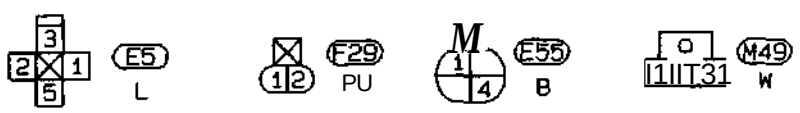
Diagnostic Procedure 40 (Cont'd)

RHD MODELS

EC-FICD-02





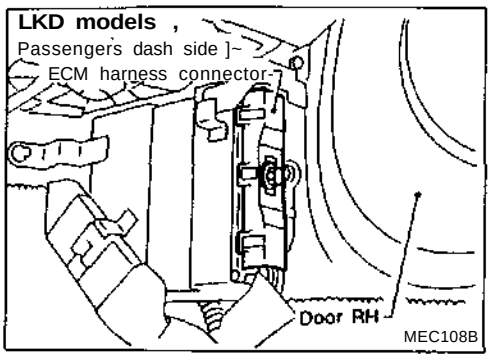
Refer to last page (Foldout page).

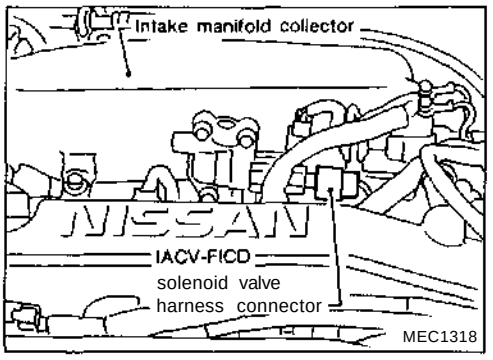
M10, E101
M60, F4

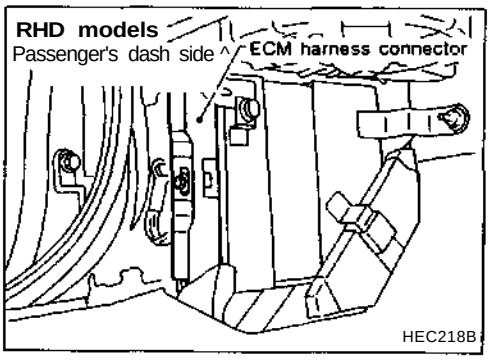
SEF847P

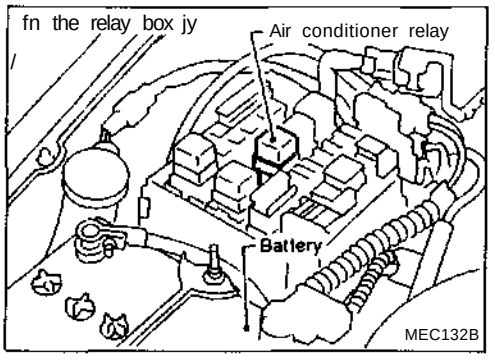
Diagnostic Procedure 40 (Cont'd)

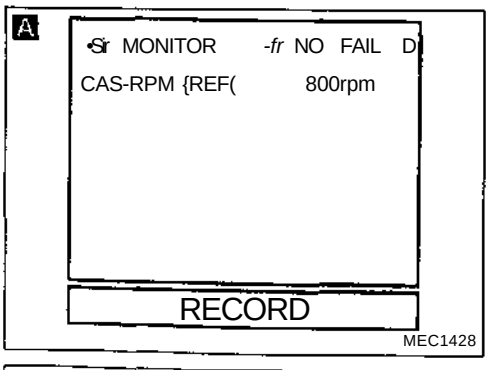
Harness layout

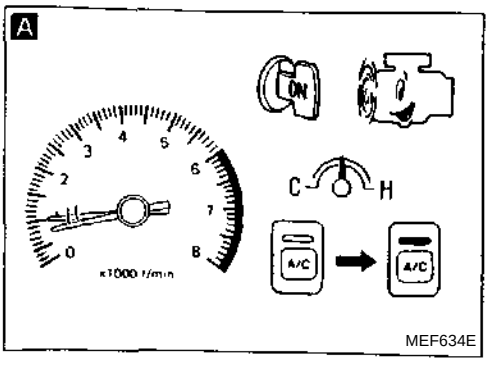












INSPECTION START

A

CHECK OVERALL FUNCTION.
1) Start engine and warm it up sufficiently.
2^ Check idie speed.
- Read idle speed in "DATA MONITOR" mode with CONSULT.
- Check idle speed.
  800 ±50 rpm (A/T: in "N" position)

If NG, adjust idle speed.
3) Turn air conditioner switch and blower fan switch "ON".
4) Recheck idle speed.
   800 rpm or more

OK → INSPECTION END

NG

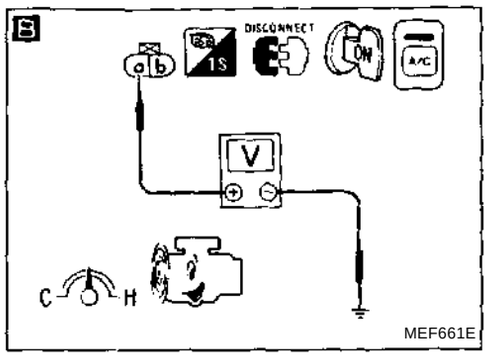
Check if air conditioner compressor functions normally.

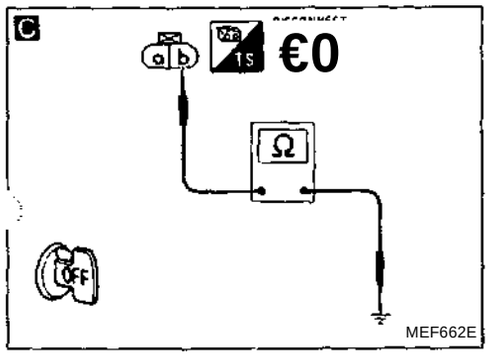
NG → Refer to HA section.

OK

Ⓐ

Diagnostic Procedure 40 (Cont'd)





Ⓐ

B

CHECK POWER SUPPLY.
1) Stop engine and turn air conditioner switch and blower fan switch "OFF".
2) Disconnect IACV-FICD solenoid valve harness connector.
3) Restart engine and turn air conditioner switch and blower tan switch "ON".
4) Check voltage between terminal (j) and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors (E101), (M10)
- Harness connectors (wiõ).(u)
- Harness continuity between A/C relay and IACV-FICD solenoid valve

If NG, repair harness or connectors.

OK ↓

C

CHECK GROUND CIRCUIT.
1) Stop engine.
2) Check harness continuity between terminal (¥) and engine ground.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

CHECK COMPONENT (IACV-FICD solenoid valve).
Refer 1o "Electrical Components Inspection". (See page EC-205.)

NG → Replace IACV-FICD solenoid valve.

OK ↓

Disconnect and reconnec! harness connectors in the circuit. Then retest.

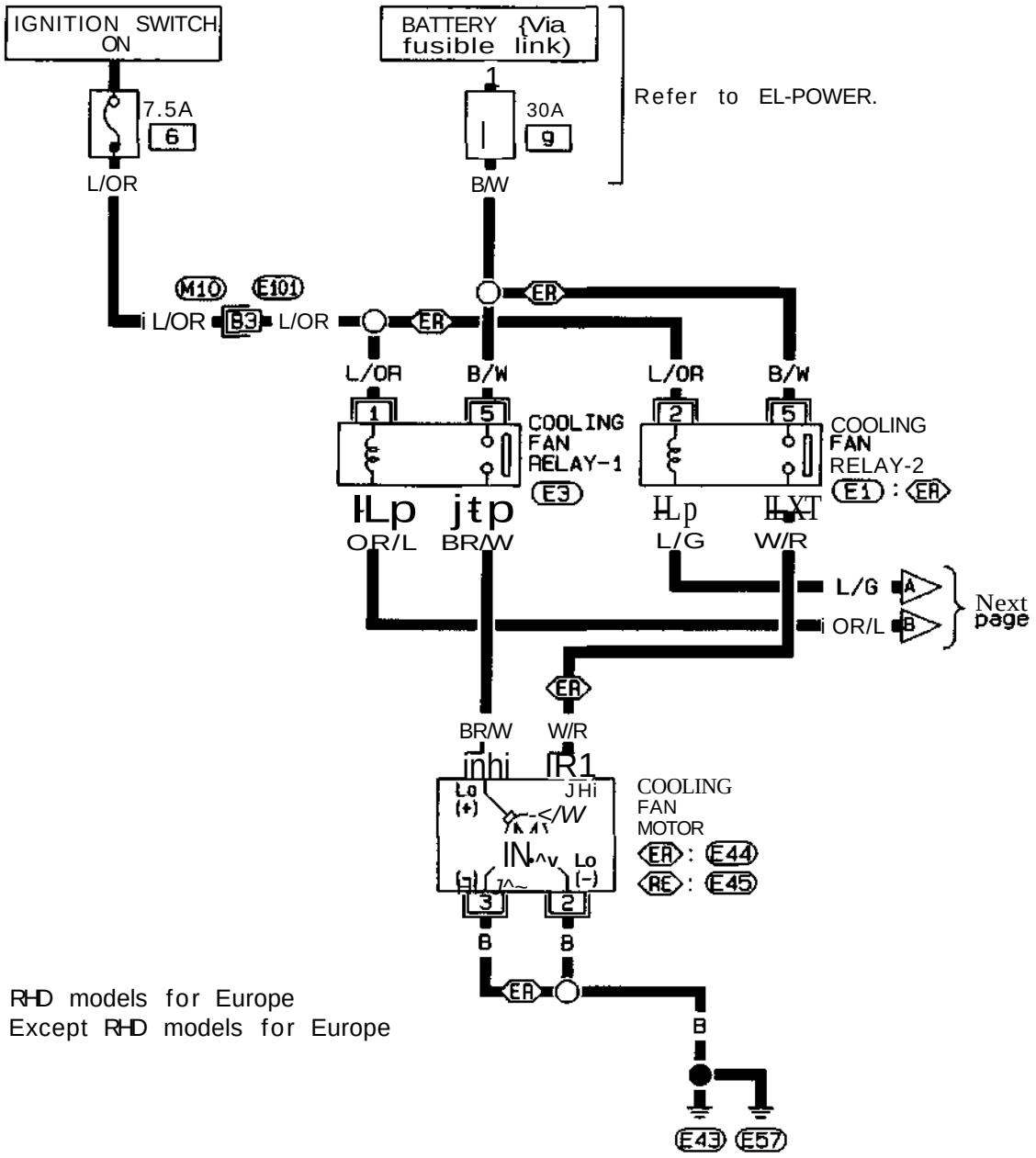
Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 41

COOLING FAN CONTROL (Not self-diagnostic item)

EC-COOL/F-01



E1, E3 L L

E44 W

E45 W

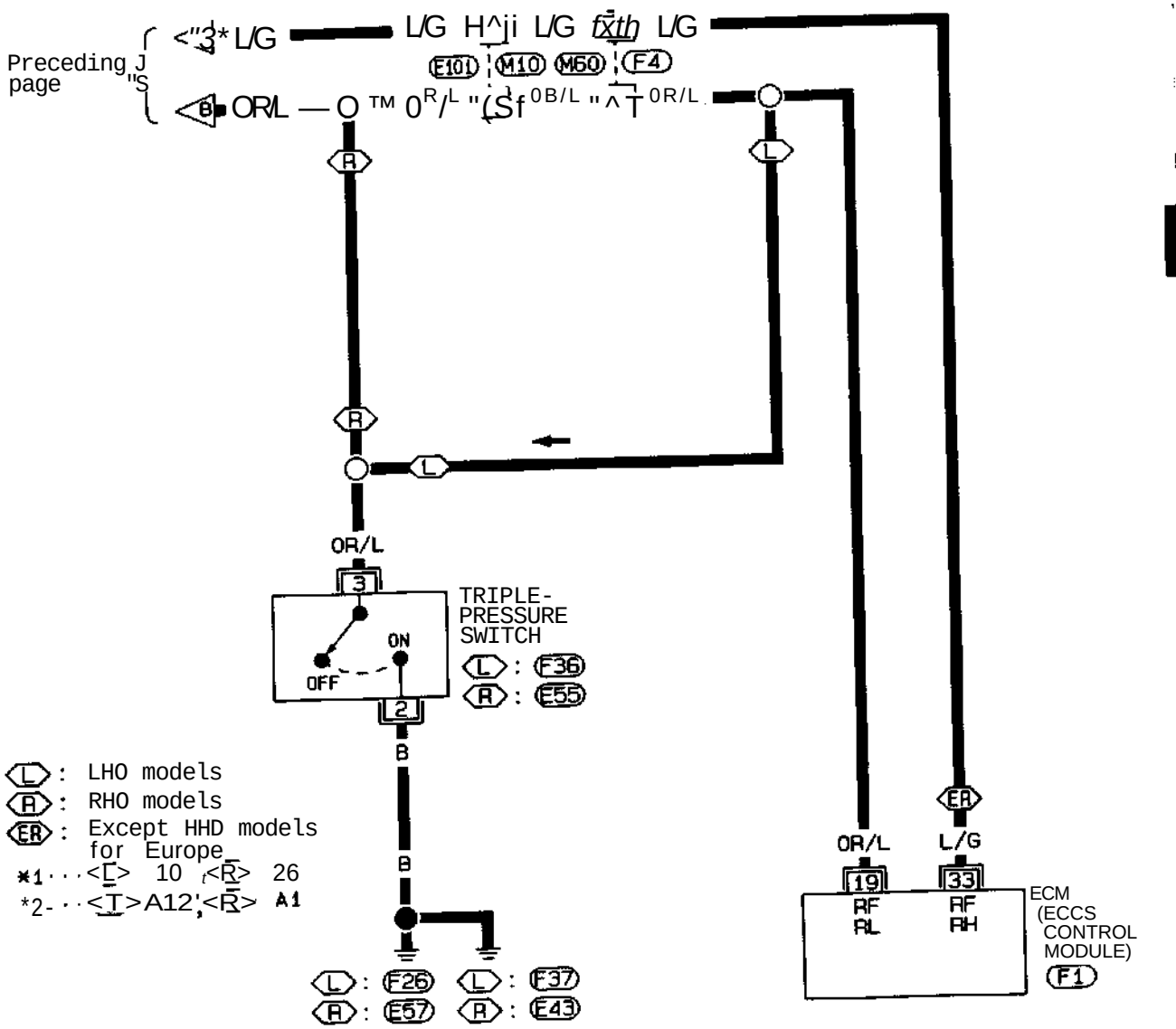
Refer to last page (Foldout page).

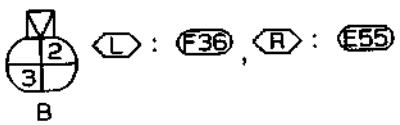
M10, E101

SEF850P

Diagnostic Procedure 41 (Cont'd)

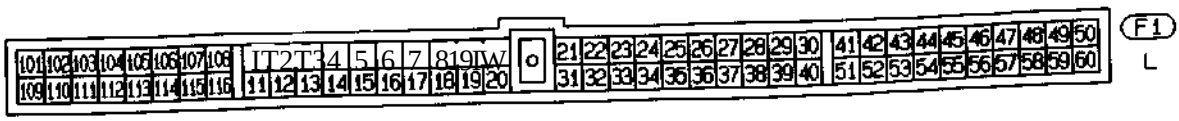
EC-C00L/F-02





Refer to last page (Foldout page) -

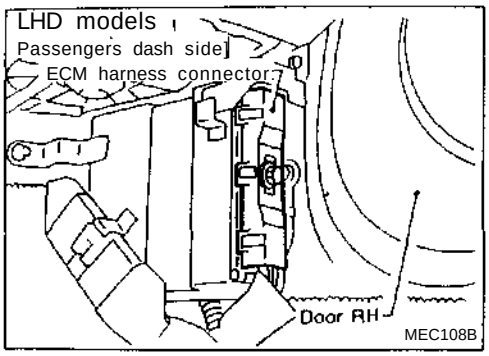
M10, E101
M60, F4

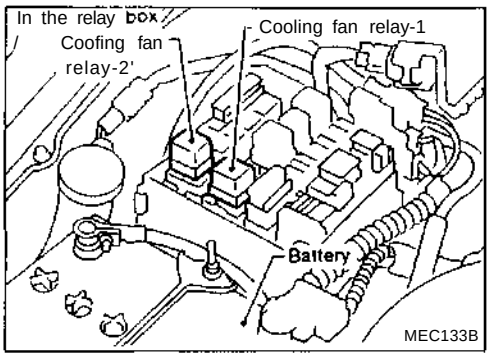


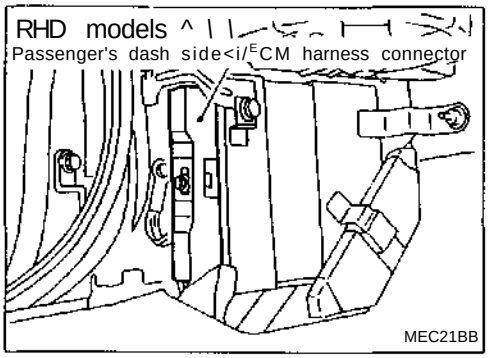
SEF851P

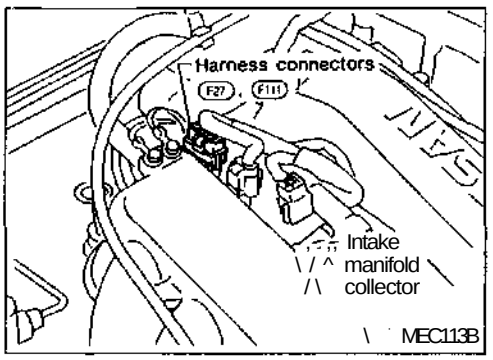
Diagnostic Procedure 41 (Cont'd)

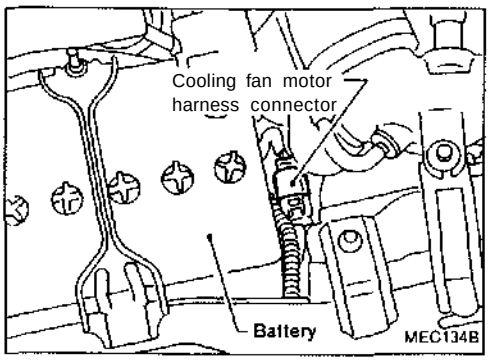
Harness layout

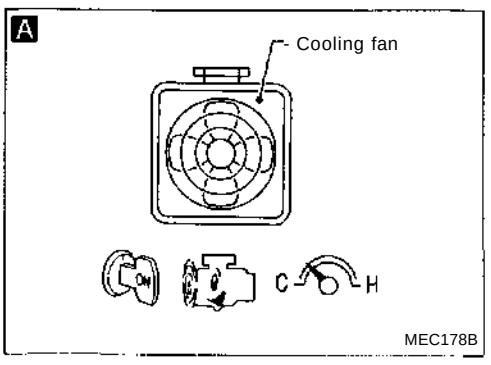


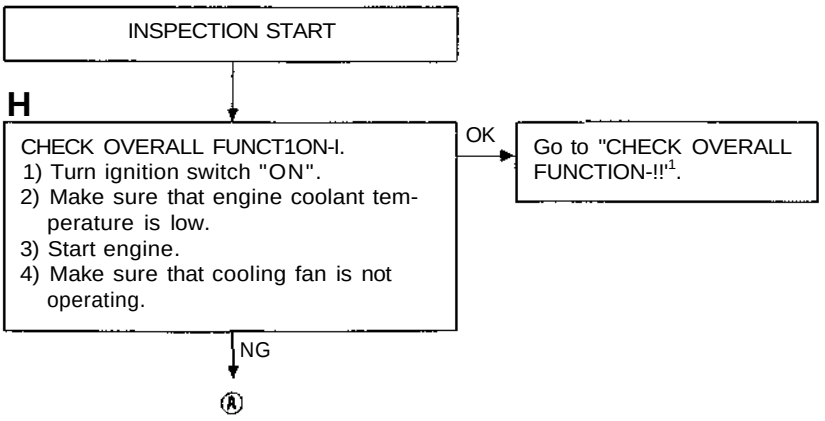




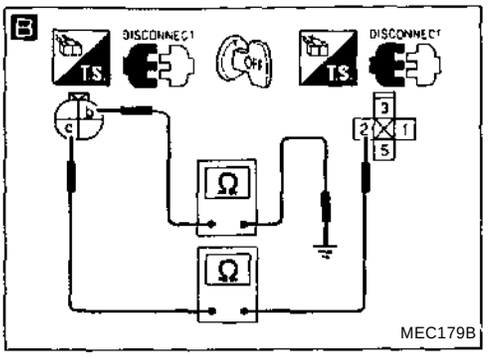








Diagnostic Procedure 41 (Cont'd)



Ⓐ

B

CHECK HARNESS CONTINUITY BETWEEN COOLING FAN RELAY-1 AND GROUND-
1) Stop engine.
2) Disconnecl cooling fan relay-1.
3) Disconnect triple-pressure switch harness connector.
4) Check harness continuity between terminal *(2)* and terminal ®, terminal (F) and body ground.
Continuity should exisl.

NG → Check the following.
- Harness connectors (EIOI), *(ma)* (LHD models)
- Harness connectors **(HBO),** (~FT) (LHD models)
- Harness continuity between cooling fan relay-1 and triple-pressure switch
- Harness continuity between triple-pressure switch and body ground.

If NG, repair harness or connectors.

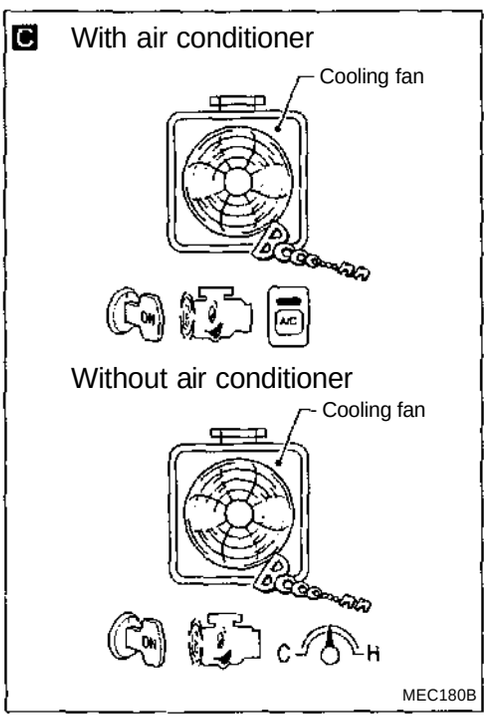
OK ↓

CHECK COMPONENT (Triple-pressure switch). Refer to "HA section".

NG → Replace Iriple-pressure switch.

OK ↓

Go to "CHECK OUTPUT SIGNAL CIRCUIT" in [**PROCEDURE"X]**.



CHECK OVERALL FUNCTION-II.

C

CHECK COOLING FAN LOW SPEED OPERATION.

[With air conditioner]
1} Start engine.
2) Set temperature lever at full cold position-
3) Turn air conditioner switch "ON".
4) Turn blower fan switch "ON"-
5) Run engine at idle for a few minutes with air conditioner operating.
6) Make sure that cooling fan operates at low speed.

[Without air conditioner]
1) Start engine.
2) Keep engine speed a1 about 2,000 rpm until engine is warmed up sufficiently.
3) Make sure that cooling fan begins to operate at low speed during warm-up.

NG → Check cooling fan low speed control circuit (Go to [PROCEDURE A]•>

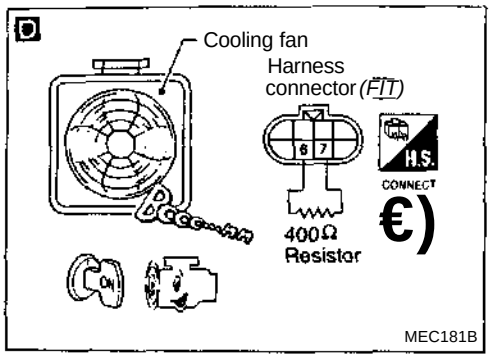
(RE): RHD models for Europe
(ER): Except RHD models for Europe

OK ↓

(ER) C1D → INSPECTION END

Ⓑ

Diagnostic Procedure 41 (Cont'd)



B

D

CHECK COOLING FAN HIGH SPEED OPERATION.

1) Turn both air condilioner switch and blower fan switch "OFF".
2) Stop engine.
3) Connect 400 £1 resistor between terminals (l) and (?) on harness connector CM). (Refer to "Diagnostic Procedure 25".)
4) Restart engine and make sure that cooling fan operates at high speed.

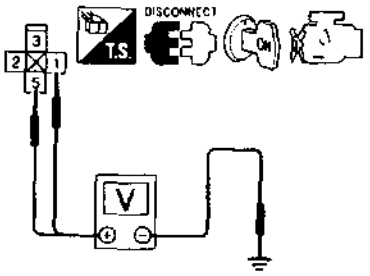
NG → Check cooling fan high speed control circuit. (Go to PROCEDURE' B-H)

OK ↓

INSPECTION END

Diagnostic Procedure 41 (Cont'd)

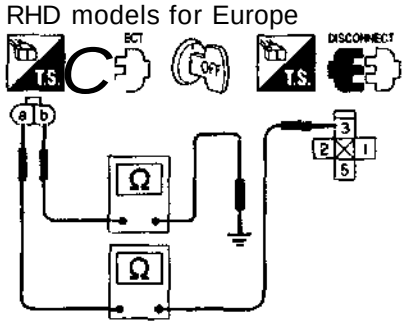
E



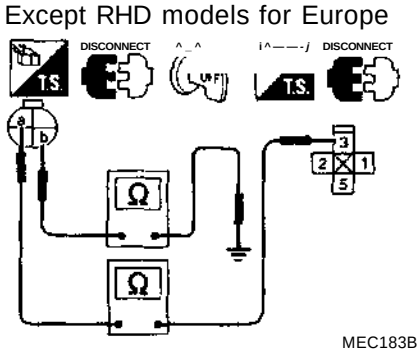
MEC182B

F

RHD models for Europe

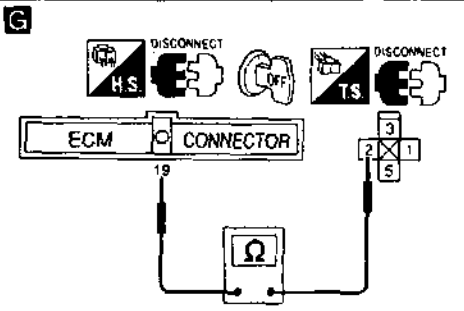


Except RHD models for Europe



MEC183B

G



MEC184B

PROCEDURE A

INSPECTION START

E

CHECK POWER SUPPLY.
1) Stop engine.
2) Disconnect cooling fan relay-1.
3) Turn ignition switch "ON".
4) Check voltage between terminals (1), (5) and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness connectors
- 7.5A fuse
- 30A fusible link
- Harness continuity between cooling fan relay-1 and fuse
- Harness continuity between cooling lan relay-1 and fusible Sink

If NG, repair harness or connectors.

OK ↓

F

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect cooling fan motor harness connector.
3} Check harness continuity between terminal (3) and terminal ®t lerminal ® and body ground.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

G

CHECK OUTPUT SIGNAL CIRCUIT.
1) Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal @ and terminal d) -
Continuity should exist.

NG → Check the following.
- Harness connectors (E1FQ, (MTO)
- Harness connectors (M60). (M)
- Harness continuity between ECM and cooling fan relay-1

If NG, repair harness or connectors.

OK ↓

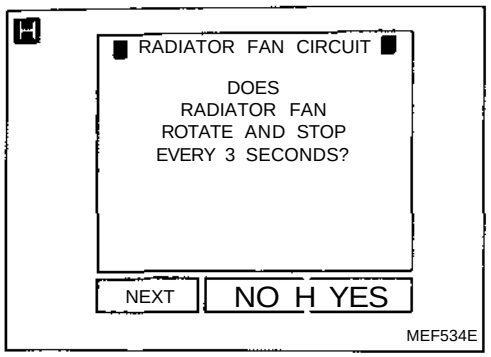
CHECK COMPONENT
(Cooling tan relay-1).
Refer to "Electrical Components Inspection". (See page EC-206.)

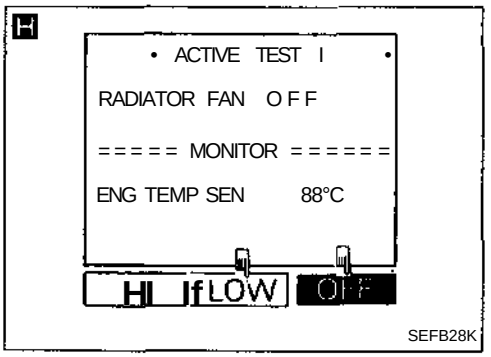
NG → Replace cooling fan relay.

OK ↓

©

Diagnostic Procedure 41 {Cont'd)





H

CHECK COMPONENT
(Cooling lan motor).

1) Reconnect cooling fan relay-1, cooling fan motor harness connector and ECM harness connector.
2) Turn ignition switch "ON".
3) Perform "RADIATOR FAN CIRCUIT" or "COOLING FAN CIRCUIT in "FUNCTION TEST" mode with CONSULT.

—OR—

3) Perform "RADIATOR FAN TEST" or "COOLING FAN" in "ACTIVE TEST" mode with CONSULT,

—OR—

Refer to "Electrical Components Inspection". (See page EC-206.)

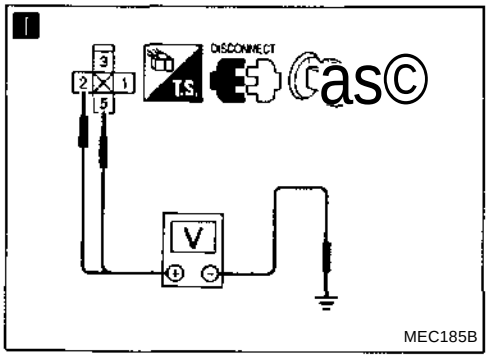
NG → Replace cooling fan motor.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.



PROCEDURE B

INSPECTION START

a

CHECK POWER SUPPLY.
1) Stop engine.
2) Disconnect cooling fan relay-2.
3) Turn ignition switch "ON".
4} Check voltage between terminals @, © and ground.
Voltage: Battery voltage

NG → Check the following.
- Harness continuity between cooling fan relay-2 and harness connector (E10)
- Harness continuity between cooling fan relay-2 and fusible link

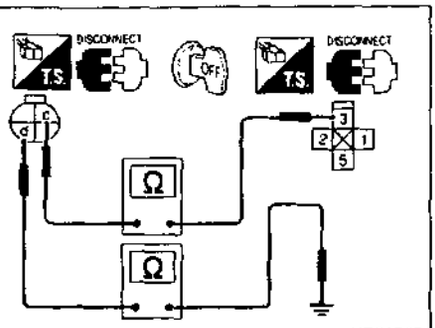
If NG, repair harness or connectors.

OK ↓

®

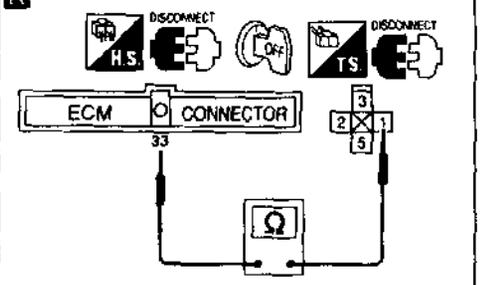
Diagnostic Procedure 41 (Cont'd)

o



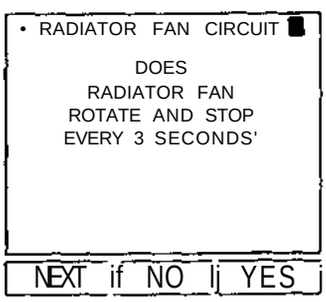
UEC1B6B

K



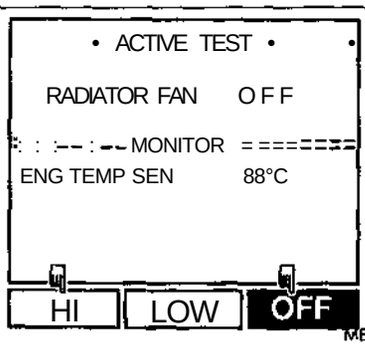
MEC167B

n



MEF534E

L



MEC188B

(D

m

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect cooling fan motor harness connector.
3) Check harness continuity between terminal ($) and terminal ©. terminal (tp and body ground.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

K

CHECK OUTPUT SIGNAL CIRCUIT.
1) Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal ® and terminal (T>.
Continuity should exist.

NG → Check the following.
- Harness connectors (fT5T), (win)
- Harness connectors **(M50).** (_fQ
- Harness continuity between ECM and cooling fan relay-2

If NG, repair harness or connectors.

OK ↓

CHECK COMPONENT
(Cooling fan relay-2).
Refer to "Electrical Components Inspection". (See page EC-206.)

NG → **Replace cooling fan relay.**

OK ↓

B

CHECK COMPONENT
(Cooling fan motor).

1) Reconnect cooling San relay-2, cooling fan motor harness connector and ECM harness connector.
2) Disconnect 400 f! resistor from harness connector CUD.
3) Turn ignition switch "ON".
4) Perform "RADIATOR FAN CIRCUIT" or "COOLING FAN CIRCUIT" in "FUNCTION TEST" mode with CONSULT.

OR

4) Perform "RADIATOR FAN TEST" or "COOLING FAN" in "ACTIVE TEST" mode with CONSULT.

OR

Refer to "Electrical Components Inspection". (See page EC-206.)

NG → Replace cooling fan motor.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

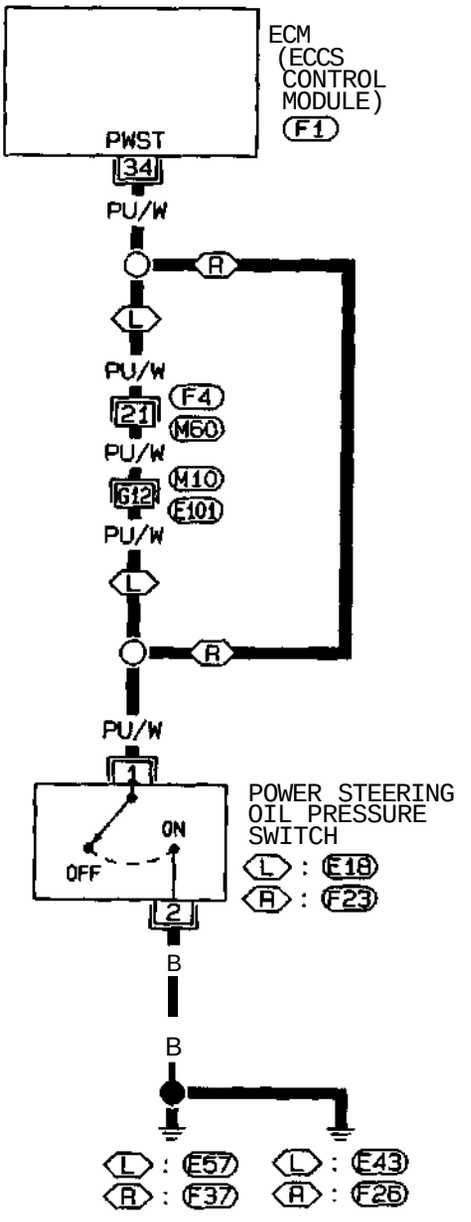
Trouble is not fixed. ↓

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 42

POWER STEERING OIL PRESSURE SWITCH (Not self-diagnostic item)

EC-PST/SW-01



L : LHO models
A : RHD models

(172) W

L : E18, A : F23

Refer to last page (Faldout page).

M10, E101
M60, F4

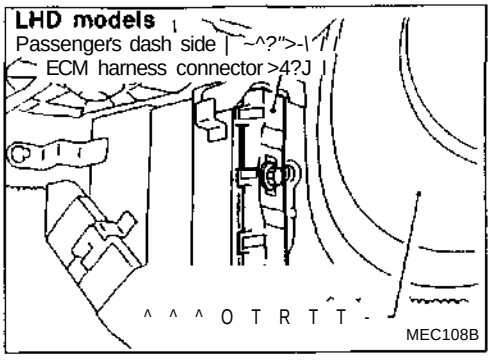
F1 L

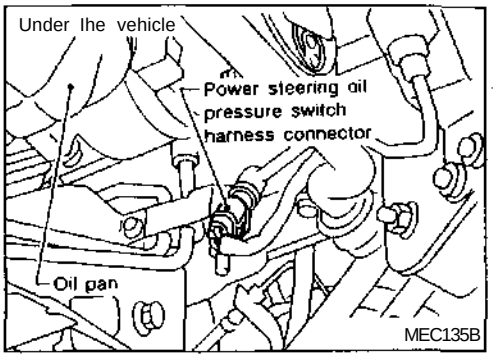
H.S.

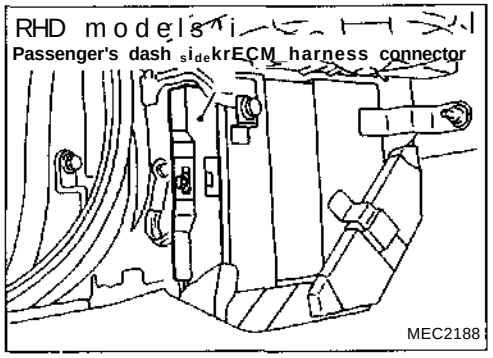
SEF848P

Diagnostic Procedure 42 (Cont'd)

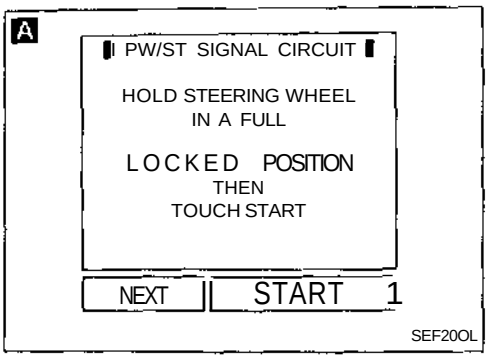
Harness layout

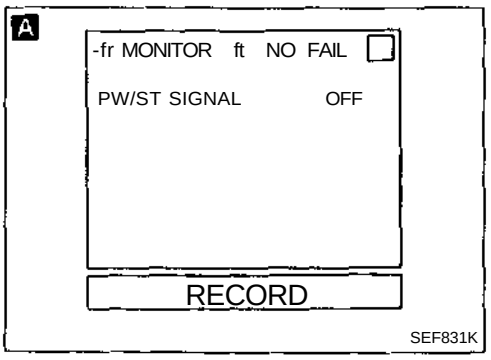


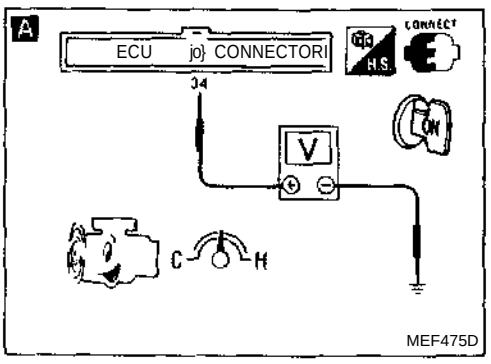


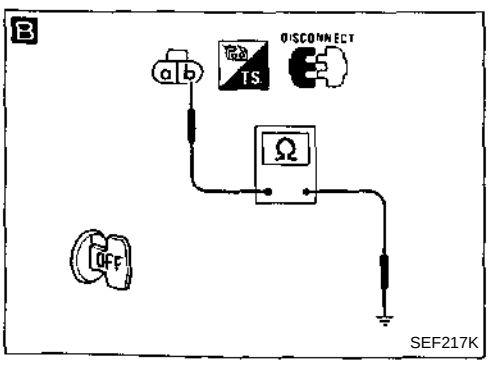


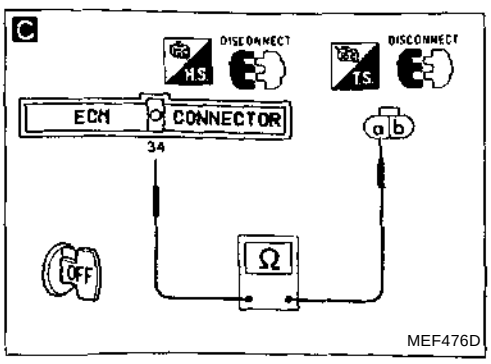
Diagnostic Procedure 42 (Cont'd)











INSPECTION START

A

CHECK CONTROL FUNCTION.
1) Start engine and warm it up sufficiently.
2) Perform "PW/ST SIGNAL CIRCUIT" in "FUNCTION TEST[11]" mode with CONSULT.

OR

2) Check "PW/ST SIGNAL" in "DATA MONITOR" mode with CONSULT.
Steering is neutral position: OFF
Steering is turned: ON

OR

2) Check voltage between ECM terminal © and ground.
Voltage:
When steering wheel Is turned quickly
Approximately OV
Except above
4 - 5V

OK → INSPECTION END

NG

B

CHECK GROUND CIRCUIT.
1) Stop engine.
2) Disconnect power steering oil pressure switch harness connector.
3) Check harness continuity between terminal ® and body ground.
Continuity should exist.

NG → Repair harness or connectors.

OK

C

CHECK INPUT SIGNAL CIRCUIT.
1) Disconnect ECM harness connector.
2) Check harness continuity between ECM terminal ® and terminal (a).
Continuity should exist.

NG → Check the following.
- Harness connectors (F4), (M60) (LHD models)
- Harness connectors (me), (EHM) (LHD models)
- Harness continuity between ECM and power steering oil pressure switch

If NG, repair harness or connectors.

OK

CHECK COMPONENT
(Power steering oil pressure switch).
Refer to '"Electrical Components Inspection". (See page EC-206.)

NG → Replace power steering oil pressure switch.

OK

Disconnect and reconnect harness connectors in the circuit. Then retest.

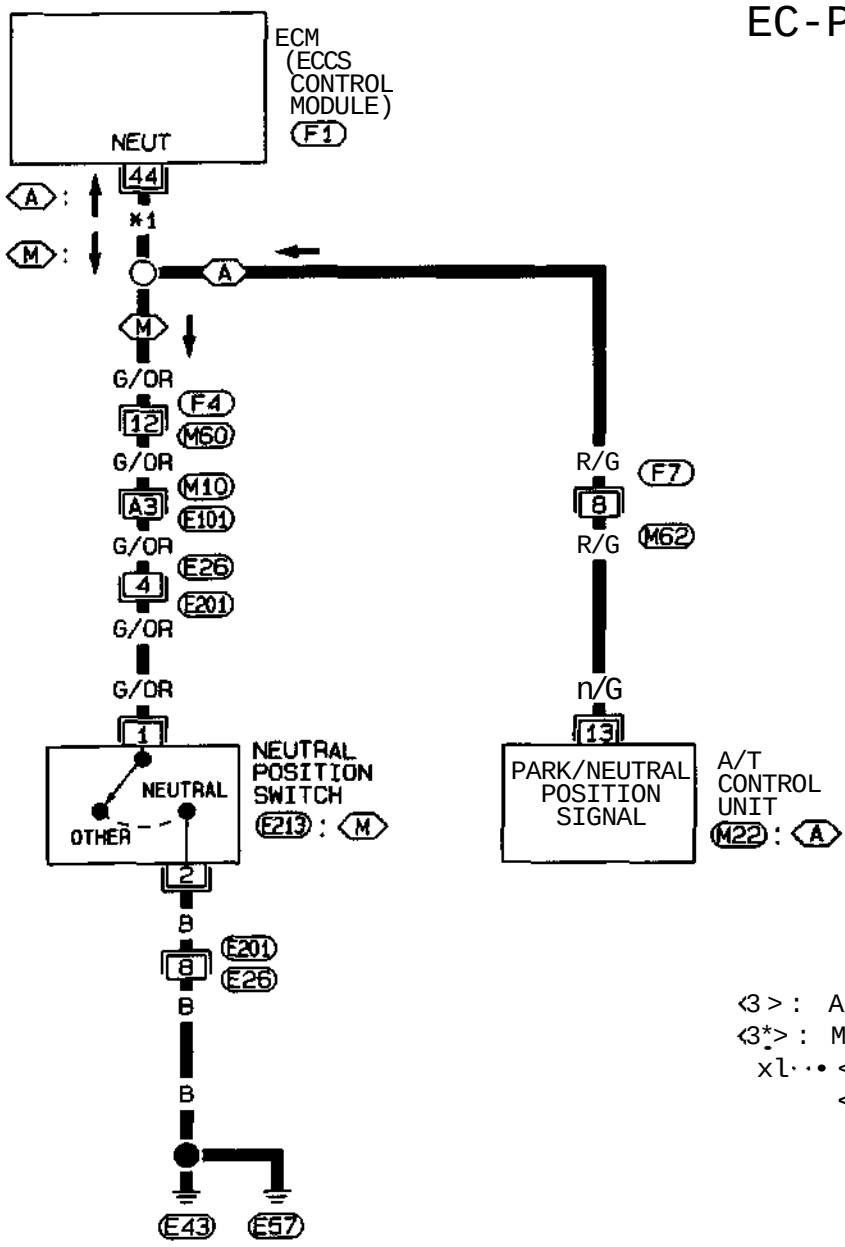
Trouble is not fixed.

Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

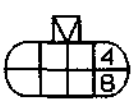
Diagnostic Procedure 43

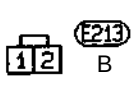
NEUTRAL POSITION SWITCH & A/T CONTROL UNIT (PARK/NEUTRAL POSITION SIGNAL)
(Not self-diagnostic item)

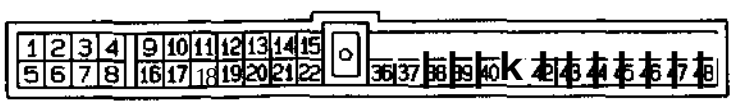
EC-PNP/SW-01

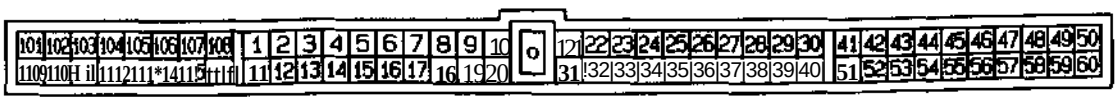


<3> : A/T models
<3*> : M/T models
xl··• <Ā> R/G
<¥> G/OR









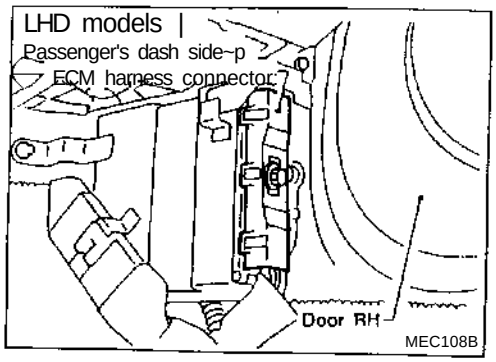
SEF843P

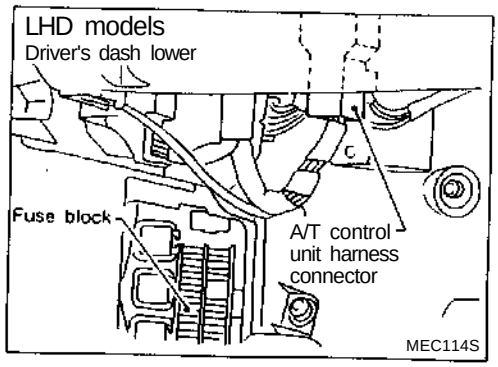
Refer to last page
(Foldout page).

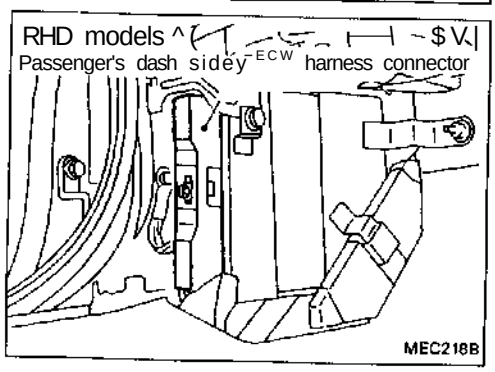
M10, E101
M60, F4

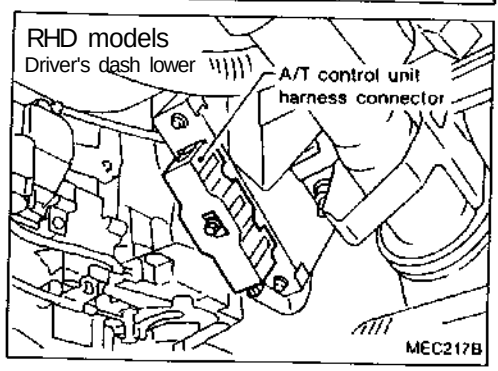
Diagnostic Procedure 43 (Cont'd)

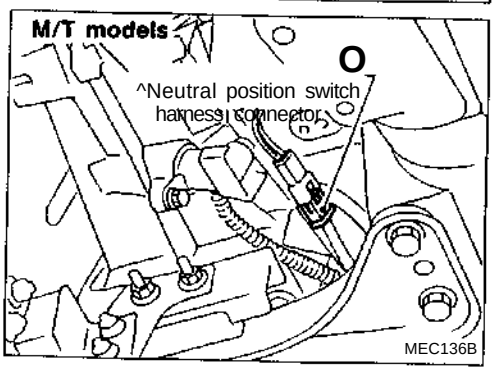
Harness layout



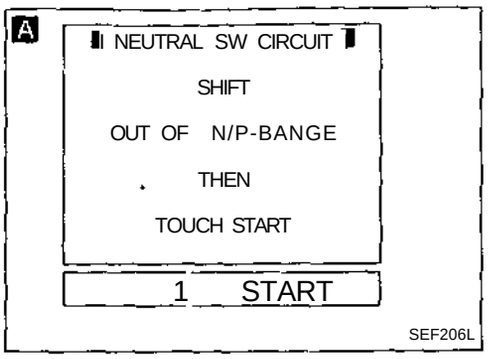


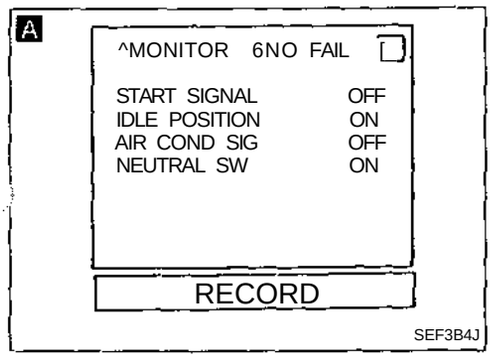


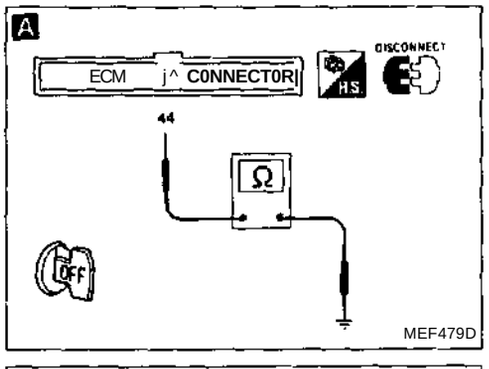


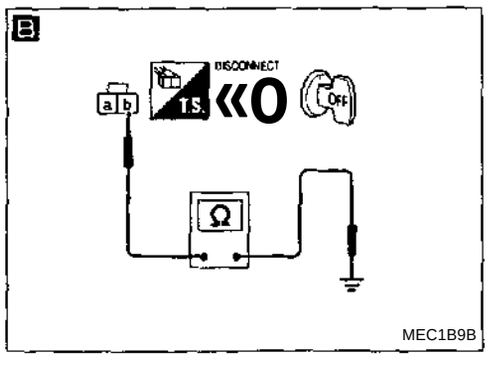


Diagnostic Procedure 43 (Cont'd)









Neutral position switch

INSPECTION START

A

CHECK OVERALL FUNCTION.

1) Turn ignition switch "ON".
2) Perform "NEUTRAL SW CIRCUIT" or "NEUTRAL POSI SW CKT" in "FUNCTION TEST" mode with CONSULT.

OK → INSPECTION END

OR

2) Check "NEUTRAL SW" or "NEUT POSI SW" signal in "DATA MONITOR" mode with CONSULT.
Neutral position: ON
Except above: OFF

OR

1) Set shift lever to the neutral position.
2) Disconnect ECM harness connector.
3) Check harness continuity between ECM terminal @ and body ground.
Continuity should exist.

NG

Turn ignition switch "OFF".

B

CHECK GROUND CIRCUIT.

1) Disconnect neutral position switch harness connector.
2) Check harness continuity between terminal ® and body ground.
Continuity should exist.

NG → Check the Following
- Harness connectors (rail), (1zT)
- Harness continuity between neutral position switch and body ground

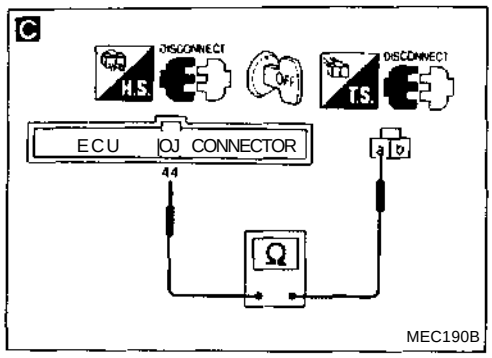
If NG, repair harness or connectors.

OK

Disconnect ECM harness connector.

Ⓐ

Diagnostic Procedure 43 (Cont'd)



Ⓐ

C

CHECK INPUT SIGNAL CIRCUIT
1) Check harness continuity between ECM terminal © and terminal **(a)**.
Continuity should exist.

NG → Check the following.
- Harness connectors CfD. (WjD
- Harness connectors (Mia), (iioI)
- Harness connectors (E26), (E201)
- Harness continuity between ECM and neutral position switch

If NG, repair harness or connectors.

OK ↓

CHECK COMPONENT
(Neutral position switch).
Refer to "ON-VEHICLE SERVICE" in MT section.

NG → Replace neutral position switch.

OK ↓

Disconnect and reconnect harness connectors in the circuit. Then retest.

Trouble is not fixed- ↓

Check ECM pin terminals for damage or (he connection of ECM harness connector. Reconnect ECM harness connector and retesl.

Diagnostic Procedure 43 (Cont'd)

D

• NEUTRAL SW CIRCUIT

SHIFT

OUT OF N/P-RANGE

THEN

TOUCH START

START

SEF206L

D

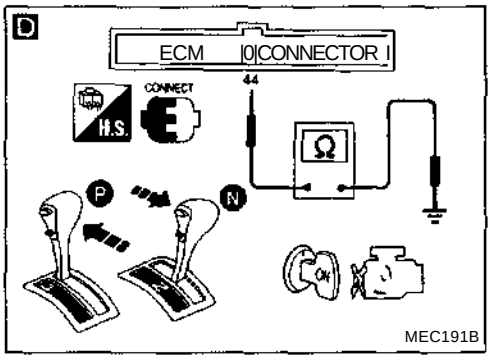
6 MONITOR ttNO FAIL D

START SIGNAL	OFF
IDLE POSITION	ON
Am COND SIG	OFF
NEUTRAL SW	ON

RECORD

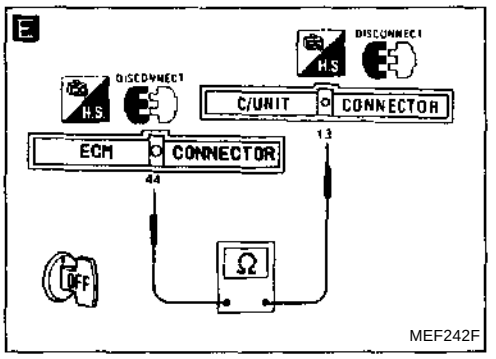
SEF384J

D



MEC191B

E



MEF242F

[A/T CONTROL UNIT (PARK/NEUTRAL POSITION SIGNAL) CIRCUIT

INSPECTION START

D

CHECK OVERALL FUNCTION.
1) Turn ignition switch "ON".
2) Perform "NEUTRAL SW CIRCUIT" or "NEUTRAL POSI SW CKT" in "FUNCTION TEST" mode with CONSULT.

OR

2) Check "NEUTRAL SW" or "NEUT POSI SW" signal in "DATA MONITOR" mode with CONSULT.
"N" or "P": ON
Except above: OFF

OR

2) Check voltage between ECM terminal @ and ground under the following conditions.
Voltage:
"N" or "P"
Approximately OV
Except above
Approximately 5V

OK → INSPECTION END

NG

E

CHECK INPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Disconnect A/T control unit harness connector.
4) Check harness continuity between ECM terminal ® and terminal © .
Continuity should exist.

NG → Check the following.
- Harness connectors Q D . CWJT)
- Harness continuity between ECM and A/T control unit

If NG, repair harness or connectors.

OK

CHECK INHIBITOR SWITCH FUNCTION.
Make sure that inhibitor switch functions properly. (Refer to AT section).

NG → Check inhibitor switch and circuit (Refer to AT section.)

OK

Disconnect and reconnect harness connectors in the circuit. Then retest.

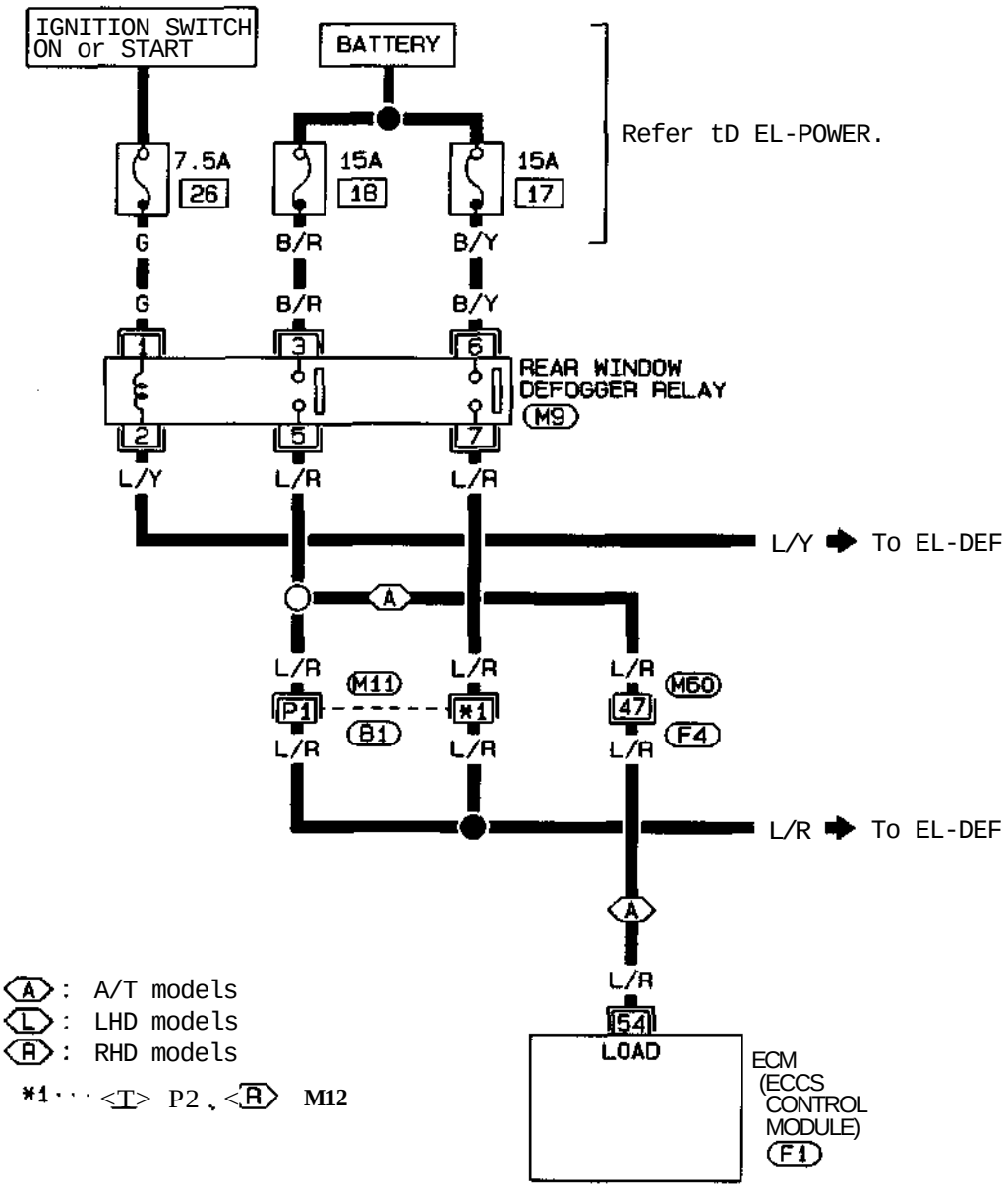
Trouble is not fixed.

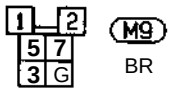
Check ECM pin terminals for damage or the connection of ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 44

REAR WINDOW DEFOGGER SWITCH (Not self-diagnostic item)

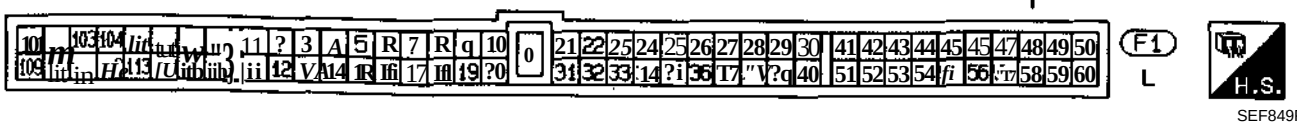
EODEF/S-01





Refer to last page (Foldout page) .

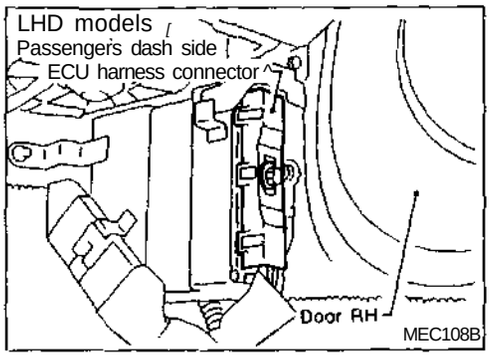
M11, B1
M60, F4

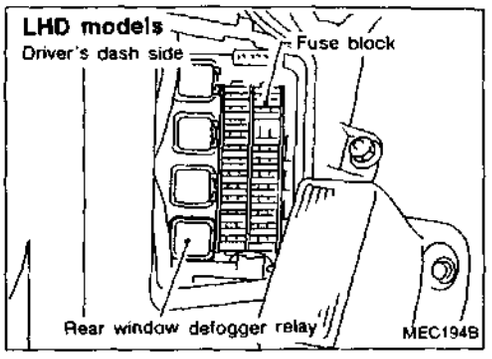


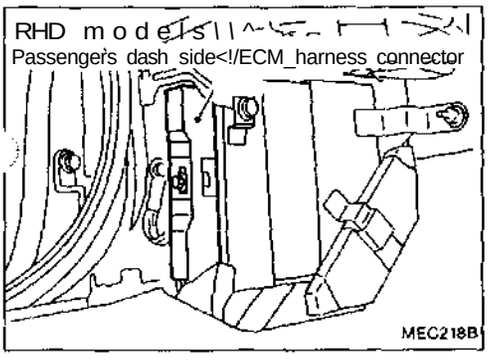
SEF849P

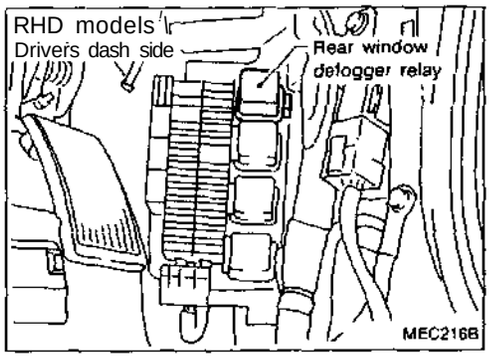
Diagnostic Procedure 44 (Cont'd)

Harness layout

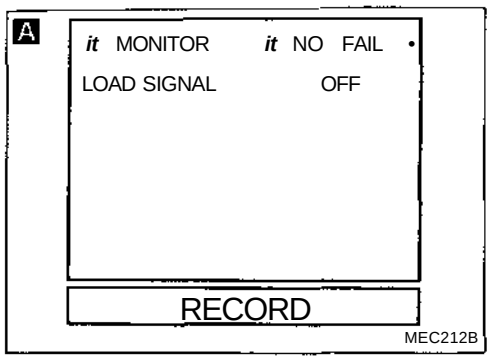


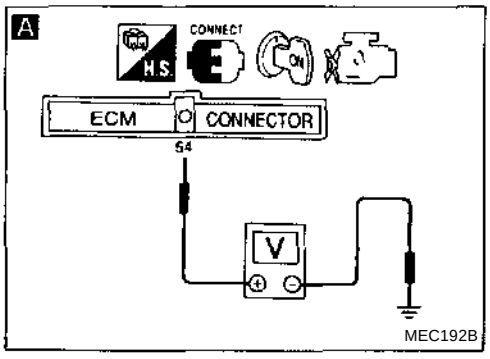


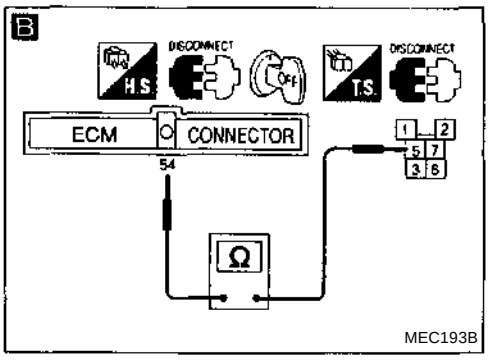




Diagnostic Procedure 44 {Cont'd)







INSPECTION START

A

CHECK OVERALL FUNCTION.
1) Turn ignition switch "ON".
2) Check "LOAD SIGNAL" in "DATA MONITOR" mode with CONSULT.
Rear window defogger switch "ON": ON
Rear window defogger switch "OFF": OFF

OK → INSPECTION END

OR

2) Check voltage between ECM terminal © and ground under the following conditions.
Voltage:
Rear window defogger switch "ON"
Battery voltage
Rear window defogger switch "OFF"
Approximately OV

NG

Check if rear window defogger functions normally.

NG → Check rear window defogger circuit. (Refer to EL section.)

OK

B

CHECK INPUT SIGNAL CIRCUIT.
1) Turn ignition switch "OFF".
2) Disconnect ECM harness connector.
3) Disconnect rear window defogger relay.
4) Check harness continuity between ECM terminal @) and terminal © .
Continuity should exist.

NG → Check the following.
- Harness conneciors (M), (TT)
- Harness continuity between ECM and rear window defogger relay

If NG, repair harness or connectors.

OK

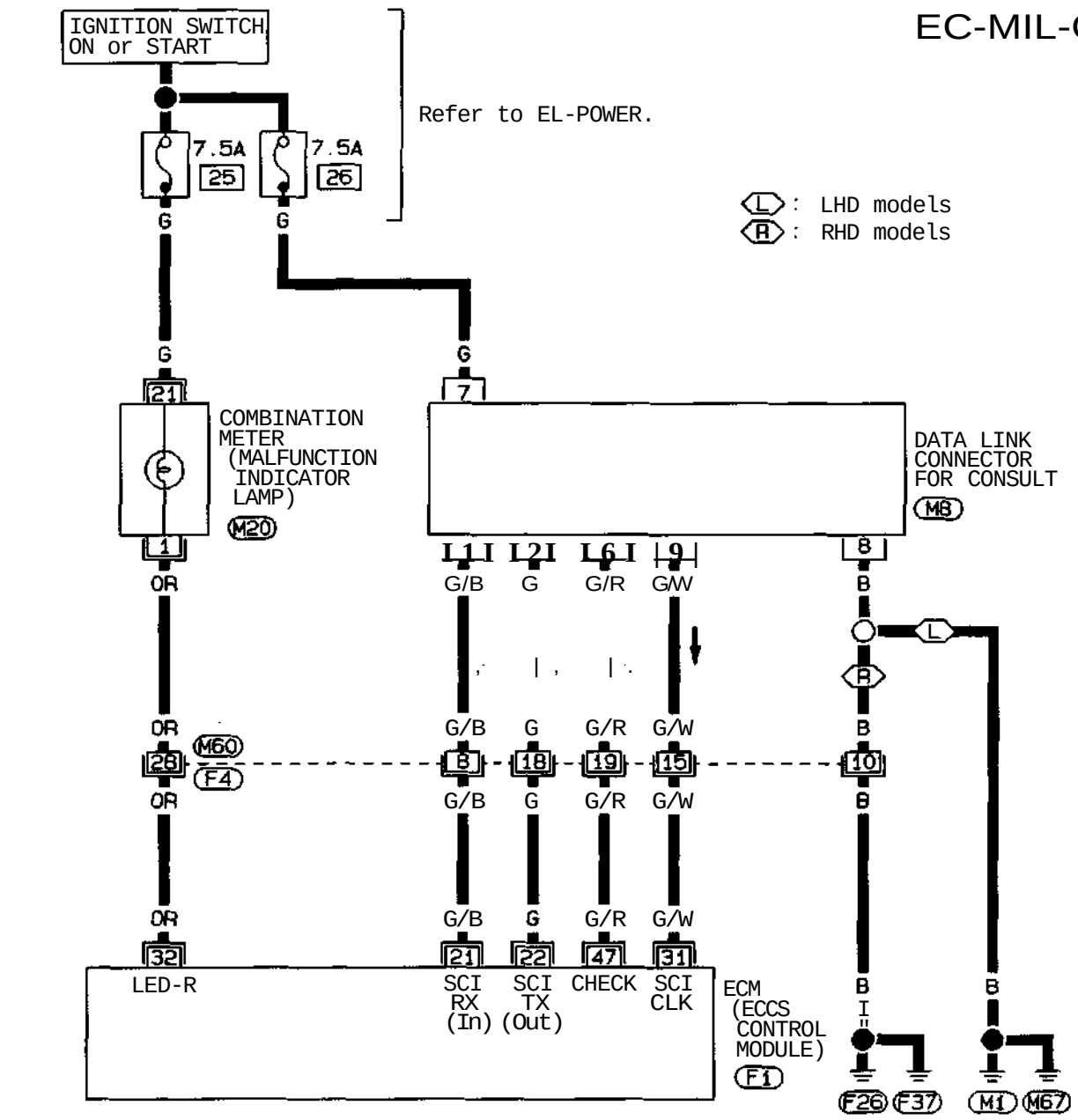
Disconnect and reconnect harness connectors in the circuit. Then retest.

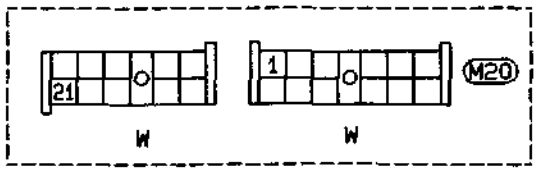
Trouble is not fixed.

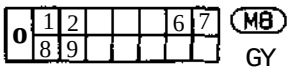
Check ECM pin terminals for damage or the connection oi ECM harness connector. Reconnect ECM harness connector and retest.

Diagnostic Procedure 45

MALFUNCTION INDICATOR LAMP & DATA LINK CONNECTOR FOR CONSULT (Not self-diagnostic item)

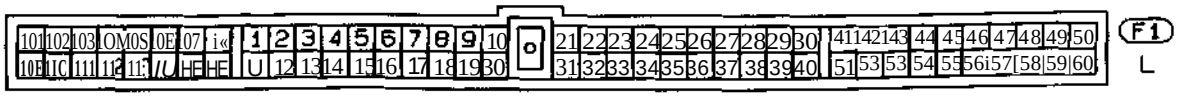




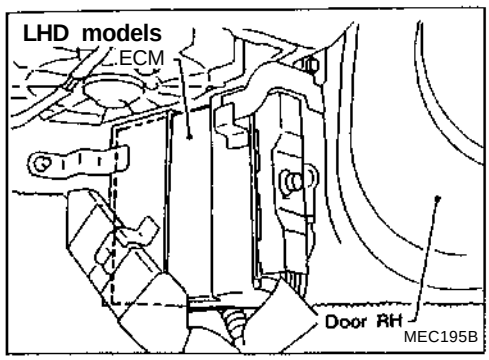


Refer to last page (Foldout page).

M60, F4



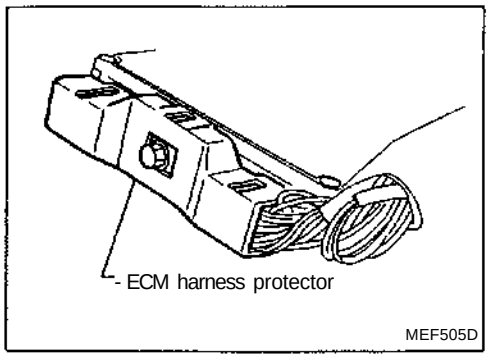
SEFB52P



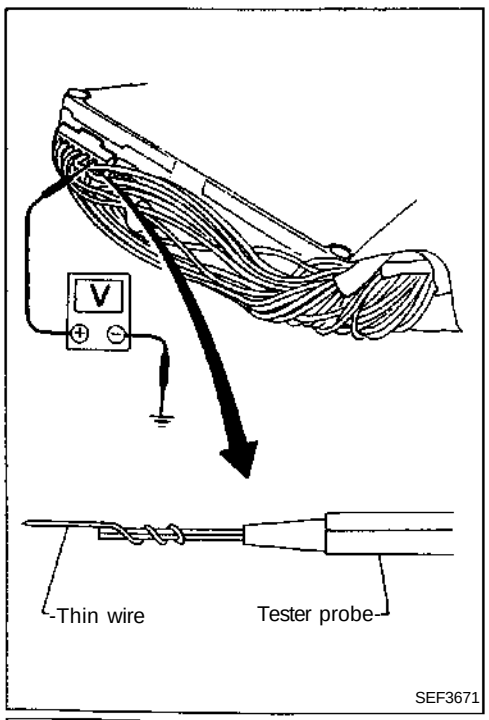
Electrical Components Inspection

ECM INPUT/OUTPUT SIGNAL INSPECTION

1. ECM is located at passenger's dash side. For this inspection, remove the passenger's dash side cover.

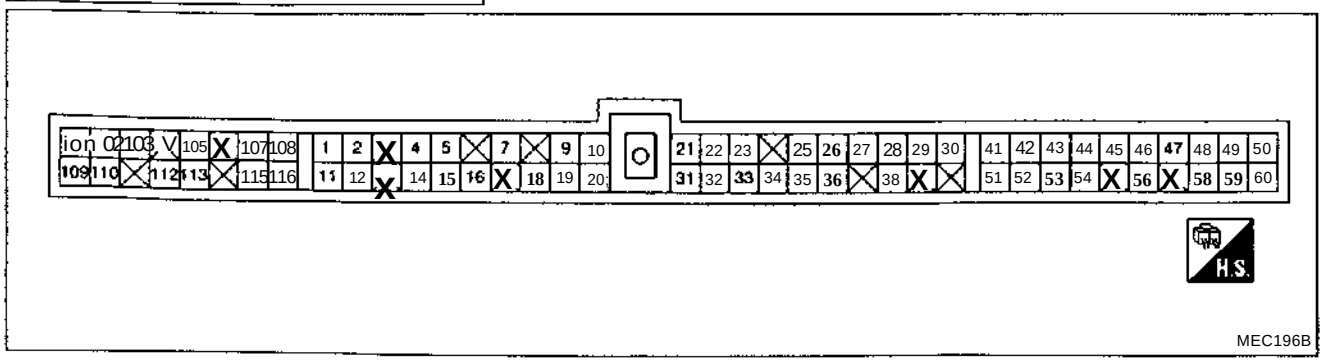


2. Remove ECM harness protector.



3. Perform all voltage measurements with the connectors connected.
   Extend tester probe as shown to perform tests easily.

ECM HARNESS CONNECTOR TERMINAL LAYOUT



Electrical Components Inspection (Cont'd)

'Data are reference vaiues.

TER-MINAL NO.	ITEM	CONDITION	'DATA
19	Cooling fan (Low speed)	Engine is running. └— Cooling fan is not operating.	BATTERY VOLTAGE (11 - 14V)
		Engine is running. └— Cooling fan is operating.	Approximately 0V
23	Knock sensor	Engine is running.	2.0 - 3.0V
25	Wastegate valve controi solenoid valve	Engine is running. I— Idfe speed	BATTERY VOLTAGE (11 - 14V)
		Engine is running. I— Engine is racing up to 5,000 rpm.	Approximately 5V
27	Mass air flow sensor	Engine is running. (Warm-up condition) L- fdle speed	0.8 - 1.5V
		Engine is running. (Warm-up condition) I— Engine speecl is 3,000 rpm.	1.4- 2.0V
28	Engine coolant temperature sensor	Engine is running.	0 - 5.0V Output voltage varies with engine coolant temperature.
29	Heated oxygen sensor	Engine is running. I— After warming up sufficiency and engine speed is 2,000 rpm.	0- 0.3V ~ 0.6 -0.9V
33	Cooling fan (High speed)	Engine is running. I— Cooling fan is not operating. I— Cooling fan is operating af low speed.	BATTERY VOLTAGE (11 - 14V)
		Engine is runningTj I— Cooling fan is operating at high speed.	Approximately 0V
34	Power steering oil pressure switch	Engine is running. I— Steering wheel stays straight.	4.0 - 5,0V
		Engine is running. I— Steering wheel is turned.	Approximately 0V
35	Boost pressure sensor	Engine is running. I— Idle speed	Approximately 2V
		Engine is running. └— Engine is racing up to 4,000 rpm.	Approximately 2.2V

Electrical Components Inspection (Cont'd)

"Data are reference values.

TER-MINAL NO.	ITEM	CONDITION	'DATA
38	Throttle position sensor	Ignition switch "ON"	0,35 - 4.0V OutpLft voltage varies with throttle valve opening angle.
41 51	Camshaft position sensor (Reference signal)	Engine is running. 1— **Do not run engine at high speed under no-load.**	0.3 - 0.6V Output voltage slightly varies with engine speed.
42 52	Camshaft position sensor (Position signal)	Engine is running. 1— **Do not run engine at high speed under no-load.**	2.0 - 3.0V Output voltage slightly varies with engine speed.
43	Start signal	Ignition switch "ON"	OV
		Ignition switch "START"	BATTERY VOLTAGE (11 - 14V)
44	Neutral position switch (M/T models) A/T control unit (A/T models)	**Ignition** switch "ON" — Gear position is "Neutral position" (M/T models). — Gear position is "N" or "P" (A/T models).	OV
		Ignition switch "ON" 1— Except the above conditions	4.0 - 5.0V
45	Ignition switch	Ignition switch "ON"	BATTERY VOLTAGE (11 - 14V)
46	Air conditioner switch	Engine is running. 1— Air conditioner switch is "OFF".	BATTERY VOLTAGE (11 - 14V)
		Engine is running. 1— Both air conditioner switch and blower fan switch are "ON".	Approximately 0V
48	Power source for sensors	**Ignition** switch "ON"	Approximately 5.0V
49 59	Power source for ECM	Ignition switch "ON"	BATTERY VOLTAGE (11 - 14V)
54	Load signal	Ignition switch "ON" 1— Rear window defogger switch is "ON".	BATTERY VOLTAGE (11 - 14V)
		Ignition swiich "ON" — Rear window defogger switch is "OFF".	Approximately 0V
58	Power supply (Back-up)	Ignition switch "OFF"	BATTERY VOLTAGE (11 - 14V)

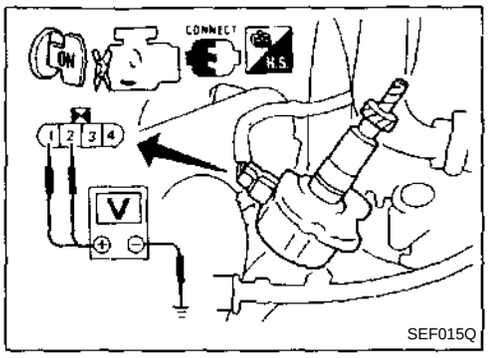
rai

Electrical Components Inspection (Cont'd)

'Data are reference values

TER-MINAL NO.	ITEM	CONDITION	•DATA
101 103 110 112	Injectors	Engine is running.	BATTERY VOLTAGE (11 - 14V)
102	EGR & canister conirol solenoid valve	Engine is running. (Warm-up condition) — Idle speed	Approximately 0V
		Engine is running. (Warm-up condition) — Engine speed is 2,000 rpm.	BATTERY VOLTAGE (11 - 14V)
113	VTC solenoid valve	Engine is running. (Jack-up condition) — Idle speed	BATTERY VOLTAGE (11 - 14V)
		Engine is running. (Jack-up condition) — Engine is racing up to 2,000 rpm.	Approximately 0V
115	Heated oxygen sensor heater	Engine is running. — Engine speed is between idle and 4,000 rpm.	Approximately 0V
		Engine is running. — Engine speed is above 4,000 rpm.	BATTERY VOLTAGE (11 - 14V)

Electrical Components Inspection (Cont'd)



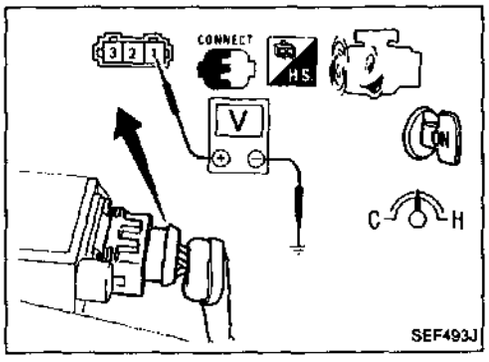
CAMSHAFT POSITION SENSOR

1. Remove camshaft position sensor from engine. (Camshaft position sensor harness connector should remain connected.)
2. Turn ignition switch "ON".
3. Rotate camshaft position sensor shaft slowly by hand and check voltage between terminals (J), © and ground.

Terminal	Voltage
© (180° signal)	Voltage fluctuates between 5V and 0.1V.
© (1° signal)	

If NG, replace camshaft position sensor.

After this inspection, diagnostic trouble code No. 11 might be displayed though the camshaft position sensor is functioning properly. In this case erase the stored memory.

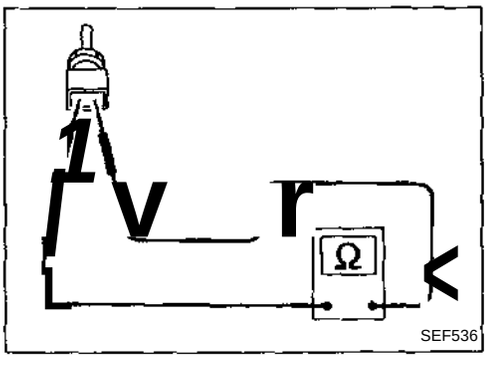


MASS AIR FLOW SENSOR

1. Fold back mass air flow sensor harness connector rubber as shown in the figure if the harness connector is connected.
2. Turn ignition switch "ON".
3. Start engine and warm it up sufficiently.
4. Check voltage between terminal © and ground.

Conditions	Voltage V
Idle speed	0.8 - 15
3,000 rpm	1.4-2.0

5. If NG, remove mass air flow sensor from air duct. Check hot film for damage or dust.



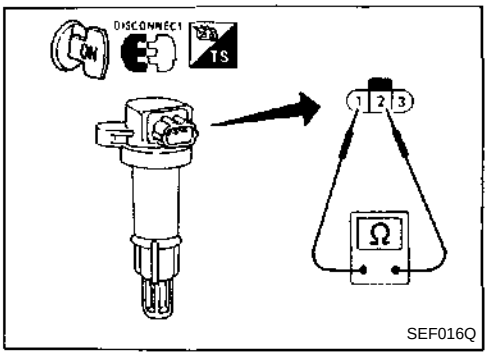
ENGINE COOLANT TEMPERATURE SENSOR

1. Disconnect engine coolant temperature sensor harness connector.
2. Check resistance as shown in the figure.

Temperature °C (T)	Resistance kQ
20 (68)	2.1 -2.9
50 (122)	0.68 - 1.00
80 (176)	030 -0.33

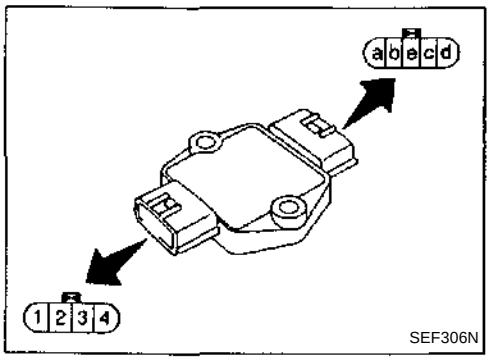
If NG, replace engine coolant temperature sensor.

Electrical Components Inspection (Cont'd)



IGNITION COIL

1. Disconnect ignition coil harness connector.
2. Check resistance between terminals **(1)** and **(2).**
   Resistance: Approximately 1Q
   If NG, replace ignition coil.

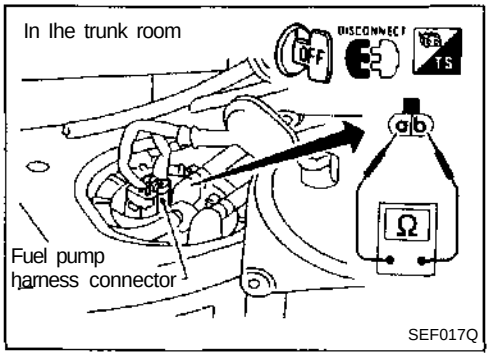


POWER TRANSISTOR

1. Disconnect power transistor harness connector.
2. Check power transistor continuity between terminals with analog tester as shown in the figure.

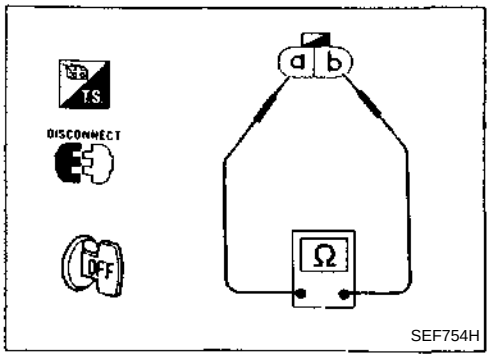
Terminal combination				Tester polarity	Continuity	Tester polarity	Continuity
e 1	e 2	e 3	e 4	© e	No	© ©	Yes
e a	8 b	e c	e d	© e	Yes	© ©	Yes
1 a	2 b	3 c	4 d	© 0	Yes	© ©	No

If NG, replace power transistor.



FUEL PUMP

1. Disconnect fuel pump harness connector.
2. Check resistance between terminals **(a)** and **(b)**.
   Resistance: Approximately 0.2 - 5.011
   If NG, replace fuel pump.



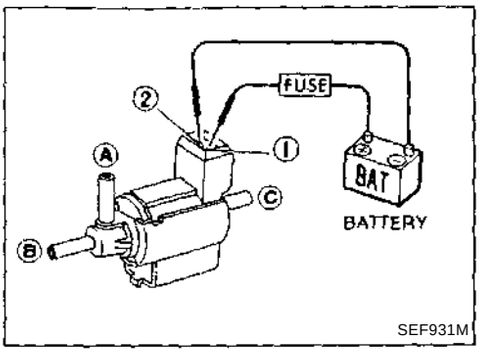
VEHICLE SPEED SENSOR

1. Jack up rear wheels. Use stands to support vehicle.
2. Disconnect vehicle speed sensor harness connector.
3. Check continuity between terminals (a) and (b) while rotating rear wheel by hand.

Continuity should come and go.

If NG replace vehicle speed sensor.

Electrical Components inspection (Cont'd)

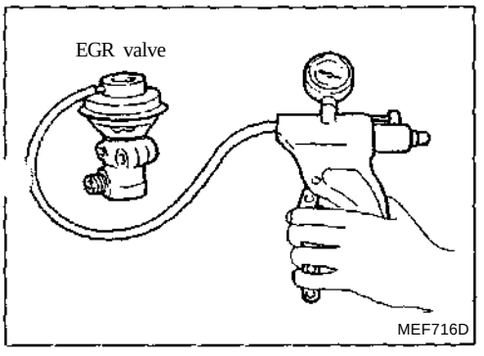


SEF931M

EGR AND CANISTER CONTROL SOLENOID VALVE

Check air passage continuity.

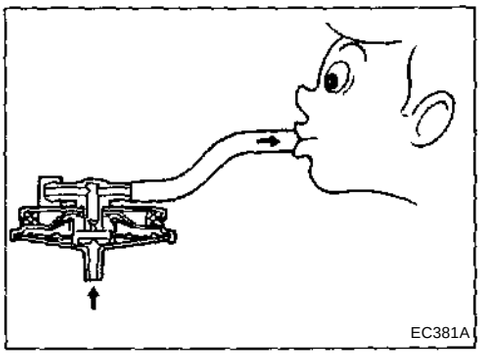
Condition	Air passage continuity between ® and (j)	Air passage continuity between ® and ©
12V direct current supply between terminals (1) and (?)	Yes	No
No supply	No	Yes



MEF716D

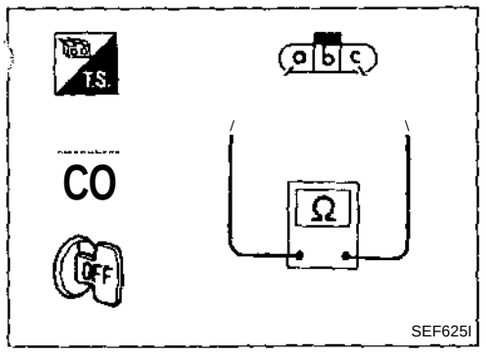
EGR VALVE

Apply vacuum to EGR vacuum port with a hand vacuum pump.
EGR valve spring should lift.
If NG, replace EGR valve.


EC381A

EGRC-BPT VALVE

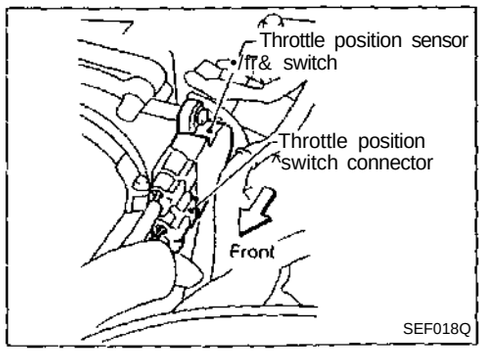
Plug one of two ports of EGRC-BPT valve.
Apply a pressure above 0.490 kPa (4.90 mbar, 50 mmH_20, 1.97 inH_2O) to check for leakage. If a leak is noted, replace valve.



SEF625I

HEATED OXYGEN SENSOR HEATER

Check resistance between terminals (a) and ®.
Resistance: 3 - 1,0000
If NG, replace heated oxygen sensor.

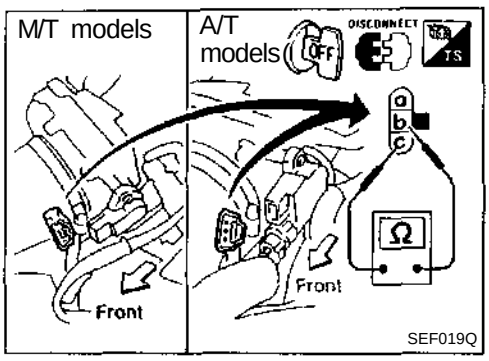


SEF018Q

THROTTLE POSITION SWITCH (A/T model only)

Refer to "TROUBLE DIAGNOSES" in AT section.

Electrical Components Inspection (Cont'd)



THROTTLE POSITION SENSOR

1. Disconnect throttle position sensor harness connector.
2. Make sure that resistance between terminals (6) and (e) changes when opening throttle valve manually.

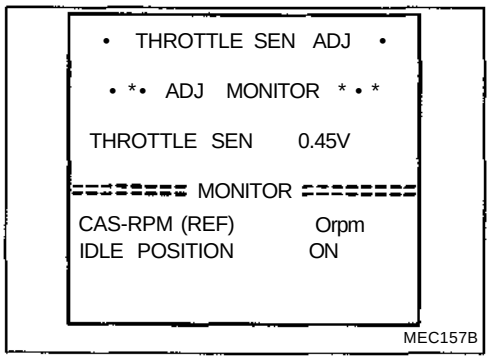
Accelerator pedal condition	Resistance kfl
Completely released	Approximately 0.7
Partially released	0.7 - 5
Completely depressed	Approximately 5

If NG, replace throttle position sensor.

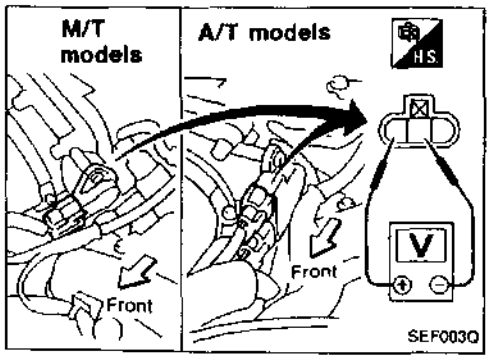
Adjustment of throttle position sensor (idle position)

If throttle position sensor is replaced or removed, it is necessary to install it in the proper position, by following the procedure as shown below:

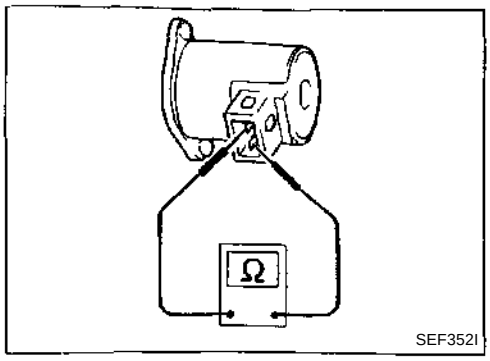
1. Install throttle position sensor body in throttle body. Do not tighten bolts. Leave bolts loose.
2. Connect throttle position sensor harness connector.
3. Start engine and warm it up sufficiently.



4. Perform "THROTTLE SEN ADJ" or "THRTL POS SEN ADJ" in "WORK SUPPORT" mode.
   Measure output voltage of throttle position sensor using voltmeter.



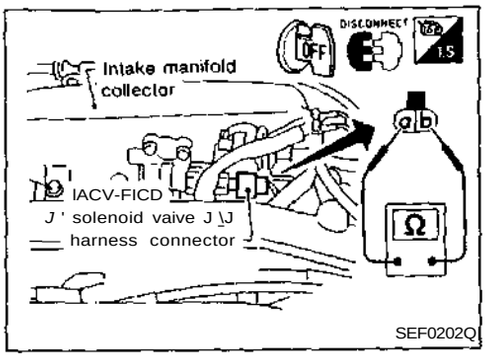
5. Adjust by rotating throttle position sensor body so that output voltage is 0.35 to 0.65V.
6. Tighten mounting bolts,
7. Disconnect throttle position sensor harness connector for a few seconds and then reconnect it.



IACV-AAC VALVE

- Check IACV-AAC valve resistance.
  Resistance:
  Approximately 10Q
- Check plunger for seizing or sticking.
- Check for broken spring.

Electrical Components Inspection (Cont'd)

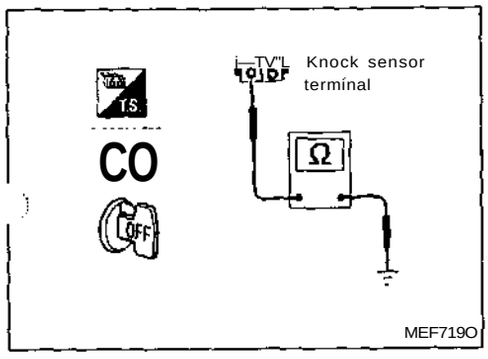


SEF0202Q

IACV-FICD SOLENOID VALVE

Disconnect IACV-FICD solenoid valve harness connector.

- Check for clicking sound when applying 12V direct current to terminals.
- Check plunger for seizing or sticking.
- Check for broken spring.



MEF719O

KNOCK SENSOR

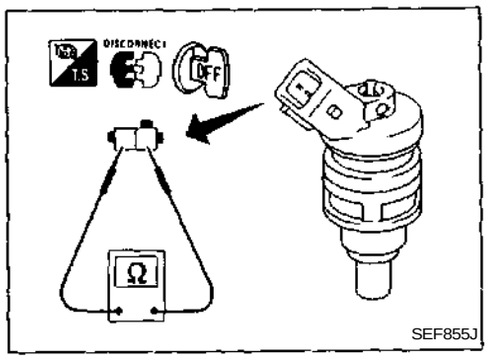
1. Disconnect knock sensor sub-harness connector.
2. Check continuity between terminal (a) and ground.

Continuity should exist.

- It is necessary to use an ohmmeter which can measure more than 10 MQ.

CAUTION:

Discard any knock sensor which has been dropped or has **undergone shocks; use a new one.**



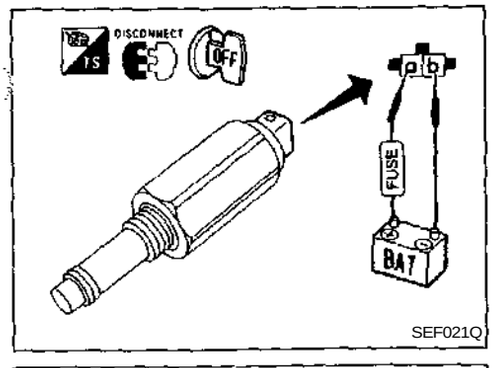
SEF855J

INJECTOR

1. Disconnect injector harness connector.
2. Check resistance between terminals as shown in the figure.

   Resistance: 10 - 14fl

   If NG, replace injector.

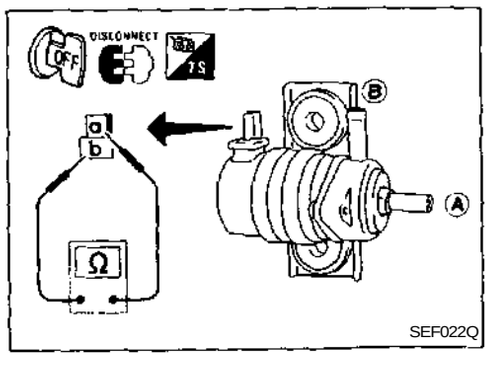


SEF021Q

VALVE TIMING CONTROL (VTC) SOLENOID VALVE

Check valve timing control solenoid valve for normal operation by supplying it with battery voltage between terminals (a) and (§).

If NG, replace solenoid valve.



SEF022Q

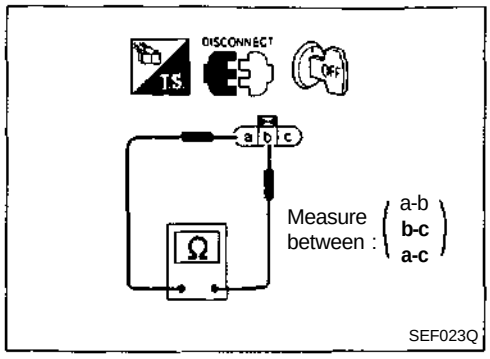
WASTEGATE VALVE CONTROL SOLENOID VALVE

Check air passage continuity.

Condition	Air passage continuity between (A) and (I)
12V direct current supply between terminals ® and ®	Yes
No supply	No

If NG, replace solenoid valve.

Electrical Components Inspection (Cont'd)

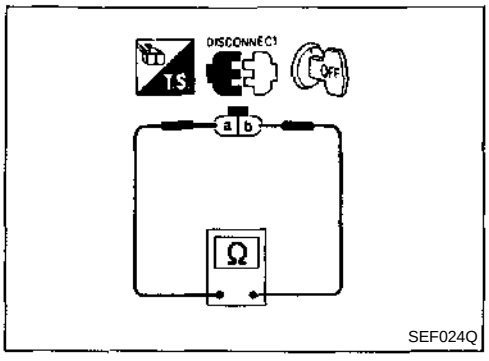


BOOST PRESSURE SENSOR

Check resistance between terminals.

Resistance:

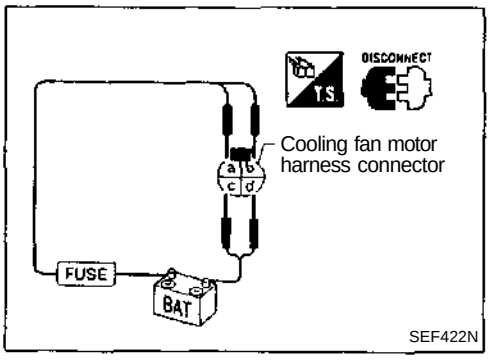
(a) and (b) Approximately 1.1 kQ
(b) and (c) Approximately 0.5 kQ
(a) and ® Approximately 0.3 hfi



POWER STEERING OIL PRESSURE SWITCH

1. Disconnect power steering oil pressure switch harness connector.
2. Check continuity between terminals.

Conditions	Continuity
Steering wheel is being turned	Yes
Steering wheel is not being turned	No



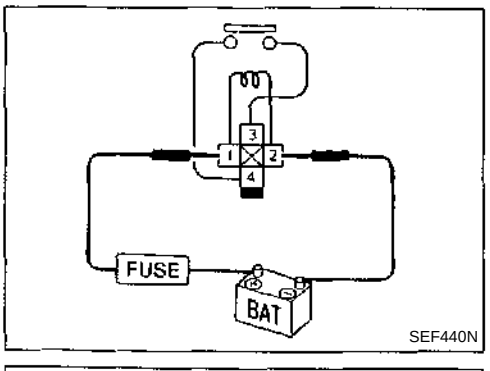
COOLING FAN MOTOR

1. Disconnect cooling fan motor harness connector.
2. Supply cooling fan motor terminals with battery voltage and check operation.

Fan speed	Terminal	
	⊕	e
Low	®	®
High	®, ®	®, ®

Cooling fan motor should operate.

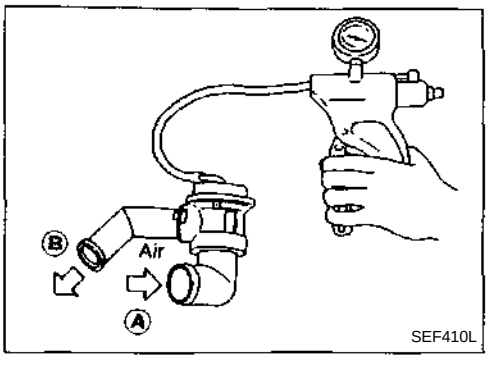
If NG, replace cooling fan motor.



ECCS RELAY, FUEL PUMP RELAY, IGNITION COIL RELAY AND COOLING FAN RELAY 1-2

Check continuity between terminals (3) and (?).

Conditions	Continuity
12V direct current supply between terminals *(1)* and (2)	Yes
No current supply	No



RECIRCULATION VALVE

Check air passage continuity between ® and (B).

Condition	Continuity
A vacuum of above -27,3 to -34.0 kPa (-273 to -340 mbar, -205 to -255 mmHg, -8.07 to -10.04 inHg) is applied to vacuum port	Yes
No vacuum applied	No

If NG, replace recirculation valve.

Do not disassemble and adjust recirculation valve.

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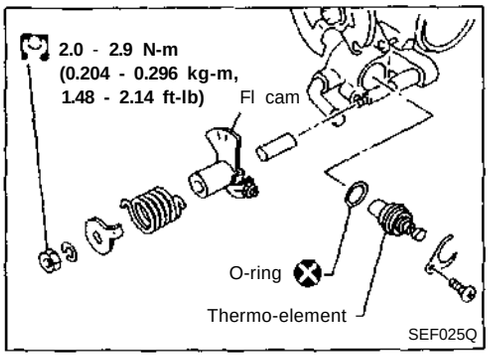
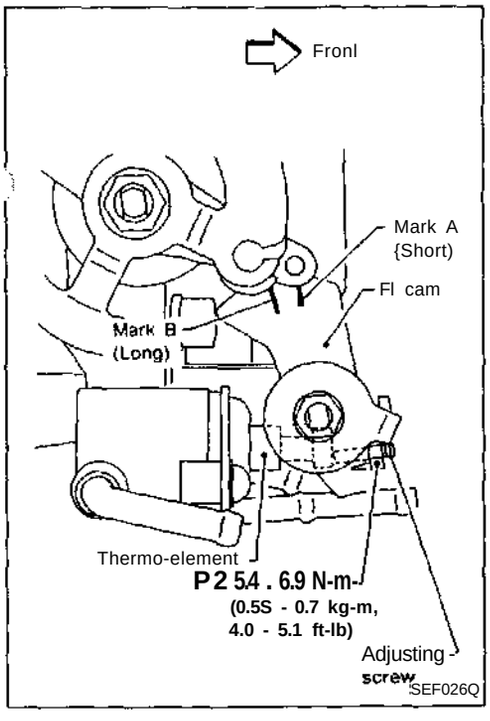
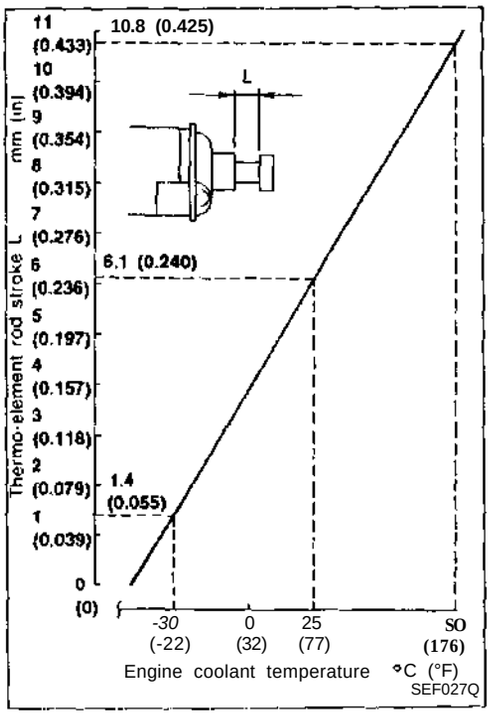






Fast Idle Cam (FIC) Inspection and Adjustment

REMOVAL AND INSTALLATION

- **Do not extract thermo-element by pulling center rod.**
- **Always replace O-ring with a new one.**
- **Lubricate O-ring with a smear of engine oil.**
- **After installation, check for water leakage.**

INSPECTION

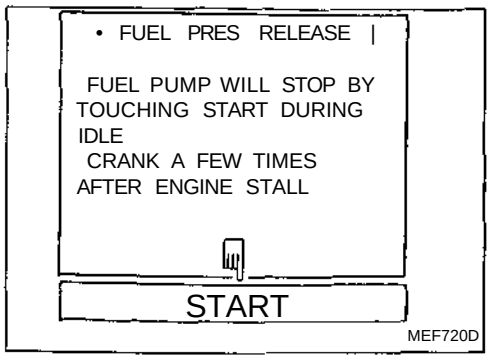
1. Start engine. Warm the engine coolant up to 80°C (176°F) and keep it there for 10 minutes.
2. Check that mark A (short line) on Fl cam aligns with roller center.

a. If NG, measure thermo-element stroke (L) and engine coolant temperature.
If stroke L is in the specification shown in the figure, adjust Fl cam with adjusting screw.

b. If stroke (L) is out of the specification, replace thermo-element with a new one.

ADJUSTMENT

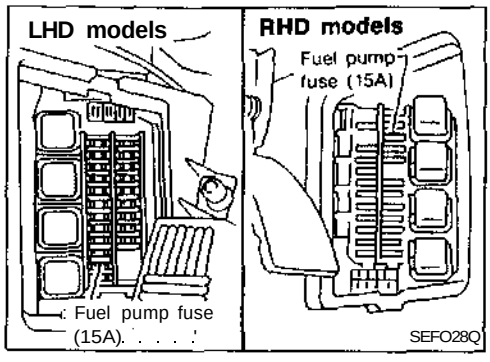
1. Start engine. Warm the engine coolant up to 80°C (176°F) and keep it there for 10 minutes.
2. Loosen adjusting screw and align mark A (short line) on Fl cam with roller center.
Tighten lock nut to the specification.
3. Cool down the engine coolant to 25°C (77°F) and keep it there for 5 minutes.
4. Check that mark B (long line) on Fl cam aligns with roller center.



Releasing Fuel Pressure

Before disconnecting fuel line, release fuel pressure from fuel line to eliminate danger.

Perform "FUEL PRESSURE RELEASE" in "WORK SUPPORT" mode with CONSULT.

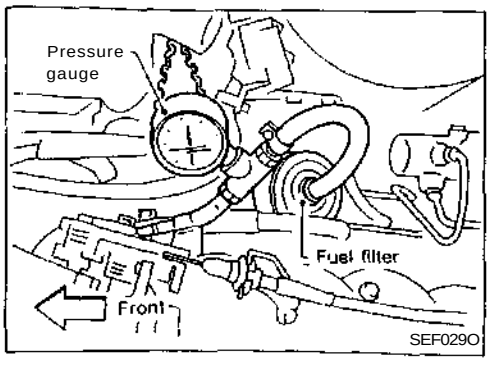


1. Remove fuse for fuel pump.
2. Start engine.
3. After engine stalls, crank it two or three times to release all fuel pressure.
4. Turn ignition switch off and reconnect fuse for fuel pump.

Fuel Pressure Check

a. Make sure that clamp screw does not contact adjacent parts.
b. Use a torque driver to tighten cfamps.
c. Use Pressure Gauge to check fuel pressure.
d. Do no) perform fuel pressure check while fuel pressure regulator control system is operating; otherwise, fuel pressure gauge might indicate incorrect readings.

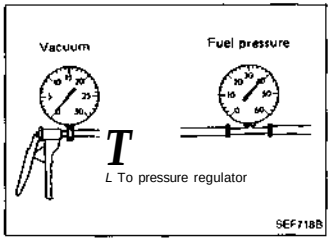
1. Release fuel pressure to zero.
2. Disconnect fuel hose between fuel filter and fuel tube (engine side).
3. Install pressure gauge between fuel filter and fuel tube.
4. Start engine and check for fuel leakage.



5. Read the indication of fuel pressure gauge.
   At idling:
   When fuel pressure regulator valve vacuum hose is connected.
   Approximately 245 kPa (2.45 bar, 2.5 kg/cm^2, 36 psi)
   When fuel pressure regulator valve vacuum hose is disconnected.
   Approximately 294.1 kPa (2.94 bar, 3.0 kg/cm^2, 43 psi)

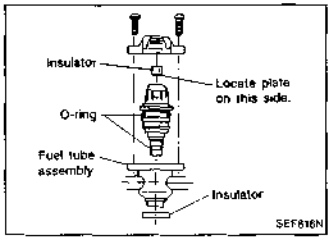
Fuel Pressure Check (Cont'd)

6. Stop engine and disconnect fuel pressure regulator vacuum hose from intake manifold.
7. Plug intake manifold with a rubber cap.
8. Connect variable vacuum source to fuel pressure regulator.



9. Start engine and read indication of fuel pressure gauge as vacuum is changed.

Fuel pressure should decrease as vacuum increases. If results are unsatisfactory, replace fuel pressure regulator.



Injector Removal and Installation

1. Remove injectors with fuel tube assembly.
   Refer to "INTAKE MANIFOLD" in EM section.
2. Push out any malfunctioning injector from fuel tube assembly.

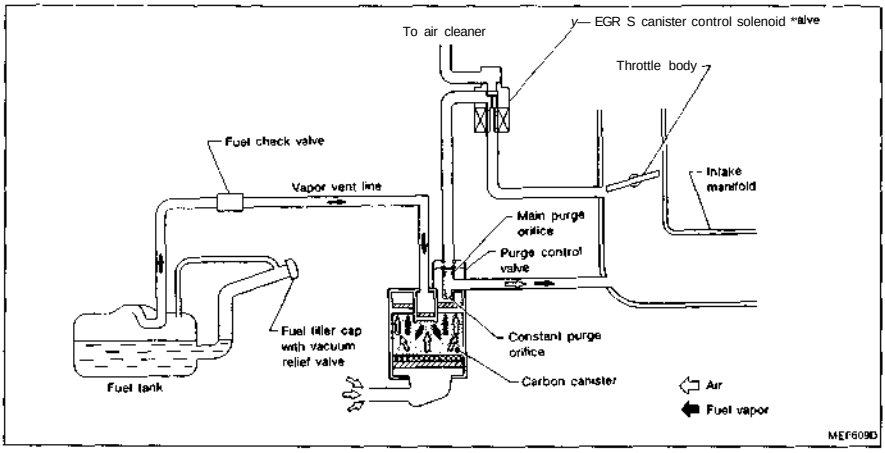
- **Do not extract injector by pinching connector.**
- **Always replace O-rings and insulators with new ones.**
- **Lubricate O-ring with a smear of silicone oil.**

3. Installation is in the reverse order of removal.

CAUTION:

After properly connecting injectors to fuel tube assembly, check connections for fuel leakage.

Description



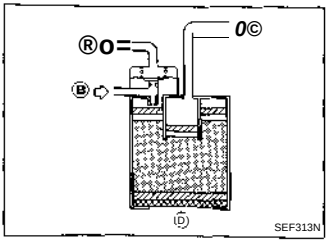
The evaporative emission system is used to reduce hydrocarbons emitted into the atmosphere from the fuel system. This reduction of hydrocarbons is accomplished by activated charcoals in the carbon canister.

The fuel vapor from sealed fuel tank is led into the canister when the engine is off. The fuel vapor is then stored in the canister. The canister retains the fuel vapor until the canister is purged by air.

When the engine is running, the air is drawn through the bottom of the canister. The fuel vapor will then be led to the intake manifold.

When the engine runs at idle, the purge control valve is closed. Only a small amount of vapor flows into the intake manifold through the constant purge orifice.

As the engine speed increases and the throttle vacuum rises, the purge control valve opens. The vapor is sucked through both main purge and constant purge orifices.



Inspection

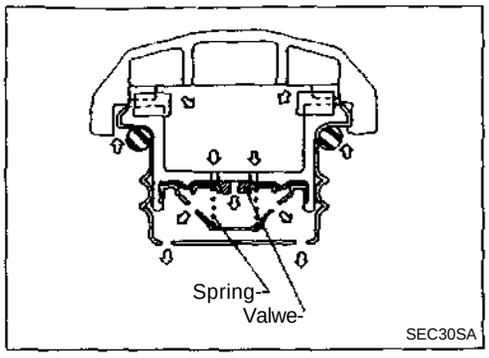
ACTIVATED CARBON CANISTER

Check carbon canister as follows:

1. Blow air in port (Ⓐ) and ensure that there is no leakage.
2.

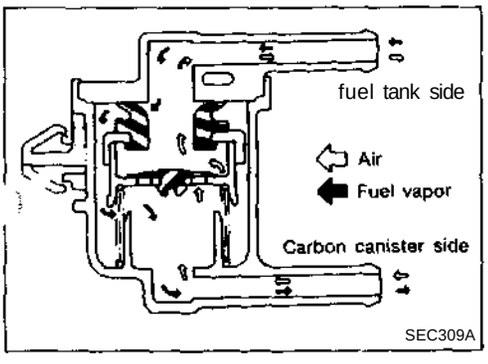
- Apply vacuum to port ®.
- Cover port ® with hand.
- Blow air in port © and ensure free flow out of port (Ⓑ).

Inspection (Cont'd)



FUEL TANK VACUUM RELIEF VALVE

1. Wipe clean valve housing.
2. Suck air through the cap. A slight resistance accompanied by valve clicks indicates that valve is in good mechanical condition. Note also that, by further sucking air, the resistance should disappear with valve clicks.
3. If valve is clogged or if no resistance is felt, replace cap as an assembly.



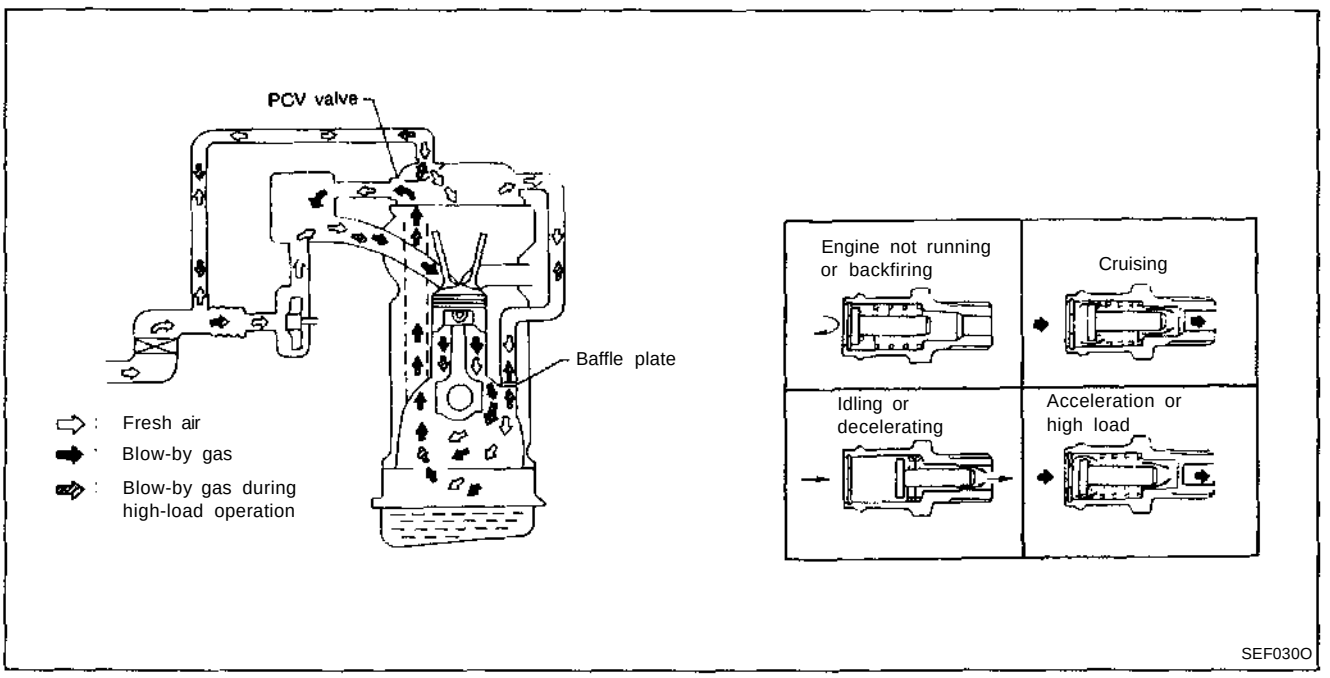
FUEL CHECK VALVE

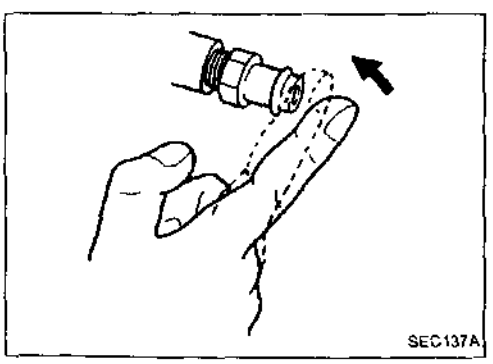
1. Blow air through connector on fuel tank side.
   A considerable resistance should be felt and a portion of air flow should be directed toward the canister.
2. Blow air through connector on canister side.
   Air flow should be smoothly directed toward fuel tank.
3. If fuel check valve is suspected of not properly functioning in steps 1 and 2 above, replace it.

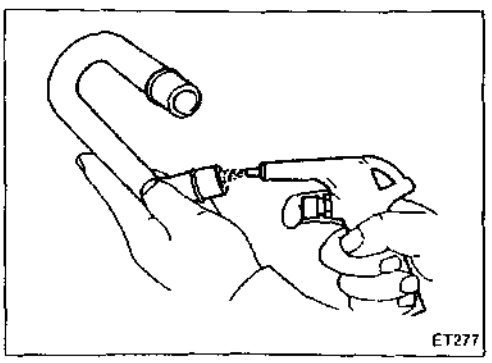
Description

This system returns blow-by gas to the intake collector.
The positive crankcase ventilation (PCV) valve is provided to conduct crankcase blow-by gas to the intake manifold.
During partial throttle operation of the engine, the intake manifold sucks the blow-by gas through the PCV valve.
Normally, the capacity of the valve is sufficient to handle any blow-by and a small amount of ventilating air.

The ventilating air is then drawn from air inlet tubes into crankcase through a hose. The hose connects the air inlet tubes and the rocker cover.
Under full-throttle condition, the manifold vacuum is insufficient to draw the blow-by flow through the valve. Flow then goes through the hose connection in the reverse direction.
Under any condition, some of the flow goes through the hose connection to the air inlet tubes. This will occur on vehicles with an excessively high blow-by.







Inspection

PCV (Positive Crankcase Ventilation) VALVE

With engine running at idle, remove ventilation hose from PCV valve; if the valve is working properly, a hissing noise will be heard as air passes through it and a strong vacuum should be felt immediately when a finger is placed over valve inlet.

VENTILATION HOSE

1. Check hoses and hose connections for leaks.
2. Disconnect all hoses and clean with compressed air. If any hose cannot be freed of obstructions, replace.

General Specifications

PRESSURE REGULATOR	
Fuel pressure at idling kPa (bar. kgycm', psi)	
Vacuum hose is connected	Approximately 245 (2.45, 2.5, 36)
Vacuum hose is disconnected	Approximately 294 (2 94, 3.0, 43)

Inspection and Adjustment

Idle speed'1 rpm	
No-load'2	
M/T & A/T (in "N" position)	600 ± 50
Air conditioner: ON	
M/T & A/T (in "N" position)	800 ± 50
Ignition timing	15° ±2" BTDC
Throttle position sensor idle position V	0.35 - 0.65

'V. Feedback controlled and needs no adjustments
'2: Under the following conditions:
- Air conditioner switch: OFF
- Steering wheel: Kept straight
- Electric load: OFF (Lights, heater, San & rear detogger)
- Cooling Ian: OFF

IGNITION COIL

Primary voltage V	12
Primary resistance [at 20°C (68°F)] Q.	Approximately 1

ENGINE COOLANT TEMPERATURE SENSOR

Temperature °C (°F)	Resistance kf!
20 (68)	2.1 - 2,9
50 (122)	0.68- 1.00
80 (176)	0,30 - 0.33

FUEL PUMP

Resistance Ω	0.2 - 5.0

HEATED OXYGEN SENSOR HEATER

Resistance Ω	3 - 1,000

IACV-AAC VALVE

Resistance Ω	Approximately 10

INJECTOR

Resistance n	10- 14

THROTTLE POSITION SENSOR

Accelerator pedal conditions	Resistance kfl
Completely released	Approximately 0.7
Partially released	0.7-5
Completely depressed	Approximately 5

ACCELERATOR CONTROL, FUEL & EXHAUST SYSTEMS

SECTION FE

CONTENTS

Special Service Tool

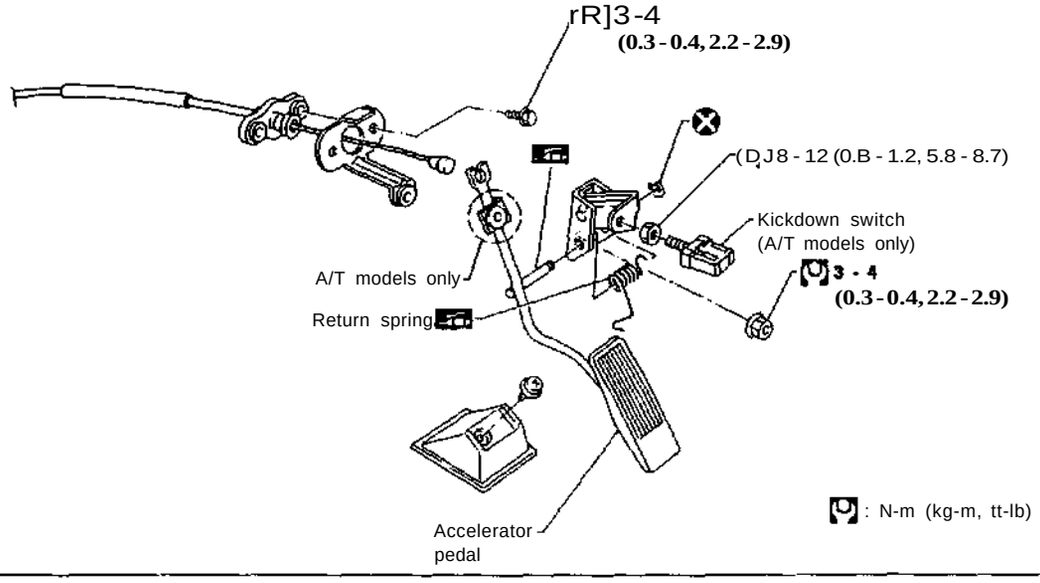
Tool number Tool name	Description
KV999G0010 Fuel **tank lock** ring socket	Removing and installing fuel tank lock ring  NT057

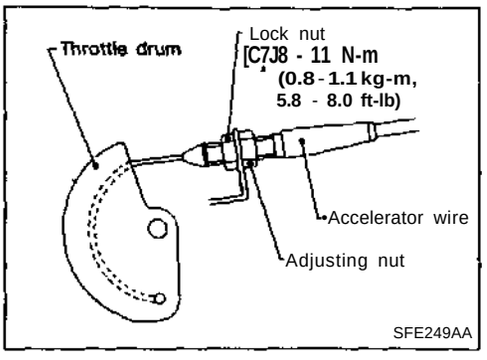
Accelerator Control System

CAUTION:

- **When removing accelerator wire, make a mark to indicate lock nut's initial position.**
- **Check that throttle valve opens fully when accelerator pedal is fully depressed. Also check that it returns to idle position when pedal is released.**
- **Check accelerator control parts for improper contact with any adjacent parts.**
- **When connecting accelerator wire, be careful not to twist or scratch wire.**
- **Refer to "AUTOMATIC SPEED CONTROL DEVICE" in EL section for ASCD wire adjustment.**
- **Refer to "ON-VEHICLE SERVICE" in AT section for Kickdown switch adjustment.**

SEC. 180





Adjusting Accelerator Wire

1. Loosen fock nut, and tighten adjusting nut until throttle drum starts to move.
2. From that position turn back adjusting nut 15 to 2 turns, and secure lock nut.

WARNING:

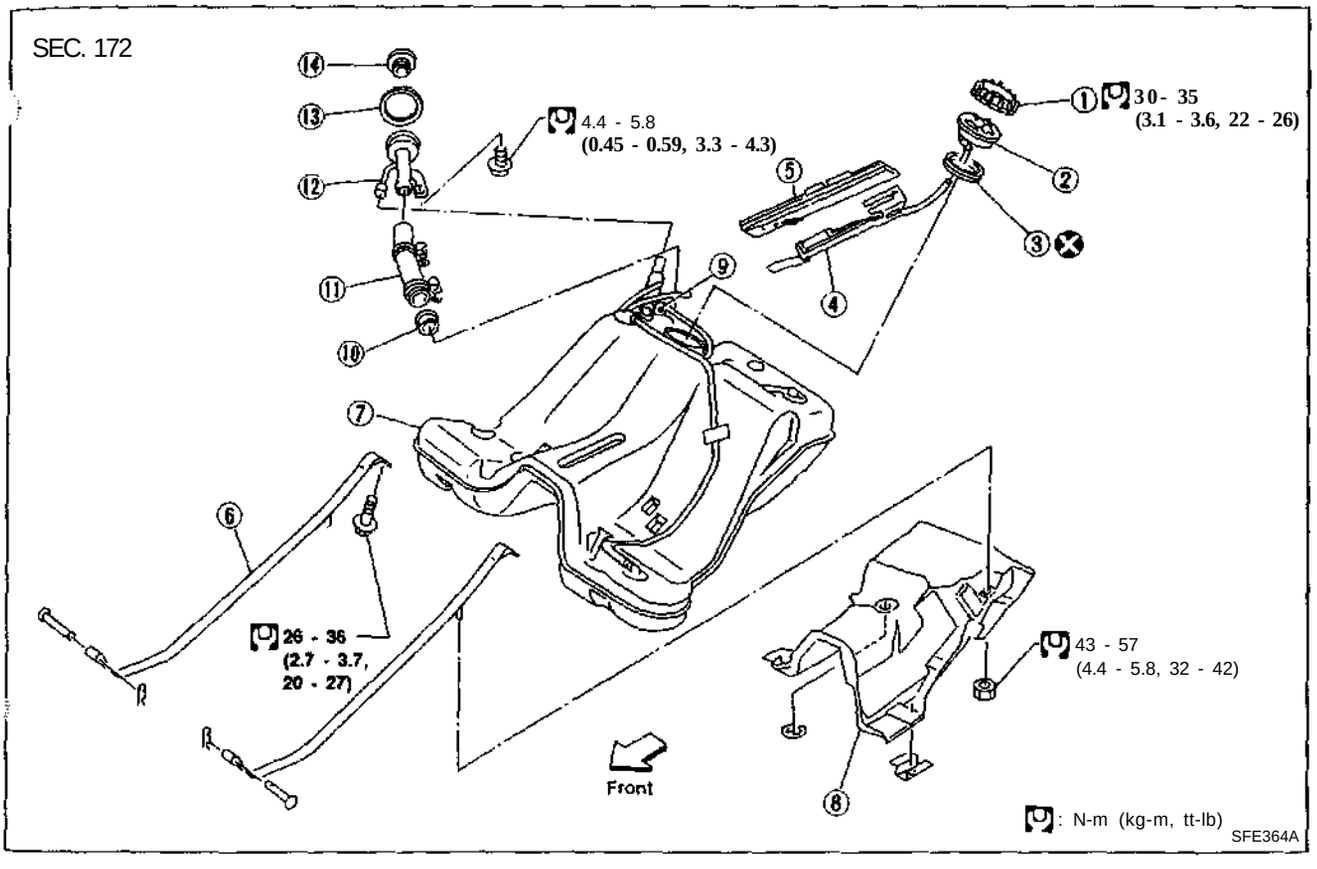
- Do not smoke while servicing fuel system. Keep open flames and sparks away from work area.
- Be sure to furnish workshop with a CO_2 fire extinguisher.

CAUTION:

- Before removing fuet line parts carry out the following procedures:

a. Put drained fuel in an explosion-proof container and put the lid on securely.
b. Release fuel pressure from fuel line. Refer to "Changing Fuel Filter" in MA section.
c. Disconnect battery ground cable.

- When installing fuel check valve, be careful of its designated direction. (Refer to EC section.)
- Always replace O-ring and clamps with new ones.
- Do not kink or twist tubes when they are being installed.
- Do not tighten hose clamps excessively to avoid damaging hoses.
- After Installing tubes, run engine and check for fuel leaks at connections.



© Lock ring	© Mounting band	@ Filler hose
② Upper plate	(D Fuel tank	© Filler tube
③ Seal packing	® Fuel tank protector	® Grommet
④ Fuel pump	® Fuel check valve	® Filler cap
⑤ Fuel gauge	® Filler collar	

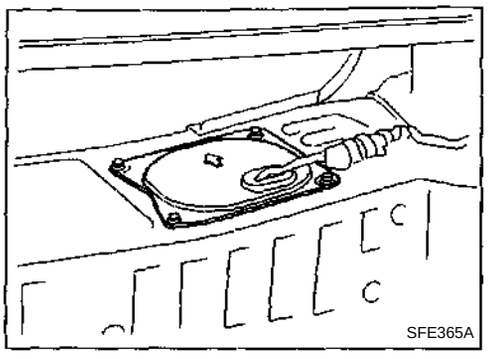
Fuel Tank

REMOVAL

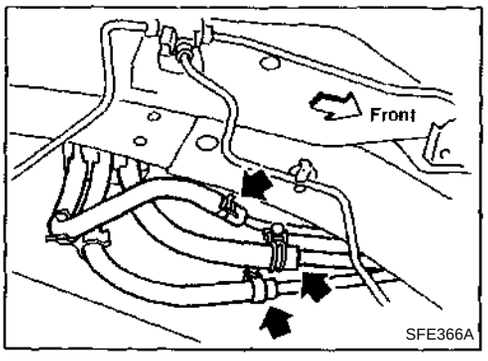
CAUTION:

- Do not disconnect any fuel line unless absolutely necessary.
- Plug hose and pipe openings to prevent entry of dust or oil.

Fuel Tank (Cont'd)

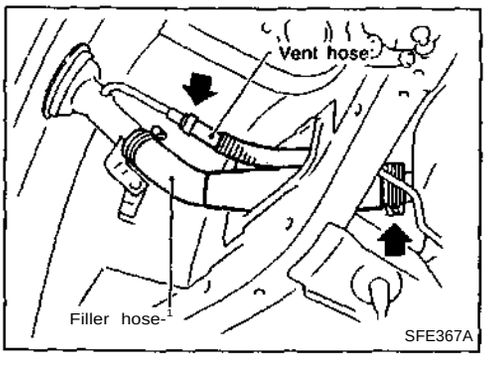

SFE365A

1. Release fuel pressure from fuel line.
   Refer to "Changing Fuel Filter" in MA section.
2. Remove inspection hole cover located behind the rear seat.
3. Disconnect harness connectors under inspection hole cover.



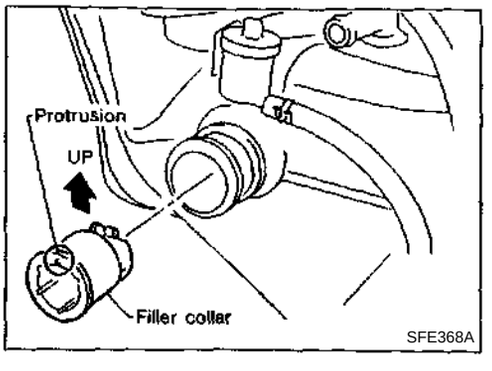
SFE366A

4. Disconnect fuel tubes located on the lower right-hand side of fuel tank.
   • Put mating marks on tubes for correct installation.



SFE367A

5. Remove exhaust center tube, propeller shaft, differential carrier, rear suspension member and drive shafts (Refer to RA section).
6. Disconnect filler hose at fuel tank side and vent hose at filler tube side.
7. Remove fuel tank protector.
8. Remove fuel tank band mounting bolts while supporting fuel tank.
9. Remove fuel tank.



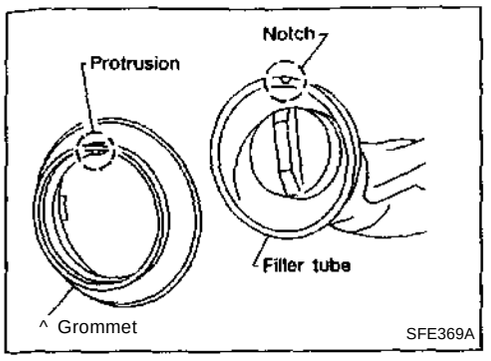
SFE368A

INSTALLATION

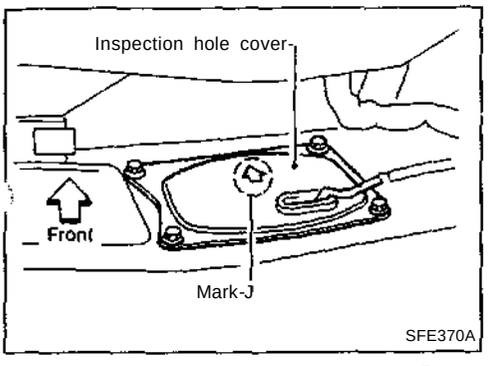
Installation procedure is the reverse order of removal.

• When installing filler collar, place the protrusion of the collar flange upward.

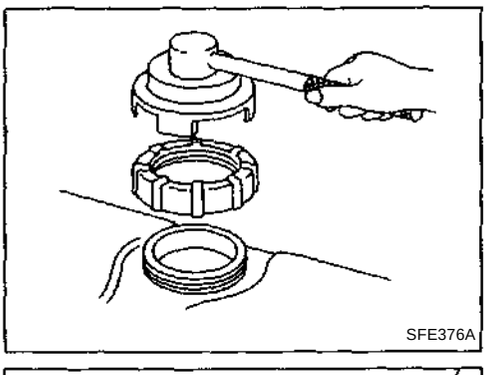
Fuel Tank (Cont'd)



- When installing the grommet of the filler tube, align the protrusion on the grommet with the notch on the filler tube.



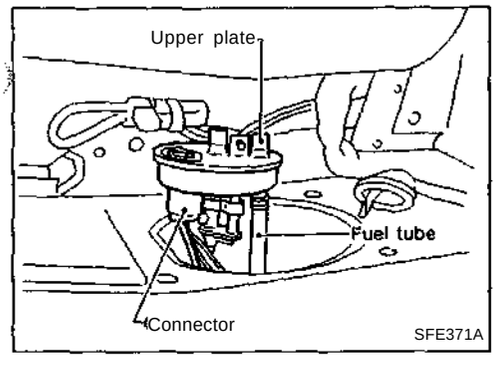
- When installing the inspection hole, put the arrow mark forward.



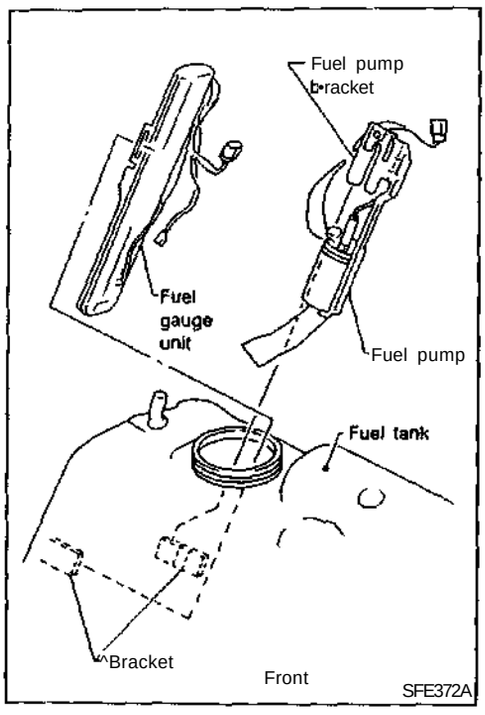
Fuel Pump and Gauge

REMOVAL

1. Release fuel pressure from fuel tine.
   Refer to "Changing Fuel Filter" in MA section.
2. Remove inspection hole cover located behind the rear seat.
3. Disconnect harness connectors and fuel tubes on upper plate.
   - Put mating marks on tubes for correct installation.
4. Remove lock ring (Use Tool).
5. While lifting upper plate, disconnect fuel tube and harness connectors.

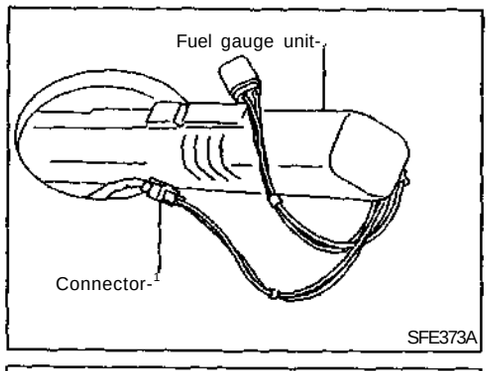


Fuel Pump and Gauge (Cont'd)



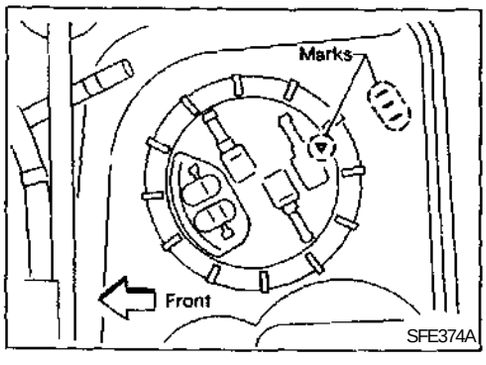
6. Remove fuel pump pulling the top end of the fuel pump bracket upward.
7. Remove fuel gauge unit.

a. Pull fuel gauge unit horizontally to the left.



b. Remove harness connector.

- Carefully place the removed connector in the fuel tank so that it can be pulled out for the installation.



INSTALLATION

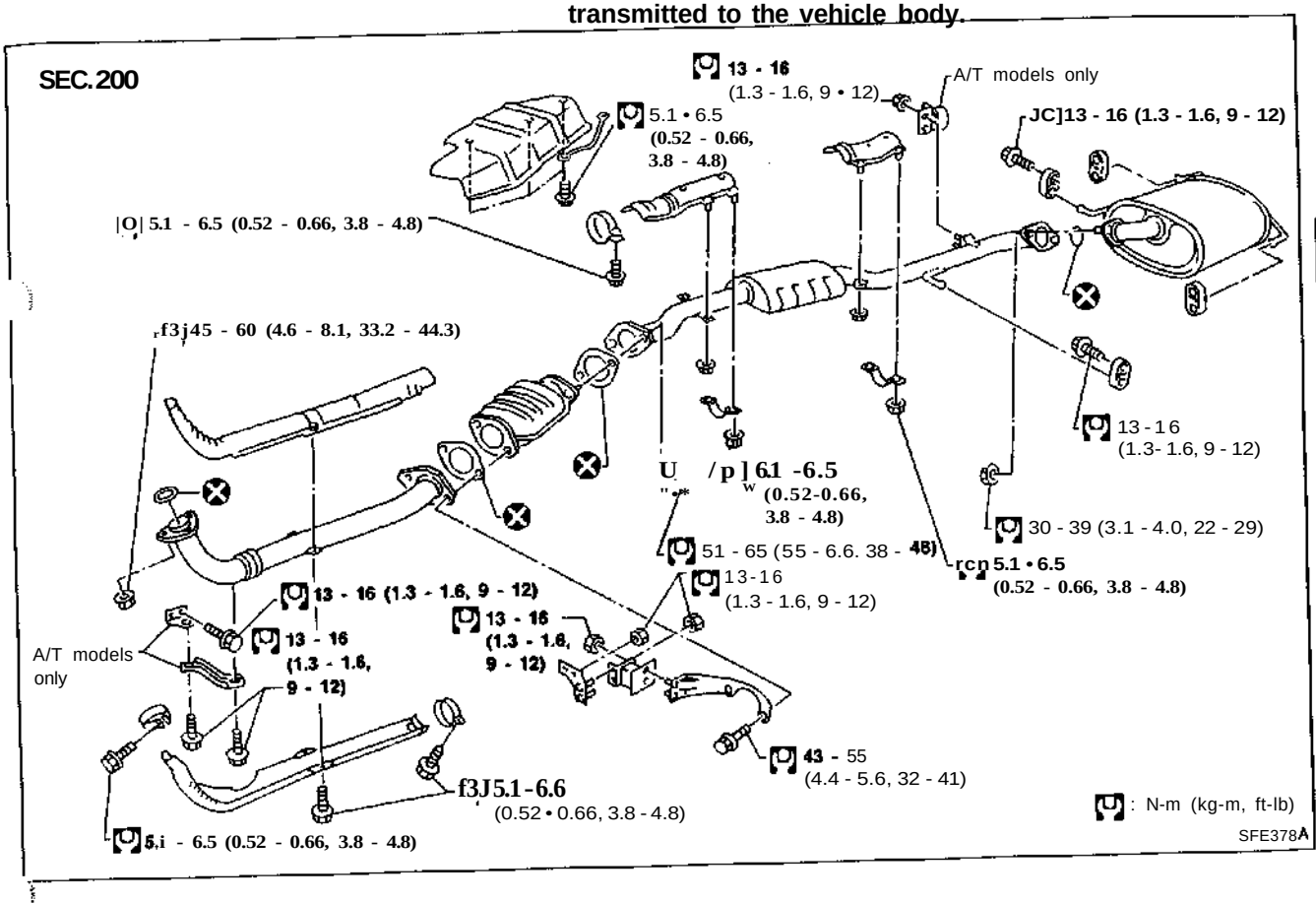
Installation procedure is the reverse order of removal.

CAUTION:

- **When installing upper plate, align the mark on it with the center of marks on fuel tank.**

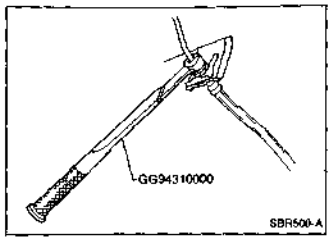
CAUTION:

- **Always replace exhaust gaskets with new ones when reassembling.**
- **With engine running, check all tube connections for exhaust gas leaks, and entire system for unusual noises.**
- **After installation, check to ensure that mounting brackets and mounting insulator are free from undue stress. If not installed properly, excessive noise or vibration may be transmitted to the vehicle body.**



SECTION CL

CONTENTS

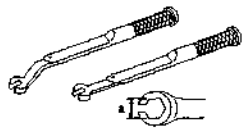
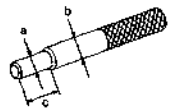
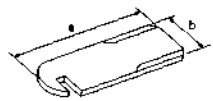


Precautions

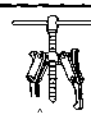
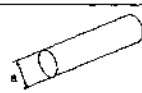
- **Recommended fluid is brake fluid "DOT 3".**
- **Never reuse drained brake fluid.**
- **Be careful not to splash brake fluid on painted areas.**
- **When removing and installing clutch piping, use Tool.**
- **Use new brake fluid to clean or wash all parts of master cylinder, operating cylinder and clutch damper.**
- **Never use mineral oils such as gasoline or kerosene. It will ruin the rubber parts of the hydraulic system.**

WARNING:
After cleaning the clutch disc, wipe it with a dust collector. Do not use compressed air.

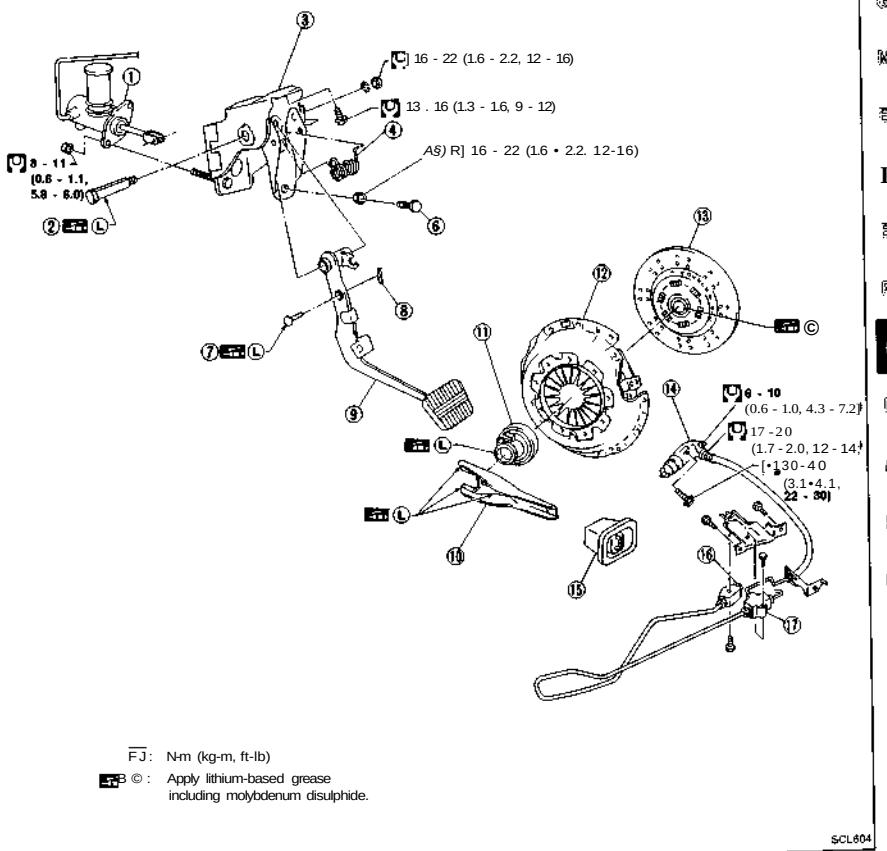
Special Service Tools

Tool number Tool name	Description	
GG94310000 Flare nut torque wrench		Removing and installing each clutch piping a: 10 mm (0.39 In)
ST20600000 Clutch aligning bar		Installing clutch cover and clutch disc a: 15.9 mm (0.626 In) dia. b: 22.8 mm (0.898 In) dia. c: 55 mm (2.17 in)
ST20050240 Diaphragm spring adjusting wrench		Adjusting unevenness of diaphragm spring of clutch *cover* *a:* 150 mm (5.91 in) b: 25 mm (0.98 In)

Commercial Service Tools

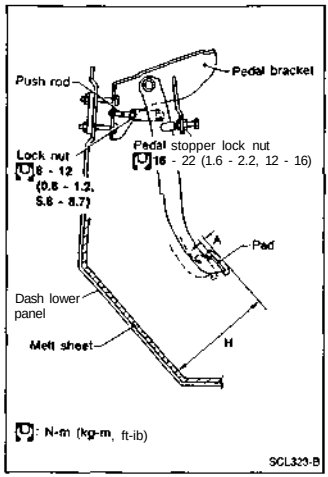
Tool name	Description	
Bearing puller		Removing release bearing
Bearing drift		Installing release bearing a: 50 mm (1.97 in) dia.

SEC. 300-305-465



©Clutch master cylinder
(?) Fulcrum pin
(3) Pedal bracket
(4) Return spring
(5) Lock nut
(6) Lock nut
(7) Clevis pin
(8) Snap pin
(S) Clutch pedal
©Withdrawal lever
©Release bearing
©Clutch cover
©Clutch disc
©Operating cylinder
©Dust cover
©Bleeder screw
©Clutch connector

em



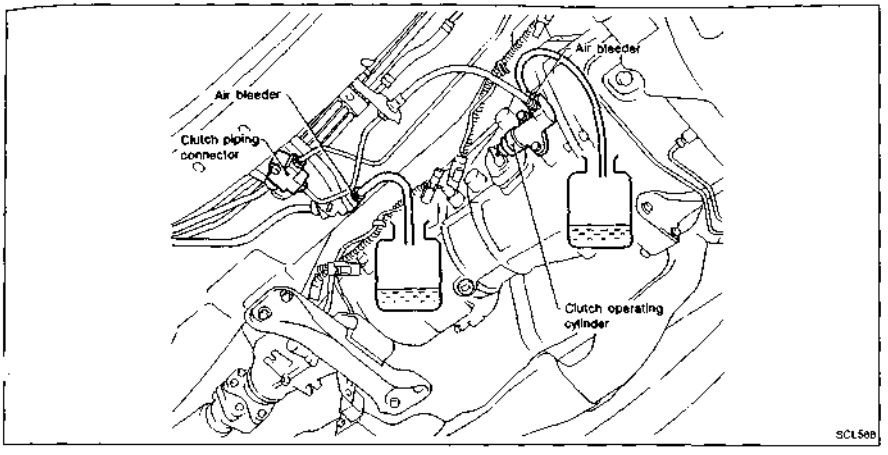
Adjusting Clutch Pedal

1. Adjust pedal height with pedal stopper.
   Pedal height "H":
   LHD 192 - 202 mm (7.56 - 7.95 in)
   RHD 188 -198 mm (7.40 - 7.80 in)
2. Adjust pedal free play with master cylinder push rod. Then tighten lock nut.
   Pedal free play "A":
   9 -16 mm (0.35 - 0.63 in)

Pedal free play means the following total measured at position of pedal pad:

- **Play due to clevis pin and clevis pin hole in clutch pedal.**

3. Make sure that clevis pin can be rotated smoothly. If not, readjust pedal free play with master cylinder push rod.



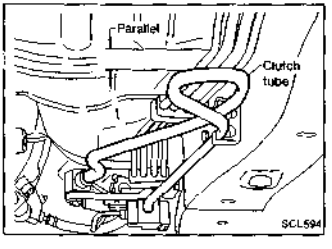
Bleeding Procedure

1. Bleed air from clutch master cylinder (RHD model only) according to the following procedure.

Carefully monitor fluid level at master cylinder during bleeding operation.

a. Top up reservoir with recommended brake fluid.
b. Connect a transparent vinyl tube to air bleeder valve.
c. Fully depress clutch pedal several times.
d. With clutch pedal depressed, open bleeder valve to release air.
e. Close bleeder valve.
f. Repeat steps c through e above until brake fluid flows from air bleeder valve without air bubbles.

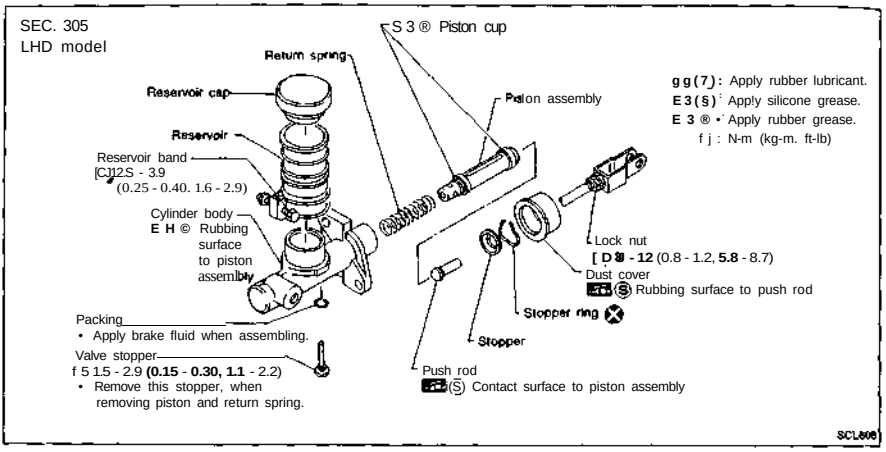
2. Bleed air from clutch operating cylinder according to the above same procedure.
3. Bleed air from clutch piping connector according to the above same procedure.
4. Repeat the above bleeding procedures 1 through 3 several times.

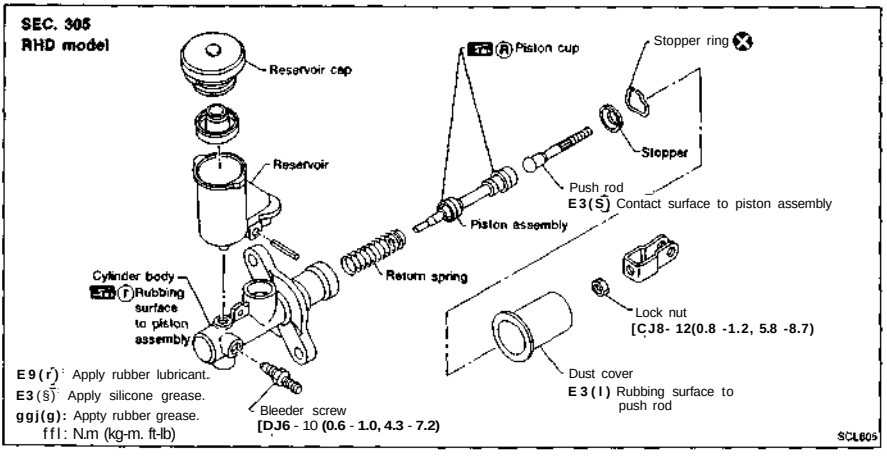


Remarks

When replacing clutch tube, install new one parallel to body floor panel. If not, air bleeding might be difficult.

Clutch Master Cylinder

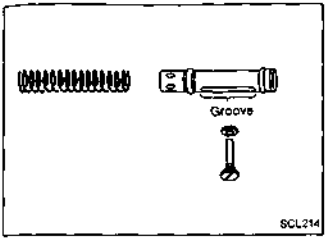




DISASSEMBLY AND ASSEMBLY

- Push piston into cylinder body with screwdriver when removing and installing valve stopper.

Clutch Master Cylinder (Cont'd)



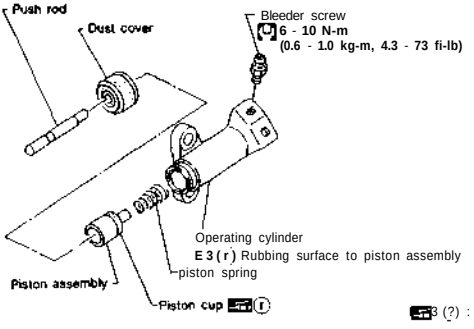
- Align groove of piston assembly and valve stopper when installing valve stopper.
- Check direction of piston cups.

INSPECTION

- Check cylinder and piston rubbing surface for uneven wear, rust or damage. Replace if necessary.
- Check piston with piston cup for wear or damage. Replace if necessary.
- Check return spring for wear or damage. Replace if neeessary.
- Check reservoir for deformation or damage. Replace if necessary.
- Check dust cover for cracks, deformation or damage. Replace if necessary.

Operating Cylinder

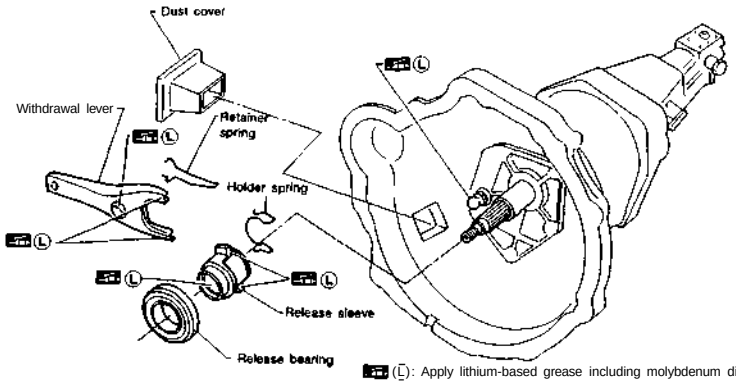
SEC. 306

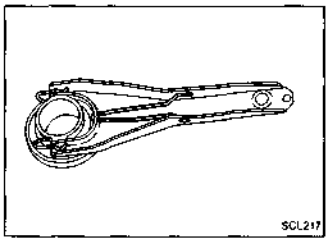


INSPECTION

- Check rubbing surface of cylinder for wear, rust or damage. Replace if necessary.
- Check piston with piston cup for wear or damage. Replace if necessary.
- Check piston spring for wear or damage. Replace if neeessary.
- Check dust cover for cracks, deformation or damage. Replace if necessary.

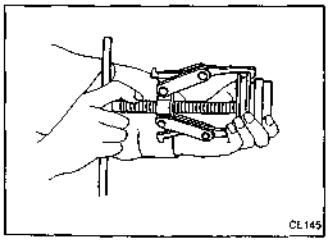
SEC. 321



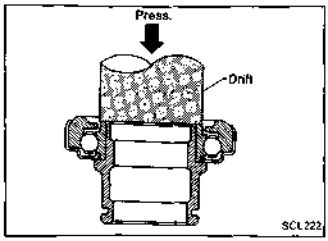


REMOVAL AND INSTALLATION

- Install retainer spring and holder spring.



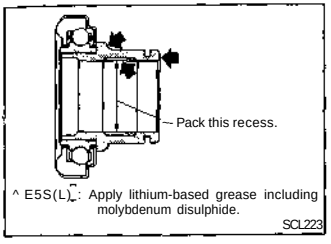
- Remove release bearing.



- Install release bearing with suitable drift.

INSPECTION

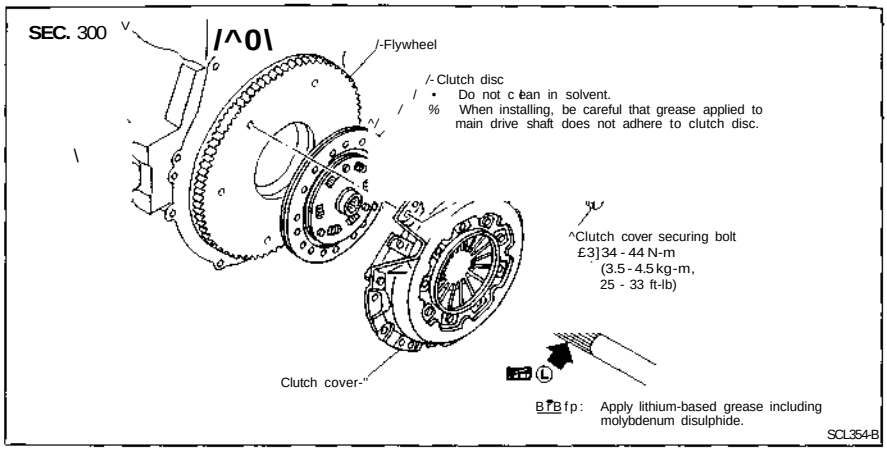
- Check release bearing to see that it rolls freely and is free from noise, cracks, pitting or wear. Replace if necessary.
- Check release sleeve and withdrawal lever rubbing surface for wear, rust or damage. Replace if necessary.

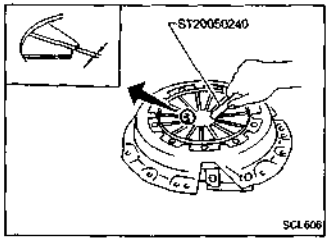


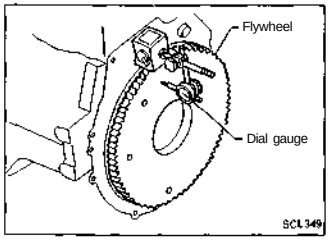
LUBRICATION

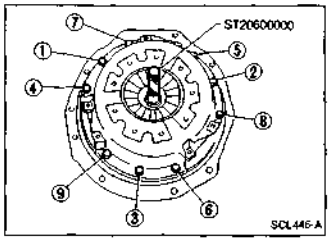
- Apply recommended grease to contact surface and rubbing surface.

Too much lubricant might damage clutch disc facing.









Clutch Cover and Flywheel

INSPECTION AND ADJUSTMENT

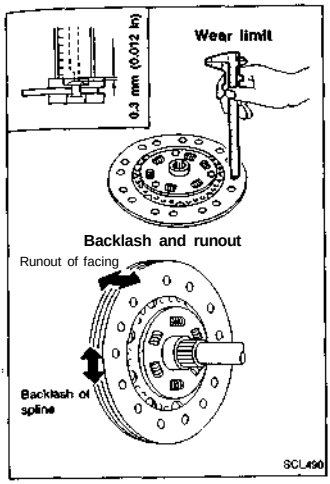
- Check clutch cover installed on vehicle for unevenness of diaphragm spring toe height.
  Uneven **limit:**
  0.5 mm (0.020 in)
- If out of limit, adjust the height with Tool.

FLYWHEEL INSPECTION

- Check contact surface of flywheel for slight burns or discoloration. Repair flywheel with emery paper.
- Check flywheel runout.
  Maximum allowable runout:
  Refer to EM section ("Inspection", "CYLINDER BLOCK").

INSTALLATION

- Insert Tool into clutch disc hub when installing clutch cover and disc.
- Tighten bolts in numerical order.
- **Be careful not to allow grease to contaminate clutch facing.**



Clutch Disc

INSPECTION

- Check clutch disc for wear of facing.
  Wear limit of facing surface to rivet head:
  0.3 mm (0.012 in)
- Check for backlash of spline and runout of facing.
  Maximum backlash of spline (at outer edge of disc):
  1.0 mm (0.039 in)
  Runout limit:
  1.0 mm (0.039 in)
  Distance of runout check point (from hub center):
  115 mm (4.53 in)
- Check clutch disc for burns, discoloration or oil or grease leakage. Replace if necessary.

INSTALLATION

- Apply recommended grease to contact surface of spring portion.

Too much lubricant might damage clutch disc facing.

General Specifications

CLUTCH CONTROL SYSTEM

Type of clutch control	Hydraulic

CLUTCH MASTER CYLINDER

Inner diameter	mm (in)	15.87 (5/8)

CLUTCH OPERATING CYLINDER

Inner diameter	mm (in)	19.05 (3/4)

CLUTCH DISC

Unit: mm (in)

Model	240
Facing size (Outer dia. x inner dia. x thickness)	240 x 160 x 3.5 (9.45 x 6.30x0.138)
Thickness ot disc assembly With load	7.9 - 8.3 (0.311 - 0.327) with 4,903 N (500 kg, 1.103 lb)

CLUTCH COVER

Model		240
Full load	N (kg, lb)	5,688 (580, 1,279)

Inspection and Adjustment

CLUTCH PEDAL

Unit: mm (in)

Model	LHD	RHD
Pedal height "H"[1]	192 – 202 (7.56 - 7.95)	188 • 198 (7.40 - 7.80)
Pedal free play "A" (At pedal pad)	9- 16(0.35 - 0.63)	

1: Measured from surface of melt sheet to pedal pad

CLUTCH DISC

Unit: mm (in)

Model	240
Wear limit of facing surface to rivet head	0.3 (0012)
Runout limit of facing	1.0(0.039)
Distance of runout check point (from the hub center)	115 (4.53)
Maximum backlash of spline (at outer edge of disc)	1.0 (0.039)

CLUTCH COVER

Unit: mm (in)

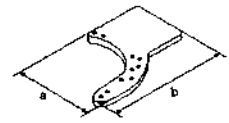
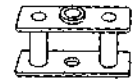
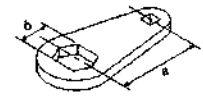
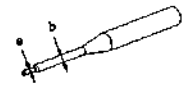
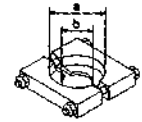
Model	240
Uneven limit of diaphragm spring toe height	0.5 (0.020)

MANUAL TRANSMISSION

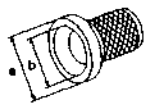
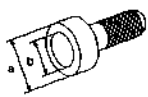
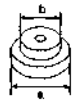
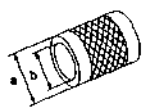
SECTION **MT**

CONTENTS

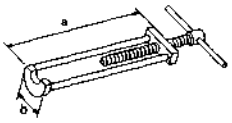
Special Service Tools

Tool number Tool name	Description	
ST23810001 Adapter setting plate	 NT407	Fixing adapter plate with gear assembly a: 166 mm (6.54 In) b: 270 mm (10.63 fn)
KV31100401 Transmission press stand	 NT068	Pressing counter gear and mainshaft
ST22520000 Wrench	 NT409	Tightening mainshaft lock nut a: 100 mm (3.94 fn) b: 41 mm (1.61 fn)
ST23540000 Pin punch	 NT442	Removing and installing fork rod retaining pin a: 2.3 mm (0.091 in) dla. b: 4 mm (0.16 In) dla.
ST300310O0 Puller	 NT411	Removing and installing 1st gear bushing Removing main drive gear bearing Measuring wear of baulk rings a: 90 mm (3.54 In) dfa. b: 50 mm (1.97 In) dla.
ST23860000 Drift	 NT065	Installing counter drive gear a: 38 mm (1.50 In) dla. b: 33 mm (1.30 In) dla.
ST22360002 Drift	 NT065	Installing counter gear front and rear end bearings a: 29 mm (1.14 In) dla. b: 23 mm (0.91 In) dla.

Special Service Tools (Cont'd)

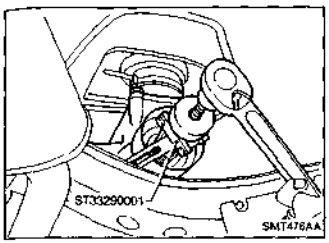
Tool number Tool name	Description	
ST22350000 Drilt	 NT065	Installing OD gear bushing a: 34 mm (1.34 In) dla. b: 28 mm (1.10 In) dia.
ST23800000 Drift	 NT085	Installing front cover oil seal a: 44 mm (1.73 In) dla. *b:* 31 mm (1.22 In) dla.
ST33400001 jrift	 NT086	Installing rear oil seal a: 60 mm (2.36 In) dla. b: 47 mm (1.85 In) dla.
ST33290001 Puller	 NT414	Removing rear oil seal a: 250 mm (9.S4 In) b: 160 mm (6.30 In)
ST30720000 Drift	 NT115	Installing mainshaft ball bearing a: 77 mm (3.03 in) dia. b: 5S.5 mm (2.185 In) dla.
ST30613000 Drift	 NT073	Installing main drive gear bearing a: 71.5 mm (2.815 in) dia. b: 47.5 mm (1.870 In) dla.
ST33200000 Drift	 NT091	Installing counter rear bearing Installing 3rd & 4th synchronizer assembly a: 60 mm (2.36 In) dla. b: 44.5 mm (1.7S2 In) dia.

Special Service Tools (Cont'd)

Tool number Tool name	Description	
KV32101330 Puller	 MT406	Removing overdrive mainshaft bearing a: 447 mm (17.60 In) b: 100 mm (3.94 in)

Commercial Service Tool

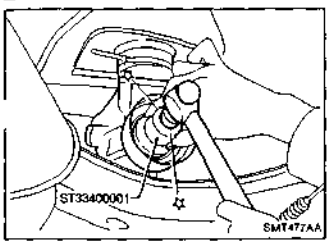
Tool name	Description	
Puller	 NTO77	Removing counter bearings, counter drive and OD gears



Replacing Rear Oil Seal

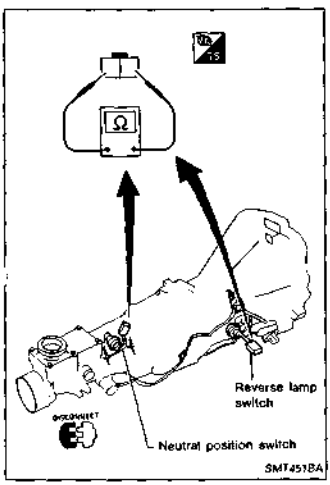
REMOVAL

INSTALLATION

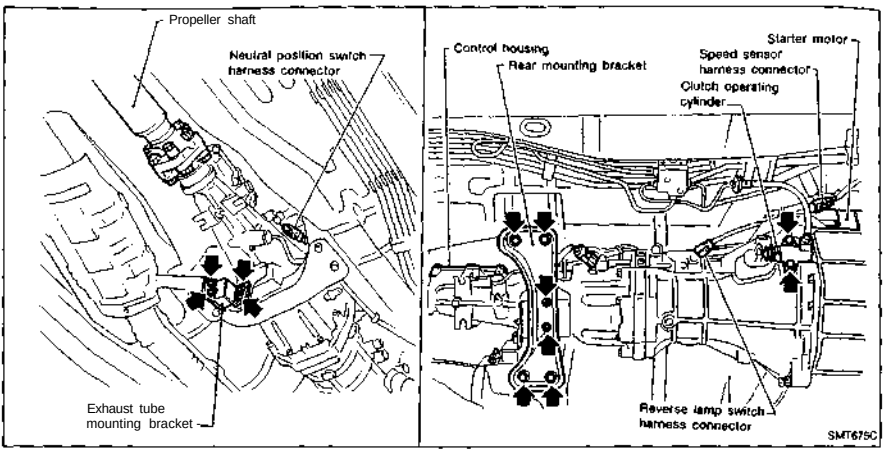


Check of position Switches

Switch	Gear position	Continuity
Reverse lamp switch	Reverse	Yes
	Other than reverse	No
Neutral position switch	Neutral	Yes
	Other than neutral	No



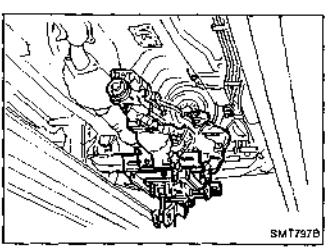
Removal



1. Remove battery negative terminal.
2. Remove shift lever with control housing from transmission.
3. Remove clutch operating cylinder from transmission.
4. Disconnect speed sensor, reverse lamp switch and neutral position switch harness connectors.
5. Remove starter motor from transmission.
6. Remove propeller shaft. — Refer to section PD.

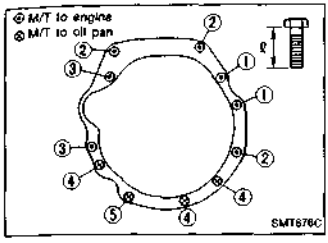
- **Insert plug into rear oil seal after removing propeller shaft.**
- **Be careful not to damage spline, sleeve yoke and rear oil seal when removing propeller shaft.**

7. Remove exhaust tube mounting bracket from transmission.
8. Support manual transmission with a jack.
9. Remove rear mounting bracket.
10. Lower manual transmission as much as possible.



11. Remove transmission fixing bolts.
12. Remove transmission from engine.

- **Support manual transmission while removing it.**

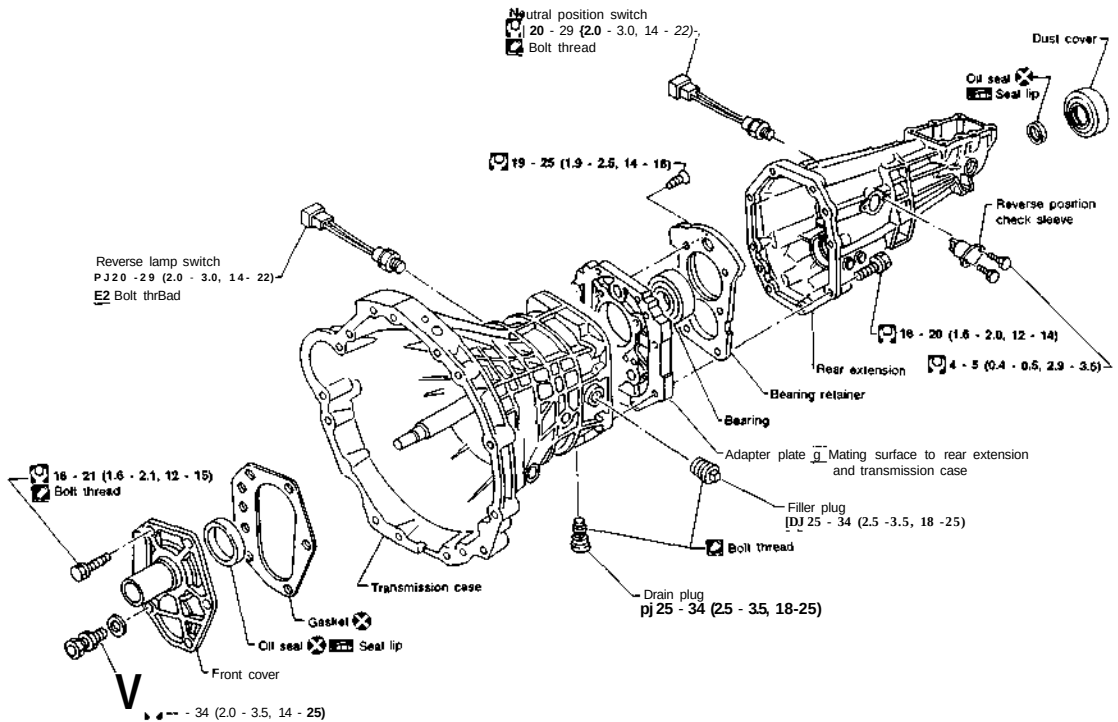


Installation

- Tighten transmission fixing bolts.

Boll No.	Tightening torque N m (kg-m, (t-lb)	"t" mm (in)
©	70 -79 (7.1 -8.1, 51 - 59)	68 (2.68)
®	70 - 79 (7.1 - 8.1, 51 - 59)	63 (2.48)
®	70 -79 (7.1 -8.1, 51 - 59)	78 (3.07)
CD	29 - 39 (3.0 - 4.0, 22 - 29)	60 (2.36)
©	29 - 39 (3.0 - 4.0, 22 - 29)	30(1.18)

- Install any part removed.

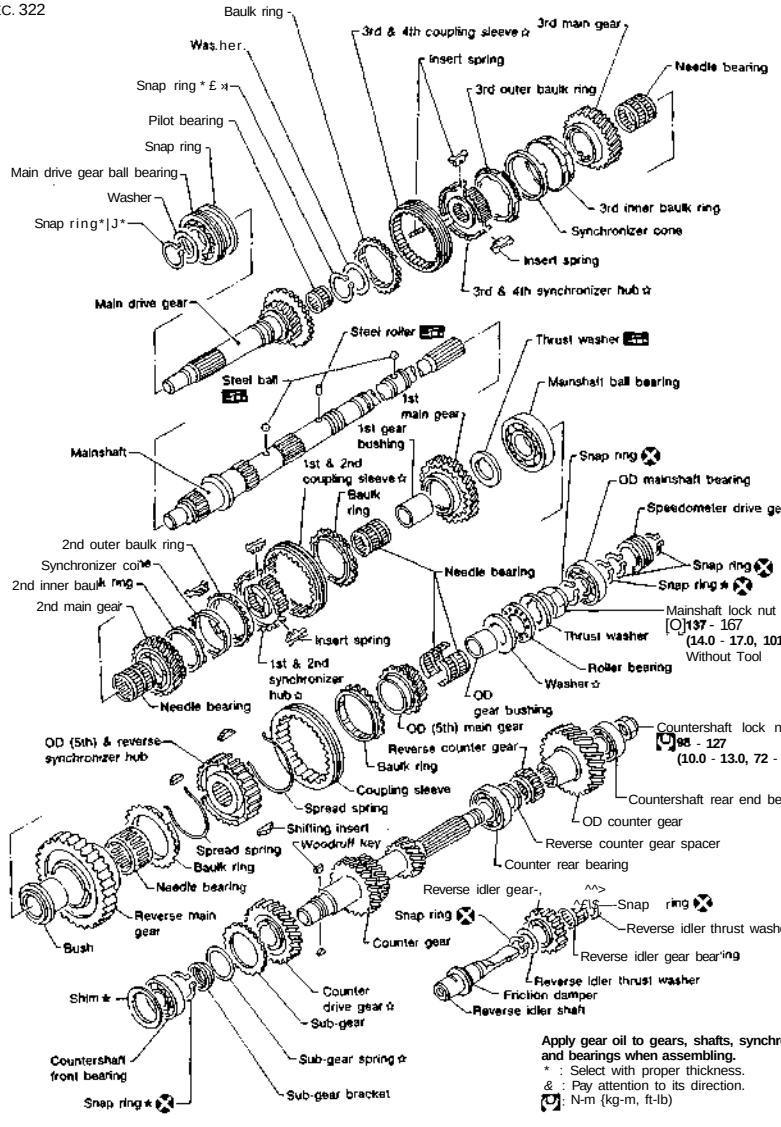


: N-m (kg-m, ft-lb)
: Apply recommended sealant
(Nissan genuine part: KP610-00250) or equivalent.

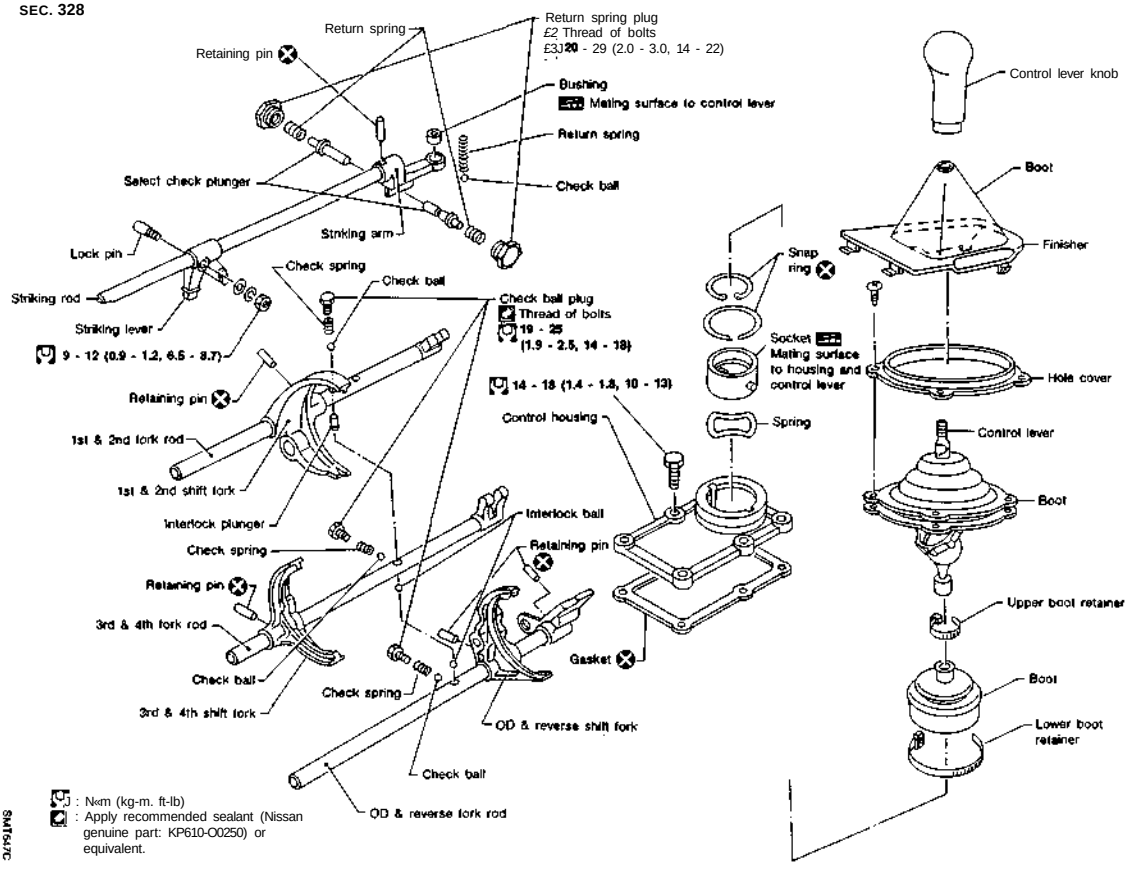
SMT818C

Gear Components

SEC. 322



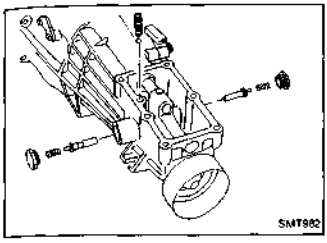
Apply gear oil to gears, shafts, synchronizers, and bearings when assembling.
* : Select with proper thickness.
& : Pay attention to its direction.
[O]: N-m {kg-m, ft-lb)



: N·m (kg-m. ft-lb)
: Apply recommended sealant (Nissan genuine part: KP610-O0250) or equivalent.

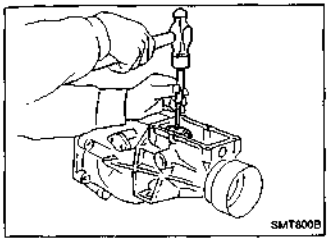
SMT645C

Shift Control Components

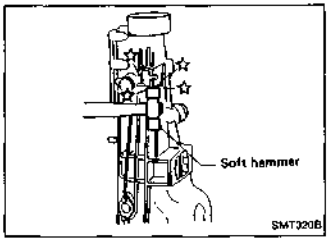


Case Components

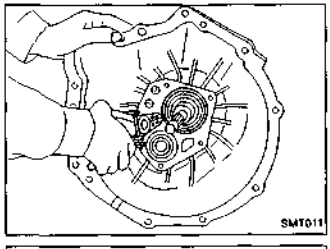
1. Remove rear extension.
a. Remove control housing, check ball, return spring plug, select check plunger and return springs.



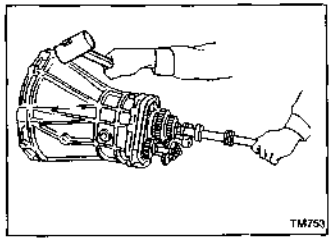
b. Drive out striking arm retaining pin.
c. Remove striking arm from striking rod.



d. Remove rear extension by lightly tapping it.



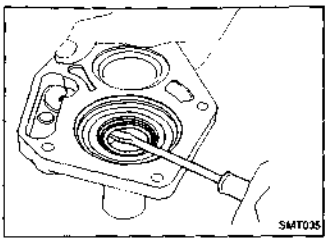
2. Remove front cover, gasket, shim of countershaft front bearing, and snap ring of main drive gear ball bearing.



3. Remove transmission case by tapping lightly.

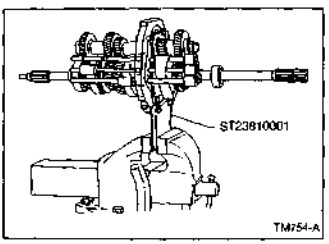
Case Components (Cont'd)

4. Remove front cover oil seal.

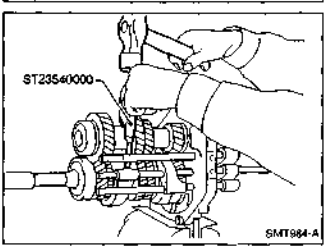


Shift Control Components

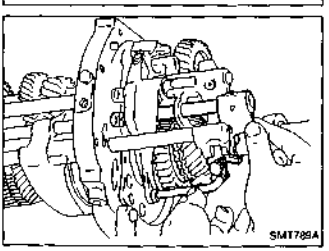
1. Set up Tool on adapter plate.
2. Remove striking rod from adapter plate.
3. Remove check ball plugs, check springs, and check balls.



4. Drive out retaining pins. Then drive out fork rods and remove interlock balls.



5. Draw out 3rd-4th and OD-reverse fork rods.

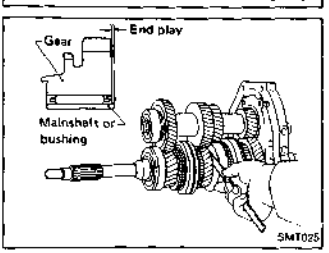


Gear Components

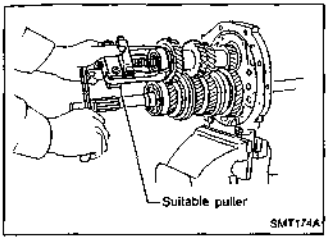
1. Before removing gears and shafts, measure each gear end play.

   Gear end play: Refer to SDS, MT-28.

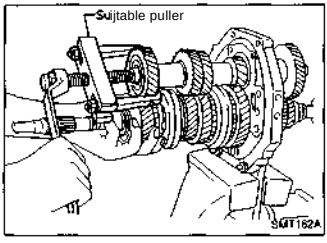
   If not within specification, disassemble and check contact surface of gear to hub, washer, bushing, needle bearing and shaft.



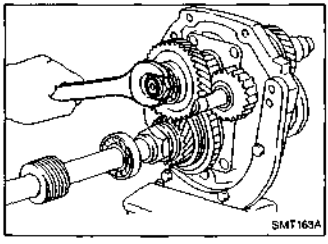
Gear Components (Cont'd)



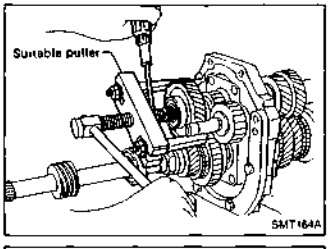
2. Mesh 2nd and reverse gear, then draw out counter front bearing with suitable puller.
3. Remove snap ring and then remove sub-gear bracket, sub-gear spring and sub-gear.



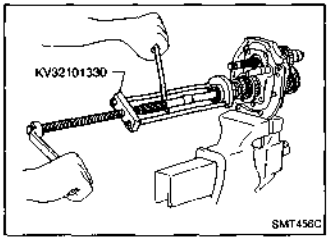
4. Draw out counter drive gear with main drive gear assembly with suitable puller.
- **When drawing out main drive gear assembly, be careful not to drop pilot bearing and baulk ring.**



5. Remove rear side components on mainshaft and counter gear,
a. Release staking on countershaft nut and mainshaft nut and loosen these nuts.
Mainshaft nut: Left-hand thread

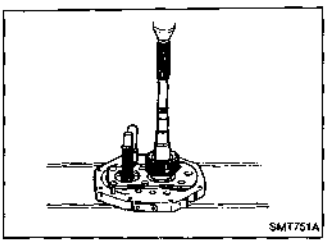


b. Pull out OD counter gear with bearing with suitable puller.
c. Draw out reverse counter gear and spacer.
d. Remove snap rings from reverse idler shaft and draw out reverse idler gear, thrust washers and reverse idler gear bearing.
e. Remove speedometer drive gear and steel ball.



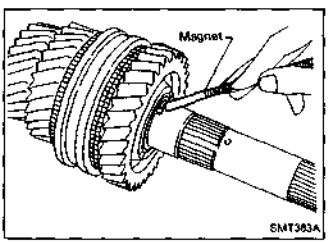
f. Remove snap ring and pull out OD mainshaft bearing, then remove snap ring.
g. Remove mainshaft nut.
h. Remove steel roller and washer.
i. Remove roller bearing and washer.
j. Remove OD main gear, needle bearing and baulk ring (OD).
k. Remove OD coupling sleeve and shifting inserts.

Gear Components (Cont'd)

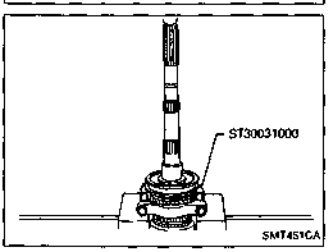


l. Press out mainshaft and counter gear alternately.

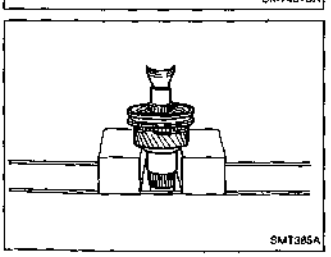
- **Press down mainshaft and counter gear alternately and carefully. Do not allow gears attached to mainshaft and counter gear underneath adapter plate to hit each other.**



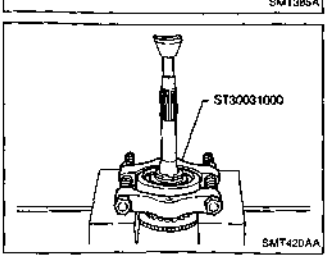
6. Remove front side components on mainshaft.
a. Remove 1st gear washer and steel ball.
b. Remove 1st main gear and 1st gear needle bearing.



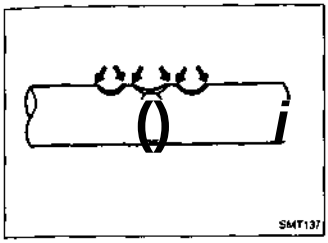
c. Press out 2nd main gear together with 1st gear bushing and 1st & 2nd synchronizer assembly.
d. Remove mainshaft front snap ring.



e. Press out 3rd main gear together with 3rd & 4th synchronizer assembly and 3rd gear needle bearing.

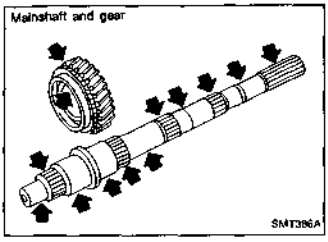


7. Remove main drive gear bearing.
a. Remove main drive gear snap ring and spacer.
b. Press out main drive gear bearing.


SMT137

Shift Control Components

- Check contact surface and sliding surface for wear, scratches, projections or other damage.

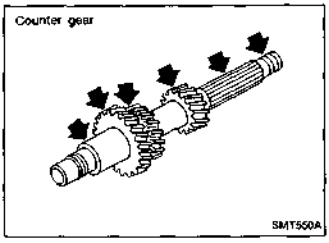


SMT386A

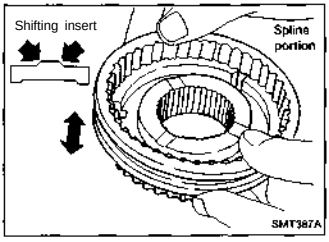
Gear Components

GEAR AND SHAFT

- Check shafts for cracks, wear or bending.
- Check gears for excessive wear, chips or cracks.



SMT550A

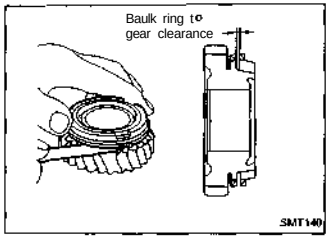


SMT387A

SYNCHRONIZERS

- Check spline portion of coupling sleeves, hubs and gears for wear or cracks.
- Check baulk rings for cracks or deformation.
- Check shifting inserts for wear or deformation.
- Check spread spring for deformation.

Gear Components (Cont'd)



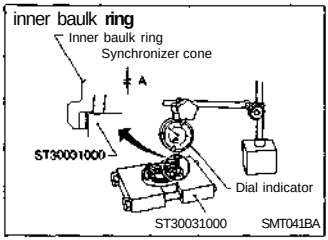
• Measure clearance between baulk ring and gear.

Clearance between baulk ring and gear (1st, main drive, OD and reverse baulk ring):

Unit: mm (in)

Dimension	Standard	Wear limit
1st	1.2- 1.6 (0.047 - 0.063)	0.8 (0.031)
Main drive	1.2- 1.6 (0.047 - 0.063)	
OD	1.2- 1.6 (0.047 - 0.063)	
Reverse	1.10 - 1.55 (0.0433 - 0.0610)	0.7 (0.028)

If the clearance is smaller than the wear limit, replace baulk ring.



• Measure wear of 2nd and 3rd baulk rings.

a. Place inner baulk ring in position on synchronizer cone.
b. Hold baulk ring evenly against synchronizer cone and measure distance "A".
c. Place outer baulk ring in position on synchronizer cone.
d. Hold bauik ring evenly against synchronizer cone and measure distance "B".

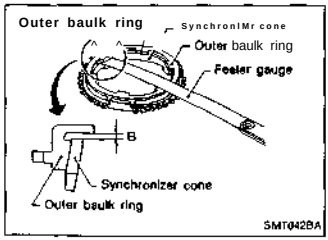
Standard:

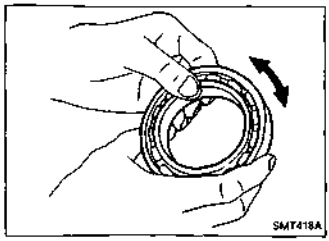
Inner-A 0.6 -1.1 mm (0.024 - 0.043 in)
Outer-B 0.7 - 0.9 mm (0.028 - 0.035 in)

Wear Limit:

0.2 mm (0.008 in)

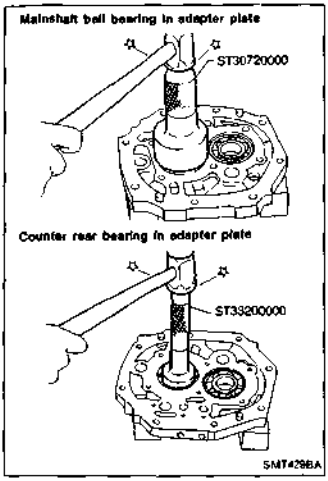
e. If distance "A" or "B" is smaller than the wear limit, replace baulk ring.





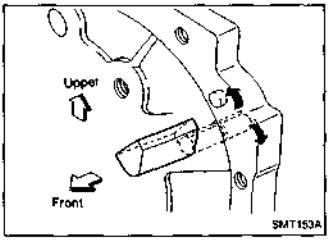
BEARINGS

• Make sure bearings roll freely and are free from noise, crack, pitting or wear.

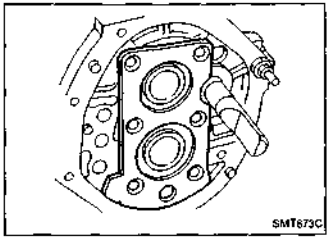


Gear Components

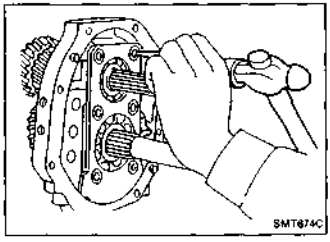
1. Install bearings into case components.



2. Assemble adapter plate parts.
• Install oil gutter on adapter plate and expand on rear side.

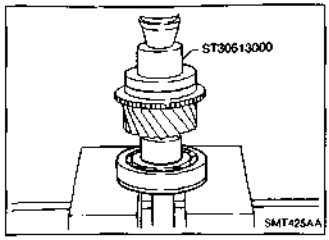


• Install bearing retainer.
a. Insert reverse shaft, then install bearing retainer.

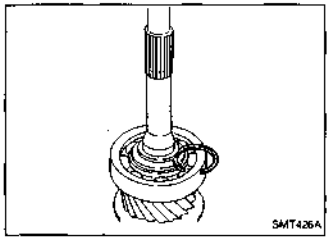


b. Tighten each screw, then stake each at two points.

Gear Components (Cont'd)

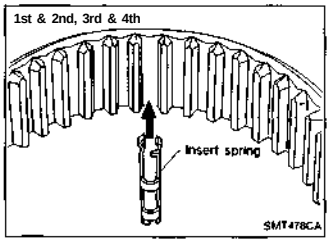


3. Install main drive gear bearing.
a. Press main drive gear bearing.
b. Install main drive gear spacer.

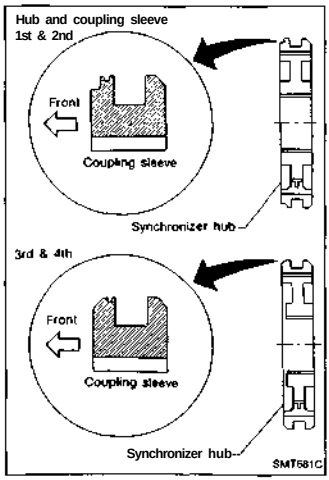


c. Select proper main drive gear snap ring to minimize clearance of groove and install it.

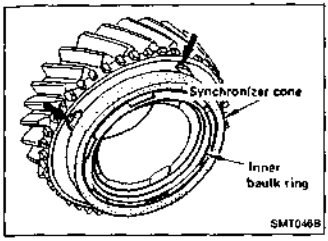
Allowable clearance of groove:
0-0.13 mm (0 - 0.0051 in)
Main drive gear snap ring:
Refer to SDS, MT-28.

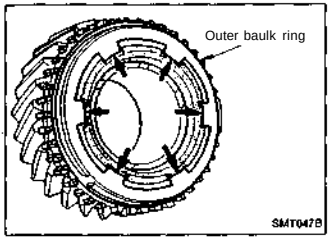


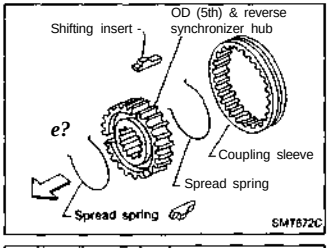
4. Assemble synchronizers.
- 1st & 2nd, 3rd & 4th synchronizers



- Check coupling sleeve and synchronizer hub orientation.

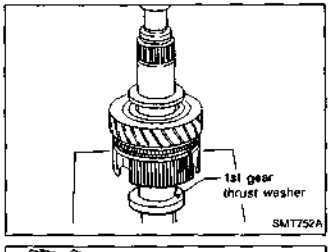




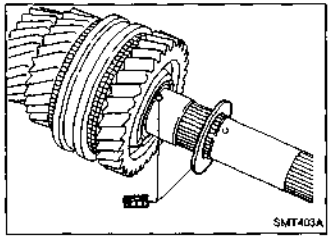


- OD & reverse synchronizer

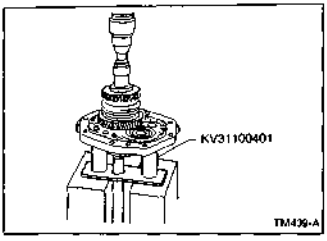
5. Install front side components on main shaft.
a. Assemble 2nd main gear, needle bearing and 1st & 2nd synchronizer assembly. Then press 1st gear bushing on mainshaft.
b. Install 1st main gear.



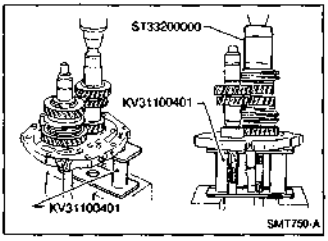
c. Install steel ball and 1st gear washer.
- **Apply multi-purpose grease to steel ball and 1st gear washer before installing.**



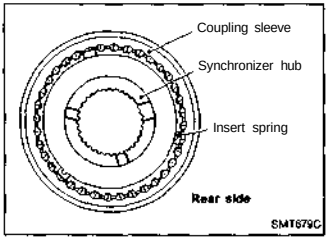
Gear Components (Cont'd)



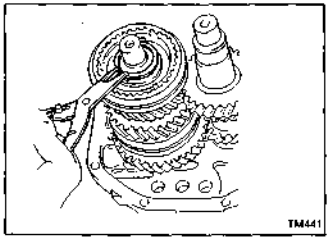
6. Install mainshaft and counter gear on adapter plate and main drive gear on mainshaft.
a. Press mainshaft assembly to adapter plate with Tool.



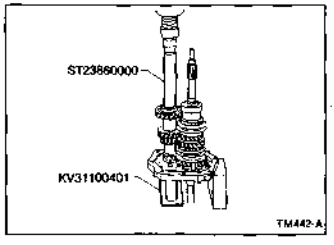
b. Press counter gear into adapter plate with Tool.
c. Install 3rd main gear and then press 3rd & 4th synchronizer assembly.



- **Pay attention to direction of 3rd & 4th synchronizer.**



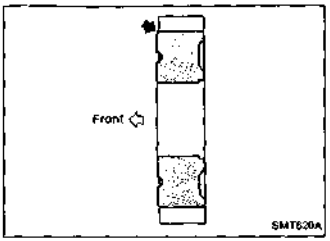
d. Install thrust washer on mainshaft and secure it with mainshaft front snap ring.
Select proper snap ring to minimize clearance of groove in mainshaft.
Allowable clearance of groove:
0 - 0.18 mm (0 - 0.0071 in)
Mainshaft front snap ring:
Refer to SDS, MT-28.
e. Apply gear oil to mainshaft pilot bearing and install it on mainshaft.

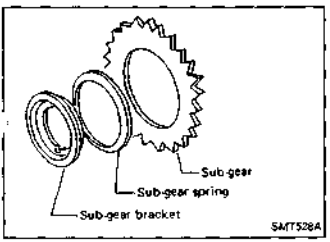


f. Press counter drive gear with main drive gear with Tool.

Gear Components (Cont'd)

- **Pay attention to direction of counter drive gear.**





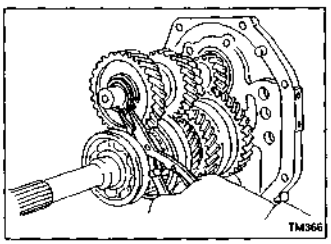
g. Install sub-gear components.

(1) Install sub-gear and sub-gear bracket on counter drive gear. Then select proper snap ring to minimize clearance of groove in counter gear.

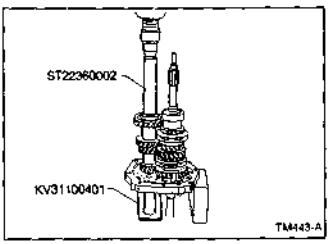
Allowable clearance of groove:
0-0.13 mm (0 - 0.00S1 in)
Counter drive gear snap ring: Refer to SDS, MT-28.

(2) Remove snap ring, sub-gear bracket and sub-gear from counter gear.

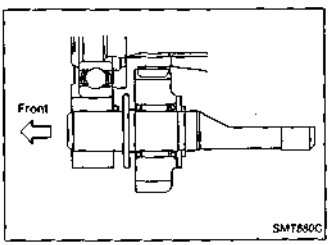
(3) Reinstall sub-gear, sub-gear spring and sub-gear bracket.



h. Install selected counter drive gear snap ring.



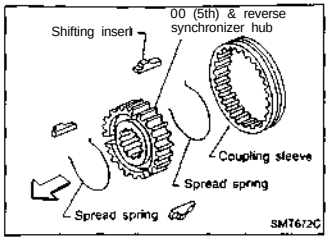
i. Press counter gear front bearing onto counter gear.



7. Install rear side components on mainshaft and counter gear,

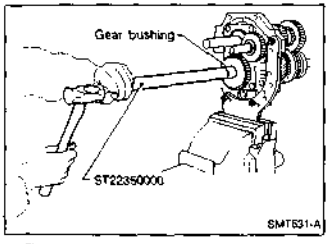
a. Install reverse idler gear to reverse idler shaft with spacers, snap rings and needle bearing.

Gear Components (Cont'd)



b. Install insert retainer and OD & reverse synchronizer to mainshaft.

• **Pay attention to direction of hub.**

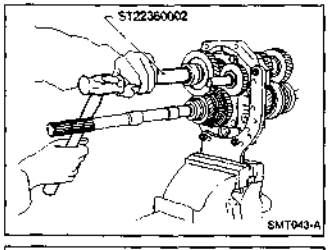


c. Install OD gear bushing with Tool.
d. Install OD main gear and needle bearing.
e. Install spacer, reverse counter gear and OD counter gear.

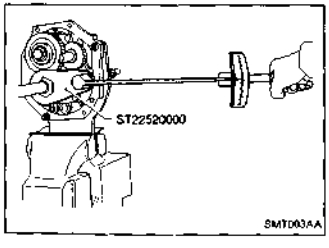
• **OD main gear and OD counter gear should be handled as a matched set.**

f. Install washer, roller bearing, steel roller and thrust washer.
g. Tighten mainshaft lock nut temporarily.

• **Always use new lock nut.**

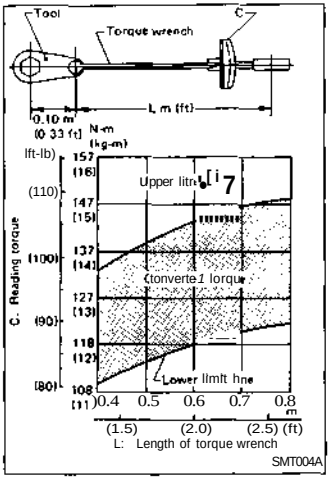


h. Install countershaft rear end bearing with Tool.



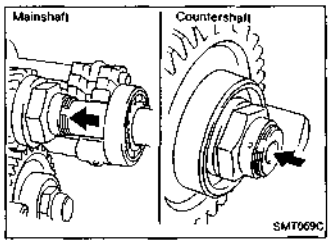
8. Mesh 2nd and reverse gears, then tighten mainshaft lock nut with Tool.

Gear Components (Cont'd)



- Use the left chart when deciding the reading torque. (Length of torque wrench vs. setting or reading torque)

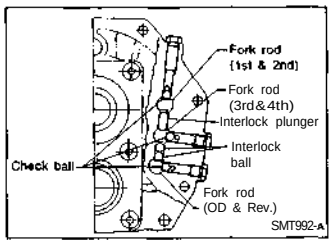
9. Tighten countershaft lock nut.
   - **Always use new lock nut.**

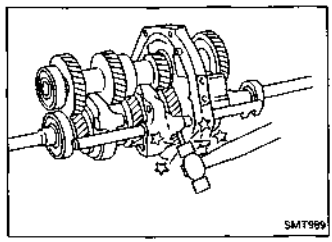


10. Stake mainshaft lock nut and countershaft lock nut with a punch.
11. Measure gear end play. For the description, refer to DISASSEMBLY for Gear Components, MT-12.

Shift Control Components

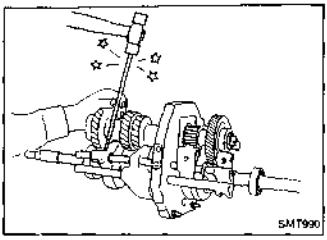
1. Install shift rods, interlock plunger, interlock balls and check balls.



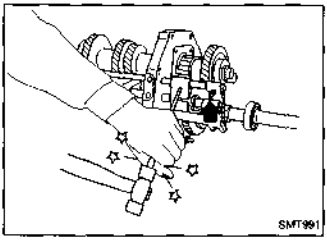


a. 1st-2nd shift fork

Shift Control Components (Cont'd)

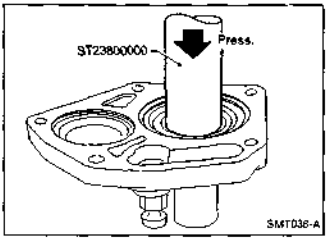


b. 3rd-4th shift fork

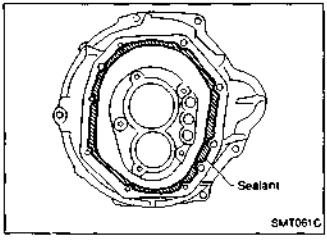


c. OD-reverse shift fork or reverse shift fork

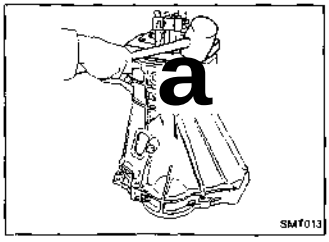
Case Components



1. Install front cover oil seal.
- **Apply multi-purpose grease to seal lip of oil seal before installing.**

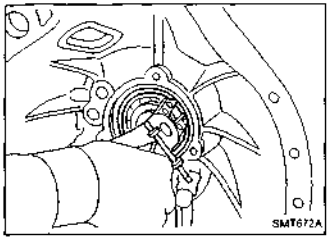


2. Apply sealant to mating surface of transmission case.

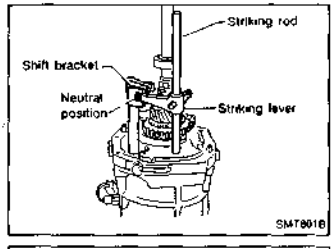


3. Install gear assembly onto transmission case.

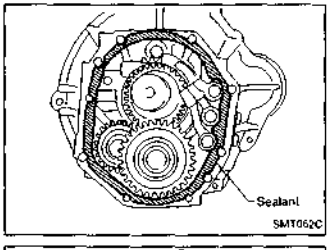
Case Components (Cont'd)



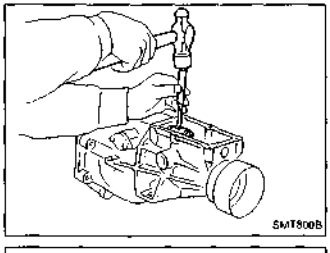
4. Install snap ring of main drive bearing.



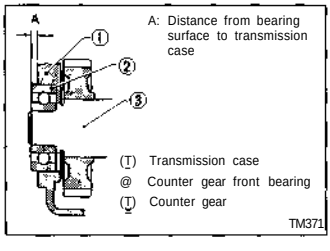
5. Set 1st & 2nd, 3rd & 4th and 5th & reverse shift forks in neutral position.
6. Install striking rod onto adapter plate while aligning striking lever with shift brackets.



7. Apply sealant to mating surface of adapter plate.
8. Install rear extension while inserting striking arm into striking rod.

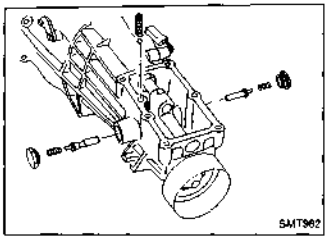


9. Install striking arm retaining pin.



10. Select counter front bearing shim.
    Counter front bearing shim: Refer to SDS, MT-29.
11. Install gasket and front cover.

Case Components (Cont'd)



12. Install return spring plugs, check ball, return springs and select check plunger.
13. Install control housing and gasket.

General Specifications

Transmission model		FS5W71C
Number of speeds		5
Shift pattern		
Synchromesh type		Warner
Gear ratio	1st	3.321
	2nd	1.902
	3rd	1.308
	4th	1.000
	OD	0.838
	Reverse	3.382
Number of teeth		
Mainshaft	Drive	22
	1st	33
	2nd	27
	3rd	26
	OD	22
	Reverse	36
Countershaft	Drive	31
	1st	14
	2nd	20
	3rd	28
	OD	37
	Reverse	15
Reverse idler gear		21
Oil capacity	E (imp pt)	2.5 (4-3/8)
Remarks	Sub-gear	O
	Reverse synchronizer	O
	Double baulk ring type synchronizer	2nd and 3rd synchronizer

Inspection and Adjustment

GEAR END PLAY

Gear	End play mm (in)
tst gear	031 - 0.41 (0 0122 - 0,0161)
2nd gear	0.11 - 0.21 (0 0043 - 0.0083)
3rd gear	011 - 0 21 (0 0043 - 0.0083)
OD gear	0.24 - 0.41 (0.0094 - 0.0161)

CLEARANCE BETWEEN BAULK RING AND GEAR

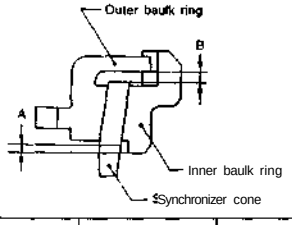
1st, main drive, OD and reverse baulk ring

Unit: mm (in)

	Standard	Wear limit
1st	1.2- 1.6 (0.047 - 0.063)	0.8 (0.031)
Wain drive	1.2 - 1-6 (0.047 - 0.063)	
OD	1-2 - 1.6 (0.047 - 0.063}	
Reverse	1.10- 1.55 (0.0433 - 0.0610)	0.7 (0.028)

2nd and 3rd baulk ring

Unit: mm (in)



Dimension	Standard	Wear limit
A	0.6 - 1.1 (0.024 - 0.043)	0.2 (0.008)
B	0.7 -0.9 (0.028 - 0.035)	

AVAILABLE SNAP RINGS

Main drive gear bearing

Allowable clearance	0 - 0.13 mm (0 - 0.0051 in)
Thickness mm (in)	Part number
1.73(0.0681)	32204-78005
1.80(0.0709)	32204-78000
1.87 (0.0736)	32204-78001
1.94 (0.0764)	32204-78002
2.01 (0.0791)	32204-78003
2-08 (0.0819)	32204-78004

Mainshaft front

Allowable clearance	0-0.18 mm (0-0.0071 in)
Thickness mm (in)	Part number
2.4 (0.094)	32263-V5200
2.5 (0.098)	32263-V5201
2.6(0.102)	32263-V5202

OD mainshaft bearing

Allowable clearance	0 - 0.14 mm (0 - 0.0055 in)
Thickness mm (in)	Part number
1.1 (0.043)	32228-20100
1.2 (0.047)	32228-20101
1.3 (0.051)	32228-20102
1.4(0.055)	32228-20103

Counter drive gear

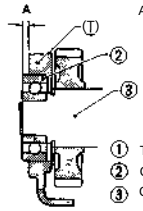
Allowable clearance	0 -0. 13 mm 1IO - 0.0051 in)
Thickness mrr1 (in)	Part number
1.4 (0.055)	32215-E9000
1.5 (0.059)	32215-E9001
1.6 (0.063)	32215-E9002

Inspection and Adjustment (Cont'd)

AVAILABLE SHIMS

Counter front bearing

Unit: mm (in)



A: Distance from bearing surface to transmission case

① Transmission case
② Counter gear front bearing
③ Counter gear

TM371

Allowable clearance	0-0.1E› (0 - 0.0063)	
"A"	Thickness of shim	Part number
4,52-4.71 (0.1780- 0.1854)	Not necessary	
4.42 - 4.51 (0-1740 - 0.1776)	0.1 (0.004)	32218-V5000
4.32 - 4.41 (0.1701 - 0.1736)	0.2 (0.008)	32218-V5001
4.22-4.31 (0.1661 - 0.1697)	0-3 (0.012)	32218-V5002
4.12-4.21 (0.1622- 0-1657)	0.4 (0.016)	32218-V5003
4.02-4.11 (0.1583- 0.1618)	0.5 (0.020)	32218-V5004
3.92 - 4.01 (0.1543 - 0.1579)	0.6 (0.024)	32218-V5005

PROPELLER SHAFT & DIFFERENTIAL CARRIER

SECTION **PD**

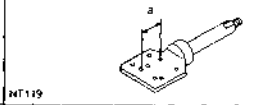
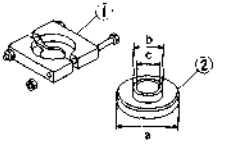
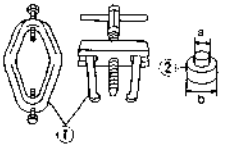
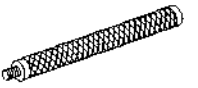
CONTENTS

PD

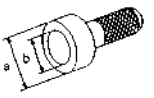
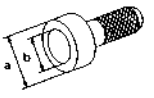
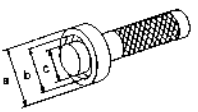
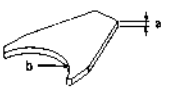
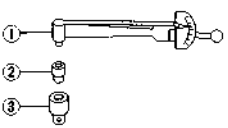
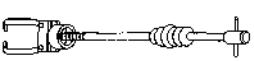
When you read wiring diagrams:
- **Read GI section, "HOW TO READ WIRING DIAGRAMS".**
- **See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.**

When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSIS" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

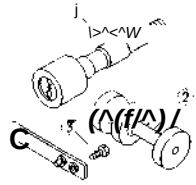
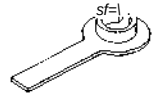
Special Service Tools

Tool number Tool name	Description	
KV38100800 Differential attachment	 NT119	Mounting final drive (To use, make a new hole.) a: 152 mm (5.98 in)
ST3090S000 Drive pinion rear inner race pufler set CO ST30031000 Puller (2) ST30901000 Base	 NT527	Removing and installing drive pinion rear cone a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35 mm (1.38 in) dia.
ST3306S001 Differential side bearing puller set (1) ST3305S001 Body @ ST33061000 Adapter	 NT072	Removing and installing differential side bearing inner cone a: 28.5 mm (1.122 in) dia. b: 38 mm (1.50 in) dia.
ST30611000 Drift	 NT090	Installing pinion rear bearing outer race
ST30613000 Drift	 NT073	Installing pinion front bearing outer race a; 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia.
ST30621OOO Drift	 NT073	Installing pinion rear bearing outer race a: 79 mm (3.11 In) dia. b: 59 mm (2.32 in) dia.

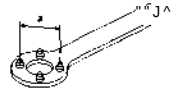
Special Service Tools (Cont'd)

Tool number Tool name	Description	
KV38100200 Gear carrier side oil seal drift	 NT115	Installing side oil seaf a: 65 mm (2.56 in) dia. b: 49 mm (1.93 in) dia.
KV38100500 Gear carrier front oil seal drift	 NT115	Installing front oil seal a: 85 mm (3.35 in) dia. b: 60 mm (2.36 in) dia.
KV38100300 Differential side bearing inner cone	 NT085	Installing side bearing inner cone a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32 mm (1.26 in) dia.
KV38100600 Side bearing spacer drift	 NT528	Installing side bearing spacer a: 8 mm (0.31 in) b: R42.5 mm (1.673 in)
ST3127S000 Preload gauge (1) GG91030000 Torque wrench (2) HT62940000 Socket adapter (3) HT62900000 Socket adapter	 NT124	Measuring pinion bearing preload and total preload
HT72400000 Slide hammer	 NT126	Removing differential case assembly

Special Service Tools (Cont'd)

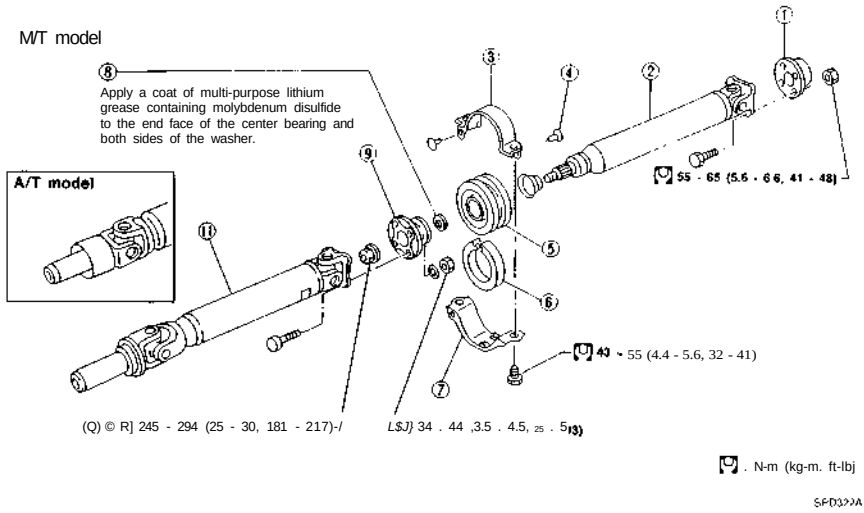
Tool number Tool name	Description	
KV381039SO Drive pinion height setting gauge (1) KV38103910 Dummy shaft (2) KV38100120 Height gauge (3) KV38100140 Stopper	 NT226	Selecting pinion height adjusting washer
KV38107900 Side oil seal protector	 NT129	**Installing** final drive side flange

Commercial Service Tool

Tool name	Description	
Drive pinion flange wrench	 NT355	Removing and installing propeller shaft lock nut, and drive pinion lock nut. **a: 81.25 mm (3.1988 in)**

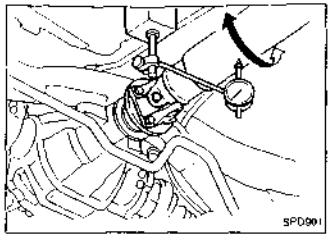
SEC. 370
3S71A

M/T model



PD

(i' Final drive companion flange
(2) Propeller shaft 2nd tube
(3* Center bearing upper mounting bracket
(A) Clip
(5) Center bearing
(6) Center bearing cushion
(7) Center bearing lower mounting bracket
® Washer
(9) Companion flange
<10) Lock nut
^1) Propeller shaft 1st tube

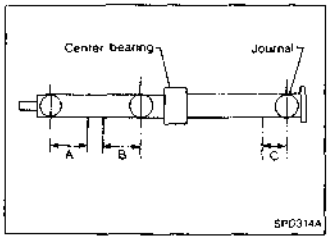

SPD901

On-vehicle Service

PROPELLER SHAFT VIBRATION

If vibration is present at high speed, inspect propeller shaft runout first

1. Raise rear wheels.
2. Measure propeller shaft runout at indicated points by rotating final drive companion flange with hands.
   Runout limit: 0.6 mm (0.024 in)



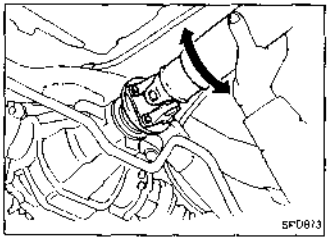
SPD314A

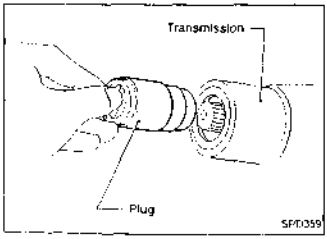
Propeller shaft runout measuring points:
Distance:
"A" 155 mm (6.10 in)
"B" 165 mm (6.50 in)
"C" 185 mm (7.28 in)

3 If runout exceeds specifications, disconnect propeller shaft at final drive companion flange. Then rotate companion flange 90, 180 or 270 degrees and reconnect propeller shaft.
   Runout limit: 0.6 mm (0.024 in)
4. Check runout again. If runout still exceeds specifications, replace propeller shaft assembly.
5. Perform road test.

APPEARANCE CHECKING

- Inspect propeller shaft tube surface for dents or cracks. If damaged, replace propeller shaft assembly.
- If center bearing is noisy *or* damaged, replace it.

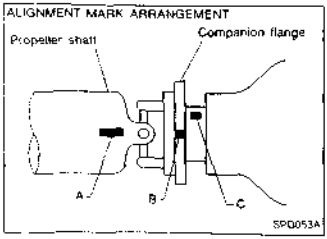

SPD873



SPD359

Removal

- Draw out propeller shaft from transmission and plug up rear end of transmission rear extension housing.

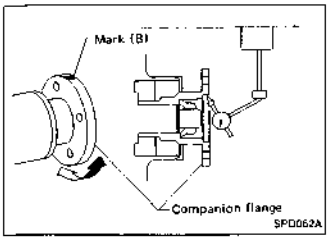


SPD053A

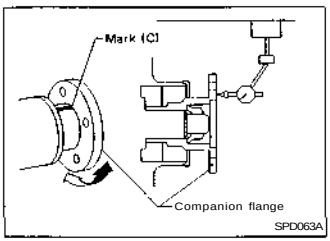
Installation

If companion flange has been removed, put new alignment marks B and C on it. Then reassemble using the following procedure. Perform step 4 when final drive and propeller shaft are separated from each other. Also perform step 4 when either of these parts is replaced with a new one.

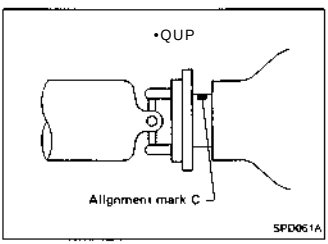
Installation (Cont'd)



1. Erase original marks B and C from companion flange with suitable solvent.
2. Mark (B)
   A. Measure companion flange vertical runout.
   B. Determine the position where maximum runout is read on dial gauge. Put mark (shown by B in figure at left) on flange perimeter corresponding to maximum runout position.



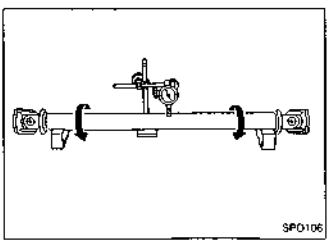
3. Mark (C)
   A. Measure companion flange surface runout.
   B. Determine the position where maximum runout is read on dial gauge. Put mark (shown by C in figure at left) on flange perimeter corresponding to maximum runout position.



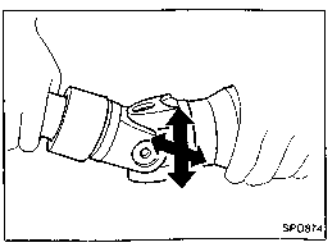
4. Position companion flange and propeller shafl using alignment marks A and B. Set the marks A and B as close to each other as possible. Temporarily attach bolts and nuts.
5. Press down propeller shaft with alignment mark C facing upward. Then tighten the lower nut to specified torque.
6. Tighten remaining nuts to specified torque.

PD

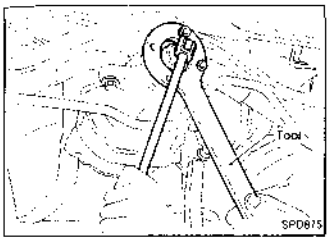
Inspection



- Inspect propeller shaft runout. If runout exceeds specifications, replace propeller shaft assembly.
  Runout limit: 0.6 mm (0.024 in)

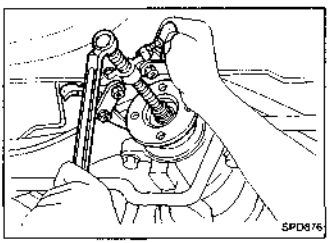


- Inspect journal axial play.
  If the play exceeds specifications, replace propeller shaft assembly.
  Journal axial play:
  0 mm (0 in)

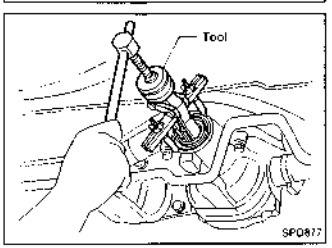


Front Oil Seal Replacement

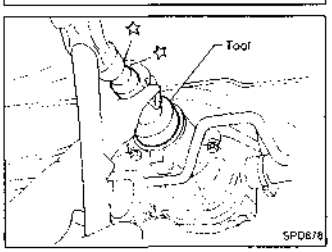
1. Remove propeller shaft.
2. Loosen drive pinion nut with suitable tool.



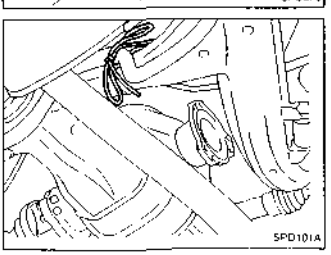
3. Remove companion flange.



4. Remove front oil seal.

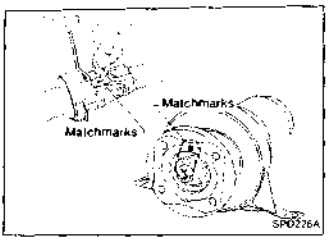


5. Apply multi-purpose grease to sealing lips of oil seal Press front oil seal into carrier.
6. Install companion flange and drive pinion nut.
7. Install propeller shaft.



Side Oil Seal Replacement

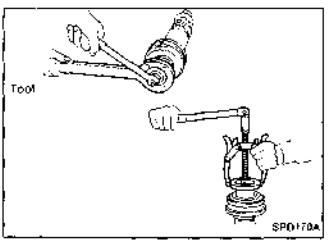
1. Disconnect final drive side flange and drive shaft flange and suspend drive shaft flange with wire.
2. Remove final drive side flange



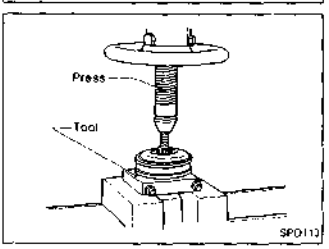
Disassembly

CENTER BEARING

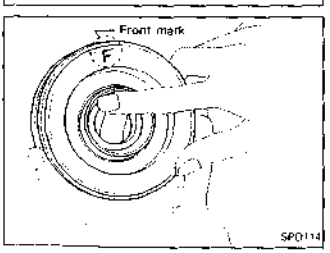
1. Put matchmarks on flanges, and separate 2nd tube from 1st tube
2. Put matchmarks on the flange and shaft.



3. Remove locking nut with suitable tool.
4. Remove companion flange with puller.



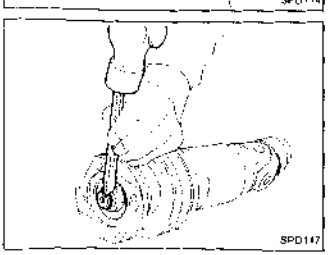
5. Remove center bearing with Tool and press.
   Tool number: ST30031000



Assembly

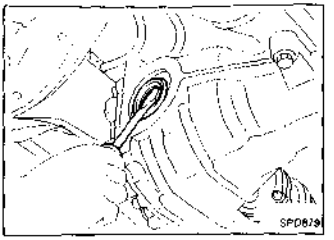
CENTER BEARING

- When installing center bearing, position the "F" mark on center bearing toward rear of vehicle.
- **Apply a coat of grease to the end face of center bearing and both sides of washer.**
  Use multi-purpose lithium grease that contains molybdenum disulfide.

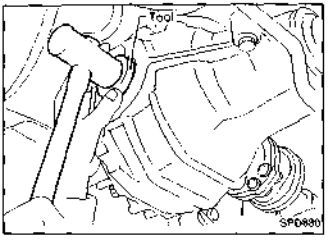


- Stake the nut. Always use new one.
- Align matchmarks when assembling tubes.

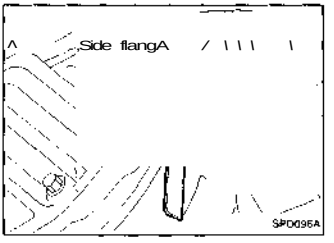
Side Oil Seal Replacement (Cont'd)



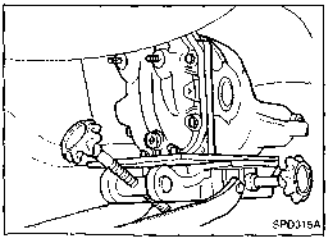
3. Remove oil seal.



4. Apply multi-purpose grease to sealing lips of oil seal. Press-fit oil seal into carrier with Tool.
   Tool number: KV38100200



5. Install final drive side flange.
   Use Tool to prevent side oil seal from being damaged by spline portion of side flange.
   Tool number: KV38107900
6. Install drive shaft.



Removal

CAUTION:

Before removing the final drive assembly, disconnect the ABS sensor from the assembly. Then move it away from the final drive assembly. Failure to do so may result in damage to the sensor wires and the sensor becoming inoperative.

- Remove propeller shaft.

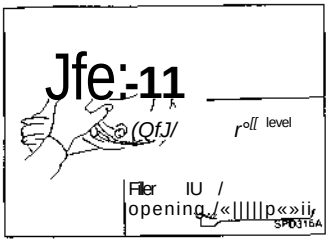
Plug up rear end of transmission rear extension housing.

- Remove drive shafts.
  Refer to "Drive Shaft" of "REAR AXLE" in RA section.
- Remove nuts securing final drive rear cove to suspension member.
- Support weight of final drive using jack.
- Remove final drive mounting member from front of final drive.
- Move final drive forward together with jack. Remove rear cover stud bolts from suspension member.
- Lower final drive using jack. Remove jack from rear of vehicle.

Removal (Cont'd)

CAUTION:

- **Be careful not to damage spline, sleeve yoke and front oil seal, when removing propeller shaft.**
- **After removal, support suspension member on a stand to prevent its insulators from being twisted or damaged.**

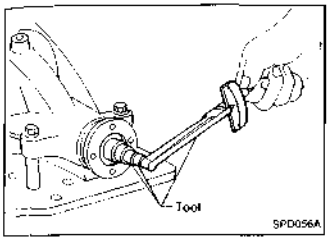


Installation

- Fill final drive with recommended gear oil.

— **Models equipped with oil cooler system** —

- Check oil level and for oil leakage from hoses after oil cooler has been operated

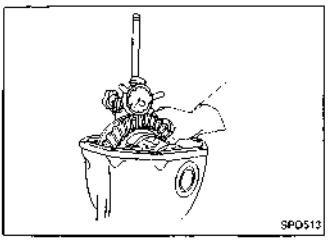


Pre-inspection

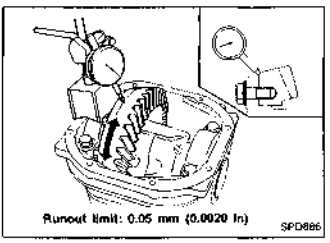
Before disassembling final drive, perform the following inspection.

- Total preload

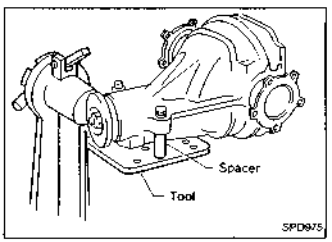
1) Turn drive pinion in both directions several times to set bearing rollers.
2) Check total preload with Tool.
   Tool number: ST3127S000
   Total preload:
   1.4 - 3.1 Nm (14 - 32 kg-cm, 12 - 28 in-lb)



- Ring gear to drive pinion backlash
  Check ring gear-to-drive pinion backlash with a dial indicator at several points.
  Ring gear-to-drive pinion backlash:
  0.10 - 0.15 mm (0.0039 - 0.0059 in)

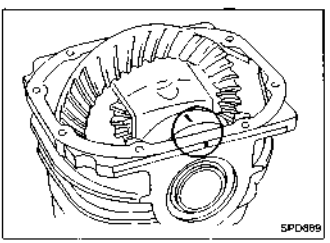


- Ring gear runout
  Check runout of ring gear with a dial indicator.
  Runout limit: 0.05 mm (0.0020 in)
- Tooth contact
  Check tooth contact. Refer to Adjustment (PD-23).



Differential Carrier

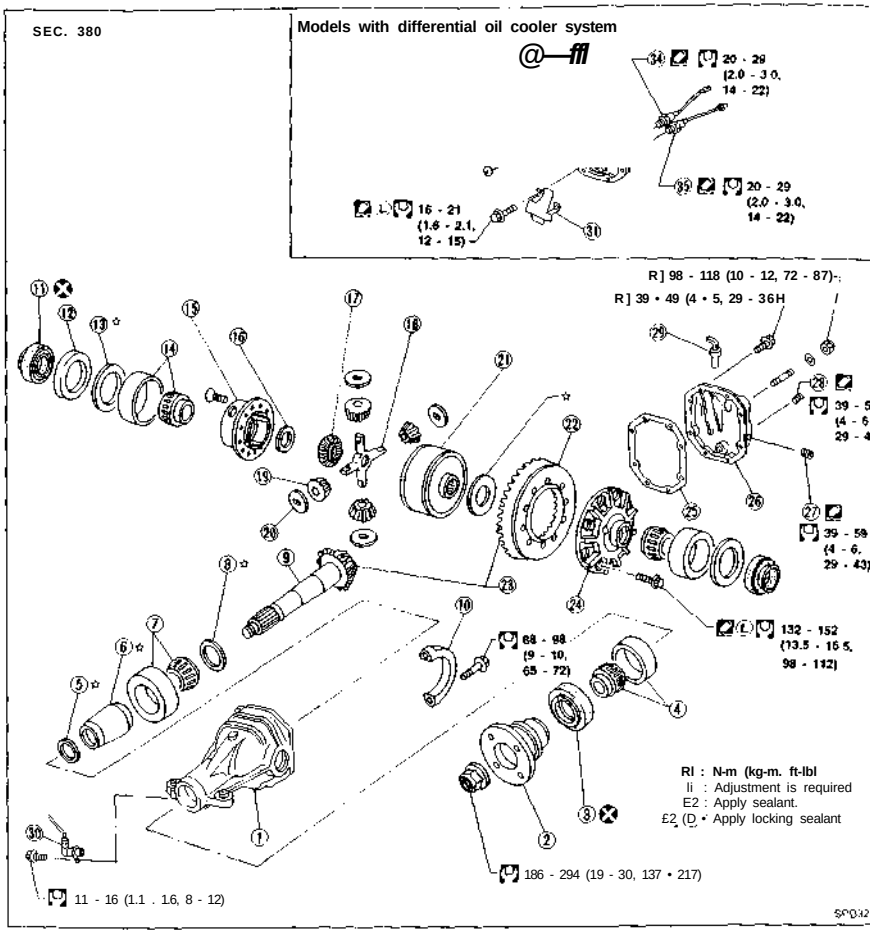
1. Using two 45 mm (1.77 in) spacers, mount carrier on Tool
   Too! number: KV38100800



2. For proper reinstallation, paint or punch matchmarks on one side of the side bearing cap.

Bearing caps are line-board during manufacture. Replace them in their proper positions.

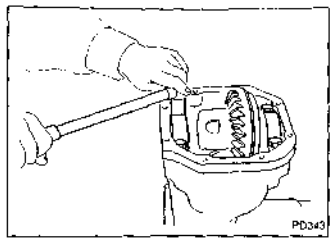
R200V



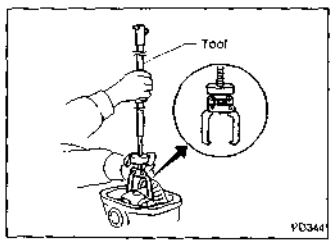
1. Gear carrier
2. Companion flange
3. Front oil seal
4. Pinion front bearing
5. Pinion bearing adjusting washer
6. Pinion bearing adjusting spacer
7. Pinion rear bearing
8. Pinion heigh! adjusting washer
9. Drive pinion
10. Bearing cap
11. Side oil seal
12. Side bearing spacer
13. Side bearing adjusting washer
14. Side bearing
15. Differential case B
16. Side gear Ihrust washer
17. Side gear (RH)
18. Pinion mate shaft
19. Pinion mate gear
20. Pinion mate thrust washer
21. Side gear (LH) with viscous coupling
22. Ring gear
23. Hypoid gear set
24. Differential case A
25. Gasket
26. Rear cover
27. Filler plug
28. Drain plug
29. Breather
30. ABS sensor
31. Bracket
32. Oil filter
33. Oil outlet
34. Warning lamp switch
35. Oil temperature switch

Differential Carrier (Cont'd)

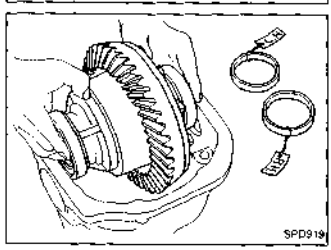
3. Remove side bearing caps.



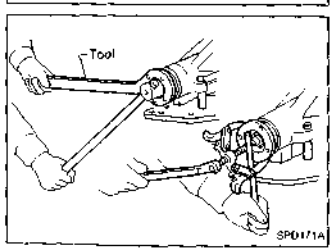
4, Lift differential case assembly out with Tool.
Tool number: HT72400000



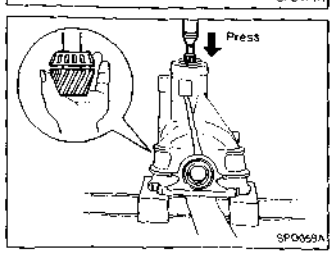
Keep the side bearing outer races together with inner cone — do not mix them up.
Also, keep side bearing spacer and adjusting shims together with bearings.



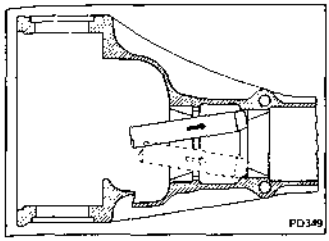
5. Loosen drive pinion nut and pull off companion flange.



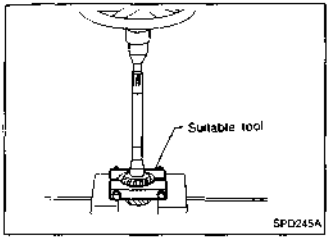
6. Take out drive pinion (together with rear bearing inner race, bearing spacer and adjusting washer).
7. Remove oil seal.
8. Remove front bearing inner race.
9. Remove side oil seal.



Differential Carrier (Cont'd)

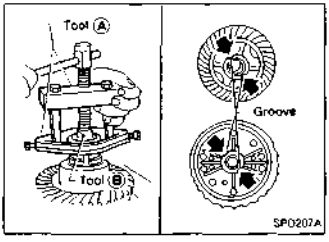


10. Remove pinion bearing outer races with a brass drift.



11. Remove pinion rear bearing inner race and drive pinion height adjusting washer with suitable tool.

Differential Case



1. Remove side bearing inner cones.

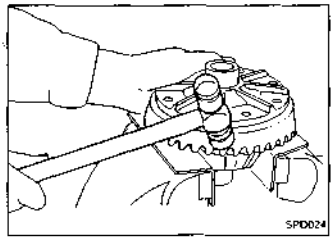
To prevent damage to bearing, engage puller jaws in groove.

Tool number:

® ST3305S001

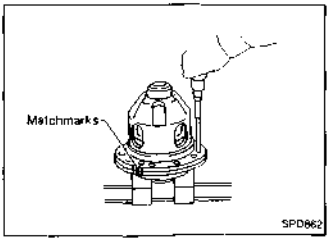
(D ST33061000

Be careful not to confuse left- and right-hand parts. Keep bearing and bearing race for each side together.

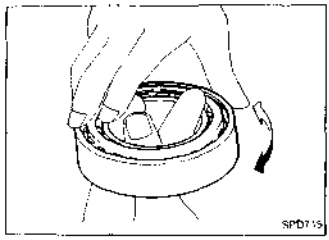


2. Loosen ring gear bolts in a criss-cross fashion.
3. Tap ring gear off the differential case with a soft hammer.

Tap evenly all around to keep ring gear from binding.



4. Loosen screws on differential cases A and B.
5. Separate differential cases A and B.



Ring Gear and Drive Pinion

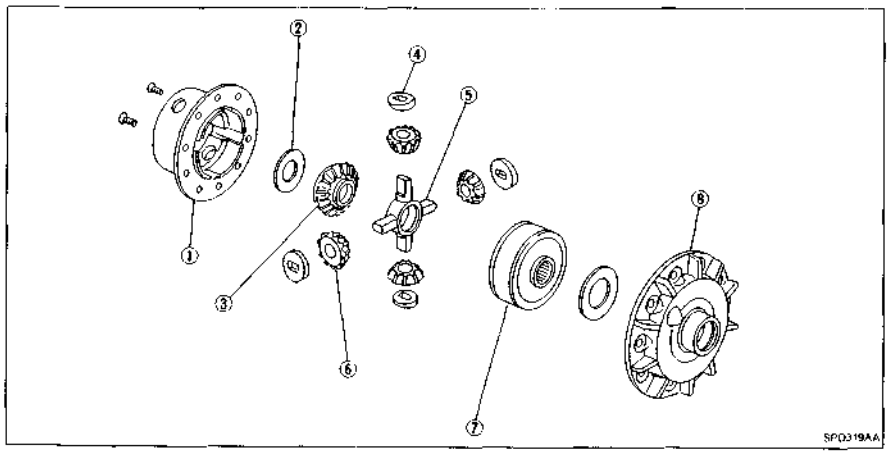
Check gear teeth for scoring, cracking or chipping. If any part is damaged, replace ring gear and drive pinion as a set (hypoid gear set).

Bearing

1. Thoroughly clean bearing.
2. Check bearings for wear, scratches, pitting or flaking. Check tapered roller bearing for smooth rotation. If damaged, replace outer race and inner cone as a set.

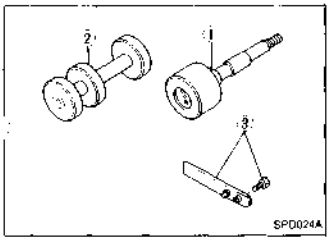
Differential Case Assembly

- Check mating surfaces of differential case, side gears, pinion mate gears, pinion mate shaft and thrust washers.
- Check viscous coupling for oil leakage. If necessary, replace it with new one.



(1) Differential case B
(2) Side gear thrust washer
(3) Side gear (RH)
(4) Pinion mate thrust washer
(5) Pinion mate shaft
(6) Pinion mate gear
(7) Side gear (LH) with viscous coupling
(8) Differential case A

To avoid confusion while calculating bearing shims, it is absolutely necessary to stay with the metric system. If you measure anything in inches, **the results must be converted to the metric system.**

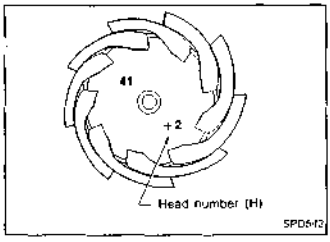


Drive Pinion Height

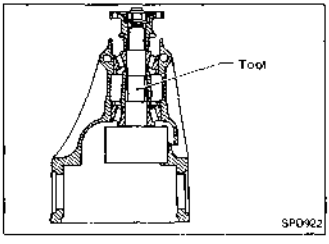
1. First prepare Tools for pinion height adjustment
(T) Dummy shaft (KV38103910)
® Height gauge (KV38100120)
® Stopper (KV38100140)
2. To simplify the job, make a chart, like the one below, to organize your calculations.

LETTERS	HUNDREDTHS OF A MILLIMETER
H: Head number	
N: Measuring clearance	

PD

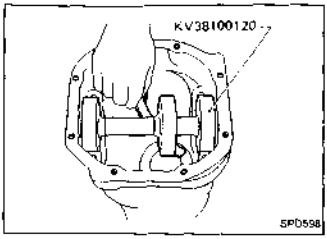


3. Write the following numbers down the chart.
H: Head number



4. Set Tool (Dummy shaft) as shown below and tighten drive pinion nut carefully to correct preload of 1.0 to 1.3 N m (10 to 13 kg-cm, 8.7 to 113 in-lb).
Tool number: KV38103910

Drive Pinion Height (Cont'd)



5. Attach Tool (Height gauge) to gear carrier, and measure the clearance between the height gauge and the dummy shaft face,
6. Substitute these values into the equation to calculate the thickness of the washer.

If value signifying H is not given, regard it as zero and calculate.

T (Thickness of washer) = N - (H x 0.01) + 3.00

Example:

N = 0.23

H = 1

T = N - (H x 0.01) + 3.00
= 0.23 - (1 x 0.01) + 3.00

(1)	H	1
		+ 1
(2)		+ 1
		x 0.01
		+ 0.01
(3)	N	0.23
		- (+ 0.01)
		0.22
(4)		0.22
		+ 3.00
		3.22
		..T = 3.22

7. Select the proper pinion height washer.

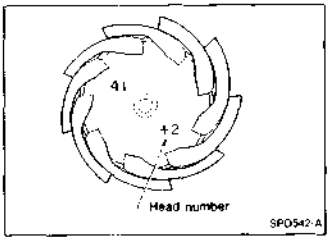
Drive pinion height adjusting washer:
Refer to SDS (PD-36).

If you cannot find the desired thickness of washer, use washer with thickness closest to the calculated value.

Example:

Calculated value ... T = 3.22 mm
Used washer ... T = 3.21 mm

Drive Pinion Height (Cont'd)



— Washer selection when replacing hypoid gear set —

Drive pinions may be different in height due to the manufacturing process. Use a washer of proper thickness to adjust the height of new drive pinion. Select the washer as follows:

$T = (t_1 - y \times 0.01 + T_o$

where T: thickness of the washer to select
T_o: thickness of the washer used
t_1: old drive pinion head number
t_2: new drive pinion head number

Example:

T_o = 3.21, t_1 = +2, t_2 = -1

$T = \{2 - (-1)\} \times 0.01 + 3.21$
$= 3 \times 0.01 + 3.21$
$= 0.03 + 3.21$
$= 3.24$

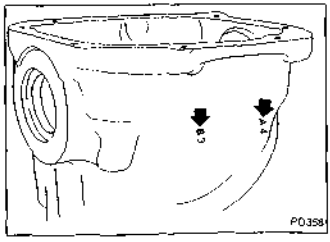
T = 3.24 mm

Drive pinion height adjusting washer:
Refer to SDS (PD-36).

Side Bearing Preload

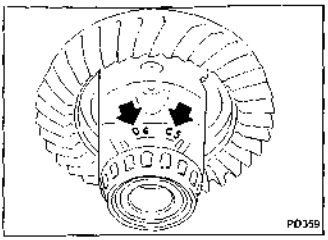
1. To simplify the job, make a chart like the one below to organize your calculations.

LETTERS	VALUE
A: Left housing	
B: Right housing	
C: Differential case	
D: Differential case	
H: (+) or (-): ring gear	
E: Left side bearing {= 21 - Measured height)	
F: Right side bearing (= 21 - Measured height)	
G: Side bearing spacer (= 8 1 - Measured thickness)	
X	1 97
Y:	2.07

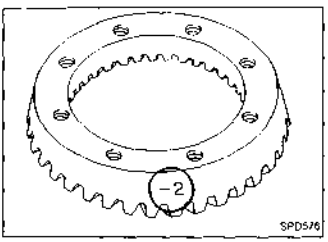


2. Write the following numbers down in the chart.
   If numbers for A, B, C, D and H are not given, regard them as zero.
   A & B: Figures marked on gear carrier

Side Bearing Preload (Cont'd)

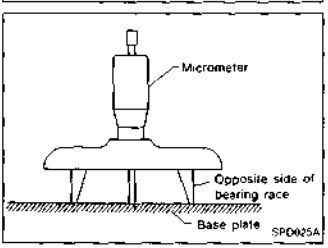


C & D: Figures marked on differential case

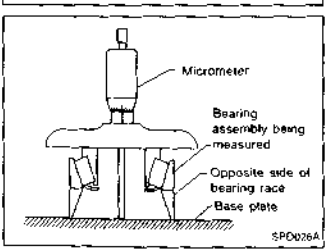


H: Figure marked on ring gear
Do not confuse negative and positive values.

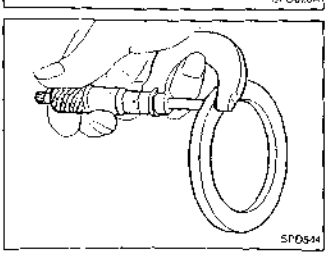
3. Calculate "E" and "F" as follows:
E & F = 21 mm (0.83 in) - Measured bearing height
Bearing height can be measured as follows:
a. Measure height of bearing race which will be used as a base for the opposite side of a side bearing assembly.



b. Set bearing assembly to be measured on the base race and measure the total height.
Lubricate bearing assembly and turn it several times to settle it on the base for accurate measurement.
c. Subtract base race height from total height.



4. Calculate "G".
G: This is the difference in thickness of side spacer from standard width [8.10 mm (0.3189 in)].
G = 8.10 mm (0.3189 in) - Measured thickness



Side Bearing Preload (Cont'd)

LETTERS	VALUE
A Left housing	
B: Right housing	
C: Differential case	
0: Differential case	
H: (+) or (-): ring gear	
E: Left side bearing (= 21 - Measured height)	
F' Right side bearing (= 21 - Measured height)	
G: Side bearing spacer (= 8 1 - measured thickness)	
X:	1.97
Y:	2 07

Calculations:

Side bearing spacer is used on the right

Left side washer thickness

$T_1 = (A - C + D - H) \times 0.01 + E + Y$

Right side washer thickness

$T_2 = (B - D + H) \times 0.01 + F + G + X$

Side bearing spacer is used on the left

Left side washer thickness

$T_1 = (A - C + D - H) \times 0.01 + E + G + X$

Right side washer thickness

$T_2 = (B - D + H) \times 0.01 + F + Y$

PD

Side Bearing Preload (Cont'd)

Example for R200V which has a side bearing spacer on the right

A ^ 4	E ▬ 0.18
B = 3	F = 0.15
C = 5	G = 0.08
D = 6	X = 1.97
H = -2	Y = 2.07

Left side washer thickness (without spacer)
T_1 = (A - C + D - H) x 0.01 + E + Y

4 **- 5**	A - C	
= -1 **+ 6**	**+ D**	
= 5 -(-2)	**- H**	
= 7 x 0.01	**x** 0.01	
= 0.07 + 0.18	**+ E**	
= 0.25 + 2.07	**+ Y**	
= 2.32 T_1 – **2.32 mm**		

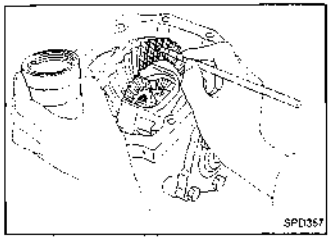
Right side washer thickness (with spacer)
T_2 = (B - D + H) x 0.01 + F + G + X

3 **- 6**	**B** **- D**	
= -3 **+ (-2)**	**+ H**	
= -5 **x 0.01**	**x** 0.01	
= -0.05 **+ 0.15**	**+ F**	
= 0.10 **+ 0.08**	**+ G**	
= 0.18 **+ 1.97**	**+ X**	
= 2.15 T_2 **= 2.15 mm**		

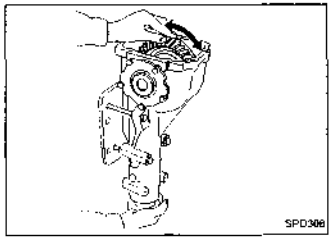
5. Select the proper shims Refer to SDS (PD-36).
If you cannot find the desired thickness of shims, use shims with the total thickness closest to the calculated value.

Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between ring gear and drive pinion. Hypoid gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern lo obtain the best contact for low noise and lonn life.



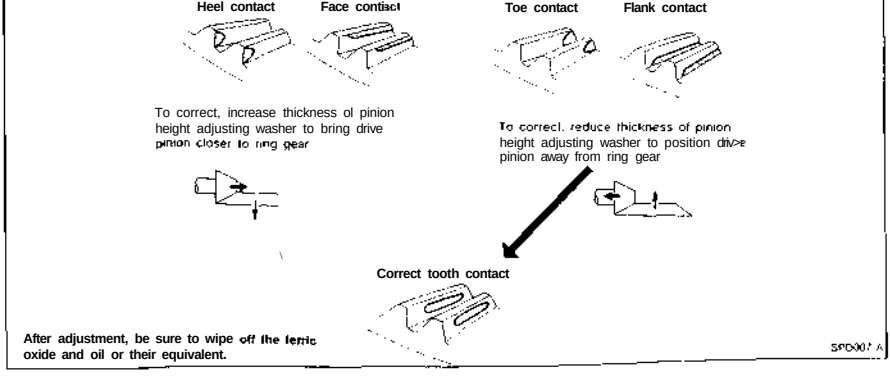
1. Thoroughly clean ring gear and drive pinion teeth
2. Lightly apply a mixture of powdered titanium oxide and oil or the equivalent. Apply it to 3 or 4 teeth of ring gear drive side.



3. Hold companion flange steady by hand and rotate the ring gear in both directions.

PD

Usually the pattern will be correct if shims are correctly calculated and the backlash is correct. However, in rare cases, trial and error processes may be employed to obtain a correct pattern. The tooth pattern is the best Indication o(how well a differential has been set up.

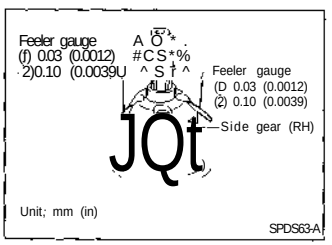


Differential Case

Whenever side gears or pinion mate gears are replaced, selection of thrust washers should be carried out
Before selecting thrust washers, make sure all parts are clean and well lubricated with hypoid gear oil.

THRUST WASHER SELECTION

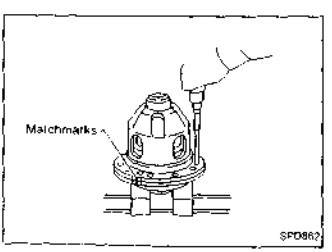
1. Install the previously removed thrust washer on right side gear. On left side gear, install a suitable thrust washer. Temporarily tighten differential cases using two screws.



2. Position differential assembly so that right side gear is on the upper side. Place two feeler gauges of 0.03 mm (0.0012 in) thickness between right side gear and thrust washer as shown.

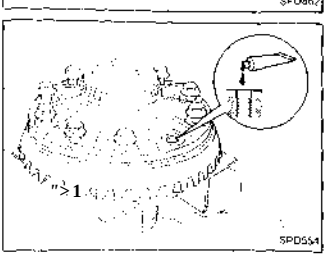
Do not insert feeler gauge in oil groove portion of differential case.

3. Rotate right side gear with a suitable tool attached to splines.
   If hard to rotate, replace thrust washer on left side gear with a thinner one.
4. Replace both 0.03 mm (0.0012 in) feeler gauges with 0.10 mm (0.0039 *in)* gauges. At this point, make sure right side gear does not rotate. If it rotates, replace thrust washer on left side gear with a thicker one to prevent rotation



ASSEMBLY

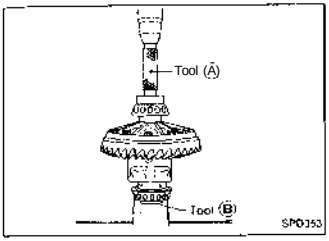
1. Install differential case A and B.



2. Place differential case on ring gear.
3. Apply locking sealant to ring gear bolts, and install them.

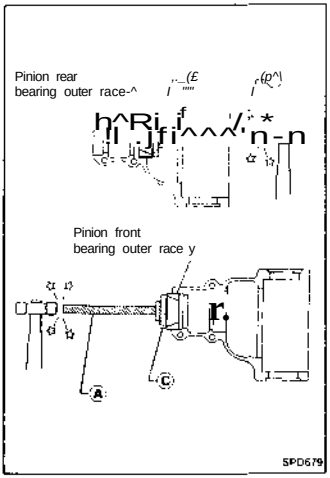
Tighten bolts in a criss-cross fashion, lightly tapping bolt head with a hammer.

Differential Case (Cont'd)

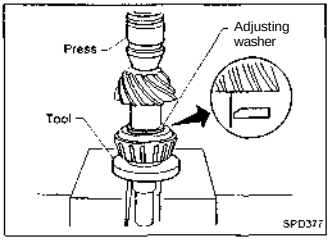


4. Press-fit side bearing inner cones on differential case with Tool.
   Tool number:
   (A) KV38100300
   ® ST33061000

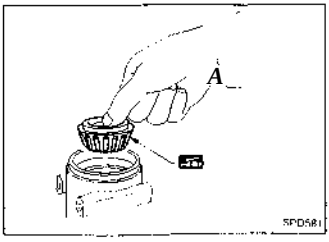
Differential Carrier



1. Press-fit front and rear bearing outer races with Tools
   Tool number:
   (A) ST30611000
   © ST30621000
   © ST30613000
2. Select pinion bearing adjusting washer and drive pinion bearing spacer. Refer to ADJUSTMENT (PD-17).



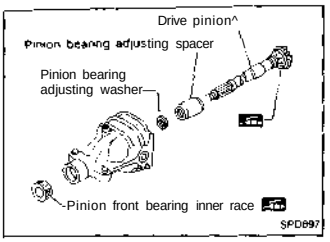
3. Install selected drive pinion height adjusting washer in drive pinion. Using press and Tool, press-fit pinion rear bearing inner cone into it.
   Tool number: ST30901000



4. Place pinion front bearing inner cone in final drive housing.

PD

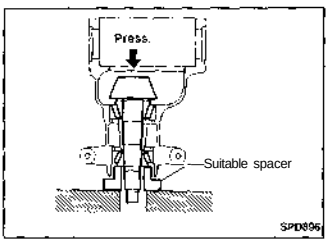
Differential Carrier (Cont'd)

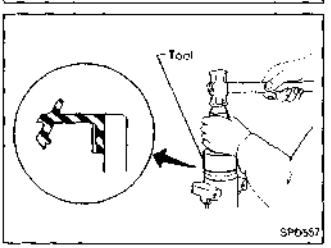


5. Set drive pinion assembly (as shown in figure at left) in differential carrier and install drive pinion, with press and suitable tool.

Stop when drive pinion touches bearing.

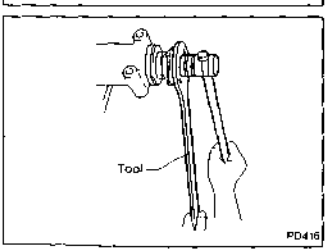
Apply multi-purpose grease to pinion rear bearing inner race, pinion front bearing inner race.





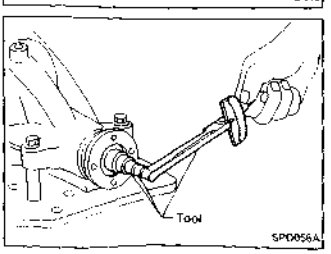
6. Apply multi-purpose grease to cavity at sealing lips of oil seal. Install front oil seal with Tool.

Tool number: KV38100500



7. Install companion flange, and tighten pinion nut to specified torque with suitable tool.

Make sure that threaded portion of drive pinion and pinion nut are free from oil *or* grease.



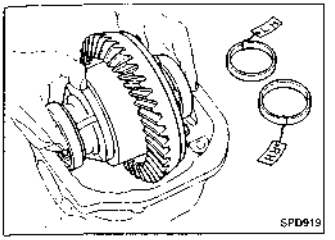
8. Turn drive pinion in both directions several times, and measure pinion bearing preload.

Pinion bearing preload:

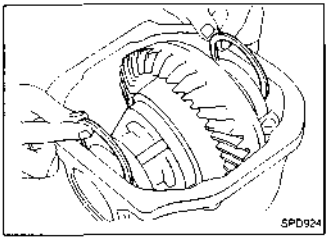
1.1 - 1.4 Nm (11 - 14 kg-cm, 9.5 - 12.2 in-lb)

When pinion bearing preload is outside specifications, replacement is required for pinion bearing adjusting washer and spacer. Replace with those of different thickness.

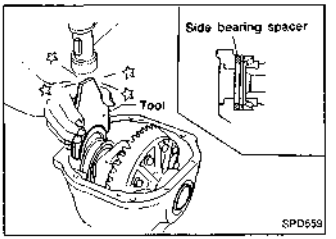
Differential Carrier (Cont'd)



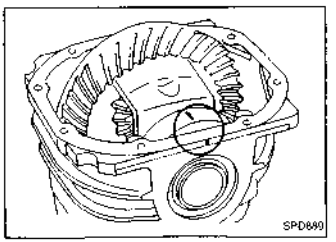
9. Select side bearing adjusting washer. Refer to ADJUSTMENT (PD-19).
10. Install differential case assembly with side bearing outer races into gear carrier



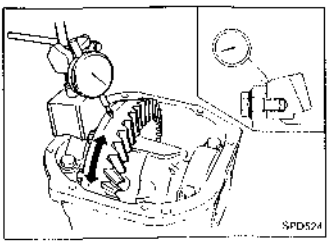
11. Insert left and right side bearing adjusting washers in place between side bearings and carrier.



12. Drive in side bearing spacer with Tool.
    Tool number: KV38100600
    Spacer location: Right side

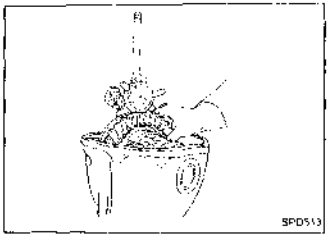


13. Align mark on bearing cap with that on gear carrier and install bearing cap on gear carrier.



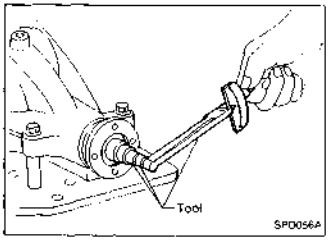
14. Check runout of ring gear with a dial indicator.
    Runout limit: 0.05 mm (0.0020 in)

Differential Carrier (Cont'd)



15. Measure ring gear to drive pinion backlash with a dial indicator.
    Ring gear to drive pinion backlash:
    0.10 - 0.15 mm (0.0039 - 0.0059 in)
- If backlash is too small, adjustment of shim thickness is required. Decrease thickness of left shim and increase thickness of right shim by the same amount.
  If backlash is too great, reverse the above procedure

Never change the total amount of shims as it will change the bearing preload.



16. Check total preload with Tool.

When checking preload, turn drive pinion in both directions several times to seat bearing rollers correctly.

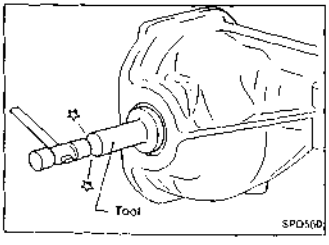
Total preload:
1.4 - 3.1 Nm (14 - 32 kg-cm, 12 - 28 in-lb)

- If preload is too great, remove the same amount of shim from each side.
- If preload is too small, add the same amount of shim to each side.

Never add or remove a different number of shims for each side. Difference in number of shims will change ring gear to drive pinion backlash.

17. Recheck ring gear to drive pinion backlash. Increase or decrease in thickness of shims will cause change to ring gear to pinion backlash.
- Check whether the backlash varies excessively in different places. Foreign matter may be caught between the ring gear and the differential case causing the trouble.
- The backlash can vary greatly even when the ring gear runout is within a specified range. In that case, replace the hypoid gear set or differential case.

18. Check tooth contact.
    Refer to ADJUSTMENT (PD-23).

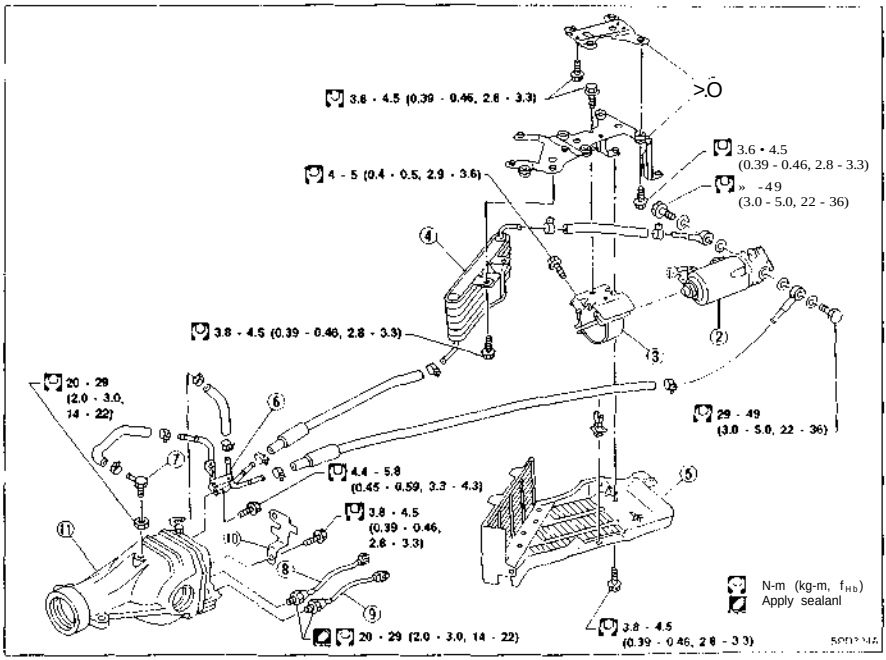


19. Apply multi-purpose grease to cavity at sealing lips of oil seal. Install side oil seal.
    Tool number: KV38100200
20. Install rear cover and gasket.

Description

- The differential oil pumps automatically repeat ON-OFF operation according to the differentia! gear oil temperature.
  OFF -> ON 130C (266F)
  ON -> OFF 120°C (248T)
  However, the pumps will not operate when the vehicle speed is less than 120 km/h (75 MPH).
- When the oil temperature becomes excessively high, the warning lamp in the combination meter will illuminate.
  Differential gear oil:
  OFF -> ON 180"C (356°F)
  ON -. OFF 150"C (302"F)

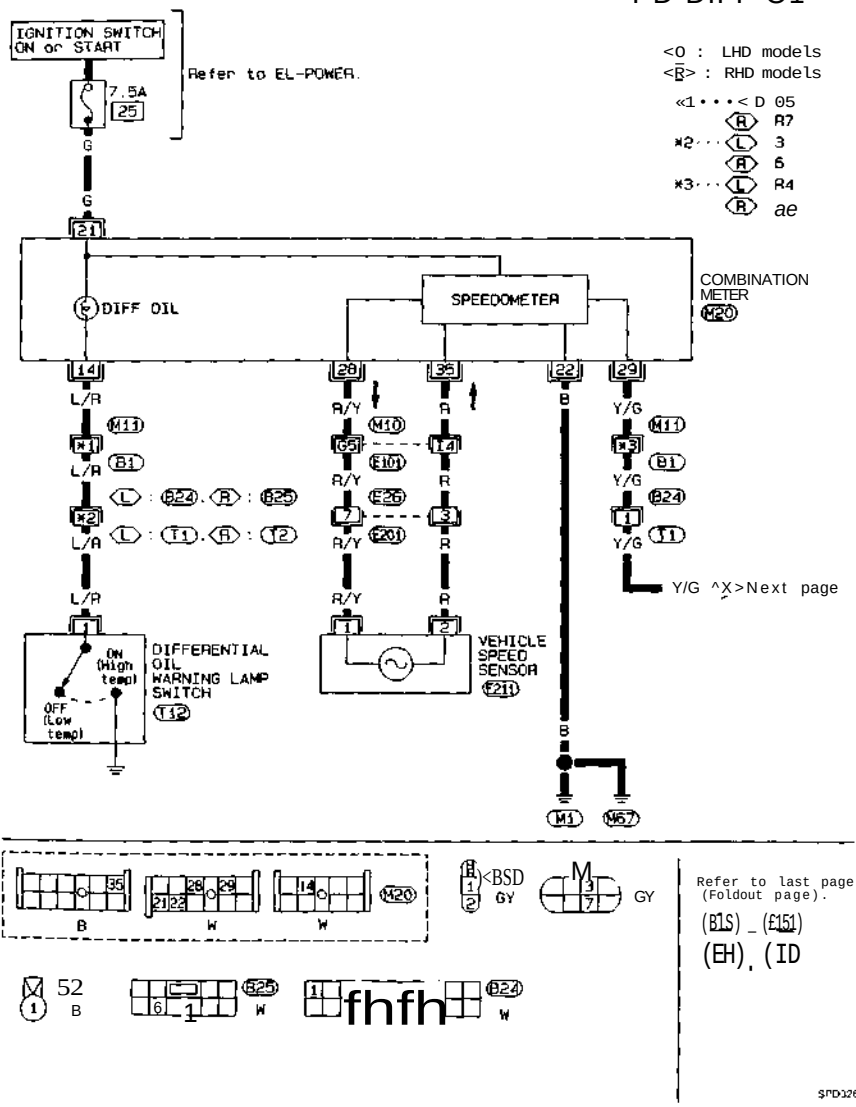
Removal and Installation



(1) Oil pump mounting bracket
(2) Oil pump assembly
(3) Oil pump bracket
(ff) Oil cooler assembly
(5) Oil cooler protector
•(6) Oil cooler tube assembly
•(7) Inlet connector
(81 Warning lamp switch
'9· Oil temperature switch
'ij' Connector bracket
'Hi Final drive

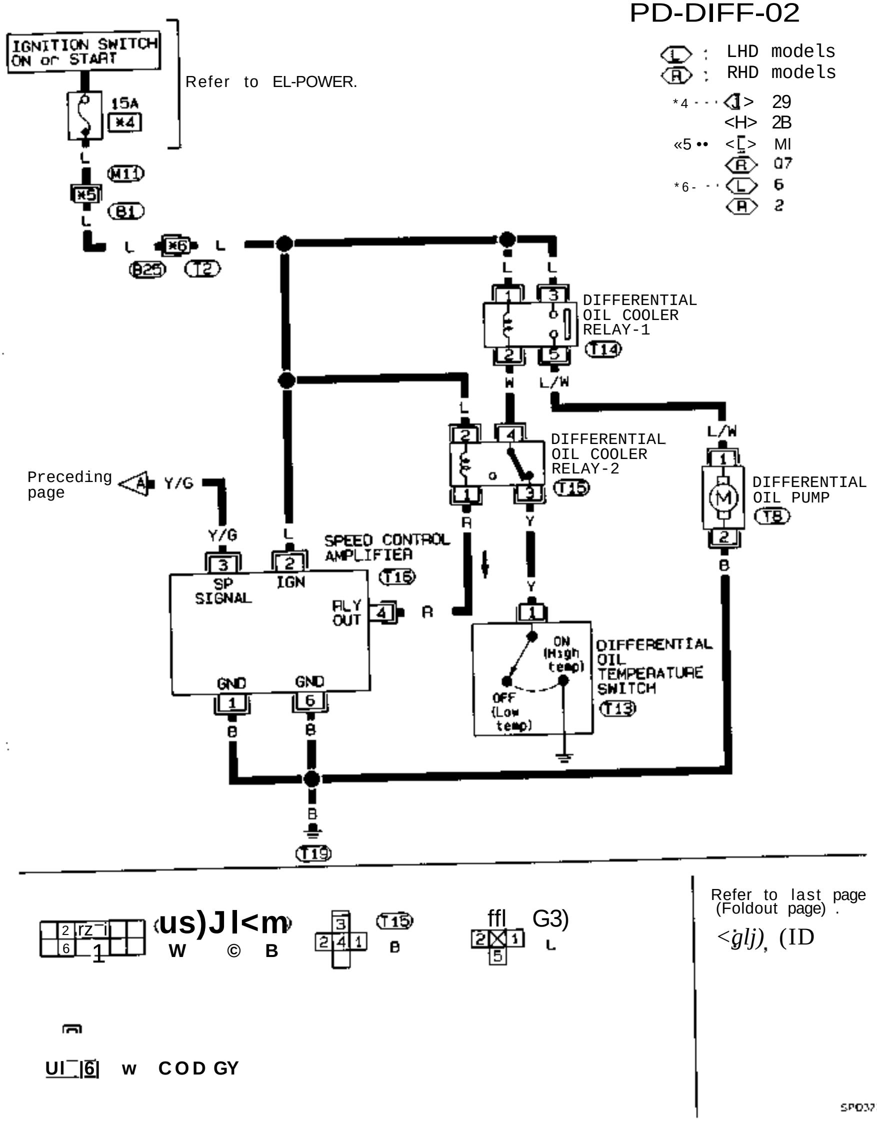
Wiring Diagram

PD-DIFF-O1



Wiring Diagram (Cont'd)

PD-DIFF-02



SPD327A

Inspection

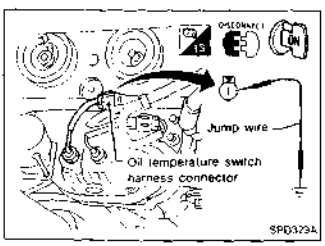
Thoroughly clean all parts in cleaning solvent and blow dry with compressed air. if available

OIL PUMP ASSEMBLY

Replace oil pump assembly when motor does not rotate because of motor seizure or other damage.

OIL COOLER ASSEMBLY, OIL TUBE ASSEMBLY, OIL HOSE

If oil leakage is detected during removal, replace oil cooler assembly or oil tube.



Trouble Diagnoses

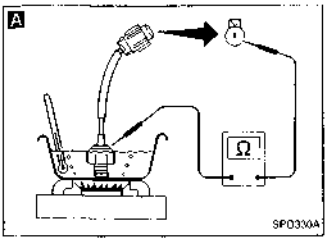
SYMPTOM:
Oil pump does not rotate.
CHECK OIL PUMP OPERATION

1. Disconnect speed control amplifier harness connector.
2. Disconnect oil pump temperature switch harness connector.
3. Turn ignition switch "ON"
4. Connect jump wire between oil temperature switch harness connector terminal T) and ground.

Oil pump rotates:
Refer to Procedure A.
Oil pump does not rotate:
Refer to Procedure B.

Trouble Diagnoses (Cont'd)

Procedure A

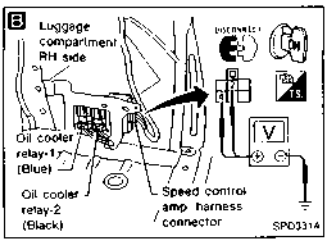


ES

CHECK OIL TEMPERATURE SWITCH
1) Remove oil temperature switch
2) Check proper operation
Operating temperature:
OFF -. ON 130C (266 F)

NG → Replace oil temperature switch

OK ↓

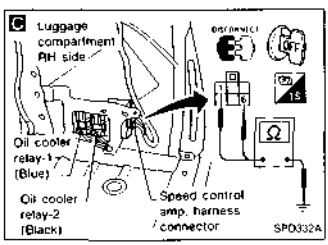


B

CHECK SPEED CONTROL AMPLIFIER POWER SUPPLY
1) Disconnect speed control amplifier harness connector
2) Turn ignition switch "ON"
3) Check voltage between (2), (4) and ground
Battery voltage should exist.

NG → Check and repair the following parts:
- Harness continuity between speed control amplifier harness connector terminal <7< and fuse
- Harness continuity between speed control amplifier harness connector lerminal '.4' and oil cooler relay-2 harness connector terminal ii)
- Harness continuity between oil cooler reiay-2 harness connector terminal ·2) and fuse
- Oil cooler relay-2

OK ↓

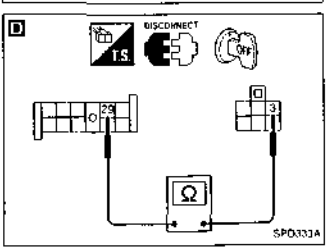


H

CHECK SPEED CONTROL AMPLIFIER GROUND CIRCUIT.
1) Turn ignition switch "OFF"
2) Disconnect speed control amplifier harness connector
3) Check harness continuity between (7), (6) and ground.
Continuity should exist.

NG → Repair or replace harness.

OK ↓



D

CHECK SPEED SIGNAL INPUT CIRCUIT.
1) Disconnect speed control amplifier harness connector and combination meter harness connector.
2) Check harness continuity between speed control amplifier harness connector terminal <"i) and combination meter harness connector terminal @.
Continuity should exist.

NG → Repair or replace harness

OK ↓

CHECK VEHICLE SPEED SENSOR.
Refer to "METER AND GAUGES" in EL section.

NG → Replace vehicle speed sensor

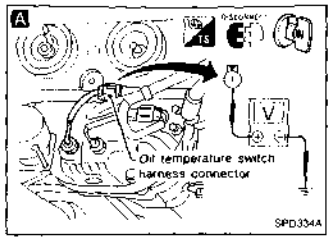
OK ↓

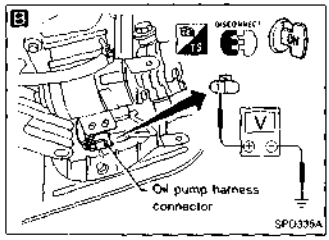
Replace speed control amplifier

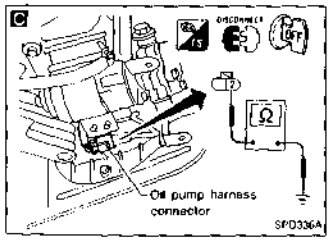
PD

Trouble Diagnoses (Cont'd)

Procedure B







A

CHECK POWER SUPPLY
1) Disconnect oil temperature switch harness connector and speed control amplifier harness connector.
2) Turn ignition switch "ON".
3) Check voltage between oil temperature switch harness connector terminal (1) and ground.
Battery voltage should exist.

NG → Check and repair the following parts:
- Harness continuity between oil cooler relay-1 harness connector terminal (1) and fuse
- Fuse
- Harness conlinuity between oil cooler relay-t harness connector terminal (2) and oil cooler relay-2 harness connector terminal (4)
- Oil cooler relay-1
- Oil cooler relay-2
- Harness continuity between oil cooler relay-2 harness connector terminal © and oil temperature switch harness connector terminal(~f>

OK ↓

B

1) Disconnect oil pump harness connector.
2) Turn ignition switch "ON"
3) Check voltage between oil pump harness connector terminal (1) and ground.
Battery voltage should exist.
If NG, check and repair the following parts:
- Harness continuity between oil cooler relay-1 harness connector terminal *(3)* and fuse
- Fuse
- Harness continuity between oil cooler relay-1 harness connector terminal *(5)* and oil pump harness connecior terminal (1)
- Oil cooler relay-1

OK ↓

C

CHECK GROUND CIRCUIT.
1) Turn ignition switch "OFF"
2) Disconnect oil pump harness connector.
3) Check harness continuity between oil pump harness connector terminal (2) and ground.
Continuity should exist.
If NG, repair *or* replace harness-

OK ↓

Replace oil pump.

Propeller Shaft

GENERAL SPECIFICATIONS

Unit: mm (in)

Applied mode!	M/T	A/T
Propeller shaft model	3S71A	
Number ol joints	3	
Coupling method with transmission	Sleeve type	
Type of journal bearings	Shell type (Non-disassembly type)	
Distance between yokes	63 0 (2.480)	
Shaft length (Spider to spider)		
1st	421.0 (16.57)	441.0 (17.36)
2nd		
Without ABS	650 0 (25 59)	
With ABS	636.0 (25.04)	
Shaft outer diameter		
1st	75.0 (2.953)	
2nd	75.0 (2.953)	50.8 (2.000)

SPECIFICATIONS AND ADJUSTMENT

Un.l: mm (in]

Propeller shaft model	3S71A
Propeller shalt runout limit	0 6 (0 024)
Journal axial play	0(0)

Final Drive

GENERAL SPECIFICATIONS

Applied model	M/T	A/T
Final drive model	R200V	
Ring gear pitch diameter mm (in)	205 (8.07)	
Gear ratio	3.692	3.916
Number of teeth (Ringgear/drive pinion)	48/13	47/12
Oil capacity ((Imppt)	1 2 - 1 4 (2-1/8 - 2-1/2)	
Number of pinion gears	4	
Side gear bearing spacer location	Right	

INSPECTION AND ADJUSTMENT

Ring gear runout

Ring gear runout limit mm (in)	0 05 (0 0020)

Side gear adjustment

Clearance between side gear and differential case mm (in)	0 03 - 0 09 (0 0012- 0 0035)

Available side gear Ihrust washers

Thickness mm (in)	Part number
0.60 (0.0315)	38424-40F60
0.83 (0.0327)	38424-40F61
0.86 (0.0339)	38424-40F62
0.89 (0.0350)	38424-40F63
0 92 (0 0362)	38424-40F64
0.95 (0.0374)	38424-40F65
0.98 (0.0386)	38424-40F66
1.01 (0.0398)	38424-40F67
1.04 (0 0409)	38424-40F68
1.07 (0.0421)	38424-40F69
1.10(0 0433)	38424-40F70
1.13 (0 0445)	38424-40F71
1.16 (0 0457)	38424-40F72
1.19 (0.0469)	38424-40F73
1.22 (0 0480)	38424-40F74
1.25 (0 0492)	38424-40F75
1.28 (0 0504)	38424-40F76
1.31 (0.0516)	38424-40F77
1 34 (0.0528)	38424-40F78
1.37 (0.0539)	38424-40F79
1 40 (0.0551)	38424-40F80
1.43 (0 0563)	38424-40F81
1.46 (0 0575)	38424-40F82
1.49 (0.0587)	38424-40r83

PD

Final Drive (Cont'd)

Drive pinion height adjustment

Available pinion height adjusting washers

Thickness mm (in)	Parl number
3 09 (0 1217)	38154-P6017
3 12 (0.1228)	38t54-P6018
3 15 (0 1240)	38154-P6019
3 18 (0.1252)	38154-P6020
3 21 (0 1264)	38154-P6021
3 24 (0 1276)	38154-P6022
3 27 (0 1287)	38154-P6023
3 30 (0 1299)	38154-P6024
3 33 (0 1311)	38154-P6025
3 36 (0 1323)	38154-P6026
3 39 (0.1335)	38154-P6027
3 42 (0 1346)	38154-P6028
3 45 (0 1358)	38154-P6029
3.48 (0 1370)	38154-P6030
3 51 (0.1382)	38154-P6031
3 54 (0 1394)	38154-P6032
3 57 (0 1406)	38154-P6033
3 60(0 1417]	38154-P6034
3 63 [0 1429)	38154-P6035
3 66 (0.1441)	38154-P6036

Drive pinion preload adjustment

Drive pinion bearing adjusting method	Pinion bearing adjusting washer and spacer
Drive pinion preload with front OH seal N m (kg-cm, in-lb)	1.1 - 1.4 (11-14, 9.5 - 12.2)

Available drive pinion bearing preload adjusting washers

Thickness mm (in)	Parl number
3 80 - 3 82 (0 1496 - 0 1504)	38125-61001
3 82 - 3 84 (0 1504 - 0 1512)	38126-61001
3 84 - 3 66 (0.1512 - 0 1520)	38127-61001
3 86 - 3 88 (0.1520 - 0 1528)	38128-61001
3 88 - 3 90 (0 1528-0 1535)	38129-61001
3 90 3 92 (0 1535-0 1543)	38130-61001
3 92 - 3 94 (0 1543 - 0.1551)	38131-61001
3 94 - 3 96 (0 1551 - 0 1559)	38132-61001
3 96 • 3 98 (0 1559 - 0 1567)	38133-61001
3 98 - 4 00 (0 1567 - 0 1575)	38134-6100!
4 00 4 02 (0 1575 - 0.1583)	38135-61001
4 02 - 4 04 (0 1583 - 0 1591)	38136-61001
4 04 - d 06 (0 1591 - 0 1598)	38137-61001
4 06 4 08 (0 1598-0 1606)	38138-61001
4 08 - 4 10 (0 1606 - 0 1614)	38139-61001

Available drive pinion bearing preload adjusting spacers

Length mm (in)	Parl number
54.50(2 1457)	38165-84000
54 80 (2.1575)	38165-B4001
55.10 (2 1693)	38165-B4002
55.40 (2 1811)	38165-B4003
55 70 (2 1929)	38165-B4004
56.00(2.2047)	38165-61001

Total preload adjustment

Drive pinion to ring gear backlash mm (in)	0 10 - 0.15 (0 0039 - 0 0059)
Total preload N m (kg-cm, in-lb)	1.4 - 3.1 (14 - 32, 12 - 28)
Side bearing adjusting method	Adjusting washer

Available side bearing adjusting washers

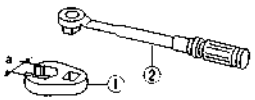
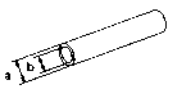
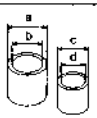
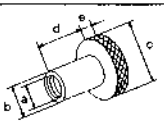
Thickness mm (in)	Part number
2.00 (0.0787)	38453-N3100
2 05 (0.0807)	38453-N310!
2.10 (0.0827)	38453-N3102
2 15 (0.0846)	38453-N3103
2 20 (0 0866)	38453-N3104
2 25 (0 0886)	38453-N3105
2 30 (0.0906)	3B453-N3106
2.35 (0 0925)	38453-N31O7
2 40 (0 0945)	38453-N3108
2 45 (0.0965)	38453-N3109
2.50 (0 0984)	38453-N3110
2 55(0.1004)	38453-N3111
2.60 (0.1024)	38453-N3112
2-65 (0 1043)	38453-N3113

FRONT AXLE & FRONT SUSPENSION

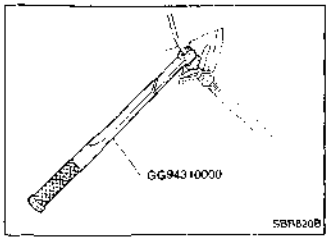
SECTION **FA**

CONTENTS

Commercial Service Tools

Tool name	Description	
Equivalent to GG94310000 (1) Flare nut crows foot (2) Torque wrench	 NT360	Removing and installing each brake piping a: 10 mm (0.39 in)
Baffle plate drift	 NT065	Installing baffle plate a: 88 mm (3.45 in) dia. b: G8 mm (2.68 in) dia.
Tension rod bushing drift	 NT155	Removing and installing tension rod bushing a: 75 mm (2.95 in) dia. b: 66 mm (2.60 in) dia. c: 62 mm (2.44 in) dia. d: 25 - 55 mm (0.98 - 2.17 in) dia.
Attachment Wheel alignment	 NT148	Measure wheel alignment a: Screw M22 x 1.5 b: 35 (1.38) dia. c: 65 (2.56) dia. d: 56 (2.20) e: 12 (0.47) Unit: mm (in)

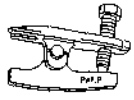
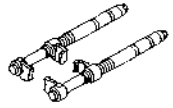
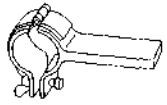
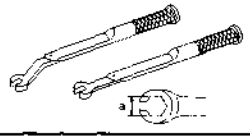
FA



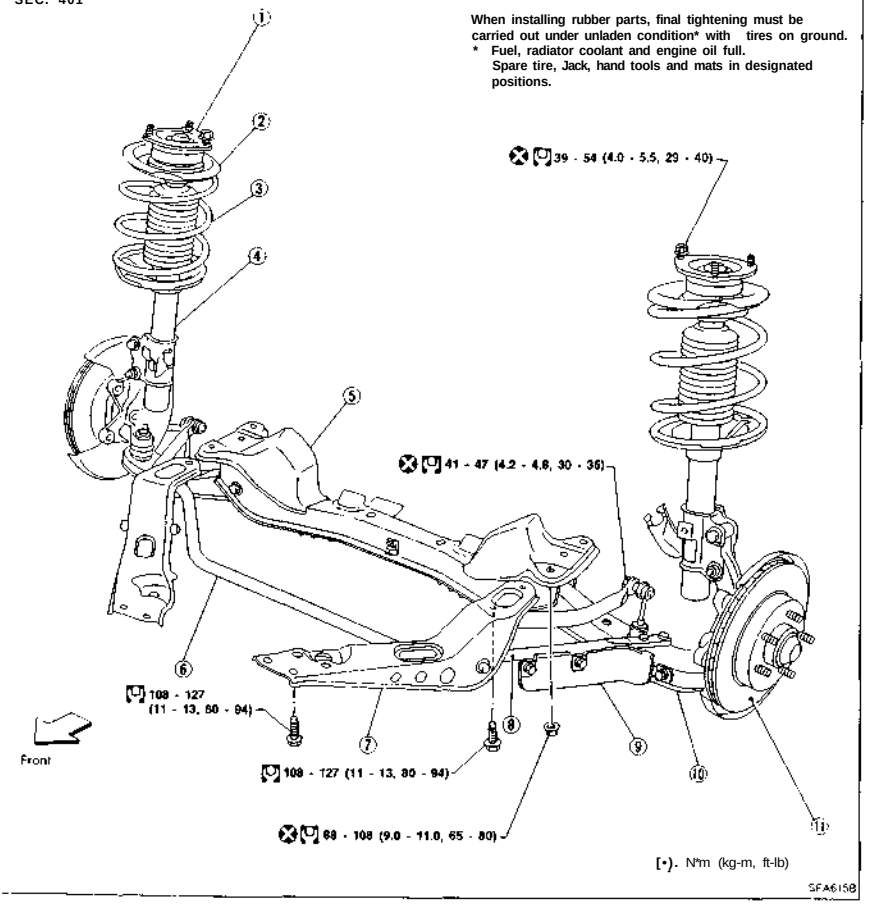
Precautions

- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
  ': Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Use flare nut wrench when removing or installing brake tubes.
- Always torque brake lines when installing.

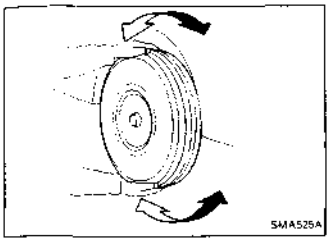
Special Service Tools

Tool number Tool name	Description	
HT72520000 Ball joint remover	 NT146	Removing tie-rod outer end and lower ball joint
HT71780000 Spring compressor	 NT144	Removing and installing coil spring
ST35652000 Strul attachment	 NT145	Fixing strut assembly
GG94310000 Flare nut torque wrench	 NT406	Removing and installing brake piping a: 10 mm (0.39 in)

SEC. 401



i Strut mounting insulator
•2,i Spring upper seat
.3) Coil spring
'4.' Strut assembly
(5) Front suspension member
(6) Front stabilizer
(7) Tension rod bracket
(8) Tension rod
'9- Air guide
(10) Transverse link with ball joint
:fti Brake rotor



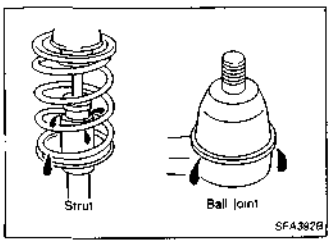
Front Axle and Front Suspension Parts

Check front axle and front suspension parts for looseness, cracks, wear or other damage

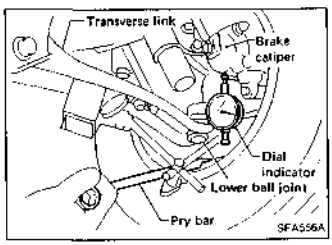
- Shake each front wheel to check for excessive play.
- Retighten all axle and suspensions nuts and bolts to the specified torque

  Tightening torque:

  Refer to FRONT SUSPENSION (FA-11).
- Make sure that cotter pins are inserted



- Check strut (shock absorber) for oil leakage or other damage.
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage.
  If ball joint dust cover is cracked or damaged, replace transverse link.

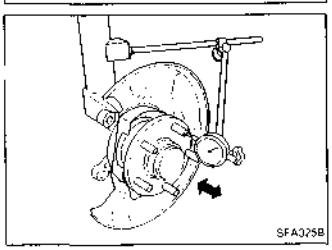


- Check suspension ball joint end play.

(1) Jack up front of vehicle and set the stands.
(2) Clamp dial indicator onto transverse link and place indicator tip on lower edge of brake caliper.
(3) Make sure front wheels are straight and brake pedal is depressed.
(4) Place a pry bar between transverse link and inner rim of road wheel.
(5) While raising and releasing pry bar, observe maximum dial indicator value.

  Vertical end play:

  0 mm (0 in)
(6) If ball joint movement is beyond specifications, remove and recheck it.

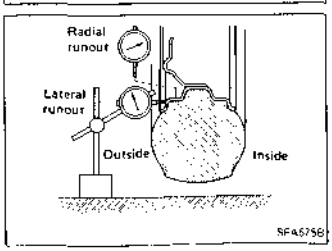


Front Wheel Bearing

- Check that wheel bearings operate smoothly
- Check axial end play.

  Axial end play:

  0.05 mm (0.0020 in) or less
- If out of specification or wheel bearing does not turn smoothly, replace wheel bearing assembly.
  Refer to FRONT AXLE — Wheel Hub and Knuckle (FA-8)



Front Wheel Alignment

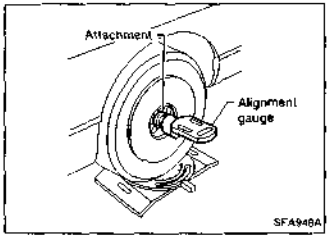
Before checking front wheel alignment, be sure to make a preliminary inspection (Unladen*).

*: Fuel, radiator coolant and engine oil full. Spare tire, jack. hand tools and mats in designated positions.

Front Wheel Alignment (Cont'd)

PRELIMINARY INSPECTION

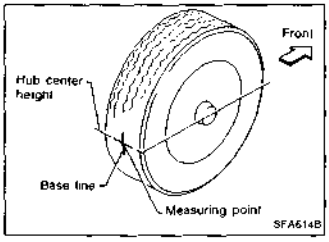
1. Check tires for wear and improper inflation.
2. Check wheel runout.
   Wheel runout:
   Refer to SDS (FA-15).
3. Check front wheel bearings for looseness.
4. Check front suspension for looseness.
5. Check steering linkage for looseness.
6. Check that front shock absorbers work properly.
7. Check vehicle posture (Unladen).



CAMBER, CASTER AND KINGPIN INCLINATION

Camber, caster and kingpin inclination are preset at factory and cannot be adjusted.

1. Measure camber, caster and kingpin inclination of both right and left wheels with a suitable alignment gauge.
   Camber, Caster and Kingpin inclination:
   Refer to SDS (FA-15).
2. If camber, caster or kingpin inclination is not within specification, inspect front suspension parts. Replace damaged or worn out parts.



TOE-IN

Measure toe-in using following procedure. If out of specification, inspect and replace any damaged or worn front suspension parts.

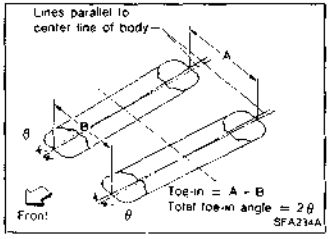
WARNING:

- **Perform following procedure always on a flat surface.**
- **Make sure that no person is in front of the vehicle before pushing it.**

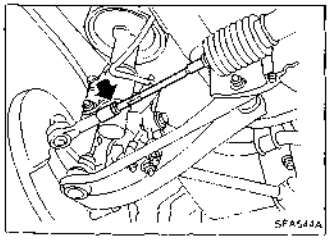
1. Move rear of vehicle up and down to stabilize the posture.
2. Push the vehicle straight ahead about 5 m (196.9 in).
3. Put a mark on base line of the tread (rear side) at the same height of hub center to be a measuring point.
4. Measure distance "A" (rear side).
5. Push the vehicle slowly ahead to turn the wheels around 180 degrees.

If the wheels have passed 180 degrees, try the above procedure again from the beginning. Never push vehicle backward.

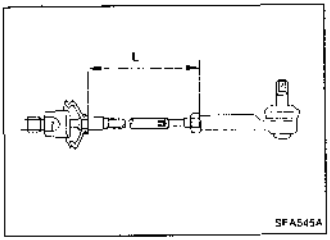
6. Measure distance "B" (front side).
   Toe-in (A - B):
   Refer to SDS (FA-15).



7. Adjust toe-in by varying length of steering tie-rods.
   a. Loosen lock nuts.
   b. Adjust toe-in by turning forward and reverse tie-rod



Front Wheel Alignment (Cont'd)



Make sure both tie-rods are the same length.

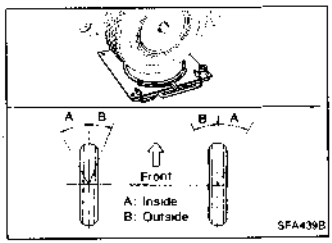
Standard length "L":

Refer to SDS in ST section.

C- Tighten lock nuts to specified torque

Lock nut tightening torque:

Refer to ST section.



FRONT WHEEL TURNING ANGLE

Turning angle is set by stroke length of steering gear rack and cannot be adjusted.

1. Set wheels in straight-ahead position Then move vehicle forward until front wheels rest on turning radius gauge properly.
2. Rotate steering wheel all the way right and left; measure turning angle.

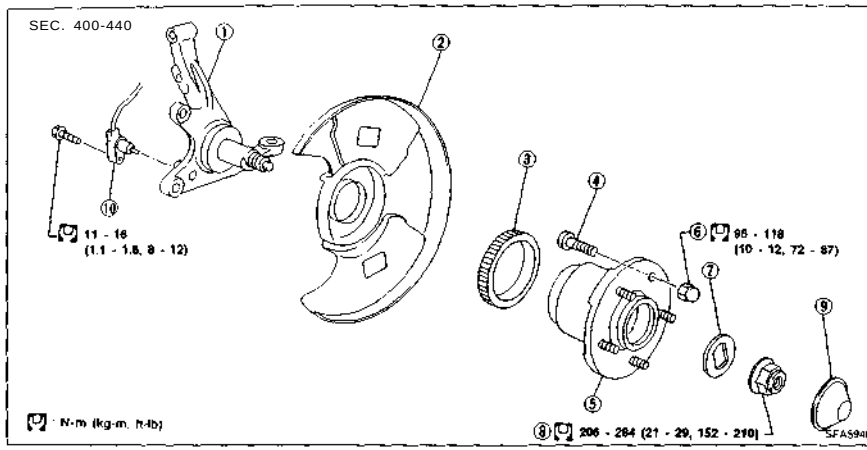
Do not hold the steering wheel on full lock for more than 15 seconds.

Wheel turning angle (Full turn):

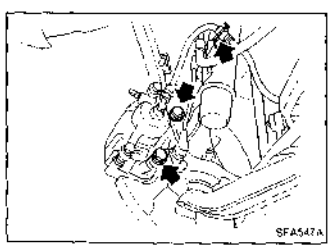
Refer to SDS (FA-15).

FA

Wheel Hub and Knuckle



© Knuckle spindle
(2) Baffle plate
(3) ABS ring
(4) Hub bolt
(5) Wheel hub bearing
(6) Wheel nut
(7) Lock washer
(8) Wheel bearing lock nut
(9) Hub cap
(10) ABS sensor



REMOVAL

CAUTION:

Wheel hub bearing usually does not require maintenance. If any of the following symptoms are noted, replace wheel hub bearing assembly.

- Growling noise is emitted from wheel hub bearing during operation.
- Wheel hub bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.
- If the wheel hub bearing assembly is removed, it must be renewed. The old assembly must not be re-used.

Remove brake caliper assembly and rotor.

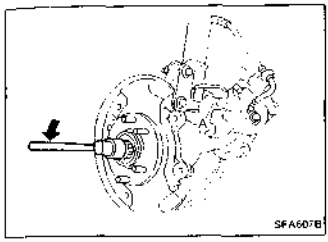
Before removing the front axle assembly, disconnect the ABS wheel sensor from the assembly. Then move it away from the front axle assembly area.

Failure to do so may result in sensor wires being damaged and the sensor becoming inoperative.

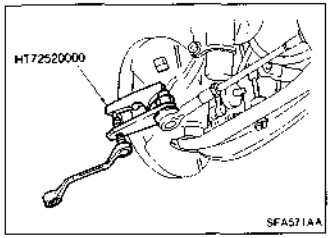
Suspend caliper assembly with wire so as not to stretch brake hose.

Be careful not to depress brake pedal, or piston will pop out.

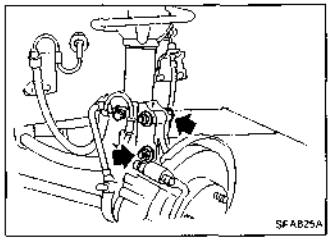
Wheel Hub and Knuckle (Cont'd)



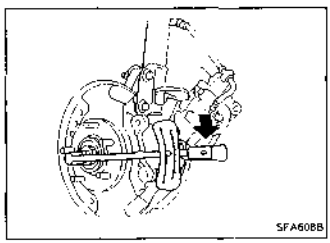
- Remove wheel bearing lock nut. Remove wheel hub from spindle.



- Remove tie-rod ball joint and lower ball joint.

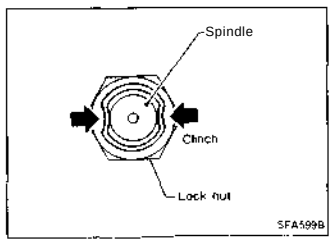


- Disconnect knuckle from strut.



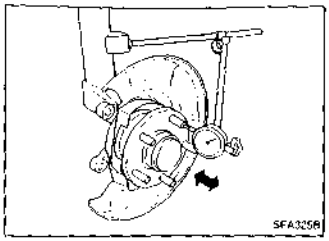
INSTALLATION

- Install wheel hub.
- Tighten wheel bearing lock nut.
  [•]: 206 - 284 Nm
  (21 - 29 kg-m, 152 - 210 ft-lb)



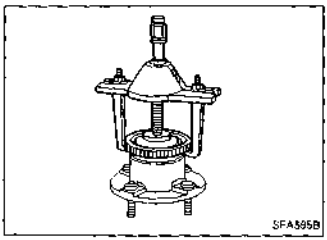
- Clinch two places of lock nut.

Wheel Hub and Knuckle (Cont'd)



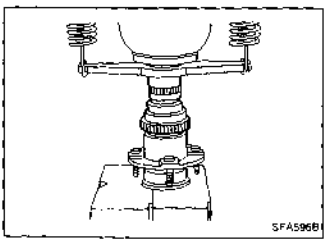
- Check wheel bearing axial end play.
  Axial end play: 0.05 mm (0.0020 in) or less

ABS Sensor Rotor



REMOVAL

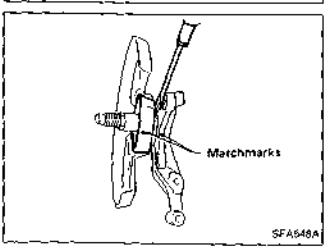
Remove ABS sensor rotor (models equipped with ABS) or labyrinth plate (models without ABS) with suitable tool.



INSTALLATION

Press-fit ABS sensor rotor or labyrinth plate.

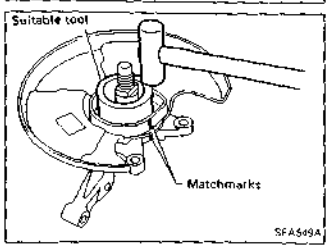
Baffle Plate



REMOVAL

- Mark matchmarks on baffle plate before removing.
- If baffle plate replacement requires removal of knuckle spindle, separate it equally using a screwdriver.

Be careful not to scratch knuckle spindle.



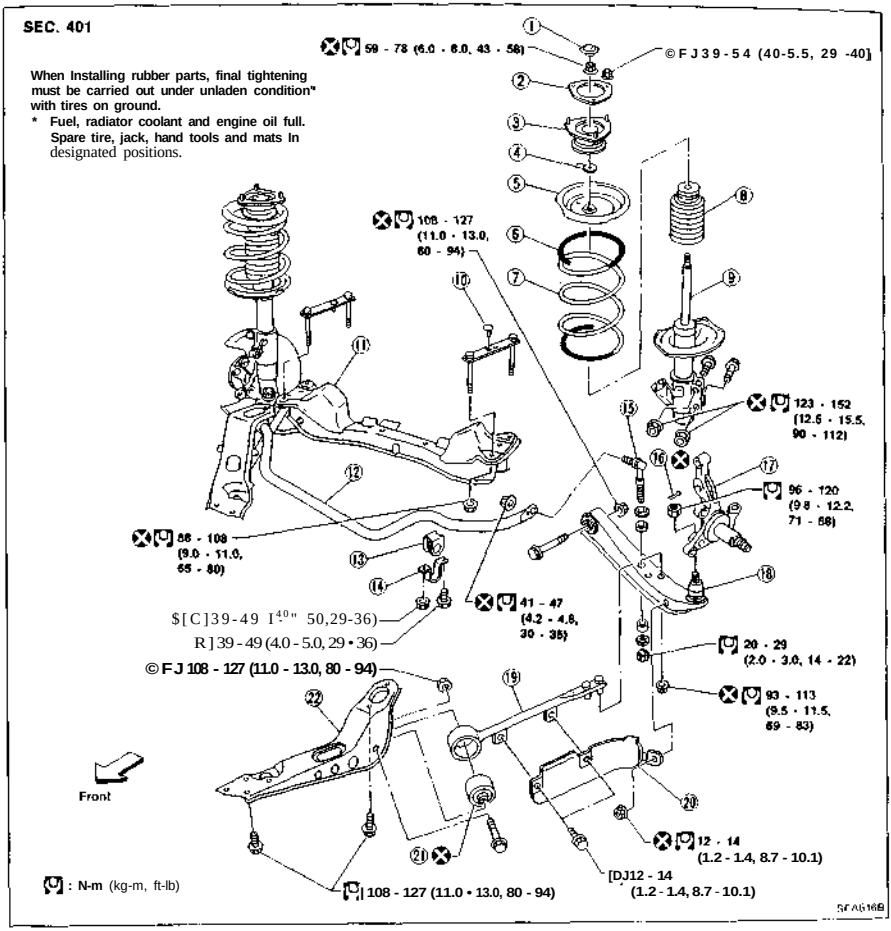
INSTALLATION

With matchmarks aligned, install baffle plate by tapping it with a copper hammer and a suitable tool.

SEC. 401

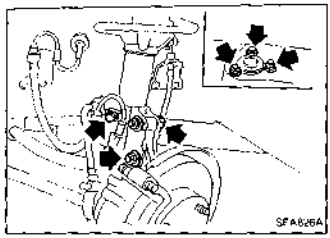
When Installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats In designated positions.



- Cap
- Gasket
- Strut mounting insulator
- Lock washer
- Upper seat
- (Polyurethane tube)
- Coil spring
- Bound bumper
- Strut assembly
- Plastic clip
- Front suspension member
- Stabilizer
- Bushing
- Clamp
- Stabilizer connecting rod
- Cotter pin
- Knuckle spindle
- Transverse link with ball joint
- Tension rod
- Air guide
- Tension rod bushing
- Tension rod bracket

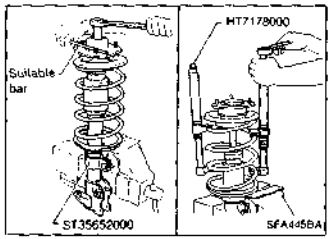
FA



Coil Spring and Strut Assembly

REMOVAL

Remove strut assembly fixing bolts and nuts (to hoodledge)
Do not remove piston rod lock nut on vehicle.

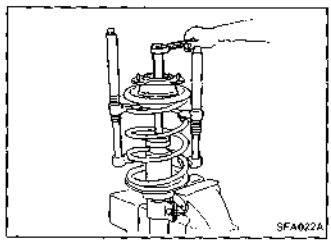


DISASSEMBLY

1. Set strut assembly on vise with Tool, then loosen piston rod lock nut.

Do not remove piston rod lock nut.

2. Compress spring with a Tool so that strut mounting insulator can be turned by hand.



3. Remove piston rod lock nut.

INSPECTION

Strut assembly

- Check for smooth operation through a full stroke, both compression and extension.
- Check for oil leakage on welded or gland packing portion.
- Check piston rod for cracks, deformation or other damage. Replace it necessary.

Strut mounting insulator

- Check cemented rubber-to-metal portion for separation or cracks. Check rubber parts for deterioration.

Lock washer

Check for cracks, deformation or other damage. Replace if necessary.

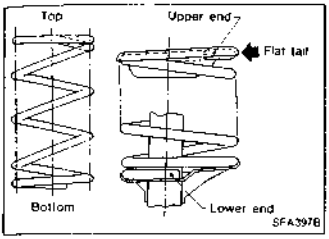
Coil spring

Check for cracks, deformation or other damage. Replace if necessary.

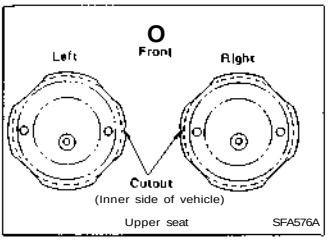
Coil Spring and Strut Assembly (Cont'd)

ASSEMBLY

- When installing coil spring, be careful not to reverse top and bottom direction. (Top end is flat.)
- When installing coil spring on strut, it must be positioned as shown in figure at left.



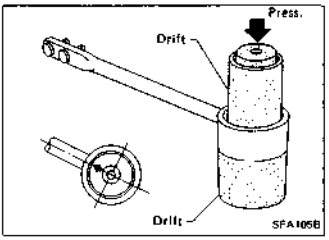
- Install upper spring seat with its cutout facing the inner side of vehicle.



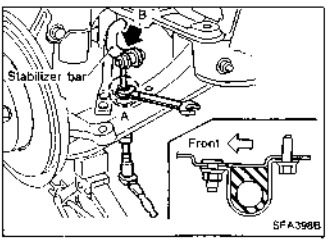
Tension Rod and Stabilizer Bar

REMOVAL AND INSTALLATION

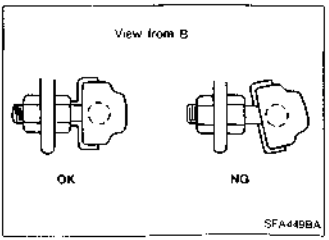
- Remove tension rod and stabilizer bar.
- Place one drift on lower side of tension rod bushing and another on upper side, as shown. Remove tension rod bushing by pressing it out.
- Place arrow mark on bushing facing tension rod before installing bushing.

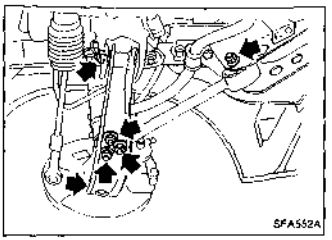


- Install stabilizer rear side bushings, then install front side bushings.
  When installing stabilizer bar clamp, make sure direction is correct (as shown at left).
- When removing and installing stabilizer bar, fix portion A.



- Install stabilizer bar with ball joint socket properly placed.





Transverse Link and Lower Ball Joint

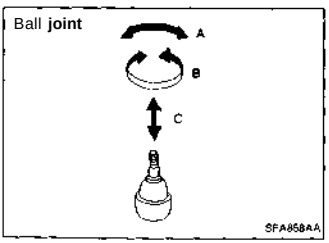
REMOVAL AND INSTALLATION

- Remove stabilizer, tension rod, ball joint and transverse link assembiy.
- During installation, final tightening must be carried out at curb weight with tires on ground.
- After installation, check wheel alignment.
  Refer to "Front Wheel Alignment" of ON-VEHICLE SERVICE (FA-5).

INSPECTION

Transverse link

- Check transverse link for damage, cracks or deformation. Replace it if necessary.
- Check rubber bushing for damage, cracks and deformation.
  Replace transverse link if necessary.



Lower ball joint

- Check ball joint for play. Replace transverse link assembly in any of the following cases: Ball stud is worn, play in axial direction is excessive or joint is hard to swing.
  Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.
  Swinging force "A": Refer to SDS (FA-15).
  (measuring point: cotter pin hole of ball stud)
  Turning torque "B": Refer to SDS (FA-15).
  Vertical end play "C": Refer to SDS (FA-15).
- Check dust cover for damage. Replace it if necessary.

General Specifications

COIL SPRING

Unit: mm (in)

Applied model	All
Wire diameter	13.1 (0.516)
Coil outer diameter	183.2 (7.21)
Free length	310 (12.20)
Identification color	White x 1, White x 2

STRUT

Unit: mm (in)

Applied model	All
Piston rod diameter	22 (0.87)

FRONT STABILIZER BAR

Unit: mm (in)

Applied model	All
Stabiliser diameter	26.5 (1.043)
Identification color	Red

Inspection and Adjustment

WHEEL ALIGNMENT (Unladen*1)

Applied model	Europe	Australia	Except Europe and Australia
Camber degree	-1°35' to -0°05'	-1°30' to 0°	
Caster degree	5°55' - 7°25'	6°00' - 7°30'	
Toe-in			
A - B mm (in)	1 - 3 (0.04-0.12)	1.5 - 3.5 (0.059 - 0.138)	
Total angle degree	5' - 16'	8' - 19'	
Kingpin inclination degree	12°55' - 14°25'		12°50' - 14°20'
Front wheel turning angle			
Full turn*2 inside/outside degree	39° - 43'/ 33°05'	39° - 43'/33°10'	

*1 Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

*2 On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine at idle

LOWER BALL JOINT

Swinging force "A" (Measuring point: cotter pin hole of ball stud) N (kg, lb)	23.5 - 79.4 (2.4 - 8.1, 5.3 - 17.9)
Turning torque "B" N m (kg-cm, in-lb)	1.5 - 4.9 (15 - 50, 13 - 43)
Vertical end play "C" mm (in)	0 (0)

WHEEL RUNOUT (Radial and lateral)

Wheel type	Radial runout	Lateral runout
Aluminum wheel mm (in)	0.3 (0.012) or less	
Steel wheel mm (in)	0.7 (0.028) or less	1.0 (0.039) or less

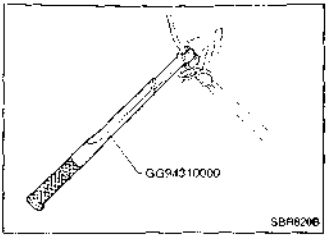
WHEEL BEARING

Wheel bearing axial end play mm (in)	0.05 (0.0020) or less
Wheel bearing lock nut tightening torque N-m (kg-m, ft-lb)	206 - 284 (21 - 29, 152 - 210)

REAR AXLE & REAR SUSPENSION

SECTION **RA**

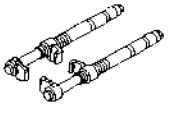
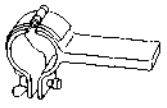
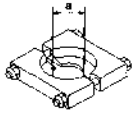
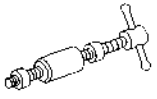
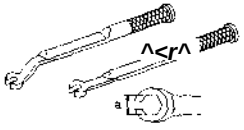
CONTENTS



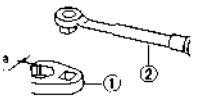
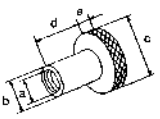
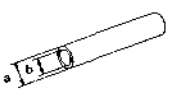
Precautions

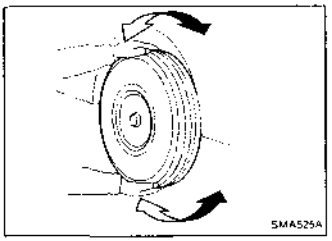
- When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
  *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.
- Use flare nut wrench when removing or installing brake tubes.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing.
- Do not jack up at the lower arm.

Special Service Tools

Tool number Tool name	Description	
HT71780000 Spring compressor	 NT144	Removing and installing coil spring
ST35652000 Strut attachmenl	 NT145	Fixing strut assembly
ST30031000 Bearing puller	 NT412	Removing inner race of wheel bearing a: 50 mm (1.97 in) dia.
ST38280000 Arm bushing remover	 NT157	Removing and installing bushing of rear axle housing
GG94310000 Flare nut torque wrench	 NT406	Removing and installing brake piping a: 10 mm (0.39 in) dia.

Commercial Service Tools

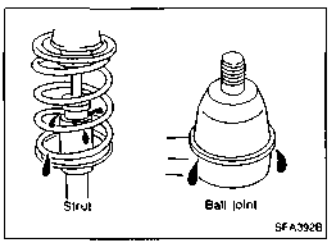
Tool name	Description	
Equivalent to GG94310000 CO Flare nut crows foot (2) Torque wrench	 NT360	Removing and installing brake piping **a: 10 mm (0.39 in)**
Attachment Wheel alignment	 NT148	Measure rear wheel alignment **a: Screw M24 x 1.5** **b: 35 mm (1.38 in) dia.** **c: 65 mm (2.56 in) dia.** **d: 56 mm (2.20 in)** **e: 12 mm (0.47 in)**
Rear wheel hub drift	NT073	Installing wheel bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
Wheel bearing drift	 NTO73	Removing rear wheei hub a: 40 mm (1.57 in) dia. b: 26 mm (1.02 in) dia.
Rear drive shaft plug seal drift	 NT065	Installing rear drive shaft plug seal a: **85** mm **(3.35** in) **dia.** b: **67** mm **(2.64** in) **dia.**



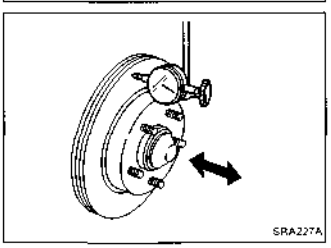
Rear Axle and Rear Suspension Parts

Check axle and suspension parts for looseness, wear or damage.

- Shake each rear wheel.
- Retighten all axle and suspension nuts and bolts to the specified torque.
  Tightening torque:
  Refer to REAR SUSPENSION (RA-17).
- Make sure that cotter pins are inserted

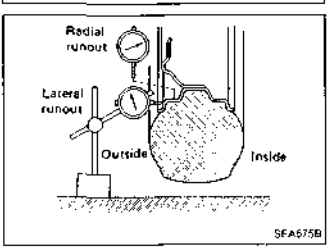


- Check shock absorber for oil leakage or other damage.
- Check suspension lower ball joint for excessive play
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks or other damage



Rear Wheel Bearing

- Check wheel bearings smooth operation.
- Check axial end play.
  Axial end play:
  0.05 mm (0.0020 in) or less
- If out of specification or wheel bearing does not turn smoothly, replace wheel bearing assembly.
  Refer to REAR AXLE — Wheel Hub and Axle Housing (RA-7).



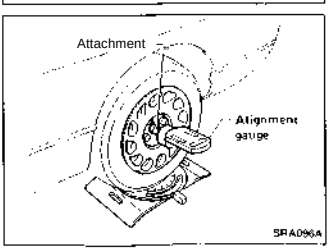
Rear Wheel Alignment

Before checking rear wheel alignment, be sure to make a preliminary inspection.

PRELIMINARY INSPECTION

Make following checks. Adjust, repair or replace if necessary

- Check tires for wear and for improper inflation.
- Check rear wheel bearings for looseness.
- Check wheel runout.
  Refer to SDS in FA section.
- Check that rear shock absorber works properly
- Check rear axle and rear suspension parts for looseness
- Check vehicle posture (Unladen).
  ("Unladen": Fuel tank, radiator and engine oil full. Spare tire, jack, hand tools and mats in designated positions.)



CAMBER

Measure camber of both right and left wheels with a suitable alignment gauge and adjust in accordance with the following procedures.

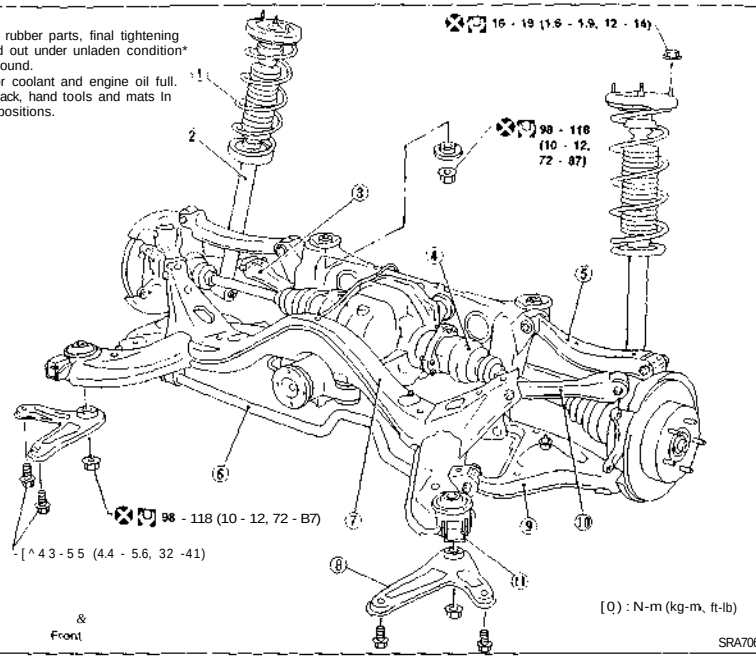
Camber:
Refer to SDS (RA-23).

RA

SEC, 431

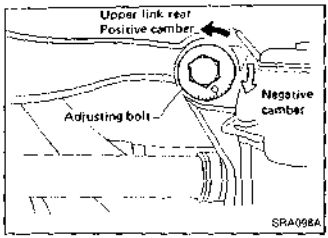
When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.

' Fuel, radiator coolant and engine oil full. Spare tire, Jack, hand tools and mats In designated positions.



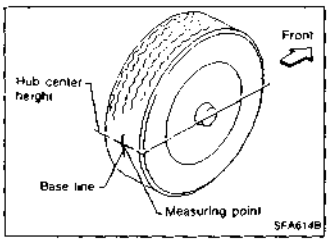
1. Coil spring
2. Shock absorber
3. Lateral link
4. Drive shaft
5. Rear upper link
6. Stabilizer bar
7. Suspension member
8. Member stay
9. Lower arm
10. Front upper link
11. Dynamic damper assembly

Rear Wheel Alignment (Cont'd)



- If camber is not within specification, adjust by turning the adjusting bolt.

1. Turn the adjusting bolt to adjust.
   Camber changes about 4' with each graduation of the adjusting bolt.
2. Tighten to the specified torque
   [•J: 69 - 88 Nm
   (7.0 - 9.0 kg-m, 51 - 65 ft-lb)



TOE-IN

Measure toe-in using following procedure. If out of specification, inspect and replace any damaged or worn rear suspension parts.

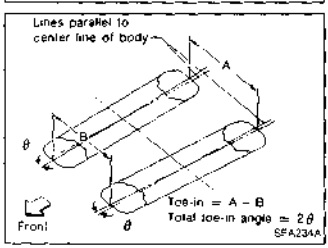
WARNING:

- **Perform following procedure always on a flat surface.**
- **Make sure that no person is in front of the vehicle before pushing it.**

1. Move rear of vehicle up and down to stabilize the posture.
2. Push the vehicle straight ahead about 5 m (196.9 in).
3. Put a mark on base line of the tread (rear side) at the same height of hub center to be a measuring point.
4. Measure distance "A" (rear side).
5. Push the vehicle slowly ahead to turn the wheels around 180 degrees.

If the wheels have passed 180 degrees, try the above procedure again from the beginning. Never push vehicle backward.

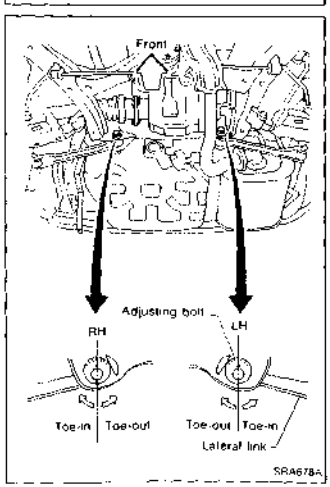
6. Measure distance "B" (front side).
   Toe-in (A - B):
   Refer to SDS (RA-23).



7. Adjust toe-in by turning adjusting bolts.

Toe changes about 1.3 mm (0.051 in) [One side] with each graduation of the adjusting bolt.

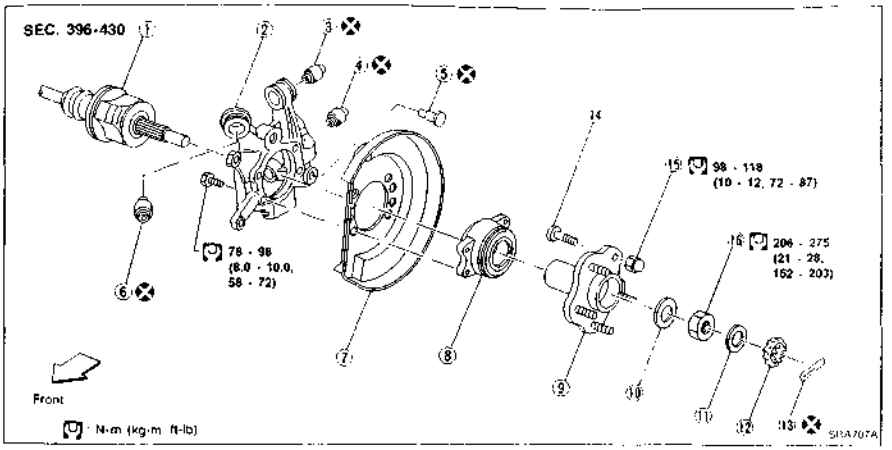
8. Tighten to the specified torque.
   PJ-"69 " 88 Nm
   (7.0 - 9.0 kg-m, 51 - 65 ft-lb)



Drive Shaft

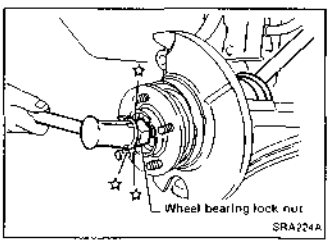
Check boot and drive shaft for cracks,wear,damage or grease leakage.

Wheel Hub and Axle Housing



(1) Drive shaft
(2) Axle housing
(3) Bushing
(4) Bushing
(5) Shock absorber pin
(6) Bushing
(7) Baffle plate
(8) Wheel bearing with flange
(9) Wheel hub
(10) Plain washer
(11) Insulator
(12) Adjusting cap
(13) Cotter pin
(14) Hub bolt
(15) Wheef nut
(16) Wheel bearing lock nut

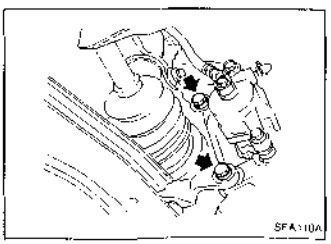
RA



REMOVAL

1. Remove wheel bearing lock nut.
2. Separate drive shaft from axle housing by lightly tapping it. If it is hard to remove use puller.

When removing drive shaft, cover boots with shop towel to prevent them from being damaged.

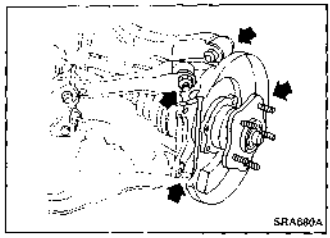


3. Remove brake caliper assembly and rotor.

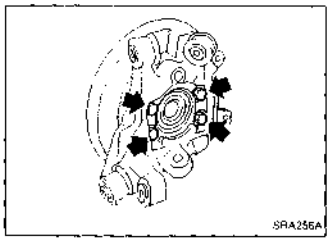
Suspend caliper assembly with wire so as not to stretch brake hose.

Be careful not to depress brake pedal or piston will pop out.

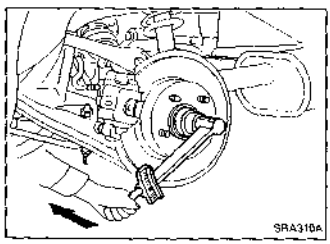
Wheel Hub and Axle Housing (Cont'd)



4. Remove axle housing.

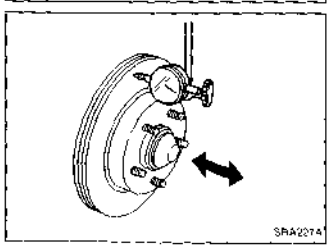


5. Remove wheel bearing with flange, and wheel hub from axle housing.



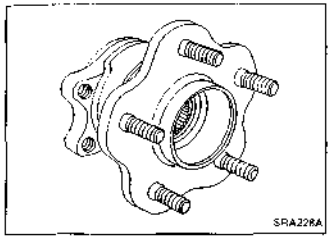
INSTALLATION

1. Install axle housing with wheel hub.
2. Tighten wheel bearing lock nut.
   Before tightening, apply oil to threaded portion of rear spindle and both sides of plain washer.
   [CJ: 206 - 275 N-m
   (21 - 28 kg-m, 152 - 203 ft-lb)



3. Check wheel bearing axial end play.
   Axial end play: 0.05 mm (0.0020 in) or less
   Make sure that wheel bearings operate smoothly.
4. Check toe-in — Refer to ON-VEHICLE SERVICE (RA-6).

Wheel Hub and Axle Housing (Cont'd)



DISASSEMBLY

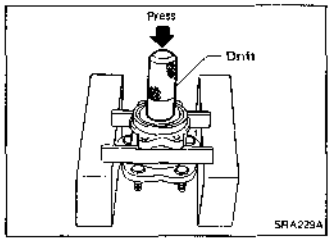
CAUTION:

Wheel bearing with flange usually does not require maintenance. If any of the following symptoms are noted, replace wheel bearing assembly (including flange, and inner and outer seals).

- **Growling noise is emitted from wheel bearing during operation.**
- **Wheel hub bearing drags or turns roughly. This occurs when turning hub by hand after bearing lock nut is tightened to specified torque.**
- **After wheel bearing is removed from hub.**

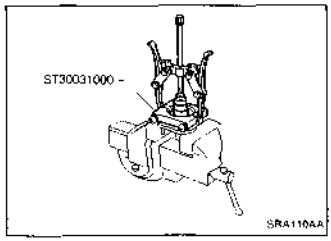
Wheel hub

Remove wheel bearing (with flange) and wheel hub as one unit from axle housing before disassembling.



Wheel bearing

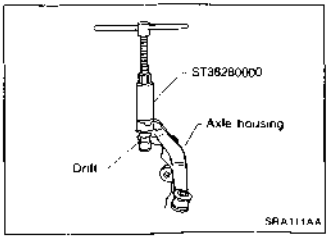
1. Using a press and drift as shown in figure at left, press wheel bearing out.
2. Discard old wheel bearing assembly. Replace with a new one.



3. Remove inner race from hub using a bearing replacer/ puller.

CAUTION:

- **Do not reuse old inner race although it is of the same brand as the bearing assembly.**
- **Do not replace grease seals as single parts.**



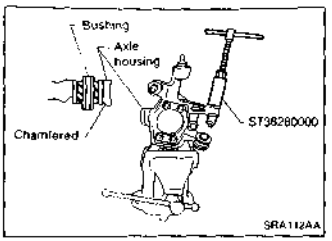
Axle housing

1. Attach a drift on outer shell of bushing as shown in figure at left. Remove bushing using arm bushing remover

When placing axle housing in a vise, use wooden blocks or copper plates as pads.

RA

Wheel Hub and Axle Housing (Cont'd)

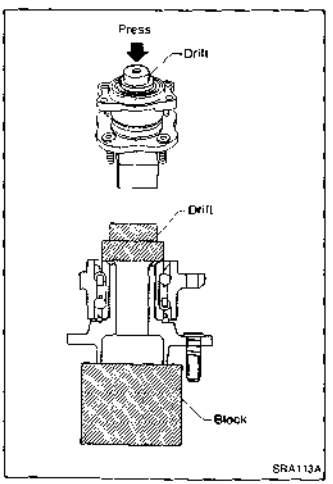


2. Ensure axle housing bore is free from scratches or deformities before pressing bushing into it.
3. Attach bushing to chamfered bore end of axle housing. Then press it until it is flush with end face of axle housing.

INSPECTION

Wheel hub and axle housing

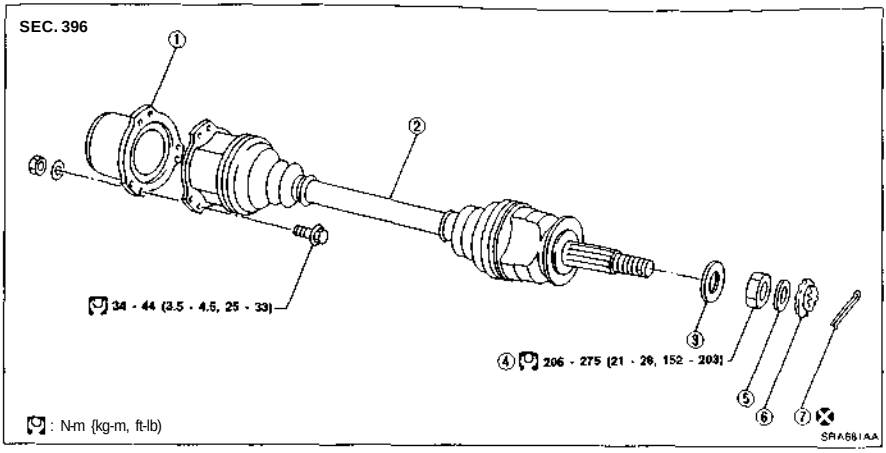
- Check wheel hub and axle housing for cracks by using a magnetic exploration or dyeing test.
- Check wheel bearing for damage, seizure, rust or rough operation.
- Check rubber bushing for wear or other damage. Replace if necessary.



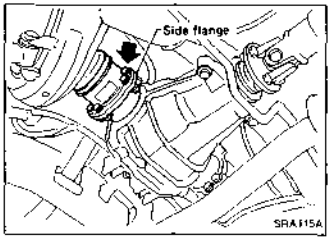
ASSEMBLY

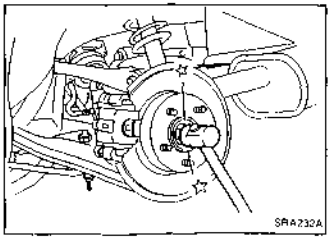
Place hub on a block. Attach a drift to inner race of wheel bearing and press it into hub as shown.
Be careful not to damage grease seal.

Drive Shaft



(1) Side flange
(2) Drive shaft
(3) Plain washer
(4) Wheel bearing lock nut
(5) Insulator
(6) Adjusting cap
(7) Cotter pin





REMOVAL

When removing drive shaft, cover boots with shop towel to prevent damage to them.

Final drive side

Remove side flange mounting bolt and separate shaft.

Wheel side

Remove drive shaft by lightly tapping it with a copper hammer. If it is hard to remove, use puller.

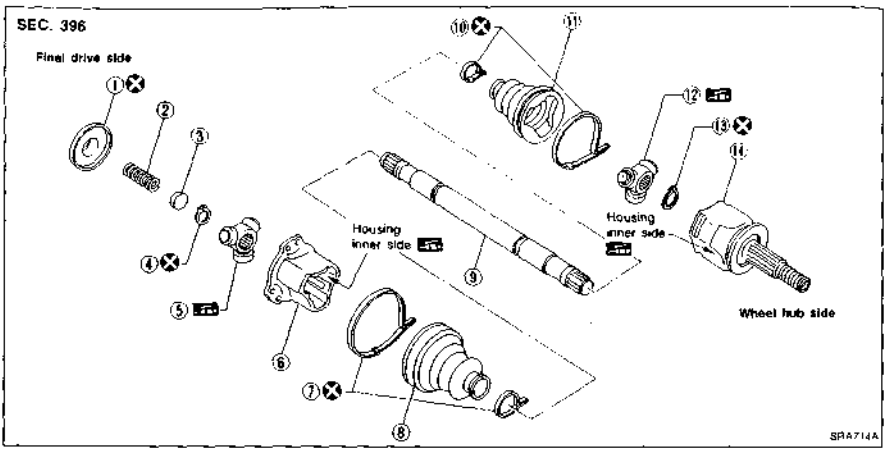
To avoid damaging threads of drive shaft, install a **nut while removing drive shaft.**

INSTALLATION

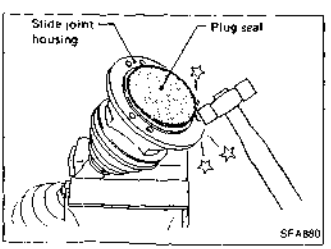
1. Insert drive shaft from wheel hub and temporarily tighten wheel bearing lock nut.
2. Tighten side flange mounting bolts to specified torque.
3. Tighten wheel bearing lock nut to specified torque.

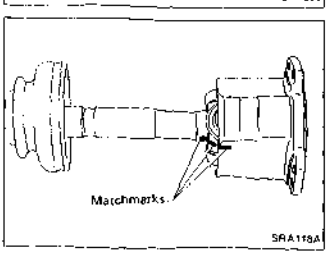
Drive Shaft (Cont'd)

COMPONENTS



(1) Plug seal
(2) Spring
(3) Spring cap
(4) Snap ring
(5) Spider assembly
(6) Slide joint housing
(7) Boot band
(8) Boot
(9) Drive shaft
@ Boot band
@ Boot
© Spider assembly
© Snap ring
© Housing with shaft



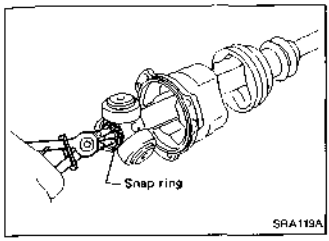


DISASSEMBLY

Final drive side

1. Remove plug seal from slide joint housing by lightly tapping around slide joint housing.
2. Remove boot bands.
3. Put matchmarks on slide joint housing and drive shaft before separating joint assembly.
4. Put matchmarks on spider assembly and drive shaft.

Drive Shaft (Cont'd)



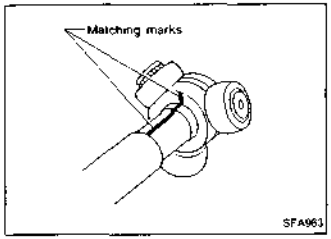
5. Pry off snap ring, then remove spider assembly.

CAUTION:
Do not disassemble spider assembly.

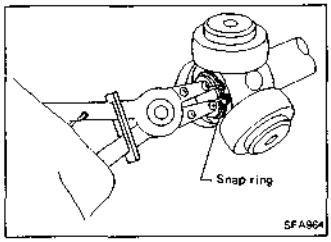
6. Draw out slide joint housing.
7. Draw out boot.

Cover drive shaft serration with tape to prevent damage to the boot.

Wheel side



1. Remove boot bands.
2. Put matchmarks on housing together with shaft and drive shaft before separating joint assembly.
3. Put matchmarks on spider assembly and drive shaft.



4. Pry off snap ring, then remove spider assembly.

CAUTION:
Do not disassemble spider assembly.

5. Draw out boot.

Cover drive shaft serration with tape to prevent damage to the boot.

RA

INSPECTION

Thoroughly clean all parts in cleaning solvent, and dry with compressed air. Check parts for deformation or other damage

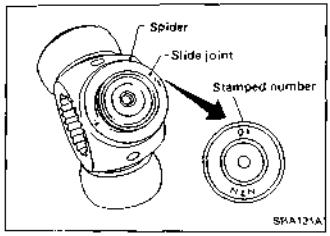
Drive shaft

Replace drive shaft if it is twisted or cracked.

Boot

Check boot for fatigue, cracks, or wear. Replace boot with new boot bands.

Drive Shaft (Cont'd)



Joint assembly

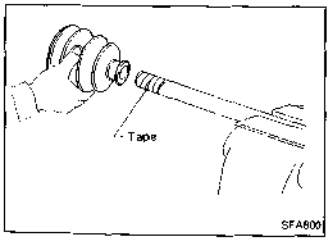
- Check spicier assembly for bearing, roller and washer damage. Replace spider assembly if necessary.
- Check housing for any damage. Replace housing set and spider assembly, if necessary.
- When replacing only spider assembly, select a new spider assembly from among those listed in table below. Ensure the number stamped on sliding joint is the same as that stamped on new part.

Housing alone cannot be replaced. It must be replaced together with spider assembly.

Stamped number	Part No.
00	39720 10V10
01	39720 10V11
02	39720 10V12

ASSEMBLY

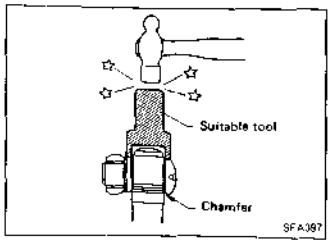
- **After drive shaft has been assembled, ensure it moves smoothly over its entire range without binding.**
- **Use NISSAN GENUINE GREASE or equivalent after every overhaul.**



Wheel side

1. Install new small boot band and boot on drive shaft.

Cover drive shaft serration with tape to prevent damage to boot during installation.

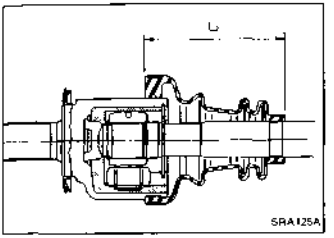


2. Install spider assembly securely, making sure marks are properly aligned.

Press-fit with spider assembly serration chamfer facing shaft.

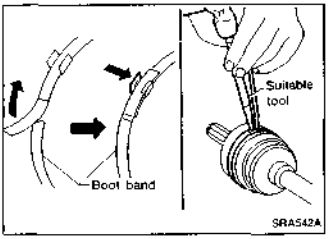
3. Install new snap ring.

Drive Shaft (Cont'd)



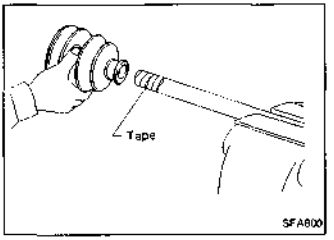
4 Pack drive shaft with specified amount of grease.
Specified amount of grease:
135 - 145 g (4.76 - 5.11 oz)
5. Install slide joint housing, then install new snap ring.
6. Set boot so that it does not swell and deform when its length is "L_2".
Length "L_2":
95 - 97 mm (3.74 - 3.82 in)

Make sure that boot is properly installed on the drive shaft groove.



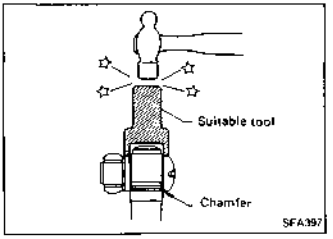
7. Lock new larger and smaller boot bands securely with a suitable tool.

Final drive side



1. Install new small boot band, boot and slide joint housing to drive shaft.

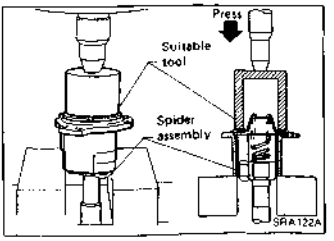
Cover drive shaft serration with tape to prevent damage to boot during installation.



2. Install spider assembly securely, making sure marks are properly aligned.

Press-fit with spider assembly serration chamfer facing shaft.

3. Install new snap ring.



4. Install coil spring, spring cap and new plug seal to slide joint housing. Press plug seal.

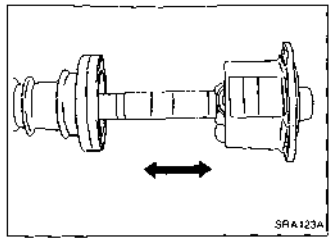
Apply sealant to mating surface of plug seal.

CAUTION:

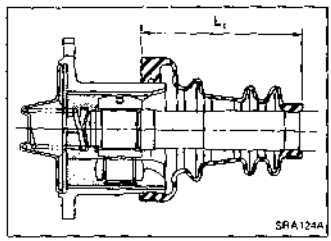
a. When pressing plug seal into place, hold it horizontally. This prevents spring inside it from tilting or falling down.

RA

Drive Shaft (Cont'd)

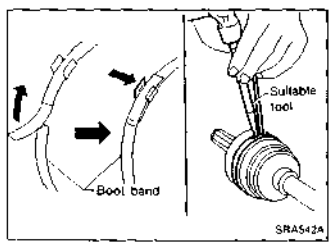


b. Move shaft in axial direction to ensure that spring is installed properly. If shaft drags or if spring is not properly installed, replace plug seal with a new one.



5. Pack drive shaft with specified amount of grease.
   Specified amount of grease:
   155 - 165 g (5.47 - 5.82 oz)
6. Set boot so that it does not swell and deform when its length is "L,".
   Length "L,":
   95 - 97 mm (3.74 - 3.82 in)

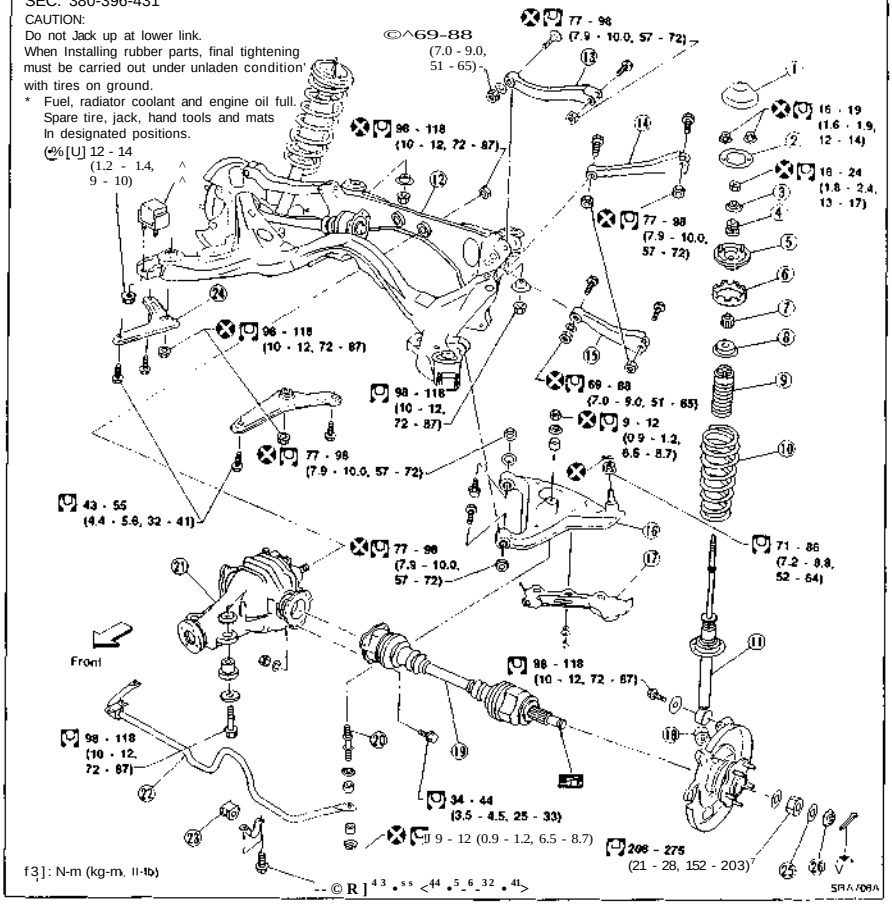
Make sure that boot is properly installed on the drive shaft groove.



7. Lock new larger boot band securely with a suitable tool, then lock new smaller boot band.

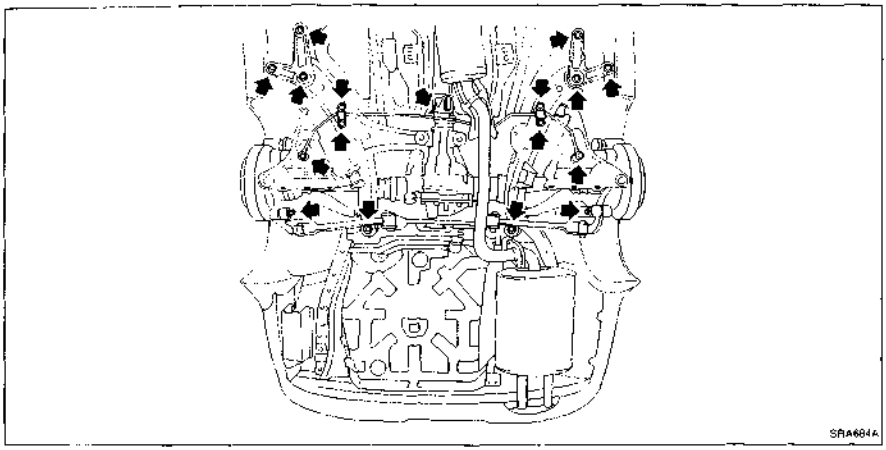
SEC. 380-396-431

CAUTION:
Do not Jack up at lower link.
When Installing rubber parts, final tightening must be carried out under unladen condition with tires on ground.
* Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats In designated positions.



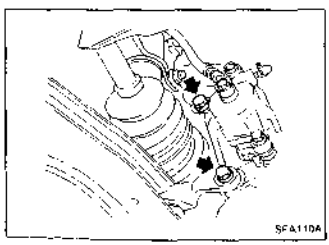
© Cap
© Gasket
® Upper plate
® Bushing
⑤ Upper spring seat
© Upper rubber seat
® Bushing
© Plate
® Bumper rubber with dust cover
⑩ Coil spring
© Shock absorber
⑫ Suspension member
® Rear upper link
⑭ Front upper link
© Lateral link
® Lower arm
@ Protector
® Axle housing
® Drive shaft
® Connecting rod
@ Final drive
@ Stabilizer bar
@ Bushing
@ Member stay
@ Insulator
@ Adjusting cap
@ Dynamic damper assembly

Removal and Installation



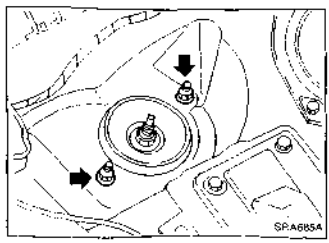
CAUTION:
Before removing the rear suspension assembly, disconnect the ABS sensor from the assembly. Then move it away from the rear suspension assembly. Failure to do so may result in damages to the sensor wires, making the sensor inoperative.

1. Remove exhaust tube.
2. Disconnect propeller shaft rear end.
3. Disconnect hand brake wire front end.



4. Remove brake caliper assembly.

Suspend caliper assembly with wire so as not to stretch brake hose.
Be careful not to depress brake pedal, or piston will pop out.



5. Remove rear parcel shelf. Refer to BT section.
6. Remove upper end nuts of shock absorber.

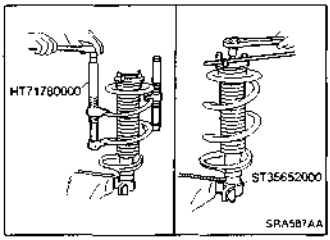
Do not remove piston rod lock nut.

7. Remove suspension member fixing nuts. Then draw out rear axle and rear suspension assembly.

Coil Spring and Shock Absorber

REMOVAL

Remove shock absorber upper and lower fixing nuts
Do not remove piston rod lock nut on vehicle.

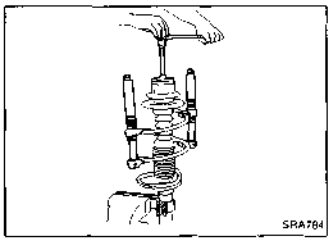


DISASSEMBLY

1. Set shock absorber on vise with attachment, then loosen piston rod lock nut.

Do not remove piston rod lock nut.

2. Compress spring with Too! so that the strut upper spring seat can be turned by hand.



3. Remove piston rod lock nut.

RA

INSPECTION

Shock absorber assembly

- Check for smooth operation through a full stroke, both compression and extension.
- Check for oil leakage on welded or gland packing portion.
- Check piston rod for cracks, deformation or other damage Replace if necessary.

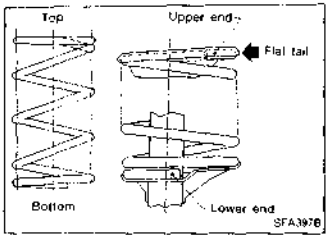
Upper rubber seat and bushing

Check rubber parts for deterioration or cracks
Replace if necessary.

Coil spring

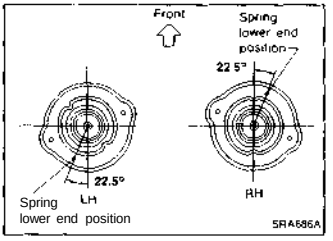
Check for cracks, deformation or other damage Replace if necessary.

Coil Spring and Shock Absorber (Cont'd)



ASSEMBLY

- When installing coil spring, be careful not to reverse top and bottom direction. (Top end is flat.)
- When installing coil spring on strut, it must be positioned as shown in figure at left.



- When installing upper spring seat, make sure that it is positioned as shown.

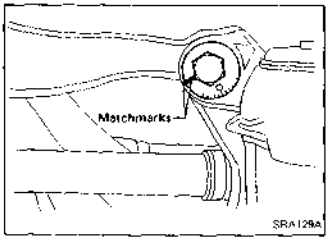
Multi-link and Lower Ball Joint

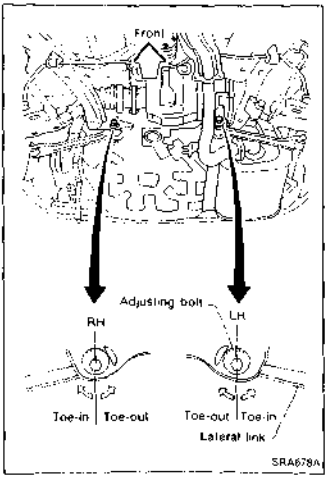
REMOVAL AND INSTALLATION

- Refer to "Removal and Installation" of REAR SUSPENSION (RA-18).

Before removing, put matchmarks on adjusting pin.

- When installing, final tightening must be carried out at curb weight with tires on ground.
- After installation, check wheel alignment.
  Refer to "Rear Wheel Alignment" of ON-VEHICLE SERVICE (RA-5).





Multi-link and Lower Ball Joint (Cont'd)

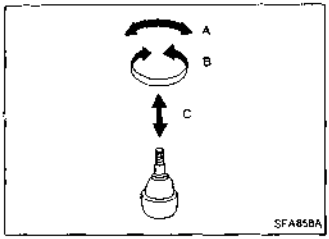
INSPECTION

Rear suspension member

Replace suspension member assembly if cracked or deformed or if any part (insulator, for example) is damaged.

Upper and lower links

Replace upper or lower link as required if cracked or deformed or if bushing is damaged.



Lower ball joint

- Check ball joint for play. Replace transverse link assembly if any of the following cases occur. Ball stud is worn, play in axial direction is excessive or joint is hard to swing.

Swing force and turning torque

Before checking, turn ball joint at least 10 revolutions so that ball joint is properly broken in.

Swing force "A":
(measuring point: cotter pin hole of bail stud)
7.8 - 54.9 N (0.8 - 5.6 kg, 1.8 - 12.3 lb)
Turning torque "B":
0.5 - 3.4 Nm (5 - 35 kg-cm, 4.3 - 30.4 in-lb)
Vertical end play "C":
0 mm (0 in)

RA

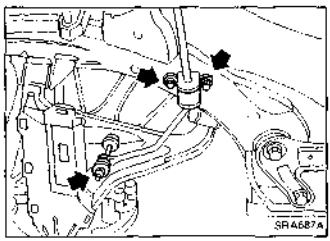
Stabilizer Bar

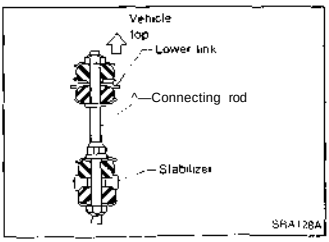
REMOVAL

- Remove connecting rod and clamp.

INSPECTION

- Check stabilizer bar for deformation or cracks. Replace if necessary.
- Check rubber bushings for deterioration or cracks Replace if necessary.





INSTALLATION

When installing connecting rod, make sure direction is correct (as shown at left}.

General Specifications

COIL SPRING

Unit: mm (in)

Applied model	AM
Wire diameter	11 5 (0 453)
Coil outer diameter	
Large diameter	123.5 - 126 5 (4.86 - 4.98)
Small diameter	112.3 - 115.3 (4 42 - 4.54)
Free length	350 (13 78)
Identification color	Red x 1

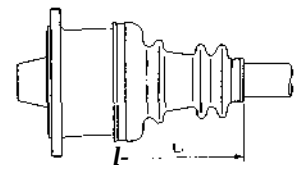
SHOCK ABSORBER

Applied model		All
Piston rod diameter	mm (in)	12 5 (0 492)

DRIVE SHAFT

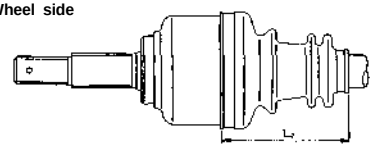
Joint type	
Final drive side	TS82F
Wheel side	TS82C
Grease name	
Final drive side	Nissan genuine grease or equivalent
Wheel side	Nissan genuine grease or equivalent
Specified amount of grease g (oz)	
Final drive side	155 - 165 (5 47 - 5.82)
Wheel side	135 - 145 (4.76 - 5 11)
Boot length mm (in)	
Final drive side (L_1)	95 • 97 (3 74 - 3 82)
Wheel side (L_2)	

Final drive side



SRA133A

Wheel side



SRA543A

REAR STABILIZER BAR

Model	LHD	RHD
Stabilizer diameter mm fin]	17.3 (0.68 1)	18.0 (0.709)
Identification color	Light green	Orange

Inspection and Adjustment

WHEEL ALIGNMENT (Unladen*1)

Applied model		AuSiralia	Except Australia
Camber	degree	-T40' to -0"40'	-1*35'to-0*35'
Toe-in			
A - B	mm (in)	0 - 5 0 (0 - 0 197)	
Total angle 20	degree	0' - 28'	

•1 Fuel, radiator coolant and engine oil full
Spare tire, jack, hand tools and mats in designated positions

LOWER BALL JOINT

Swing force (Measuring point cotter pin hole of ball stud) N (kg. lb)	7 8 - 54.9 (0 8 - 5 6. 18 - 12.3)
Turning torque N m (kg-rm. in lb)	0.5 - 3 4 (5 - 35, 4 3 - 30 4)
Vertical end play mm (in)	0 (0)

WHEEL BEARING

Wheel bearing axial end play mm (in)	0.05 (0 0020) or less
Wheel bearing lock nut	
Tightening torque N·m (kg-m. lt-lb)	206 - 275 (21 - 28, 152 - 203)

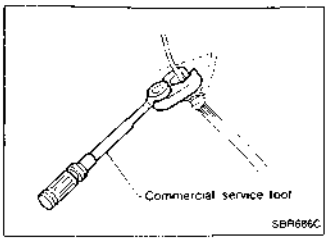
WHEEL RUNOUT (Radial and lateral)

Wheel type		Radial runout	Lateral runout
Aluminum wheel	mm (in)	0 3 (0.012) or less	
Steel wheel	mm (in)	0 7 (0 028) or less	1.0 (0.039) or less

BRAKE SYSTEM

SECTION **BR**

CONTENTS



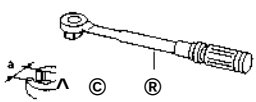
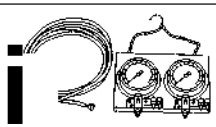
Precautions

- Recommended brake fluid.
  For Europe: DOT3 or DOT4
  Except for Europe: DOT3
  For Europe, never mix different type brake fluids (DOT3 and DOT4).
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas.
- To clean or wash all parts of master cylinder, disc brake callper and wheel cylinder, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of the hydraulic system.
- Use flare nut wrench when removing and installing brake tube.
- Always torque brake lines when installing.

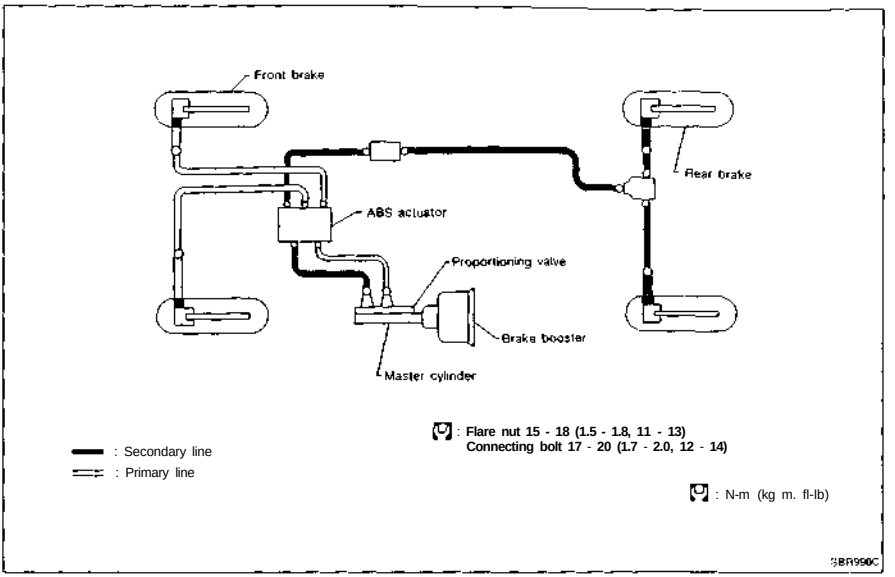
WARNING:

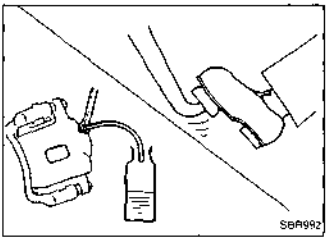
- Clean brake pads and shoes with a waste cloth, then wipe with a dust collector.

Commercial Service Tools

Tool name	Description	
(i) Flare nut crows foot (2) Torque wrench	 NT360	Removing and installing each brake piping a: 10 mm (0.39 in)
Brake fluid pressure gauge	 NT151	Measuring brake fluid pressure

Brake Hydraulic Line





REMOVAL

CAUTION:

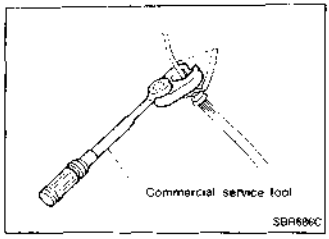
- **Be careful not to splash brake fluid on painted areas; it may cause paint damage, tf brake fluid is splashed on painted areas, wash it away with water immediately.**
- **All hoses must be free from excessive bending, twisting and pulling.**

1. Connect vinyl tube to air bleeder valve.
2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
3. Remove flare nut connecting brake tube and hose, then withdraw lock spring.
4. Cover openings to prevent entrance of dirt whenever disconnecting brake line.

INSPECTION

Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts

Brake Hydraulic Line (Cont'd)

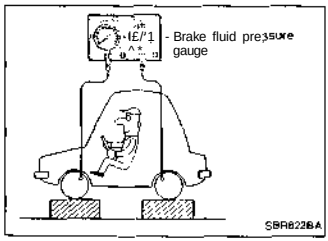


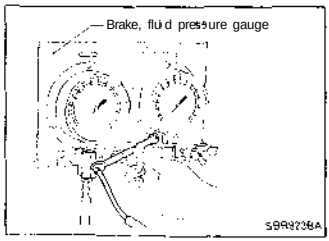
INSTALLATION

CAUTION:

- **Refill with new brake fluid.**
  For Europe: DOT3 or DOT4
  Except for Europe: DOT3
  For Europe, never mix different type brake fluids (DOT3 and DOT4).
- **Never reuse drained brake fluid.**

1. Tighten all flare nuts and connecting bolts.
   Specification:
   Flare nut
   15 - 18 Nm (1.5 - 1.8 kg-m, 11 - 13 ft-lb)
   Connecting bolt
   17 - 20 Nm (1.7 - 2.0 kg-m, 12 - 14 ft-lb)
2. Refill until new brake fluid comes out of each air bleeder valve.
3. Bleed air. Refer to "Bleeding Brake System" (BR-5).





Proportioning Valve

INSPECTION

CAUTION:

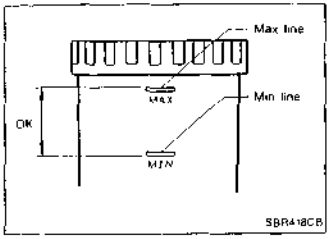
- **Carefully monitor brake fluid level at master cylinder.**
- **Use new brake fluid.**
  For Europe: DOT3 or DT4
  Except for Europe: DOT3
  For Europe, never mix different type brake fluids (OOT3 and DOT4).
- **Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.**

1. Connect Tool to air bleeders of front and rear brakes on either LH and RH side.
2. Bleed air from the Tool.
3. Check fluid pressure by depressing brake pedal.

Unit- kPa (bar, kg/cm^2, psi)

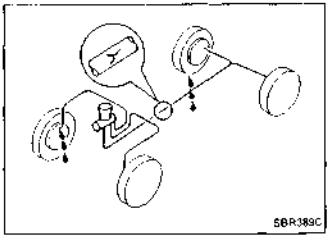
Applied pressure (Front brake)	7,355 (73 6. 75, 1,067)
Output pressure (Rear brake)	5,100 - 5,492 (51 0 - 54.9, 52 - 56, 739 - 796)

4, Bleed air after disconnecting the Tool. Refer to "Bleeding Brake System" (BR-5).



Checking Brake Fluid Level

- Check fluid level in reservoir tank. It should be between Max and Min lines on reservoir tank.
- If fluid level is extremely low, check brake system for leaks.
- If brake warning lamp comes on, check brake fluid level switch and parking brake switch.

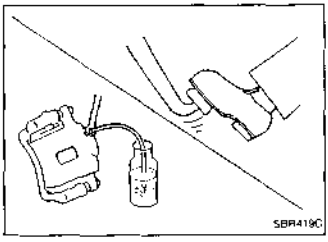


Checking Brake Line

CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

1. Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
2. Check for oil leakage by fully depressing brake pedal while engine is running.

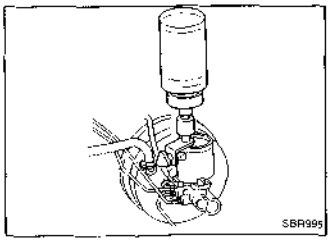


Changing Brake Fluid

CAUTION:

- **Refill with new brake fluid.**
  For Europe: DOT3 or DOT4/Except for Europe: DOT3
  For Europe, never mix different type brake fluids (DOT3 and D0T4).
- **Always keep fluid level higher than minimum line on reservoir tank.**
- **Never reuse drained brake fluid.**
- **Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.**

1. Clean inside of reservoir tank, and refill with new brake fluid.
2. Connect a vinyl tube to each air bleeder valve.
3. Drain brake fluid from each air bleeder valve by depressing brake pedal.
4. Refill until brake fluid comes out of each air bleeder valve. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to "Bleeding Brake System" (BR-5).



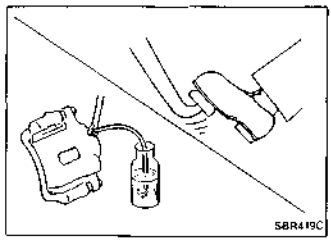
Bleeding Brake System

CAUTION:

- **Carefully monitor brake fluid level at master cylinder during bleeding operation.**
- **Fill reservoir with new brake fluid.**
  For Europe: D0T3 or DOT4/Except for Europe: D0T3
  For Europe, never mix different type brake fluids (D0T3 and D0T4).
  Make sure it is full at all times while bleeding air out of system.

Bleeding Brake System (Cont'd)

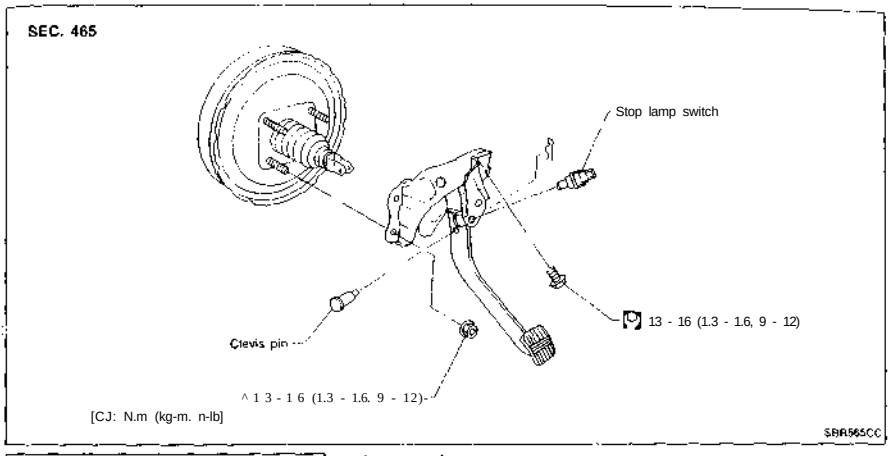
- **Place a container under master cylinder to avoid spillage of brake fluid.**
- **Turn ignition switch OFF and disconnect ABS actuator connectors or battery ground cable.**

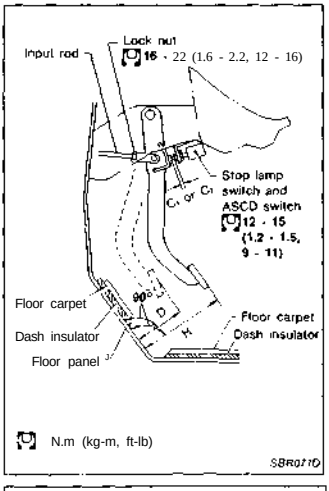


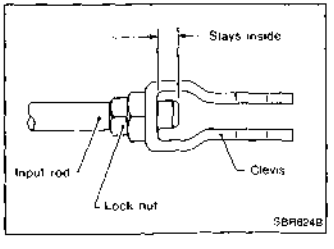
- Bleed air in the following order.
  Right rear brake -» Left rear brake ->
  Right front brake -> Left front brake

1. Connect a transparent vinyl tube to air bleeder valve.
2. Fully depress brake pedal several times.
3. With brake pedal depressed, open air bleeder valve to release air.
4. Close air bleeder valve.
5. Release brake pedal slowly.
6. Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.

Removal and Installation







Inspection

Check brake pedal for following items.

- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion

Adjustment

Check brake pedal free height from dash reinforcement panel. Adjust if necessary.

H: **Free height**
Refer to SDS (BR-66).

D: **Depressed height**
Refer to SDS. (BR-66).
Under force of 490 N (50 kg, 110 lb) with engine running

C_1, C_2: **Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch**
0.3 - 1.0 mm (0.012 - 0.039 in)

1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.
2. Check pedal free play.

Make sure that stop lamps go off when pedal is released.

3. Check brake pedal's depressed height while engine is running. If lower than specification, check for leaks, air in system, or damage to components (master cylinder, wheel cylinder, etc.). Then make necessary repair.

Disassembly (Cont'd)

2. Remove valve stopper while piston is pushed into cylinder.
3. Remove piston assemblies.

If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.

4. Draw out reservoir tank.

Inspection

Check for the following items.

Replace any part if damaged.

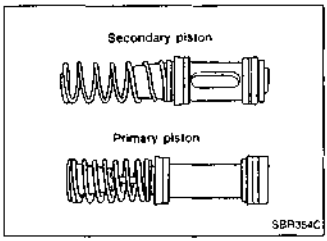
Master cylinder:

- Pin holes or scratches on inner wall.

Piston:

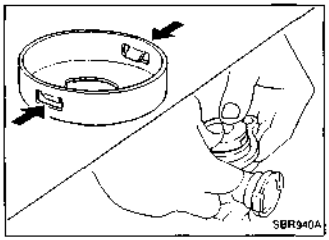
- Deformation of or scratches on piston cups.

SBR201C



Assembly

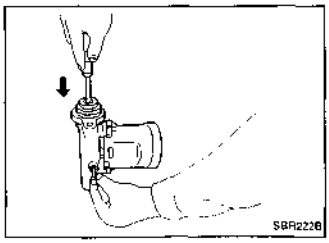
1. Insert secondary piston assembly. Then insert primary piston assembly.
- **Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body.**



2. Install stopper cap.

Before installing stopper cap, ensure that claws are bent inward.

3. Push reservoir tank seals.
4. Push reservoir tank into master cylinder.



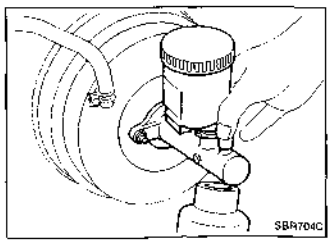
5. Install valve stopper while piston is pushed into cylinder.

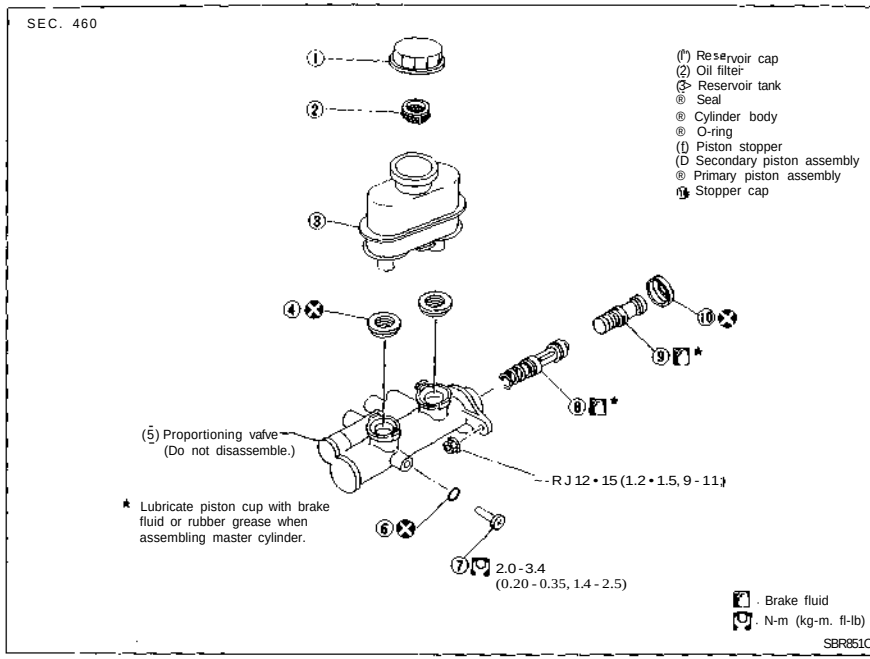
Installation

CAUTION:

- **Refill with new brake fluid.**
  For Europe: D0T3 or DOT4/Except for Europe: D0T3
  For Europe, never mix different type brake fluids (DOT3 and DOT4).
- **Never reuse drained brake fluid.**

1. Place master cylinder onto brake booster and secure mounting nuts lightly.
2. Torque mounting nuts.
   12 - 15 Nm (1.2 - 1.5 kg-m, 9 - 11 ft-lb)
3. Fill up reservoir tank with new brake fluid.
4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
6. Fit brake lines to master cylinder.
7. Tighten flare nuts.
   f j : 15 - 18 Nm (1.5 - 1.8 kg-m, 11 - 13 ft-lb)
8. Bleed air from brake system. Refer to "Bleeding Brake System" (BR-5)



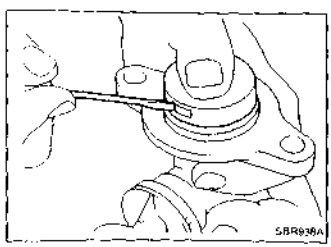


Removal

CAUTION:

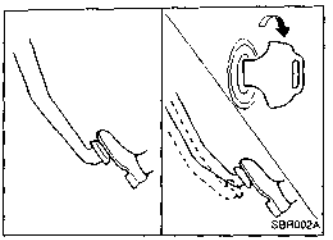
Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

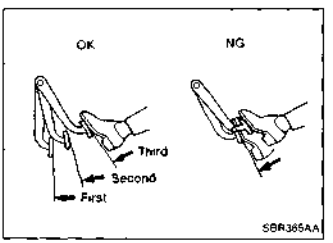
1. Connect a vinyl tube to air bleeder valve.
2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
3. Remove brake pipe flare nuts.
4. Remove master cylinder mounting nuts.

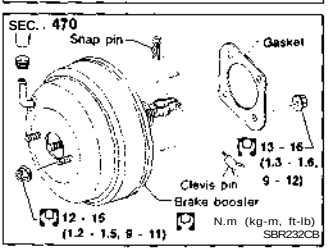


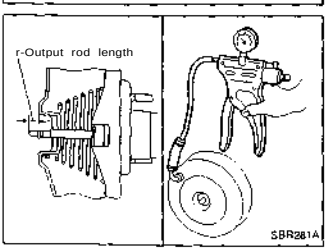
Disassembly

1. Bend claws of stopper cap outward.









Brake Booster

ON-VEHICLE SERVICE

Operating check

- Stop engine and depress brake pedal several times Check that pedal stroke does not change.
- Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

Airtight check

- Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. The pedal should go further down the first time, and then it should gradually rise thereafter.
- Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for **30 seconds.**

REMOVAL

CAUTION:

- **Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.**
- **Be careful not to deform or bend brake pipes, during removal of booster.**

INSPECTION

Output rod length check

1. Apply vacuum of-66.7 kPa (-667 mbar, -500 mmHg, -19.69 inHg) to brake booster with a handy vacuum pump.
2. Check output rod length.
   Specified length:
   10.4 mm (0.409 in)

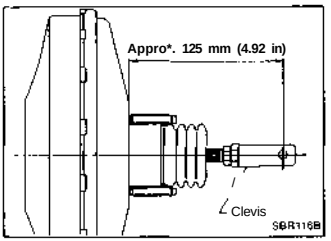
INSTALLATION

CAUTION:

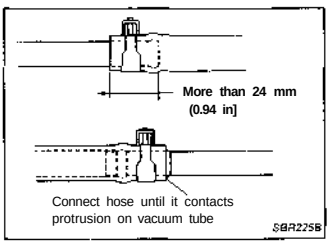
- **Be careful not to deform or bend brake pipes, during installation of booster.**
- **Replace clevis pin if damaged.**
- **Refill with new brake fluid.**
  For Europe: DOT3 or DOT4/Except for Europe: DOT3
  For Europe, never mix different type brake fluids (DOT3 and DOT4).
- **Never reuse drained brake fluid.**
- **Take care not to damage brake booster mounting bolt**

Brake Booster (ConVd)

thread when installing. Due to the angle of installation threads can be damaged by the dash panel.



1. Before fitting booster, temporarily adjust clevis to dimension shown.
2. Fit booster, then secure mounting nuts (brake pedai bracket to booster) lightly.
3. Connect brake pedal and booster input rod with clevis pin.
4. Secure mounting nuts.
   Specification: 13 - 16 Nm (1.3 - 1.6 kg-m, 9 - 12 ft-lb)
5. Install master cylinder. Refer to "Installation" in "MASTER CYLINDER" (BR-9).
6. Bleed air. Refer to "Bleeding Brake System" (BR-5).



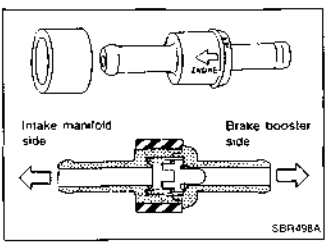
Vacuum Hose

REMOVAL AND INSTALLATION

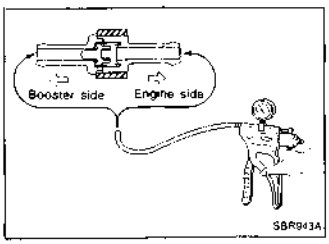
CAUTION:

When installing vacuum hoses, pay attention to the following points.

- **Do not apply any oil or lubricants to vacuum hose and check valve.**
- **Insert vacuum tube into vacuum hose as shown.**



- **Install check valve, paying attention to its direction.**



INSPECTION

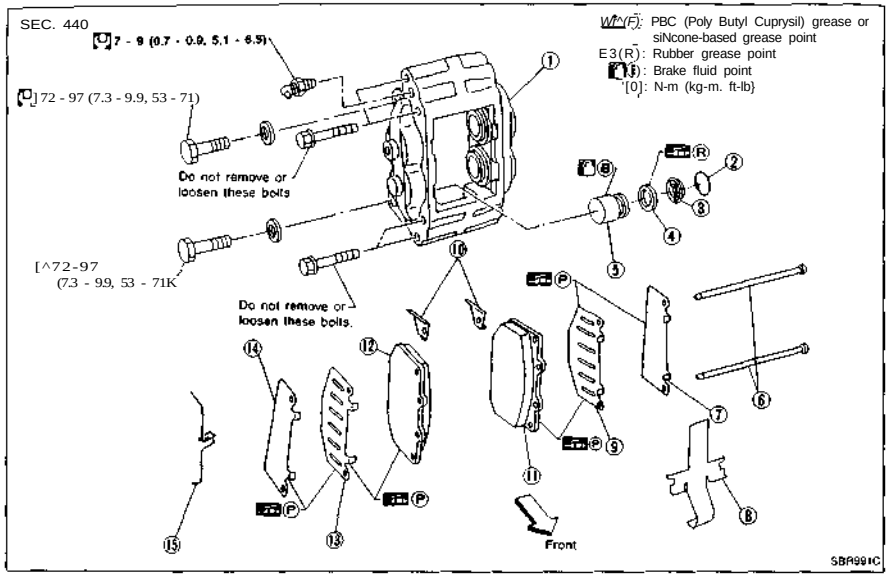
Hoses and connectors

Check vacuum lines, connections and check valve for airtightness, improper attachment chafing and deterioration.

Check valve

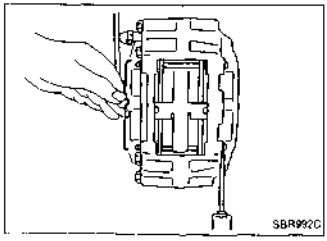
Check vacuum with a vacuum pump.

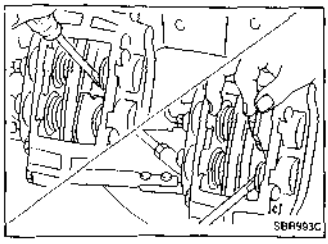
Connect to booster side	Vacuum should exist.
Connect to engine side	Vacuum should not exist.



W/^(F): PBC (Poly Butyl Cuprysil) grease or siNcone-based grease point
E3(R): Rubber grease point
(F): Brake fluid point
'[0]: N-m (kg-m. ft-lb}

(1) Caliper
(2) Retaining ring
•CD Dust seal
••?) Piston seal
(5) Piston
© Pad pin
(7) Outer shim A
CD Cross spring
(S) Outer shim B
(@ Pad retainer
(11) Outer pad
(12) Inner pad
(13) Inner shim B
(14) Inner shim A
© Clip



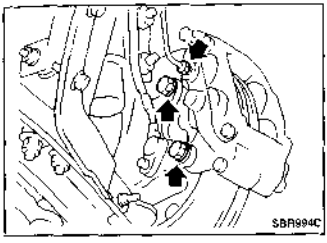


Pad Replacement

CAUTION:

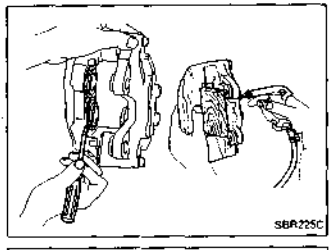
- **When pads are removed, do not depress brake pedal because piston will pop out.**
- **Be careful not to damage dust seal or get oil on rotor. Always replace shims when replacing pads.**

1. Remove clip from pad pin and then remove pad pin.
2. Remove cross spring.
3. Pull out outer pad and insert it temporarily between lower piston and rotor as shown.
4. Push back upper piston with a suitable tool and insert new pad so it contacts upper piston as shown.
5. Pull out old pad.
6. Push back lower piston with a suitable tool.
7. Pull out new pad and reinstall it in the proper position.
8. Repeat step 3 to 7 for inner pad.
9. Install cross spring, pad pin and clip.



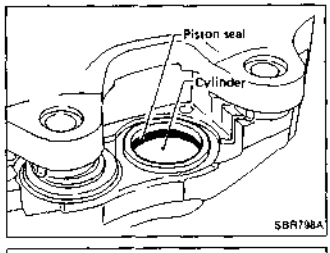
Removal and Installation

1. Disconnect brake tube.
2. Remove brake pad.
3. Remove brake caliper mounting bolts.

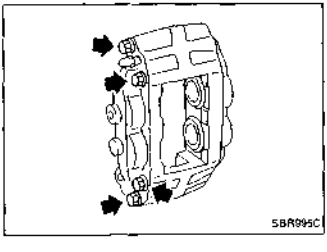


Disassembly

1. Remove retaining ring.
2. Push out piston with dust seal using compressed air.



3. Remove piston seal.



CAUTION:
Be careful not to loosen or remove bolts joining both sides of caliper.
If there is any fluid leakage, replace caliper assembly.

Inspection

CALIPER

- Check dust seals for damage.
- Check calipers for damage, rust or foreign materials.
- Check inside surface of cylinder for scoring, rust, wear, damage or foreign materials. Replace if any such condition exists.
- Eliminate minor damage from rust or foreign materials by polishing surface with fine emery paper.

CAUTION:
Use brake fluid to clean.

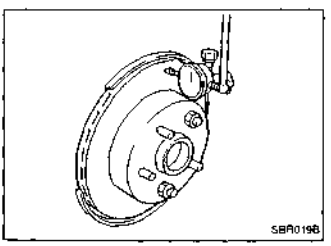
PISTON

Check piston for scoring, rust, wear, damage or foreign materials. Replace if any condition exists.

CAUTION:
Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign materials are stuck to sliding surface.

PAD PIN AND CLIPS

Check for wear, cracks deformation, deterioration, rust or other damage. Replace if any such condition exists.



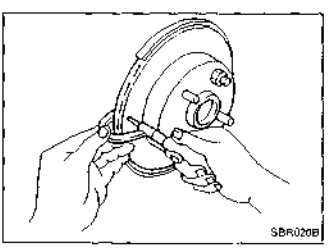
RUNOUT

1. Secure rotor to wheel hub with at least two nuts (M12 x 1.25).
2. Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to "Front Wheel Bearing" in FA section.

Maximum runout:
0.05 mm (0.0020 in)

3. If the runout is out of specification, find minimum runout position as follows:
   a. Remove nuts and rotor from wheel hub.
   b. Shift the rotor one hole and secure rotor to wheel hub with nuts.
   c. Measure runout.
   d. Repeat steps a. to c. so that minimum runout position can be found.
4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).

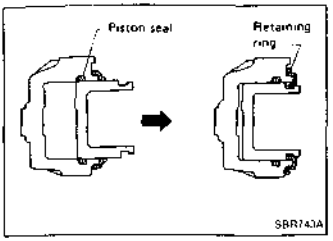


THICKNESS

Thickness variation (At least 8 positions):
Maximum 0.01 mm (0.0004 in)

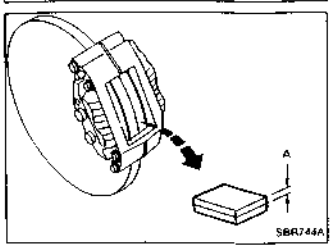
If thickness variation exceeds the specification, turn rotor with on-car brake lathe.

Rotor repair limit:
28.0 mm (1.102 in)



Assembly

1. Insert piston seal into groove on cylinder body
2. With dust seal fitted to piston, install piston into cylinder body.
3. Secure dust seal properly.
4. Install retaining ring.

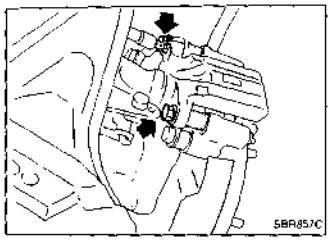


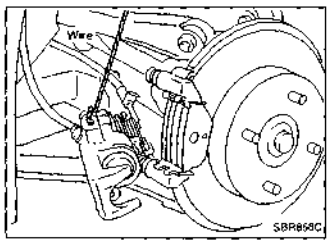
Inspection (On-vehicle)

DISC PAD

- Check pad shims for deformation or damage.
- Check disc pad for wear or damage.

Pad standard thickness (A):
10.0 mm (0.394 in)
Pad wear limit (A):
2.0 mm (0.079 in)





Pad Replacement

WARNING:

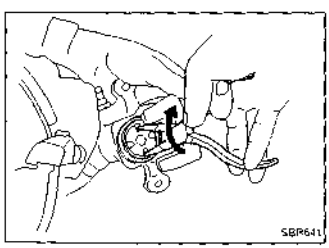
Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

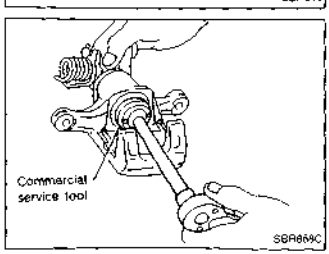
CAUTION:

- **When cylinder body is open, do not depress brake pedal because piston will pop out.**
- **Be careful not to damage piston boot or get oil on rotor. Always replace shims in replacing pads.**
- **If shims are rusted or show peeling of rubber coat, replace them with new shims.**
- **It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.**

1. Remove master cylinder reservoir cap.
2. Release parking brake.
3. Remove brake cable mounting bolts from the rear suspension.
4. Remove pin bolts.
5. Remove cylinder body. Then remove pad retainers, and inner and outer shims.

   Standard pad thickness:
   9.5 mm (0.374 in)
   Pad wear limit:
   2.0 mm (0.079 in)

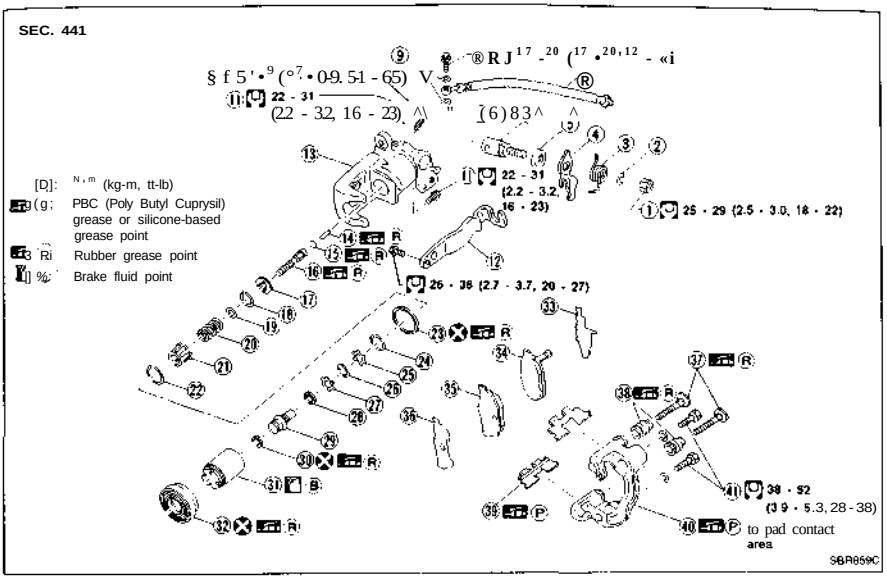




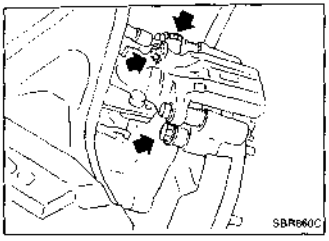
6. When installing new pads, push piston into cylinder body by gently turning piston clockwise, as shown.

Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

SEC. 441



① Nut
③ Washer
⑥ Return spring
④ Parking brake lever
⑤ Cam boot
⑥ Cam
⑥ Brake hose
⑥ Connecting bolt
⑥ Copper washer
© Bleed screw
⑪ Pin bolt
⑫ Cable mounting bracket
⑬ Cylinder
⑭ Strut
© O-ring
© Push rod
© Key plate
© Ring C
⑲ Seat
⑥ Spring
© Spring cover
@ Ring B
@ Piston seal
© Ring A
© Spacer
⑥ Wave washer
@ Spacer
⑳ Ball bearing
@ Adjusting nut
@ Cup
@ Piston
@ Dust seal
@ Inner shim
(54) Inner pad
@ Outer pad
§SS) Outer shim
@ Pin
@ Pin boot
@ Pad retainer
•⑥ Torque member
^1) Torque member fixing bolt


SBR660C

Removal

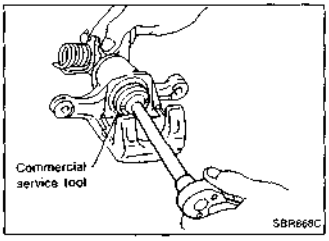
WARNING:
Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

1. Remove brake cable mounting bracket bolt and lock spring.
2. Remove torque member fixing bolts and connecting bolt.

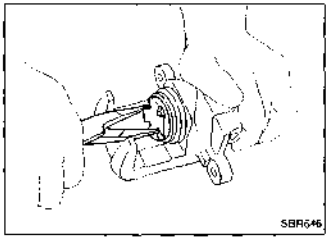
It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.

Disassembly

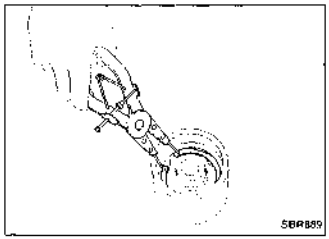
1. Remove piston by turning it counterclockwise with suitable commercial service tool or long nose pliers.



SBR868C

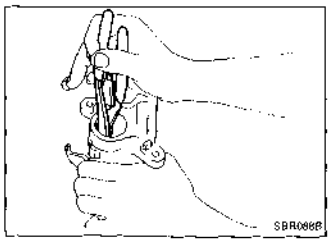

SBR646

2. Pry off ring A from piston with suitable pliers and remove adjusting nut.

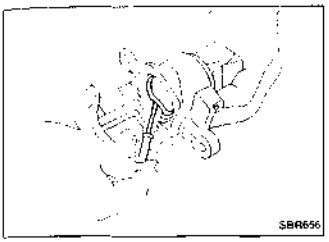

SBR889

3. Disassemble cylinder body.

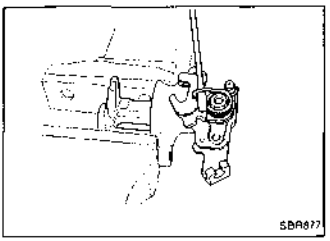
a. Pry off ring B with suitable pliers, then remove spring cover, spring and seat.
b. Pry off ring C, then remove key plate, push rod and strut.


SBR888B

Disassembly (Cont'd)



c. Remove piston seal.
Be careful not to damage cylinder body.



4. Remove return spring, nut and parking brake lever.

Inspection — Caliper

CAUTION:
Use brake fluid to clean cylinder. Never use mineral oil.

CYLINDER BODY

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign materials. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper Replace cylinder body if necessary.

TORQUE MEMBER

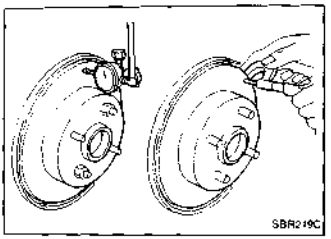
Check for wear, cracks or other damage. Replace if necessary.

PISTON

CAUTION:
Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign matter is stuck to sliding surface.
Check piston for score, rust, wear, damage or presence of foreign materials.
Replace if any of the above conditions are observed.

PIN AND PIN BOOT

Check for wear, cracks or other damage.
Replace if any of the above conditions are observed.



Inspection — Rotor

RUBBING SURFACE

Check rotor for roughness, cracks or chips.

RUNOUT

1. Secure rotor to wheel hub with two nuts (M12 x 1.25).
2. Check runout using a dial indicator.

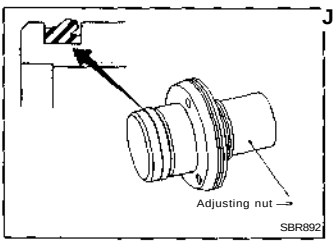
Make sure that axial end play is within the specifications before measuring. Refer to "Rear Wheel Bearing" in RA section.

3. Change relative positions of rotor and wheel hub so that runout is minimized.

Maximum runout:
0.07 mm (0.0028 in)

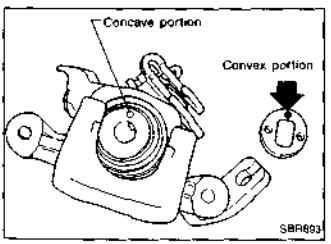
THICKNESS

Rotor repair limit:
Standard thickness
9 mm (0.35 in)
Minimum thickness
8 mm (0.31 in)
Thickness variation (At least 8 portions)
Maximum 0.02 mm (0.0008 in)

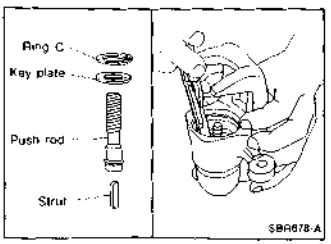


Assembly

1. Install cup in the specified direction.

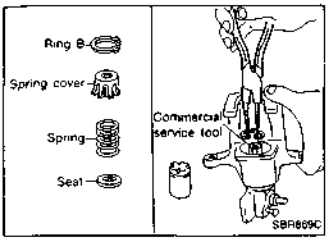


2. Fit push rod into square hole in key plate. Also match convex portion of key plate with concave portion of cylinder.

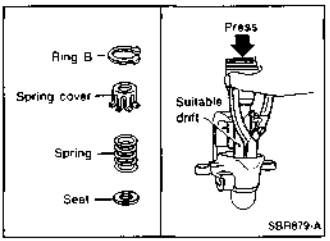


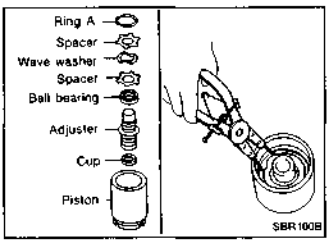
3. Install ring C with a suitable tool.

Assembly (Cont'd)

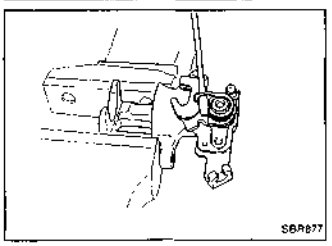


4. Install seat, spring, spring cover and ring B while depressing with suitable commercial service tool or press and drift.





5. Install cup, adjuster, bearing, spacers, washers and ring A with a suitable tool.



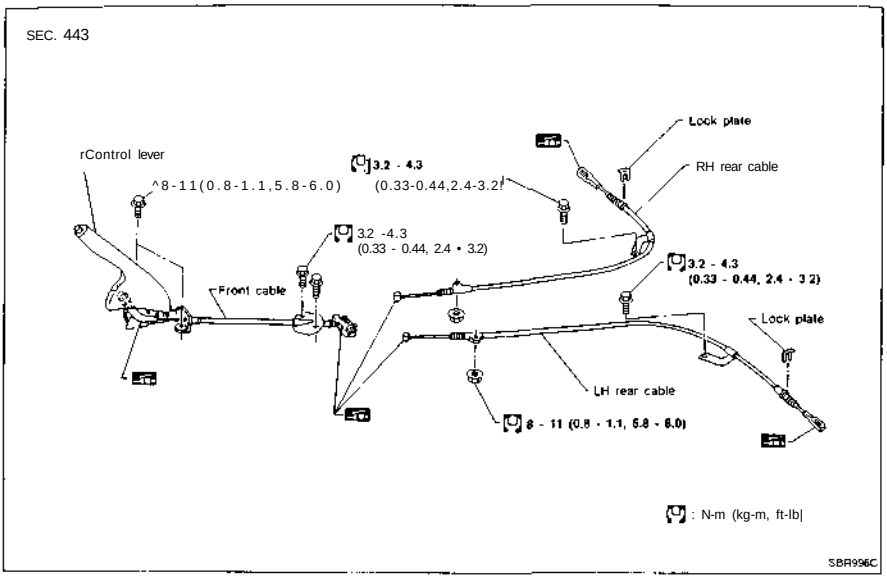
6. Fit parking brake lever and tighten nut.
7. Fit return spring in the order shown.

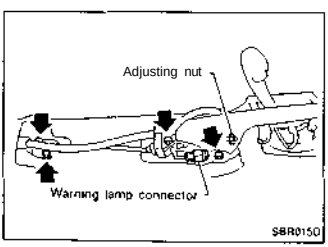
Installation

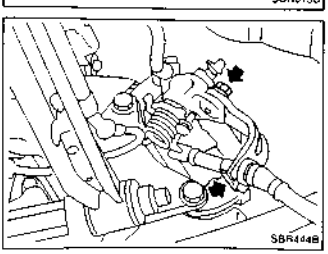
CAUTION:

- **Refill with new brake fluid "DOT 3" (Except for Europe) and "D0T3 or D0T4" (For Europe). For Europe, never mix different type brake fluids (D0T3 and D0T4).**
- **Never reuse drained brake fluid.**

1. Install brake hose to caliper securely.
2. Install all parts and secure all bolts.
3. Bleed air. Refer to "Bleeding Brake System" (BR-5).



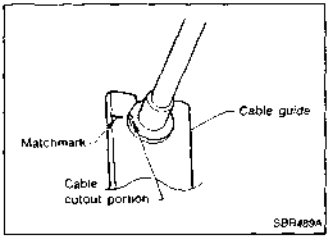




Removal and Installation

1. To remove parking brake cable, first remove center console.
2. Disconnect warning lamp connector.
3. Remove bolts, slacken off and remove adjusting nut.
4. Remove lock plate, then disconnect cable from caliper.

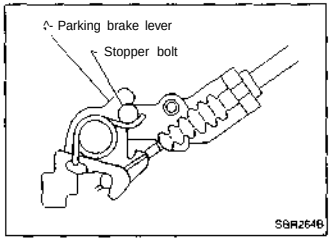
Removal and Installation (Cont'd)



- When installing parking brake cable at rear caliper, make sure to align matchmark on cable guide.

Inspection

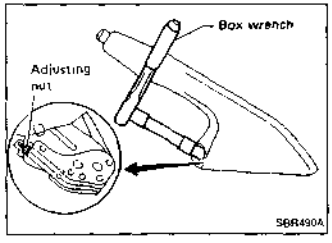
1. Check control lever for wear or other damage. Replace if necessary.
2. Check wires for discontinuity or deterioration. Replace if necessary.
3. Check warning lamp and switch. Replace if necessary.
4. Check parts at each connecting portion and, if found deformed or damaged, replace.



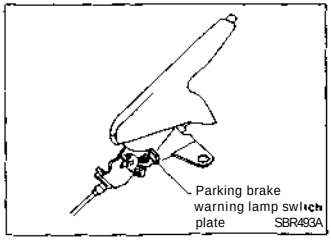
Adjustment

Pay attention to the following points after adjustment.

- There is no drag when control lever is being released.
- Parking brake lever returns to stopper bolt when control lever for rear disc brake is released.



1. Pull control lever up by 4 or 5 notches.
2. Insert a box wrench into opening in control lever and loosen self-lock adjusting nut to slacken cables.
3. Completely push control lever down.
4. Forcefully depress brake pedal about five times (so that caliper is automatically set in position.).
5. Pull lever up by 4 or 5 notches.
6. Turn adjusting nut as shown in figure and adjust lever stroke to specified value.
7. Pull control lever with specified amount of force. Check lever stroke and ensure smooth operation.
   Number of notches : 7 - 9 [196 N (20 kg, 44 lb)]
8. Bend warning lamp switch plate to ensure the following. Warning lamp comes on when lever is lifted "A" notches, and goes out when fully released.
   Number of "A" notches : 1



Purpose

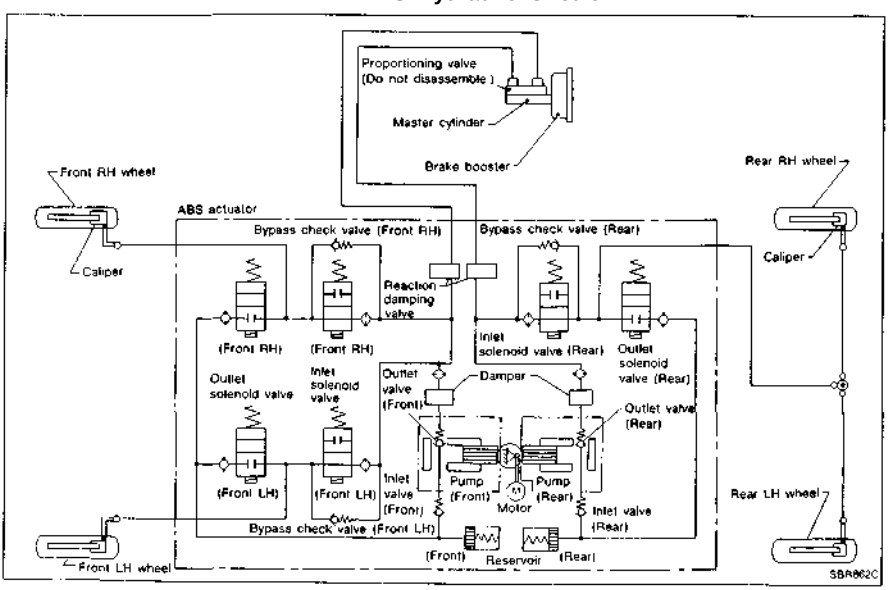
The Anti-Lock Brake System (ABS) consists of electronic and hydraulic components. It allows for control of braking force so that locking of the wheels can be avoided.
The ABS:

1) Improves proper tracking performance through steering wheel operation.
2) Eases obstacle avoidance through steering wheel operation.
3) Improves vehicle stability.

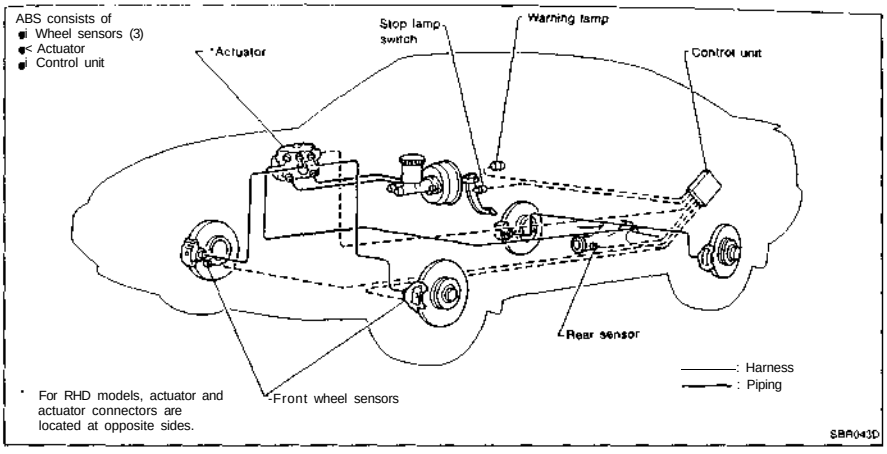
Operation

- The ABS will not operate at speeds below 5 to 10 km/h (3 to 6 MPH) to completely stop the vehicle. (The speeds will vary according to road conditions.)
- The ABS has self-test capabilities. A mechanical noise may be heard as the ABS performs a self-test the first time the vehicle reaches 10 km/h (6 MPH). This is a normal part of the self-test feature. If a malfunction is found during this check, the anti-lock warning lamp will come on.
- During ABS operation, a mechanical noise may be heard. This is a normal condition.

ABS Hydraulic Circuit



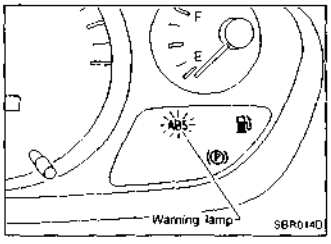
System Components



System Description

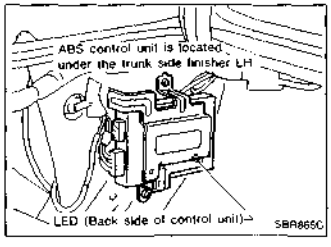
SENSOR

The sensor unit consists of a gear-shaped sensor rotor and a sensor element. The element contains a bar magnet wound with a coil. The sensor is installed on the back side of the brake rotor or the final drive. As the wheel rotates, the sensor generates a sine-wave pattern. The frequency and voltage increase(s) as the rotating speed increases.

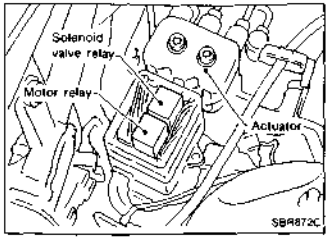


CONTROL UNIT

The control unit computes the wheel rotating speed by the signal current sent from the sensor. Then it supplies a DC current to the actuator solenoid valve. It also controls ON-OFF operation of the solenoid valve relay and motor relay. If any electrical malfunction should be detected in the system, the warning lamp is turned on. In this condition, the ABS will be deactivated, and the vehicle's brake system reverts to normal operation.



System Description (Cont'd)



ACTUATOR

The actuator contains:

- An electric motor and pump
- Two relays
- Six solenoid valves, each inlet and outlet for
  - — LH front
  - — RH front
  - — LH and RH rear

These components control the hydraulic circuit. The ABS control unit directs the actuator to increase, hold or decrease hydraulic pressure to all or individual wheels.

ABS actuator operation

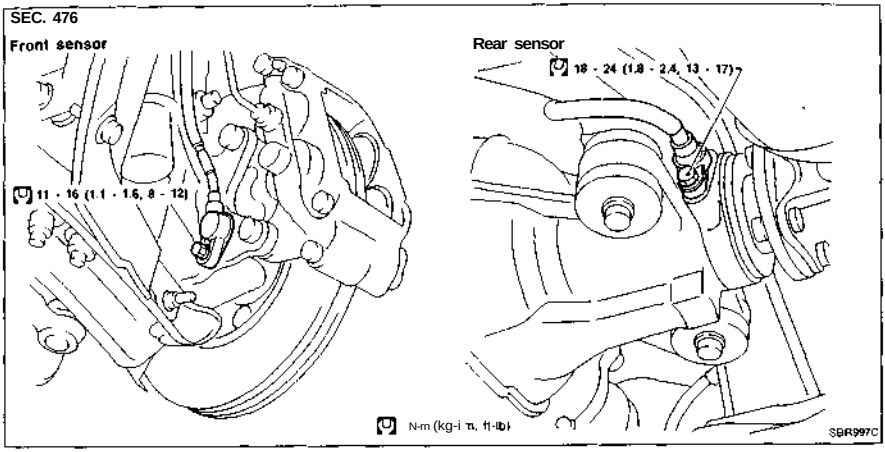
		Inlet solenoid valve	Outlet solenoid valve	
Normal brake operation		OFF (Open)	OFF (Closed)	Master cylinder brake fluid pressure is directly transmitted to caliper via Ihe inlet solenoid valve.
ABS operation	Pressure hold	ON (Closed)	OFF (Closed)	Hydraulic circuit is shut off to hold the caliper brake fluid pressure.
	Pressure decrease	ON (Closed)	ON (Open)	Caliper brake **fluid** is sent to reservoir via the outlet solenoid vafve. Then it is pushed up to the master cylinder by pump.
	Pressure increase	OFF (Open)	OFF (Closed)	Waster cylinder brake fluid pressure is transmitted to caliper.

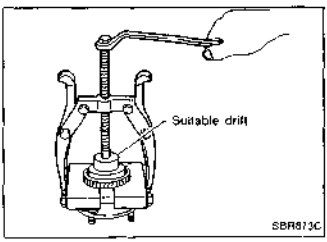
Removal and Installation

CAUTION:

Be careful not to damage sensor edge and sensor rotor teeth. When removing the front wheel hub or final drive assemblies, first remove the ABS wheel sensor from the assembly. Failure to do so may result in damage to the sensor wires making the sensor inoperative.

WHEEL SENSORS

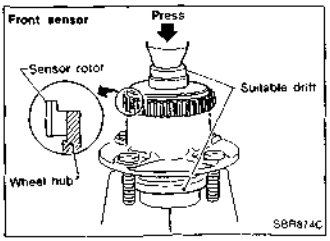




SENSOR ROTOR

Removal

1. Remove the front wheel hub or final drive companion flange. Refer to FA and PD sections.
2. Remove the sensor rotor using suitable puller, drift and bearing replacer.

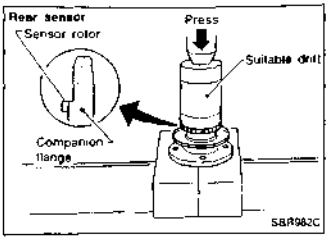


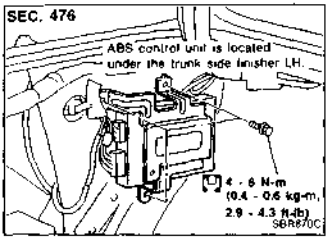
Installation

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as show in figure.

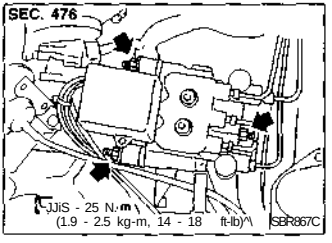
Removal and Installation (Cont'd)





CONTROL UNIT

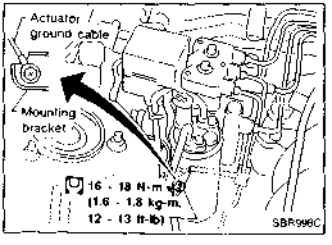
Location: Under trunk side finisher LH.



ACTUATOR

Removal

1. Disconnect battery cable.
2. Drain brake fluid. Refer to "Changing Brake Fluid" (BR-5).
3. Apply different colored paint to each pipe connector and actuator to prevent incorrect connection.
4. Disconnect connector, brake pipes and remove fixing nuts and actuator ground cable.



Installation

CAUTION:

After installation, refill brake fluid. Then bleed air. Refer to "Bleeding Brake System" (BR-S).

1. Tighten actuator ground cable.

Place ground cable at a notch of mounting bracket.

2. Connect brake pipes temporarily.
3. Tighten fixing nuts.
4. Tighten brake pipes.
5. Fix actuator harness clip on the mounting bracket.
6. Connect connector and battery cable.

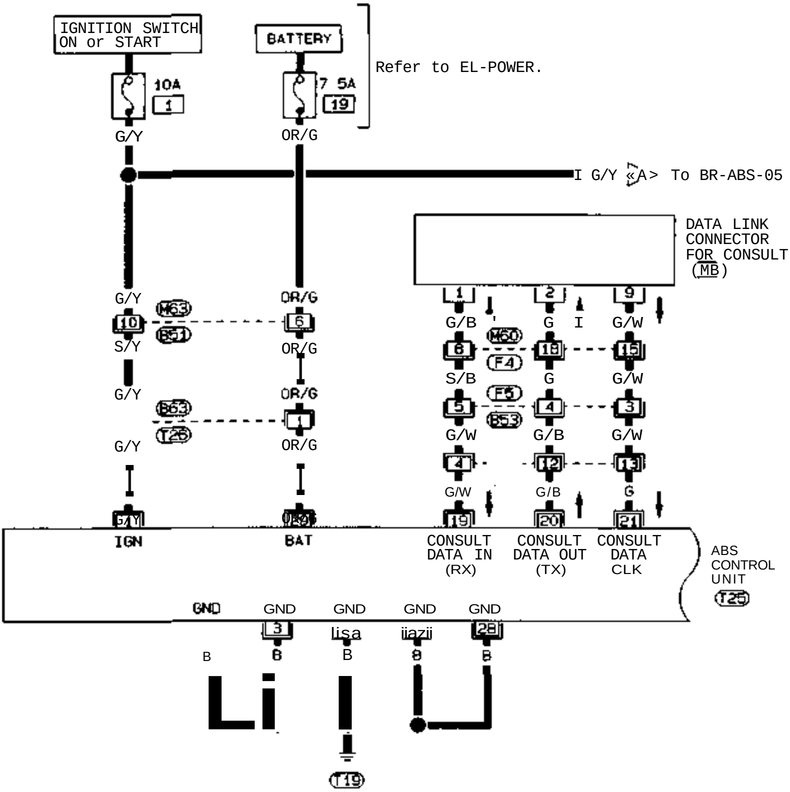
ACTUATOR RELAYS

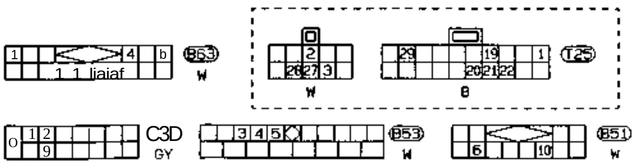
1. Disconnect battery cable.
2. Remove actuator relay cover.
3. Pull out relays.

Wiring Diagram — ABS —

LHD MODELS

BR-ABS-01





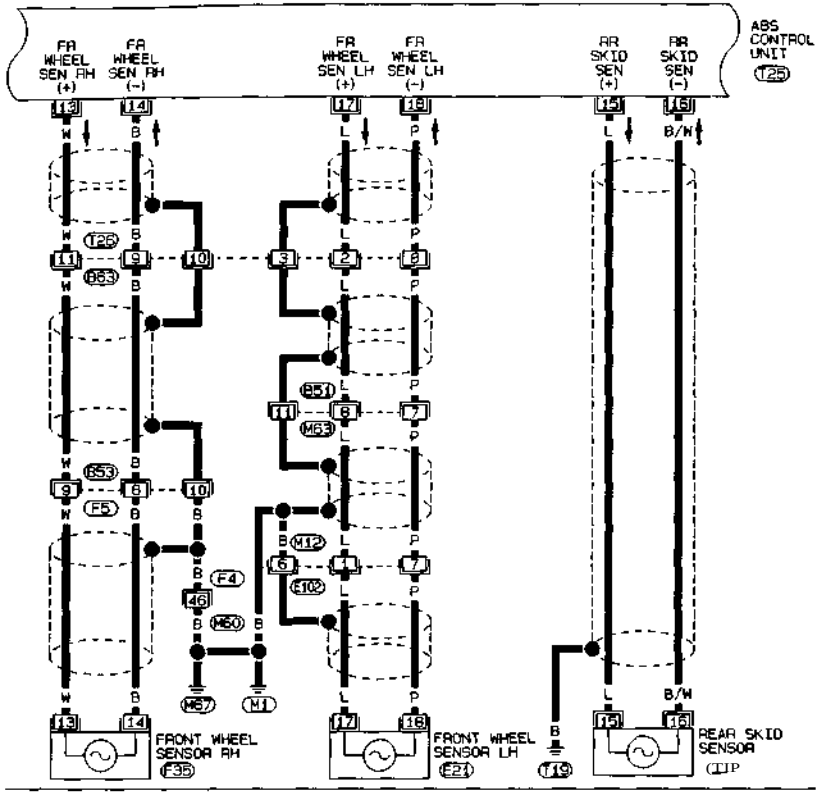
Refer to last page (Foldout page).

(S6Q) (ET)

SBA010

Wiring Diagram — ABS — (Cont'd)

BR-ABS-02

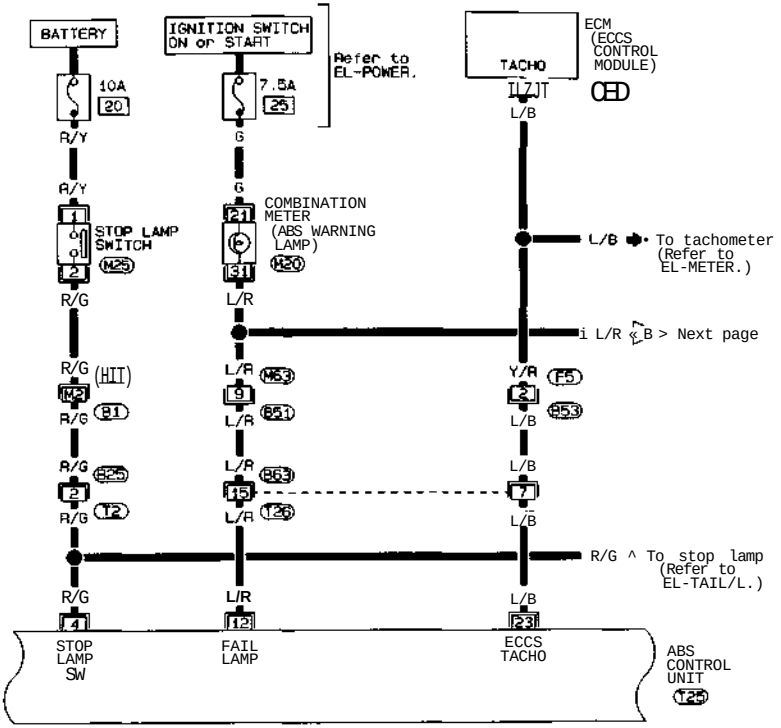


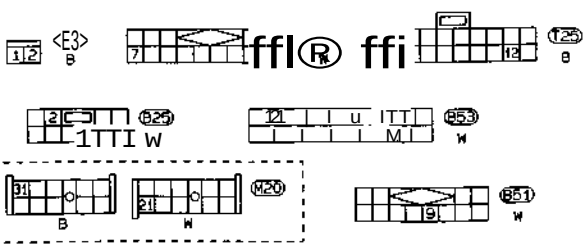
Refer to last page (Foldout page).

SBR003D

Wiring Diagram — ABS — (Cont'd)

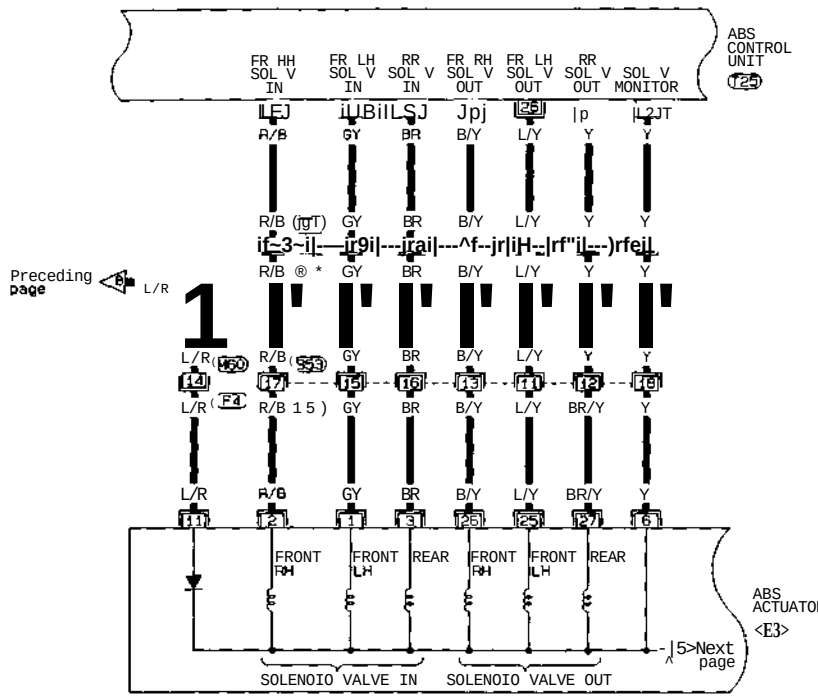
BR-ABS-03

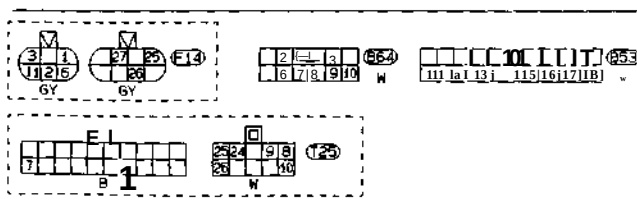




Wiring Diagram — ABS — (Cont'd)

BR-ABS-04





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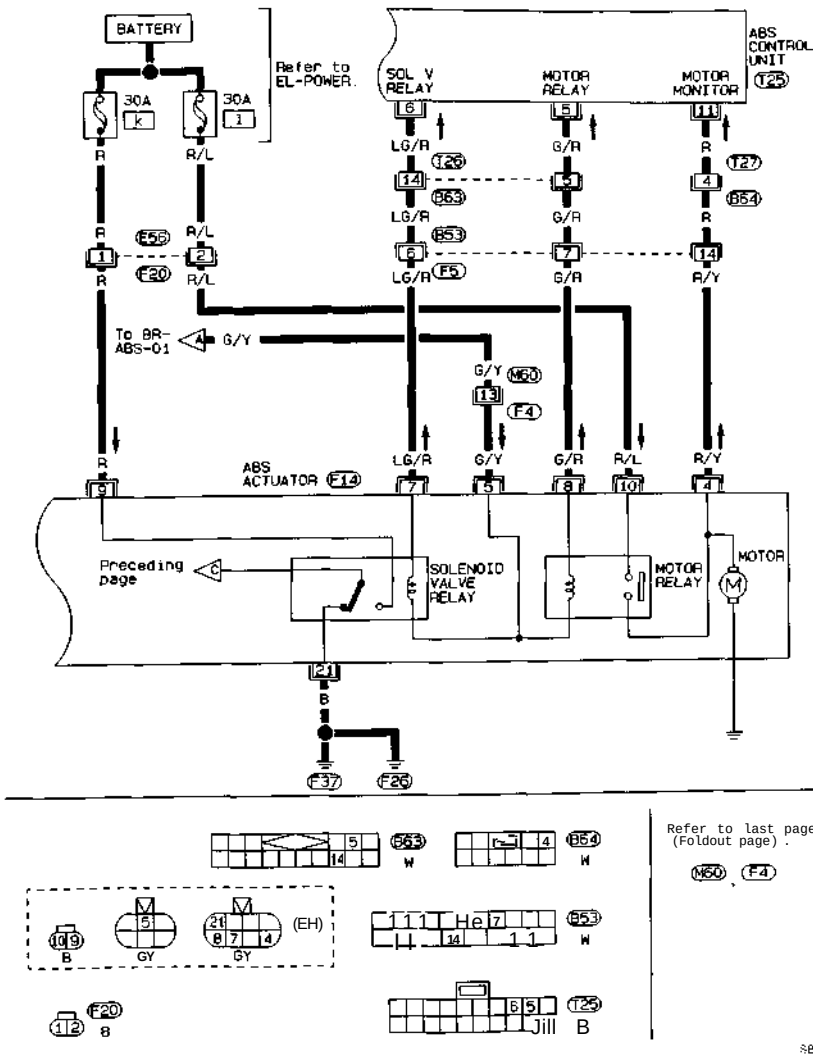
(ESS), CED

SBR004D

Wiring Diagram — ABS — (Cont'd)

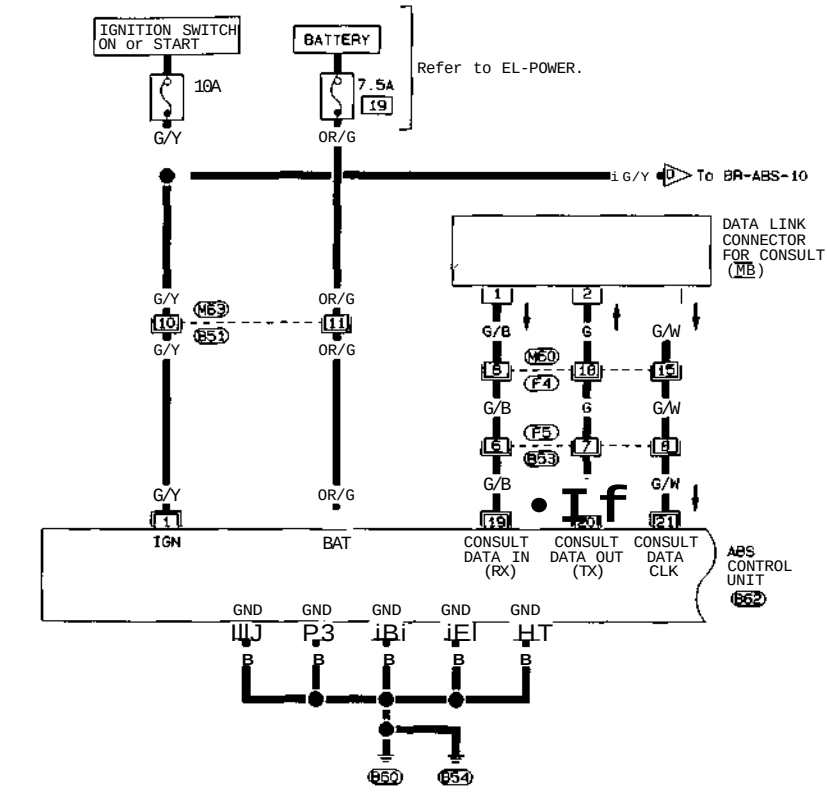
BR-ABS-05

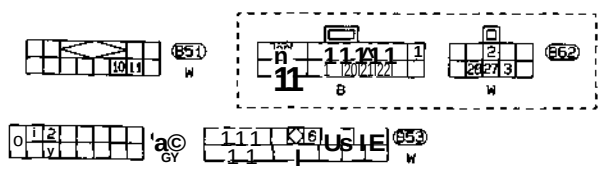


Wiring Diagram — ABS — (Cont'd)

RHD MODELS

BR-ABS-0B





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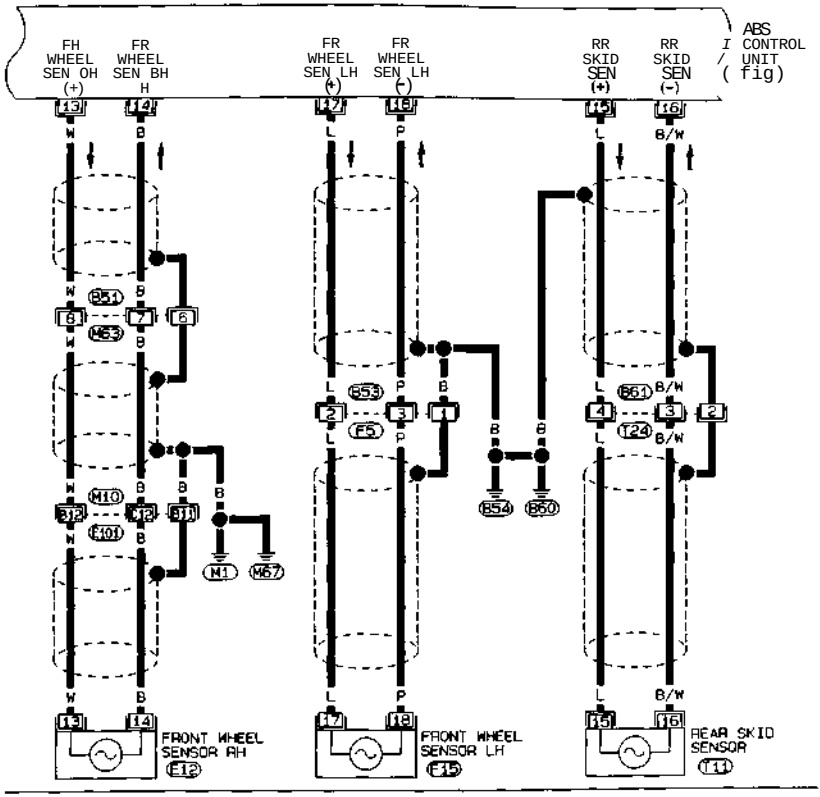
M60, F4

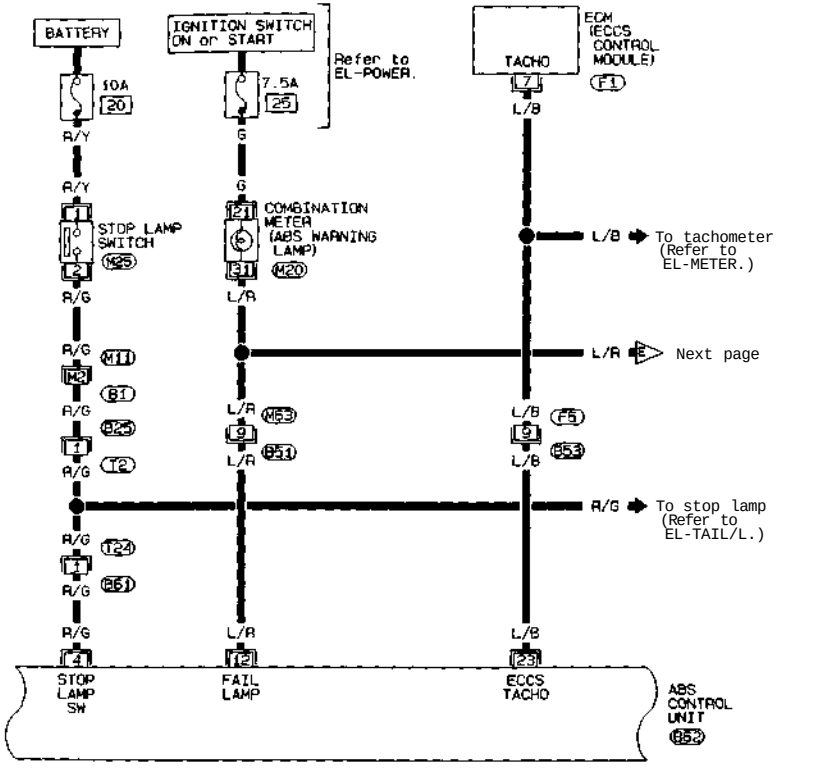
SBR006D

BR-ABS-07


FH WHEEL SEN OH (+)
FR WHEEL SEN BH H
FR WHEEL SEN LH (+)
FR WHEEL SEN LH (-)
RR SKID SEN (+)
RR SKID SEN (-)
ABS CONTROL UNIT (fig)
FRONT WHEEL SENSOR RH
FRONT WHEEL SENSOR LH
REAR SKID SENSOR
Refer to last page (Foldout page).
SBR007D

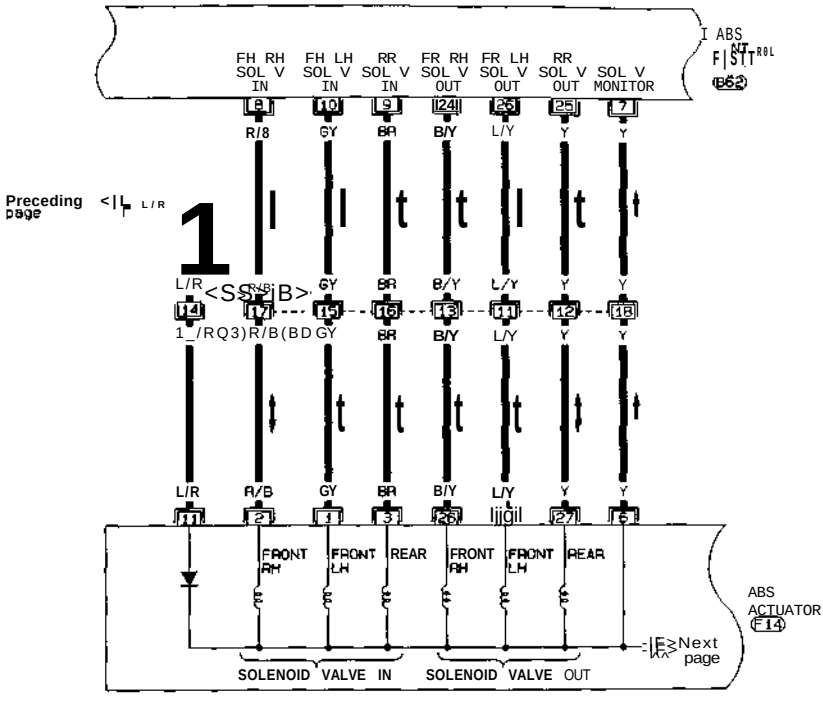
Wiring Diagram — ABS — (Cont'd)

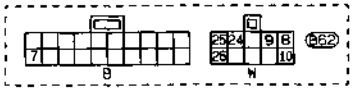
BR-ABS-08

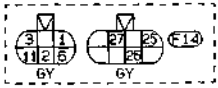


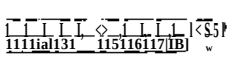
Wiring Diagram — ABS — (Cont'd)

BR-ABS-09









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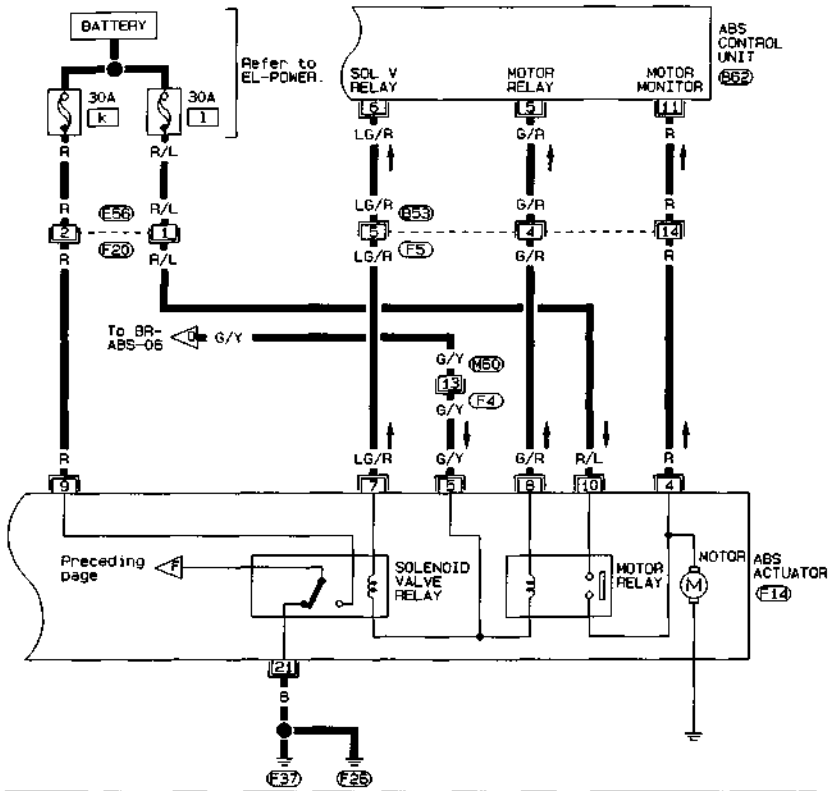
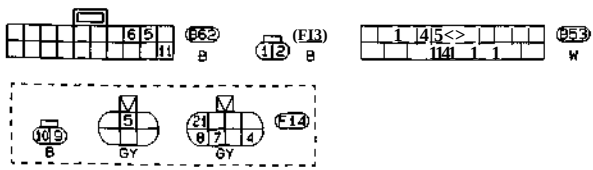
(M60) (F4)

BR

SBR009D

BR-ABS-10





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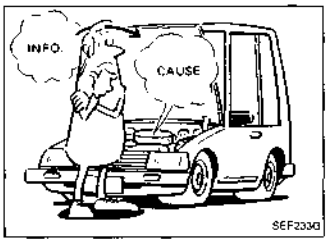
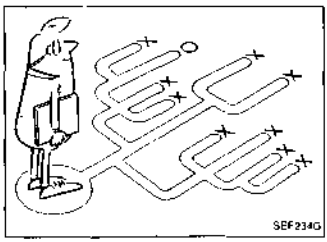
M60, F4

SBR010D

Contents



SEF233G


SEF234G

How to Perform Trouble Diagnoses for Quick and Accurate Repair

INTRODUCTION

The ABS system has an electronic control unit to control major functions. The control unit accepts input signals from sensors and instantly drives actuators. It is essential that both kinds of signals are proper and stable. It is also important to check for conventional problems: such as air leaks in the booster or lines, lack of brake fluid, or other problems with the brake system.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspicious circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems, so a road test should be performed.

Before undertaking actual checks, take just a few minutes to talk with a customer who approaches with a ABS complaint. The customer is a very good source of information on such problems; especially intermittent ones. Through the talks with the customer, find out what symptoms are present and under what conditions they occur.

Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on an ABS controlled vehicle.

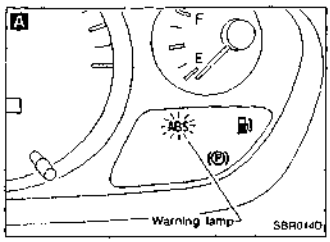
Self-diagnosis

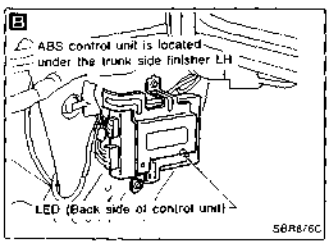
FUNCTION

- When a problem occurs in the ABS, the warning lamp on the instrument panel comes on
- A maximum of three malfunctions are stored in the memory of the ABS control unit.

Erase the self-diagnosis results stored in the control unit after malfunctions are repaired (See next page).

- The self-diagnosis results are identified by Consult or LED on the control unit.





SELF-DIAGNOSIS PROCEDURE

Start engine.
Drive vehicle over 15 km/h (9 MPH) for at least one minute.

↓

Stop vehicle with engine running.
Make sure that the ABS warning lamp activates.

↓

B

The LED on the ABS control unit flashes to indicate the malfunction code No.

↓

Verity the location of the malfunction with the malfunction code chart.
Then make necessary repairs following (he diagnoslic procedures

↓

After the malfunctions are repaired, erase the self-diagnosfic results stored in the control unit.
Disconnect connectors for ABS control unit or the battery negative terminal for at least one minute.

IX-

Check warning lamp for deactivation after driving vehicle over 15 km/h (9 MPH) for at least *one* minute

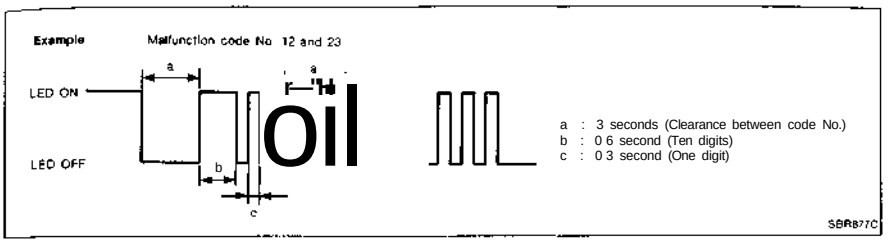
↓

Test the ABS in a safe area to verify that it functions properly

Self-diagnosis (Cont'd)

HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes)

Determine the code No. by counting the number of times the LED flashes on and off.
» The malfunction code chart is given on the next page.



HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)

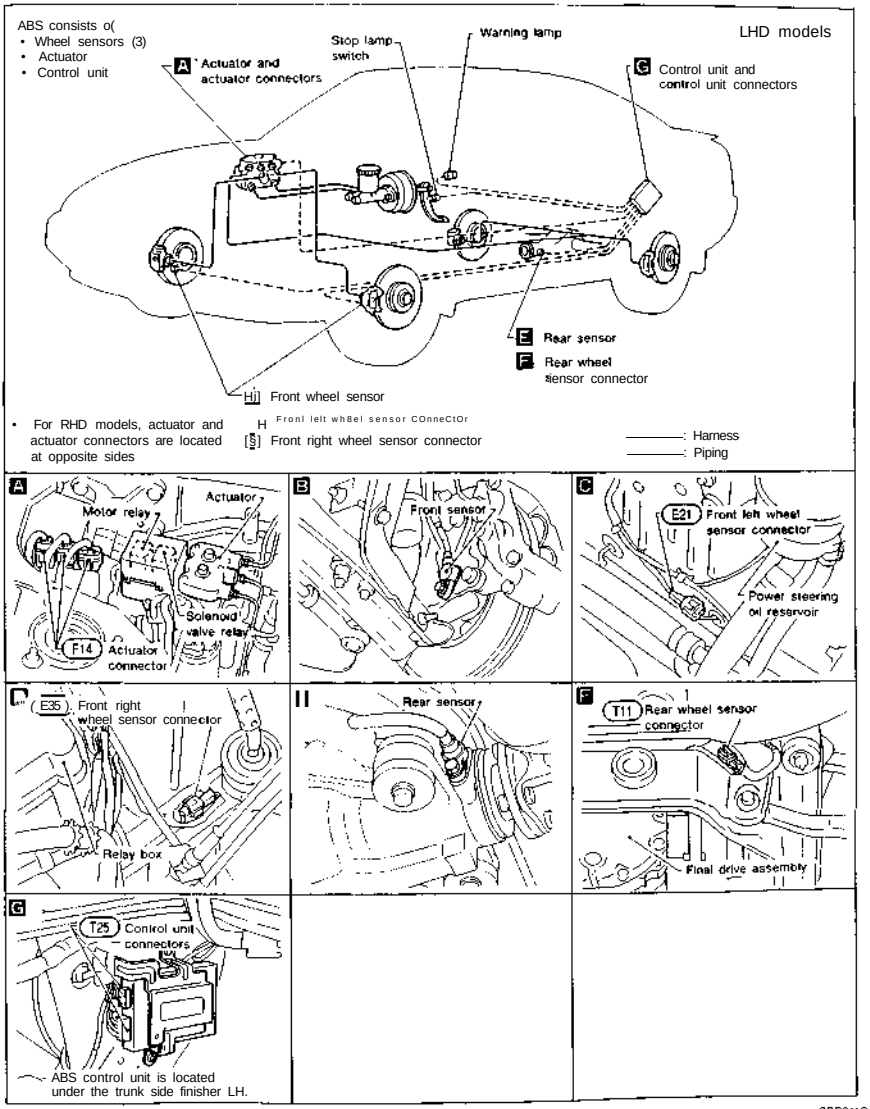
- Disconnect ABS control unit connectors or battery negative terminal for at least one minute.

Self-diagnosis (Cont'd)

MALFUNCTION CODE/SYMPTOM CHART

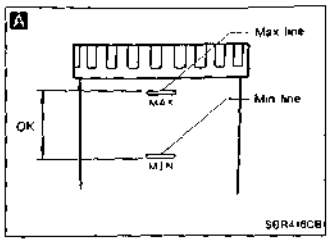
Code No (No of LED (lashes)	Malfunctioning part and circuit	Diagnostic procedure
01	Front right sensor (open-circuil)	4
02	Front left sensor (open-circuit)	4
03	Rear sensor (open-circuit|	4
05	Front right sensor (short-circuit)	4
06	Front left sensor (shori-circtiit)	4
07	Rear sensor (short-circuit)	4
11	Actuator front right inlet solenoid valve (open-circuit)	3
12	Actuator front left inlet solenoid valve (open-circuit)	3
13	Actuator rear inlet solenoid valve (open-circuit)	3
15	Actuator front right outlet solenoid valve (open-circuit)	3
16	Actuator front left outlet solenoid valve (open-circuit)	3
17	Actuator rear outlet solenoid valve (open-circuit)	3
21	Actuator front right inlet solenoid valve (short-circuit)	3
22	Actuator front left inlet solenoid valve {short-circuit)	3
23	Actuator rear inlet solenoid valve (short-circuit)	3
25	Actuator front right outlet solenoid valve (short-circuit)	3
26	Actuator front left outlet solenoid valve (short-circuit)	3
27	Actuator rear outlet solenoid valve (short-circuit)	3
41	Solenoid valve relay circuit (unable to turn off)	6
42	Solenoid valve relay circuit (unable to turn on)	6
43	Actuator motor or motor relay (unable to turn off)	5
44	Actuator motor or motor relay (unable to turn on)	5
47	Power supply (High voltage)	7
48	Power supply (Low voltage)	7
45, 46. 77 LED deactivation *or* continuous activation	Control unit Ground circuit	2
Warning lamp does not come on when ignition switch is turned on.	Fuse, warning lamp bulb or warning lamp circuit Control unit power supply circuit	1
Pedal vibration and noise	—	9
Long stopping distance	—	10
Unexpected pedal action	—	11
ABS does not work	—	12
ABS works frequently.	—	13

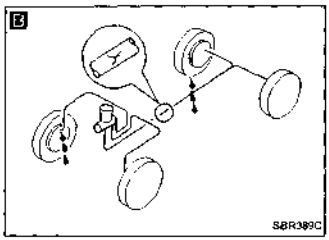
Component Parts and Harness Connector Location

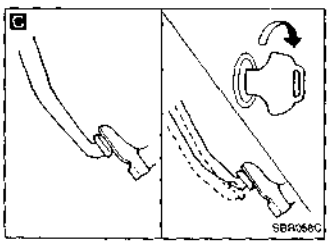


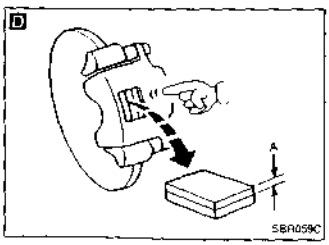
SBR011D

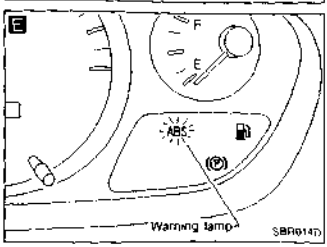
Preliminary Check











A

Check brake fluid level in reservoir tank

Low fluid level may indicate brake pad wear or leakage from brake line

B

Check brake line for leakage. — NG → Repair

OK

C

Check brake booster for operation and air tightness Refer to (BR-10). — NG → Replace.

OK

D

Check brake pads and rotor. Refer to (BR-12, 16) — NG → Replace.

OK

0

Check brake fluid level in reservoir tank again — NG → Fill up brake fluid.

OK

m

Check warning lamp activation. When ignition switch is turned on, warning lamp turns on. — NG → Check fuse, warning lamp bulb and warning lamp circuit

OK

Check warning lamp for deactivation after engine is started- — NG → Go to Self-diagnosis (BR-40).

OK

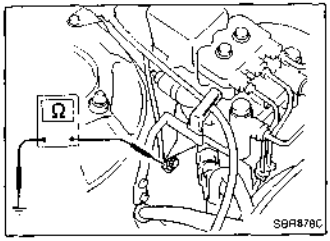
Drive vehicle at speeds over 15 km/h (9 MPH) for at least one minute-

Ensure warning lamp remains ofl while driving. — NG → Go to Self-diagnosis (BR-40).

OK

END

J

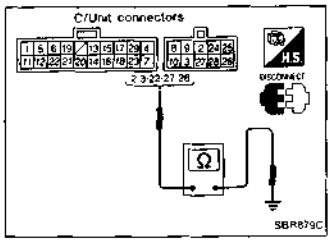


Ground Circuit Check

ACTUATOR MOTOR GROUND

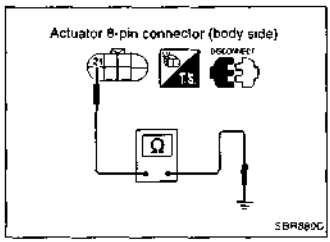
Actuator motor ground is secured with actuator mounting bracket bolt.

- Check resistance between actuator motor ground terminal and body ground.
  Resistance: approximately OQ



CONTROL UNIT GROUND

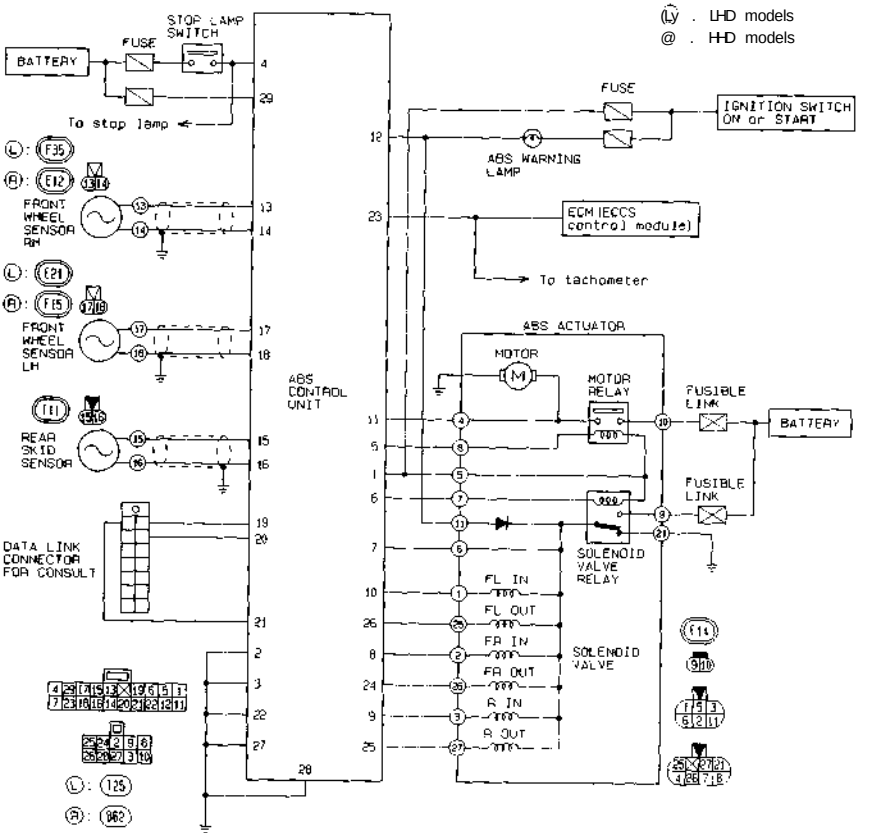
- Check resistance between control unit connector terminals and ground.
  Resistance: approximately OQ



ACTUATOR GROUND

- Check resistance between actuator harness 8-pin connector (body side) terminal @ and ground.
  Resistance: approximately OQ

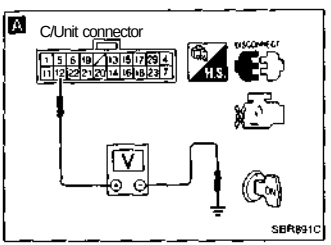
Circuit Diagram for Quick Pinpoint Check

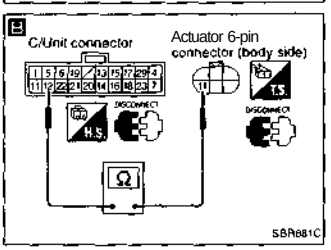


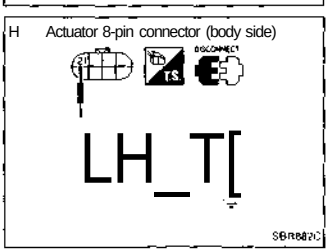
SBR999C

Diagnostic Procedure 1 (Not self-diagnostic item)

Warning lamp does not work when ignition switch is turned ON.







WARNING LAMP CIRCUIT CHECK

Check 7.5A fuse [25] for warning lamp. For fuse layout, refer to POWER SUPPLY ROUTING in EL section.

NG → Replace fuse

OK ↓

A

- Install 7.5A fuse.
- Disconnect connectors from control unit and actuator.
- Check voltage between control unit connector terminal @ and ground after turning ignition switch "ON".

Battery voltage should exist after turning ignition switch "ON".

NG → Check warning lamp bulb

NG → Replace bulb.

OK → Repair harness and connectors between battery and control unit connector terminal @ (including combination meter)

OK ↓

B

- Turn ignition switch "OFF" Disconnect actuator 6-pin connector.
- Check continuity between control unit connector terminal @ and actuator 6-pin connector (body side} terminal

Continuity should exist.

NG → Repair harness and connectors between warning lamp (combination meter) and actuator 6-pin connector (body side) terminal ©.

OK ↓

H

- Disconnect actuator 8-pin connector.
- Check continuity between actuator harness 8-pin connector (body side) terminal |f) and body ground

Continuity should exist.

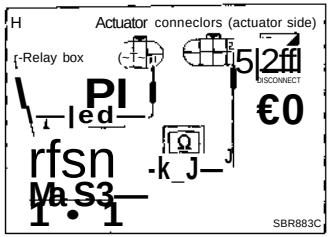
NG → Repair harness and connectors.

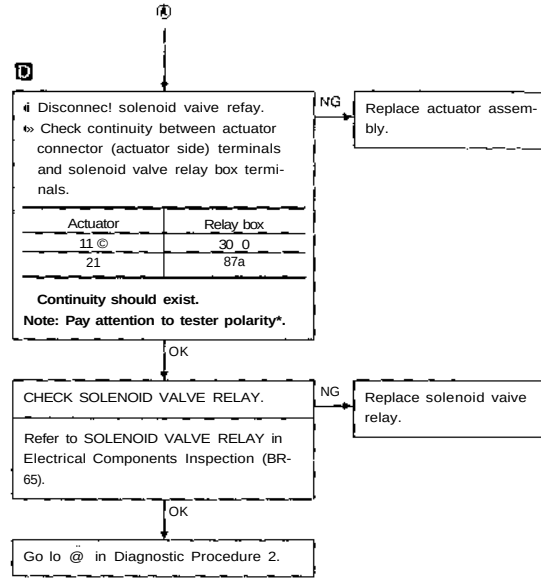
OK ↓

Ⓐ

(Go to next page)

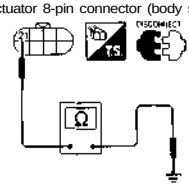
Diagnostic Procedure 1 (Not self-diagnostic item) (Cont'd)





*: **Specifications may vary depending on the type of tester. Before performing this inspection, refer to the instruction manual of the tester.**

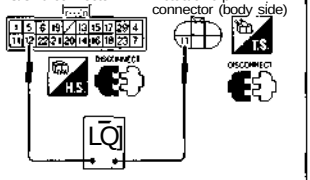
0 Actuator 8-pin connector (body side)



SBR882C

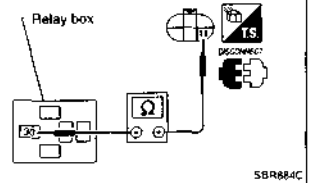
C/Unit connector

Actuator 6-pin connector (body side)



SBR881C

H Actuator 6-pin connector (actuator side)



SBR884C

Diagnostic Procedure 2

CONTROL UNIT OR GROUND CIRCUIT
(Malfunction code No. 45, 46, 77, LED deactivation or continuous activation)

- Disconnect connectors from control unit and actuator Check terminals for damage or connection Then reconnect connectors.
- Carry out seM-diagnosis again

Does warning lamp activate again?

No → Inspection end

Yes ↓

SOLENOID VALVE RELAY CHECK

Refer to SOLENOID VALVE RELAY in Electrical Components Inspection (BR-65).

NG → Replace solenoid valve relay

OK ↓

EI

SOLENOID VALVE RELAY GROUND CIRCUIT

- Disconnect actuator 8-pin connector.
- Check continuity between actuator 8-pin connector (body side) terminal © and body ground.

Continuity should exist.

NG → Repair harness and connectors.

OK ↓

19

- Disconnect control unit connectors and actuator 6-pin connector.
- Check continuity between control unit connector ierminal © and actuator 6-pin connector (body side) terminal (11).

Continuity should exist.

NG → Repair harness and connectors.

OK ↓

H

- Check continuity between actuator 6-pin connector (actuator side) terminal © and solenoid valve relay box terminal $).

Actuator	Relay box	Continuity
11 ©	30 O	Yes
11 e	30 ®	No

Note: Pay attention to tester polarity*.

NG → Replace actuator assembly.

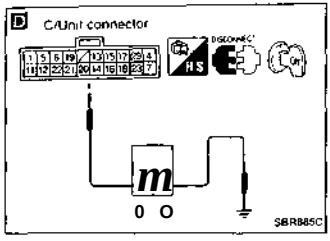
OK ↓

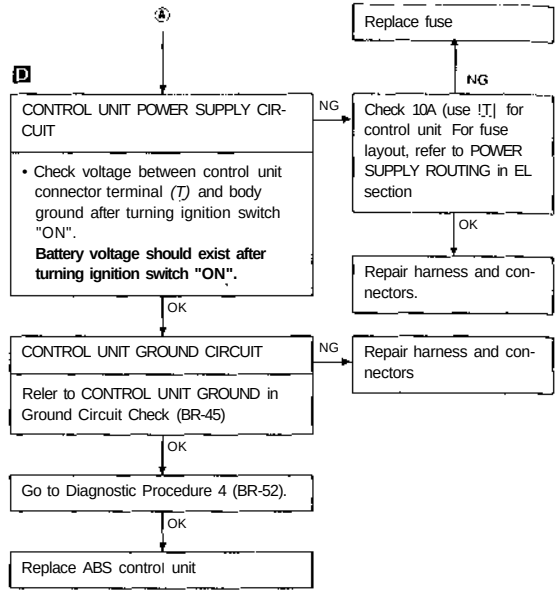
Ⓐ

(Go to next page.)

*: **Specifications may vary depending on the type of tester. Before performing this inspection, refer to the instruction manual of the tester.**

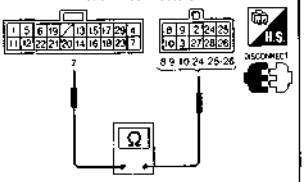
Diagnostic Procedure 2 (Cont'd)



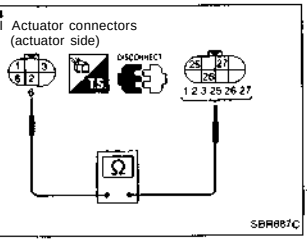


A

C/Unii connectors



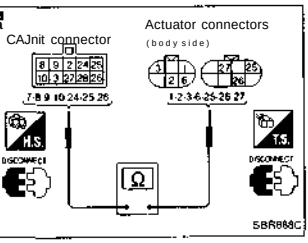
Actuator connectors (actuator side)



C

CAJnit connector

Actuator connectors (body side)



Diagnostic Procedure 3

ACTUATOR SOLENOID VALVE
(Malfunction code No. 11 - 13, 15 - 17, 21 - 23, 25 - 27)

- Disconnect connectors from control unit and actuator. Check terminals (or damage or loose connection Then reconnect connectors
- Carry out self-diagnosis again
  Does warning lamp activate again?

No → Inspection end

Yes

E

ACTUATOR SOLENOID VALVE CHECK

OK → Replace control unit

- Disconnect control unit connectors.
- Check resistance between control unit connector terminals.

Code No. (LED flashes]	Terrninals
11. 21	(7) - $<
12. 22	(?) - lol
13, 23	(7) - Ⓡ
15. 25	Ⓡ - Ⓡ
16, 26	Ⓡ - Ⓡ
17, 27	Ⓡ - Ⓒ

Resistance: 3.7 - 8.0Q

NG

B

- Disconnect actuator connectors.
- Check resistance between actuator connector (actuator side} terminals.

NG → Replace actuator

Code No (LED flashes)	Terrninals
11. 21	Ⓡ - S
12, 22	(6) - CO
13. 23	Ⓡ - Ⓡ
15. 25	'6) - Ⓡ
16. 26	Ⓒ - Ⓡ
17. 27	Ⓡ - @

Resistance: 3.7 - 8.0Q

IOK

H

- Check continuity between control unit connector terminals and actuator connector (body side) terminals

NG → Repair harness and connector

Code No. (LED flashes)	Control unit	Actuator
11, 21	Ⓡ	
12. 22	Ⓡ	H<
13. 23	VS)	>2>
15, 25	Ⓡ	
16. 26	Ⓡ	
17. 27	Ⓡ	
42	Ⓡ	

Continuity should exist.

OK

(Go to next page)

Diagnostic Procedure 3 (Cont'd)

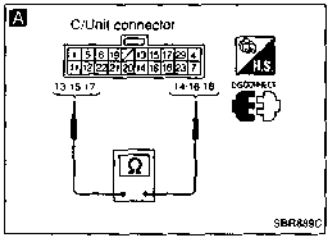
Ⓐ

* Carry out self-diagnosis again,
Does the malfunction code No. indicate actuator solenoid valve?

Yes → Go to H in Diagnostic Procedure 2

No

Go to applicable diagnostic procedure for malfunction code No.



Diagnostic Procedure 4

WHEEL SENSOR OR ROTOR
(Malfunction code No. 01 - 03, 05 - 07)

- Disconnect connectors from control unit and wheel sensor of malfunction code No. Check terminals for damage or loose connection. Then reconnect connectors.
- Carry out self-diagnosis again.
  Does warning lamp activate again?

No → Inspection end

Yes

EI

WHEEL SENSOR ELECTRICAL CHECK

OK → *~® (See next page)

- Disconnect control uni! connector.
- Check resistance between control unit connector terminals.
  Code No. 01 or 05 (Front RH wheel)
  Terminals @ and @
  Code No. 02 or 06 (Front LH wheel)
  Terminals © and @
  Code No. 03 or 07 (Rear wheel)
  Terminals ® and @
  Resistance: 0.6 - 3.3 *kii*

Note: If the result is OK, check it again while moving sensor harness.

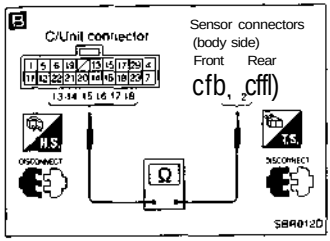
ING

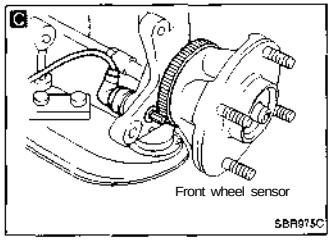
Ⓑ

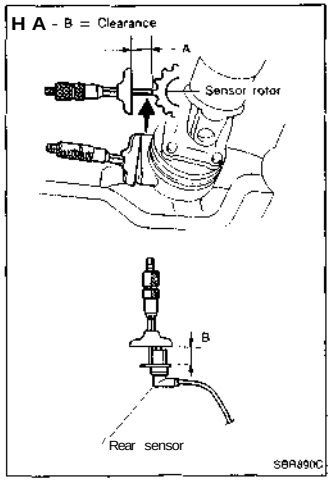
(Go to next page.)

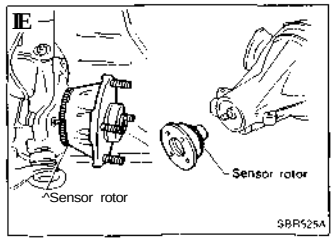
Note: Wheel position should be distinguished by code No. (LED flashes).

Diagnostic Procedure 4 (Cont'd)









(B)

m
- Disconnect wheel sensor connector
- Check continuity between control unit connector terminals and wheel sensor connector (body side) terminals

Code No (LED flashes.)	Control unit	Wheel sensor
01, 05 (Front RH)	@ ®	(1) (2)
02, 06 (Front LH)	⑰ ⑫	⑪ ®
03,0? (Rear)	⑮ ®	® ⑩

Continuity should exist.

OK → Note: CHECK WHEEL SENSOR
Refer to WHEEL SENSOR in Electrical Components Inspection (BR-65)

NG → Note
Repair harness and connectors between control unit connector and wheel sensor connector.

(A)

H Note
WHEEL SENSOR MECHANICAL CHECK

Check (or any foreign materials and clearance between sensor and rotor.
Clearance:
Front
Make sure the sensor is installed of minimum clearance.
Rear
0.31 - 0.82 mm
(0.0122 - 0.0323 in)

NG → Note: Clean sensor fixing portion, reinstall or replace sensor.

OK

B Note
Check sensor rotor for teeth damage.

NG → Note: Replace sensor rotor

OK

Carry out self-diagnosis again.
Does the malfunction code No. (LED flashes) indicate wheel sensor?

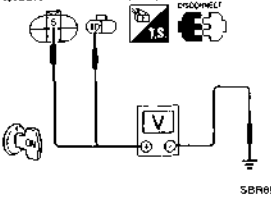
Yes → Go to **H** in Diagnostic Procedure 2.

No → Go to applicable diagnostic procedure for malfunction code No. (LED flashes).

Note: Wheel position should be distinguished by code No. (LED flashes).

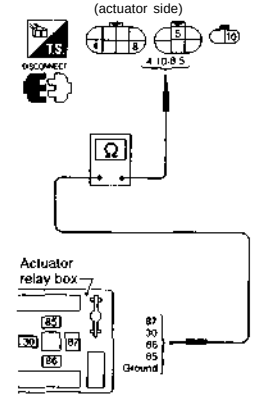
BR

A Actuator connectors (body side)

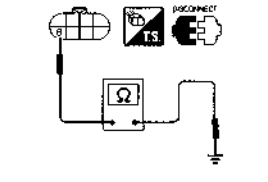


m

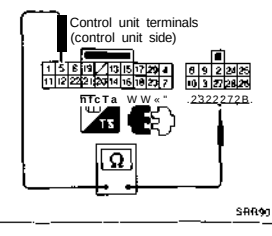
Actuator connectors (actuator side)



C Actuator connector (body side)



D Control unit terminals (control unit side)



Diagnostic Procedure 5

MOTOR RELAY OR MOTOR

(Malfunction code No. 43, 44)

MOTOR POWER SUPPLY CIRCUIT — NG → B; (Skip page.)

- Check 30A fusible link and 10A fuse for actuator. For fusible link and fuse layout, refer to POWER SUPPLY ROUTING in EL section.

OK ↓

- Disconnect connectors from control unit and actuator. Check terminals for damage or loose connection. Then reconnect connectors.
- Carry out self-diagnosis again.
  Does warning light activate again?

No → Inspection end

Yes ↓

A

- Disconnect actuator connectors
- Check voltage between connector (body side) terminals and ground

Terminals	Ignition switch
® - ground	ON position
(10) - ground	–

Battery voltage should exist.

NG → Repair harness and connectors between battery and actuator connector (body side) terminals.

OK ↓

B

MOTOR RELAY CIRCUIT

- Remove motor relay.
- Disconnect actuator connectors.
- Check continuity between actuator connector (actuator side) terminals and relay connector terminals or body ground.

Actuator connector	Relay connector	Conlinuity
⑦	©	Yes
⑨	®	Yes
⑧	4ft	Yes
⑤	4s)	Yes
④	Ground	No

NG → Replace actuator assembly

OK ↓

C

- Check continuity between actuator connector (body side) terminal ⑤ and ground
  Continuity should not exist.

OK → **(A)** (Go to next page)

NG ↓

D

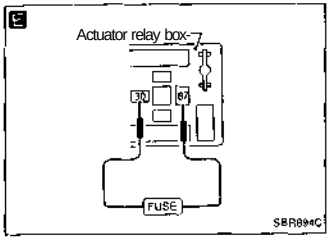
- Disconnect control unit connectors.
- Check continuity between control unit terminals (control unit side) **(5)** and **(2), (3),** @, ii), @.
  Continuity should not exist.

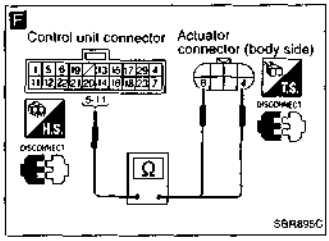
OK → Repair harness and connectors.

NG ↓

Replace control unit.

Diagnostic Procedure 5 (Cont'd)





Ⓐ

E

MOTOR CHECK

- Connect actuator connectors.
- Connect suitable wire between relay connector terminals © and ®.
  Motor should operate.
  Do not connect wire for more than 5 seconds.

NG → Replace actuator assembly. → OK → Check actuator motor ground (Refer to BR-45). → NG → Repair harness and terminals.

OK ↓

MOTOR RELAY CHECK

Refer to MOTOR RELAY in Electrical Components Inspection (BR-65).

NG → Replace motor relay

OK ↓

F

CIRCUIT CHECK

NG → Repair harness and connectors.

1. Disconnect control unit connector.
2. Check continuity between control unit connector terminals and actuator connector (body side) terminals.

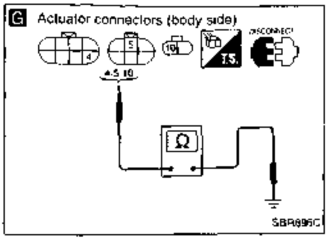
Control unit	Actuator
®	®
©	®

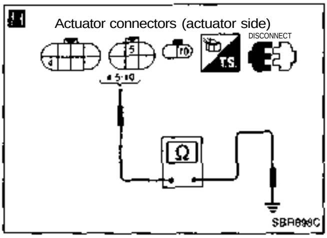
Continuity should exist.

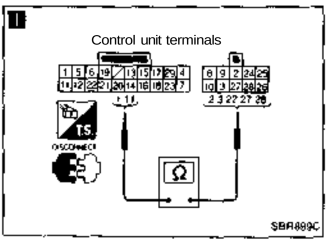
OK ↓

Go to **[j]** in Diagnostic Procedure 2.

Diagnostic Procedure 5 (Cont'd)







B

- Replace fusible link or fuse
  is it blown out when it is replaced or **ignition switch is turned "ON"?**

No → Inspection end

Yes ↓

G

MOTOR POWER SUPPLY CIRCUIT

- Disconnect connectors from actuator and control unit.
- Check continuity between actuator connector (body side) terminals and ground.

Fuse/Fusible link	Terminals
Fusible link [T]	(3) - ground ® - ground
Fuse[T]	(5) - ground

Continuity should not exist.

NG → Repair harness and connector

OK ↓

H

- Remove motor ground.
- Check continuity between actuator connector (actuator side) terminals and ground.

Fuse/Fusible link	Terminals
Fusible link [T]	(4) - ground (10) - ground
Fuse[T]	(5) - ground

Continuity should not exist.

NG → Replace actuator assembly.

OK ↓

I

- Check continuity between control unit terminals.

Fuse/Fusible link	Terminals
Fusible link [T]	[illegible]
Fuse[T]	[illegible]

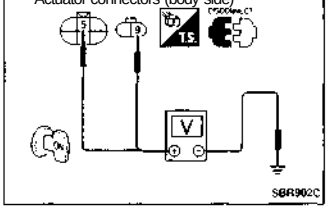
Continuity should not exist.

NG → Replace control unit.

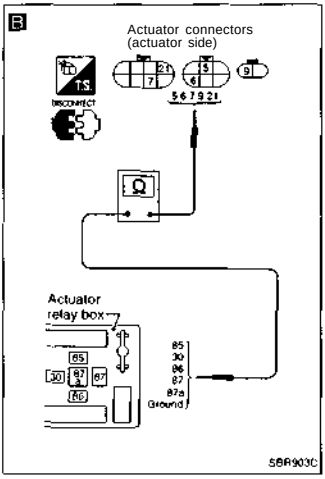
OK ↓

Replace actuator assembly.

A Actuator connectors (body side)



B Actuator connectors (actuator side)



Diagnostic Procedure 6

SOLENOID VALVE RELAY
(Malfunction code No. 41, 42)

SOLENOID VALVE POWER SUPPLY CHECK

- Check 30A fusible link [j<] and 10A fuse for actuator. For fusible link and fuse layout, refer to POWER SUPPLY ROUTING in EL section.

NG → Ⓑ (See next page)

OK ↓

- Disconnect connectors from control unit and actuator. Check terminals for damage or loose connection. Then reconnect connectors.
- Carry out self-diagnosis again.

Does warning lamp aclivate again?

No → Inspection end

Yes ↓

A

SOLENOID VALVE POWER SUPPLY CHECK

NG → Repair harness and connector.

- Disconnect connectors from actuator.
- Check voltage between actuator 2-pin connector (body side) terminals and ground.

Terminals	Ignition switch
® - ground	ON position
(9) - ground	—

Battery voltage should exist.

OK ↓

SOLENOID VALVE RELAY CHECK

NG → Replace solenoid valve relay.

Refer to SOLENOID VALVE RELAY in Electrical Components Inspection (BR-65).

OK ↓

B

SOLENOID VALVE RELAY CIRCUIT CHECK

NG → Replace actuator.

Check continuity between relay terminals and actuator connector (actuator side) terminals

Relay terminals	Connector terminals	Continuity
®	(5)	Yes
©	(S)	Yes
87a	(R)	Yes
®	(2)	Yes
®	(6)	Yes
Ground	(T)	No

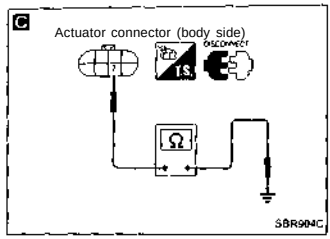
OK ↓

Ⓐ

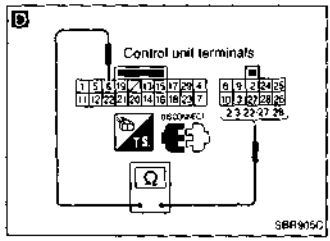
(Go to next page)

Diagnostic Procedure 6 (Cont'd)

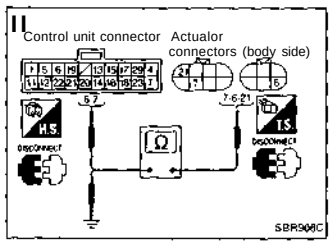
C



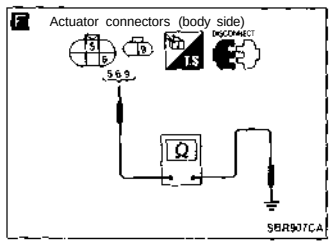
D



E



F



(A)

m Check continuity between actuator connector (body side) terminal 7 and ground.
Continuity should not exist.

OK → (E) (See below.)

NG

D

• Disconnect control unit connectors.
• Check continuity between confrol unil terminals (control unit side) (6) and (2), C3). @, ©, @.
Continuity should not exist.

OK → Repair harness ;and connectors.

NG

Replace control unit.

(E)

C

CIRCUIT CHECK

NG → Repair harness and connectors

• Disconnect control unit connector
• Check continuity between control unit connector terminals and actuator connector (body side) terminals.

Control unit	Actuator
©	(7)
®	(8)
Ground	(9)

Continuity should exist.

OK

Go to H in Diagnostic Procedure 2.

(I)

• Replace fusible link or fuse.
Is it blown out when it is replaced or ignition switch is turned "ON"?

No → Inspection and

Yes

F

ACTUATOR POWER SUPPLY CIRCUIT

NG → Repair harness ;and connector.

- Disconnect connectors from actuator and control unit.
- Check continuity between actuator connector (body side) terminals and ground

Fuse/Fusible link	Terminals
Fusible link [j<]	(8) - ground
	(9) - ground
Fuse 1	(5) - ground

Continuity should not exist.

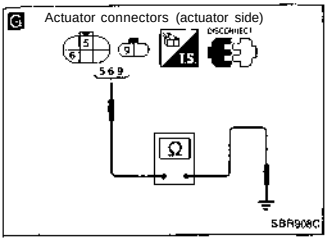
OK

(D)

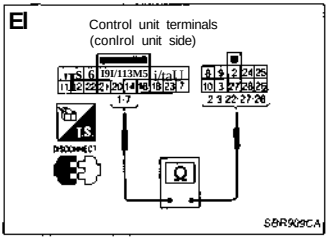
(Go to next page)

Diagnostic Procedure 6 (Cont'd)

G Actuator connectors (actuator side)



EI Control unit terminals (conlrol unit side)



Ⓓ

G

- Check continuity between actuator connector (actuator side) terminals and ground.

Fuse/Fusible link	Terminals
Fusible link [K]	⑥ - ground ⑨ - ground
Fuse[T]	⑱ - ground

Continuity should nol exist.

NG → Replace actuator assembly.

OK ↓

EI

- Check continuity between control unit terminals (control unit side).

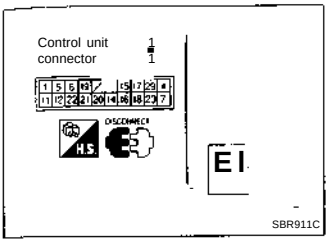
Fuse/Fusible link	Terminals
Fusible link [j<]	(7) - ⑱, (3), @. @. @
Fuse[T]	(1) - ⑱, ⑱, @. @. ⑱

Continuity should nol exist.

NG → Replace control unit.

OK ↓

Replace actuator assembly.



Diagnostic Procedure 8

MEMORY VOLT STOP

- Disconnect control unit connectors. Check terminals for damage or loose connection. Then reconnect connectors
- Turn ignition switch ON and OFF more lhan two times
- Carry out self-diagnosis again

Does warning lamp activate again?

No → Inspection end

Yes

A

CONTROL UNIT POWER SUPPLY

- Disconnect control unit connectors.
- Check voltage between connector terminal @ and ground.

Battery voltage should exist.

NG → Check harness and connectors between battery and control unit connector terminal #9) or 7.5A fuse [T9] For fuse layout, refer to POWER SUPPLY ROUTING in EL section

OK

CONTROL UNIT GROUND CIRCUIT

Refer to CONTROL UNIT GROUND in Ground Circuit Check (BR-45).

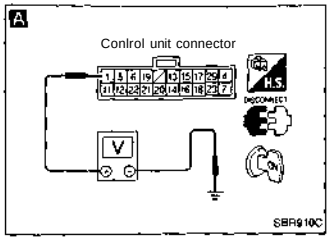
NG → Repair harness and connectors

OK

Replace control unit.

Note: MEMORY VOLT STOP is always indicated after disconnecting control unit connector.

BR



Diagnostic Procedure 7

POWER SUPPLY

(Malfunction code No. 47, 48)

- Disconnect control unit connectors Check terminals for damage or connectio*ii.* Then reconnect connectors
- Carry out self-diagnosis again.

Does warning lamp activate again?

No → Inspection end

Yes

n

CONTROL UNIT POWER SUPPLY

- Disconnect control unit connectors.
- Check voltage between connector terminal (I) and ground when ignition switch is turned ON.

Battery voltage should exist.

NG → Check harness and connectors between battery and control unit connector terminal (J), 10A fuse [lj or battery. For fuse layout, refer to POWER SUPPLY ROUTING in EL section.

OK

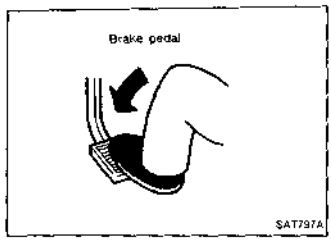
CONTROL UNIT GROUND CIRCUIT

Refer io CONTROL UNIT GROUND in Ground Circuit Check (BR-45)

NG → Repair harness and connectors.

OK

Replace control unit.



Diagnostic Procedure 9

SYMPTOM: Pedal vibration and noise

Check whether the symptom appears only when engine is started.
- Yes → Carry out self-diagnosis (See page BR-40.)
- No ↓

Check whether the symptom appears when brake is applied gradually under the conditions below.
- Shifting
- Operating clulch
- Passing over bumps/potholes

- Yes → For such conditions. ABS will work due to difference of wheel speeds
- No ↓

Check if there are any conditions, among those listed below, when symptom appears.
- Low friction road
- High speed cornering
- Passing over bumps/potholes

- Yes → For such conditions. ABS will work due to difference of wheel speeds.
- No ↓

Check whether the symptom appears when engine speed is over 5,000 rpm with vehicle stopped.
- Yes → Vibration related to sensor may cause ABS operation.
- No ↓

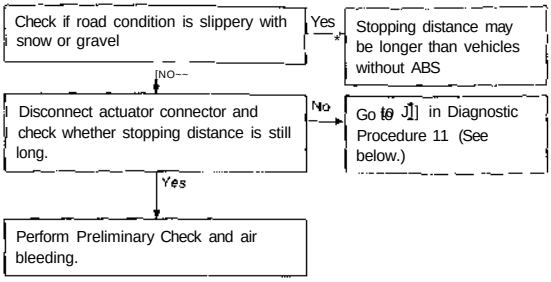
Check whether electrical equipment switches are operated.
- No → Go to 10 in Diagnostic Procedure 11 (BR-63).
- Yes ↓

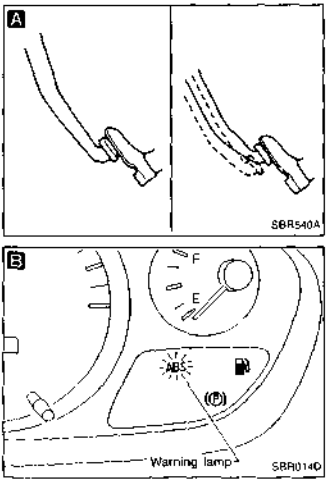
Check wheel sensor shield ground For location of shield ground, refer to wiring diagram and "HARNESS LAYOUT" in EL section.

- NG → Remedy.
- ToIT~ → Replace control unit.

Diagnostic Procedure 10

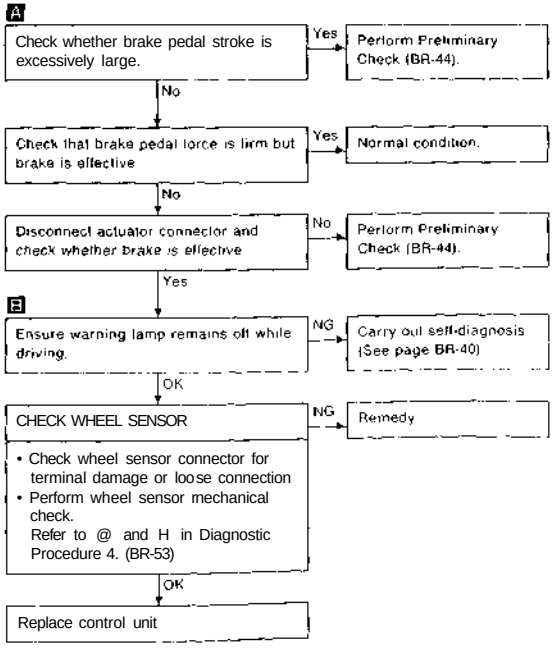
SYMPTOM: Long stopping distance





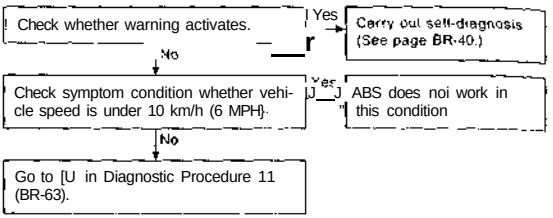
Diagnostic Procedure 11

SYMPTOM: Unexpected pedal action



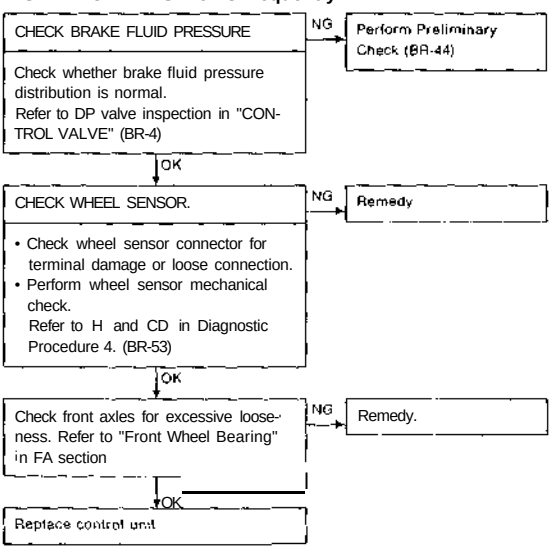
Diagnostic Procedure 12

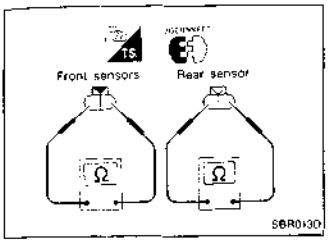
SYMPTOM: ABS does not work.

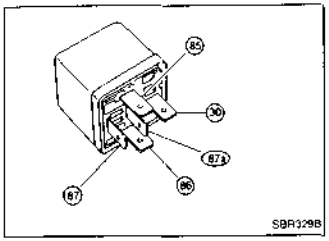


Diagnostic Procedure 13

SYMPTOM: ABS works frequently.







Electrical Components Inspection

WHEEL SENSOR

Check resistance for each sensor.
Resistance: 0.6 - 3.3 kQ

ACTUATOR MOTOR RELAY AND SOLENOID VALVE RELAY

	Solenoid valve relay	Actuator motor relay solenoid valve relay
Condition	Continuity existence between terminals © and (87a)	Continuity existence between terminals fo} and ©
Battery voltage not applied between terminals © and ©.	Yes	No
Battery voltage applied between terminals © and ©	No	Yes

BR

General Specifications

Front brake	
Brake model	OPF25V disc brake
Cylinder bore diameter mm (in)	40 4 (1 59) x 2
Pad mm (in) Length x width x thickness	116 0 x 50 0 x 10.0 (4 57 x 1.969 x 0.394)
Rotor outer diameter x thickness mm (in)	280 x 30 (11 02 x 1 18)
Rear brake	
Brake model	CL11H disc brake
Cylinder bore diameter mm (in)	38 18 (1.5031)
Pad mm (in) Length x width x thickness	75.0 x 40.0 x 9,5 (2 953 x 1.575 x 0.374)
Rolor outer diameter x thickness mm (in)	258 x 9 (10.16 x 0.35)

	Without ABS	With ABS
Master cylinder		
Cylinder bore diameter mm (in)	23.81 (15/16)	25-40 (1)
Control valve		
Valve model	Proportioning valve (built into master cylinder)	
Split point kPa (bar, kg/cm^, pst) x reducing ratio	3.923 (39 2, 40. 569) x 0.4	
Brake booster		
Booster model	M23 or G23	M195T
Diaphragm diameter mm (in)	230 (9.06)	Primary: 205 (8.07) Secondary; 180 (7.09)
Recommended brake fluid		
For Europe'	DOT3 or DOT4	
Except for Europe	DOT 3	

'For Europe, never mix different type brake fluids (DOT3 and DOT4).

Inspection and Adjustment

DISC BRAKE

Brake model	OPF25V	CL11H
Pad wear limit mm (in)		
Minimum thickness	2 0 (0.079)	
Rotor repair limit mm (in)		
Minimum thickness	28 (1 10)	8 (0.31)

PARKING BRAKE

Type	Center lever
Number ot notches	
[under lorce ot 196 N (20 kg. 44 lt»)]	7 - 9
Number of notches	
when warning lamp switch comes on	1

BRAKE PEDAL

Vehicle model	LHD	RHD
Free height "H" mm (in)		
M/T	181 - 591 (7 13 - 7 52)	179 - 189 (7 05 - 7 44)
A/T	191 - 201 (7.52 - 7.91)	189 - 199 (7 44 - 7.83)
Depressed height "D" mm (in) [under force of 490 N (50 kg. 110 lb) with engine running]	110 (4 33)	
Clearance "C" between pedal Stopper and threaded end of stop lamp switch or ASCD switch mm (in)	0 3 - 1 0 (0 012 -0.039)	

STEERING SYSTEM

SECTION **ST**

CONTENTS

Precautions

SUPPLEMENTAL RESTRAINT SYSTEM (SRS) "AIR BAG" AND "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat belt pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioner, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

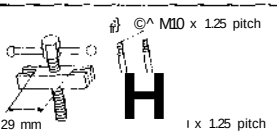
- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS electrical wiring harnesses and connectors are covered with yellow outer insulation. Do r use electrical test equipment on any circuit related to the SRS.**

STEERING SYSTEM

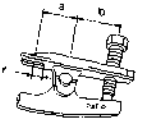
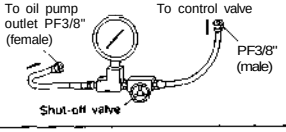
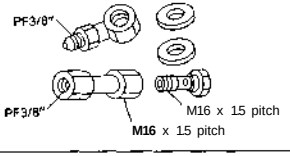
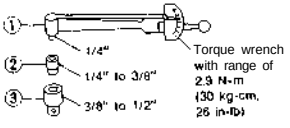
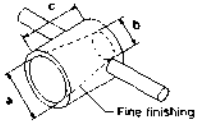
- **Before disassembly, thoroughly clean the outside of the unit.**
- **Disassembly should be done in a clean work area. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.**
- **Place disassembled parts in order, on a parts rack, for easier and proper assembly.**
- **Use nylon cloths or paper towels to clean the parts; common shop rags can leave lint that might interfere with their operation.**
- **Before inspection or reassembly, carefully clean all parts with a general purpose, non-flammable solvent.**
- **Before assembly, apply a coat of recommended ATF* to hydraulic parts. Vaseline may be applied to O-rings and seals. Do not use any grease.**
- **Replace all gaskets, seals and O-rings. Avoid damaging O-rings, seals and gaskets during installation. Perform functional tests whenever designated.**

***: Automatic transmission fluid**

Special Service Tools

Tool number Tool name	Description	
KV48100700 Torque adapter	 NT!69	Measuring pinion rotating torque
ST27180001 Steering wheel puller	 NT544	Removing and installing steering wheel

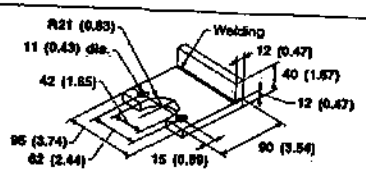
Special Service Tools (Cont'd)

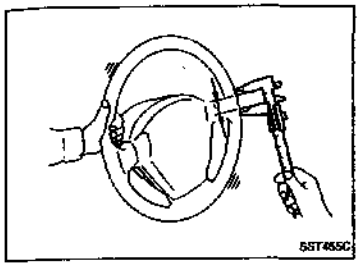
Tool number Tool name	Description	
HT72520000 Ball joint remover	 NT546	Removing ball joint a: 33 mm **(1.30 in)** **b:** 50 **mm (1.97** in) **r: R11.5 mm (0.453 in)**
ST27091000 Pressure gauge	 NT547	Measuring oil pressure
KV48102500 "Pressure gauge adapter	 NT542	Measuring oil pressure
ST3127S000 (T) GG91030000 Torque wrench © HT62940000 Socket adapter CD HT62900000 Socket adapter	 NT541	Measuring turning torque
KV48104400 Rack seal ring reformer	 NT550	Reforming teflon ring a: 50 mm **(1.97** in) **dia.** b: **36** mm **(1.42** in) dia. c: **100** mm **(3.94** in)

Commercial Service Tools

Tool name	Description	
Rear oil seal drift	 NT063	Installing rear oil seal a: 28 mm (1.10 in) **dia.**

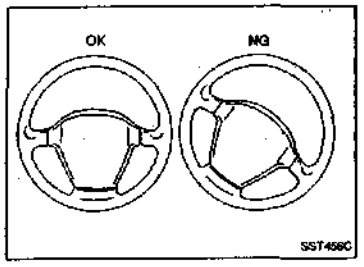
Commercial Service Tools (Cont'd)

Tool name	Description	
Pinion oil seal drift	 NT063	Installing pinion oil seal a: 40 mm (1.57 in) dia.
Oil pump attachment	 NT179	Disassembling and assembling oil pump Unit: mm (in)


SST455C

Checking Steering Wheel Play

1. With wheels in a straight-ahead position, check steering wheel play.
   Steering wheel play:
   35 mm (1.38 in) **or** fess
2. If it is not within specification, check the following for loose or worn components.
   Steering gear assembly
   Steering column
   Front suspension and axle



SST456C

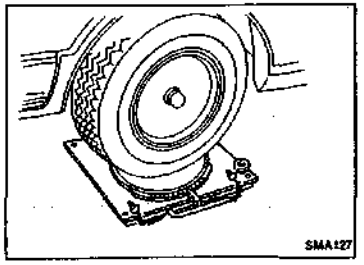
Checking Neutral Position on Steering Wheel

Pre-checking

- Make sure that wheel alignment is correct.
  Wheel alignment:
  Refer to SDS In FA section.
- Verify that the steering gear is centered before removing the steering wheel.

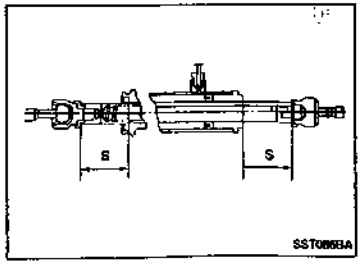
Checking

- Check that the steering wheel is in the neutral position when driving straight ahead.
- If it is not in the neutral position, remove the steering wheel and reinstall it correctly.
- If the neutral position is between two teeth, loosen tie-rod lock nuts. Turn the tie-rods by the same amount in opposite directions on both left and right sides.


SMA127

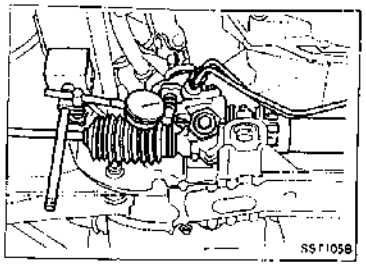
Front Wheel Turning Angle

- Rotate steering wheel all the way right and left; measure turning angle.
  Turning angle of full turns:
  Refer to SDS In FA section.



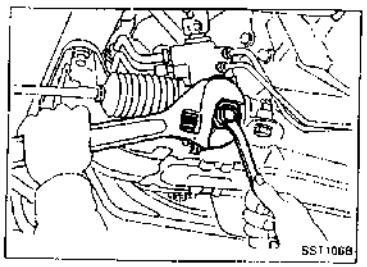
SST086BA

- If it is not within specification, check rack stroke.
  Measured length "S":
  Refer to SDS (ST-27).



Checking Gear Housing Movement

1. Check the movement of steering gear housing during stationary steering on a dry paved surface.
- Apply a force of 49 N (5 kg. 11 lb) to steering wheel to check the gear housing movement.
  Turn off ignition key while checking.
  Movement of gear housing:
  ±2 mm (±0.08 in) or less
2. If movement exceeds the limit, replace mount insulator after confirming proper installation of gear housing clamps.

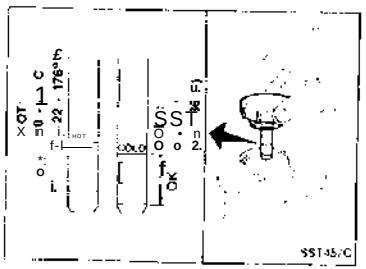


Adjusting Rack Retainer

- Perform this driving test on a flat road
1. Check whether vehicle moves in a straight line when steering wheel is released
2. Check whether steering wheel returns to neutral position when steering wheel is released from a slightly turned (approx. 20°) position
- If any abnormality is found, correct it by resetting adjusting screw.

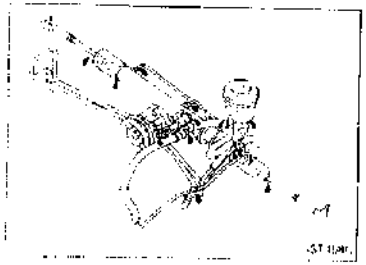
Checking and Adjusting Drive Belts (For power steering)

Refer to Drive Belt Inspection in MA section.



Checking Fluid Level

Check fluid level with dipstick on reservoir cap.
Use "HOT" range for fluid temperatures of 50 to 80°C (122 to 176T).
Use "COLD" range for fluid temperatures of 0 to 30°C (32 to 86°F).
CAUTION:
- **Do no! overfill.**
- **Recommended fluid is Automatic Transmission Fluid "DEXRON™" type or equivalent.**



Checking Fluid Leakage

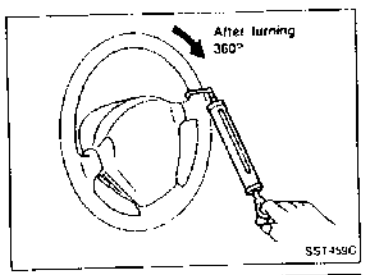
Check the lines for improper attachment and for leaks, cracks, damage, loose connections, chafing or deterioration
1. Run engine at idle speed or 1,000 rpm.
Make sure temperature ol fluid in oil tank rises to 60 lo 80°C (140 to 176°F).
2 Turn steering wheel right-to-left several times
3- Hold steering wheel at each "lock" position for five seconds and carelully check for lluid leakage

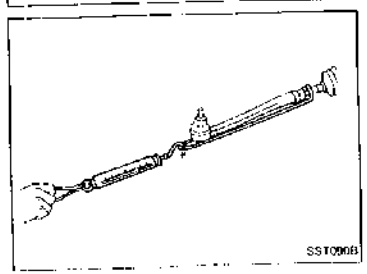
Checking Fluid Leakage (Cont'd)

CAUTION:
Do not hold the steering wheel in a locked position for more than 15 seconds.
4. If fluid leakage at connectors is noticed, loosen flare nut and then retighten
Do not overlighten connector as this can damage O-ring, washer and connector.

Bleeding Hydraulic System

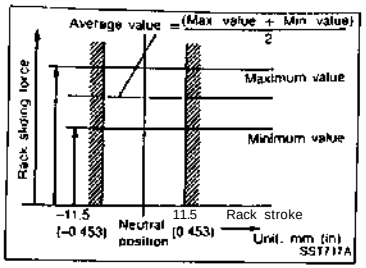
1. Raise front end of vehicle until wheels clear ground.
2. Add fluid into oil tank to specified level. Then, quickly turn steering wheel fully to right and left and lightly touch steering stoppers.
   Repeat steering wheel operation until fluid level no longer decreases.
3- Start engine.
   Repeat step 2 above.
- Incomplete air bleeding will cause the following to occur. When this happens, bleed air again.
a. Air bubbles in reservoir tank
b. Clicking noise in oil pump
c. Excessive buzzing in oil pump
Fluid noise may occur in the valve or oil pump. This is common when the vehicle is stationary or while turning the steering wheel slowly. This does not affect the performance or durability of the system

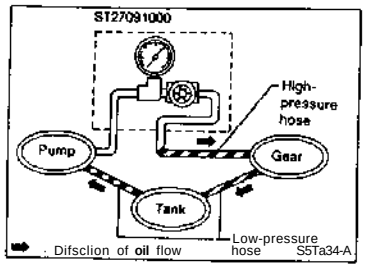




Checking Steering Wheel Turning Force (For power steering)

1. Park vehicle on a level, dry surface and set parking brake.
2 Start engine.
3 Bring power steering fluid up to adequate operating temperature. [Make sure temperature of fluid is approximately 60 to 80°C (140 to 176°F).|
Tires need to be inflated to normal pressure.
4 Check steering wheel turning force when steering wheel has been turned 360° from the neutral position.
Steering wheel turning force:
39 N (4 kg, 9 lb) or less
5. If steering wheel turning force is out of specification, check rack sliding force.
a Disconnect steering column lower joint and knuckle arms from the gear.
b Start and run engine at idle to make sure steering fluid has reached normal operating temperature
c. Pull tie-rod slowly to move it from neutral position to ±11.5 mm (f 0 453 in) at speed of 3.5 mm (0.138 in)/s Check that rack sliding force is within specification





Checking Steering Wheel Turning Force (For power steering) (Cont'd)

Average rack sliding force:
186 - 245 N (19 • 25 kg, 42 - S5 Fb)
Maximum force deviation:
98 N (10 kg, 22 lb)

6. If rack sliding force is not within specification, overhaul steering gear assembly

Checking Hydraulic System

Before starting, check belt tension, driving pulley and tire pressure.

1. Set Tool. Open shut-off valve. Then bleed air. (See "Bleeding Hydraulic System", ST-7.)
2. Run engine.

Make sure temperature of Fluid in tank rises to 60 (o 80'C (140 to 176T).
WARNING:
Warm up engine with shut-off valve fully opened. If engine is started with shut-off valve closed, fluid pressure in oil pump increases to maximum. This will raise oil temperature abnormally.

3. Check pressure with steering wheel fully turned to left and right positions with engine idling at 1,000 rpm.

CAUTION:
Do not hold the steering wheel in a locked position for more than 15 seconds.

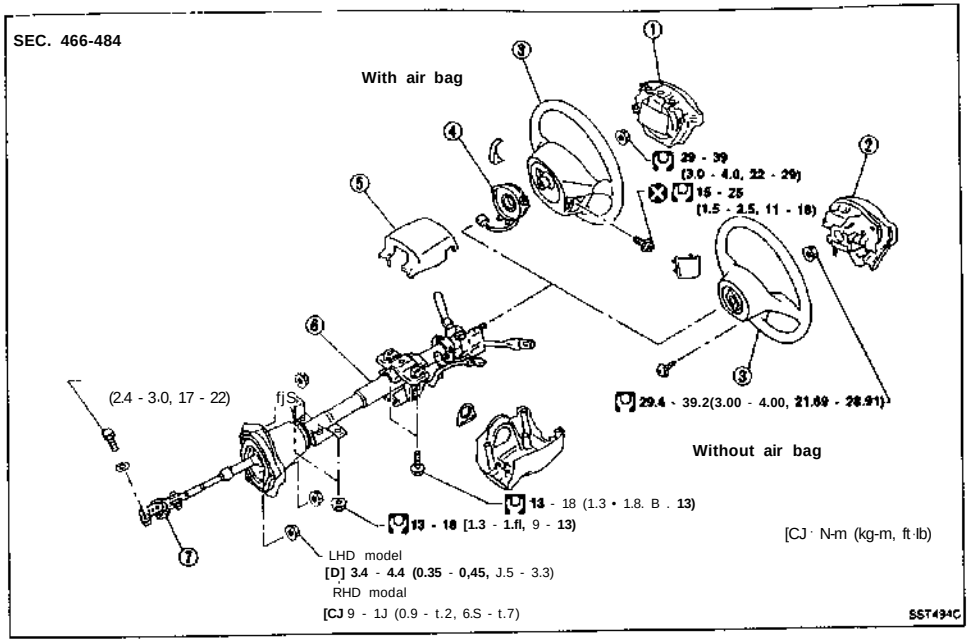
Oil pump maximum pressure:
8,630 - 9,219 kPa (86.3 - 92.2 bar, 88 • 94 kg/cm², 1,251 - 1,337 psi)

4. If oil pressure is below the standard pressure, slowly close shut-off valve and check pressure
- When pressure reaches standard pressure, gear is damaged.
- When pressure remains below standard pressure, pump is damaged.

CAUTION:
Do no! close shut-off valve for more than 15 seconds.

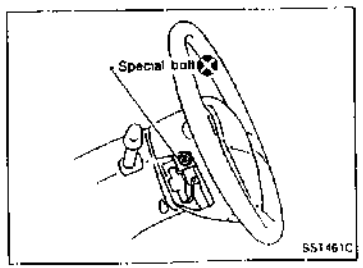
5. If oil pressure is higher than standard pressure, check oil pump flow control valve.
6. After checking hydraulic system, remove Tool and add fluid as necessary. Then completely bleed air out of system.

Removal and Installation



(T) Air bag module
(2) Horn pad
(S) Steering wheel
(fl) Spiral cabte
(D Column cover
(D Steering column assembly
(7) Lower joint

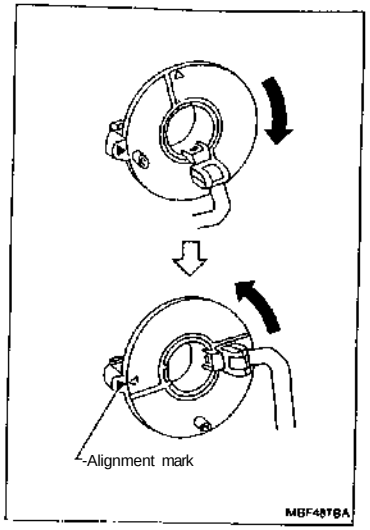
CAUTION:
* **The rotation of the spiral cable (SRS "Air bag" component part) is limited. If the steering gear must be removed, set the front wheels in the straight-ahead direction. Do not rotate the steering column while the steering gear Is removed.**
* **Remove the steering wheel before removing the steering lower Joint to avoid damaging the SRS spiral cable.**



STEERING WHEEL

— With air bag type —
- Remove air bag module and spiral cable. Refer to "Removal — Air Bag Module and Spiral Cable", "SUPPLEMENTAL RESTRAINT SYSTEM" in R3 section.

Removal and Installation (Cont'd)

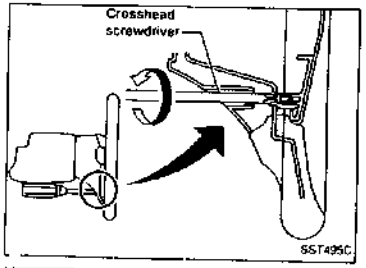


- Align spiral cable correctly when installing steering wheel.

a. Set the front wheels in the straight-ahead position.
b. Make sure that the spiral cable is in the neutral position. The neutral position is detected by turning left 2.5 revolutions from the right end position. Align the two marks (J).

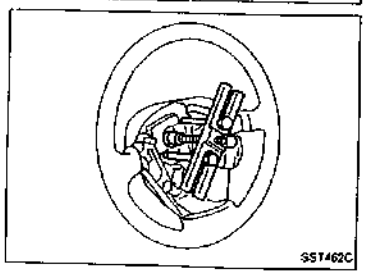
CAUTION:

The spirai cable may snap due to steering operation if the cable is installed in an improper position.
Also, with (he steering linkage disconnected, the cable may snap by turning the steering wheel beyond the limited number of turns. (The spiral cable can be turned up to 2.5 turns from the neutral position to both the right and left.)

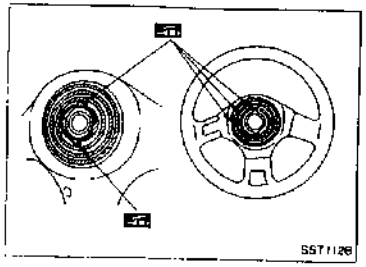


— Without air bag type —

- Remove horn pad.
  Insert a crosshead screwdriver into hole on lower side of spoke and remove screw. Lift horn pad off by hand.

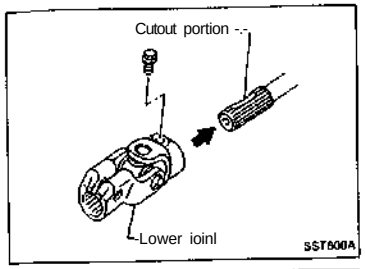


- Remove steering wheel with Tool.



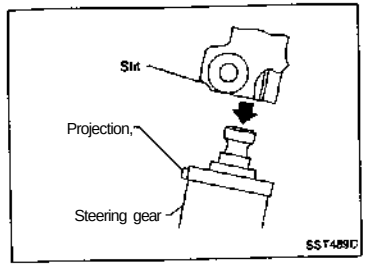
- When instating steering wheel, lubricate with multi-purpose grease. Apply grease to entire surface of turn signal cancel pins and horn contact slip rings.

Removal and Installation {Cont'd)



STEERING COLUMN

- When installing steering column, fingertighten all lower bracket and clamp retaining bolts; then tighten them securely. Do not apply undue stress to steering column.
- When attaching coupling joint, be sure tightening bolt faces cutout portion.

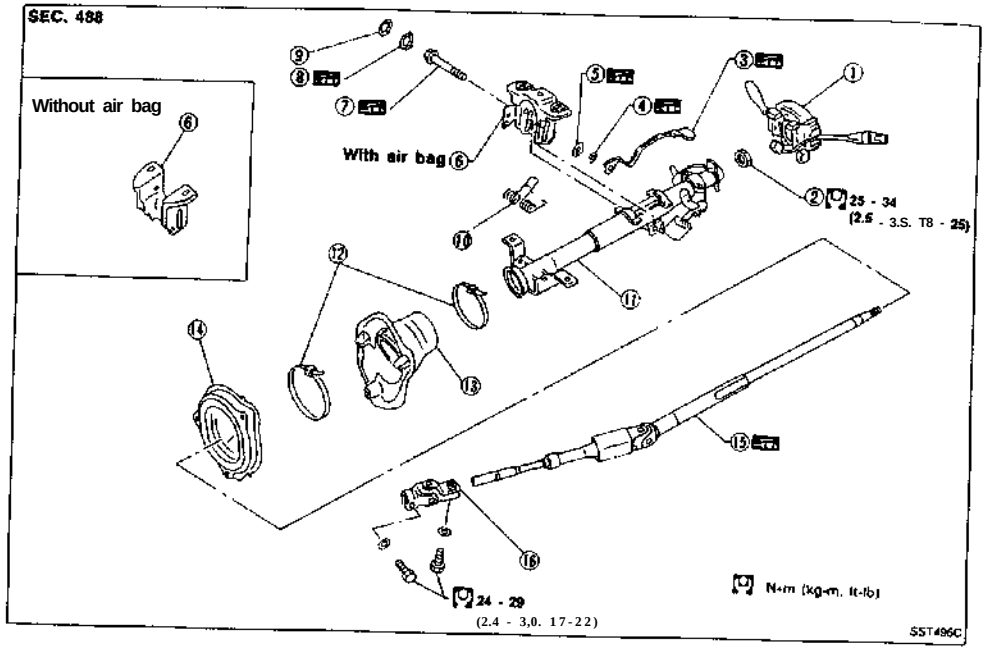


- Align slit of lower joint with projection on dust cover. Insert joint until it stops.

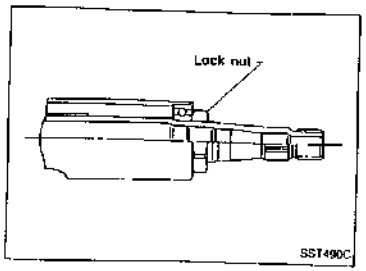
CAUTION:

After Installation, turn steering wheel to make sure It moves smoothly. Ensure the number of turns are the same from the straight forward position lo left and right locks. Be sure that the steering wheel Is tn a neutral position when driving straight ahead.

Disassembly and Assembly



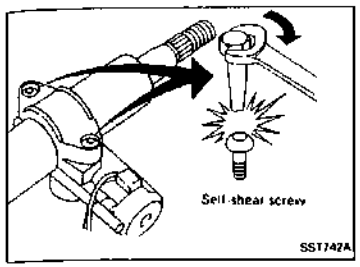
(1) Combination swilch
@ Lock nm
<D Till lever
© Wastier
© Till lever stopper
(I) Steering column mounting bracket
® Adjust boll
® Adjust bolt stopper
® Push nut
® Tilt spring (Air bag model)
@ Jacket lube assembly
® Band
© Jacket tube bracket insulator
@ Hole cover
@ Steering column shaft
© Lower joint



- When disassembling and assembftng, unlock steering lock with key.
- Install lock nut on steering column shaft and tighten the nut to specification.

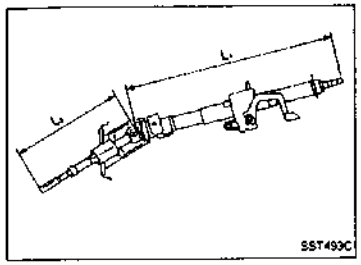
pjj: 25 - 34 Nm (2.5 - 3.5 kg-m, 18 - 25 ft-lb)

Disassembly and Assembly (Cont'd)



- Steering lock

a. Break self-shear type screws with a drill or other appropriate tool.
b. Install new self-shear type screws and then cut off self-shear type screw heads.



Inspection

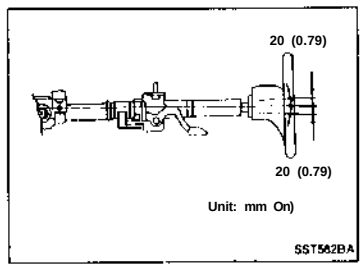
- When steering wheel does not turn smoothly, check the steering column as follows and replace damaged parts.

a. Check column bearings for damage or unevenness. Lubricate with recommended multi-purpose grease or replace steering column as an assembly, it necessary.
b. Check steering column lower shaft for deformation or breakage. Replace if necessary.

- When the vehicle comes Into a light collision, check length "L," and **"L_2"**.

Steering column length "L,":
LHD model 630.7 mm (24.B3 in)
RHD model 610.0 mm (24.02 In)
Steering column lower shaft length "L_2":
LHD model 323.7 mm (12.74 In)
RHD model 341.0 mm (13.43 in)

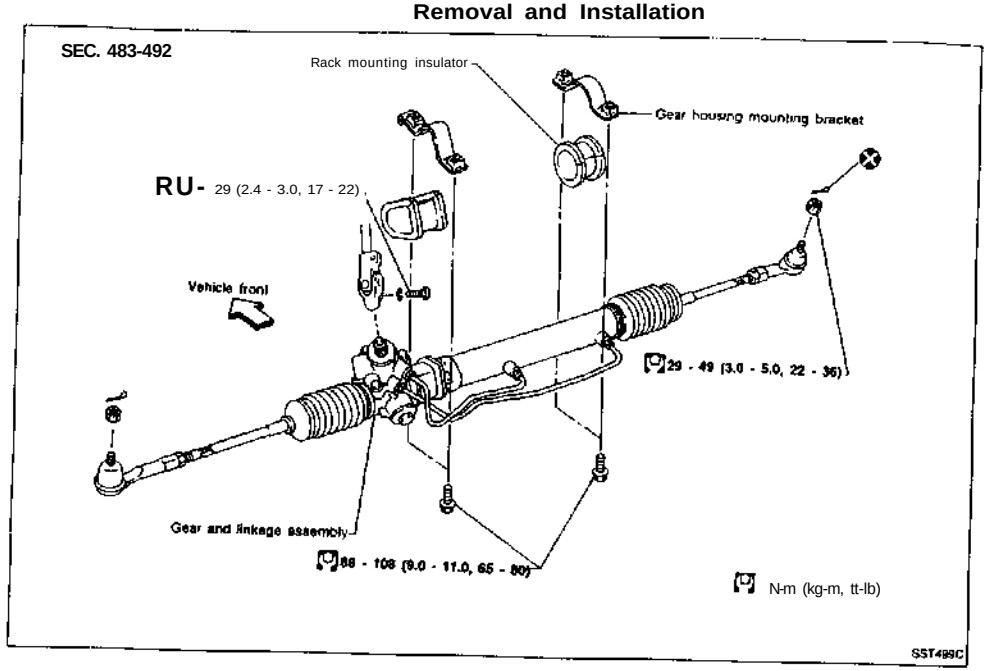
If out of the specifications, replace steering column as an assembly



- **Tilt mechanism**

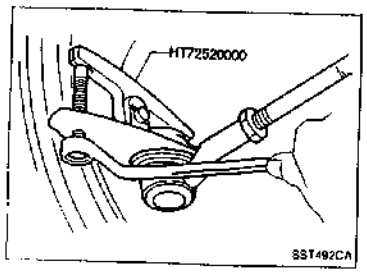
After installing steering column, check tilt mechanism operation.

Removal and Installation

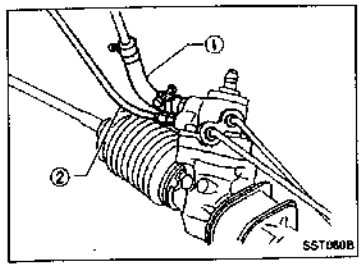


CAUTION:

- **The rotation of the spiral cable (SRS "Air bag" component part) is limited. If the steering gear must be removed, set lhe lront wheels in the straight-ahead direction. Do not rotate the steering column while the steering gear is removed.**
- **Remove the steering wheel before removing the steering lower joint to avoid damaging the SRS spiral cable.**
- Detach tie-rod outer sockets from knuckle arms with Tool.

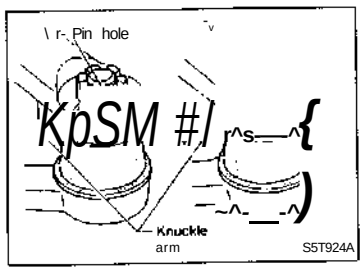


Removal and installation (Cont'd)



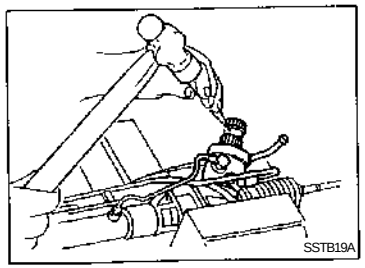
- Install pipe connector.
- Observe specified tightening torque when tightening high-pressure and low-pressure pipe connectors. Excessive tightening can damage threads or damaged connector O-ring.

  Connector lightening torque:
  Low-pressure side " 1 "
  27 - 39 N-m (2.8 - 4.0 kg-m, 20 - 29 ft-lb)
  High-pressure side "2"
  15 - 25 N-m {1.5 - 2.5 kg-m, 11 - 18 ft-lb)
- The O-ring in low-pressure pipe connector is larger than that in high-pressure connector. Take care to install the proper O-ring.

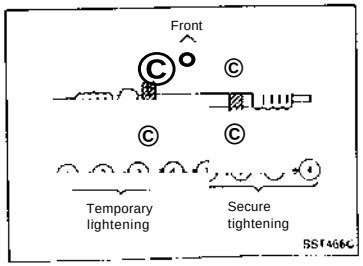


- Initially, tighten nut on tie-rod outer socket and knuckle arm to *29* to 39 N-m (3 to 4 kg-m, 22 to 29 ft-lb). Then tighten further to align nu> groove with first pin hole so that cotter pin can be installed.

CAUTION:
Tightening torque must not exceed 49 N-m (5 kg-m, 36 ft-ib).



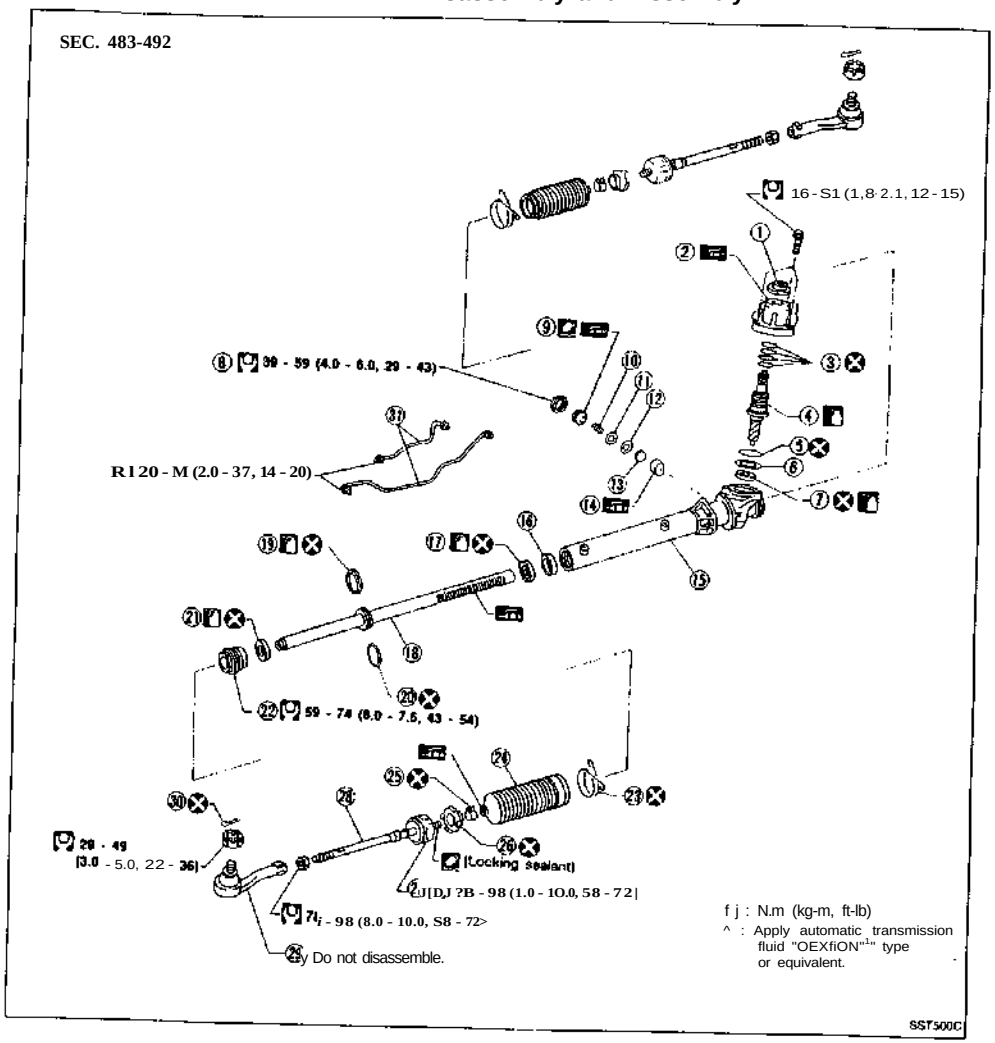
- Before removing lower joint from gear, set gear in neutral (wheels in straight-ahead position). After removing lower joint, put matching mark on pinion shaft and pinion housing to record neutral position.
- To install, set left and right dust boots to equal deflection. Attach lower joint by aligning matching marks of pinion shaft and pinion housing.



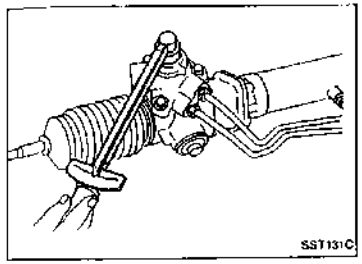
- Tighten gear housing mounting bracket bolts in trie order shown.

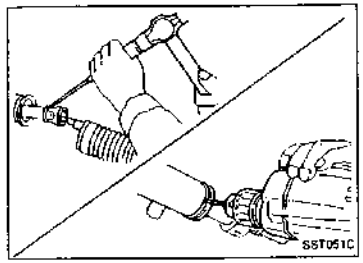
  Temporary tightening torque:
  78 Nm (S.O kg-m, 58 ft-lb)
  Secure tightening torque:
  88 - 108 N-m (9.0 - 11.0 kg-m, 65 - 80 ft-lb)

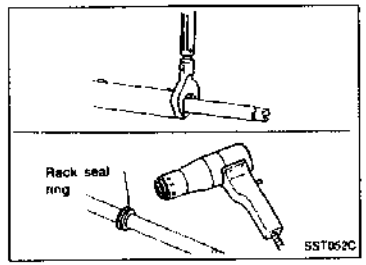
Disassembly and Assembly

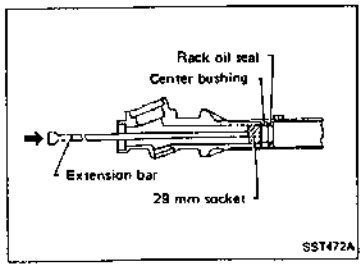


- Rear housing cover
- Hear housing assembly
- (3) Pinion seal ring
- (4) Pinion assembly
- (5) O-ring
- (6) Shim
- *if)* Pinion oil seal
- ® Lock nut
- (7) Adjusting screw
- # Spring
- (9) Spring disc
- ® Washer
- ® Spring seat
- ® Retainer
- @ Gear housing assembly
- @ Center bushing
- *<pj* Rack oil seal
- ® Rack assembly
- © Rack seal ring
- ^ O-ring
- @ Rack oil seal
- *D End cover assembly
- @ 8oot clamp
- @ Dust boot
- © Boot band
- ® Lock plate
- @ Tie-rod inner socket
- @ Tie-rod
- ® Tie-rod ouier sockei
- ® Cotter pin
- *ff)* Gear housing tube









Disassembly

1. Prior to disassembling, measure pinion rotating torque. Record the pinion rotaiing torque as a reference.
- **Before measuring, disconnect cylinder tube and drain fluid.**
- **Use soft jaws when holding steering gear housing. Handle gear housing carefully, as it is made ol aluminum. Do not grip cylinder In a vise.**

2. Remove pinion gear.

Be careful not to damage pinion gear when removing pinion seal ring.

3. Remove tie-rod outer sockets and boots
4. Loosen tie-rod inner socket by prying up staked portion, and remove socket.
5. Remove retainer.
6 Remove pinion assembly.
7, Use a 2 to 2.5 mm (0.079 to 0.098 in) diameter drill to completely remove staked portion of gear housing end-

8. Remove gear housing end cover assembly with Tool.
9. Draw out rack assembly.
10. Remove rack seaf ring.
- Using a heat gun, heat rack seal to approximately 40°C (104T).
- Remove rack seal ring.

Be careful not to damage rack.

11 Remove center bushing and rack oil seal using tape wrapped socket and extension bar.

Do not scratch inner surfaces of pinion housing.

Inspection

Thoroughly clean all parts in cleaning solvent or automatic transmission fluid "DEXRON™" type or equivalent. Blow dry with compressed air, if available-

BOOT

Check condition of boot. If cracked excessively, replace it.

RACK

Thoroughly examine rack gear, if damaged, cracked or worn, replace it

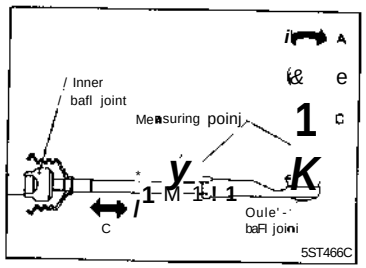
Inspection (Cont'd)

PINION ASSEMBLY

- Thoroughly examine pinion gear. If pinion gear is damaged, cracked or worn, replace it.
- Check that all bearings roll freely. Ensure that balls, rollers and races are not cracked, pitted or worn. Replace if necessary.

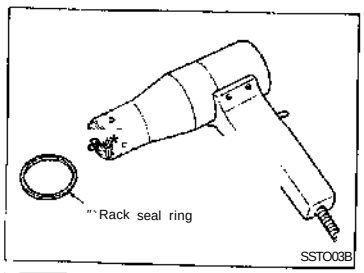
GEAR HOUSING CYLINDER

Check gear housing cylinder bore for scratches or other damage. Replace if necessary.



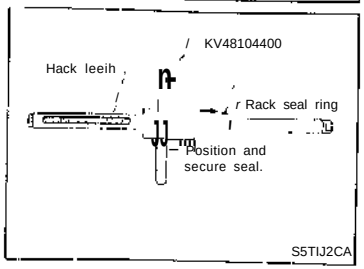
TIE-ROD OUTER AND INNER SOCKETS

- Check ball joints for swinging force.
  Tie-rod outer and inner ball joints swinging force "A":
  Refer to SDS (ST-27).
- Check ball joint tor rotating torque.
  Tie-rod outer ball joint rotating torque "B";
  Refer lo SOS (ST-27).
- Check ball joints for axial end play.
  Tie-rod outer and inner balf joints axial end play "C":
  Refer to SDS (ST-27).
- Check condition of dust cover. If cracked excessively, replace outer tie-rod.



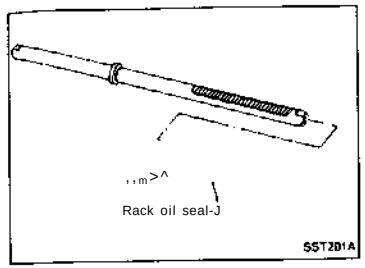
Assembly

1. Using a heat gun, heat new teflon rack seal ring to approximatefy 40°C (104°F). Then place it onto rack.

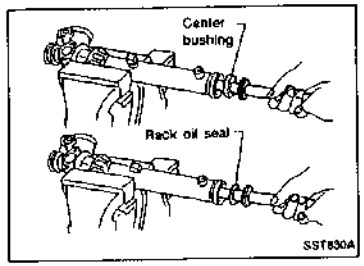


2. Using Tool, compress rack seal ring securely onto rack.
Always insert the tool from the rack gear side.

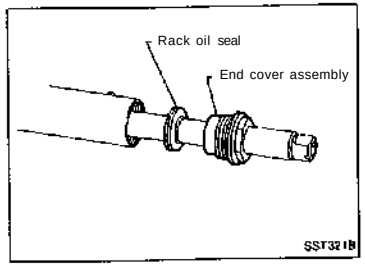
Assembly (Cont'rJ)



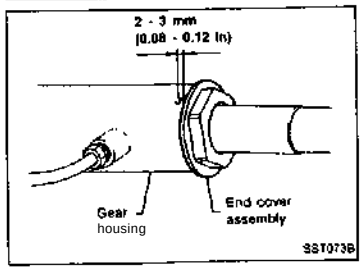
3. Insert rack oil seal.
- **Place plastic film Into rack oil seal to prevent damage by rack teeth.**
- **Always remove plastic film after rack oil seal is positioned properly.**
- **Make sure lips of rack oil seal face each other.**



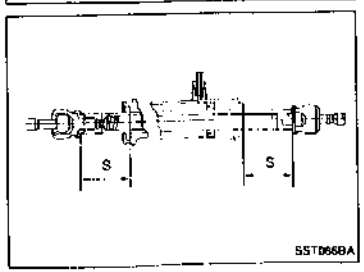
4. Install center bushing and rack oil seal with rack assembly.



5. Insert rack oil seal and end cover assembly to rack. Then tighten end cover assembly-

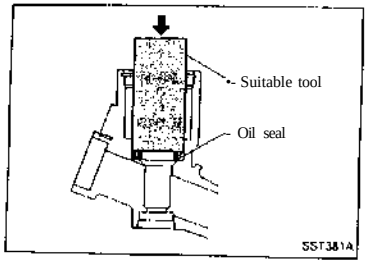


6. Fasten cylinder end cover assembly to gear housing by staking.



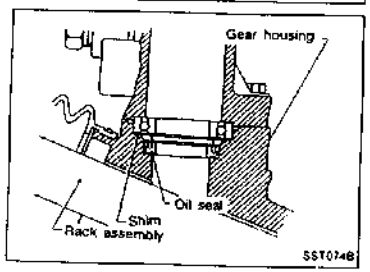
7. Set rack gear in the neutral position-
Measured length "S":
Refer to SDS (ST-27).

Assembly (Cont'd)



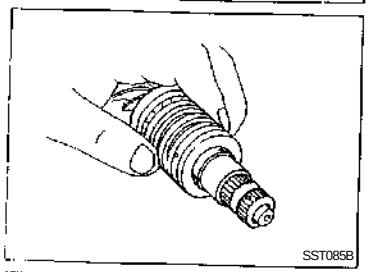
8. Coat seal lip of new pinion oil seal with multi-purpose grease. Install it into pinion housing of gear with a suitable tool.

Make sure lip of oil seal faces up **when installed.**

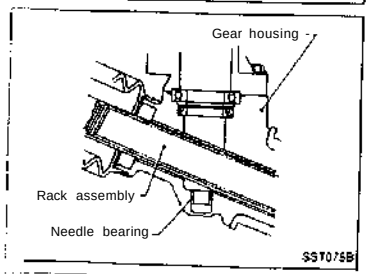


9. Install pinion bearing adjusting shim(s).

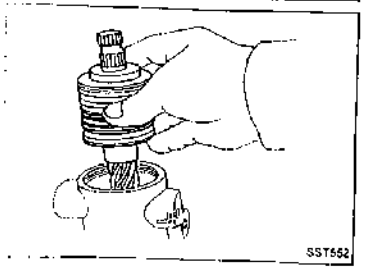
Whenever pinion assembly, gear **housing and rear housing are disassembled, replace shlm(s) with new ones. Always use (he same number of shim{s) when replacing.**



10. Install new pinion seal ring (made of Teflon) on pinion gear assembly.
- Using a heat gun, ineat pinion seal ring to approximately 4CTC (104°F) before installing it onto pinion gear assembly.
- Make sure pinion seal ring is properly settled in valve groove.



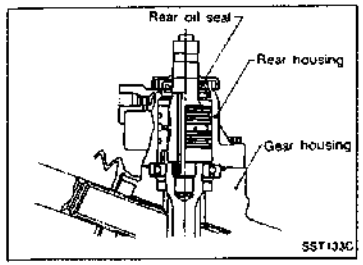
11. Apply a coat of multi-purpose grease to needle bearing roller and oil seal lip.



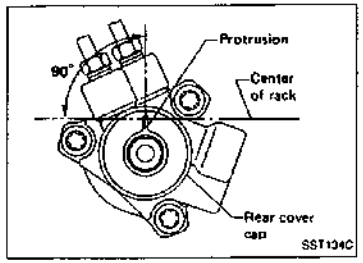
12. Install pinion assembly to rear housing

Be careful not to damage pinion oil seal.

Assembly (Cont'd)

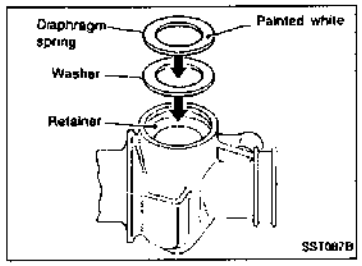


13. Apply a coat o1 multi-purpose grease to fear oil seal Sp before installing rear housing.



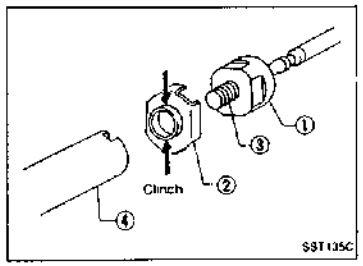
14. Ensure that the rack is centered. Install rear cover cap so that protrusion of rear housing cover is positioned as shown in figure.

Be careful not to damage worm ring and oil seal.



15. Install diaphragm spring at retainer,
- Always install retainer, spring washer and diaphragm spring in that order.
- Make sure convex end (painted white) of diaphragm spring faces outward when installing.

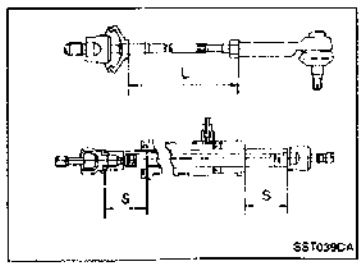
16. Install retainer sprlng and adjusSing screw temporarily.



17. Install new lock plate.
- Attach lock plate (2) to side rod inner socket ®.
- Apply locking sealant to inner socket threads (3). Screw inner socket into rack @ and tighten to specified torque.
- Clinch two places of lock plate at rack's groove.

CAUTION:

To prevent scratching the boot, remove burrs from lock plate.



18. Tighten outer socket lock nut.

Tie-rod length "L":

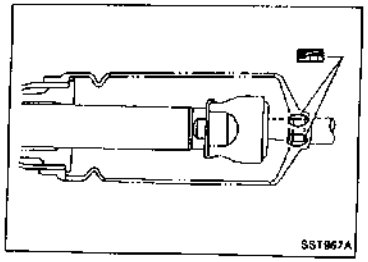
Refer to SDS (ST-27).

19. Measure rack stroke.

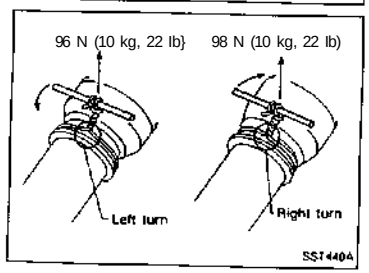
Rack stroke "S":

Refer to SDS (ST-27).

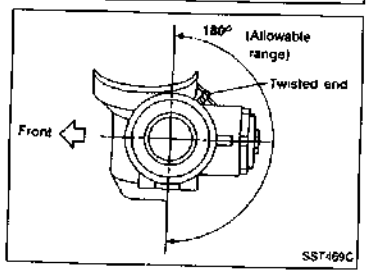
Assembly (Cont'd)



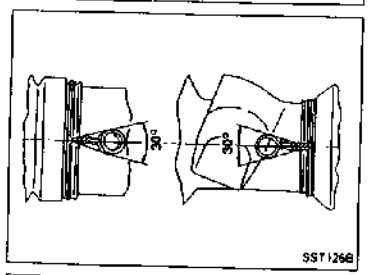
20. Before installing boot, coat the contact surfaces between boot and tie-rod with grease



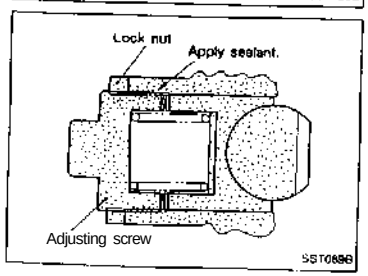
21. Install boot clamps.
- To install, wrap boot clamp around boot groove twice. To tighten clamp, place a screwdriver through both rings. Twist rings 4 to 4-1/2 turns while pulling with a force of approx. 98 N (10 kg, 22 lb).
- Twist boot clamp in the direction shown in figure at left.



- Place twisted ends of boot clamp in the range shown (This will prevent interference with other parts.)



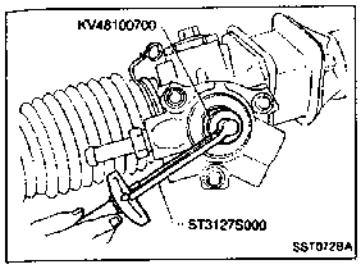
- After twisting boot clamp, bend iwisted and diagonatty so it does not contact boot.



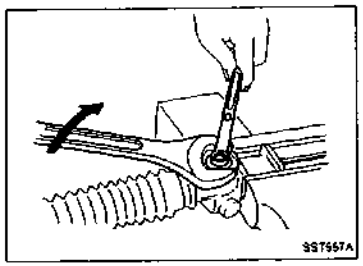
Adjustment

Adjust pinion rotating torque as follows:
1. Set gears to Neutral without fluid in the gear.
2. Coat the adjusting screw with locking seaiant and screw it in.
3 Lightly tighten lock nut.
4. Tighten adjusting screw to a torque of 4.9 to 5.9 Nm (50 to 60 fcg-cm, 43 to 52 in-lb).
5 Loosen adjusting screw, then retighten it to 0.2 N.m (2 kg-cm, 1.7 in-lb).
6 Move rack over its entire stroke several times.

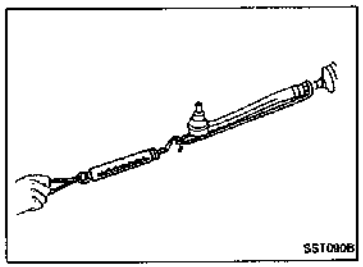
Adjustment (Cont'd)



7. Measure pinion rotating torque within the range of 180° from neutral position.
Stop the gear at the point of maximum torque.
8. Loosen adjusting screw, then retighten it to 4.9 Nm (50 kg-cm, 43 **in-fb).**
9. Loosen adjusting screw by 70° to 110°.

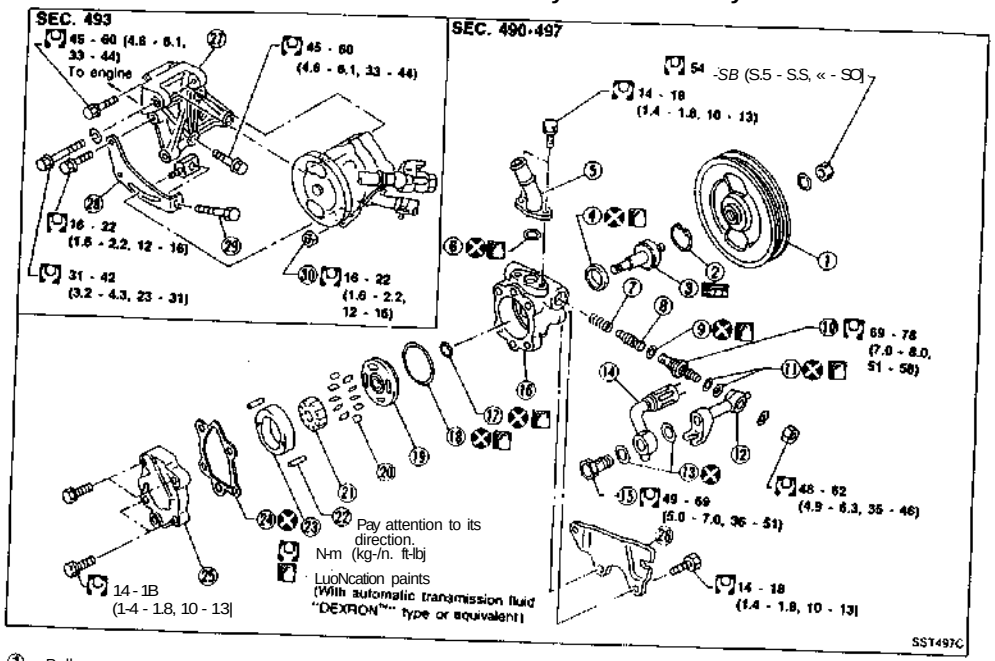


10, Prevent adjusting screw from turning, and tighten lock nut to specified torque.

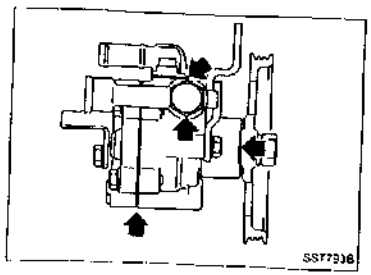


11. Check rack sliding force on vehicle as foilows:
a. Install steering gear onto vehicle, but do not connect tie-rod to knuckle arm.
b. Connect all piping and fill with steering fluid.
c. Start engine and bleed air compielety,
d. Disconnect steering column lower joint from (he gear,
e. Keep engine at idle and make sure steering fluid has reached normal operating temperature.
f. Pull tie-rod slowSy to move it from neutral position to ± 11.5 mm (±0.453 in) at speed of 3.5 mm (0.138 in)/s. Check that rack sliding force is within specification.
Average rack sliding force:
186 - 245 N (19 - 25 kg, 42 • 55 ib)
Maximum force deviation:
98 N (10 kg, 22 lb)
g. Check sliding force outside above range at rack speed of 40 mm {1.57 in)/s.
Maximum rack sliding force:
294 N (30 kg, 66 lb)
Maximum force deviation:
147 N (15 kg, 33 lb)
- If rack sliding force is not within specification, readjust by repeating adjustment procedure from the beginning.
- If rack sliding force is still out of specification after readjustment, gear assembly needs to be replaced.

Disassembly and Assembly



① Pulley
② Snap ring
③ Drive shaft assembly
④ Oilseal
⑤ Suction pipe
⑥ 0-rrng
⑦ Spring
⑧ *Flow* control valve
⑨ O-ring
⑩ Connector bolt
⑪ O-ring
⑫ Joint
⑬ Washer
⑭ Hose
⑮ Eye bolt
⑯ Casing
⑰ O-ring
⑱ O-ring
⑲ Front side plate
⑳ Vane
㉑ Rotor
㉒ Pin
㉓ Cam ring
㉔ Gasket
㉕ Rear cover
㉖ Front bracket
㉗ Power steering pump brackei
㉘ Adjusting bar
㉙ Adjusting bolt
㉚ Adjusting bolt lock nul



Pre-disassembly Inspection

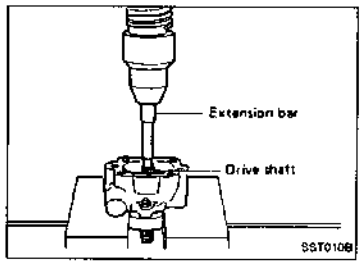
Disassemble the power steering oil pump only if the following items are found.

- Oil leak from any point shown in the figure.
- Deformed or damaged pulley.
- Poor performance

Disassembly

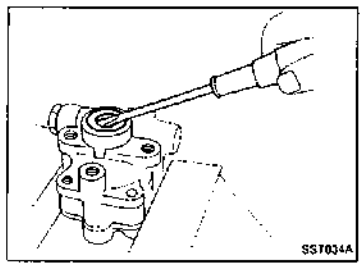
CAUTION:

- **Parts which can be disassembled are strictly limited. Never disassemble parts other than those specified.**
- **Disassemble in as clean a place as possible.**
- **Clean your hands before disassembly.**
- **Do not use rags; use nylon cloths or paper lowels.**
- **Follow the procedures and cautions in the Service Manual.**
- **When disassembling and reassembling, do not let foreign matter enter or contact the parts.**



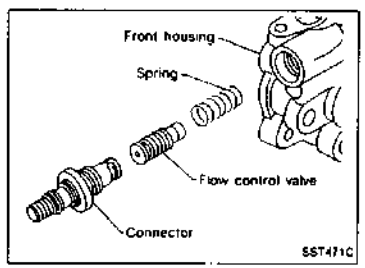
- Remove snap ring, then draw pulley shaft out-

Be careful not to drop pulley shaft.



- Remove oil seal.

Be careful not to damage front housing.

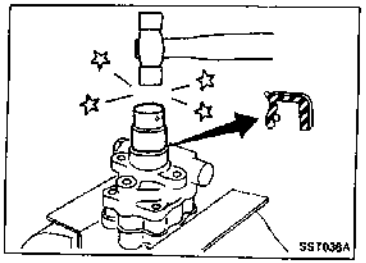


- Remove connector.

Be carefui not to drop flow control valve.

inspection

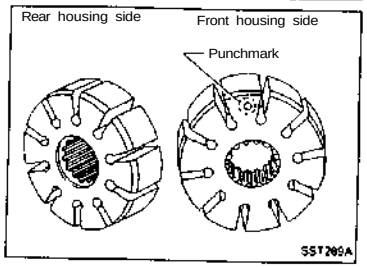
Inspect each component part for wear, deformation, scratches, and cracks. If damage is found, replace the part.



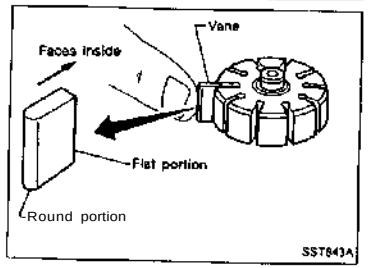
Assembly

Assemble oil pump, noting the following instructions.

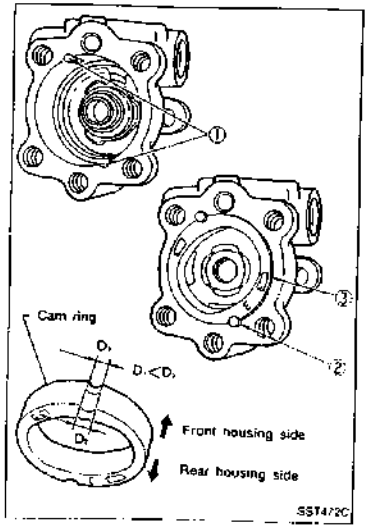
- Make sure O-rings and oil seal are properly installed.
- Always install new O-rings and oil seal.
- Be careful of otl seal direction.
- Cam ring, rotor and vanes must be replaced as a set if necessary.
- Coat each part with ATF when assembling.



* Pay attention to the direction of rotor.



- When assembling vanes to rotor, rounded surfaces of vanes must face cam ring side.



- Insert pin @ into pin groove (J) of front housing and front side plate. Then install cam ring (3) as shown at left.

General Specifications

Applied model	All
Steering motfel	Power steering
Steering gear type	PR24AC
Steering overall gear ratio	172
Turns of steering wheel [Lock to lock)	3.1
Steering column lype	Collapsible, tilt

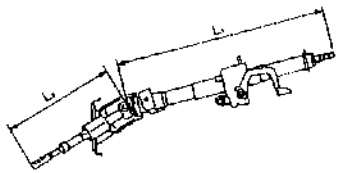
Inspection and Adjustment

GENERAL

Steering wheel axial play rnjn (in)	0(0]
Steering wheel play limit mm (in]	35{1.3B)
Allowable movement of gear housing mm (in)	±2 [± 0 OB)

STEERING COLUMN

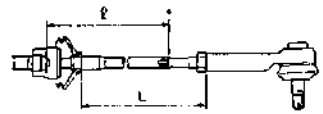
Applied model	LHD	RKD
Steering column (eiglh 1, L11 ITim (in)	630.7 (24.83)	610.0 (24.02)
Steering column /awer shall length "L_s" ITim (n'i)	323 7 02.74}	341.0 (1343)



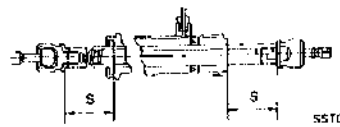
STEERING GEAR AND LINKAGE

Sleering gear type	PR24AC
Tie-rod outer ball join!	
Swinging force al cotler pin hole "A" N (kg. I>)	6.9 - 65.7 (0 7 - 6 7, 1.5 - 14,6)
Rotating torque: "B" N·m (kg-cm, in-lb)	0.29 - 2-94 (30 - 30,0. 2.6 - 350)
Anal end play "'C" mm (in)	0(0)
Tie-rod inner ball joint	
Swinging lores': "A" N (kg, lb)	6.9 - 56.9 (0.7 - 5.8. 1 5 • 12 8)
Axial end play: "C" mm (in)	**0(0)**
Tie-rod standard length '"L" mm (in)	169 10.65!

•· Measuring point |f: 137 mm (5 39 in)|



Rack slroke "S" mm (in)	68.5 (2,697)



Inspection and Adjustment (Cont'd)

POWER STEERING

Steering gear type	PR2dAC
Rack sliding lorce N (kg. lb)	
Under normal operating oif pressure	
Range within ± 11.5 mm [±0-453 in) Irom the neutral position at rack speed of 3.5 mm [0 136 in^S	
Average force	186 - 24$ (19-25, 42-55)
Maximum force deviation	98 (10, 22)
Except *tot* the above range	
Maximum sliding force	294 [30, 66)
Maximum force deviation	147 (15.33)
Retainer adjustment	
Arfjustin^ screw	
Inirtiaf lightening torque N-m [kg-cm. in-lbj	1,9-5.9 [50-60. 43-5?)
Retightening torque alter loosening	0-2(2. 1.7)
Tightening torque after gear has settled	4.9 [50, 43)
Returning angle degree	70*- 110*
Steering wheel turning lorce [Measured at one lull turn from the neutral position) N *(kg.* lb)	35 (4. gj or less
Fluid capacity (Approximate} f (Imp qt]	0.9 (3/4)
Oil pump maximum pressure kPa (bar. kg/cm*, psi]	6.630 - 9.219 (SS.3 - 92,2, 88 - 94, 1.251 - 1.337)

RESTRAINT SYSTEM

SECTION RS

CONTENTS

When you read wiring diagrams:
- Read GI section, "HOW TO READ WIRING DIAGRAMS".
- See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner" , used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

WARNING:

- **To avoid rendering the SRS inoperative, which coufd increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, including incorrect removal and Installation of the SHS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS air bag etectrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.**

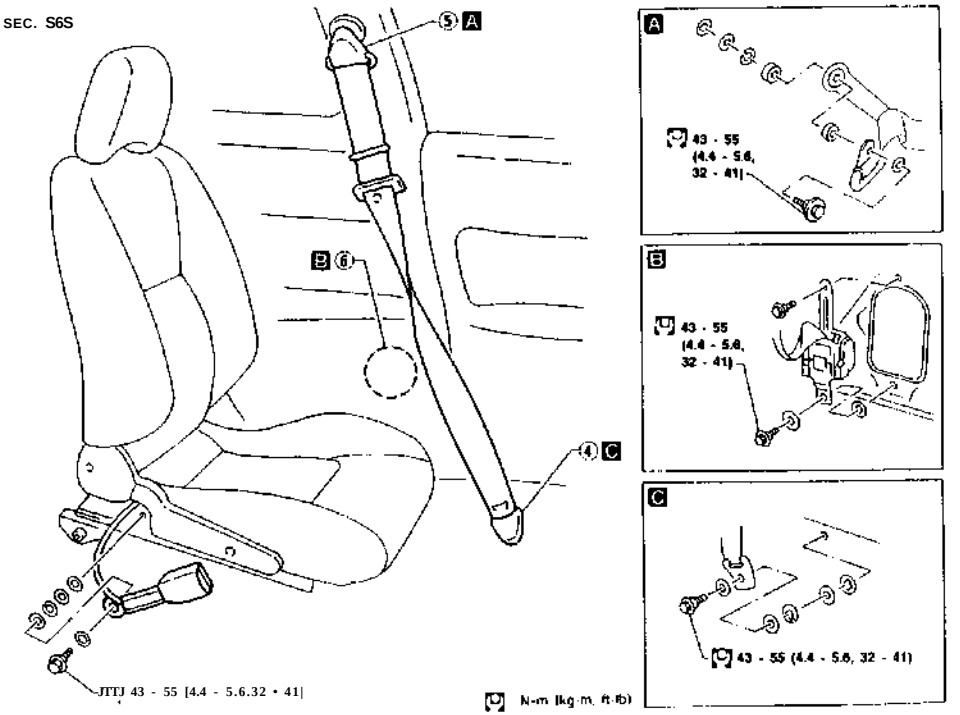
CAUTION:

- **Before removing the seat belt assembly, turn the ignition switch off, disconnect battery ground cable and wait for at least 10 minutes. (For Europe model)**
- **Do not disassemble buckle or seat belt assembly.**
- **Replace anchor bolts if they are deformed or worn out.**
- **Never oil tongue and buckle.**
- **If any component of seat belt assembly is questionable, do not repair. Replace as seat belt assembly.**
- **If webbing is cut, frayed, or damaged, replace seat belt assembly.**
- **When replacing seat belt assembly, use a genuine seat belt assembly.**
- **After any collision, inspect all seal belt assemblies, including retractors and other attached hardwares (i.e., guide rail set).**

Front Seat Belt

CD Remove rear seat. Refer to "SEAT" in BT section for details.
(2) Remove rear pillar lower garnish. Refer to "INTERIOR TRIM" in BT section for details.
(D Disconnect seat belt pre-tensioner connector. (For Europe model)
® Remove floor anchor cover and the anchor bott.
(§) Remove pillar anchor cover and the anchor bolt.
(6) Remove the screw and the anchor bolt securing front seat belt assembly.

SEC. S6S



MRS009A

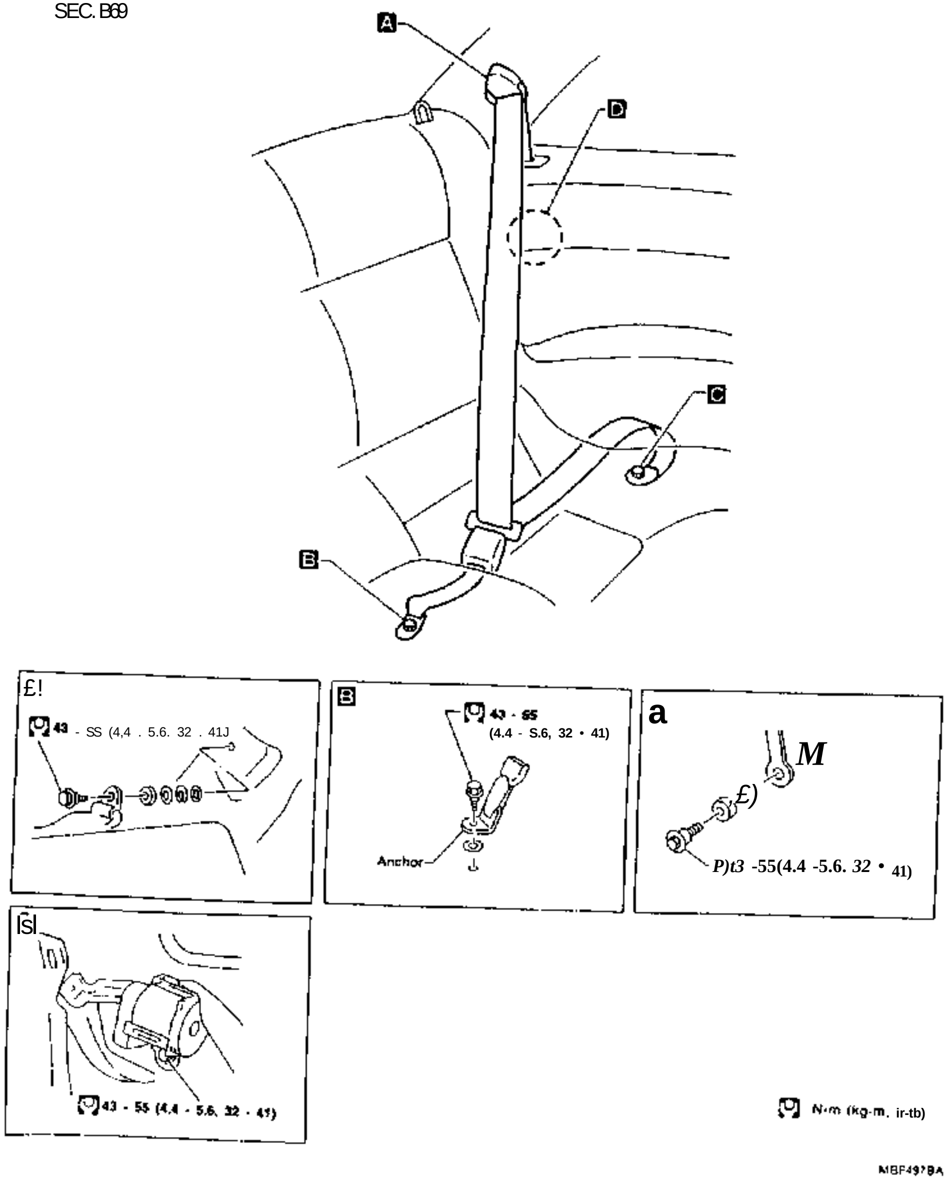
Rear Seat Belt

1. Remove rear seat. Refer to "SEAT" in BT section for details

R II r lo / « : : : : ;ea a ;h pa i nc a h or::;, 9amish_Refer io „INTERIOR TRIM," in BT section for details.

4. Remove the anchor bolt securing rear seat belt assembly,

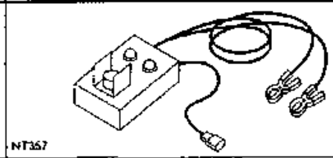
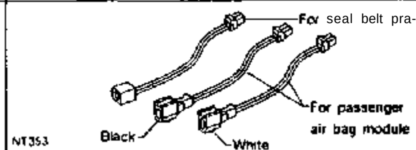
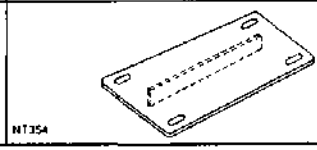
SEC. B69



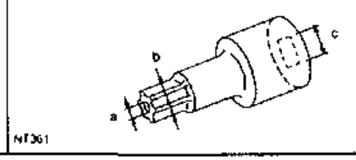
Precautions for SRS "Air Bag" and "Seat Belt Pre-tensioner" Service

- Do not use a circuit tester So check SRS circuits.
- Before servicing the SRS, turn ignition switch "OFF", disconnect battery ground cable and wait tor at least 10 minutes.
  For approximately ten minutes after the cabtes are removed, it is still possible for the air bag and seat belt pre-tensioner to deploy. Therefore, do not work on any SRS connectors or wires until at least ten minutes have passed.
- Diagnosis sensor unit must always be installed with their arrow marks "<p" pointing towards the front of the vehicle for proper operation. Also check diagnosis sensor unit for cracks, deformities or rust before installation and replace as required.
- The spiral cabie must be aligned with the neutral position since its rotations are limited. Do not attempt to turn steering wheel or column after removal of steering gear.
- Handle air bag module carefully. Always place it with the pad side facing upward,
- After removing any SRS parts, discard old bolts and replace with new ones. Conduct self-diagnosis to check entire SRS for proper function.
- After air bag inflates, the front instrument panel assembly should be replaced.

Special Service Tools

Tool number Tool name	Description
KV99106400 Deployment tool	 Disposing of air bag module
KV991065S0 Deployment tool adapters	
KV99105300 Passenger air bag bracket	 Anchor Ihe passenger air bag module

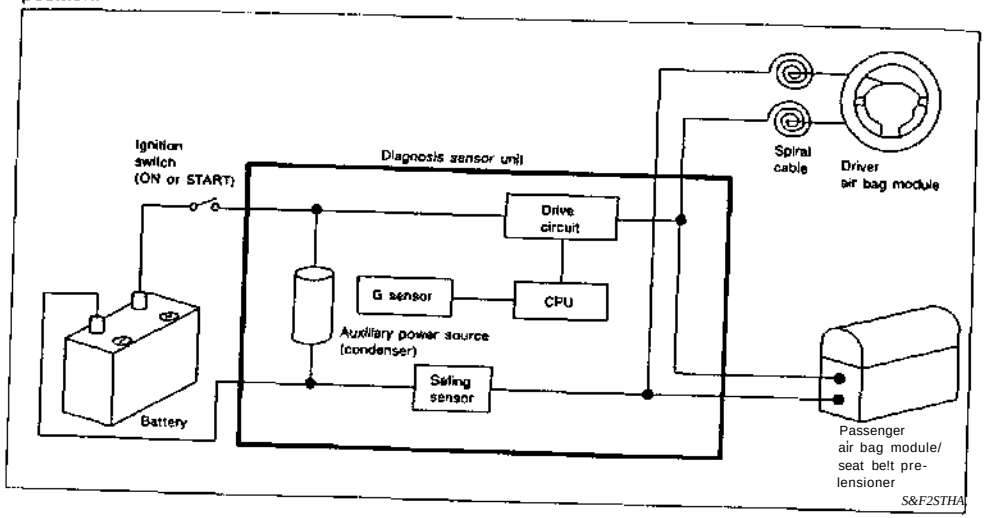
Commercial Service Tool

Tool name	Descripiton
Special torx bit	 Use for special bolts [TAMPER RESISTANT TORX [Si?n T50]] a: 3.5(003) ilia. b: B5 - BS {0.33S *-0.319) din. [r: appro1. 10 (0.39) aq. Unit mm (in)

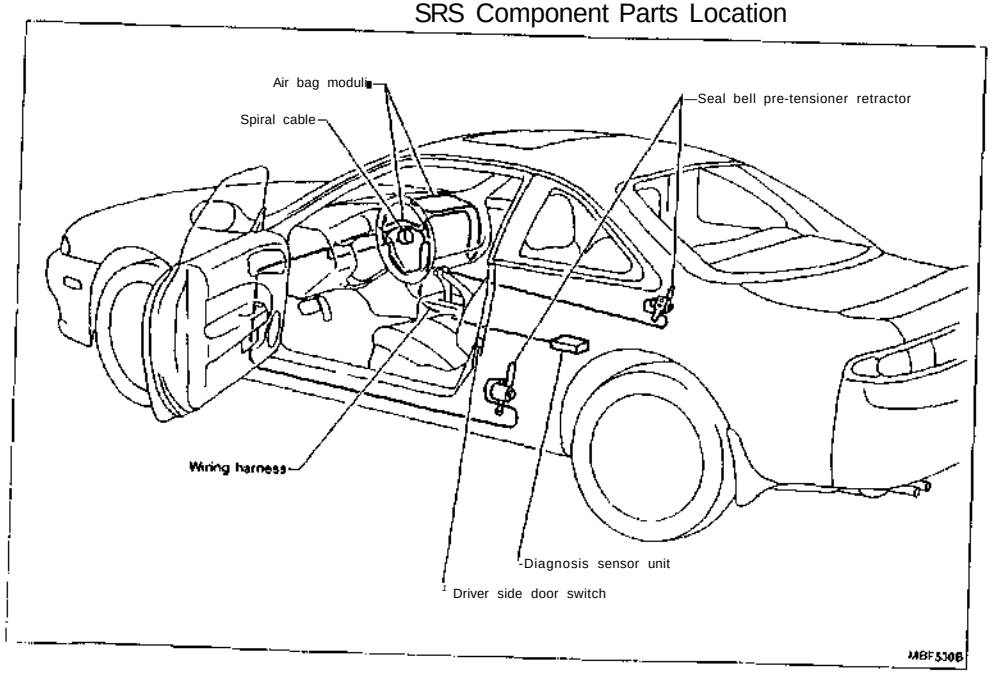
RS

Description

The air bag deploys if the dia$_{9\ TM\ 3}$iS S9nSOr UnitaCtiVat6S While the ^ i l i M switch fs ^ "ON" or "START" position.



SRS Component Parts Location



Maintenance Items

1. Check "AIR BAG" warning lamp (Models equipped with air bags)
   After turning ignition key to "ON" or "START" position, "AIR BAG" warning lamp illuminates for about 7 seconds! The "AIR BAG" warning lamp will go out after about 7 seconds, if no malfunction is detected.
   When a warning lamp flashes, check and correct cause of the problem.

2. Visually check SRS components

(1) Diagnosis sensor unit — Airbag
- Check case and bracket for dents, cracks or deformities.
- Check connectors for damage, and terminals for deformities.

(2) Main harness and air bag harness
- Check connectors for poor connections.
- Check harnesses for binding, connectors for damage, and terminals for deformities.

(3) Spiral cable
- Visually check lock (engagement) pins and combination switch tor damage
- Check connectors, flat cable and protective tape for damage.
- Check steering wheel for noise, binding or difficult operation.

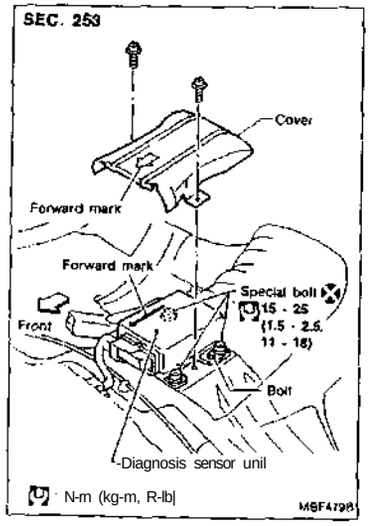
(4) Air bag modufe and steering wheel
- Remove air bag module irom steering wheel or instrument panel. Check harness cover and connectors for damage, terminals for deformities, and harness for binding.
- Install driver side air bag module to steering wheel to check fit or alignment with the wheel.
- Check steering wheel for excessive free play.
- Install passenger side air bag module to instrument panel to check fit or alignment with the instrument panel,

CAUTION:
Replace previously used screws with new ones.

(5) Seat belt pre-tensioner
- Check harness cover and connectors for damage, terminals for deformities, and harness (or binding,
- Check belts for damage and anchors for loose mounting.
- Check retractor lor smooth operation.
- Perform self-diagnosis tor seat belt pre-tensioner using circuit tester. Refer to "Self-diagnosis" for details. (RS-21)

Removal and Installation — Diagnosis Sensor Unit and Seat Belt Pre-tensioner

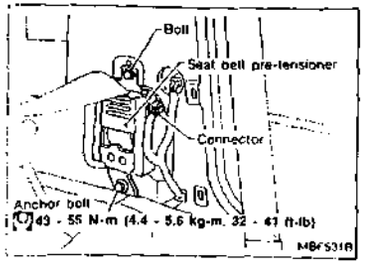
CAUTION:
- **Before servicing SRS, turn the ignition switch off, disconnect battery ground cable and wait for at least 10 minutes.**
- **The special bolts are coaled with bonding agent. Discard old ones after removal; replace with new ones.**
- **Check diagnosis sensor unit for proper installation.**
- **Check diagnosis sensor unit to ensure they are free of deformities, dents, cracks or rust. If they show any visible signs of damage, replace them with new ones.**
- **Check diagnosis sensor unit brackets to ensure they are free of deformities or rust.**
- **Do not attempt to disassemble seat belt pre-tensioner.**
- **Do not drop or impact seat bell pre-lensloner. If any portion is damaged, replace the seat belt pre-tensioner.**
- **Do not expose seat belt pre-tensioner to temperatures exceeding 80°C (176°F).**
- **Whenever seal belts (equipped with pre-tensioner) are moved, ensure that cylinder faces down. Do not hold cylinder.**



REMOVAL OF DIAGNOSIS SENSOR UNIT

1. Disconnect driver and passenger air bag module connectors. Also, disconnect seat belt pre-tensioner connector.
2. Remove rear seat assembly Refer to "Rear Seat" in BT section.
3. Remove cover.
4. Disconnect diagnosis sensor unit connector.
5. Remove bolt and also remove special bolts using the TAMPER RESISTANT TORX (Size T50), from diagnosis sensor unit.
   Then remove the diagnosis sensor unit

NOTE:
- **To install, reverse the removal procedure sequence.**

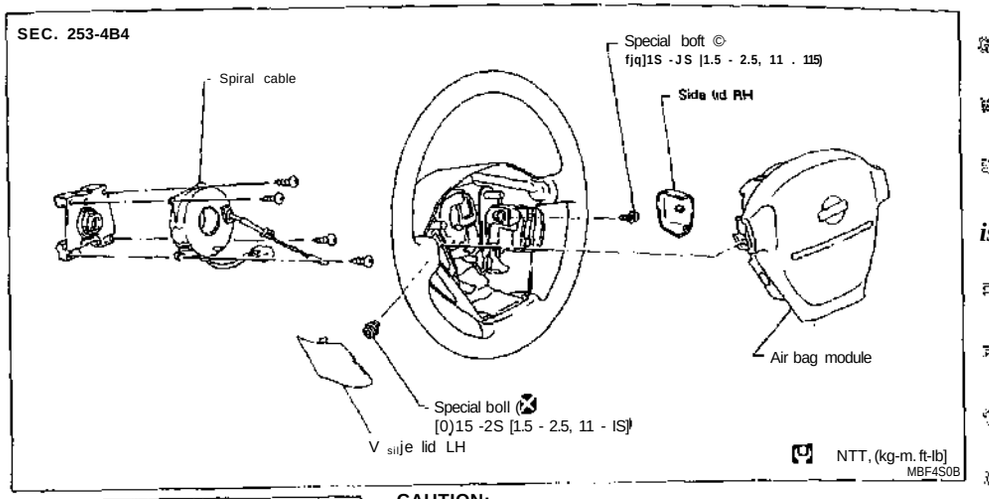


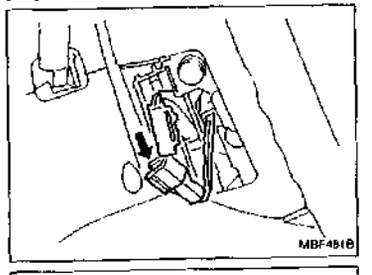
REMOVAL OF SEAT BELT PRE-TENSIONER

For removal of seat belt pre-tensioner, refer to "Front Seat Beft" for details. (RS-3J

NOTE:
- **To install, reverse the removal procedure sequence.**
- **After replacement, perform self-diagnosis for seat bell pre-tensioner using circuit tester. Refer to "Self-diagnosis" for details. (RS-21)**

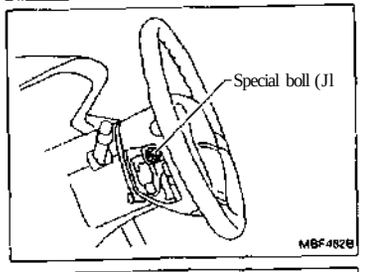
Removal — Air Bag Module and Spiral Cable



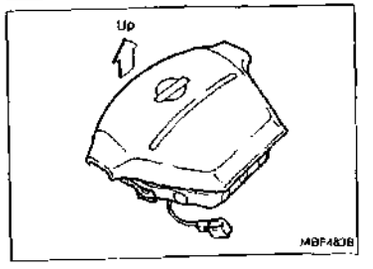


CAUTION:
Before servicing SRS, turn the ignition switch off, disconnect battery ground cable and wait for at least 10 minutes.

1. Remove side lid LH (com steering wheel, and disconnect air bag module connector.

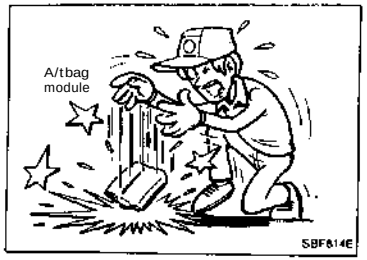


2. Remove side lid. Using the TAMPER RESISTANT TORX (Size T50), remove left and right special bolts. Air bag **module** can then be removed-

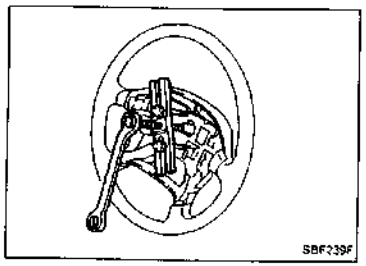


CAUTION:
- **Always place air bag module with pad side facing upward.**
- **Do not attempt to disassemble air bag module.**
- **The special bolts are coaled with bonding agent. Discard old ones after removal; replace with new ones.**

Removal — Air Bag Module and Spiral Cable (Cont'd)



- **Do not drop or impact air bag module. Il any portion is deformed or cracked, replace the module.**
- **Do not expose the air bag module to temperatures exceeding 93"C (199°F).**
- **Do not allow oil, grease or water to come in contact with the air bag module.**



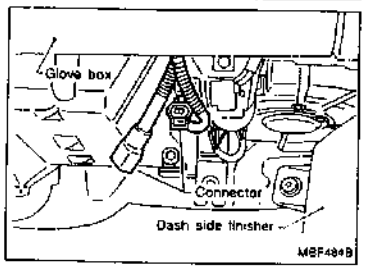
3. Set steering wheel in the neutral position.
4. Disconnect horn connector and remove nuts.
5. Using steering wheel puller, remove steering wheel. Be careful not to over-tighten puller bolt on steering wheel.
6. Remove steering column cover.
7. Disconnect connector and remove the four screws. The spiral cable can then be removed.

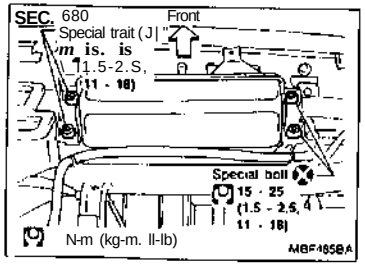
Removal — Front Passenger Air Bag Module

CAUTION:

Before servicing SRS, turn the ignition switch off, disconnect battery ground cable and wait for at least 10 minutes.

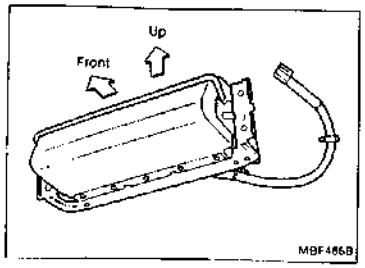
1. Remove connector bracket from air bag module and disconnect air bag module connector.





2. Remove instrument panel.
3. Remove the special bolts from left and right sides of front passenger air bag module. Then remove the air bag module from the steering member,

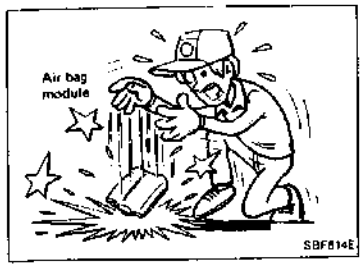
- Air bag module is heavy and should be supported using both hands during removal.



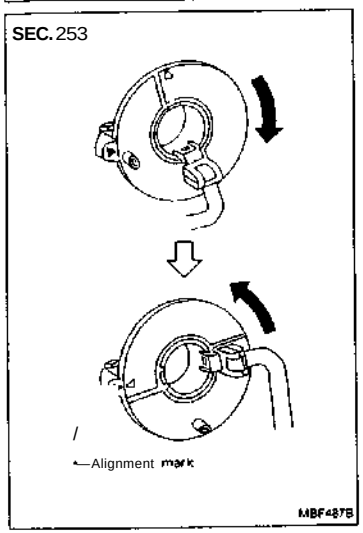
CAUTION:

- **Always place air bag module with pad side facing upward.**
- **Do not attempt to disassemble air bag module.**
- **The special bolts are coated with bonding agent. Discard old ones after removal; replace with new ones.**

Removal — Front Passenger Air Bag Module (Cont'd)



- **Do not drop or impact air bag module. If any portion is deformed or cracked, replace the module.**
- **Do not expose the air bag module to temperatures exceeding 93°C (199"F).**
- **Do not allow oil, grease or water to dome in contact with the air bag module.**



Installation — Air Bag Module and Spiral Cable

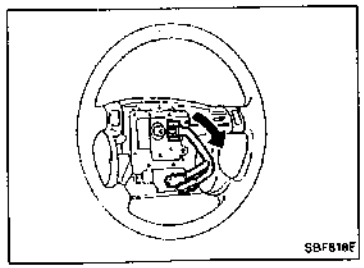
1. Set the Iront wheels in the straight-ahead position.
2. Make sure that the spiral cable is in the neutral position. The neutral position is detected by turning left 2.5 revolutions 1rom the right end position. Align the two marks <i).

CAUTION:

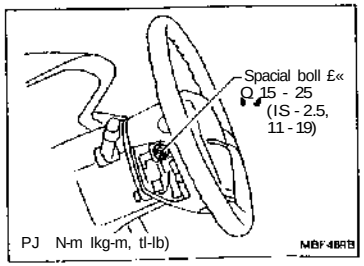
The spiral cable may snap due to steering operation If the cable is installed in an improper position.

Also, with the steering linkage disconnected, the cable may snap by turning the steering wheel beyond the limited number oJ turns. (The spiral cable can be turned up to 2.5 turns from the neutral position to both the right and left.)

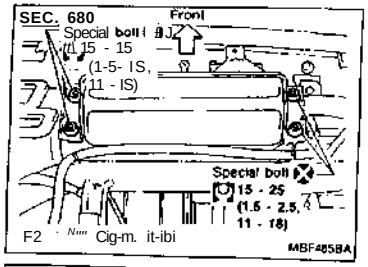
3. ConnecS spiral cable connector and tighten with screws. Install steering column cover.

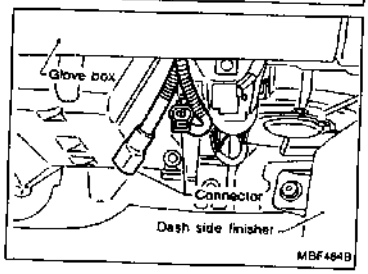


4. Install steering wheel setting spiral cabie pin guides, and pull spiral cable through.
5. Connect horn connector and engage spiral cable with pawis in steering wheel.
6. Tighten nuts.



7. Position air bag module and tighten with new special bolts.
8. Connect air bag module connector.
9. Install all lids.
10. Conduct self-diagnosis to ensure entire SRS operates properly. (Use CONSULT or warning lamp chock)



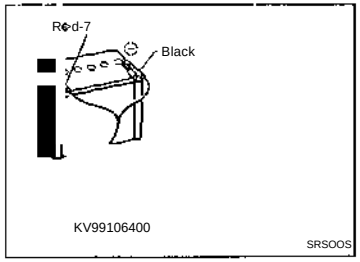


Installation — Front Passenger Air Bag Module

1. Install front passenger air bag module on steering member.
   - Ensure harness is not caught between rear of air bag module and steering member.
2. Install instrument panel.
3. Connect air bag module connector to body harness connector,
4. Install air bag module connector on connector bracket.
5. Install connector bracket on air bag module.

Disposal of Air Bag Module and Seat Belt Pre-tensioner

- Make sure to deactivate air bag modules and seat belt pre-tensioners before disposing of them. Also, before disposing of a vehicle equipped with an SRS system, deactivate air bag modules and seat belt pre-tensioners. If such systems have already been deployed due to an accident, dispose of as indicated in "DISPOSING OF AIR BAG MODULE AND SEAT BELT PRE-TENSIONER".
- When deploying the air bag module and seat belt pre-tensioner, always use the Special Service Tool; Deployment tool KV99106400
- When deploying the air bag moduie and seat belt pre-tensioner, stand at least 5 m (16 ft) away from the deployment component.
- Due to heat, do not touch air bag module for at leasl 30 minutes after deployment. Also do not touch seat belt pre-tensioner for at (east 10 minutes after deployment.
- Be sure to wear gloves when handling a deployed arr bag module and seat belt pre-tensioner.
- Never apply water to a depfoyed air bag module and seat belt pre-tensioner.
- Wash your hands clean after finishing work.



Disposal of Air Bag Module and Seat Belt Pre-tensioner (Cont'd)

CHECKING DEPLOYMENT TOOL

Connecting to battery

- Place vehicle outdoors with at least 6 m (20 ft) of open space on all sides.
- Use a voltmeter to make sure the vehicle battery is fully charged.

CAUTION:

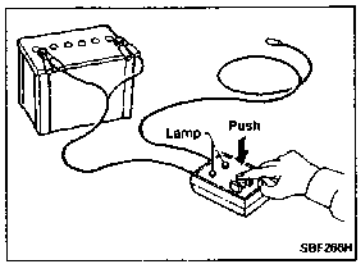
The battery must show voltage of 9.6V or more.

Remove the battery from the vehicle and place it on dry wood blocks approximately 5 m (16 ft) away from the vehicle.

- Wait 10 to 12 minutes after the vehicle battery is disconnected before proceeding.
- Connect red clip of deployment too! to battery positive terminal and black clip to negative terminal.

CAUTION:

Make sure the polarity is correct. The right side lamp in the tool, marked "deployment tool power", should glow with a green light. Il the right side lamp glows red, reverse the connections to the battery.



Deployment tool check

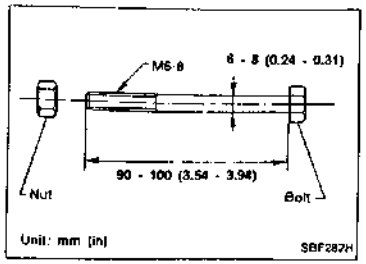
Press the deployment tool switch to the "ON" position. The left side lamp in the tool, marked "air bag connector voltage" should illuminate. If it does not illuminate, replace the tooi.

Air bag deployment tool lamp illumination chart (Battery connected)

Switch operation	Left side lamp, green' ''AIR BAG CONNECTOR VOLTAGE"	Right side lamp, green' ''DEPLOYMENT TOOL POWER"
OFF	OFF	ON
ON	ON	ON

*: If this lamp glows fed. the tool is connected lo the battery incorrectly. Reverse the connections and make sure the lamp glows green.

Disposal of Air Bag Module and Seat Belt Pre-tensioner (Cont'd)



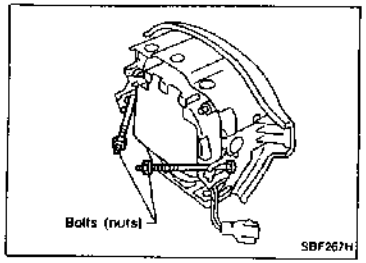
DEPLOYMENT PROCEDURES FOR AIR BAG MODULE AS A UMT

Deploying air bag module while it is mounted in vehicle may damage vehicle. Deploy air bag module as a unit except when disposing of vehicle.
Anchor air bag module in a vise secured to a firm foundation during deployment.

Deployment of driver's air bag module as a unit

1. Prepare two sets of nuts and bolts (see figure at left). These bolts are required to secure driver's air bag module to the vise.
2. Install one set of nuts and bolts to each side of the air bag module.

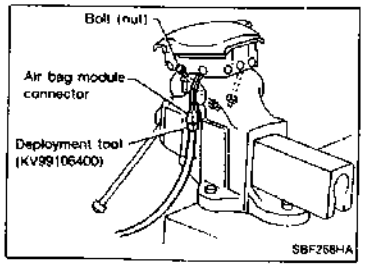
CAUTION:
Make sure to install (wo bolts and nuts on each side.



3- Firmly place two nuts (secured to air bag module) in the vise.

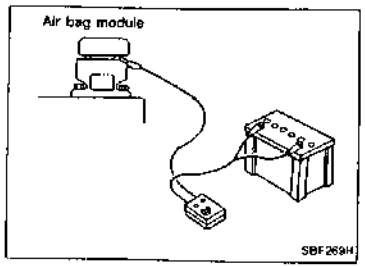
CAUTION:
Ensure these two nuts are equally placed In the vise. Never finish the installation with just one nut.

4. Connect deployment tool (SST: KV99106400) to air bag module connector.



5. Connect red clip of deployment tool to battery positive terminal and biack clip to negative terminal.
6. The lamp on the right side of the tool, marked "deployment tool power", should glow green, not red.
7. Press the button on the deployment tool. The left side lamp on the tool, marked "air bag connector voltage" will illuminate and the air bag module will deploy.

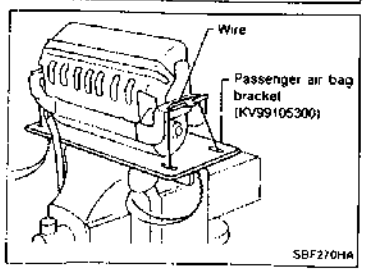
CAUTION:
When deploying the air bag module, stand at least S m (16 ft) away from the air bag module.



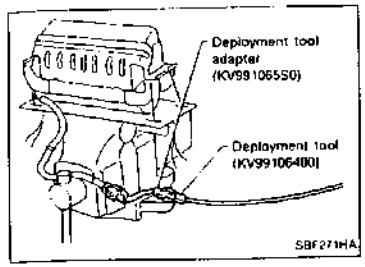
Deployment of passenger air bag module as a unit

1 Using wire, secure air bag module to passenger air bag bracket (SST: KV99105300) at two places.

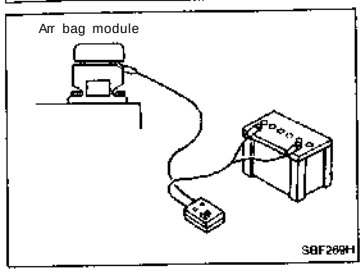
CAUTION:
Use wire of at least 1 mm {0.04 in) in diameter.



Disposal of Air Bag Module and Seat Belt Pre-tensioner (Cont'd)



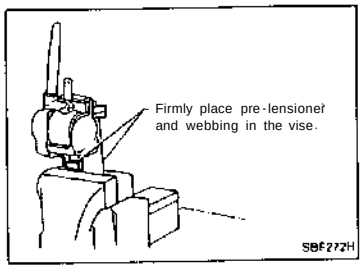
2. Firmly anchor passenger air bag bracket in a vise.
3 Connect deployment toot adapter (SST; KV991065S0) to deployment tool (SST: KV99106400) connector and connector on either side of air bag module.



4. Connect red clip of deployment tool to battery positive terminal and btack clip to negative terminal.
5. The lamp on the right side of the tool, marked "deployment tool power", should glow green, not red.
6. Press the button on the deployment tool. The left side lamp on the tool, marked "air bag connector voltage", will illuminate and the air bag module will deploy.

CAUTION:
When deploying the air bag module, stand at least 5 m (16 lt) away from the air bag module.

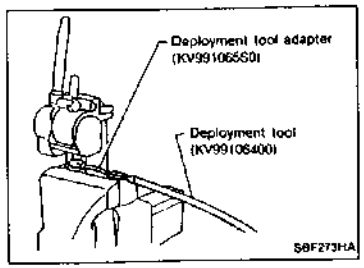
CAUTION:
Always activate one inflator at a time.



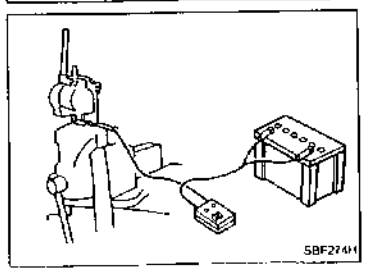
Deployment of seal belt pre-tensioner as a unit

1. Firmly anchor seat belt pre-tensioner in a vise

CAUTION:
Ensure bracket and webbing are placed in (he vise.

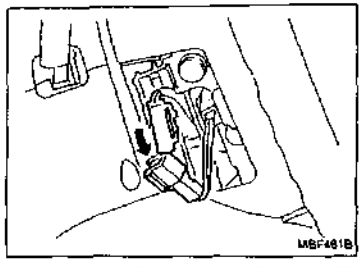


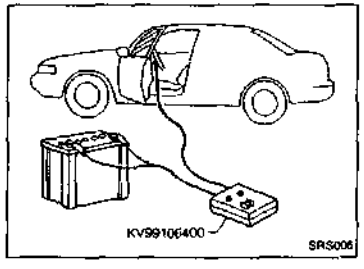
2. Connect deployment tool adapter (SST: KV991065S0) to deployment tool |SST: KV99106400) connector and seat belt pre-tensioner connector.



3. Connect red clip of deployment tool to battery positive terminal and black clip to negative terminal.
4. The lamp on the right side of the tool, marked "deployment tool power", should glow green, not red.
5. Press the button on the deployment tool The left side lamp on the tool, marked "air bag connector voltage", will illuminate and the seat belt pre-tensioner will deploy.

CAUTION:
When deploying the seat belt pre-tensioner, stand at least S m **(16 ft) away from the seat belt pre-tensioner.**





Disposal of Air Bag Module and Seat Belt Pre-tensioner (Cont'd)

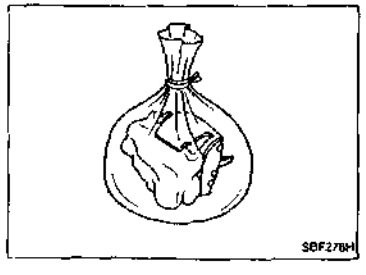
DEPLOYMENT OF AIR BAG MODULE AND SEAT BELT PRE-TENSIONER WHILE MOUNTED IN VEHICLE

When disposing of a vehicle, deploy air bag modules and seat belt pre-tensioners while they are mounted in vehicle.

CAUTION:

When deploying air bag module or seal belt pre-tensioner, ensure vehicle Is empty.

1. Disconnect battery ground cable and wai! 10 minutes
2. Disconnect air bag modules and seat belt pre-tensioners connector.
3. Connect deployment tool connector (SST: KV99106400) to air bag module or seat belt pre-tensioner.
   For front passenger air bag module and seat belt pre-tensioner, attach deployment tool adapters (SST: KV991065S0) to the tool connector.
4. Connect red clip of deployment tool to battery positive terminal and black clip to negative terminal.
5. The lamp on She right side of the tool, marked "deployment tool power", should glow greers, not red-
6. Press the button on the deployment tool. The left side lamp on the tool, marked "air bag connector voltage", will illuminate and the air bag module or seat belt pre-tensioner will deploy.
7. After deployment, remove them from vehicle and seal them up in plastic bags, then dispose of them.



DISPOSING OF AIR BAG MODULE AND SEAT BELT PRE-TENSIONER

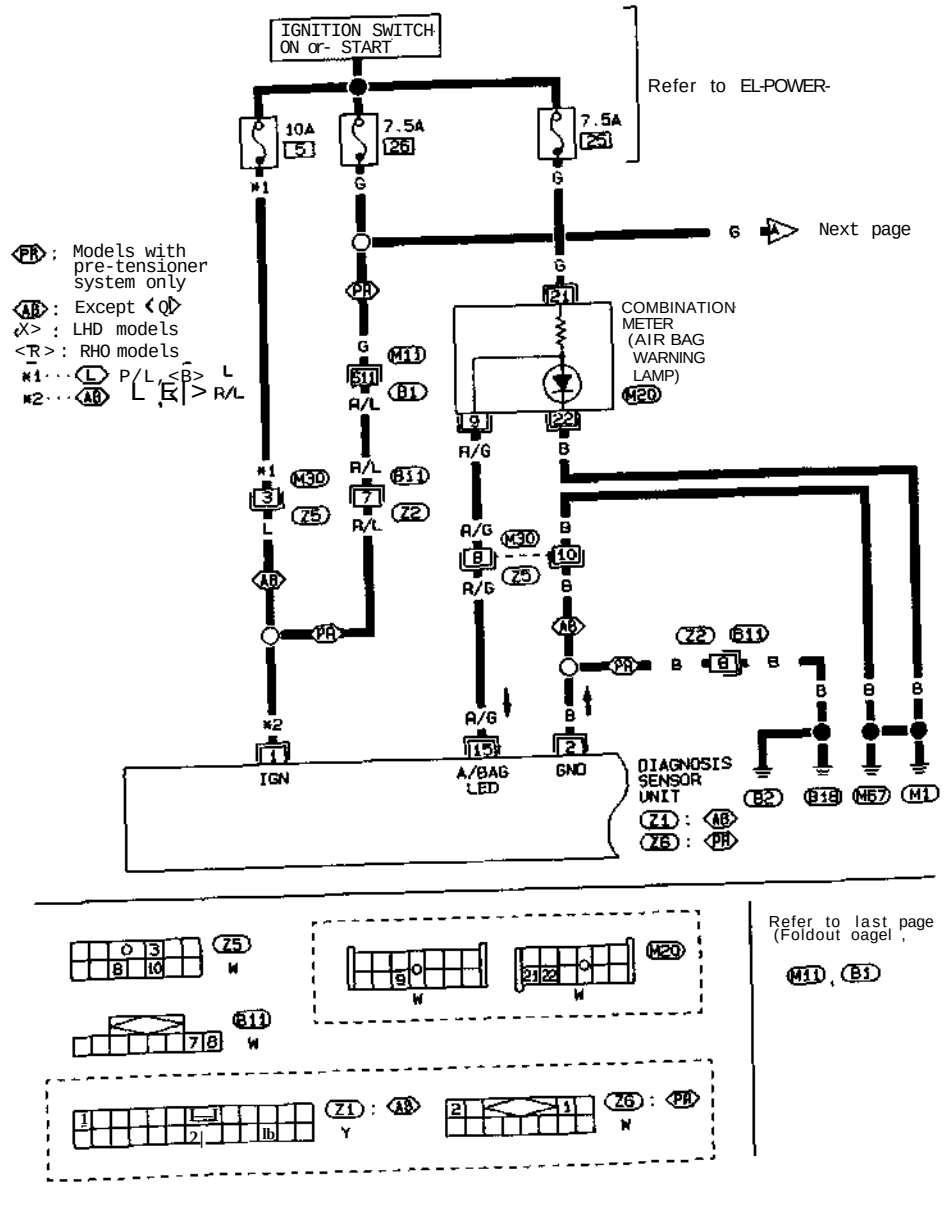
Deployed air bag modules and seat belt pre-tensioners are very hot. Before disposing of air bag module, and seat belt pre-tensioner, wait at least 30 minutes, and 10 minutes, respectively. Seal them in a plastic bag before disposal.

CAUTION:

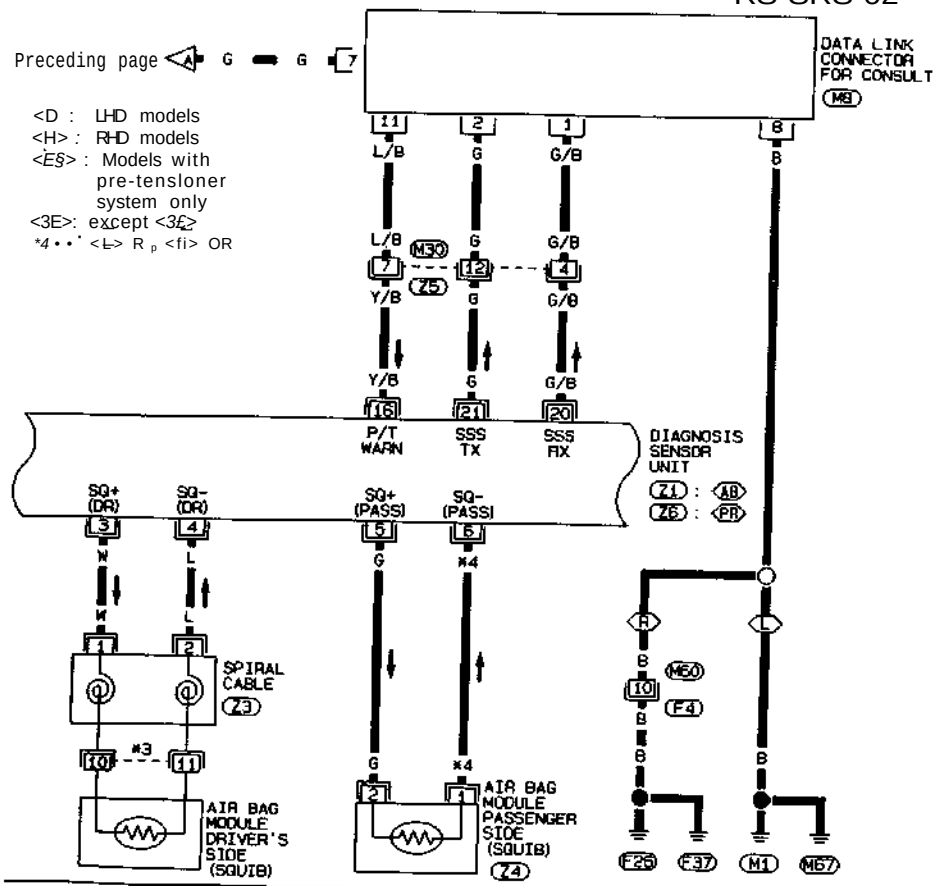
- **Never apply water to a deployed air bag module and seat belt pre-tensioner.**
- **Be sure to wear gloves when handling a deployed air bag module and seat belt pre-tensioner.**
- **No poisonous gas is produced upon air bag module deployment. However, be careful not to inhale gas since it irritates throat and can cause choking.**
- **Po not attempt to disassemble air bag module and seat belt pre-tensioner.**
- **Air bag module and seat bell pre-tensioner can not be re-used.**
- **Wash your hands clean after finishing work.**

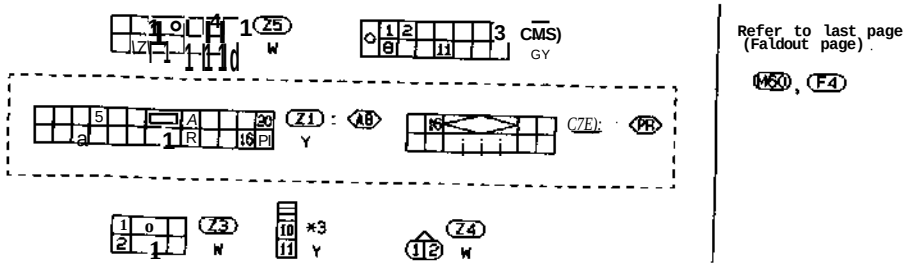
Wiring Diagram — SRS —

RS-SRS--01



RS-SRS-02





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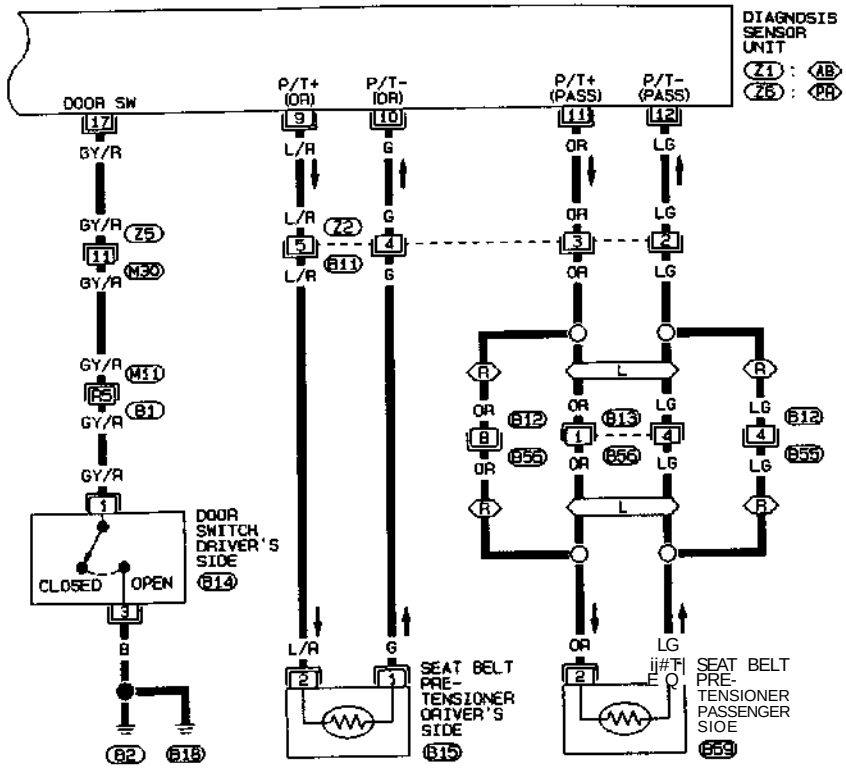
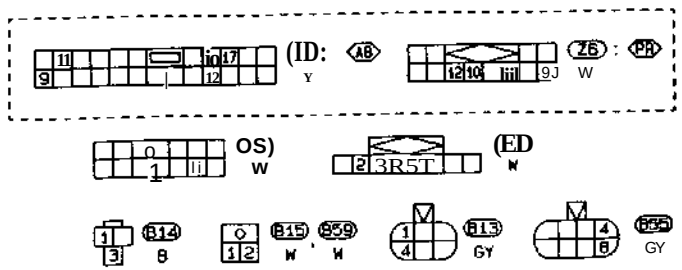
M60, F4

SRS008

RS-SRS-03



<U> : LHD models
<B>: RHD models
<EH>: Models with pre-tensioner syateni only
<*!>: Except <ffi>



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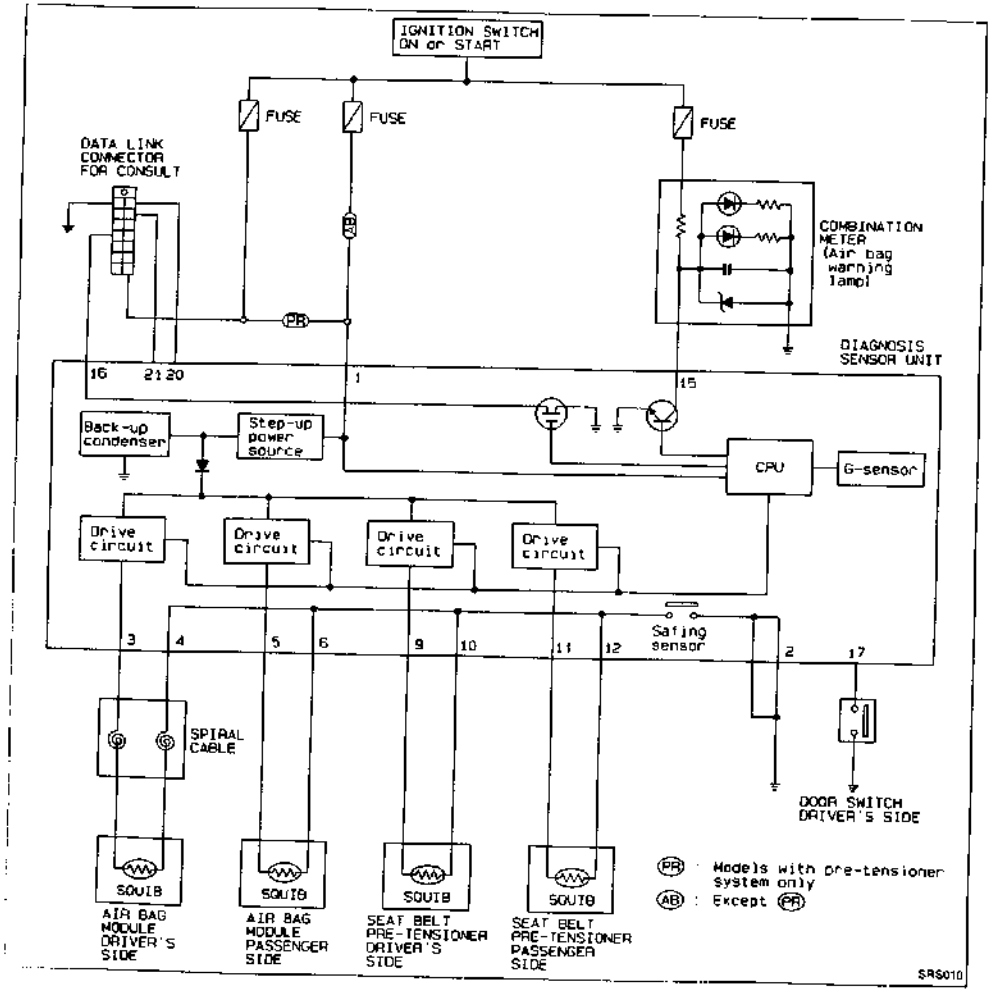
M11, dD

SRS009

Schematic

CAUTION:

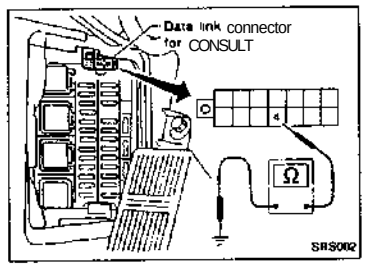
- **Do not use a circuit tester to check SRS "Air Bag" harness connectors. The wiring harness and connectors have yellow outer insulation lor easy identificalion. narness and**
- **Do a**
- **damaged, replace it with a new one.**
- **Keep ground portion clean.**



Self-diagnosis

The air bag and seat belt pre-tensioner can be put under self-diagnosis by the following methods.

		USING CIRCUIT TESTEH	USING CONSULT	USING "AIR BAG" WARNING LAMP
		RS-21	RS-22	RS-24
For Europe	Seat bell pre-tensioner (Standard equipment)	0		
	Equipped with driver air bag			O
	Equipped with driver air bag and passenger air bag			**O**
Except for Europe	Equipped with driver air bag		O	O
	Equipped with driver air bag and passenger air bag			O
For Australia			**O**	O



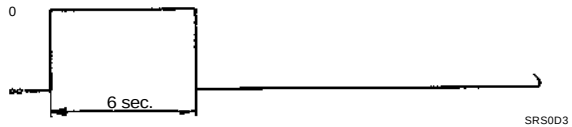
USING CIRCUIT TESTER

Seat belt pre-tensioner self-diagnosis results can be read by using **a** circuit tester as follows:

1. Measure resistance between data link connector for CONSULT and body ground.

2 Visually check the oscittation of circuit tester needle.

(1> Normal



No problem.
The seat belt pre-tengioner is in good order

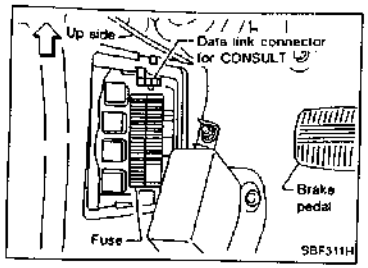
(2) Malfunction (including when seat belt pre-tensioner is displayed)

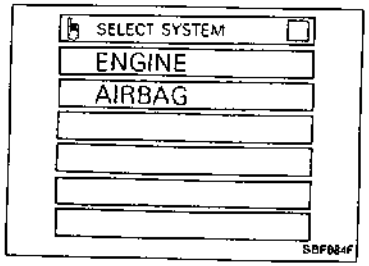
- Seat belt pre-lensioner circuit is operi or shorted to some power supply circuit, ar shorled to ground

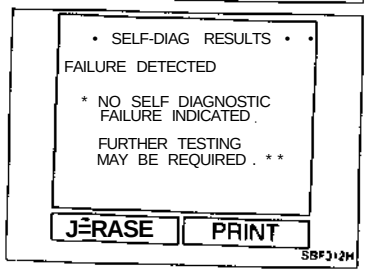
1 Visually check wiring harness connections.
2 Replace seat bell assembly (Belore disposing, it must be deactivated)
3 Replace diagnosis sensor uiiil
4 Replace air bag harness
5. Replace main harness.

(Racheck seal belt pre-lensioner using circuit tester al each replacomont |

Self-diagnosis (Cont'd)







USING CONSULT

The self-diagnosis results can be read by CONSULT, as follows:

1. Connect "CONSULT" to data link connector for CONSULT. (Data fmk connector for CONSULT is located in left or right dash side panel.)

2. Turn ignition switch to "ON" (When CONSULT is connected, the "AIR BAG" warning lamp will be turned to present diagnosis mode.)

3. Touch "START" to operate "CONSULT",

4. Touch "AIR BAG" to choose air bag system.

5. Touch "SELF DIAG RESULTS" to read self-diagnosis results.

4

6. Problem codes are displayed on "SELF DIAG RESULTS".

7. When "PRINT" is pressed, information displayed on "SELF DfAG RESULTS" is printed out

WARNING:

- **While CONSULT is displaying this 'SELF-DIAG RESULTS" information, do not disconnect CONSULT from data link connector.**
- **When finishing diagnosis, make sure to change CONSULT display to SELECT SYSTEM mode by using BACK KEY.**

8. After repairing malfunctioning parts, press "ERASE" to clear se!f-diagnosis results.
- **"ERASE" function requires selecting "ERASE", and completing step 9.**

9. Push BACK KEY of CONSULT until SELECT SYSTEM mode appears to make "SELF-DIAGNOSIS" user mode.
- **If malfunctioning parts are not completely repaired, "AIR BAG" warning tamp will blink every 0.5 seconds.**

10. Push the power off switch.

11. Turn off ignition switch, disconnect CONSULT.

12. Turn ignition switch to "ON".
"AIR BAG" warning lamp should come on for about 7 seconds and then go off.

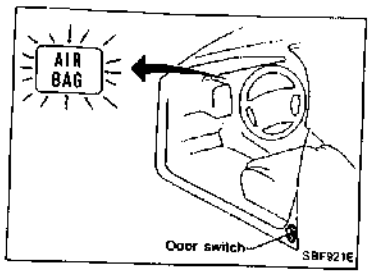
Self-diagnosis (Cont'd)

Self-diagnosis results

Diagnostic item	Explanation/Possible causes	Repair order • Recheck SRS using CONSULT at each replacement.
NO SELF DIAGNOSTIC FAILURE INDICATED	* Normal. SRS system is in good order	—
AIRBAG MODULE [0P£N|	» Driver's air bag module circuit rs open [including the spiral cable)	1 Visually check wiring harness connections 2 Replace spiral cable. 3 Replace driver's air bag module. (Before disposing ol \\, it must bs deployed) 4 Replace diagnosis sensor umt 5 Replace air bag harness. 6. Replace main harness
AIRGAG MODULE [VB-SHORT]	• Driver's air bag module circuit is shorted to some power supply circuit (including the spiral cable)	
AtRSAG MODULE [GNO-SHORT]	• Driver's air rjag module circuit is shorted to ground (including the spiral cable).	
AIRBAG MODULE [SHORT]	• Driver's air bag module circuits are shorted to each other	
ASSIST A/B MODULE'1 [OPEN]	• Front passenger air bag module circuit is open.	1. Visually check wiring harness connections 2. Replace front passenger air bag module {Before disposal of it. it must be deployed) 3. Replace diagnosis sensor unit. 4 Replace air bag harness. 5 Replace main harness
ASSIST A/B MODULE'1 |VB-SH0RT|	• Front passenger air bag module circuit is shorted to some power supply circuit	
ASSIST A/B MODULE'1 [GND-SHORTJ	» Fronl passenger air bag module circuit is shorted to ground.	
ASSIST A/B MODULE'1 [SHORT]	• Front passenger air bag module circuits are shorted to each other,	
CONTROL UNIT	• Diagnosis sensor unit is out of order.	1 Visually check wiring harness connections, 2. Replace diagnosis sensor unit, 3 Replace air bag harness. 4. Replace main harness.
INDEFINITE FAILURES [AIR BAG!	* A problem which cannot be specified occurs because mare than two parts are out o(order	1. Visually check wiring harness connections 2 Replace diagnosis sensor unit 3 Replace spiral cable and air bag modules. 4 Replace air bag harness 5. Replace main harness.

"V For Australia model only

Self-diagnosis (Cont'd)



USING "AIR BAG[1]" WARNING LAMP

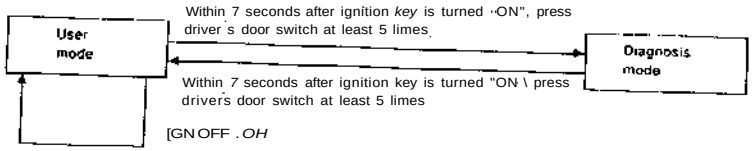
Air bag self-diagnosis results can be read by using the "AiR BAG" warning lamp.

The "Air bag" warning lamp operates as shown below;

WARNING:

When the "AIR BAG" warning lamp is flashing, compare the flash time to (he char) below.

How to alternate self-diagnosis



Problem codes are displayed in diagnosis mode (self-diagnosis results).

Warning lamp indication

- **After repairing malfunctioning par), use driver's door switch to return the system to user mode. This will clear self-diagnosis results from memory.**
- **If a malfunctioning part is not completely repaired, self-diagnosis results will not be cleared.**

User mode

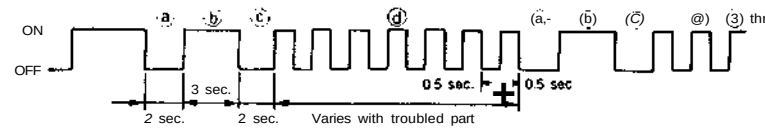
① Normal (OFF) IGN ON Light check ON OFF 7 sec. SBF298H	No problem.
② Malfunction (blinking) ON OFF 0.5 sec. 0.5 sec. SBF299HA	The system has problem. Perform self-diagnosis with "Diagnosis mode".
'I) Air bag is deployed or diagno sis sensor unit is malfunctioning and continuously sends an "ON" signal ON OFF SBF284HA	The system needs to be repaired (Refer to page RS-26]

Self-diagnosis (Cont'd)

Diagnosis mode {Self-diagnosis result)

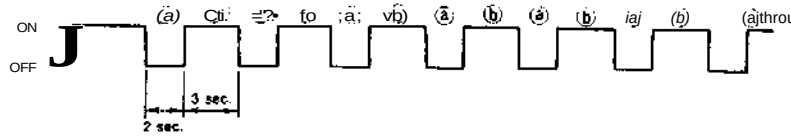
● indicate rnattunctlonlng part — Trie system needs to be repaired

(b) Start signal. Start signal identifies display modes



SBF300H

● No malfunctioning (or rnlermtient trouble/repair compleiian)



SBF285H

WARNING:

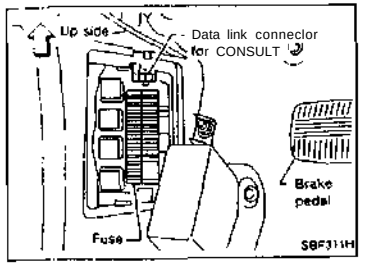
• Afler the malfunctioning parts have been repaired, return the system lo "User mode".

Self-diagnosis results in diagnosis mode can be identified by number of flashes *(i)*. Refer to Table on next page for troubled parts.

Self-diagnosis (Cont'd)

Warning lamp flashing times and repair

Warning lamp	Flash code (d) (# of flashes)	EKplanation/Pos5ible causes	Repair order ' Recheck SRS at each replacemenl
	0	m Normal SRS "Air Bag" is in good order.	—
	2	• Driver's air bag module circurl is out of order.	1. Visually check wiring harness connections. 2 Replace spiral cable 3. Replace driver's air bag module (Before disposal of it. it must be deployed.) 4 RepJace diagnosis sensor unit 5 Replace air bag harness 6. Replace main harness
	7	• Diagnosis sensor uni* is out of order	1. Visually check wfrtnq, harness connections. 2 Replace diagnosis sensor unrt 3 Replace a>r bag harness. 4. Replace main harness
	8	* Front passenger air bag module circuit is oul of order	1 Visually check wiring harness connections 2. Replace front passenger air bag module (Before disposal, it must be deployed] 3 Replace diagnosis sensor unit 4, Replace air bag harness 5. Replace main harness.
	9	• More than iwo parts groups are out of order.	1 Visually check wiring harness connections 2 Replace diagnosis sensor unit 3 Replace all sensors, spirral cable and air bag module 4 Repface air bag harness 5 RepJace main harness



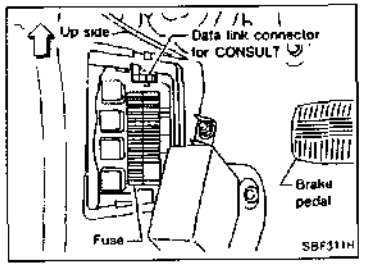
Diagnostic Procedure 1

SYMPTOM: "AIR BAG" warning lamp (lashes.
WARNING:
Determine If the flash rate Is every 0.5 seconds, or 3 seconds "ON" and 2 seconds "OFF".
If every 0.5 seconds, perform self-diagnosis.
If 3 seconds "ON" and 2 seconds "OFF", the system Is in Preseni diagnosis mode, refer lo page RS-24 for Instructions.

Connect the CONSULT and operate it- Read the "SELF-DtAGNOSIS RESULTS"1 (Reier lo page RS-22) → Refer lo SELF-DIAGNOSIS RESULTS and repair.

OR

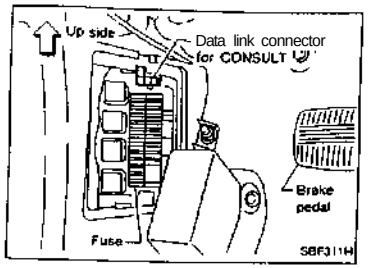
Diagnosis using warning lamp. (Reler to page RS-24.) → Reler lo the number of warning lamp flashes Repair as necessary.



Diagnostic Procedure 2

SYMPTOM: "AIR BAG" warning lamp does nol come on.

1. Check 7.5A (use (No LH • located in fuse block) — NG → Replace the fuse.
OK
2. Conned the CONSULT unit and begin diagnosis. > Is "AIR BAG" displayed on (he CONSULT screen? — NG → Replace lhe diagnosis sensor unit.
OK
3. Read lhe SELF-DIAGNOSIS RESULTS, — NG → Refer to SELF-DIAGNOSIS RESULTS and repair.
OK
4. Check the warning lamp bulb. — NG → Replace lhe warning lamp bulb
OK
5. Chech lhe warning lamp harness conneclion. — NG → Replace the harness.
OK
6. Replace lhe diagnosis sensor unit.



Diagnostic Procedure 3

SYMPTOM: Warning lamp does not go off.

f. Is the air bag module deployed? — Yes → Replace lhe air hag module
↓ TrTo
2. Check 1DA fuse *Ho-* [5] and[1] 7.SA fuse No. [26], — NG → fleplace lhe fuse.
↓ OK
3. Connect the CONSULT unit and operate it.
• Is "AIR BAG" displayed on the CONSULT' — NG → Replace the diagnosis sensor unil
↓ OK
4. **Read the** SELF-DIAGNOSIS RESULTS. — NG → Refer to SELF-DIAGNOSIS RESULTS and repair.
— OR —
Refer to the warning lamp self-diagnosis — NG → Reler to lhe warning lamp flashing times and repair as necessary
↓ OK
5. Check lhe harness connection between the warning lamp and the diagnosis sensor unit. — NG → Replace the harness
↓ OK
6. Replace the diagnosis sensor unit

Collision Diagnosis

To repair the SRS, perform the following steps.

When air bag deploys in a collision:

(T) Replace the diagnosis sensor unit
@ Remove the air bag modules and seat belt pre-tensioners.
(3) Check the SRS components using the table shown below:
• Replace any SRS components showing visible signs of damage (dents, cracks, deformation).
® Conduct self-diagnosis. Refer to "Self-diagnosis" for details (RS-21). Ensure the remainder of the SRS is operating properly.
(5) Install new air bag modules.
(g Conduct self-diagnosis again.

When air bag does not deploy in a collision:

(D Check the SRS components using the table shown below:
• Replace any SRS components showing visible signs of damage (dents, cracks, deformation).
(D Conduct self-diagnosis. Refer to "Self-diagnosis" for details (RS-21). Ensure entire SRS operates properly.

SRS inspection

Part	Air bag deployed	Air bag did NOT deploy
Air bag module (driver and passenger side)	REPLACE Install with new bolls.	1. Remove air bag module. Check harness cover and connectors for damage. terminals for deformities, and harness for binding. 2-! Install driver air bag module into the steering wheel to check fit and alignment with the wheel. 2-2 install passenger air bag module into the instrument panel to check lit with the instrument panel, 3, Mo damage found, reinsiall with new bolls. 4 If damaged— REPLACE. Air bag must be deployed before discarding.
instrument panel	REPLACE Install with new boils.	1 Check instrument panel for bending, rieformfties. or cracks. 2 It no damage is found, reinstall with new boMs. 3. If damaged—REPLACE.
Seat bell pre-tensioner assembly	REPLACE Install with new bolts.	1. Remove seat belt pre-lensioners. Check harness cover and connectors for damage, terminals lor deformities. and harness for binding 2. Check beJts tor damage and anchors for loose mounting. 3 Check retractor for smooth operation. 4. If no damage is found, reinstall with new bolts 5 H damaged—REPLACE.
Diagnosis sensor unii	REPLACE Install with new bolls	\ Check case and bracket for dents, cracks or deformities. *2* Check connectors for damage, and terminals for deformities 3. If no damage is found, reinstall with new bolls. 4 If damaged—REPLACE.
Steering wheel	1. Check harness (buiM into steering wheel) and connectors (or damage, and terminals for deformities. 2 Install air bag module to check lit or alignment wilh steering wheel 3 Check steering wheel for excessive free play 4 If no damage is found, reinstall with new bolts 5 If damaged—REPLACE	
Spiral cable	1 Visually check lock (engagement) pins and combination switch for damage. 2. Check connectors. Hal cable and protective tape for damage 3 Check steering wheel for noise, binding or heavy operation 4 It no damage is found, reinstall with new bolts. 5 If damaged—REPLACE	
Harness and Connectars	1 Check connectors lot poor connection, damage, and terminals for deformities, 2 Check harness for binding, chafing, cuts, or deformities 3 If no damage 15 found, reinstall 4 Damaged—REPLACE damaged section of harness. Do not attempt to repair, splice or modify any SRS harness	

SECTION **BT**

CONTENTS

•k For seal belt, refer to MA and RS sections.
*** For body electrical systems, refer to EL section.**

Precautions

- When removing or installing various parts, place a cloth or padding onto the vehicle body to prevent scratches.
- Handle trim, molding, instruments, grille, etc. carefully during removing or installation. Be careful no(to soil or damage them.
- Apply sealing compound where necessary when installing parts.
- When applying seating compound, be careful (hat the sealing compound does not protrude from parts.
- When replacing any metal parts (for example body outer panel, members, etc), be sure to take rusl prevention measures.

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

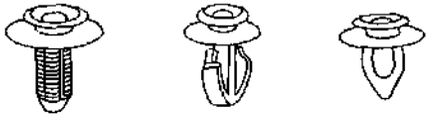
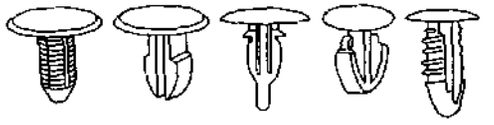
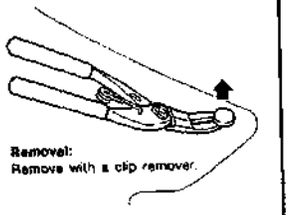
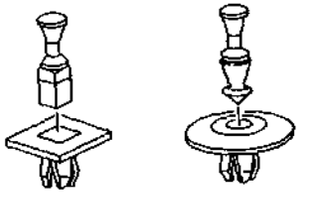
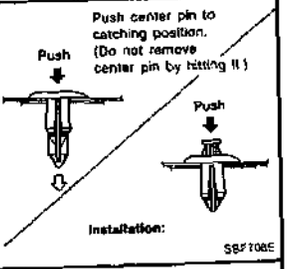
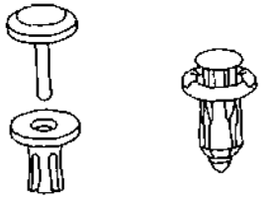
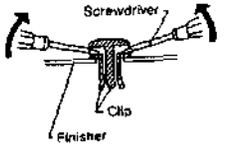
The Supplement Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat belt, help lo reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

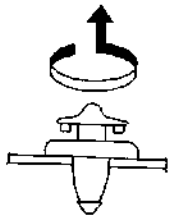
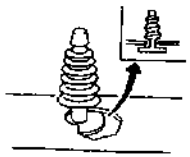
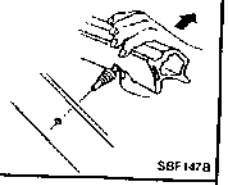
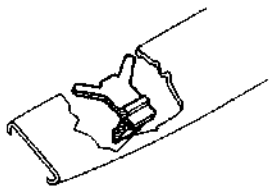
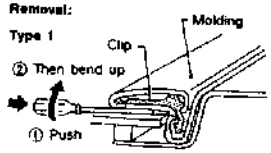
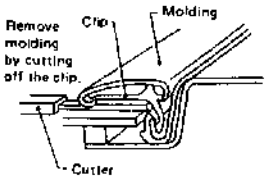
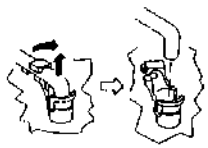
- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death In the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, Including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS air bag electrical wiring harnesses and connectors are covered with yellow outer insulation. *Do* not use electrical test equipment on any circuit related to the SRS.**

Clip and Fastener

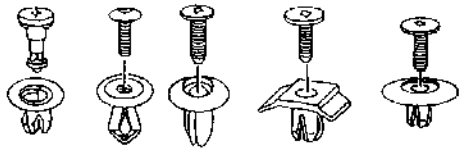
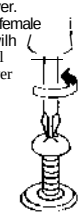
Clips and fasteners in BT section correspond to the following numbers and symbols.
Reolace any clips and/or fasteners which are damaged durmg removal or mstallation.

Symbol No	Shapes	Removal & Inslallation
C101	 SBF302H	Removal: Remove *by* bending up wilh fial-tjleded screwdrivers or dip remover  SBF387BA
C103	 SBF303H	 **Removal:** Remove with a clip remover. SBF423H
C103	 SBF258B	Push center pin to catching position. (Do not remove center pin by hitting it.) Push Push  **Installation:** SBF708E
C206	 MBF510B	**Removal:**  Screwdriver Clip Finisher SBF638C

Clip and Fastener (Cont'd)

Symbol No.	Shapes	Removal & Installation
C206	 MBF519B	 MBF520B
CE103	 SBF104B	Removal:  SBF147B
CE106	 SBF653B	Removal: Type 1  SBF654B Type 2  SBF914B
CR103	 SBF768B	Removal: Holder portion of clip must be spread out to remove rod  SBF770B

Clip and Fastener {Cont'd)

Symbol No.	Shapes	Removal S, Inslallalion
CS101	 SBF078B	Removal: 1. Screw oui wilh a Phillips screwdriver. 2. Remove female portion wilh llal-Bladefl screwdriver  SBF982Q

Body Front End

- When removing or installing hood, place a cloth or other padding on hood. This prevents vehicle body from being scratched.
- Bumper fascia is made of plastic. Do not use excessive force and be sure to keep oil away from it.
- Hood adjustment: Adjust at hinge portion.
- Hood lock adjustment: After adjusting, check hood (ock control operation. Apply a coat of grease to hood locks ehgaging mechanism.
- Hood opener: Do not attempt to bend cable forcibly. Doing so increases effort required to unlock hood.

REMOVAL — Front bumper assembly

© Remove bolts securing bumper fascia to engine undercover.
@ Remove screws and clips C&»D securing left and right sides of front fender protector. Then remove the front fender protector.
(5) Remove clips (B S) securing front grille, then remove the front grille.
(4) Remove clip *(cm)* securing bumper fascia bracket to hood lock stay 0 .
(D Remove screws located at wheel opening.
© Remove She screw securing each side of front clearance lamp assembly, then remove the front clearance lamp assembly.
(7) Remove the screw securing each side of front turn signal lamp assembly. Then remove the front turn signal lamp assembly.
© Remove *bolts* securing each side of front fender bracket.
® Remove nuts securing left and right front fenders to bumper fascia bracket (sj
@ Remove nuts and bolts securing bumper assembly to front side member.
® Extract bumper assembly.
@ Remove bolts securing bumper fascia bracket to bumper fascia.
@ Disassemble bumper fascia and bumper fascia bracket.

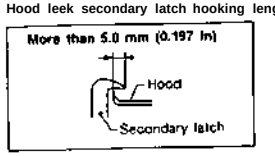
Body Front End (Cont'd)

SEC. 260-261-262-263-620'623-630-650<747

Hood lock adjustment
- Adjust hood so lhat hood primary lock meshes al a position 1 lo l 5 rnm (0039 to 0059 in} iower than tender.

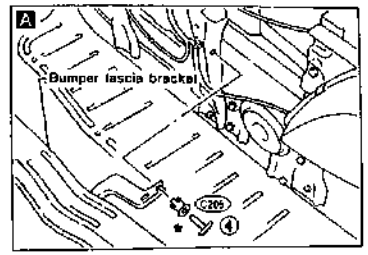
4 After hoad lock adiustment. adjust bumper rubber
- When securing hood lock, ensure it does not till Striker must be positioned at thB center ot hood primary lock
- Alter adjustment ensure that hood primary and secondary lock operate properly

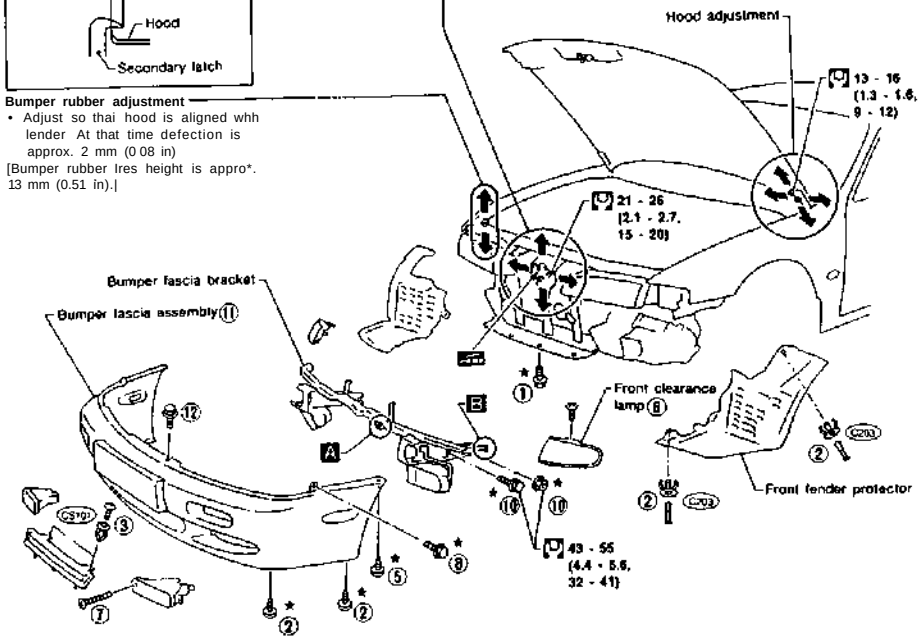
Hood leek secondary latch hooking length

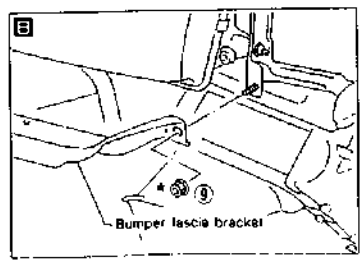


Bumper rubber adjustment
- Adjust so thai hood is aligned whh lender At that time defection is approx. 2 mm (0 08 in)

[Bumper rubber lres height is appro*. 13 mm (0.51 in).|







* Bumper assembly mounting bolls, nuls and clips
[•] tJ.m (kg-m. ll-lbl

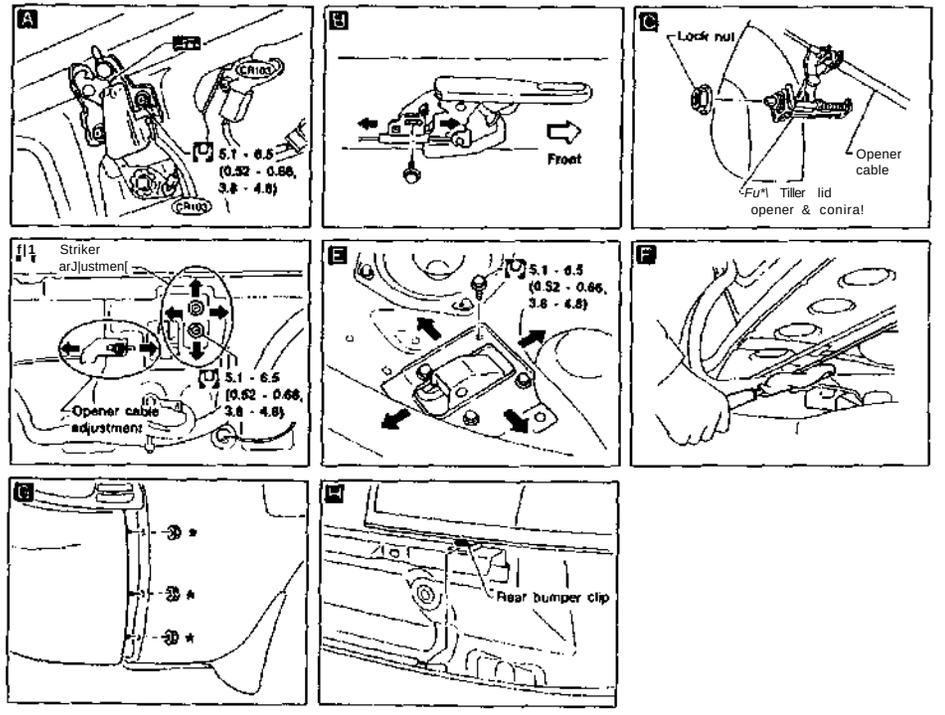
MBF527B

Body Rear End and Opener

- When removing or installing trunk lid, place a cloth or other padding on trunk lid. This prevents vehicle body from being scratched,
- Trunk lid adjustment: Adjust at hinge-trunk fid portion (or proper trunk lid fit,
- Trunk lid lock system adjustment: Adjust striker so that il is in the center of the lock. After adjustment, check trunk lid look operation.
- Opener cable: do not attempt to bend cable using excessive force.
- After installation, make sure that trunk lid and fuel filler lid open smoothly.

REMOVAL — Rear bumper assembly

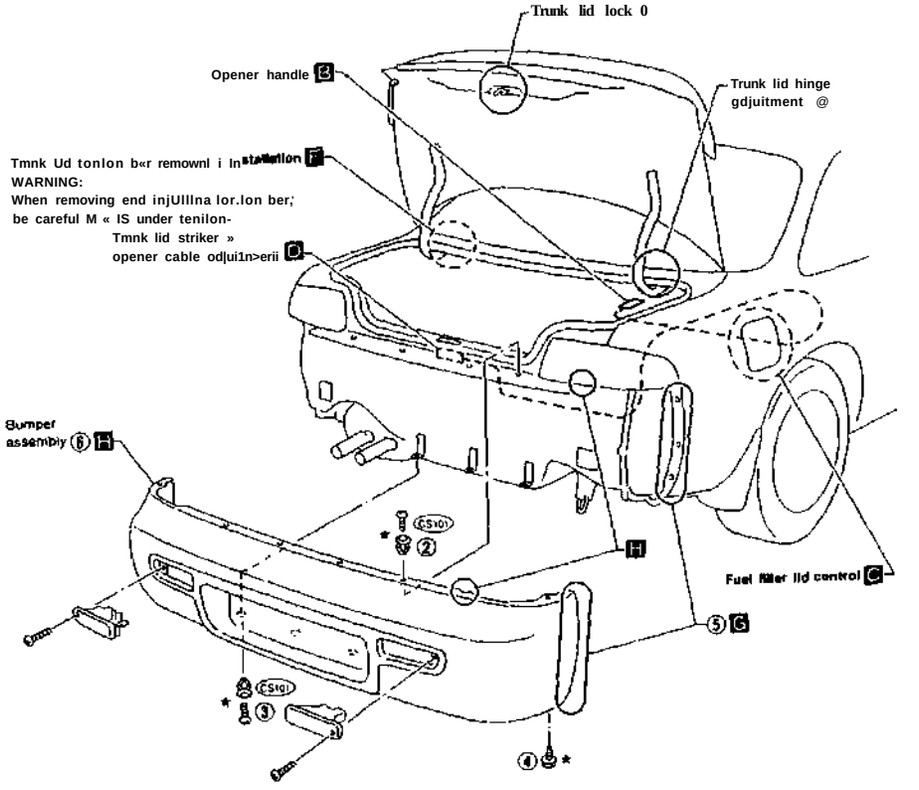
© Remove trunk trim. Refer to "TRUNK ROOM TRIM" in "INTERIOR TRIM" for details. (BT-21)
(2) Remove clips (jjsiop securing rear panel upper to bumper fascia.
(5) Remove clips (JsjjJ) securing rear panel lower to bumper fascia.
® Remove bolts from lower side of each side bumper.
(5) Working inside irunk, remove nuts securing left and right rear fenders to bumper fascia @
© Extract bumper assembly EJ .



[D] N-m (Kg-m. (I ID)

Body Rear End and Opener (Cont'd)

SEC. 643-850

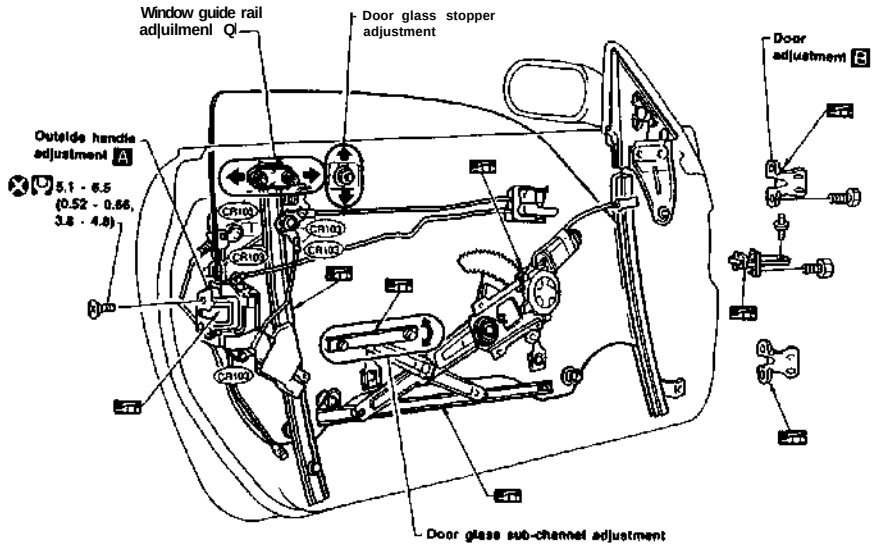


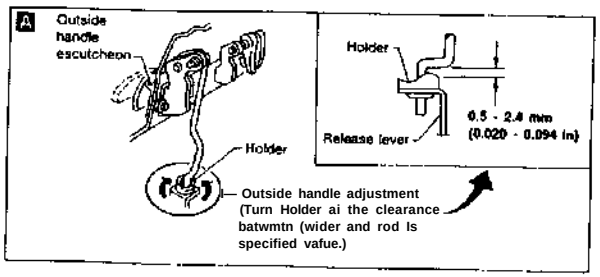
★ · Bumper assemtJty mounting bo!ts. nuts aid clips

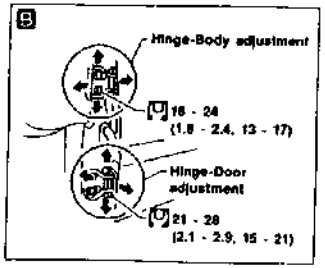
MBF528B

- For removal of door trim, refer to "DOOR TRIM" in "INTERIOR TRiM" for details (BT-19)
- After adjusting door or door lock, check door lock operation.

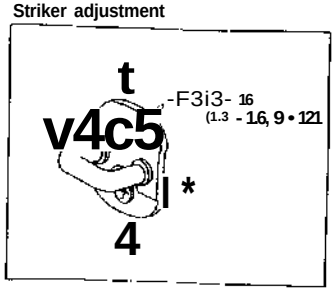
SEC. 600-803.805

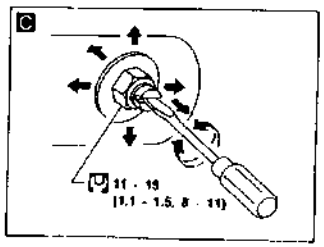






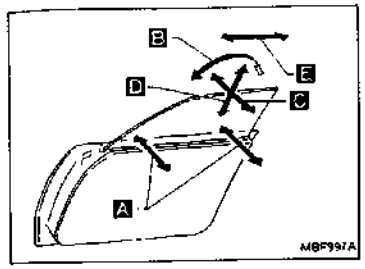
Striker adjustment





N.tn (kg·m, d-lb)

MBTU42A



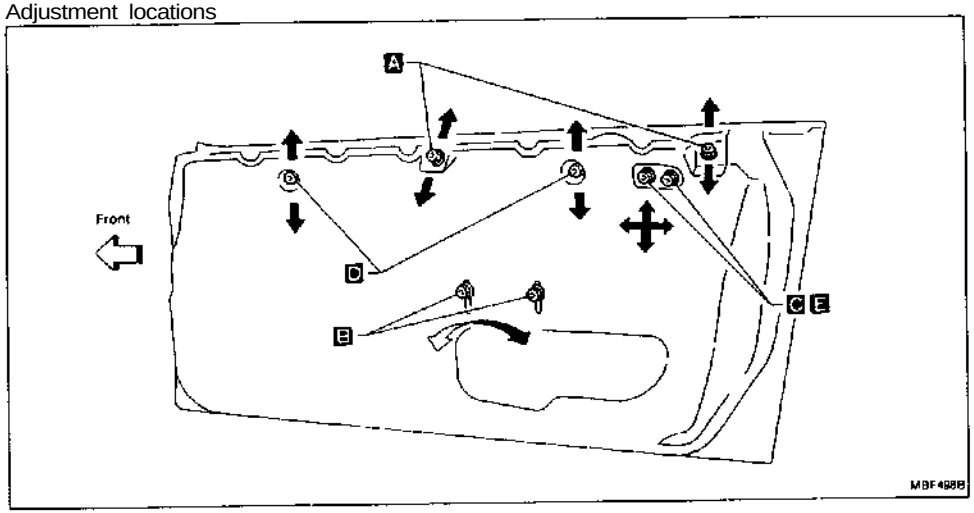
Door Glass Fitting Adjustment

The door glass is properly adjusted using the following five methods:

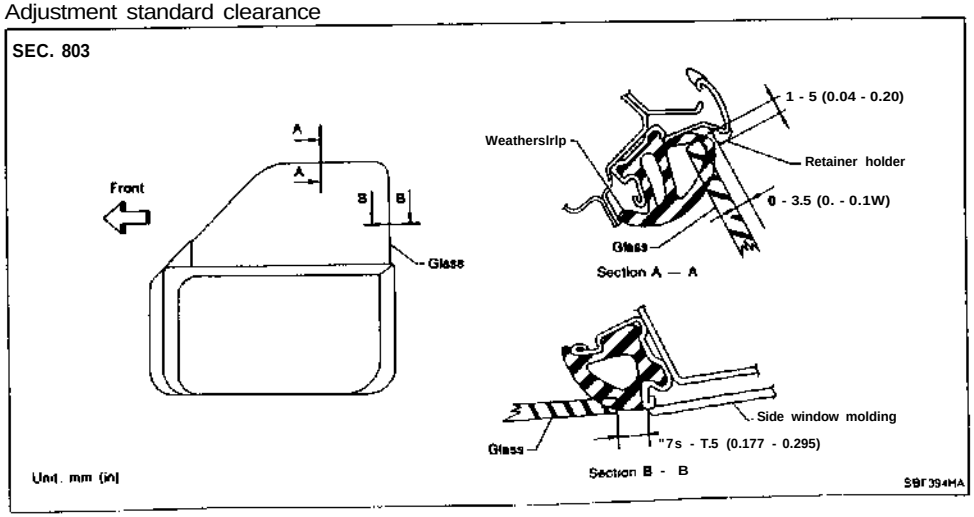
0 In-out adjustment (at the glass waist)
[S] Fora-aft tilt adjustment
B In-out tilt adjustment (at the glass upper stop)
E] Up-stop adjustment
@ Fore-aft adjustment

NOTICE:
When adjusting the door glass, it is not necessary to remove the outside door molding.

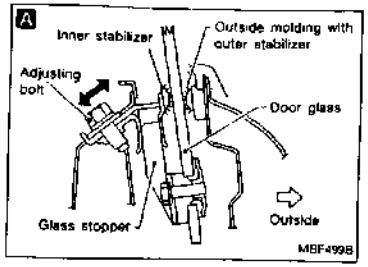
Adjustment locations



Adjustment standard clearance



Door Glass Fitting Adjustment (Cont'd)

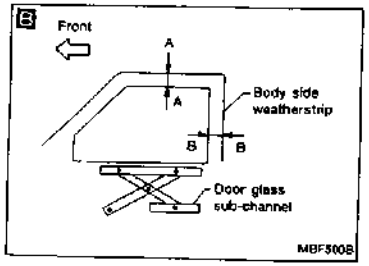


Q IN-OUT ADJUSTMENT (at the glass waist)

1. Raise door glass until glass stopper is in contact with inner stabilizer, just before the window stops.
2. Loosen adjusting bolts
3. Lightly press door glass upper end outward so that glass outer surface contacts outer stabilizer. With glass held in that position, press inner stabilizer to glass inner surface and tighten adjusting bolt.

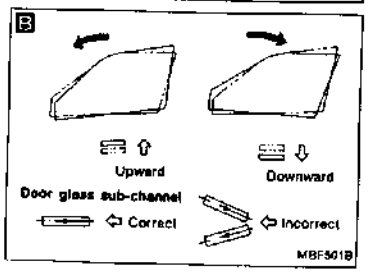
CAUTION:

Make sure nap portions of stabilizers are **clean and free from oil, grease, elc.**



@ FORE-AFT TILT ADJUSTMENT

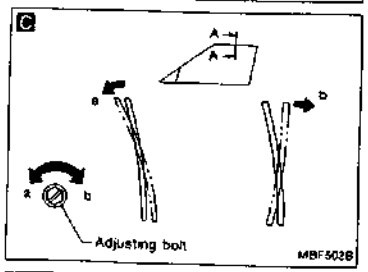
- Adjust door glass sub-channel so that the adjustment standard clearances A - A and 6 - B (Refer to BT-11) are obtained at the glass and retainer holder/body side weatherstrip locations.



- For sub-channel adjustment procedures, refer to figure at left as a guide.

CAUTION:

- **Make sure door glass sub-channel is horizontal**
- **The (ore-aft tilt adjustment must be made at the same time the fore-aft adjustment @ is made.**

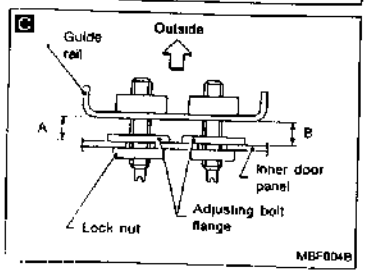


S IN-OUT TILT ADJUSTMENT (at glass upper stop)

1. Adjust door glass-to-holder clearance to 0 to 3.5 mm (0 to 0.138 in) (A) with the adjusting bolts.

CAUTION:

- **Turn adjusting bolt clockwise to move door glass upper end outward.**
- **Turn adjusting bolt counterclockwise to move door gfass upper end Inward.**

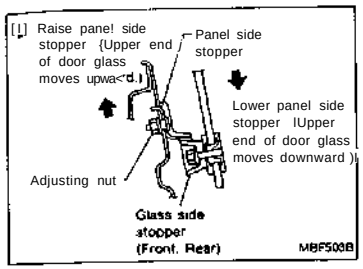


- For sub-channel adjustment procedures, refer to figure at left as a guide.

CAUTION:

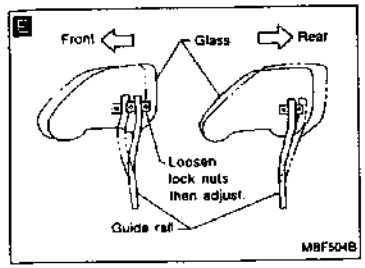
- **Make sure door glass sub-channel is horizontal.**
- **The fare-aft till adjustment must be made at the same time the fore-aft adjustment @ is made.**

Door Glass Fitting Adjustment (Cont'd)



H UP-STOP ADJUSTMENT

1 Adjust panel stopper height so that clearance at upper edge ot door meets the adjustment standard clearance A - A (Refer to BT-11). Make sure front and rear glass stoppers lightly contact front and rear panel stoppers, then tighten adjusting nuts.
2. If stoppers do not contact each other, adjust sub-channel nut. Refer to "13 Fore-aft tilt adjustment".
3. Open and close doors to make sure upper end of door glass does not contact holder.

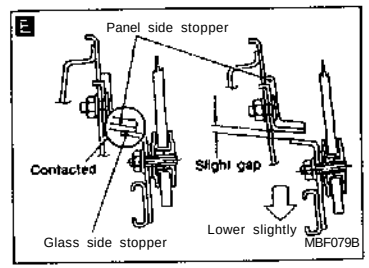


@ FORE-AFT ADJUSTMENT

1, Adjust guide rail in the fore-aft direction so that when door is closed or opened the clearance between upper edge of door glass and holder conforms to the adjustment standard clearance A - A {Refer to BT-11).
2. If ouier perimeter of door glass interferes with holder when door is opened or closed, refer to "@ Fore-aft tilt adjustment" for procedures.

CAUTION:

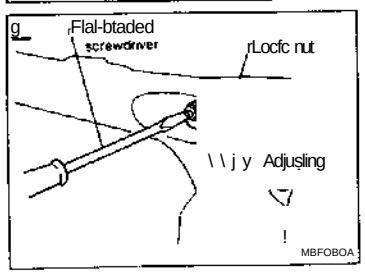
When loosening guide rail lock nut, prevent adjusting bolt from turning by holding it with a standard screwdriver.



3. Lower the glass slightly until the glass side stopper comes off the panel side stopper.

CAUTION:

Do not lower the glass excessively.



- **After completing door glass adjustment, retighten all lock nuts.**

CAUTION:

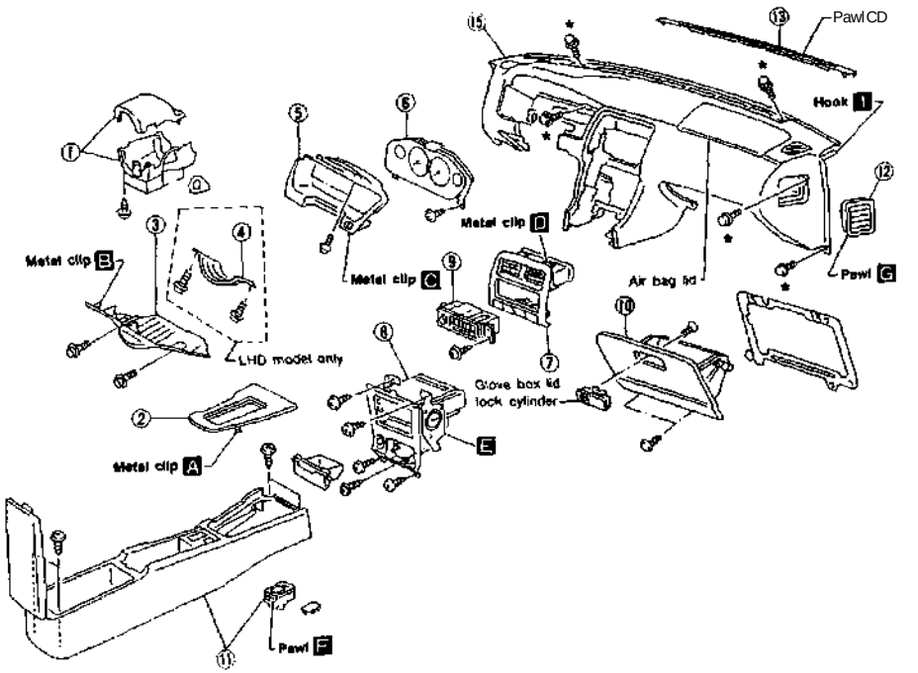
While tightening lock nuts, hold adjusting bolts using a standard screwdriver to prevent them from turning.

CAUTION:
- Disconnect ground terminal from battery in advance.
- Disconnect air bag system line in advance.
- Never tamper with or force air bag lid open, as this may adversely affect air bag performance.
- Be careful not to scratch pad and other parts.

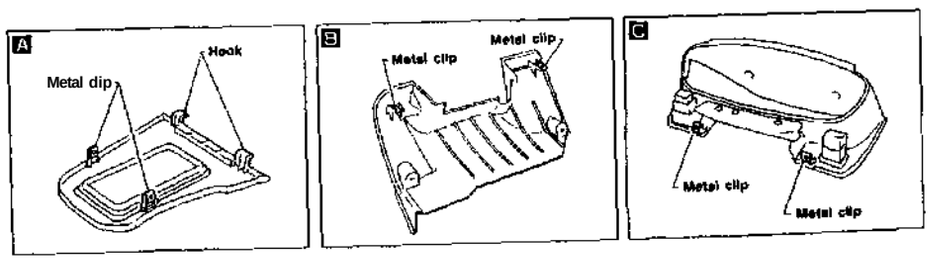
REMOVAL — instrument panel assembly

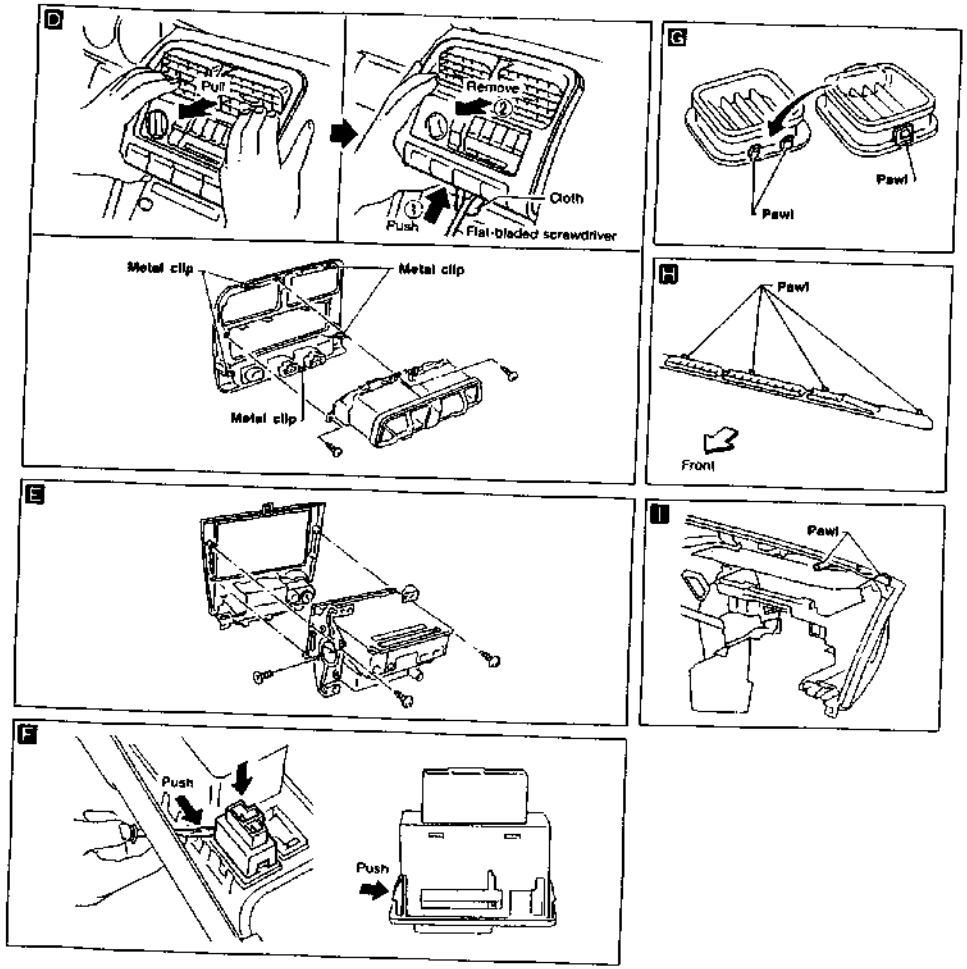
Instroment panel assembly	CombinatJon mater	Audio S A/C conlrol	Glove box
Remove air bag module (driver] and steering wheel Refer to "SUPPLEMENTAL RESTRAINT SYSTEM" in RS section for details.			
① Steering column cover and combination swilch • Remove screws.			
②i A/T finisher or M/T gfiifi lever boots	0		
③i instrument lower cove" on driver side • Remove screws	HI		
④/ instrument lower reinforcement * Remove bolls·			
⑥ Clusfer lirj A • Remove screws then disconnect harness connectors.		C	
⑤ Combination meter • Remove screws then disconnect harness connectors.			
⑦ Center ventilation assembly • Puf! out with a Flat-bladeti screwdriver.		D	
⑧ Cluster lidC and autjio • Remove screws		m	
⑨ A/C or heater control • Remote screws			
⑩ Glove bOK assembly * Remove screws.			
⑪ Console boif * Remove screws ihen disconnect harness connectors	H		
⑫i Instrument side finisher			
⑬ Delrosler grille	si		
⑭ Front pilla' garnish • Reler lo "SIDE ANQ FLOOF? TRIM" for details			
⑮ Instrument panel gnrf pads * Remove bolts.	!		

SEC. 248-487-6B0-685-969



* Instrument panel assembly mounting bolts and nuis





MBF5298

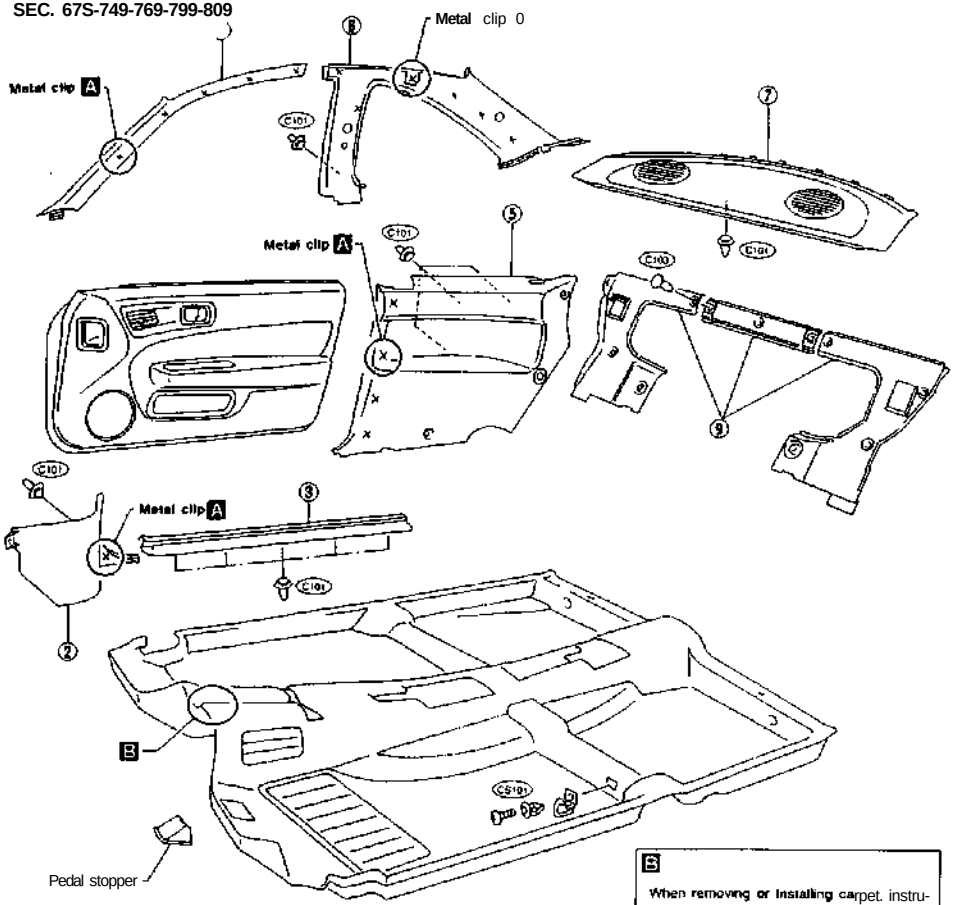
SIDE AND FLOOR TRIM

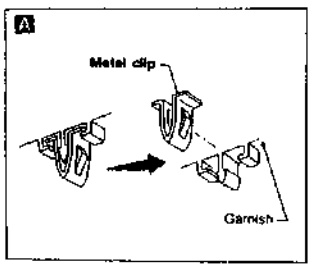
CAUTION:
Wrap the lip of llat-bladed screwdriver with a cloth when removing metal clips from garnishes.

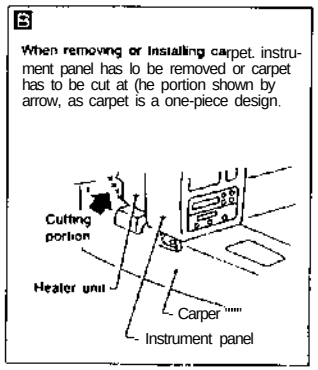
REMOVAL — Body side trim

(T) Remove front and rear seat- Refer to "SEAT" for details (BT-27).
@ Remove dash side finisher.
® Remove kicking plate.
@ Remove front pitfar garnish.
(S) Remove rear side finisher.
© Remove rear pillar finisher.
(?) Remove rear parcel shelf.
(D Remove seat back finisher welt. Refer to "TRUNK ROOM TRIM" for details (8T-21)
® Remove seat back finishers {Right, Center, Left).

SEC. 67S-749-769-799-809







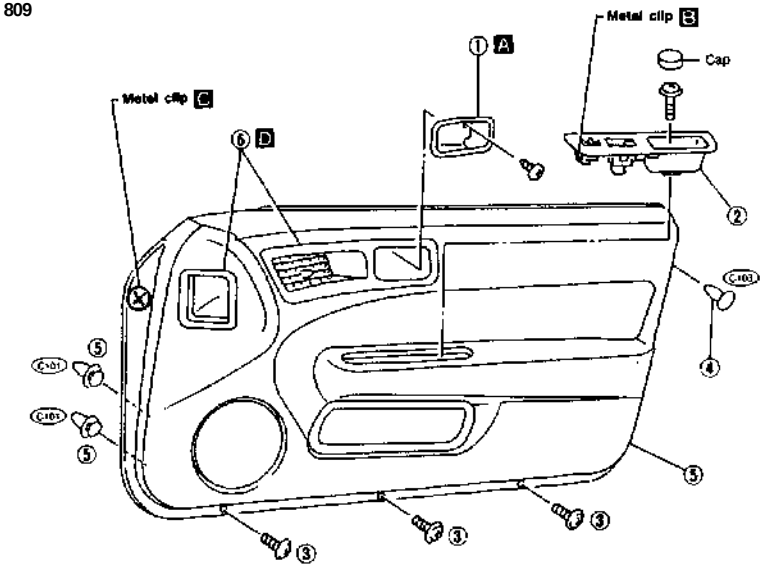
MBF445BA

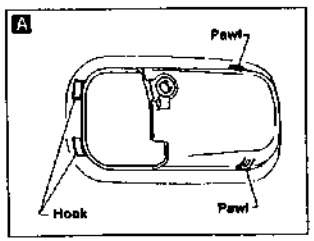
DOOR TRIM

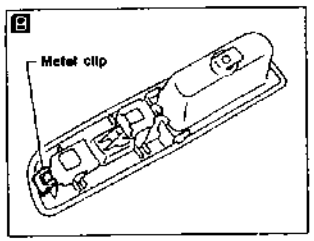
REMOVAL — Door trim

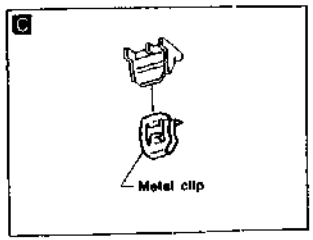
(j) Remove screws securing inside handle escutcheon, then remove the inside handle escutcheon Q .
® Remove power window switch [U .
(3) Remove screws securing door finisher.
© Remove clips *(lwiy* securing door finisher.
(S) Pull door finisher to remove clips *Ccm)* and metal clips H from door panel and remove door finisher Disconnect harness connectors.
© Remove ventilator grille and ventilator duct assembly from door finisher © .

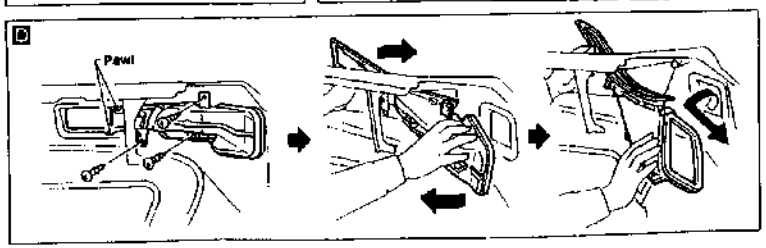
SEC. 809











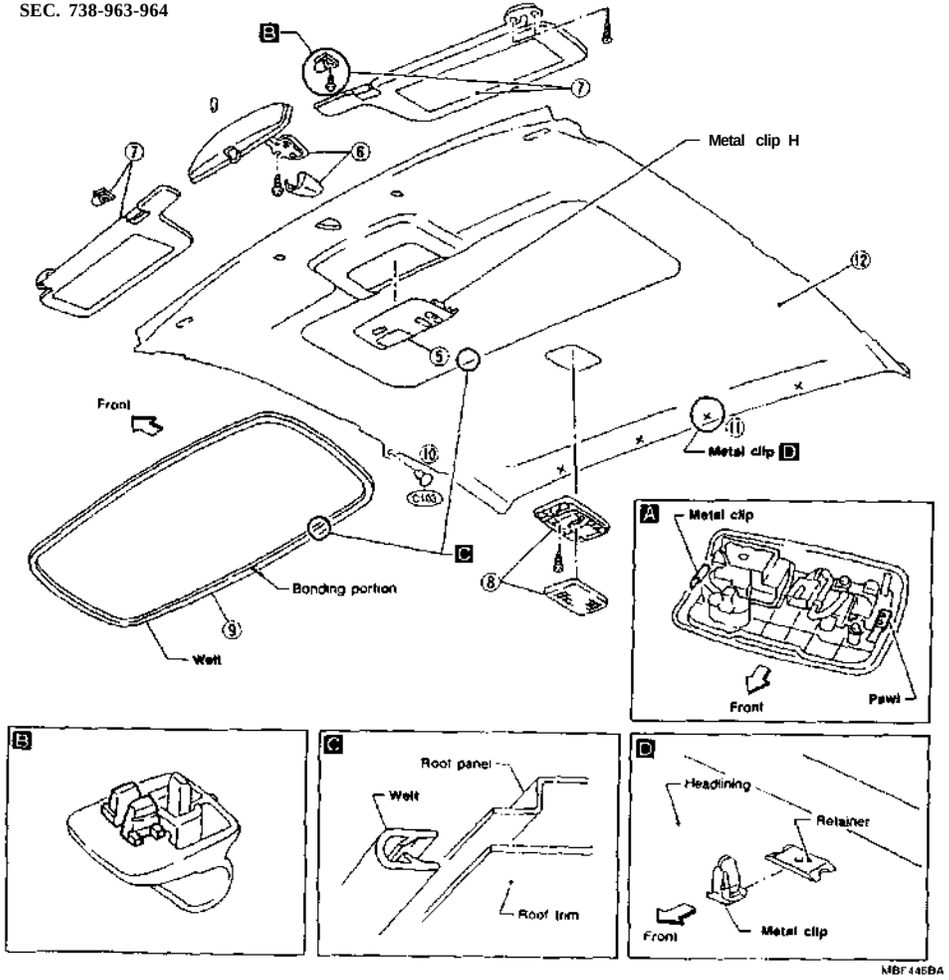
MBF467BA

ROOF TRIM

REMOVAL — Headlining

(1) Remove rear seat. Refer (o "Rear Seat" for details (8T-30),
(?) Remove seat belt adjuster cover over anchor bolt
® Remove front and rear seat belts. Refer to "Seat Belt" in RS section for details.
◁▷ Remove body side trim. Refer to "SIDE AND FLOOR TRIM" for details (BT-17).
® Remove sunroof switch 0 .
(8) Remove inside mirror assembly.
(7) Remove sun visors @ .
® Remove interior (amp assemb/y.
(9) Remove sunroof welt 3 .
® Remove clips (Ccm) securing each side of headlining.
© Remove metal clips securing headlining \3 .
@ Remove headlining.

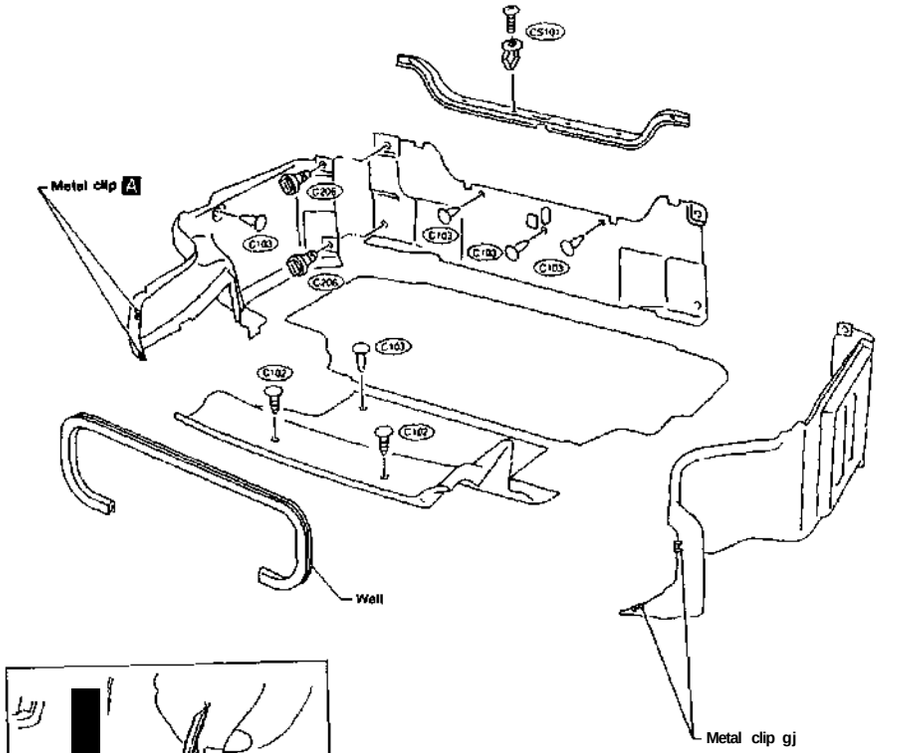
SEC. 738-963-964

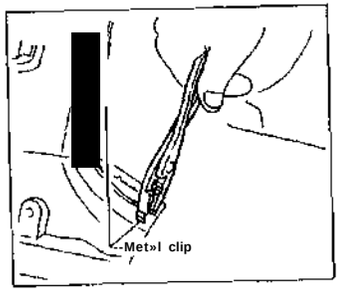


MBF445BA

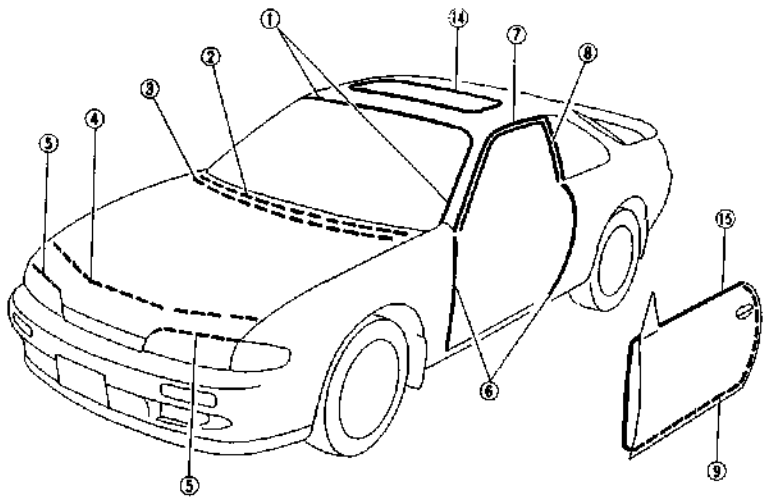
TRUNK ROOM TRIM

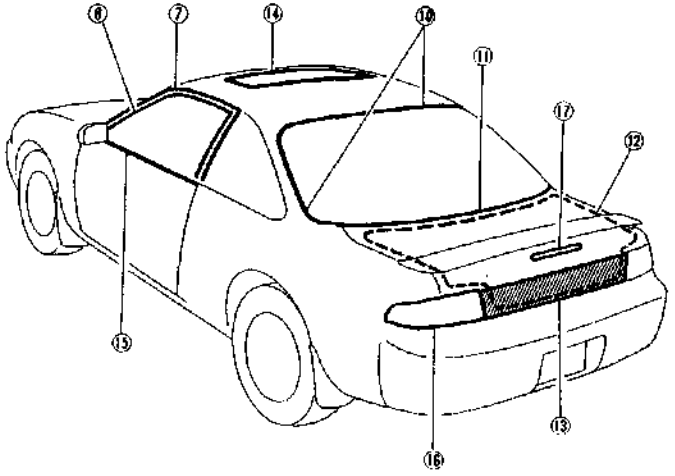
SEC. 799-849





MBF446BA



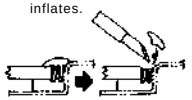


MBF449B

(1) Windshield upper and side molding

Method 1

Cui off top portion of molding ano[1] clears gla" and panel inflates.



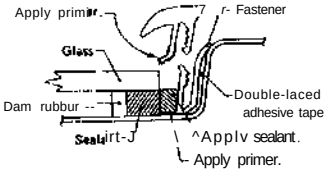
Apply lealam to top portion of molding.

Cut off lower portion of new molding.

Finish well 10 give ii a good appearance

Method 2

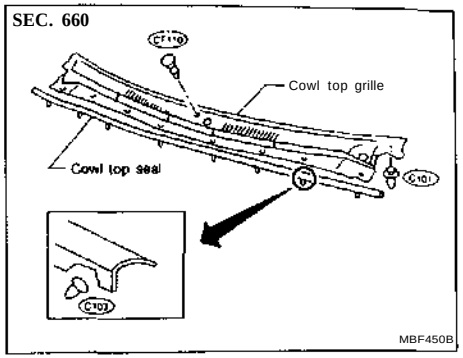
1. Cut off sealant at glass end.
2. Clean the side on which panel was mounted.
3. Set molding fastener and apply sealant to body panel, and apply primer to molding and body.



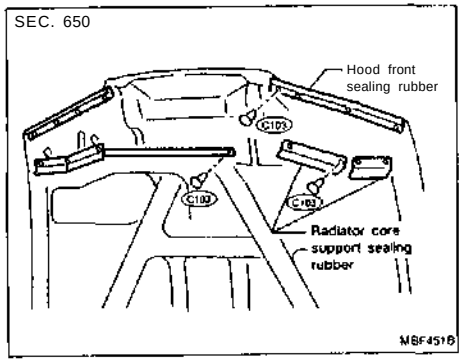
4, Install molding by aligning the molding mark located on center with vehicle center.
Be sure to install tightly so that there is no gap around the corner.

SBF161F

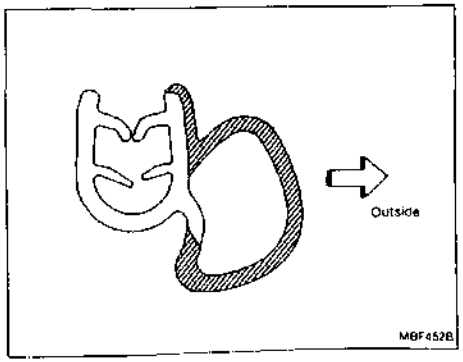
(2), (3) Cowl top grille and hood rear sealing rubber



(D , © Hood front sealing rubber

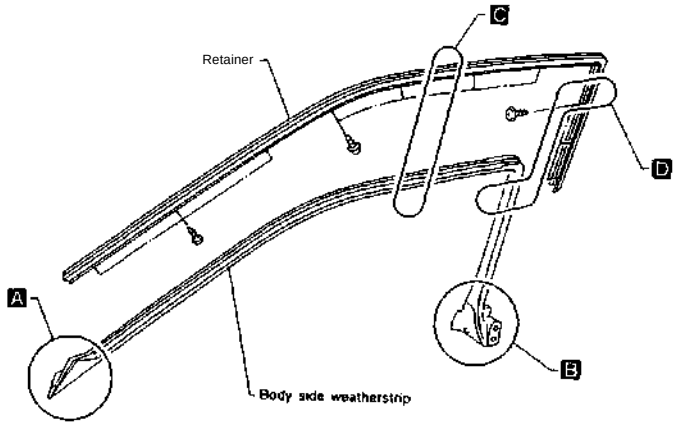


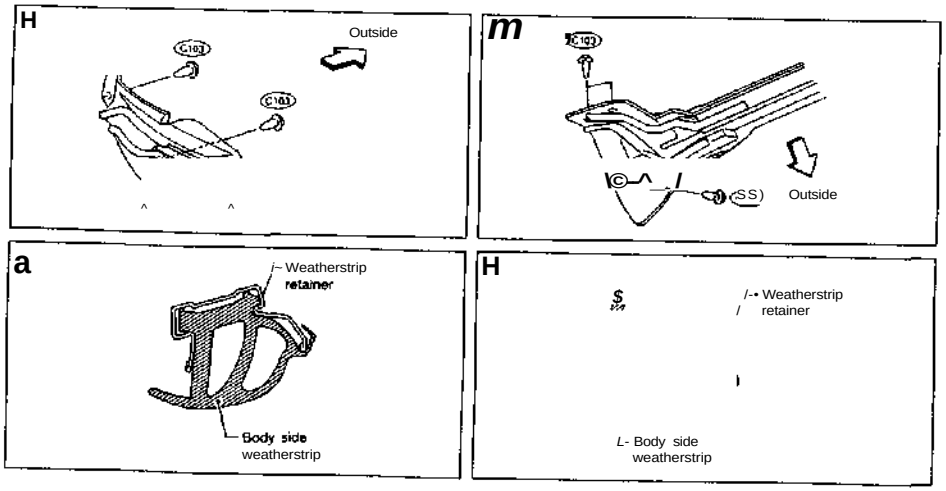
(6) Body side welt



(?), (8) Body side weatherstrip and weatherstrip retainer

SEC. 766

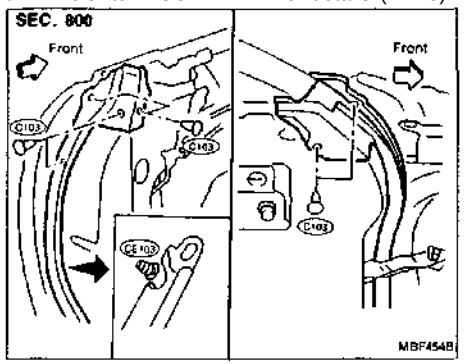




MBF453BA

(D Door weatherstrip

Before removing door weatherstrip, remove door trim Refer to "DOOR TRIM" for details (BT-19).



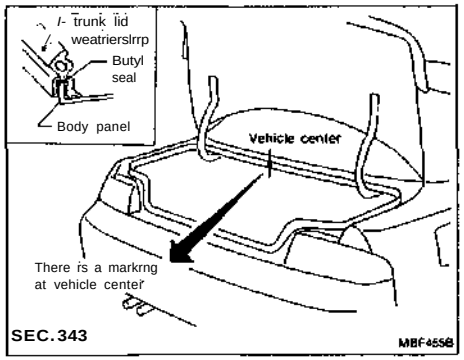
(fit Back window upper and side mofding (SEC. 797)

Basically the same as windshield upper and side molding.

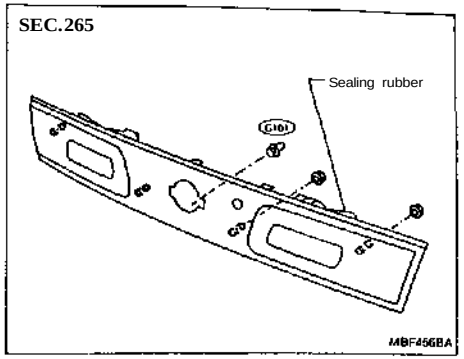
:Jt Back window lower molding (SEC. 797)

It is mounted with screws.

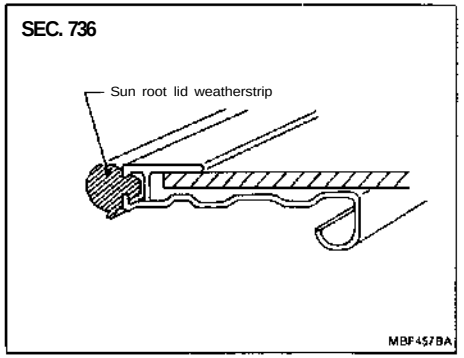
® Trunk lid weatherstrip



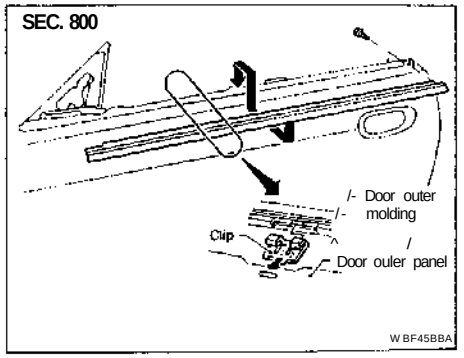
® Rear panel finisher



(14) Sun roof lid weatherstrip

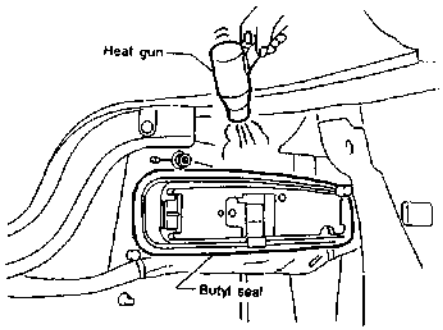


'is Door waist outside molding

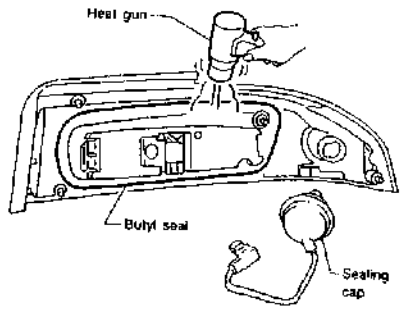


⑯ Rear combination lamp

SEC. 265



• Warm up lamp assembly area to a temperature a Httfe below 60°C (140°F),

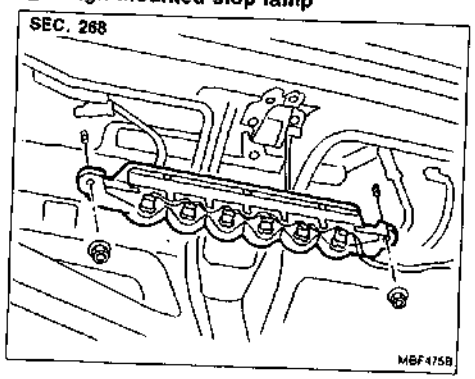


• Apply butyl seal evenly as It tends to become thin in the corners.
• Warm up lamp assembly area to a temperature a little below S0°c (14<PK|.

MBF459B

⑰ High-mounted stop lamp

SEC. 268

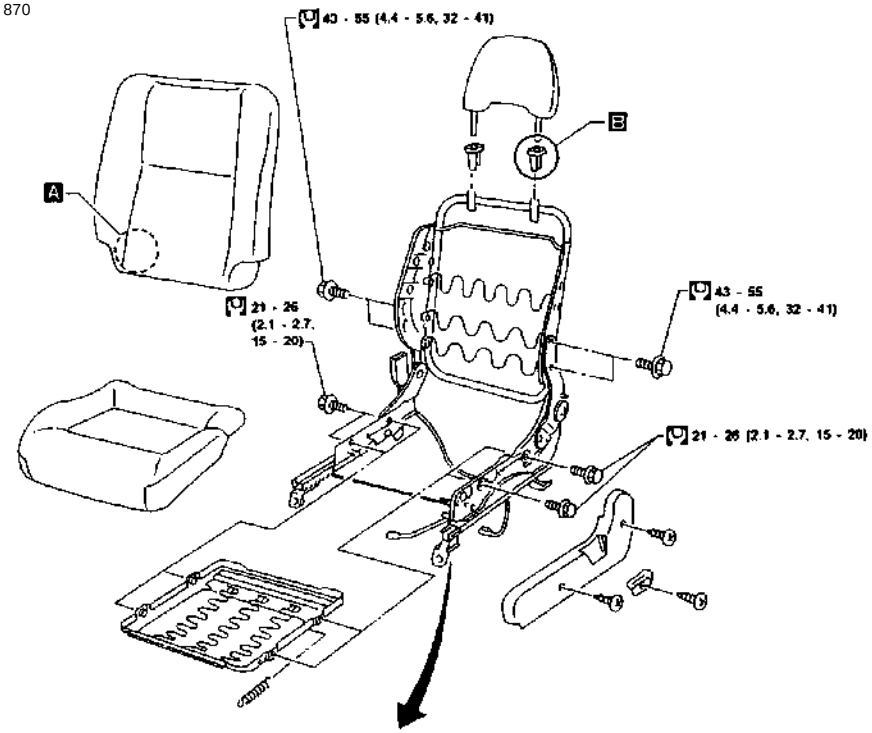


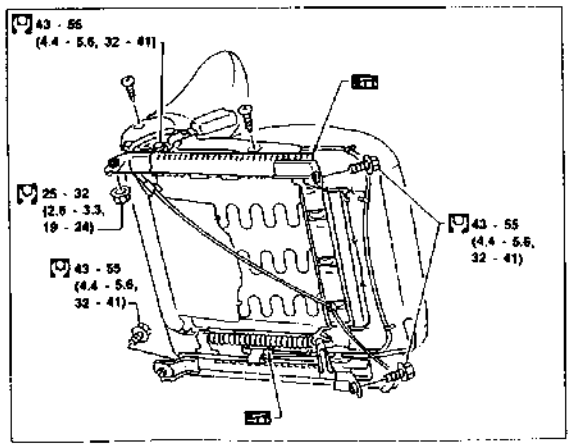
MBF475B

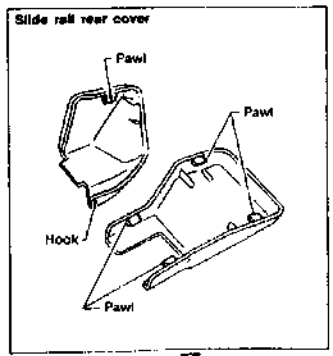
« When removing or mstalling the seat trim, carefully handle it to keep din out and avoid damage.

Front Seat

SEC. 870



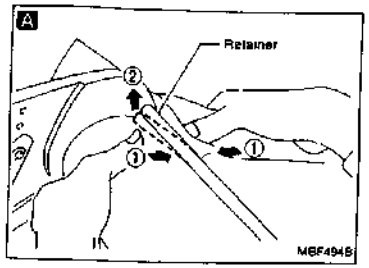




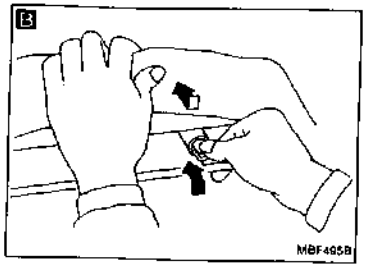
N·m (kg-m, ft-lb)

MBF460BA

Front Seat (Cont'd)



Remove retainer from lower side of seatback with fingers.

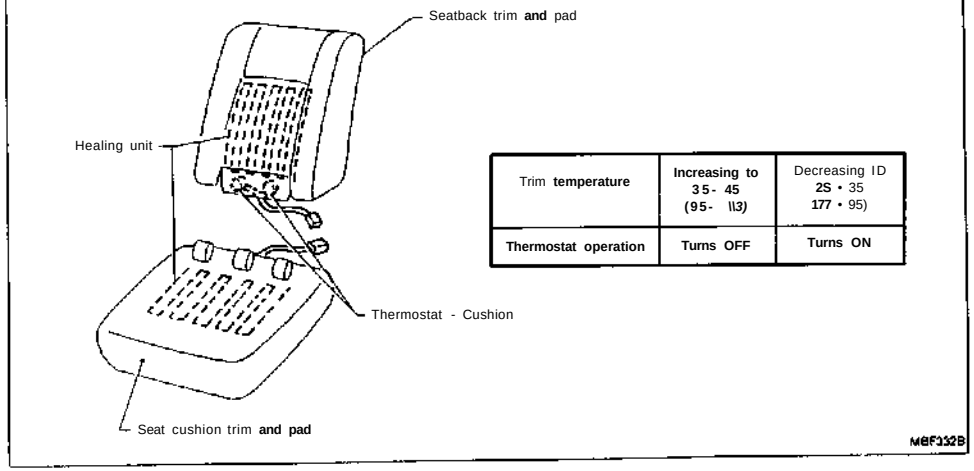


Roll up seatback trim all the way to gain access to headrest hoider pawls. Disengage and push headrest holder pawls to unlock holder. Lift off headrest holder.

Front Seat (Cont'd)

HEATED SEAT

» When handling seat, be extremely careful not to scratch heating unit.
* To replace heating unit, seat trim and pad should be separated.
* Do not use any organic solvent, such as thinner, benzene, alcohol, gasoline, etc. lo clean trims.

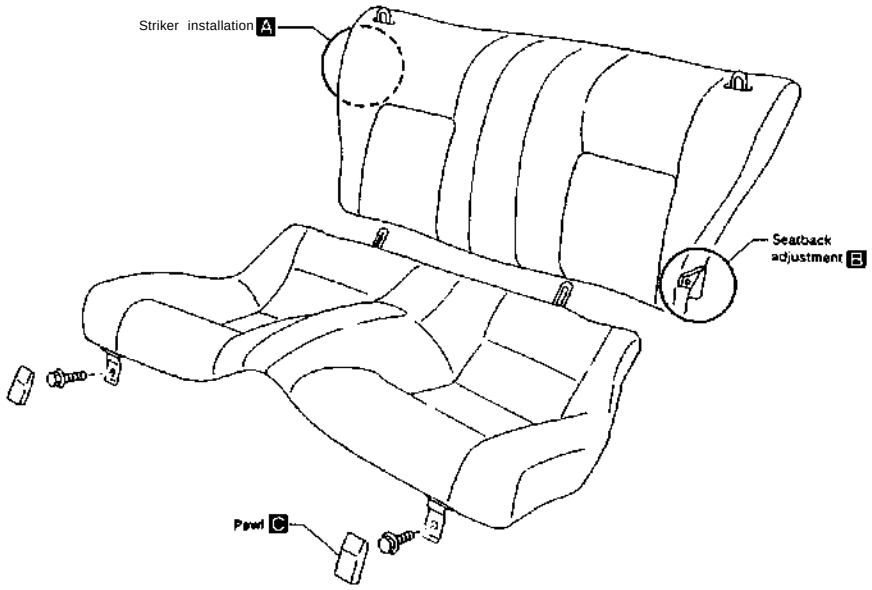


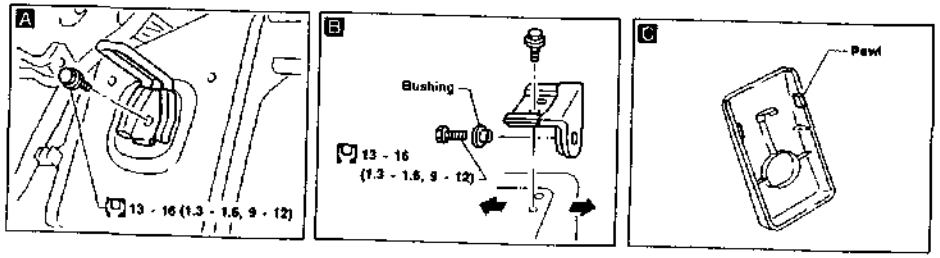
Trim temperature	Increasing to 35- 45 (95- \13)	Decreasing ID 2S • 35 177 • 95)
Thermostat operation	Turns OFF	Turns ON

* For Wiring Diagram, reler lo "HEATED SEAT" In EL section.

Rear Seat

SEC. 880





N·m (kg™, ft·lb)

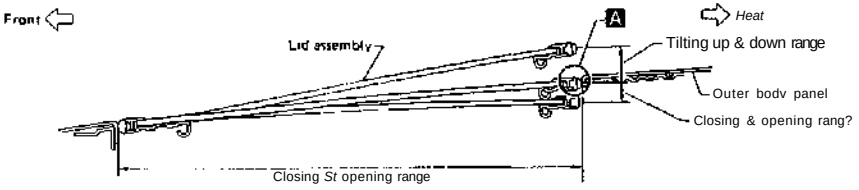
MBF461BA

•k For Wiring Diagram, refer to "ELECTRIC SUN ROOF" in EL section.

ADJUSTMENT

Install motor & limit SW assembly and sunroof rail assembly in the following sequence:

1. Arrange equal lengths of link and wire assemblies on both sides of sunroof opening.
2. Connect sunroof connector to sunroof switch and positive (+) power supply.
3. Set lid assembly to fully closed position Q by operating OPEN switch and TILT switch.
4. Fit outer side of lid assembly to the surface of roof on body outer panel.
5. Remove motor, and keep OPEN switch pressed until motor pinion gear reaches the end of its rotating range.
6. Install motor.
7. Check that motor drive gear fits properly in wires.
8. Press TSLT-UP switch to check lid assembly (or normal tilting.
9. Check sunroof lid assembly for normal operations (tilt-up, lilt-down, open, and close).



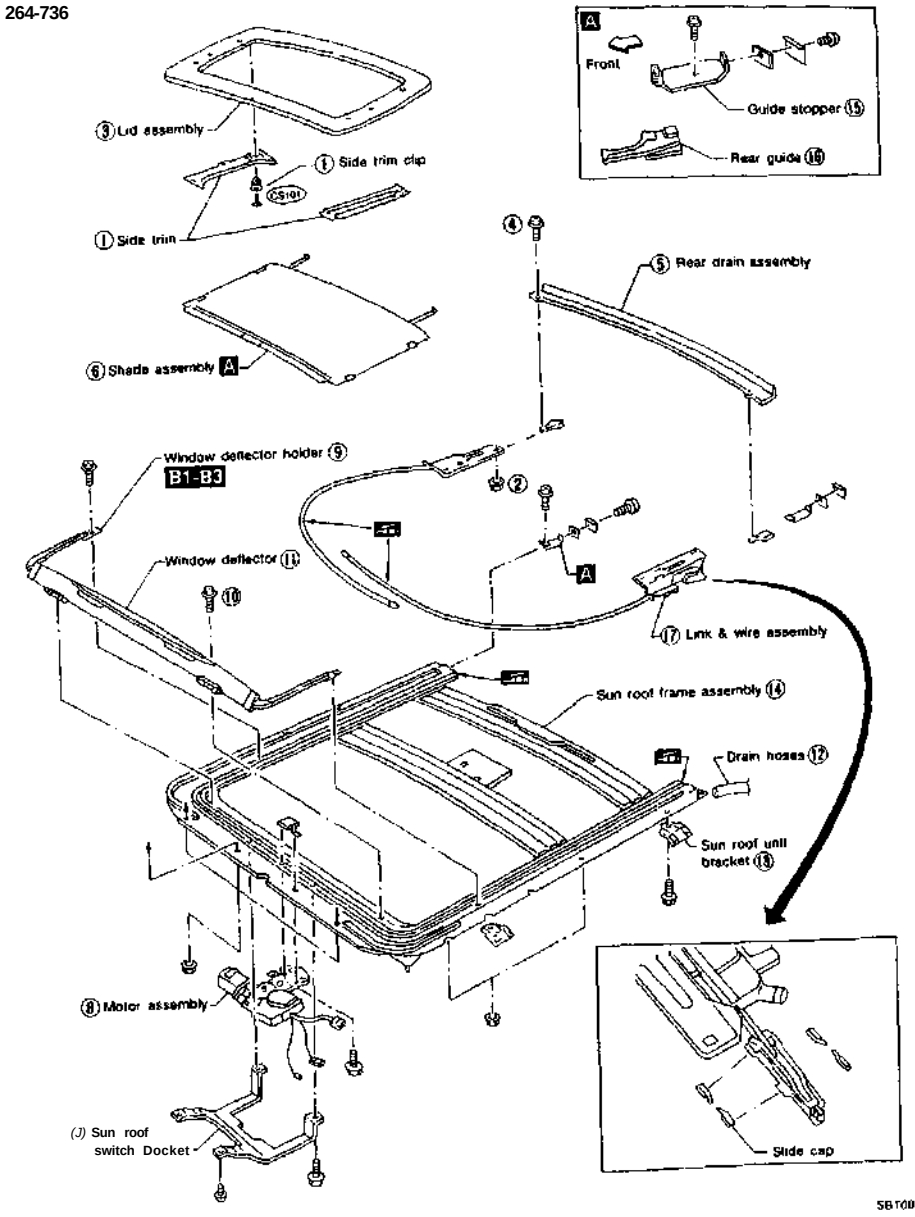
SBF820F

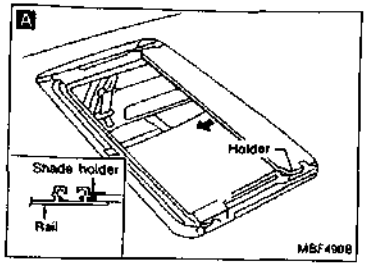
- After any adjustment, check sun roof operation and lid alignment.
- Handle finisher plate and glass lid with care so not to cause damage.
- It is desirable lor easy installation to mark each point before removal,

CAUTION:
Always work wfth a helper.

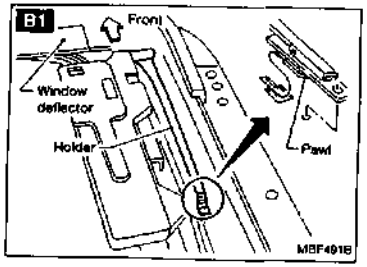
Link and wire assembly	Sun roof frame assembly	Shade assembty	Lid assembly	Motor assembly
Tilt glass lid up.				
(1) Side trfm * Remove side trim clips.				
(3) Sun roof Md mount nuts				
(3) Lid assembly				
(4) Rea/ d/am mount screws				
® near drain assembly				
Operate sun roo! switch to lilt grass lid down				
⑥[1] Shade assembly A				
Sun roof switch/inlericr accessories/headlining * Relei io 'ROOF TRIM" (ST-20).				
(7) Moior swtlch brackel				
⑧ Molor assembly				
⑨ Window dellector holder B1-B3				
tl0l Window defFaclor mount screw				
⑪ Windaw dellector assembly				
⑫ Drain hoses				
⑬ Sun r•of unil bracke1				
⑭ Sun roof frame ass2mbly				
•is! Guide stopoe/				
•ff: Rear guide				
⑰ Link anil ^ire assembly				

SEC. 264-736

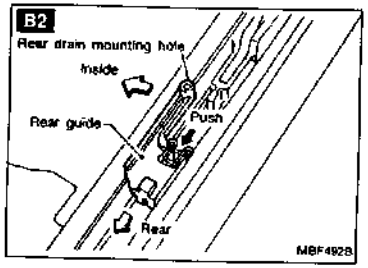




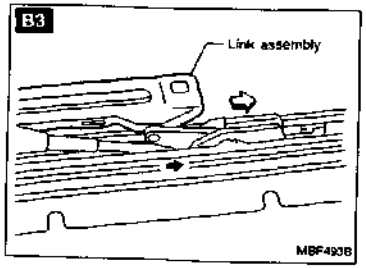
H Using flat-bladed screwdriver, pry shade assembly holder off rail. Then pull shade assembly forward to remove it from rail.



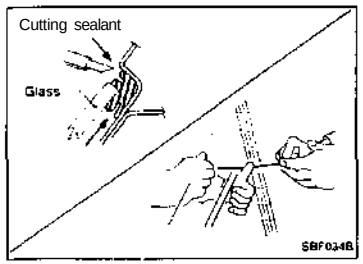
B1 Disengage pawls from rail, then remove window deflector holder.



B2 Using flat-bladed screwdriver, pry stopper spring off rail groove. Then slide rear guide backward to remove it from rail.



B3 Remove wire and link assembly from rail while pushing link back with flat-bladed screwdriver.



REMOVAL

After removing moldings, remove glass.

CAUTION:

Be careful not lo scratch glass when removing.

INSTALLATION

- **Use genuine Nissan Sealant kit or equivalent. Follow instructions furnished with it.**
- **After Installation, the vehicle should remain stationary unfit the sealant hardens.**

WARNING:

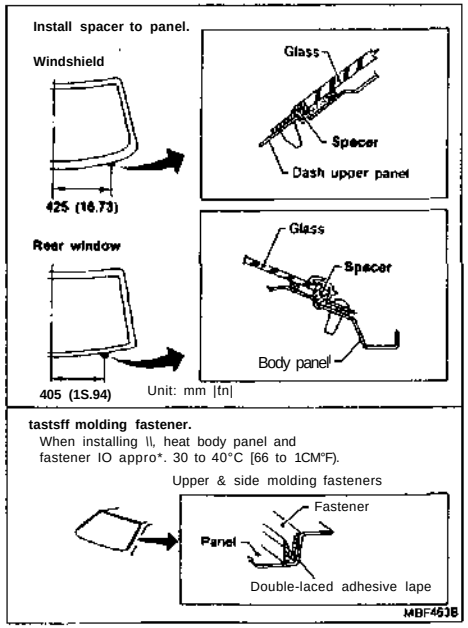
Keep heat and open flames away as primers are flammable.

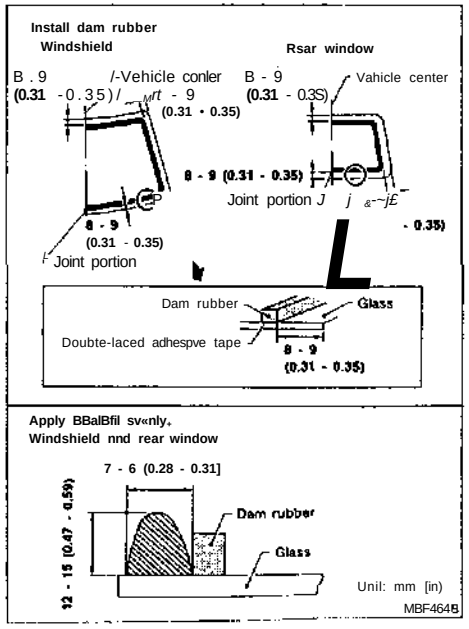
CAUTION:

Advise users not to drive the vehicle on rough roads until seatant has properly vulcanized.

- **Do not use sealant which is past its usable term.**
- **Do not leave cartridge unattended with its cap open.**
- **Keep primers and sealant in a cool, dry place. Ideally, they should be stored in a refrigerator.**
- **Molding must be installed securely so that it is in position and leaves no gap.**

Windshield and Rear Window





REPAIRING WATER LEAKS FOR WINDSHIELD AND WINDOWS

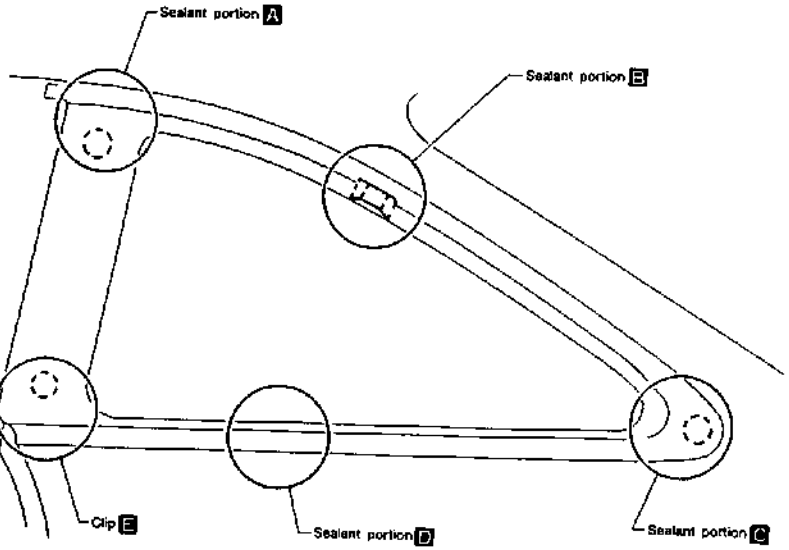
Leaks can be repaired without removing and reinstalling glass.

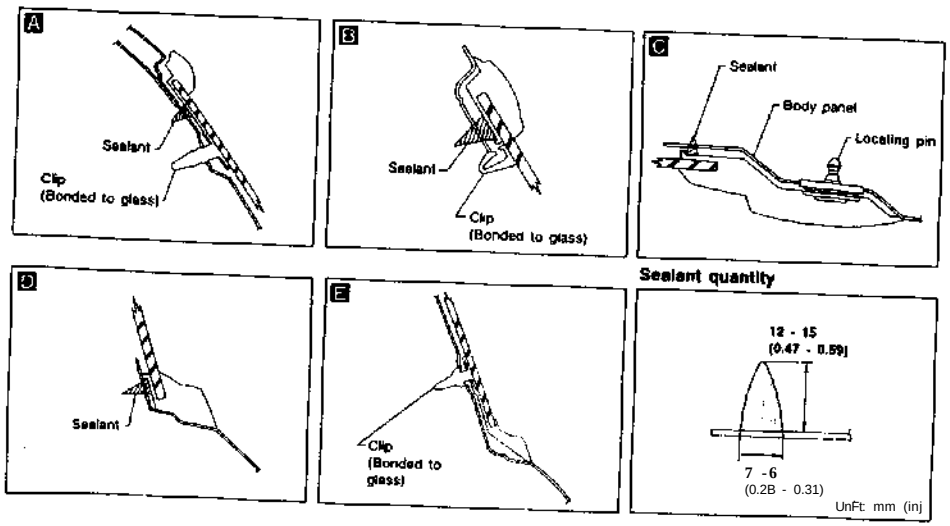
If water is leaking between caulking material and body or glass, determine the extent of leaking. This can be determined by applying water while pushing glass outward.

To stop the leak, apply primer and then sealant to the leak point.

Side Window

SEC. 830





***For Wiring Diagram, refer to "POWER DOOR MIRROR" in EL section.**

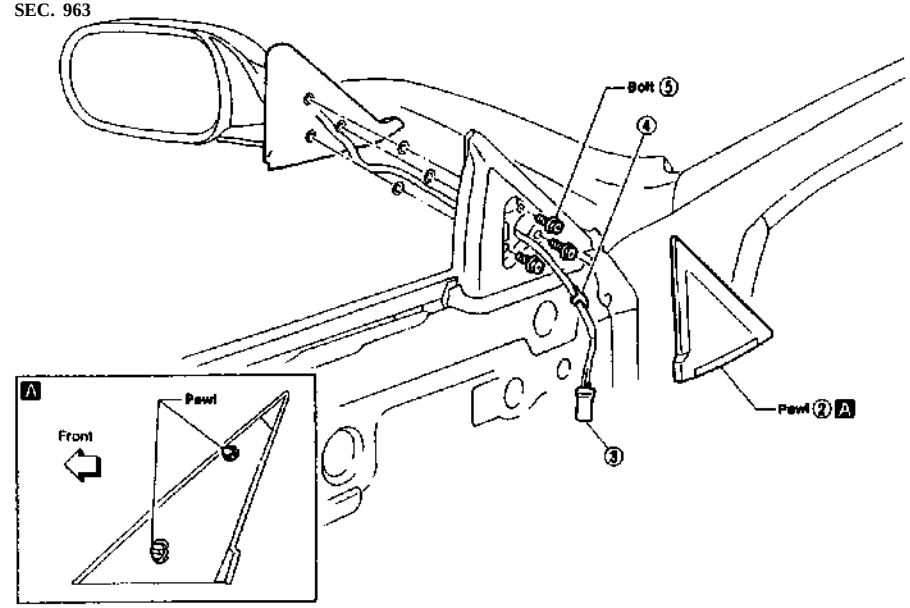
CAUTION:

Be careful not to scratch door rearview mirror body.

REMOVAL — Door mirror

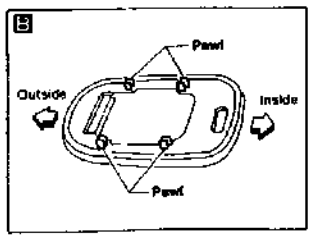
© Remove door trim. Refer to "DOOR TRIM" in "INTERIOR TRIM" for details (BT-19).
(D Remove inner cover front corner of door 0 .
(D Disconnect door mirror harness connector.
($) Remove harness clips.
(5) Remove three bolts securing door mirror, then remove door mirror.

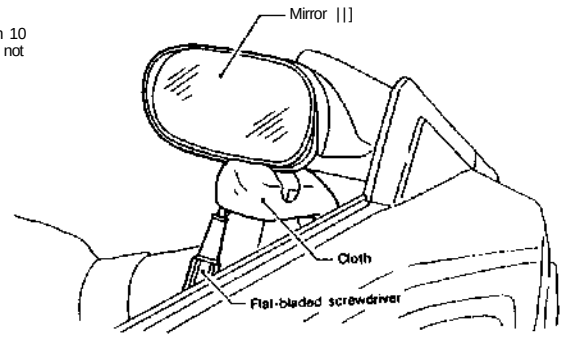
SEC. 963



Rumda':

* Wrap flat bladed ol screwdriver with a doth 10 prevent scratching rear or door mirror. Do not insert screwdriver too tar.

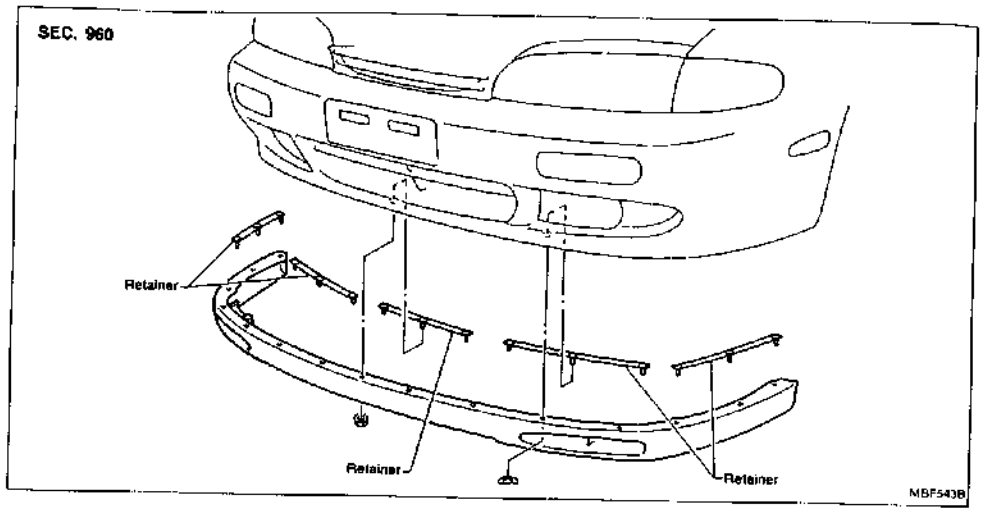




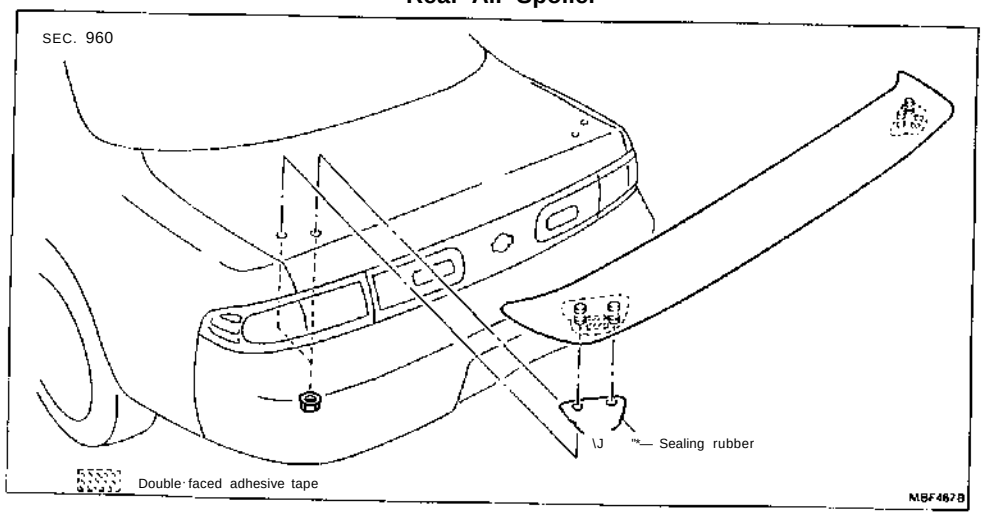
FRONT AND REAR AIR SPOILER

- When installing, make sure that there are not gaps or waves at ends of air spoiler.
- Before installing spoiler, clean and remove oil from surface where spoiler will be mounted.

Front Air Spoiler

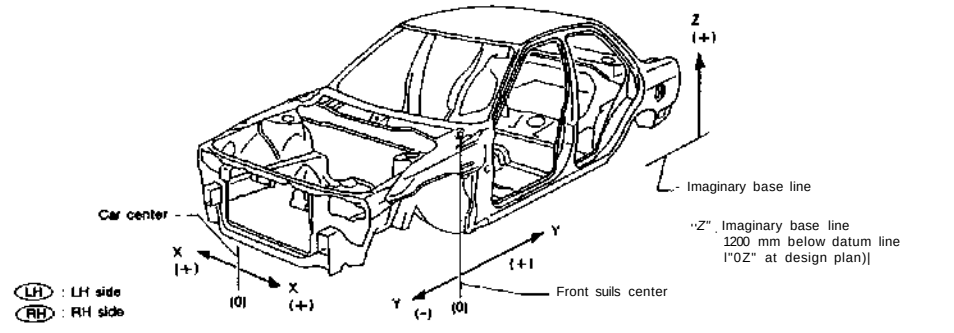


Rear Air Spoiler



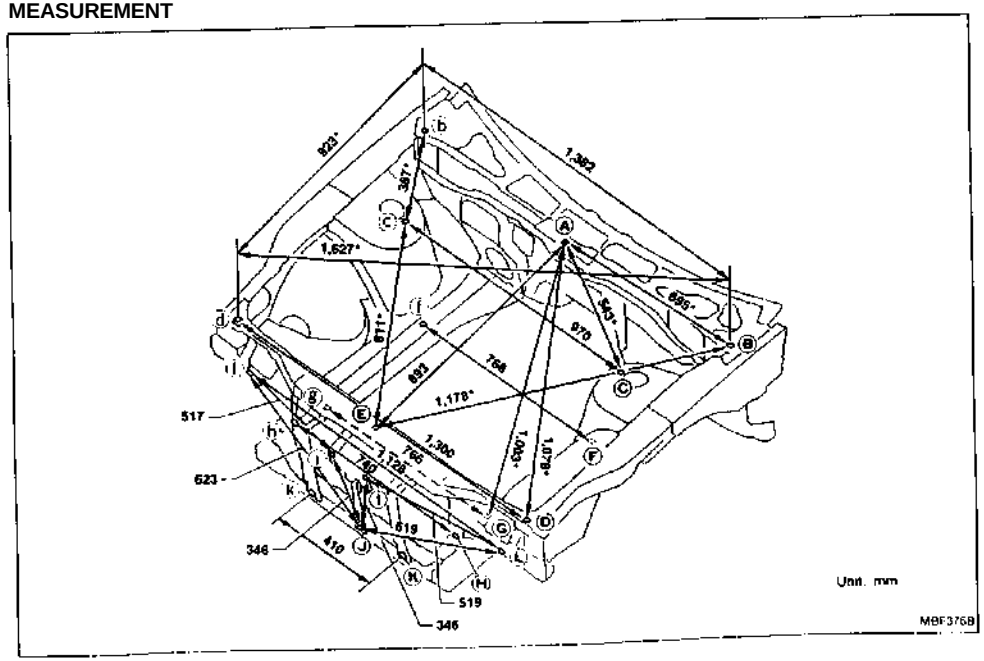
BODY ALIGNMENT

- All dimensions indicated in figures are actual ones.
- When using a tracking gauge, adjust both pointers to equal length. Check the pointers and gauge itself to make sure there is no free play.
- When a measuring tape is used, check to be sure there is no elongation, twisting or bending.
- Measurements should be taken at the center of the mounting holes.
- An asterisk (•) following the value at the measuring point indicates that the measuring point on the other side is symmetrically the same value.
- The coordinates of the measurement points are the distances measured from the standard line of "X", "Y" and "Z".

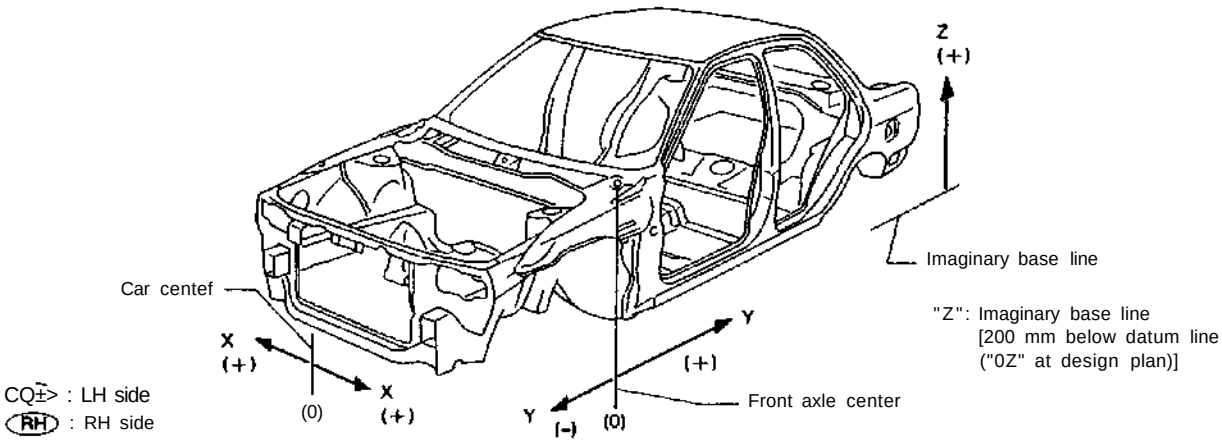


Engine Compartment

MEASUREMENT



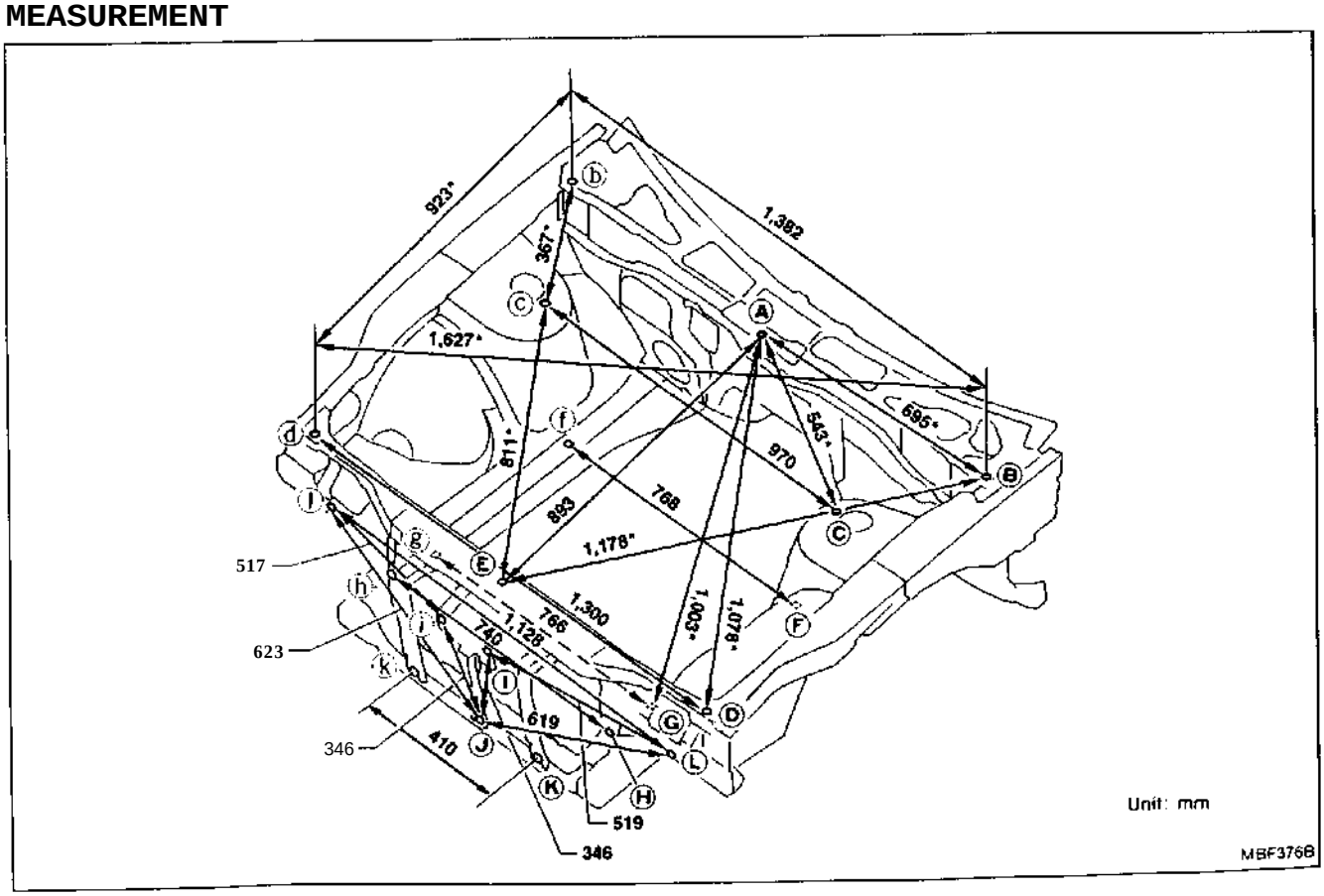
- All dimensions indicated in figures are actual ones.
- When using a tracking gauge, adjust both pointers to equal length. Check the pointers and gauge itself to make sure there is no free play.
- When a measuring tape is used, check to be sure there is no elongation, twisting or bending.
- Measurements should be taken at the center of the mounting holes.
- An asterisk (*) following the value at the measuring point indicates that the measuring point on the other side is symmetrically the same value.
- The coordinates of the measurement points are the distances measured from the standard line of "X", "Y" and "Z".



SBF874G

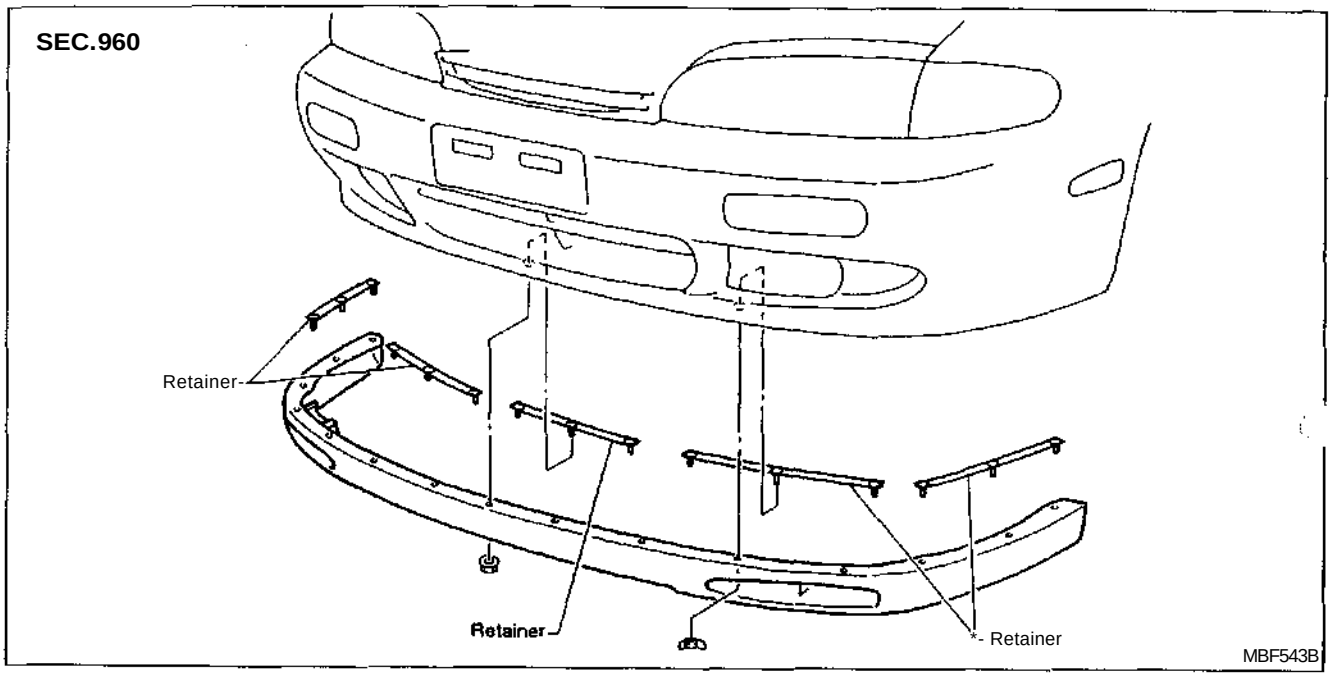
Engine Compartment

MEASUREMENT

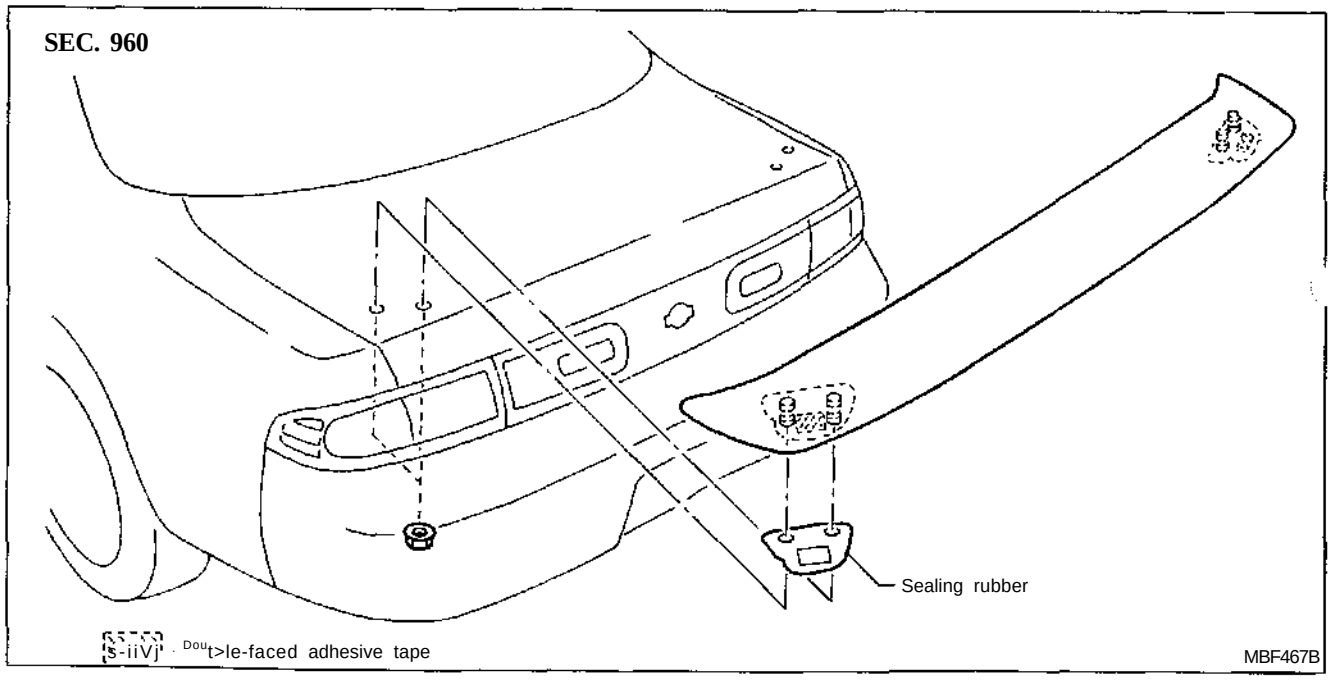


- When installing, make sure that there are not gaps or waves at ends of air spoiler.
- Before installing spoiler, clean and remove oil from surface where spoiler will be mounted.

Front Air Spoiler

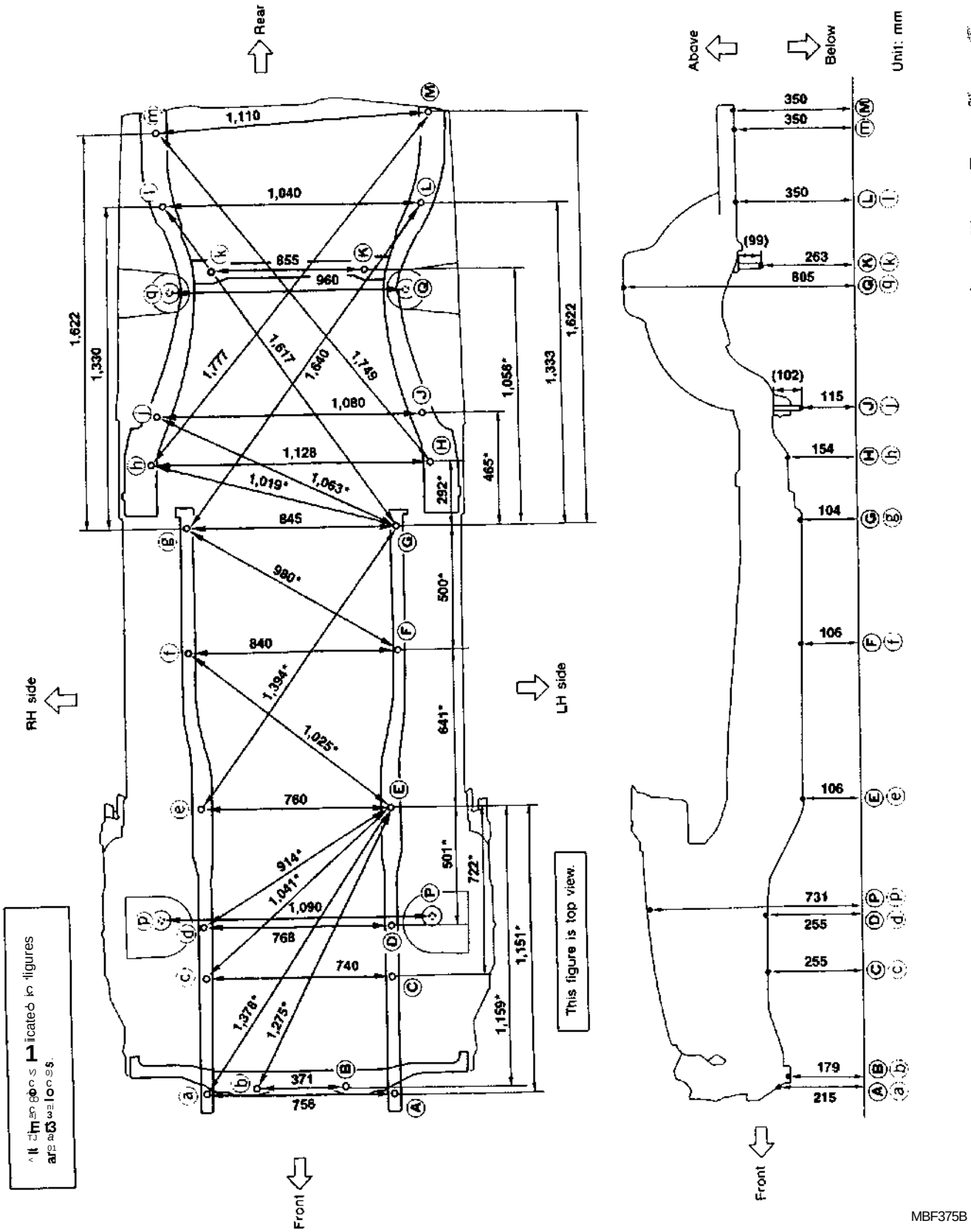


Rear Air Spoiler



Underbody

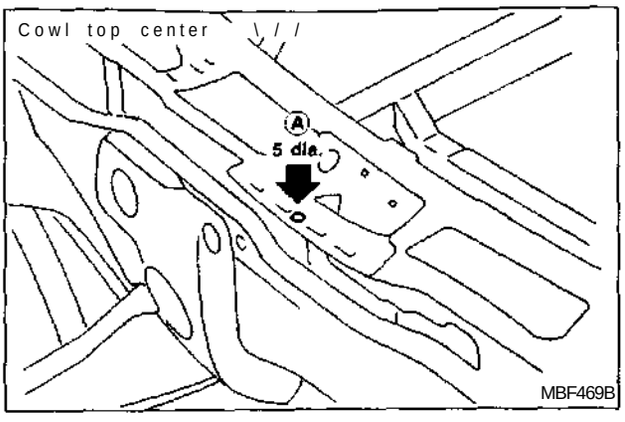
MEASUREMENT

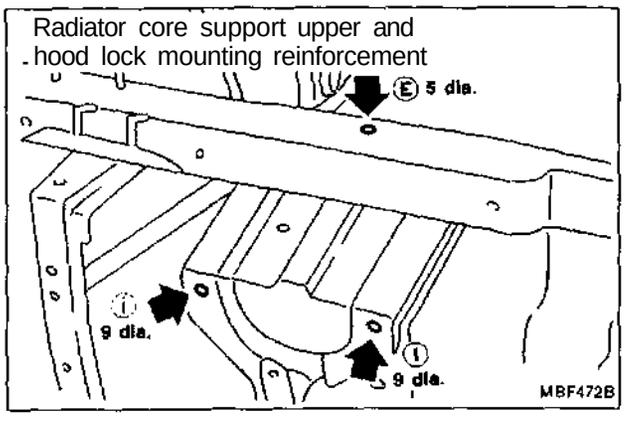


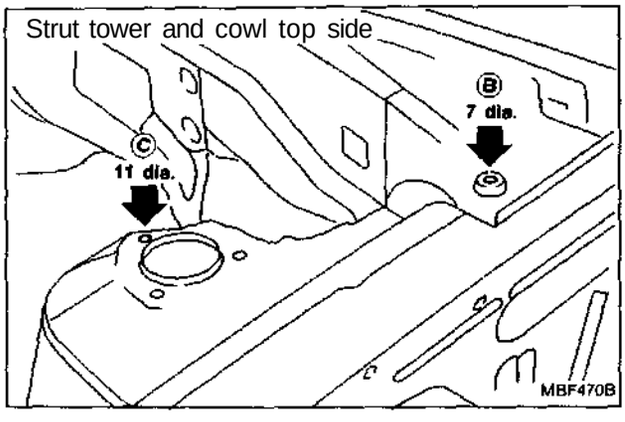
Engine Compartment (Cont'd)

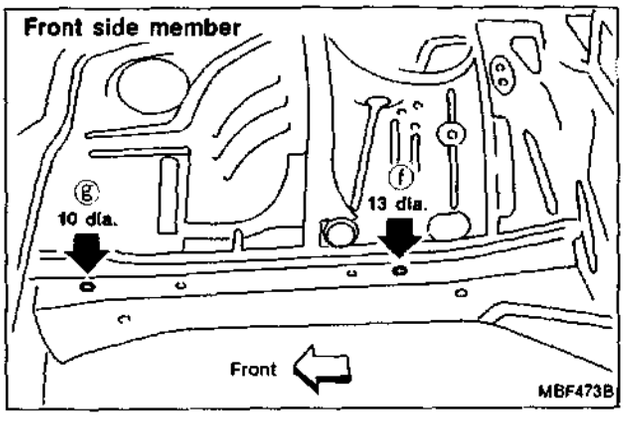
MEASUREMENT POINTS

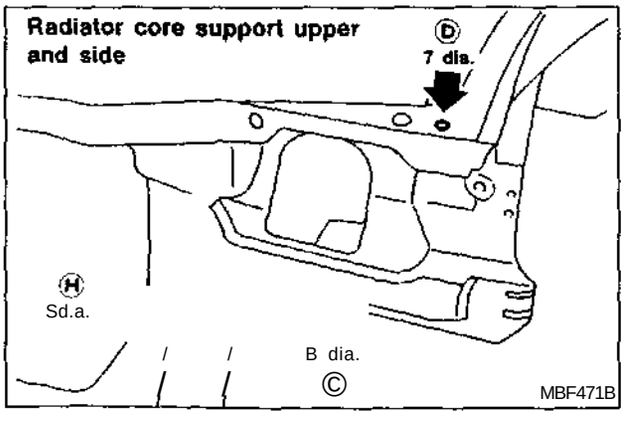
UniS: mm

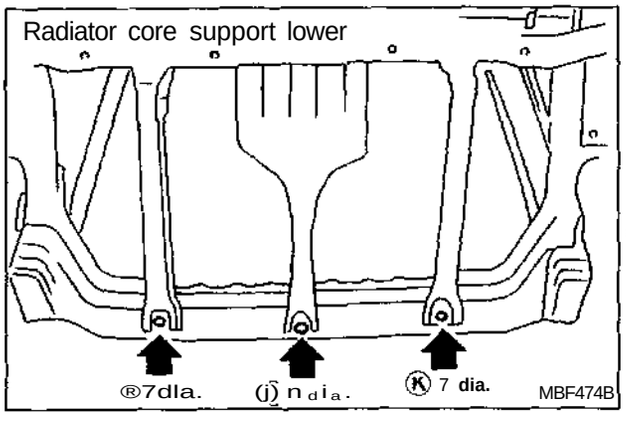






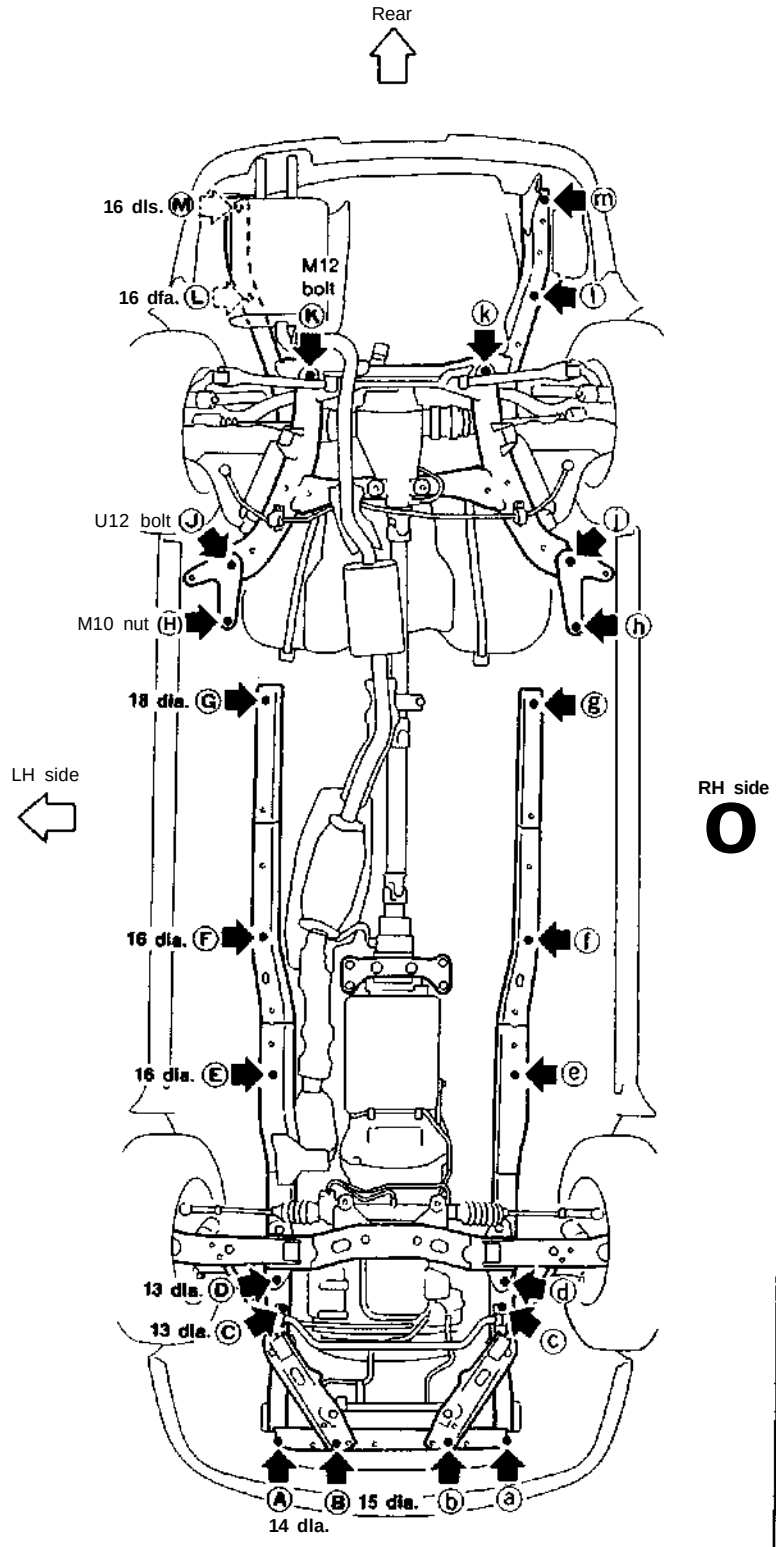






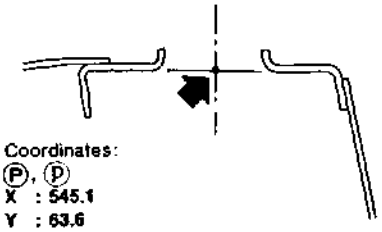
Underbody (Cont'd)

MEASUREMENT POINTS



Front coordinates:	Rear coordinates:
Ⓐ, ⓐ X : 378 Y : -635.5 Z : 214.5	Ⓒ • Ⓡ x : 422.5 Y : 1.650 Z : 103.9
Ⓑ, ⓑ X : 185.3 Y : -630 Z : 179	Ⓗ, ⓗ X : 564 Y : 1,900 Z : 154
Ⓒ, Ⓒ X : 370 Y : -196.5 Z : 254.9	Q, G) X : 540 Y : 2,100 Z : 115.2
Ⓓ, ⓓ X : 384.2 Y : 32 Z : 254.9	Ⓚ, ⓚ X : 308 Y : 2,690 Z : 262.8
©• Ⓒ X : 380 Y : 510 Z : 106.2	Ⓒ X : 540 Y : 2,955 Z : 350
Ⓕ, Ⓒ X : 420 Y : 1,150 Z : 106.2	Ⓒ X : 500 Y : 2,955 z : 350
	Ⓜ X : 580 Y : 3,245 Z : 350
	ⓜ X : S30 Y : 3,250 Z : 350

Front and rear strut tower centers



Coordinates:

Ⓟ, ⓟ
X : 545.1
Y : 63.6
Z : 730.9

Ⓠ, ⓠ
X : 479.8
Y : 2,608
Z : 804.6

Front: (g), (p) 82.2 dia.
Roar: (S), (S) 66 dia.

Unit: mm

MBF477BA

HEATER & AIR CONDITIONER

SECTION HA

CONTENTS

CONTENTS (Con)'d.

When you read wiring diagrams:
- Read GI section, "HOW TO READ WIRING DIAGRAMS".
- See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.

When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side], seat belt pre-tensioner, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:
- To avoid rendering the SRS inoperative, which could increase the risk ol personal Injury or death in the event of a collision which would result in air bag Inflation, alt maintenance must be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.
- All SRS air bag electrical wiring harnesses and connectors are covered with yellow outer insulation. Do not use electrical test equipment on any circuit related to the SRS.

Precautions for Working with HFC-134a (R-134a)

WARNING:
- CFC-12 fR-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. These refrigerants must never be mixed, even in the smallest amounts. If the refrigerants are mixed, compressor failure is likely to occur.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure Is likely to occur.
- The specllled HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
  - a: When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
  - b: When installing refrigerant components to a vehicle, do not remove the caps (unseal) urttft just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture Into system.
  - c: Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
  - d: Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Use only approved recovery/recycling equipment to discharge HFC-134a (R-134a) refrigerant. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
  - e: Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with slyrofoam parts. Damage may result.

General Refrigerant Precautions

WARNING:
- Do nol release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, ptace the bottom ol the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open dames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in welt ventilated areas to prevent suffocation.
- Do not introduce compressed air to any refrigerant container or refrigerant component.

Precautions for Refrigerant Connection

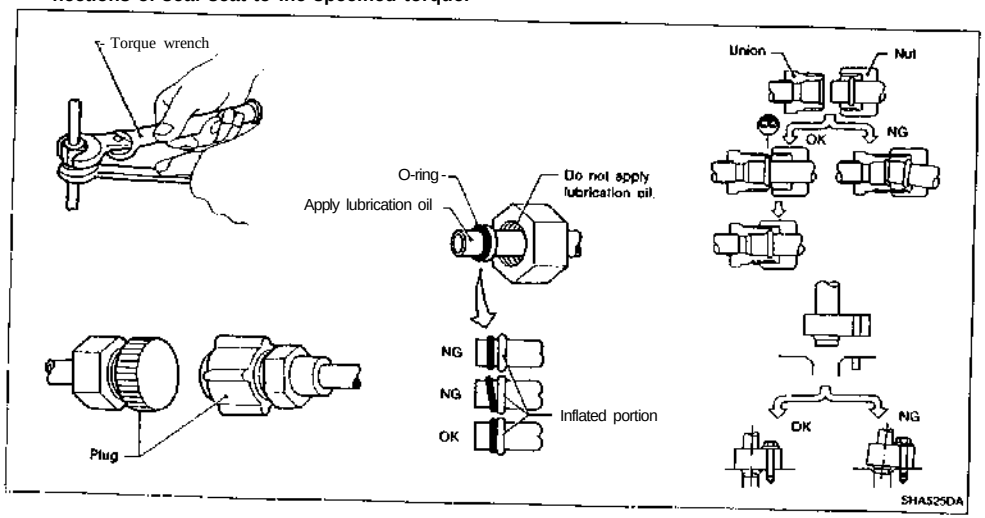
WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- **When Ihe compressor is removed, store it in Ihe same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.**
- **When connecting tubes, always use *a* torque wrench and a back-up wrench.**
- **Alter disconnecting tubes, Immediately plug all openings to prevent entry of dirt and moisture.**
- **When installing an air conditioner in fhe vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.**
- **Allow components stored in cool areas to warm fo working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.**
- **Thoroughly remove moisture from the refrigeration system before charging the refrigerant.**
- **Always replace used O-rings.**
- **When connecting tube, apply lubricant to portions shown in illustration. Be careful not to apply lubricant to threaded portion.**
  Lubricant name: Nissan A/C System Oil Type R
  Part number: KLHOO-PAGRO
- **O-ring must be closely attached to inflated portion of tgbe.**
- **After inserting lube into union until O-ring is no longer visible, tighten nut to specified torque.**
- **After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace Ihe O-ring. Then tighten connections of seal seat to Ihe specified torque.**

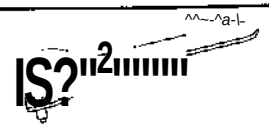
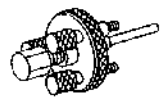


Precautions for Servicing Compressor

- **Plug all openings to prevent moisture and foreign matter from entering.**
- **When the compressor is removed, store it in the same position as It is when mounted on (he car.**
- **When replacing or repairing compressor, follow Lubricant — CHECKING AND ADJUSTING procedure exactly. Refer to HA-140.**
- **Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.**
- **After compressor service operation, turn the compressor shall by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.**
- **After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.**

Special Service Tools

DKV-14C model

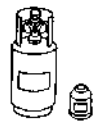
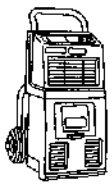
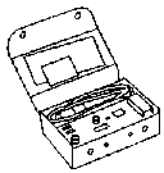
Tool number Tool name	Description
KV99231162 Clutch disc wrench	Removing shaft nul and clutch disc  NT2&5
KV99232340 Clutch disc puller	Removing clutch disc  NT706
KV99234330 Pulley installer	Installing pulley  NT207

HFC-134a <R-134a) Service Tools and Equipment

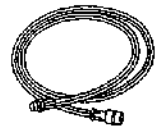
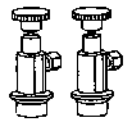
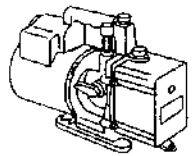
Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its luDncatton 01*, e rate and non„interchan9eable servic e equipment must be used for each type of refrigerant/ fub^cant

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination w»|| occur and compressor faiiure will result.

Tool name	Description	Note
HFC-134a (FM34a) refrig•erant	 NT196	Container cotor: Light *blue* Container marking· HFC-134a (R-134a) Fitting size: Thread size • large container 1 /2"'-T6 ACME
Nissan A/C System Oil Type R	 NT197	Type· Poly alkyline glycof oil (PAG), type R Application: HFC-T34a (R-134a) vane rotary compressors (Nissan only) Lubricity: 40 rtlf (14 Imp fl oz)
Recovery/Recycling/ Recharging equipment	 NT195	Function Refrigerant Recovery and Recy-cling and Recharging
Electrical leak detector	 NT198	Power supply: • DC 12 V (Cigarette lighter)
Manifold gauge set (with hoses and couplers)	 NT199	Identificatiori • The gauge lace indicates R-134a. Fitting size: Thread size • 1/2''-16 ACME

HFC-134a <R-134a) Service Tools and Equipment (Cont'd)

Tool name	Description	Note
Service hoses • High side hose * Low side hose *t* Utility hose	 NT201	Hose color: • Low hose: Blue with black stripe • High hose: Refi with black stripe • Utility hose: Yellow with black sinpe or green with black stripe Hose fitting to gauge: • U2''-16 ACME
Service couplers • High side coupler a Low side coupler	 NT202	Hose fitting to service hose: • M14 *x* 1.5 fitting is optional or permanently attached·
Refrigerant weight scale	 NT200	For measuring of refrigerant Fitting size: Thread size • i«"-16 ACME
Vacuum pump (Including the isolator valve)	 NT203	Capacity: * Air displacement: 4 CFM *m* Micron ralmg; 20 microns * Oil capacity: 482 g (17 oz) Fitting size: Thread size * 1/2''-16 ACME

Precautions for Service Equipment

RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Be certain to folfow the manufactures instructions for tester operation and tester maintenance.

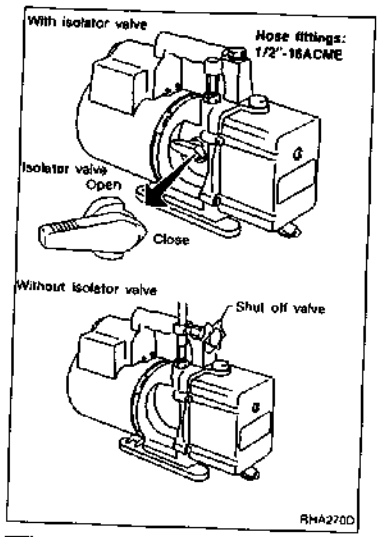
VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent (his migration, use a manual valve placed near the hose-to-pump connection, as follows.

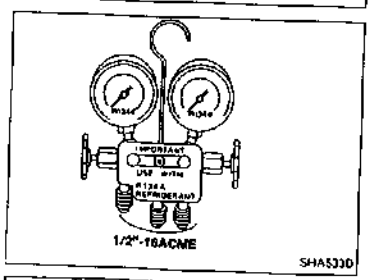
- Usually vacuum pumps have a manual isolator valve as par! of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manuaf shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump As long as the hose is connected, the valve is open and fubricant may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



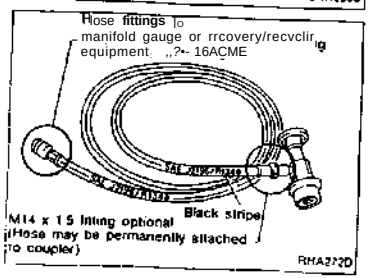
MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.



SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). A Fi hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

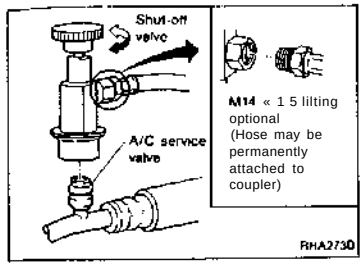


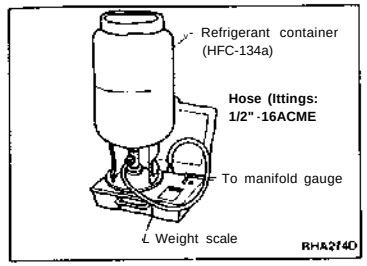
Precautions for Service Equipment (Cont'd)

SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut off valve rotation	A/C service waive
Clockwise	Open
Counterclockwise	Close





REFRIGERANT WEIGHT SCALE

Verify thai no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

Refrigeration Cycle

REFRIGERANT FLOW

The refrigerant flow is in the standard pattern. Refrigerant flows through the compressor, condenser, liquid tank, evaporator and back to the compressor.
The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

FREEZE PROTECTION

The compressor cycles on and off (o maintain the evaporator temperature within a specified range. When the evaporator coil temperature falls below a specified point, the thermo control amplifier interrupts the compressor operation. When the evaporaior coil temperature rises above the specification, the thermo control amplifier allows compressor operation.

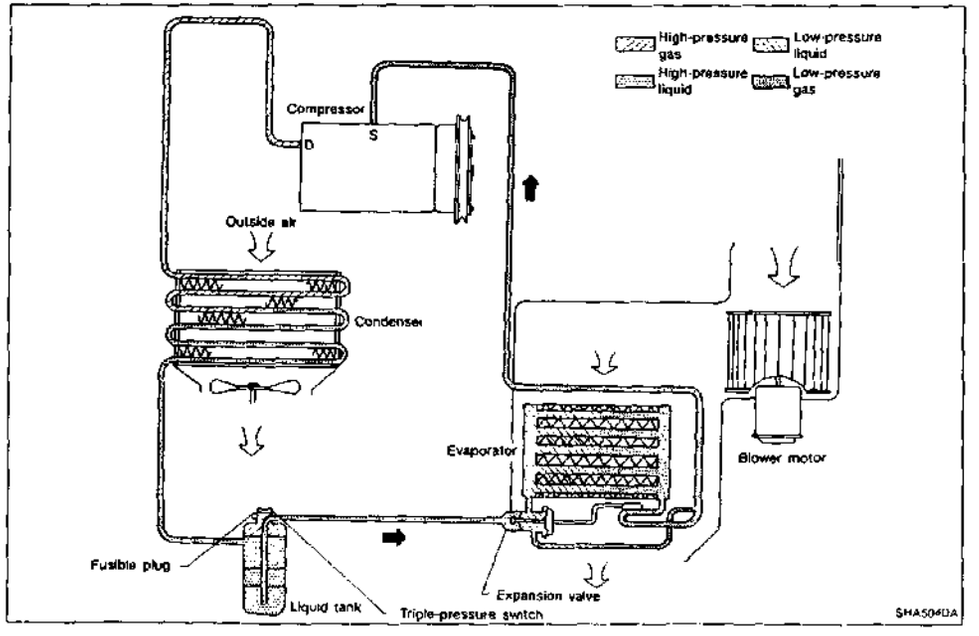
REFRIGERANT SYSTEM PROTECTION

Triple-pressure switch

The triple pressure switch is located on the liquid tank. If the system pressure rises or falls out of specifications, the switch opens to interrupt compressor clutch operation. Triple-pressure switch closes to turn on the cooling fan and reduce system pressure.

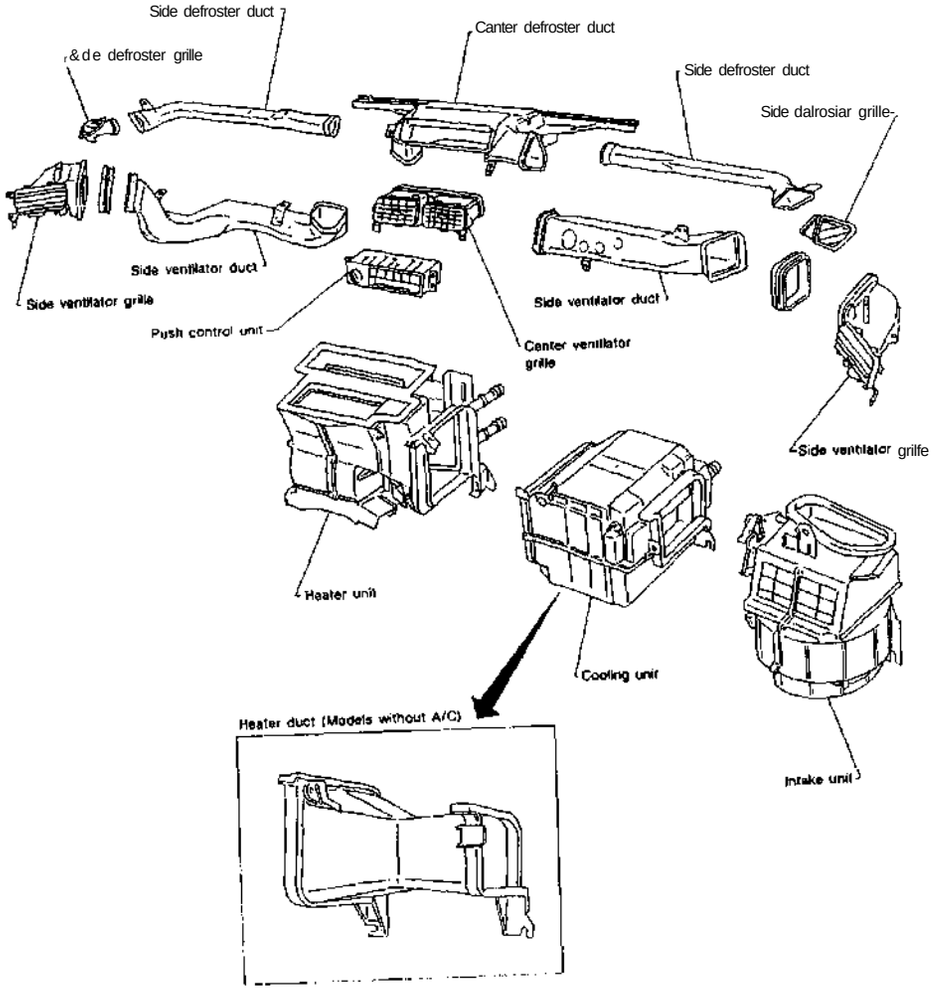
Fusible plug

Open at temperature above 105℃ (221T), thereby discharging refrigerant to the atmosphere. *I!* this plug is melted and opened, check the refrigerant line and replace liquid tank.

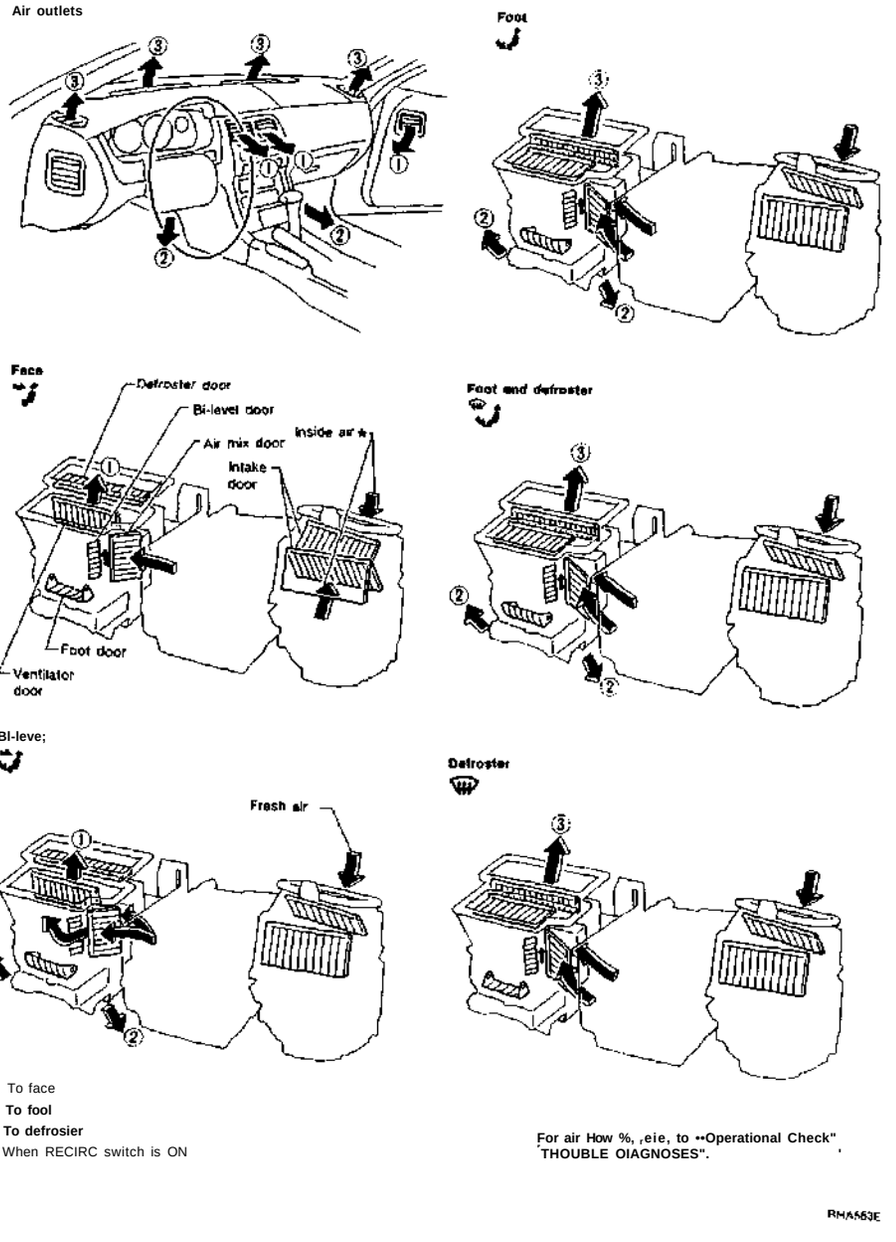


Component Layout

SEC 270-271,272-273-685



Discharge Air Flow

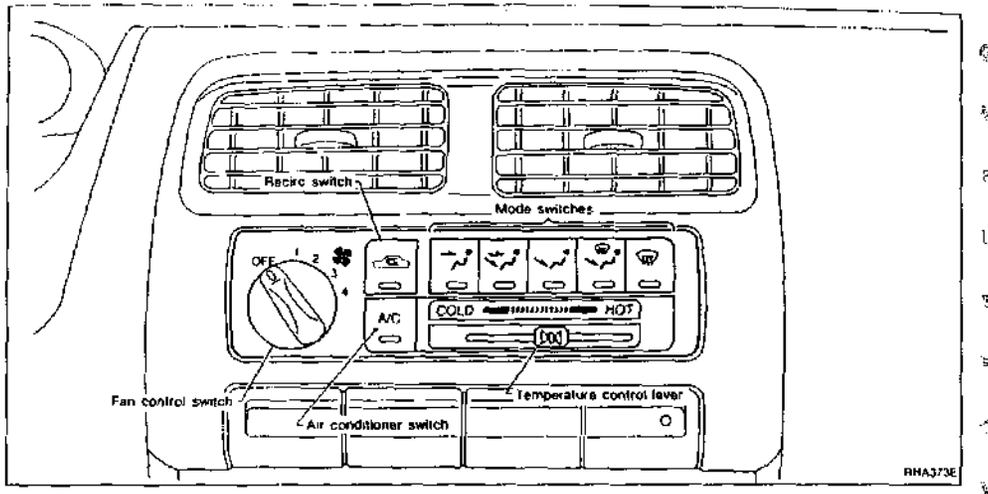


① : To face
② : To fool
③ : To defrosier
* : When RECIRC switch is ON

For air How %, ,eie, to ••Operational Check" 'THOUBLE OIAGNOSES".

RHA563E

Control Operation



FAN CONTROL SWITCH

This switch lurns the fan ON and OFF, and controls fan speed.

MODE SWITCHES

These switches control the outlet air flow.
In "DEF" or *"FID"* mode, the intake door is set to "FRESH" . The compressor turns on in the "DEF" mode.

TEMPERATURE CONTROL LEVER

This lever allows adjustment of the temperature of the outlet air.

RECIRC SWITCH

OFF position:
Outside air is drawn into the passenger compartmenl-
ON position:
Interior air is recirculated inside the vehicle.
RECIRC is canceled when DEF or F/D is selected, RECtRC resumes when another mode is chosen.

AIR CONDITIONER SWITCH

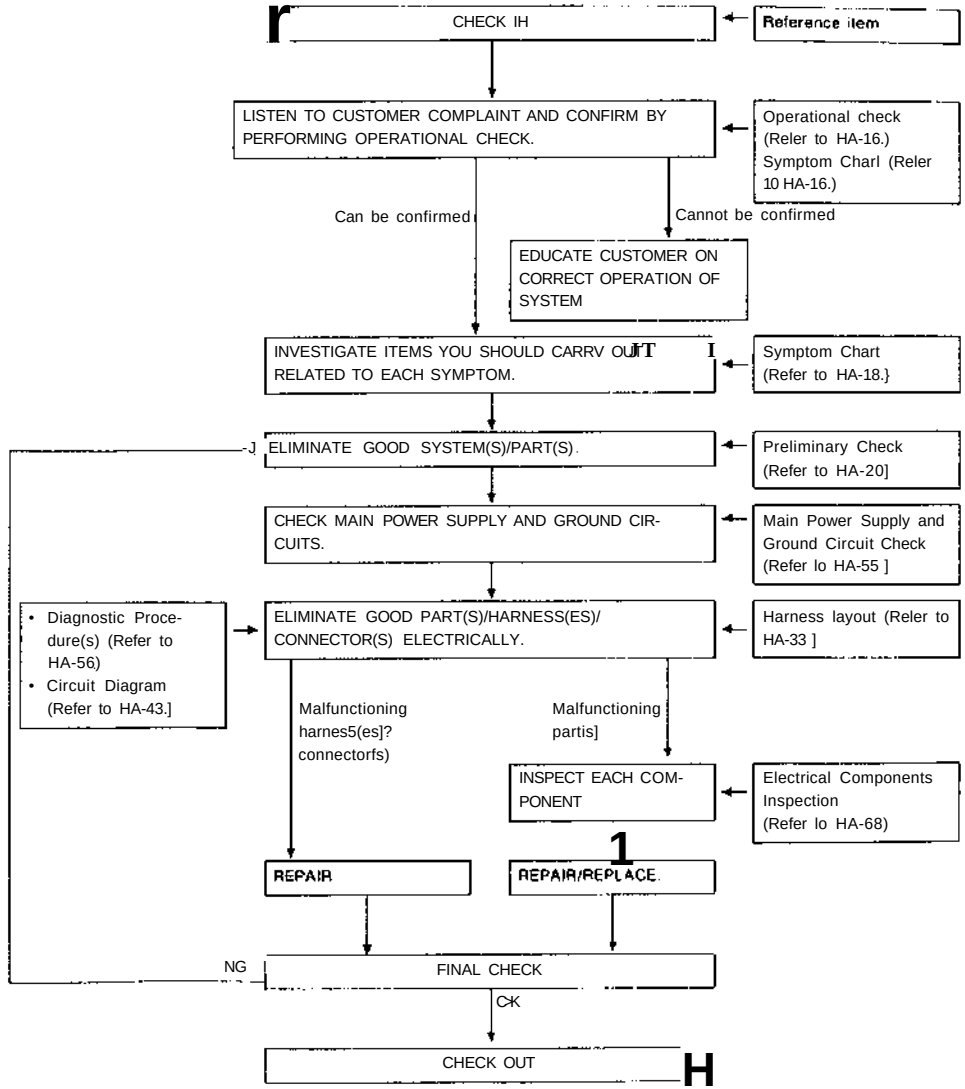
The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON. the compressor will turn ON The indicator lamp will also light.

The air conditioner cooling function operates oniy when the engine Is running.

Contents

How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW

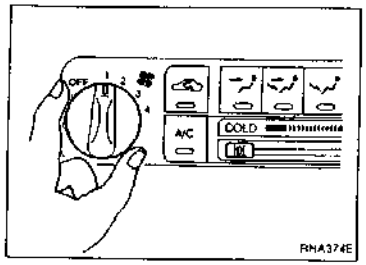


Operational Check

The purpose of the operational check is to confirm that the system is as it should be. The systems which will be checked are the blower, mode (discharge air), intake air, temperature decrease, temperature increase and A/C switch.

CONDITIONS:

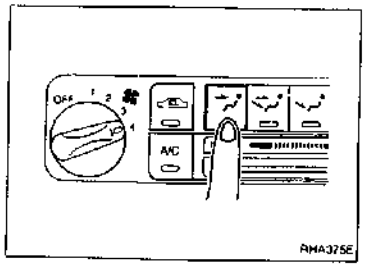
* **Engine running and at normal operating temperature.**



PROCEDURE:

1. Check blower

1) Turn fan switch to 1-speed-
   Blower should operate on low speed.
2) Then turn fan switch to 2-speed
3) Continue checking blower speed until all speeds are checked.
4) Leave blower on speed 4.



2. Check discharge air.

1) Press each mode switch.

Discharge air flow

Switch mode/ ind*caror	AiroulHl/rJis tribution		
	Face	Foot	Defroster
	700%	-	-
	60%	4096	-
	-	80%	20%
	-	60%	40%
	~	–	100%

2) Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow", "DESCRIPTION" (HA-12).

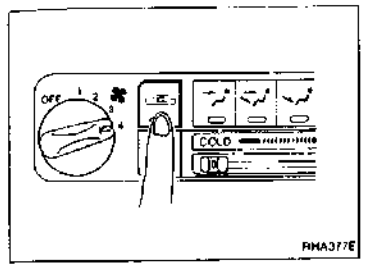
NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF '557 button is pressed.

Confirm that the intake door position is at FRESH when the F/D Jjjf button is pressed.

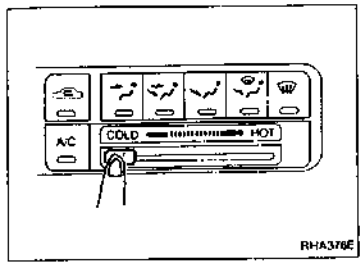
Intake door position is checked in the next step.

Operational Check (Cont'd)



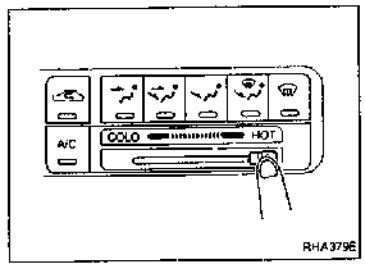
3. Check recirc

1) Press REC cSb switch
   Recirc indicator should illuminate.
2) Listen for intake door position change (you should hear blower sound change slightly).



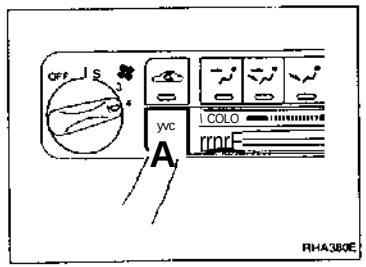
4. Check temperature decrease

1) Slide temperature control lever to full cold.
2) Check for cold air at discharge air outlets.



5. Check temperature increase

1) Slide temperature control lever to full hot.
2) Check for hot air at discharge air outlets.



6, Check air conditioning switch

Move the fan control switch to the desired (1 to 4 speed) position and push the A/C switch to turn ON the air conditioner.

The indicator lamp should come on when air conditioner is ON.

Symptom Chart

DIAGNOSTIC TABLE

PROCEDURE	Preliminary Check						Diagnostic Procedure						Main Power Supply and Ground Circuit Check			
REFERENCE PAGE	HA-20	[illegible]	[illegible]	HA-23	HA-24	[illegible]	HA-56	HA-58	HA-60	[illegible]	HA-63	[illegible]	HA-55	HA-55	HA-55	HA-55
SYMPTOM	Preliminary check 1	Preliminary check 2	Preliminary check 3	Preliminary check 4	Preliminary check 5	Preliminary check 6	Diagnostic procedure 1	Diagnostic procedure 2	Diagnostic procedure 3	Diagnostic procedure 4	Diagnostic procedure 5	Diagnostic procedure 6	15A Fuses (#7, #8)	[illegible]	[illegible] Fuse (#42)	[illegible]
A/C does not blow cold air.		©					O			O			O	O		
Insufficient heating.						O	O			O						
Blower motor does not rotate.		O					O						O			
Air outlet does not change				O				O						O		O
Intake door does not change in VENT, B/L or FOOT mode.									O							O
Intake door is not set at "FRESH" in DEF or F/D mode.	O								O							O
Air mix door does not change.		O								O						
Bi-level door does not change.											O					
Magnet clutch does not engage when A/C switch and fan switch are ON		O										&		O	O	
Magnet clutch does not engage in DEF mode.		O	©									O		O	O	
Noise					O											

●, ❷: The number means checking order
O : Checking order depends on malfunction in each flow chart

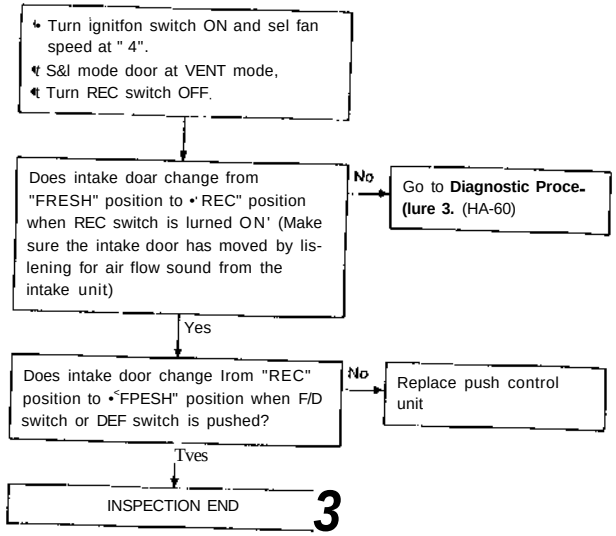
Symptom Chart (Cont'd)

PROCEDURE	Electrical Components Inspection																			
REFERENCE PAGE	[illegible]	HA-6S	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	HA-66	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	HA-69	[illegible]	HA-7Q	Refer to EC section.	[illegible]
SYMPTOM	Blower motor	[illegible]	A/C switch	BEC switch	VENT switch	B/L switch	[illegible]	F/D switch	DEF switch	Fan switch	Mode door motor	[illegible]	[illegible]	BI-LEVEL (B/L) door motor	A/C relay	Triple-pressure switch	Compressor (Magnet clutch)	Thermal protector	ECM (ECCS control module)	Harness
A/C does not blow cold air.		O	O							O					O	O	O	O	O	O
Insufficient heating.																				O
Blower motor does not rotate.	O	O								O										O
Air outlet does not change					O	O	O	O	O		O			O						O
Intake door does not change in VENT, B/L or FOOT mode.				O								O								O
Intake door is not set at "FRESH" in DEF or F/D mode.				O								O								O
Air mix door does not change.													O							O
Bi-level door does not change.														O						O
Magnet clutch does not engage when A/C switch and fan switch are ON			O							O					O	O	O	O	O	O
Magnet clutch does not engage in DEF mode.									O	O					O	O	O	O	O	O
Noise																				

Preliminary Check

PRELIMINARY CHECK 1

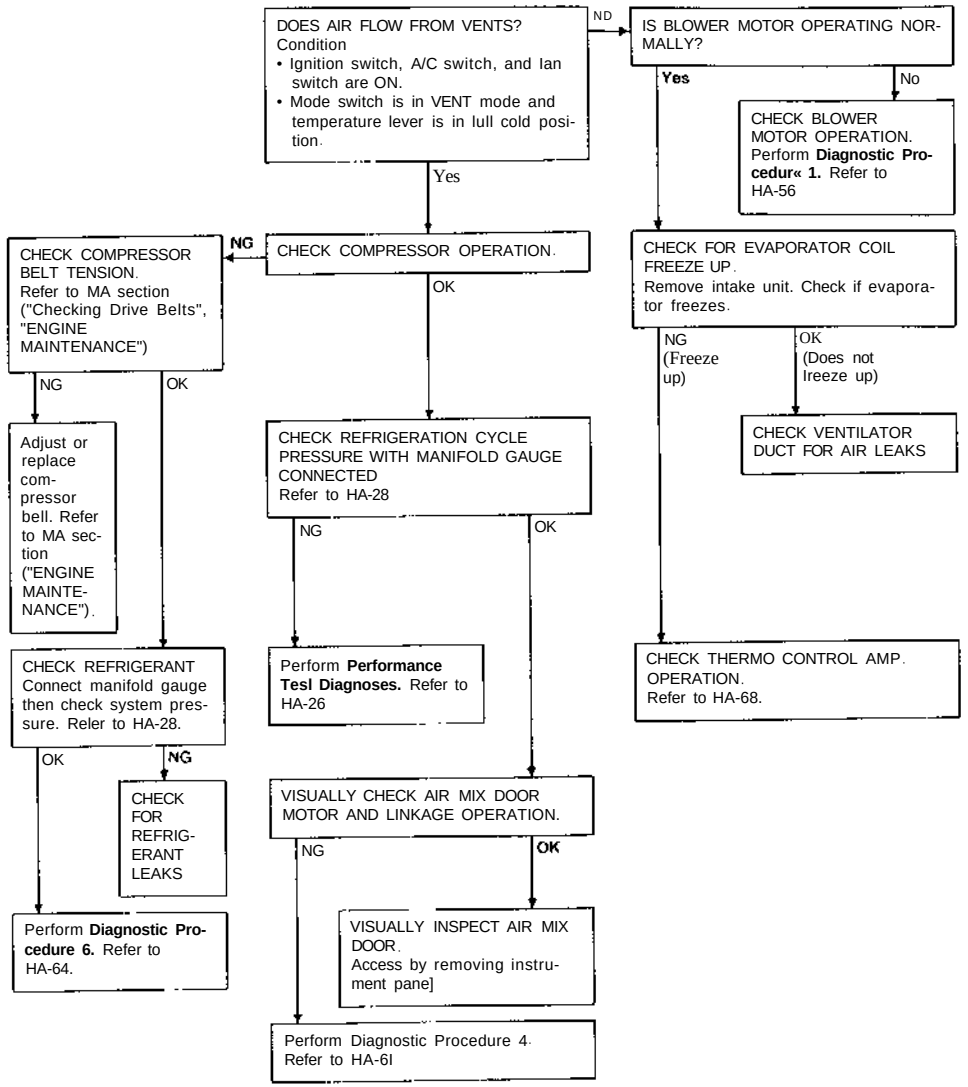
Intake door is not set at "FRESH" in DEF or *FID* mode.



Preliminary Check (Cont'd)

PRELIMINARY CHECK 2

A/C does not blow cold air.

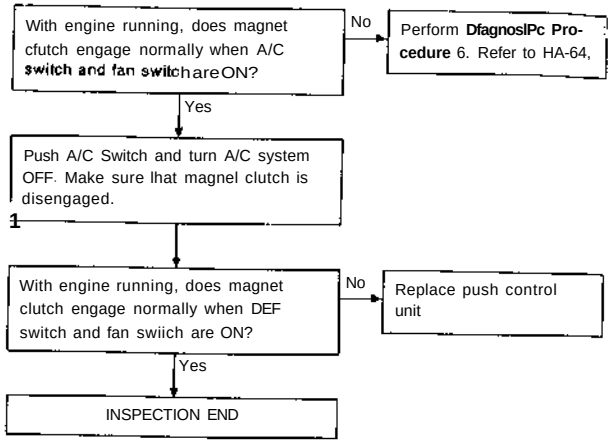


Preliminary Check (Cont'd)

PRELIMINARY CHECK 3

Magnet clutch does not engage in DEF mode.

- **Perform PRELIMINARY CHECK 2 belore referring to the following flow chart.**



Preliminary Check (Cont'd)

PRELIMINARY CHECK 4

Air outlet does not change.

TURN IGNITION SWITCH ON. DOES AIR COME OUT NORMALLY FROM EACH DUCT WHEN EACH MODE SWITCH IS PUSHED?

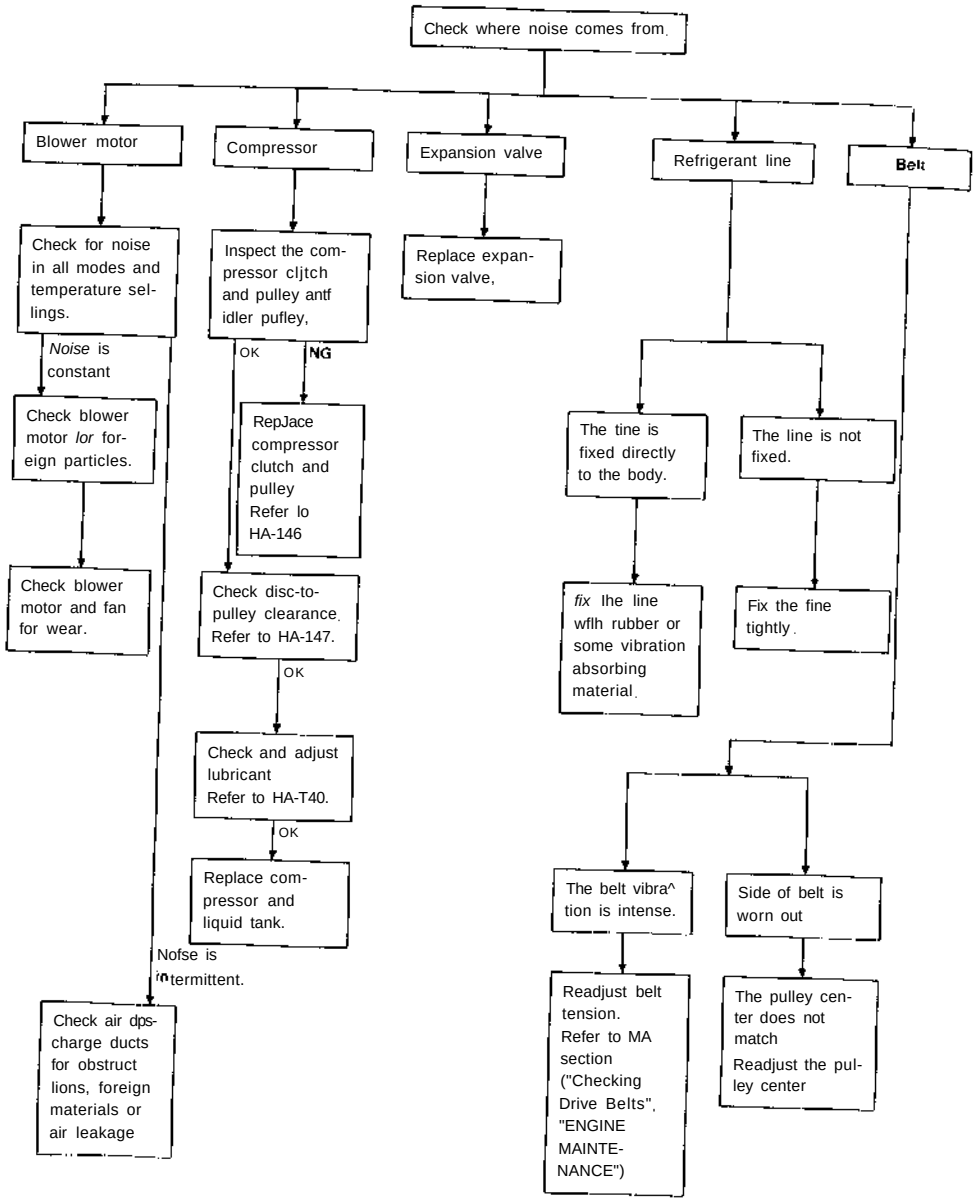
No → Perform **Diagnostic Procedure 2.** Refer lo HA-58

Switch mode/ Indicator	Mr outlet/distributian		
	Face	Fool	Defroster
V	100%	-	-
C*	60%	40%	-
J	—	80%	20%
	-	60%	40%
	-	-	100%

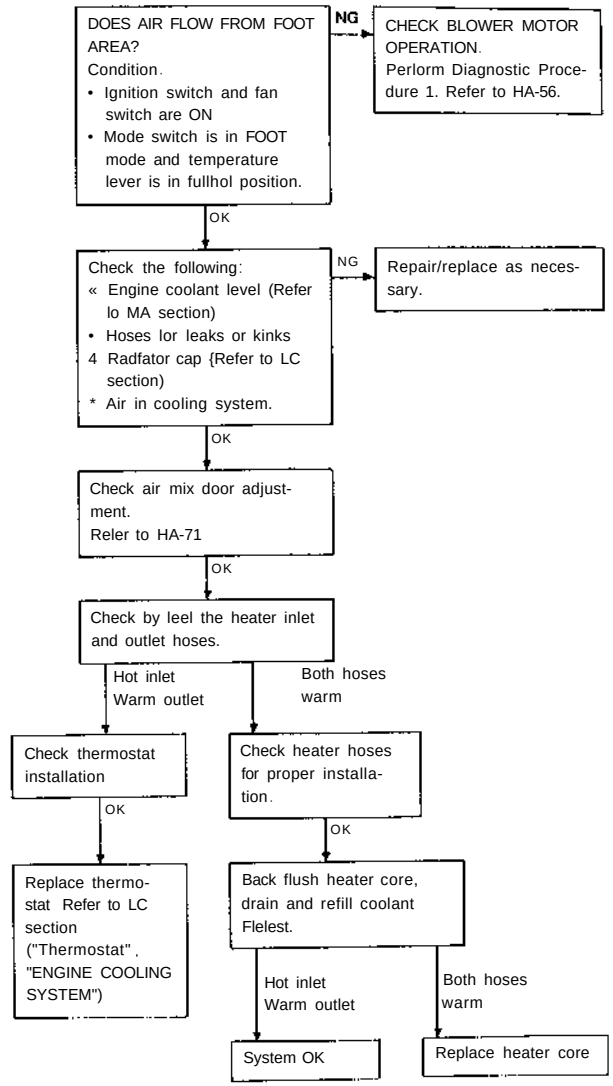
Yes

INSPECTION END

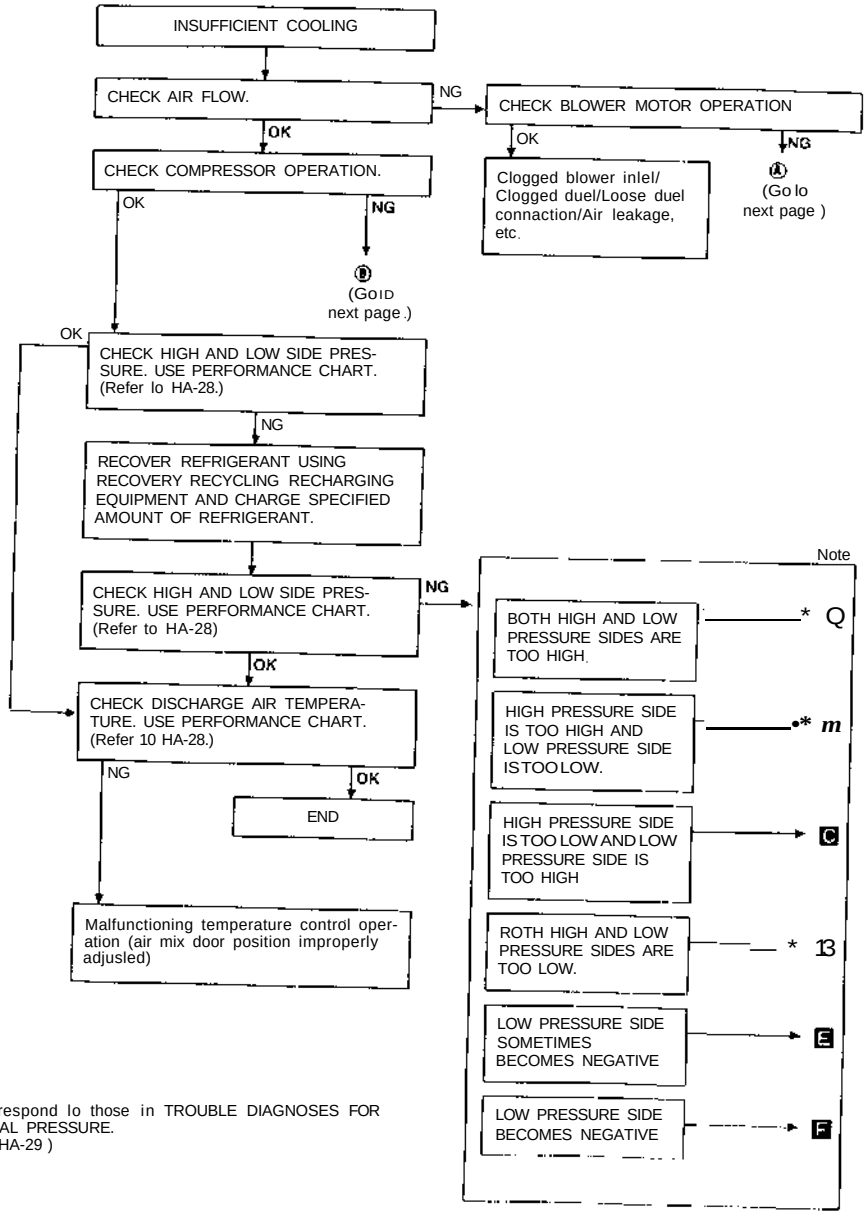
PRELIMINARY CHECK 5
Noise



PRELIMINARY CHECK 6
Insufficient heating

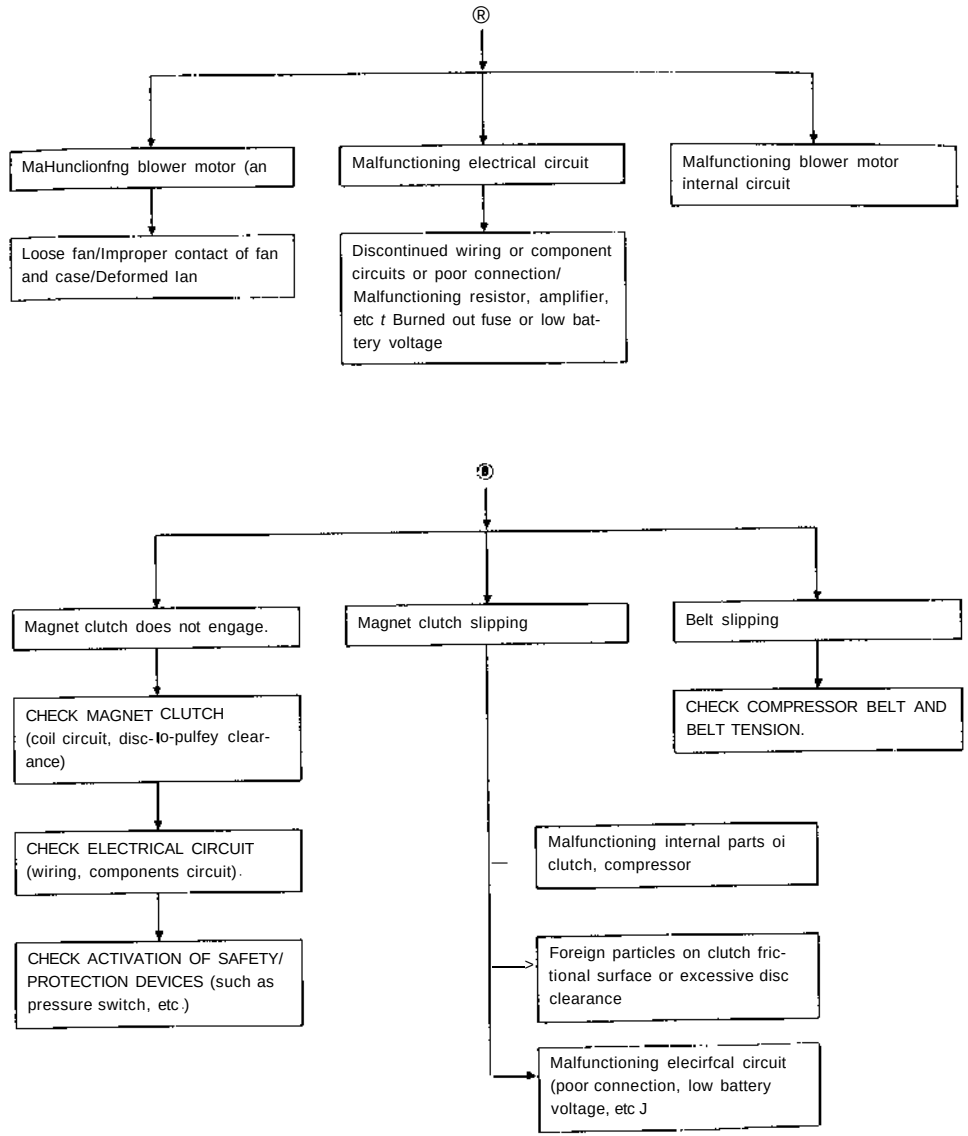


Performance Test Diagnoses
INSUFFICIENT COOLING



Note: OS correspond lo those in TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE.
[Refer lo HA-29)

Performance Test Diagnoses (Cont'd)



Performance Chart

TEST CONDITION

Testing must be performed as follows:

Vehicle location: Indoors or in the shade (in a well ventilated place)
Doors: Closed
Door window: Open (Front driver side only)
Hood: Open
TEMP, setting: Max. COLD
Discharge Air: Face Vent
RECIRC switch: (Recirculation) ON
FAN speed: High speed
A/C switch: ON
Engine speed: Idle speed
Operate the air conditioning system for 10 minutes before taking measurements.

TEST READING

Recirculatifig-to-discharge air temperature table

Inside afr at blower assembly intet for RECIRC*		Discharge air temperature at center ventifator °C (°F)
Relative humidity %	Air temperature °C (T)	
SO -60	20 (68)	6.2 - 8 8 (43 • 48)
	25 (77)	10 4 - 13.5 (51 - 56)
	30 (86)	14,6- 18.2 (58-65)
	36 (95)	18.7 - 230 (66 - 73)
60-70	20 (68)	8.8- 116 (48 • S3)
	26 [77)	13 5 - te.6 (56 - 62)
	30 (86)	18.2 - 22.0 (65 - 72)
	35 (95)	23.0- 37.2 (73- 61)

" Thermometer should be placed al intake unit under RH side of instrument pane,

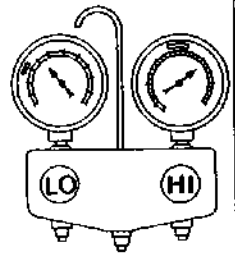
Ambient air Icmperalure-to-operating pressure (able

Ambient air		High-pressure (Discharge side) kPa (bar. kg/cm^3, psij	Low-pressure (Suction side) kPa (bar. kg/cm', psl)
Relative humidity %	Air temperature °C (°F)		
50 -70	25 (77)	614- 991 (S 14 - 9.91, 8 3 - 10.1. 118- 144)	147 • 216 (1 47 - 2.16. 15 • 2 2. 21 • 31)
	30 (86)	911 - 1,177 (9.41 - 11 77. 9 6 - 120. 137 - 171)	157 - 245 [1.57 - 2 45, 1.6 • 2.5, 23 - 36)
	35 (95)	1,108 • 1.402 (11.08 - 14 02. 11.3 - 14 3, 161 - 203]	177 • 284 (1. 77 - 2 84, 1.8 - 2 9. 26 - 41|
	40 (104)	1,304 - 1,677 (13.04 - 16,77, 13 3 - 17 I, 189 - 243)	216-343 (2 16 • 3.43. 2.2 -3 5. 31 - 50',

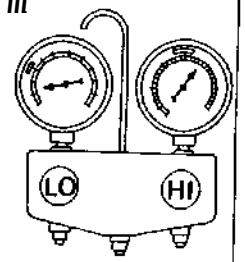
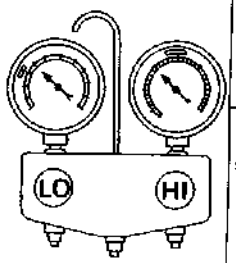
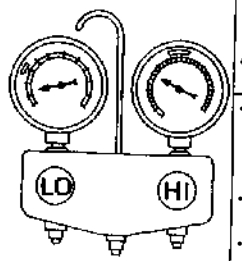
If pressure is not wMhin range, reler to HA-29, 'Trouble Diagnoses for Abnormal Pressure".

Trouble Diagnoses for Abnormal Pressure

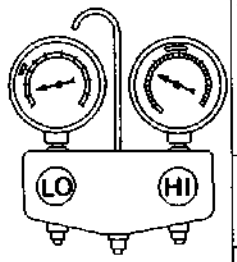
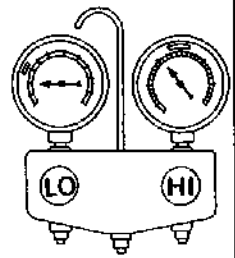
Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-28 f Ambi- ent air temperature-to-compressor pressure table").

Gauge indication	Refrigerant cycle	Probabte cause	Corrective aclion
Both high and low-pressure sides are loo high.  AC359A	• Pressure is reduced soon afler water is splashed on condenser	Excessive refrigerant charge in refrigeration cycle	deduce refrigerant until specified pressure is obtained
	Air suction by cooling lan is insufficient	Insufficient condenser cooling performance (1) Condenser fins are clogged. (2) Improper lan rotation of cooling fan	• Clean condenser. • Check and repair cooling tan as necessary.
	• Low-pressure pipe is not cold. • When compressor is slopped high-pressure value quickly drops by approximately 196 kPa |2 0 bar. 2 kg/cm^2, 23 psi|. II then decreases gradually thereafter	Poor heat exchange in condenser (After compressor operation stops, high pressure decreases too slowly) 1 Air in refrigeration cycle	Evacuate repeatedly and recharge system
	Engine tends to overheat.	Engine cooling systems mal-tinclion.	Check and repair each engine cooling system.
	• An area ol the low-pressure pipe is colder than areas near the evaporator outlet. • Plates are sometimes covered wilh frosi.	• Excessive liqutd refrigerant on low-pressure side • Excessive refrigerant discharge How « Expansion valve is open a lilile compared with the specification. (1) Improper thermal valve installation (2) Improper expansion valve adjustment	Replace expansion valve.

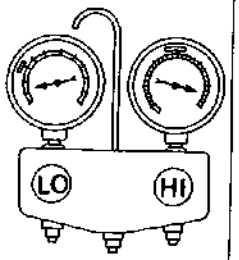
Trouble Diagnoses for Abnormal Pressure (Cont'd)

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is loo high and low-pressure side is too low. m  AC360A	Upper sicfe of condenser and high-pressure side are hot. however, liquid tank is not so hoi	Hrgh-pressure lube or parts located belween compressor and condenser are clogged or crushed	• Check and repair or replace malfunctioning parts, • Check Fubricant for contamination
High-pressure side is loo low and low-pressure side is too high. C  AC356A	i-^gh and low-pressure sides become equal soon after compressor operation stops	Compressor pressure operation is improper. 1 Damaged inside compressor packings	Replace compressor
	No temperature difference between high and low-pressure sides	Compressor discharge capacity does not change (Compressor stroke is set at maximum.}	Replace cornpressor
Both high- and low-pressure sides are too iow D  AC353A	• There is a big temperature difference between liquid tank outlet and jnlet. Outfet temperature is extremely low. • Liquid tank inlet and expansion valve are frosted,	Liquid tank fnside is clogged a little	• Replace fiquid tank • Check lubricant for contarn-ination
	• Temperature ol expansion valve inlet is extremely low as compared with areas near liquid tank. • Expansion valve inlet may be frosted • Temperature dfIference occurs somewhere in hrgh-pressure side	High-pressure pipe located between liquid tank and expansion valve is dogged	• Check and repair malfunctioning parts • Check lubricant lor contamination

Trouble Diagnoses for Abnormal Pressure (Cont'd)

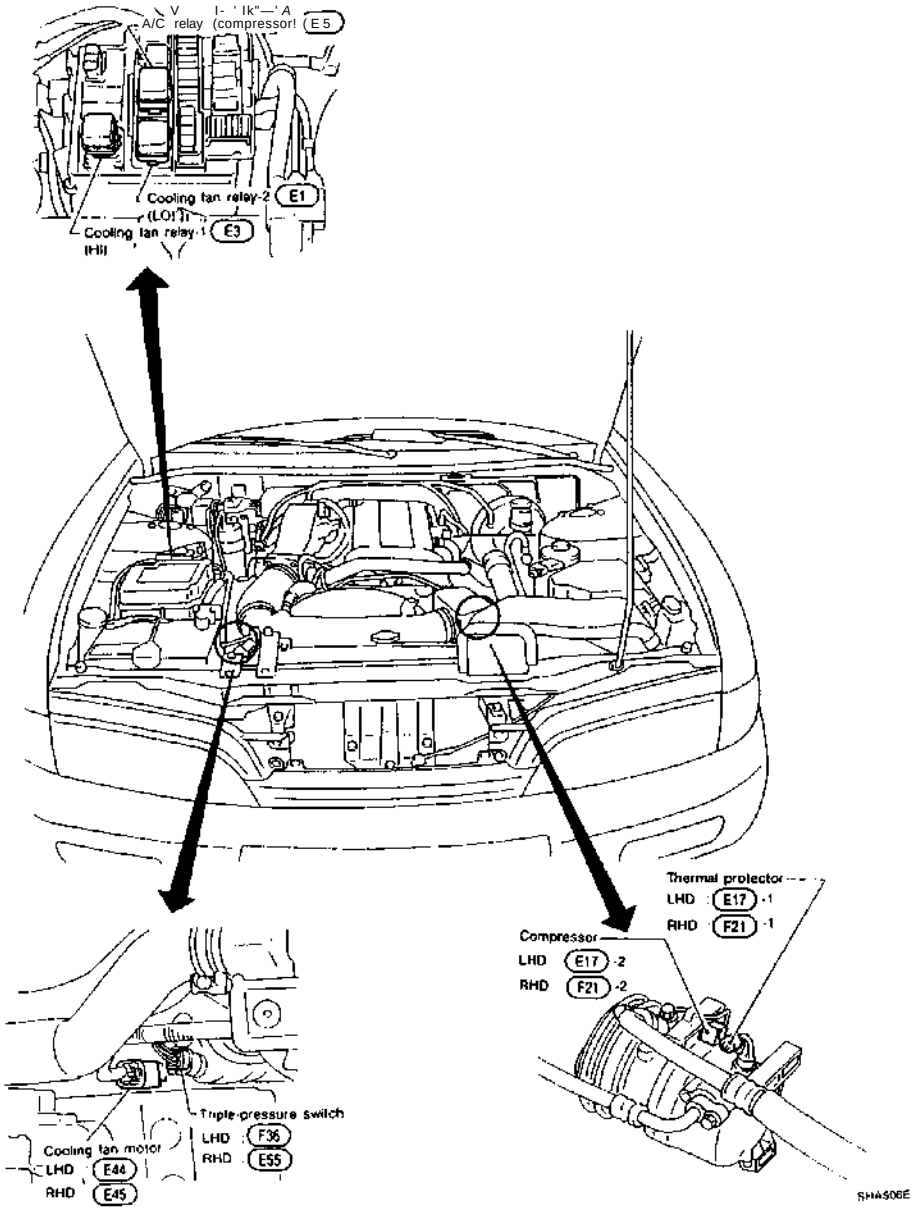
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides are too low. D  AC353A	There is ai big temperature difference between expansion valve inlet and outlet whiEe the valve itself is frosted	Expansion valve closes a little compared with the specification. I CD Improper expansion valve adjustment (2) Malfunctioning thermal valve (3) Outlet and inlet may be clogged	• Remove foreign particles by using compressed air. t Check lubricant tor contamination
	An area of the low-pressure pipe is colder than areas near the evaporator outSet	Low-pressure pipe is clogged or crushed	• Check and repair malfunctioning parts. • Check lubricant tor contamination,
	Air How volume is not enough or is too low	Evaporator is frozen. 1 Compressor discharge capacity does not change. [Compressor stroke is sei at maximum length.}	Rep'ace compressor
Low-pressure side sometimes becomes negative. E  AC354A	* Air conditioning system does not function and does not cyclically cool the compartment air. • The system constantly functions lor a certain period of bme after compressor is slopped and restarted.	Refrigerant does not discharge cyclicalfy. 1 Moisture is frozen al expansion valve outlet and inlet. t Water is mixed with refrigerant	• Drain water from reiriger-ant or replace refrigerant * Replace liquid tank

Trouble Diagnoses for Abnormal Pressure (Conf'd)

Gauge indicaiion	Relrfgerant cycle	Probable cause	Corrective action
Low-pressure side becomes negative. F  AC362A	Liquid tank or front/rear side of expansion valve's pipe is frosted *or* dewed.	High-pressure side is closed and refrigerant does noi (Jaw 1 Expansion vafve or liqurd tank is frosted.	Leave the system at rest until no frost fs present. Start it again to check whether or not the problem is caused by water *or* foreign particJes, If water is the cause, initially coohng is okay. Then the water freezes, causing a blockage. • If the problem is due to water, drain water from refrigerant or replace refrigerant. • If due to foreign particles, remove expansion valve and remove the particles wi|h dry and compressed air (not shop air). • If either of the above methods cannot correct the problem, replace expansion valve. • Replace liquid tank • Check lubricant far contamination

Harness Layout

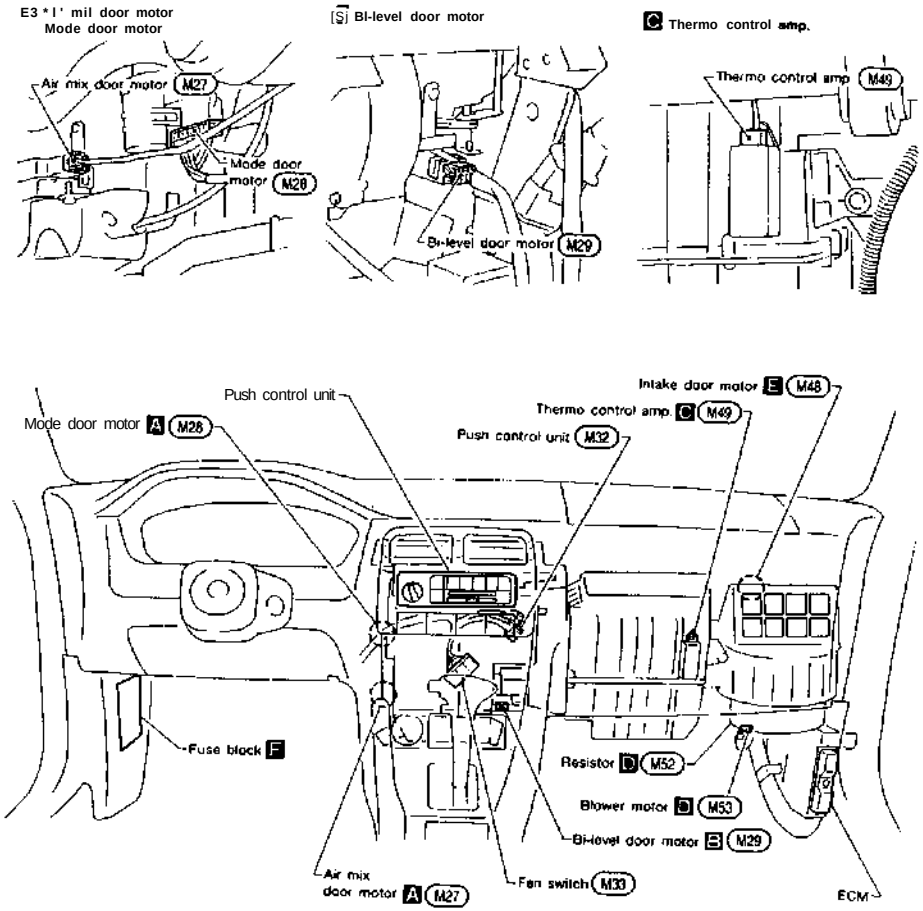
ENGINE COMPARTMENT



Harness Layout (Cont'd)

PASSENGER COMPARTMENT

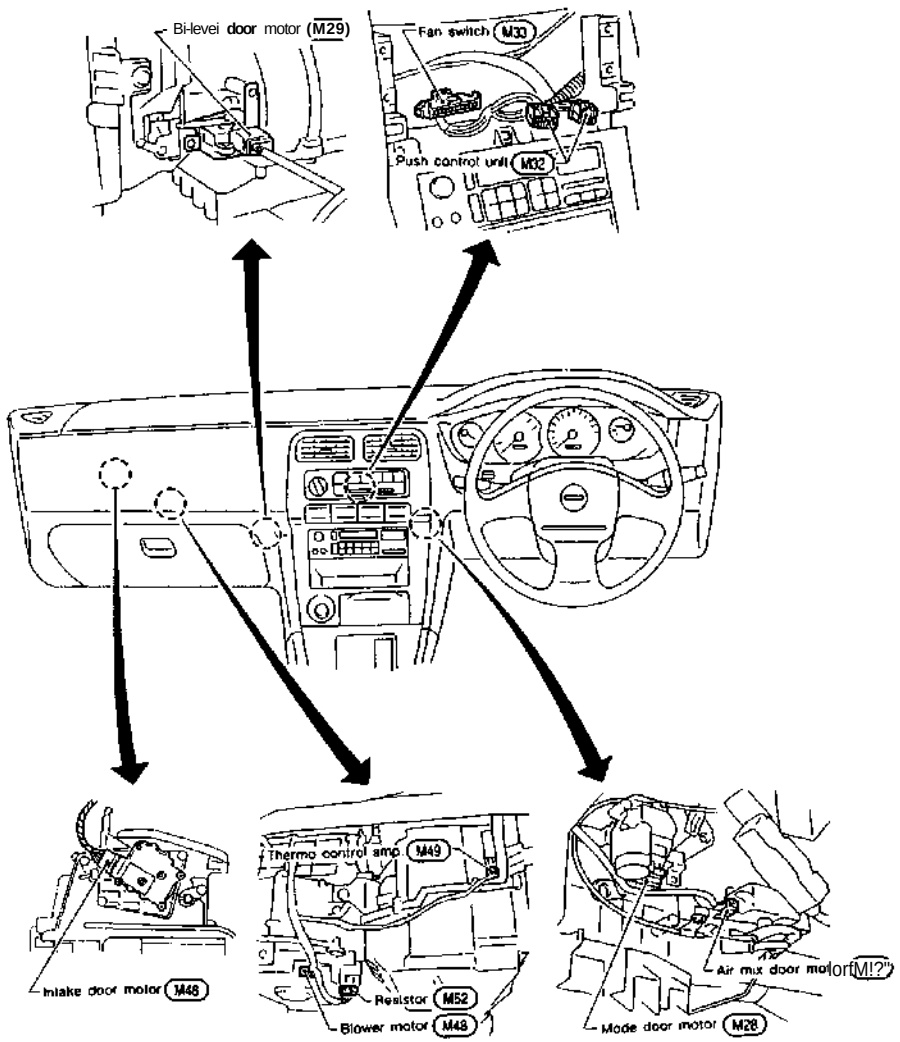
LHD model



SHA507E

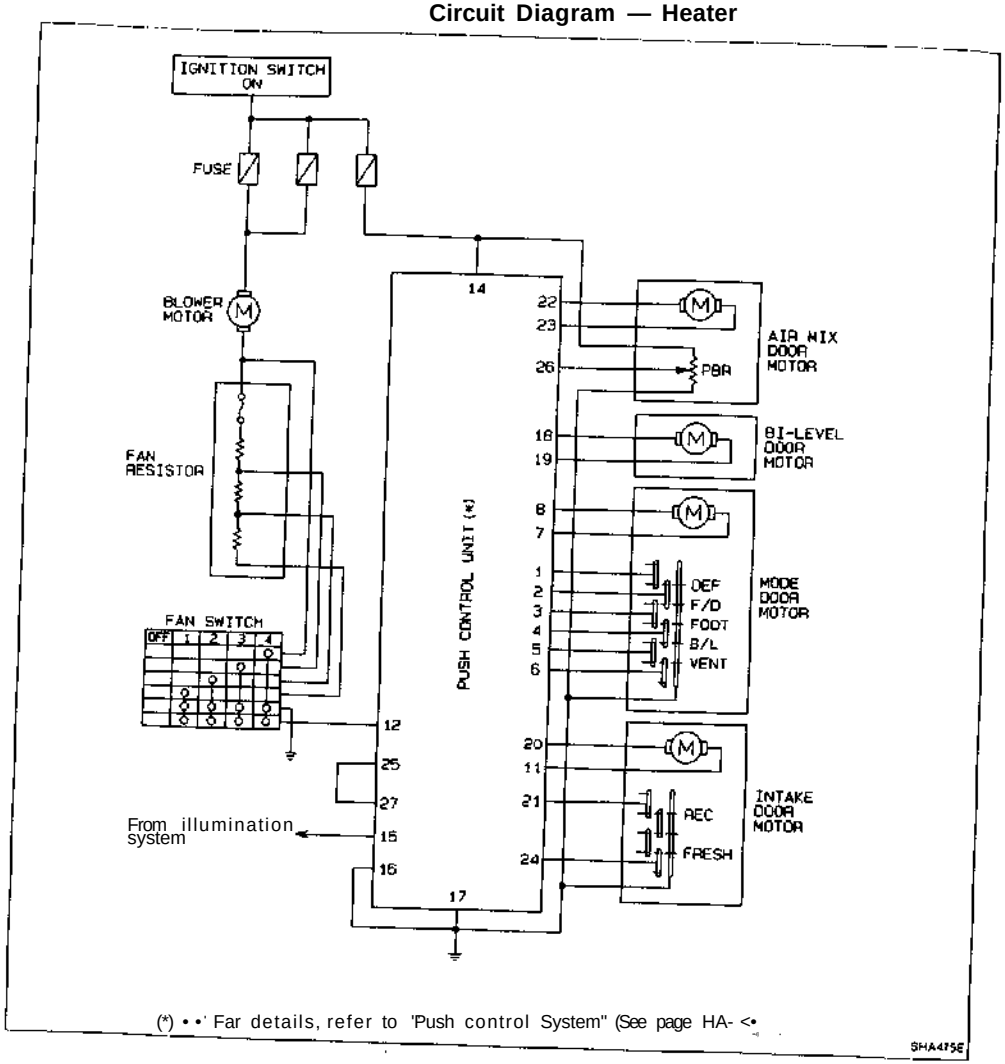
Harness Layout (Cont'd)

RHD model



SHA527E

Circuit Diagram — Heater



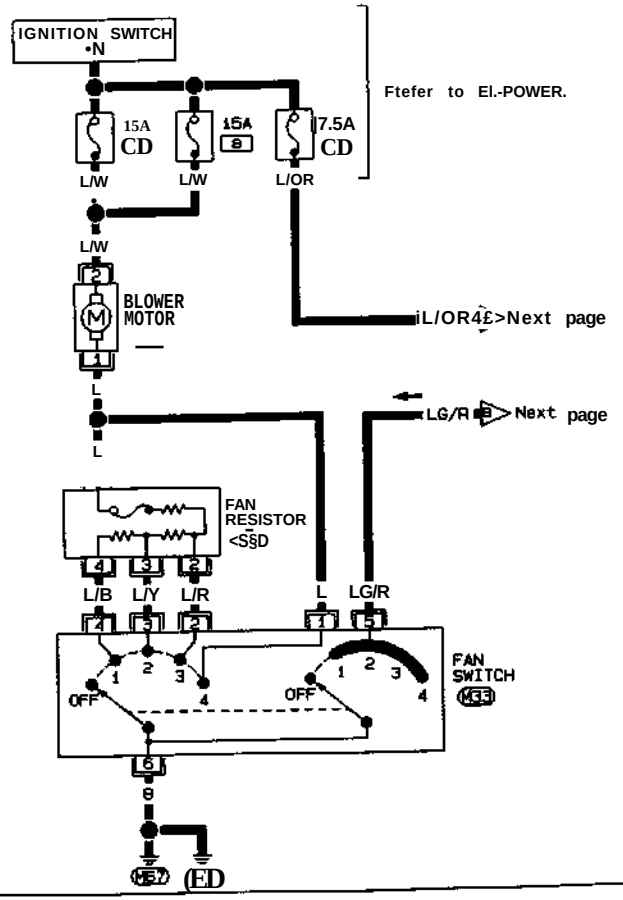
(*) • •' Far details, refer to "Push control System" (See page HA- <•

SHA475E

Wiring Diagram — HEAT —

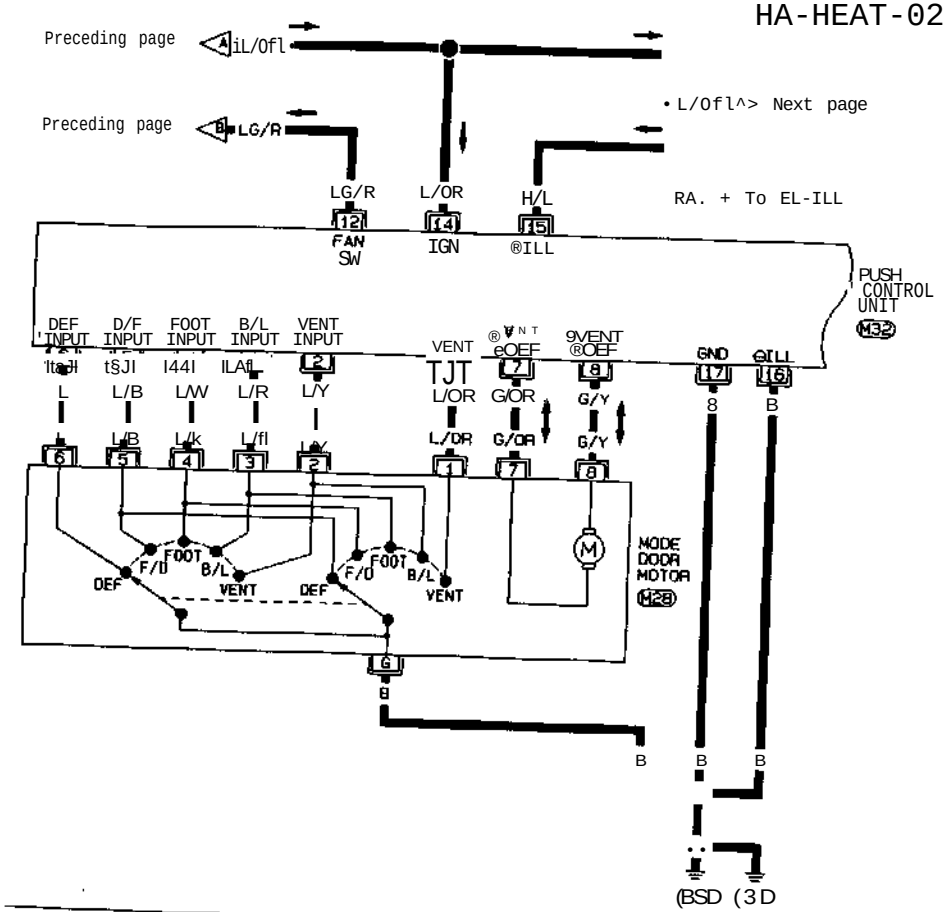
LHD MODEL

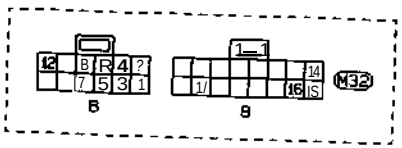
HA-HEAT-01

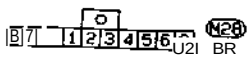


SHA476E

HA-HEAT-02

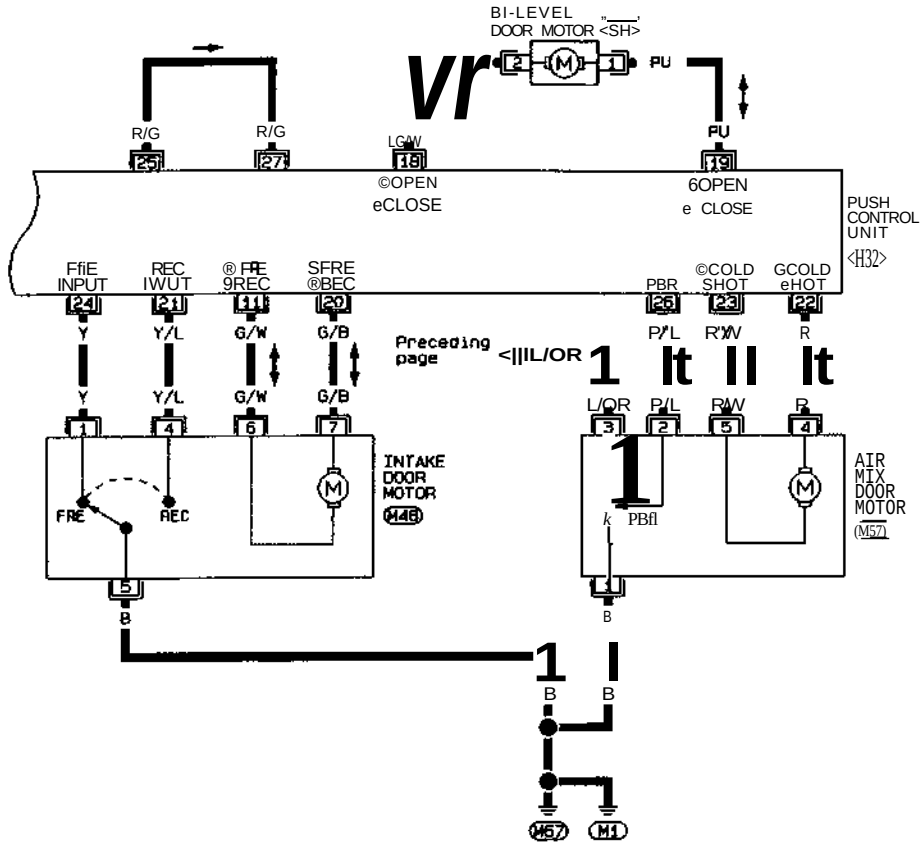


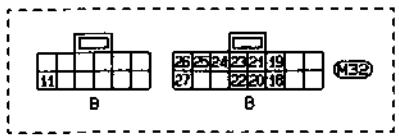


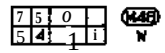


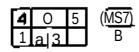
SHA477E

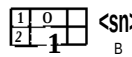
HA-HEAT-03







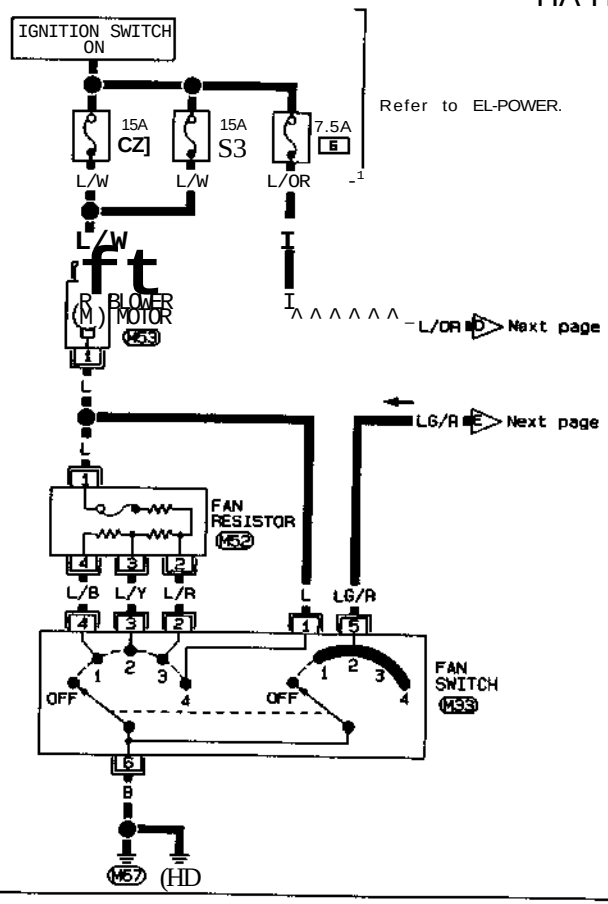




SHA478E

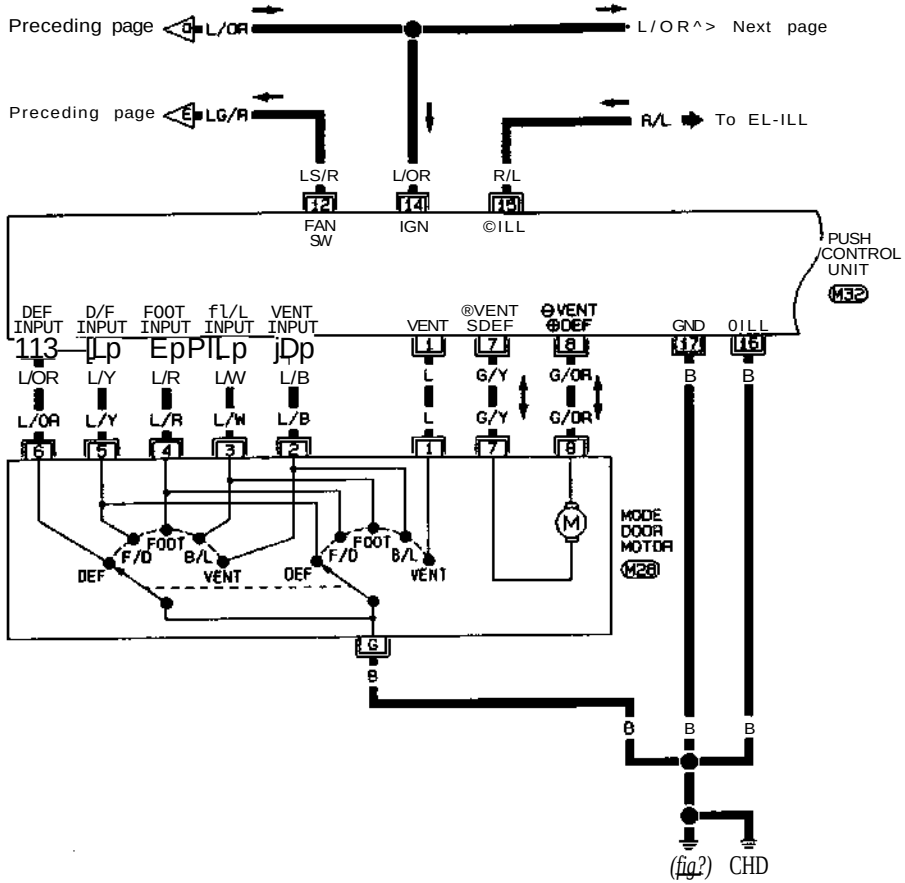
RHD MODEL

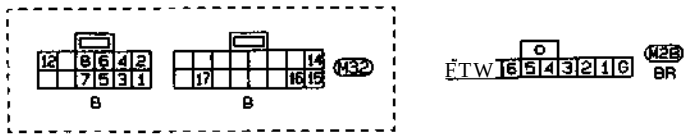
HA-HEAT-04



SHA479E

HA-HEAT-05

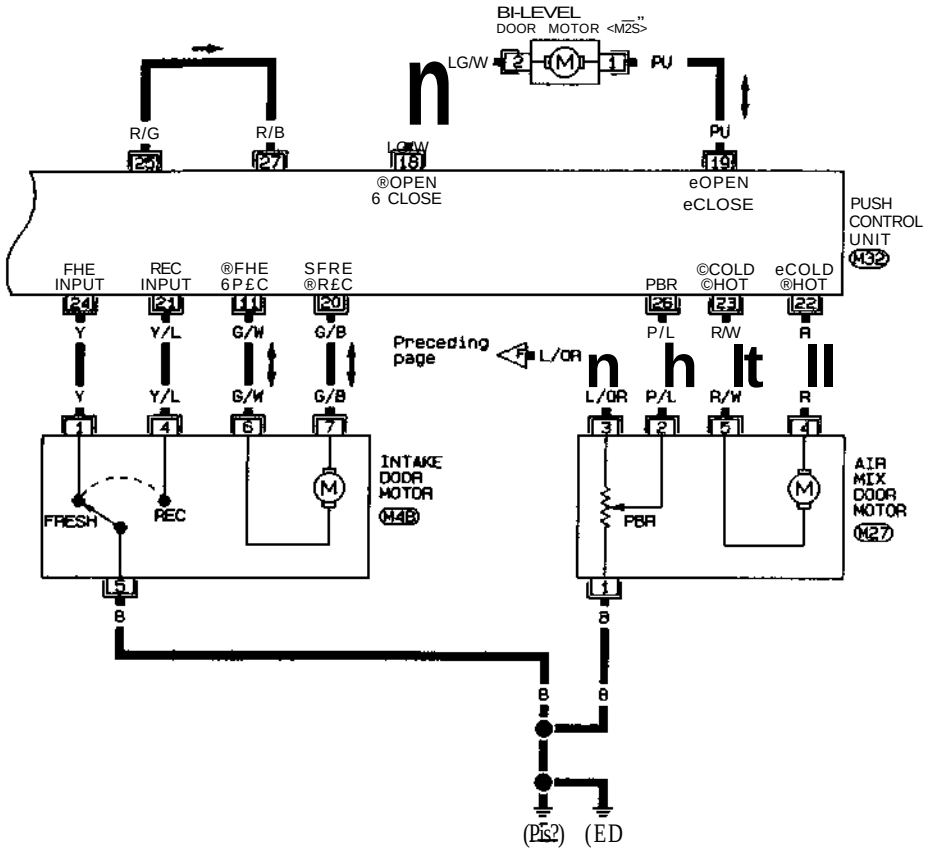


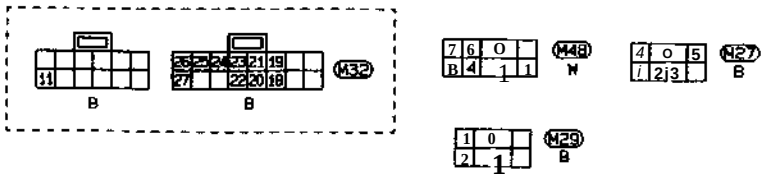


SHA480E

Wiring Diagram — HEAT — (Cont'd)

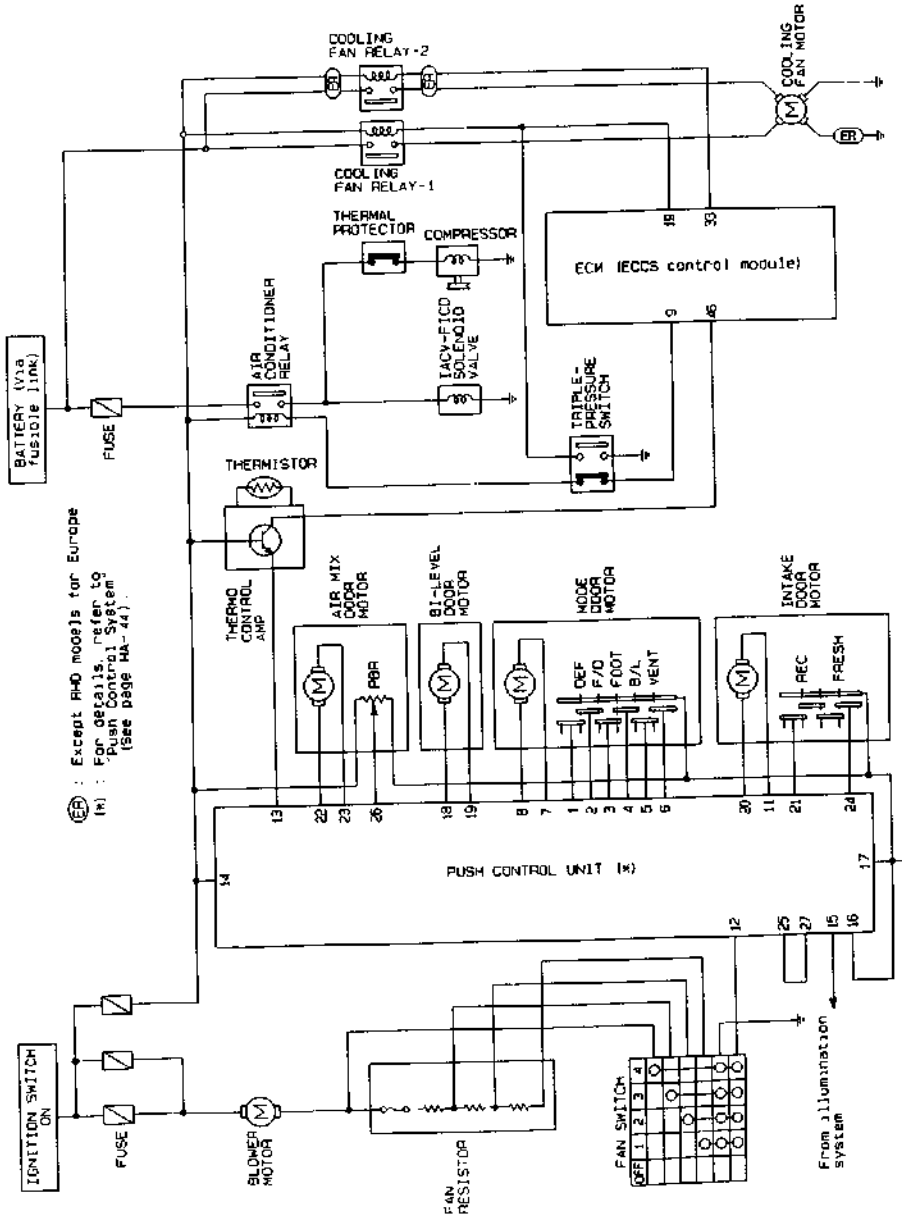
HA-HEAT-06





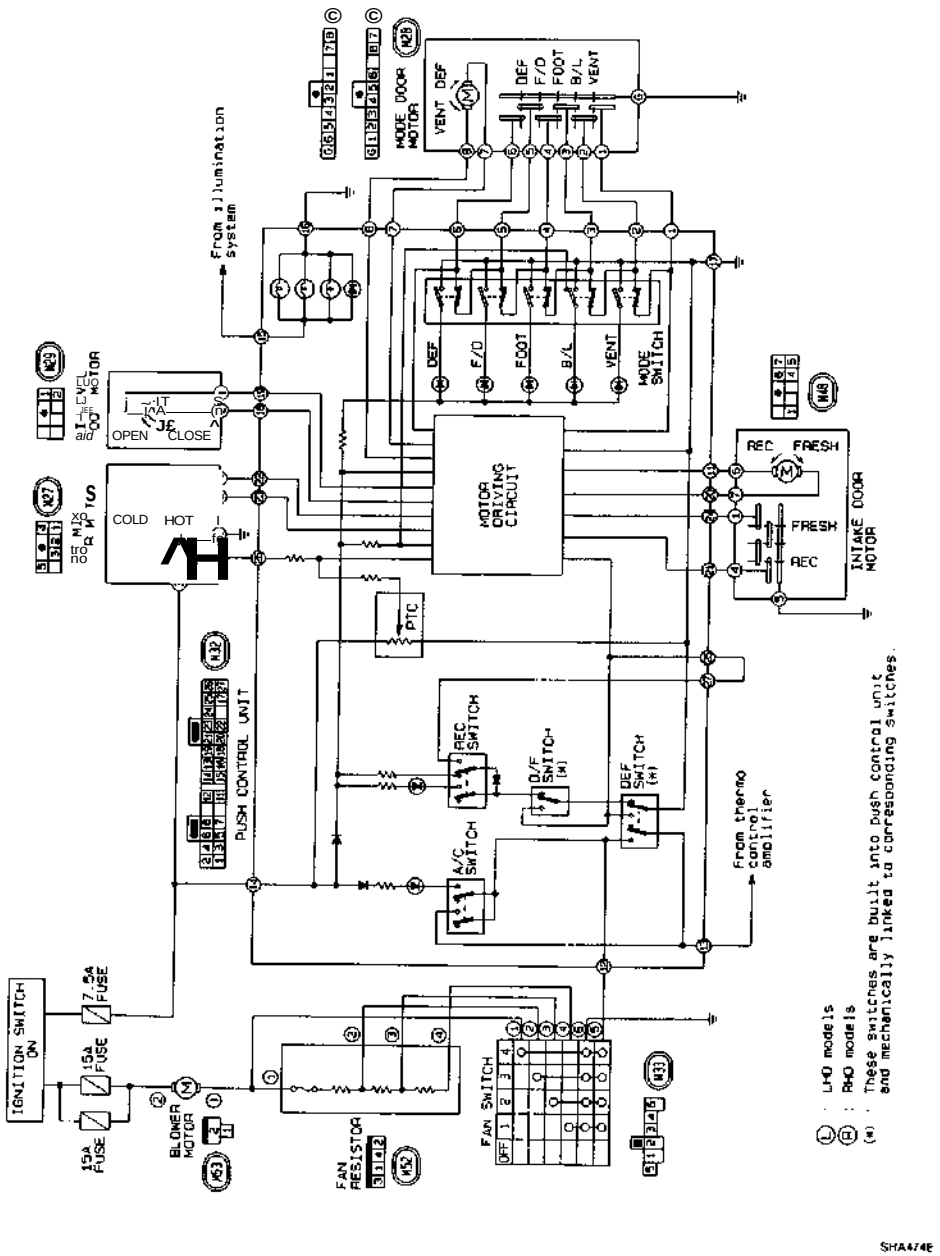
SHA4B1E

Circuit Diagram — Manual Air Conditioner



SHA456E

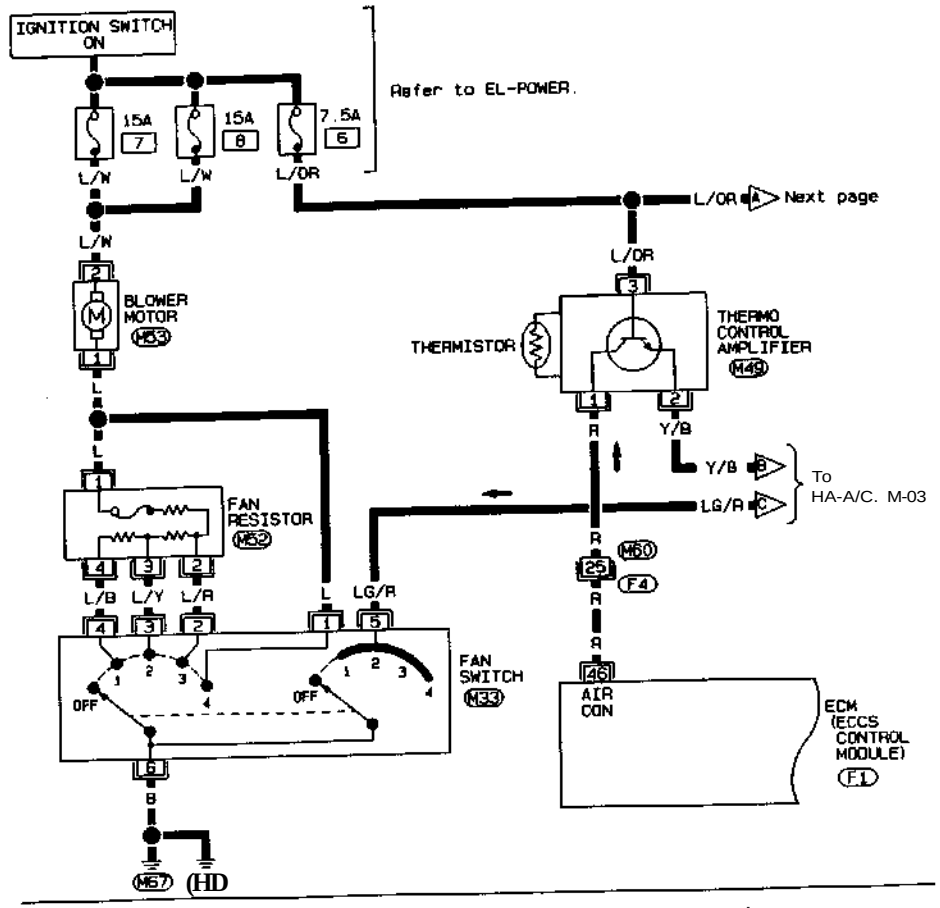
Circuit Diagram — Push Control Unit



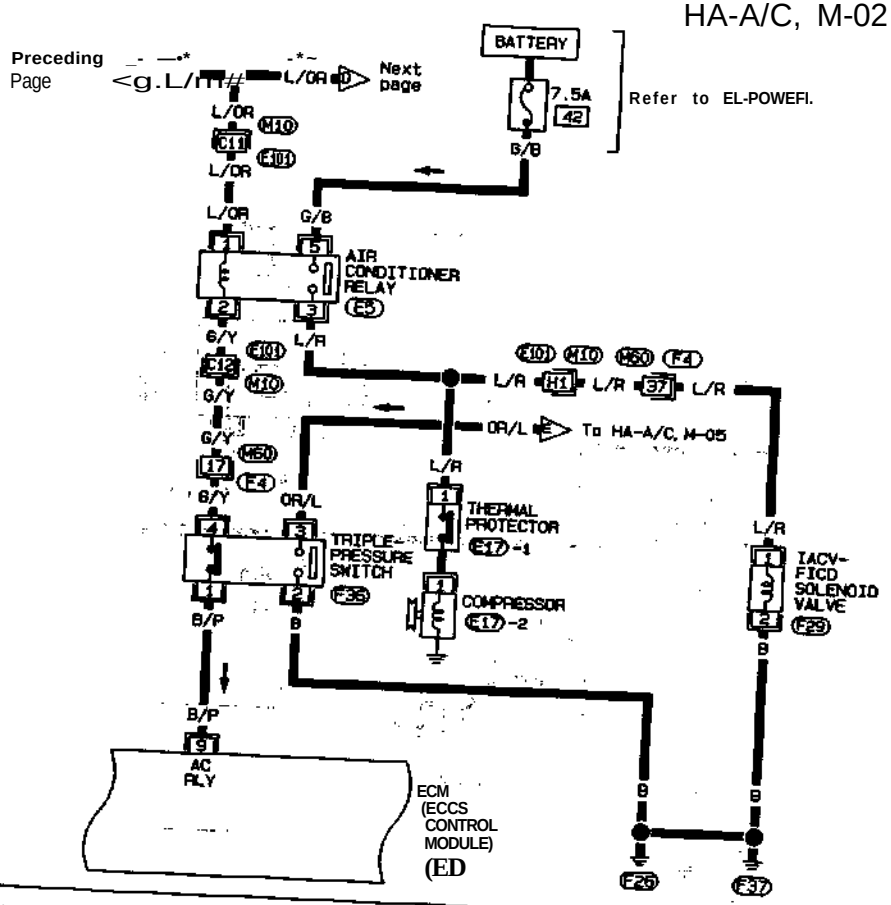
Wiring Diagram — A/C, M —

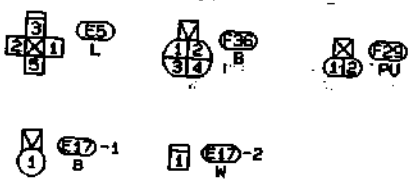
LHD MODEL

HA-A/C, M-01



HA-A/C, M-02



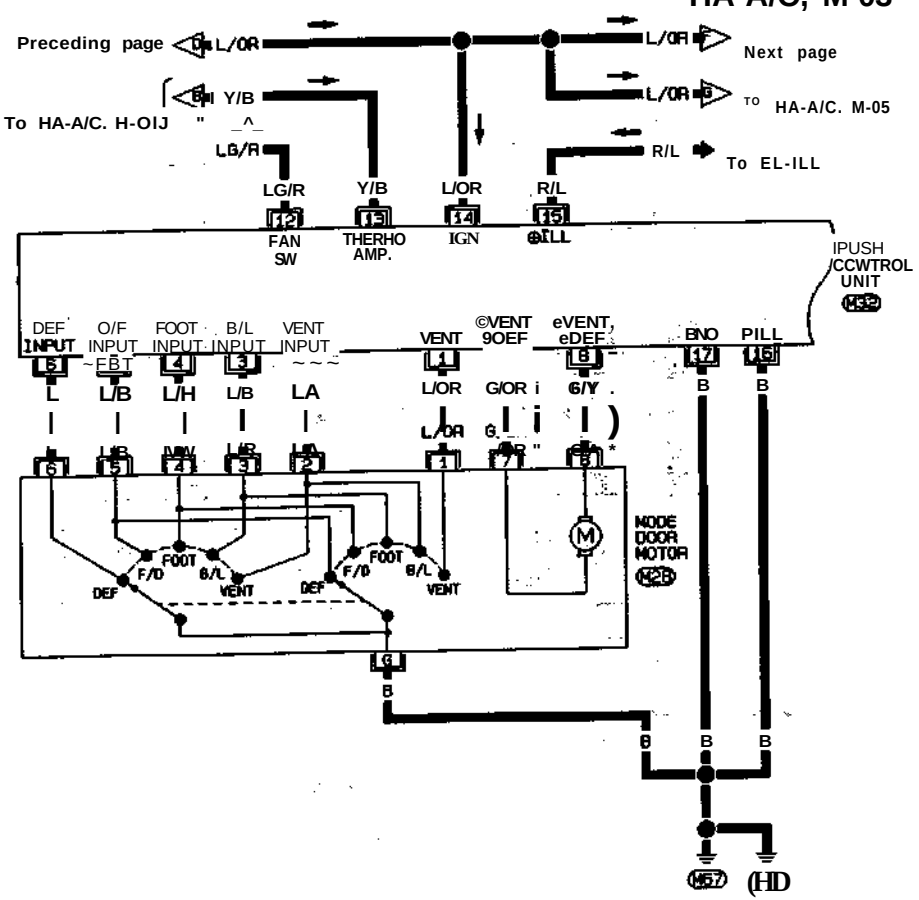


Refer to last page (Foldout paae) .

M10 , E101
M50 , F4
F1

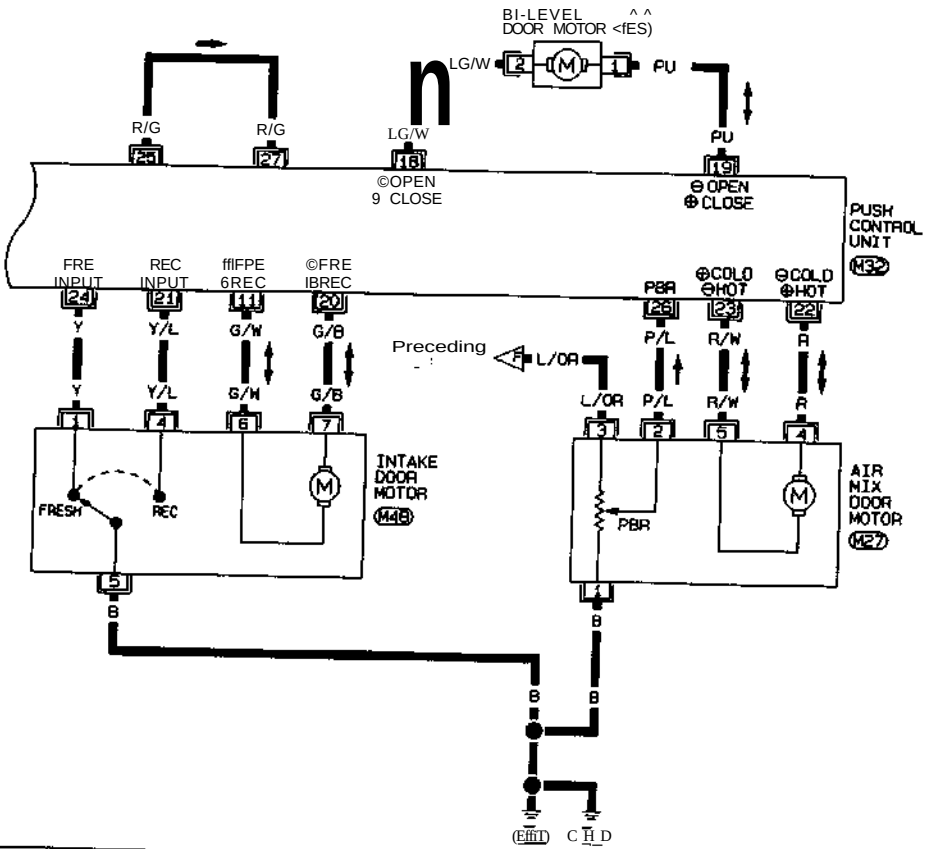
SHA458E

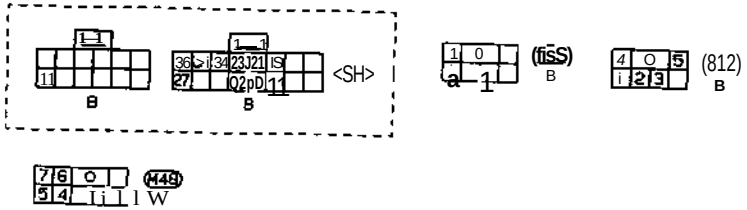
HA-A/C, M-03



SHA459E

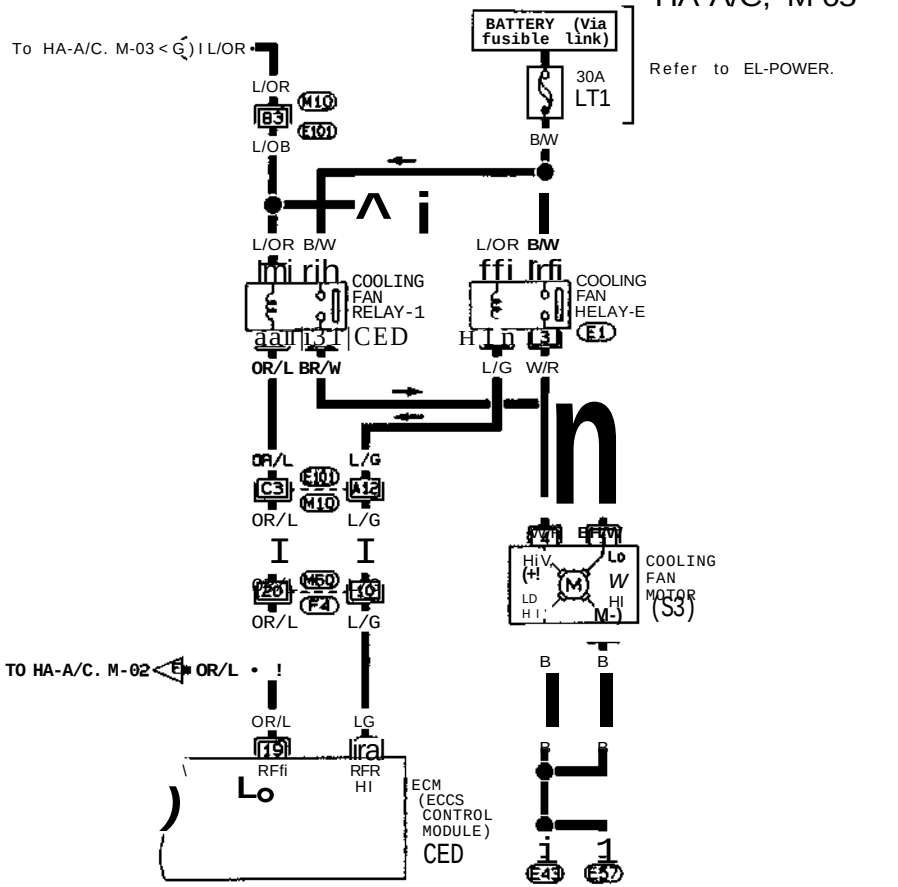
HA-A/C, M-04

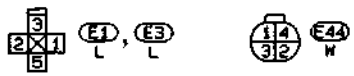




SHA450E

HA-A/C, M-05





Refer to last page (Foldout page)

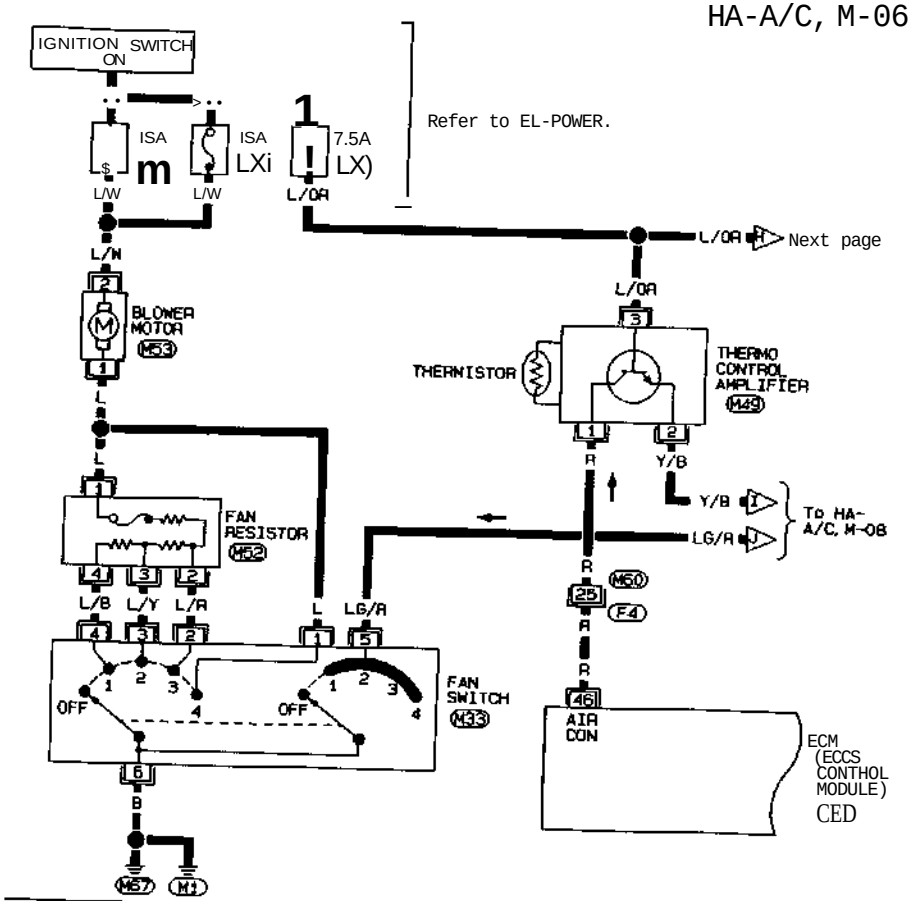
M10, E101
M50, F4
CED

SHA461E

Wiring Diagram — A/C, M — (Cont'd)

RHD MODEL

HA-A/C, M-06



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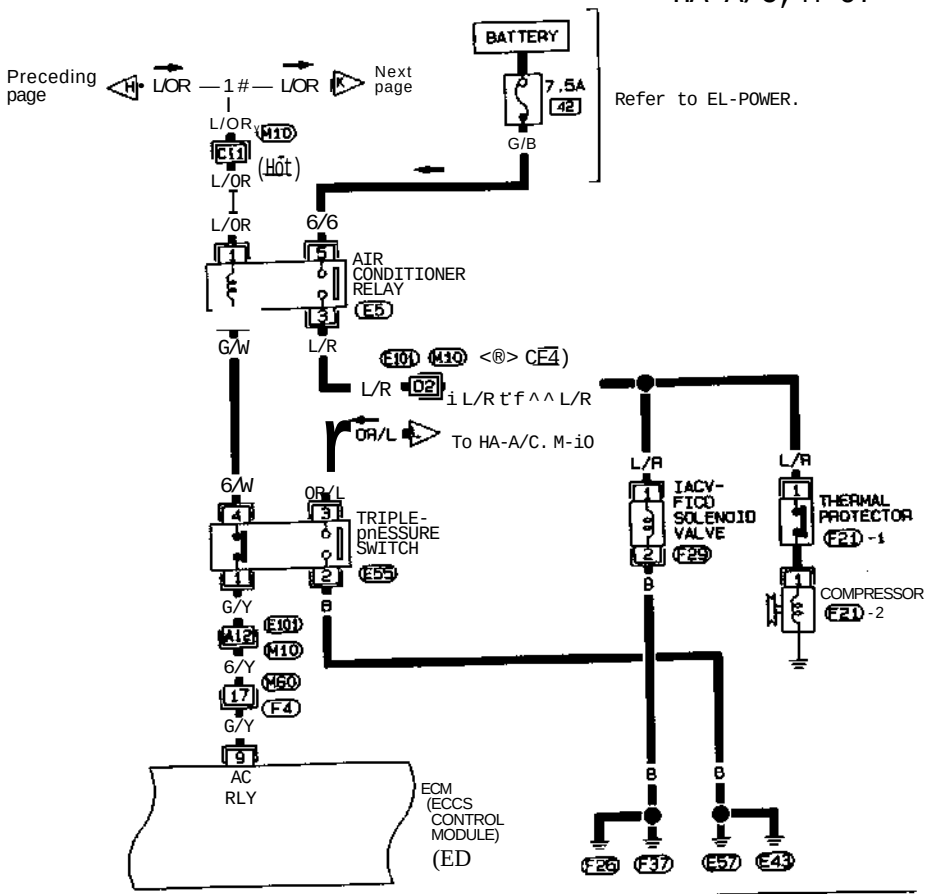
M50 , F4

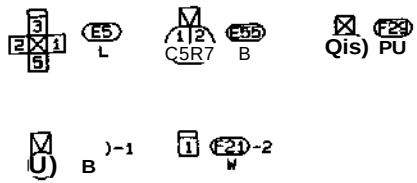
CED

SHA462F

Wiring Diagram — A/C, M — (Cont'd)

HA-A/C, M-07





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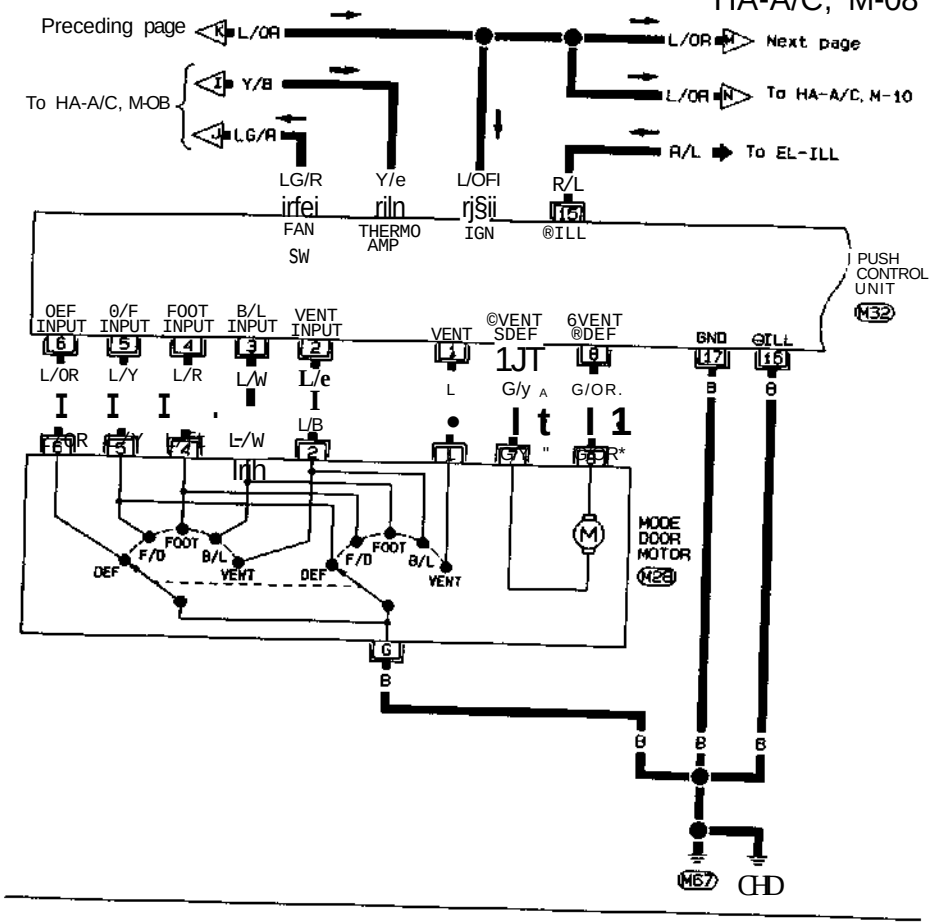
(RIS) , E101

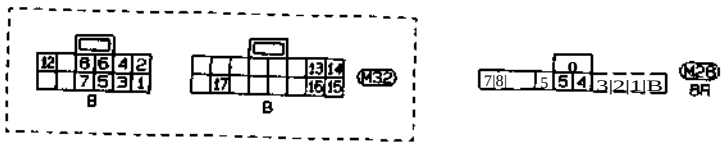
M50 ,CED

(ED

SHA463E

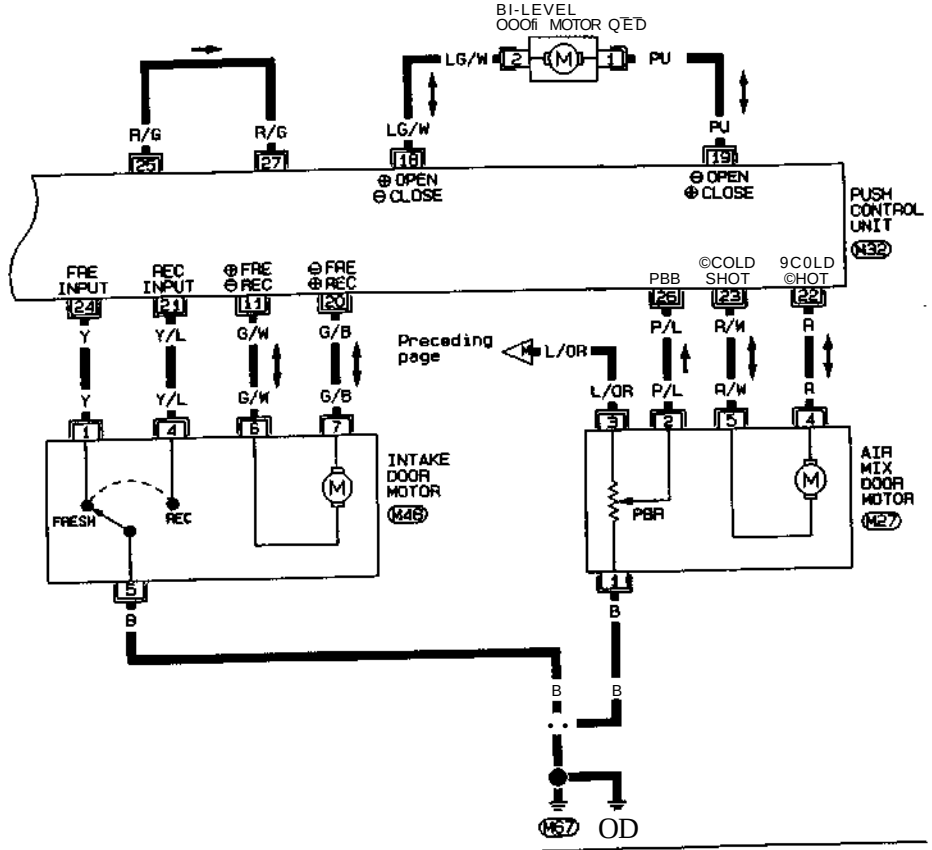
HA-A/C, M-08

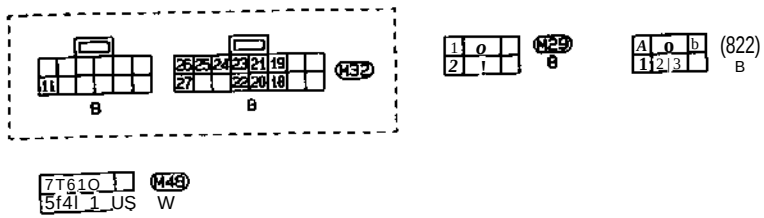




SHA464E

HA-A/C, M-09

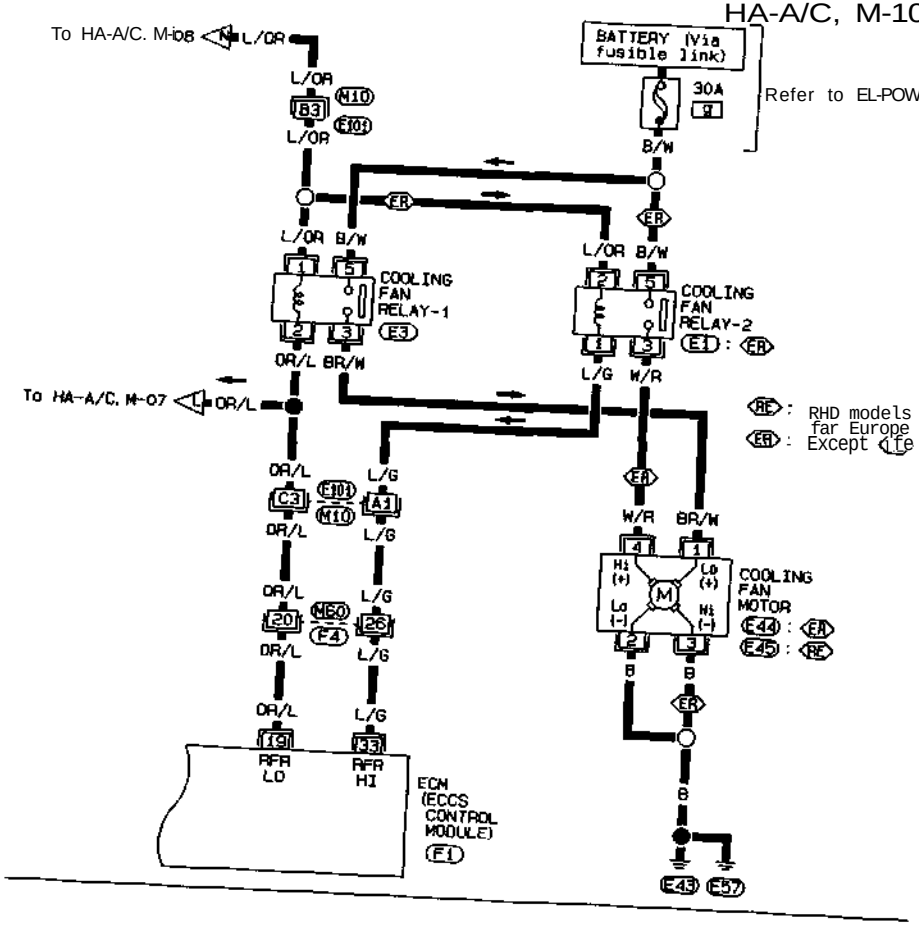




SHA465E

W.r,ng Diagram - A/C, M - (Confd)

HA-A/C, M-10

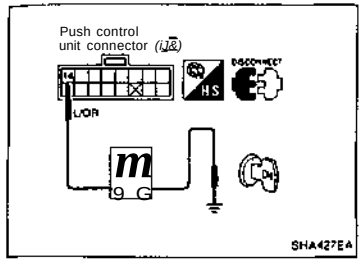


SHA466E

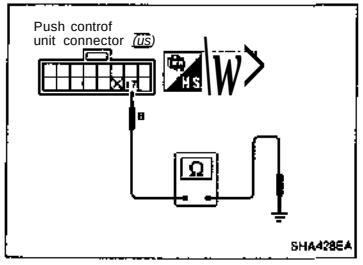
Main Power Supply and Ground Circuit Check

POWER SUPPLY CIRCUIT CHECK

Check power supply circuit for air conditioning system.
Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING").



SHA427EA



SHA428EA

PUSH CONTROL UNIT CHECK

Check power supply circuit for push control unit with ignition switch at ON.

1, Disconnect push control unit harness connector.
2, Connect voltmeter from harness side.
3, Measure voltage across terminal No. ® and body ground.

Voltmeter terminal		Vollage
⊕	e	
⑭	Body ground	Apprax. 12V

Check body ground circuit for push control unit.

1. Disconnect push control unit harness connector.
2. Connect ohmmeter from harness side.
3. Check for continuity between terminal No @ and body ground.

Ohmmeter terminal		Continuity
⊕	e	
@	Body ground	Yes

	INCIDENT	Flow chart No.
1	Fan Igils to rolale,	[1]
2	Fan does noi rotate at 1-Speed.	[2]
3	Fan does not rotate at 2-speecf.	[3]
4	Fan does not rotale at 3-speed.	[4]
5	fan does not rotate al •S-speed.	[5]

Diagnostic Procedure 1

SYMPTOM: Blower motor does not rotate.

« Perform PRELIMINARY CHECK *2* before referring to fhe following flow chart

Check ff blower molar rotates properly at each Ian speed

Conduct check as per Mow chart al left.

IS [3j [4J [5j (Go to next page)

[1]

H

CHECK POWER SUPPLY FOR BLOWER MOTOR.

Disconnect blower motor harness connector.

Do approx. 12 volts exist between blower motor harness terminal No. (2) arid body ground?

No → Check 15A fuses at (use block. Refer to EL section ("Wiring Diagram'', "POWER SUPPLY ROUTING").

Yes

HI

Check cfrcuit continuity between blower motor harness terminal No. © and body ground.

OK → CHECK BLOWER MOTOR (Refer to HA-68 1

NG → Reconnect blower motor harness connector. Disconnect resistor harness connector.

NG → Replace rjlower motor

a

CHECK BLOWER MOTOR CIRCUIT BETWEEN BLOWER MOTOR AND RESISTOR.

Do approx. 12 volts exist between resistor harness terminal No, © and body ground?

No → Disconnect bfower molor harness connectors.

Yes

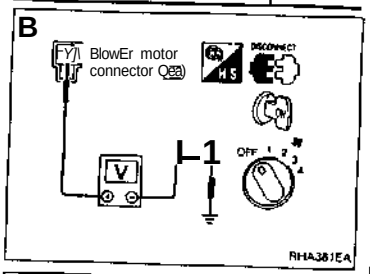
D Note: Check circuit continuity between blower motor harness terminal No. fi) and resistor harness terminal No. (J),

Ⓐ (Go to next page)

Note:

If Ihe result is NG after checking circuit continuity, repair harness or connector.

B



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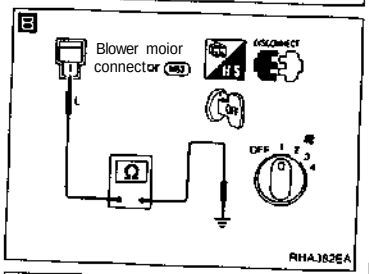

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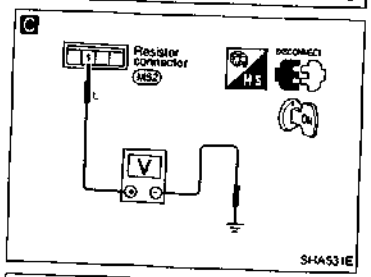

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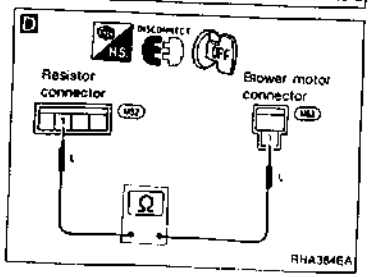
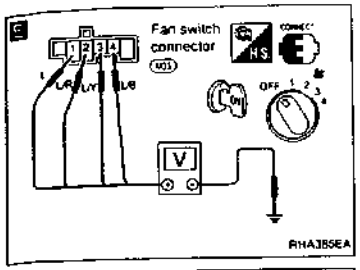


Diagnostic Procedure 1 (Cont'd)

E



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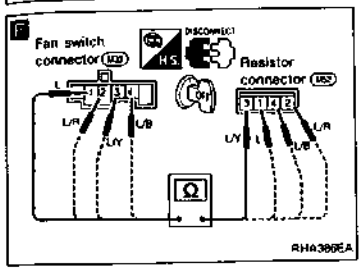

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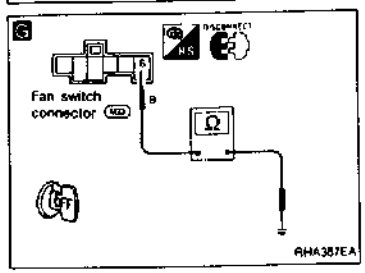


Ⓐ [1] CHECK RESISTOR AFTER DISCONNECTING IT (Reler to HA-63.)

OX → Reconnect resislof harness connector

NG → Replace resistor

[2] [3] [4]

IDHI [4] [5]

II

CHECK FAN SWITCH CIRCUIT

Do approx. 12 volts exisi between each fan switch harness terminal and body ground?

Flow chart No	Terminal No. ⊕	Terminal No. ⊖	Voltage
[2]	④	Body ground	Approx 12V
[3]	③		
[4]	②		
[5]	①		

Yes [?j i3] [4] 15]

No → F Note: Check circuit continuity between Ian switch and resistor.

CHECK FAN SWITCH AFTEH DISCONNECTING IT. (Refer to HA-66.)

NG → Replace fan switch.

OK

G Note: Check circuit continuity belween Ian switch harness terminal No © *and* body ground

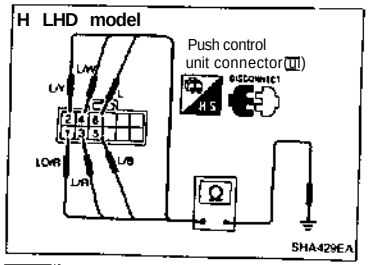
OK

Replace blower motor

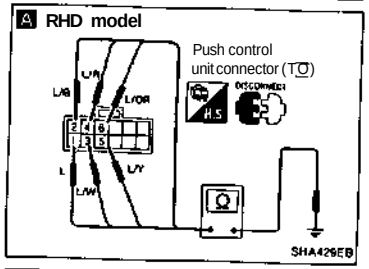
Note:

If the result is NG after checking circuit continuity, repair harness or connector.

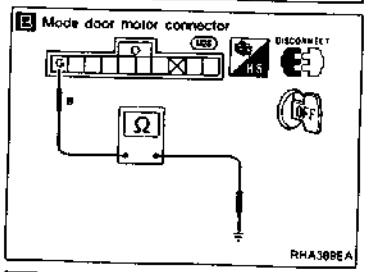
H LHD model



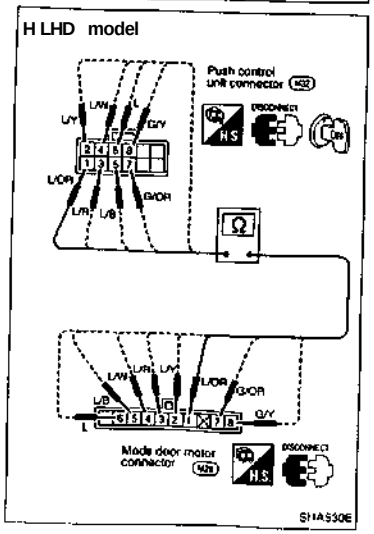
A RHD model



B Mode door motor connector



H LHD model



Diagnostic Procedure 2

SYMPTOM: Air outlet does not change.

- **Perform PRELIMINARY CHECK 4, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.**

A

CHECK MODE DOOR MOTOR POSITION SWITCH.

1. Turn VENT switch ON with igriitron switch at ON position.
2. Turn ignition switch OFF. Disconnect push control unit connector.
3. Check for continuity between terminal (i) or ® of push control unit harness connector and body ground.
4. Using above procedures, check for continuity in any other mode, as indicated in chart.

Mode switch	Terminal No ⊕	Terminal No ⊖	Continuity
VENT	① or ②	Body ground	Yes
B/L	② or ③		
FOOT	③ or ④		
F/D	④ or ⑤		
DEF	⑤ or ⑥		

NG → Disconnect mode door motor harness connector.

m Note

CHECK BODY GROUND CIRCUIT FOR MODE DOOR MOTOR.
Does continuity exist between mode door motor harness terminal No © and body ground?

Yes

H Note

Check circuit continuity between each terminal on push control unit and on mode door motor,

Terminal No ffi (Push control unit)	Terminal No e (Mode door motor)	Continuity
©	①	Yes
②	②	
③	③	
④	④	
⑤	⑤	
⑥	⑥	
⑦	⑦	
⑧	⑧	

OK

CHECK SIDE LINK.
Refer to Control Linkage Adjustment (HA-70)

OK

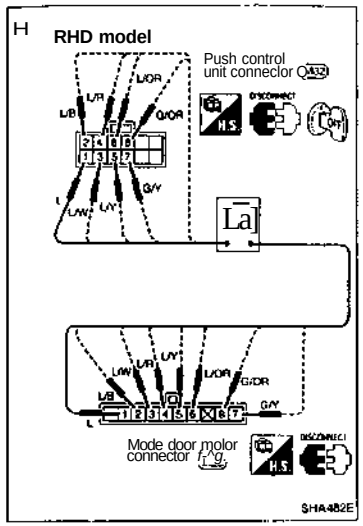
Ⓐ

{Go to next page)

Note:
If the result Is NG afler checking circuit continuity, repair harness or connector.

Diagnostic Procedure 2 (Cont'd)

H RHD model



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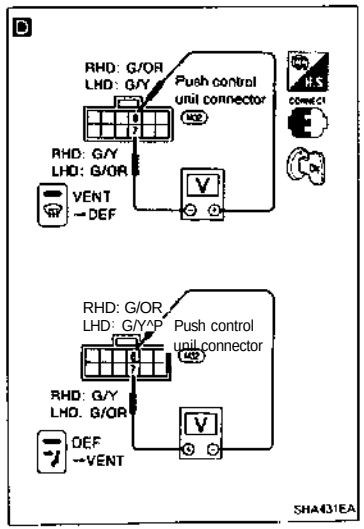


Ⓐ

Reconnecl push control unil and mode *door* motor harness connectors.

D

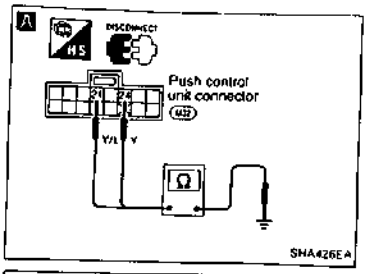
CHECK FOR OUTPUT OF PUSH CONTROL UNIT.
Change the mode from VENT to DEF, or from DEF to VENT. Do approx, 12 volts exist between push control unit harness terminals (7) and (5) in both cases?

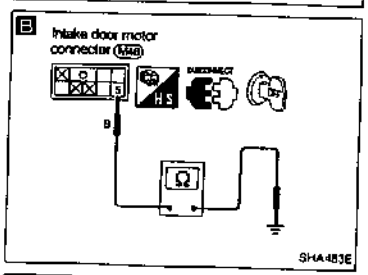
N° → Replace push control unil.

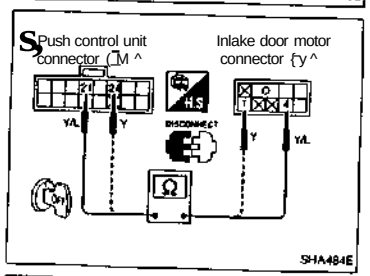
Terminal No ©	Terminal No ®	Mode switch operation	Voltage
Each side		Stop	ov
e	④	VENT - DEF	Appro* 12V
④	©	DEF -. VENT	

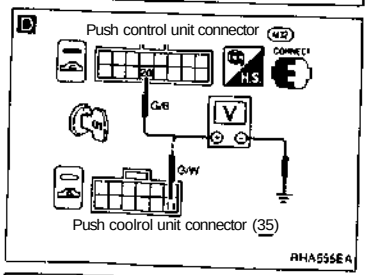
Yes

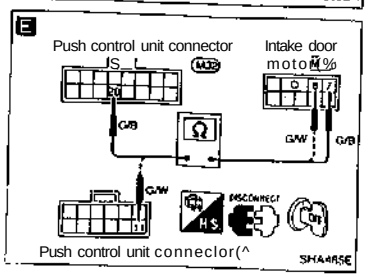
Replace mode door motor.











Diagnostic Procedure 3

SYMPTOM: Intake door does no! change in VENT, B/L or FOOT mode.

- **Perform PRELIMINARY CHECK 1, then Main Power Supply and Ground Circuit Check before referring to the flow chart below.**

A

CHECK INTAKE DOOR MOTOR POSI-TION SWfTCK
1. Turn REC switch ON with ignition switch at ON posftfor}.
2. Turn ignition switch OFF Disconnect push control unit connec-tor.
3 Checfc lor continuity between termi-nal @ of push control unit harness connector and body ground
4 Using above procedures, check for REC switch OFF position as indicated in chart.

REC swrtch	Terminal No. ⊕	Terminal No. ⊖	Continuity
ON	⑪	Body ground	Yes
OFF	®		

NG → Disconnect intake door motor harness connector

OK → CHECK INTAKE DOOR LINK Refer to HA-71.

B Note

CHECK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR. Does continuity exist between intake door motor harness terminal No. © and body ground?

Yes

C Note

Check continuity between push control unit harness terminal @ (&>) and intake door motor har-ness terminal ® (®].

OK → Reconnact push control unit and inlake door motor harness connector

D

CHECK FOR OUTPUT OF PUSH CONTROL UNIT Turn fiec switch ON or OFF, Do approx. 12 voits exist between push eon-trot unit harness connec-tor terminals @ or © and body ground?

REC Switch	Terminal No. e	Terminal No. e	Voltage
ON	an	Body ground	Approx 12V
OFF	®		

No → Replace push control unit.

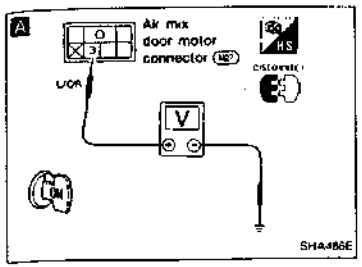
Yes → **m** Note

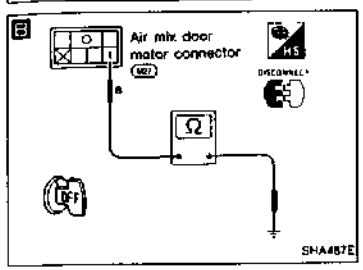
Check for continuity between push con-lrof unit harness connector terminal £?) (<[t)) and intake door motor harness terminal (7) (@|.

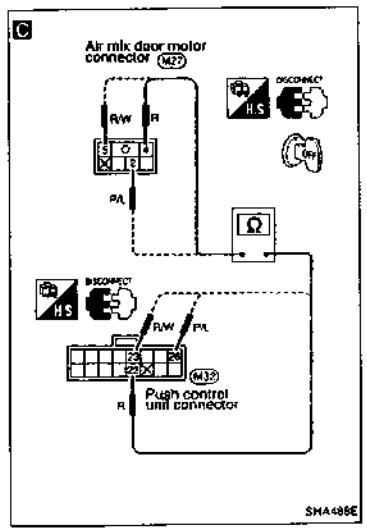
OK → Replace intake door motor.

Note:

If the result rs NG after checking circuif continuity, repair har-ness or connector.







Diagnostic Procedure 4

SYMPTOM: Air mix door does not change.
Perform PRELIMINARY CHECK 2, Ihen Main Power Supply and Ground Circuit Check before referring to Ihe flow chart below.

A

CHECK POWER SUPPLY FOR AIR MIX DOOR MOTOR.
Disconnect air mix door motor harness connector.
Do approx 12V exist between air mix door motor harness termmal No. (S) and body ground?

No → Check power supply cir-cuit and 7 5A fuse at fuse block
Reter to EL section ("Wiring Diagram", [1] POWER SUPPLY ROUTING").

yes

B Note

Check circuit continuity between *a'yr* mix door rnotor harness terminal No. <i) and body ground.

OK → Disconnect push control unit harness connector.

B Note

Check circuit continuity between each terminal on push control unit and air mix door motor.

Terminal No © Push control unit	Terminal No G Air mix door motor	Continuity
®	④	Yes
⑳	®	
⑲	②	

OK → Reconnect push control unit harness connector and air mix door motor har[1]-ness connector

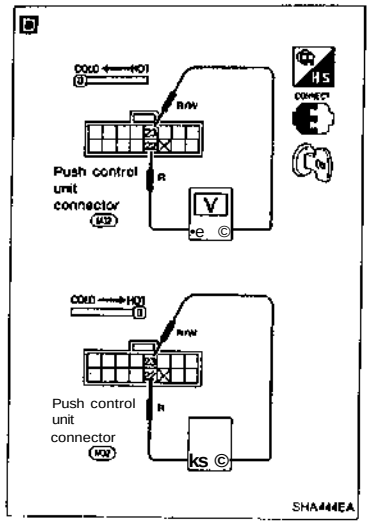
Ⓐ

(Go to next page)

Note:

If the result is NG after checking circuit continuity, repair har[1]-ness or connector.

Diagnostic Procedure 4 (Cont'd)



®

D

CHECK FOR PUSH CONTROL UNIT OUTPUT.
Slide the temperature control lever from HOT to COLD and COLD to HOT.
Do approx. 12 volts exist between push control unit harness terminals @ and @ in both cases?

No → Replace push control uril

Terminal No.		Temp control lever operation	Voltage
®	©		
e	e	HOT - COLD	Approx 12V
®	e	COLD - HOT	
Each side		STOP	Appro* DV

Yes

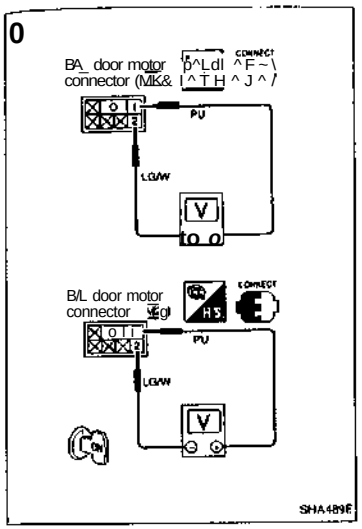
CHECK FOR PBH RESISTANCE IN AIR MIX DOOR MOTOR.
Reler to HA-70

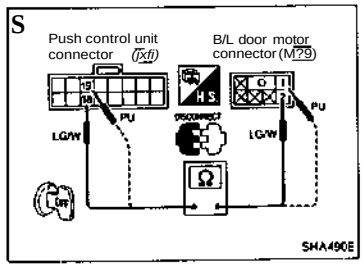
NG → Replace air mix door motor,

OK

CHECK *Am* MIX DOOR LINK.
(Reler to HA-7!.)

1





Diagnostic Procedure 5

SYMPTOM: Bi-level (Bft) door does not operate.

A

CHECK POWER SUPPLY FOR B/L DOOR MOTOR.
Turn B/L switch ON and OFF
Do approx. 12 volts exist between B/L door motor harness terminals CO and (2) in both cases?

No → Disconnect push control unit connector.

Terminal No		BfL switch	BJL door opera-tion	Voltage
©	®			
①	e	ON	Open	Approx 12V
e	⊕	OFF	Close	

Ves

CHECK B/L DOOR LINK, Reier to HA-71.

B

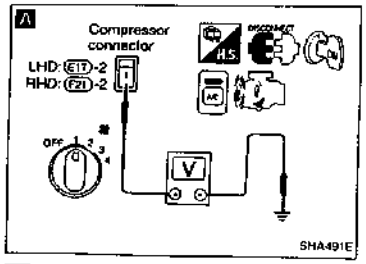
Note

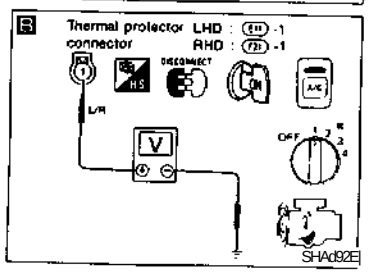
Check circuit continuity between B/L door motor harness terminal No. (i) (©) and push control unit harness terminal No. © (©)•

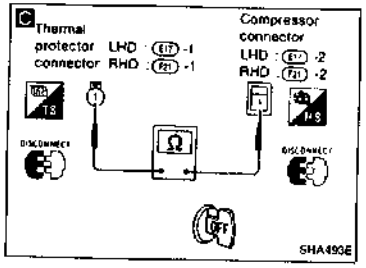
OK

Replace ptish control unit.

Note;
If the result is NG after checking circuit continuity, repair harness or connector.







Diagnostic Procedure 6

SYMPTOM: Magnet clutch does not operate when AVC switch and fan switch are ON.

- Perform PRELIMINARY CHECK 2 before referring to the following flow chart.

A

CHECK POWER SUPPLY FOR COMPRESSOR.
Disconnecl compressor harness connector.
Do appro*. 12 volts exist between compressor harness termina! No. ft) and body ground?

No → m

CHECK POWER SUPPLY FOR THERMAL PROTECTOR.
Disconnect thermal protector harness connector.
Do appro*. 12V exist between thermal protector harness terminal No, 0 and body ground?

No → ®

(Go to nexl page)

Yes → Check magnet clutch coil.

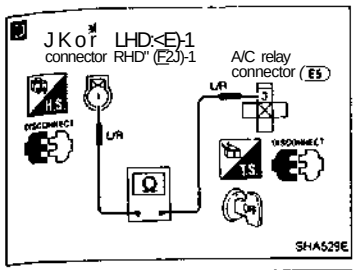
OK → Replace magnet clutch.
Refer to COMPRESSOR (HA-146)

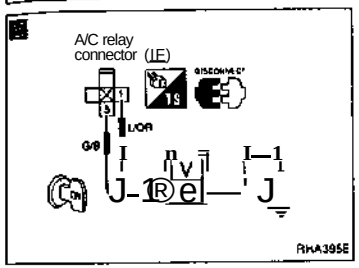
Yes → C

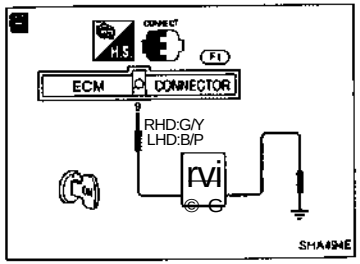
CHECK THERMAL PROTECTOR.
Check circuit continuity between thermal protector harness terninai No. (T) and compressor harness terminal No. (T).

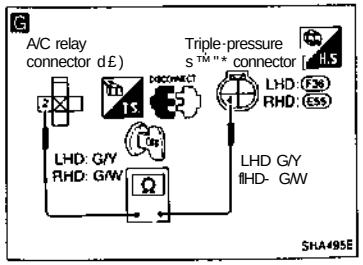
NG → Replace thermal protector

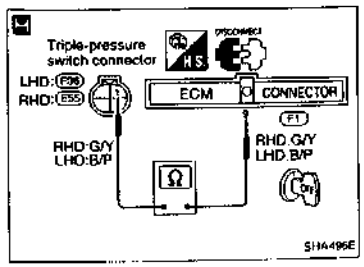
Diagnostic Procedure 6 (Cont'd)











®

1

Disconnect A/C relay harness connector

D Note

Check circuit continuity between A/C relay harness terminal No. (3 and thermal protector harness terminal No CD

OK → E

CHECK POWER SUPPLY FOR A/C RELAY.
Disconnect A/C relay.
Do approx. 12 volts exist between A/C relay harness termina* No. (X). fs) and body ground?

No → CHECK POWER SUPPLY CIRCUIT AND 7 5A FUSES AT FUSE BLOCK (Reler to "POWER SUPPLY ROUTING'' in EL section and Wiring Diagram.)

Yes → CHECK A/C RELAY AFTER DISCONNECTING IT
(Reler to Electrical Components Inspection.) (HA-70)

NG → Replace A/C relay

OK → Reconnect A/C relay

F

CHECK COIL SIDE CIRCUIT OF A/C RELAY.
Do approx. 12 volls exist between ECM (ECCS control module) harness lermina! No (9) and body ground7

No → G Note

Check circuit continuity between A/C relay harness terminal No (2) and triple-pressure switch harness terminal No. (4)

OK → H Note

Check circuit continuity between triple-pressure switch harness terminal No. © and ECM (ECCS control module) harness terminal No. ® .
[For terminal arrangement, reler to last page (Foldoul page)]

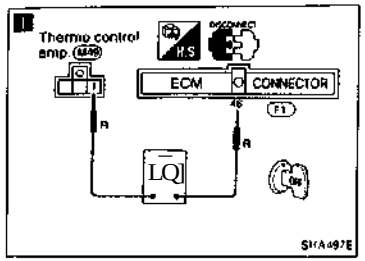
OK → CHECK TRIPLE PRESSURE SWITCH
Refer to HA-69.

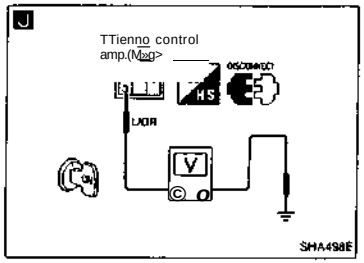
r

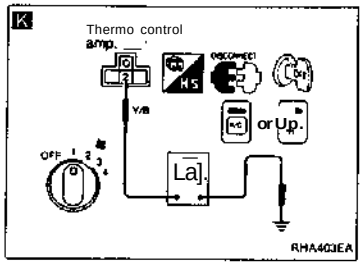
(Go ID next page.)

Note:
Il the result Is NG after checking circuit continuity, repair harness or connector.

Diagnostic Procedure 6 (Cont'd)







Disconnect thermo control amp. harness connector

I — Note

Check circuit continuity between thermo control amp. harness terminal No. (1) and ECM (ECCS control module) harness terminal No. @.

OK

J

CHECK POWER SUPPLY FOfl THERMO CONTROL AMP.
Disconnect thermo control amp harness connector.
Do approx. 12 volts exist between thermo control amp harness terminal No. (|) and body ground?

No → Check 7.5A tuse at tuse block
Refer to EL section ("Wiring Diagram", "POWER SUPPLY ROUTING")

Yes

K

CHECK BODY GROUND CIRCUIT FOR THERMO CONTROL AMP.
Turn A/C switch or DEF switch ON.
Check for continuity between thermo control amp. harness terminal @ and body ground.

NG → Disconnect push control unit harness connector.

OK

© (Go lo next page.)

CHECK THERMO CONTROL. AMP.
Reter to HA-6S.

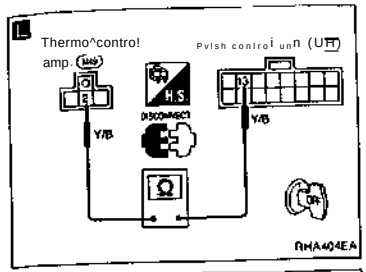
NG → Replace Ihermo control amp

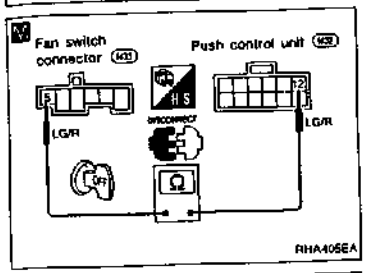
OK

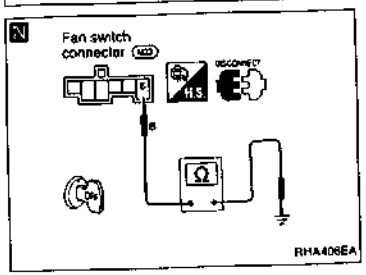
Check voltage between ECM (ECCS control module] harness terminals (9). @ and body ground
Reler to FC section ["ECM Terminals and Reference Valve", "TROUBLE DIAGNOSES — General Description")

Note:
If the result is NG after checking circuit continuity, repair harness or connector.

Diagnostic Procedure 6 (Cont'd)







©

L — Note

Check circuit continuity between Ihermo control amp harness terminal No. (?) and push control unit harness terminal No. ® .

OK

Disconnect lan switch harness connector.

OK

M — Note

Check circuit continuity between push control unit terminal No. @ and fan switch harness terminal No. (§).

OK

N — Note

CHECK BODY GROUND CIRCUIT FOR FAN SWITCH.
Check tor continuity between fan switch harness terminal (§) and body ground.

OK

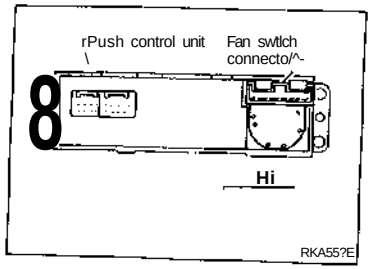
CHECK FAN SWITCH.
(Reter to HA-6B)

NG → Replace fan switch

OK

Replace push control unit.

Note:
If the result is NG after checking circuit continuity, repair harness or connector.

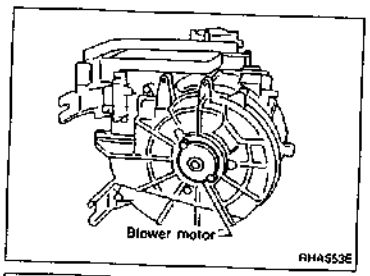


Electrical Components Inspection

FAN SWITCH

Check continuity between terminals at each position

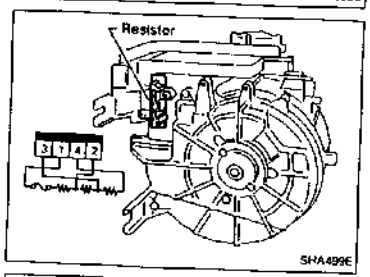
POSITION	TERMINAL
OFF	
1	④ - ⑤ - ⑥
2	③ - ⑤ - ⑥
3	② - ⑤ - ⑥
4	① - ⑤ - ⑥



BLOWER MOTOR

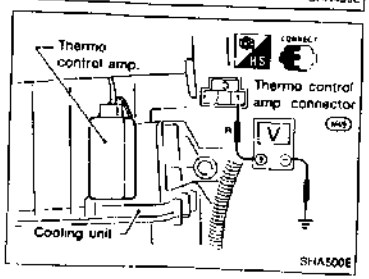
Cheek blower motor for smooth rotation.

- Ensure that there are no foreign particles inside the intake unit.



BLOWER RESISTOR

Check continuity between terminals.



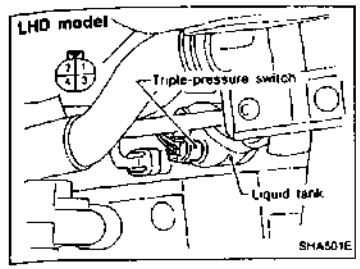
THERMO CONTROL AMP.

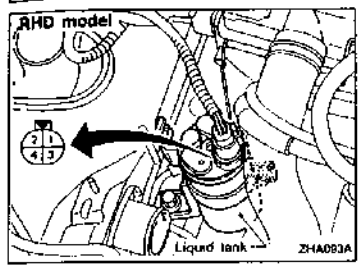
1. Run engine, and operate A/C system.
2. Connect the voltmeter from harness side,
3. Check thermo control amp. operation shown in the table.

Evaporator outlet air temperature "C (T)	Thermo amp operation	Tester
Decreasing to 2.5 - 3.5 (37 - 38}	Turn OFF	Approx. 12V
Increasing to 1 - 2 (34 . 36)	Turn ON	Approx *OV*

Electrical Components Inspection (Cont'd)

TRIPLE-PRESSURE SWITCH





LHD model

	Termi-nals	High-pressure side fine pressure kPa (bar, kg/cm*, psi)	Opera-tion	Conti-nuity
Low-pressure side	® - @	Increasing lo 157 - 226 (1.57 - 2.26, 1.6 • 2.3, 23-33)	ON	Exist
		Decreasing lo 152.0- 201.0 (1.520 - 2.010, 1.55- 2.05, 22.0 -29.2)	OFF	Does not exist
Mediure-press Lire side*	CD • <3>	Increasing lo 1,422 - 1,618 (14.22 - 16.18, 14 5 • 16.5, 206 - 235)	ON	Exist
		Decreasing to 1,128 - 1,422 (11.28 • 14.22, 11.5 • 14.5, 164 - 206)	OFF	Does not exist
High-pressure side	® - CD	Increasing io 1.667 - 2,059 (16.7 - 20.6, 17-21. 242 -299)	ON	Exist
		Decreasing to 2,452 - 2,844 (24.5 - 28 4, 25 - 29. 366 • 412)	OFF	Does not exist

" For cooling fan motor operation,

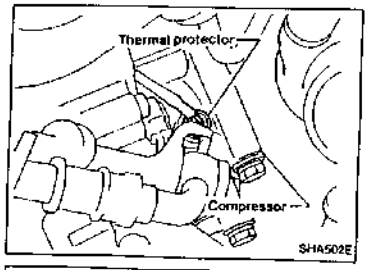
RHD model

	Terminals	High-pressure side line pressure kPa (bar, kg/cm', psi)	Operation	Continuity
Law-pres-sure side	© - ®	Increasing to 157 • 216(1.57 - 2 16. 1.6 - 2 2, 23 - 3t)	ON	Exists.
		Decreasing to 152 0 -201.0 [1 520 • 2.010, 1.55 -2.05, 22 0 • 29.2]	OFF	Does not exist.
Medium-pressure side[1]	® • 3>	Increasing lo 1.442 • 1.697 (14 42 - 16.97, 14.7 - 17.3, 209 - 246)	ON	Exists
		Decreasing to 1,128 - 1.422 (11 2B - 14.22, 11.5 • 14.5. 164 - 206)	OFF	Does not exist.
High-pres-sure side	① - ④	Decreasing to 1,275- 1,667 (12.7 - 16.7, 13 • 17, 185 • 242]	ON	Exists
		Increasing lo 2.452 - 2,844 (24.5 • 28 4, 25 - 29, 356 - 412)	OFF	Does not exist.

" For cooling fan motor operation

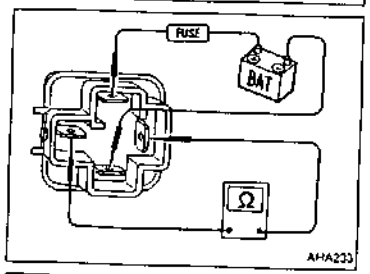
Electrical Components Inspection (Cont'd)

THERMAL PROTECTOR



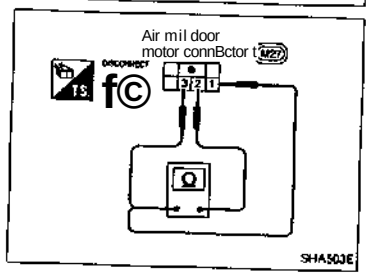
Temperature of compressor •C (°F)	Operation
Increasing to appro'. 145 - 155 (293 - 311)	Turn OFF
Decreasing to appro* 130 - 140 (Z66 - 284)	Turn ON

A/C RELAY



Check circuit continuity between terminals by supplying 12 volts to coil side terminals of the relay.

AIR MIX DOOR MOTOR



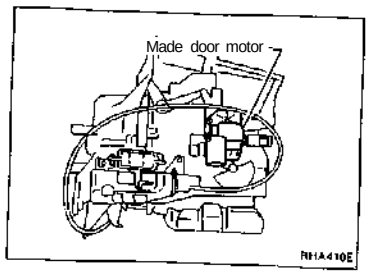
Check for PBR resistance.

1. Turn ignition switch ON and temperature control lever to FULL HOT position.
2. Turn ignition switch OFF.
3. Disconnect air mix door motor connector.
4. Check for resistance between air mix door motor harness terminal (5) and (5).
5. Using above procedures, check for each terminal as indicated in chart below.

Terminal No,		Temp control lever position	Resistance
®	@	FULL HOT	*Appro** . 0Q
③	@	FULL COLD	Approx 3 kfi
®	@	FULL HOT	Approx 3 kfi
©	®	FULL COLD	Appro*. Oil*

Control Linkage Adjustment

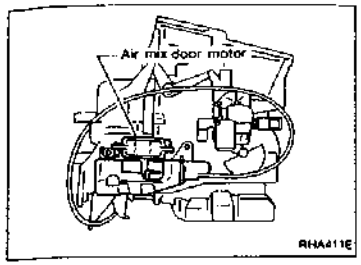
MODE DOOR



1. fnstall mode door motor on healer unit and connect it to main harness.
2. Turn ignition switch to ON.
3. Turn VENT switch ON.
4. Turn DEF switch ON. Check that side link operates at the fufly-open position. Also turn DEF switch ON to check that side link operates at the fully-open position.

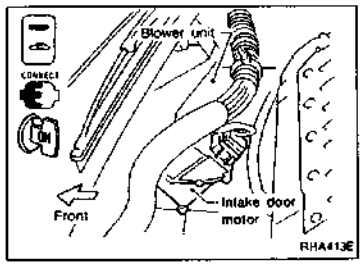
Control Linkage Adjustment (Cont'd)

AIR MIX DOOR



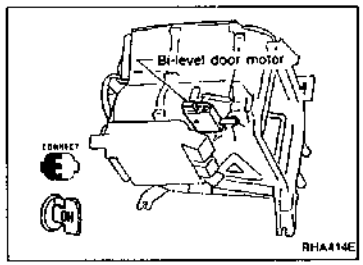
1. Move air mix door link by hand and hold air mix door in full cold position.
2. Install air mix door motor on heater unit and connect sub-harness.
3. Turn ignition switch to ON.
4. Slide temperature control lever to full cold.
5. Attach air mix door motor rod to air mix door link rod holder.
6. Check that air mix door operates properly when temperature control lever is slid to full hot and full cold.
7. Slide temperature control lever to full cold.

INTAKE DOOR



1. Connect intake door motor harness connector before installing intake door motor.
2. Turn ignition switch to ON.
3. Turn REC switch ON.
4. Install intake door motor on intake unit.
5. Set intake door rod in REC position and fasten door rod to holder.
6. Check that intake door operates properly when REC switch is turned ON and OFF.

BI-LEVEL (B/L) DOOR



1. Connect B/L door motor harness connector before installing B/L door motor
2. Turn ignition switch to ON.
3. Install B/L door motor on heater unit.
4. Check that B/L door operates properly when bi-level switch is iurned ON and OFF.

Introduction

The Automatic Temperature Control (ATC) system provides automatic regulation of the vehicles interior temperature. The operator selects "set temperature", on which the regulation is based, regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the automatic amplifier (auto amp.), which receives input signals from several sensors. The automatic amplifier uses these input signals (including the set temperature) to automatically control the ATC system's outlet air volume, air temperature, and air distribution.

Features

Air mix door control (Automatic temperature control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

Fan speed control

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, amount of sunload and air mix door position.

With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.
When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake door control

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

Mode door control

The mode doors (defroster door, ventilator door and foot door) are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

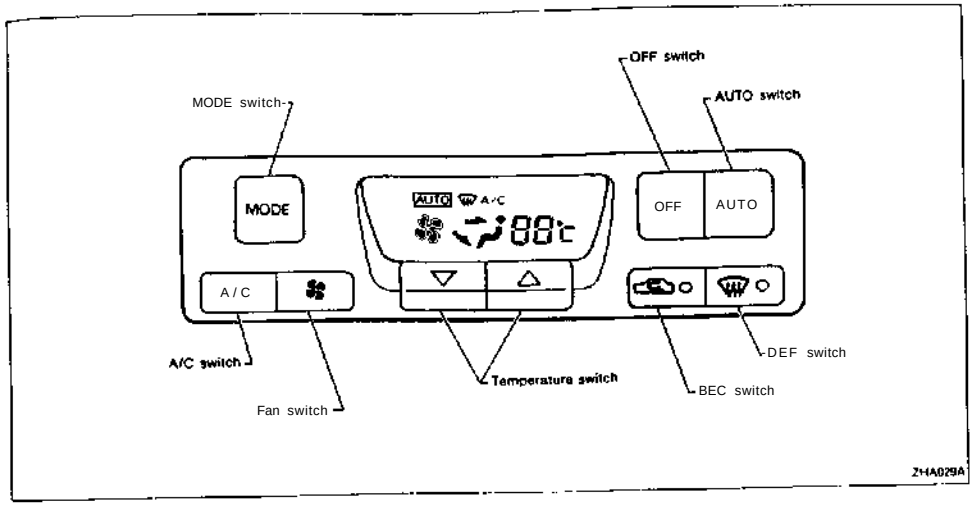
Bi-level door control

The bi-level door is opened to increase amount of air discharge when the air discharge outlet is set at bi-leve) position. The bi-level door is also opened when the fan speed is high and the set temperature is at 18°C.
Except during the above conditions, the bi-level door is closed.

Self-diagnostic system

The sefS-diagnostic system is built into the automatic amplifier to quickiy locate the cause of problems.

Control Operation



AUTO SWITCH
The compressor, air intake doors, air mix door, mode doors, and blower speed are automatically controlled so that the in-vehicle temperature will reach, and be maintained at the set temperature.
The air conditioning cooling function operates only when the engine is running.

A/C SWITCH
Manual control o1 the compressor operation. When the A/C mark appears on the display screen, compressor operation is being carried out.

TEMPERATURE SWITCH
Increases or decreases the set temperature.

OFF SWITCH
The compressor and blower are oft, the air intake doors are set to the outside air position. Then, the mode doors are set to the foot (80% foot and 20% defrost) position. In the off position the ATC system uses the vehicle's "flow through" ventilation, it tries to maintain the interior temperature based on the last set temperature of the system.

FAN SWITCH
Manual control of the blower speed. Four speeds are available for manual control (as shown on the display screen):
low §g , medium low *§§* , medium high *$f* , high j$

MODE SWITCH
Manual control of the air discharge outlets. Four selections are available (as shown on the display screen):
face ~*j* , bi-level *J* , foot ^) , defrost/foot JSPj

Control Operation (Cont'd)

REC SWITCH

ON position: Interior air is recircufated inside the vehicle.
OFF position: Automatic control resumes.
RECIRC is canceled when DEF is selected. RECIRC resumes when another mode is chosen.

DEF SWITCH

Positions the mode doors to the defrost position. Also positions the air intake doors !o the outside air position- With DEF switch ON, the compressor operates.

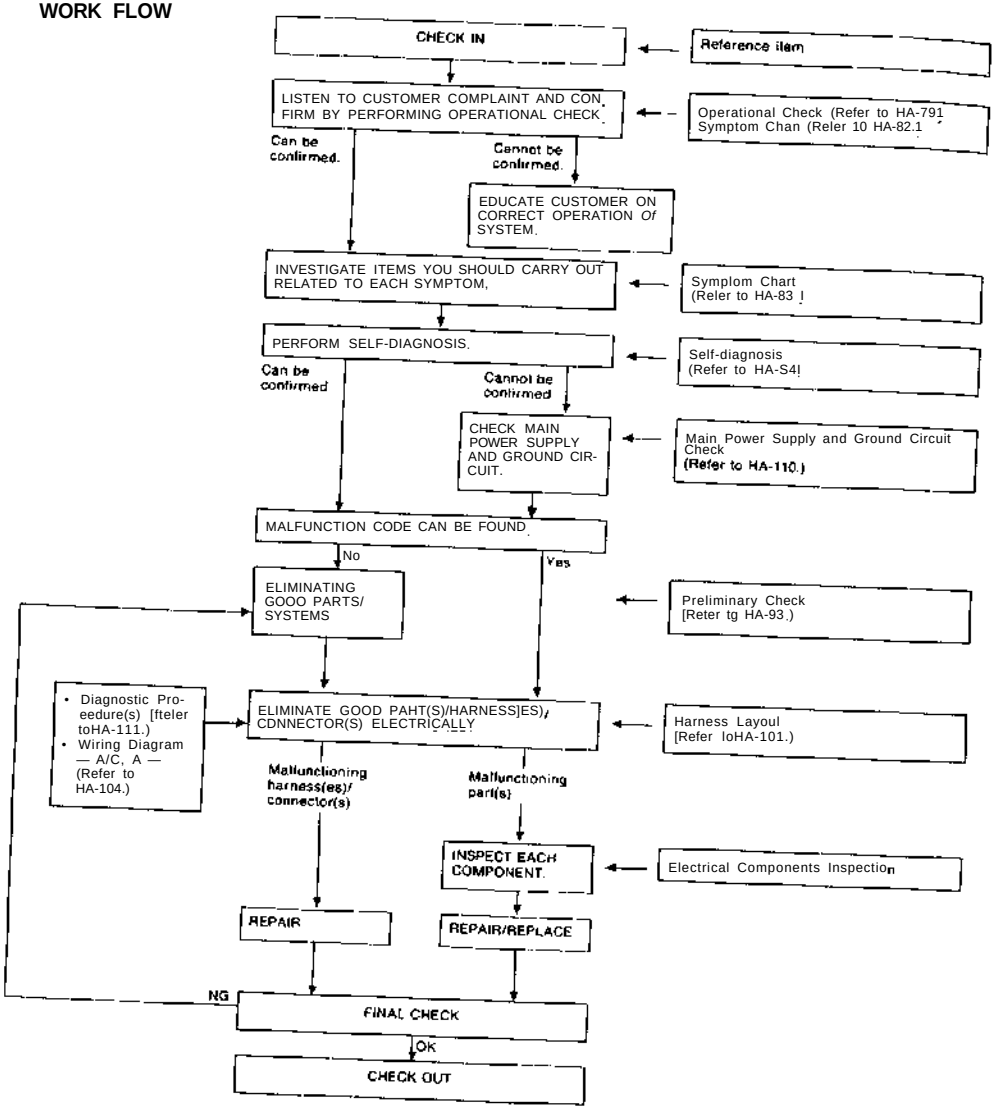
NOTE

Contents

Contents (Cont'd)

How to Perform Trouble Diagnoses for Quick and Accurate Repair

WORK FLOW

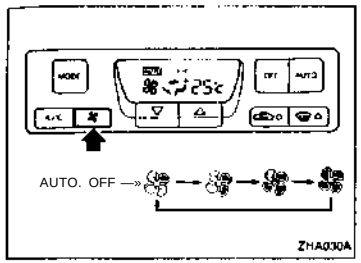


Operational Check

The purpose of the operational check is to confirm that the system is as it should be. The systems which will be checked are the blower, mode (discharge air), intake air. temperature decrease, temperature increase, A/C switch and the memory function.

CONDITIONS:

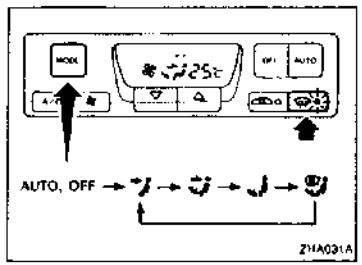
- **Engine running and at normal operating temperature.**



PROCEDURE:

1. Check blower

1) Press fan switch one time.
   Blower should operate on low speed.
   The fan symbol should have one blade lit *§ft* .
2) Press fan switch one more time.
3) Continue checking blower speed and fan symbol until all speeds are checked.
4) Leave blower on MAX speed 3» .



2. Check discharge air.

1) Press mode switch four times and DEF switch one time. When OEF switch is ON, DEF indicator should illuminate.

2) Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow", "DESCRIPTION" (HA-12).

NOTE:

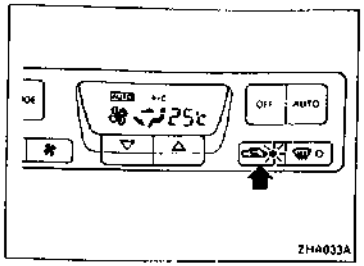
Confirm thai the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF switch is pressed.
Intake door position is checked in the next step.

Dl*£h»rg« **air** flaw

Swtah mode/ indicator	Air Ol/<let/dis$rlbu1ion		
	Face	Foot	Defrosier
V	100%	-	—
	6014	40%	-
	-	80%	20%
	-	60%	40%
	-	-	100%

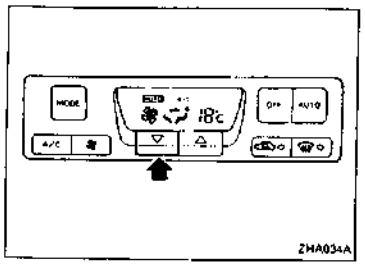
RHA429EA

Operational Check (Cont'd)



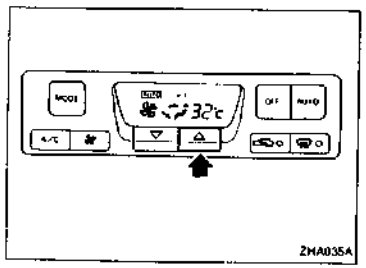
3. Check recirc

1) Press REC **i-'g-i** switch.
Recirc indicator should illuminate.
2) Listen for intake door position change (you should hear blower sound change slightly).



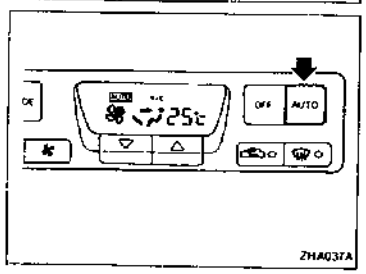
4. Check temperature decrease

1) Press the temperature switch (COLD) until 18°C is displayed.
2) Check for cold air at discharge air outlets.



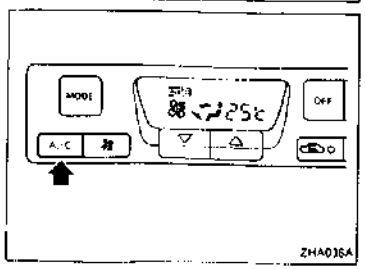
S. Check temperature increase

1) Press the temperature switch (HOT) until 32°C is displayed
2) Check far hot air at discharge air outlets.



6. Check AUTO mode

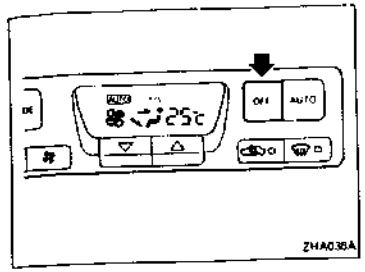
1) Press AUTO switch.
2) Display shouid indicate AUTO and A/C,
Confirm that the compressor clutch engages (audio or visual inspection).
(Discharge air will depend on ambient, in-vehicle, and set temperatures)



7. **Check** A/C **mode**

1) Press A/C switch.
2) Display should indicate AUTO (A/C goes out).
Confirm that the compressor clutch is not engaged (visual inspection).
(Discharge air will depend on ambient, in-vehicle. and set temperatures).
3) Repress A/C switch. Display should indicate A/C and the compressor dutch is engaged.

Operational Check (Cont'd)



8. Check memory function

1) Press OFF switch
2) Turn the ignition off.
3) Turn the ignition on.
4) Press trie AUTO switch.
5) Confirm that the set temperature remains at previous temperature.

Symptom Chart

DIAGNOSTIC TABLE

SYMPTOM \ PROCEDURE (DIAGNOSTIC ITEM AND REFERENCE PAGE)	Self-diagnosis: STEP 1 (HA-85, 88)	Self-diagnosis: STEP 2 (HA-85, 88)	Self-diagnosis: STEP 3 (HA-86, 89)	Self-diagnosis: STEP 4 (HA-86, 90)	Self-diagnosis: STEP 5 (HA-87, 90)	Self-diagnosis: AUXILIARY MECHANISM (HA-92)	Preliminary Check 1 (HA-93)	Preliminary Check 2 (HA-94)	Preliminary Check 3 (HA-95)	Preliminary Check 4 (HA-96)	Preliminary Check 5 (HA-97)	Preliminary Check 6 (HA-98)	Preliminary Check 7 (HA-99)	Preliminary Check 8 (HA-100)	Diagnostic Procedure 1 (HA-111)	Diagnostic Procedure 2 (HA-112)	Diagnostic Procedure 3 (HA-113)	Diagnostic Procedure 4 (HA-114)
Air outlet does not change.	❶	❷	○	○	○		❸								○	○	○	○
Intake door does not change.	❶	❷		○	○			❸							○	○	○	○
Insufficient cooling	○	○	○	○	○	○	○	○	●		○	○	○		○	○	○	○
Insufficient heating	○	○	○	○	○	○	○	○		❶	○		○		○	○	○	○
Blower motor operation is malfunctioning.	❶	❷		○	○						❸				○	○	○	○
Magnet clutch does not engage.	❶	❷		○	○							❸			○	○	○	○
Discharged air temperature does not change	❶	❷		○	○								❸		○	○	○	○
Noise														❶				
Result of self-diagnosis STEP 2: 21 Ambient sensor circuit is open.	❶	❷			❸										❹			
Result of self-diagnosis STEP 2: 22 In-vehicle sensor circuit is open.	❶	❷			❸											❹		
Result of self-diagnosis STEP 2: 25 Sunload sensor circuit is open	❶	❷															❸	
Result of self-diagnosis STEP 2: 26 PBR circuit is open.	❶	❷																❸
Result of self-diagnosis STEP 2: -21 Ambient sensor circuit is shorted	❶	❷			❸										❹			
Result of self-diagnosis STEP 2: -22 In-vehicle sensor circuit is shorted	❶	❷			❸											❹		
Result of self-diagnosis STEP 2: -25 Sunload sensor circuit is shorted.	❶	❷															❸	
Result of self-diagnosis STEP 2: -26 PBR circuit is shorted.	❶	❷																❸
Mode door motor does not operate normally	❶	❷	❸	❹	○										○	○	○	○
Intake door motor does not operate normally.	❶	❷		❸	○										○	○	○	○
Air mix door motor does not operate normally	❶	❷		❸	○										○	○	○	○
Bi-level door motor does not operate normally	❶	❷		❸														
Blower motor operation is malfunctioning under out of Starting Fan Speed Control.	❶	❷		○	○						❸				○	○	○	○
Magnet clutch does not operate after performing Preliminary Check 6	❶	❷		○	○							❸			○			
Self-diagnosis cannot be performed																		

❶, ❷: The number means checking order.
As for checking order, refer to each flow chart (It depends on malfunctioning portion.)

Symptom Chart (Cont'd)

Diagnostic Procedure 5 (HA-115)	Diagnostic Procedure 6 (HA-117)	Diagnostic Procedure 7	Diagnostic Procedure 8	Diagnostic Procedure 9	Diagnostic Procedure 10	Main Power Supply and Ground Circuit Check: [illegible]	Main Power Supply and Ground Circuit Check: Fuse	Main Power Supply and Ground Circuit Check: 15A Fuse	Main Power Supply and Ground Circuit Check: [illegible]	Main Power Supply and Ground Circuit Check: [illegible]	Electrical Components Inspection: [illegible]	In-vehicle sensor	Thermo [illegible]	[illegible]	[illegible]	Air [illegible] motor	[illegible] motor	[illegible] motor	[illegible] motor (HA-126)	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	Cooling fan motor (EC)	Cooling fan relay (EC)	[illegible]
○			○			○		○		○	○	○		○	○		○								○				○
	○					○	○	○		○	○	○		○	○			○							○				○
○	○	○	○	○	○	○	○	○	○	○	○	○		○	○	○	○	○		○	○	○	○	○	○	○	○	○	○
			○			○	○	○		○	○	○		○	○	○	○	○	○	○	○				○				○
				○		○	○	○		○	○	○	○	○	○					○	○				○	○			○
					○	○	○	○	○	○	○											○	○	○	○	○			○
		○					○	○	○	○	○	○		○	○	○									○				
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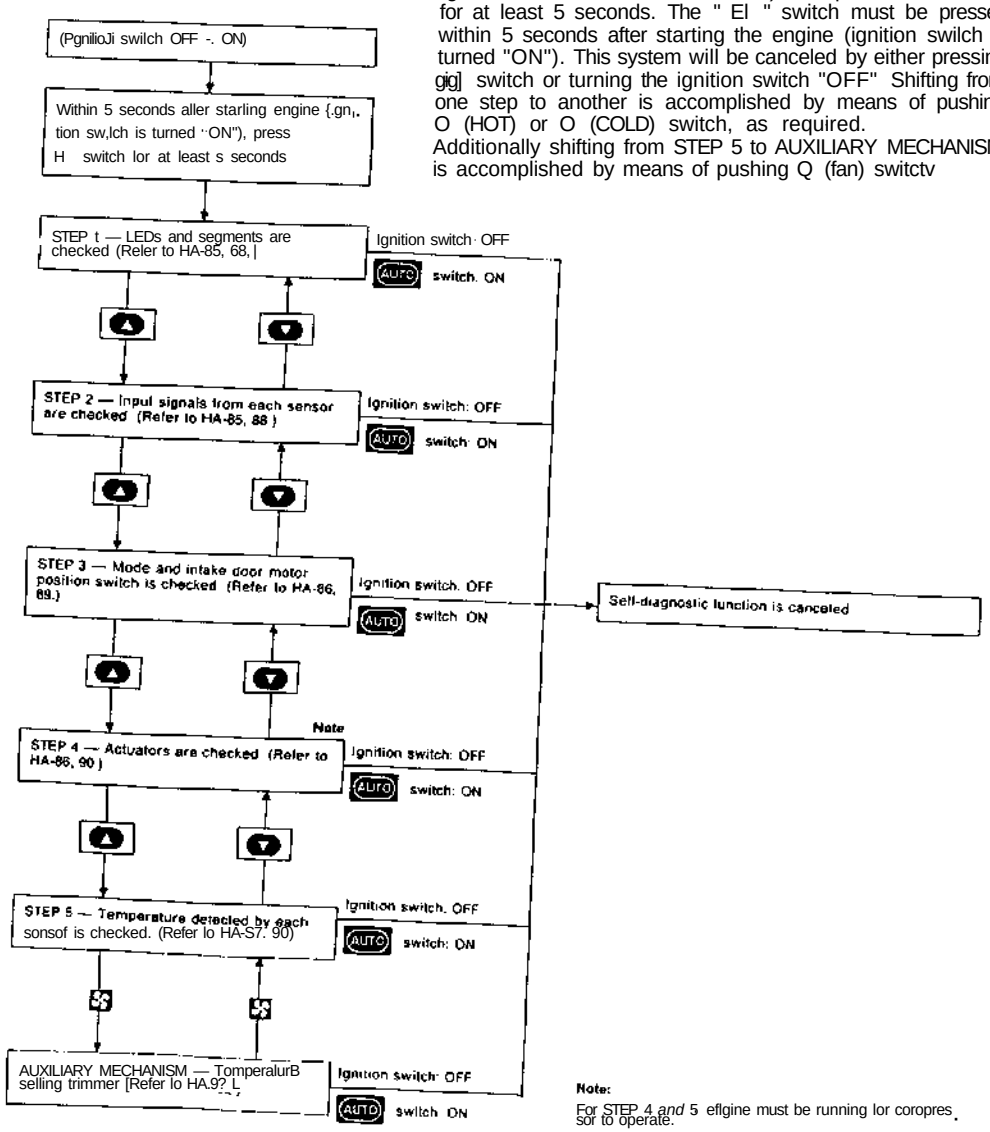
○						○	○	○		○	○	○		○	○		○								○				
	○					○		○		○	○	○		○	○			○							○				○
		○					○	○		○	○	○		○	○	○									○				
			○																○										
				○		○	○	○		○	○	○	○	○	○					○	○				○	○			○
					○		○	○	○	○	○											○	○	○	○	○			○
						○																			○				○

GI MA EM LC EC FE CL MT AT PD FA RA BR ST RS BT HA EL IDX

Self-diagnosis

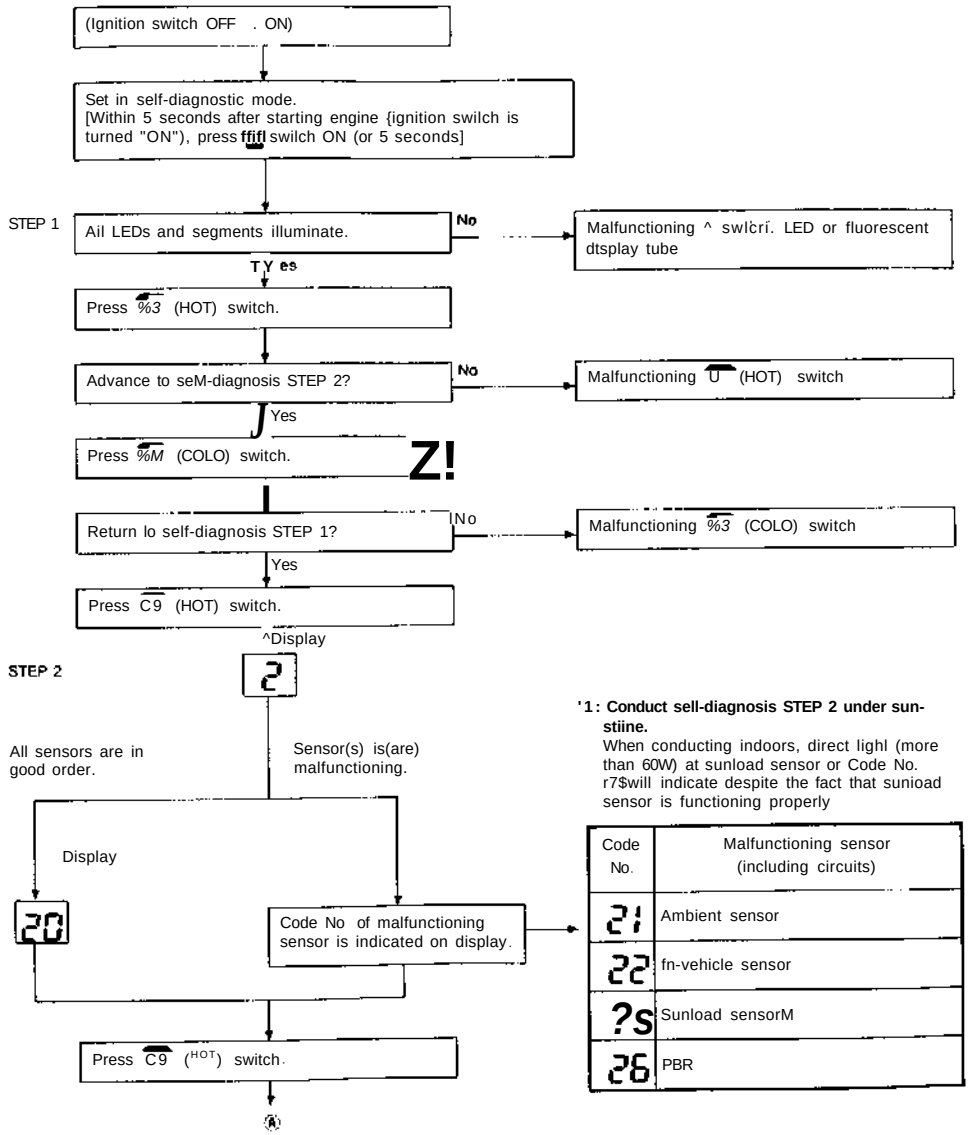
The self-diagnostic system diagnoses sensors, door motors blower motor, etc, by system line. Refer to applicable sections' (items) for details. Shifting from normaf control to the self-diagnostic system is done as follows. Start the engine (turn the ignition switch from "OFF" to "ON"). And press " ffl " switch for at least 5 seconds. The " El " switch must be pressed within 5 seconds after starting the engine (ignition swilch is turned "ON"). This system will be canceled by either pressing gig] switch or turning the ignition switch "OFF" Shifting from one step to another is accomplished by means of pushing O (HOT) or O (COLD) switch, as required.
Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing Q (fan) switctv



Note:
For STEP 4 *and* 5 eflgine must be running lor coropres sor to operate.

Self-diagnosis (Cont'd)

CHECKING PROCEDURE



'1: Conduct sell-diagnosis STEP 2 under sun-stiine.
When conducting indoors, direct lighl (more than 60W) at sunload sensor or Code No. r7$will indicate despite the fact that sunioad sensor is functioning properly

Code No.	Malfunctioning sensor (including circuits)
21	Ambient sensor
22	fn-vehicle sensor
?S	Sunload sensorM
26	PBR

Note:
At any lime, you can **relurn to a previous step in the sell-diagnosis by pressing lhe *M!%* (COLO) switch.**

STEP 3

Display 3

AH mode and intake door motor position switches are in good order.

Mode door and iniake motor position swjlch(es| is(are) malfunctioning.

Display

Code No. of malfunctioning mode door motor position swftch is indicated on display.

Press O (HOT) switch,

STEP 4

Dfsplay 41

Code No· of actuators test pattern is indicated on display

Press tfrrfr (DEF) switch

Press C9 (HOT) switch.

Code No	Mailunctioning part or circuit
	Position switch
31	VENT
32	B/L
33	FOOT
34	FOOT/DEF
35	DEF
36	FRE
38	20% FRE
33	REC

Mode door motor

Inlake door motor

Code No.	Actuators test pattern					
	Mode door	Intake door	Air mix door	Bi-level door	Blower motor	Com-pressor
41	VEMT	REC	Full Cold	OPEN	4 - SV	ON
**?	BIL	REC	Full Cold	OPEN	9 - 11V	ON
H3	S/L	FRE	Full Hot	CLOSE	7 -9V	ON
HH	FOOT	FRE	Fuif Hot	CLOSE	7 - 9V	OFF
45	FID	FHE	Full Hot	CLOSE	7 - gv	OFF
'-IS	DEF	FRE	Full Hot	CLOSE	10-12V	ON

Note:

For STEP 4, engine musi be running for compressor to operate

STEP 5

Display

Press (DEF) switch.

Temperature detected by each sensor is indicated on display.

Ambient sensor
In-vehicle sensor

Press FAN swilch.

Display 61

AUXILIARY MECHANISM — Temperature setting trimmer

Turn ignition switch OFF or (AUTO) switch ON.

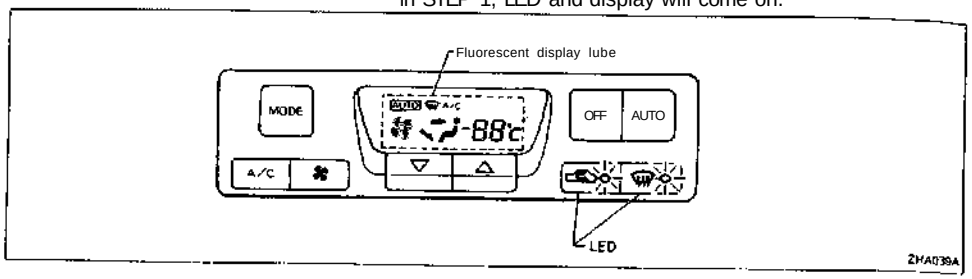
END

Self-diagnosis (Cont'd)

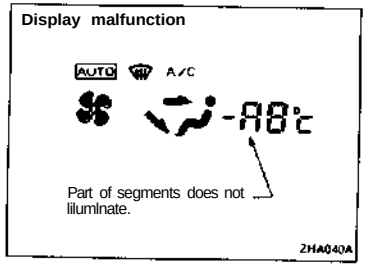
HOW TO INTERPRET THE RESULTS

STEP 1: Checks LEDs and segments

When switch's LED and segments are in functioning properly in STEP 1, LED and display will come on.

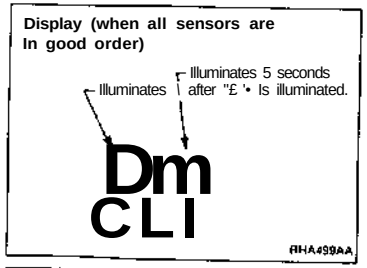


Display malfunction



If LEDs or segments malfunction, LED will not come on or display will show incomplete segment.

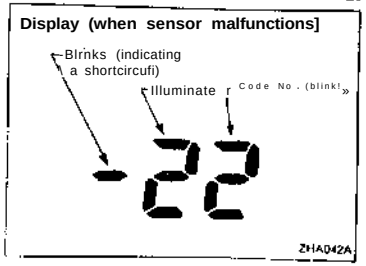
Display (when all sensors are In good order)



STEP 2: Checks each sensor circuit lor open or short circuit

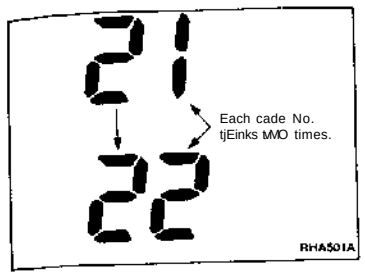
Display shows "? " in STEP 2 mode.
When all sensors are in good order, dispiay shows "?fj".
It takes approximately 5 seconds to check all sensors.

Display (when sensor malfunctions]



If a sensor is malfunctioning, the corresponding code No. blinks on display. A short circuit is identified by a blinking "-" mark preceding mode number.

Self-diagnosis (Cont'd)



If two or more sensors malfunction, corresponding code Nos. respectively blink two times

Sensors and abnormalities

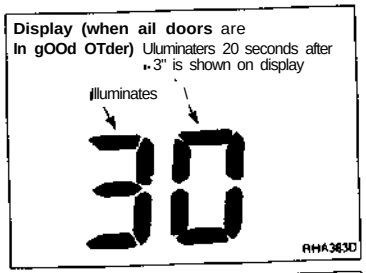
If a circuit is opened or shorted, display shows its code No when input corresponds with any of following conditions.

Code No.	Sensor	Open circuit	Short circuit
21	Ambient sensor	Less than -41.3'C H3"F)	Greater than 100℃ (212"Fl
22	In-vehide sensor	Less than -41.9'C H3'F)	Greater than 100'C (212"E)
25	Sunload sensor"2	Less than 4,5 mA	Greater than 192 mA
26	PBR'1	Greater than 50%	Less than 30%

'1: "50%" and "30%" refer lo percenlage with respect to full stroke of air mix door. [Full cold; 10%, Full hot: 90%)

'2: **Conduct self-diagnosis STEP 2 under sunshine.**
When conducting indoors, direct light (more than 60W) at sunload sensor.

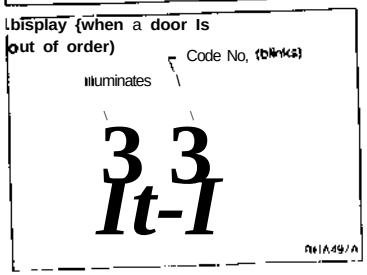
Display (when ail doors are **In gOOd OTder)** Uluminaters 20 seconds after •.3" is shown on display



STEP 3: Checks mode and intake door positions

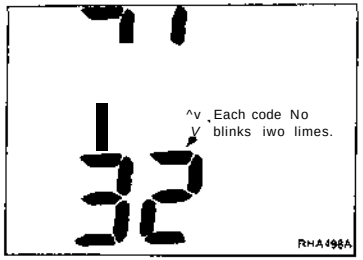
Display shows "3 " in STEP 3 mode,
When all doors are in good order, display will then show "jc ".
It takes approximately 20 seconds to check all mode and Intake doors.

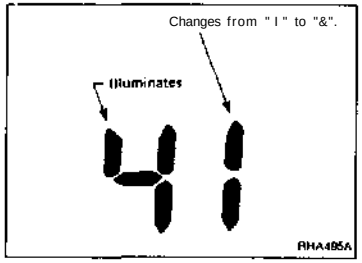
bisplay (when a door Is out of order)

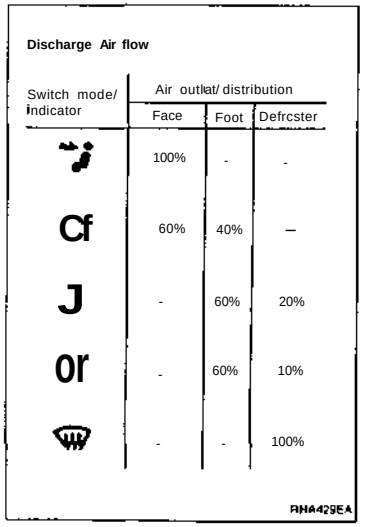


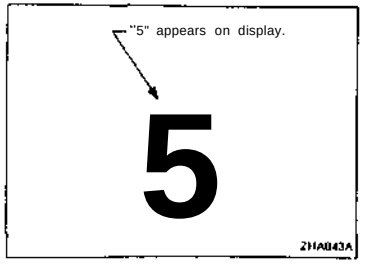
When abnormalities are detected, display shows a code No. corresponding with malfunctioning part.

Code No.	3.[1]	32	33	34	35	38	38	33
Malfunc· tioning part	VENT	B/L	FOOT	FOOT/ DEF	DEF	FRE	20% FRE	REC









Self-diagnosis (Cont'd)

If two or more mode or intake doors are out of order, corresponding code numbers respectively blink two times.
If mode door motor harness connector is disconnected, the following display pattern will appear.

3) → 32 → 33 - 34 →35

If intake mode door harness connector is disconnected, the following display pattern will appear.

36 - 3B - 39

If any mode door motor position switch is malfunctioning, mode door motor will also malfunction.

STEP 4: Checks operation of each actuator

Display shows "H ; " in STEP 4 mode.
When <S DEF switch is pressed one time, display shows "4.?". Thereafter, each time the switch is pressed, display advances one number at a time, up to "w6 ", then returns to *"Hi"-*

During inspection in STEP 4, the auto amp. will forcefully transmit an output to the affected actuators. The corresponding code Nos. are shown on display as indicated in the table below.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code No. / Actuator	4!	4?	43	44	45	4S
Mode door	VENT	a/L	B/L	FOOT	F/D	DEF
Intake door	REC	REC	20% FRE	FHE	FRE	FRE
Air mix door	Full Cold	Full Cold	Full Hot	Full Hot	Full Hoi	Full Hot
Blower motor	4 - 5 V	9 -11 V	7 • 9 V	7 - 9 V	7 - 9 V	10- 12 V
Compressor	ON	*OK*	ON	OFF	OFF	ON
Bi-level door	Open	Open	Shul	Shut	Shut	Shut

Operating condition ol each aclualor cannot be checked by indicators.

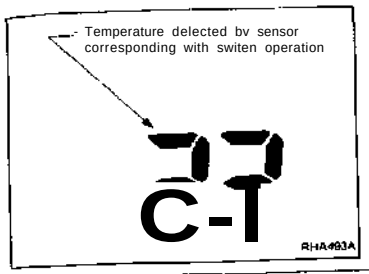
STEP S: Checks temperature detected by sensors

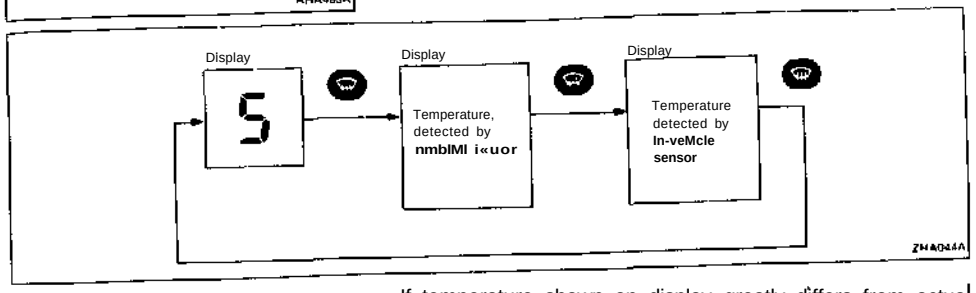
Checks temperature detected by sensors

Display shows "5" in STEP 5 mode.

- When \JS/ DEF switch is pressed one time, display shows temperature detected by ambient sensor.
- When (XsP OEF switch is pressed second time, display shows temperature detected by in-vehicle sensor.
- When Ufil DEF switch is pressed third time, display returns to original presentation "5".

Self-diagnosis (Cont'd)





If temperature shown on display greatly differs from actua temperature, check sensor circuit at first. Then inspect sensor itself according to the procedures described in **Control System Input Component.** Refer to **HA-128.**

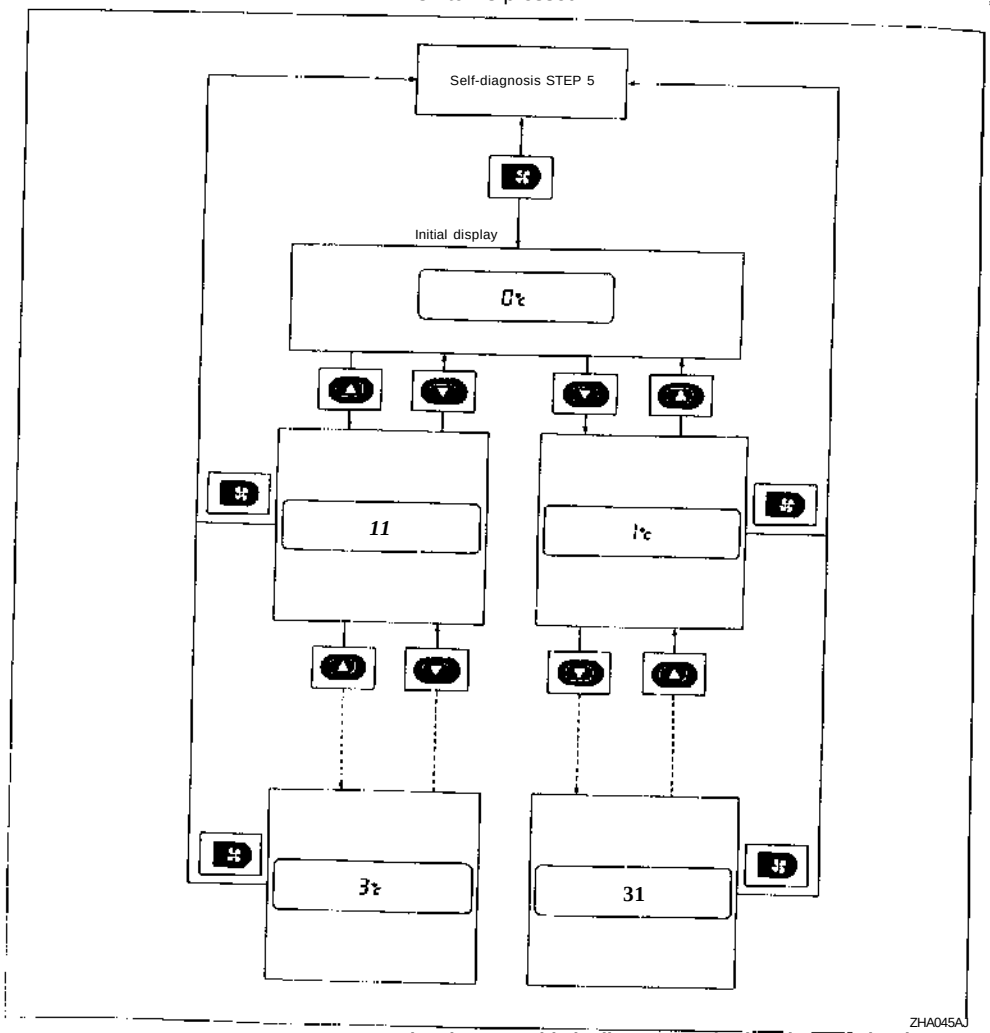
Self-diagnosis (Cont'd)

AUXILIARY MECHANISM: Temperature setting trimmer

This trimmer oompensales for differences between temperature setting (displayed digitally) and temperature felt by **driver** in a range of ±3°C

Operating procedures for this trimmer are as follows:

Starting with STEP 5 under "Self-diagnostic mode", press D (fan) switch to set *air* conditioning system in auxiliary mode. Then, press either CJ (HOT) or O (COLD) switch as desired. Temperature will change at a rate of 1℃ each time **a** switch is pressed.



When battery cable is disconnected, Irlmmiroperation is canceled and temperature set becomes that of initial condition, i.e. 0"C.

Preliminary Check

PRELIMINARY CHECK 1

Air **outlet does not change.**

perform Sell-diagnosis STEP 1 belore referring to the flow chart.

CHECK SENSOR CIRCUIT.
Set up SeH-diagnosis STEP 2.
Is each sensor circuit normal"
Code No. 20 should be Indicated on me display alter appro*. 5 seconds.

NG → CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THE DIAGNOSTIC PROCEDURE BELOW CORRESPONDING TO EACH CODE NO

Code No	How to repair	Reference page
21	Go to Dsagnostic Procedure 1.	HA-111
22	Go *io* Diagnostic Procedure 2.	HA-112
25	Go to Diagnostic Procedure 3.	HA-113
26	Go to Diagnostic Procedure 4.	HA-IU
-?;	Go to Diagnostic Procedure 1.	HA-111
-22	Go to Diagnostic Procedure 2.	HA-112
-25	Go to Diagnostic Procedure 3.	HA-113
-26	Go lo Diagnostic Procedure 4.	HA-114

Are sensor circuits fof ambient sensor and in-vehicle sensor operating normally? If maliunction is suspected, check temperature detected by each sensor using Self-diagnosis STEP 5. Confirm the temperature is within normaf range before performing Diagnostic Procedures.

OK ↓

CHECK MODE DOOR MOTOR.
Set up Selt-diagnosis STEP 3
Is mode door motor operating normally?
Cade No. 3D should be Indicated on the display atter appro*. 20 seconds.

NG → Go to **Diagnostic Procedure S.** (HA-115)

OK ↓

CHECK MODE DOOR OPERATION.
Set up Self-diagnosis STEP 4.
Does air ouUet change according to each code No.?

41	42	43	44	45	WE
VENT	B/L	B/L	FOOT	F/D	DEF

Heler to Discharge Air Flow. |HA-12|

NG → CHECK SIDE LINK MECHANISM.
Refer lo CONTROt. LINKAGE ADJUSTMENT. (HA-125)

NG → **Repair.**

OK ↓

Go to **Diagnostic Procedure 5.** (HA-115) 1

OK ↓

Air outlel control system is normal. Refer to **Mode door control specification.** (HA-133)

PRELIMINARY CHECK 2

Intake door does not change.

- **Perform Self-diagnosis STEP 1 before referring to the following flow chart.**

CHECK SENSOR CIRCUIT
Sel up Self-diagnosis STEP 2.
Is each sensor circuit normal?
Code No. 20 should be Indicated on the display after *appro*. 5 seconds later.

NG → CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THE DIAGNOSTIC PROCEDURE BELOW CORRESPONDED TO EACH CODE NO.

Code No.	How to repair	Reference page
?:	Go to Diagnostic Procedure 1,	HA-111
ft"	GO la Diagnostic Procedure 2.	HA-112
es	Go lo Diagnostic Procedure 3.	HA-113
es	Go to Diagnostic Procedure 4.	HA-114
-e;	Go to Diagnostic Procedure T.	HA-111
-ee	Go to Diagnostic Procedjre 2.	HA-112
-es	Go to Diagnostic Procedure 3.	HA-113
-25	Go to Diagnostic Procedure 4.	HA-114

Are sensor circuits for ambient sensor and in-vehicfe sensor operating normally? If malfunction is suspected, check temperature delected by each sensor using Sell-diagnosis STEP 5. Confirm lhe temperature is within normal range before performing Diagnostic Procedures.

OK ↓

CHECK INTAKE DOOR MOTOR.
Set up Self-diagnosis STEP 3.
Is intake door motor operating normally?
Code No. 30 should be Indicated on lhe display alter approic. *20* seconds.

NG → Go to Diagnostic Procedure 6 (HA-117)

OK ↓

CHECK INTAKE DOOR MOTOR OPERATION.
Sel up Sell-diagnosis STEP 4.
Does intake air change according lo each code No ?

4!	<^^	43	44	45	46
REC	REC	20% FRE	FRE	FRE	FRE

No → CHECK INTAKE DOOR ROD or LEVER MECHANISM.
Refer to CONTROL LINKAGE ADJUSTMENT. (HA-125)

NG → Repair or adjust.

OK ↓

→Go IO **Diagnostic Procedure 6.** (HA-117)

Yes ↓

Intake door control system ts normal
Refer lo **intake door control specification.** (HA-134)

PRELIMINARY CHECK 3

Insufficient cooling

CHECK MODE DOOR OPERATION. — NG → Go lo **Preliminary Check t.** (HA-93)

JOK ↓

CHECK INTAKE DOOR OPERATION. — NG → Go lo **Preliminary Check 2. (HA-94)**

JOK ↓

CHECK BLOWER MOTOR OPERATION — NG → Go **lo Preliminary Check 5. (HA-97)**

IOK ↓

CHECK MAGNET CLUTCH OPERATION — NG → **Go** to **Preliminary Check 6.** (HA-98)

JOK ↓

CHECK COMPRESSOR **BELT** TENSION
Refer to MA section. — NG → Adjjsl or replace compressor **belt.**

JOK ↓

CHECK AIR MIX DOOR OPERATION. — NG → Go lo **Preliminary Check 7.** (HA-99)

JOK ↓

CHECK COOLING FAN MOTOR OPERATION — NG → Go to **EC section.**

[OK ↓

CHECK REFRIGERATION CYCLE PRESSURE WITH MANIFOLD GAUGE CONNECTED.
Refer to **Performance CharL** (HA-2S) — NG → Go to **Performance Test Diagnoses.** (HA-26)

IOK ↓

CHECK FOR EVAPORATOR COIL FREEZE UP — NG → Check thermo control amp operation (Freezes up.)

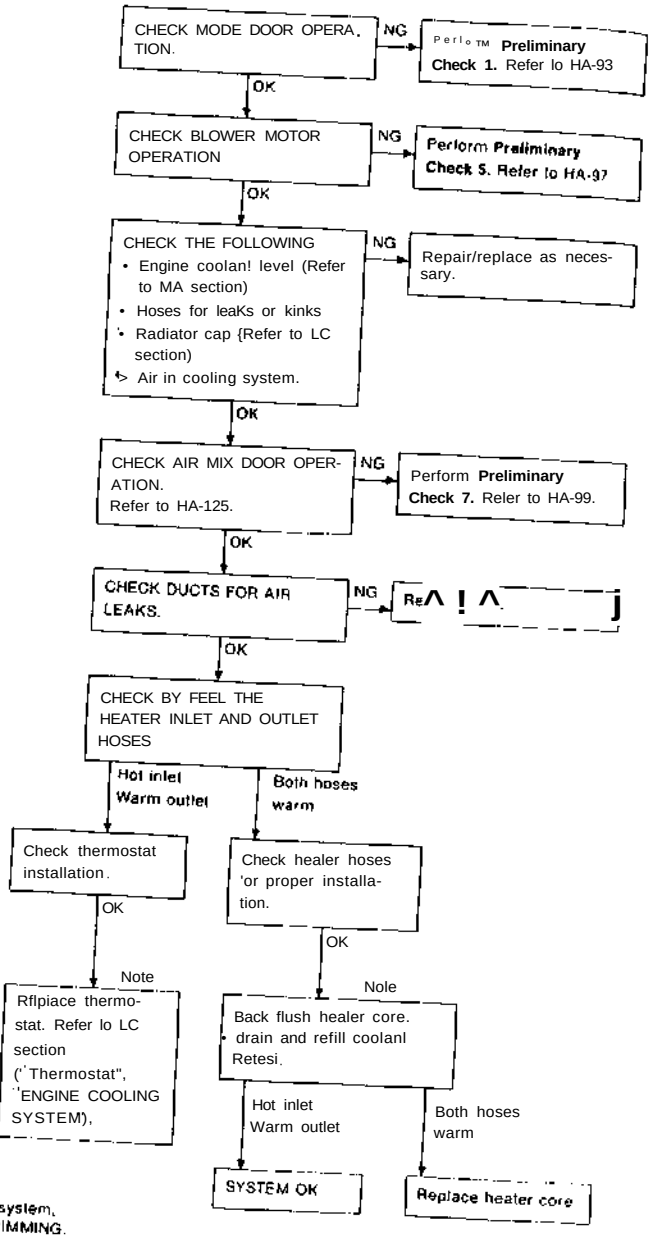
OK (Does noi freeze up) ↓

CHECK DUCTS FOR AIR LEAKS. — NG → Repair air leaks.

IOK ↓

PERFORM TEMPERATURE SETTING TRIMMING.
1. Set up AUXILIARY MECHANISM mode in self-diagnosis.
2 Press C3 (COLD) switch at desirable limes

PRELIMINARY CHECK 4
Insufficient heating



Mote- To avoid unnecessary service of heating system, first perform TEMPERATURE SETTING TRIMMING. Refer lo "AUXILIARY MECHANISM", "Self-diagnosis"

PRELIMINARY CHECK 5
Blower motor operation is malfunctioning.

- **Perform** Self-diagnosis STEP 1 before referring lo the following flow chart.

CHECK SENSOR CIRCUIT.
Set up SBlf-diagnosis STEP 2.
is each sensor circuit normal?
Code No. 20 should be Indicated on lhe display afler apprrjK. 5 seconds.

NG

CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THFDIAGNOSTIC PROCEDURE BELOW CORRESPONDINO TO EACH CODE **NO**

Code No	How to repair	Reference page
r?,'	Go to Diagnostic Procedure 1.	HA-111
ee	Go to Diagnostic Procedure 2.	HA-112
25	Go to Diagnostic Procedure 3	HA-113
?6	Go to Diagnostic Procedure 4.	HA-114
-?!	Go to Diagnostic Procedure 1.	HA-111
-ee	Go to Diagnostic Procedure 2.	HA-112
-r?5	Go to Diagnostic Procedure 3.	HA-113
-es	Go to Diagnostic Procedure 4L	HA-114

Are sensor circuits for ambient sensor artd in-vehicle sensor operating normally? If malfunction is suspected, check temperature detected by each sensor using Sell-diagnosis STEP 6 Confirm the temperature is within normal range before performing Diagnostic Procedures

OK

CHECK BLOWER MOTOR OPERATION
Set up Self-diagnosis STEP 4.
Does blower speed change according to each code No.?

Code No.	41	42	43	44	4S	46
Blower motor speed	Low	Middle high	Middle low			High

NG → Go to **Diagnostic Procedure 9.** (HA-120)

OK

Is engine coolant temperature below 5CTC (122T)?

No → Blower motor operalron is normal. Refer to **Fan speed control specification.** (HA-136)

Yes

IS BLOWER MOTOR CONTROLLED UNDER STARTING FAN SPEED CONTROL^
Reler to **STARTING FAN SPEED CONTROL.** (HA-136)

No → Check engine coolant lemperature sensor control circuit
Refer lo EC section

Yes

Blower motor operation is normal

PRELIMINARY CHECK 6

Magnet clutch does not engage.

Perform Self-diagnosis STEP 1 before referring to the following flow chart.

CHECK SENSOR CIRCUIT.
Set up Self-diagnosis STEP 2.
Is each sensor circuit normal?
Code *Ha. 20* should be indicated on the dis. play after appro*. 5 seconds.

NG → CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THE DIAG- *1 NOSTIC PROCEDURE BELOW CORRESPONDED TO EACH CODE NO.

Code No	How lo repair	Reference page
^:	Go to Diagnostic Procedure 1.	HA-m
ee	Go to Diagnoslic Procedure 2.	HA-112
?s	Go to Diagnostic Procedure 5.	HA-113
•?6	Go to Diagnostic Procedure 6.	HA-114
-?;	Go to Diagnosis Procedure 1.	HA-111
-22	Go to Diagnostic Procedure 2.	HA-112
-r?5	Go lo Diagnostic Procedure 5.	HA-113
-26	Go to Diagnoslic Procedure 6	HA-114

Are sensof circuits for ambient sensor and in-vehlcle sensor oper ating normally? It maflunction is suspected, check temperature detected by each sensor using Self-diagnosis STEP 5, Conlirm the temperature is within normal range before performing Diagnostic Procedures.

OK ↓

CHECK MAGNET CLUTCH OPERATION.
Sel up Sell-diagnosis STEP 4.
Does magnet clutch operate according to each code No ?

Coda No.	tj)	42	11	44	W5 hfi	
Com- pressor	ON	ON	ON	OFF	OFF	ON

NG → CHECK REFRIGERANT
Connect manifold gauge, lilen check system pressure.
NG → Check refrigerant leaks.

OK ↓

Go lo **Diagnostic Procedure 10.** (HA-12!)

OK ↓

Magnet clutch control system is normal.
Refer tD MAGNET CLUTCH CONTROL. (HA-137)

PRELIMINARY CHECK 7

Discharged air temperature does not change.

perform Self-diagnosis STEP 1 before referring to the loliowing How chart.

CHECK SENSOR CIRCUIT
Sel up Sell-diagnosis STEP *2.*
Is each sensor circuit normal?
Code No. 20 should be indicated an the display after approx. 5 seconds later.

NG → CHECK SENSOR CIRCUIT IN DETAIL ACCORDING TO THE DIAG- NOSTIC PROCEDURE BELOW CORRESPONDING TO EACH COOE NO.

Code No.	How to repair	Relerence page
SI	Go to Diagnostic Procedure 1.	HA-m
cV	Go to Diagnoslic Procedure 2.	HA-112
?5	Go to Diagnoslic Procedure 3.	HA-113
^6	Go to Diagnostic Procedure 4.	HA-1t4
-ei	Go to Diagnostic Procedure 1.	HA-111
-ee	Go to Diagnostic Procedure 2.	HA-112
-?S	Go to Diagnostic Procedure 3.	HA-113
-26	Go lo Diagnoslic Procedure 4.	HA-114

Are sensor circuits for ambient sensor and in-vehicle sensor oper- ating normally? II malfunction is suspected, check temperature detected by each sensor using Sell-diagnosis STEP 5 Contirm the temperature is within normal range before performing Diagnostic Procedures

OK ↓

CHECK AIR MIX DOOR OPERATION.
Set up Self-diagnosis STEP 4
Does discharged air temperature change according to each code No.?

Hi	HP	H3	WW	H5 1 H6
Full cold			Full hot	

OK → Air mix door control sys- tem is normal.
Reler to **Air mix** door **control specification.** (HA-131)

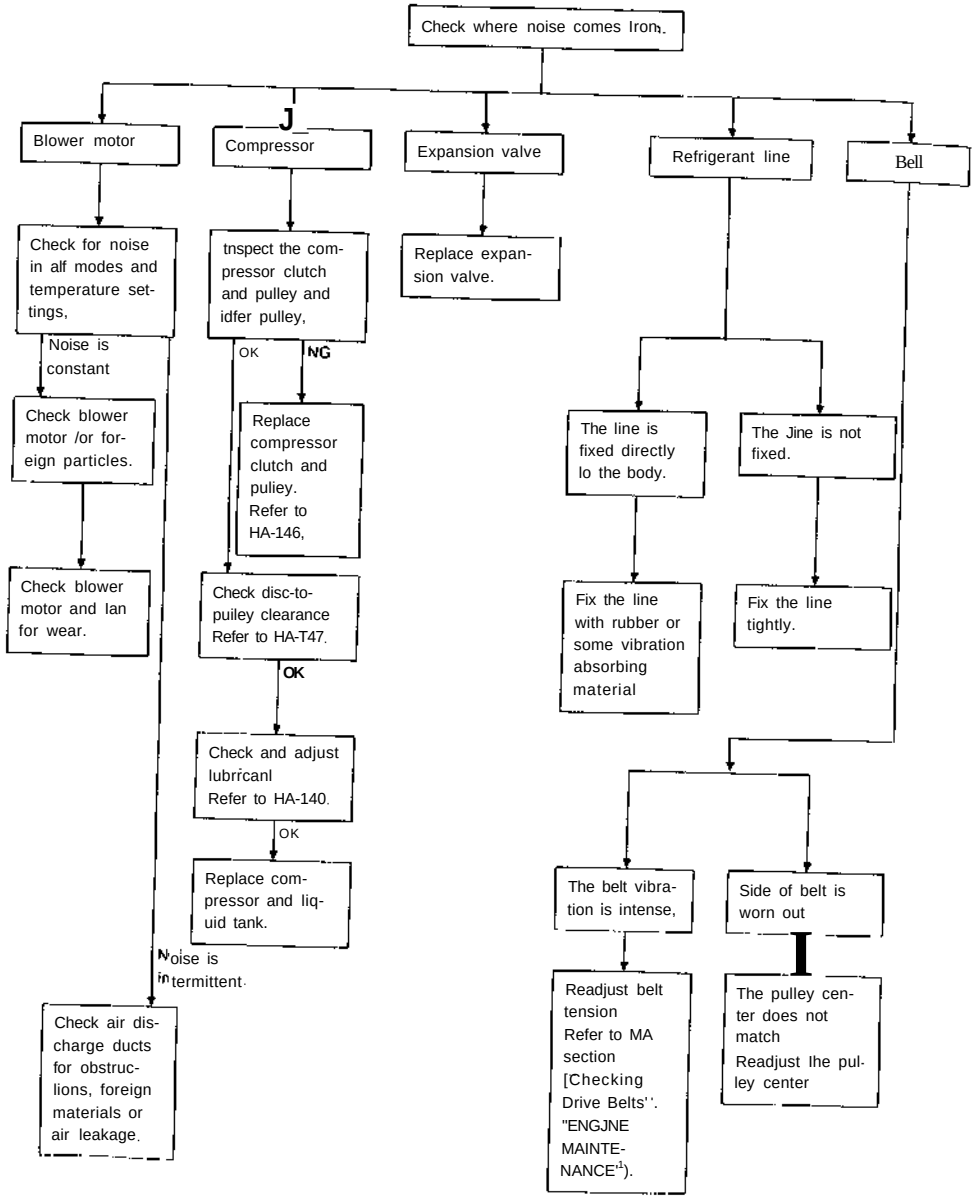
NG → CHECK AIR MIX DOOR MECHANISM.
Refer to CONTROL LINKAGE ADJUSTMENT (HA-125)
NG → Repair or adjust

OK ↓

Go lo **Diagnostic Procedure 7.** [HA-118)

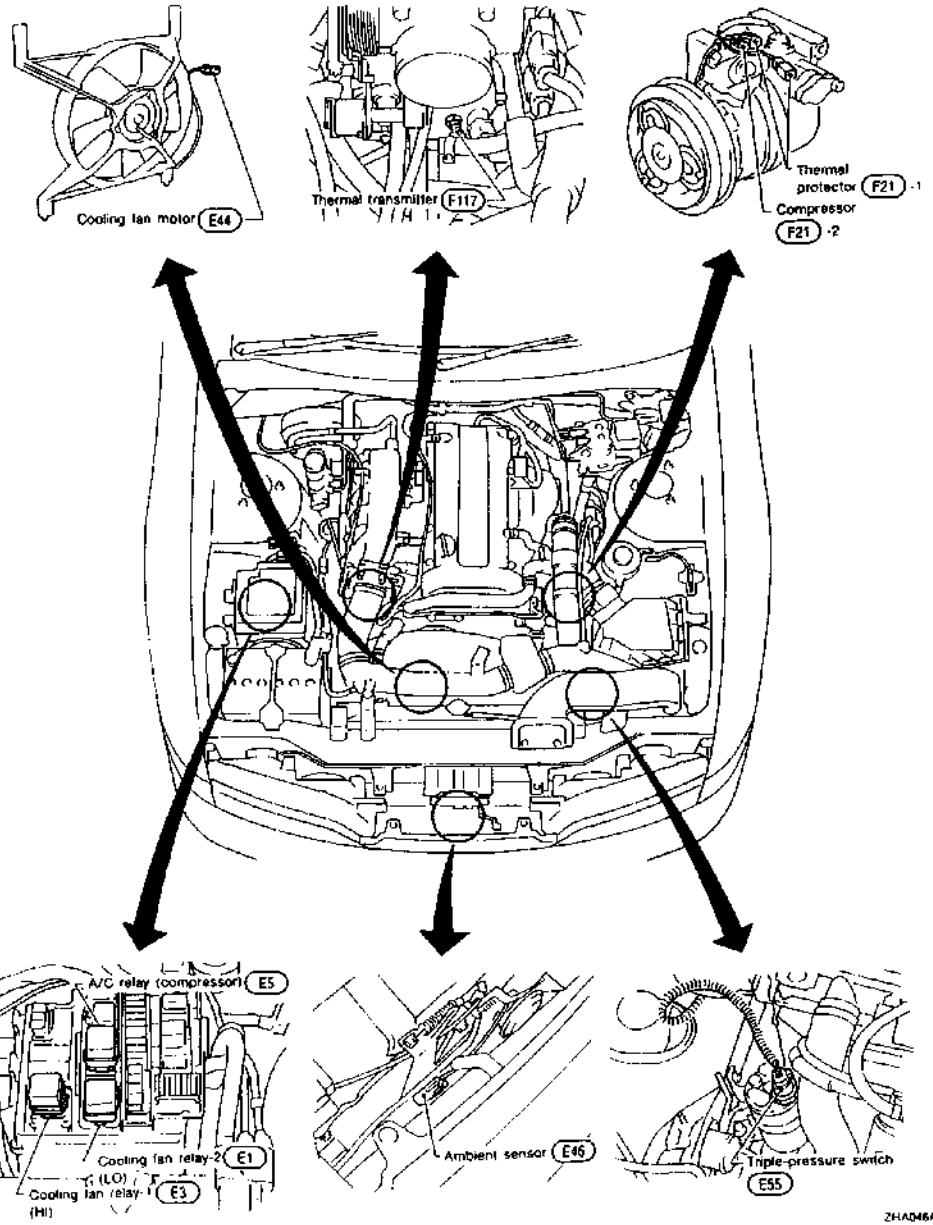
Preliminary Check (Cont'd)

PRELfMINARY CHECK 8
Noise



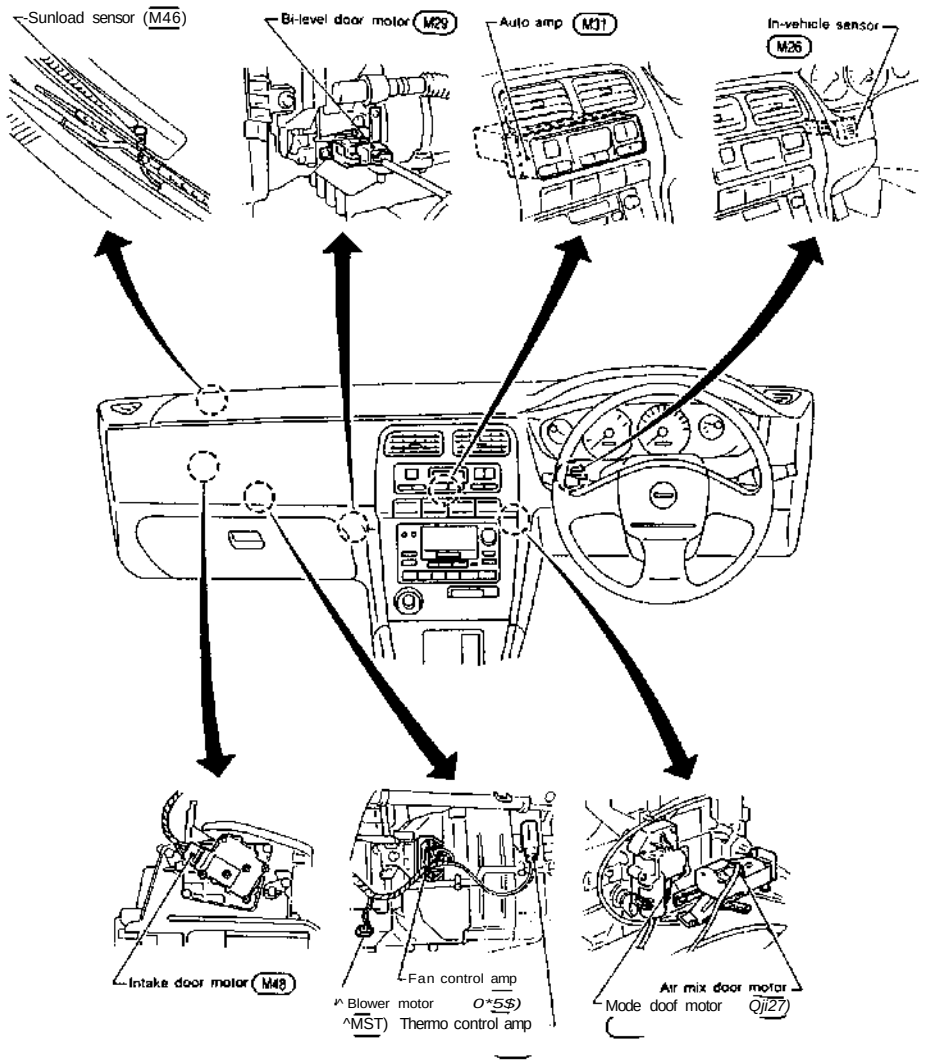
Harness Layout

Engine compartment

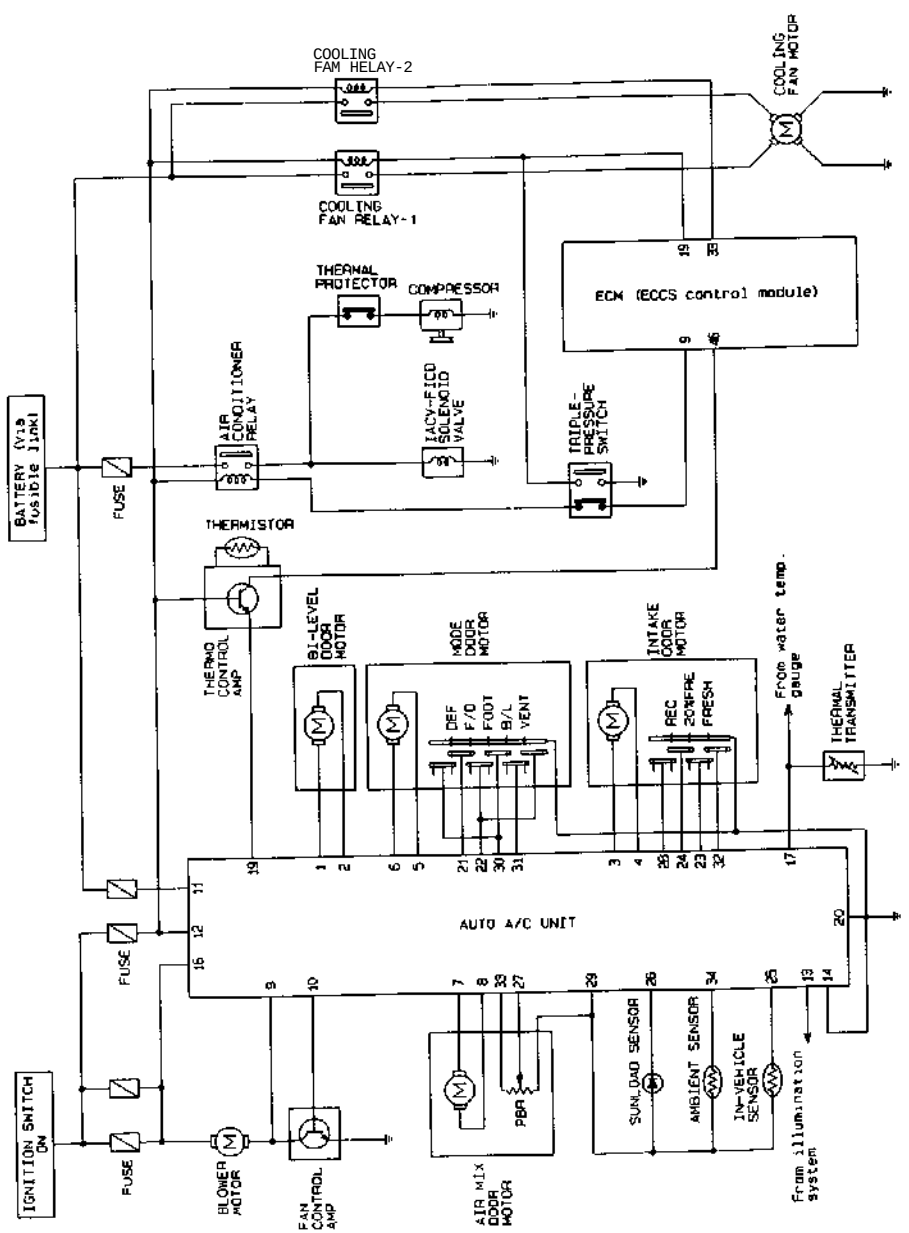


Harness Layout (Cont'd)

Passenger compartment

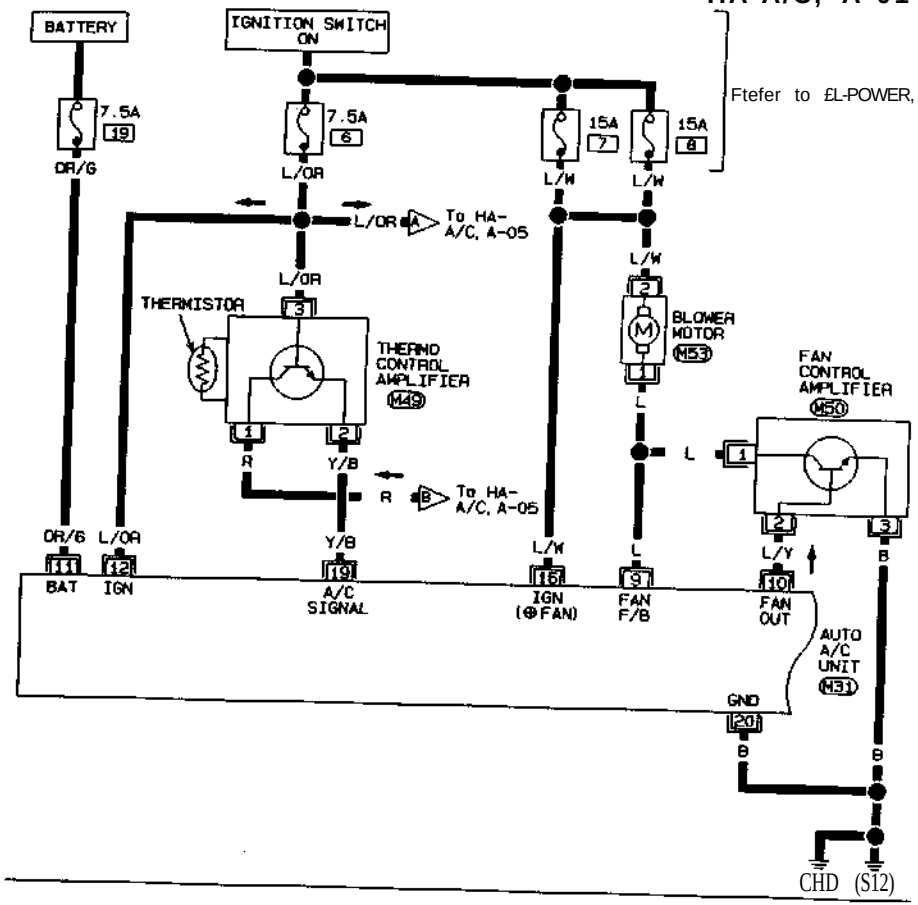


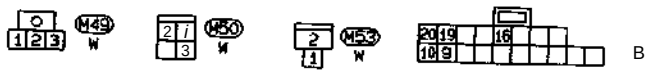
Circuit Diagram



Wiring Diagram — A/C, A —

HA-A/C, A-01

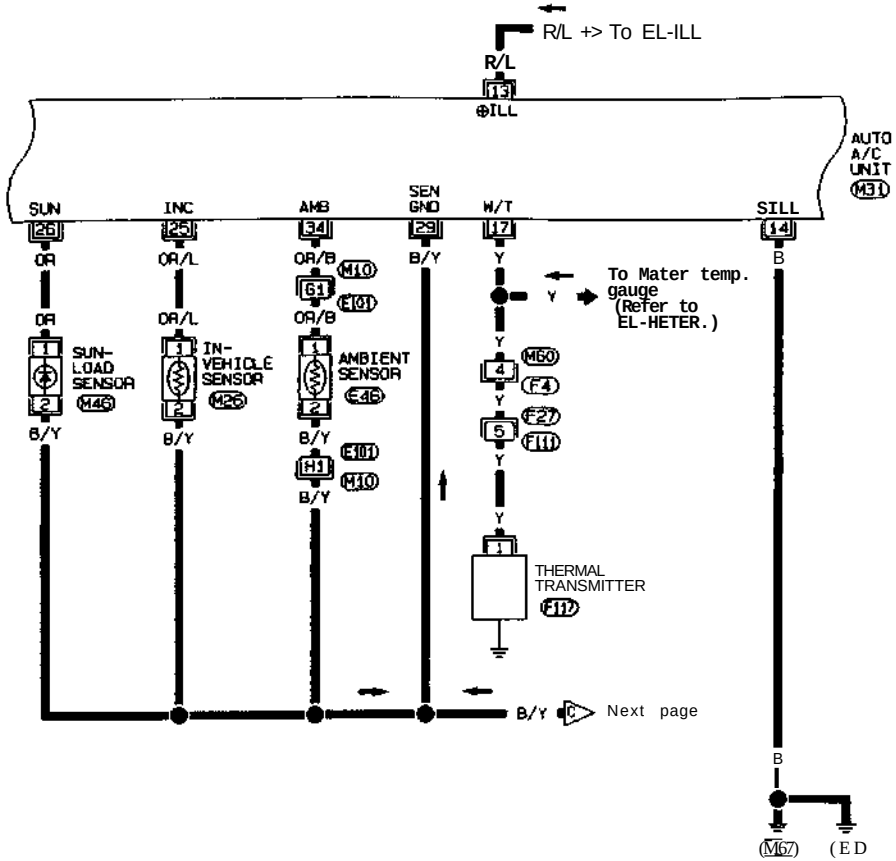


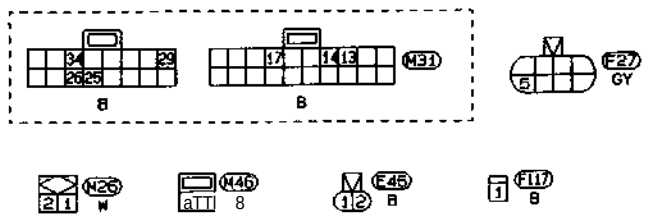


SHA468E

Wiring Diagram — A/C, A — (Cont'd)

HA-A/C, A-02

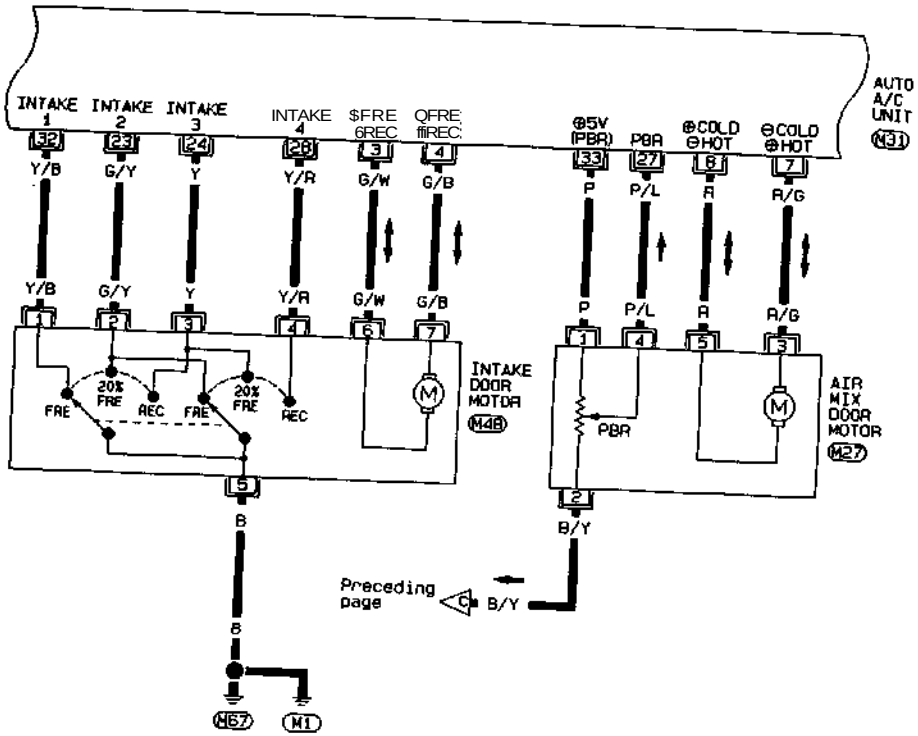


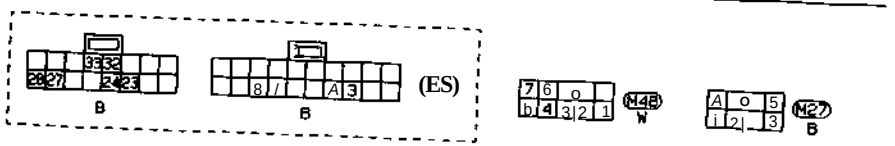


Refer to last page {Faldout page).
M10, E101
M60, F4

SHA469E

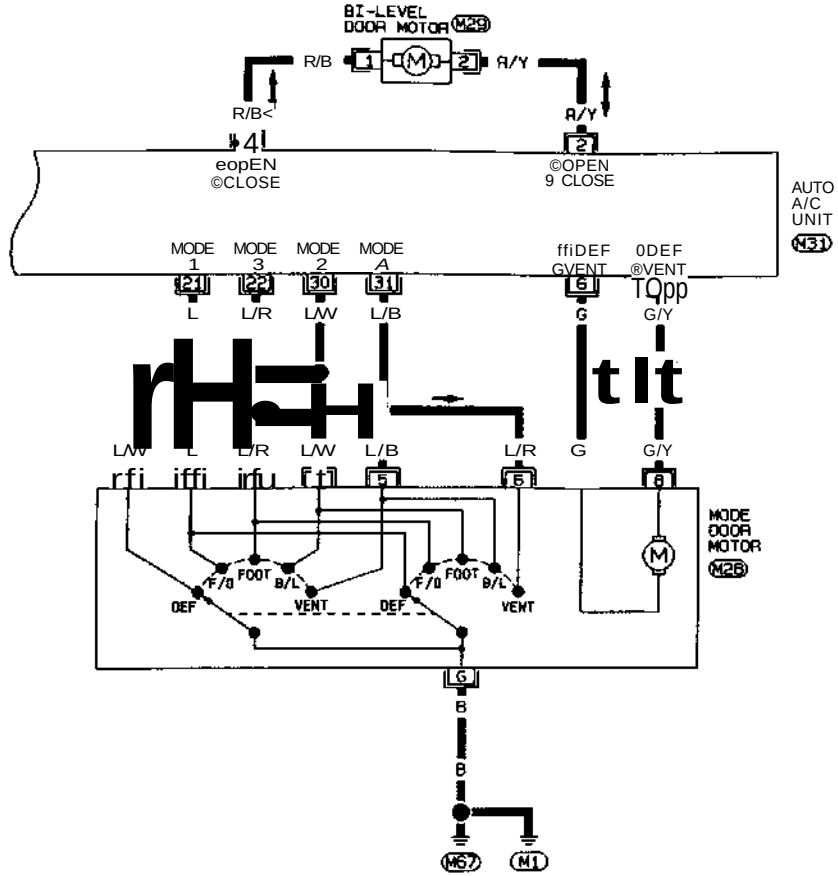
HA-A/C, A-03

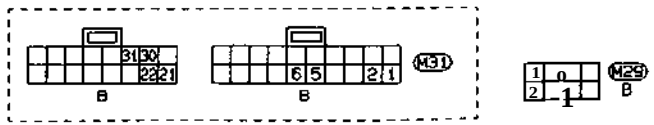




SHA470E

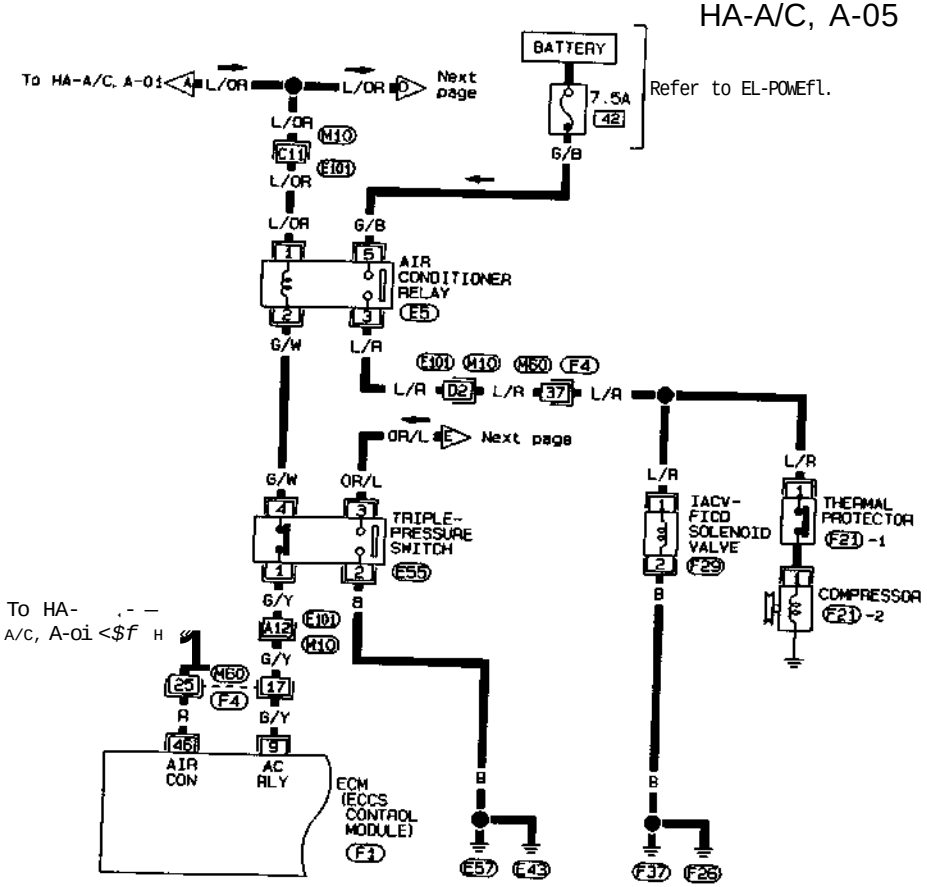
HA-A/C, A-04





SHA471E

HA-A/C, A-05

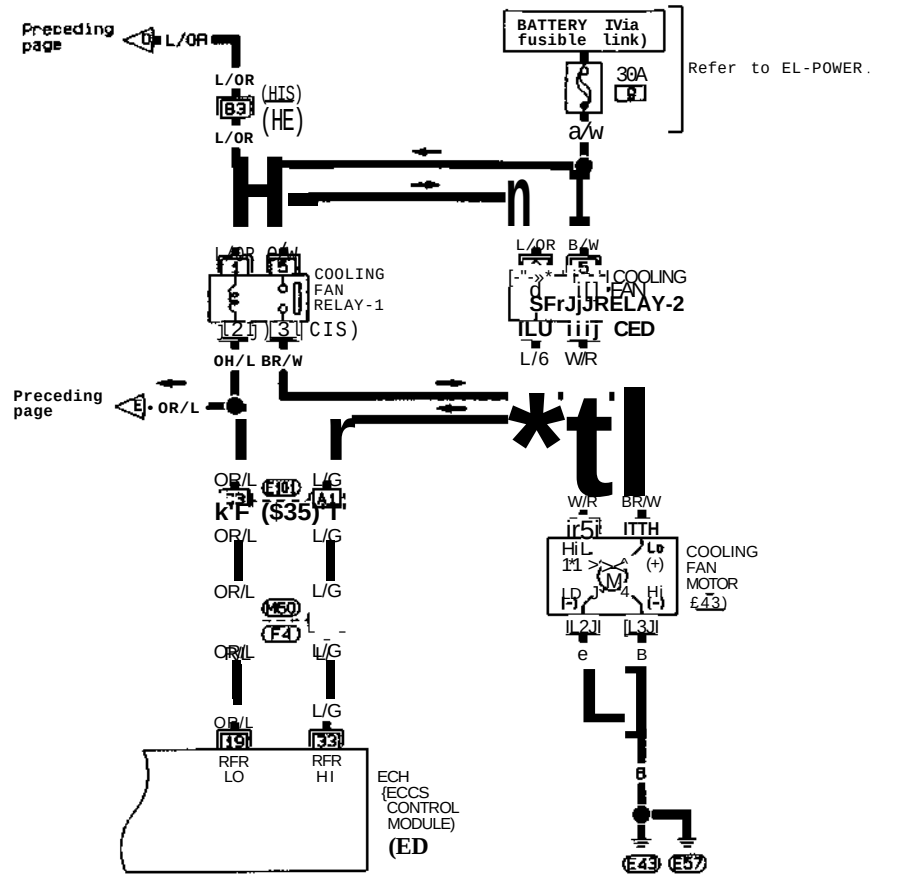


Refer to last cage (Foloout oaoel .

<HH>, E101
M60, F4
F1

SMA472E

HA-A/C. A-06



Refer to last page (Foldaut page) .

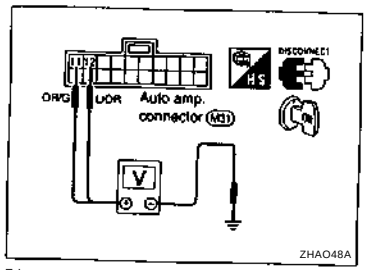
M10, E101
M60, F4
(ED

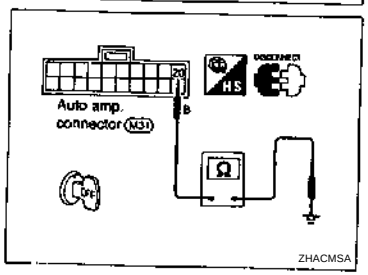
SMA473E

Main Power Supply and Ground Circuit Check

POWER SUPPLY CIRCUIT CHECK FOR AUTO A/C SYSTEM

Check power supply circuit for auto air conditioning svstPm
Refer to "POWER SUPPLY ROUTING" In EL section and W, ing Diagram.





AUTO AMP. CHECK

Check power supply circuit for auto amp. with ignition switch ON.

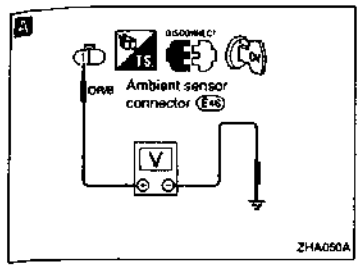
1. Disconnect auto amp. harness connector.
2. Connect voltmeter from harness side.
3. Measure voltage across terminal ®, © and body ground.

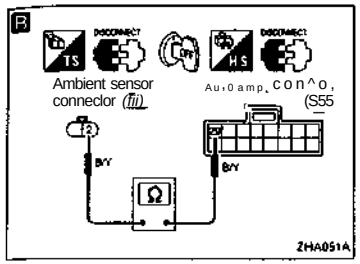
Voltmeter terminal		Vollage
⊕	⊖	
⑪. ©	Body ground	Approx. 12V

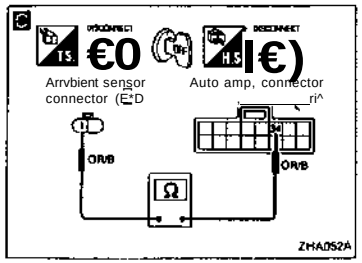
Check body ground circuit for auto amp. with ignition switch OFF.

1. Disconnect push control unit harness connector,
2. Connect ohmmeter from harness side.
3. Check for continuity between terminal @ and body ground.

Ohmmeter terminal		Continuity
®	e	
⑳	Body ground	Yes







Diagnostic Procedure 1

SYMPTOM: Ambient sensor circuit Is open or shorted. (?| or -,?,' is Indicated on display as a result of conducting Self-diagnosis STEP 2.)

A

CHECK AMBIENT SENSOR CIRCUfT BETWEEN AMBIENT SENSOR AND AUTO AMP
Disconnect ambient sensor harness connector
Do approx. 5 vofls exist between ambient sensor harness terminal 0 and body ground?

No → Disconned auto amp. harness connector

C Note
Check circuit continuity between ambient sensor harness terminal (T) and auto amp harness terminal ⑩.

OK → Replace auto amp.

Yes → Disconnect auto amp. harness connector

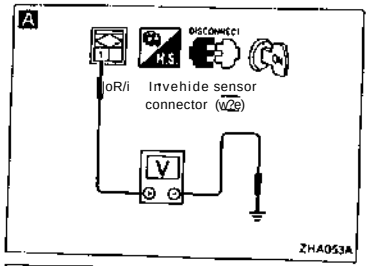
B Note
Check circuit continuity between ambient sensor harness terminal @ and auto amp harness terminal ^|1

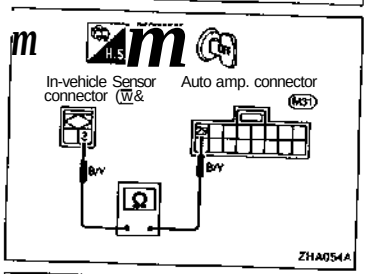
OK → CHECK AMBIENT SENSOH.
fReler to Control System Input Components! (HA-129)

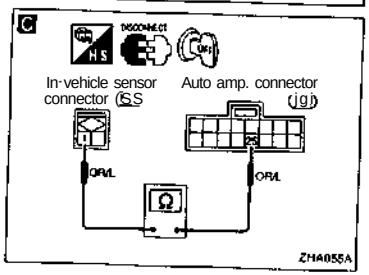
NG → Replace ambient sensor.

OK → Replace aul$_{lo}$ amp.

Note:
If the resull Is NO aller checking circul! continuity, repair harness or connector.







Diagnostic Procedure 2

SYMPTOM: In-vehicle sensor circuit is open or shorted, (^or −22 ¡s indicated on display as a result of conducting Self-diagnosis STEP 2.)

0

CHECK IN-VEHICLE SENSOR CfPCUIT BETWEEN IN-VEHICLE SENSOR AND AUTO AMP
Disconnect in-vehicle sensor harness connector
Do approx. 5 volts exist between in-vehicle sensor harness terrnfnal © and body ground?

*J Disconnect auto amp harness connector

Yes

Disconnect auto amp harness connector

B Note
Check circuit continuity between in-vehicle sensor harness terminal (1) and aulo amp- harness terminal @-

OK

CHECK IN-VEHICLE SENSOR.
(Refer to Control System Input Components.) (HA-128)

NG → Replace in-vehicle sensor

OK

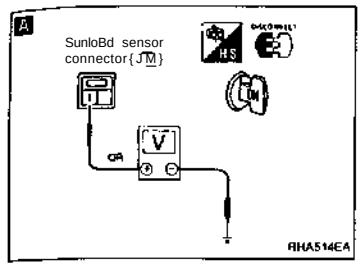
Replace auto amp.

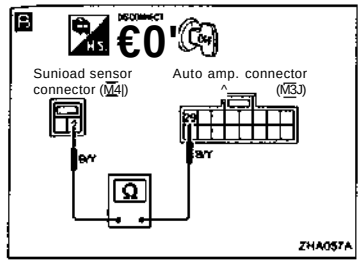
C Note
Check circuit continuity between in-vehicle sensor harness terminal (ft and aula arnp harness (erminal @J

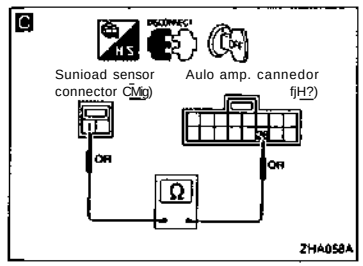
OK

Replace auto amp.

Note:
II the result Is NG alter checking circuit continuity, repair harness or Connector.







Diagnostic Procedure 3

SYMPTOM: Sunioad sensor circuit Is open or shorted. {^5 or -,=Sis indicated on display as a result of conducting Sell-diagnosis STEP 2.)

A
CHECK SUNLOAD SENSOR CIRCUIT BETWEEN SUNLOAD SENSOR AND AUTO AMP.
Disconnect sunioad sensor harness connector.
DD appro*. 5 volts exist between sunload sensor harness terminal (VJ and body ground?

No → Disconnect aulo amp harness connector.

Yes

Disconnect aulo amp. harness connector.

B Note
Check circuit continuity between sunload sensor harness terminal © and auto amp harness terminal ^).

OK

CHECK SUNLOAD SENSOR
(Refer to Control System Input Componenls] (HA-129)

NG → Replace sunioad sensor.

OK

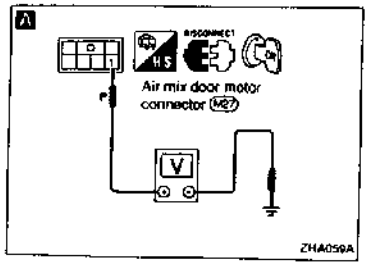
Replace auto amp.

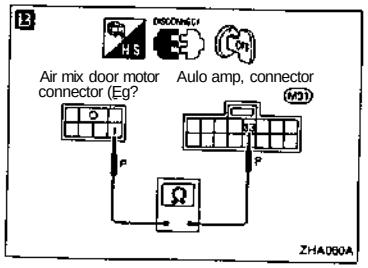
H Note
Check circuit continuity between sunioad sensor harness terminal (J) and auto amp harness terminal @>.

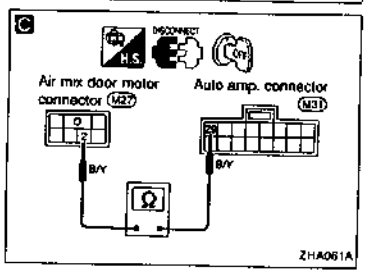
OK

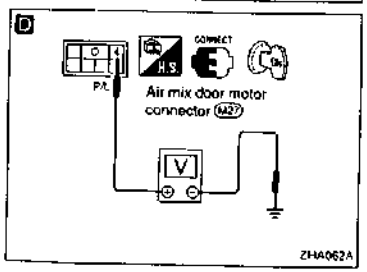
Replace auto amp.

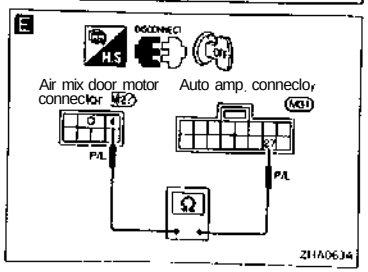
Note:
II lhe result Is NG after chocking circuit continuity, repair harness or connector.











Diagnostic Procedure 4

SYMPTOM: PBR circuit is open or shorted. (?&or -^5j s jndj_ caled on display as a result of conducting Self-dlagnosis STEP 2.)

A
CHECK PSR CIRCUIT BETWEEN PBR AND AUTO AMP.
Disconnect air mix door motor harness connector.
Do appro*, 5 volts exist between air mix door motor harness terminal <"T) and body ground?
No → Disconnect aulo amp harness connector
Yes

B
Note
Check circuit continuity between air mix door motor harness terminal (1) and auto amp. harness terminal 63 .
OK
Replace auto amp.

Disconnect ajlo amp. harness connector.

C
Note
Check circuit contrnuily between air mix door motor harness terminal *(2)* and aulo amp. harness termfnal £▷ .
OK

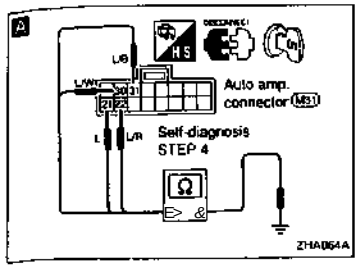
D
CHECK PBR CIRCUJT BETWEEN PSR AMD AUTO AMP,
1 Reconnect auto amp. harness connector and afr mix door harness connector.
2. Set temperature switch to MI hot 32°C (90T) with ignition switch ON
3 Do approx 4 5 volts exist between air mix door molor harness termfnal (4) and body ground?
Yes → disconnect auto amp. harness connector and arr mix door harness connector,
No

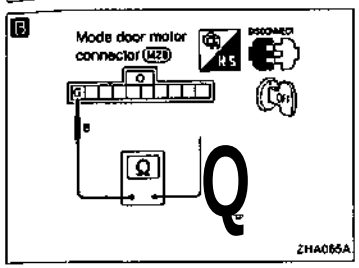
m
Note
Check circuit continuity between air mix door motor harness terminal (ff) and aulo amp harness termfnal *if)*
OK
Replace auto amp.

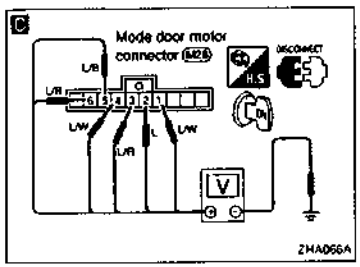
CHECK PBR.
(Refer to Control System Output Components.) (HA-T32)
NG → Replace air mix door motor (PBR).
OK

Replace auto amp

Note:
If Ihe result is NG after checking circuit continuity, repair harness or connector.







Diagnostic Procedure 5

SYMPTOM: Mode door motor does not operate normally.

- **Periorm Self-diagnosis STEPS 1 to *A* before referring to the following flow chart.**

A
CHECK MODE DOOR MOTOR POSITION SWITCH,
V Set up code No H f in Self-diagnosis STEP 4.
2, Disconnect aulo amp. harness connector after turning ignition switch OFF.
3, Check if continuity exists b&tween terminal @ or © ol aulo amp. harness connector and body ground.
4, Using above procedure, check tor continuity in any other mode, as indicated in chart.

Code No	Cofid'· tion	Terminal No e	Terminal No e	Conli·
4!	VENT	© o, ®	Body ground	Ves
42 or43	an.	i»or@		
44	FOOT	® or ®		
45	tia	© °r @		
4E	DEF	ⓐ or ⓑ		

OK
INSPECTION END

NG → Disconnect mode door motor harness corrector.

B
Note
CHECK BODY GROUND CIRCUIT FOR MODE DOOR MOTOH
Does continuity exist between mode door motor harness terminal © and body ground"1
OK

Reconnect auto amp harness connector

H
CHECK POWER SUPPLY FOR MODE DOOR MOTOR CONTROL CIRCUIT.
Do approx. 5 volts exist between mode door motor harness terminals and body ground?

Terminal No. ⊕	Terminal No. ⊖	Voltage
①	Body grOuhd	Approx 5V
②		
③		
④		
⑤		
⑥		

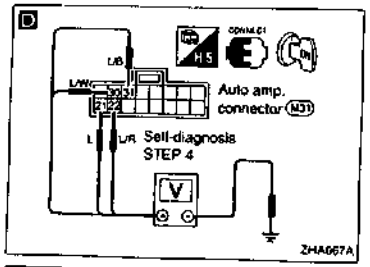
Yes → Reconnect mode door molor harness connectcr.
No

Ⓐ Ⓑ
(Go to next page.)

Note:
If the result is NG after checking circuil conllnuily, repair harness or connector.

Diagnostic Procedure 5 (Cont'd)

D



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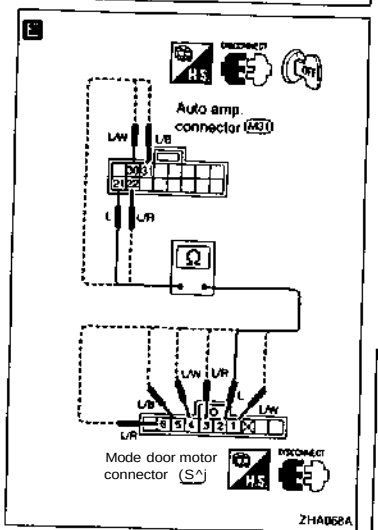

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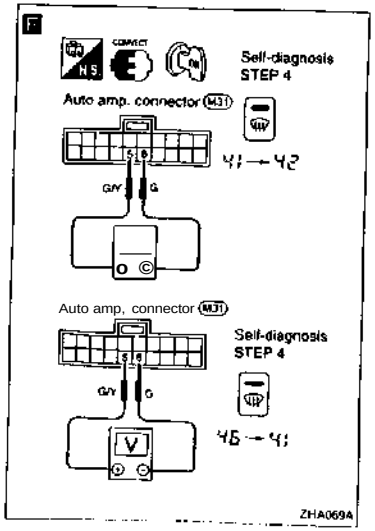


®

IE

CHECK MODE DOOR MOTOR POSITION SWITCH

Sel up Self-diagnosis STEP 4.

Measure voflage across aulo amp harness terminals and body ground.

Code No	Con-dition	Terminal No. ⊕				⊖
		⑪	⑫	⑳	㉑	
41	VENT	5V	0V	5V	0V	Body ground
42 "43	B/L	5V	5V	0V	0V	
44	FOOT	5V	0V	0V	5V	
45	F/D	0V	0V	5V	5V	
46	DEF	0V	5V	0V	5V	

W Appro* OU
5V Appro* 5V

OK ← NG → Replace mode door motor

F

CHECK FOn OUTPUT OF AUTO AMP.

Do approx. 10.5 volts exist between auto amp. harness terminals (1) and ® when code No rs switched from " w / ·· to "4^ " or when code No is switched from " 46" lo " 4! "?

Code No	Mode door motor opera-lion	Terminal Wo. ⑱	Terminal Wo. ®	Voltage V
41 →42	VENT	⊕	⊖	Approx 10 5
46 →41	DEF → VEWT	⊖	⊕	
-	Slop	-	-	0

NG → Replace auto amp,

Yes → Replace mode door motor.

ⓑ

i

Nnle

Check circuit continuity between each terminal on auto amp. and on mode door motor.

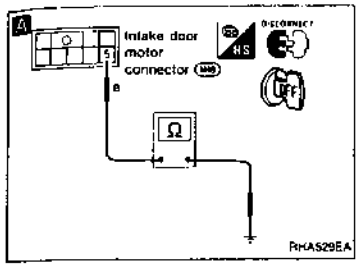
Terminal No. ®	Terminal No. O	Conii-nuily
Aulo amp.	Mode door motor	
@	®	Yes
®	® Or (S)	
⑳	© or ®	
®	®	

OK → Replace auto amp.

Note:

If lhe result Is NO aller checking circuit continully, repair harness or co$_n$-nector.

A



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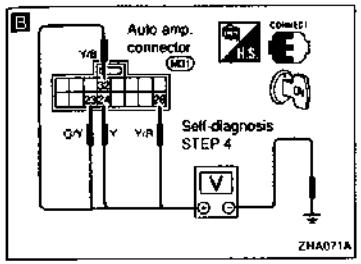

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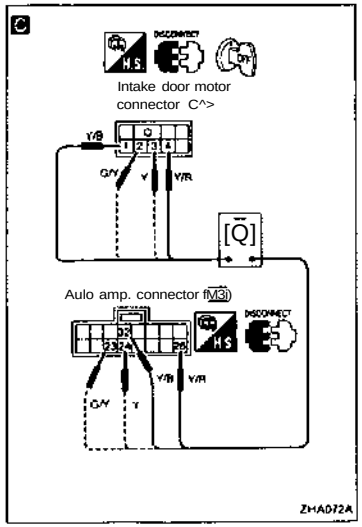


Diagnostic Procedure 6

SYMPTOM: Intake door motor does nol operate normally.

- **Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the flow chart.**

A — Note

CHF.CK BODY GROUND CIRCUIT FOR INTAKE DOOR MOTOR.

Disconnect intake door molqr harness connector.

Does continuity exist between intake door motor harness terminal (5) and body ground?

Yes ↓

m

CHECK FOR AUTO AMP, OUTPUT

Set up Self-diagnosis STEP 4.

Measure voltage across auto amp harness terminals and body ground

Coda No	Terminal No. ffi	Terminal No. e	Condi-lion	Vollage V
41 4^	@ 0' ®	Body ground	HEC	5
	® "' ®			0
43	® or @		?0% FRE	5
	© or @			0
44 45 46	(!) or m		FRE	5
	fo) or @			0

OV Appro* 0V
5V Appro* 5V

NG → C

C — Note

Check circuit continuity between each terminal on auto amp and on intake door molor.

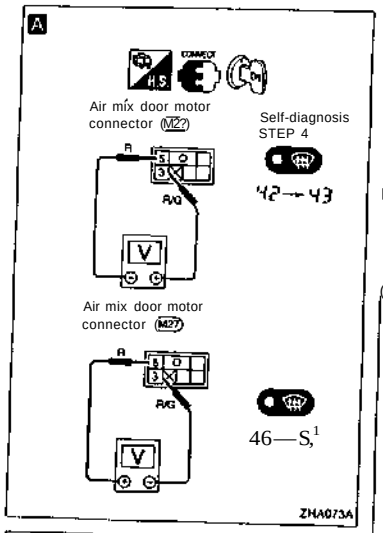
Terminal No. Aulo amp.	Terminal No. Intake door motor	Conli-nuily
⑱	①	Yes
⑲	②	
⑳	③	
㉑	④	

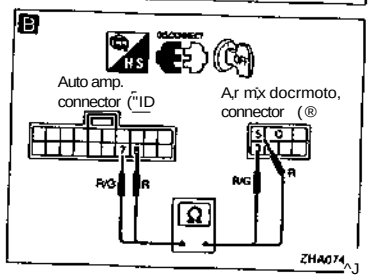
OK → Replace aulo amp.

OK → Replace intake door motor

Note:

If lhe result Is NG after checking circuit corttFnulLy, repair harness or connector.





Diagnostic Procedure 7

SYMPTOM: Air mix door motor does not operate normally.

- **Perform Self-diagnosis STEPS 1, 2 and 4 before referring to the following flow chart.**

IS PBR OPERATING NORMALLY^
Refer lo Self-diagnoses STEP 2.
No → CHECK PBH CIRCUIT. Go lo Diagnostic Prace. djre 4. {HA-114)
Yes ↓

H

("CHFCK FOR OUTPUT OF AUTO AMP.
Set up Self-diagnosis STEP 4.
Do approx, 10.5 volt exist between air mix door motor harness terminals *(5)* and <I> when code No, is switched lrom "Hi? " lo "43 " or when code No. is switched lrom " 46 " lo " M | "?
No → Disconnect auto amp, and air mix door molor harness connectors.

Code No.	Air ruin door opera-tion	Term?ıaINo.		Voltage V
		®	®	
fc[1] - 43	Cold - Ho!	⊕	e	Approx 10.5
46 - 4!	Hot - Cold	e	e	
-	Slop	~	-	0

Yes ↓

Replace air mix door motor.

HI

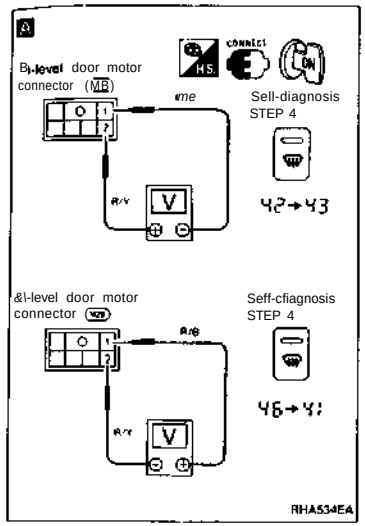
Check circuit continuity between auto amp. harness terminal *(f)* f (8)) and air mix door motor harness terminal © (©).
Note

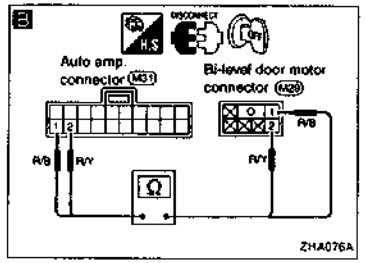
OK ↓

Replace auto amp.

Note:

It the result Is NG after checking circuit continuity, repair harness or connector.





Diagnostic Procedure 8

SYMPTOM: BHevel *(Bit)* door motor does not operate normally.

- **Perform Self-diagnosfs STEP 4 before referring lo the (ollowlng flow chart.**

A

CHECK FOR AUTO AMP. OUTPUT
Set up Self-diagnosis STEP 4,
Do approx. 12 volts exist between B/L door motor harness terminals *Q)* and @ when code No. is switched from "4f " to "43 " or when code No is switched from "46 " lo ·'4["?
Yes → Replace B/L door motor.

Code No	B/L door condi-tion	Terminal No		Voltage V
		ⓘ	®	
4? -S3	OPEN → CLOSE	®	©	Approx. 12
46	CLOSE → OPEN	e	⊕	

No ↓

Disconnect auto amp. harness connector.

B
Note

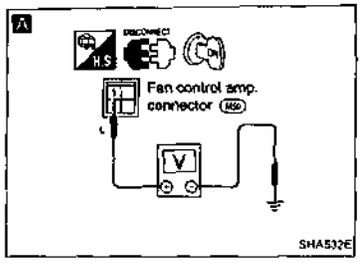
Check circuit continuity between auto amp. harness terminal (T) (@) and bi-level door motor harness terminal CD <@>-

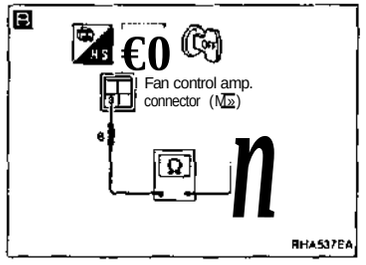
↓

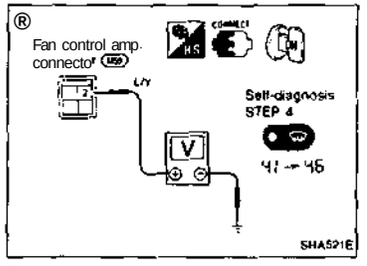
Replace auto amp.

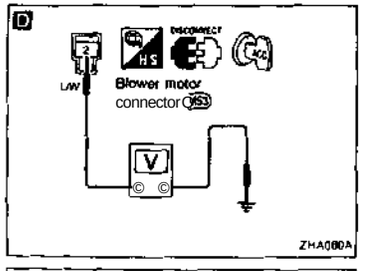
Note:

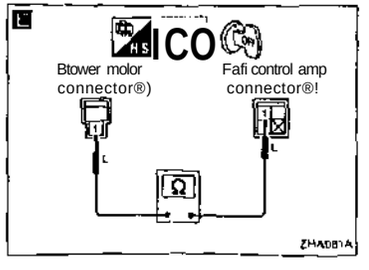
If the result Is MO after checking circuit continuity, repair harness or connector.











Diagnostic Procedure 9

SYMPTOM: Blower motor operation is malfunctioning under out of Starting Fan Speed Control.

- **Perform Preliminary Check 5 before referring to the following Now chart.**

A CHECK POWER SUPPLY FOB FAN CONTROL AMP.
(Disconnect fan control amp- harness connector.
Do approx. 12 volts exist between fan control amp. harness terminal (?) and body ground?

No → **D** CHECK POWER SUPPLY FOR BLOWER MOTOR.
Disconnect bfower motor harness connector
Do approx 12 volls e*ist between btower motor harness terminal (|) and body ground?

Ves → Check t5A (uses ai luse block. (Refer !o 'POWER SUPPLY ROUTING'' in EL seclion and Wiring Diaflram.)

IHO → **E** Note: Check circuit continuity between blower motor harness terminal (1) and fan control amp harness terminal *Q)*

OK → CHECK BLOWER MOTOR. (Refer to Electrical Components Inspection.) (HA-6B)

NG → Replace biower motor.

Yes → **B** Note: CHECK BODY GROUND CIRCUIT FOR FAN CONTROL AMP.
Does continuity exist between fan control amp. harness terminal @ and body ground?

Yes → Reconnect fan control amp. harness Connector.

H CHECK FOR OUTPUT OF AUTO AMP.
Set up Self-diagnosis STEP 4.
Measure voltage across Ian conlrol amp. harness lermrnal © and body ground.

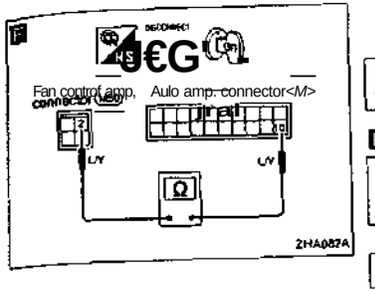
Code No.	Terminal No ⊕	Terminal No e	Voltage
41 -H6	©	Body ground	Approx. 2-3V

NG → -1?; (Go to next page J

OK → RepJace fan control amp.

Note:
If the result Is NG after checking circuit continuity, repair harness or connector.

Diagnostic Procedure 9 (Cont'd)

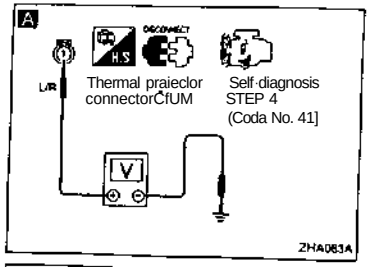


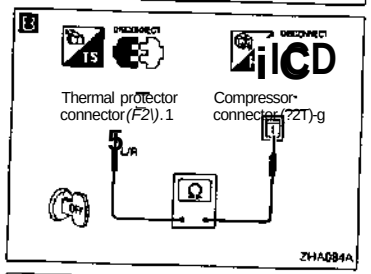
(M) → Disconnect auto amp. and tan control amp. harness connector.

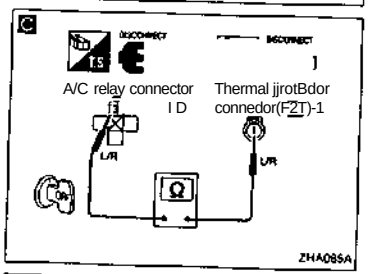
→ **F** Note: Does continuity exist between auto amp harness terminal ® and fan control amp harness terminal @?

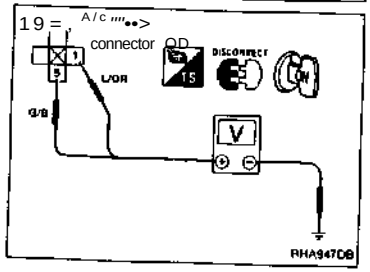
Yes → Replace auto amp.

Note:
If the result is NG alter checking circuit continuity, repair harness or connector.









Diagnostic Procedure 10

SYMPTOM: Magnet clutch does not engage after performing Preliminary Check 6.

- **Perform Preliminary** Check 6 before referring (0 the flow chart.

A

CHECK POWER SUPPLY FOR THERMAL PROTECTOR.
1 Disconnect Ihermal protector harness connector
2. Set up code No.if j in Self-diagnosis STEP 4
3. Do approx. 12 volts exist between thermal protector harness terminal (ft and body ground?

No → Disconnecl A/C relay harness connector

Yes → Disconnect compressor harness connector

B

Check circuit continuity between thermal protector harness terminal (7) and compressor harness terminal (Jl

Note NQ → CHECK THERMAL PROTECTOR (Refer to Electrical Componenls Inspection.) (HA-70)

OK → Check magnet clutch, coil continuity,

NG → Replace magnet clutch assembly. Refer to HA-146.

Turn ignition switch OFF to cancel Seff-diagnosfs STEP 4.

E

CHECK POWER SUPPLY FOft A/C RELAY
Disconnect A/C refay.
Do approx f2 volts exist between A/C relay harness terminal (j) , © and body ground?

No → CHECK POWER SUPPLY CIRCUIT AND 7 5A FUSES AT FUSE SLOCK, (Refer to "POWER SUPPLY ROUTING" in EL section and Wiring Diagram,}

Yes → Ⓐ

C

Check circuit circuil continuity between A/C relay harness terminal (3) and thermal protector harness terminal Q).

Note

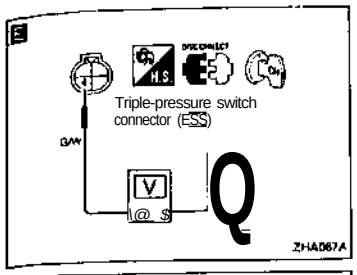
OK

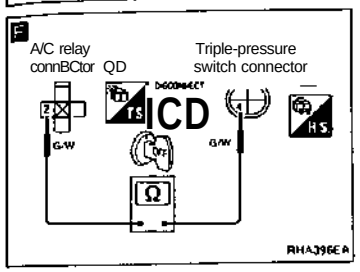
[Go lo next page.)

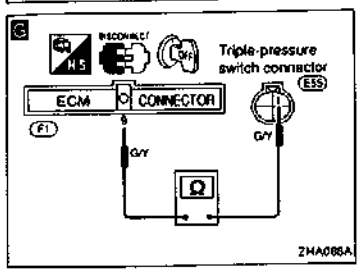
Note:

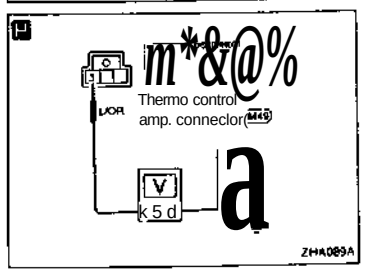
If the resuil is NG after checking circuit continuity, repair harness or connector

Diagnostic Procedure 10 (Cont'd)









Ⓐ

Reconnect A/C relay.

m

CHECK POWER SUPPLY FOR TRIPLE-PRESSURE SWITCH.
Disconnect Iriple-pressure switch harness connector.
Do approx. 12 volls exist between triple-pressure switch harness terminal Ō and body ground?

No → S Note
Check circuit continuity between A/C relay harness terminal No. (2) and triple-pressure switch harness terminal No. @ ·
jOK
CHECK A/C RELAY. (Reler to Electrical Components Inspection.) (HA-7D)

OK

CHECK TRIPLE-PRESSURE SWITCH. (Refer to electrical Components Inspection.) (HA-69)

NG → Replace triple-pressure switch.

OK

Disconnect ECM (ECCS control module) narness connector.

G

Note
Check circuit continuity between ECM (ECCS control module) harness terminal © and triple-pressure switch harness terminal Q)

OK

H

CHECK POWER SUPPLY FOR THERMO CONTROL AMP.
Disconnecl thermo control amp. harness connector.
Do approx, 12 volls exist between therma control amp harness terminal CJ) and body ground?

No → CHECK POWER SUPPLY CIRCUIT AND 7 BA FUSE AT FUSE BLOCK. (Reler to ''POWER SUPPLY ROUTING" in EL section and Wiring Diagram)

Yes

CHECK THERMO CONTROL AMP. (Reler to Electrical Components Inspection.) (HA-66)

NG → Replace Ihermo control amp

OK

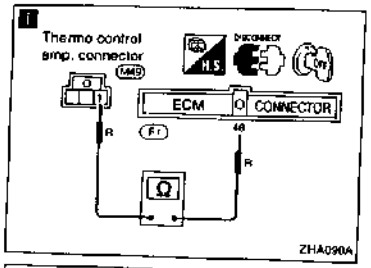
CD

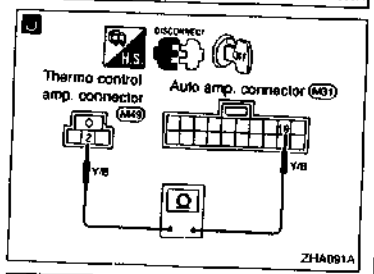
(Go to next page.)

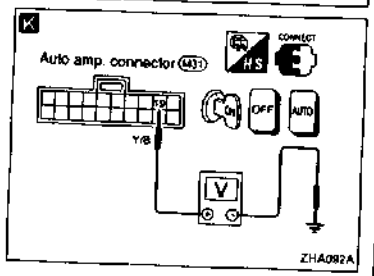
Note:

If the result Is NG alter checking circuit continuity, repair harness or connector.

Diagnostic Procedure 10 (Cont'd)







H

I

Check circuit continuily between ECM (ECCS control module] harness terminal (f? and thermo control amp. harness terminal (j).

Note

Disconnect auto amp harness connector

J

Check circuit continuity between auto amp harness terminal © *and* thermo control amp harness terminaf (2)

Note

"ZITT

Reconnect ajto amp. harness connector.

K

CHECK FOR AUTO AMP, OUTPUT

Measure voltage between auto amp harness terminal @ and body ground

Condition	TerminaJ No ⊕	TerminaJ No ⊖	Voltage
Auto swilch ON	⑭	Body ground	Approx. 0V
OFF switch ON	⑭	Body ground	Appron T2V

NG → Replace aulo amp

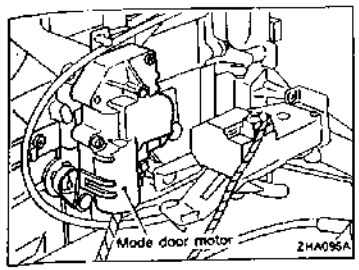
OK

CHECK ECM (ECCS CONTROL MODULE).

(Refer to EC section.)

Nole:

ir (he resull is NG after checking circuit conlinuMy, repair harness **or connector-**

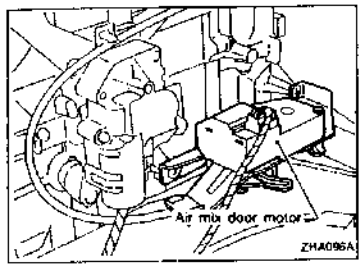


Control Linkage Adjustment

MODE DOOR

1. Install mode door motor on heater unit and connect it to main harness.
2. Set up code No. *HE* in Self-diagnosis STEP 4
3. Make sure mode door operates property when changing from code No. 4; to HB by pushing DEF switch.

41	42	'-13	LfLf	45	46
VENT	*RIL*	*RIL*	FOOT	F/D	DEF



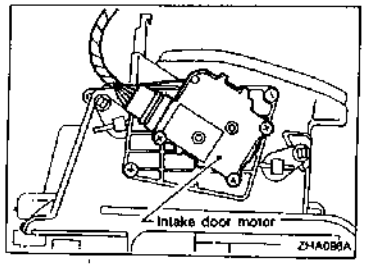
AIR MIX DOOR

1. Install air mix door motor on heater unit and connect it to main harness.
2. Set up code No. HI in Self-diagnosis STEP 4
3. Move air mix door lever by hand and hold it in full cold position.
4. Attach air mix door lever to rod holder.
5. Make sure air mix door operates properly when changing from code No. 41 to 4& by pushing DEF switch.

41	42	43	44	45	S'S
Full cold		Full hot			

Control Linkage Adjustment (Cont'd)

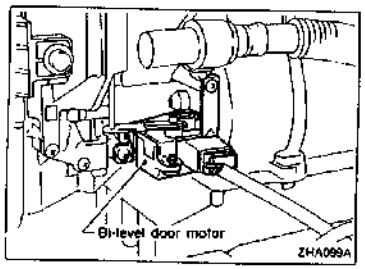
INTAKE DOOR



1. Install intake door motor on intake unit and connect it to main harness.
   Make sure lever of intake door motor is fitted in the slit of intake door link.
2. Set up code No s! in Self-diagnosis STEP 4.
3. Make sure intake door operates property when changing from code No. 4,[1] to WE by pushing DEF switch.

4M 4?	43	44 I 45	46
REC	20% FRE	FRE	

BI-LEVEL DOOR

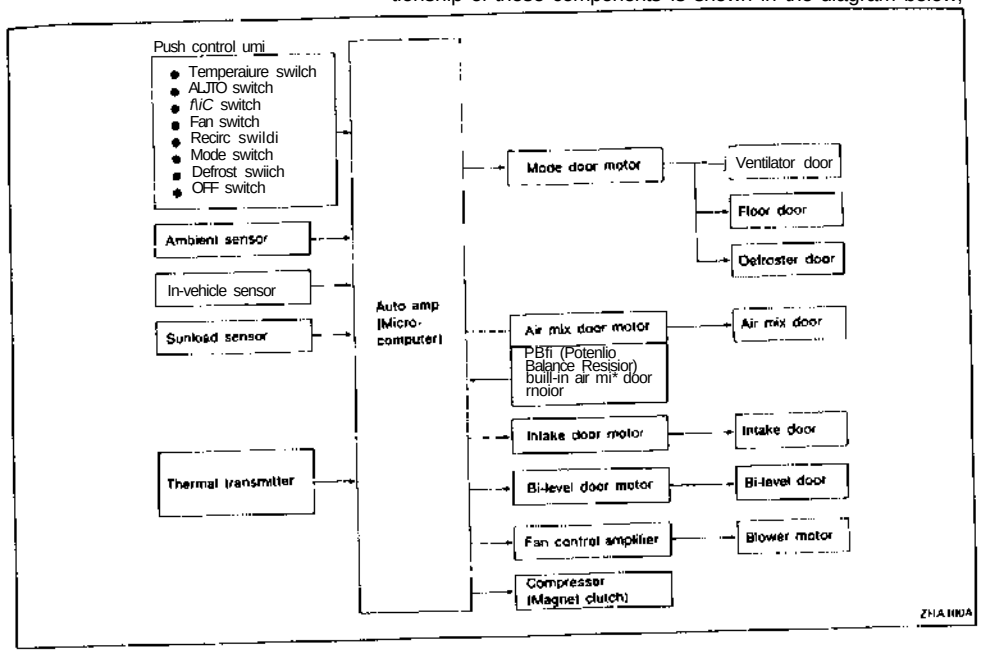


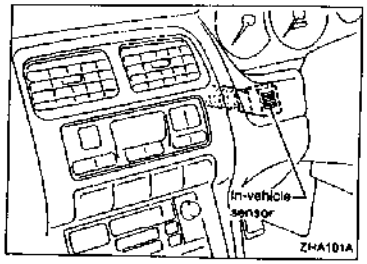
1. Install Bi-level door motor on coofing unit and connect it to main harness.
   Make sure lever of bi-level door motor is fitted in the sfit of bi-fevej door lsnk.
2. Set up code No. % in self-diagnosis STEP 4.
3. Make sure Bi-level door operates properly when changing from code No. 4; to 4S by pushing OEF switch.

4;	4^	43	44	45	48
OPEN		CLOSE			

Overview of Control System

The control system consists of a) input sensors and switches, b) the auto amp. (microcomputer), and c) outputs. The relationship of these components fs shown in the diagram below;





Control System Input Components

POTENT1O TEMPERATURE CONTROL (PTC)

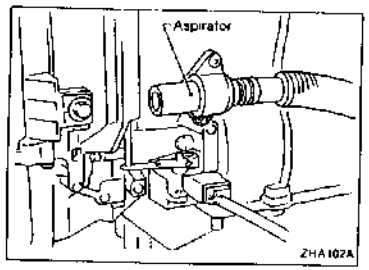
The PTC is built into the auto amp. It can be set at an interval of 1°C (2°F) through both O (HOT) and O (COLD) control switches. Setting temperature is digitally displayed

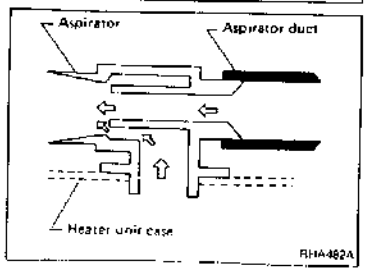
IN-VEHICLE SENSOR

The in-vehicle sensor is attached to cluster lrct A (t converts variations in temperature of compartment air drawn from an aspirator into a resistance value. It is then input into the auto amp.

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals (1) and (2) at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kS3
-15(5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0(32]	6,19
5(41)	4.95
10 (50)	3.99
15 (59)	3 24
20 (68)	2.65
25 (77)	2.19
30 (86)	!.81
36 (95)	1.51
40 (104)	1.27
45(113)	1,07

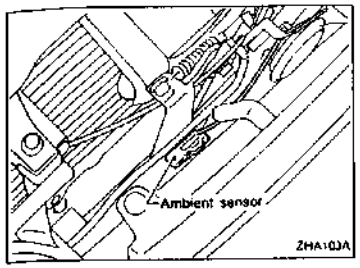




ASPIRATOR

The aspirator is located on heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator.

Control System Input Components (Cont'd)

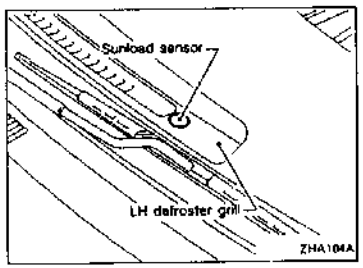


AMBIENT SENSOR

The ambient sensor is attached to the hood rock stay. It detects ambient temperature and converts it into a resistance value which is then input to the auto amp.

After disconnecting ambient sensor harness connector, measure resistance between terminals © and © at sensor harness side, using the table below.

Temperature "C (T)	Resistance kO
-15 (5)	12.73
-10 (M|	9.92
-5 123)	7.80
0(32)	6.19
5(41)	4.95
10 (50)	3 99
15 (59)	3 24
20 (68)	265
25 (77)	2 19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07



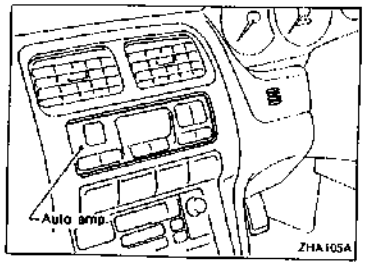
SUNLOAD SENSOR

The sunload sensor is located on the LH defroster grille. It detects sunload entering through windshield by means of a photo diode and converts it into a current value which is then input to the auto amp.

Measure voltage between terminals (J) and ® at vehicle harness side, using the table below.

Input cjrrenl mA	Output voltage V
0	5
0.05	4 2
G1	3 4
0.15	2 6
02	1.8
0 25	1 0

- When checking sunload sensor, select a place where sun shines direcliy on it.



Control System Automatic Amplifier (Auto amp.)

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioning operation. The air mix door motor, mode door motor, intake door motor, bi-level door motor, blower motor and compressor are then controlled.

The auto amp is unitized with control mechanisms. Signals from various switches are directly entered into auto amplifier. Self-diagnostic functions are also bui/t into auto amp. to provide quick check of malfunctions in the auto air conditioning system.

AMBIENT TEMPERATURE INPUT PROCESS

The auto amp. includes a "processing circuit" for the ambient sensor input. When the ambient temperature increases quickly, the processing circuit controls the input from the ambient sensor. It allows the auto amp. to recognize the increase of temperature only 0.2°C (CU°F) per 60 seconds.

As an example, consider stopping for a cup of coffee after high speed driving. Even though the ambient temperature has not changed, the ambient sensor will detect the increase of temperature. The heat radiated from the engine compartment can radiate to the front grille area. The ambient sensor is located there.

SUNLOADINPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. As a result, the effect the above mentioned does not cause any change in the ATC system operation. On She other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

Control System Output Components

AIR MIX DOOR CONTROL (Autoinalic temperature control)

Component parts

Air mix door control system components are:

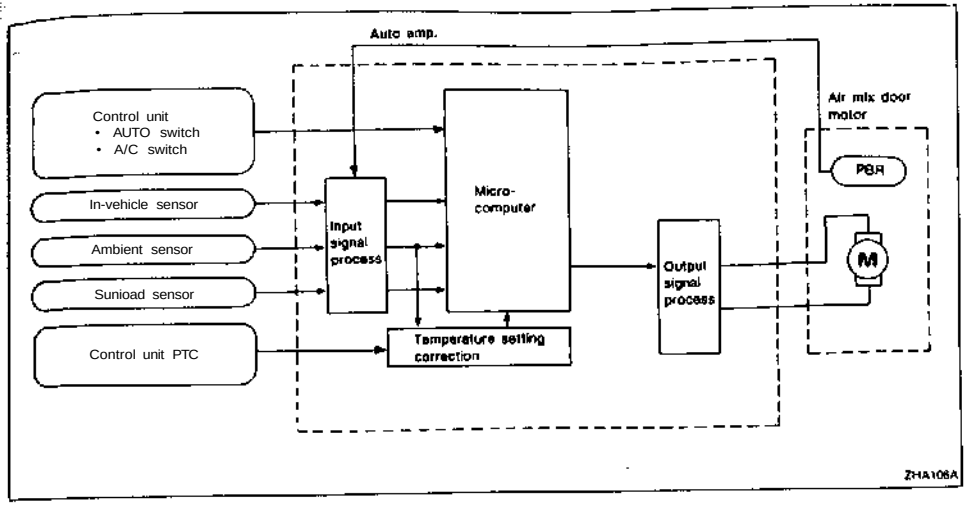
1) Auto amp.
2) Air mix door motor (PBR)
3) In-vehicle sensor
4) Ambient sensor
5) Sunload sensor

System operation

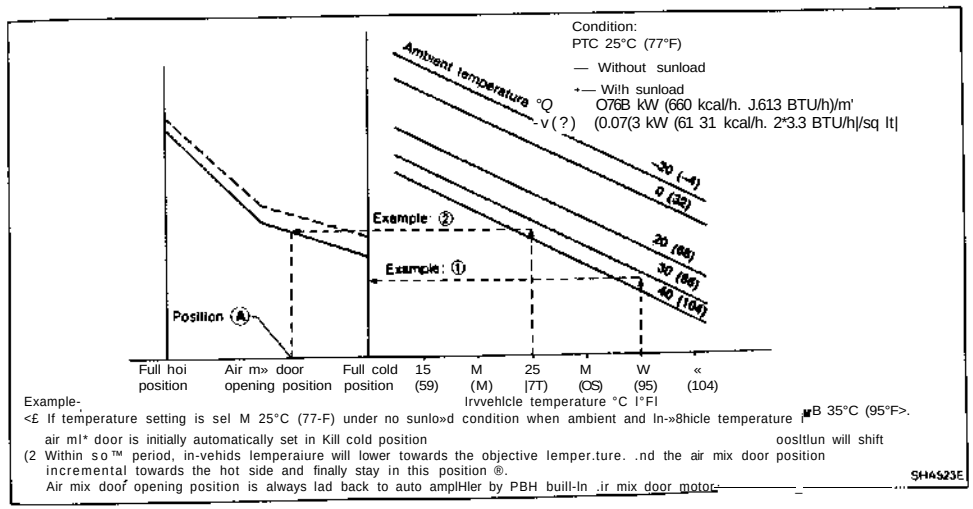
Temperature set by Potentio Temperature Control (PTC) is compensated through setting temperature correction circuit to determine target temperature.

Auto amp. will operate air mix door motor to set air conditioning system in HOT or COLD position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature, and ambient temperature) and conditions (air mix door position and compressor operation).

Control System Output Components (Cont'd)



Air mix door control specification



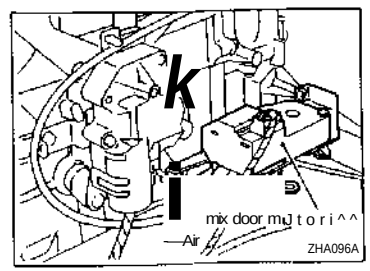
Example-

<£ If temperature setting is sel M 25°C (77-F) under no sunlo»d condition when ambient and In-»8hicle temperature is B 35°C (95°F>.

air ml* door is initially automatically set in Kill cold position oosltlun will shift

(2 Within so™ period, in-vehids lemperaiure will lower towards the objective lemper.ture. .nd the air mix door position incremental towards the hot side and finally stay in this position ®.

Air mix door opening position is always lad back to auto amplHler by PBH buill-In .ir mix door motor.

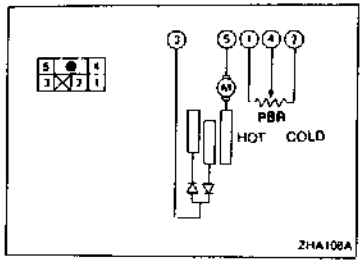


AIR MIX DOOR MOTOR

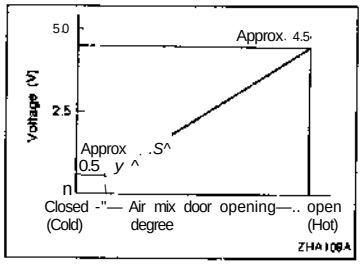
The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the auto amp. Motor rotation is then conveyed through a shaft and air mix door position is then fed back to the auto amp. by PBR built-in air mix door motor.

Control System Output Components (Cont'd)

Air mix door operation



3	5	Air mix door operation	Direction of lever movement
⊕	e	COLD . HOT	Clockwise (Toward passenger compartment]
—	—	STOP	STOP
e	⊖	HOT ·. COLD	Counterclockwise (Toward engine compartment)



PBR characteristics

Measure voltage between terminals (4) and © at vehicle harness side.

MODE DOOR CONTROL

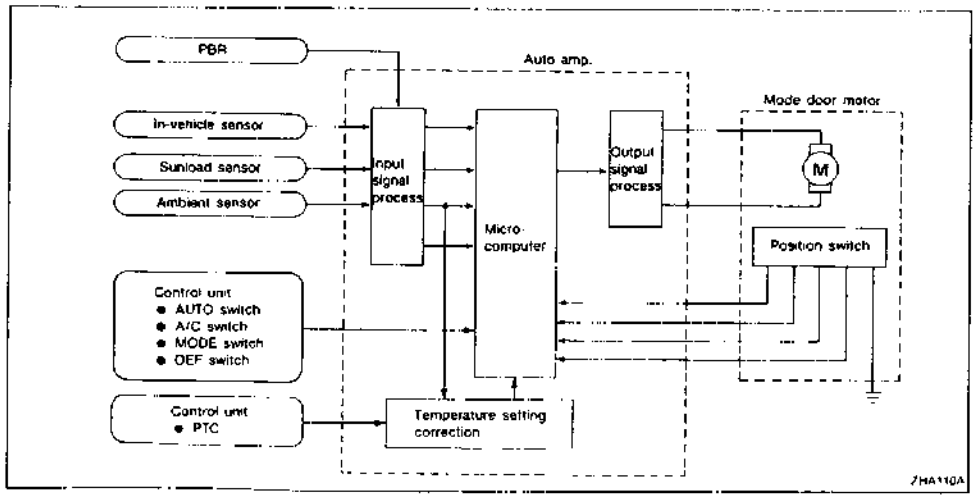
Component parts

Mode door control system components are:

1) Auto amp.
2) Mode door motor
3] PBR
4) In-vehicle sensor
5) Ambient sensor
6) Sunload sensor

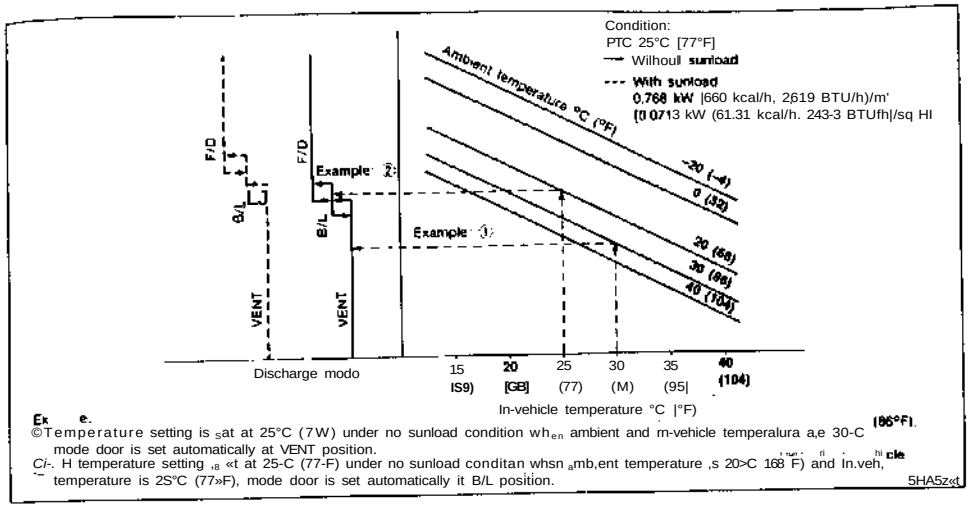
System operation

The auto amp, computes the air discharge conditions according to the ambient temperature and the in-vehicle temperature. The computed discharge conditions are then corrected tor sunload. By this correction, it is determined through which outlets air will flow into the passenger compartment.



Control System Output Components (Cont'd)

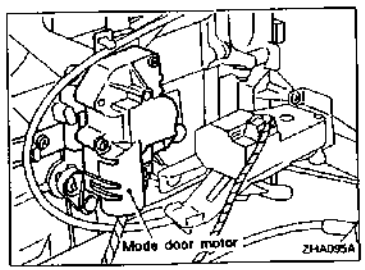
Mode door control specification

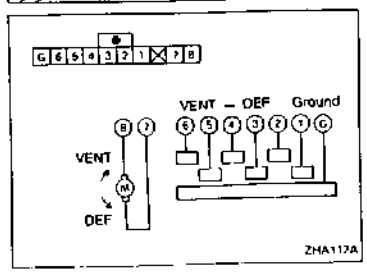


Ek e.

©Temperature setting is sat at 25°C (7W) under no sunload condition when ambient and in-vehicle temperalura a,e 30-C (86°F). mode door is set automatically at VENT position.

Ci-. H temperature setting ,i8 «t at 25-C (77-F) under no sunload conditan whsn amb,ent temperature ,s 20>C 168 F) and in.veh, temperature is 2S°C (77»F), mode door is set automatically it B/L position. 5HA5z«t





MODE DOOR MOTOR

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amp. Motor rotation is conveyed to a link which activates the mode door.

7	8	Mode door operation	Direction of stde link rotation
©	e	VENT - OEF	Counterclockwise
—	—	STOP	STOP
e	⊖	DEF •• VENT	Clockwise

Control System Output Components (Cont'dy

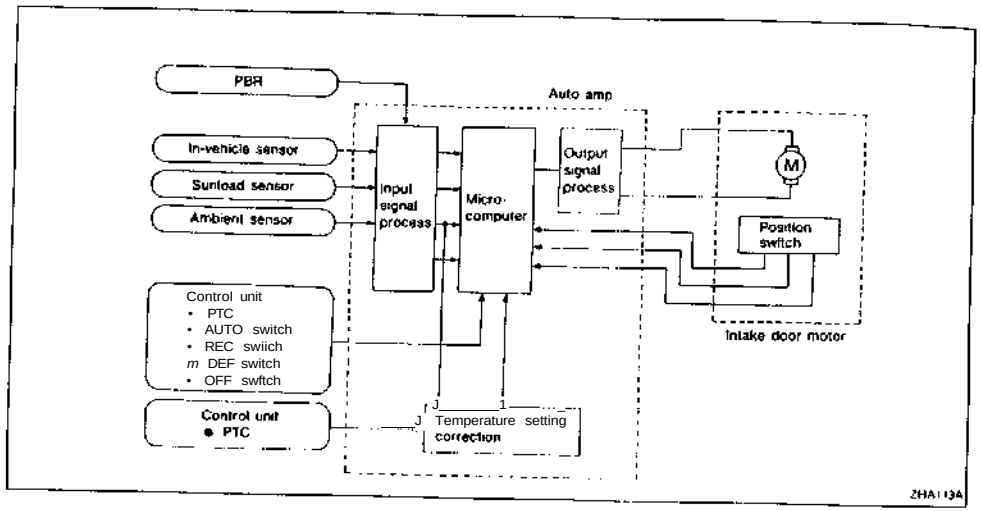
INTAKE DOOR CONTROL

Components parts

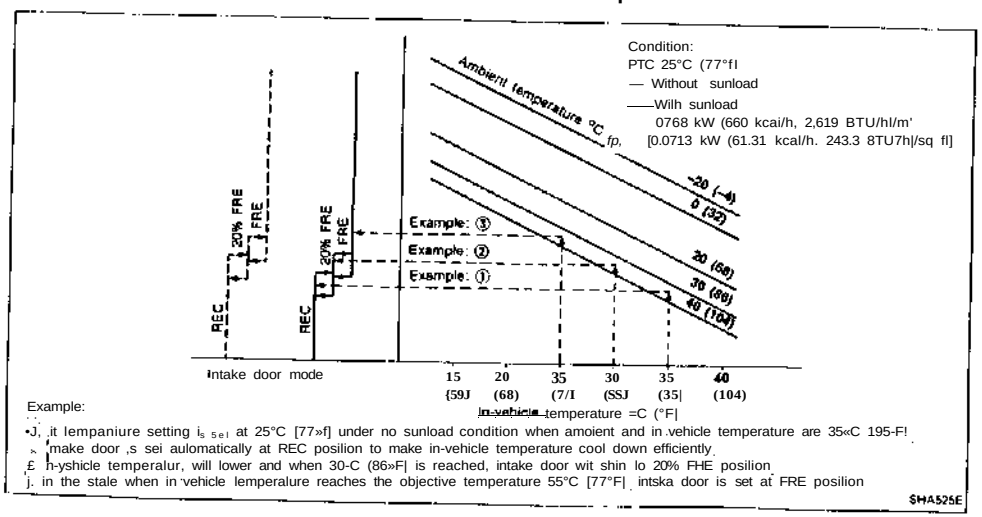
Intake door control system components are:
1) Auto amp.
2) Intake door motor
3) PBR
4) In-vehicle sensor
5) Ambient sensor
6) Sunload sensor

System operation

The intake door control determines intake door position based on the ambient temperature and the in-vehicle temperature. When the DEF button is pushed, the auto amp. sets the intake door at the "Fresh" position.



Intake door control specification

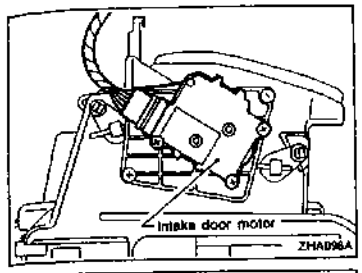


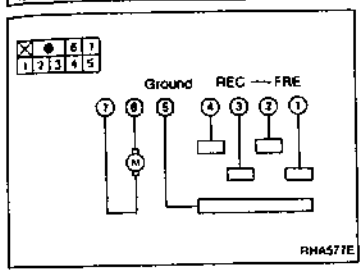
Example:

•J, it lempaniure setting $i_{s\ sel}$ at 25°C [77»f] under no sunload condition when amoient and in .vehicle temperature are 35«C 195-F!
» make door ,s sei aulomatically at REC posilion to make in-vehicle temperature cool down efficiently.
£ n-yshicle temperalur, will lower and when 30-C (86»F| is reached, intake door wit shin lo 20% FHE posilion.
j. in the stale when in·vehicle lemperalure reaches the objective temperature 55°C [77°F| intska door is set at FRE posilion

SHA525E

Control System Output Components (Cont'd)





INTAKE DOOR MOTOR

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amp. Motor rotation is conveyed to a lever which activates the intake door.

Intake door motor operation

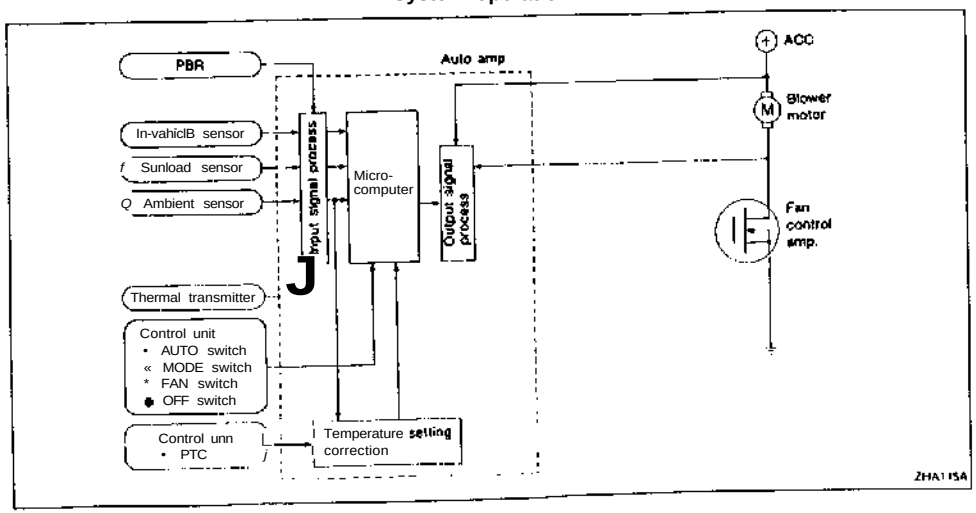
6	7	Intake door operation	Movement ot link rotation
⊕	e	HEC -« FRE	Counterclockwise
—	—	STOP	STOP
0	e	FRE - REC	Clockwise

FAN SPEED CONTROL

Component parts

Fan speed control system components are:
1) Auto amp.
2) Fan control amplifier
3) PBR
4) In-vehicle sensor
5) Ambient sensor
6) Sunload sensor
7) Thermal transmitter

System operation



Control System Output Components (Cont'd)

AUTOMATIC MODE

In the automatic mode, the blower motor speed is calculated by the auto amp. based on inputs from the P8R, in-vehicle sensor, sunioad sensor, and ambient sensor. The blower motor applied voltage ranges from approximately 4 volts (lowest speed) to 12 volts (highest speed).
To control blower speed (in the range of 2V to 3V), the auto amp. supplies a signal to the fan controf amplifier. Based on this signal, the fan control amplifier controls the current flow from the blower motor to ground.

STARTING FAN SPEED CONTROL

Start up from "COLD SOAK" condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 50°C (122°F) and mode door position is BI-LEVEL, F/D or FOOT, the blower will not operate for a short period of time (tip to 150 seconds). The exact start de/ay time varies depending on the ambient and in~vehicle temperature.
In the most extreme case (very low ambient) the blower starting delay will be 150 seconds. After this delay, the blower wilt operate a! low speed uniil the engine coolant temperature rises above 50'C (122T). Then the blower speed will increase to the objective speed

Start up from normal or "HOT SOAK" condition (Automatic mode)

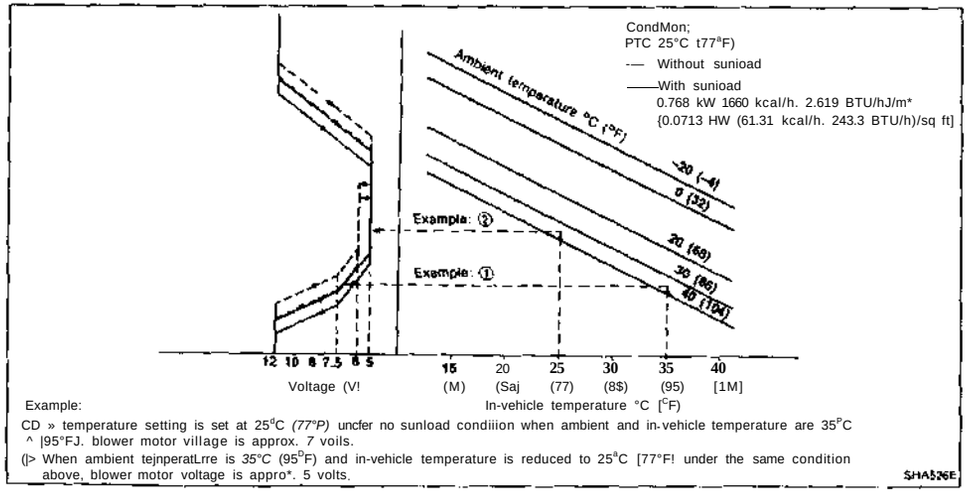
The blower will begin operation momentarily after the AUTO switch is pushed. The blower speed will gradually rise to the objective speed over a time period of a seconds or less (actual time depends on the objective blower speed).
If the in-vehicle temperature is 35°C (95°F) or more, the blower will not operate for 3 seconds after AUTO switch is pushed.

BLOWER SPEED COMPENSATION

Sunioad

When the in-vehicle temperature and the set temperature are very close, the blower will operate at low speed. With the mode door in the VENT position, the fow speed varies depending on the sunioad. During conditions of high sunfoad, the blower low speed wili rise (approx. 6.0V). During lesser sunioad conditions, the low speed will drop to "normal" low speed (approx. 5,0V).

Fan speed control specification



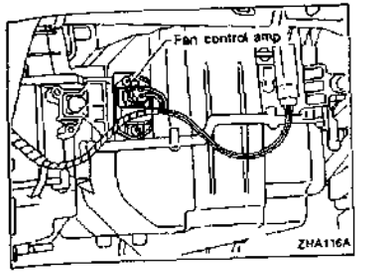
Example:

CD » temperature setting is set at 25°C *(77°P)* uncfer no sunload condiiion when ambient and in-vehicle temperature are 35°C ^ |95°FJ. blower motor village is approx. 7 voils.

(|> When ambient tejnperatLrre is *35°C* (95°F) and in-vehicle temperature is reduced to 25°C [77°F! under the same condition above, blower motor voltage is appro*. 5 volts.

SHA526E

Control System Output Components (Cont'd)



FAN CONTROL AMPLIFIER

The fan control amplifier is located on the cooling un.l. It amplifies the base current flowing from the.auto.amp. to change the blower speed within the range of 4V to 12V.

MAGNET CLUTCH CONTROL

The ECM {ECCS conlrol module) controls compressor operation using inputs from the throttle position sensor and auto amplifier.

Acceleration cut control

The ECM (ECCS control module) will turn the compreşşor "ON" or "OFF" based on the signal from the throttle position sensor.

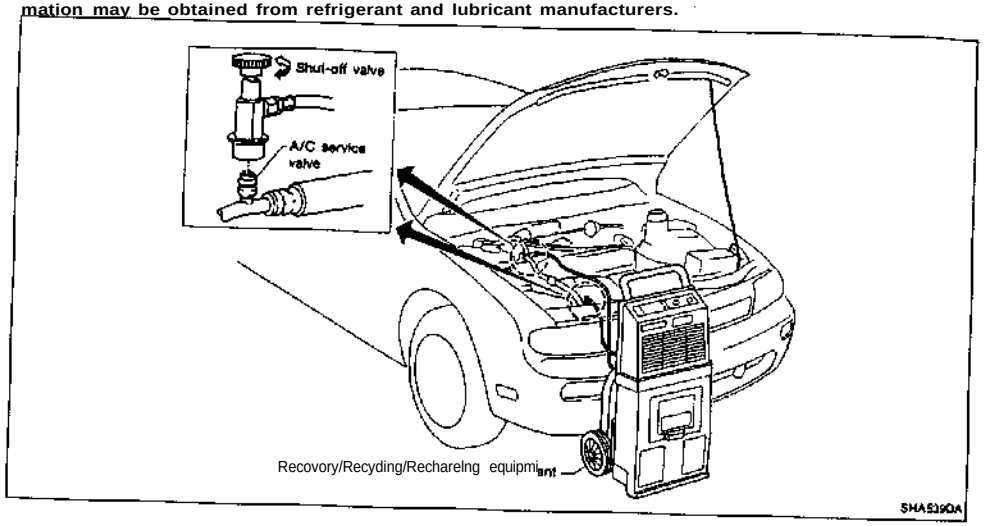
HFC-134a (R-134a) Service Procedure

SETTING OF SERVICE TOOLS AND EQUIPMENT

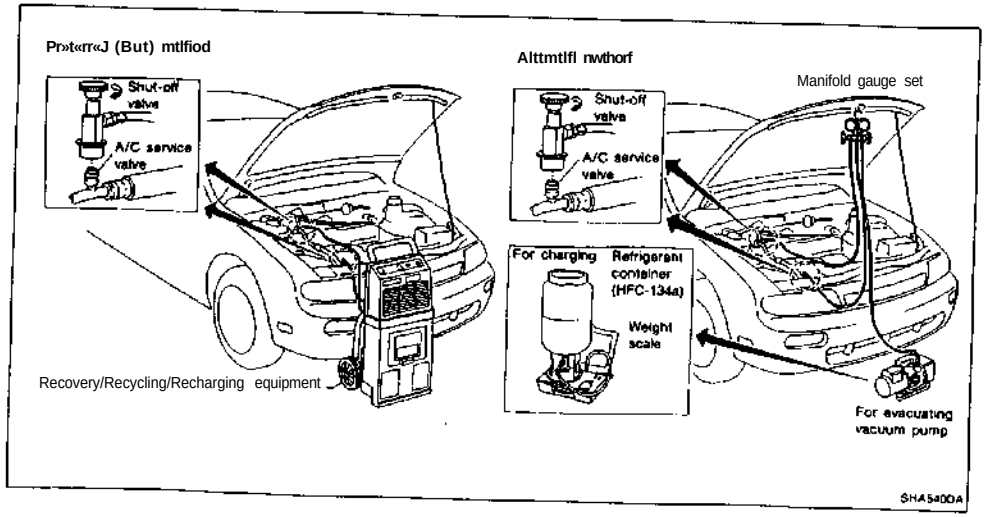
DISCHARGING REFRIGERANT

WARNING:

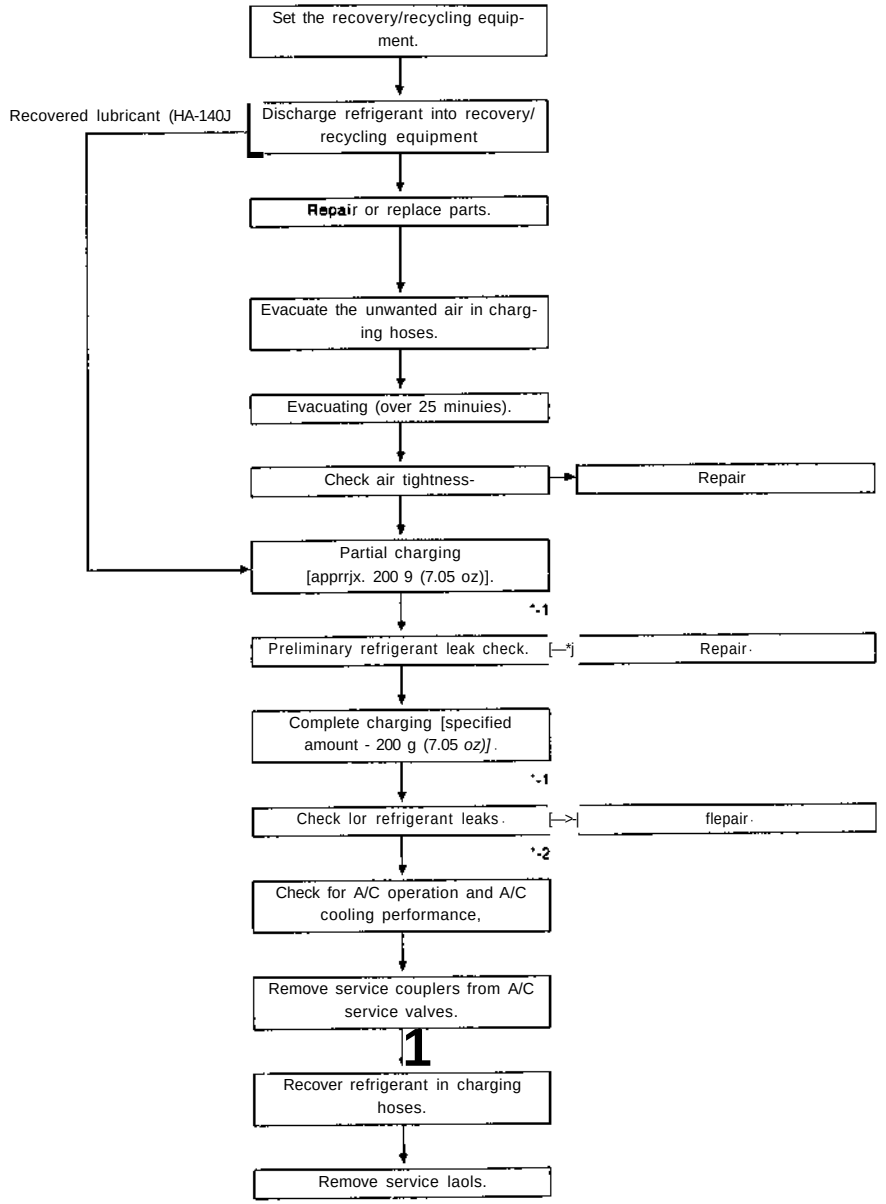
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may Irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of HFC-134a (R-134a) recycling equipment or HFC-134a (R-134a) recovery equipment. If accidental system discharge occurs, venlfiate work area before resuming service. Additional health and safely Information may be obtained from refrigerant and lubricant manufacturers.



EVACUATING SYSTEM AND CHARGING REFRIGERANT



HFC-134a (R-134a) Service Procedure (Cont'd)



Note: *-1 Before charging relrigeranl ensure engine is **off**
••2 Before checking for leaks, start engine to activate air conditioning system thBn turn it olt
Service valve caps must be attached to valves (to prevent leakage)·

Maintenance of Lubricant Quantity in Compressor

The lubricant used to lubricate the compressor circulates through the system with the refrigerant Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result,

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: inadequate cooling (thermal exchange interference)

LUBRICANT

Name: Nissan Ar"C System Oil Type R
Part number: KLHOO-PAGRO
CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown betow.

START

Can oil return operation be performed?
- A/C system works properly.
- There is no evidence ot a large amount of oil leakage.

Yes → Perform oit return operation, proceeding as folfows:

1, Stari engine, and set the foflowmg conditions:
- **Test condition**
  Engine speed; Idling to 1,200 rpm
  A/C or AUTO swHch: ON
  Blower speed: *Max.* position
  Temp, control; Optional [Set so thai Intake air temperature is 25 lo 30X (77 lo B6T).J

2. Nexl Item \s lor V-5 or V-G compressor. Conned the manifold gauge, and check thai the high pressure side pressure Is 588 kPa (5.9 bar, 6 kg/cm^2, 65 psl) or higher.
Il less than the reference level, attach a cover lo Ihe Iron I face of the condenser to raise the pressure.
3. Perform lubricant return operation for about 10 minutes
4. Stop engine.

CAUTION:
If excessive oil leakage is noled, do *not* perform the oil return operation.

No

Should ttie compressor be replaced"*

No

Is there any part lo be replaced" (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant ieaka<je.)

Yes → After replacing any of the following major components, add the correct amount of lubricant to the system,
Amount of lubrfcanl lo be added

•epla<ed	Lubricani lo be added TO sysiem Amount of lub"•icanl mf	Imp (l p	Rsmarks
Evapor ainr	75 (2 G)		—
Condenser	75 (? 6)		—
Liquid tank	6(0 2)		Atfd il compressor is no[•eplaced. '1
In r.ase of refrigerant leak	30(1 1)		Large leak
	—		Small leaJs"i

'1: **If** compressor is replaced, addition of lubricant is included in the How chart
"2: If refrigerant leak is smalE, no addition of lubricant is needed

No

Carry out Ihe A/C performance lest

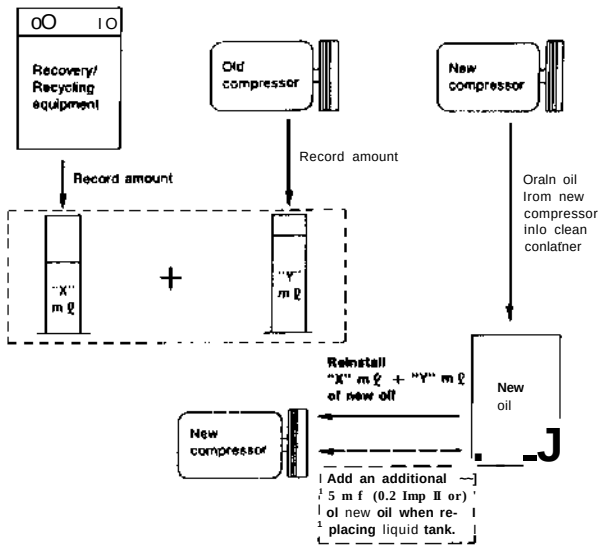
® {Go to next page.J

Maintenance of Lubricant Quantity in Compressor (Cont'd)

®

1. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure oil discharged inlo the recovery/ recycling equipment.
2. Remove the drain plug ol the ''old'' (removed) compressor (applicable only to V-5, V-6 or DKS-16H compressor). Drafn (he oiJ into a graduated container and record the amount o(drained oil.
3. Remove the drain plug and drafn the oil from the ''new'[1] compressor into a separate, dean container
4. Measure an amount of new oil installed equal to amount drained from ''old' compressor. Add this oil to "new" compressor through the suction port opening.
5. Measure an amount of new oil equal lo the amount recovered during dischargmg Add this oil to "new" compressor through the suction port opening.
6. Torque the drain plug
   V-5 or V-6 compressor: 18 - 19 N-m (l.B - t.9 kg-m, 13 - 14 1Mb)
   DK5-16H compressor: 14 - 16 N-m (1.4 - 1.6 kg-m, 10 - 12 1Mb)
7. If the liquid tanJc also needs to be replaced, add an additional 5 mC (0,2 Imp ff oz] of oil at this time
   Do *not* add this 5 mf {0.2 Imp fl *oz)* ol oil If only replacing the compressor.

Oil adjusting procedure for compressor replacement



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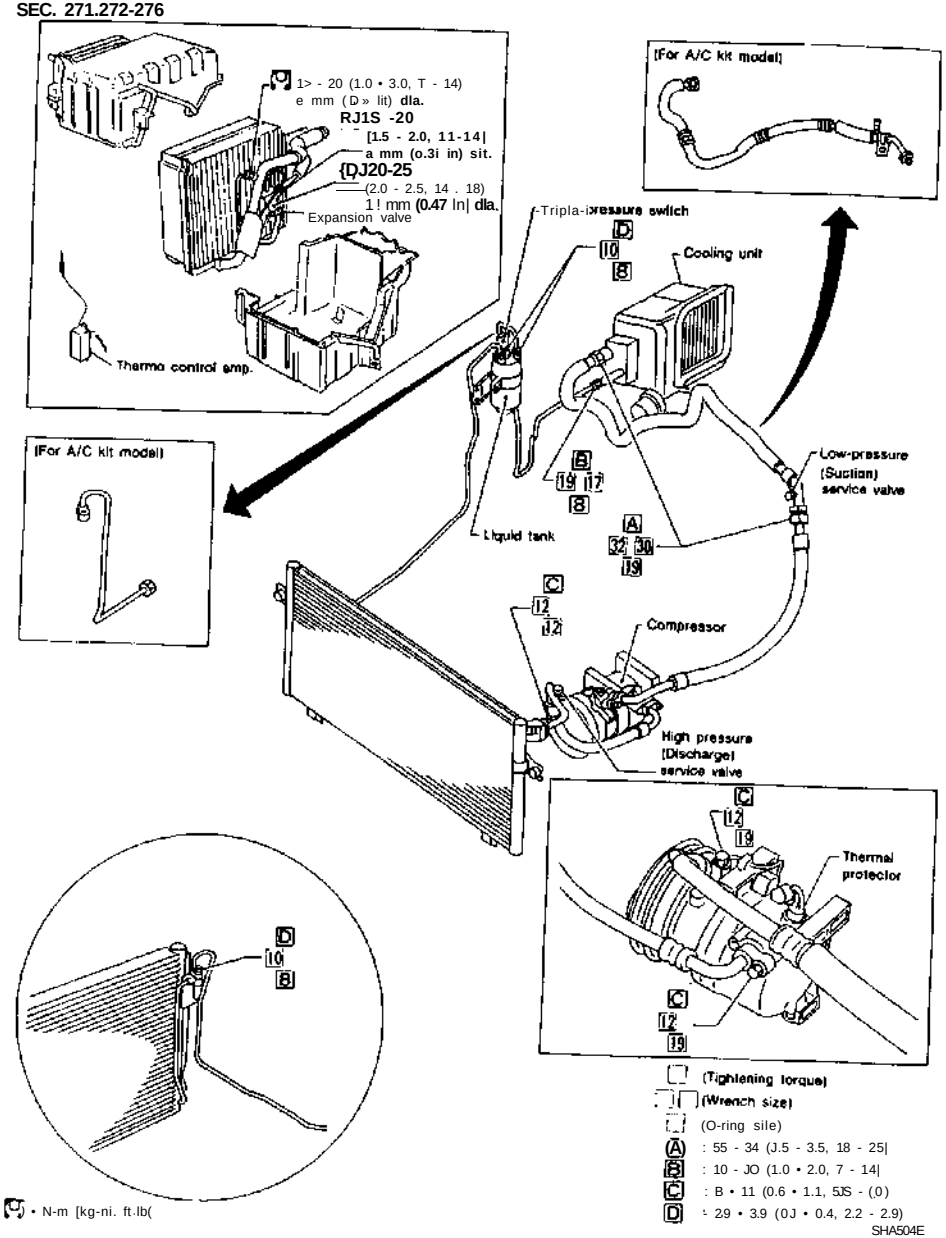
Refrigerant Lines

- Refer to HA-4 regarding "Precautions for Refrigerant Connection".

LHD MODEL

SEC. 271.272-276



(Tightening torque)
(Wrench size)
(O-ring sile)
A : 55 - 34 (J.5 - 3.5, 18 - 25|
B : 10 - JO (1.0 • 2.0, 7 - 14|
C : B • 11 (0.6 • 1.1, 5JS - (.0)
D : 2.9 • 3.9 (0J • 0.4, 2.2 - 2.9)

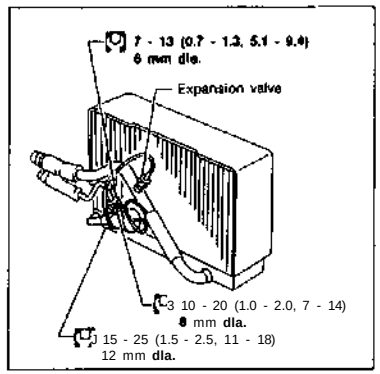
• N-m [kg-ni. ft-lb(

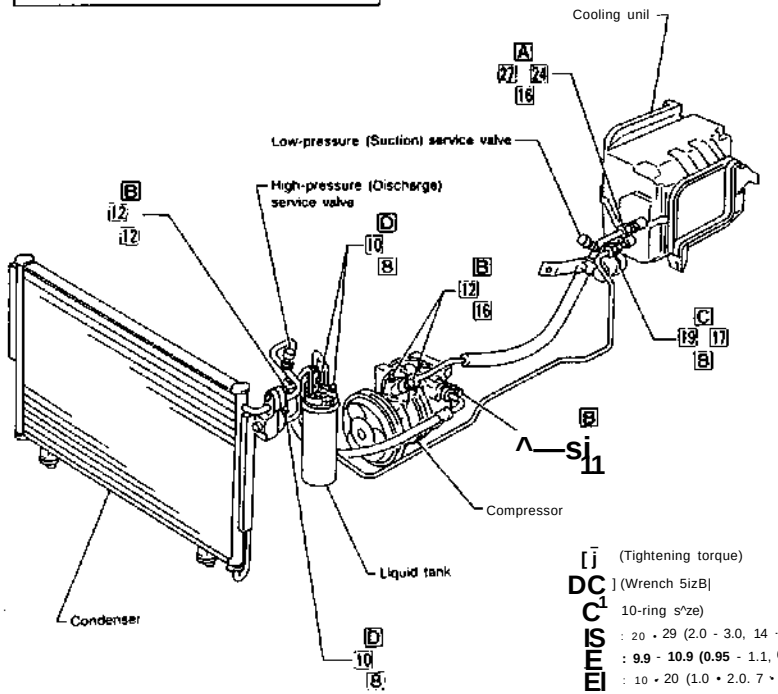
SHA504E

Refrigerant Lines (Cont'd)

RHD MODEL

SEC. 271-272.276



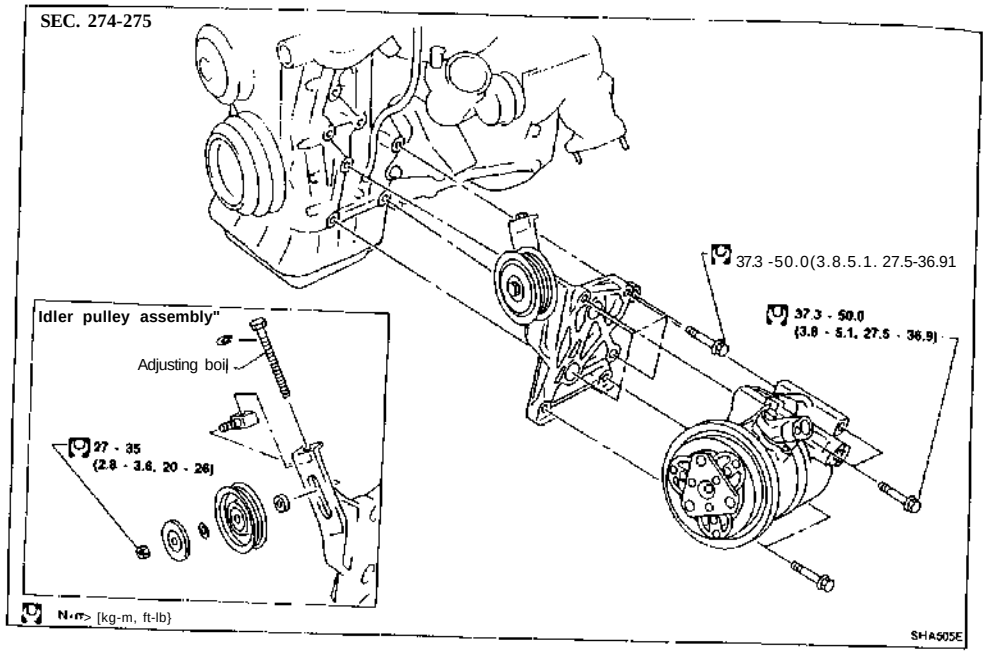


(Tightening torque)
DC] (Wrench 5izB|
C 10-ring s^ze)
IS : 20 • 29 (2.0 - 3.0, 14 -M|
E : 9.9 - 10.9 (0.95 - 1.1, 6.9 - 8.0|
EI : 10 • 20 (1.0 • 2.0. 7 • 1'1
IB : 3.8 - 4.S (0.39 . 0.4S, 2.8 - 3.3»

P N-m lkg-m. fl-lbl

ZHA032A

Compressor Mounting



Belt Tension

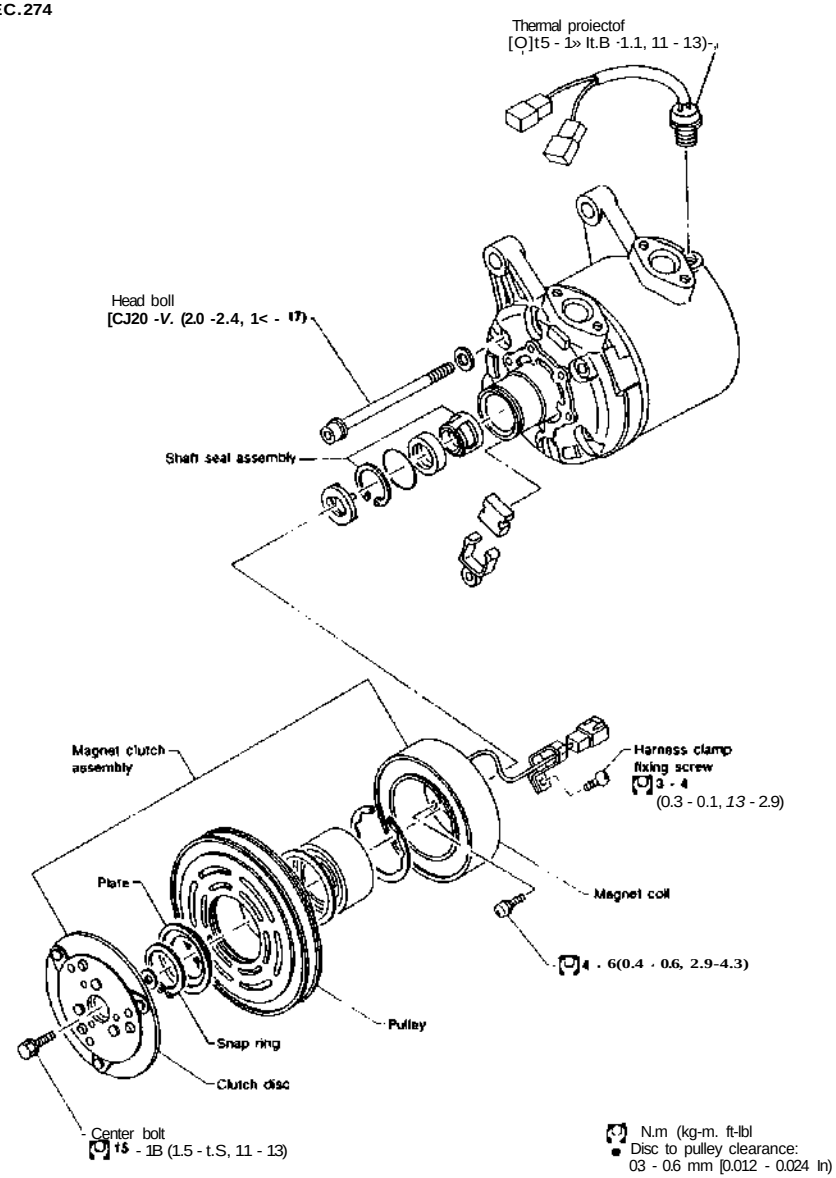
- **Refer to MA section ("Checking Drive Belts", "ENGINE MAINTENANCE").**

Fast Idle Control Device (FICD)

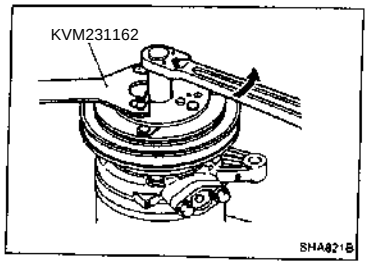
- **Refer to EC section ("IACV-FICD SOLENOID VALVE", "TROUBLE DIAGNOSES").**

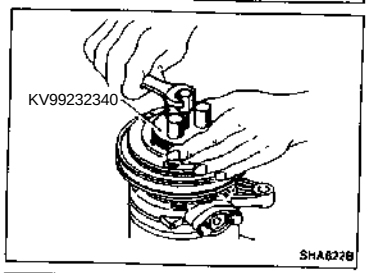
Compressor — Model DKV-14C (ZEXEL make)

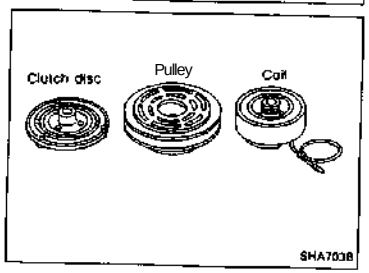
SEC.274



Compressor — Model **DKV-14C (ZEXEL** make)~ **(Confd)**







COMPRESSOR CLUTCH

Removal

- When removing cenler bolt, bold clutch disc with clutch disc wrench.

- Using clutch disc puller clutch disc can be removed eas_ ily.

Inspection

Clutch disc

If the contact surface shows signs of damage due to excessive heat, the clutch disc and pulley should be replaced.

Pulley

Check She appearance of the pulley assembly. If the contact surface of the pulley shows signs of excessive grooving due to slippage, bo!h She pulley and clutch disc should be replaced, The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

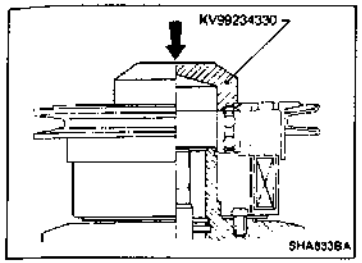
Coll

Check coil for loose connection or cracked insulation.

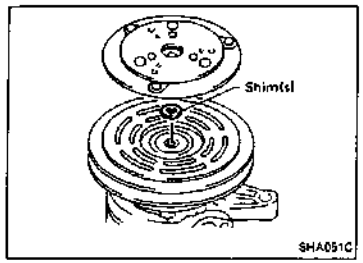
Installation

- Position coil assembly on compressor body. *Be* sure that the electrical terminals are reassembled in the original position. Install and tighten coil mounting screws evenly.

Compressor — Model DKV-14C (ZEXEL make) (Cont'd)

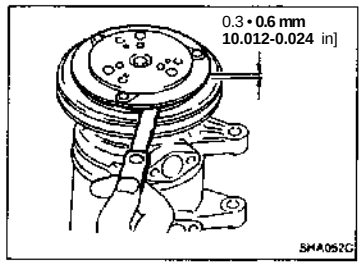


- Press pulley assembly onto the neck of coil assembly using pulley installer,
- Wipe oil thoroughly oft the clutch surface-



Adjustment

- Select adjusting shim(s) which give(s) the correct clearance between pulley and clutch disc.
- Using a plastic mallet, tape clutch disc in place on drive shaft.
- Do not use excessive force with a plastic mallet or in a press, or internal damages may result,
- Place spring washer and center bolt onto drive shaft. Tighten center bolt to drive clutch wheel onto drive shaft.

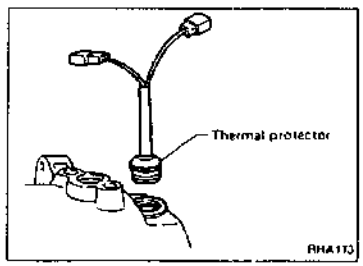


- Check clearance around the entire periphery of clutch disa
  0lsc-to-pulley clearance:
  0.3 - 0.6 mm (0.012 - 0.024 In)
  If the specified clearance is not obtained, replace adjusting spacer and readjust.

Break-in operation

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about Shirty times.
Break-in operation raises the level of transmitted torque.

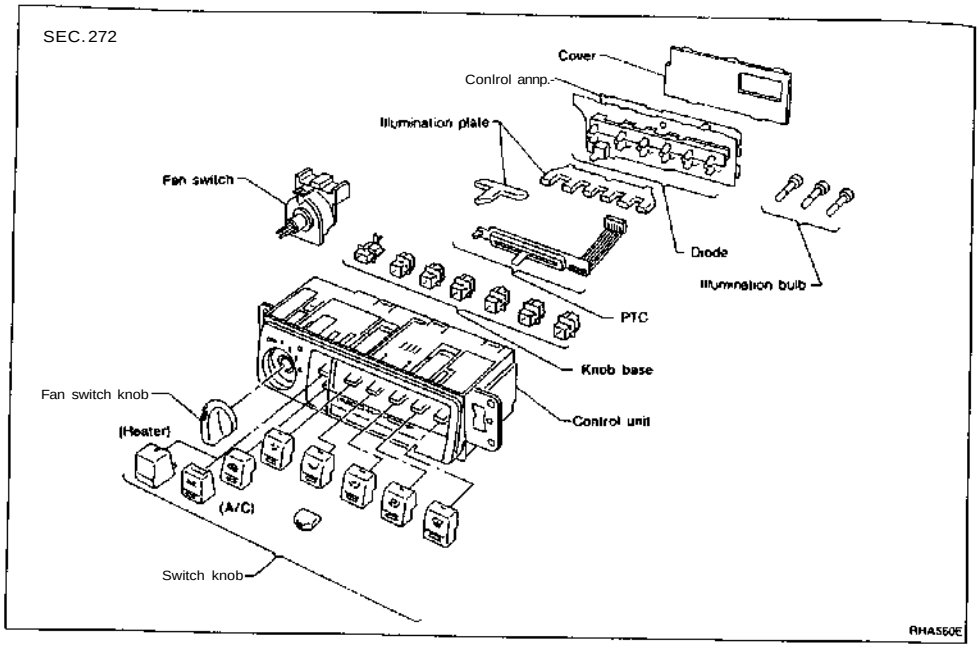
THERMAL PROTECTOR

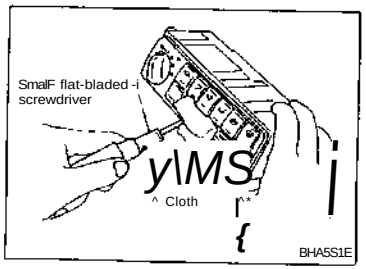


Inspection

- When servicing, do not allow foreign material to get into compressor.
- Check continuity between two terminals-

Overhaul — Push Control Unit Assembly

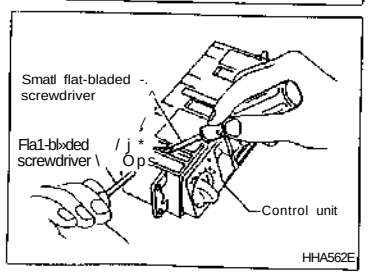




Disassembly

1. Remove switch knobs.

Be careful not lo scratch knobs during removal.



2. Remove fan switch knob.

General Specifications

COMPRESSOR

Model	DKV-14C
Type	VarlQ roiary
Displacemenl cm³ (cu i n)/Rev	140 (8.54)
DireClion of rotation	Clockwise {Viewed irom drive end)
Drive belt	Poly V type

LUBRICATION OIL

Mgdel	ZEXEl. make DKV-14C
Name	Nissan A/C System 0il Type H
Part N$_D$	KLH00-RAGB0
Capacity mt (Imp fl *QZ]*	
Total in system	200 (7.0)
Compressor [Service part) charging amount	200 (7 0)

REFRIGERANT

Type	HFC-134a(R-i:Wa)
Capacity kg <lb)	
IHD model	0.70 • 0 80 (I 54 - 1 76]
RHD model	0S0 . 0.70 (1 32 - 1 54)

Inspection and Adjustment

ENGINE IDLING SPEED

When A/C is ON

- Refer to EC section ("Inspection and Adjustments", **"SERVICE DATA AND SPECIFICATIONS").**

BELT TENSION

- Refer to MA section ("Checking Drive Belts", **"ENGINE MAINTENANCE").**

COMPRESSOR

Model	DKV-14C
Clulch disc-pulley clearance mm (in)	0.3 - 0.6 (0 012 • 0.024)

ELECTRICAL SYSTEM

SECTION EL

When you read wiring diagrams:
• Read G< section, "HOW TO READ WIRING DIAGRAMS".
When you perform trouble diagnoses, read Gl section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES" and "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT".

CONTENTS

CONTENTS (Cont'd.)

CONTENTS (Cont'd.)

WIRING DIAGRAM REFERENCE CHART

Supplemental Restraint System "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System "Air Bag" and "Seat Belt Pre-tensioner", used along with a seat belt, help to reduce the risk or severity of injury to the driver and front passenger in a frontal collision. The Supplemental Restraint System consists of air bag modules (located in the center of the steering wheel and on the instrument panel on the passenger side), seat belt pre-tensioners, a diagnostic sensor unit, warning lamp, wiring harness and spiral cable. Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- **To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, alt maintenance must be performed by an authorized NISSAN dealer.**
- **Improper maintenance, Including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system.**
- **All SRS electrical wiring harnesses and connectors are covered with yellow outer Insulation. Do not use electrical test equipment on any circuit related to the SRS SYSTEM.**

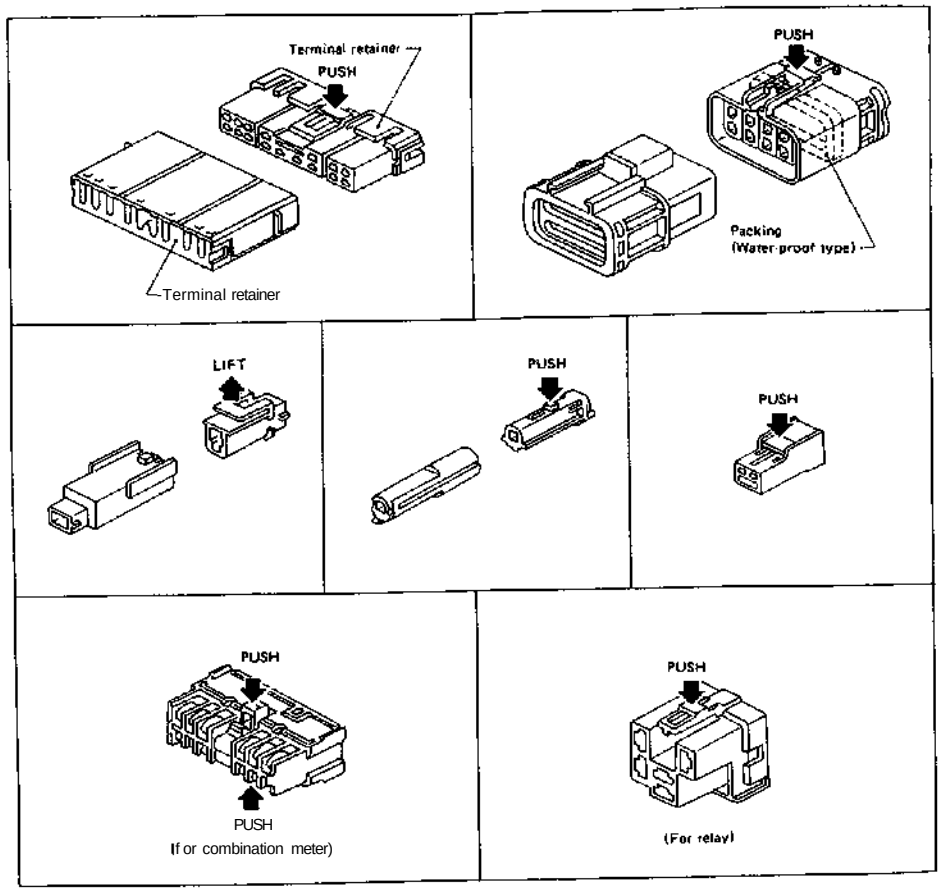
Description

HARNESS CONNECTOR

. All harness connectors have been modified to prevent accidental looseness or disconnection.
« The connector can be disconnected by pushing or lifting the locking section.

CAUTION:
Do not pull the harness when disconnecting the connector.

[Example]

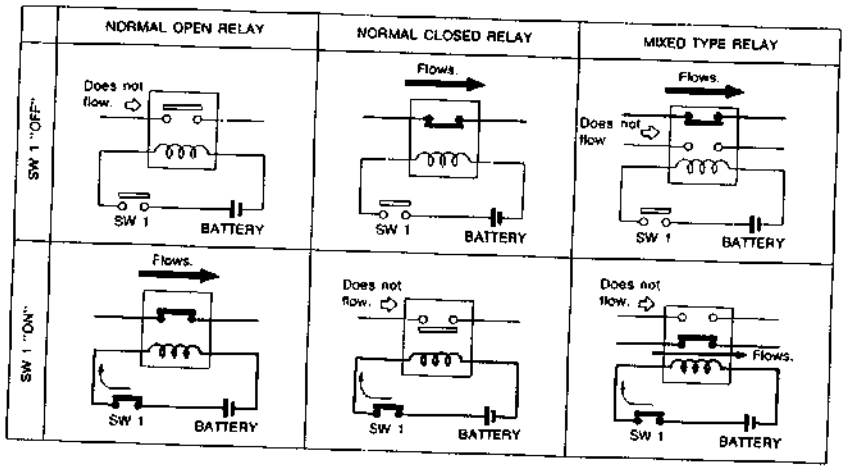


SFL759D

Description

NORMAL OPEN, NORMAL CLOSED AND MIXED TYPE RELAYS

Relays can mainly be divided into three types: normal open, normal closed and mixed type relays

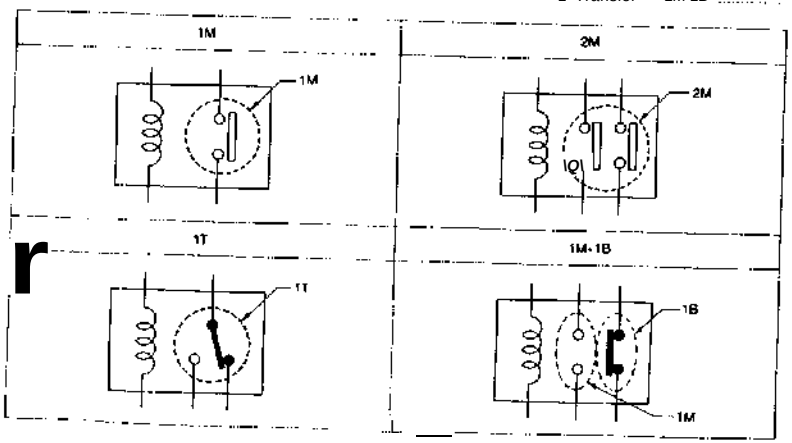


SEL881H

TYPE OF STANDARDIZED RELAYS

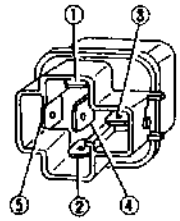
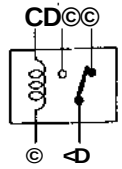
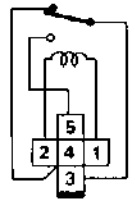
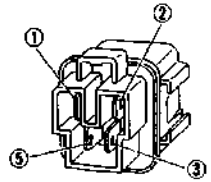
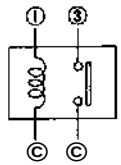
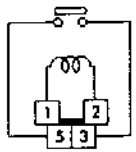
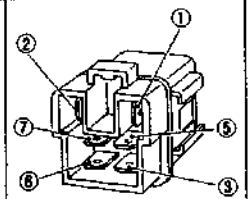
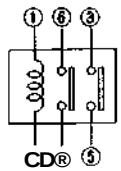
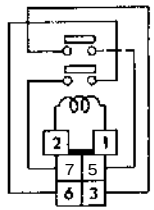
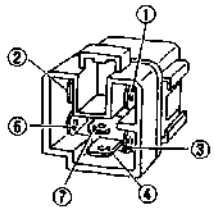
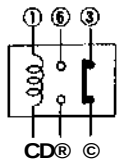
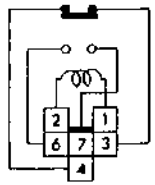
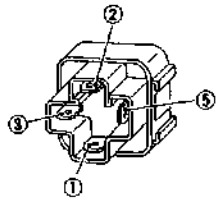
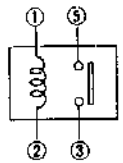
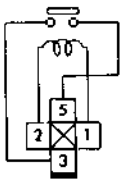
1M ..... 1 Make 2M ..... 2 Make

n ..... 1 Transler 1M-1B ..... 1 Make t Break



SEL882H

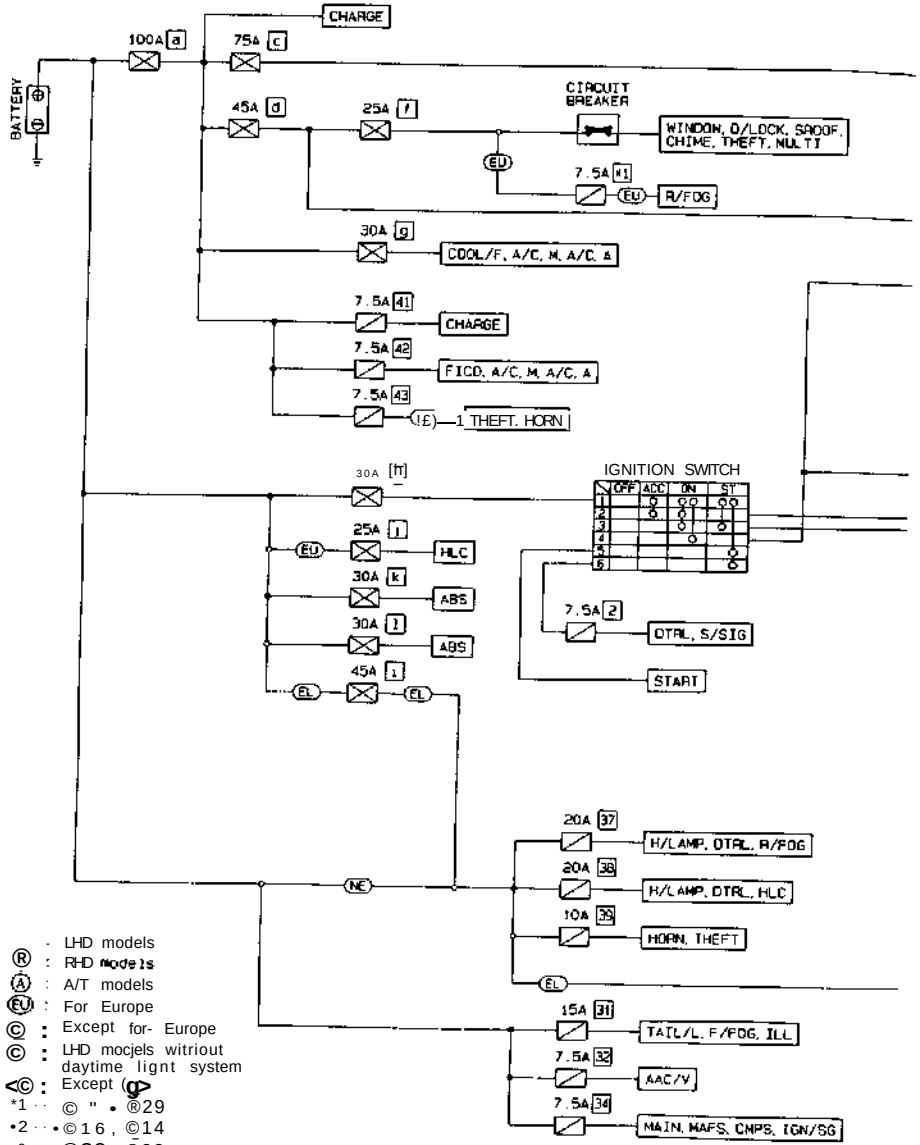
Description (Cont'd)

Type	Outer view	Circuit	Connector symbol and connection	Case color
1T				BLACK
1M				BLUE or GREEN
2M				BROWN
1M-1B				GRAY
1M				BLUE

The arrangement of terminal numbers Dn the actual relays may differ from those shown above.

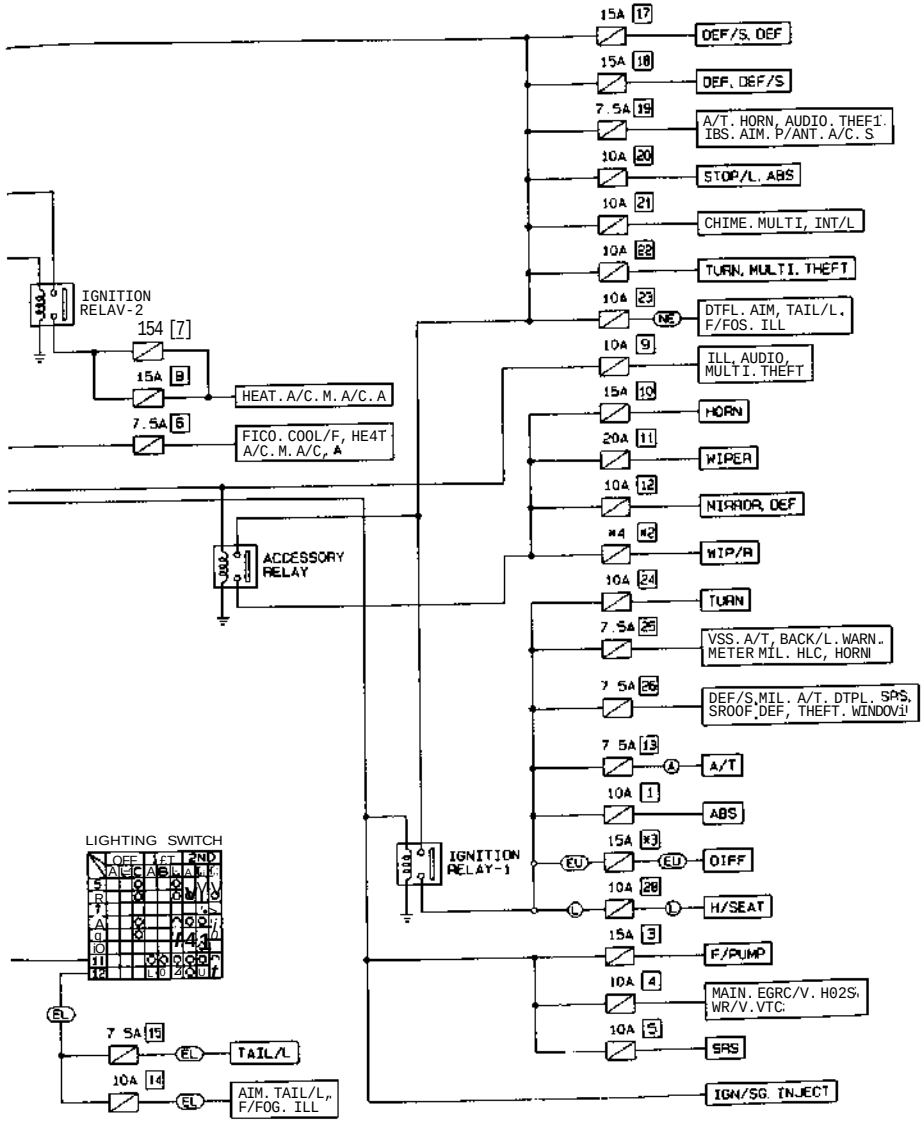
SEL661T

Schematic



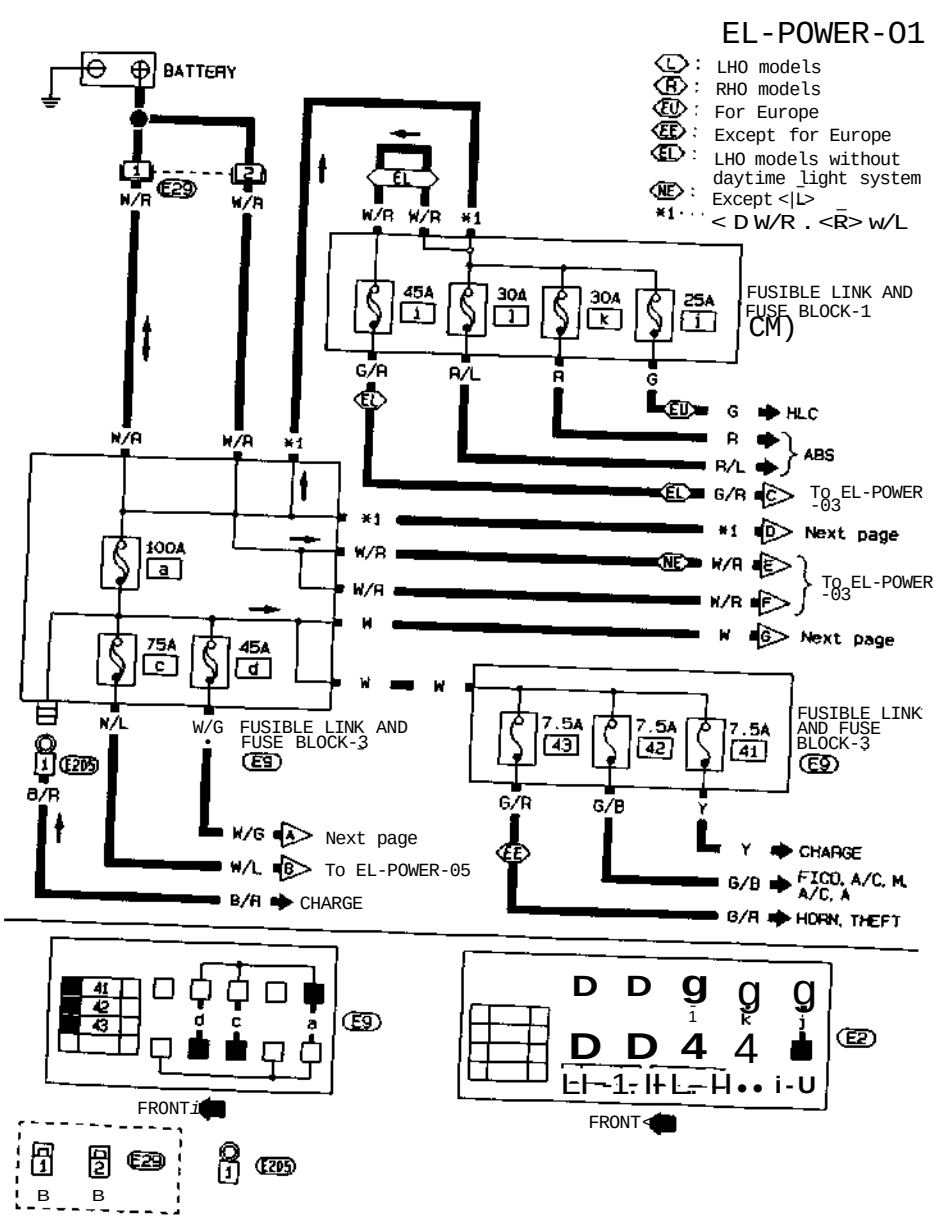
- LHD models
- RHD models
- A/T models
- For Europe
- Except for- Europe
- LHD mocjels witriout daytime lignt system
- Except
- *1 · · © " • ®29
- •2 · · •©16, ©14
- »3 · · ©29. ©28
- ad · · ©10A. S)I5A

Schematic (Cont'd)



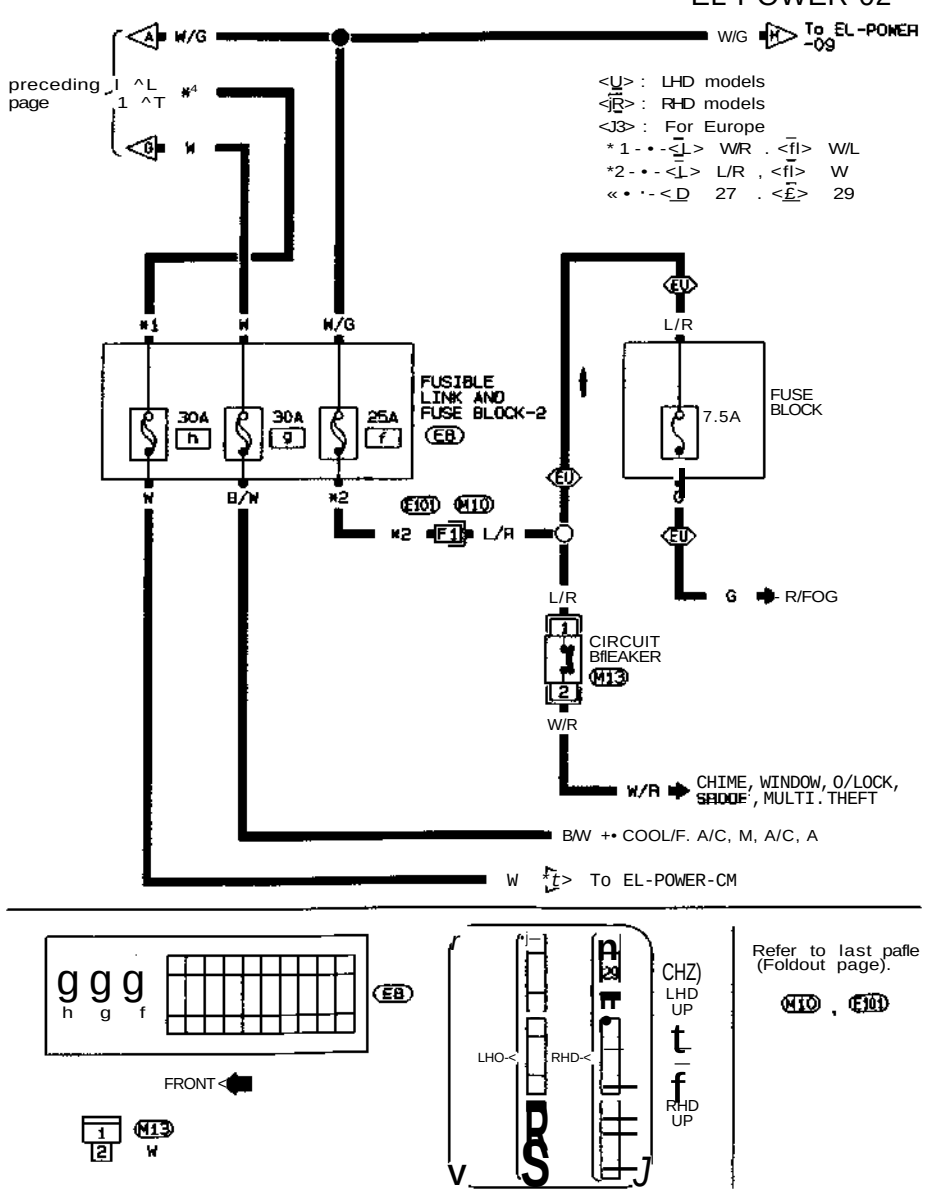
SEL667T

Wiring Diagram — POWER —

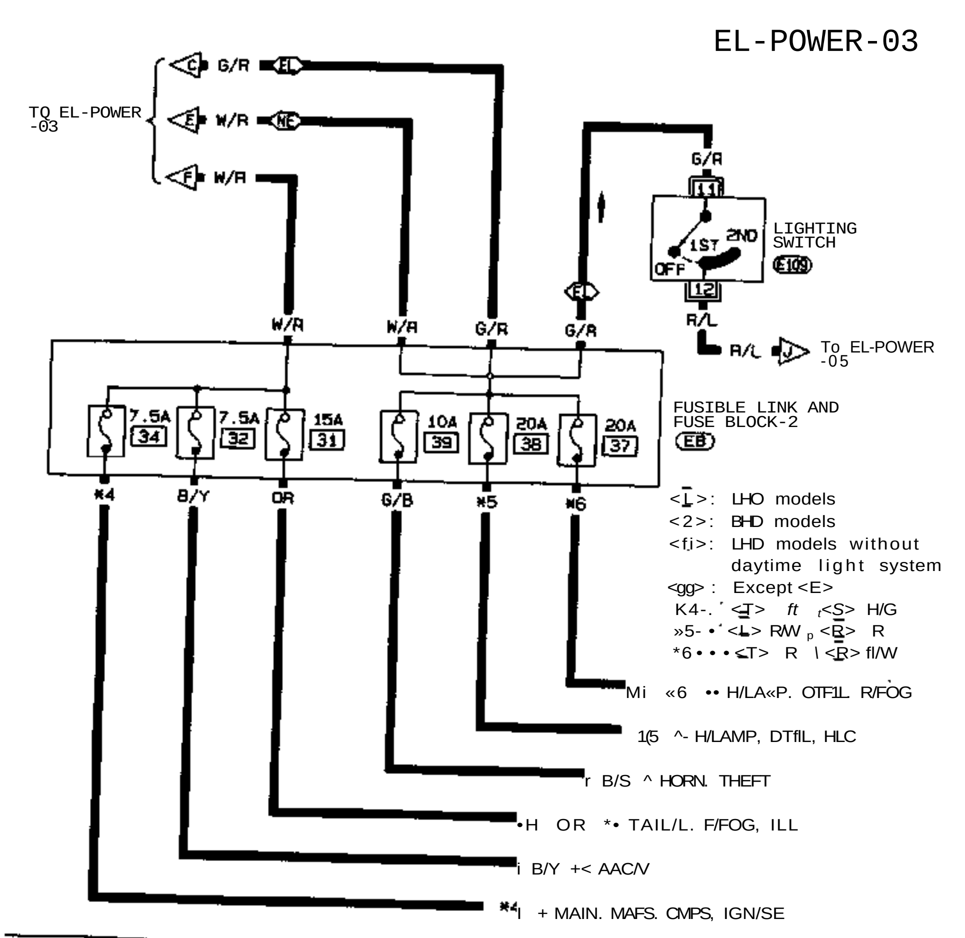


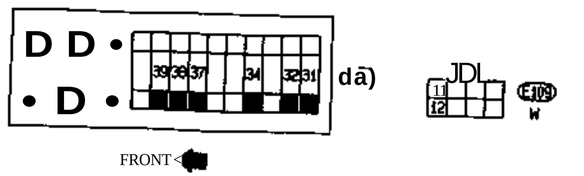
SEL 658T

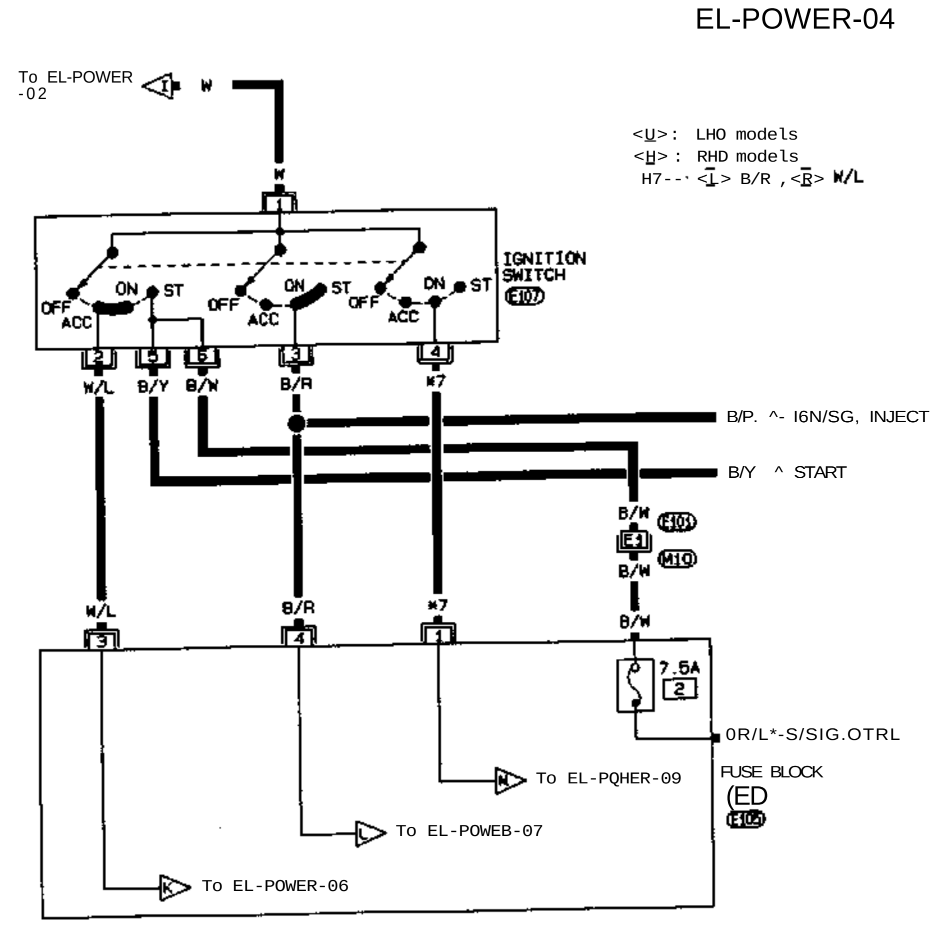
Wiring Diagram — POWER — (Cont'd)

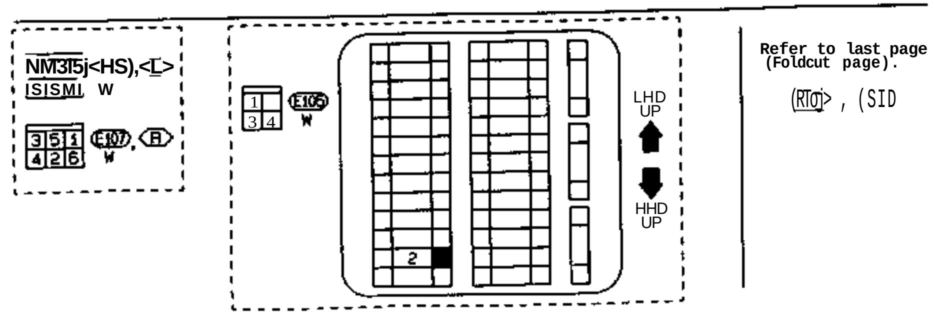


SEL 659T

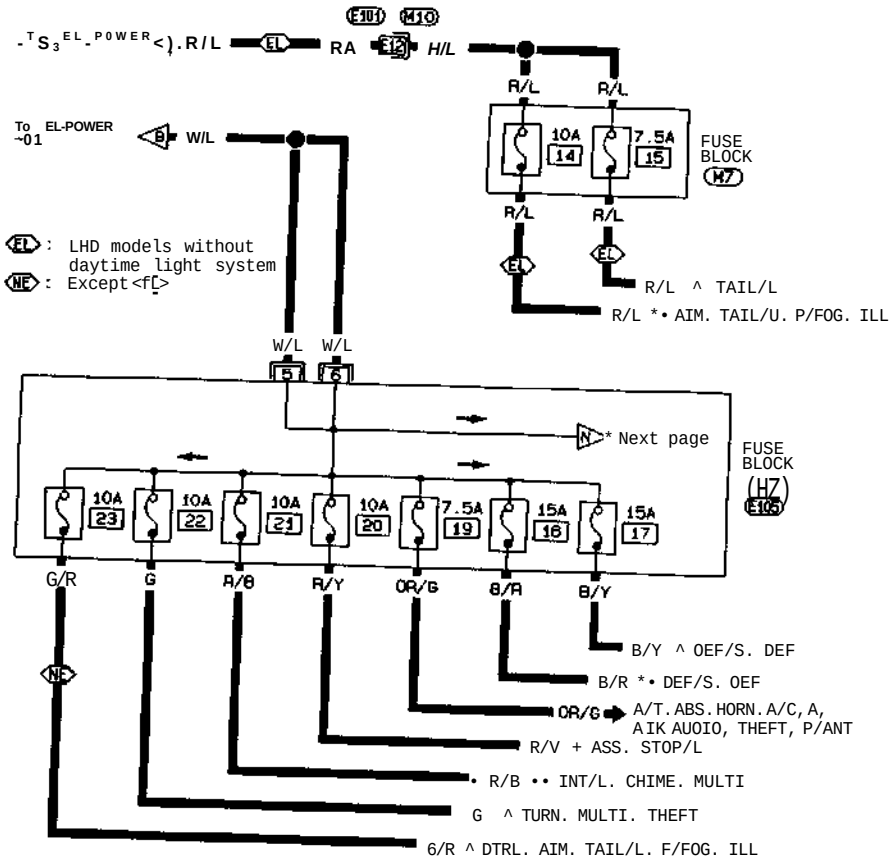

EL-POWER-03
TO EL-POWER -03
G/R
W/R
W/R
G/R
LIGHTING SWITCH
E109
1ST
2ND
OFF
R/L
To EL-POWER -05
W/R
W/R
G/R
G/R
FUSIBLE LINK AND FUSE BLOCK-2
E8
7.5A 34
7.5A 32
15A 31
10A 39
20A 38
20A 37
*4
B/Y
OR
G/B
*5
*6
<L>: LHD models
<R>: RHD models
LHD models without daytime light system
Except
H/LAMP, DTRL, HLC
B/S HORN, THEFT
OR TAIL/L, F/FOG, ILL
B/Y AAC/V
MAIN, MAFS, CMPS, IGN/SE

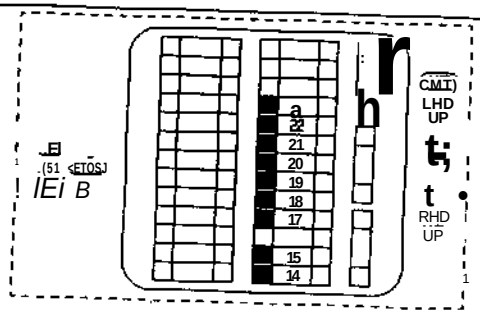

39 38 37
34
32 31
11
12
E109
W
FRONT


EL-POWER-04
To EL-POWER -02
W
<L>: LHD models
<R>: RHD models
W/L
IGNITION SWITCH
E107
OFF
ACC
ON
ST
W/L
B/Y
B/W
B/R
*7
B/R IGN/SG, INJECT
B/Y START
B/W
E101
E1
M10
B/W
W/L
B/R
*7
B/W
7.5A 2
OR/L S/SIG.CTRL
FUSE BLOCK
E105
To EL-POWER-09
To EL-POWER-07
To EL-POWER-06


W
E107
W
E105
W
LHD UP
RHD UP
2
Refer to last page (Foldout page).

EL-POWER-05



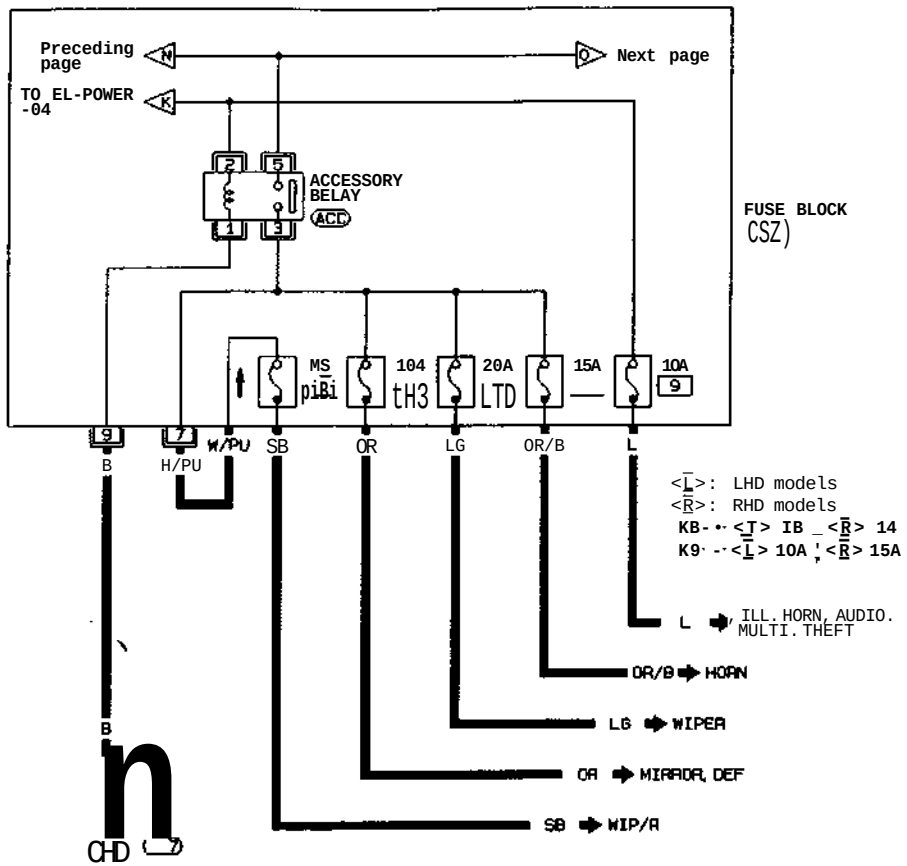


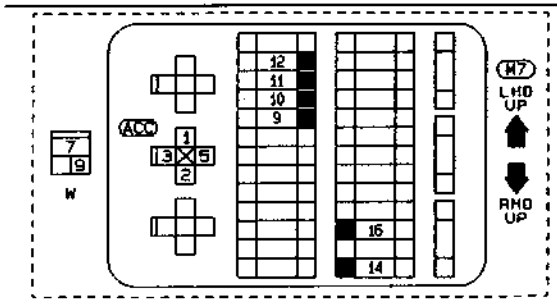
Refer to last page CFoidaut paoe) .

M10 , E101

SEL672T

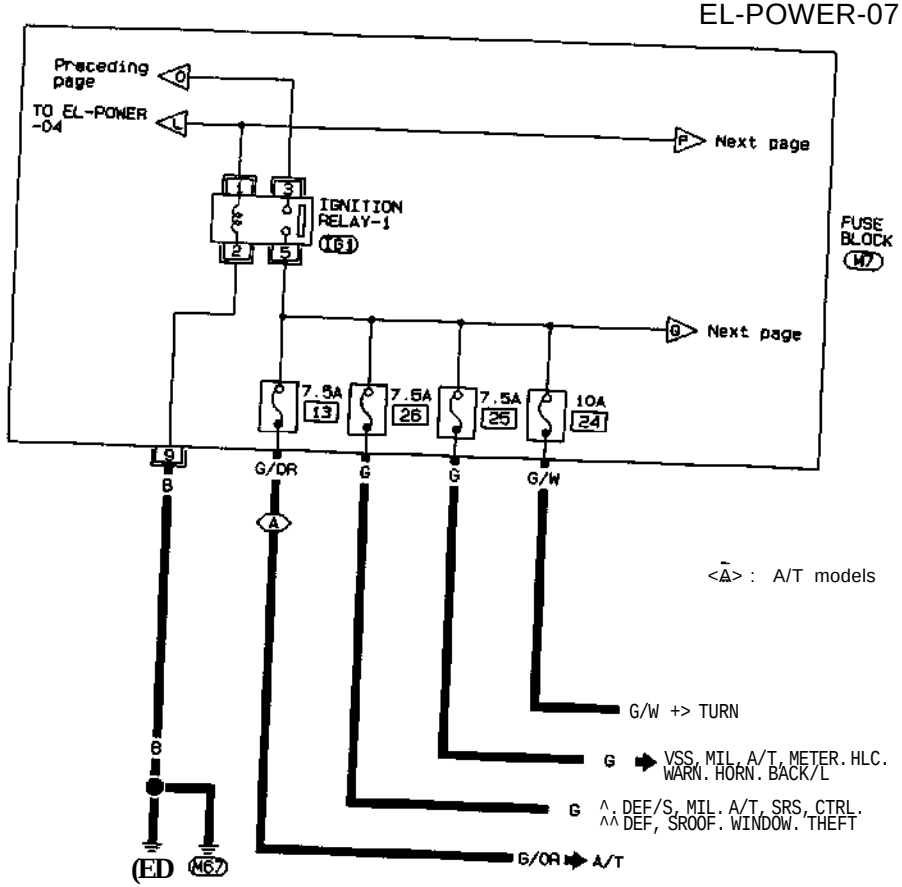
EL-POWER-OB



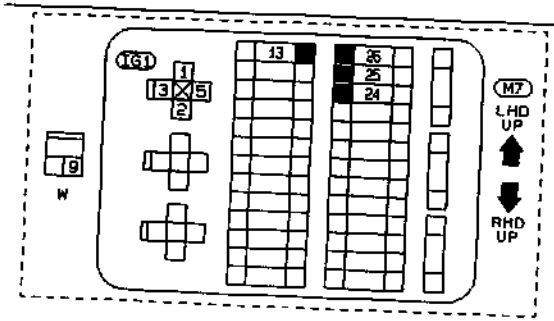


SEL673T

EL-POWER-07



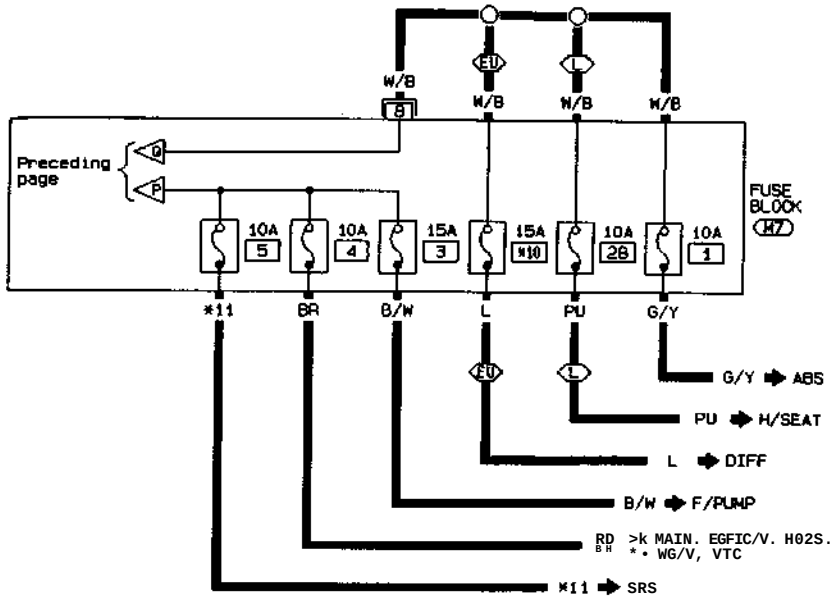
<A> : A/T models

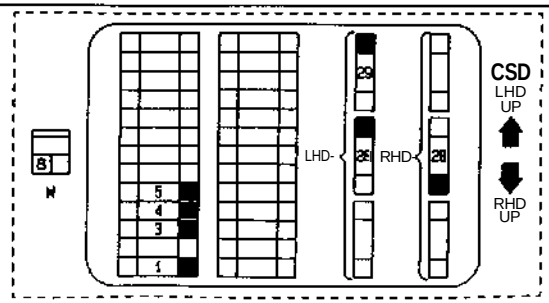


SEL674T

EL-POWER-08

<LHD> : LHD models
<RHD> : RHD models
"E" : For Europe
*10- <LHD> 29 . <RHD> 28
*11- <LHD> R/L . <E> L

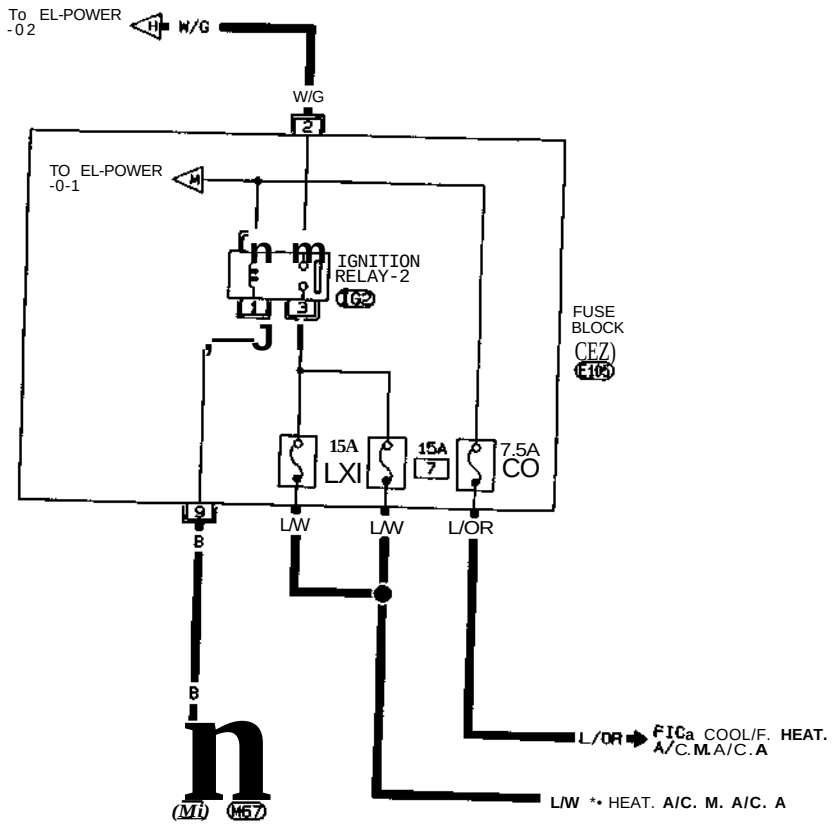


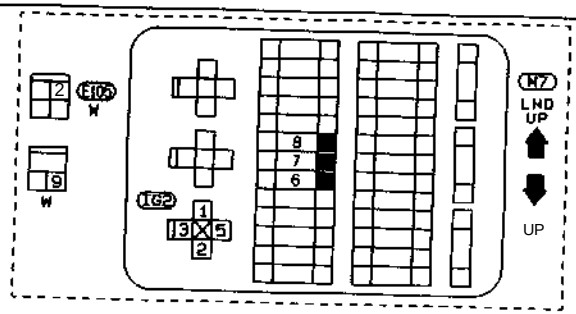


SEL675T

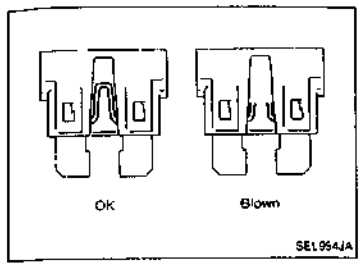
Wiring Diagram — POWER — (Cont'd)

EL-POWER-09



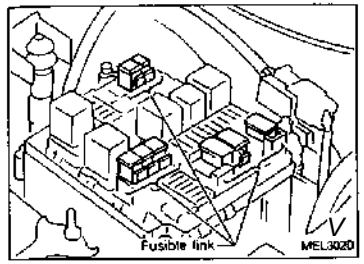


SEL876T



Fuse

- If fuse is blown, be sure to eliminate cause of problem before Installing new fuse.
- Use fuse of specified rating. Never use fuse of more than specified rating.
- Do not partially install luse; always insert it into fuse holder properly.
- Remove fuse for clock if vehicle is not used for a long period of time.

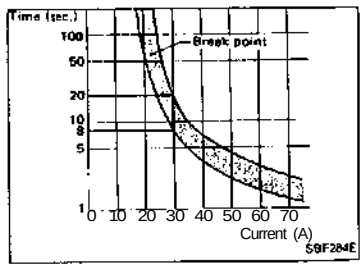


Fusible Link

A melted fusible link can be detected either by visual inspection or by feeling with finger tip. If its condition is questionable, use circuit tester or test lamp.

CAUTION:

- « If fusible link should melt, it Is possible that critical circuit (power supply or large current carrying circuit) is shorted. In such a case, carefully check and eliminate cause of problem.
- Never wrap outside of fusible link with vinyl tape. Important: Never let fusible link touch any other wiring harness, vinyl or rubber parts.



Circuit Breaker

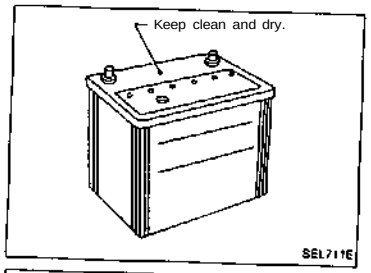
For example, when current is 30A, the circuit is broken within 8 to 20 seconds.

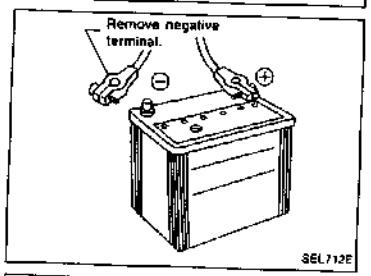
Circuit breakers are used in the following systems.

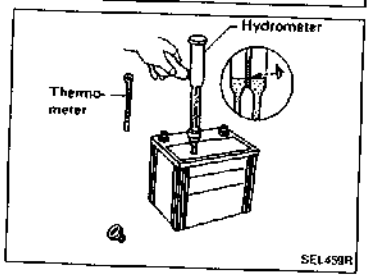
- Power window
- Power door lock
- Power sun roof
- Multi-remote control
- Theft warning
- Warning buzzer
- Rear window defogger and mirror defogger

CAUTION:

- If il becomes necessary to start the engine with a boaster battery and jumper cables, use a 12-volt booster battery.
- After connecting battery cables, ensure thai they are tightly clamped lo battery terminals for good contact.
- Never add dfstilled water through the hole used (o check specific gravity.







How to Handle Battery

METHODS OF PREVENTING OVER-DISCHARGE

The following precautions must be taken to prevent over-discharging a battery.

- The battery surface (particularly its top) should always be kept clean and dry.
- The terminal connections should be cfean and tight.
- At every routine maintenance, check the electrolyte level.

- When the vehicle is not going to be used over a long period of time, disconnect the negative battery terminal. (If the vehicle has an extended storage switch, turn it off.)

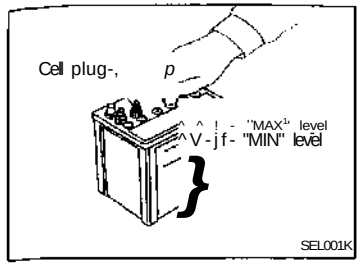
- Check the charge condition of the battery.
  Periodically check the specific gravity of the electrolyte. Keep a close check on charge condition to prevent overdischarge.

CHECKING ELECTROLYTE LEVEL

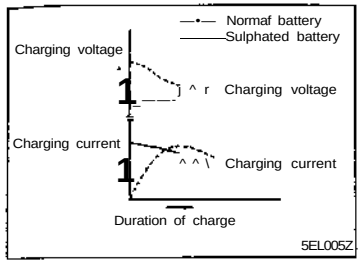
WARNING:

Do not allow battery **fluid** to come in contact with skin, eyes, fabrics, *or* painted surfaces. After louching a battery, do not touch or rub your eyes until you have thoroughly washed your hands. If the acid contacts the eyes, skin or clothing, immediately flush with water for 15 minutes and seek medical attention.

How to Handle Battery (Cont'd)

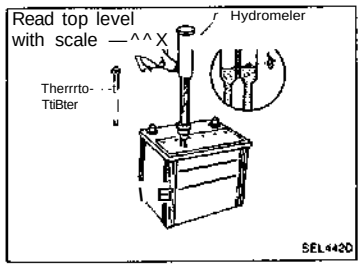


- Remove the celf plug using a suitable tool
- Add distilled water up to the MAX level.



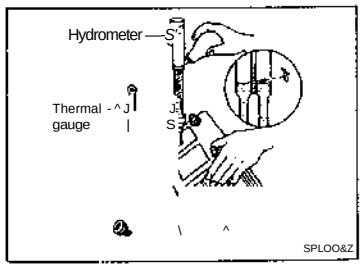
SULPHATION

A battery wili be completely discharged if it is left unattended lor a long time and the specific gravity becomes less than 1.100. This may result in suiphation on the cell plates.
To find if a discharged baitery has been sulphated, pay attention to its voltage and current when charging il.
As shown in the figure at left, if the battery has been "sulphated", less current and higher voltage may be observed in the initial stage of charging.



SPECIFIC GRAVITY CHECK

1, Read hydrometer and thermometer indications at eye level.

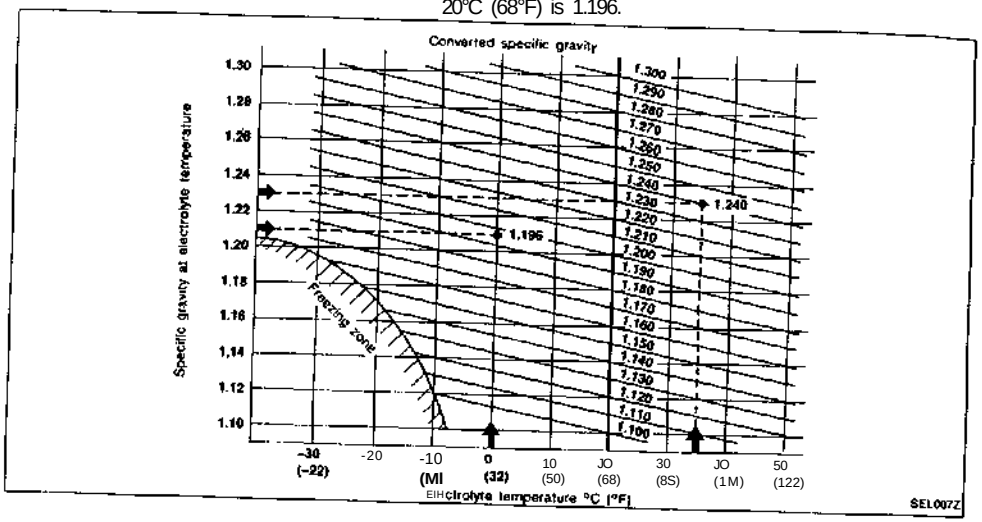


- When electrolyte level is too low, tilt battery case to raise it for easy measurement.

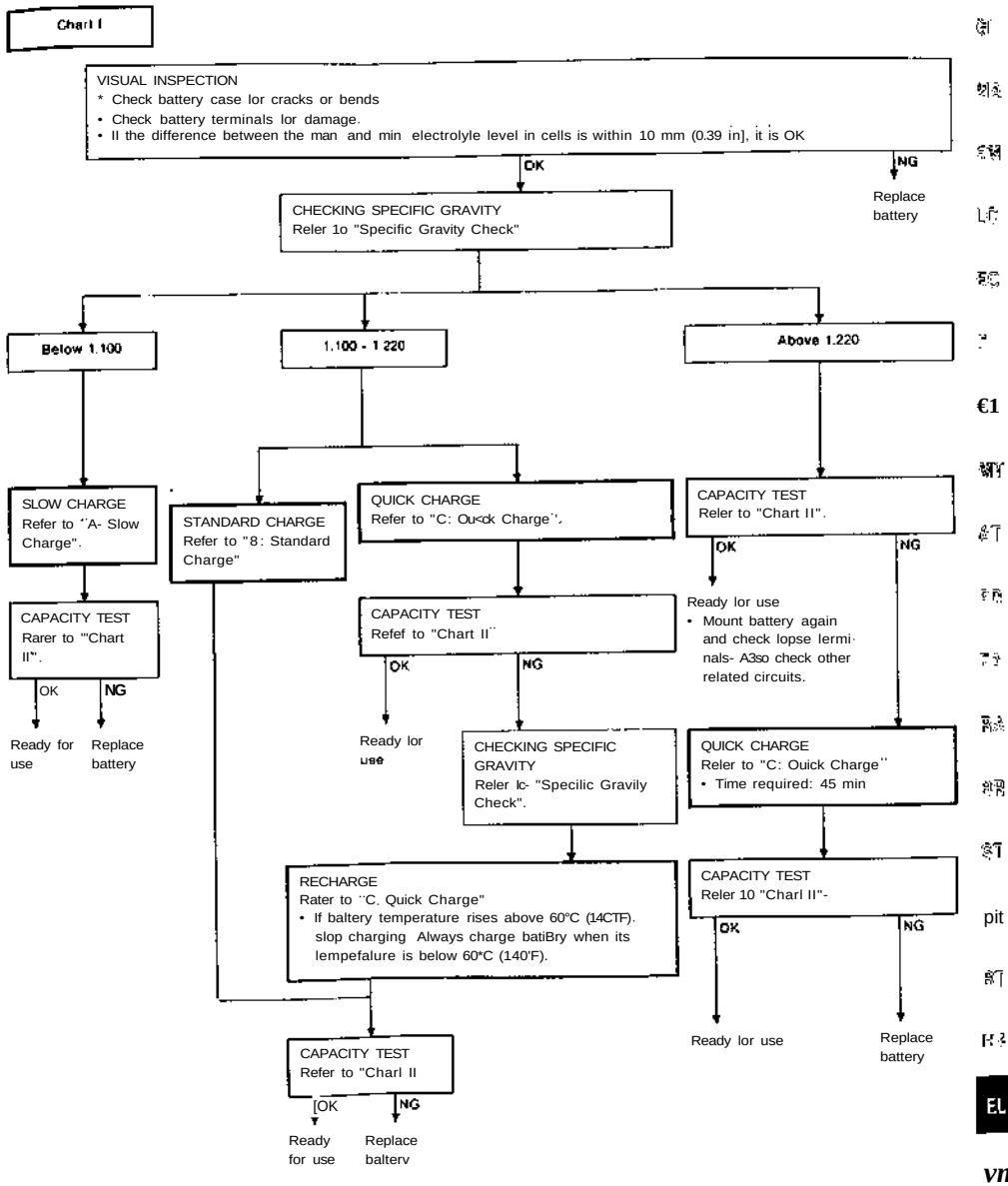
How to Handle Battery (Cont'd)

2. Convert into specific gravity at 20°C (68°F).
Example:

- When electrolyte temperature is 35°C (95°F) and specific gravity of electrolyte is 1.230, converted specific gravity a! 20°C (68T) is 1.240.
- When electrolyte temperaiure is 0°C (32°F) and specific gravity of electrolyte is 1.210, converted specific gravity a! 20°C (68°F) is 1.196.



Battery Test and Charging Chart



. "STANOAHD CHARGE" is recommended II »« vehicle Is In storage alter charging.

Battery Test and Charging Chart (Cont'd)

Chart II

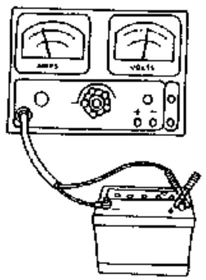
CAPACITY TEST

- Test using battery checker
  - Follow manufacturer's instructions to checfc and determtne it baltery is serviceable.
    - OK → Ready lor use
    - NG → Go to next step.
- Test using toad tester.
  - Read load tester voltage when specified discharging current [Refer to Fig. 1J Hows through battery for 15 seconds.
    - Above 9.6 volts → OK → Ready lor use
    - Below 9.6 uotis → NG → Go to next step.

* Check battery type and determine the specified current using (he following table.

Fig 1 DISCHARGING CURRENT (Load Tester)

Type	Current (A)
28B19R(L)	90
34B19R[LI	99
46B24R(L)	135
55BJ4R(L)	135
60D23R(L)	150
55DJ3R(L)	180
65D26R(L)	195
80D26R(L|	195
75D31R(L)	210
95D31R(L)	240
115D31R(L)	240
95E41R(L)	300
13OE41R(L)	330



SEL008Z

Battery Test and Charging Chart (Cont'd)

A; SLOW CHARGE

1. Determine initial charging current from specilic gravity referring to Ftg. 2,
2. • Charge battery.
   • Check charging voltage 30 minutes after starting the battery charge
   - 12 to 15 volls → OK → Continue to charge lor 12 hours.
   - Below 12 voUs or above 15 volt3 → NG → Replace battery.
3. CHECKING SPECIFIC GRAVITY
   Rater to "Specific Gravity Check".
4. Conduct additional charge as per Fig. 3. it necessary
5. Go to "CAPACITY TEST",

Fig. 2 INITIAL CHARGING CURRENT SETTING (Slow charge)

CONVERTED SPECIFIC GRAVITY	BATTERY TYPE												
	28B19R(L)	34B19R(L)	46B24R(L)	55B24R(L)	60D23R(L)	55D23R(L)	65D26R(L)	80D26R(L)	75D31R(L)	95D31R(L)	115D31R(L)	95E41R(L)	130E41R(L)
Below 1.100	4.0 (A)		50 (A)		70 (A)		8,0 (A)		90 (A)	100 (A)			140 (A)

- Check battery type and determine the speeded current using the table shown above,
- After starling charging, adjustment of charging current is not necessary.

Fig 3 ADDITIONAL CHARGE {Slow charge]

- Below 1.150 → Charge lor $ hours at initial charging current setting;,
- 1.150 - 1.200 → Charge for 4 hours at initial charging current selling.
- 1.200 - 1.240 → Charge For 2 hours al initial charging current selling.
- Above 1.240

→ Go to "CAPACITY TEST-

CAUTION!

- **Set charging current to value specified In Fig. 2. If charger Is not capable of producing specified current value, set Its charging current as close to lhat value as possible.**
- **Keep battery away from open flame while It Is being charged.**
- **When connecting charger, connect leads first, then turn on charger. Do not turn on charger first, as this may cause a spark.**
- **If baltery temperature rises above 60°C (140°F), stop charging. Always charge battery when its temperature is below 60°C (HOT).**

Battery Test and Charging Chart (Cont'd)

B: STANDARD CHARGE

Determine initial charging current from specific gravity, referring to Fig 4.

↓

Charge battery for 8 hours.

↓

CHECKING SPECIFIC GRAVITY
Refer to "Specific Gravity Check".

↓

Conduct additional charge as per Fig. 5. if necessary.

↓

Go to "CAPACITY TEST".

Fig. 4 INITIAL CHARGING CURRENT SETTING (Standard charge)

CONVERTED SPECIFIC GRAVITY	BATTERY TYPE						
	[illegible]	[illegible]	[illegible]	D26R(L), 80D26R(L)	[illegible]	[illegible]	[illegible]
1.100 • 1.130	4.0 (A)	5.0 (A)	6.0 (A)	7.0 (A)	8.0 (A)	9.0 (A)	13.0 (A)
1.130 - 1.160	3.0 (A)	4.0 (A)	5.0 (A)	6.0 (A)	7.0 (A)	8.0 (A)	11.0 (A)
1.160 - 1.190	2.0 (A)	3.0 (A)	4.0 (A)	5.0 (A)	6.0 (A)	7.0 (A)	9.0 (A)
1.190 - 1.220	2.0 (A)	2.0 (A)	3.0 (A)	4.0 (A)	5.0 (A)	5.0 (A)	7.0 (A)

* Check battery type and determine the specified current using the table shown above.
• After starting charging, adjustment of charging current is not necessary

Fig. 5 ADDITIONAL CHARGE (Standard charge)

Below 1.150	1.150 - 1.200	1.200 - 1.240	Above 1.240
Charge for 3.5 hours at initial charging current setting.	Charge for 2.5 hours at initial charging current setting	Charge for 1.5 hours at initial charging current setting.	

↓

Go to "CAPACITY TEST".

CAUTION:

- **Do not use standard charge method on a battery whose specific gravity is less than 1.100.**
- **Set charging current to value specified in Fig. 4. If charger is not capable of producing specified current value, set its charging current as close to that value as possible.**
- **Keep battery away from open flame while it is being charged.**
- **When connecting charger, connect leads first, then turn on charger. Do not turn on charger first, as this may cause a spark.**
- **If battery temperature rises above 60°C (140°F), stop charging. Always charge battery when its temperature is below 60°C (140°F).**

Battery Test and Charging Chart (Cont'd)

C: QUICK CHARGE

Determine initial charging current setting and charging time from specific gravity, referring to Fig. 6.

↓

Charge battery.

↓

Go to "CAPACITY TEST".

Fig 6 INITIAL CHARGING CURRENT SETTING AND CHARGING TIME (Quick charge)

BATTERY TYPE		[illegible]	[illegible]	[illegible] R(L)	[illegible]	[illegible]
CURRENT [A]		10 (A)	15 (A)	20 (A)	30 (A)	40 (A)
CONVERTED SPECIFIC GRAVITY	1.100 - 1.130	2.5 hours				
	1.130 - 1.160	2.0 hours				
	1.160 - 1.190	1.5 hours				
	1.190 - 1.220	1.0 hours				
	Above 1.220	0.75 hours (45 min.)				

• Check battery type and determine the specified current using the table shown above.
• After starting charging, adjustment of charging current is not necessary

CAUTION:

- **Do not use quick charge method on a battery whose specific gravity is less than 1.100.**
- **Set initial charging current to value specified in Fig. 6. If charger is not capable of producing specified current value, set its charging current as close to that value as possible.**
- **Keep battery away from open flame while it is being charged.**
- **When connecting charger, connect leads first, then turn on charger. Do not turn on charger first, as this may cause a spark.**
- **Be careful of a rise in battery temperature because a large current flow is required during quick-charge operation.**
  If battery temperature rises above 60°C (140°F), stop charging. Always charge battery when its temperature is below 60°C (140°F).
- **Do not exceed the charging time specified in Fig. 6, because charging battery over the charging time can cause deterioration of the battery.**

Service Data and Specifications (SDS)

Applied model	For Europe	Except for Europe	Optional on LHD models for Europe
Type	55D23R	65D26R	80D26R
Capacity	12-60	12-65	12-65

System Description

M/T MODELS

Power is supplied at all times
- to ignition switch terminal (1)
- through 30A fusible link (letter [h] , located in the fusible link and fuse box).

For models with theft warning system

Power is supplied at all times
- through 7.5A fuse (No. [26] , located in the fuse block)
- to theft warning relay terminal ©-

With the ignition switch in the START position, power is supplied
- from ignition switch terminal <D
- to theft warning relay terminal ®.

If the theft warning system is triggered, terminal @ of the theft warning relay is grounded and power to the starter motor is interrupted.

When the theft warning system is not operating, power is supplied
- through theft warning relay terminal @
- to terminal ® of the starter motor windings.

For models without theft warning system

With the ignition switch in the START position, power is supplied
- from ignition switch terminal (5)
- directly to terminal (5) of the starter motor windings.

The starter motor plungef closes and provides a closed circuit between the battery and the starter motor. The starter motor is grounded to the engine block. With power and ground supplied, cranking occurs and the engine starts.

A/T MODELS

Power is supplied at all times
- to ignition switch terminal (I)
- through 30A fusible link (letter [H] , located in the fusible fink and fuse box).

For models with theft warning system

Power is supplied at all times
- through 7.5A fuse (No [26] , located in the fuse block)
- to theft warning relay terminal CD.

With the ignition switch in the START position, power is supplied
- from ignition switch terminal ®
- to theft warning relay terminal (3).

If the theft warning system is triggered, terminal © of the theft warning relay is grounded and power to the inhibitor switch is interrupted.

When the theft warning system is not operating, power is supplied
- through theft warning relay terminal (3)
- to inhibitor switch terminal @
- through inhibitor switch terminal (j), with the selector lever in the P or N position
- to terminal @ of ihe starter motor windings.

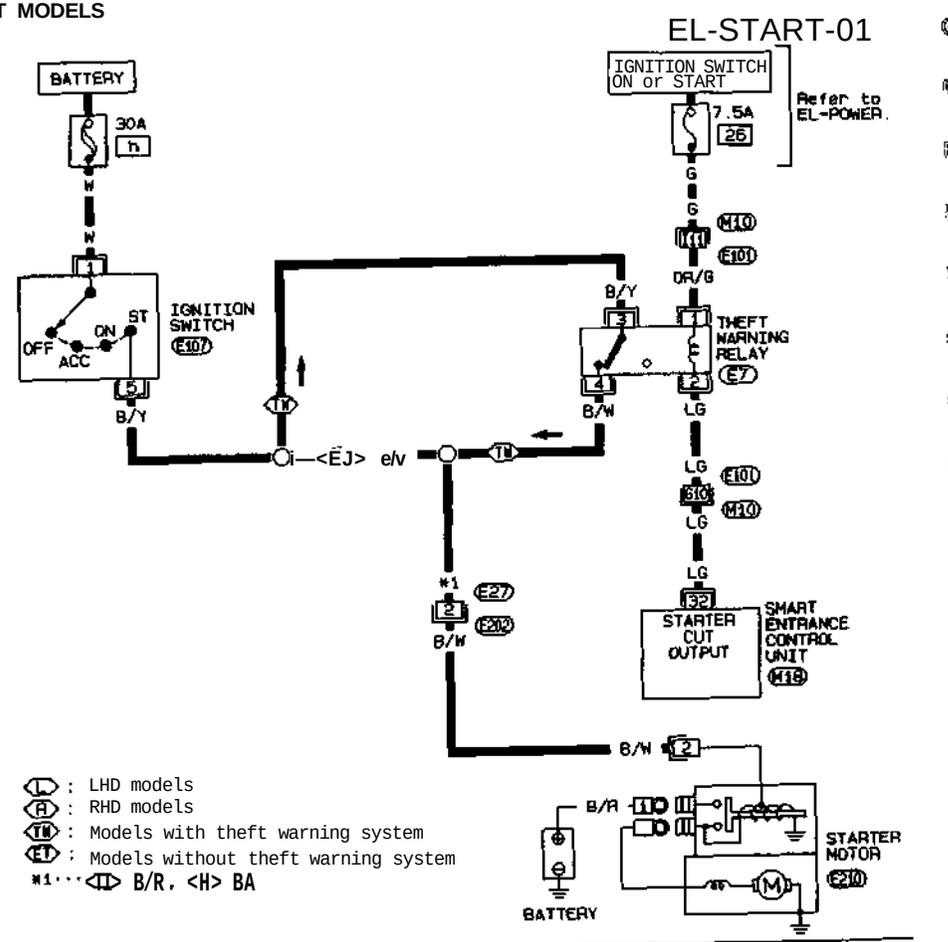
For models without theft warning system

With the ignition switch in the START position, power is supplied
- from ignition switch terminal ©
- to inhibitor switch terminal (2)
- through inhibitor switch terminal CD, with the selector lever in the P or N position
- to terminal © of the starter motor windings.

The starter motor plunger closes and provides a closed circuit between the battery and starter motor. The starter motor is grounded to the engine block With power and ground supplied, cranking occurs and the engine starts.

Wiring Diagram — START —

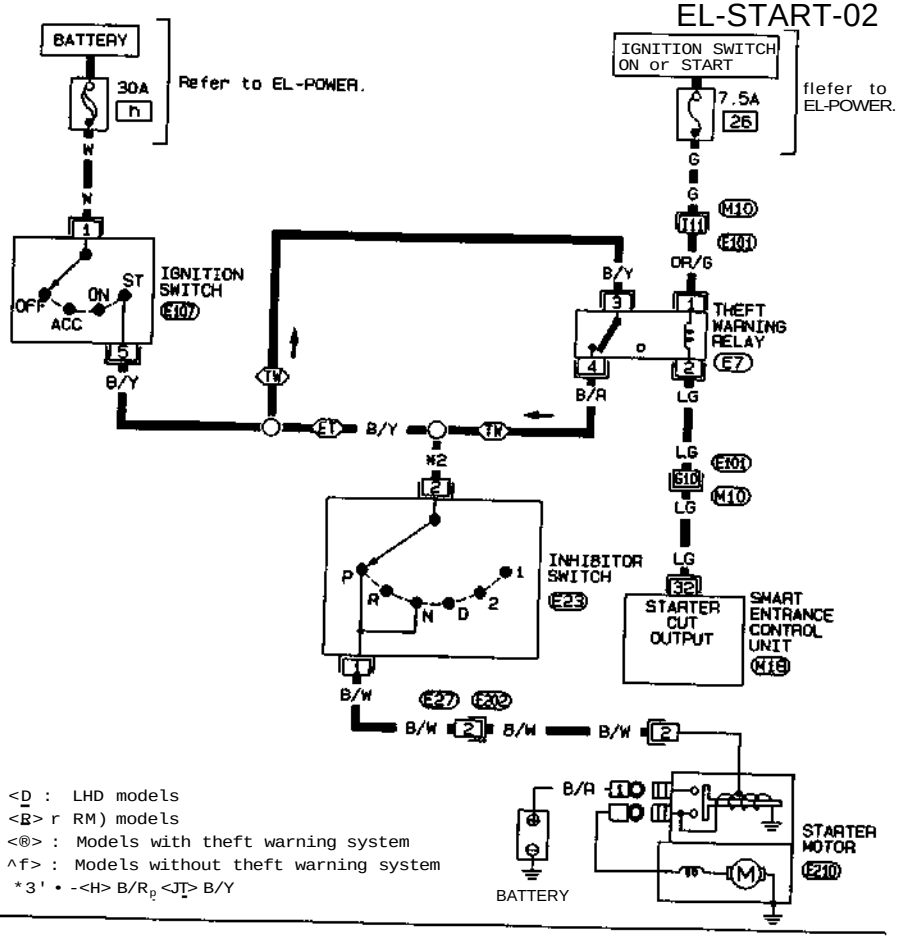
M/T MODELS



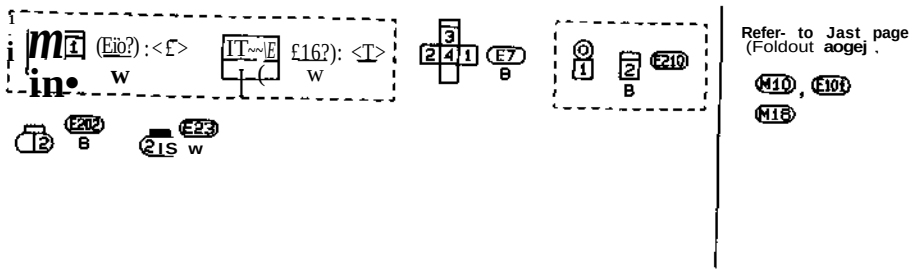
Wiring Diagram — START — (Cont'd)

A/T MODELS

EL-START-02



<D : LHD models
<R> r RM) models
<®> : Models with theft warning system
^f> : Models without theft warning system
*3' • -<H> B/R$_p$ <JT> B/Y



Refer- to Jast page (Foldout aogej .

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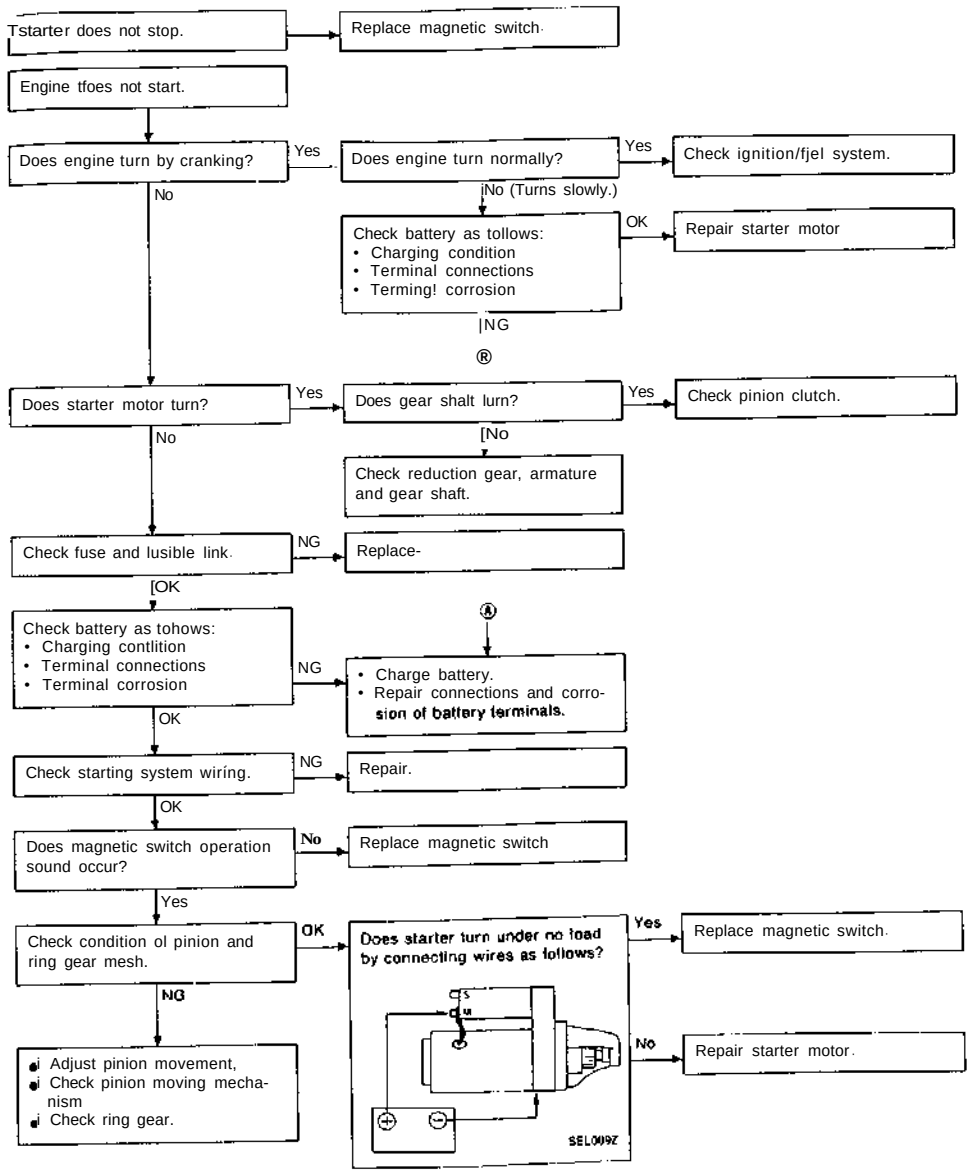
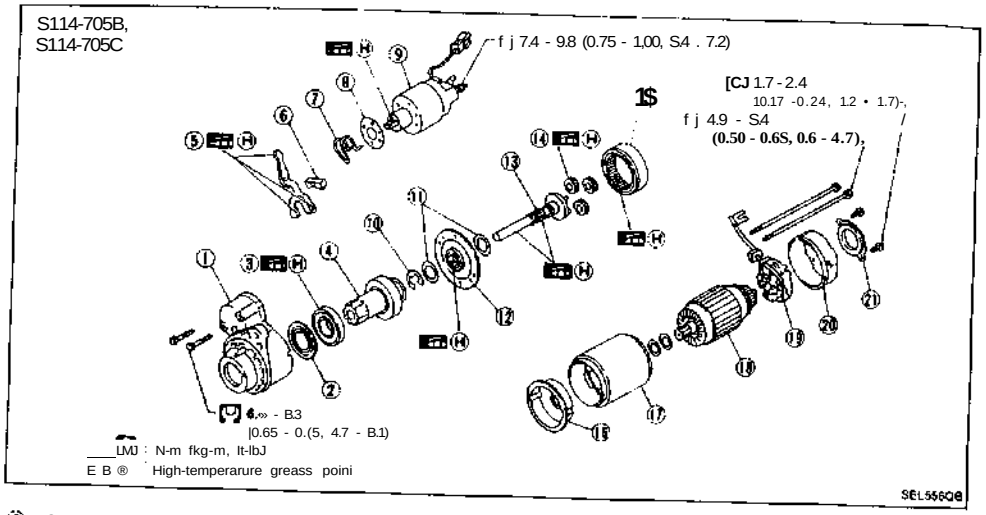
Trouble-shooting

If any abnormality is found, immediately disconnect battery negative terminal.



Construction



① Gear case
® Bearing cover
® Ball bearing
④ Pinion assembly
•3) Shirt lever
© Dust cover
⑦ Torsion spring
® Adjuslirig plate
® Magnetic switch assembly
® E-ring
© Thrusi washer
® Center bracket
@ Pinion shaft
® Planetary gear
© Internal gear
© Center brackei
© Voke assembly
® Armature
® Brush holder assembly
⑳ Rear cover
@ Oust cover

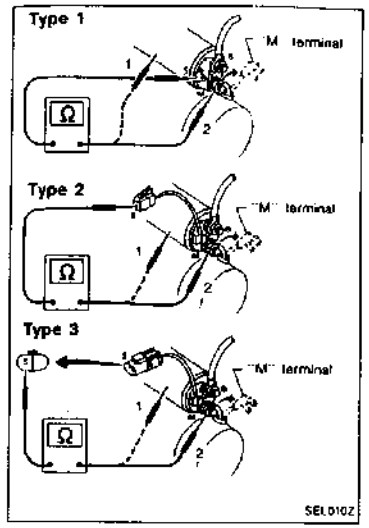
Removal and Installation

REMOVAL

1. Remove battery negative cable from battery.
2. Remove transmission harness bracket
3. Remove battery cable from starter motor.
4. Disconnect harness connector from starter motor harness.
5. Remove starter motor from under vehicle.

INSTALLATION

Installation procedure is basically the reverse order of removal.



Magnetic Switch Check

- Before starting to check, disconnect battery ground cable.
- Disconnect "M" terminal of starter motor.

1. Continuity test (between "S" terminal and switch body).
- No continuity ... Replace.

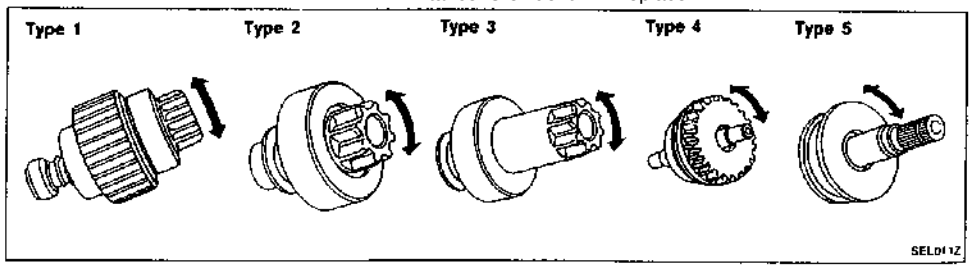
2, Continuity iest (between "S" terminal and "M" terminal).
- No continuity ... Replace.

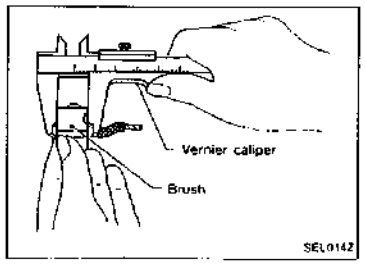
Pinion/Clutch Check

1. Inspect pinion teeth.
- Replace pinion if teeth are worn or damaged. (Also check condition of ring gear teeth.)

2. Inspect reduction gear teeth.
- Replace reduction gear if teeth are worn or damaged. (Also check condition of armature shaft gear teeth.)

3. Check to see if pinion locks in one direction and rotates smoothly in the opposite direction.
- If it locks or rotates in both directions, or unusual resistance is evident. ... Replace.





Brush Check

BRUSH

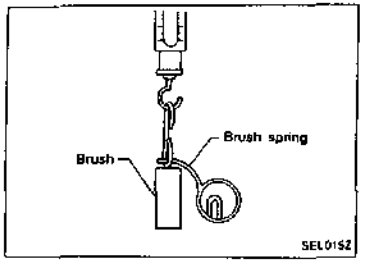
Check wear of brush.

Wear limit length:

Refer to SDS. (EL-37)

- Excessive wear ... Replace.

Brush Check (Cont'd)

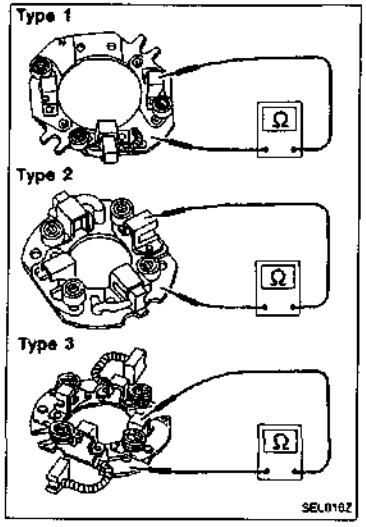


BRUSH SPRING PRESSURE

Check brush spring pressure with brush spring detached from brush.

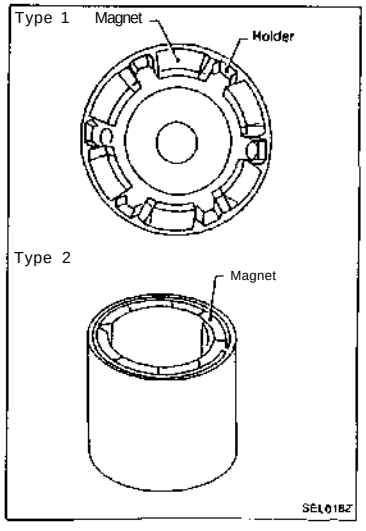
Spring pressure (with new brush):
Reler to SDS. (EL-37)

- Not within the specified values ... Replace.



BRUSH HOLDER

1. Perform insulation test between brush hoider (positive side) and its base (negative side).
- Continuity exists. ... Replace.
2. Check brush to see if it moves smoothly.
- If brush holder is bent, replace it; if sliding surface is dirty, clean.



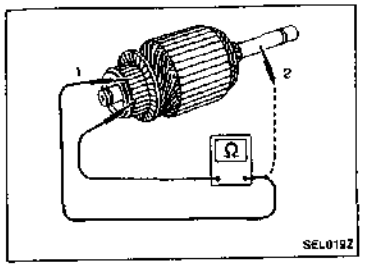
Yoke Check

Magnet is secured to yoke by bonding agent. Check magnet io see that it is secured to yoke and for any cracks. Replace malfunctioning parts as an assembly.

Holder may move slightly as it is only inserted and not bonded.

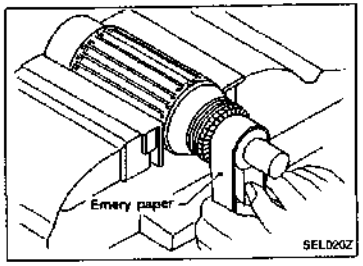
CAUTION:

Do not clamp yoke in a vice or strike it with a hammer.

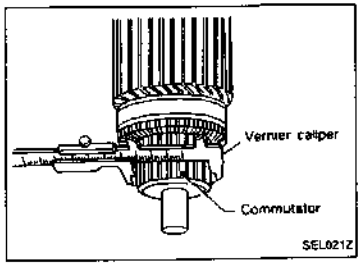


Armature Check

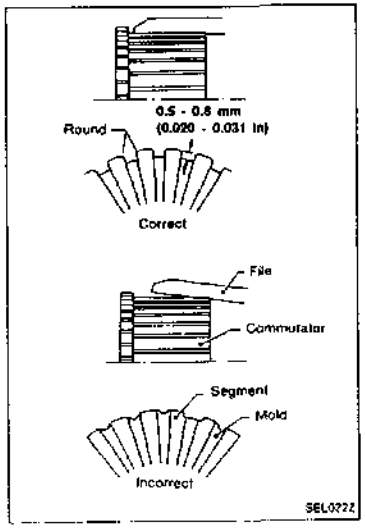
1. Continuity test (between two segments side by side).
- No continuity ... Replace.
2. Insulation test (between each commutator bar and shaft).
- Continuity exists. ... Replace.



3. Check commutator surface.
- Rough ... Sand lightly with No. 500 - 600 emery paper.



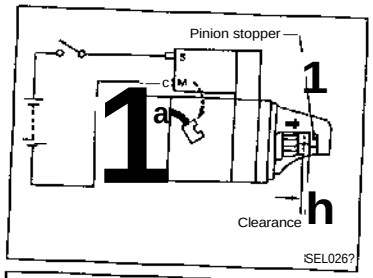
4. Check diameter of commutator.
Commutator minimum diameter:
Refer to SDS. (EL-37)
- Less than specified value ... Replace.



5. Check depth of insulating mold from commutator surface.
- Less than 0.2 mm (0.008 in) ... Undercut to 0.5 to 0.8 mm (0.020 to 0.031 in)

Assembly

Apply high-temperature grease to lubricate the bearing, gears and frictional surface when assembling !he starter.
Carefully observe the following instructions,

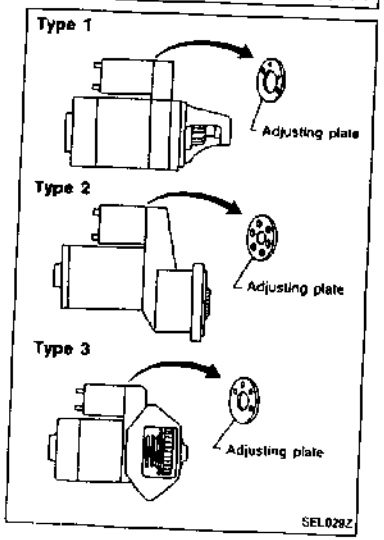


PINION PROTRUSION LENGTH ADJUSTMENT

With pinion driven out by magnetic switch, push pinion back to remove slack and measure clearance *"t"* between (he front edge of the pinfon and the pinion stopper.

Clearance "£":

Refer lo SDS. (EL-37)



- Not in the specified value ... Adjust by adjusting plate.

Service Data and Specifications (SDS)

STARTER

Type			S114-705B S114-7O5C
			HfTACH! make
			Reduction gear
System voltage		V	12
No-load	Terminal voltage	\/	11,0
	Cm-rent	A	Less than 90
	Revolution	rpm	More than 2.950
Minimum length of brush		mm (tnj	11,0(0,433)
Brush Spring tension [Wilh new brush)		N (kg, \b)	17.6-21.6 (1.80- 2.20,3,96-4,86)
Minimum diameter ot commutator		m»m (in)	32.0 [1260J
Clearance between pinion front edge and pinioo stopper		mm [in]	0 3 - 15 {0 012 - 0 059)
Clearance between bearing melal and armature sha't		mm (inj	Less than 0 7. (0 008)

System Description

The alternator provides DC voltage to operate the vehicle's electrical system and !o keep the battery charged. The voltage output is controlled by the fC regulator.

Power is supplied at all times to alternator terminal ® through.

- 100A fusible link (letter [D . located in the fusible link and fuse box), and
- 7.5A fuse (No. Ej , located in the fusible link and /use box).

Terminal (D supplies power to charge the battery and operate the vehicle's electrical system. Output voltage is controlled by the IC regulator at terminal ® detecting the input voftage. The charging circuit is protected by the 100A fusible link.

Terminal ®of the alternator supplies ground through body ground d≥D.

With the ignition switch in the ON or START position, power is supplied

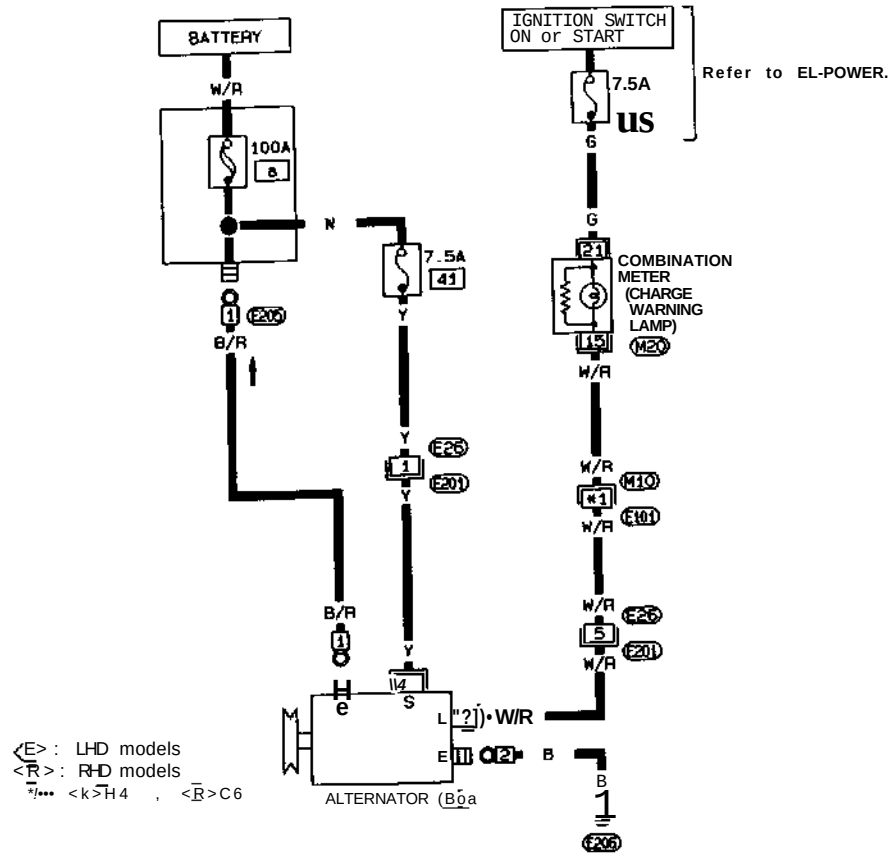
- through 7.5A fuse (No, |H| , located in the fuse block)
- !o combination meter terminal @ for the charge warning lamp.

Ground is supplied to terminal ® of the combination meter through terminal ® of the alternator. With power and ground supplied, the charge warning lamp will illuminate. When the alternator is providing sufficient voltage with the engine running, the ground is opened and the charge warning lamp wi!l go off.

II the charge warning lamp illuminates with the engine running, a fault is indicated.

Wiring Diagram — CHARGE —

EL-CHARGE-01



<E> : LHD models
<R> : RHD models
*/••• <k>H4 , <R>C6

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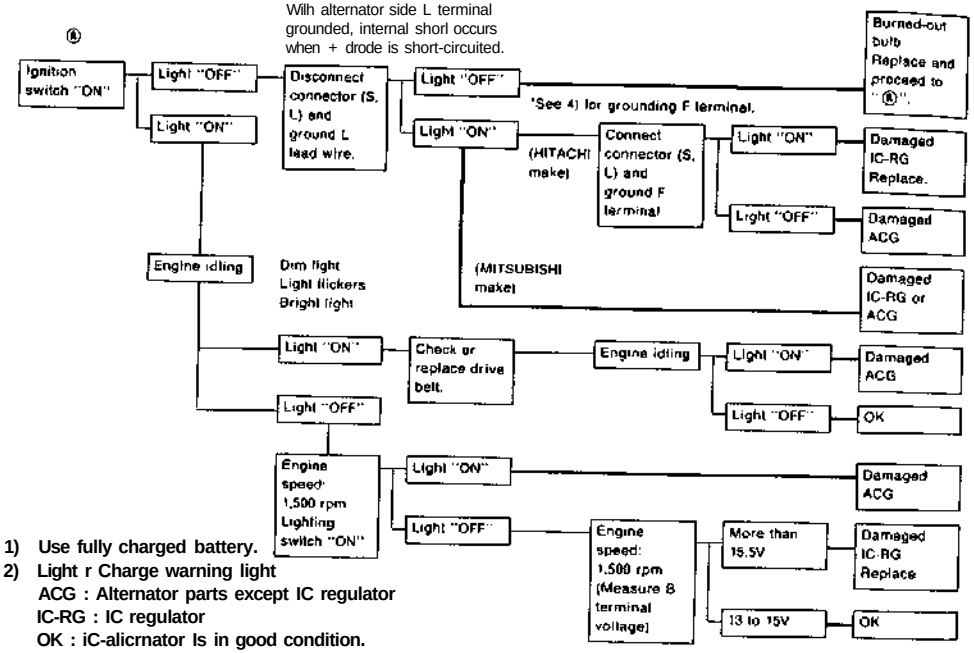
Trouble-shooting

Before conducting an alternator test, make sure that the battery is fufly charged. A 30-volt voltmeter and suitable test probes are necessary for the test. The atternator can be checked easily by referring to the Inspection Table.

Before starling trouble-shooting, Inspect the fusible link.

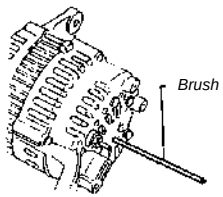
WITH IC REGULATOR



1) **Use fully charged battery.**
2) **Light r Charge warning light**
   ACG : Alternator parts except IC regulator
   IC-RG : IC regulator
   OK : iC-alicrnator Is in good condition.
3) **When reaching "Damaged ACG", remove alternator from vehicle and disassembly, inspect and correct of replace faulty parts.**
4) **'Method ol grounding F terminal (HITACHI make only)**

Gasoline engine model

Contact tip of wire with brush and attach wire to alternator body.



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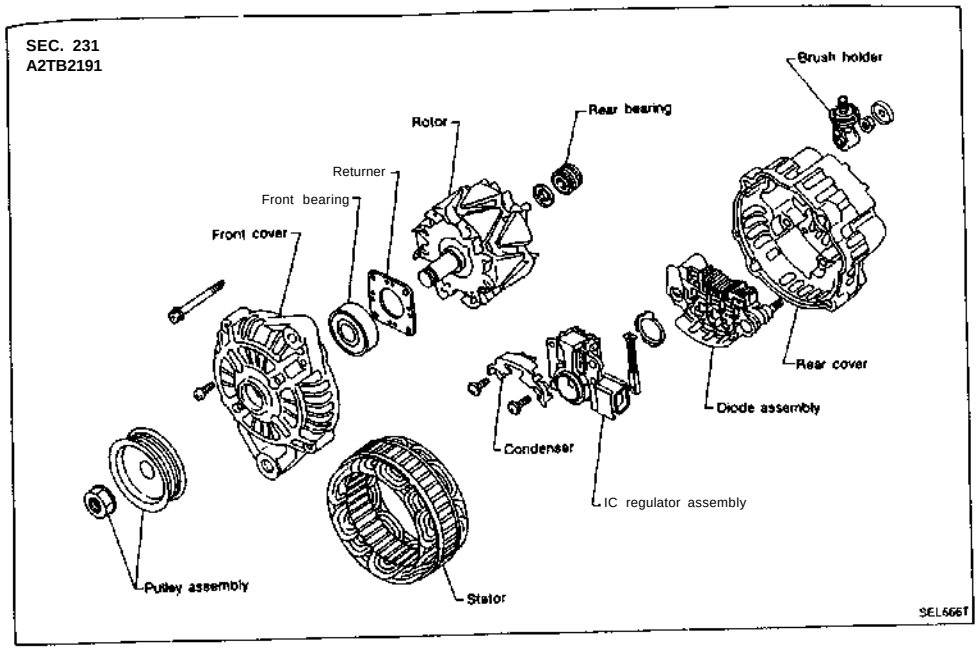
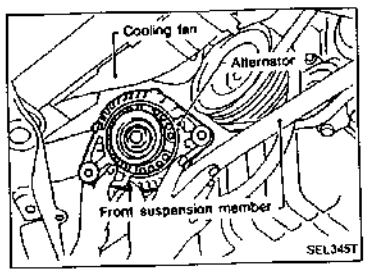
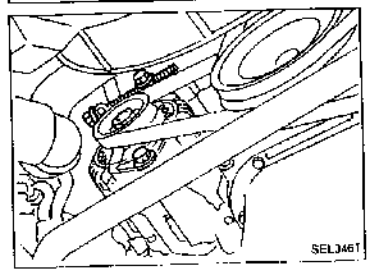
5) **Terminals "S", "L", "B> and "E" are marked on rear cover d alternator.**

Construction







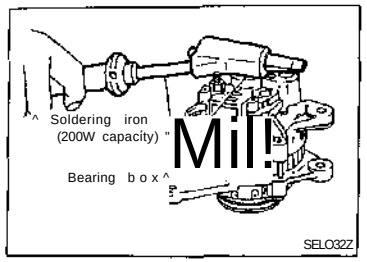
Removal and Installation

REMOVAL

1. Remove engine undercover.
2. Remove stabilizer bracke!·
3. Remove power steering tube mounting bracket·
4. Remove drive belt from alternator.
5. Disconnect harness connector.
6. Remove cooling tan lower shroud.
7. Remove alternator.

INSTALLATION

To install, reverse the removal procedure.



Disassembly

REAR COVER REMOVAL

CAUTION:

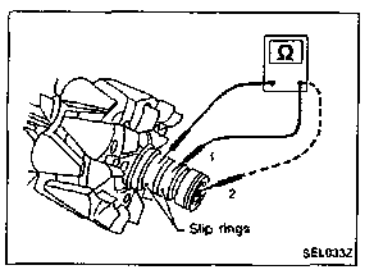
Rear cover may be hard to remove because a ring Is used to lock outer race of rear bearing. To facilitate removal of rear cover, heat just bearing box section with a 200W soldering iron.

Do no! use a heat gun, as It can damage diode assembly.

REAR BEARING

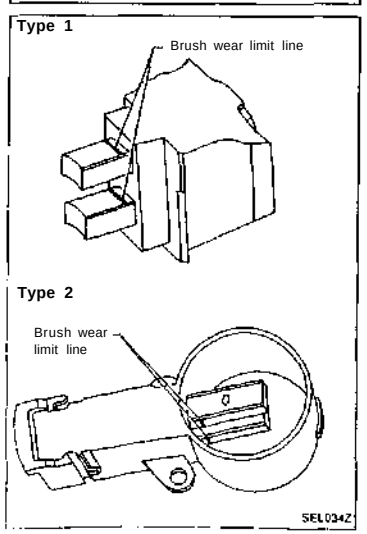
CAUTION:

- ***Do* not reuse rear bearing after removal. Replace with a new one.**
- **Do not lubricate rear bearing outer race.**



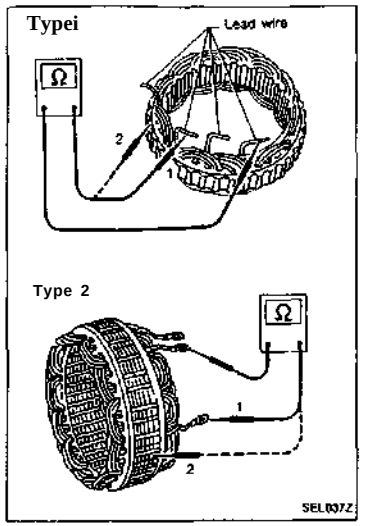
Rotor Check

1. Resistance test
   Resistance: Refer to SOS. (EL-45)
   - Not within the specified values ... Replace rotor.
2. Insulator test
   - Continuiiy exists ... Replace rotor,
3. Check slip ring for wear.
   Slip ring minimum outer diameter:
   Refer to SOS. {EL-45)
   - Not within the specified values ... Replace rotor.



Brush Check

1. Check smooth movement of brush.
   - Not smooth ... Check brush holder and clean.
2. Check brush for wear.
   - Replace brush if if is worn down to the limit line.



Stator Check

1. Continuity test
   - No continuity ... Replace stator.
2. Ground test
   - Continuity exists ... Replace stator

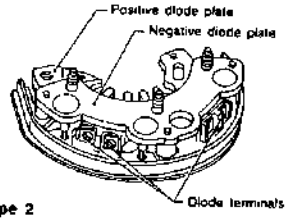
Diode Check

MAIN DIODES

- Use an ohmmeter to check condition of diodes as indicated in chart below.
- If any of the test results is not satisfactory, replace diode assembly.

	Ohmmeter probes		Judgement
	Posfiive ®	Negative 0	
Diodes check [Posilfve side)	Positive diode plate	0<ode termrnafs	Diode conducts in *anfy* one direction.
	Diode terminals	Positive diode plate	
Diodes check (Negative side)	Negative diode plaie	Diode terminals	Diode conducts in only one direction.
	Diode terminals	Negative diode plate	

Typei



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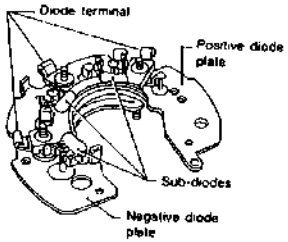

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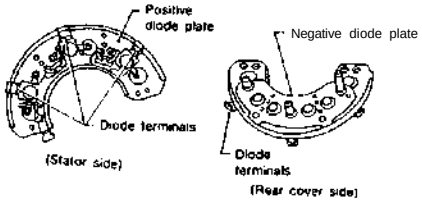

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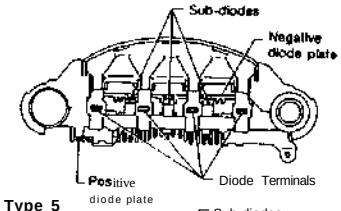
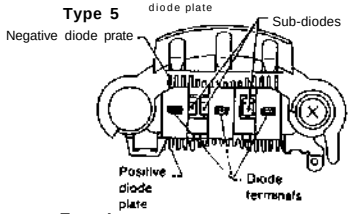


Type 5



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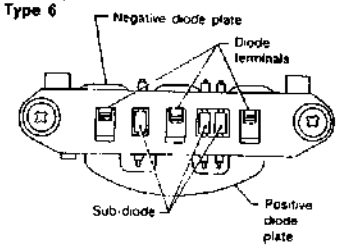

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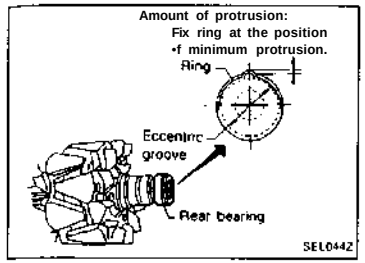

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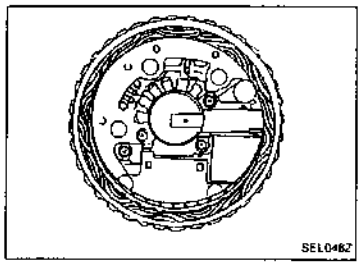

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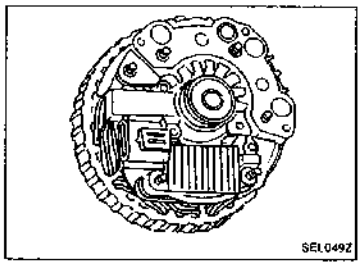


SEL049Z

Assembly

RING FITTING IN REAR BEARING

- Fix ring into groove in rear bearing so that it is as close to the adjacent area as possible.

CAUTION:
Do not reuse rear bearing alter removal.

REAR COVER INSTALLATION

(1) Fit brush assembly, diode assembly, regulator assembly and stator.
(2) Push brushes up with lingers and install them to rotor.
Take care not to damage slip ring sliding surface.

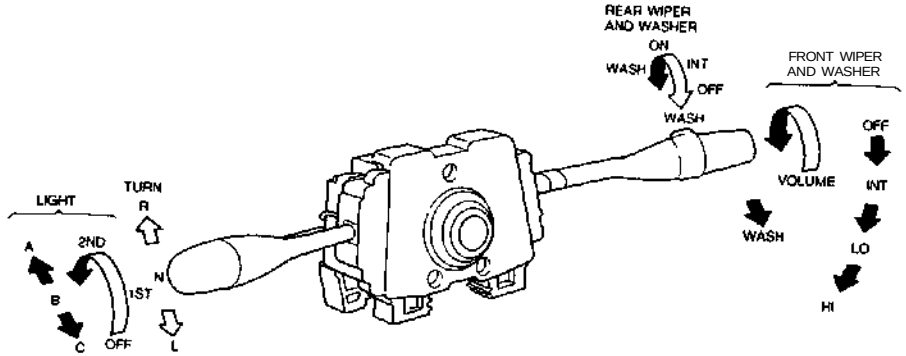
Service Data and Specifications (SDS)

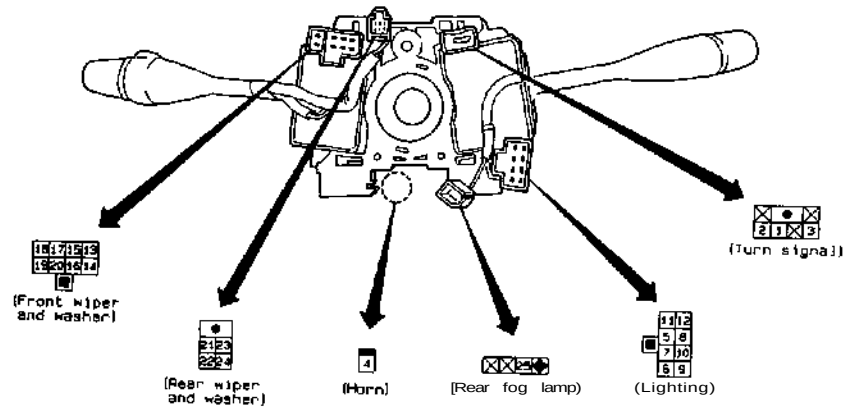
ALTERNATOR

Type		A2T82T91 MITSUBISHI make
Nominal rating	V-A	12-90
Ground polarity		Negative
Minimum revolution under no-load (when 13.5 volts is applied}	rpm	Less than 1,300
Hoi Output Current	A/rpm	Wore lhan 22/1,300 More than 67^500 More lhan 90/5,000
Regulated oulpul voltage	V	14.1-14.?
Minimum fength *0*\ brush	mm (in)	More lhan 5 (0,20)
Slip ring minimum auler diameter	mm (in)	More lhan ?2.1 (0,670)
Rolor (field coil] resistance	Ω	25

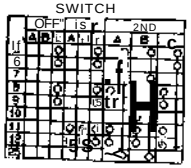
Check

FOR EUROPE

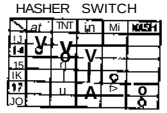




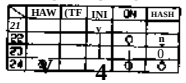
LIGHTING SWITCH



FRONT WIPER AND HASHER SWITCH

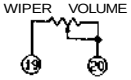


REAR WIPER AND WASHER SWITCH

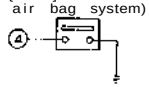


TURN SIGNAL SWITCH

INTEBMITTENT WIPER VOLUME



HORN SWITCH {Mode]s without air bag system)



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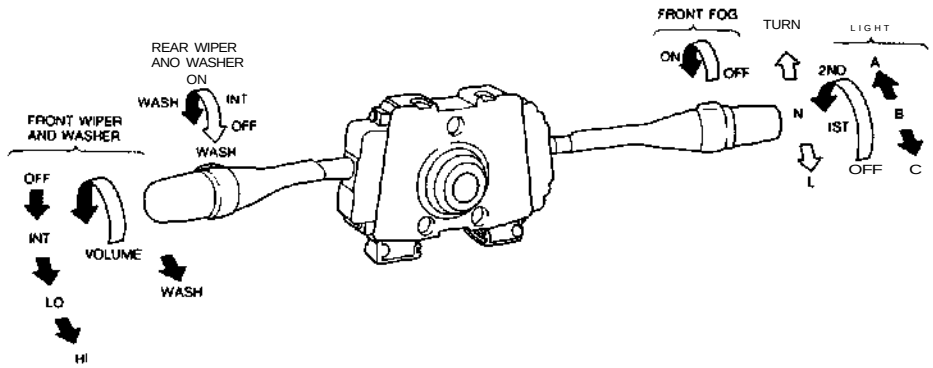
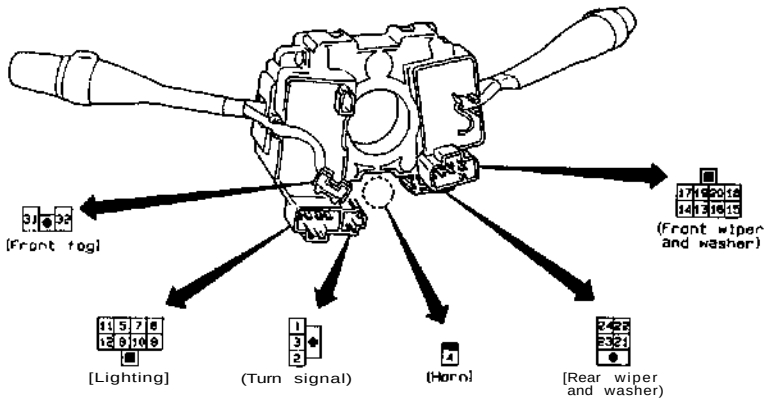
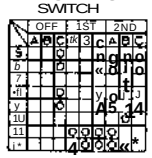
Check (Cont'd)

EXCEPT FOR EUROPE





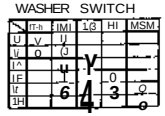
LIGHTING SWITCH



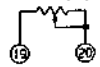
TURN SIGNAL SWITCH

FRONT fDG LAMP SWITCH

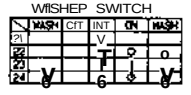
FRONT WIPER AND WASHER SWITCH



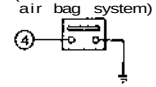
INTERMITTENT WIPER VOLUME



REAR WIPER AND WfISHEP SWITCH



HORN SWITCH (Models witliaut air bag system)



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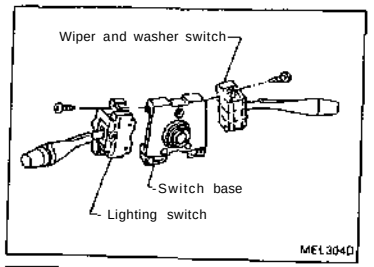
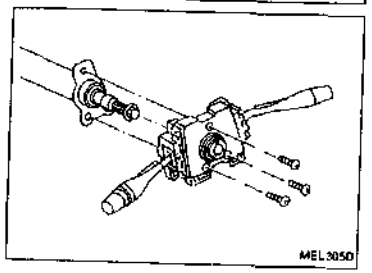


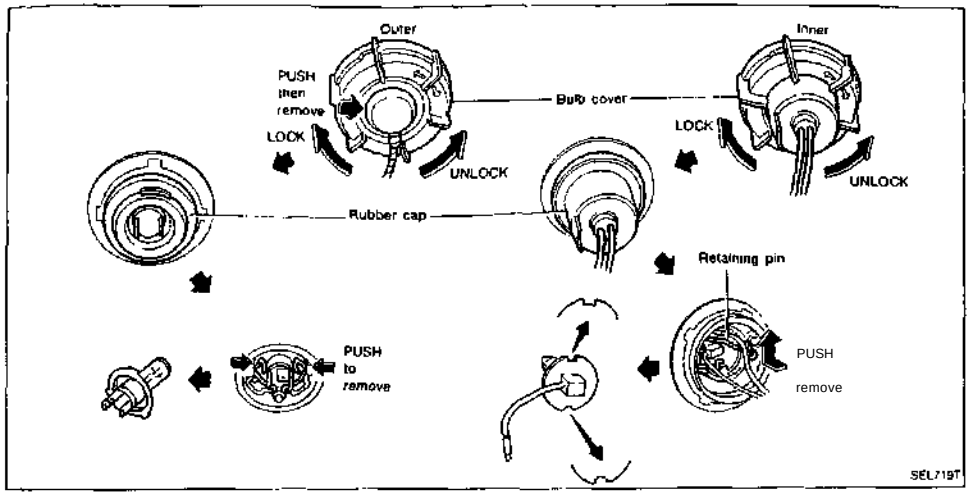
Replacement

- Each switch can be replaced without removing combination switch base.



- To remove combination switch base, remove base attaching screw.

Bulb Replacement



The headlamp is a semi-sealed beam type which uses a replaceable halogen bulb. The bulb can be replaced from the engine compartment side without removing the headlamp body.

- **Grasp only the plastic base when handling the bulb. Never touch the glass envelope.**

1. Disconnect the batlery cable.
2. Disconnect harness connector from rear end o1 bulb (Outer).
3. Turn bulb cover counterclockwise, then remove it.
4. Pull off rubber cap,
5. Push and turn retaining pin to loosen it,
6. Remove headlamp bulb. Do not shake or rotaie bulb when removing it-
7. Disconnect harness connector (Inner).
8. Install in (he reverse order of removal.

CAUTION:

- **Do not leave headlamp reflector without bulb for a long period of time. Dust, moisture, smoke, etc. entering headlamp body may affect the performance of the headlamp. Remove headlamp bulb from the headlamp reflector just before a replacement bulb** Is **Installed.**

Bulb Specifications

Item	Wailage (W)
Ouier (High/Low) (H4 type]	60/5S
Inner (Low) (H3 lype]	55

System Description

The headlamps are controlled by (he lighting switch which is built into the combination switch.

MODELS FOR EUROPE

Power is supplied at all times
- to lighting switch terminaf (5)
- through 20A (use (No. [3D , located in the fusible fink and fuse box), and
- to lighting switch terminal ©
- through 20A fuse (No. 5H . located in the fusible link and fuse box).

Low beam operation

When the lighting switch is turned to the 2ND position and placed in LOW ("B") position, power is supplied
- from lighting switch terminal ®
- to terminal (3) of the LH headlamp, and
- from lighting switch terminal ©
- to terminal ® of the RH headlamp.

Terminal @ of each headlamp supplies ground through body ground dD or CM).
With power and ground supplied, the low beam headlamps will illuminate.

High beam operation/flash-to-pass operation

When the lighting switch is turned to the 2ND position and placed in HIGH ("A") position or PASS ("C") position, power is supplied
- from lighting switch terminal ©
- to terminals © (Outer) and @ (Inner) of RH headlamp, and
- from lighting switch terminal (9)
- to terminals © (Outer) and (J) (Inner) of LH headlamp, and
- to combination meter terminal ® for the high beam indicator.

Ground is supplied to terminal ® of the combination meter through body ground CED.
Terminals (2) (Outer) and © (Inner) of headlamp supply ground through body ground (W) or (at).
With power and ground supplied, the high beams and the high beam indicator will illuminate.

MODELS EXCEPT FOR EUROPE

Power is supplied at all times
- to lighting switch terminal ©
- through 20A fuse (No. [s] , located in the fusible link and fuse box), and
- to lighting switch terminal ®
- through 20A fuse (No. [37] , focated in the fusible link and fuse box).

Low beam operation

When the lighting switch is turned to the 2ND position and placed in LOW ("B") position, power is supplied
- from lighting switch terminal @
- to terminal @ of the LH headlamp, and
- from lighting switch terminal ®
- to terminal (S> o' the RH headlamp.

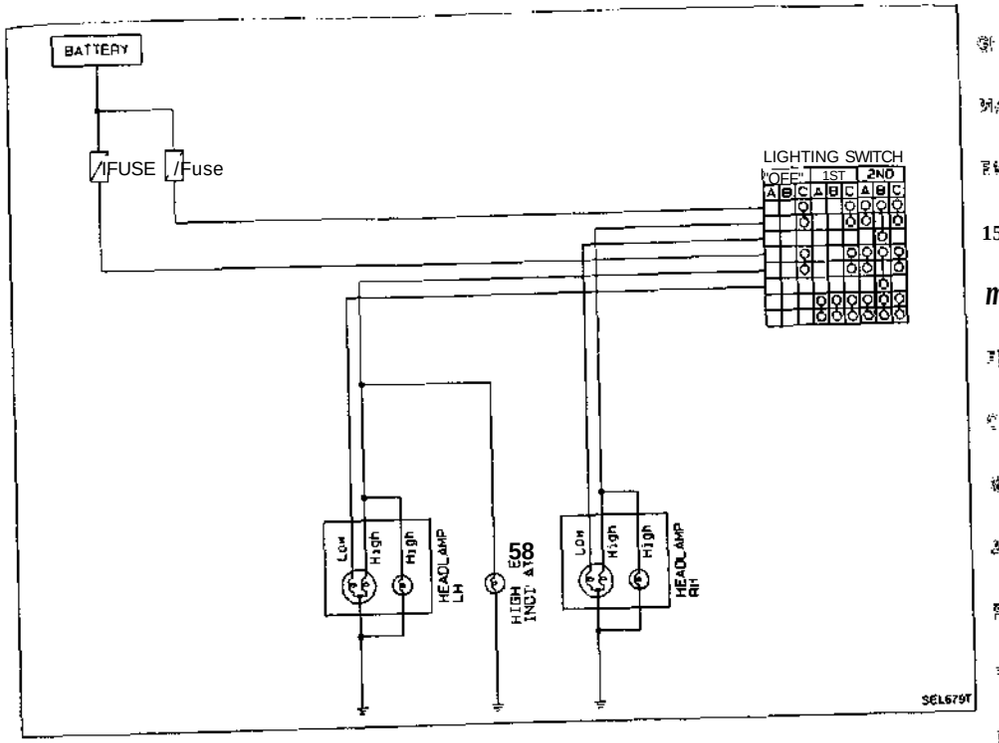
Terminaf © of each headlamp supplies ground through body ground (J«) or (W).
With power and ground supplied, the low beam headlamps will illuminate.

High beam operation/ffash-to-pass operation

When »he lighting switch is turned to the 2ND position and placed in HIGH ("A") position or PASS ("C") position, power is supplied
- from lighting switch terminal (9)
- to terminals (T) (Outer) and @ (Inner) of each RH headlamp, and
- from lighting switch terminal (6)
- to terminals (T) (Outer) and ® (Inner) of each LH headlamp, and
- to combination meter terminal @ for the high beam indicator.

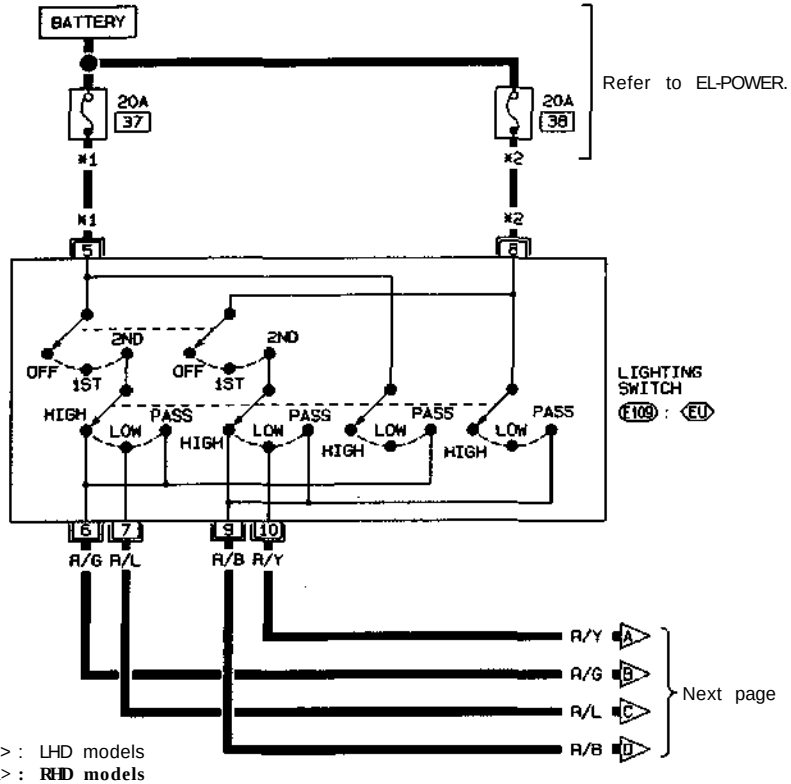
Ground is supplied to terminal ® of the combination meter through body ground (lit").
Terminals © (Outer) and (5) (Inner) of each headlamp supply ground through body ground (Iff) or (JSQ.
With power and ground supplied, the high beams and the high beam indicator will illuminate

Schematic

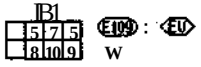


Wiring Diagram — H/LAMP —

EL-H/LAMP-01



<[L]> : LHD models
<[R]> : RHD models
<[g]> : For Europe
Hi • • • <[1]> B , <[f]> R/W
•2 • • • <[1]> B/H , <[E]> R



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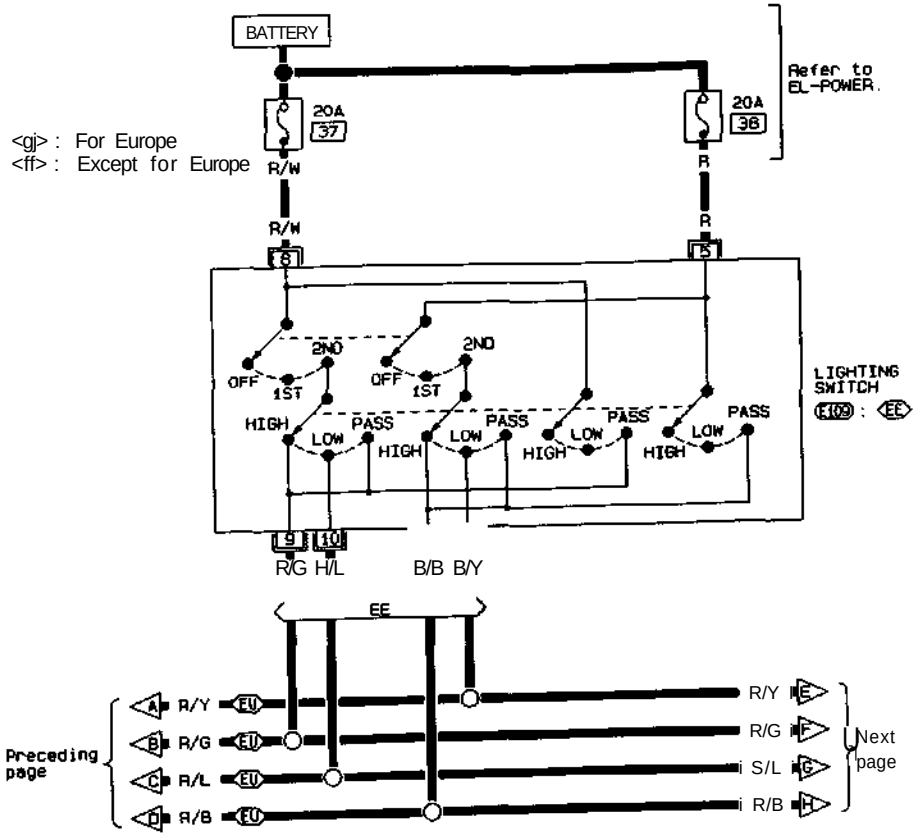
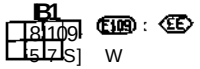
Wiring Diagram - H/LAMP - (Cont'd)

EL-H/LAMP-02

<gj> : For Europe
<ff> : Except for Europe





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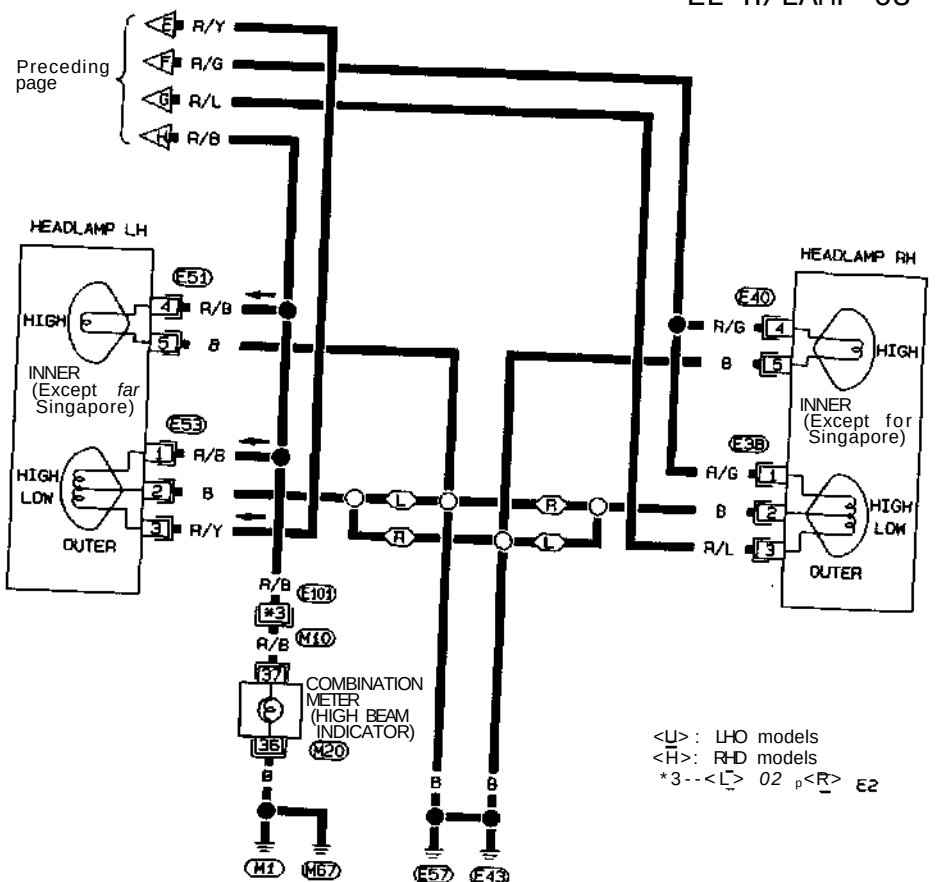
EL-H/LAMP-03



Trouble Diagnoses

Symptom	Possible cause	Repair order
LH headiamps do not opefate.	1. Bulb 2. Ground C«D or (Elf) 3. 20A (use 4. Lighting switch	V Check bulb. 2. Check ground CED or CUD 3. Check 30A luse (No MI . located in fusible link and fuse box). Verity baltery positiuB voltage Is present at terminal '1 ol lighting switch. 4. Check lighting switch.
RH tieadlamps do not operate	1 Bulb 2 Ground (ia) or CUD 3 2DA luse 4 Lighting switch	1. Check bulb. 2. Check ground COD °r COD 3 Check 20A (use (No 37 , located in fusible link and luse box). Verify bailery positive voltage is present at terminal '2 of lighting switch. 4, Check lighting switch.
LH high beams da not operate, but LH low beam operates.	1 Bulbs 2. Open in LH high beams circuit 3, Lighting switch	1 Check bulbs. 2. Check R/B wire between lighting switch and LH headlamps lor an open circuit 3. Check lighting switch.
LH law beam does not operate, but LH high beam operates.	1. Bulb 2. Open in LH low beam circuit 3. Lighting switch	1. Check bulb. 2. Check R/Y wire between lighting switch and LH headlamp tor an open circuit. 3, Check lighting switch.
RH high beams do not operate. but RH low beam operates.	1. Bulbs 2. Open iri RH high beams circuit 3. Lighting switch.	1 Check bulbs. 2. Check R/G wire between lighting switch and RH headlamps for an open circuit. 3. Check lighting switch.
RH low beam does not operate. but RH high beam operates.	1 Bulb 2. Open in RH low beam circuit 3. Lighting switch	1. Check bulb. 2 Check R/L wire between lighting switch and RH headlamp for an open circuit 3 Check lighting switch.
High beam indicator does not work.	1. Bulb 2. Ground (ED 3. Open in high beam circuit	1. Check bulb tn combination meter 2. Check ground C"D. 3 Check R/B wire between lighting switch and combination meter for an open circuit.

'1: (§) Models for Europe
(ś) Models except for Europe

'2: (§) ... Models for Europe
(8) . Models except lor Europe

System Description

The headlamp system on vehicles for Norway and Sweden contains a daytime light unit. The unit activates the following whenever the engine is running with the lighting switch in the OFF position:

- Low beam headlamps
- Clearance, license, tail and ilfumination lamps

Power is supplied at ail times

- through 20A iuse (No. [37) , located in the fusible link and fuse box)
- to daytime light unit terminal (S) and
- to lighting switch terminal ®.

Power is also supplied at all times

- through 20A fuse (No. HH , located in the fusible link and fuse box)
- to daytime tight unit terminal @ and
- to lighting switch terminal ®.

Power is also supplied at all times

- through 10A fuse (No. *M* , located in the fuse block)
- to daytime light unit terminal © and
- to lighting switch terminal (Q).

With the ignition switch in the ON or START position, power is supplied

- through 7.5A fuse (No. Ipl , located in the fuse block)
- to daytime light unit terminal ® .

With the ignition switch in the START position, power is supplied

- through 7.5A fuse (No. @ , located in the fuse block)
- to daytime light unit terminal ©.

Ground is supplied to daytime light unit terminal (D through body ground (W).

HEADLAMP OPERATION

Low beam operation

When the lighting switch is turned to the 2ND position and placed in LOW ("B") position, power is supplied

- from lighting switch terminal (?) or
- from daytime light unit terminal ®
- to RH headlamp terminal ®.

Ground is supplied to RH headlamp terminal @ through body ground (JiD-

Also, when the lighting switch is turned to the 2ND position and placed in LOW ("B") position, power is supplied

- from lighting switch terminal © or
- from daytime light unit terminal ©
- to LH headlamp terminal <3).

Ground is supplied to LH headlamp terminal @ through body ground QsQ.

With power and ground supplied, the low beam headlamps illuminate-

High beam operation/flash-to-pass operation

When the fighting switch is turned to the 2ND position and placed in HIGH {"A") position or PASS ("C") position, power is supplied

- from lighting switch terminal (j)
- to terminals © (Outer) and © (Inner) of RH headlamp, and
- from lighting switch terminal (|)
- to terminals (T) (Outer) and @ (Inner| of LH headlamp, and
- to combination meter terminal ® for the high beam indicator.

Ground is supplied to terminal © of the combination meter through body ground C"T).

Terminals @ (Outer) and © (Inner) of headlamp supply ground through body ground <W) or QsT).

With power and ground supplied, the high beams and the high beam indicator will illuminate.

System Description (Cont'd)

DAYTIME LIGHT OPERATION

With the engine running and the lighting switch in the OFF position, power is supplied

- to daytime light unit terminal @
- through daytime light unit terminal (5)
- to terminal ® of LH headlamp
- lo daytime light unit terminal (S)
- through daytime light unit terminal (4)
- to terminal @ of RH headlamp-

Ground is supplied to terminal © of each headlamp through body ground dD or *(M±)*.

Ground is also supplied to terminal (f) of daytime light unit through body ground CiiD·

Operation (Daytime light system)

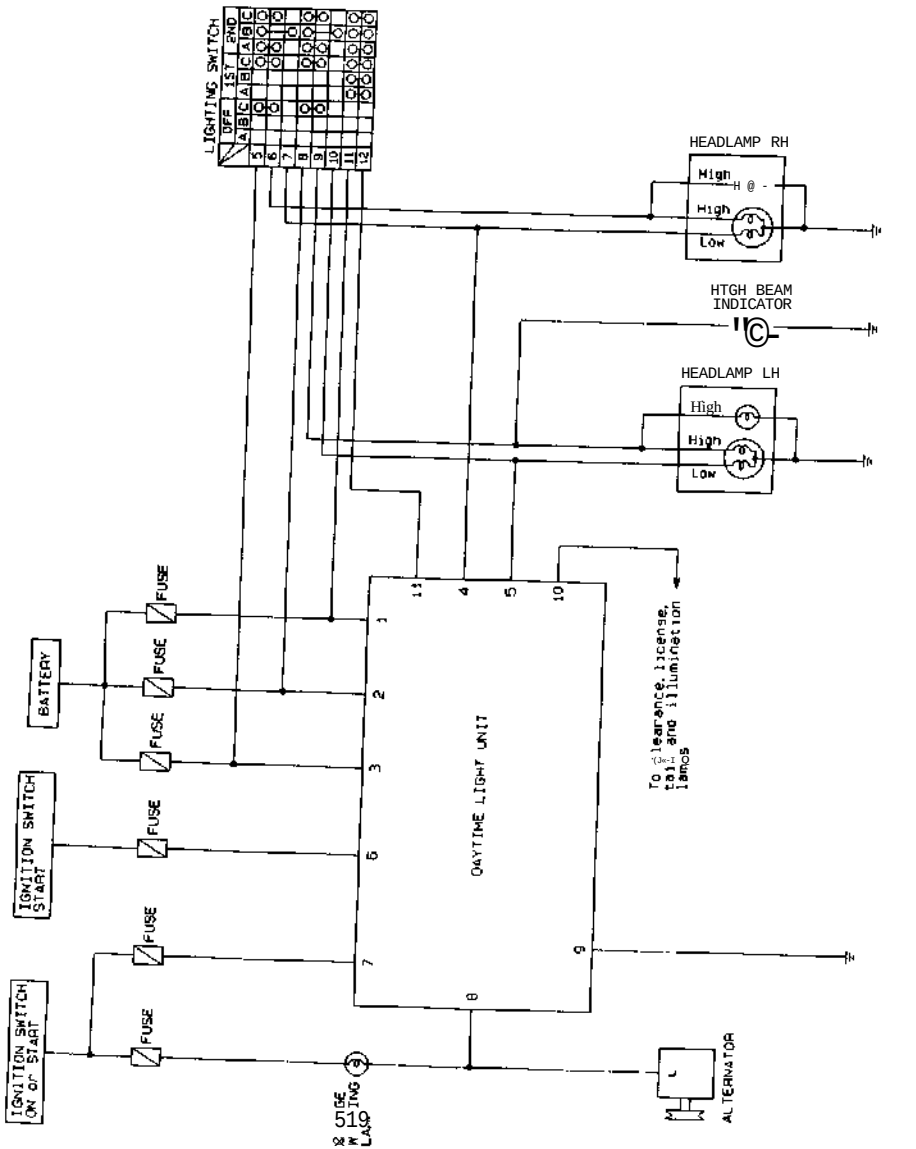
The headlamps' low beam and clearance, license, tail and illumination lamps automatically turn on after starting the engine with lighting switch in "OFF" position.

Lighting switch operations other than the above are the same as conventional light systems.

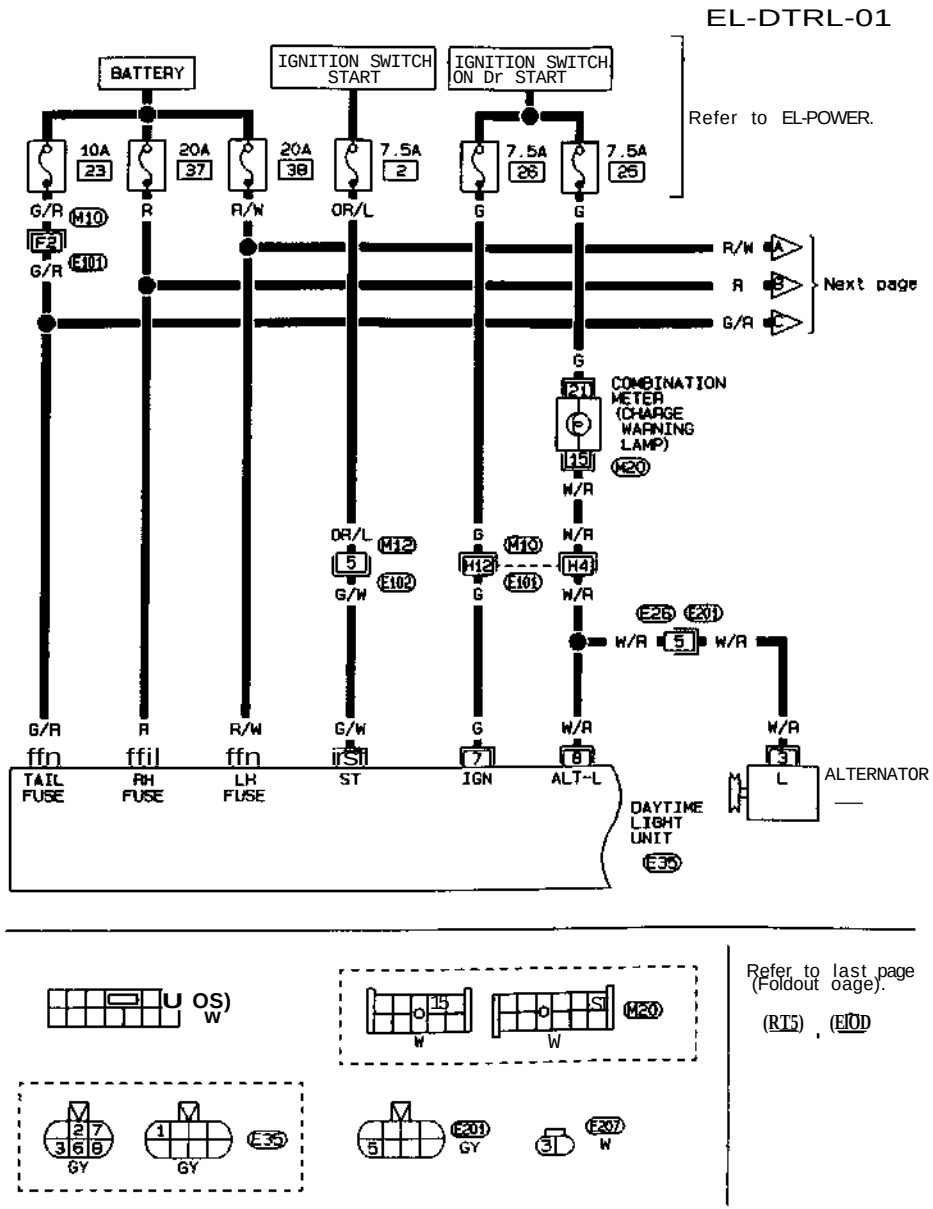
Engine		With engine slopped									With engine running								
Lighting switch		OFF			1ST			2ND			OFF			1ST			2ND		
		A	B	C	A	B	C	A	B	C	A	B	C	A	H	C	A	B	**C**
Headlamp	High beam	X	X	0	X	X	0	0	X	0	X	X	0	X	X	O	0	X	o
	Low beam	X	X	X	X	X	X	X	O	X	0	0	0	X	X	X	X	0	X
Clearance and tail lamp		X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**o**
License and instrument illumination [amp		X	X	X	0	0	0	0	0	0	0	0	0	0	0	0	o	0	0

O: Lamp ''ON''
X: Lamp "OFF''
O: Added functions

Schematic



Wiring Diagram — OTRL —



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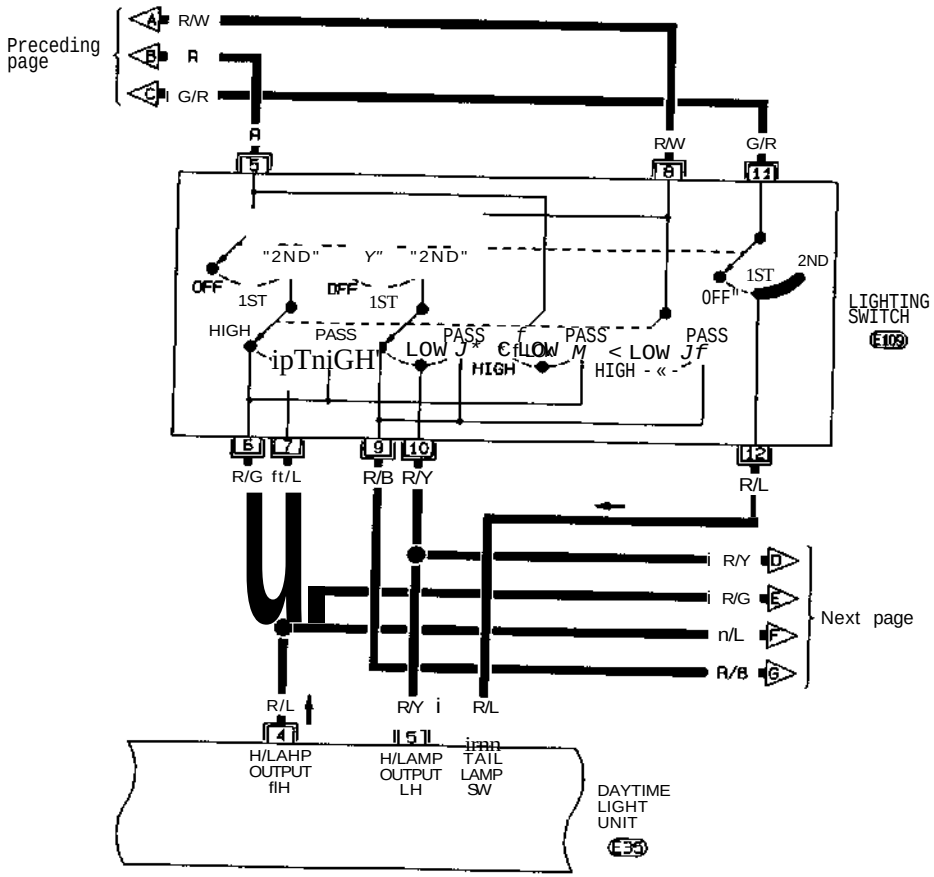

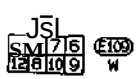

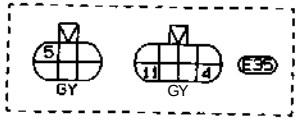

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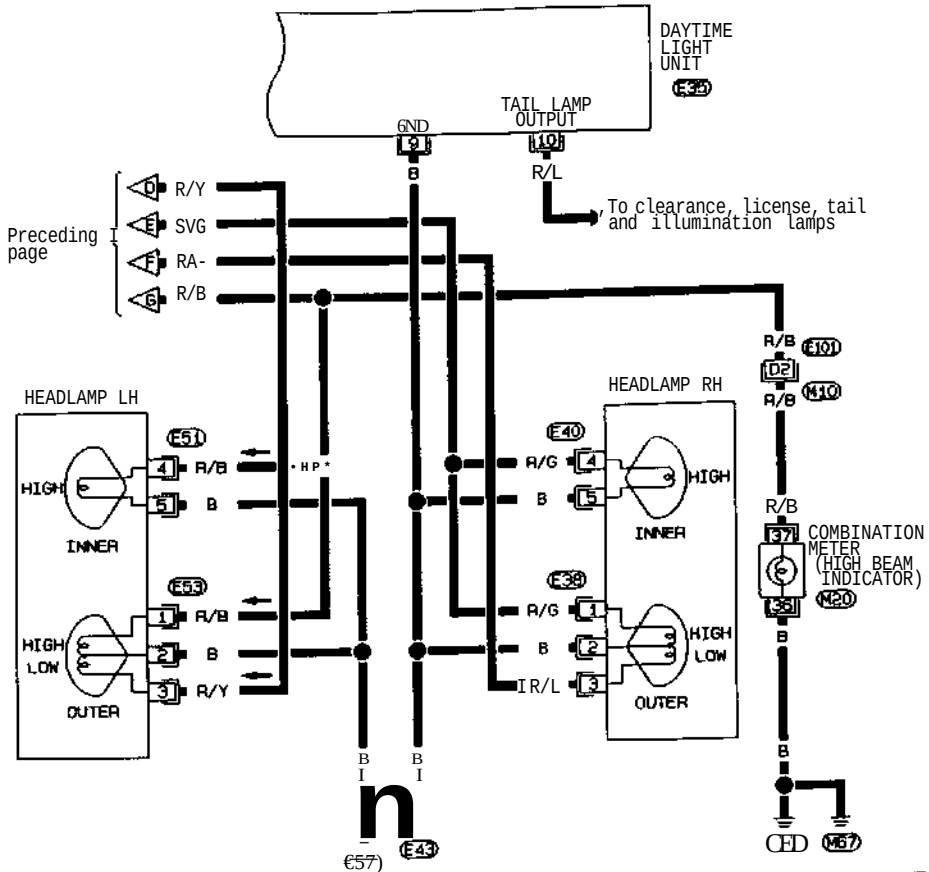

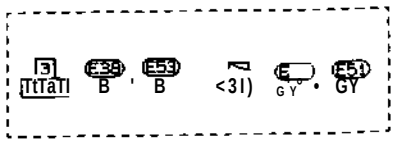

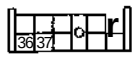

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Trouble Diagnoses

DAYTIME LIGHT UNIT INSPECTION TABLE

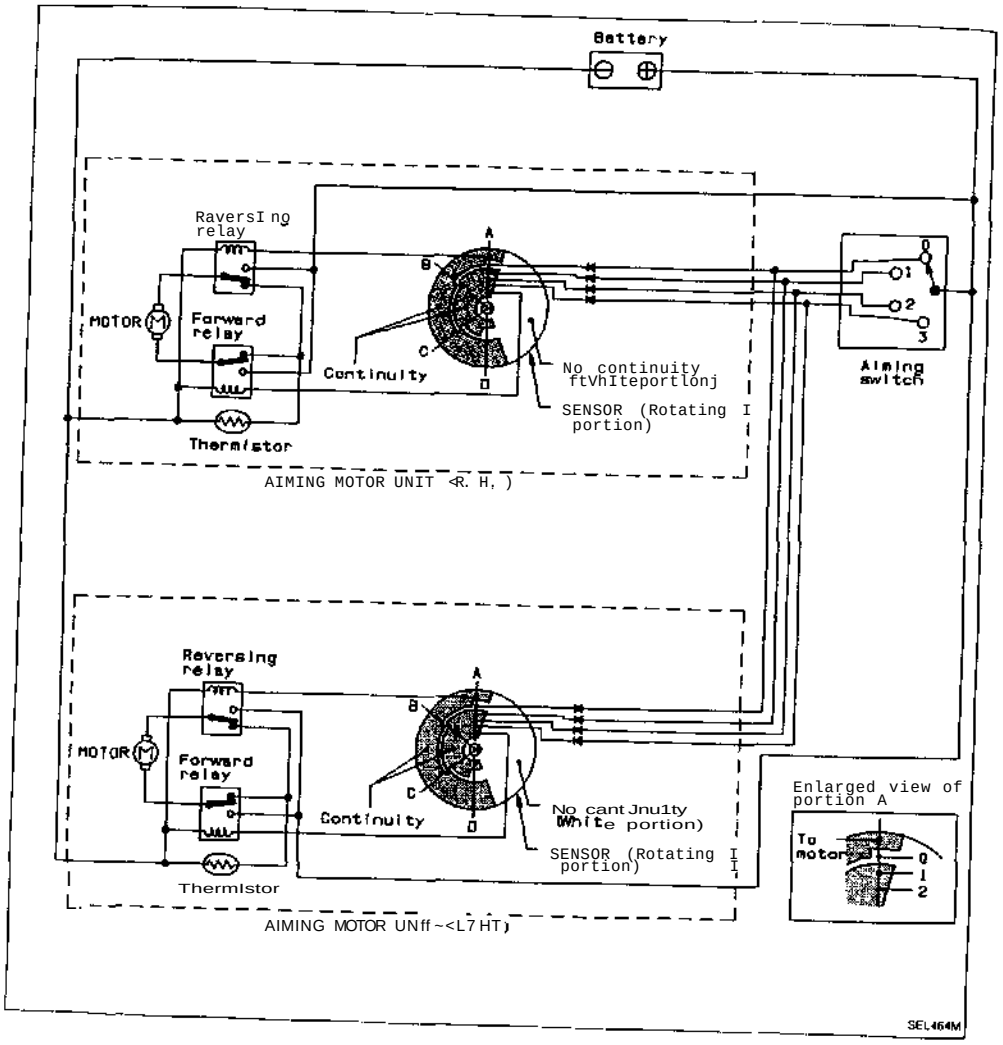
(Dala are reference values.)

Ter-minaf No.	Item	Condition		Judgement standard
1	Power source (BAT)		When turning ignition swilch to "ON"	Battery positive vollage
			When turning ignition switch to "OFF"	Battery positive voltage
2	Power source (BAT)		When lurnfng ignition switch to "ONT	Battery positive voltage
			When turning ignition switch to "OFF"	Battery posilrve voyage
3	Power source [BAT]		When turning igniKon switch to "ON"	Battery positive voftage
			When turning fgnition switch to "OFF"	Battery positive voltage
4	RH lo beam (Lighting swilch)		When turning lighting switch to "HEAD" and 2ND positions	Battery positive voltage
			When turning lighting switch to "OFF" with engine running (daytime light operation)	Battery positive voltage
5	£H lo beam (Lighting switch)		When fuming lighting swttch to "HEAD[11] and 2ND positions	Battery positive vantage
			When turning **lighting** switch to "OFF" with engine running (daytime fight operation)	Battery positive voltage
6	Start signal		When turning ignition switch *lo* "ST"	Baltery positive voltage
			When turning ignition switch to "ON" from "ST"[1]	1V or less
			When turning ignition switch to "OFF"[1]	1V or less
7	Power source [IGNJ		When turning ignition switch to "ON[1]	Battery positive voftage
			When turning ignition switch to "ST"	Battery positive vollage
			When turning ignition switch to "OFF[11]	1V or less
8	Alternator		When turning igniiion switch lo "ON"	More lhan 3V
			When engine is running	Ballsy positive voltage
			When turning ignition switch to "OFF	1V or less

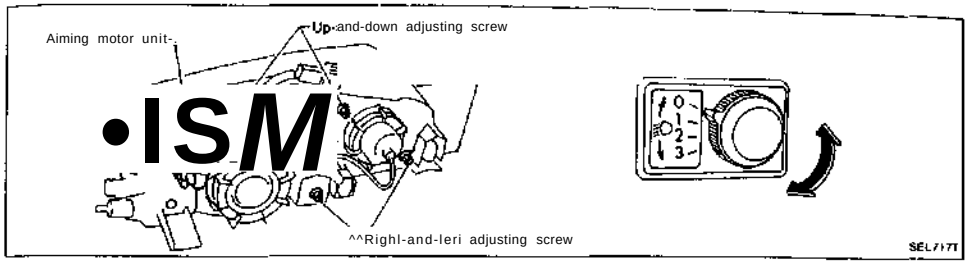
Ter-minal No	Item	Condition		Judgement standard
9	Ground		—	—
10	Small lamps		When turning lighting switch lo 1ST or 2ND position	Battery positive voltage
			When turning lighting switch 10 "OFF" with engine running (daytime light operation!	Battery positive voltage
11	Lighting switch		When turning lighting switch to 1ST or 2ND position	Battery positive voltage
			When turning lighting swiich to "OFF"	1V or less

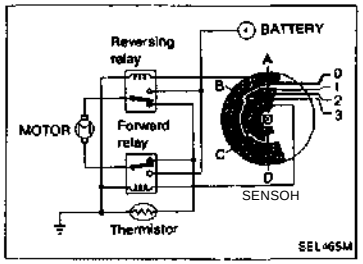
Description

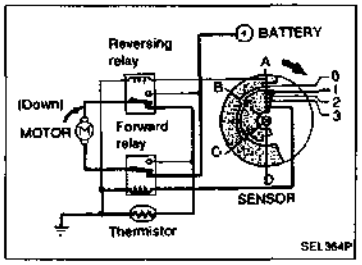
- The vertical direction of the headlamp beam can be adjusted from inside the vehicle. This prevents the headlamp beam axis from facing upward due to changes in number of occupants and vehicle load conditions.

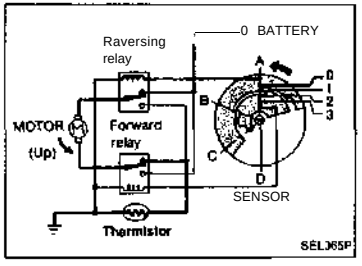


Description (Cont'd)









CIRCUIT OPERATION

[Example]

Aiming switch "0"

- When the aiming switch is set to "0", the motor will not star!. This is because the power terminals are positioned at the nonconductive section of the sensor's rotary unit.

Aiming switch "0" -+ "1"

- When the aiming switch is moved from "0" to "1", the sensor's conductive section activates the relay. Power is supplied through the relay to the motor. The headlamps will then move in the "DOWN" direction.
- The motor continues to rotate while the rotary unit of the sensor moves from point A to point B.
- The power terminals will then be positioned at the nonconductive section, disconnecting the power to the motor. The motor will then stop.

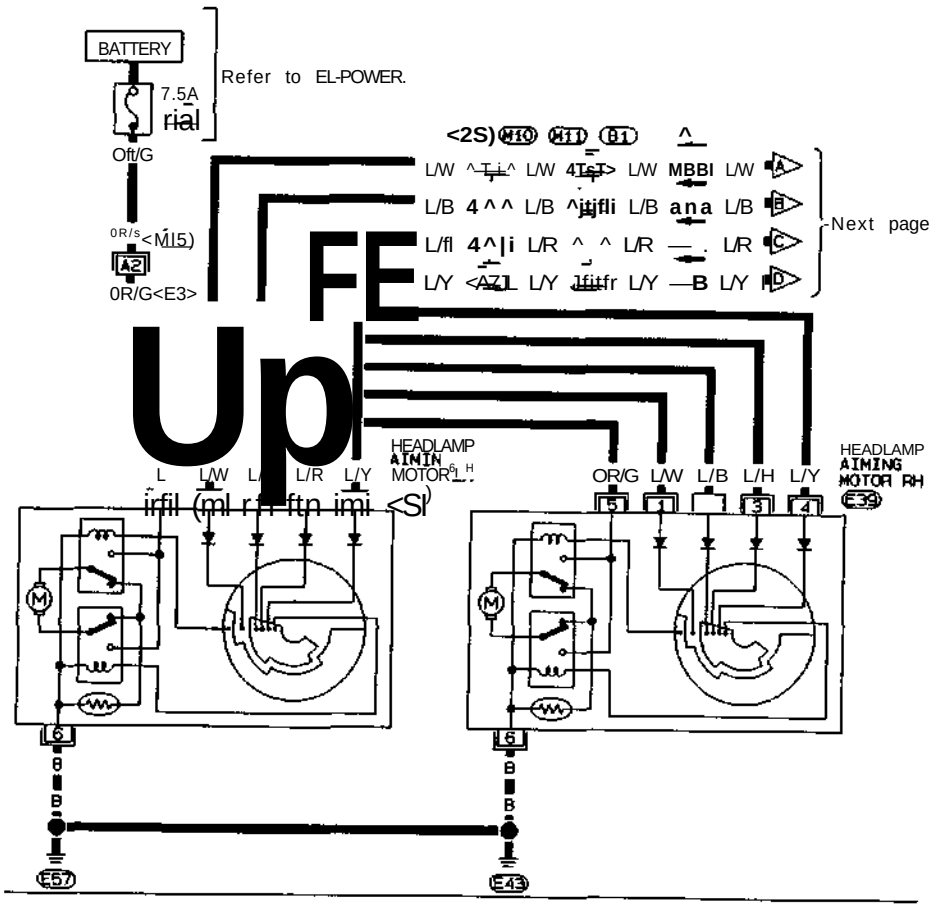
Aiming switch "1" -» "0"

- When the aiming switch is moved from "1" to "0", the sensor's conductive section activates the relay. Power is supplied through the relay to the motor. The motor will rotate to move the headlamps in the "UP" direction.
- When the rotary unit of the sensor moves from point B to point A, the motor will stop.

Wiring Diagram — AIM —

LHD MODELS

EL-AIM-01



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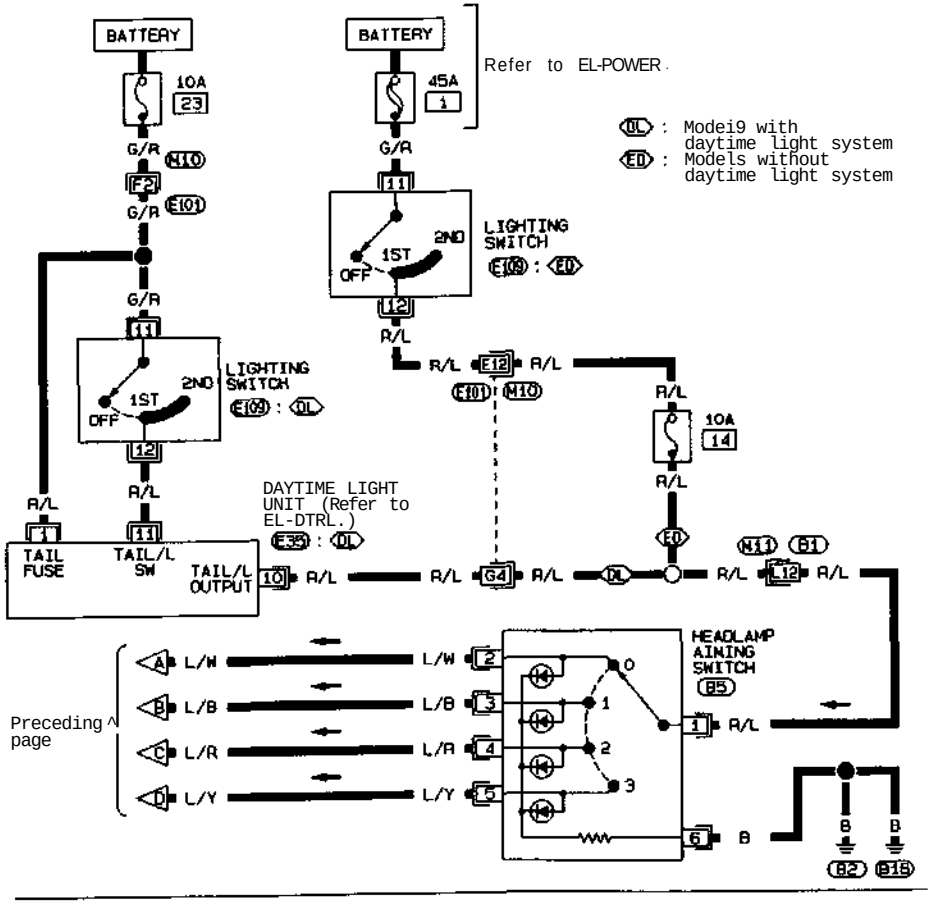
Wiring Diagram — AIM — (Cont'd)

EL-AIM-02



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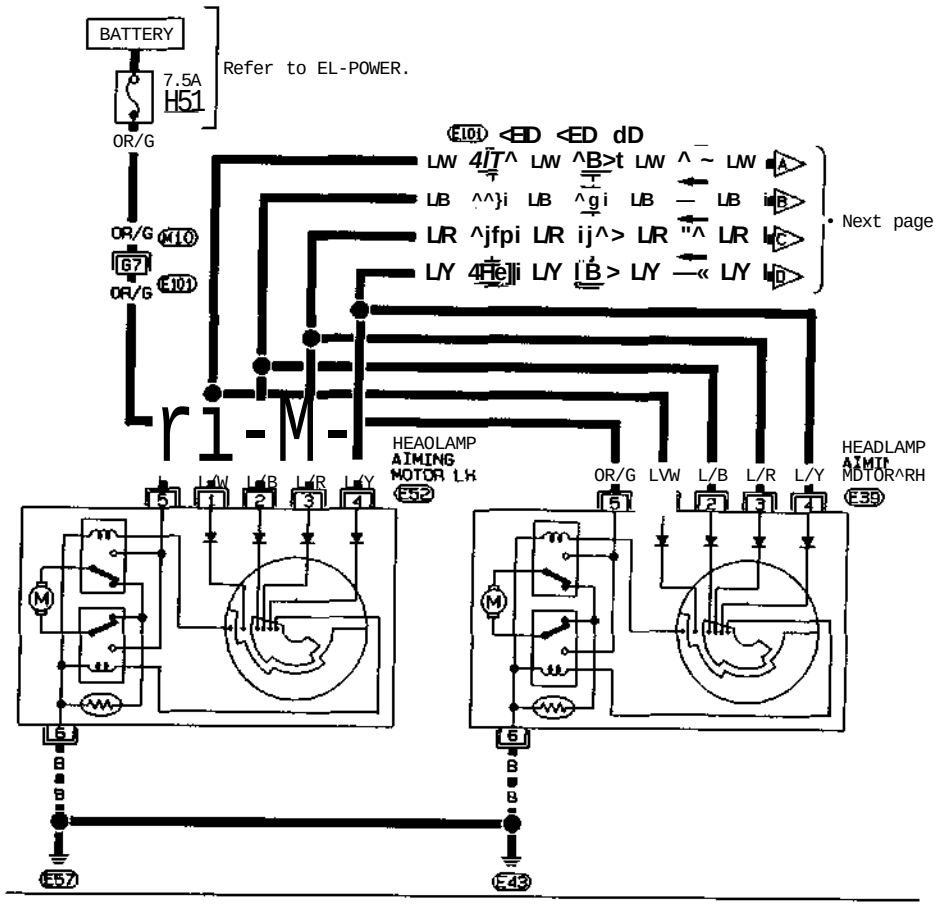
RHD MODELS

EL-AIM-03



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4 5 6 E39 E52
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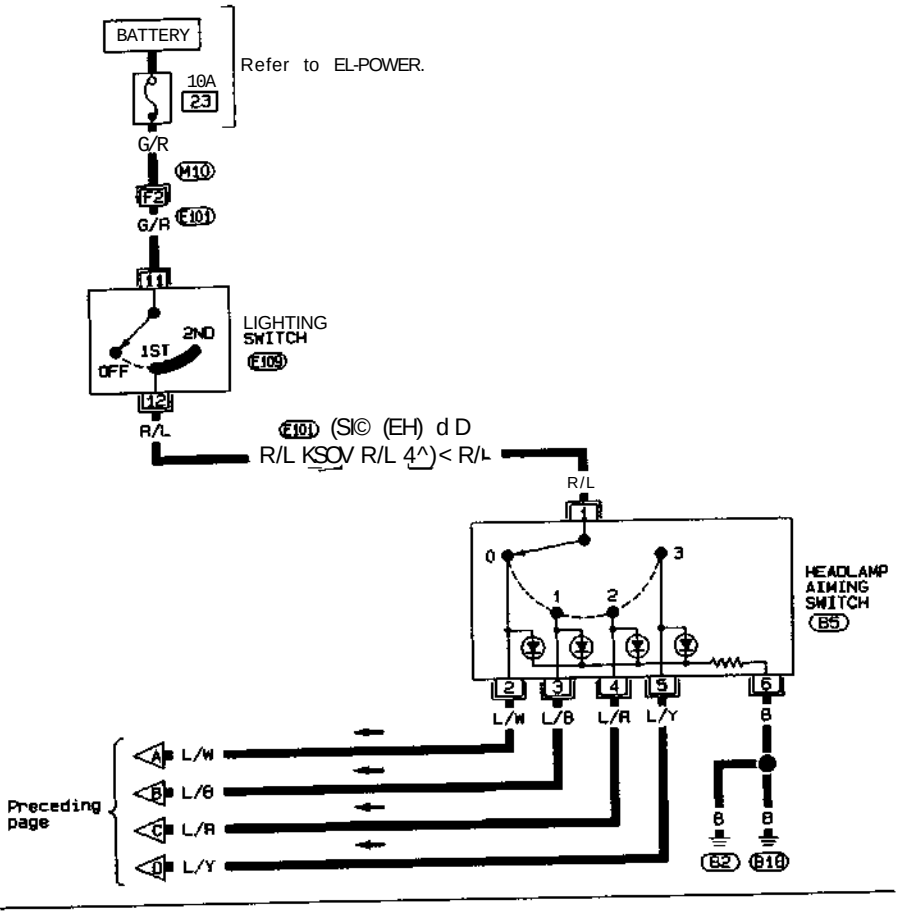
EL-AIM-04



B 1 A 5 3 2 6 CB5J W

M 11 1A E109 W

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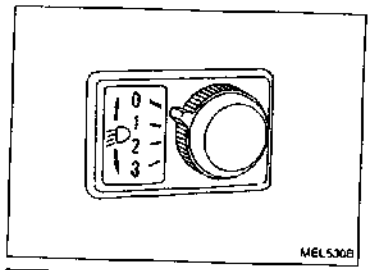
Aiming Adjustment

When performing headlamp aiming adjustment, use an aiming machine, aiming wall screen or headlamp tester Aimers should be in good repair, calibrated and operated according (o (heir operation manuals.

If any aimer is not available, aiming adjustment can be done as follows:

For details, refer to the regulations In your own country.

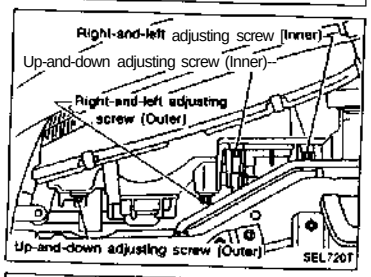


CAUTION:

- **Keep all tires inflated to correct pressures.**
- **Place vehicle and tester on one and same flat surface.**
- **See that there Is no-load in vehicle (coolant, engine oil filled up to correct level and full fuel tank) other than the driver (or equivalent weight placed fn driver's position).**

CAUTION:

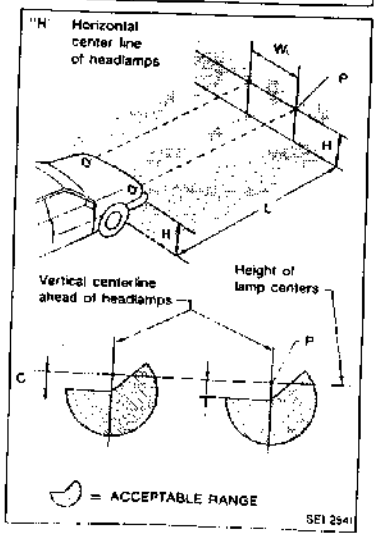
Be sure aiming switch is set to "0" when performing aiming adjustment on vehicles equipped with headlamp aiming control.



LOW BEAM

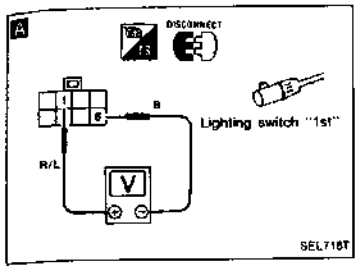
1. Turn headlamp low beam on.
2. Use adjusting screws to perform aiming adjustment.

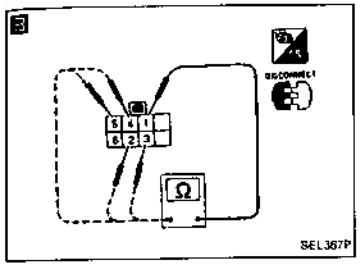
- **First tighten the adjusting screw all the way and then make adjustment by loosening the screw.**

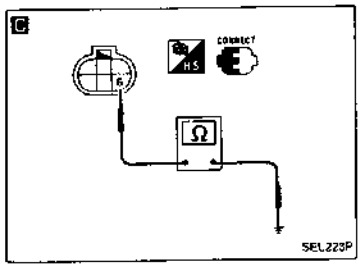


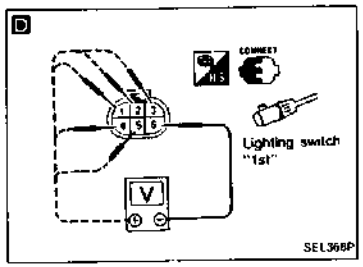
- **Adjust headlamps so that main axis of light is parallel to center line of body and Is aligned with point P shown in illustration.**
- **Figure to the left shows headlamp aiming pattern for driving on right side of road; for driving on left side of road, aiming pattern is reversed.**
- **Doited lines in illustration show center of headlamp.**

"H": Horizontal center line of headlamps
"W_L": Distance between each headlamp center
"L": 5,000 mm (196.85 in)
"C": 65 mm (2.56 in)









Trouble Diagnoses

SYMPTOM: Headlamp aiming does not operate.

m POWER SUPPLY ORCUIT CHECK (For aiming switch)
Check /\ 12 volts exist between terminals <1) and (Q)

Voltmeter terminals		Voltsga [V]
(')	(-1	
©		Apprpx 12

NG → Check 10A luse at fuse block. (Reler to ''POWER SUPPLY ROUTING",]

OK ↓

m AIMING SWITCH CHECK
Check continuity between terminals at each switch position

Switch position	Terminal ①	②	③	④	⑤
0	○	○			
1	○		○		
2	○			○	
3	○				○

NQ → Replace aiming switch.

OK ↓

C GROUND CIRCUIT CHECK FOR AIMING MOTOR
Check continuity between terminals (|) and body ground.
Continuity exists ... OK

NG → Repair harness between aiming motor and body ground.

OK ↓

D POWER SUPPLV CIRCUIT CHECK (For aiming motor unit)
Check if 12 volts exist between terminals ©, ®.@. ®. © a[nd] ©•

Voilrrteter terminals		Voltage IV]	Aiming switch position
(M	(-)	Approx. 12	"Or
TI		0	Except '•0'
5?		Approx. 12	.....
		0	Except ''1''
③	®	Approx. 12	
		0	£«CBpl ' 2 •
④		Approx 12	••3"
		0	Encepl ••3"
		Approx 1?	-

NG → Check harness between aiming switch and aiming motor unit

JOK ↓

Replace aiming motor unit.

Clearance, License and Tail Lamps/System Description

LHD MODELS WITH DAYTIME LIGHT SYSTEM

The clearance, license and tail lamps on vehicles (or Norway and Sweden contain a daytime light unit. The unit activates the small lamps whenever the engine and lighting switch are under the following conditions.

- Engine running
- Lighting switch in the OFF position

(For daytime light system, refer to "HEADLAMP — Daytime Light System —".)

Operation (when daytime light system is triggered.)

Power is supplied at all times
- through 10A fuse (No. *M* , located in the fuse block)
- to daytime light unit terminal ©.

With the engine running and the fighting switch in the OFF position, power is supplied
- through daytime light unit terminal ®
- to terminal © of each lamp.

Ground is supplied to terminal © of clearance lamps through body ground (E-M) or CUD-
Ground is also supplied to terminal ® of license lamp and to terminal (4) of tail lamps through body ground (51).
With power and ground supplied, the clearance, license and tail lamps illuminate.

Operation (when daytime light system Is not triggered.)

Power is supplied at all times
- through 10A fuse (No. [23] , located in the fuse block)
- to lighting switch terminal © .

With the lighting switch in the 1ST or 2ND position, power is supplied
- through lighting switch terminal ©
- to daytime light unit terminal ffi)
- through daytime light unit terminal ©
- to terminal ® of each lamp.

Ground is supplied to terminal © of clearance lamps through body ground C§D or CUD-
Ground is also supplied *to* terminal (2) of license lamp and to terminal (?) of tail lamps through body ground CSD-
With power and ground supplied, the clearance, license and tail lamps illuminate.

LHD MODELS WITHOUT DAYTIME LIGHT SYSTEM

Power is supplied a! all times
- through 45A fusible link (letter UJ, located in the fusible link and fuse box)
- to lighting switch terminal (Q).

Operation

Wiih the lighting switch in the 1ST or 2ND position, power is supplied
- from lighting switch terminal ®
- through 10A fuse (No. **[H]** , located in She fuse block)
- to terminal (J) of clearance, license and RH tail lamps.

With the lighting switch in the 1ST or 2ND position, power is also supplied
- from lighting switch terminal ig)
- through 7.5A fuse (No. fU) , located in the fuse block)
- to LH tail lamp terminal (J).

Ground is supplied to terminal ® of clearance lamps through body ground CBD or CHD-
Ground is also supplied to terminal @ of license lamp and to terminal @ of tail lamps through body ground (TH-).
With power and ground supplied, the clearance, license and tail lamps illuminate.

Clearance, License and Tail Lamps/System Description (Cont'd)

RHD MODELS FOR EUROPE

Power is supplied at all times
- through 10A fuse (No. [23] , located in the fuse block)
- to lighting switch terminal @

Operation

With the lighting switch in the 1ST or 2ND position, power is supplied
- through the lighting switch terminal @
- to terminal ® of each lamp.

Ground is supplied to terminal © of clearance lamps through body ground (ED or QSTi.
Ground is also supplied to terminal © of license lamp and to terminal ® of tail lamps through body ground C-F).
With power and ground supplied, the clearance, license and tail (amps illuminate,

RHD MODELS EXCEPT FOR EUROPE

Power is supplied at all times
- through 10A (use (No. [23] , located in the fuse block)
- to Sighting switch terminal @ , and
- to front fog lamp relay terminal **(6)** .

Operation (when front tog lamp system is not triggered.)

With the lighting switch in She 1ST or 2ND position, power is supplied
- through lighting switch terminal ©
- to terminal (J) of each lamp.

Ground is supplied to terminal ® of clearance lamps through body ground fra-) or CMS).
Ground is also supplied to terminal ® of license lamp and to terminal ® of tail lamps through body ground CM).

Operation (when front fog lamp system is triggered.)

With ihe front fog lamp switch in the ON position:
- ground is supplied to front fog lamp relay terminal ② through the front fog lamp switch and body ground CM).

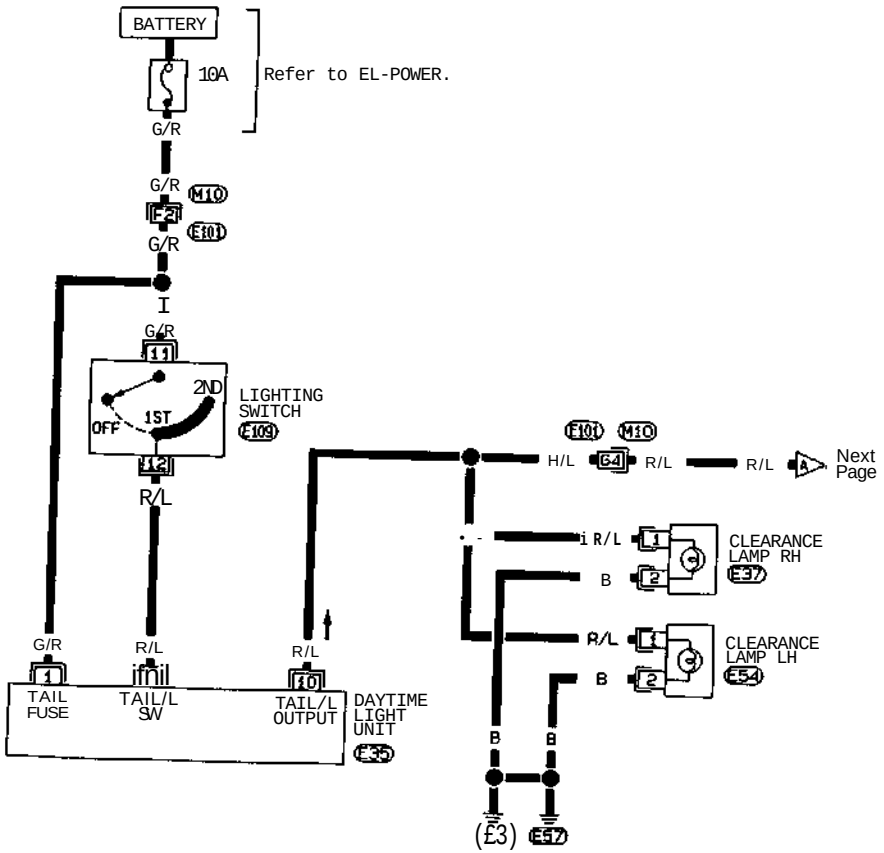
The front fog lamp relay is energized and power is supplied
- through front fog lamp relay terminal (7)
- to terminal ® of each lamp.

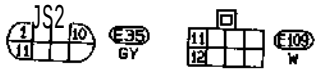
Ground is supplied to terminal ® of clearance lamps through body ground *Cc-S)* or CUD.
Ground is also supplied to terminal ® of license lamp and to terminal © of tail lamps through body ground (TM).
With power and ground supplied, the clearance, license and tail lamps illuminate.

Clearance, License and Tail Lamps/ Wiring Diagram — TAIL/L —

LHD MODELS WITH DAYTIME LIGHT SYSTEM

EL-TAIL/L-01





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Clearance, License and Tail Lamps/ Wiring Diagram — TAIL/L — (Cont'd)

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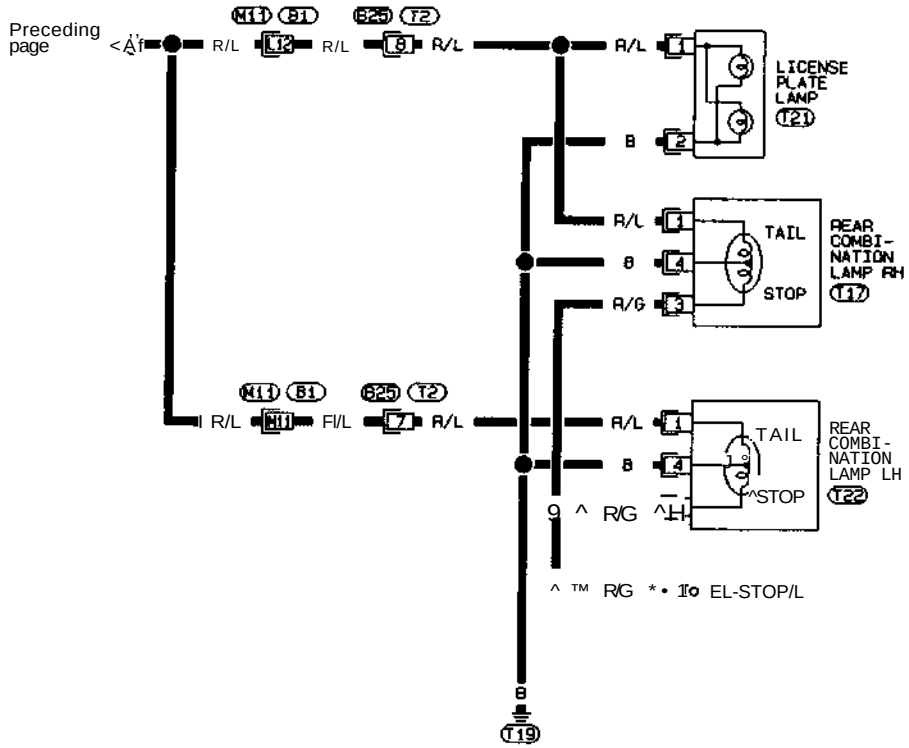

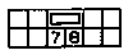

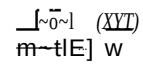

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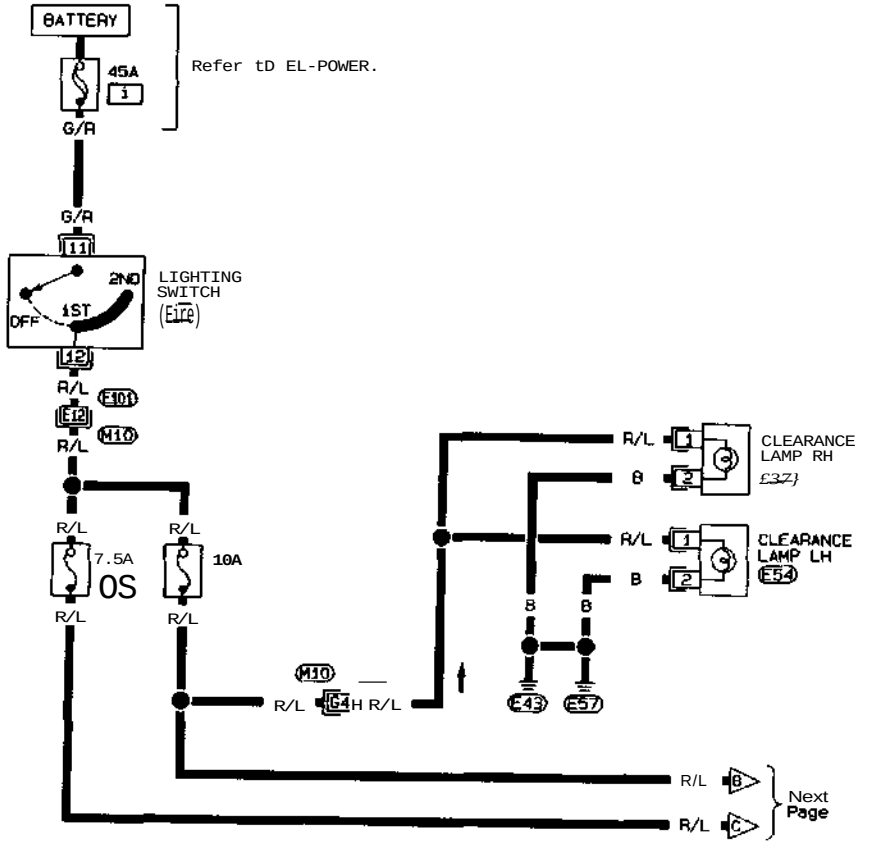
Clearance, License and Tail Lamps/
Wiring Diagram — TAIL/L — (Cont'd)

LHD MODELS WITHOUT DAYTIME LIGHT SYSTEM

EL-TAIL/L-03



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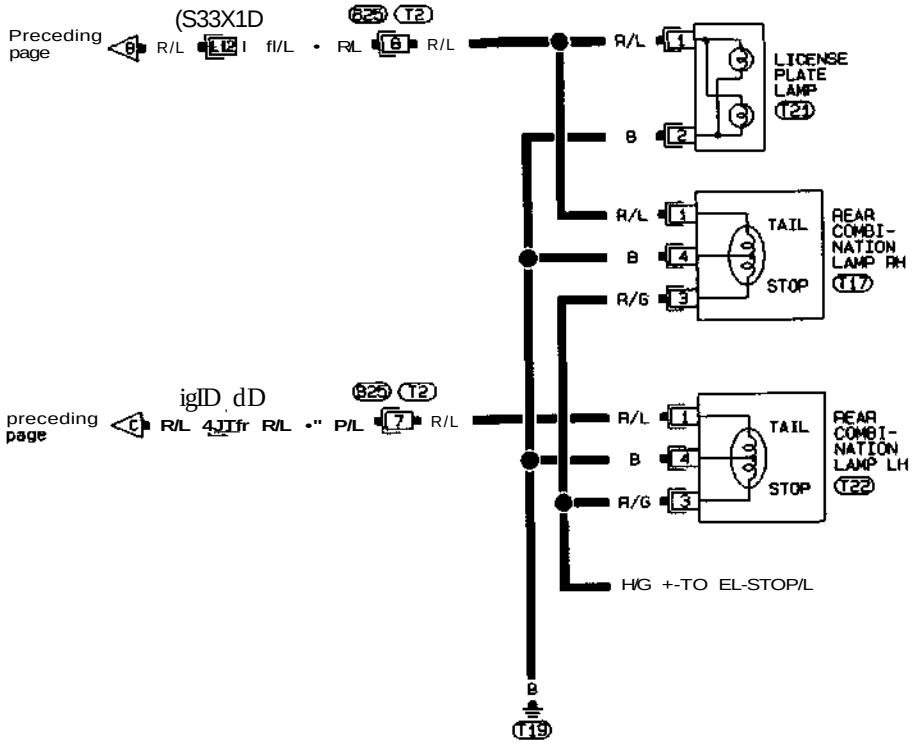
Clearance, License and Tail Lamps/
Wiring Diagram — TAIL/L — (Cont'd)

EL-TAIL/L-04



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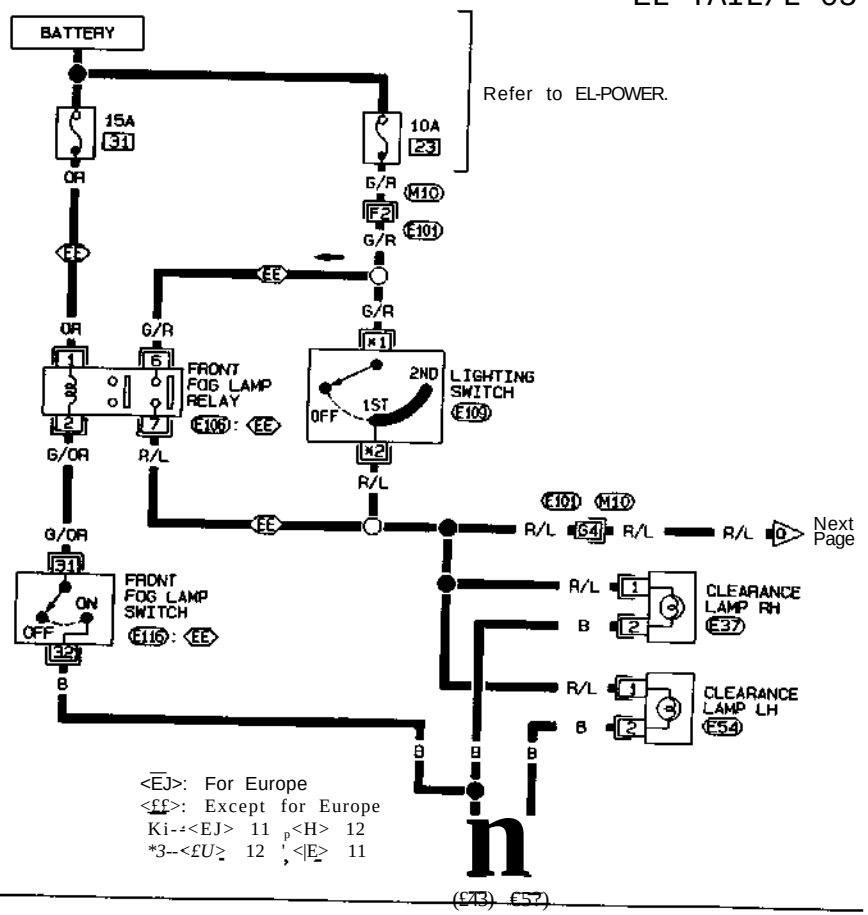
Clearance, License and Tail Lamps/ Wiring Diagram — TAIL/L — (Cont'd)

RHD MODELS

EL-TAIL/L-05



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Clearance, License and Tail Lamps/ Wiring Diagram — TAIL/L — (Cont'd)

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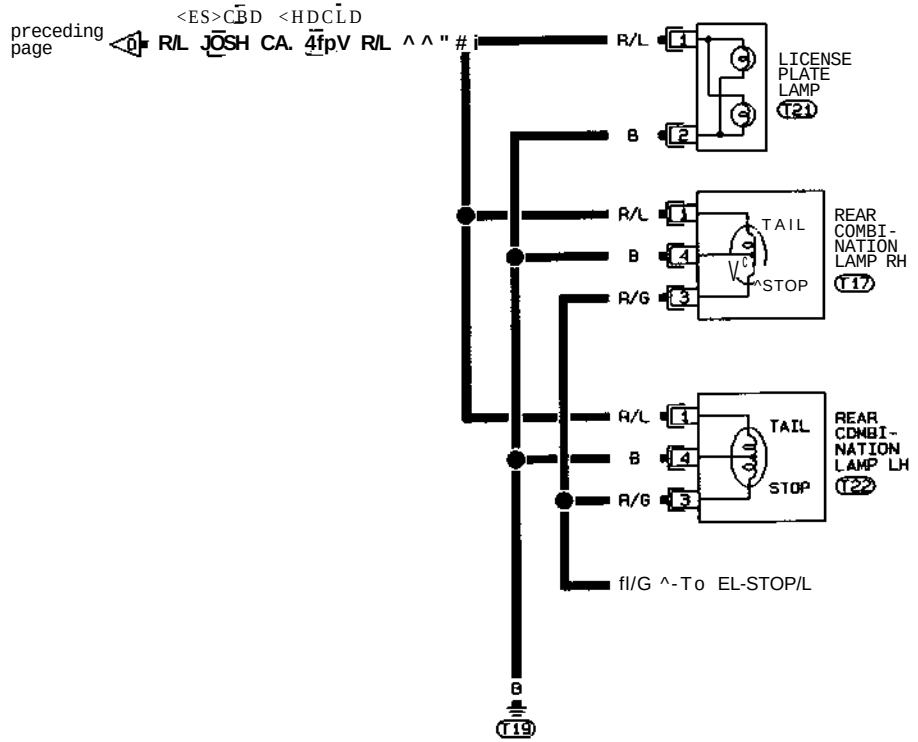

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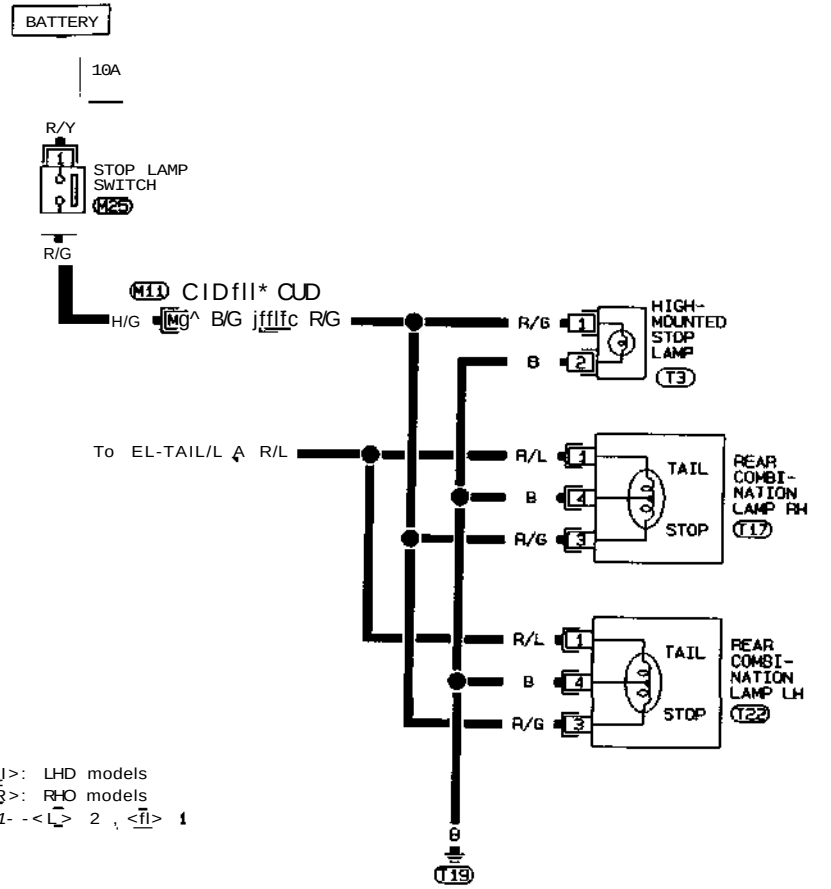
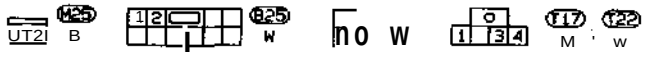
Stop Lamp/Wiring Diagram — STOP/L —

EL-STOP/L-01





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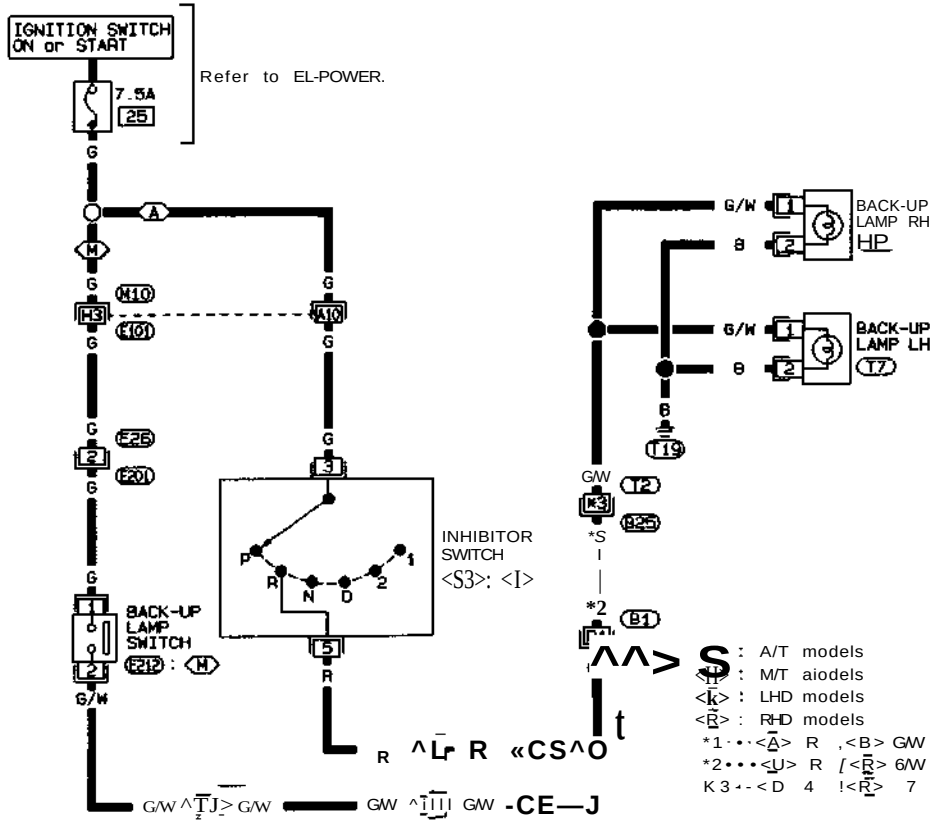
Back-up Lamp/Wiring Diagram — BACK/L —

EL-BACK/L-01



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M11 , B1

SEL697T

Front Fog Lamps/System Description

LHD MODELS WITH DAYTIME LIGHT SYSTEM

Power is supplied at all times
- through 15A fuse (No. [31] , located in the fusible link and fuse box)
- to front fog lamp relay terminal ©.

Power is also supplied at all times
- through 10A fuse (No. [23] , located in the fuse block)
- to lighting switch terminal 0 . and
- to daytime light unit terminal (J).

When the daytime light system is triggered, power is supplied
- through daytime light unit terminal
- to front fog lamp relay terminal ©. or

With the lighting switch in the 1ST or 2ND position, power is supplied
- through lighting switch terminal ®
- to daytime light unit terminal 0
- through daytime light unit terminal
- to front fog lamp relay terminal (J).

Front fog lamp operation

If the rear fog lamp system is triggered, terminal (2) of rear fog lamp relay is grounded and power to the front fog lamp switch is interrupted.
When the rear fog lamp system is not operating, ground is supplied
With the front fog lamp switch in the ON position:
- ground is supplied to front fog lamp relay terminal (2)
- from rear fog lamp relay terminal ®
- to rear fog lamp relay terminal (J)
- through front fog lamp switch and body ground (m) or (ST).

The front fog lamp relay is energized and power is supplied
- from front fog lamp relay terminal (5)
- to terminal © of each front fog lamp.

Ground is supplied to terminal ® of each fog lamp through body ground (m) or (OD),
With power and ground supplied, the front fog lamps illuminate.

LHD MODELS WITHOUT DAYTIME LIGHT SYSTEM

Power is supplied at all times
- through 15A fuse (No. 10 , located in the fusible link and fuse box)
- to front fog lamp relay terminal (|).

With the lighting switch in the 1ST or 2ND position, power is supplied
- through 45A fusible link (letter [TJ, located in the fusible link and fuse box)
- to lighting switch terminal (Q>
- from lighting switch terminal ®
- through 10A fuse (No. [ijl , located in the fuse block)
- to front fog lamp relay terminal (J)

Front fog lamp operation

The lighting switch must be in the 1ST or 2ND position for front fog lamp operation.
With the front fog lamp switch in the ON position:
- ground is supplied to front fog lamp relay terminal @ through the front fog lamp switch and body ground (TT) or (TiiQ.

The front fog lamp relay is energized and power is supplied
- from front fog lamp relay terminal ©
- to terminal (1) of each fog lamp.

Ground is supplied to terminal (2) of each fog lamp through body ground (W) or (1ST).
With power and ground supplied, the front fog lamps illuminate.

Front Fog Lamps/System Description (Cont'd)

RHD MODELS FOR EUROPE

Power is supplied at all times
- through 15A fuse (No. [3T] , located in the fusible link and fuse block)
- to front fog lamp relay terminal (§).

With the lighting switch in the 1ST or 2ND position, power is supplied
- through 10A fuse (No. [23] , located in the fuse block)
- to lighting switch terminal @
- through terminal @ of lighting switch
- to front fog lamp relay terminal (2).

Front fog lamp operation

The lighting switch must be in the 1ST or 2ND position for front fog lamp operation.
With the front fog lamp switch in the ON position:
- ground is supplied to front fog lamp relay terminal © through the front fog lamp switch and body ground QD or dJT)

The front fog lamp relay is energized and power is supplied
- from front fog lamp relay terminal ©
- to terminal (J) of each front fog lamp.

Ground is supplied to terminal CD of each front fog lamp through body ground fJD or CUD
With power and ground supplied, the front fog lamps illuminate.

RHD MODELS EXCEPT FOR EUROPE

Power is supplied at all times
- through 15A fuse (No. (3T] , located in the fusible link and fuse box)
- to front fog lamp relay terminals 5) and (5).

Front fog lamp operation

The front fog lamp switch is built into the combination switch.
With the front fog lamp switch in the ON position:
- ground is supplied to front fog lamp relay terminal (2) through front fog lamp switch and body ground (§£).

The front fog lamp relay is energized and power is supplied
- from front fog lamp relay terminal ®
- to terminal (T) of each front fog lamp.

Ground is supplied to terminal (2) of each front fog lamp through body ground ("D or CUD
With power and ground supplied, the front fog lamps illuminate.

Front Fog Lamp/Wiring Diagram - F/FOG -

LHD MODELS WITH DAYTIME LIGHT SYSTEM

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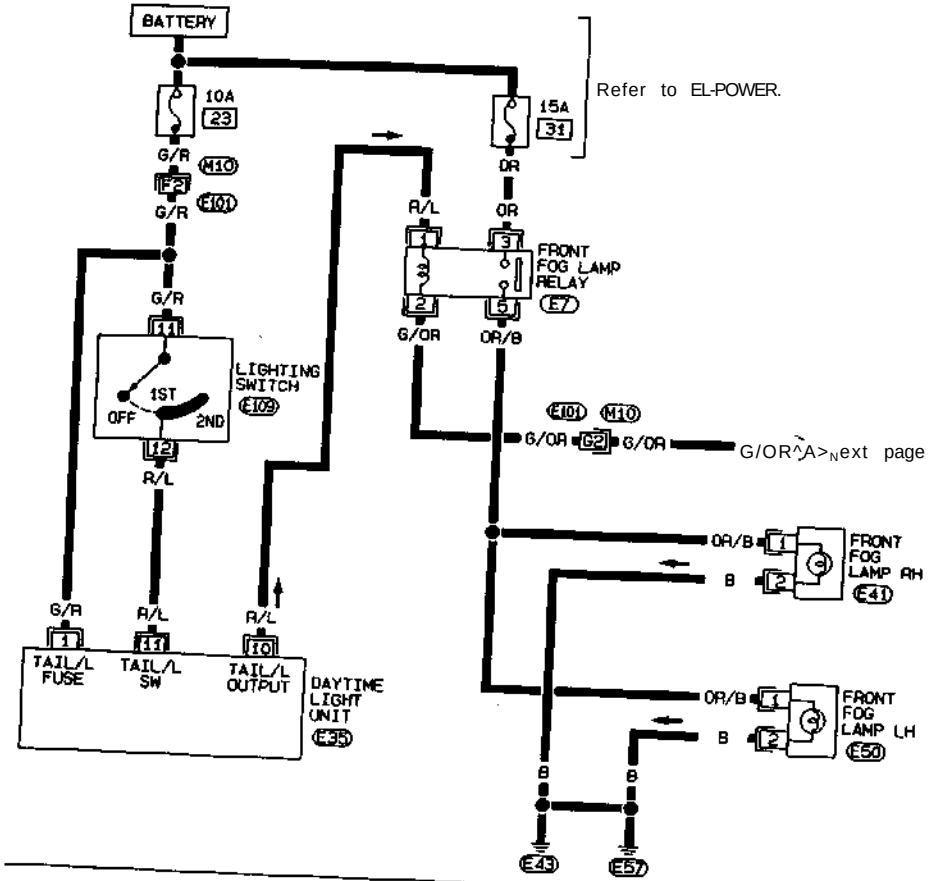

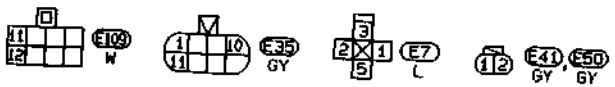

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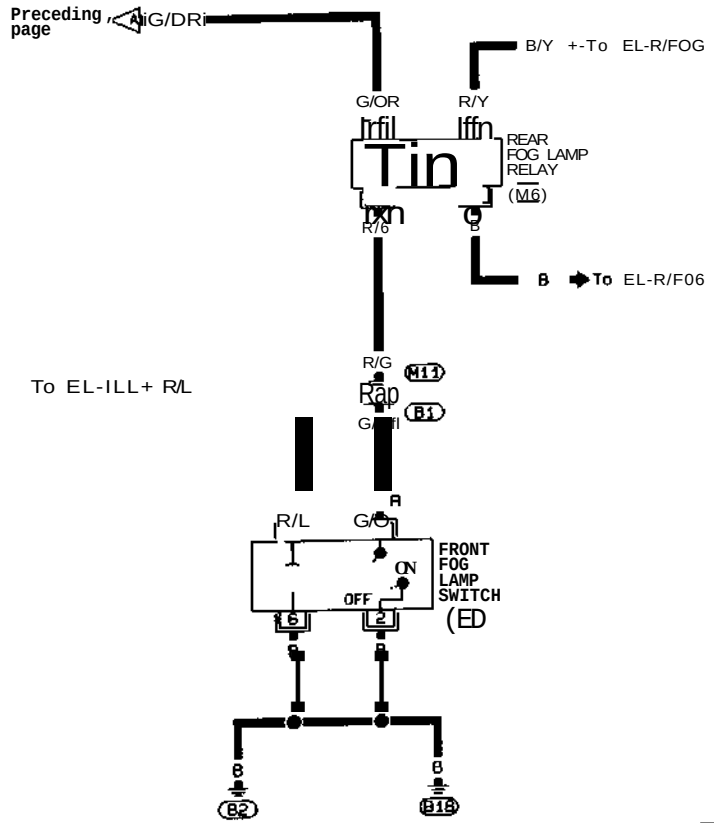
Front Fog Lamp/Wiring Diagram — F/FOG___ (Cont'd)

EL-F/FOG-02



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Front Fog Lamp/Wiring Diagram — F/FOG — (Cont'd)

LHD MODELS WITHOUT DAYTIME LIGHT SYSTEM

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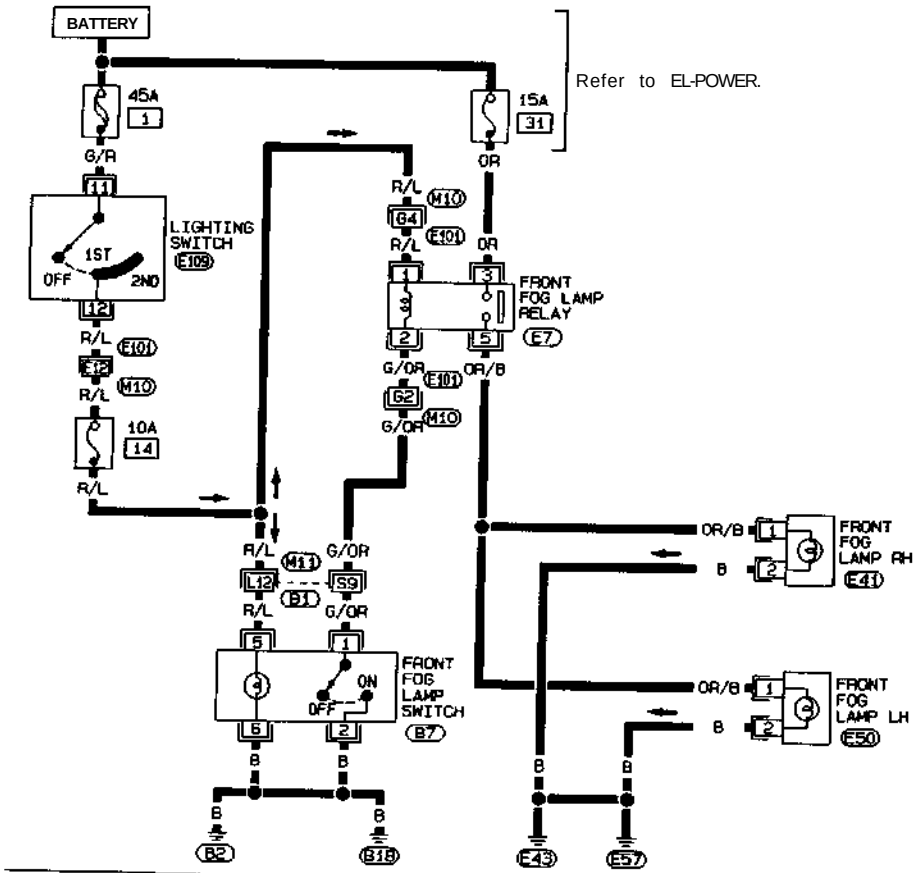

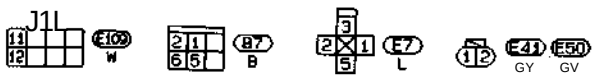

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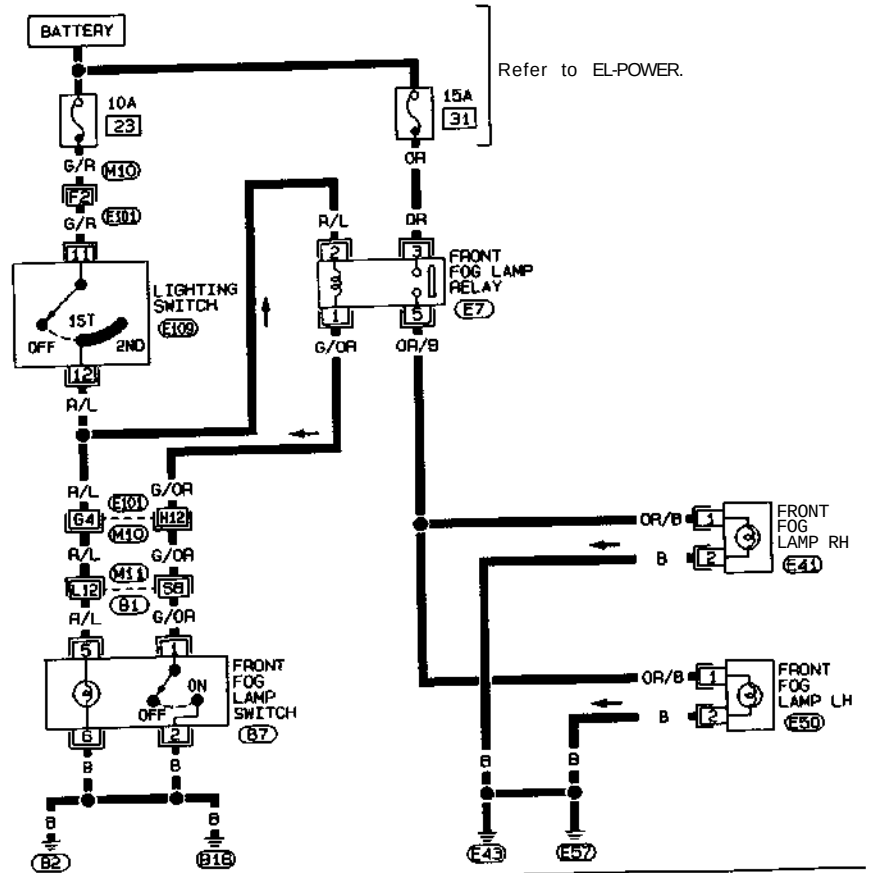
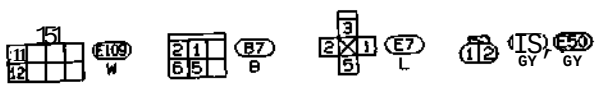
Front Fog Lamp/Wiring Diagram — F/FOG — (Cont'd)

RHD MODELS FOR EUROPE

EL-F/FOG-04





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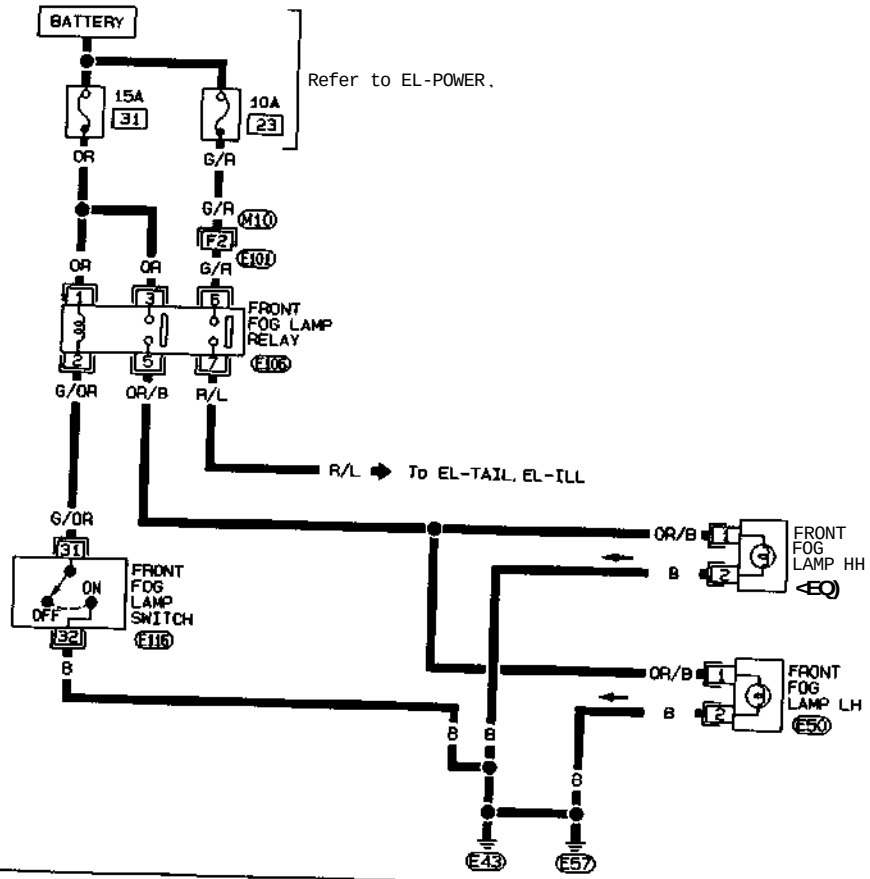
Front Fog Lamp/Wiring Diagram — F/FOG" (Cont'd)

RHD MODELS EXCEPT FOR EUROPE

EL-F/FOG-05



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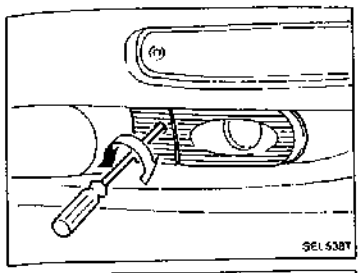

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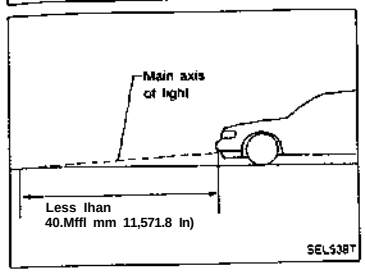

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Front Fog Lamp Aiming Adjustment

Before performing aiming adjustment, make sure of the following.

a. Keep ail tires inflated to correct pressure,
b. Place vehicle on level ground,
c. See that vehicle is unloaded (except for full levels of coolant, engine oil and fuel, and spare tire, jack, and tools). Have (lie driver or equivalent weight placed tn driver's si t.

AdjusTaiming in the vertical direction by turning the adjusting screw, .

Check the distance between the vehicle and the ground point where the main axis o! fog lamp reaches. Keep the distance within 40,000 mm (1,574.8 in).

Rear Fog Lamp/System Description

Power is supplied at all times
- through 7.5A fuse (No. 27 (or LHD models, No. 29 for RHD modets, located in the fuse block)
- to rear fog lamp relay terminal ® (with daytime light system) or (3) (without daytime light system)

With the lighting switch in the 2ND position, power is supplied
- through 20A fuse (No. 37 , located in the fusible link and fuse box)
- to lighting switch terminal (§)
- through lighting switch terminal @
- to rear fog lamp relay terminal ©,

Rear log lamp operation

The lighting switch must be in the 2ND position for rear fog lamp operation.
Ground is supplied to rear fog lamp retay terminal (2) through body ground CMD
With the lighting switch in the 2nd position, the rear fog lamp relay is energized and power is supplied
- through rear fog lamp relay terminal (8) (with daytime light system) or © (without daytime light system)
- to rear fog famp switch terminal ®

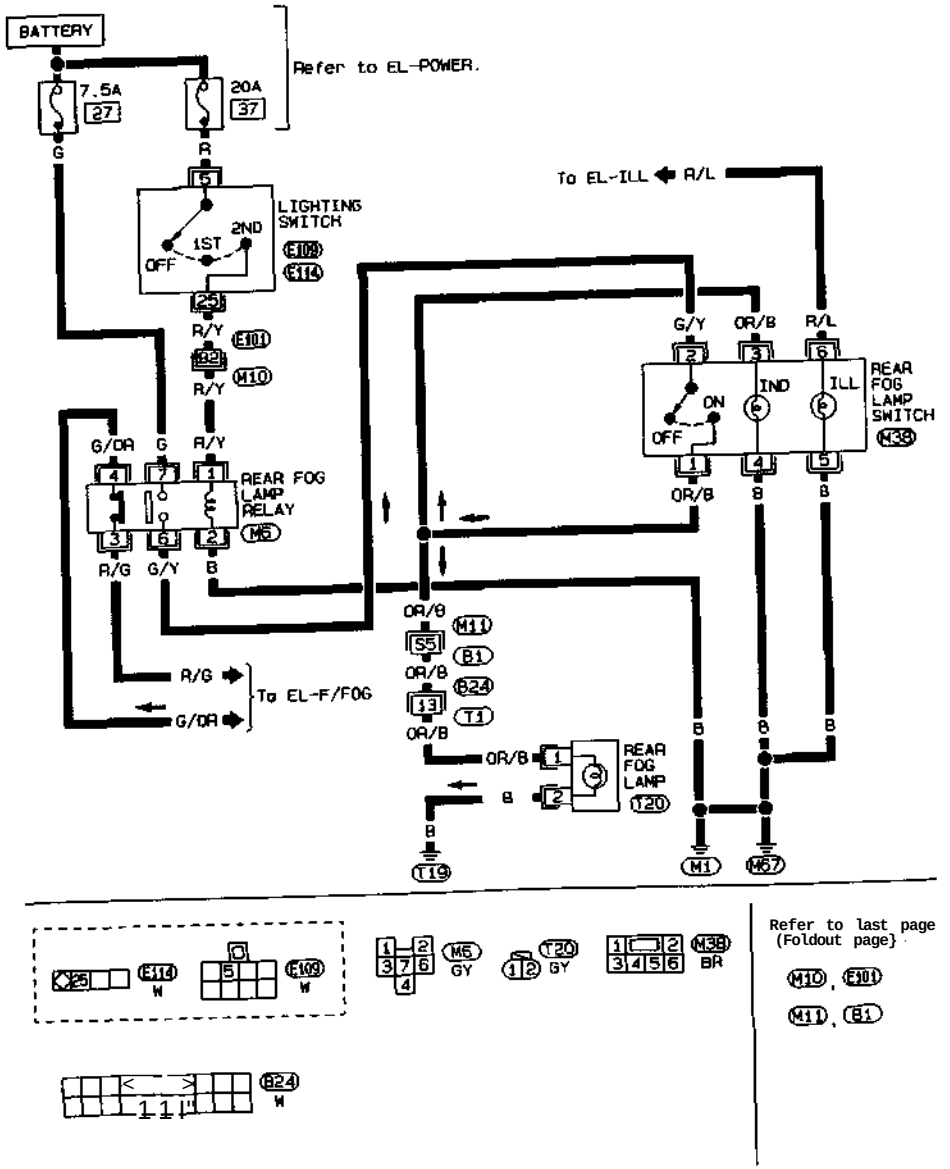
With the rear fog lamp switch in the ON position, power is supplied
- through rear fog lamp switch terminal ©
- to terminal (J) of rear fog lamp.

Ground is supplied to terminal (2) of rear fog lamp through body ground (W)
With power and ground supplied, the rear fog lamp illuminates.

Rear Fog Lamp/Wiring Diagram — R/FOG -"

WITH DAYTIME LIGHT SYSTEM

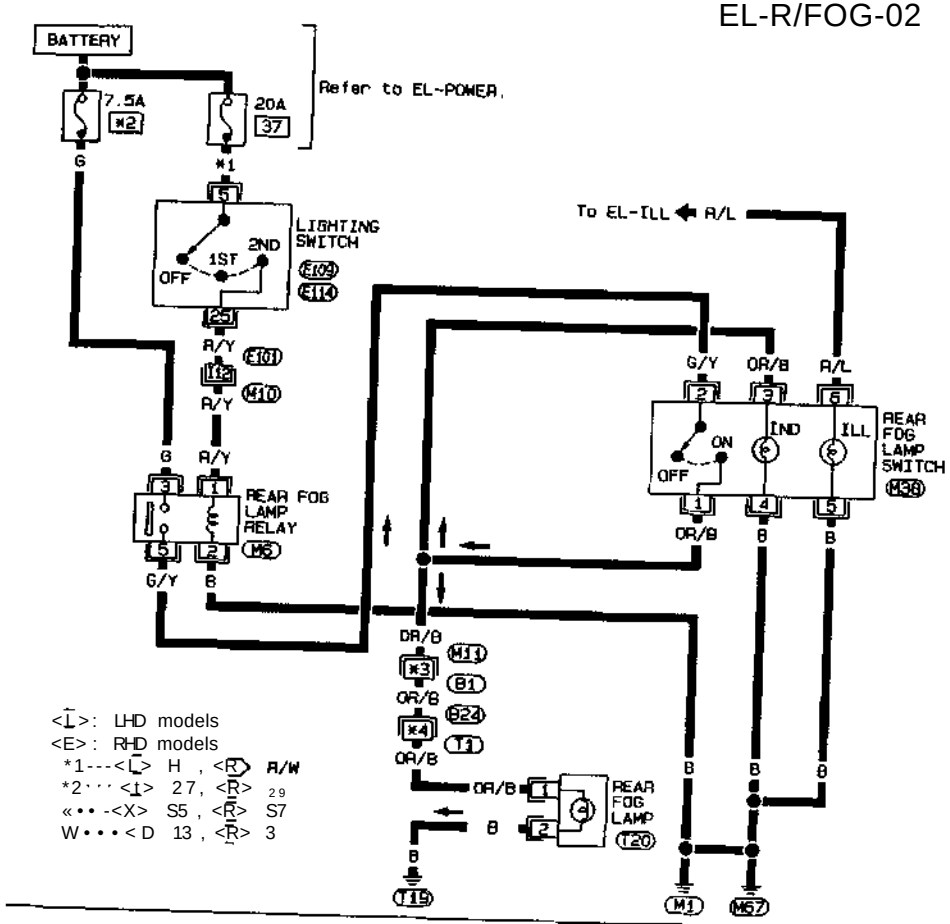
EL-R/FOG-01



Rear Fog Lamp/Wiring Diagram — R/FOG — (Cont'd)

WITHOUT DAYTIME LIGHT SYSTEM

EL-R/FOG-02



Turn Signal and Hazard Warning Lamps/System Description

TURN SIGNAL OPERATION

With the hazard switch in the OFF position and the ignition switch in the ON or START position, power is supplied
- through 10A fuse (No. *2j* , located in the fuse block)
- to hazard switch terminal (|)
- through terminal © of the hazard switch
- to combination flasher unit terminal ®
- through terminal © of the combination flasher unit
- to turn signal switch terminal © .

Ground is supplied to combination flasher unit terminal © through body ground dD or C"V

LH turn

When the turn signal switch is moved to the LH position, power is supplied from turn signal switch terminal (3) to
- front turn signal lamp LH terminal ©
- side turn signal lamp LH terminal ©
- rear combination lamp LH terminal (2)
- combination meter terminal @ .

Ground is supplied to the front turn signal lamp LH terminal *(j)* through body ground COI).
Ground is supplied to the side turn signal lamp LH terminal *(i2* through body ground (eD) (LHD models) or (raT) (RHD models).
Ground is supplied to the rear combination lamp LH terminal © through body ground CBT).
Ground is supplied to combination meter terminal © through body ground C*n).
With power and ground supplied, the combination tiasher unit controls the flashing of the LH turn signal lamps.

RH turn

When the turn signal switch is moved to the BH position, power is supplied from turn signal switch terminal © to
- front turn signal lamp BH terminal ©
- side turn signal lamp BH terminal ©
- rear combination lamp RH terminal ©
- combination meter terminal @ •

Ground is supplied to the front turn signal lamp BH terminal C:D through body ground Q<).
Ground is supplied !o the side turn signal lamp RH terminal (J through body ground *(W)* (LHD models) or (W) (RHD models).
Ground is supplied to the rear combination lamp RH terminal ④ through body ground C"D.
Ground is supplied to combination meter terminal flj) through body ground CED-
With power and ground supplied, the combination flasher unit controls the flashing o(the RH turn signal lamps.

HAZARD LAMP OPERATION

Power is supplied at all times to hazard switch terminal *(3)* through:
- 10A fuse (No. 2?) . located in the fuse block).

With the hazard switch in the ON position, power is supplied
- through terminal © of the hazard switch
- to combination flasher unit terminal @
- through terminal *(S)* of the combination flasher unit
- to hazard switch terminal i® .

Ground is supplied to combination flasher unit terminal © through body ground C5D or (Sill-
Power is supplied through terminai <*§)* of the hazard switch to
- front turn signal lamp LH terminal ©
- side turn signal lamp 1 H terminal ©
- rear combination lamp LH terminal 1)
- combination meter terminal © .

Power is supplied through terminal (B) of the hazard switch to

Turn Signal and Hazard Warning Lamps/System Description (Cont'd)

- front turn signal lamp RH terminal ©
- side turn signal lamp RH terminal ©
- rear combination lamp RH terminal @
- combination meter terminal @>

Ground is supplied to terminal © of each front turn signal lamp through body ground (W) or (JST).
Ground is supplied to terminai © of driver's side turn signal lamp through body ground QH) or (JV).
Ground is supplied to ierminal (2) of passenger side turn signal iamp through body ground (ITS) or CUD-
Ground is supplied !o terminal © of the rear combination lamps through body ground ffIT).
Ground is supplied to combination meter terminal @ through body ground {'MT').
With power and ground supplied, the combination flasher unit controls the flashing of the hazard warning lamps.

WITH MULTI-REMOTE CONTROL SYSTEM

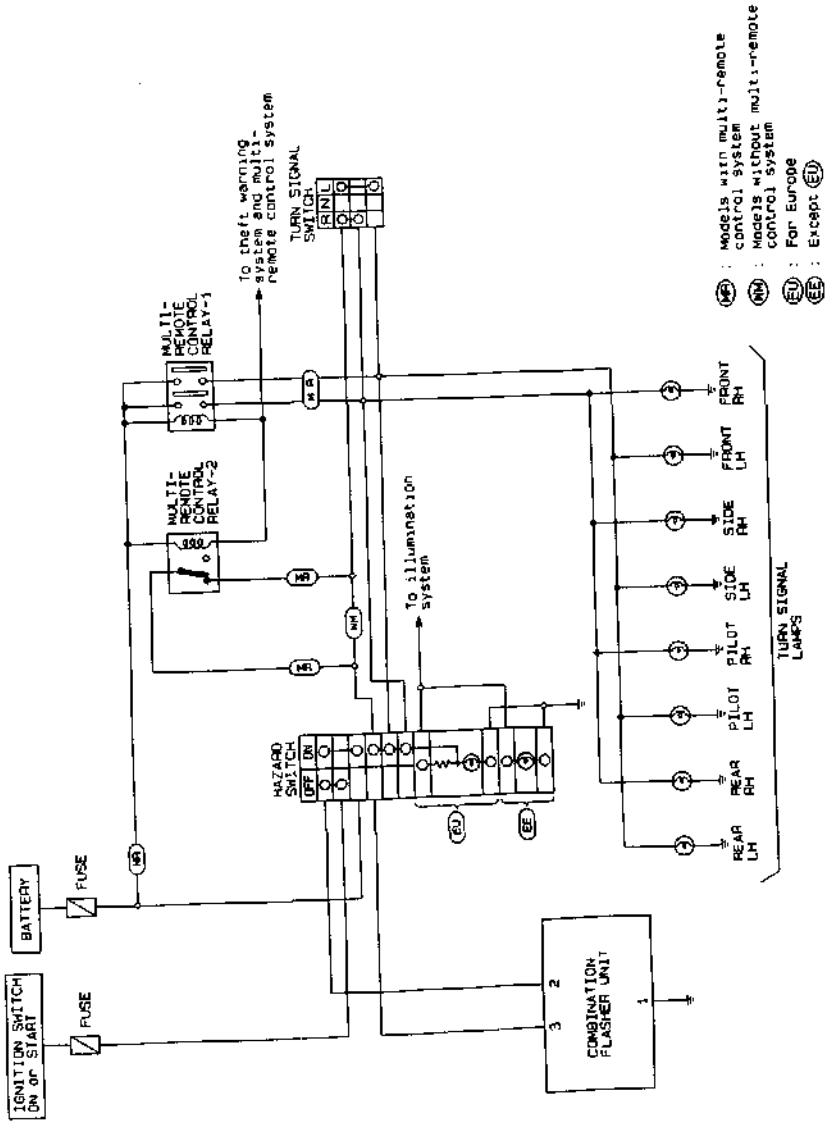
Power is supplied at all times
- through 10A fuse (No. [22] located in the fuse block)
- to multi-remote control relay-1 terminals ©, (§) and (§).

Ground is supplied !o mufti-remote control relay-1 terminal @, when the mulii-remote control system or theft warning system is triggered through the smart entrance control unit.
Refer to "MULTI-REMOTE CONTROL SYSTEM" or 'THEFT WARNING SYSTEM".
The multi-remote control relay-1 Is energized.
Power is supplied through lerminal (7) of the multi-remote control retay-1
- to front turn signal lamp LH terminal ©
- to side turn signal iamp LH terminal ©
- to rear combination lamp LH terminal ®
- to combination meter terminal © .

Power is supplied through terminal ® of the multi-remote control relay-1
- to front turn signal lamp RH terminal ©
- to side turn signaf lamp RH terminal ©
- to rear combination lamp RH terminal <f)
- to combination meter terminal @.

Ground is supplied to terminal (2) of each front turn signal lamp through body ground ("D or dSD.
Ground is supplied to terminal © of driver's side turn signal lamp through body ground (ED or (HD-
Ground is supplied to terminal (D of passenger side turn signal lamp through body ground ('HI) or (HD-
Ground is supplied to terminal (3) of the rear combination lamps through body ground (™).
Ground is supplied to combination meter terminal ® through body ground f¥T).
With power and ground supplied, the smart entrance control unit controls the flashing of the hazard warning lampS-

Turn Signal and Hazard Warning Lamps/Schematic



Turn Signal and Hazard Warning Lamps/Wiring Diagram — TURN —

LHD MODELS

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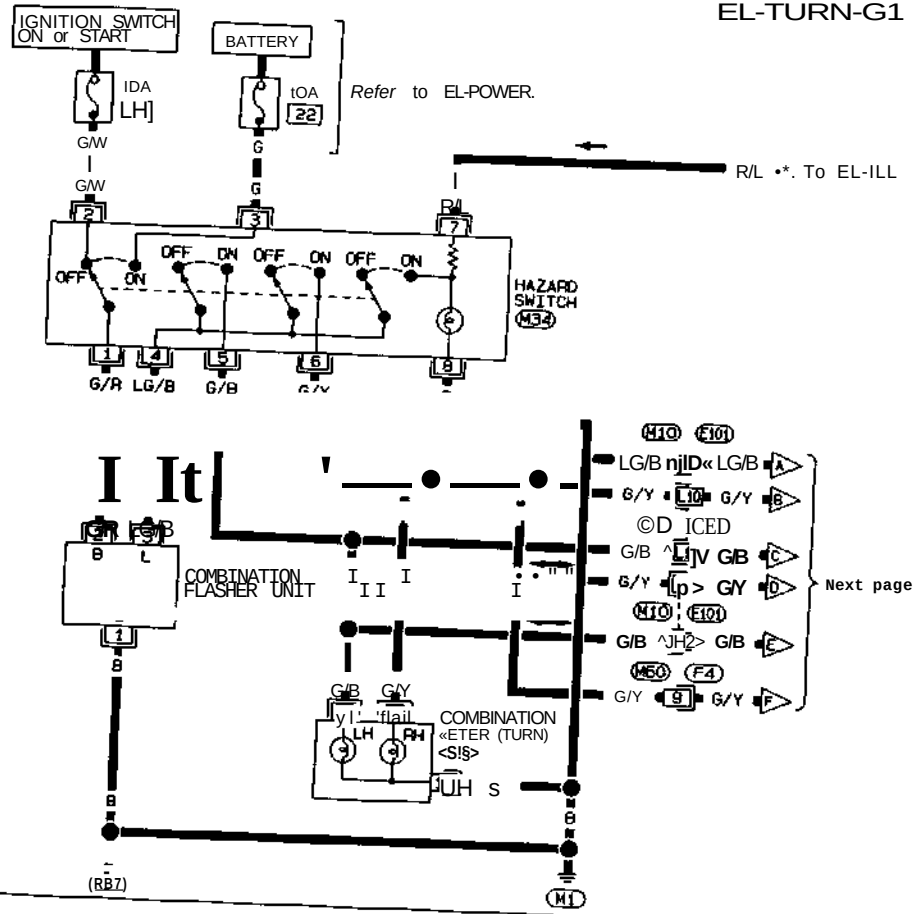

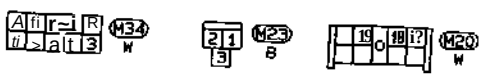

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Turn Signal and Hazard Warning Lamps/Wiring Diagram — TURN — (Cont'd)

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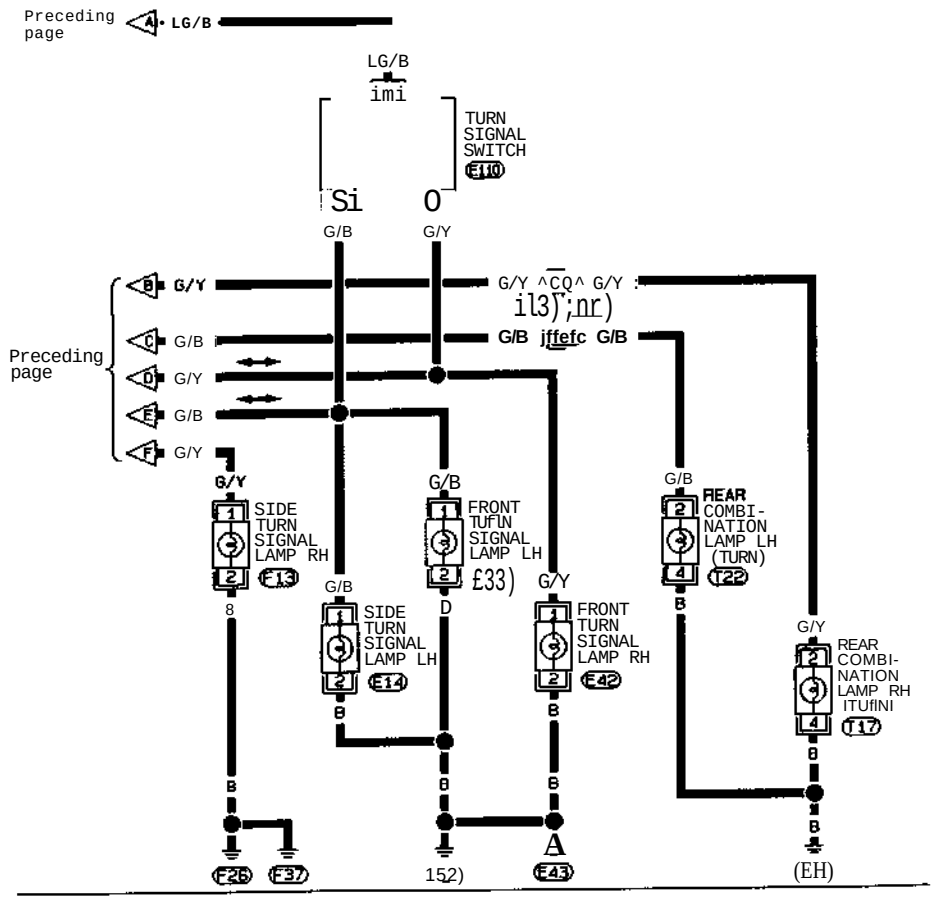

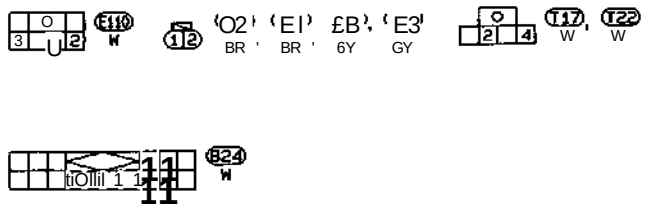

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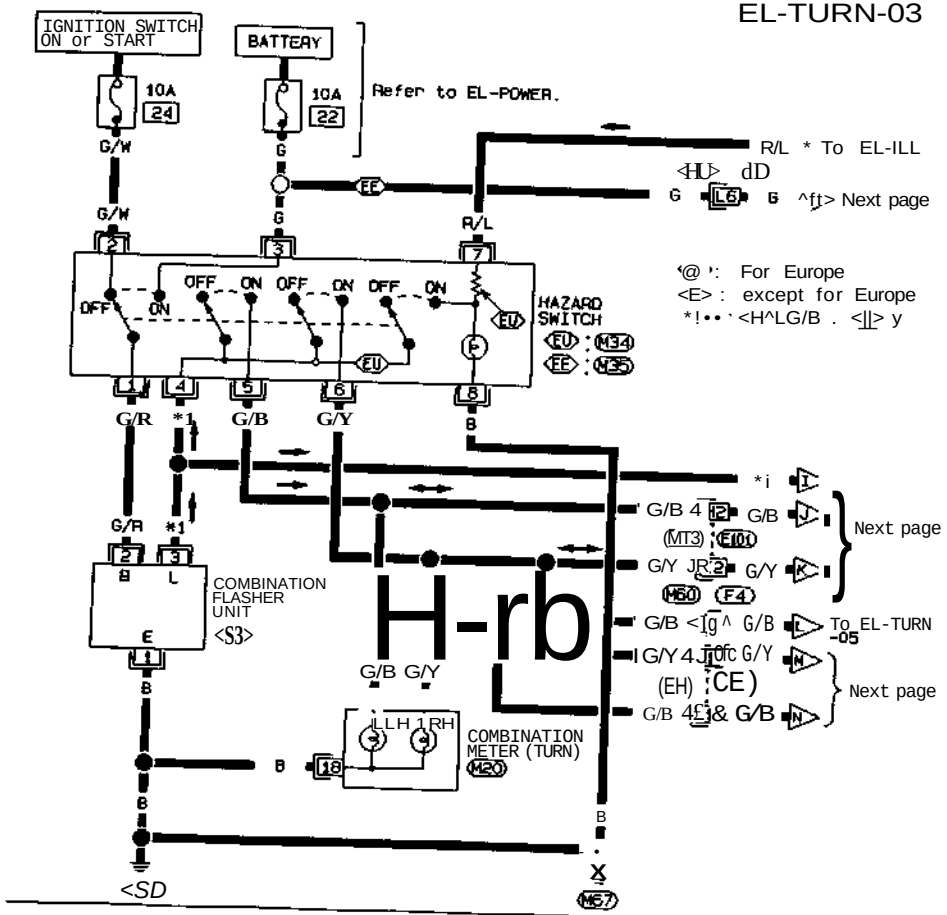
Turn Signal and Hazard Warning Lamps/Wiring Diagram — TURN — (Cont'd)

RKD MODELS

EL-TURN-03



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Turn Signal and Hazard Warning Lamps/Wiring Diagram — TURN — {Cont'd)

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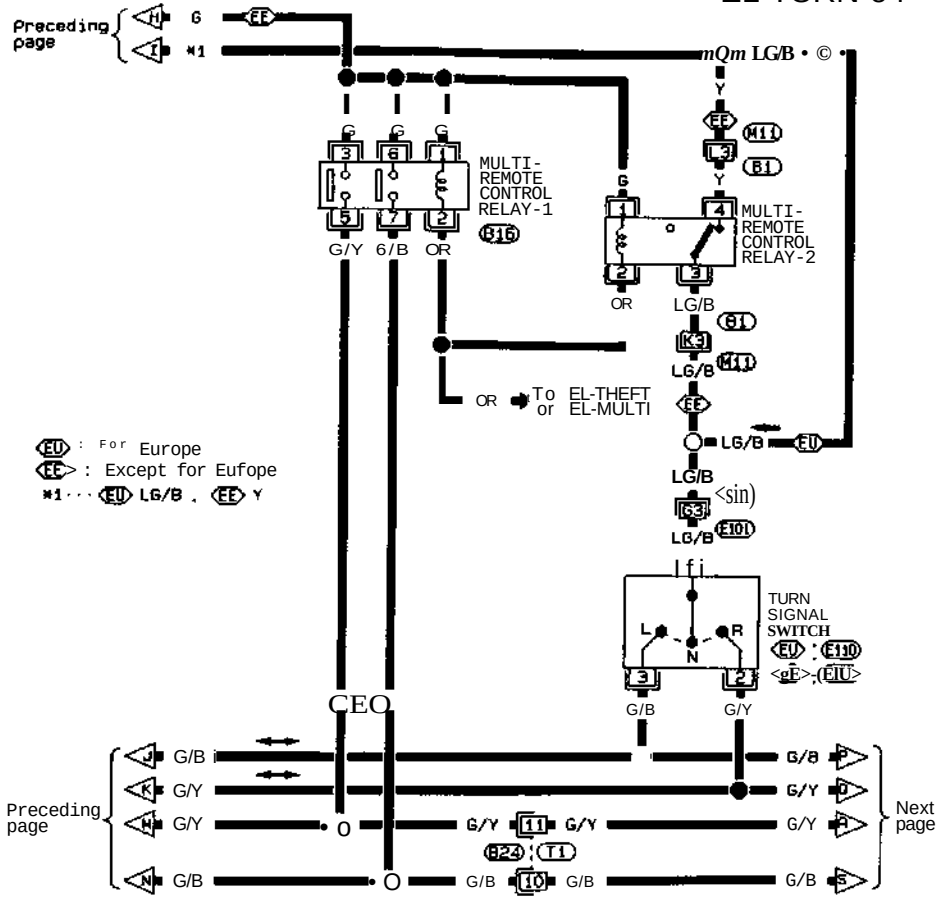

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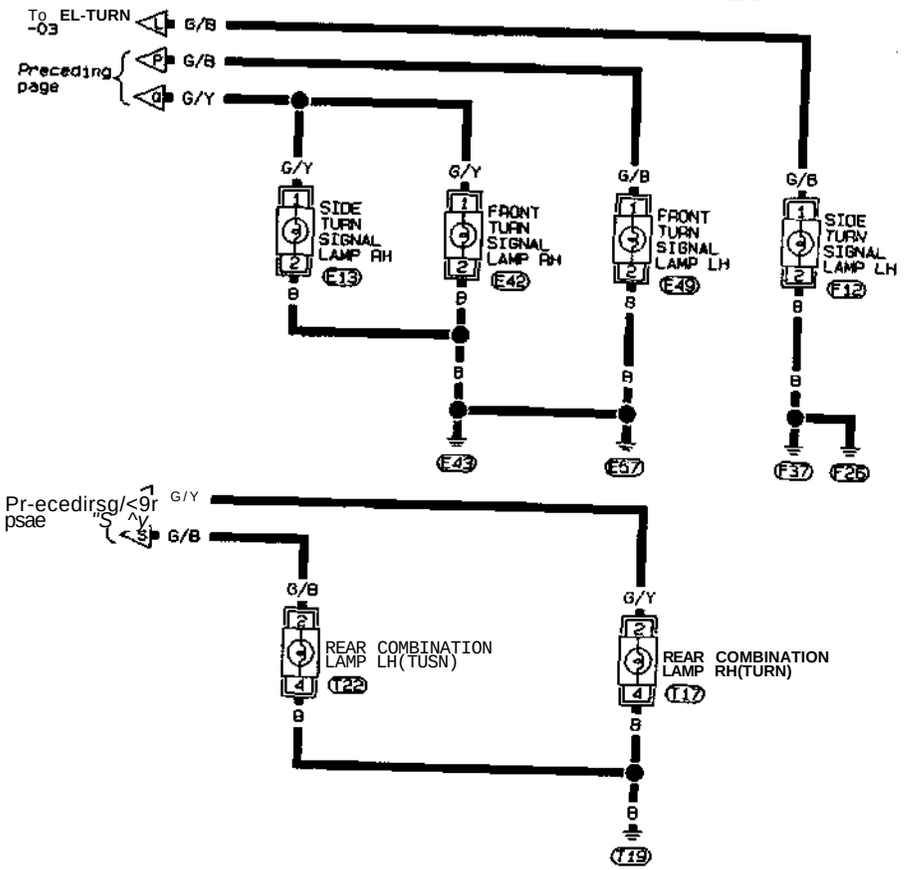
Turn Signal and Hazard Warning Lamps/Wiring Diagram — TURN — (Cont'd)

EL-TURN-05



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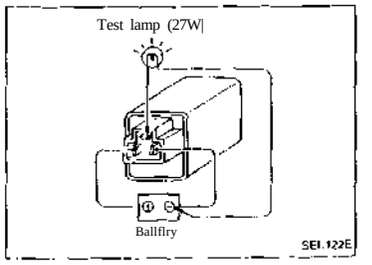
Turn Signal and Hazard Warning Lamps/Trouble Diagnoses

Symptom	Possible cause	Repair order
Turn signal and hazard warning lamps do not operate.	1 Hazard switch 2. Combination Hasher unit 3. Open in combination flasher unit circuit	1. Check hazard switch 2 Refer to combination flasher unit check (EL-101} 3. Check wiring to combination flasher unit lor open circuit.
Turn signal lamps do not operate but hazard warning lamps operate.	1. IDA fuse 2 Hazard switch 3 Turn signal switch 4. Open in turn signal switch circuit	1, Check 10A fuse (No. 24 . located in fuse block), Turn ignition switch ON and verify battery positive voltage is present at terminal (2) of hazard switch, 2. Check hazard switch. 3. Check turn signal switch 4 Check wire between combination flasher unit and turn signal switch lor open circuit.
Hazard warning lamps do not operate but turn signal lamps operate.	1, 10A fuse 2. Hazard switch 3 Open in hazard switch circuit	1. Check 10A fuse (No. 22 , located in fuse block). Verify battery positive voltage is present at terminal *Q)* of hazard switch 2, Check hazard swttch, 3. Check wire between combination Uasher unit and hazard switch for open circuit.
Front turn signal lamp LH or RH does not operate.	1 Buib 2. Ground CiD or CUD	1. Check bulb. 2. Check ground *(W)* or CUD.
Side turn signal lamp on driver's side does not operate.	1 Bulb 2 Ground GiD °r CUD	1. Check bulb, 2. Check ground QD o' CUD-
Side turn signal lamp on passenger side does not operate.	1 Bufb 2. Ground COD or (ED	1 Check bulb. 2. Check ground (Hf) or CUD
Rear turn signal lamp LH or RH does not operate.	1 Bulb 2, Ground *(In)*	**1** Check bulb 2. Check ground CUD.
LH and RH turn indicators do not operate.	1. Ground	1 Check ground C^D
LH or HH turn indicator does not operate	1. Bulb	1 Check bulb in combination meter.



Combination Flasher Unit Check

- Before checking, ensure that bulbs meet specifications.
- Connect a battery and test lamp to the combination flasher unit, as shown. Combination flasher unit is properly functioning if it blinks when power is supplied to the circuit.

Bulb Specifications

Hem	Wattage (W)
Front log lamp	55
Front turn signal lamp	21
Clearance lamp	5
Side lorn signal lamp	5
Rear combination lamp	
Turn signal lamp	21
Stop/Tail lamp	21/5
Back-up lamp	21
License plate lamp	5
Rear fog lamp	21
High-mounled slop lamp	5

Illumination/System Description

power supply routing for illumination lamps are the same as that of clearance, license and LH tail lamp. Refer to "Clearance, License and Tail Lamps".

On vehicles for Europe and Australia, illumination of combination meter and clock is controlled by illumination control switch.

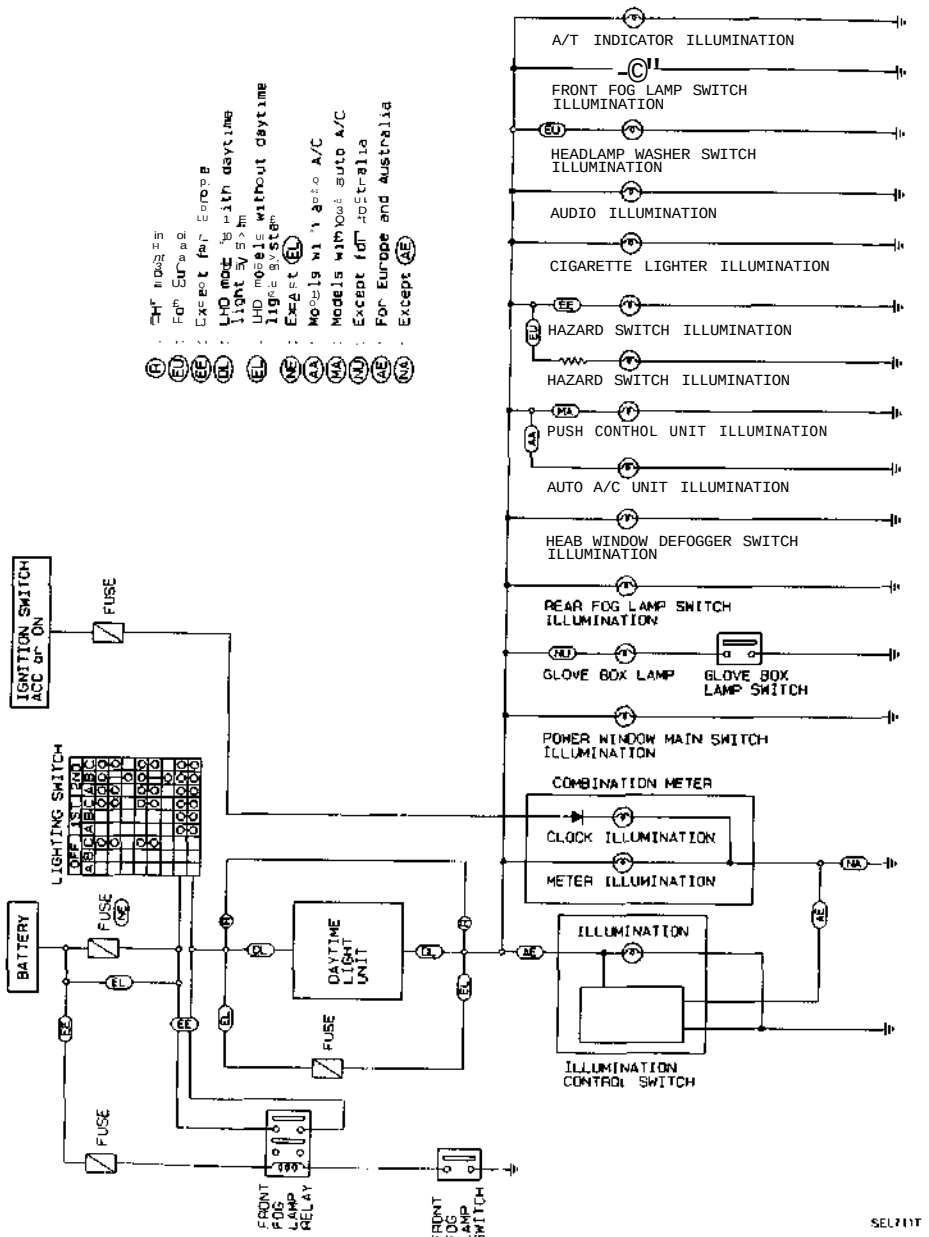
The illumination control switch that controls the amount of current to the illumination system As the amount of current increases, the illumination becomes brighter.

The following chart shows the power and ground connector terminals for the components included in the illumination system.

Component	Connector No.	Power terminal	Ground lerminal	Ground
Audio	M40	e	— (Unit ground)	-
Push control unit	M32	15	16	(M1) orfSE)
Auto A/C unit	M31	13	14	(in*) or (S*D
A/7 indicator	B3	7	6	QQ orfSD
Power window main switch	D9	15	16	*(ûQ or (BE)*
Cigarette lighter	M42	3	1	*(ûE)* or (SET)
Combination meter	M20	6	33	(•1)
Clock	M20	a	33	(-1)
Hazard switch (For Europe)	M34	7	8	(MT) or *(M>*
Hazard swilch (Except for Europe)	M35	7	8	*Oivf)* or (™D
Glove box lamp (switch)	M103	2	1	C""0 or (M6r)
Fronl fog lamp switch	B7	5	6	(TT) or CUD
Rear log lamp switch	M3B	6	5	*CUTS* or (H»)
Headlamp washer switch	M3S	4	3	(XT) or (-M+)
Rear window detogger switch	M37	5	6	C5D or C"i!)
Illumination control swilch	M2I	1	3	*Cm) oiQmi*

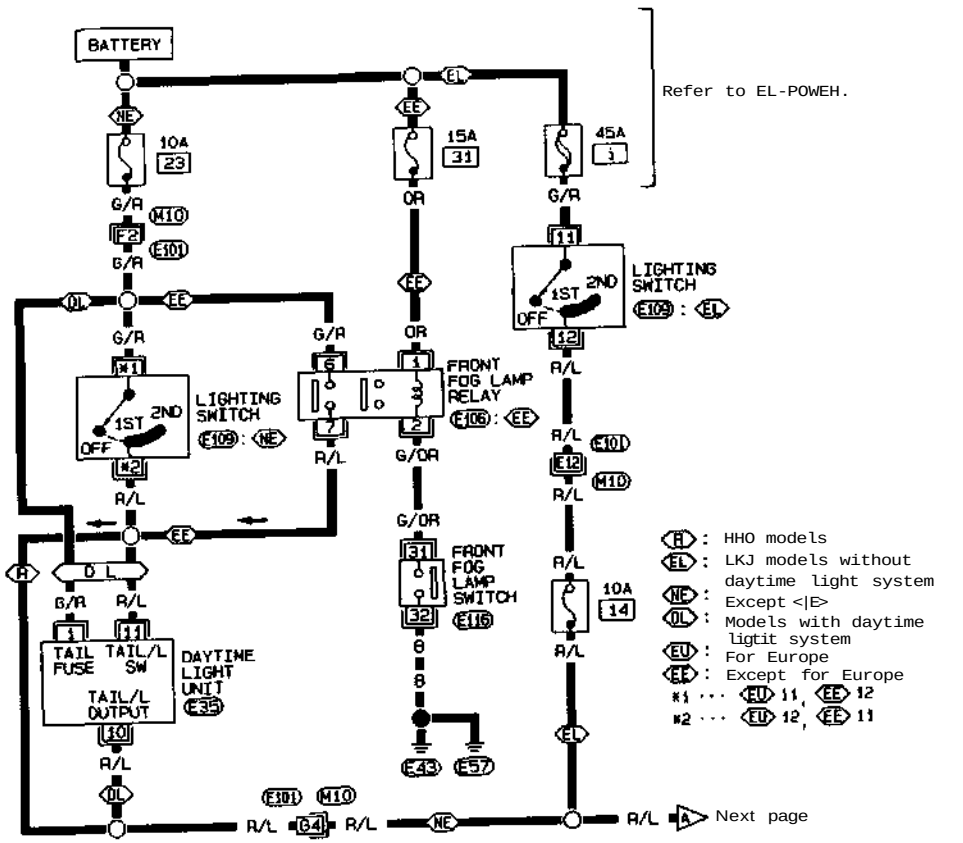
'V- For Europe and Australia models . Iliumination control switch
Except for Europe and Australia models . CED or (W)

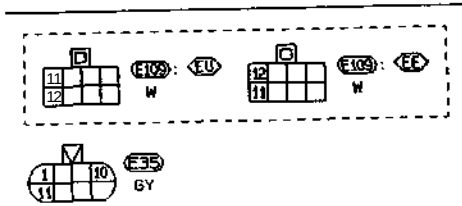
fllumination/Schematic



lilumination/Wiring Diagram — ILL —

EL-ILL-01

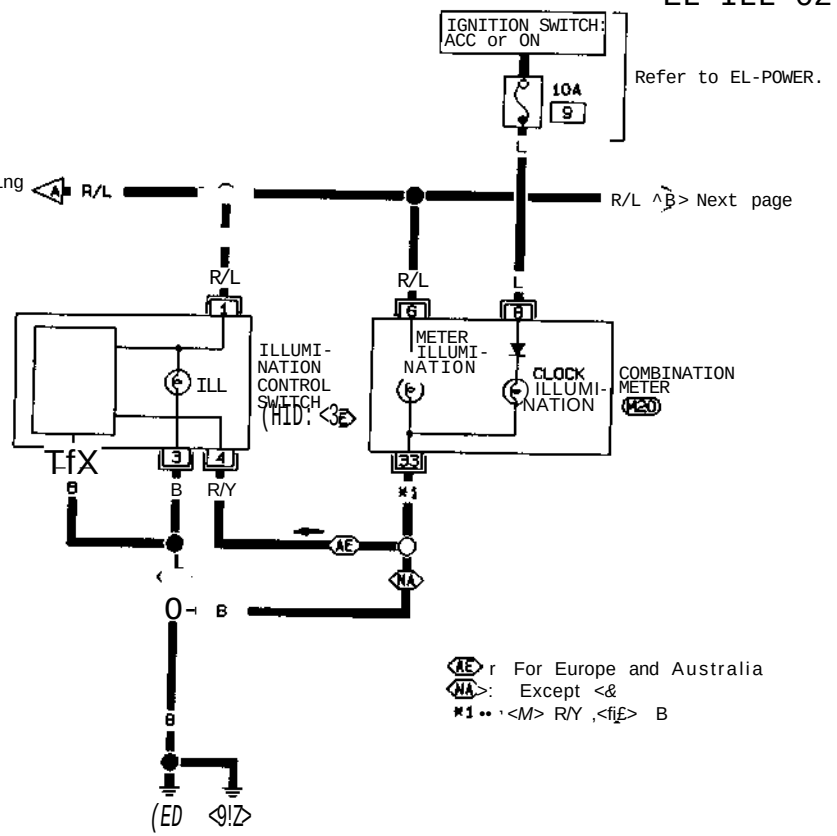




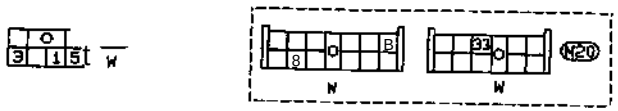
Refer to last page (Foldout page) •
M10 , E101

SEL712T

EL-ILL-02

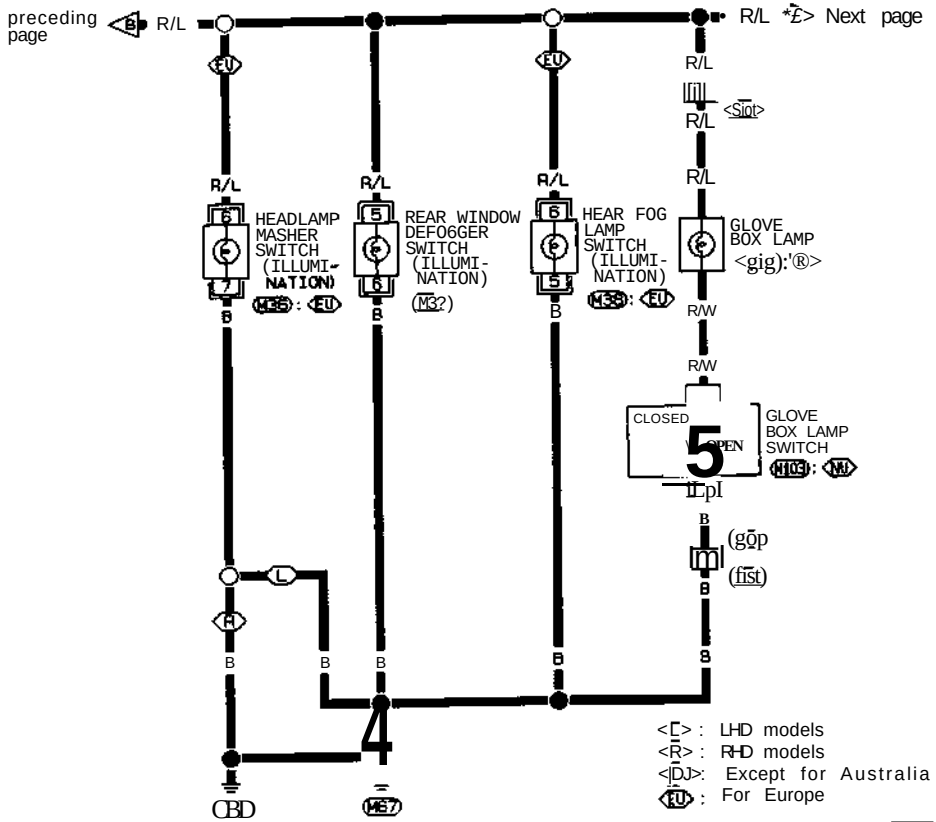


AE r For Europe and Australia
NA>: Except <&
*1 •• '<M> R/Y ,<fi£> B



SEL713T

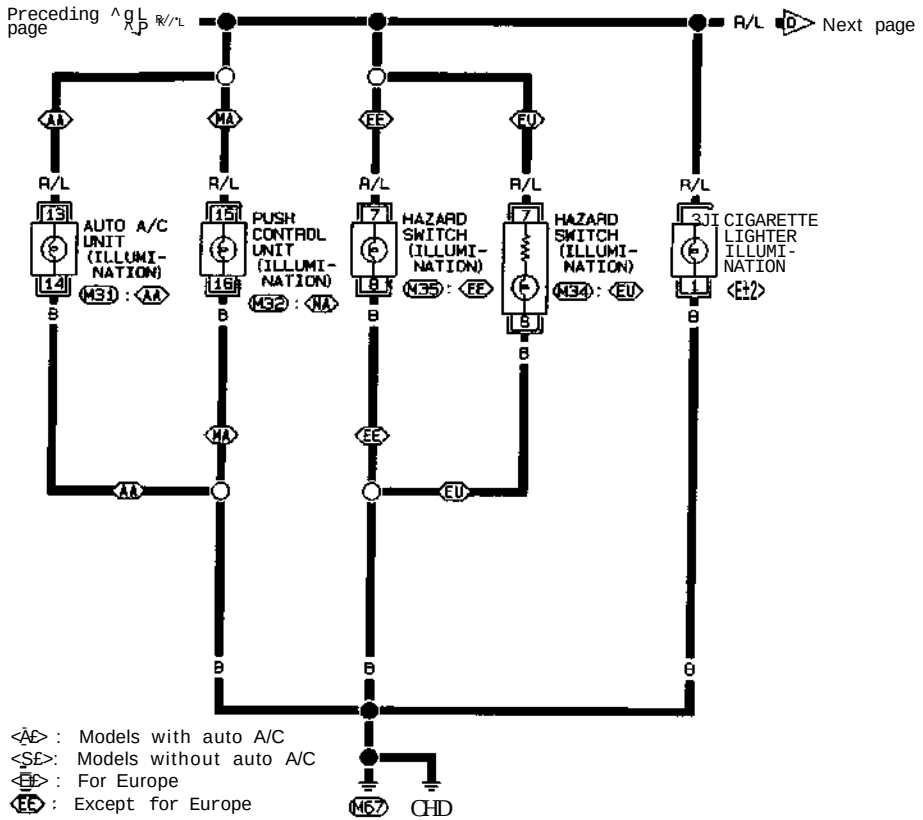
EL-ILL-03



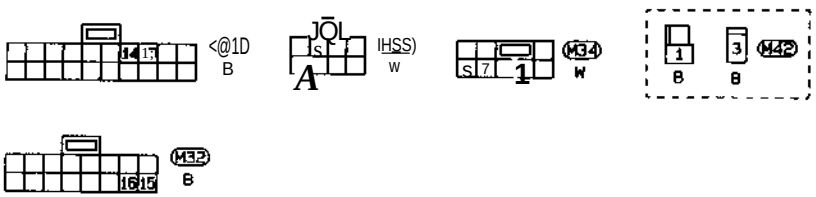
<L> : LHD models
<R> : RHD models
<DJ>: Except for Australia
EU : For Europe

SEL714T

EL-ILL-04

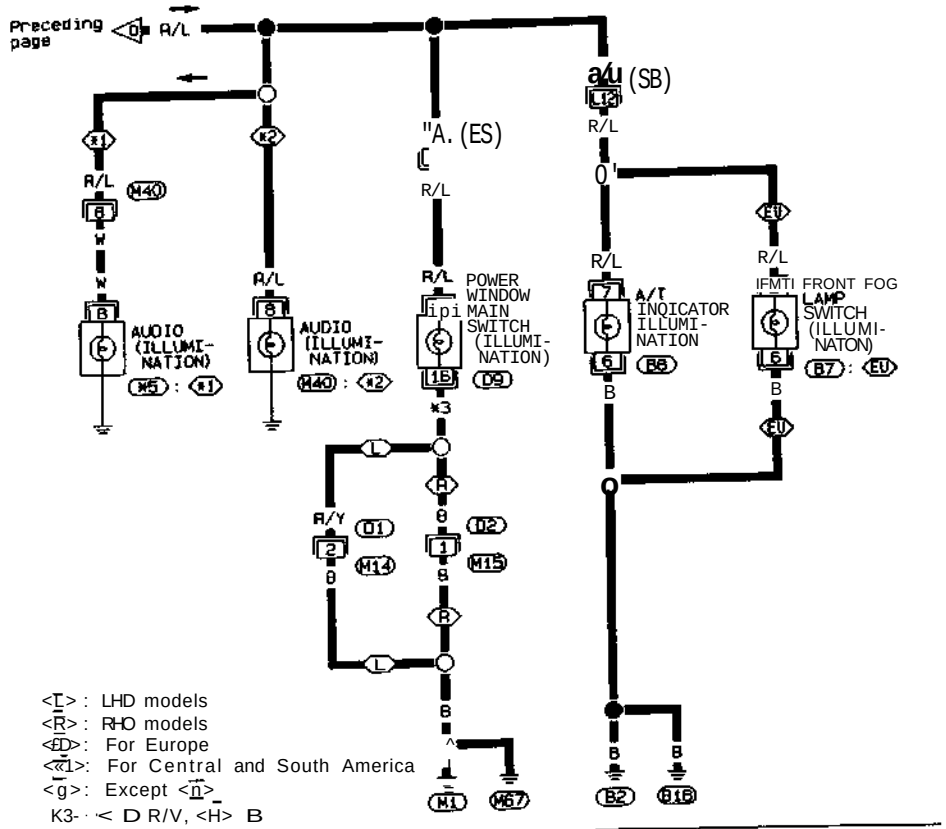


<AA> : Models with auto A/C
<SE>: Models without auto A/C
<EE> : For Europe
<EE> : Except for Europe

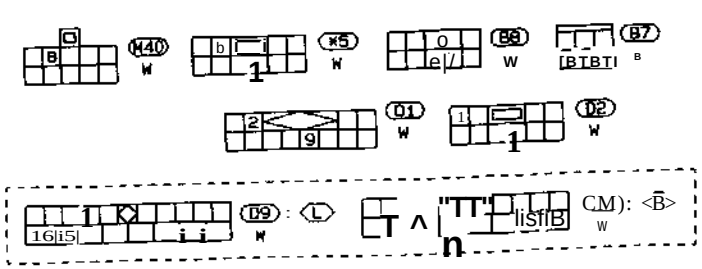


SEL715T

EL-ILL-05



<L> : LHD models
<R> : RHO models
<ED> : For Europe
<«1> : For Central and South America
<g> : Except <n>
K3- · < D R/V, <H> B



Refer to last page (Foldout page)

SEL716T

Interior, Spot and Trunk Room Lamps/System Description

Power is supplied at all times
- through 10A fuse (No. |2| located in the fuse block)
- to interior lamp terminal (T).
- to spot lamp terminal © and
- to trunk room lamp terminal ©.

INTERIOR LAMP

Switch operation

With interior lamp switch in the ON position, ground is supplied to turn interior lamp on.
When a door switch is set to OPEN with interior lamp switch in the DOOR position, ground is supplied
- to interior (amp termina! ©
- through diode (SO) terminal (J) (Except for Europe models]
- to diode @D terminal (J) (Except for Europe models)
- through diode (Sx) terminal © (Except lor Europe models)
- to diode (mi) terminal (2) (Except for Europe models)
- through door switch passenger side terminal © or
- through door switch driver's side terminal ®,
- through door switch unit ground.

Interior lamp control by multi-remote control system

When the smart entrance control unit receives a signal from multi-remote controller to unlock the door with interior lamp switch set in DOOR position, ground is supplied
- to interior lamp terminal CD
- through smart entrance control unit terminal ®,
- through smart entrance control unit terminal @ and
- through body ground (W).

With power and ground supplied, the interior lamp illuminates.
For smart entrance control unit, refer lo "MULTI-REMOTE CONTROL SYSTEM",

TRUNK ROOM LAMP

When the trunk room lamp switch is set to OPEN, ground is supplied
- to trunk room lamp terminal (2)
- through trunk room switch terminal ©,
- through trunk room famp switch terminal CD and
- through body ground <JW).

With power and ground supplied, the trunk room lamp illuminates.

SPOT LAMP

With the spot lamp switch in the ON position, ground is supplied
- to spot lamp terminal CD
- through body ground CUV) or (mf).

With power and ground supplied, the spot lamp illuminates.

Bulb Specifications

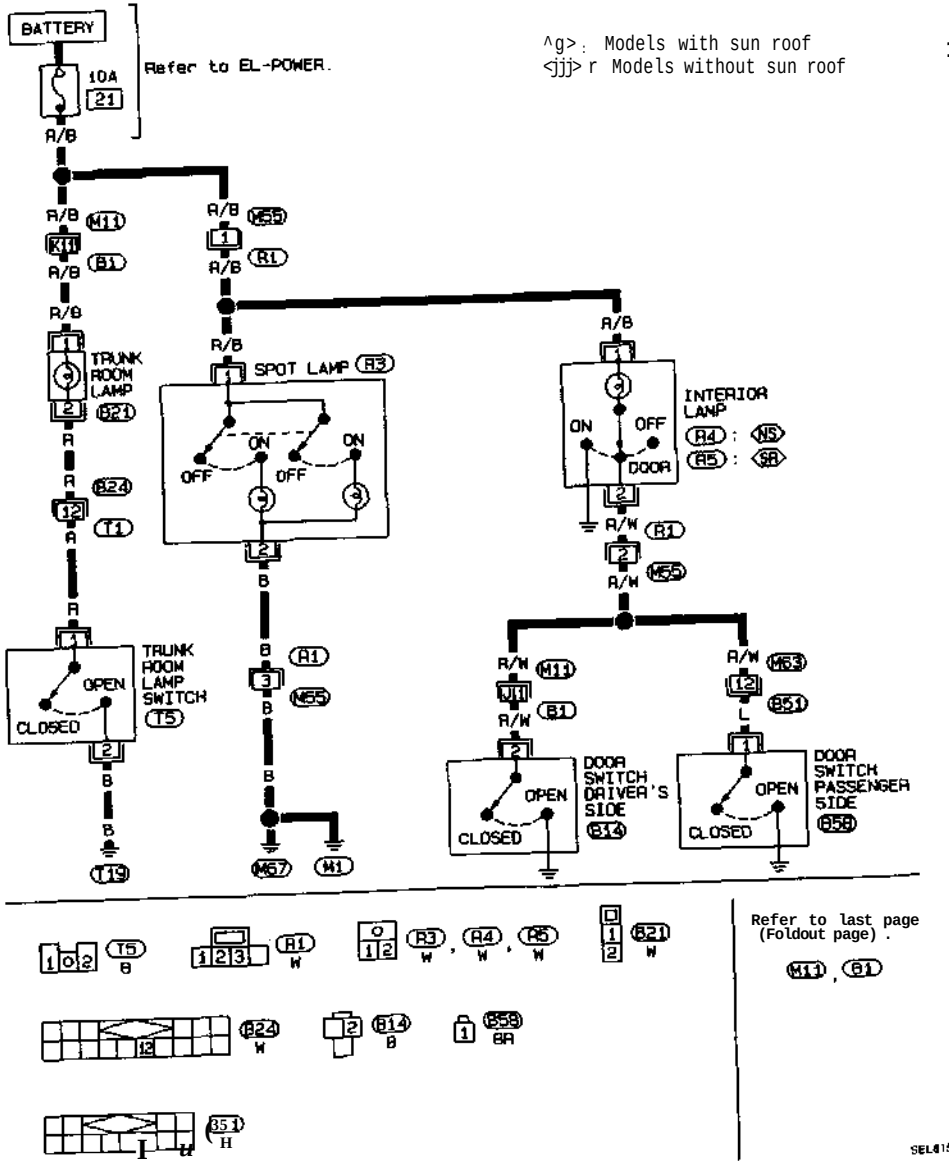
Hem	Watlage (W)
Interior lamp	10
Spot lamp	10
Trunk room famp	3.4

Interior, Spot and Trunk Room Lamps/Wiring Diagram — INT/L —

LHD MODELS

EL-INT/L-01

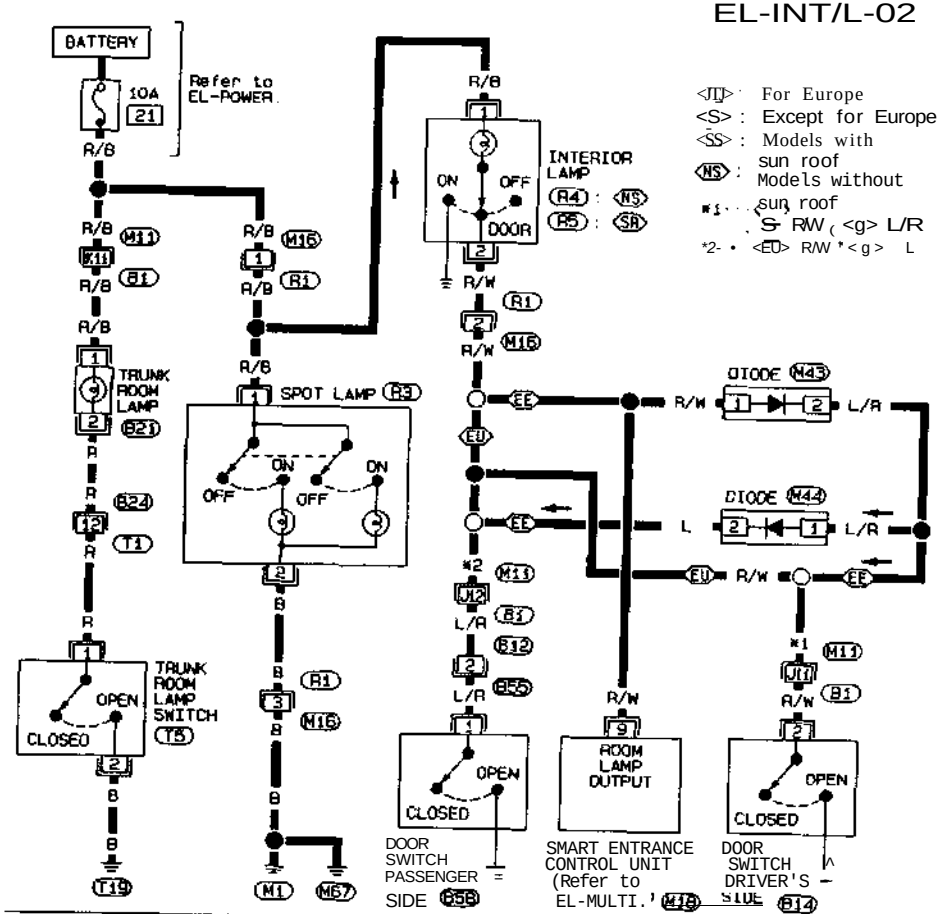
^g>: Models with sun roof
<jjj> r Models without sun roof



Interior, Spot and Trunk Room Lamps/Wiring Diagram — **INT/L** — (Cont'd)

RHD MODELS

EL-INT/L-02



<JD> For Europe
<S> Except for Europe
<SS> Models with sun roof
<NS> Models without sun roof

Refer to last page (Foldout page).

SEL816T

System Description

With the ignition switch in the ON or START position, power is supplied
- through 7.5A fuse (No. 21 . located in the fuse block)
- to combination meter terminal @.

Ground is supplied
- to combination meter terminal @
- through body ground (M).

WATER TEMPERATURE GAUGE

The water temperature gauge indicates the engine coolant temperature. The reading on the gauge is based on the resistance of the thermal transmitter.
As the temperature of the coolant increases, the resistance of the thermal transmitter decreases. A variable ground is supplied to terminal @ of the combination meter for the water temperature gauge.
The needle on the gauge moves from "C" to "H".

TACHOMETER

The tachometer indicates engine speed in revolutions per minute (rpm).
The tachometer is regulated by a signal
- from terminal ® of the ECM (ECCS control module)
- to combination meter terminal @ for the tachometer.

FUEL GAUGE

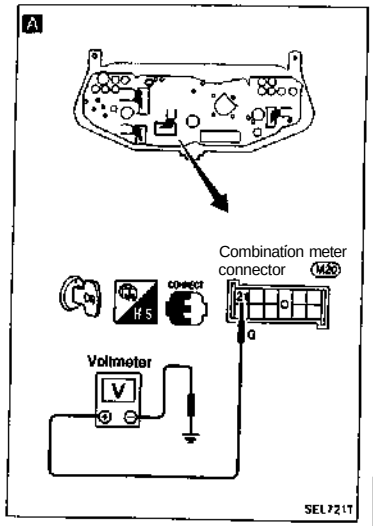
The fuel gauge indicates the approximate fuel level in the fuel tank.
The fuel gauge is regulated by a variable ground signal supplied
- to combination meter terminal © for the fuel gauge
- from terminal (T) of the fuel tank gauge unit
- through terminal (3) of the fuel tank gauge unit and
- through body grounds (TW). (TT) and CUD-

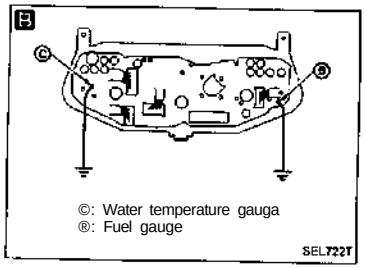
SPEEDOMETER

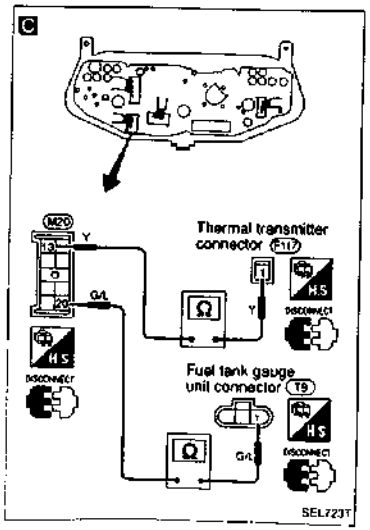
The vehicle speed sensor provides a voltage signal to the combination meter for the speedometer.
The voltage is supplied
- to combination meter terminals @ and @ for the speedometer
- from terminals © and (2) of the vehicle speed sensor.

The speedometer converts the voltage into the vehicle speed displayed.

Inspection/Fuel Gauge and Water Temperature Gauge







INSPECTION START

A

CHECK POWER SOURCE.
1) Turn ignition switch "ON"
2) Check voltage between terminal (1) and ground.
Battery voltage should exist.

NG → Check the following items.
1] Harness continuity between battery terminal and combination meter
21 Ignition relay
3) Fusible link and fuse
4) Ignition switch

OK ↓

B

CHECK GAUGE OPERATION,
1} Turn ignition switch "ON".
2) Connect terminals ® (Fuel), (£) (Temp.) and ground with wire for **less than 10 seconds.**
3) Check operation of gauge.
Gauge should move smoothly to full scale.

NG → Repair or replace gauge.

OK ↓

C

Check harness continuity between combination meter harness terminal @ and thermal transmitter harness terminal (1).
Check harness continuity between combination meter harness terminal (4) and fuel tank gauge unit harness terminal (1).
Continuity should exist.

NG → Hepair or replace.

OK ↓

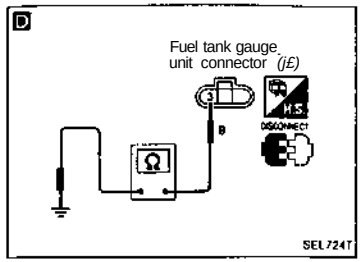
CHECK COMPONENT.
Check gauge units and harness.
Refer lo "Fuel Tank Gauge Unit Check" (EL'120) Dr "Thermal Transmitter Check" (EL-120).

NG → Repair or replace.
Refer to FE section. (Fuel gauge)

OK ↓

(Go to (A) on next page)

Inspection/Fuel Gauge and Water Temperature Gauge (Cont'd)



D

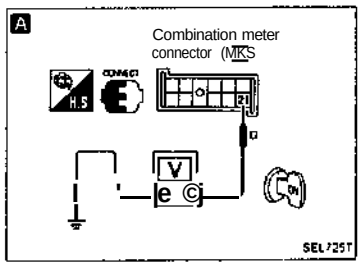
Check harness continuity between tuel tank gauge unit harness terminal (3) and body ground.
Continuity should exist.

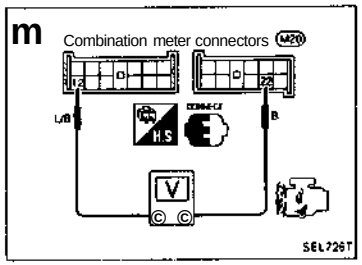
NG → Repair harness or connector.

OK ↓

Reinstall any par! removed

INSPECTION END





Inspection/Tachometer

INSPECTION START

0

CHECK POWER SOURCE.
1) Turn ignition switch "ONi".
2} Check voltage between terminal $) and ground.
Gallery voltage should exisl.

HO → Check ihe following items.
T) Harness continuity between battery terminai and combrnation **meter**
2] Ignition relay
3} Fusible link and fuse
A) Ignition switch

OK ↓

tu

CHECK ECM OUTPUT.
1) Start ertgine-
2) Check voltage between terminals (ft) and @ at idle and 2.000 rpm
Higher rpm = Higher voltage
Lower rpm = Lower voltage
Voltage should change with rpm.

NG → Check harness and connector between ECM and combination meter, or check ground,

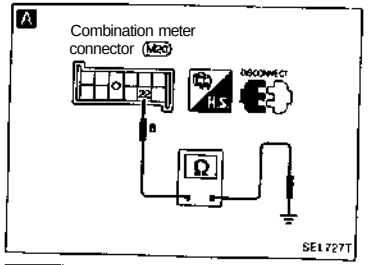
OK ↓

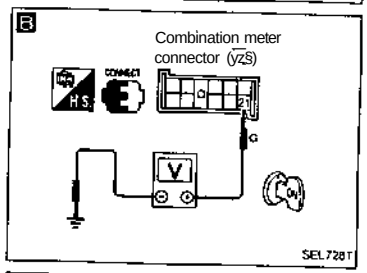
Repface tachometer

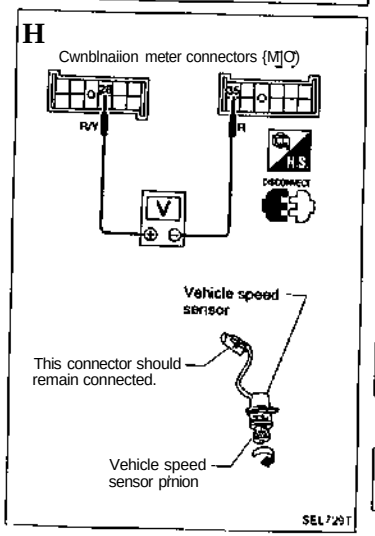
INSPECTION END

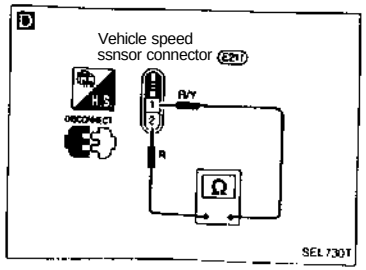
Inspection/Speedometer and Vehicle Speed Sensor

SYMPTOM; Speedometer stays at 0 km/h (0 MPH).









INSPECTION START

A CHECK GROUND CIRCUIT OF SPEEDOMETER.
Check continuity Detween terminal © and body ground
Continuity should exlsl.
NG → Repair harness or connector

OK

B CHECK SPEEDOMETER CIRCUIT.
1) Turn ignition switch ''ON''.
2) Check voltage between terminal $$ and body ground.
Battery voltage should exist.
NG → Repair harness or connector.

OK

C CHECK VEHICLE SPEED SENSOH OUTPUT
1) Remove vehicle speed sensor Irom transaxle.
2) Check voltage belween terminal @ and @ while Quickly turning speed sensor pinion.
Vollage: Approx. 0.5V
OK → Replace speedometer.

NG

D CHECK VEHICLE SPEED SENSOR.
Check resislance between terminals ① and (|)
Resistance: Appro*. 250Q.
NG → Replace vehicle speed sensor.

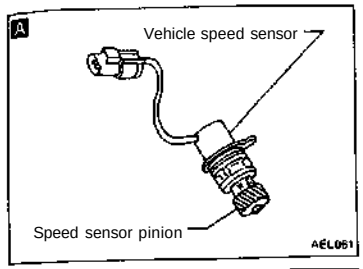
OK

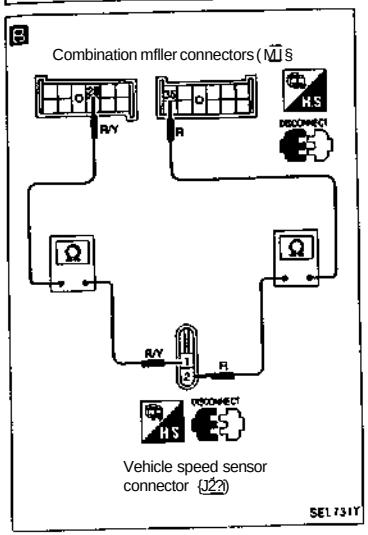
Repair harness or connector between speedomeler and vehicle speed sensor.

INSPECTION END

Inspection/Speedometer and Vehicle Speed Sensor (Cont'd)

SYMPTOM: Speedometer indication [fullers.





INSPECTION START

Is vehicle speed sensor installed properly? Check looseness and so on.
NG → Install vehicle speed sensor properly.

OK

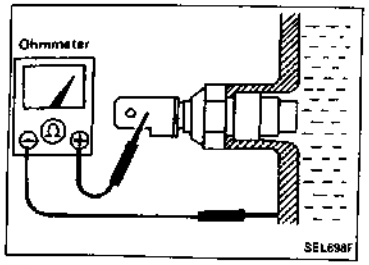
A Do you leel resistance when turning vehicle speed sensor pinion?
No → Replace vehicle speed sensor.

Yes

B Check continuity between speedometer terminal ^) and vehic'e speed sensor terminal (I), and between @ and ②
Continuity should exist.
NG → Repair harness and connector.

OK

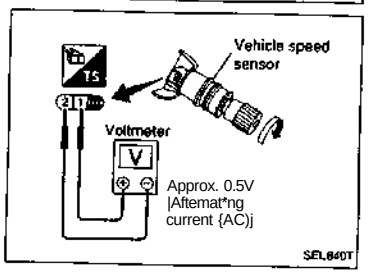
Replace speedometer.



Thermal Transmitter Check

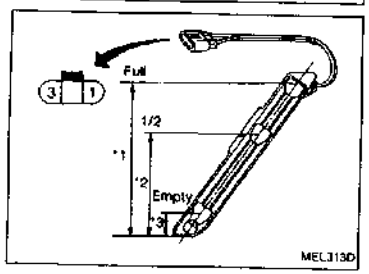
Check the resistance between the terminals of thermal transmitter and body ground.

Water temperature	Resistance
60'C (MOT)	Approx. 70 - 9Dfi
100'C (212'F)	Approx. 21 - 24f!



Vehicle Speed Sensor Signal Check

1. Remove vehicle speed sensor from transmission.
2. Turn vehicle speed sensor pinion quickly and measure voltage across Cj) and ©.



Fuel Tank Gauge Unit Check

Sending unit

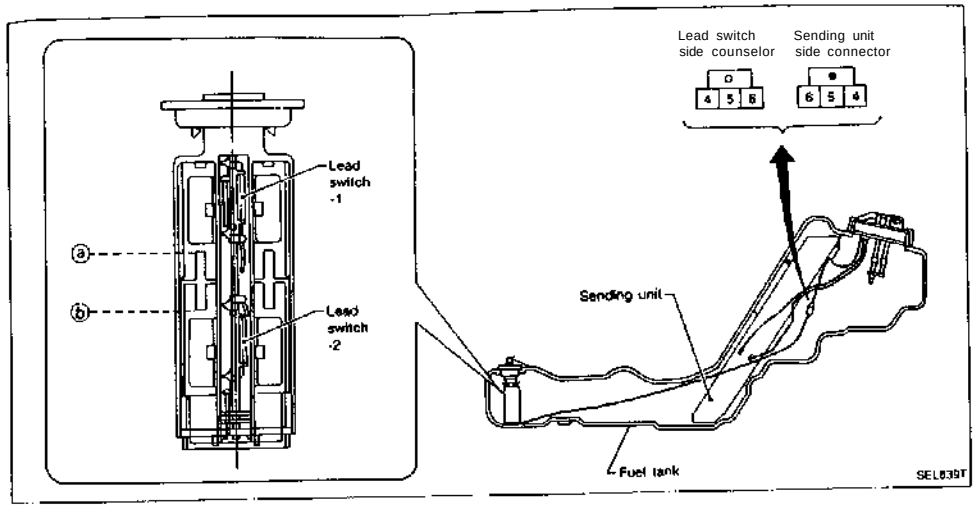
- For removal, refer to FE section.

Check the resistance between terminais © and (§).

Ohmmeter (+)	Ohmmeter H	Ffoat position	mm(in)		Resistance value (n)
O>	(3)	•1	Full	358 (1409)	Approx. 4-6
		"2	1/2	245 (9.65)	30-35
		'3	Emply	42 (1.65)	85-93

*1 and *3: When float is in contact with stopper.

Lead Switch

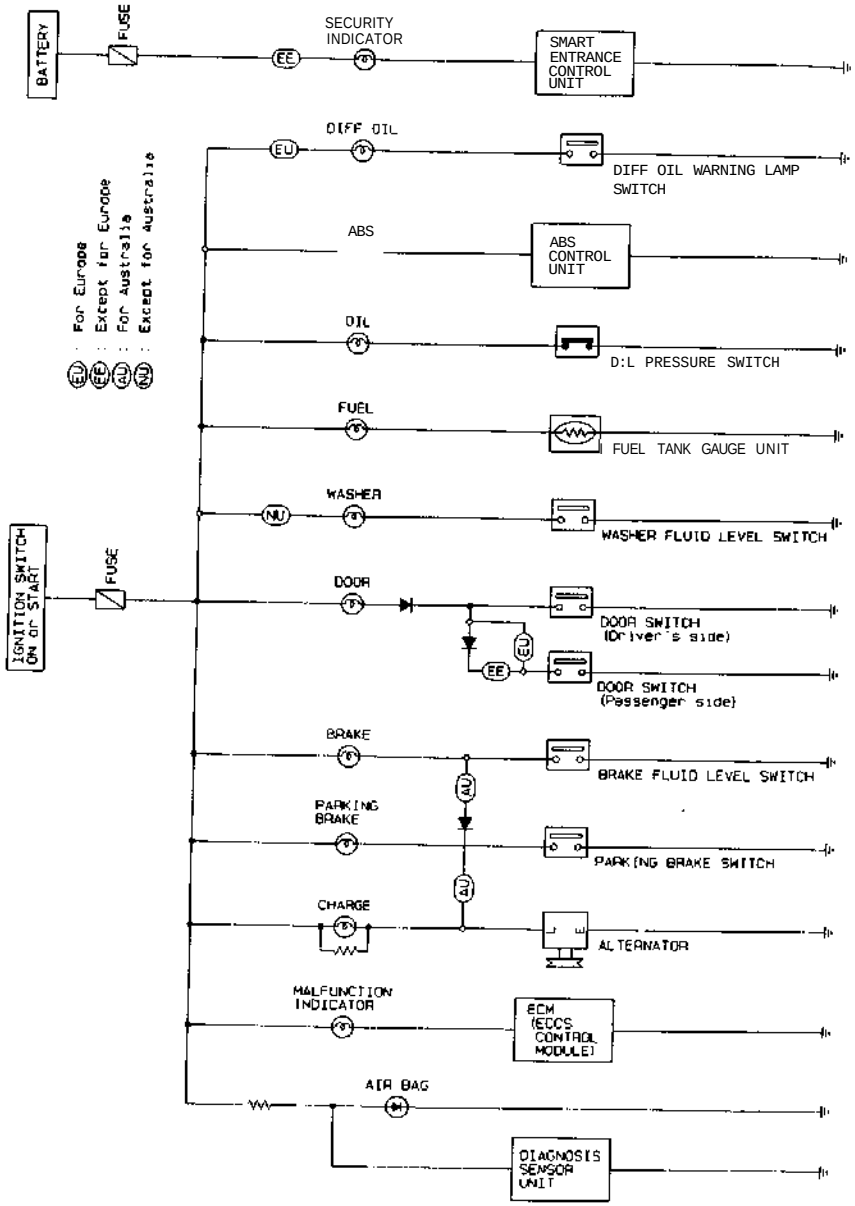


Lead switch is buill into the fuel tank.

Check the continuity between terminals ® and © or (4) and ⑥.

Terminals ④	⑤	®	Lead switch condition SW1	SW2	Fuet level line	Fuel capacity {Approximate values) f (Imp qt)
			ON	ON	Above (•)	Wore than 68 (6]
			OFF	ON	® - ®	2.5 -5-8 (2-1/4 • 6)
			OFF	OFF	Below ®	Less than 2.5 (2-W4)

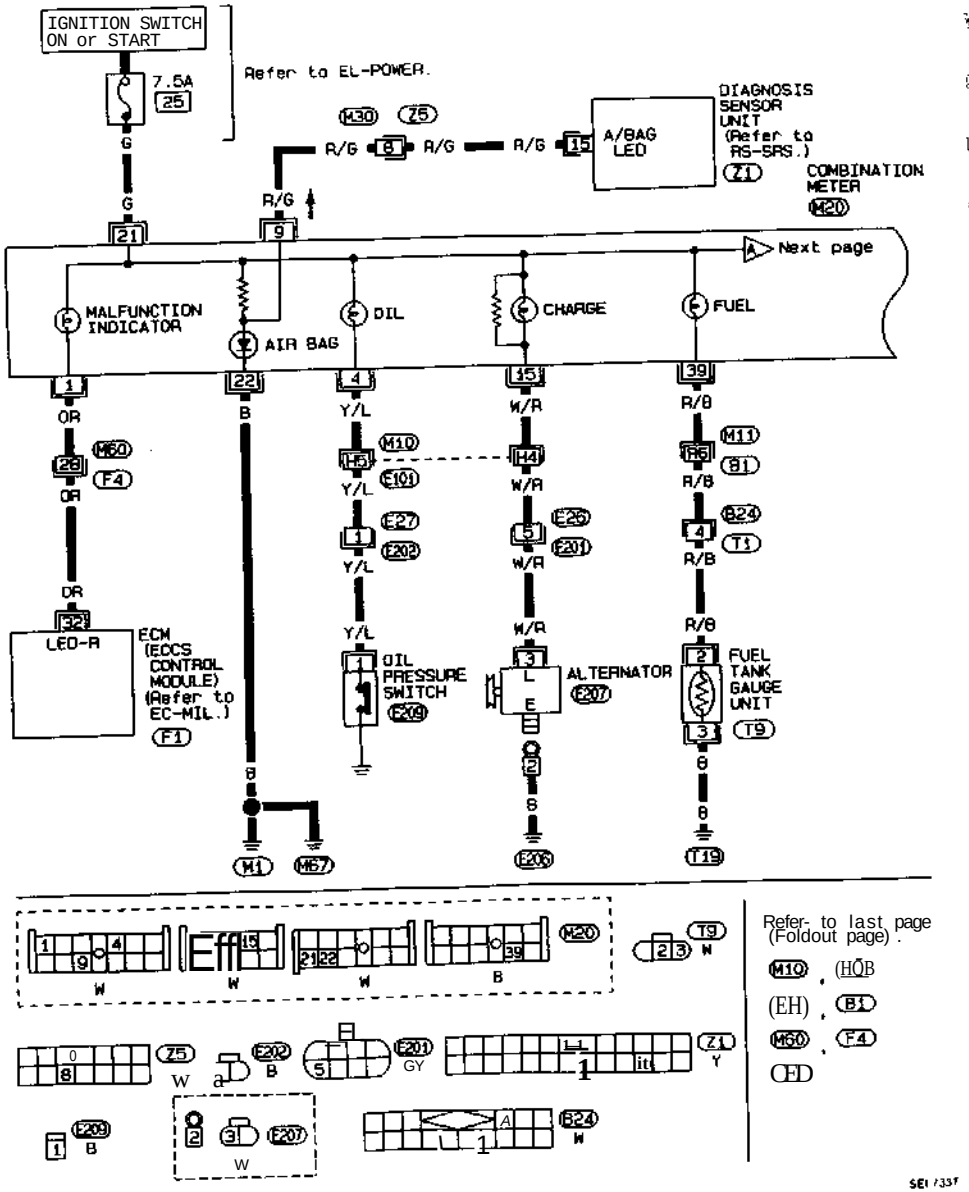
Warning Lamps/Schematic



Warning Lamps/Wiring Diagram — WARN —

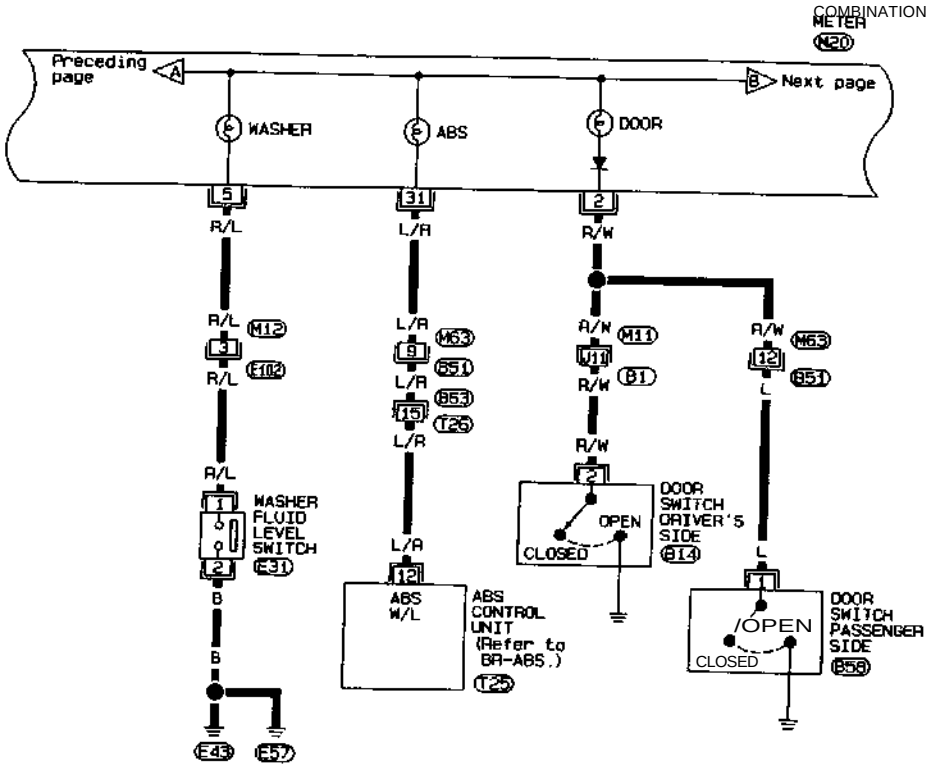
LHD MODELS

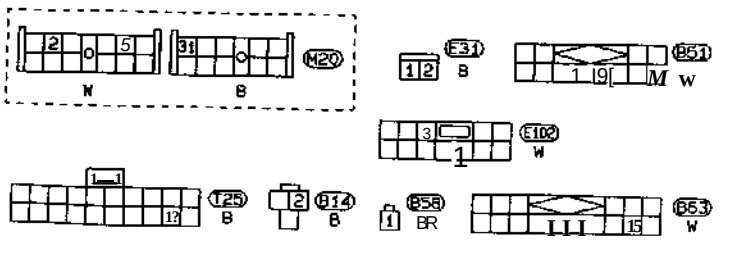
EL-WARN-O1



Warning Lamps/Wiring Diagram — WARN -T" (Cont'd)

EL-WARN-02

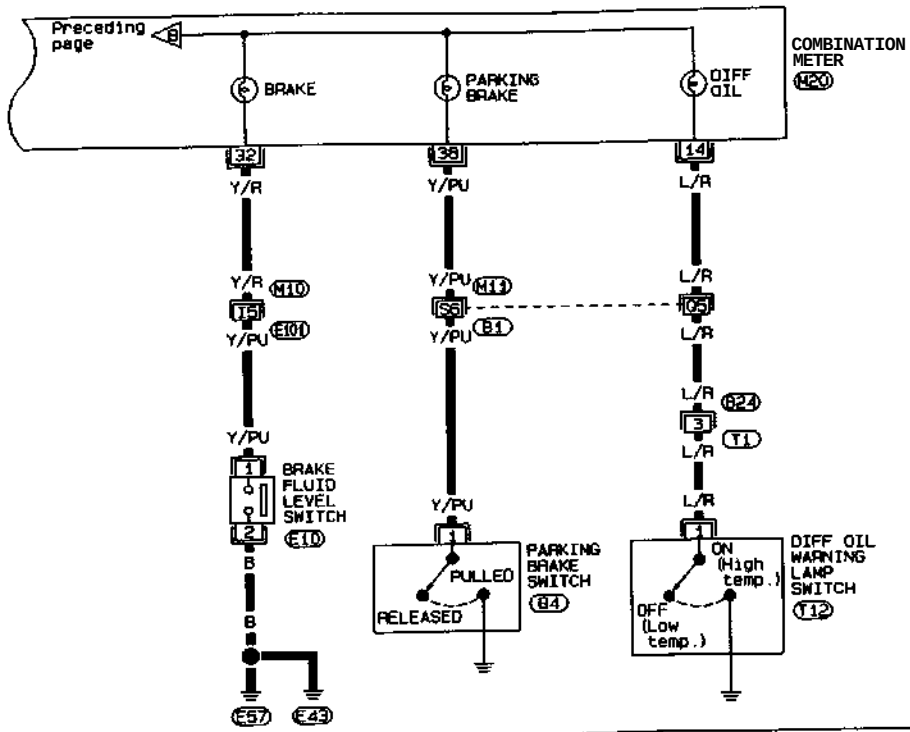


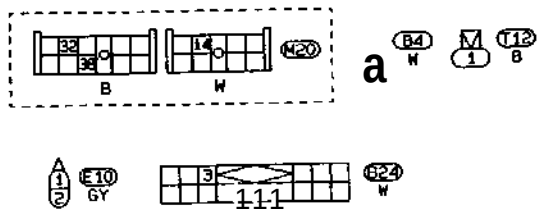


SEL734T

Warning Lamps/Wiring Diagram — WARN —' {Cont'd)

EL-WARN-03



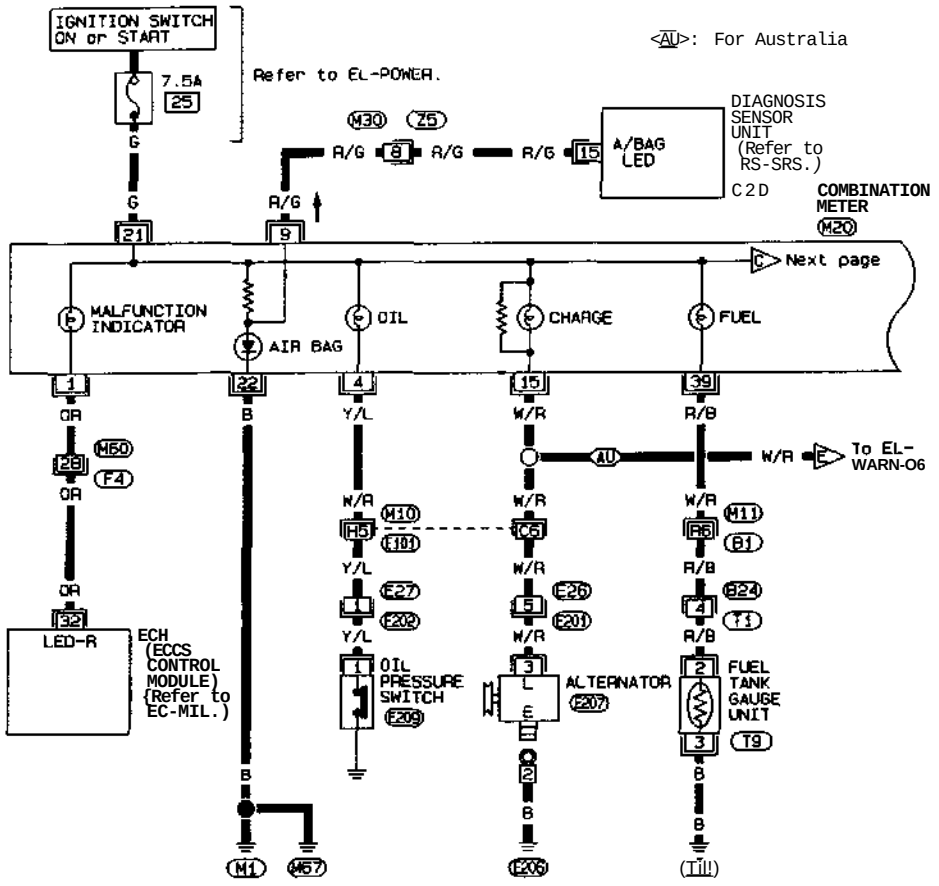


SEL735T

Warning Lamps/Wiring Diagram — WARN — (Cont'd)

RHD MODELS

EL-WARN-04

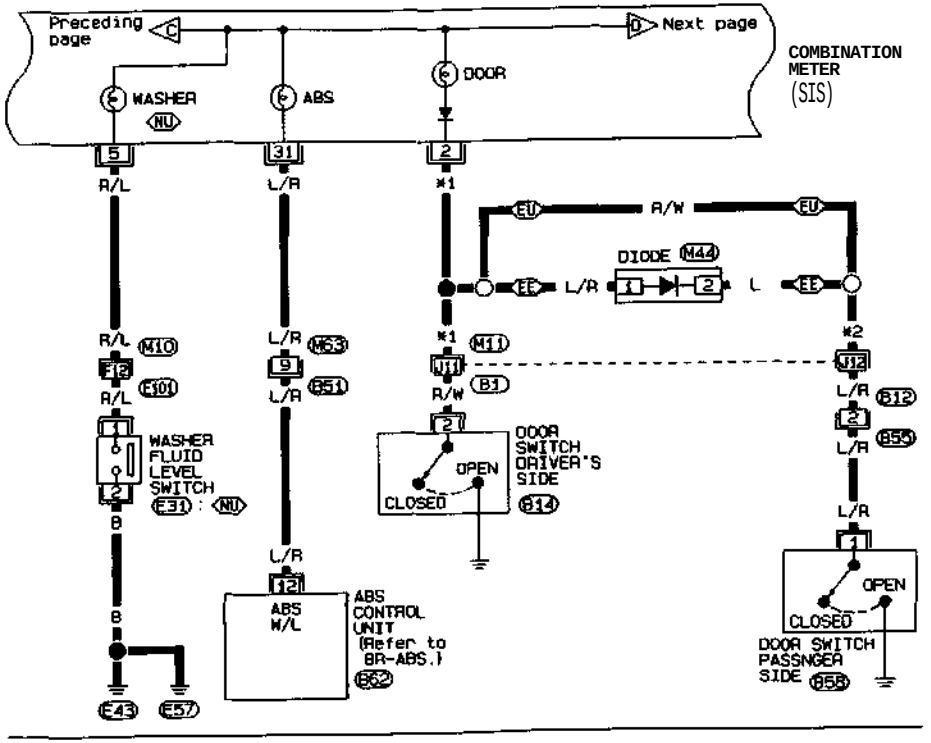


SEL736T

Warning Lamps/Wiring Diagram — WARN — (Cont'd)

EL-WARN-05

<^g> : Except for Australia
^T^ : For Europe
<ff> : Except for Europe
*1 ... <EU> R/W, <EE> L/R
*2 ... <@> RW, <S> L

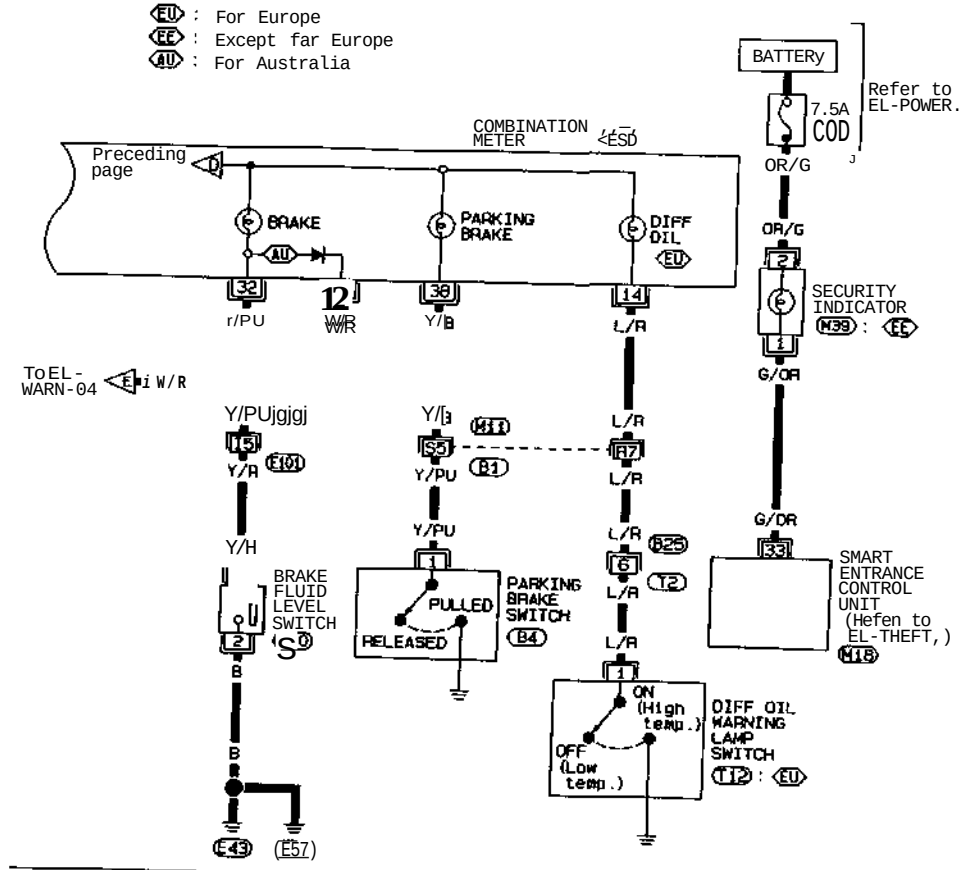


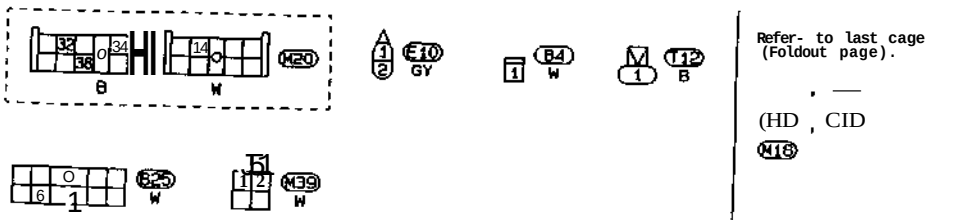
SEL737T

Warning Lamps/Wiring Diagram — WARN — (Cont'd)

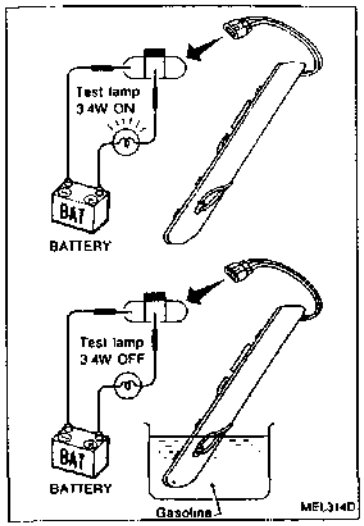
EL-WARN-06

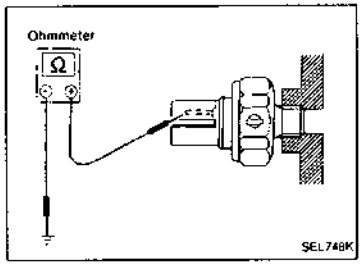
EU : For Europe
EE : Except far Europe
AU : For Australia

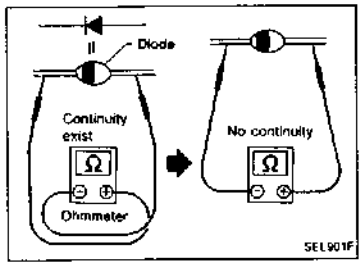


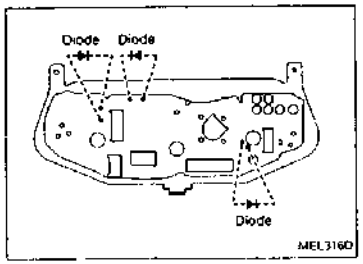


SEL738T









Fuel Warning Lamp Sensor Check

- It will take a short lime for the bulb to light.

Oil Pressure Switch Check

	Oil pressure kPa (bar, kg/cm², psi)	Continuity
Engine start	More than 10 • 20 (0,10- 0.20, 0.1 - 0.2. ! - 3]	NO
Engine stop	Less ttian 10 - 20 (0.10- 0.20. 0.1 -0.2, 1 - 3)	YES

Chech the continuity between the terminals of oil pressure switch and body ground.

Diode Check

- Check continuity using an ohmmeter.
- Diode is functioning property if test results are as shown in the figure at left.

NOTE: Specification may vary depending on the type ol tester. Before performing this inspection, be sure lo refer to the instruction manual for (he tester to be used.

- Diodes for warning lamps are built into the combination meter printed circuit.

Warning Buzzer/System Description

The warning buzzer is controlled by the smart entrance control unit.
Power is supplied at all times
- through 10A fuse {No. [2f] , located in the fuse block)
- to warning buzzer terminal (3)
- to key switch terminal ©.

Power is supplied at all times
(LHD models without daytime light system)
- through 45A fusibie link (letter iH, located in the fusible link and fuse box).
- to lighting switch terminal @ .

(LHD models with daytime light system and RHD models)
- through 10A fuse (No. \M\ . located in the fuse block)
- to lighting switch terminal © (For Europe) or @ (Except For Europe)

Power is supplied at all times
- through 25A fusible link (letter U], located in the fusibie link and fuse box)
- to circuit breaker terminal ©
- through circuit breaker terminal @
- to smart entrance control unit terminal (J).

With the ignition switch in the ON or START position, power is supplied
- through 7.5A fuse (No. *M* . located in the fuse block)
- to smart entrance control unit terminal <>.

Ground is supplied to smari entrance control unit terminal © through body ground (5D-
When a signal, or combination of signals, is received by the smart entrance control unit, ground is supplied
- through smart entrance control unit terminal @
- to warning buzzer terminal CD .

With power and ground supplied, the warning buzzer will sound.

Ignition key warning buzzer (Except for Europe models)

With the key in the ignition switch in the OFF position, and the driver's cfoor open, the warning buzzer will sound. A battery positive voltage is supplied
- from key switch terminal @
- to smart entrance control unit terminal @ .

Ground is supplied
- from driver side door switch terminal ©
- to smart entrance control unit terminal ®.

Driver side door switch terminal (3) is grounded through body grounds fiT) and C«I).

Light warning buzzer

With ignition switch OFF, driver's door open, and lighting swilch in 1ST or 2ND position, warning buzzer will sound. A battery positive voltage is supplied
(LHD models without daytime light system)
- from lighting switch terminal ®
- through 10A fuse (No. E3 , located in the fuse bfock)
- to smart entrance control unit terminal @ .

(LHD models with daytime light system)
- from lighting switch terminal @
- to daytime light unit terminal ®
- through daytime light unit terminal ®
- to smart entrance control unil terminal @.

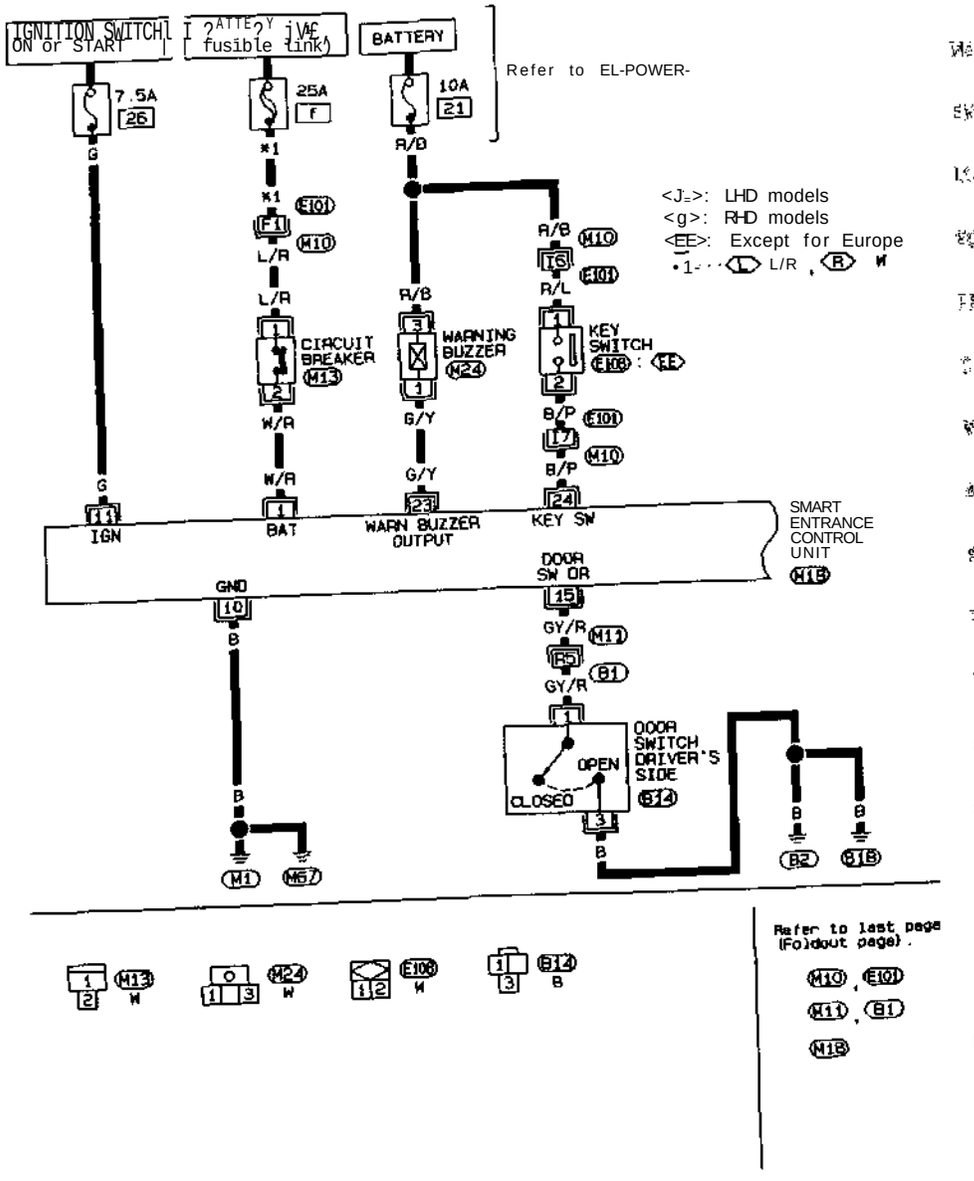
(RHD models)
- from lighting switch terminal @ (For Europe) or (fj) (Except for Europe)
- to smart entrance control unit terminal @

Ground is supplied
- from driver side door switch terminal (J)
- to smart entrance control unit terminal ® -

Driver side door switch terminal (3) is grounded through body grounds *QD* and fTJT).

Warning Buzzer/Wiring Diagram — CHIME —

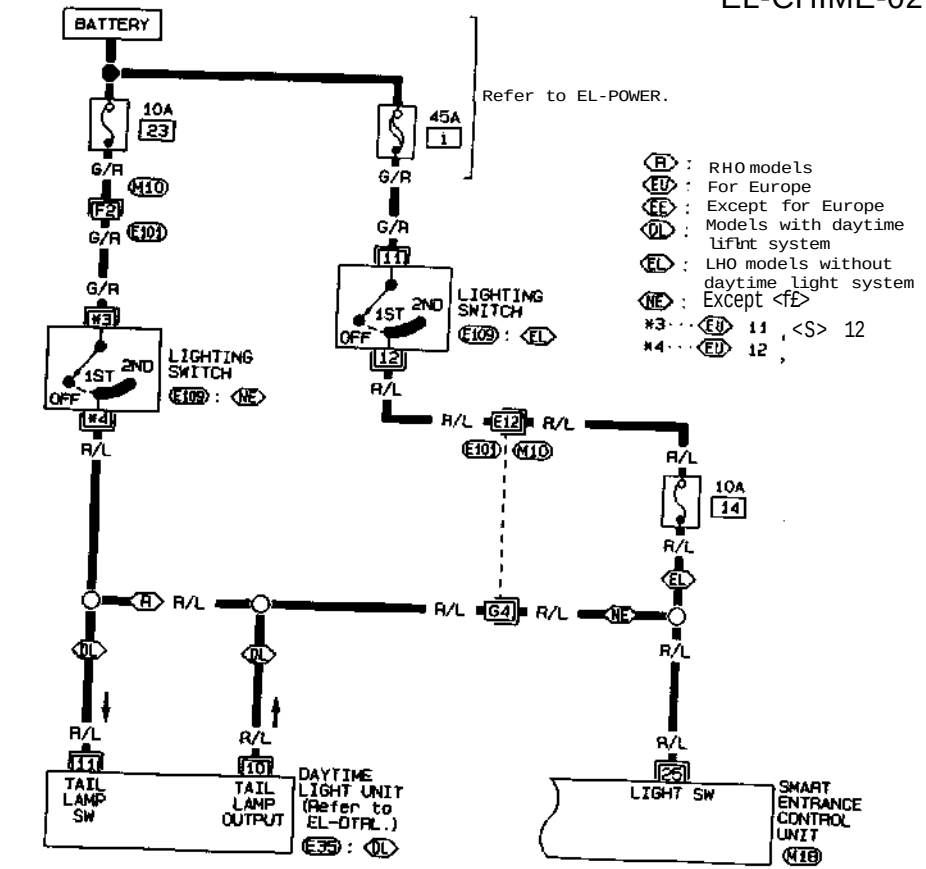
EL-CHIME-01



S6LIMT

Warning Buzzer/Wiring Diagram — CHIME (Cont'd)

EL-CHIME-02



SEL240T

Trouble Diagnoses — Warning Buzzer

SYMPTOM CHART

PROCEDURE	Preliminary Check		Main Power Suppfy and Ground Circuit Check	Diagnostic Procedure	
REFERENCE PAGE	EL-133	EIM33	EL-134	EL-135	EL-136
SYMPTOM	Preliminary check 1	Preliminary check 2	Main power supply and Ground circuit	Diagnostic Procedure 1	Diagnostic Procedure 2
Ltghl warning buzzer does not achvate.					
Ignition key warning buzzer does not activate (Except for Europe mode!)			o		o

PRELIMINARY CHECK

Preliminary check 1

- **Light warning buzzer does not activate.**

Does ignition key warning buZ2er activate? — Yes → Go to "DIAGNOSTIC PROCEDURE 1 — Step 1" {EL-1351

No →

Does interior lamp come on when door is open? — Yes → Goto "DIAGNOSTIC PROCEDURE S — Step 2" (EL-135)

No →

Go 10 '' DIAGNOSTIC PROCEDURE 1 -- Slep 3" (EL-135).

Preliminary check 2

- **Ignition key warning buzzer does not activate.**

Does light warning bul?er activate? — Yes → Go to "DIAGNOSTIC PROCEDURE 2 — Slep 1" (EL-136).

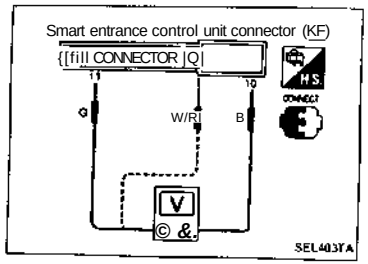
No →

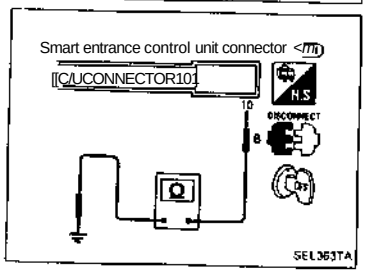
Does interior lamp come on when door is open? — Yes → Goto '·DIAGNOSTIC PROCEDURE 2 — Slep 2" (EL-136).

No →

Go to "DIAGNOSTIC PROCEDURE 2 — Slep 3" (EL-136)

Trouble Diagnoses — Warning Buzzer (ConFdT





MAIN POWER SUPPLY AND GROUND CfRCufT CHECK

Main power supply

Terminals	Battery voltage existence condition		
	Ignition switch position		
	OFF	ACC	ON
© - ©	No	No	Yes
® - ®	Yes	Yes	Yes

Ground circuit

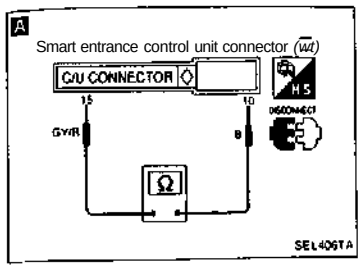
Terminals	Continuity
® - Ground	Yes

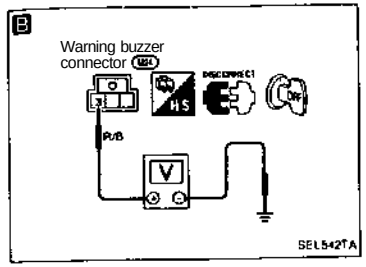
Trouble Diagnoses — Warning Buzzer (Cont'd)

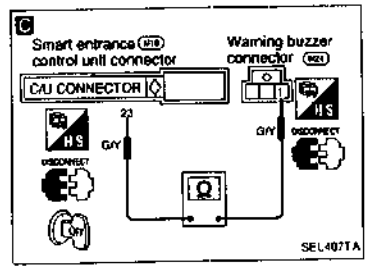
DIAGNOSTIC PROCEDURE 1

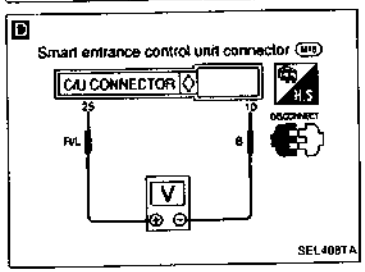
SYMPTOM: Light warning buzzer does not activate.

- Perform "Preliminary check 1" before referring So the following flow chart.









Q — Step 3

DOOR SWITCH INPUT SIGNAL CHECK
Check continuity between control unit harness terminals @ and ©

Condilion of driver's donr	Conlinjily
Diivei[1] side doo' is dosed	Nu
Driver sKte dOQi is open	Yes

NG →
* Check door switch (Refer to EL-34B.)
* Check harness continuity between control unit harness terminal & and driver side door switch harness terminal CD.
Continuity should exist.
* Check harness continuity between driver side door switch harness terminal (3) and body ground-
Conlinulty should exisl.

OK ↓

B — J5lep 2

BUZZER POWER SUPPLY CHECK
Measure voltage between warning buzzer harness terminal (3) and body ground
Batlery voltage should exist.

NG → Check IDA fuse[2], harness and connector

OK ↓

H

BUZZER OUTPUT SIGNAL CHECK
Check continuity between warning buzzer harness terminal (5) and control unit harness terminal *$i)*
Continuity should ellst.

NG → Repair harness or connectors.

OK ↓

WARNING BUZZER CHECK
Refer to EL-137

NG → Replace warning buzzer

OK ↓

D — Step 1

LIGHTING SWITCH INPUT SIGNAL CHECK
Measure voltage between control unrt harness terminals @ and rflj ·

Condition	Voltage (V)
Lighling switch is ON	Approx. 12
Ligiiling switch is OPF	0

NG →
• Check lighting switch
• Check harness continjity between control unit harness terminal @ and lighting switch harness terminal <2)
Continuity should exist.
• Measure voltage between lighting switch harness terminal 'fi> arid body ground
Battery voltage should exist.

OK ↓

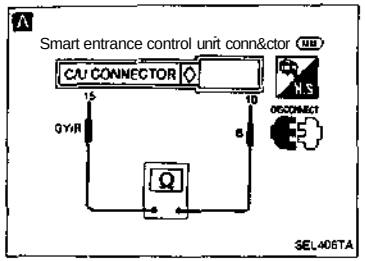
Replace control unit

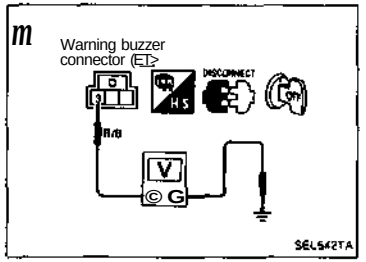
Trouble Diagnoses — Warning Buzzer (Cont'tff"

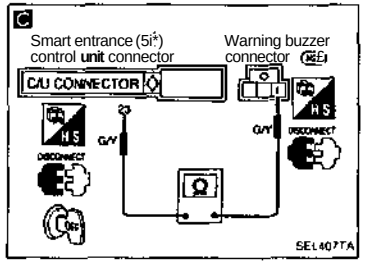
DIAGNOSTIC PROCEDURE 2

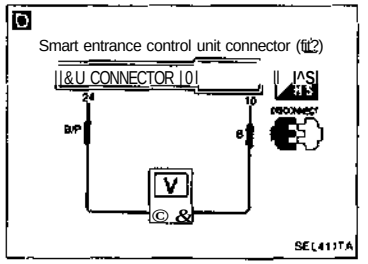
SYMPTOM: Ignition key warning buzzer does not activate. (Except Europe model)

- Perform "Preliminary check 2" before referring to the following flow chart.









0 step 3

DOOR SWITCH INPUT SIGNAL CHECK
Check continuity between control unil harness terminals i@ and {g}.

Condition of driuer'3 door	Cominuity
Dtiv&s side door is closed-	No
Driver 4Jde door is open	Yea

NG → * Check door switch (Reler to EL-246.)
- Check harness continuity between control unit harness terminal (15) and driver side door switch harness terminal (I). **ContrrtuJly should exist.**
- Check harness continuity between driver side door switch harness terminal (3) and body ground. **Continuity should exist.**

OK ↓

0 Step 2

BUZZER POWER SUPPLY CHECK
Measure voltage between warning buzzer harness terminal ® and body ground.
Battery vollage should exist.

NG → Check 10A fuse [211 . harness and connector

OK ↓

B

BUZZER OUTPUT SIGNAL CHECK
Check continuity between warning buzzer harness terminal (j) and conIrol unit harness terminal @.
Continuity should exist.

NG → Repair harness or connectors.

OK ↓

WARNING BUZZER CHECK
Refer to EL-137.

NG → Replace warning buzzer.

OK ↓

B Step 1

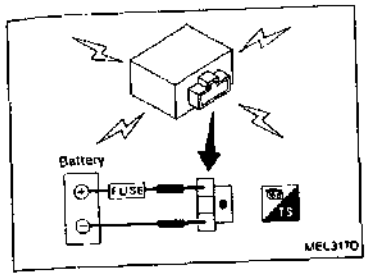
IGNITION KEY SWITCH INPUT SIGNAL CHECK
Measure voltage between control unit harness terminals @ and @.

Condition	Voltage [V]
Key is inserted.	Approx 12
Key is pulled.	0

NG →
- Check ignition key switch.
- Check harness continuity between control unit harness terminal @ and key switch harness terminal (^). **Continuity should exisi.**
- Measure voltage between key switch harness terminal CD and body ground Ballery voltage should exist.

OK ↓

Repface conlrol unil



Warning Buzzer Check

Supply battery voltage to warning buzzer as shown in the illustration.

Warning buzzer should operate.

Front Wiper and Washer/System Description

WIPER OPERATION

The wiper switch is controlled by a lever built into the combination switch.
There are three wiper switch positions:

- LO speed
- HI speed
- (NT (Intermittent)

With the ignition switch in the ACC or ON position, power is supplied

- through 20A fuse (No. Ei] , located in the fuse block)
- to front wiper motor terminal @

Low and high speed wiper operation

Ground is supplied to wiper switch terminal @ through body ground (JHD or CUD.
When the wiper switch is placed in the LO position, ground is supplied

- through terminal © of the wiper switch
- to wiper motor terminal ® .

With power and ground supplied, the wiper motor operates at low speed
When the wiper switch is placed in the HI position, ground is supplied

- through terminal ® of the wiper switch
- to wiper motor terminal (D .

With power and ground supplied, the wiper motor operates at high speed.

Auto stop operation

With wiper switch turned OFF, wiper motor wiU continue to operate until wiper arms reach windshield base.

When wiper arms are not located at base of wrndshietd with wiper switch OFF, ground is provided

- from terminal ® of the wiper switch
- to wiper motor terminal ©, in order to continue wiper motor operation at low speed.

Ground is also supplied

- through terminal ® of the wiper switch
- to wiper amplifier terminal §)
- through terminal (?) of the wiper amplifier
- to wiper motor terminal (T)
- through terminal © of the wiper motor, and
- through body ground CMD-

When wiper arms reach base of windshield, wiper motor terminals (T) and *(2)* are connected instead of terminals © and ©. Wiper motor will then stop wiper arms at the PARK position.

Intermittent operation

The wiper motor operates the wiper arms one time at low speed at a set interval of approximately 3 to 13 seconds. This feature is controlled by the wiper amplifier.
When the wiper switch is placed in the INT position, ground is supplied

- to wiper amplifier terminal ®
- from wiper switch terminal @
- through wiper switch terminal @ and body ground Q<D or Q5f).
- to wiper motor terminal @
- through the wiper switch terminal <@
- to wiper switch terminal @
- through wiper amplifier terminal ©
- to wiper amplifier terminal (3)
- through body ground *(fSi)*.

The desired interval time is input

- to wiper amplifier terminal (8)
- from wiper switch terminal @ .

The wiper motor operates at low speed at the desired time interval.

Front Wiper and Washer/System Description (Cont'd)

WASHER OPERATION

With the ignition switch in the ACC or ON position, power is supplied

- through 20A fuse (No. [Tl . located in the fuse block)
- to washer motor terminal (T).

When the lever is pulled to the WASH position, ground is supplied

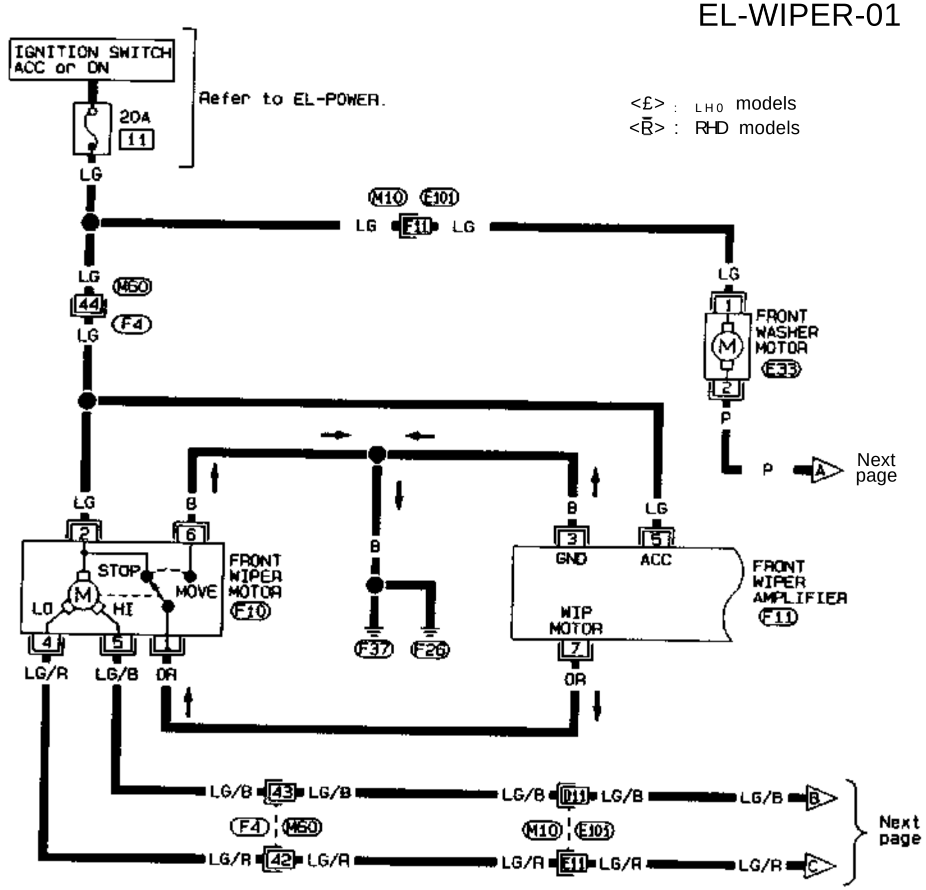
- to washer motor terminal (2), and
- to wiper amplifier terminal ©
- from terminal @ of the wiper switch
- through terminal @ of the wiper switch, and
- through body ground *(jS)* or CUD.

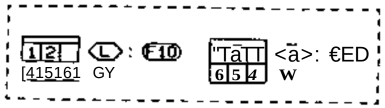
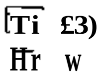
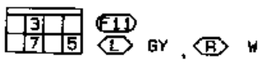
With power and ground supplied, the washer motor operates.
The wiper motor operates when the lever is pulled to the WASH position for one second or more and for approximately 3 seconds after the lever is released. This feature is controlled by the wiper amplifier in the same manner as the intermittent operation.

Front Wiper and Washer/Wiring Diagram — WIPER —

EL-WIPER-01

<L> : LHD models
<R> : RHD models



Refer to last page (Foldout page).

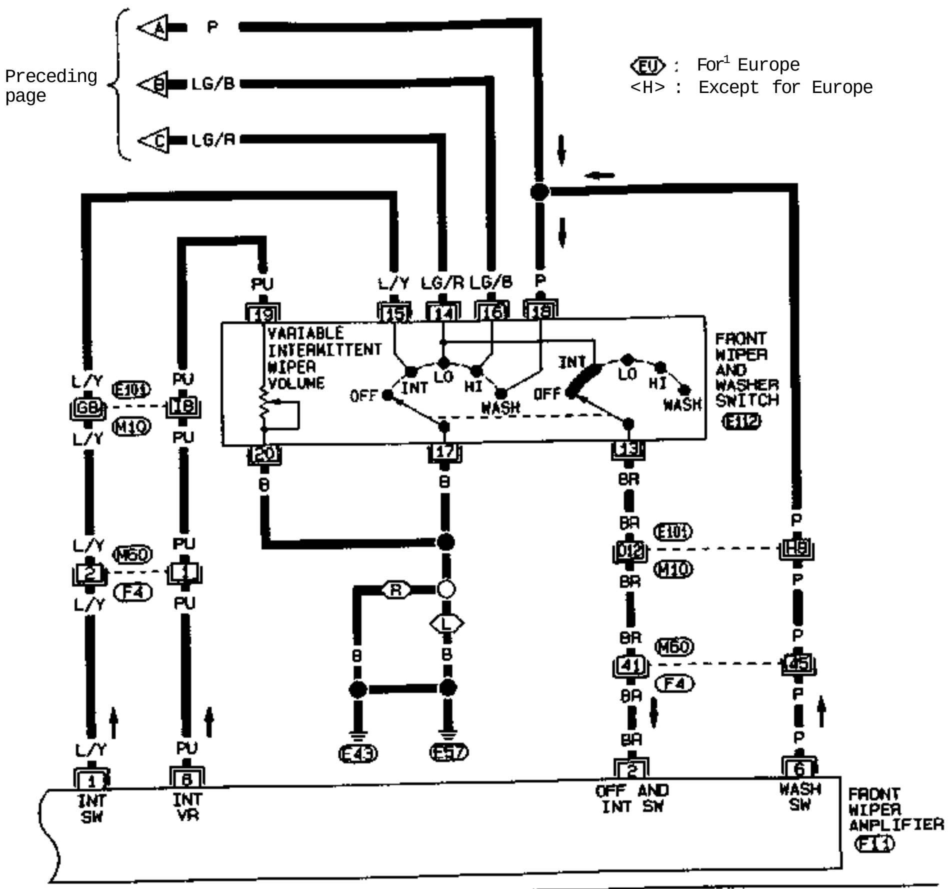
M10, E101
M50, F4

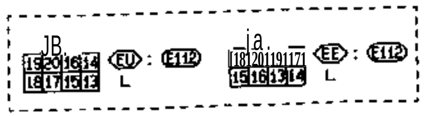
SEL741T

Front Wiper and Washer/Wiring Diagram — WIPER — (Cont'd)

EL-WIPER-02

<EU> : For Europe
<H> : Except for Europe



Refer to last page (Foldout page).

M10, E101
M50, F4

SEL742T

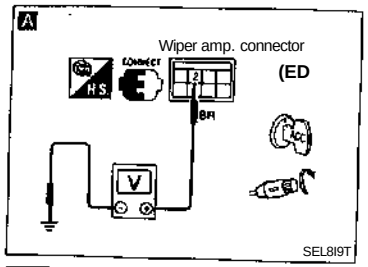
GI MA EM LC EC FE CL MT AT PD FA RA BR ST RS BT HA EL IDX

Trouble Diagnoses

DIAGNOSTIC PROCEDURE 1

SYMPTOM: fnlermittent wiper does not operate.

A



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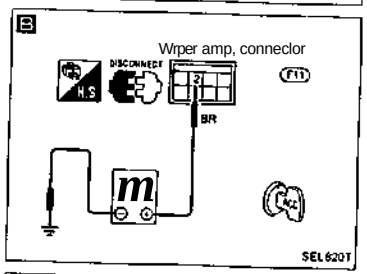

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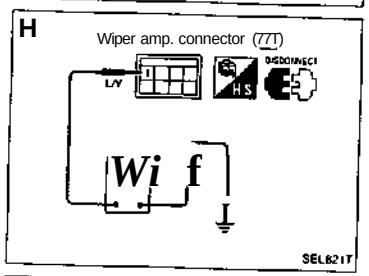
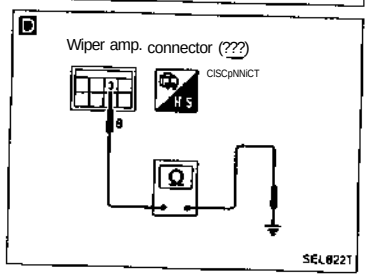


D



0

WIPER AMP. OUTPUT SIGNAL CHECK
1) Tjrr ignition switch lo ''ACC'\
2) Turn wiper switch to 'INT'' or ''OFF11
3} Measure vollage between wiper amp. harness terminal (2) and body ground.

Condition oi wfper swilch	Voltage [V|
OFF	Appro*. \2
INT	Pointer Swings Ircm 0 I? every 3 in 13 sec. ondi

OK → Check wfper motor.

NG

B

Measure vollage Getween wiper amp harness terminal @ and body ground. Ballery vollage should exist.

NG →
- Check wiper switch
- Check wiper molor.
- Check harness continu- ity between wiper amp. harness terminal (2) and wpper switch har- ness terminal (Q). Continuity should exJsl.
- Check harness conlrnu- ity between wiper switch harness termi- nal @ and wiper motor harness terminal ·'§>· ConlEnuUy should exist.

OK

C

INTERMITTENT SWITCH INPUT SIGNAL CHECK
Check harness continuity between wiper amp. harness terminal (1) and body ground.

Condition ol wiper switch	Continuity
OFF	No
INT	Yes

NG →
- Check wiper switch
- *Check* harness continu- ity between wiper amp harness terminal (T) and wiper switch har- ness terminaf (15). Conhnuily should exist.
- Check harness continu- ity between wiper switch harness termf- nal §t) and body ground. Continuity should exisl.

OK

D

WIPER AWP. GROUND CIRCUIT CHECK
Check harness continuity between wiper amp harness terminal (3) and body ground
Continuily should exist.

NG → Repair harness or con- nector

OK

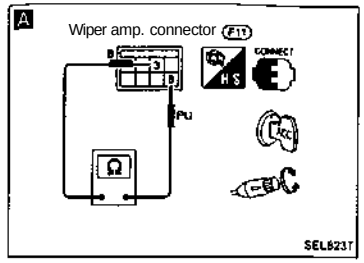
Replace wiper amp.

Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 2

SYMPTOM: Intermittent lime of wiper cannot be adjusted.

A



A

INTERMITTENT WIPER VOLUME INPUT SIGNAL CHECK
Measure resistance between wiper amp harness terminals ® and (3) while turning intermittent wiper volume

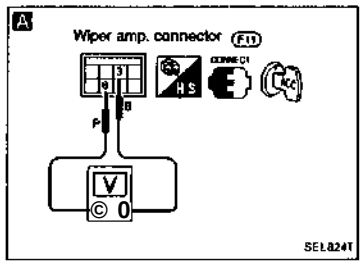
Position o' wiper knob	Rsal9lance {il\
S	0
L	Appiox, 1 k

OK → Replace wiper amp.

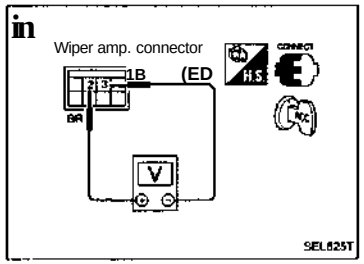
NG

Check intermittent wiper volume.
Check harness continuity between wiper amp, harness terminal (§) and wiper switch harness terminal ®.
Check harness continuity between wiper switch harness terminal ® and body ground.

A



in



DIAGNOSTIC PROCEDURE 3

SYMPTOM: Wiper and washer activate individually but not in combination.

0

WASHER SWITCH INPUT SIGNAL CHECK
1] Turn ignition switch to "ACC".
2) Measure voltage between wiper arnp, harness terminals © and (3).

Condilbn of washer switch	Voltage [V|
OFF	Approx. 12
ON	a

NG → Check harness continuity between wiper amp. har- ness terminal (|) and wiper switch harness ter- minal <g)

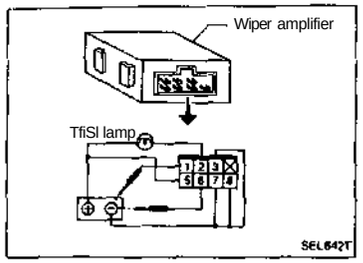
OK

m

WIPER AMP. OUTPUT SIGNAL CHECK
Measure vollage between wiper amp. harness terminals Q> and @ altfif operating washer switch
OV (or apprOK, 3 seconds alter washer has operaled.

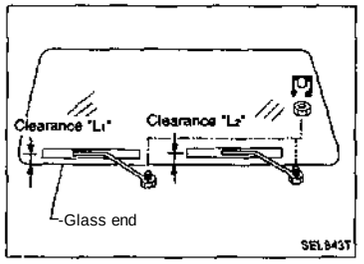
NG → Check wiper switch.

OK → Replace wiper amp.



Front Wiper Amplifier Check

1. Connect as shown in the figure at left.
2. If test lamp comes on when connected to terminal (I) or (S) and battery ground, wiper amplifier is normal.



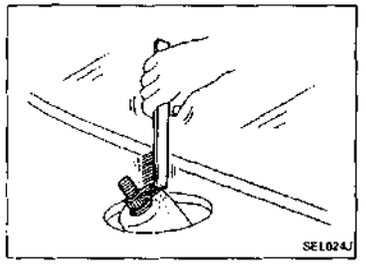
Front Wiper Instalfation and Adjustment

1. Prior to wiper arm installation, turn on wiper switch to operate wiper motor and then turn it "OFF" (Auto Stop].
2. Lift the bfade up and then set it down onto glass surface to set the blade center to clearance "L," & *"L_2"* immediately before tightening nut.
3. Eject washer fluid. Turn on wiper switch to operate wiper motor and then turn it "OFF".
4. Ensure thai wiper blades stop within clearance "L," & "L_2".

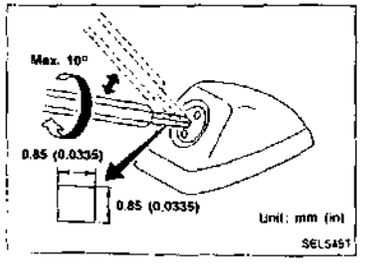
Clearance "L,": 18 - 33 mm (0.71 - 1.30 In)
Clearance "L_2": 17 - 32 mm (0.67 - 1.26 In)

- Tighten wiper arm nuts to specified torque.

Front wiper:
16.7 - 22,6 N-rn (1.70 - 2.31 kg-m, 12.32 - 16.67 ft-lb)



- **Before reinstalling wiper arm, clean up the pivot area as illustrated. This wilt reduce possibility of wiper arm looseness.**



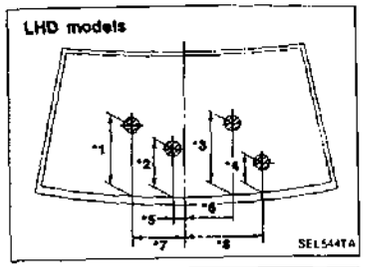
Front Washer Nozzle Adjustment

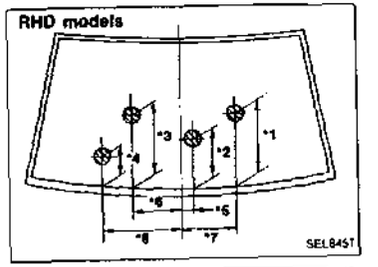
- Using a suitable tool, adjust windshield washer nozzle to correct its spray pattern.

Adjustable range: ±10° (in any direction)

Before attempting to lurn the nozzle, gently tap the end of the lool to free the nozzle.
This will prevent "rounding out" the small female square in the center of lhe nozzle.

Front Washer Nozzle Adjustment (Cont'd)

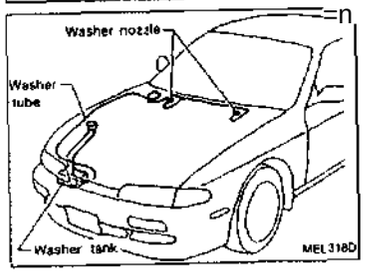




Unit: mm (in)

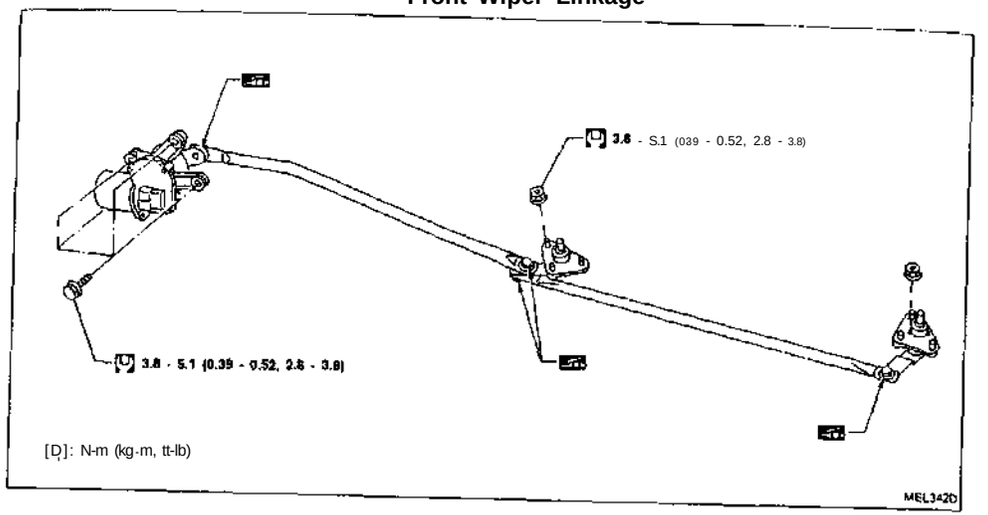
•1	358 (14.09)	•5	70 (2.76)
•2	245 (9.65J	'6	S45 (9.65)
•3	300(11 81)	'7	378 (14.88)
'4	203 (7.99)	•a	503 (19.80)

• The diameters of these circles are less than SO mm (3.15 in)



Front Washer Tube Layout

Front Wiper Linkage



This illustration is for LHO models. For RHD models, these units are installed on the opposite side.

REMOVAL

1. Remove 4 boits that secure wiper motor.
2 Detach wiper motor from wiper linkage at bait joint.
3. Remove wiper linkage.

Be careful not to break ball joint rubber boot.

INSTALLATION

- Grease ball joint portion before installation.

1. Installation is the reverse order of removal.

Rear Wiper and Washer/System Description

WIPER OPERATION

The rear wiper switch is controlled by a ring built into the combinatlon switch.
There are two wiper switch positions:

- ON (LO speed}
- INT (intermittent)

With the ignition switch in the ACC or ON position, power is supplied

- through 10A (LHD models) or 15A (RHD models) fuse (No. [16] (LHD models) or [M] (RHD models), located in the (use block)
- to rear wiper motor terminal (J), and
- to rear wiper relay terminal ©.

Low speed wiper operation

Ground is supplied to rear wiper switch terminal @ through body ground (ED or CUD-
When the rear wiper is placed in the ON position, ground is supplied

- through rear wiper switch terminal @
- to rear wiper relay terminal ® .

The rear wiper relay is energized and ground is supplied

- to rear wiper motor terminal ©
- through rear wiper relay terminal (3)
- to rear wiper relay terminal (5)
- through body ground (ťip.

Auto stop operation

With the rear wiper switch turned OFF, rear wiper motor will continue lo operate until wiper arm reaches rear window base.
When wiper arm is not located at base of rear window with rear wiper switch OFF, rear wiper relay is not energized and ground is supplied

- to rear wiper motor terminal ©
- through rear wiper relay terminal ®
- to rear wiper relay terminal ®
- through rear wiper motor terminal ® , in order to continue rear wiper motor operation at low speed.

Ground is also supplied

- to rear wiper motor terminal (5)
- through body ground (J D or (W).

When wiper arm reaches base of rear window, rear wiper motor terminals © and (£) are connected instead of terminals © and ®, Rear wiper motor will then stop wiper arm at the PARK position.

Intermittent operation

The rear wiper motor operates the wiper arm one time at low speed at an interval of approximately 7 seconds. This feature is controlled by rear wiper amplifier.
With the ignition switch in the ACC or ON position, power is supplied

- through 10A (LHD models) or 15A (RHD models) fuse (No.tD]] (LHD models) or [14] (RHD models), located in the 1use block)
- to rear wiper relay terminal ©.

When the rear wiper switch is placed in the INT position, ground is supplied

- to rear wiper amplifier terminal @
- from rear wiper switch terminal $>
- through body ground C"TJ or (HD.

Ground is also supplied

- to rear wiper relay terminal ©
- through rear wiper amplifier terminal (6)
- to rear wiper amplifier terminal ;5)
- through body ground (J D.

Then the rear wiper relay is energized and ground is supplied

- to rear wiper motor terminal ©
- through rear wiper relay terminal ;3)
- to rear wiper relay terminal (5)
- through body ground CCD.

Rear Wiper and Washer/System Description (Cont'd)

With power and ground supplied, the rear wiper motor operates intermittenlly.

WASHER OPERATION

With the ignition switch in the ACC or ON position, power is suppiied

- through 10A (LHD models) or 15A (RHD models) fuse (No, *M* (LHD models) or \a] (RHD models), located in the fuse block)
- to rear washer motor terminal (J).

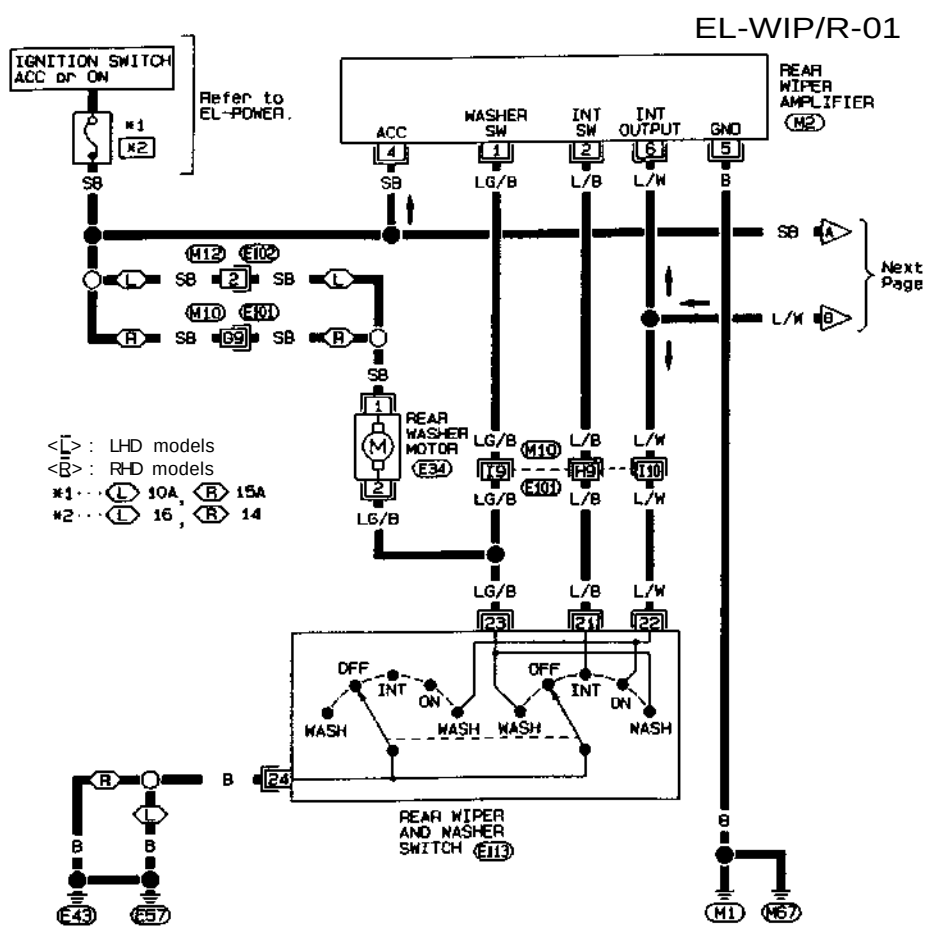
When the ring is turned WASH position, ground is supplied

- to rear washer motor terminal ©. and
- to rear wiper amplifier terminal (T)
- from terminal @ of rear wiper switch
- through terminal @ of rear wiper switch, and
- through body ground CUD or (1ST).

With power and ground is supplied, the rear washer motor operates.

The rear wiper motor operates when the ring is turned to WASH position for one second or more and for approximately 3 seconds after the ring is released. This feature is controlled by the rear wiper amplifier in the same manner as the intermittent operation.

Rear Wiper and Washer/Wiring Diagram — WtP/R —



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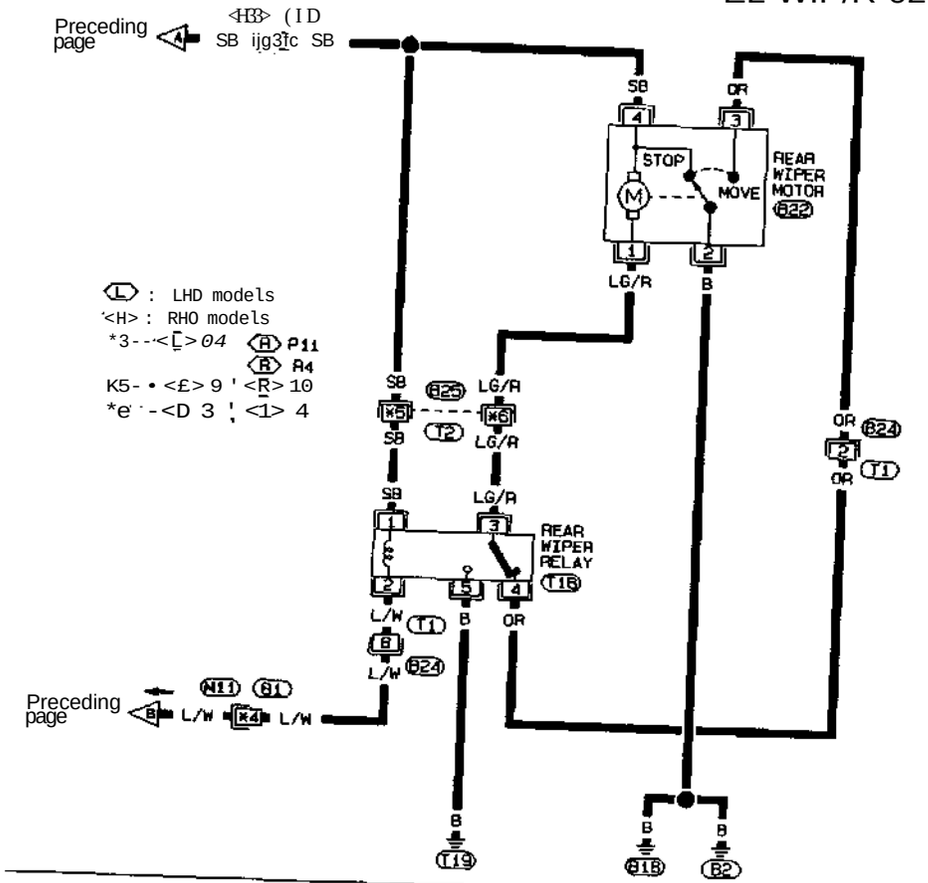
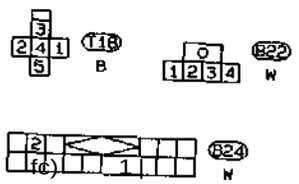
SEL743T

Rear Wiper and Washer/Wiring Diagram — WIP/R — (Cont'd)

EL-WIP/R-02



: LHD models
<H> : RHO models



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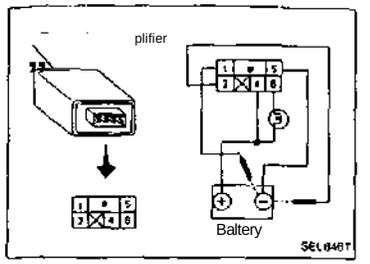
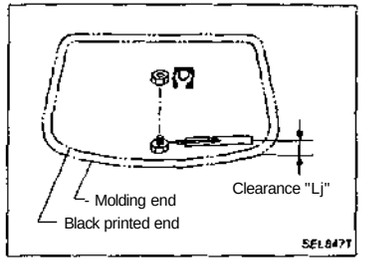


Rear Wiper Amplifier Check

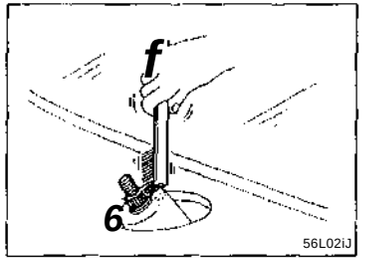
1. Connect as shown in the figure at lelt.
2. If test lamp comes on when connected to terminal © or @ and battery ground, wiper amplifier is normal.



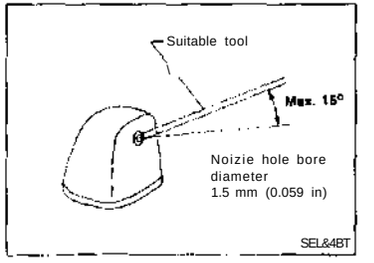
Rear Wiper Installation and Adjustment

1. Prior to wiper arm installation, turn on wiper switch to operate wiper motor and then turn it "OFF" (Auto Stop).
2. Lift the blade up and then sel it down onto glass surface to se! the blade center to clearance "L_3" immediately before tightening nut.
3. Eject washer **fluid**. Turn on wiper switch to operate wiper motor and then turn it "OFF".
4. Ensure that wiper blades stop within clearance "L_3".
   Clearance "L_3": 26 - 42 mm (1.02 - 1.65 in)

- Tighten wiper arm nuts to specified torque.
  Rear wiper:
  12.7 - 17.7 Nm (1.30 - 1.81 kg-m, 9.37 - 13.06 ft-lb}



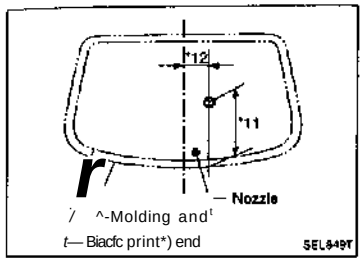
- **Before reinstalling wiper arm, clean up the pivot area as illustrated. This will reduce possibility of wiper arm looseness.**



Rear Washer Nozzle Adjustment

- Using a suitable tool, adjust rear window washer nozzle to correct its spray pattern.
  Adjustable range: ±15° (in any direction)

Rear Washer Nozzle Adjustment (Cont'd)

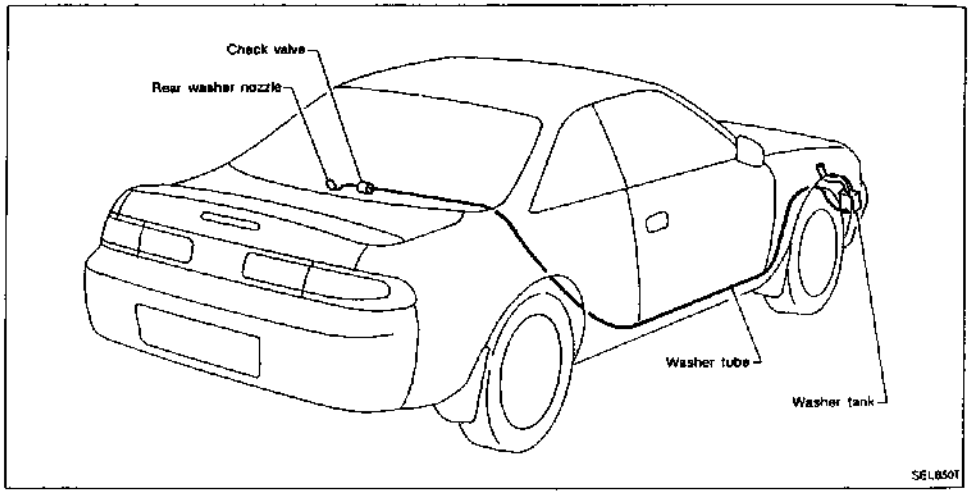


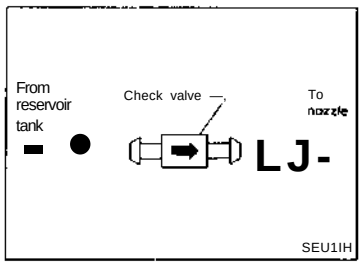
Unii; mm (in)

'11	219 (8.62)	•12	45(1.77)

' The diameiers of Ihese circles are less Ihan 90 mm (3.54 in)

Rear Washer Tube Layout





Check Valve (For rear washer)

- A check valve is provided in the rear washer fluid line. Be careful not to connect check valve to washer tube in the wrong direction.

Headlamp Washer/System Description

Power is supplied at ail times
- through 25A fusible link (letter XJ located in the fusible link and fuse box)
- to headlamp washer motor terminal 'F)

Power is also supplied at all times
- through 20A fuse (No. IE , located in the fusible link and fuse box)
- to lighting switch terminal (f).

Headlamp washer operation

The headlamp washer operates for approximately 1 second at one time. This feature is controlled by headlamp washer amplifier.

For headlamp washer operation, She lighting switch must be in the 2ND position and ignition switch in the ON or START position.

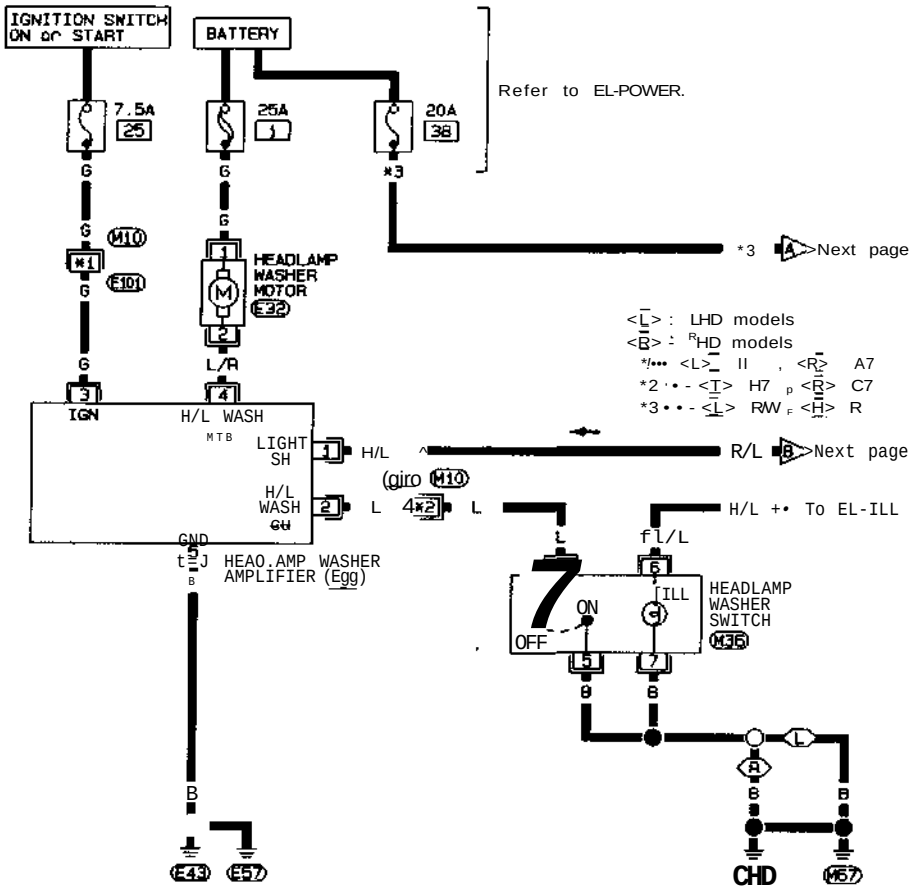
With the headlamp washer swiSch in the ON position, ground is supplied
- !o headlamp washer **amplilier** terminal ®
- through headlamp washer switch terminal ©
- to headlamp washer switch terminal ®
- through body ground CED or (S?).

Ground is also supplied
- to headlamp washer motor terminal (2)
- through headlamp washer amplifier terminal (4)
- to headlamp washer amplifier terminal ©
- through body ground (fS).

With power and ground supplied, headlamp washer will operate.

Headlamp Washer/Wiring Diagram — HLC —

EL-HLC-01



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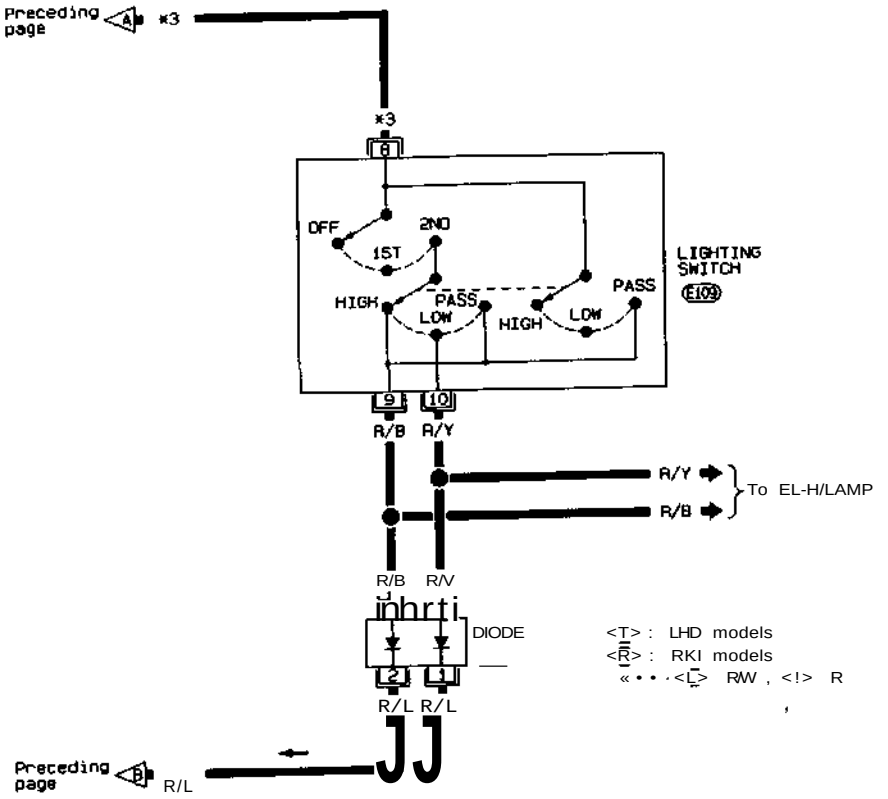
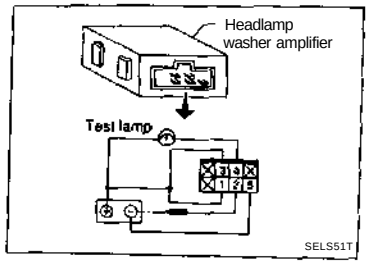
SEL745T

Headlamp Washer/Wiring Diagram — HLC — (Cont'd)

EL-HLC-02

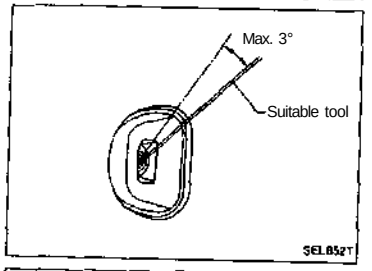


SEL746T



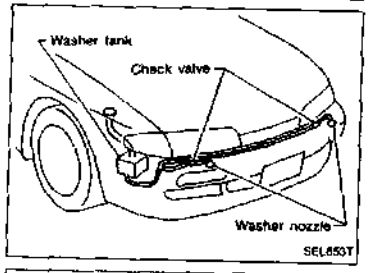
Headlamp Washer Amplifier Check

1. Connect as shown in Ihe figure al Jeft.
2. If test lamp comes on when connected to Ihe terminal (5) and battery ground, headlamp washer amplifier is normal.

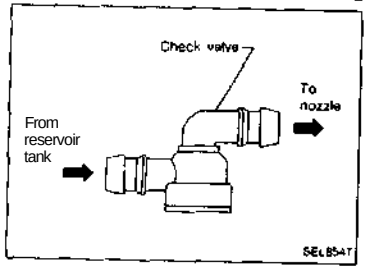


Headlamp Washer Nozzle Adjustment

- Using a suitable tool, adjust headlamp washer nozzle to correct its spray pattern.
  Adjustable range: ±3° **(Up and down)**



Headlamp Washer Tube Layout



Check Valve (For headlamp washer)

System Description

Power is supplied at all times
- from 25A fusible (ink (Letter [7] located in the fuse and fusible link box)
- to circuit breaker terminal (J)
- through circuit breaker terminal (2)
- lo power window relay terminal *($)*.

With ignition switch in ON or START position, power is supplied
- through 75A fuse (No. [26] located in the fuse block)
- to power window relay terminal ©

Ground is supplied to power window relay terminal ®
- through body ground *C&O*.

The power window relay is energized and power is supplied
- through powec window relay terminal ©
- to power window main switch terminal (5).
- to power window sub-switch terminal ® .
- to power window amplifier terminal @ and
- to power window amplifier terminal © .

MANUAL OPERATION

Driver side door

Ground is supplied
- to power window main switch terminal ® and
- to power window amplifier terminal (7)
- through body ground CMT).

WINDOW UP

When the driver side switch in the power window main switch is pressed in the up position, ground signal is supplied
- to power window amplifier terminal (J)
- from power window main switch terminal f) .

Power is supplied
- to driver side power window regulator terminal ©
- through power window amplifier terminal (5).

Ground is supplied
- to driver side power window regulator terminal (f)
- through power window amplifier terminal (S)

Then, the motor raises the window until the switch is released.

WINDOW DOWN

When the driver side switch in the power window main switch is pressed in the down position, ground signal is supplied
- to power window amplifier terminal (2)
- from power window main switch terminal (|).

Power is supplied
- to driver side power window regulator terminal (2)
- through power window amplifier terminal <S).

Ground is supplied
- to driver side power window regulator terminal (1)
- through power window amplifier terminal *05)*.

Then, the motor lowers the window until the switch is reieased-

Passenger side door

Ground is supplied
- to power window main switch termina! *'$)*
- through body ground CHD-

System Description (Cont'd)

NOTE:
Numbers in parentheses are terminal numbers, when power window switch is pressed in the UP and DOWN positions respectively.

MAIN SWITCH OPERATION
Power is supplied
- through power window main switch (©, (7))
- to power window sub-switch ((J), (§)).

The subsequent operation is the same as the sub-switch operation,

SUB-SWITCH OPERATION
Power is supplied
- through power window sub-switch ((2), (1))
- to passenger side power window regulator (©, ®).

Ground is supplied
- to passenger side power window regulator (@, ®)
- through power window sub-switch ((3), @)
- to power window sub-switch (®. (D)
- through power window main switch (©, ©).

Then, the motor raises or lowers the window until the switch is released,

AUTO OPERATION

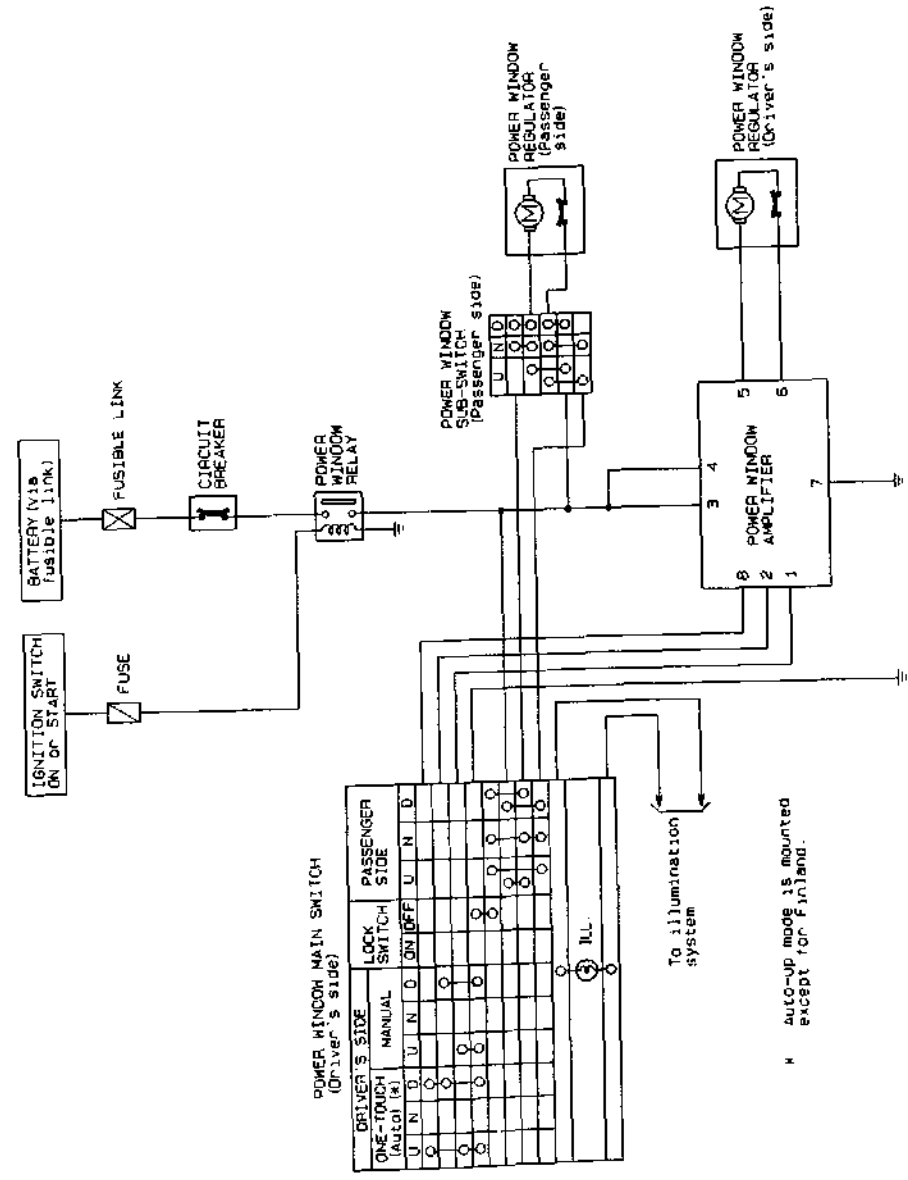
The power window AUTO feature enables the driver to raise or lower the driver's window without holding the window switch.
The AUTO feature only operates on the driver's window.
When a power window main switch is pressed and released the AUTO position, ground signal is supplied
- to power window amplifier terminal ®
- from power window main switch terminal ©

The subsequent operation is the same as the manual operation of driver side door.
Then, the driver side door window will fully close or fully open.

POWER WINDOW LOCK

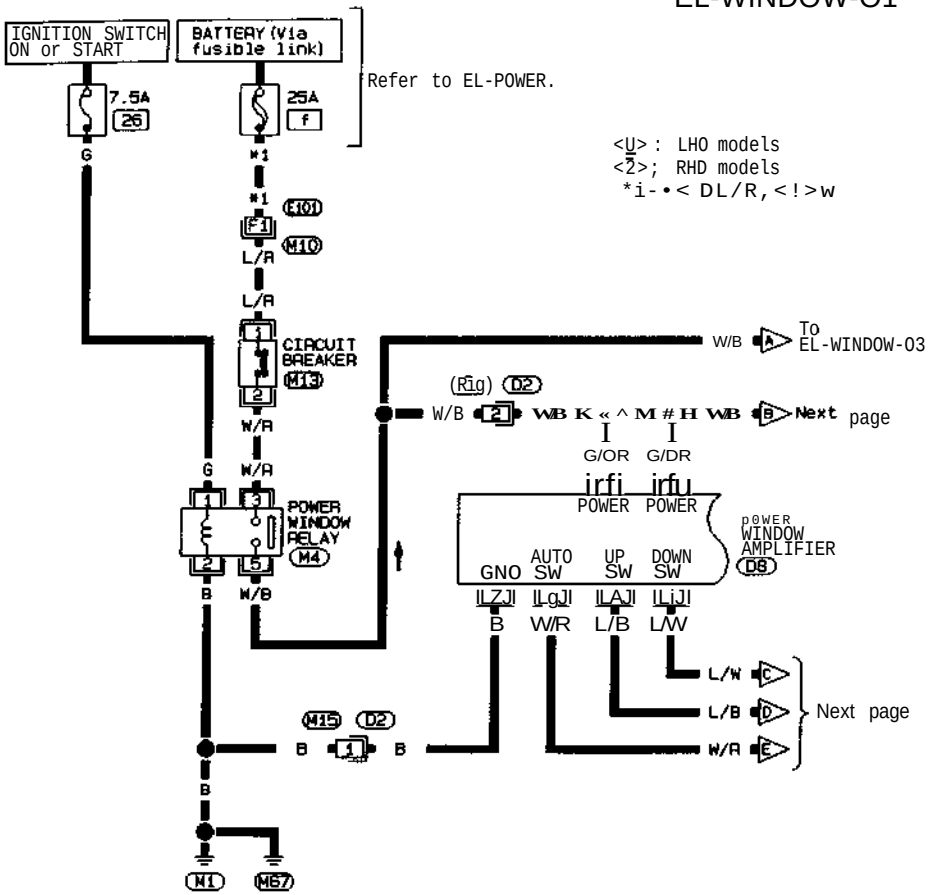
The power window lock is designed to lock-ouf window operation to passenger side door window.
When the lock switch is pressed to lock position, ground of the passenger side switch in the power window main switch is disconnected. This prevents the power window motors from operating.

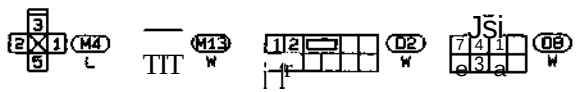
Schematic



Wiring Diagram — WINDOW —

EL-WINDOW-O1





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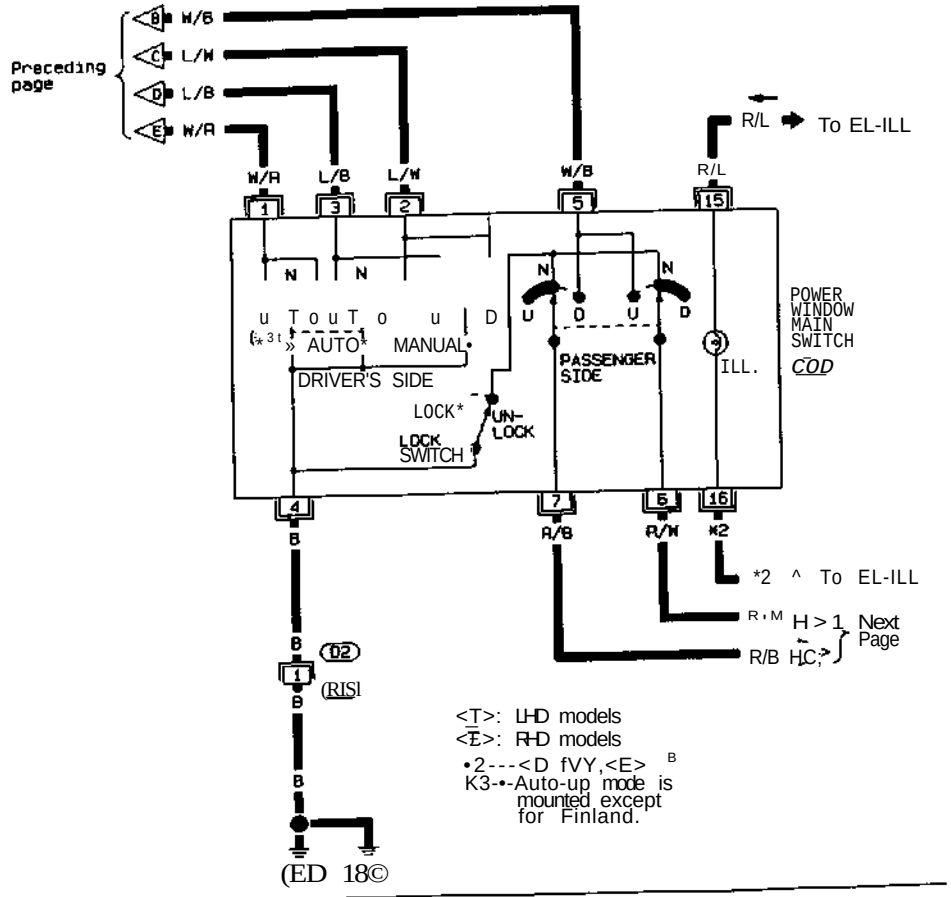
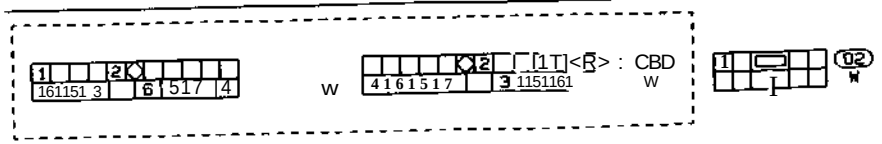
Wiring Diagram — WINDOW — (Cont'd)

EL-WINDOW-02

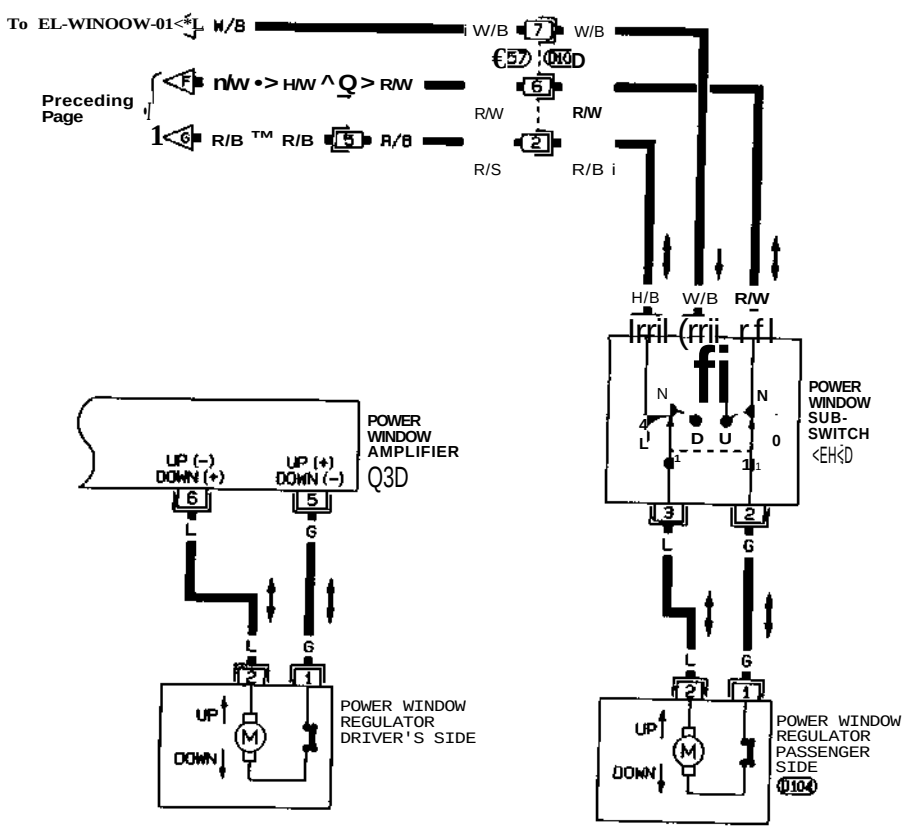




SEL749T

Wiring Diagram — WINDOW — (Confd)

EL-WINDOW-03



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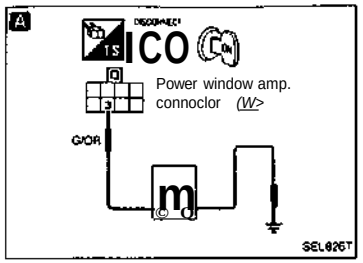
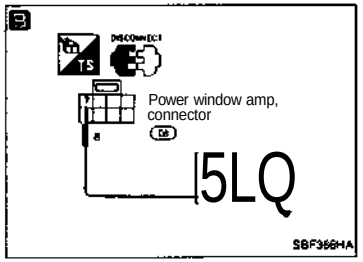




Trouble Diagnosis

DIAGNOSTIC PROCEDURE 1

SYMPTOM: Driver and passenger power window cannot be operated.

A

CHECK MAIN POWER SUPPLY AND GROUND CIRCUIT.

1] Disconnect power window amp. connector.
2) Check voltage while **ignition** switch is "ON".

Terminals	Voltage [Vi
& - ana	Approx. 12

NG → Clneck the (allowing
- Fuse
- Power window relay
* Power supply harness

OK ↓

Check continuity between power window amp. terrnina! (?) and GND.
Does continuity exLsl?

No → Repair harness.

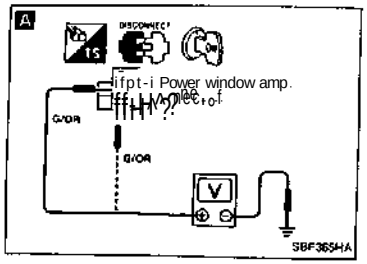
Yes ↓

Go to DIAGNOSTIC PROCEDURE 2 and 3.

Trouble Diagnosis (Cont'd}

DIAGNOSTIC PROCEDURE 2

SYMPTOM: Driver's power window cannot be operated but passenger power window can be operated.



A

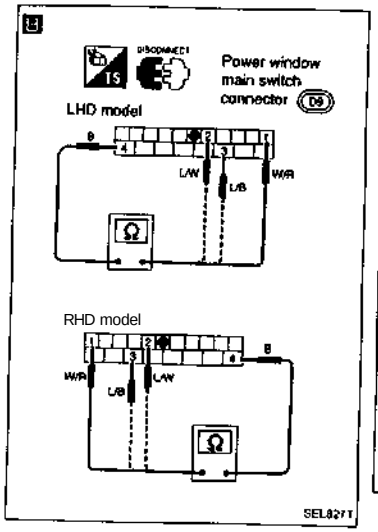
CHECK POWER SUPPLY FOB POWER WINDOW AMP.

1) Disconnect connector from power window amp.
2) Check voltage across power window amp terminal (3) and GND. (4) and GND while ignition switch is "ON".

Terminals	Batlery voltage exislence
③ - GND	Yes
④ - GND	

NG → Repair harness between power window relay and power window amp

OK



B

CHECK POWER WINDOW MAIN SWITCH CIRCUIT.

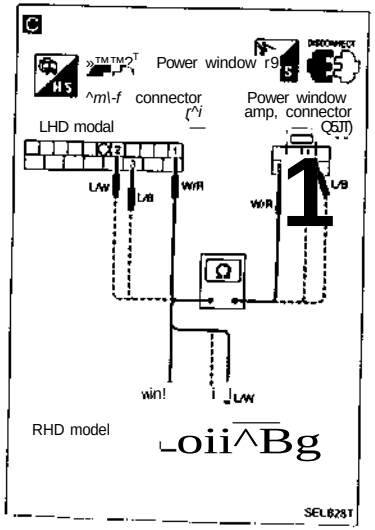
1) Disconnect connector from power window main switch.
t) Check continuity.

Power window main switch operation	Terminals
Auto (Down)	① - ④
Up	③ - ④
Down	② - ④

Does conlinuliy oiisl?

No → Replace powar window main switch,

Yes



C

1) Disconnecl connector from power window amp. connector
2) Check continuity

	Terminals
Auto	© • ®
Up	® - ®
Down	® - ©

Does continuity exist?

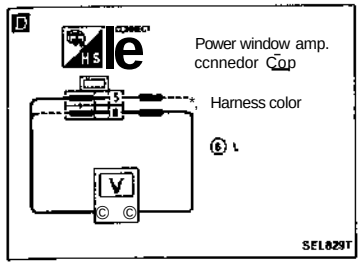
No → Repair harness.

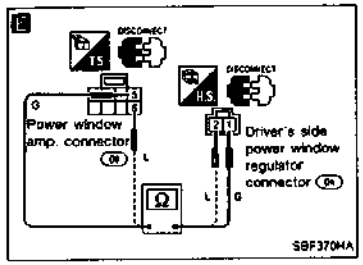
Yes

Ⓐ

[Go to next page]

Trouble Diagnosis (Cont'd)





Ⓐ

D

CHECK POWER WINDOW MOTOR CIRCUIT.

1) Connect power window amp. connector.
2) Chock voltage lor power window motor-

Terminals		Power window main switch operation
3J	e	
®	®	Up
®	®	Down

Does battery voltage exist?

Ho → Replace power window amp.

Yes

a

1) Disconnect driver side power window regulator connector.
2} Check continuity.

Terminals
® • ®
® • ®

Does continuity exist?

No → Repair harness.

Yes

Check driver side power window motor Refer lo ·· ELECTRICAL COMPONENTS INSPECTION '' (EL-168).

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PD
FA
RA
BR
ST
RS
BT
HA
EL
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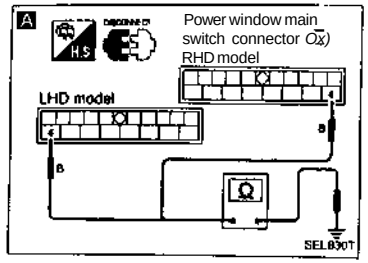
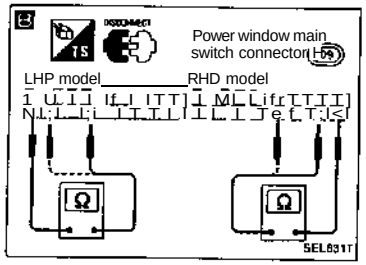
Trouble Diagnosis {Cont'd)

DIAGNOSTIC PROCEDURE 3-1

SYMPTOM: Passenger power window (main swilch and sub-switch) cannot be operated. Bui driver side power window can be operated.





A

CHECK GROUND CIRCUIT.
1) Disconnect power wfndow main swilch connector
2) Check continuity between power window main switch terminal **(4)** and GND.
Does continuity exist?

No → Repair harness

Yes

S

CHECK POWER WINDOW MAIN SWITCH.
Check continuity when power window lock switch is In ''UNLOCK" position.

Terminals
© - ®
⑧ - ④

Does continuity exist?

No → Replace power window main switch.

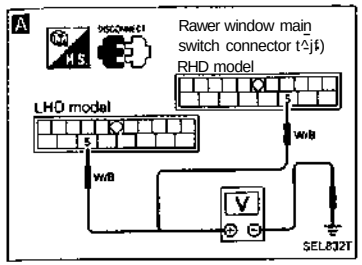
Yes

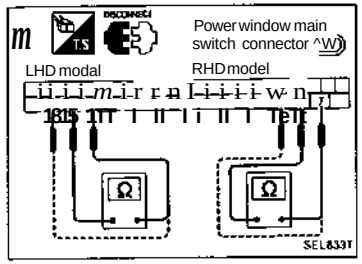
Check passenger side power window motor Refer So •ELECTRICAL COMPONENTS INSPECTION" (EL-168)

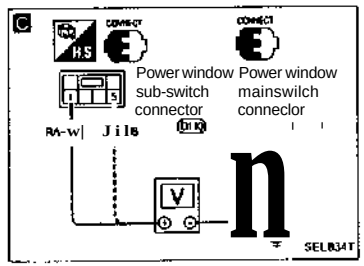
Trouble Diagnosis (Cont'd)

DIAGNOSTIC PROCEDURE 3-2

SYMPTOM: Passenger power window cannot be operated using main swilch. But driver side and passenger side (using sub-switch) can be operated.







A

CHECK MAIN POWER SUPPLY,
1} Disconnect power window main switch connector.
2) Check voltage across power window main switch terminal ® and GND.
Docs battery vollage exist?

No → Repair harness

Yes

m

CHECK POWER WINDOW MAIN SWITCH.
Check continuity.

Power window main switch operation	Terminals
Up	® • ®
Down	© • ®

Does continuity exist?

No → Replace power window mam switch

Yes

H

1) Connect power window main swilch connector.
2) Check voltage·

Powe^ wrndow main swilch operation	Terminals
Up	ijj - GND
Down	(J) - GND

Docs battery vollage exist?

ND → Repair harness

Yes

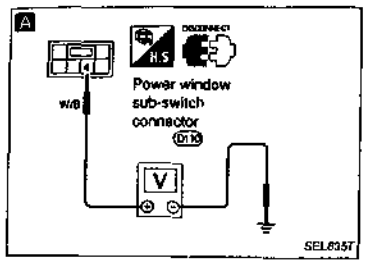
Replace power window sub-switch.

rax

Trouble Diagnosis (Confd)

DIAGNOSTIC PROCEDURE 3-3

SYMPTOM: Passenger power window cannot be operated using sub-switch. But driver side and passenger side (using main switch) can be operated.



A

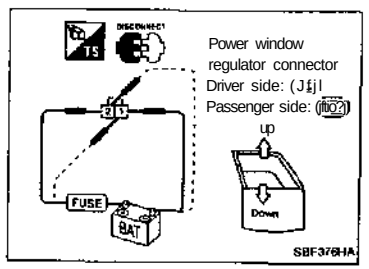
CHECK MAIN POWER SUPPLY.
1) Disconnect power window sub-switch connector.
2) Check voltage across power window sub-switcn terminal (d) and GND.
Does battery voltage exlst7

No → Repair harness.

Yes ↓

Replace power window sub-switch.

Note: Il passenger power window does not loch using lock button ol main switch, replace main switch.



ELECTRICAL COMPONENTS INSPECTION

POWER WINDOW MOTOR

Terminals		Operation
⊕	e	
①	②	Upward
©	CD	Downward

System Description

power is supplied at all times
- through 25A fusible link (No. [I] located in the fuse and fusible link box)
- to circuit breaker terminal ©
- through circuit breaker terminal d)
- to smart entrance control unit terminal ©.

Ground is supplied to smart entrance control unit terminal ® through body ground ffiD.

POWER DOOR LOCK OPERATION

When one of the following input signals is supplied:
- driver side door is locked/unlocked using key or lock knob,
- passenger side door is locked/tintocked using key or lock knob (Only for models with multi-remote control system):

Smart entrance control unit locks/unlocks driver side door (Only for modeis with multi-remote control system) and passenger side door.
For operation by the remote controller, refer to "MULTI-REMOTE CONTROL SYSTEM".

Input (Unlock signal)

Models with multi-remote control system

When the driver side door is unlocked using key or lock knob, ground is supplied
- to smart entrance control unit terminal @
- through driver side door tock actuator (door unlock sensor) terminal (J)
- to driver side door lock actuator (door unlock sensor) terminal (5)
- through body ground (Tip.

When the passenger side door is unlocked using key or lock knob, ground is supplied
- to smart entrance control unit terminal @
- through passenger side door lock actuator (door unlock sensor) terminal @
- to passenger side door lock actuator (door unlock sensor) terminal ©
- through body ground (5SD-

Models without multi-remote control system

When the driver side door is unlocked using key or lock knob, ground is supplied
- to smart entrance control unit terminal @
- through lock knob switch terminal ©
- to lock knob switch terminal ©
- through body ground (ID-

Input (Lock signal)

The smart entrance control unit terminal @ or ® receives lock signal when the unlock signal is shut off.

Output (Unlock)

Driver side door (Models with multi-remote control system)

Power is supplied
- to driver side door lock actuator terminal (I)
- through smart entrance control unit terminal ® .

Then, the door is unlocked-
Ground is supplied
- to driver side door lock actuator terminal (3)
- through smart entrance control unit terminal © .

Passenger side door

Power is supplied
- to passenger side door lock actuator terminal ©
- through smart entrance control unit terminal ©.

Ground is supplied
- to passenger side door lock actuator terminal (3)
- through smart entrance control unit terminal (i)

Then, the door is unlocked.

System Description (Cont'd)

Output (Lock)

Driver side door (Models with muffi-remote control system)

Power is supplied

- to driver side door lock actuator terminal (3)
- through smart entrance control unit terminal ©.

Then, the door is locked.

Ground is supplied

- to driver side door fock actuator terminal <J)
- through smart entrance control unit terminal **(3)**.

Passenger side door

Power is supplied

- to passenger side door lock actuator terminal @
- through smart entrance control unit terminal (3).

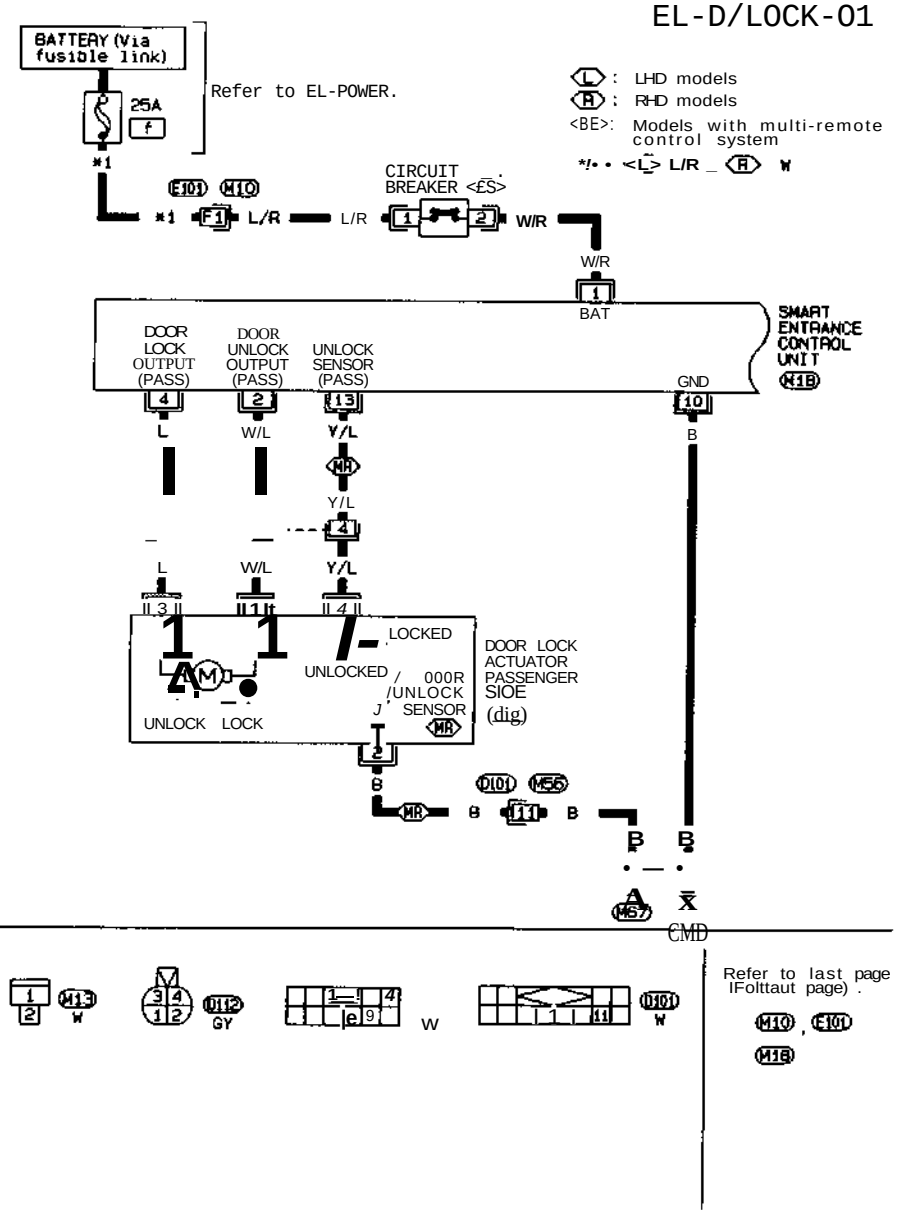
Ground is supplied

- to passenger side door Jock actuator terminal ©
- through smart entrance control unit terminal ©.

Then, the door Is locked.

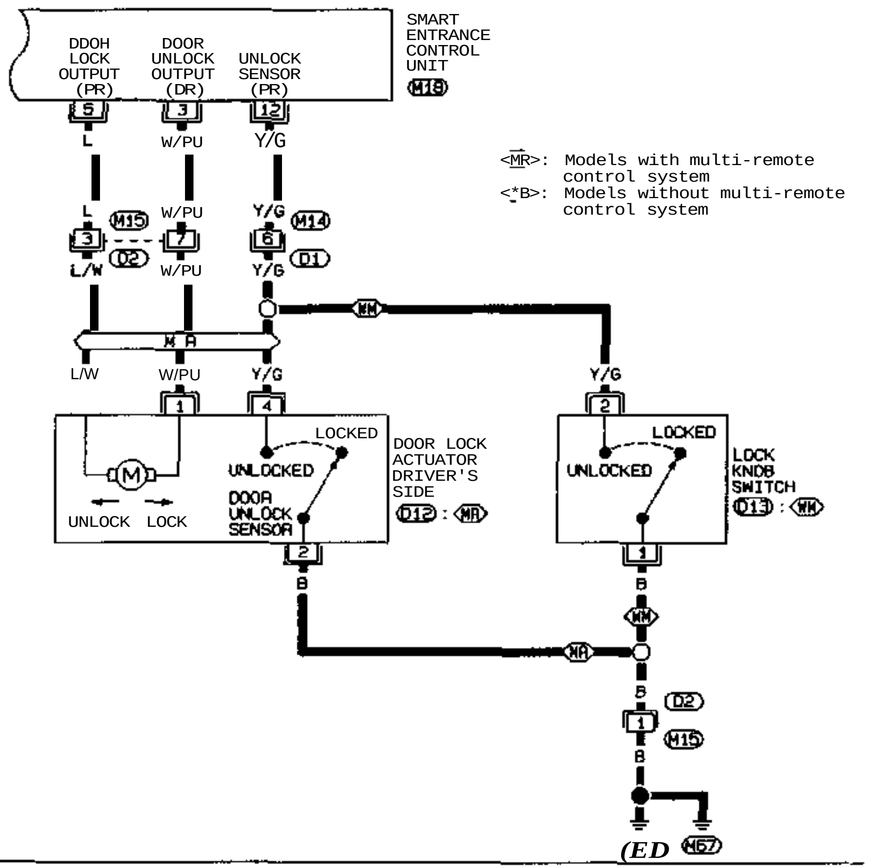
Wiring Diagram — D/LOCK —

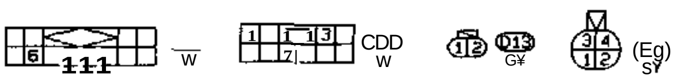
EL-D/LOCK-01



Wiring Diagram — D/LOCK — (Cont'd)

EL-D/LOCK-02





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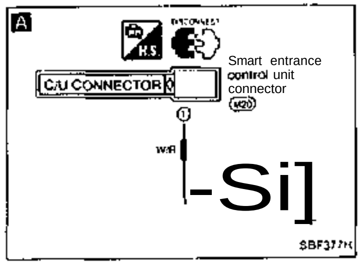
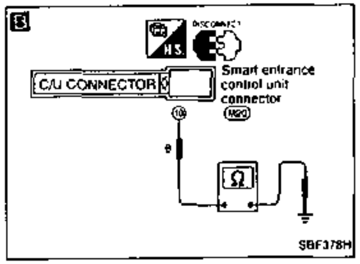
SEL 152T

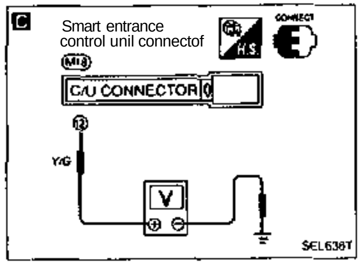
Trouble Diagnoses

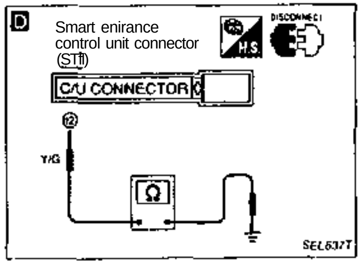
DIAGNOSTIC PROCEDURE

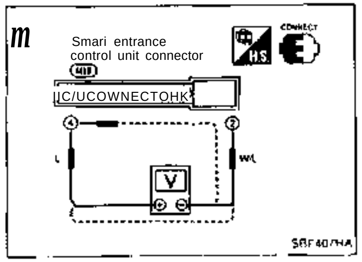
SYMPTOM: Power door lock cannot be operated.











A

CHECK MAIN POWER SUPPLY AND GROUND CIRCUIT.
1) Disconnect conneclor from control unit.
2) Check voltage across control umt terminai (1) and GND.
Does baitery vollagfi exist?

→ No: Check the following.
- Fuse
- Circuit breaker
- Power supply harness

↓ Yes

B

Check continuity between terminal © and GND,
Does continuity exist?

→ No: Check GND harness

↓ Yes

C

CHECK UNLOCK SENSOR CIRCUIT.
1) Connect control unit connector.
2) Check voltage across control unit terminal @ and GND

Driver side door lock knob condition	Terminals	Vullage (V)
Lqcked - Unlocked -. Locked	® • GNO	12 -. O -• 12

→ NG: **D**
1) Disconnect connector from control unit.
2) Check continuity between © and GND,

Driver side door lock knob condi- lion	Terminals
Unlocked	@ - GND

Docs conlinuity exist?

- Yes: Replace smart entrance control unit.
- No: Repair door knob switch harness or replace lock knob switch.

↓ OK

E

CHECK DOOR LOCK ACTUATOR CIRCUIT.
Check voltage tor door lock motor.

Driver side door lock knob congilion	Terminals ⊕	Terminals ⊖
Locked	④	②
Unlocked	②	④

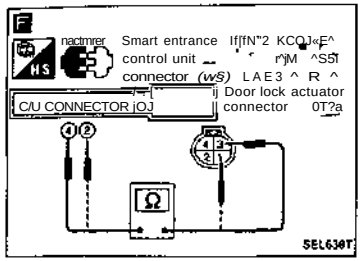
Does battery voltage enlsl?

→ Yes: Replace smart entrance control unit.

↓ No

(Go to nexl page)

Trouble Diagnoses (Cont'd)



A

B

1) Disconnect control unit connector and door lock actuator connector.
2) Check continuity

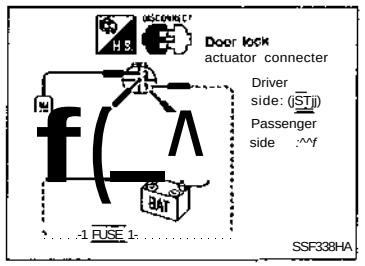
Terminals	Continuity
④ - ③	Yes
© - ffi	

No → Repair harness

Does continuity exist?

Yes ↓

Check power door lock motor.
Reler to "ELECTRICAL COMPONENTS INSPECTION"



ELECTRICAL COMPONENTS INSPECTION

Power door lock motor

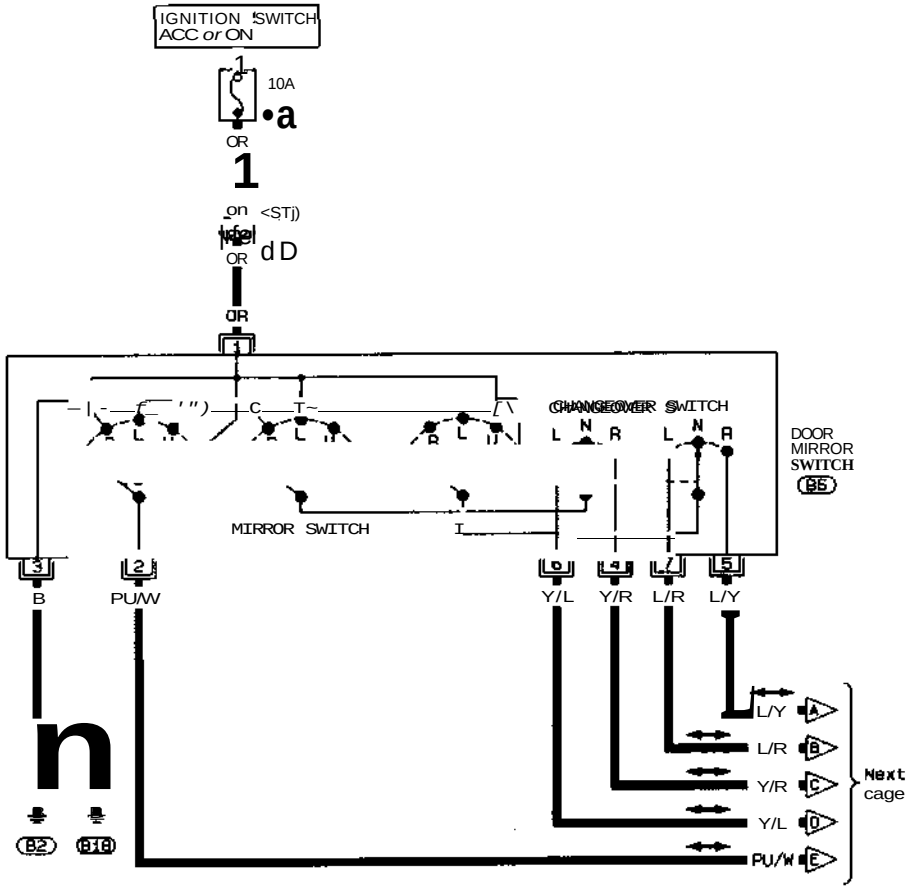
Door lock condition	Terminals	
	⊕	e
Unlocked - Locked	③	©
Locked - Unlocked	©	③

- For removal of door mirror, refer to "DOOR MIRROR" in BT section.

Wiring Diagram — MIRROR —

LHD MODELS

EL-MIRROR-01



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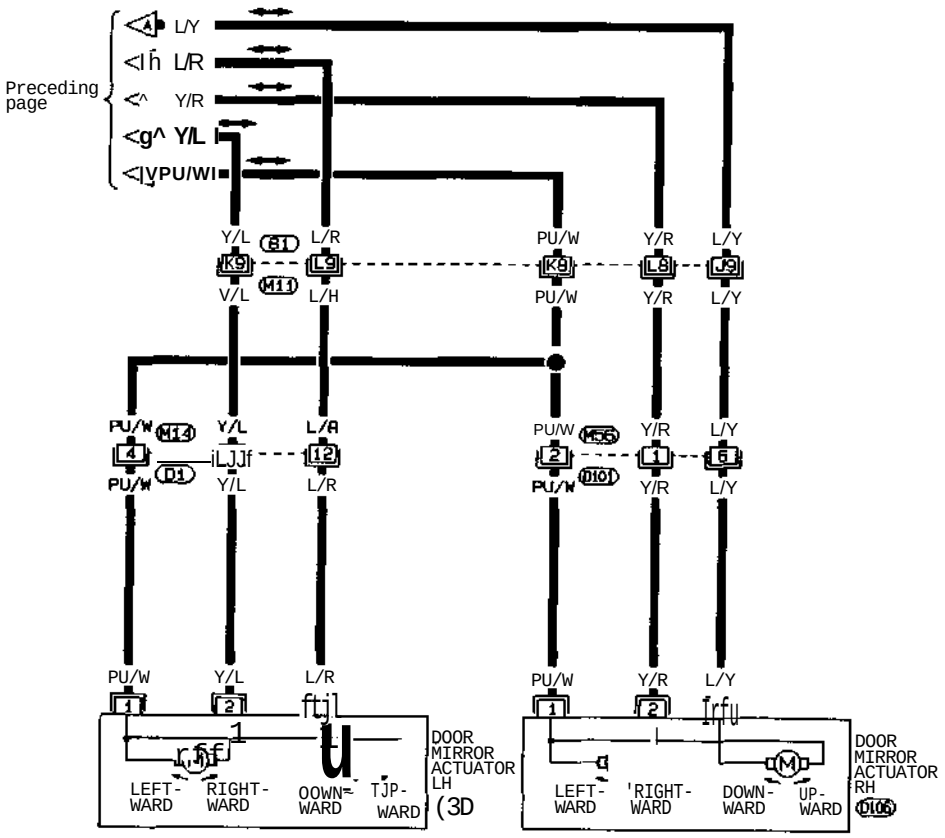
EL-MIRROR-02



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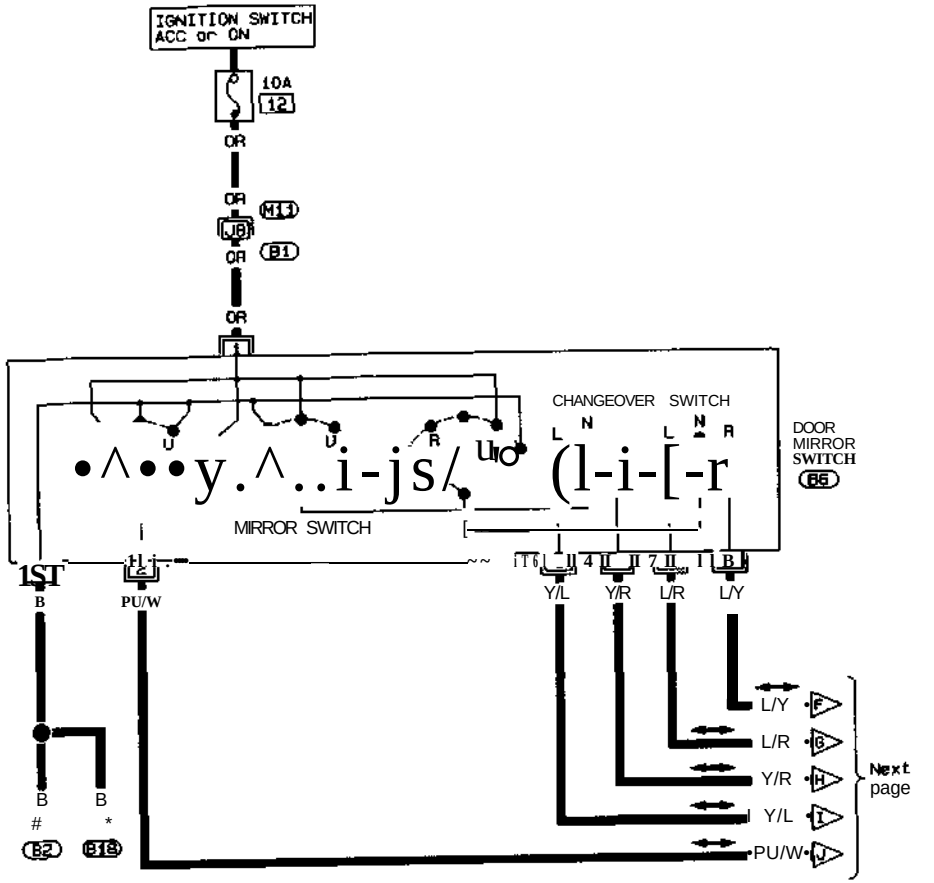
RHD MODELS

EL-MIRROR-03



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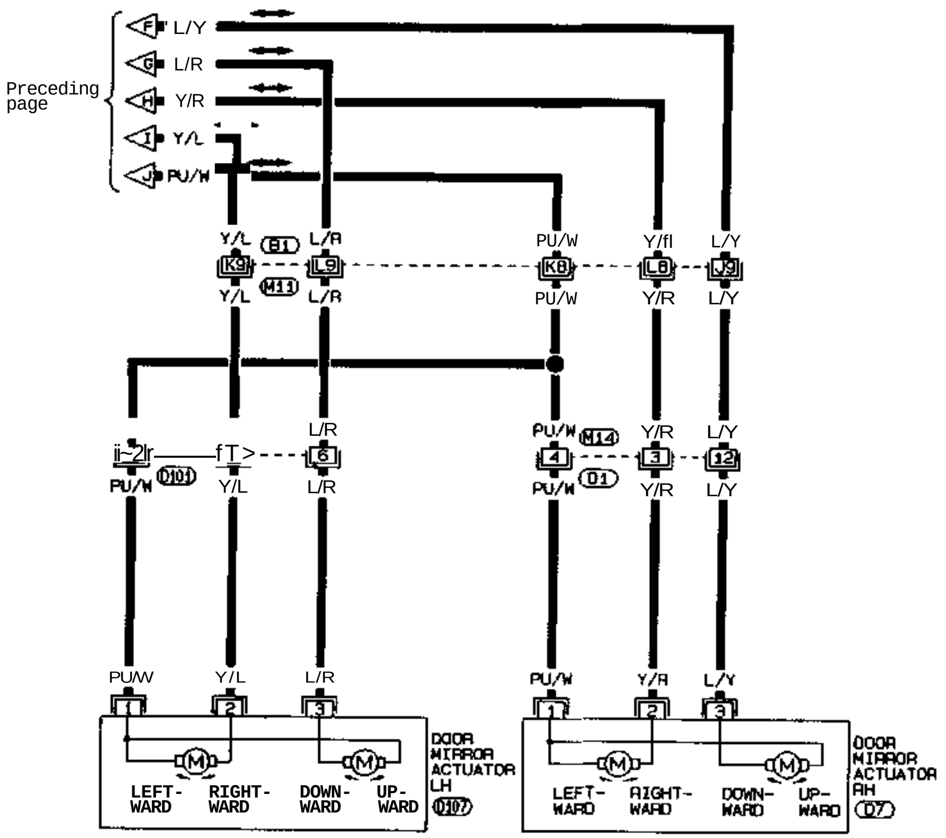
Wiring Diagram — MIRROR — (Cont'd)

EL-MIRROR-04



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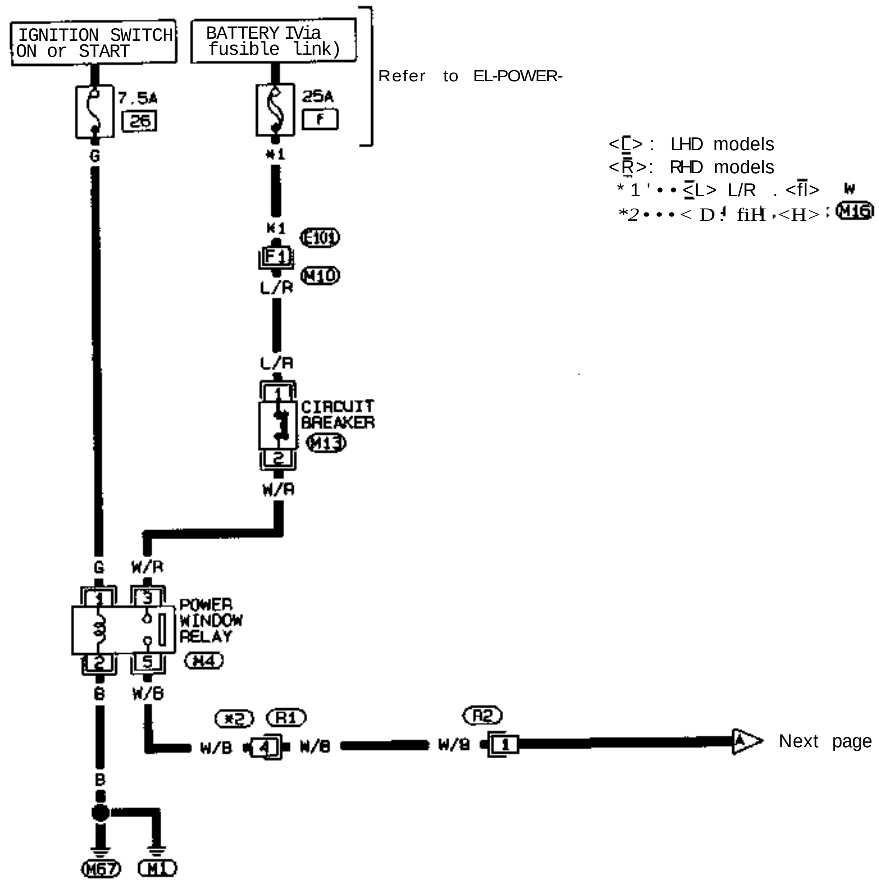
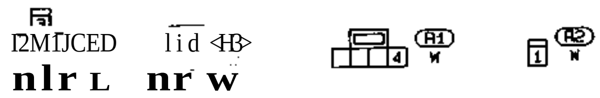
★ For removal and adjustment of sunroof, refer to "SUNROOF" in BT section.

Wiring Diagram — SROOF —

EL-SROOF-01





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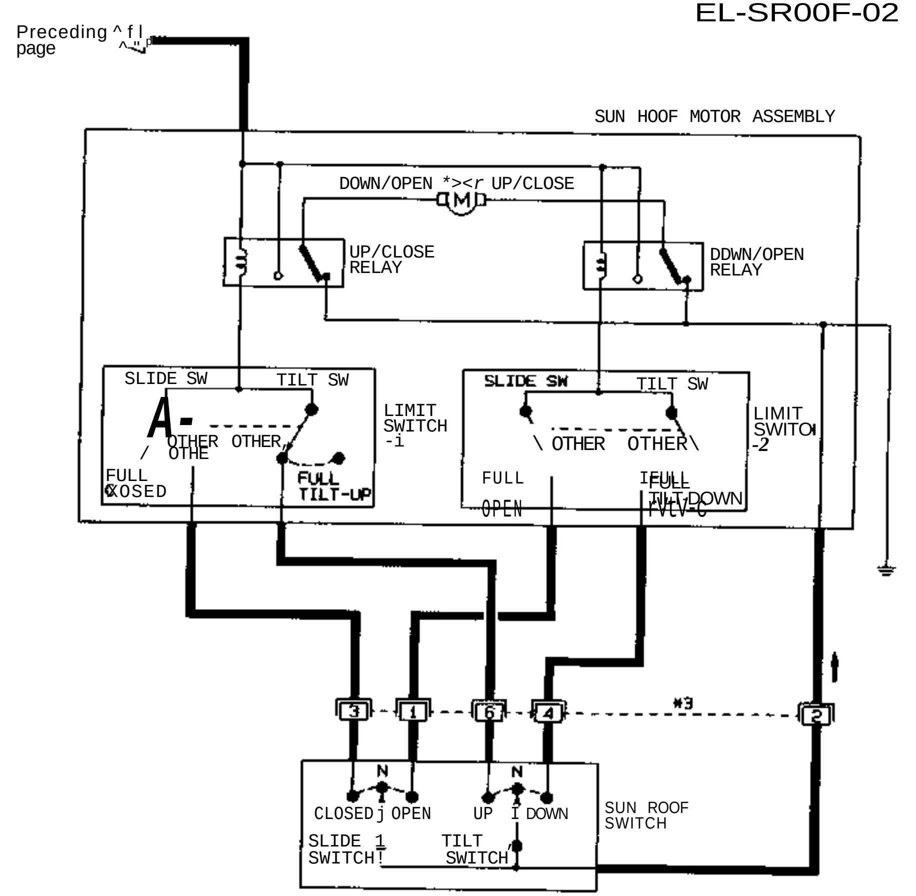
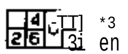
Wiring Diagram — SROOF — (Cont'd)

EL-SR00F-02





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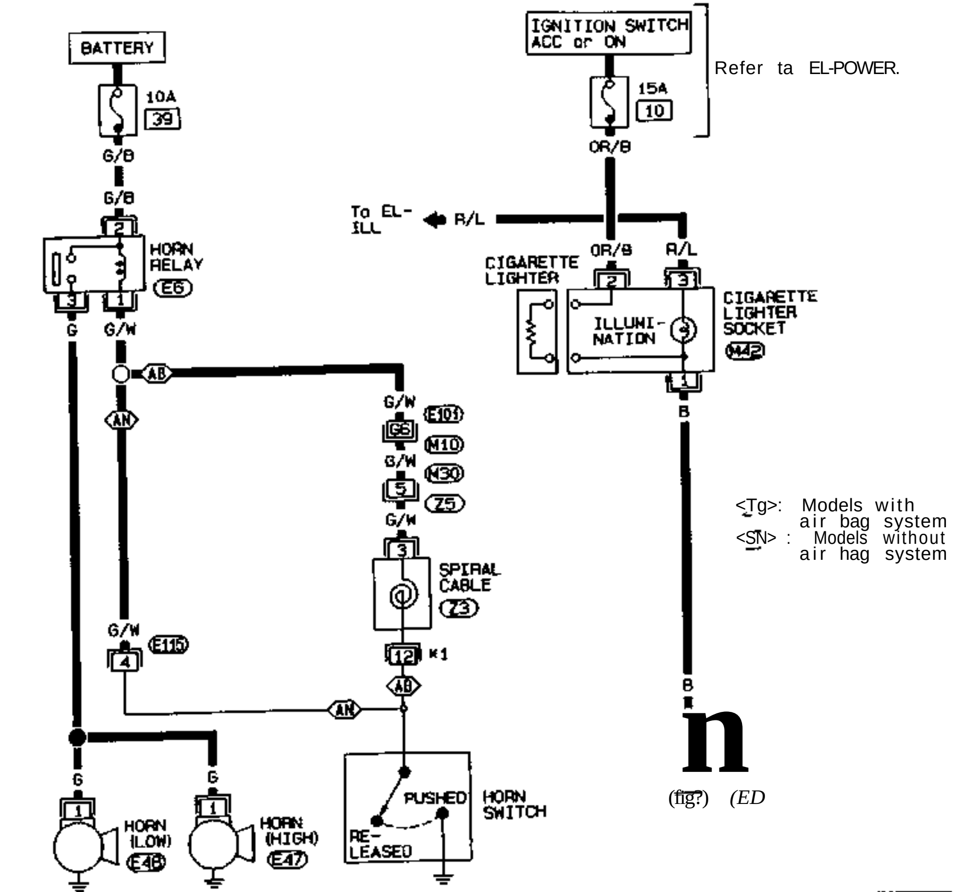
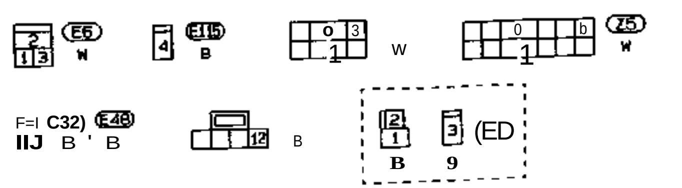
Wiring Diagram — HORN —

LHD MODELS

EL-HORN-O1





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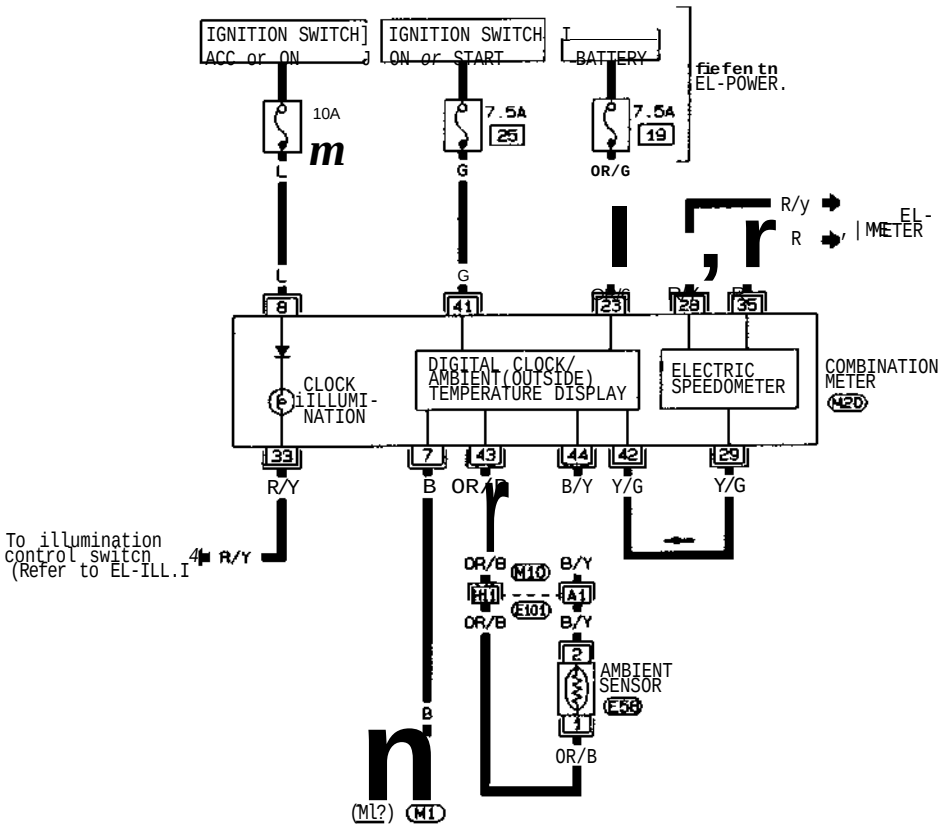
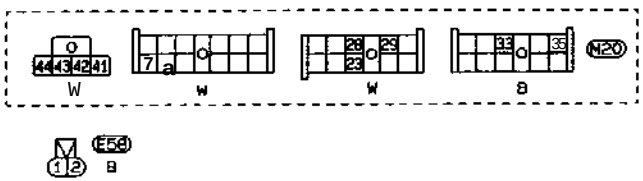
Wiring Diagram — HORN — (Cont'd)

EL-HORN-02





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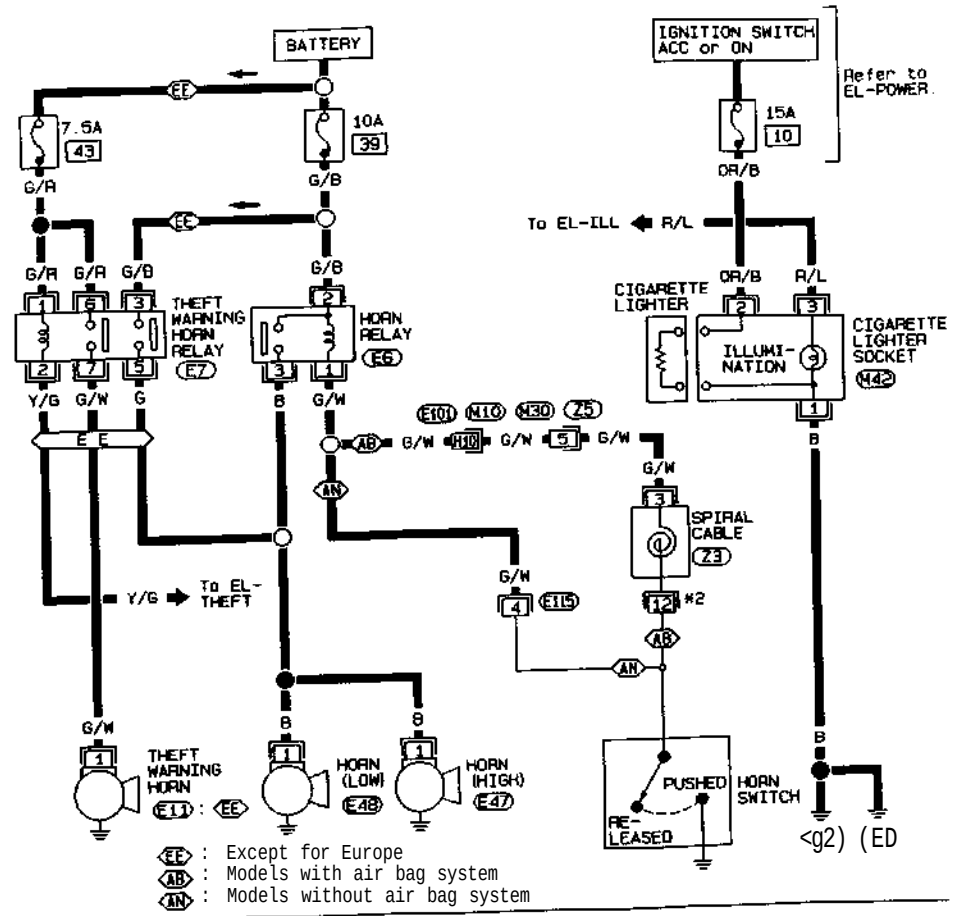
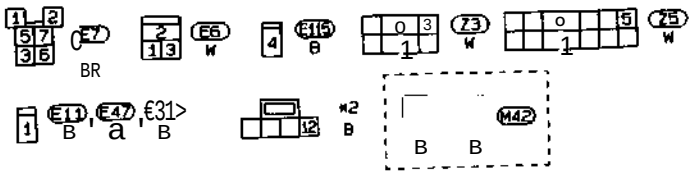
Wiring Diagram — HORN — (Cont'd)

RHD MODELS

EL-HORN-03





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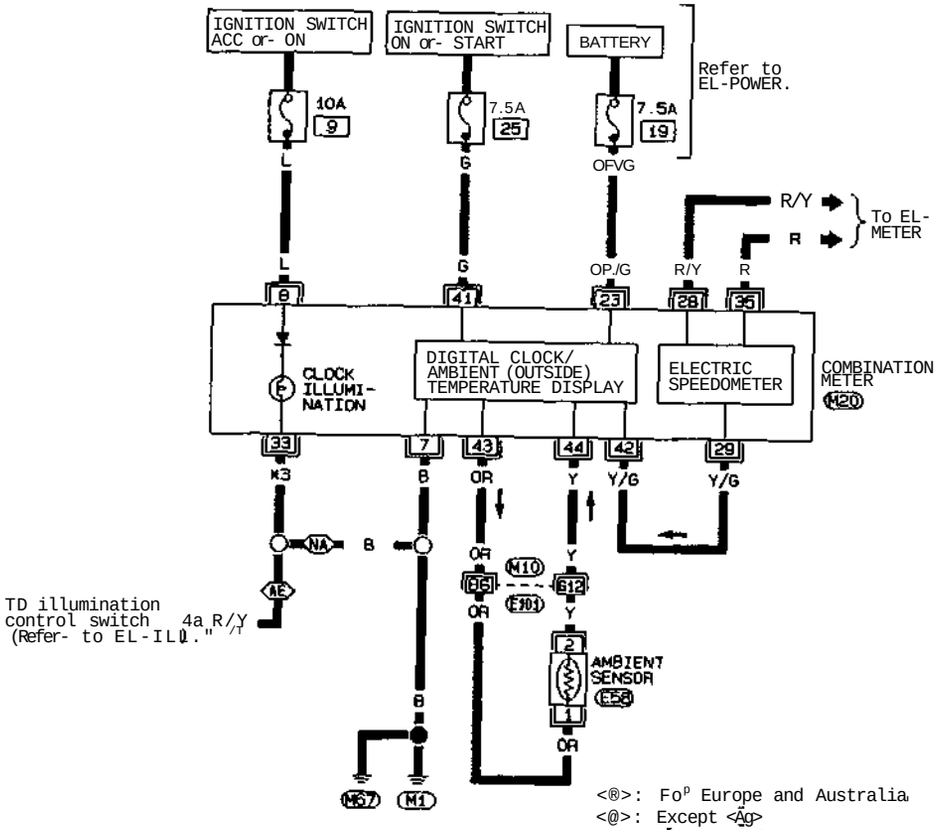
M10 , E101

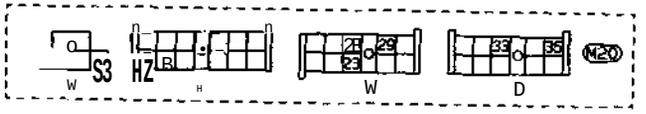
SEL759T

Wiring Diagram — HORN — (Cont'd)

EL-HORN-04



<®>: Fo^p Europe and Australia
<@>: Except <Ag>
3 '· •<!> R/Y _<}£> B



E58
TID B

Refer to last page (Foldout page).

M10, E101

SEL760T

System Description

The rear window and door mirror defogger sysiem is controlled by the smart entrance control unit. power is supplied at alt times
- So rear window defogger relay terminal (S)
- through 15A fuse (No. [β , located in the fuse block) and
- to rear window defogger relay terminal (6)
- through 15A fuse (No. h?I , located in the fuse block] and
- to mirror defogger relay terminal (3)
- through 10A fuse (No. ī2] . located in the fuse block).

With the ignition switch in the ON or START position, power is supplied
- to each defogger relay terminal CD and
- to smart entrance control unit terminal $}>.

Ground is supplied
- to rear window defogger switch terminal © and
- to smart entrance control unit terminal ®
- through body ground (<D or (™D.

Operation

The ignition switch must be in the ON or START position fof defogger operation.

With the rear window deSogger switch in the ON position and for approximately 15 minutes after the rear window defogger switch has turned to OFF from ON, ground is supplied
- through terminal (J) of the rear window detogger switch
- to smart entrance control unit terminal ® .

Terminal © of the smart entrance control unit then supplies ground to each defogger relay terminal ®.

With power and ground supplied, each defogger relay is energized

For rear window defogger system, power is supplied
- through terminals © and (D of the rear window defogger relay
- to condenser terminal (J)
- through terminal ® of the condenser
- to the rear window defogger terminal ©.

For mirror defogger system, power is supplied
- through mirror defogger relay terminal ©
- to each door mirror defogger terminal ®.

Ground is supplied
- to rear window defogger terminal ®
- through body ground fTIS). and
- to each door mirror defogger terminal {S)
- through body ground (LII) or £m).

With power and ground supplied, each defogger filament heats and delogs the rear window and door mirror.

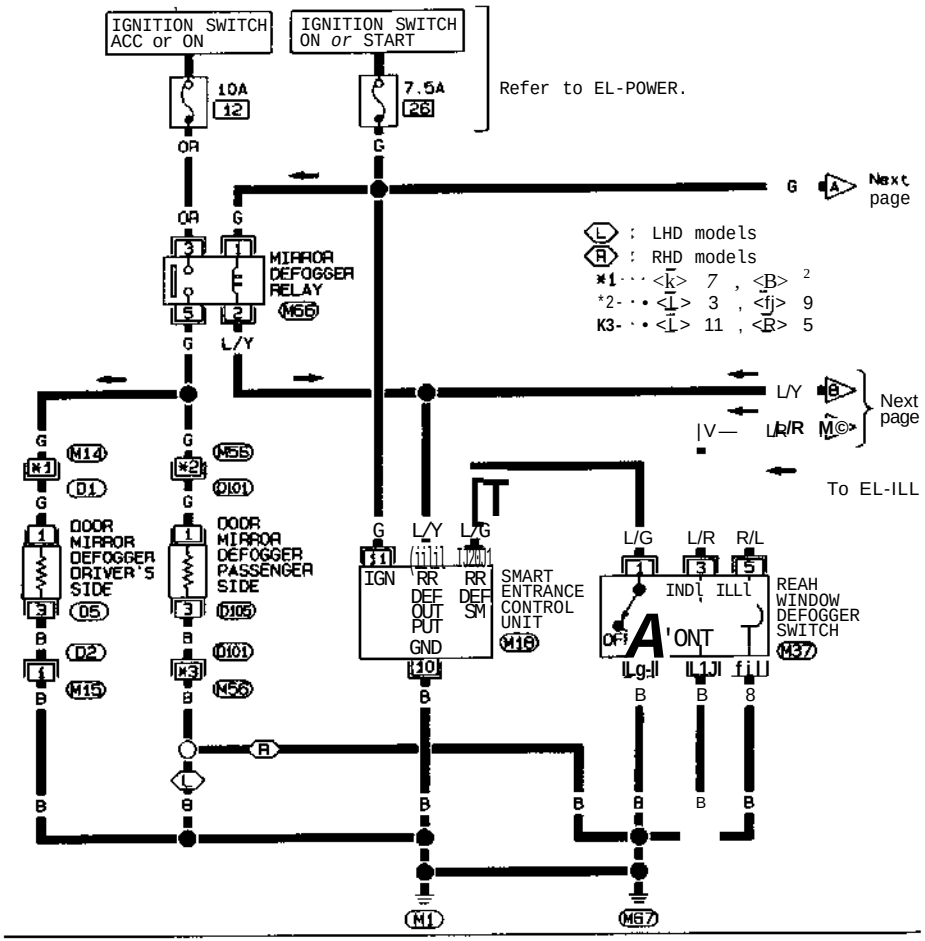
When the system is activated, the rear window defogger indicator illuminates in the rear window defogger switch.

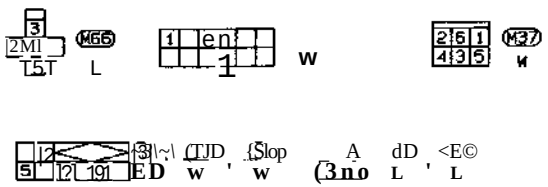
Power is supplied
- to terminal ® of the rear window defogger switch
- from terminal (5) of the rear window defogger relay.

Terminal ® of the rear window defogger switch is grounded through body ground <}<D or (Sir).

Wiring Diagram — DEF —

EL-DEF-01





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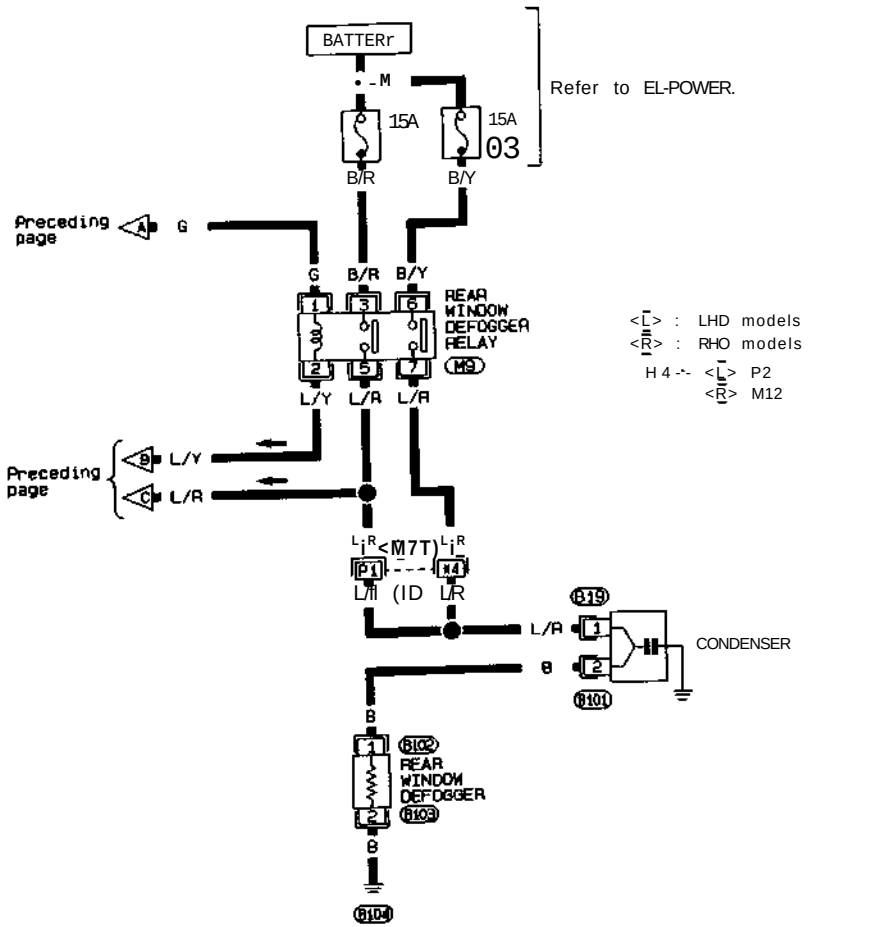
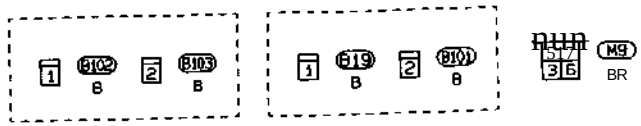
SFL761I

Wiring Diagram — DEF — (Cont'd)

EL-DEF-02





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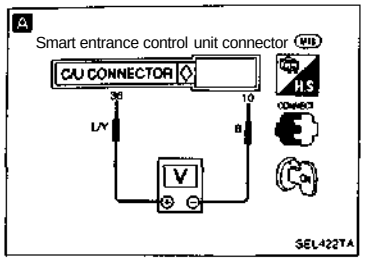
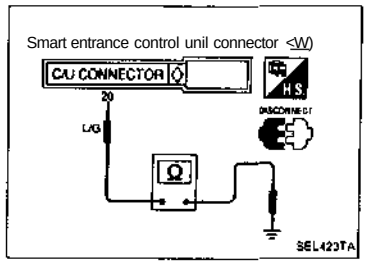
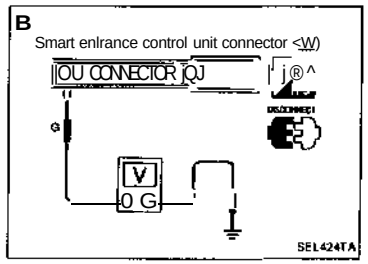
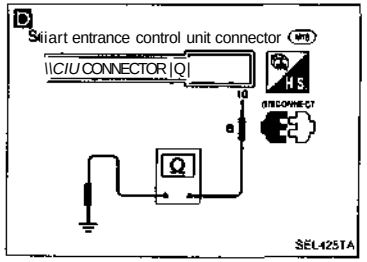
SEL762T









Trouble Diagnoses

DIAGNOSTIC PROCEDURE 1

SYMPTOM: Rear defogger does not activate, or does not go off after activating.

A

REAR WINDOW DEFOGGER OUTPUT SIGNAL CHECK
Measure voltage between control unit harness terminals *ffi?* and ®.

Condilion	Vollage [V]
Rear deiogger switch is "OFF"	Appcox 12
Rear defogger s*i(cri is "ON"	0

OK →
- Check rear window defogger relay. (Refer to EL-139.)
- Check rear window defogger circuit
- * Check rear window defogger fflament. (Refer to EL-189.}

NG ↓

B

REAR WINDOW DEFOGGER SWITCH INPUT SIGNAL CHECK
Check continuity belween control unit harness terminal % and body ground.

Condilion of defogger Swilcht	Continuity
Rear defogger switch is pushed.	Yes
Rear delogger switch is released.	No

NG →
- Check rear window defogger switch, (Refer to EL-1S9.)
- Check conlfnuily between control unit harness termmaf @ and rear window defogger switch harness terminal *(T).* Continuity should exisL
- * Check continuity belween rear window defogger switch harness terminal (?) and body ground. Continuity should exist.

OK ↓

S

IGNmON INPUT SIGNAL CHECK
Check vollage between control unit harness terminal (ñ) and body ground.

Conaniar,	Voltage [V]
Ignilion switch is "ON".	Appro*. 1?
Ignition swiich i$ "OFF"	0

NG → Repair harness or connectors.

OK ↓

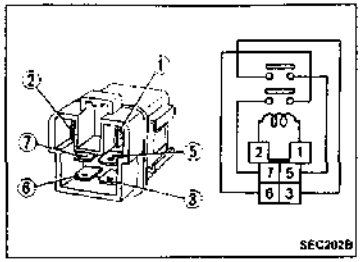
H

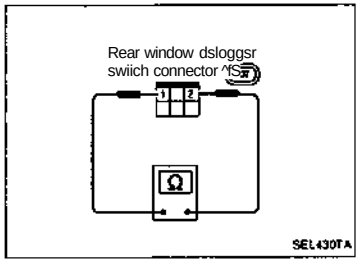
CONTROL UNIT GROUND CIRCUIT CHECK
Check continuity belween control unit harness terminal 16) and body ground
Coniinulty should exist

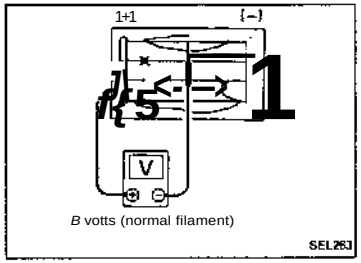
→ Repair harness or connectors.

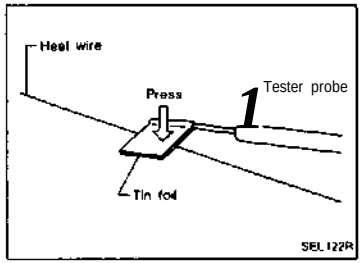
OK ↓

RepJace control unit









Trouble Diagnoses (Cont'd)

ELECTRICAL COMPONENTS INSPECTION

Rear window defogger relay

Check continuity between terminals ® and ©, © and (2).

Condition	Continuity
12V direct current supply between terminals © and @	Yea
No current suppty	Mo

Rear window defogger switch

Check continuity between terminals when rear window defogger switch is pushed and released.

Terminals	Condition	Continuity
® - ®	Rear window defDgger switch is pushed	Yes
	Rear window defoggs[r] switch is released	No

Filament Check

1. Attach probe **circuit** tester (in volt range) to middle portion of each filament.

- **When measuring voltage, wrap tin foil around (he top of Ihe negative probe. Then press Ihe foil against ihe wire with your finger.**

Audio/System Description

Refer to Owner's Manual for audio system operating instructions-
Power is supplied at all times
- through 7.5A fuse (No .QH , located in the fuse block)
- to radio terminal © •

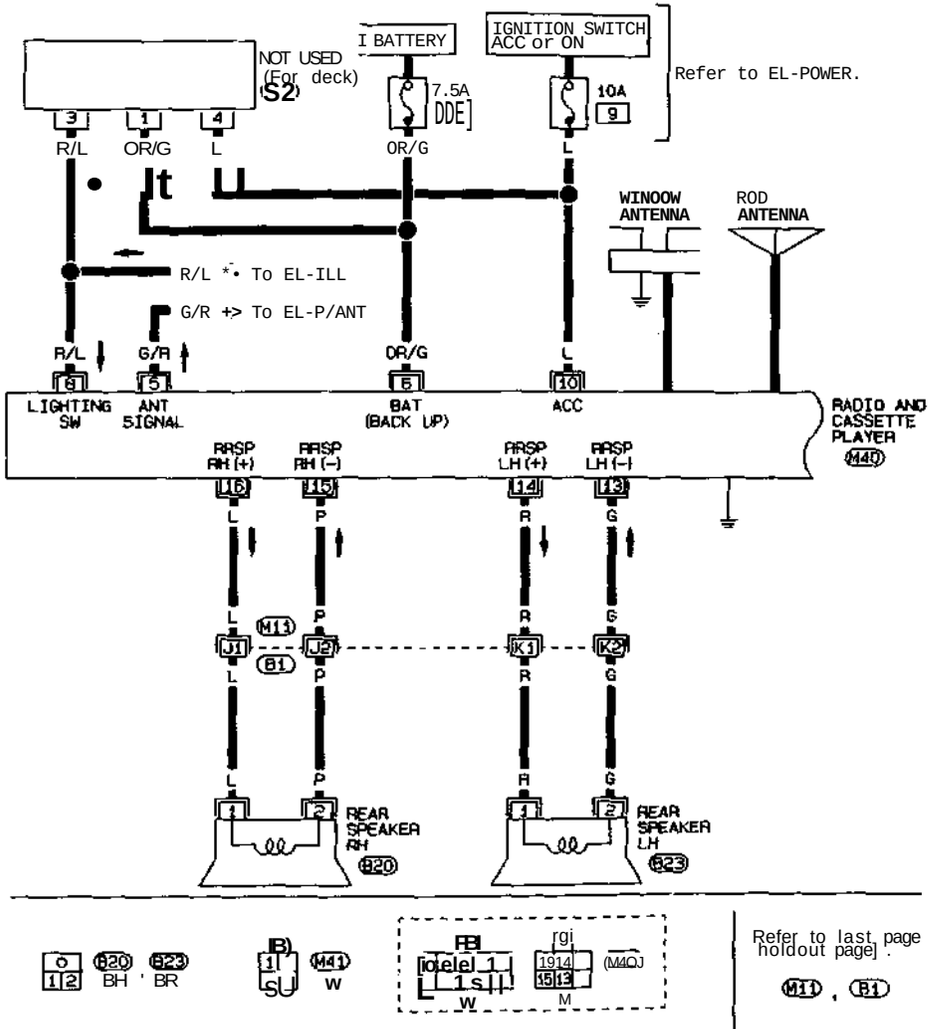
With the ignition switch in the ACC or ON posilion, power is supplied
- through 10A fuse (No. [9] , located in the fuse block)
- to radio terminal (ft) .

Ground is supplied through the case of the radio.
When the radio power knob is pushed to the ON position, audio signals are supplied
- through radio terminals 1, 2, 3, 4, 13, 14, 15 and 16
- to the door, pillar and rear speakers.

Audio/Wiring Diagram — AUDIO —

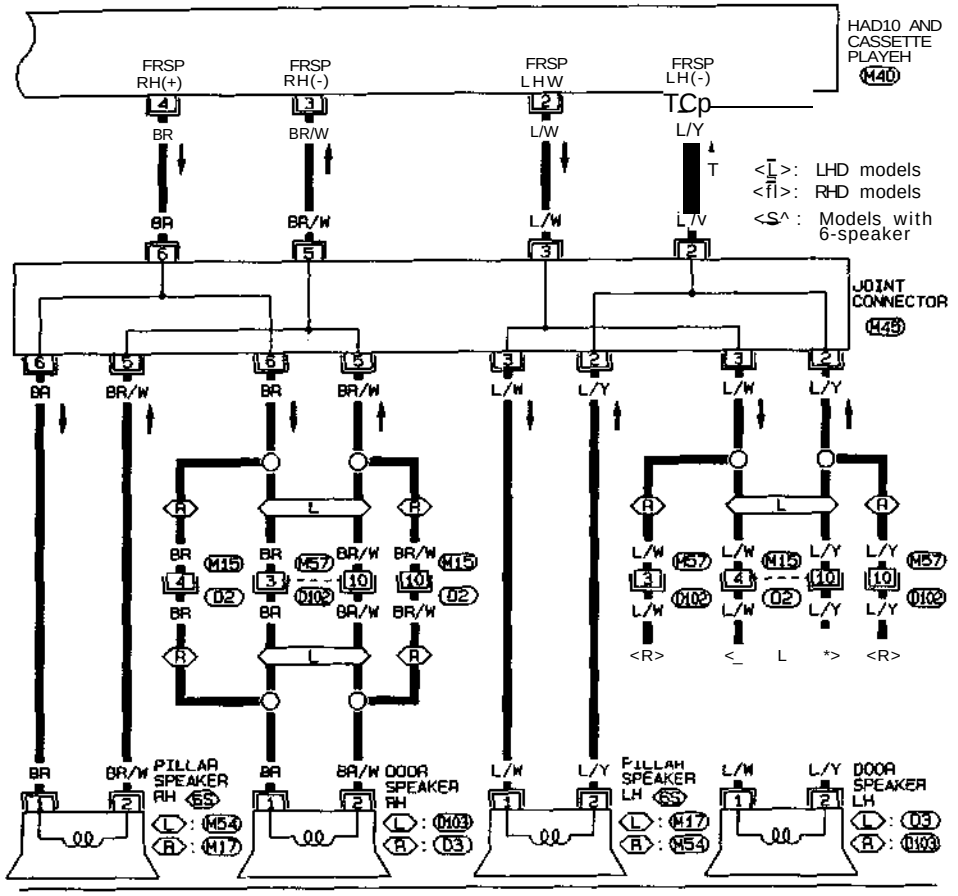
EXCEPT CENTRAL AND SOUTH AMERICA

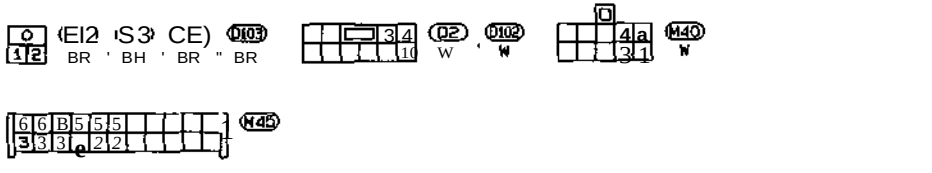
EL-AUDIO-01



SEL763F

EL-AUDIO-02

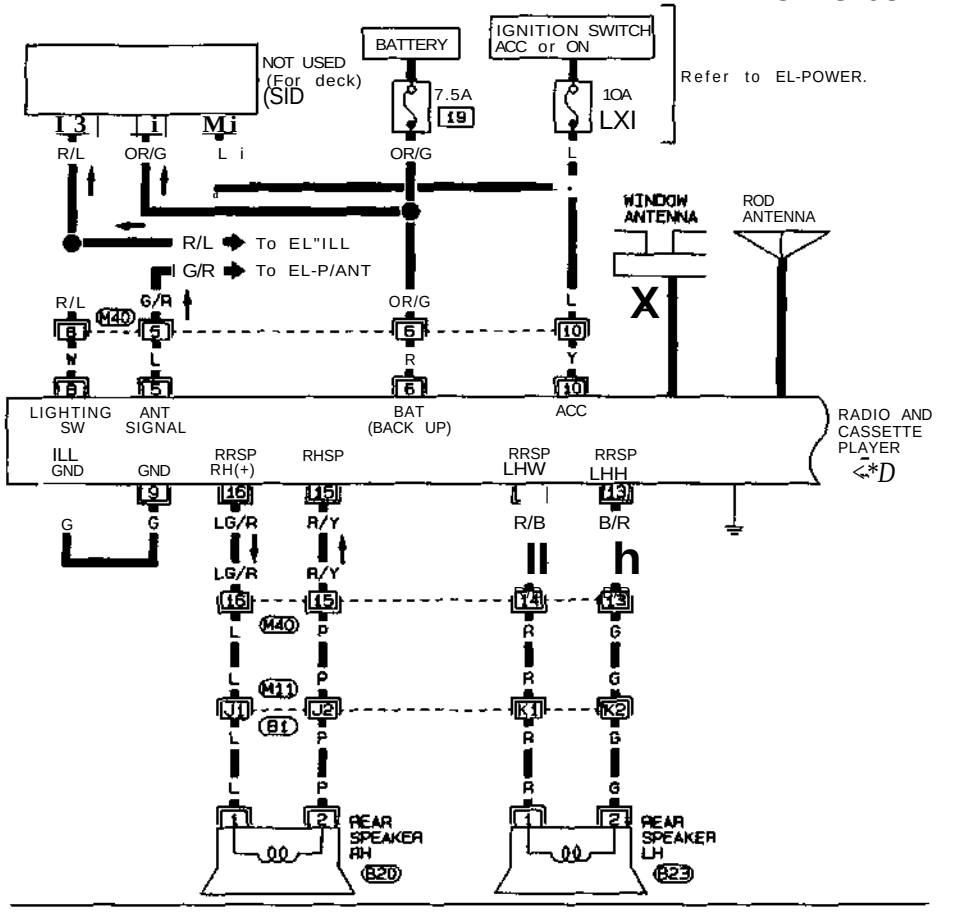


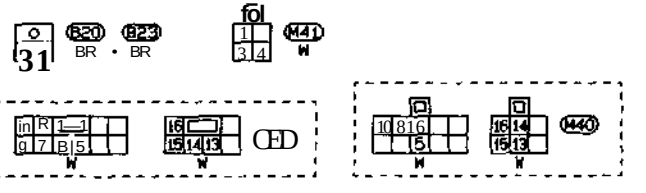


SEL764T

FOR CENTRAL AND SOUTH AMERICA

EL-AUDIO-03





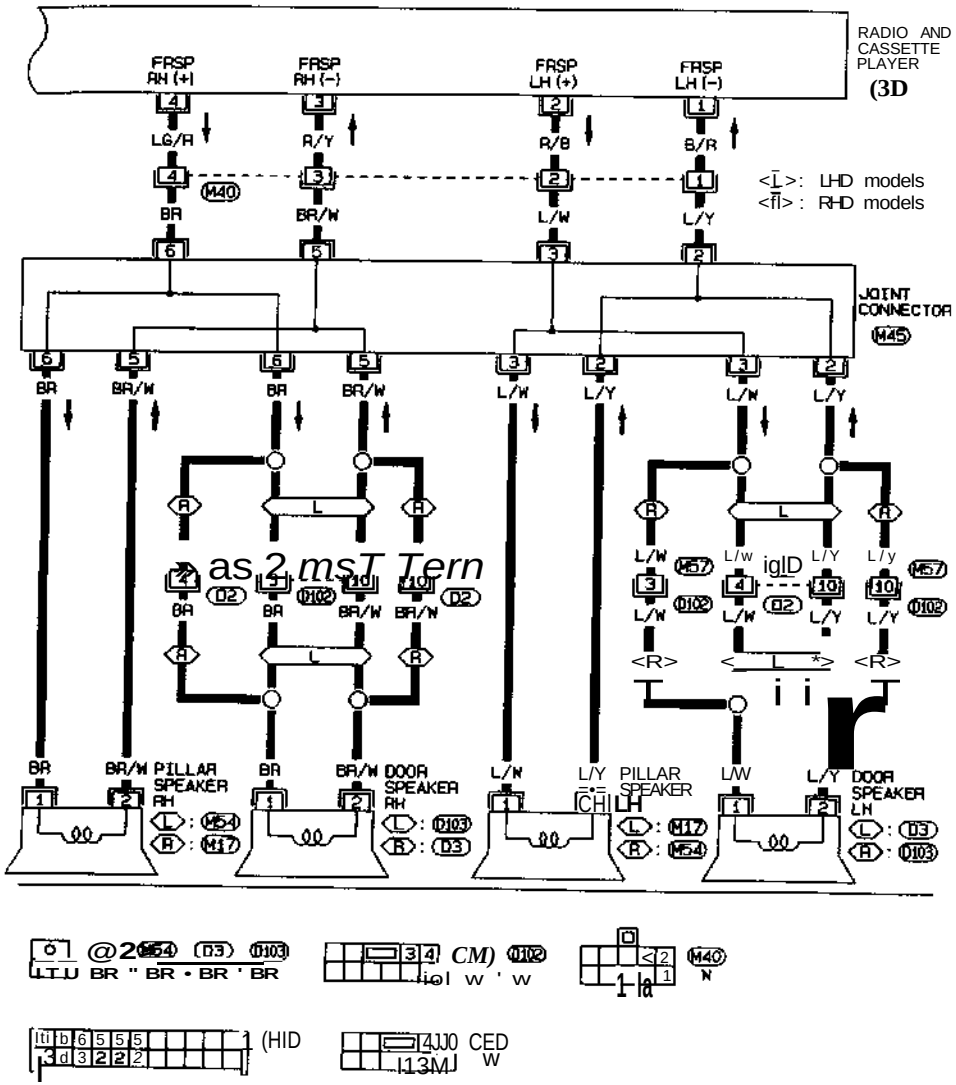
Refer to last page (Foldout page).

H11 , B1

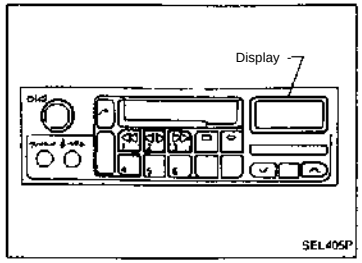
SEL765T

Audio/Wiring Diagram — AUDIO — (Cont'd)

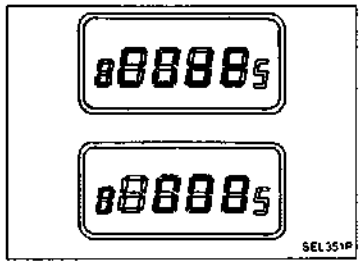
EL-AUDIO-04



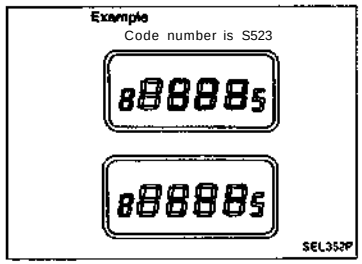
SEL766T



SEL405P



SEL351P



SEL352P

Audio

ANTI-THEFT SYSTEM

By using a personal 4-digit code known only to the vehicle owner, the possibility of the audio unit being stolen is effectively reduced, because without the code the unit can not be activated. When in normal use, the unit is unlocked and accessible in the usual way.

If however, someone attempts to remove the unit or the ground cable is disconnected from the battery, the Anti-theft system activates and the unit "locks". The only way it can be unlocked is by entering a personal code number known only by the owner.

UNLOCKING THE UNIT (How to enter a personal code number)

Use the following procedures to enter a personal code number into the radio.

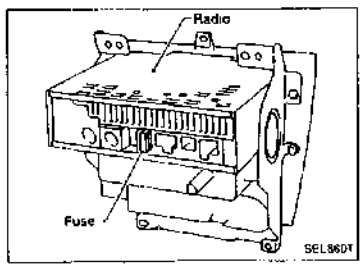
1. Turn ignition switch to "ACC" or "ON".
2. Turn SW. VOL knob to "ON" and *"COdl"* will appear on the display.
3. Press any button (except "eject") and *"assa-* will appear on the display.

A. Enter a personal code number by pressing station select buttons 1, 2, 3, 4 the required number of times to display the code.

5. Press [y\] to enter the code.
   Unit is unlocked and the radio/cassette will operate.
   If the wrong code number is entered, the display shows "—". Wait ten seconds then enter the correct code

CAUTION:

There is a theft prevention mechanism restricting the number of times a wrong code number can be entered into the radio unit. If a wrong code number is entered 1 to 2 times, you will have to wait for 10 seconds before the radio will receive further input. If a wrong code number is entered 3 to 20 times, you will have to wait a duration of 15 minutes. The radio unit will lock permanently if any further attempts are made.

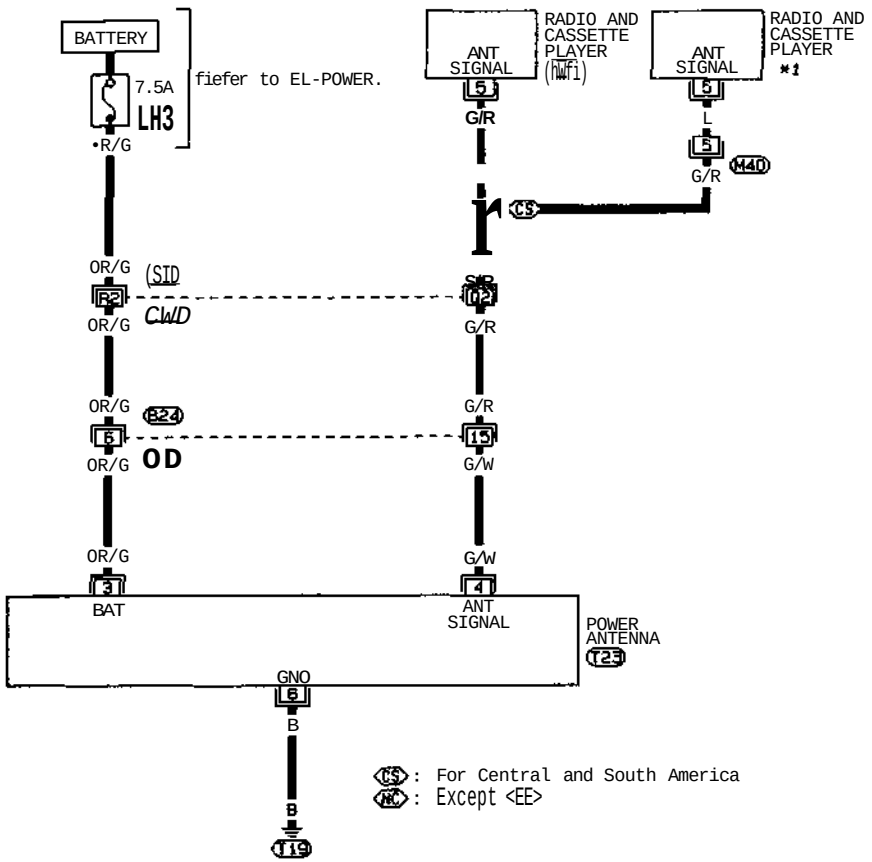


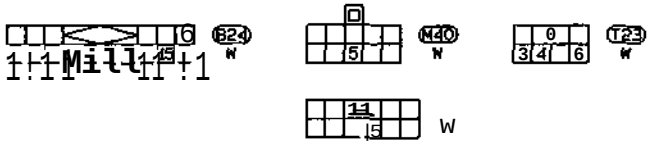
SEL860T

Radio Fuse Check

Power Antenna/Wiring Diagram — P/ANT —

EL-P/ANT-01





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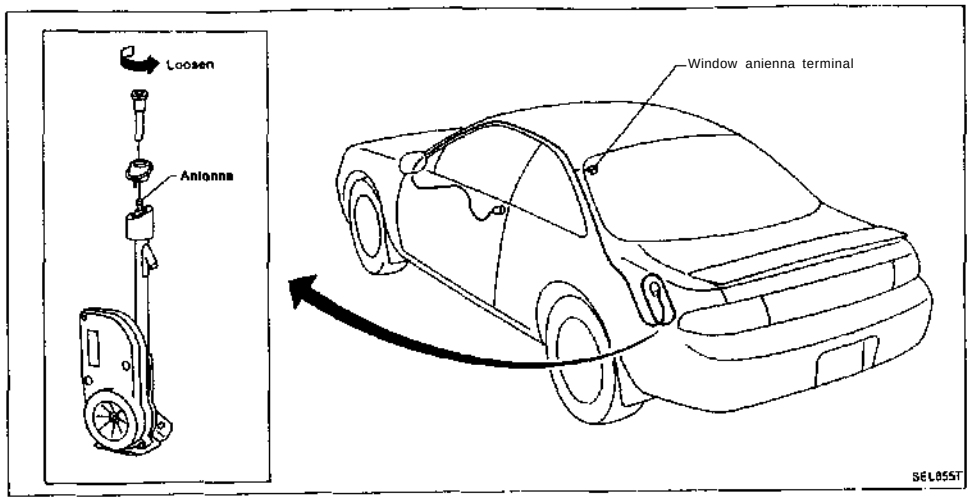
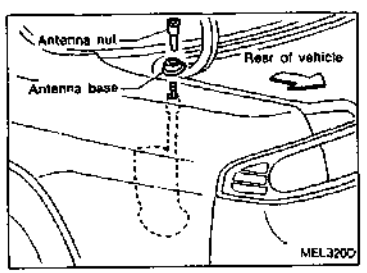
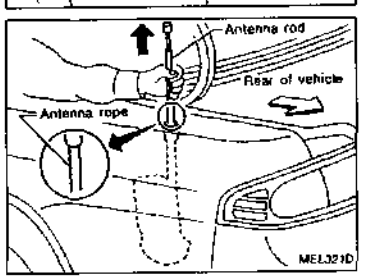
SEL787T

Location of Antenna







Antenna Rod Replacement

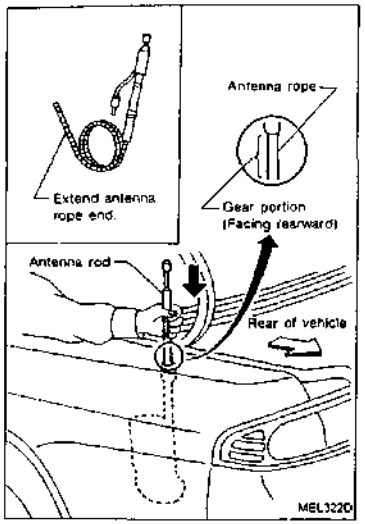
REMOVAL

1. Remove antenna nut and antenna base.
2. Withdraw antenna rod while raising it by operating antenna motor.

Antenna Rod Replacement (Cont'd)

INSTALLATION

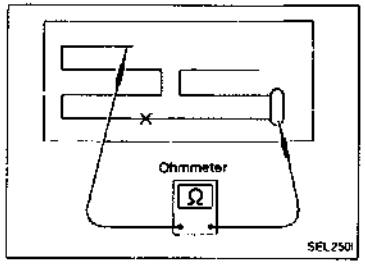
1. Lower antenna rod by operating antenna motor.
2. Insert gear section of antenna rope into place with it facing toward antenna motor.
3. As soon as antenna rope is wound on antenna motor, stop antenna molor. Insert antenna rod lower end into antenna motor pipe.
4. Retract antenna rod completely by operating antenna motor.
5. Install antenna nut and base.



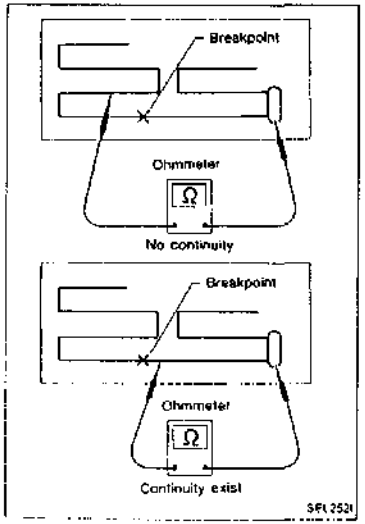
Window Antenna Repair

ELEMENT CHECK

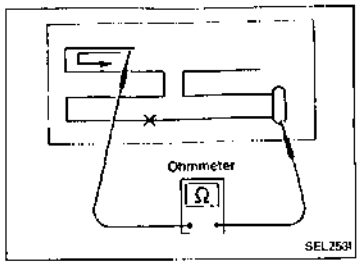
1. Attach probe circuit tester (in ohm range) to antenna terminal on each side.



2. If an eiement is broken, no continuity will exist.



Window Antenna Repair (Cont'd)



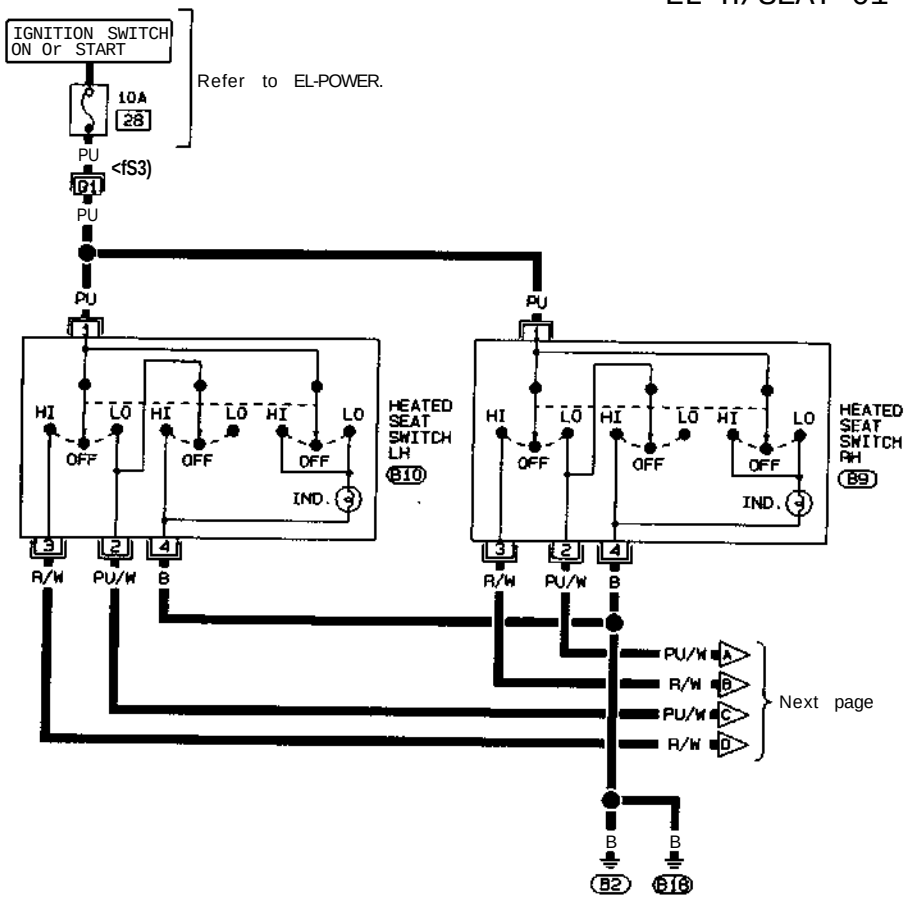
3. To locate broken point, move probe to left and right along element. Tester needle will swing abruptly when probe passes the point

- **Refer to REAR WINDOW DEFOGGER "Filamenl Repair" for Element Repair.**

For location of beating unit, refer to "SEAT" in BT section.

Wiring Diagram — H/SEAT —

EL-H/SEAT-01



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W L

Refer- to last page (holdout page).

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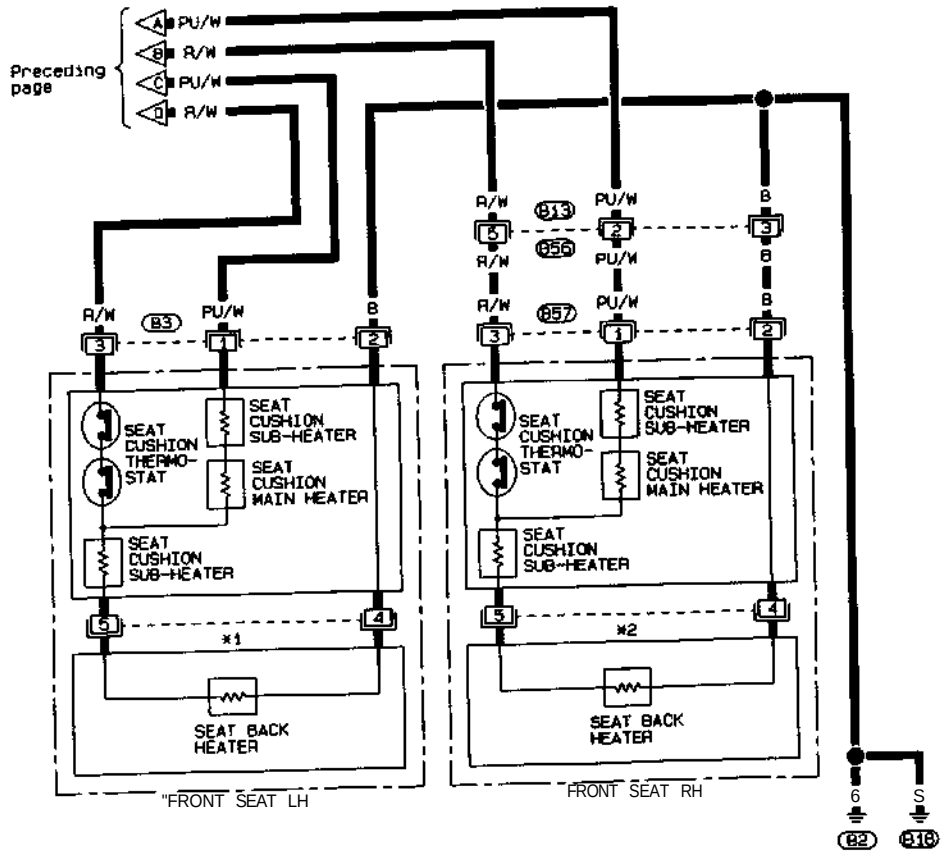
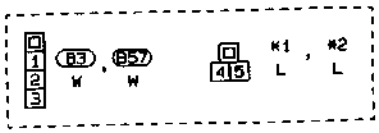
Wiring Diagram — H/SEAT — (Cont'd)

EL-H/SEAT-02





SEL769T

System Description

Power is supplied at all times
- through 25A fusible link (letter [7] , located in the fusible link and fuse box)
- to circuit breaker terminal ©
- through circuit breaker terminal @
- to smart entrance control unit terminal (1).

Power is supplied at all times
- to interior lamp terminal © and
- to key switch terminal ©
- through 10A fuse (No. 21 located in the fuse block).

Power is supplied at all times
- to multi-remote control relay-1 terminal ©
- through 10A fuse (No, [2], located in the fuse block).

Terminal @ of the smart entrance control unit is grounded through body ground (3D.

INPUTS

When the key switch is ON (ignition key is inserted in key cylinder), power is supplied
- through key switch terminal (2)
- to smart entrance conirol unit terminal @ .

When the driver side door switch is OPEN, ground is supplied
- to smart entrance controf unit terminaf ©
- through driver side door switch terminal ©
- to driver side door switch terminai (3)
- through body ground (JT) or *(tip.*

When the passenger side door switch is OPEN, ground is supplied
- to smart entrance control unit terminal <©
- through passenger side door switch body ground.

When the driver side door lock actuator (door unlock sensor) is UNLOCKED, ground is supplied
- to smart entrance control unit terminal @
- through driver side door iock actuator (door unlock sensor) terminal (?)
- to driver side door lock actuator (door unlock sensor) terminal ©
- through body ground (W).

When the passenger side door lock actuator (door unlock sensor) is UNLOCKED, ground is supplied
- to smart entrance control unit terminal @
- through passenger side door lock actuator (door unlock sensor) terminal ®
- to passenger side door lock actuator {door unlock sensor) terminal (2)
- through body ground *dm).*

Remote controller signal input
- through window antenna
- to smart entrance controf unit terminaf @ .

The multi-remote control system controls operation of the
- power door lock
- interior lamp
- panic alarm
- hazard warning lamp
- ID code entry.

OPERATED PROCEDURE

Power door lock operation

When the following input signals are both supplied:
- key switch OFF (when ignition key is not inserted in key cylinder);
- door switch CLOSED (when all the doors are closed|;

smart entrance control unit locks all the doors with input of LOCK signal from remote controller.
When key switch is OFF (when ignition key is not inserted in key cylinder), smart entrance control unit unlocks the doors with input of UNLOCK signal from remote controller.
For details of current (low, refer to "POWER DOOR LOCK"

System Description (Cont'd)

Interior lamp operation

When the following input signals are both supplied:
- key switch OFF (when ignition key is not inserted in key cylinder);
- door switch CLOSED (when all the doors are closed),

multi-remote control system turns on interior lamp (for 30 seconds) with input of UNLOCK signal from remote controller.
For detailed description, refer to "Interior, Spot and Trunk Room Lamps".

Panic alarm operation

When key switch is OFF (when ignition key is not inserted in key cylinder), multi-remote control system turns on and off horn and hazard warning lamp intermittently with input of PANIC ALARM signal from remote controller.
For detailed description, refer to "THEFT WARNING SYSTEM".

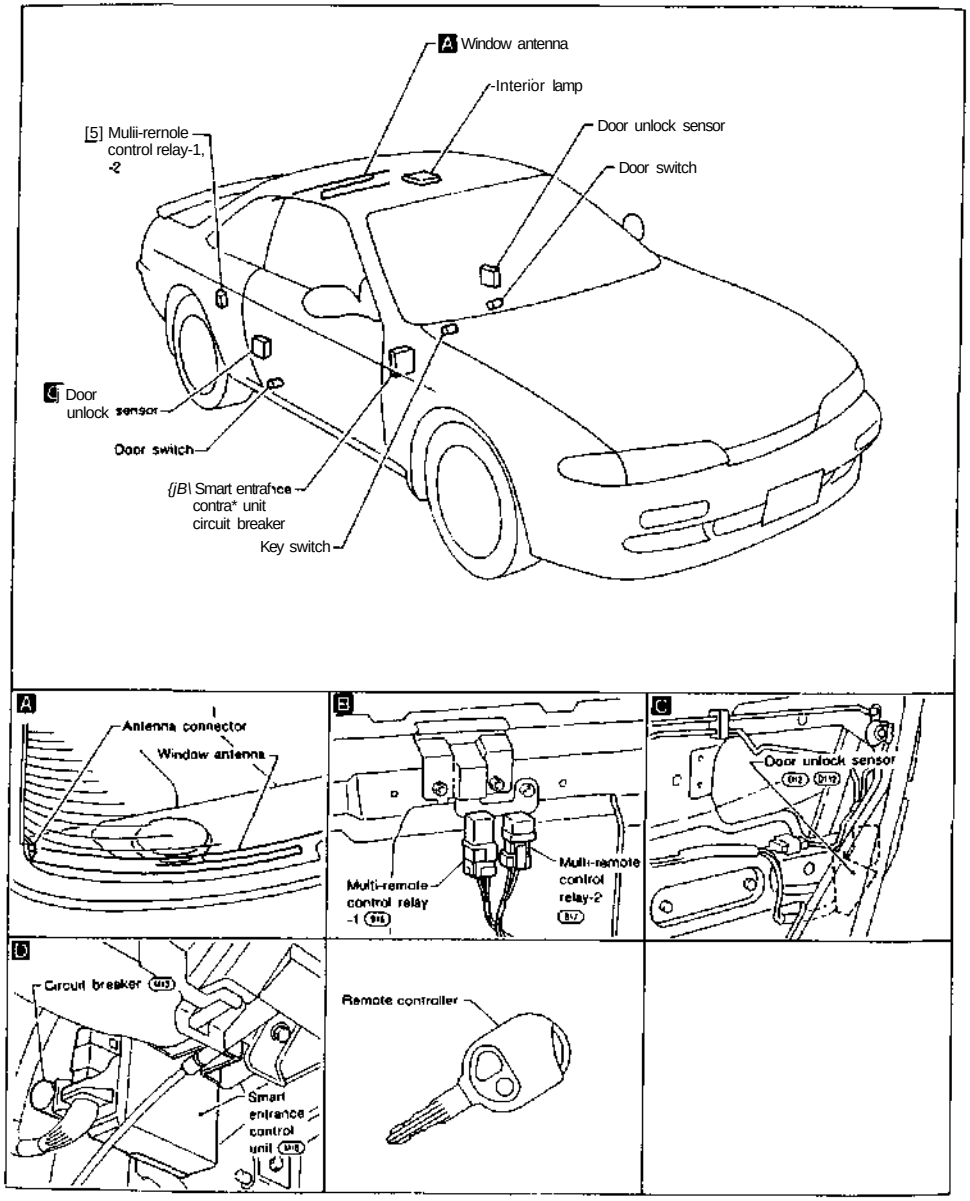
Hazard warning lamp operation

When the following input signals are all supplied:
- key switch OFF (when ignition key is not inserted in key cylinder);
- door switch CLOSED (when alt the doors are closed);
- door lock actuator (door unlock sensor) LOCKED (when all the doors are locked),

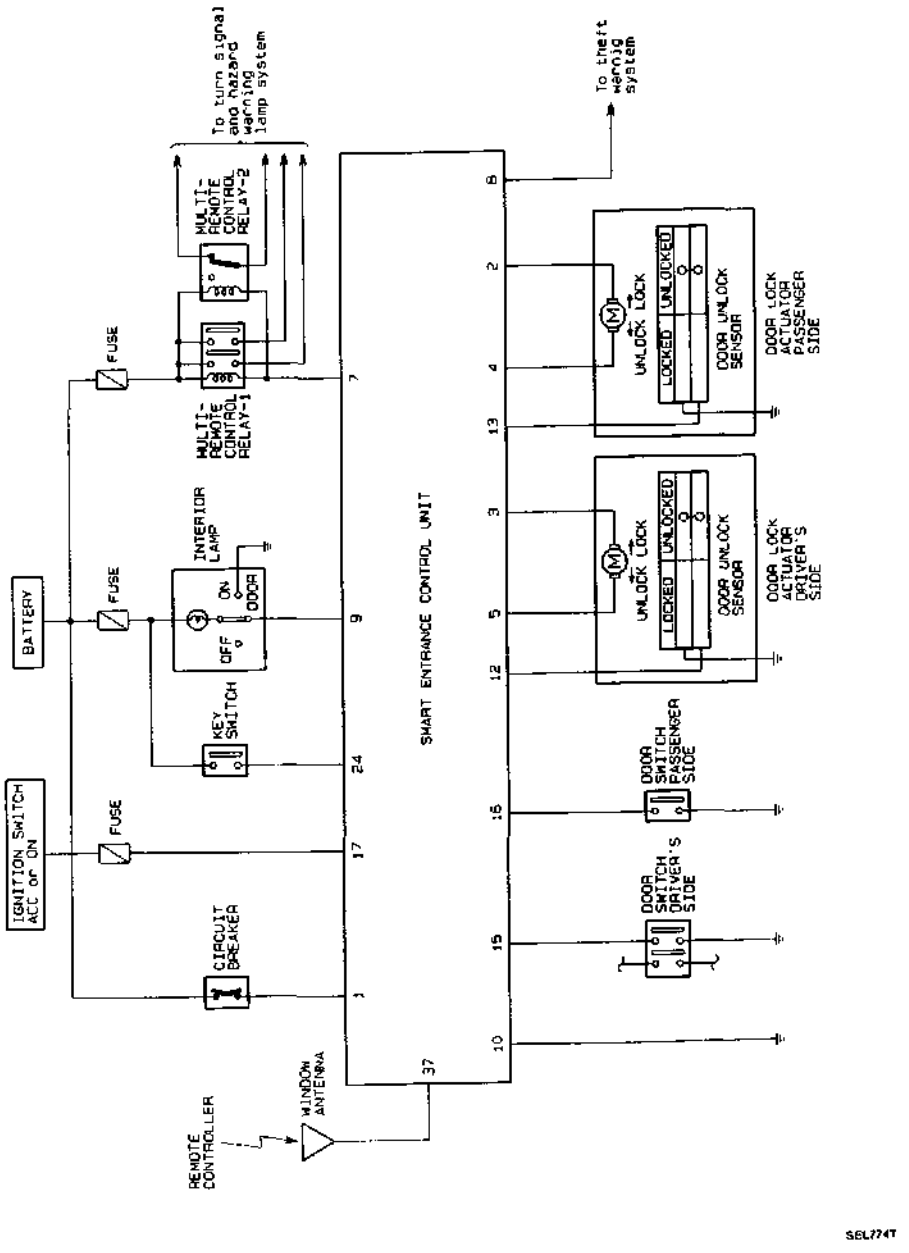
multi-remote control system outputs two times the following ground signals with input of LOCK signal from remote controller:
- to multi-remote control relay-1 terminal ©;
- through smart entrance control unit terminal ® .

As a result, multi-remote control relay-1 is energized, and hazard warning lamps flash on and off.
For detailed description, refer to "Turn Signal and Hazard Warning Lamps" and "THEFT WARNING SYSTEM".

Component Parts and Harness Connector Location

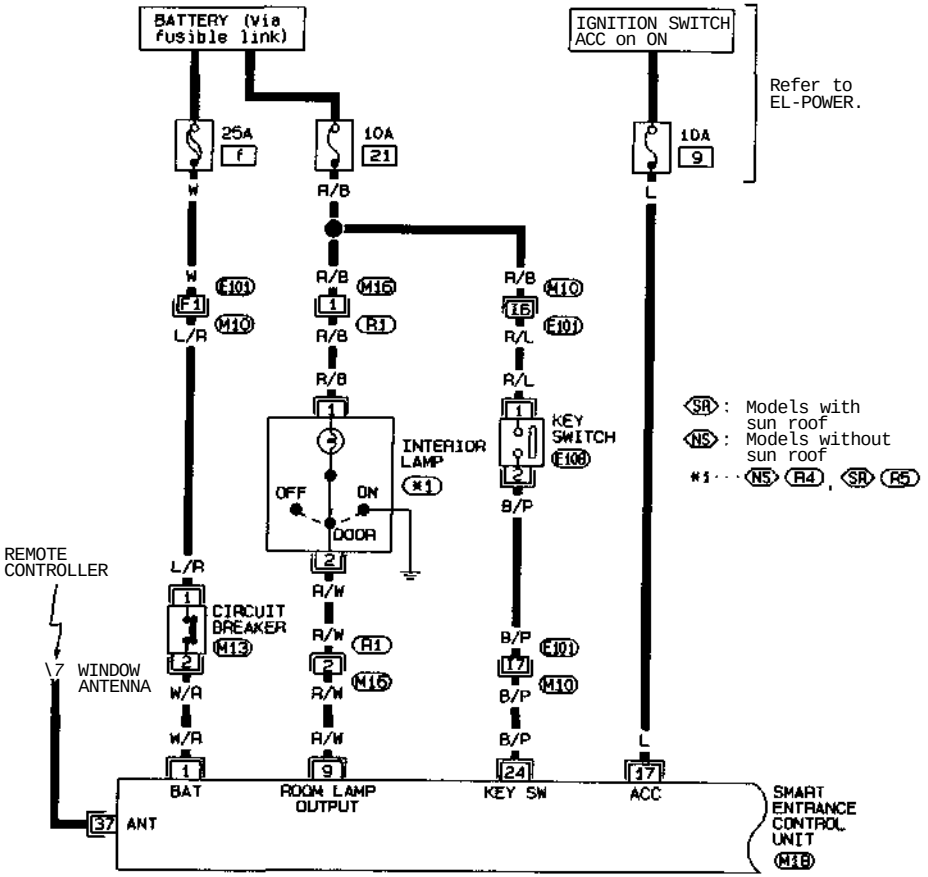


Schematic



Wiring Diagram — MULTI —

EL-MULTI-01



W W R4, R5 W W E108 W

Refer to last page (Foldout page).

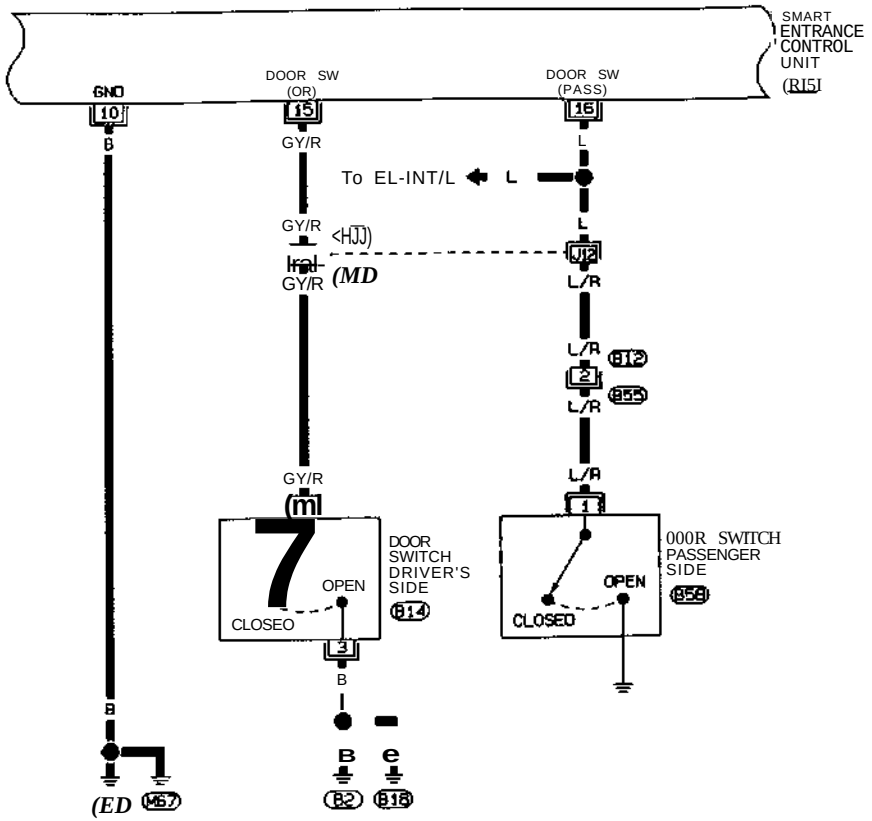
(ETJC) (ETOT)

M18

SEL770I

Wiring Diagram — MULTI — (Cont'd)

EL-MULTI-02



W B B14 BR B58 GY B55

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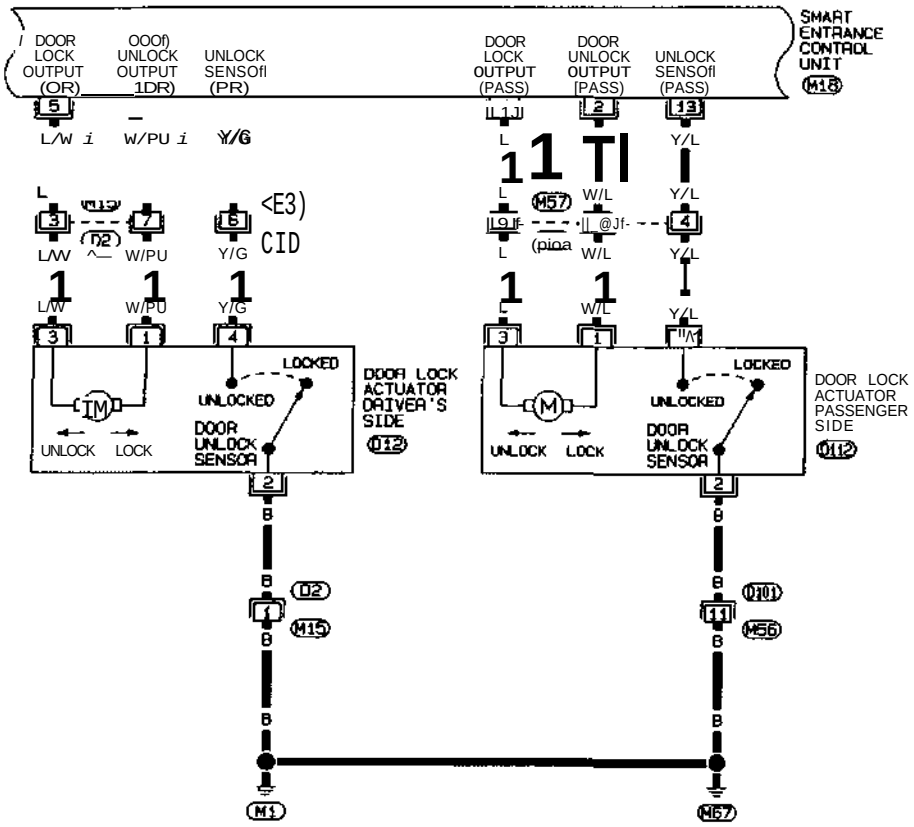
(PHP , B1)

M18

SEL771T

Wiring Diagram — MULT! — (Cont'd)

EL-MULTI-03



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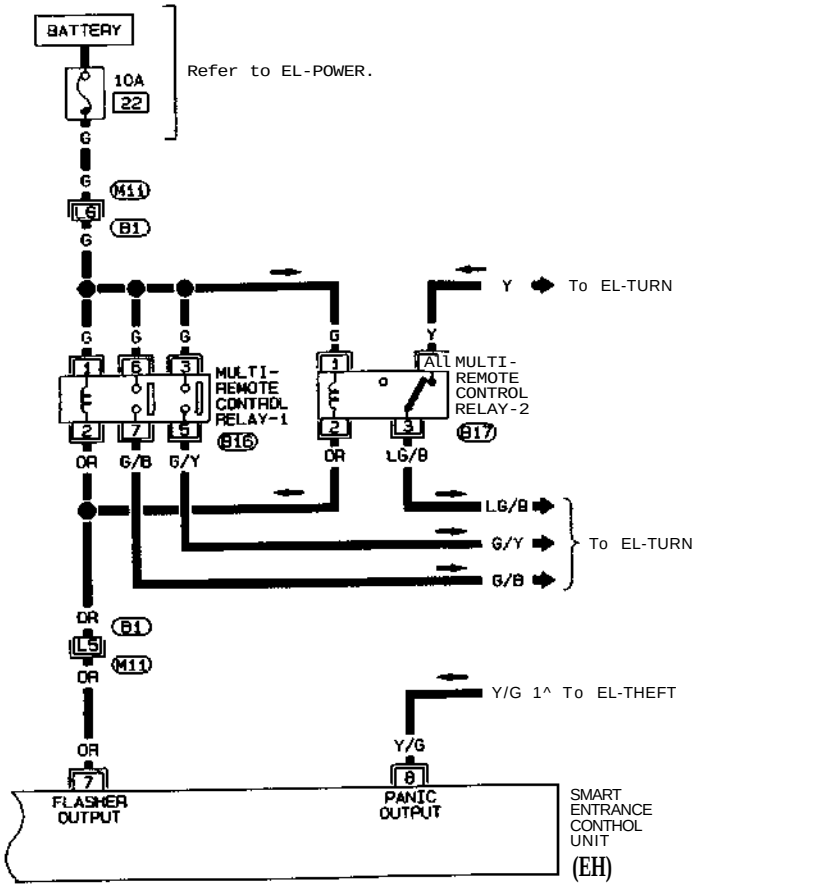
(Rig)

SEL772T

Wiring Diagram — MULTI — (Cont'd)

EL-MULTI-04



Refer to last page (Foldout page).

(03) .CID

SEL773T

Input/Output Operation Signal

SMART ENTRANCE CONTROL UNIT

Terming! No	Connections	Operated condition		Voltage (V) (Approximate values)
1	Power source (C/B)	—		12V
a	Passenger door lock motor	When door unlock signal is received Irorn remote controller or unlock sensor	Unlocked	12V
3	Driver door lock motor		Free	IV or less
4	Passenger door lock motor	When door lock signal is received from remote con-troEler or unlock sensor	Locked	12V
5	Driver's door lock motor		Free	IV or less
7	Multi-remote control relay 1	When doors are locked using remote controller or panic alarm is operated using remote controller		12V –. IV or less
B	Theft warning horn relay	When panic alarm is operated using remote controller		12V - 1V or less
9	Interior lamp	When doors are unlocked using remote controller. {Lamp switch in "OOOR" position)		12V -. IV or less
10	Ground	—		—
11	Ignition switch (ON)	"ON" or "START" position		12V
12	Driver door unlock sensor	Driver door: Locked -* Unlocked		12V — 4.5Vor less
13	Passenger door unlock sensor	Passenger door: Locked • Unlocked		12V -. 4.5Vor less
15	Driver door switch	OFF (Closed) - ON (Open)		12V •4.5Vor less
16	Passenger door switch	OFF (Closed! - ON (Open)		12V . 1 5Vor less
17	Ignition switch (ACC)	"ACC" or "ON" position		12V
24	Ignition key switch (Insert)	IGN key inserted -> IGN key removed from IGN key cylinder		12V .4.5Vor less
37	Multi-remote antenna	—		—

Trouble Diagnoses

TROUBLE SYMPTOM

- All functions of remote control system do not operate.

CHECK REMOTE CONTROLLER BATTERY
Reler to DIAGNOSTIC PROCEDURE 1
NG → Replace battery
OK
G O to DIAGNOSTIC PROCEDURE 2.
OK
Replace Ihe multi-remote controller.

- Some functions of multi-remote controller do not operate.

(Jl DOOR LOCK OH UNLOCK DOES NOT FUNCTION
(Pressing lock or unlock button of remote controller normally locks or unlocks all doors }
→ Go to DIAGNOSTIC PROCEDURE 3

(21 HAZARD WARNING LAMPS DO NOT PLASH TWICE WHEN PRESSING LOCK BUTTON OF REMOTE CONTROLLER.
• Check if hazard warning tamps flash with hazard switch.
If check is OK, Go to DIAGNOSTIC PROCEDURE 4.
OR
If check is NG → Check "Hazard warning lamp" circuit.

(D INTERIOR LAMP DOES NOT TURN ON FOB 30 SECONDS WHEN PRESSING UNLOCK BUTTON OF REMOTE CONTROLLER,
• Check if the interior lamp switch is in the "door" position, the lamp iiluminales when a door is open.
If check is OK. fSoTo DIAGNOSTIC PROCEDURE 5
OR
II check isNG → Check "Interior lamp" circuit.

(1) PANIC ALARM (HORN AND HAZARD WARNING LAMP) DOES NOT ACTIVATE WHEN PANIC ALARM BUTTON IS CONTINUOUSLY PRESSED FOB MORE THAN 1 5 SECONDS.
» Check if horn and hazard warning lamp activate when test is conducted as fallows
1 Open the driver's window
2 Close all doors. Wait for about 30 seconds to make sure that the lighted "SECURITY" warning lamp begins to blink
3. Lock doors with door key inserted into key cylinder.
4. Manually unlock with drivers door lock knob, then panic alarm should activate. [The alarm will stop when door is locked and unlocked with the key.)
It check isNG → Check "THEFT WARNING" system.

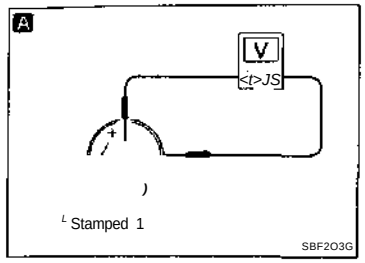
OK
Enter the identity (ID) code of another remote controller and recheck operation to see il the same Irouble as indicated above occurs
OK → Check multi-remote controller operation again.
!f necessary, replace Smart Entrance Control Unit.
NG
Replace the multi-remote controller

Note: The mull i-remo.e control system does not activate with the ignition key inserted >„ .he Ignition key cylinder.

Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 1

Check remote controller battery.



Stamped 1

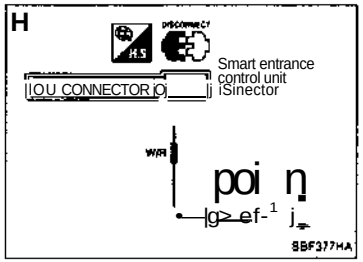
A

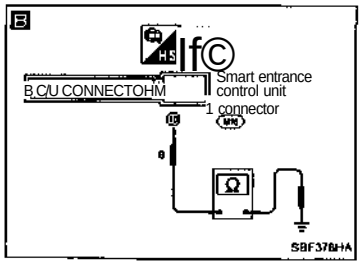
CHECK REMOTE CONTROLLER BATTERY.

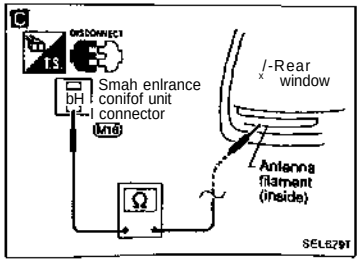
Remove battery and measure voltage across battery positive and negative terminals © and ©.

Measuring terminal		Standard value
⊕	e	
BaUery positive terminal e	Battery negative terminal e	*M* or more

Note:
Remote controller does not function II baltery Is not set correctly.







DIAGNOSTIC PROCEDURE 2

SYMPTOM: All remote controls do not function even if remote controller is operated properly.

Q

CHECK MAIN POWER SUPPLY AND GROUND CIRCUIT.
1) Remove key from ignition.
2] Disconnect connector from control unit. Check voltage across control unit terminal **(1)** and GND
Does baflery voltage exist?

No → Check the following.
- Fuse
- Circuit breaker
* Power supply harness

Yes ↓

B

Check continuity between terminal @ and GND.
Does continuity exJsl?

No → Check GND harness.

Yes ↓

B

CHECK ANTENNA CIRCUIT.
Disconnect 1-pin connector Irom control unit
Check continuity between *a* terminal and filament on the rear window
Does continuity exist?

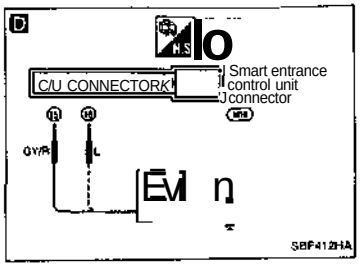
No → Check antenna circuit. (Reler lo REAR WINDOW DEFOGGER ''Filamenl Repair")

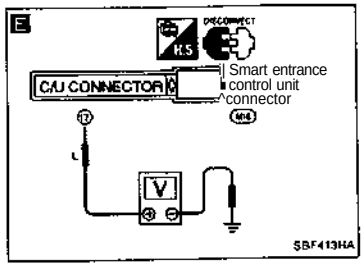
Yes ↓

Ⓐ

(Go to nexl page)

Trouble Diagnoses (Cont'd)





Ⓐ

D

CHECK DOOR SWITCH CIRCUIT.
1) Close all doors.
2) Connect control unit connector.
3) Check voltage across control unit terminal @ and GND. ® and GND.
Does battery vnltngc exist?

No → Replace smarl enlrance control unit.

Yes ↓

H

1) Open all doors.
2) Check voltage across control unit terminal ® and GND. © and GND.
Is voltage apprai. OV?

No → Check door switch circuit

Yes ↓

m

CHECK IGNITION SWITCH "ACC" CIRCUIT.
Disconnect connector from control unit. Check voltage across control unit terminal © and GND wfltle ignition switch is '•ACC".
Does baltery voltage exisl?

No → Check **ignition** switch ''ACC" circuit.

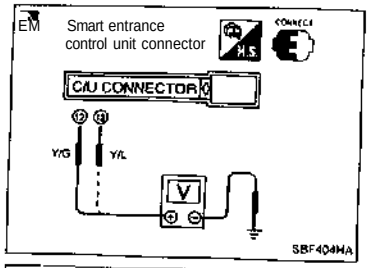
Yes ↓

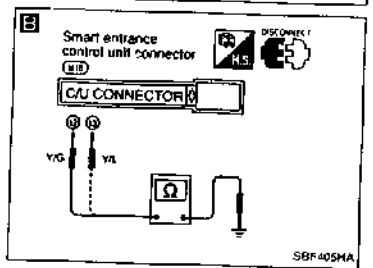
Check operation parts in multi-remote control system for function

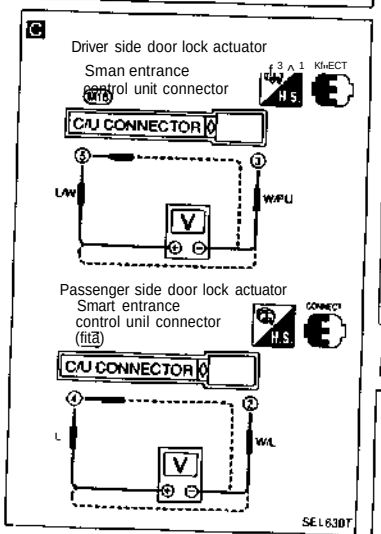
Trouble Diagnoses (Cont'd)

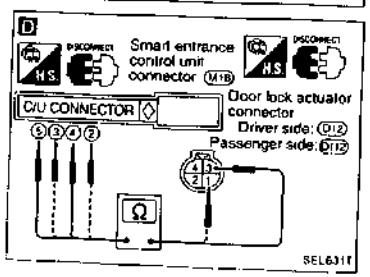
DIAGNOSTIC PROCEDURE 3

SYMPTOM: Door lock or unlock on remote control (Joes not function.









0

CHECK UNLOCK SENSOR CIRCUIT.
Check voltage across control unit terminal •@ and GND. (H) and GNn.

Door lock knob condition		Termi-nals	Voltage (V)
Locked → Unlocked	Driver	®- GND	*n • o* - 12
→ Locked	Pas-senger	®. GND	

NG → **B**

OK

B

i] Disconnect connector lrom conlroJ unit.
2) Check continuity between jz) and GMD. (5) and *GND*

Door lock knob conditron	Terminals
Unlocked	⑩ - GND
	⑮ -GND

Does conlinully exist?

No → Replace smart entrance control unit.

Yes → Repair unlock sensor har-ness or replace door lock actuator

C

CHECK DOOR LOCK ACTUATOB CIRCUIT.
Check vollage 'or door lock moirjr,
Doer lock actualor dnver side:

Door lock knob condition	Terminals	
	⊕	⊖
Locked	⑤	®
Unlocked	③	®

Door lock actualor passenger side:

Door lock knob condition	Terminals	
	⊕	e
Locked	®	®
Unlocked	®	④

Does bailsry railage eiis!7

No → Replace smart entrance con• trof unil.

Yes → **D**

I) Disconnerjl control unit connector and d•*nor* lock actuator connector
2) Check continuity

	Terminals
Driver side	⑤ - ③
	④ • 0)
Passenger side	④ - ③
	⑫ - ⑪

Does continuity exist?

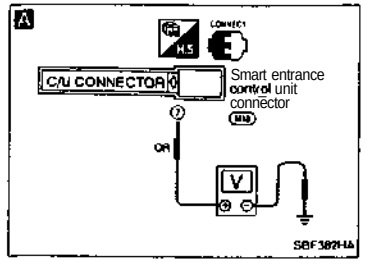
No → Repair harness.

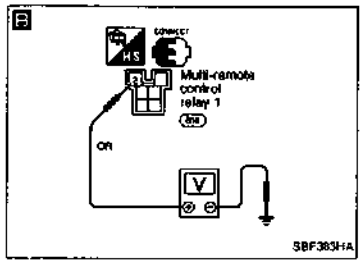
Yes → Cher.k power door [QCk molor Refer to 'ELECTRICAL COMPONENTS INSPECTION JJI POWER DOOFi LOCK[1] (£L.174)

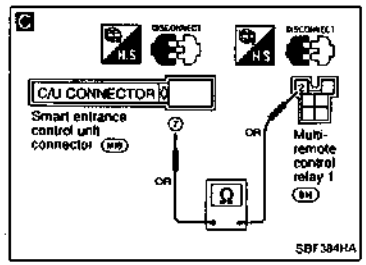
Trouble Diagnoses (Cont'd)

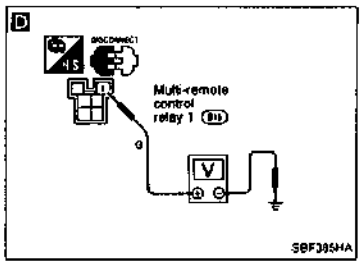
DIAGNOSTIC PROCEDURE 4

SYMPTOM: Hazard warning lamps do not flash twice when pressing lock bgtion of remote controller. Every-thing else functions.









A

CHECK HAZARD WARNING LAMP FLASHING CIRCUIT.
Check vaUage across control unit termi-nal ® and GND.
Does **battery voltage exisl?**

Yes → Ⓐ [Go lo ᵖext page!

No → **B**

Check voltage across multi-remote con-trol relay 1 terminal (?) and GND.
Dees baltery voltage exist?

Yes → **C**

1, Disconnect connectors from control unit and multi-remote control relay 1.
2 Check continuity between terminal (7) of control unit connec-tor and (|) of multi-remote control relay 1.
Does continuity exist?

No → Repair harness between conlral unit connector and multi-remote control relay 1 connector.

Yes → Check sys-tem again

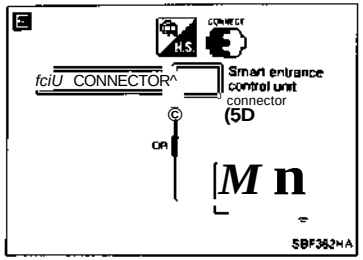
No → **H**

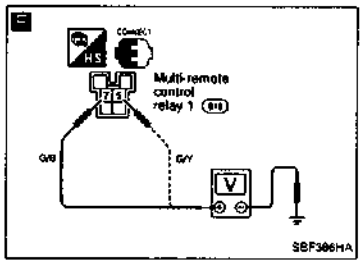
Disconnect connector from multi-remote controoJ relay 1-
Check voltage across multi-remote con^ troJ relay 1 terminal **(i)** and GND.
Does battery vollage exist?

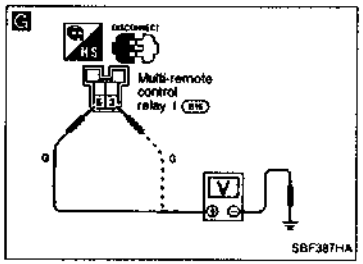
No → Repair power supply har-ness for multi-remote control relay 1.

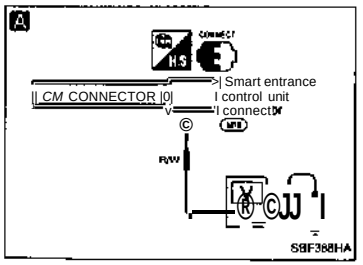
Yes → Replace multi-remote control relay 1

Trouble Diagnoses (Cont'd)









fit)

E

Push lock button of remote controller and check voltage across control unit terminal *(?)* and GND.
is votiage appro*. OV?

No → Replace smart entrance control unit.

Yes

H

Push lock button of remote controller and check voltage across multi-remote control relay 1 terminal **(5)** and GND, © and GND.
Does battery voltage exisl?

Yes → Repair hazard switch circuit harness.

No

G

Disconnect connector from multi-remote control relay 1.
Check voltage across multi-remote control relay termrnaf @ and GND, © and GND.
Does battery voltage exisl?

No → Repair power supply harness.

Yes

Replace multi-remole control relay 1.

DIAGNOSTIC PROCEDURE 5

SYMPTOM; Interior lamp does not turn on for 30 seconds when pressing unlock button of remote controller. Everything else functions.

A

CHECK INTERIOR LAMP CIRCUIT.
When interior lamp switch is "DOOR" position, check voltage across control jnii terminal **(9)** and GND
Does baliery voltage exisl?

No → Repair harness between control unit connector and interior (amp connector

Yes

H

Push unlock button of remote conlroHer and check voltage across control unit terminal (S) and GND,
fs voltage approx. 0V?

No → Replace smarl entrance control unit

Ves

Check sysiem again

Replacing Remote Controller or Control Unit

If the remote controller or the control unit needs to be replaced or if an additional remote controller needs to be set, enter the identity (ID) code manually.

ID Code Entry Procedure

To enter the ID code, follow this procedure.

"Setting mode":

Three steps must be followed to establish the "setting mode"

(1) Close and lock all doors.
(2) Insert and remove the key from the ignition more than six times within 10 seconds, (The hazard warning lamp will then flash twice.)

- **At this lime, the original ID codes are eliminated.**

ID code entry:

(3) Turn ignition key to "ACC" position
(4) Push (ock button on the new remote controller once (for example, if door is locked using the remote controller during this ID code entry enable state, a new ID code can be entered).

- **At this time, the new ID code is entered. (The hazard warning lamp will then (lash twice.)**

(5) If you need to enter additional remote controllers (including the original), release (he driver's door lock, then lock again with door lock knob
(6) Push lock button on the new additional remote controller once.
(7) This ID code entry enable state and setting mode remain until the driver's door is opened.

NOTE

- **If the same ID code that existing in the memory is input, the entry Is canceled, and no ID code will be entered.**
- **Entry of maximum four ID codes is allowed and any attempt lo enter more will be ignored.**
- **» Any ID codes entered after termination of the "setting" mode will not be accepted. Additionally remote control signals will be inhibited when an ID code has not been entered during the "setting" mode.**

System Description

Reier to Owner's Manual for theft warning system operating instructions.
Power is supplied at all times
- through 30A fusible link (letter Ih | , located in the fusible link and fuse box)
- to ignition switch terminal © .

With the ignition switch in the START position, power is supplied
- from terminal © of the ignition switch
- to theft warning relay terminal (3).

Power is supplied at a)! times
- through 7.SA fuse (No. [9] , located in the fuse block)
- to security indicator lamp terminal (2).

Power is supplied at all times
- through 25A fusible link (letter [J, located in the fusible link and fuse box)
- to circuit breaker terminal ©
- through circuit breaker terminal (2)
- to smart entrance contra) unit terminal © .

With the ignition switch in the ACC or ON position, power is supplied
- through 10A fuse (No. [9] , located in the fuse block)
- to smart entrance control unit terminal @.

With the ignition switch in the ON or START position, power is supplied
- through 7.5A fuse (No. (Mi • located in the fuse block)
- to smart entrance control unit terminal © and
- to theft warning relay terminal ©.

Ground is supplied
- to smart entrance control unit terminal @
- through body ground fWQ.

THEFT WARNING SYSTEM ACTIVATION (Without key or remote controller used to lock doors)

The operation of the theft warning system is controlled by the doors, hood and trunk lid.
To activate the theft warning system, the ignition switch must be in the OFF position and the smart entrance control unit must receive signals indicating the doors, hood and trunk are closed and the doors are locked.
When a door is open, smart entrance control unit terminal 1S) or ® receives a ground signal from driver side or passenger side door switch.
When a door is unlocked, smart entrance control unit terminal @ or @ receives a ground signal
- from terminal @ of the driver side door unlock sensor
- from terminal @ of the passenger side door unlock sensor
- through body ground P'-J, or (MST) for the doors.

When the hood is open, smart entrance control unit terminal @ receives a ground signal
- from terminal (?) of the hood switch
- through body ground fi«-).

When the trunk lid is open, smart entrance control unit terminal @ receives a ground signal
- from terminal © of the trunk room lamp switch
- through body ground (TTT).

If none of the described conditions exist, the theft warning system will activate automatically.

THEFT WARNING SYSTEM ACTIVATION (With key or remote controller used to lock doors)

II the key or remote controller is used to lock doors, terminal @ receives a ground signal
- from terminal © of the driver side key cylinder switch and
- from terminal © of the passenger side door key cylinder switch
- through body grounds fjJD and *(KM)*.

If this signal is received by the smart entrance control unit, the theft warning system will activate automatically.
Once the theft warning system has been activated, smart entrance control unit terminal @ supplies ground to terminal (ij of the security indicator lamp.
The security lamp will illuminate for approximately 30 seconds and then go on and off

System Description (Cont'd)

THEFT WARNING SYSTEM OPERATION

The theft warning system is triggered by
- opening a door or the trunk ttd without using the key
- opening the hood
- tampering with the key cylinder in the door

Once the theft warning system has been activated, if the smart entrance control unit receives a ground signal at terminal %, ®, ® or @ (as described under THEFT WARNING SYSTEM ACTIVATION), the theft warning system will be triggered. Also, when a door key tamper signal is received at the smart entrance control unit, the system will be triggered. The hazard warning lamps flash and the horns sound intermittently, and the starting system is interrupted.
When a door key cylinder switch has been tampered with, smart entrance control unit terminal ***it)*** receives a ground signal
- from terminal Jj of each door's key cylinder switch
- through body ground CsD or (Str).

If the theft warning system is triggered, ground is supplied
- from terminal @ of the smart entrance control unit
- to theft warning relay terminal (2).

With power and ground supplied, power to the inhibitor switch (A/T models) or starter motor (M/T models) is interrupted The starter motor will not crank and the engine will not start.
Power is supplied at all times
- through 7 SA fuse (No. [43] , located in the fusible link and fuse box)
- to theft warning horn relay terminals © and ©.

Power is supplied at all times
- through 1QA fuse (No. Ipl , located in the fusible link and fuse box)
- to theft warning horn relay terminal ®

Power is supplied at all times
- through 10A fuse (No. -a] , located in the fuse block)
- to multi-remote control relay-1 terminals ©, (3) and ©

When the theft warning system is triggered, ground is supplied intermittently
- from terminal ® of the smart entrance control unit
- to theft warning horn relay terminal © and
- to multi-remote control relay-1 terminal (2).

The hazard warning lamps Hash and the horns sound intermittently.
The alarm automatically turns off after approximately 30 seconds but will reactivate if the vehicle is tampered with again.

THEFT WARNING SYSTEM DEACTIVATION

To deactivate the theft warning system, a door or the trunk lid must be unlocked with the key or remote controller.
When the key or remote controller is used to unlock a door, smart entrance control unit terminal 3[1]) receives a ground signal
- from terminal CD of the driver side door key cylinder switch
- from terminal ® of the passenger side door key cylinder switch

When the key is used to unlock the trunk lid, smart entrance control unit terminal @ receives a ground signal from terminal © of the trunk key cylinder switch
When the smart entrance control unit receives either one of these signals, the theft warning system is deactivated

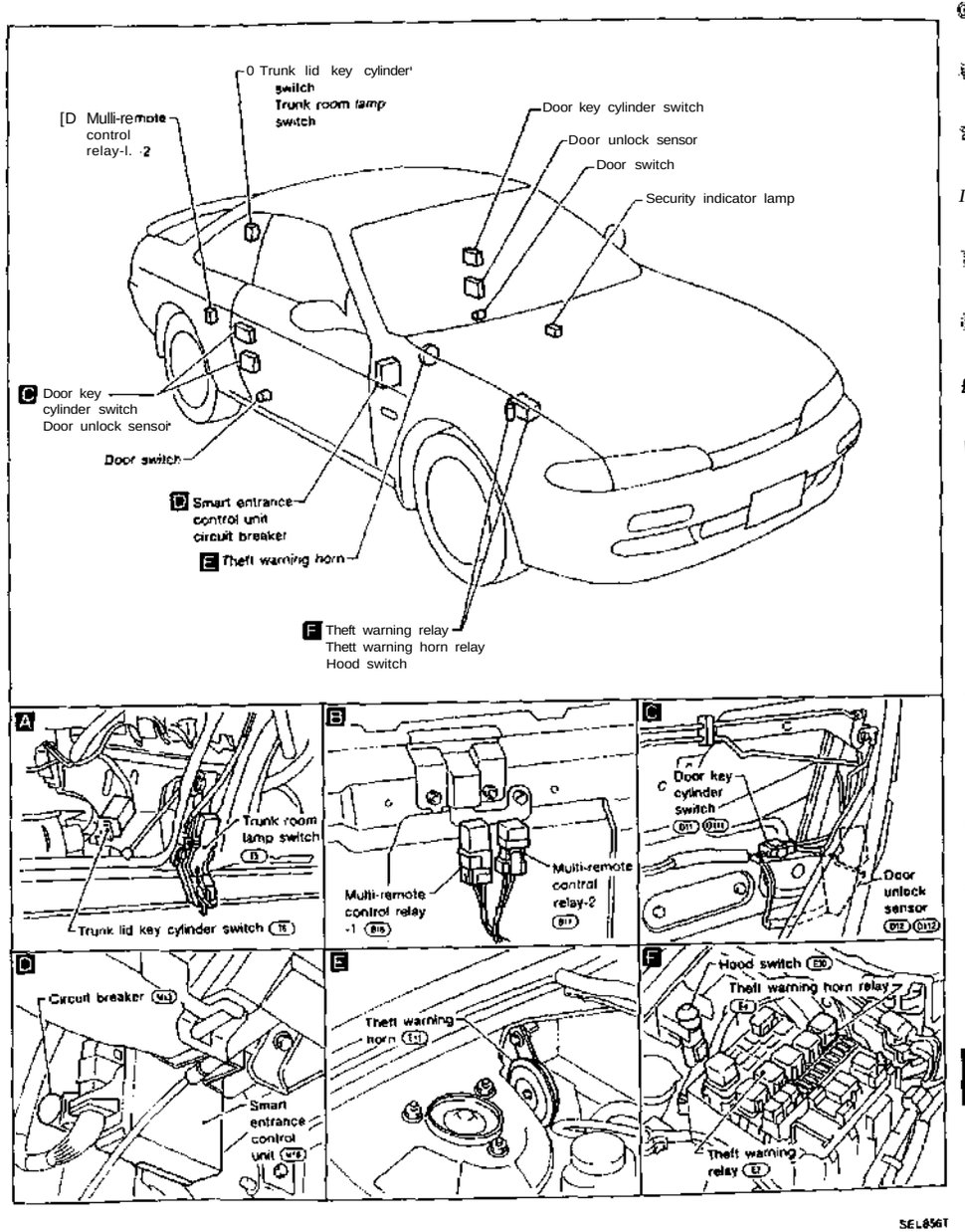
PANIC ALARM OPERATION

Multi-remote control system may or may not operate theft warning system (horns and hazard warning lamps) as required.
When the multi-remote control system is triggered, ground is supplied intermittently.
- from smart entrance control unit terminal (8)
- to theft warning horn relay terminal ® and
- from smart entrance control unit terminal 7)
- to multi-remote control relay-1 terminal (2)

System Description (Cont'd)

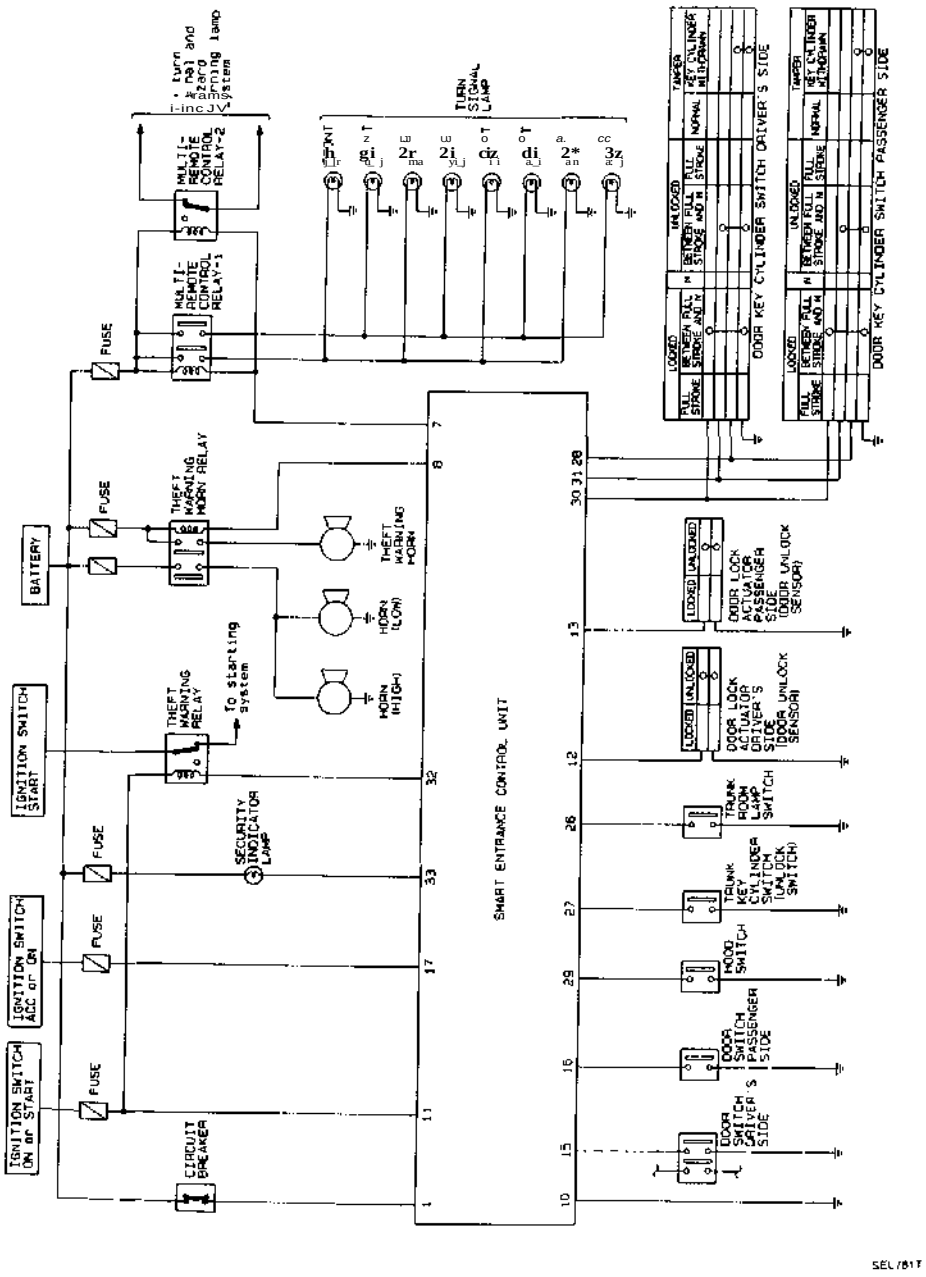
ne hazard warning lamps flash and the horns sound intermittently.
he alarm automatically turns of) after 30 seconds or when smart entrance control unit receives any ignal from multi-remote controller

Component Parts and Harness Connector Location

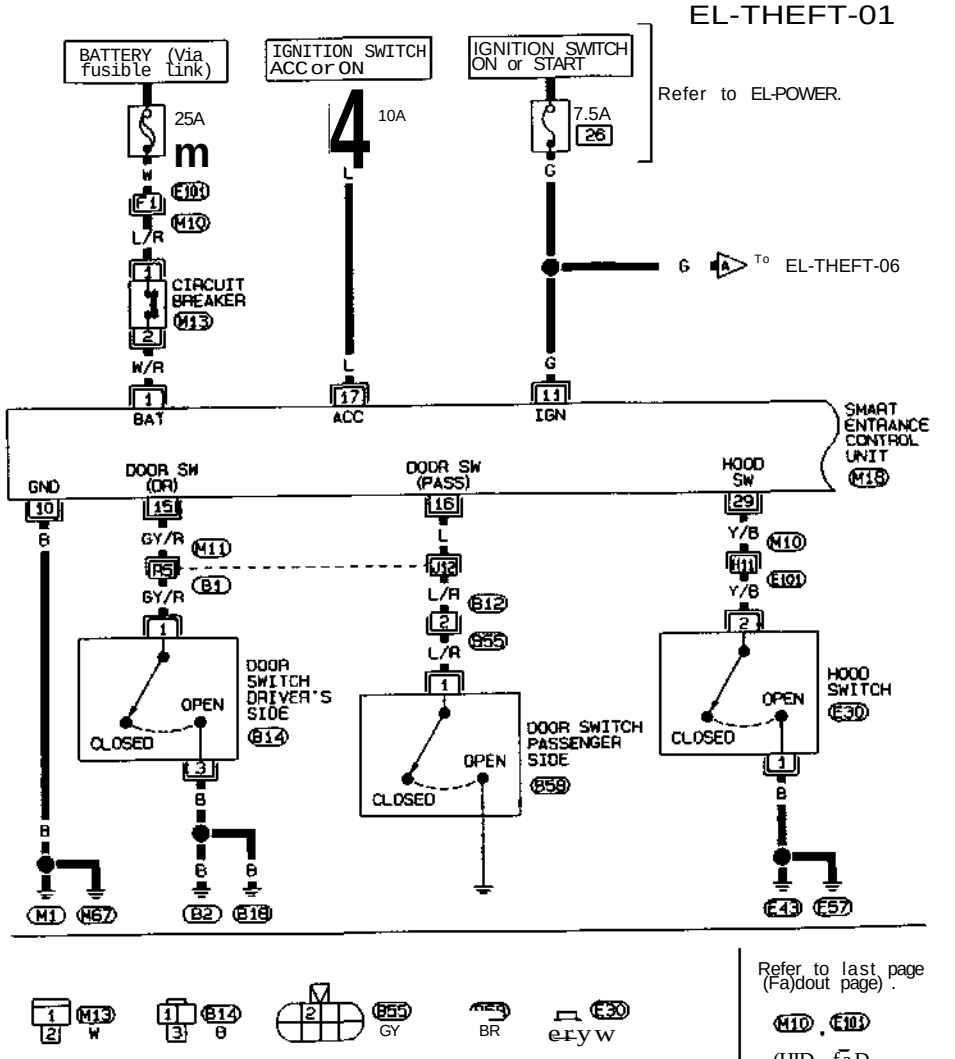


SEL856T

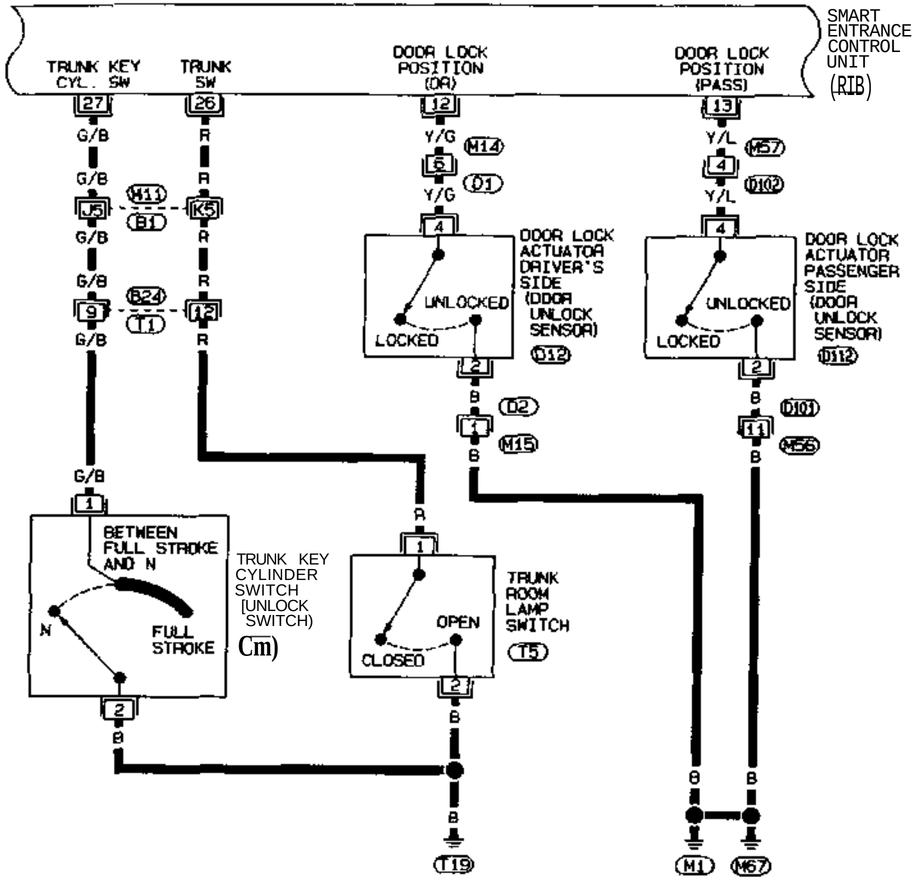
Schematic

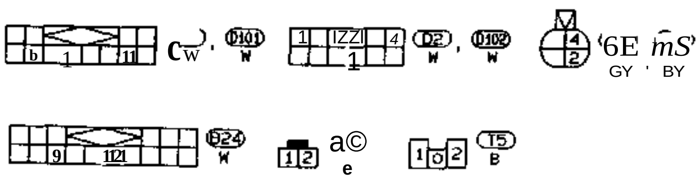


Wiring Diagram — THEFT —



EL-THEFT-02





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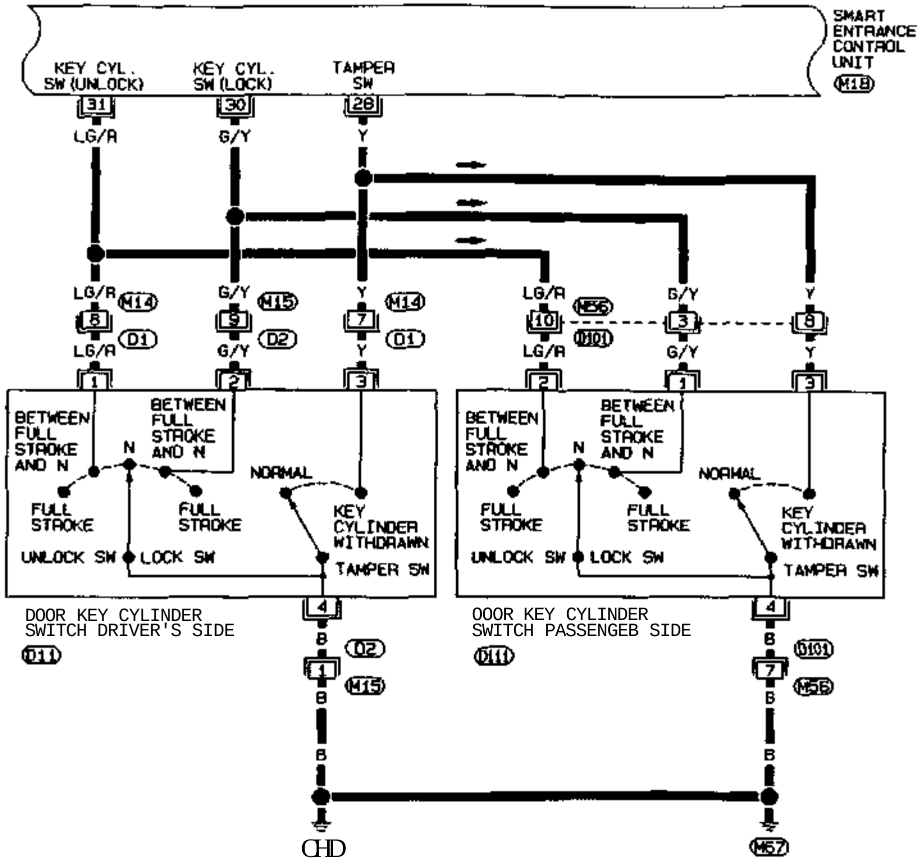
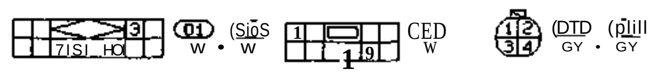
EL-THEFT-03





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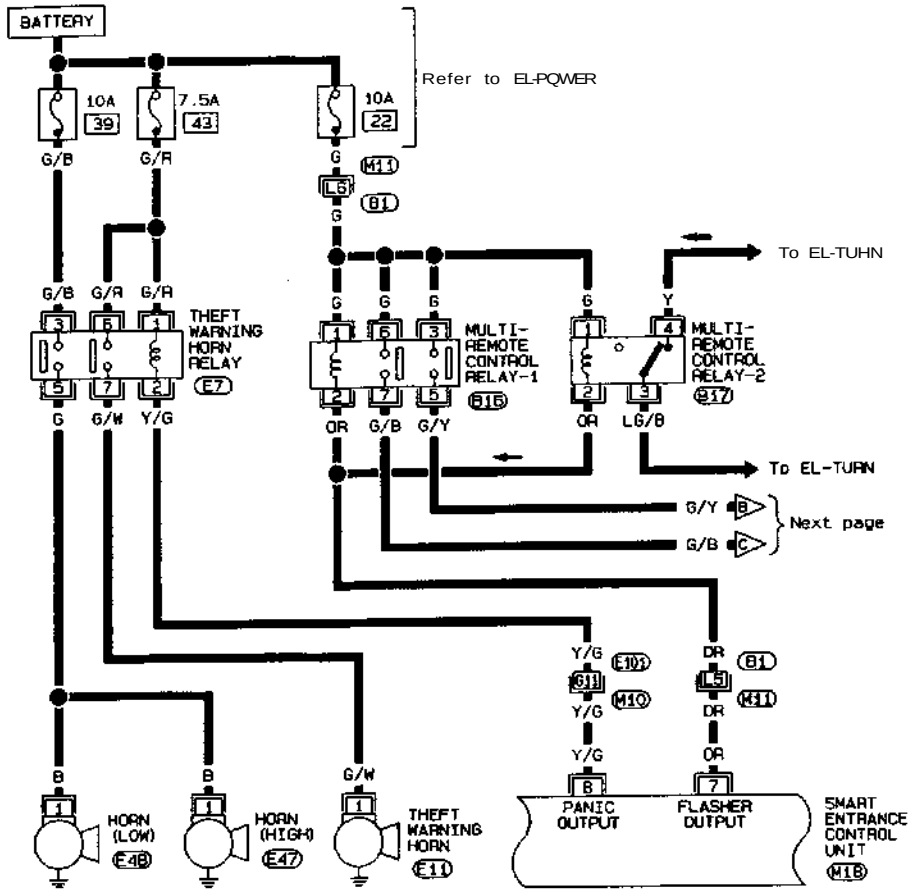
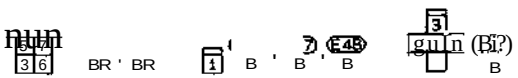
EL-THEFT-04





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M18

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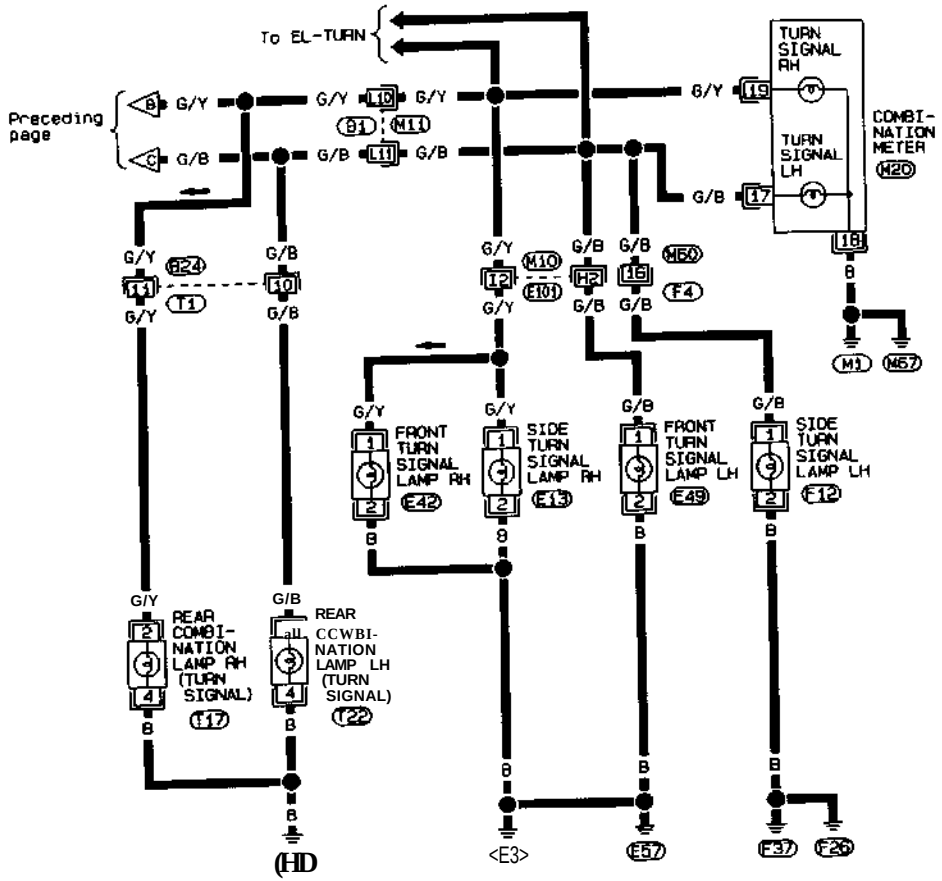
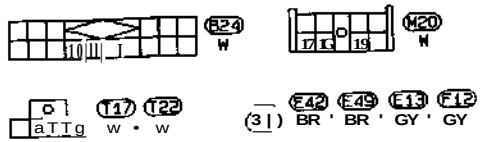
EL-THEFT-05





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(EID.CID

M60 , F4

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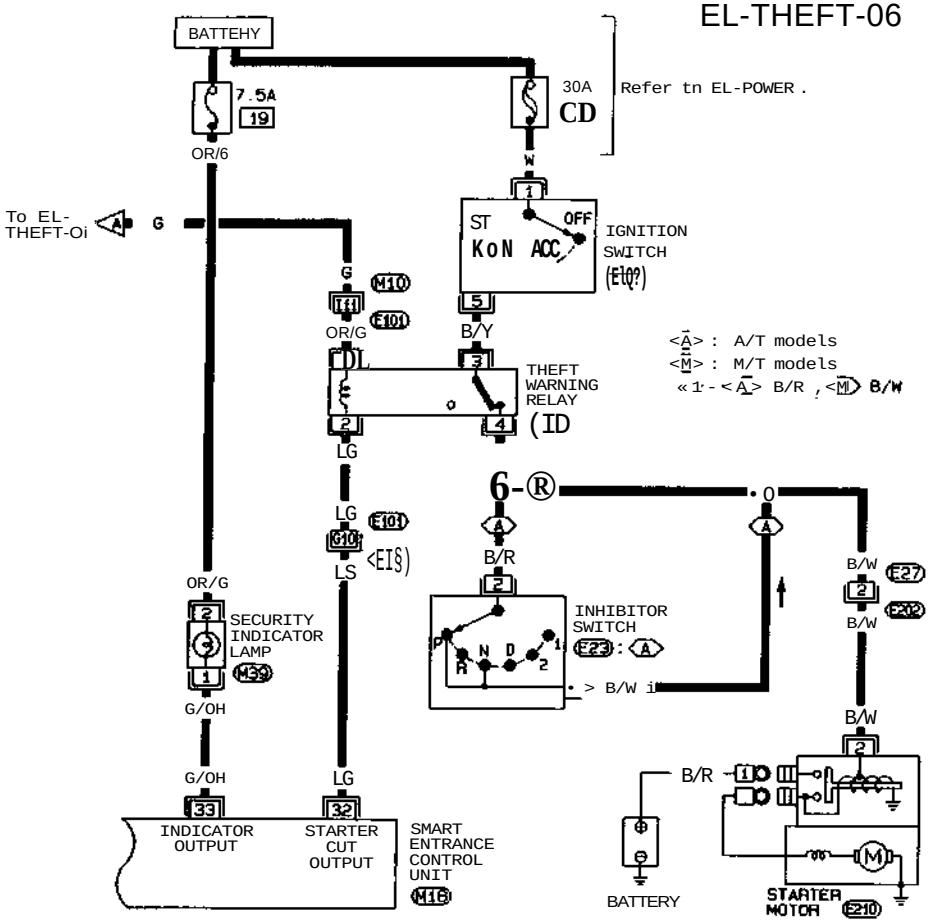
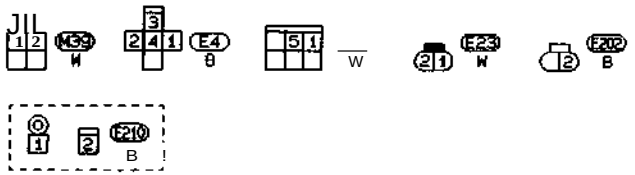
Wiring Diagram — THEFT — (Cont'd)

EL-THEFT-06





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M10 , E101

M16

SEL/80T

Input/Output Operation Signal

SMART ENTRANCE CONTROL UNIT

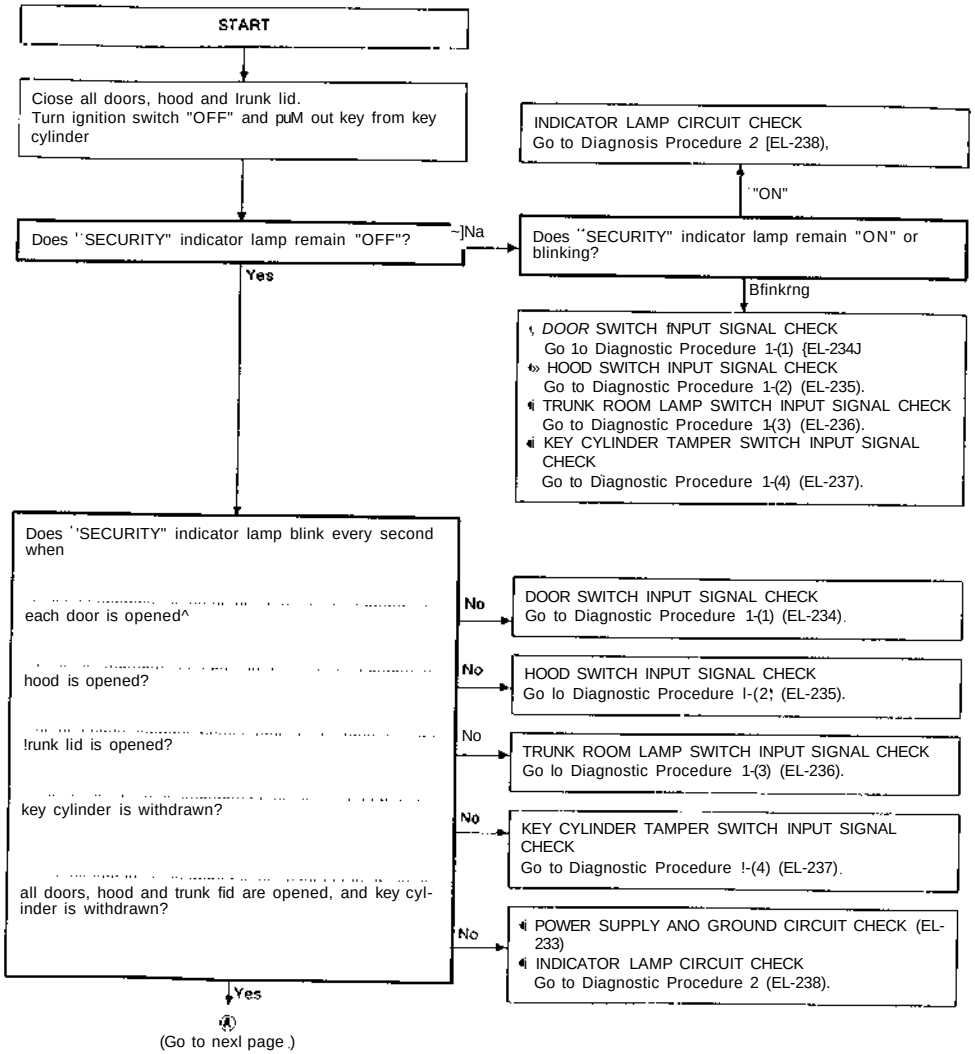
Terminal No.	Connections	Operated condition	Voltage (V| (Approximate values)
1	Power source (C/B)		12V
7	*1ulti-remote control relays 1 and 2	When panic alarm is operaled.	12V ·• IV or less
e	Thell warning horn relay	When panic alarm is operated.	12V - tV or less
10	Ground	—	-
11	Ignition swilch (ON)	"OK" or "START" position	12V
12	Driver door unlock sensor	Driver door: Locked — Unlocked	12V > 4 5V or less
13	Passenger door unlock sensor	Passenger door- Locked -* Unlocked	12V - 4.5V or less
15	Driver door switch	OFF (Closed) ➡ *OH* (Open)	12V -. 4 5Var less
16	Passenger door switch	OFF (Closed) - ON (Open)	1JV • 1 5Vor less
17	Ignition swilch (ACC)	"ACC" or "ON" position	12V
26	Trunk room lamp switch	ON (Open) -> OFF (Closed)	0V . 12V
27	Trunk key cylinder switch	OFF (Neutral) > ON (Unlocked)	4.5V or more • OV
28	Door key cylinders tamper swilch	OFF — ON	4.5V or more - OV
29	Hood switch	ON (Open) - OFF (Closed)	0V ••• 4.5V or more
30	Door key cylinder lock switch	OFF (Neulrat) -• ON [Locked)	4.5V or more . .OV
31	Ooor key cylinder unlock switch	OFF (Neutral) — ON (Unlocked)	4.5V or more . .OV
32	Theft warning relay (Starter cut)	OFF -. ON	12V • OV
33	Security indicator	Goes oft -• Illuminates	12V . OV

Trouble Diagnoses

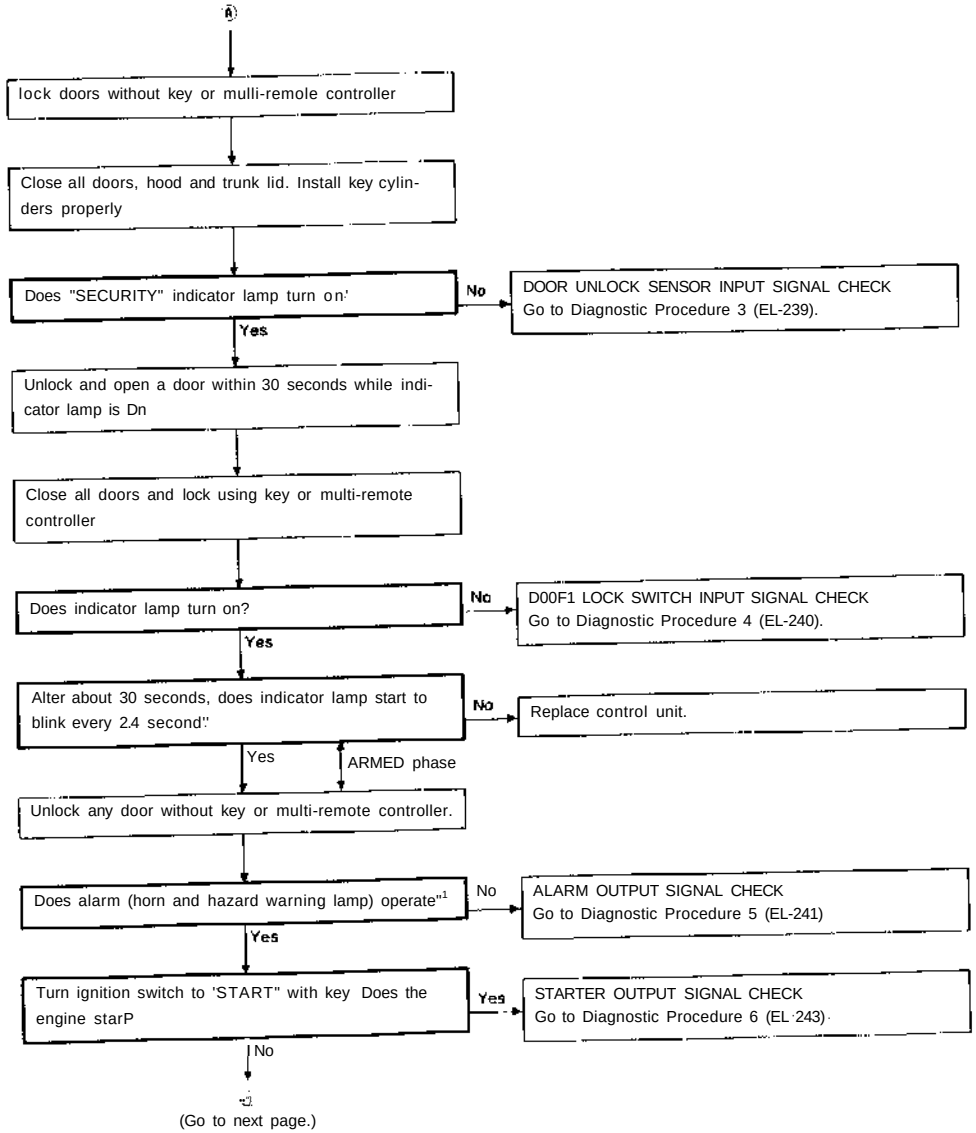
SYSTEM OPERATION CHECK

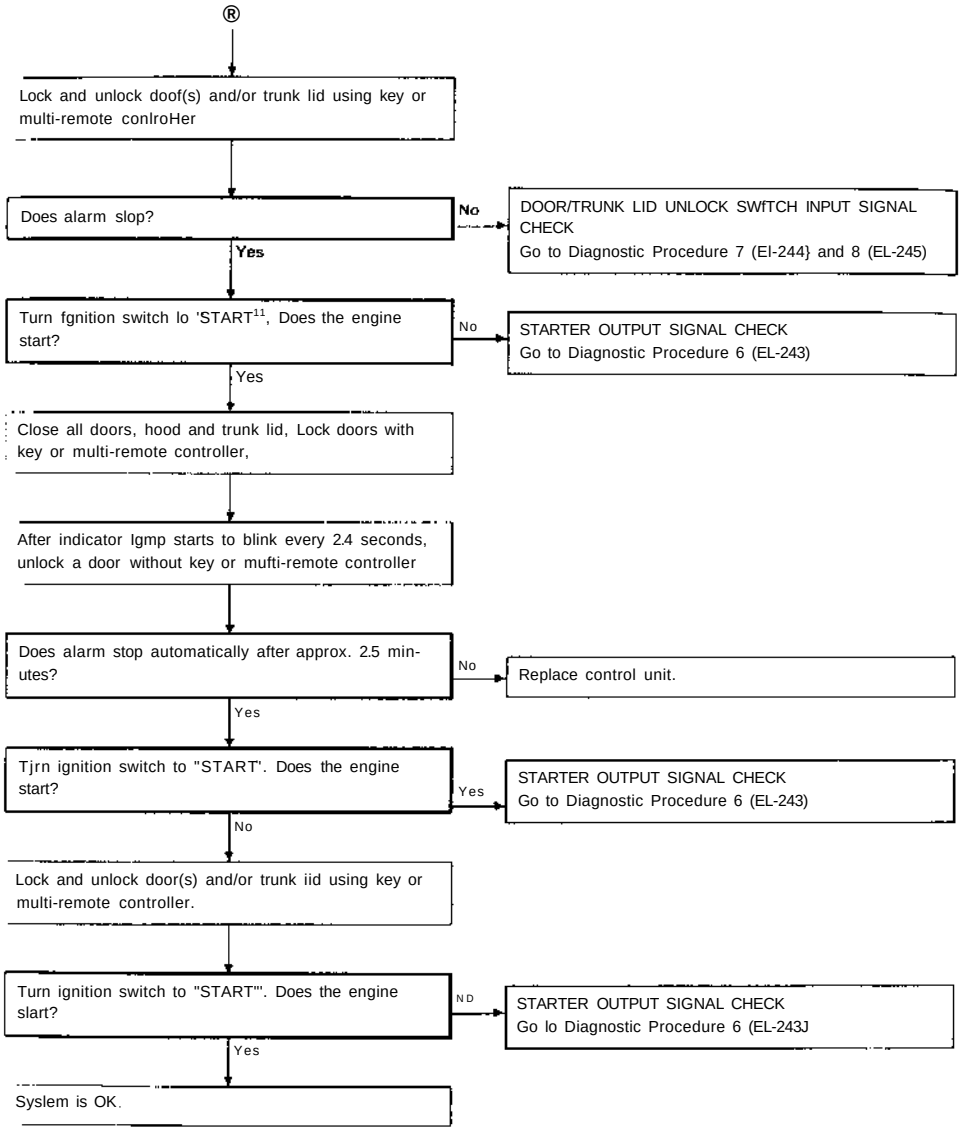
The system operation is canceled by turning ignition switch to "ACC" at any step in the following-
- A step between START and ARMED, or
- In the ARMED phase

in the following flow chart.



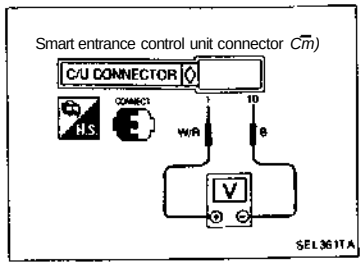
Trouble Diagnoses (Cont'd)



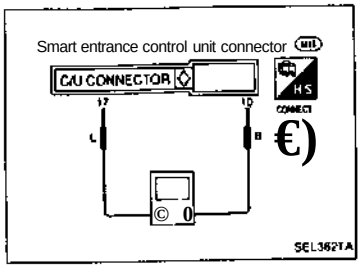


POWER SUPPLY AND GROUND CIRCUIT CHECK

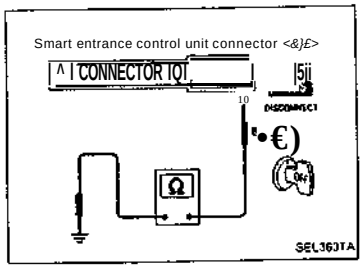
Smart entrance control unit connector (M7)



Smart entrance control unit connector (M8)



Smart entrance control unit connector <&}£>



Main power supply circuit check

Terminals	Ignition switch position		
	OFF	ACC	ON
•]) - ®	Battery voltage	Battery voUage	Battery voltage

Power supply circuit check lor system cancel

Terminals	Ignition switch position		
	OFF	ACC	ON
© • ®	OV	Battery voltage	Battery voltage

Ground circuit check

Terminals	Continuity
§§ - Ground	Yes

J.

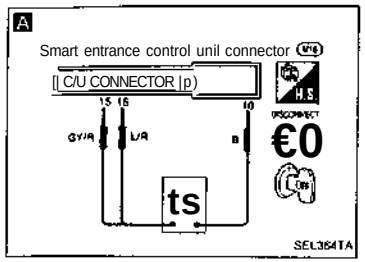
Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 1

SYMPTOM: • Indicator lamp does not blink or
• Indicator lamp remains blinking every second.

Diagnostic procedure 1-(1)

A



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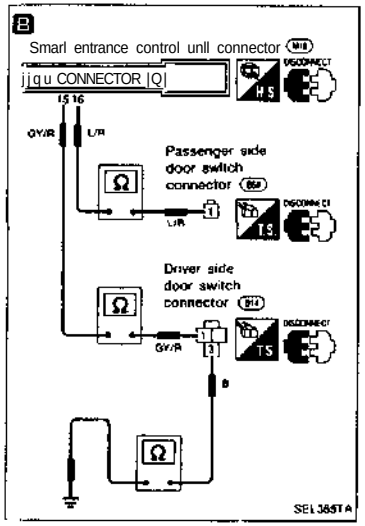

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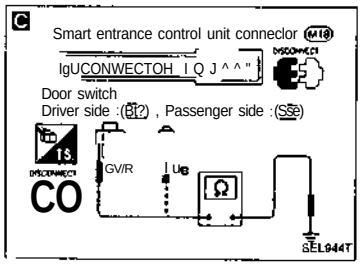


A

DOOR SWITCH INPUT SIGNAL CHECK
Ch&ck continuity belween control unit harness terminals fs) or tf&) and ®

Gondilion	Continuity between {ffi and itft
Driver side door is closed.	No
Driver side door is opened.	Yes

Condition	Continuity belween <!X) and fS}
Passenger side door is closed	No
Passenger side *daor* is opened	Yes

OK → J Go to Diagnostic Proce- "H dure 2 (EL-233}.

NG

DOOR SWITCH CHECK
Refer to "Electrical Components Inspection" (EL-246J

NG → Replace door switch.

OK

m

DOOR SWITCH CfRCUfT CHECK
• Check harness continuity between control unit harness iermina! (S> or ® and door swiich harness lermmal.
« Check harness continuity between driver side door switch harness terminal (3) and body ground.
Continully should exisi.

NG → Repair harness or connectors

OK

H

Check harness continuity between door switch harness terminal and body ground.
(Beiore checking harness continuity. control unil harness connector should be disconnected.)
Conllnuily should nol exist.

NG → Repair harness.
(Short circuit exisls between control unit harness terminal © or (S) and door switch harness terminafs)

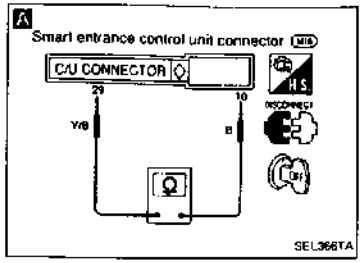
OK

CHECK THE CONNECTIONS AT EACH CONNECTOR

Trouble Diagnoses (Cont'd)

Diagnostic procedure 1-(2)

A



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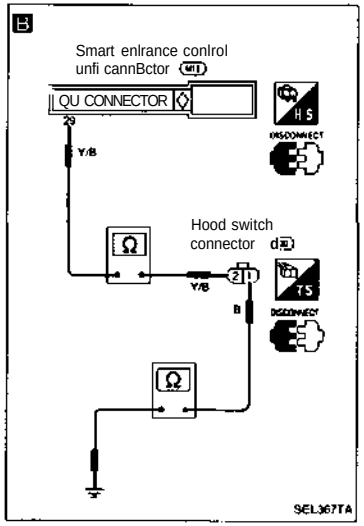

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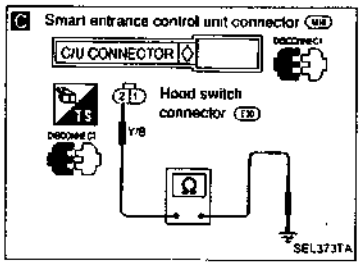


A

HOOD SWITCH INPUT SIGNAL CHECK
Check coniinuity between control unit harness terminals @ and ®

Condition	Continuity
Hood is open	Yes
Hood is closed	No

OK → Go to •fagnoslic Procedure *2* (EL-238}.

NG

Check hood swiich and hood lining condition

NG → Adjust instaflalion of hood switch or hood.

OK

HOOD SWITCH CHECK
Refer to "Elecirica! Components Inspection" (EL-2461

NG → Replace hood switch,

OK

B

HOOD SWITCH CIROJJT CHECK
« Check harness continuity between control unit harness terminal @> and hood switch harness terminal (2).
• Check harness continuity between hood switch terminal *(J)* and body ground.
Continuity should exist.

NG → Repair harness or conneclors

OK

C

Check harness continuity between hood swrtch harness terminal @ and body ground
(Before checking harness continuity. control unit harness connector should be disconnected.)
Continuity should not exist-

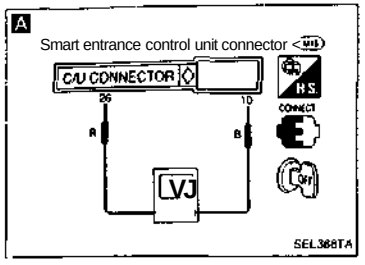
NG → Repair harness
(Short circuit exists belween control unit harness terminal @ and hood switch harness lerminal (?))

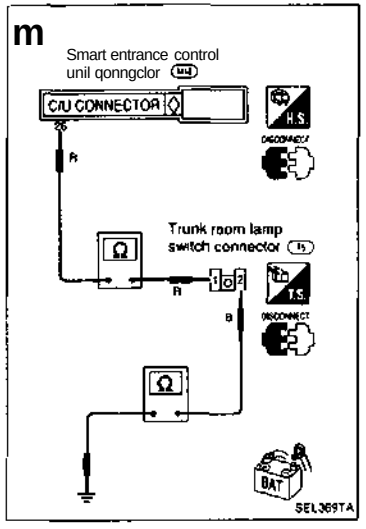
OK

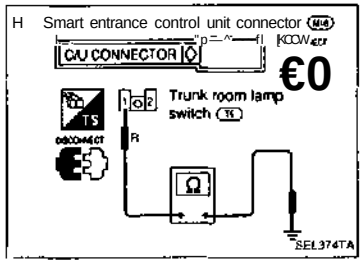
CHECK THE CONNECTIONS AT EACH CONNECTOR

Trouble Diagnoses (Cont'd)

Diagnostic procedure 1-(3)







GJ

TRUNK ROOM LAMP SWITCH INPUT SIGNAL CHECK
Check voltage between control unil liarness terminals @ and (ifl).

Condition	Voltage
Trunk lid is open.	Approx. OV
Trunk lid is closed.	Approx. 12V

OK → Go to Diagnostic Procedure 2 (EL-238)

NG

TRUNK HOOM LAMP SWITCH CHECK
Reler to "Electrical Components Inspection" (EL-246).

NG → Replace trunk room lamp switch.

OK

B

TRUNK ROOM LAMP SWITCH CIRCUIT CHECK
- Check harness continuity between control unit harness terminal @ and trunk room lamp switch harness terminal (t).
- * Check harness continuity between trunk room lamp switch harness terminal (Z) and body ground.

Continuity should exist.

NG → Repair harness or connectors.

OK

a

Check harness continuity between trunk room lamp switch harness terminal (j) and body ground.
(Before checking harness continuity. control unit harness connector should be disconnected.)
Continuity should rtoi exist.

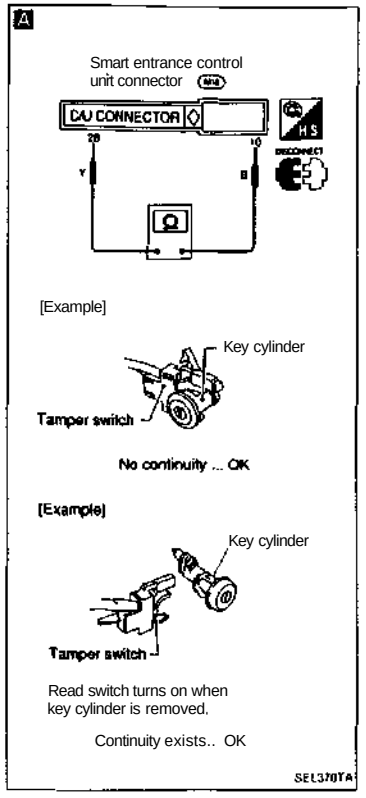
NG → Repair harness
(Short circuit exists between control unit harness terminal ® and trunk room lamp switch harness terminal 0.)

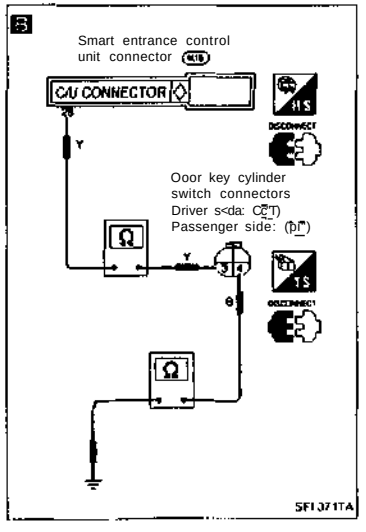
OK

CHECK THE CONNECTIONS AT EACH CONNECTOR

Trouble Diagnoses (Cont'd)

Diagnostic procedure 1-(4)





A

KEY CYLINDER TAMPER SWITCH INPUT SIGNAL CHECK
CheCK continuity between control unit harness terminals @ and ®.

Condition	Conlinuity
Tamper switch is	
Normal	No
Removed	Yes

OK → Go lo Diagnostic Procedure 2 (EL-238).

NG

KEY CYLINDER TAMPER SWITCH CHECK
Refer to "Electrical Components Inspection" {EL-247)

NG → Replace door key cylinder switch.

OK

m

KEY CYLINDER TAMPER SWITCH CIRCUIT CHECK
- Check harness conlinuity between control unit harness terminal @ and door *key* cylinder switch harness terminal (D.
- Checl< harness conlinuity between tfoor key cylinder switch terminal *(j)* and body ground.

Continuity should eilst.

NG → Repair harness and connectors.

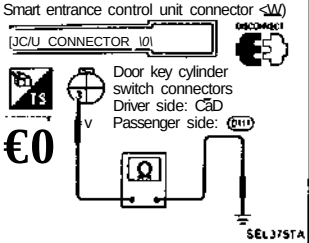
OK

(A)

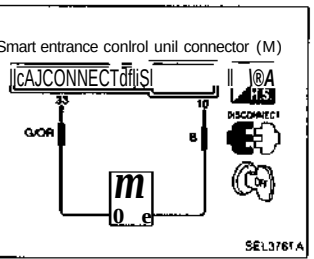
(Nexl page)

Trouble Diagnoses (Cont'd)

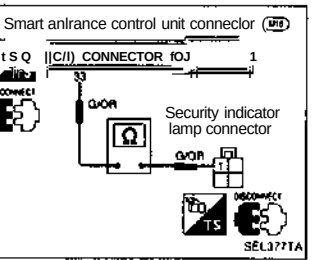
C Smart entrance control unit connector



A Smart entrance conlrol unil connector (M)



B Smart anlrance control unit conneclor



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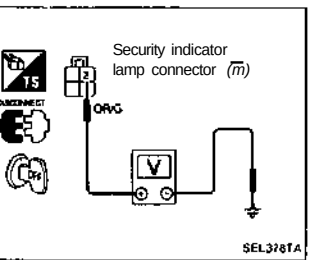
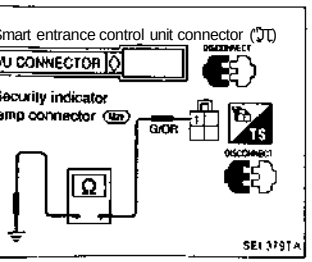


D Smart entrance control unit connector



Ⓡ

C Check harness coniinuify between door key Cylinder switch harness terminal (3) and body ground.
(Before checking harness continuity, control unit harness connector should be disconnected.)
Continuity should not exist.

NG → Repair harness. (Shorl circuit exists between control unit harness terminaf @ and door key cylinder swrtch terminal (3).)

OK

CHECK THE CONNECTIONS AT EACH CONNECTOR.

DIAGNOSTIC PROCEDURE 2

SYMPTOM:
- **Indicator lamp does not blink or**
- **Indicator lamp remains "ON".**

£3 INDICATOR LAMP OUTPUT SIGNAL CHECK
Check voltage between control unit harness terminals @ and (10)
Battery voltage should exist.

OK → Replace control unit.

NG

CHECK INDICATOR LAMP-

NG → Replace indicator lamp

OK

H INDICATOR LAMP CIRCUET CHECK
Check harness continuity between control unit harness terminal @ and indicator lamp harness terminal (D .
Continuity should exist.

NG → Repair harness or connectors.

OK

S Check voltage between indicator lamp harness terminal (2) and body ground
Battery voltage should exist.

NG → Repair harness or connectofs,

OK

H Check harness continuity between indicator lamp harness terminal (J) and body ground
(Before checkfng harness continuity, control unit harness connector should be disconnected.}
Continuity should not exist.

NG → Repair harness. (Short circuit exists between control **unit** harness terminal © and indicator lamp harness terminal ®.)

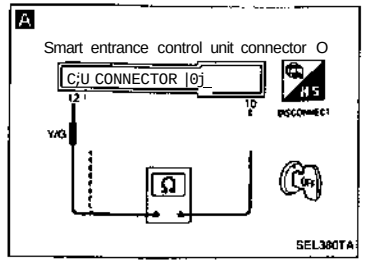
OK

CHECK THE CONNECTIONS AT EACH CONNECTOR.

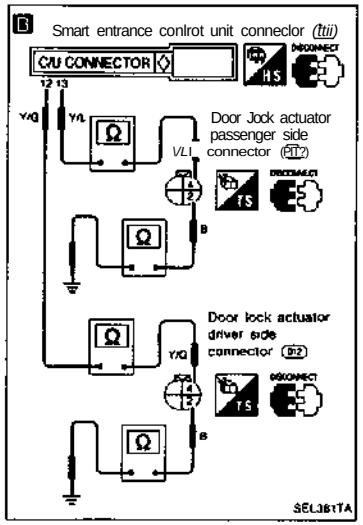
Replace control unit

Trouble Diagnoses (Cont'd)

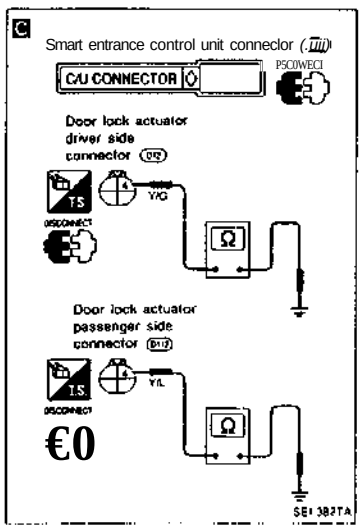
A Smart entrance control unit connector O



B Smart entrance conlrot unit conneclor



C Smart entrance control unit conneclor



Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 3

SYMPTOM: indicator lamp does not come on.

A

DOOR UNLOCK SENSOR INPUT SIGNAL CHECK
Check continuity between control unit harness terminals @ or (ft) and iffl).

Condition	Contmuit/ between @ and '®
Driver side door is locked,	No
Driver side door is unrocked.	Yes

Condition-	Continuity between (15) and (16)
Passenger side door is locked.	No
Passenger side door 8 unlocked.	Yes

OK → Go to Diagnostic Procedure2 (EL-239)

OK → Replace control unit

NG

DOOR UNLOCK SENSOR CHECK
Refer to "Electrical Components Inspection" (EL-247).

NG → Replace door lock acluator.

OK

●

DOOR UNLOCK SENSOR CIRCUIT CHECK
- Check harness CDntinuily **between** conlrol unil harnesis terminal *$'$) or* ® and door aciujtor terminial (4)
- Check harness continuity between door lock actuator harness terminal @ and body ground.

Continuity should exisi.

NG → Repair harness or *connectors.*

0 ,

C Check harness continuity between door lock actuator harness lerminal *($)* and body ground.
(Before checking harness continuity, control unil harness connector should be disconnected.)
Continuity should not exist.

NG → Repair harness. (Shorl circuit exists between control unit harness terminal (^ or rf3) and door lock actuator harness terminal (4))

TOK

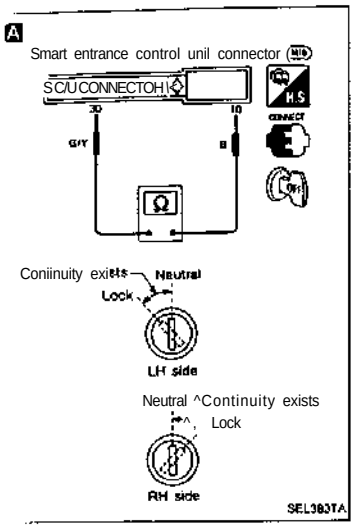
CHECK THE CONNECTIONS AT EACH CONNECTOR

Trouble Diagnoses {Cont'd)

DIAGNOSTIC PROCEDURE 4

SYMPTOM: Indicator lamp does not come on.

A



A

DOOR LOCK SWITCH INPUT SIGNAL CHECK (LOCK SIGNAL)
Check continuity between control unit harness terminals ® and @ .

Key position	Continuity
Neutralr"LocV	No
Between neutral and lock	Yes

OK → Go lo Diagnostic Procedure 2 (EL-238)

OK → Replace control unil.

NG

DOOR LOCK SWITCH CHECK
Refer to "Electrical Components Inspection" (EL-247).

NG → Replace key cylinder switch.

OK

B

OOOR LOCK SWITCH CIRCUIT CHECK
- Check harness continuity between controf unit harness terminal © and door key cylinder switch terminal-
- + Check harness continuity between door key cylinder switch terminal and body ground.

Continuity should exist.

NG → Repair harness or connectors.

OK

C

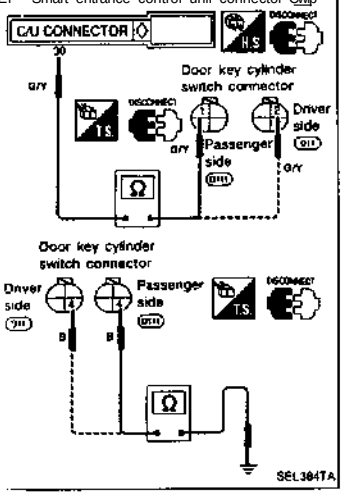
Check harness continuity between door key cylinder switch terminal and body ground.
(Before checking harness continuity, control unit harness connector should be disconnected)
Continuity should not **exist.**

NG → Repair harness
(Short circuit exists between control unit harness terminal I§! and door key cylinder switch terminal)

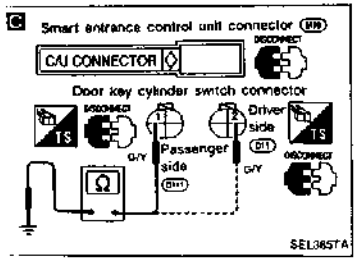
OK

CHECK THE CONNECTIONS AT EACH CONNECTOR

EI Smart entrance control unil connector Cwip



C Smart entrance control unit connector

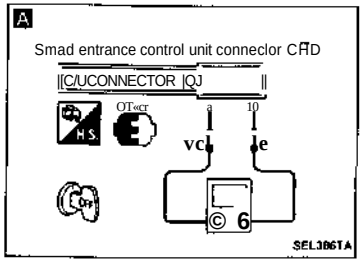


Trouble Diagnoses (Cont'd)

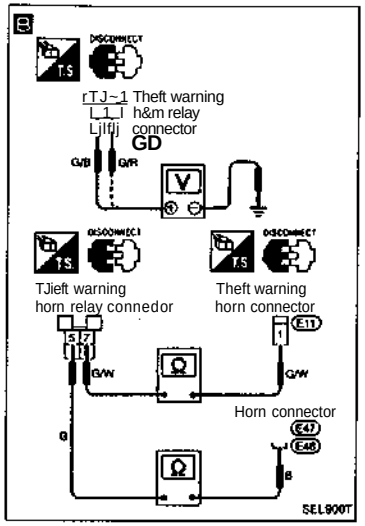
DIAGNOSTIC PROCEDURE 5

SYMPTOM: Alarm does not operate.

A



B



A

ALARM SIGNAL OUTPUT CHECK
Check voltage between control unit harness terminals (D and ®.

Condition	Voltage
Except alarm phase	Appro*. 12V
Alarm phase	Voltage fluctuates between 12V and OV.

NG → CHECK THE FOLLOWING
4 Harness conltnuily between control unit harness terminal (l) and theft warning horn relay harness terminal ®
- Harness continuity between fuse and theft warning horn relay harness terminal (1).
- Harness conlinuily between conlrol unit harness lermlna! (SJ and horn relay harness terminal (1).
- Harness continuity between luse and harn relay harness terminal ®.
- » Theft warning horn relay
  Refer to "Electrical Components Inspection" (EL-24B).

OK → ALARM SIGNAL INPUT CHECK
« Door switch circuit
Reler to Diagnostic Procedure 1(1) (EL-234)
- Hood switch circuit
  Refer to Diagnostic Procedure 1(2) (EL-235|.
- Trunk room lamp switch circuit
  Refer to Diagnostic Procedure 1-(3) (EL-236),
- Key cylinder tamper switch circuit
  Relerlo Diagnostic Procedure 1-(4| (EL-237).

« Door unlock sensor circuit
Refer to Diagnostic Procedure 3 (EL-239).

OK → Replace control unil

OK

BO

HORN CIRCUIT CHECK
* Check voltage between theft warning horn relay harness terminal (3) and body ground, termlnat ® and body ground
Battery voltage should exist.
- Check harness continuity between theft warning horn relay harness terminals ©. (?) and horn harness lerminals-

Conlinufty should exlsl.

OK → HORN CHECK
Refer to "Electrical Components Inspection" (EL-247)

NG → Repair harness or connectors

OK → THEFT WARNING HORN RELAY CHECK
Reler to "Electrical Components Inspection" (EL-S48)

NG → Replace horn.

OK → Replace relay.

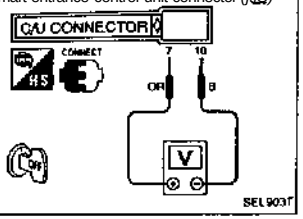
NG

Ⓐ (Next page)

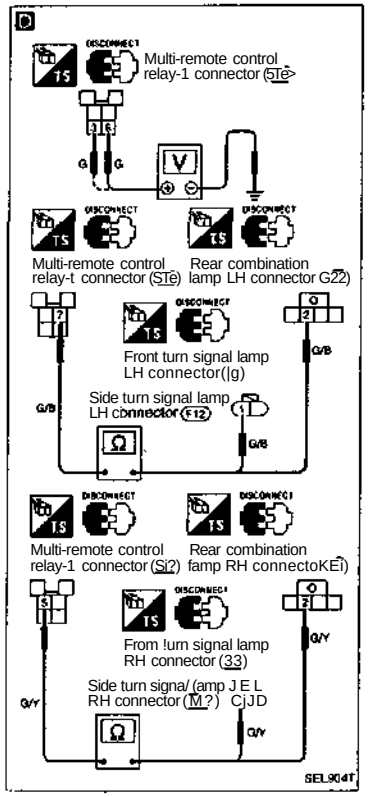
Trouble Diagnoses (Cont'd)

C

Smart entrance control unit connector (M8)



D



A

a

FLASHER OUTPUT CHECK
Check voltage between control unit harness terminals © and @

Condition	Vaitage
Except alarm phase	Apprcx. 12V
Alarm phase	Voltage fluctuates between 12V and OV,

NG

CHECK THE FOLLOW-rNG.
- Harness continuity **between control unit** harness terminaE Q) and multi-remote control relay-1 harness terminal (2)
- * Harness continuity between fuse and multi-remote control relay-1 harness terminal (1)
- Harness continuity between control unit harness terminal (7) and multi-remote control relay-1 harness terminal (J)
- Harness continuity between fuse and multi-remote control relay-1 harness terminal(2)
- Mufti-remote control relay-1
  Refer to "Electrical Components Inspection" (EL-248).

OK

H

HAZARD WARNING LAMP CIRCUIT CHECK
a Check voltage between multi-remote control relay-1 harness terminals ©, Q) and body ground.
BaMery voltage shoufd exJsl.
- Check harness continuity between multi-remote control relay-1 harness terminal (?) and rear combination lamp LH harness terminal fj).
- Check harness continuity between multi-remote control relay-1 harness terminal Q) and front/side turn signal lamp LH harness termina< ©
- * Check harness continuity between multi-remote control relay-1 harness terminai (S) and rear cambinairon lamp FtH harness terminal @ .
- Check harness continuity between multi-remote control relay-1 harness terminal (5) and front/side lurn signal lamp RH harness terminal (1)

Continuity should exist.

NO

Repair harness or connectors

OK

Does hazard warning lamp come on when pushing hazard warning lamp switch?

No

Check turn signal lamp system.
Refer to "TURN SIGNAL LAMP" (EL-93).

Yes

CHECK THE CONNECTIONS AT EACH CONNECTOR.

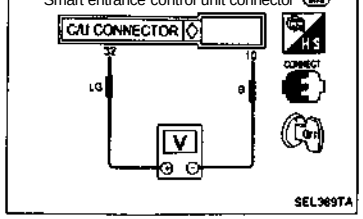
Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 6

SYMPTOM:
- **STARTER MOTOR can be operated. (Starter killed phase) or**
- **STARTER MOTOR cannot be operated after the iheft warning system Is deactivated.**

A

Smart entrance control unit connector (M8)



A

STARTER MOTOR KILL OUTPUT SIGNAL CHECK
Check voltage between control unit tiarness terminals @ and $0)

Condition	Voltage
Except starter killed phase	Approx. 12V
Starter killed phase	OV

NG

CHECK THE FOLLOW-ING,
- t Harness continuity between control unit harness terminal © and theft warning relay harness terminal (2)
- Harness continuity between theft warning relay harness terminal (i) and fuse.

» Theft warning relay
Refer to ''Electrical Components Inspection1' (EL-248).

OK

Replace control unit.

OK

THEFT WARNING RELAY CHECK
Reier to '"Electrical Components Inspection" (EL-248}.

OK

NG

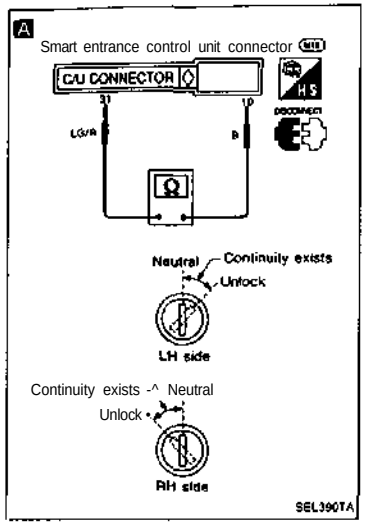
Replace relay.

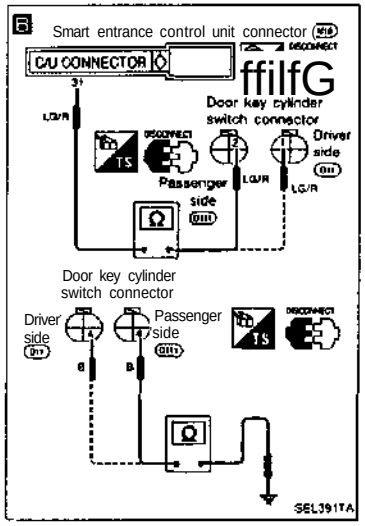
CHECK THE CONNECTIONS AT EACH CONNECTOR.

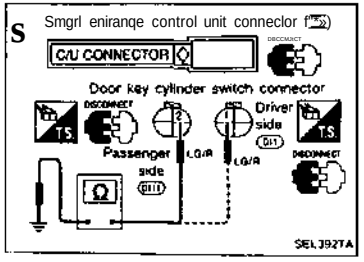
Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 7

SYMPTOM: Alarm does not stop even if stop signal is given.







A

DOOR UNLOCK SWITCH INPUT SIGNAL CHECK (UNLOCK SIGNAL)
Check continuity between control unit harn&ss terminals © and ® -

Key portion	CQntmu<ty
Neutral/Unlock	No
Between neutral and unlock	Yes

OK → ALARM OUTPUT SIGNAL CHECK
Go to Diagnostic Procedure 5. (EL-241).

NG

DOOR UNLOCK SWITCH CHECK
Refer to "Electrical Components inspection" (EL-247).

NG → Replace key cylinder switch.

OK

B

DOOR UNLOCK SWITCH CIRCUIT CHECK
- Check harness continuity between control unit harness terminal @ and door key cylinder switch (erminal-
- Check harness continuity between door key cylinder switch terminal and body ground.

Continuity should exist.

NG → Repair harness or connectors,

OK

B

Check harness continuity between door *key* cylinder switch termjnal and body ground,
{Before checking harness contfnuity, control unit harness connector should be disconnected.)
Continuity should not exist.

NG → Repair harness.
(Short circuit exists between conlrol unit harness terminal © and door key cylinder switch terminal)

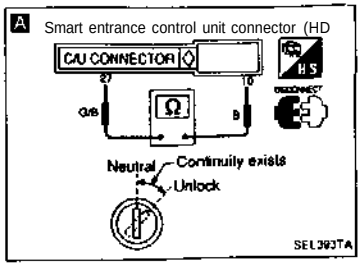
OK

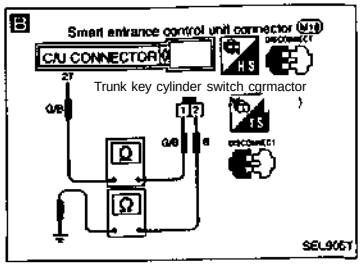
CHECK THE CONNECTIONS AT EACH CONNECTOR.

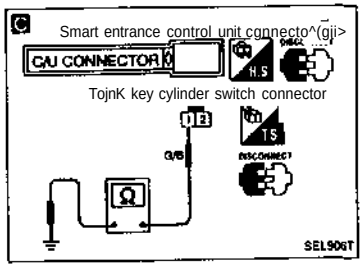
Trouble Diagnoses (Cont'd)

DIAGNOSTIC PROCEDURE 6

SYMPTOM: Alarm does not stop even II Stop signal Is given.







A

TRUNK KEY CYLINDER SWITCH INPUT SIGNAL CHECK (UNLOCK SIGNAL)
Check continuity between control unrl harness terminals @ and @-

Key pOSilion	Continuity
NeufraMUnlock	No
Between neutral and unlock	Yes

OK → ALARM OUTPUT SIGNAL CHECK
Go to Diagnostic Procedure 5. (EL-241)

NG

TRUNK KEY CYLINDER SWITCH CHECK
Refer to "Electrical Components Inspection[1,] (EL-247|.

NG → Replace trunk key cylinder switch-

OK

B

TRUNK KEY CYLINDER SWITCH CIRCUIT CHECK
- Check harness continuity between control unit harness terminal @ and trunk key cylinder switch terminal ©.
- Check harness con!tnuily between trunk key cylinder switch terminal © and body ground.

NG → Repair harness or connectors.

OK

H

Check harness continuity between tfun* key cylinder switch harness terminal *(?)* and body ground-
(Betore checking harness continuity, control unit harness connector should be disconnected)
Continuity should not exist.

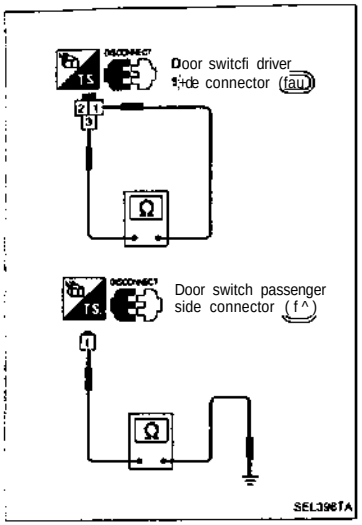
NG → Repair harness-
(Shorl circuit exists between control unii harness terminal @ and trunk key cylinder switch harness terminal 0.)

OK

CHECK THE CONNECTIONS AT EACH CONNECTOR-

Trouble Diagnoses (Cont'd)

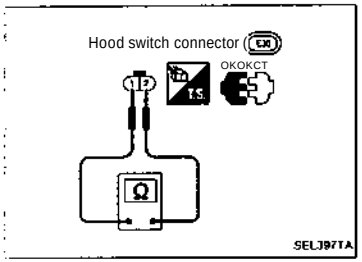
ELECTRICAL COMPONENTS INSPECTION



Door switches

Check continuity between terminals when door switch is pushed and released.

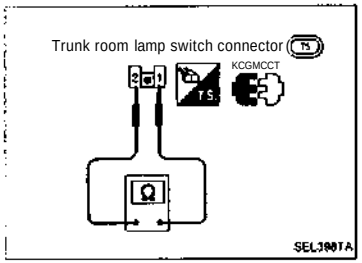
Terminal No.	Conditfon	Continuity
Driver side: © • ®	Door switch is pushed.	No
Passenger side: (T) - body ground	Door switch is released.	Yes



Hood switch

Check continuity between terminais when hood switch is pushed and released.

Terminal No.	Condition	Contfnuily
© - ®	Hood switch is pushed.	No
	Hood switch is released.	Yes

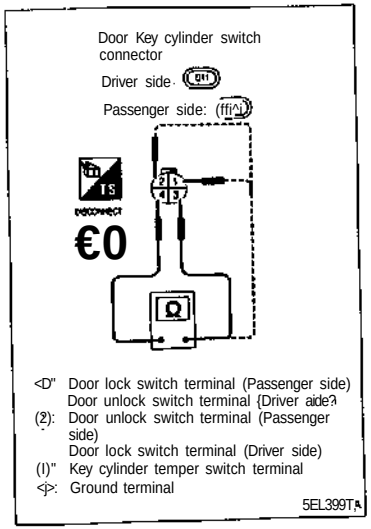


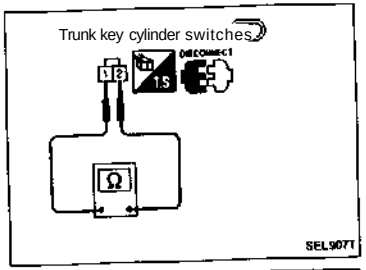
Trunk room tamp switch

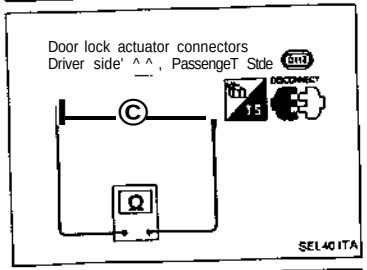
Check continuity between terminals when trunk lid fs closed and opened.

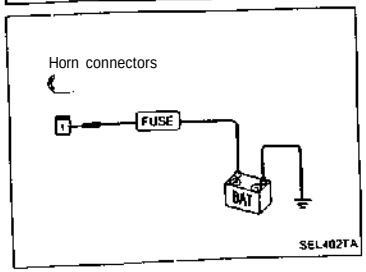
Terminal No.	Condition	Continuity
© - ®	Trunk lid is closed.	No
	Trunk fid is opened.	Yes

Trouble Diagnoses (Cont'd)









Key cylinder tamper switch, door iock switch and door unlock switch

- Door key cylinder switch

	Terminal No,	Oondiiion	Continuity
Tamper switch	® - ®	Key cylinder is inslalled-	No
		Key cylinder is removed.	Vss
Door lock switch	Driver side: ® • ® Passenger side: (T) - ($)	Key position is neutral or lock.	No
		Key position is between neutral and lock.	Yes
Door unlock switch	Driver side: ® - ® Passenger side: © - ®	Key position is neutral or unlock.	No
		Key position is between neutral and unlock.	Yea

- **Trunk key cylinder switch (unlock switch)**

Terminal No.	Condition	Continuity
<S> - <D	Key position is neutral.	No
	Key position is unlock.	Yes

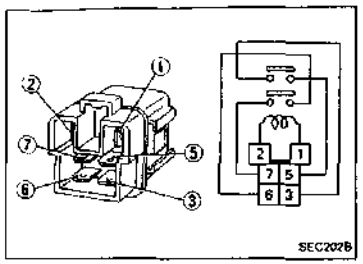
- **Door lock actuator (Door unlock sensor)**

Terminal No,	Condition	Coniinuily
© - ®	Ooor is locked.	No
	Door is unlocked.	Yes

Horns

Supply horn terminal with battery voltage and check horn operation.

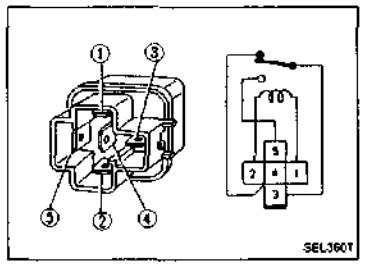
Trouble Diagnoses (Cont'd)



Theft warning horn relay and multi'-remole control relay-1

Check continuity between terminals (3) and (5), © and (7).

Condition	Continuity
12V direct current supply between terminals (J) and ©	Yes
No current supply	No

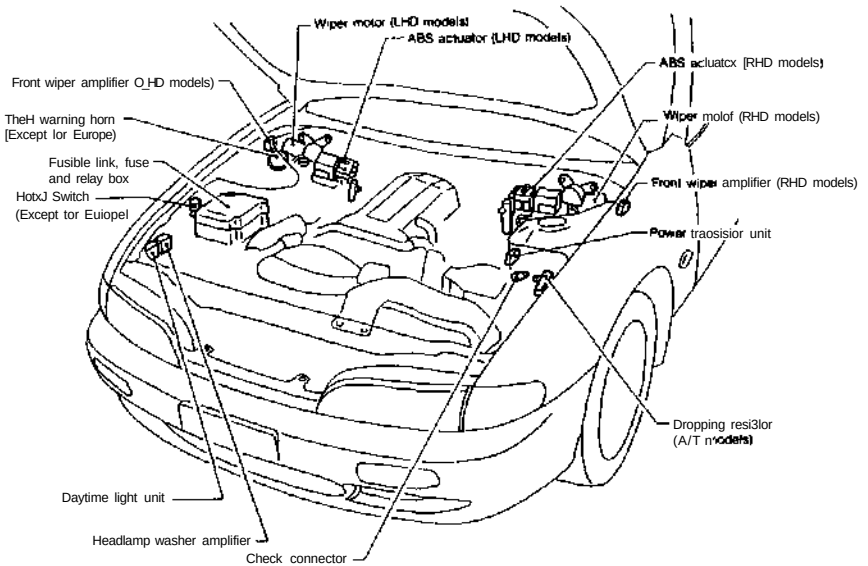


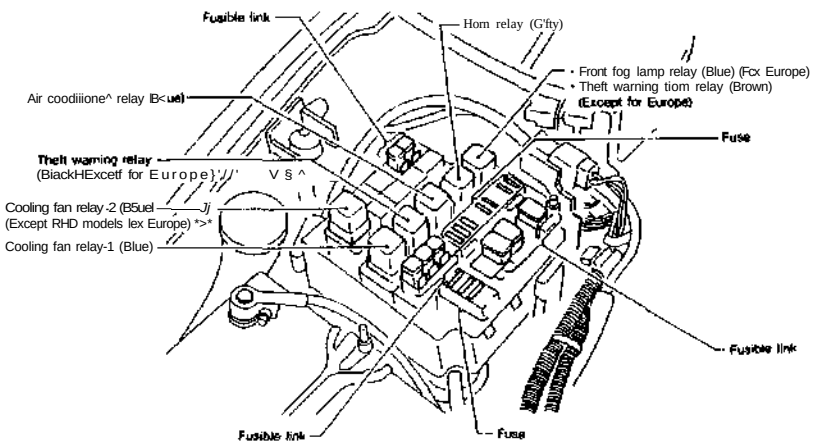
Theft warning relay

Check continuity between terminals ® and ©.

Condition	Continuity
12V direct current supply between terminals ® and @	No
No current supply	Yes

Engine Compartment

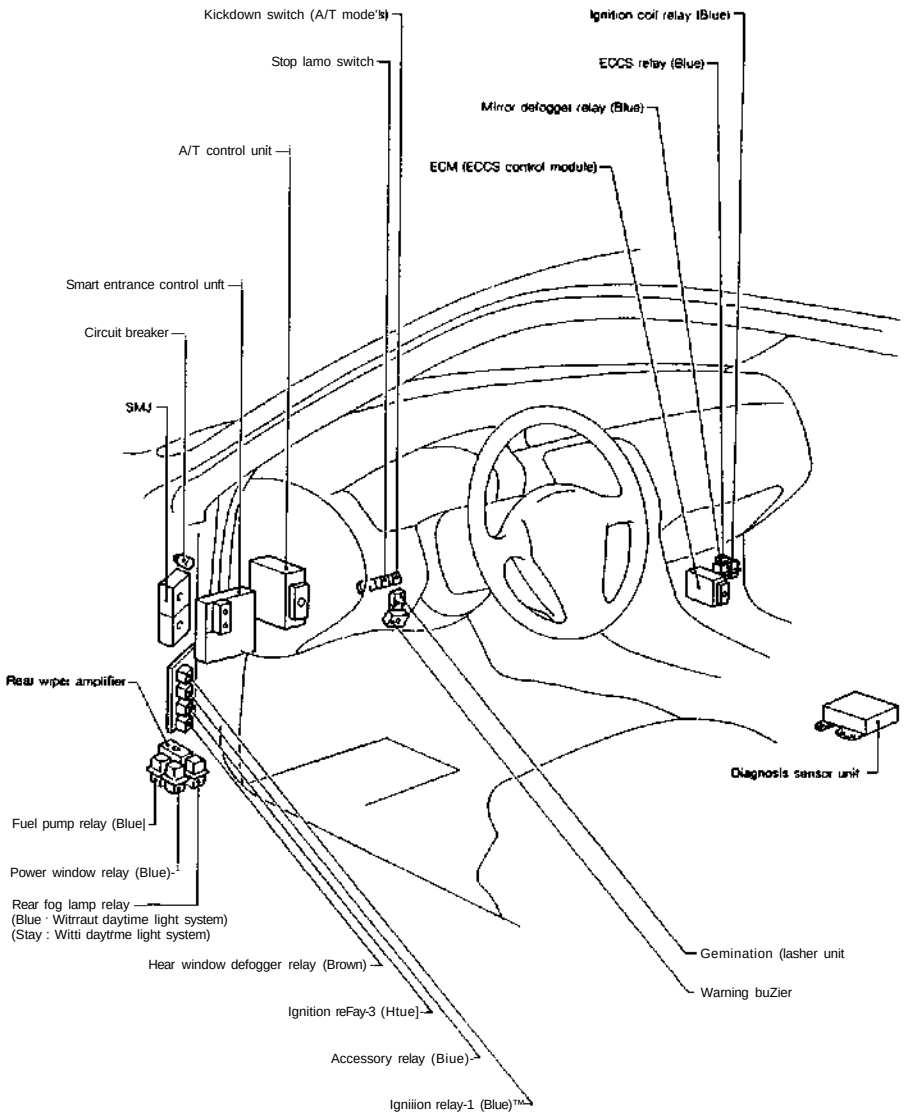




SEL851T

Passenger Compartment

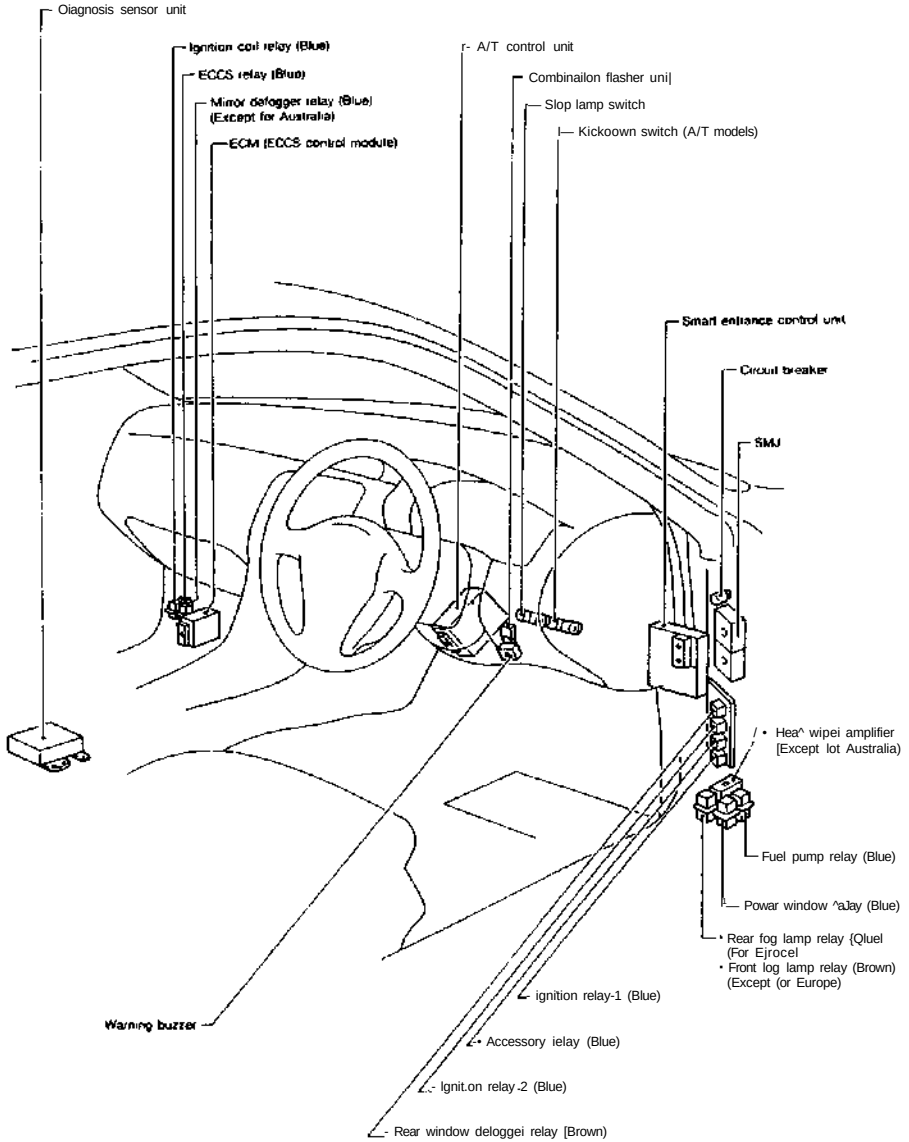
LHD MODELS



SEL962T

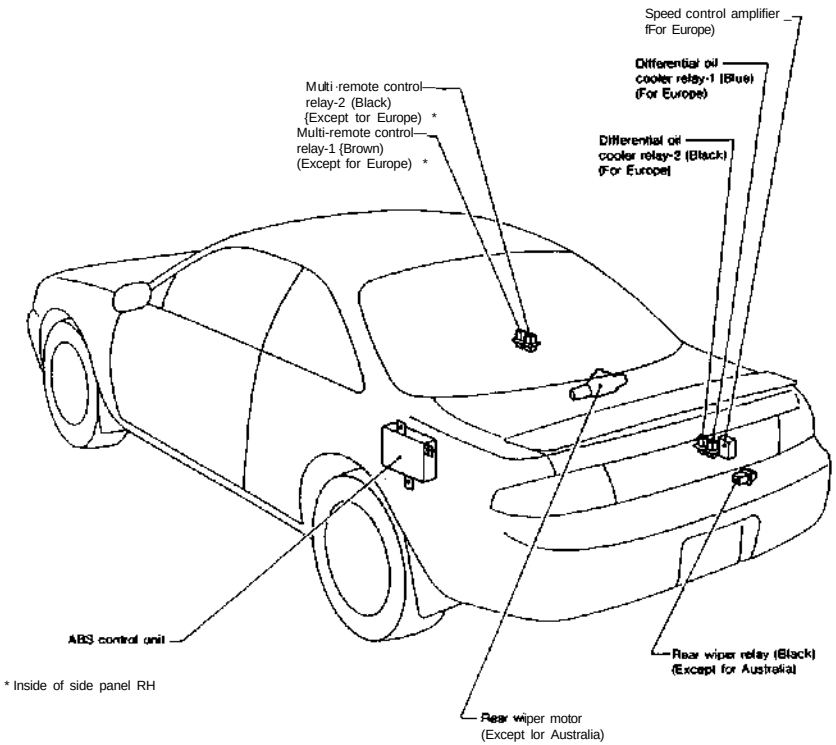
Passenger Compartment (Cont'd)

RHD MODELS



SEL063T

Trunk Compartment

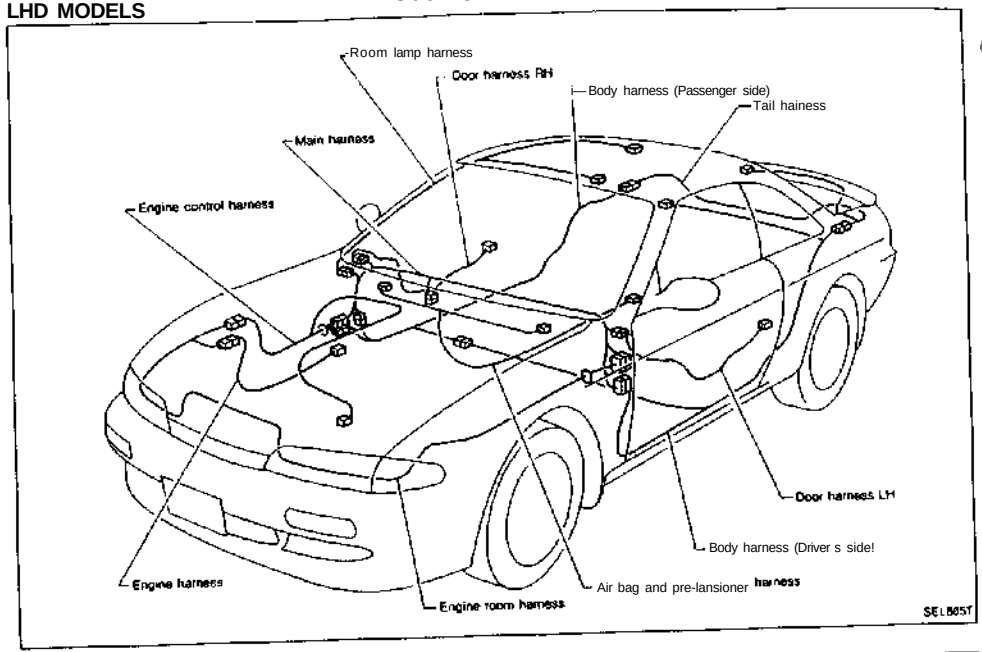


* Inside of side panel RH

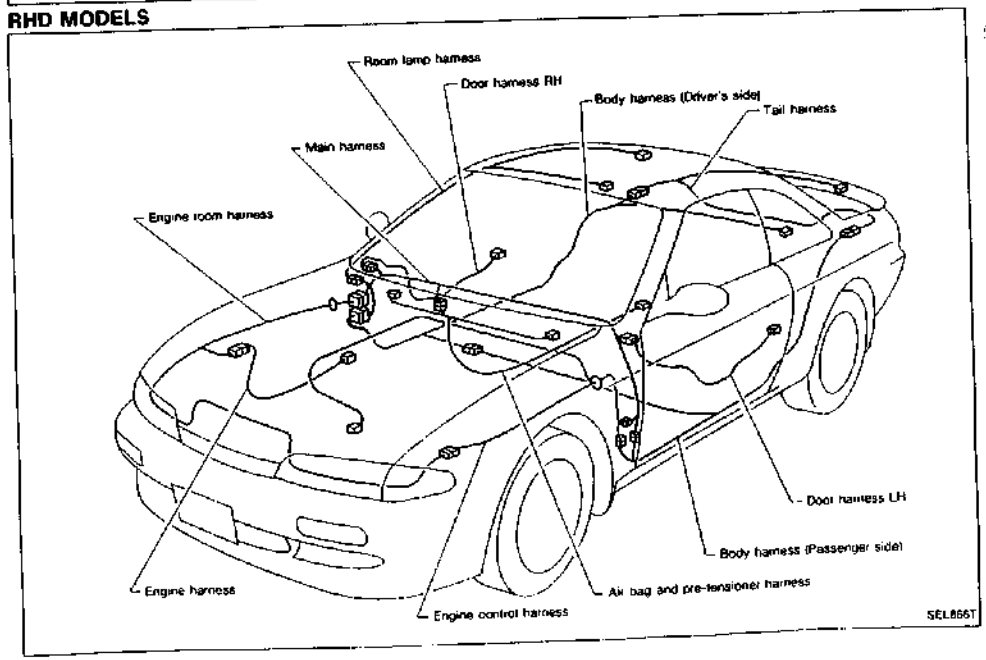
SEL864T

Outline

LHD MODELS

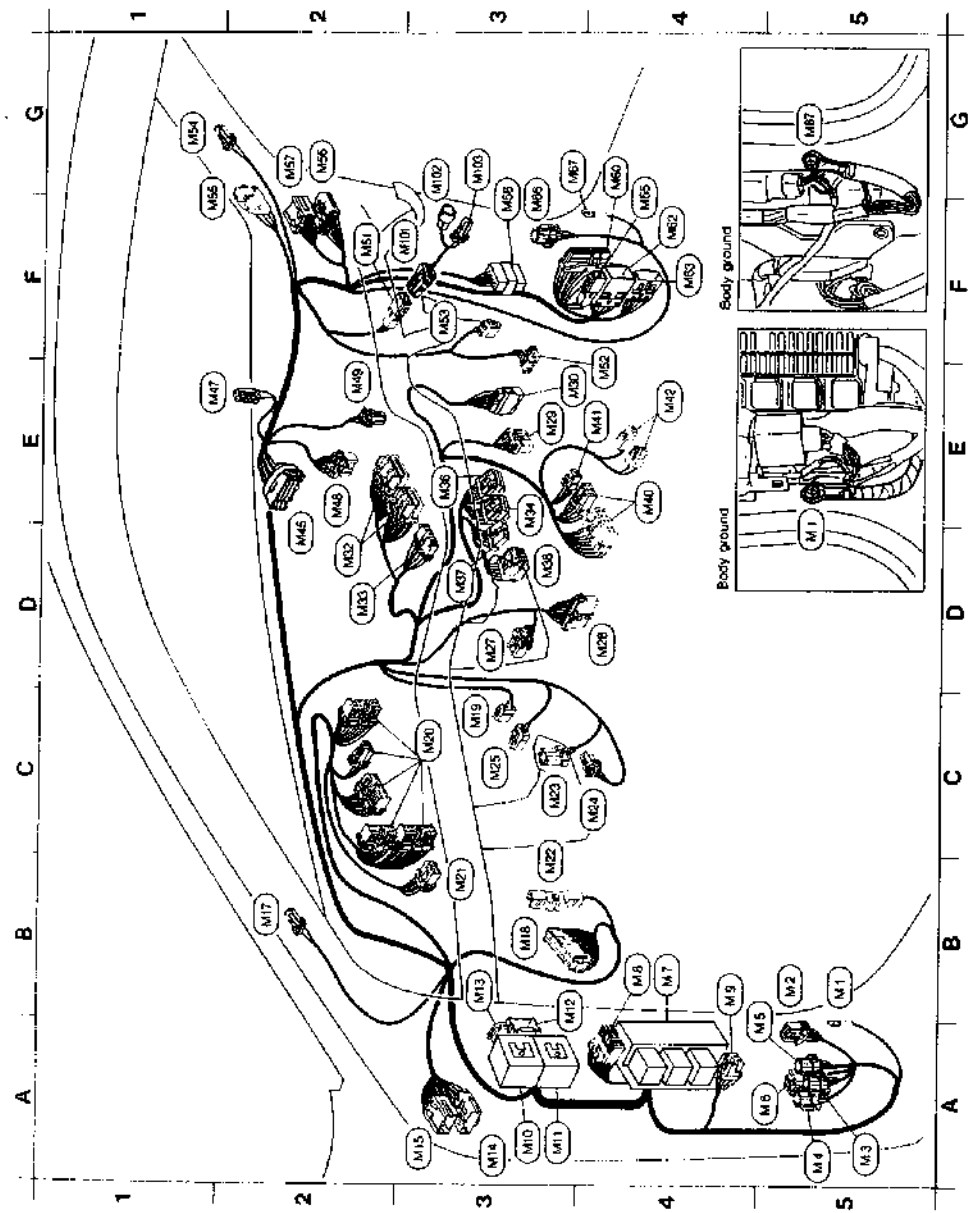


RHD MODELS



Main Harness

LHD MODELS

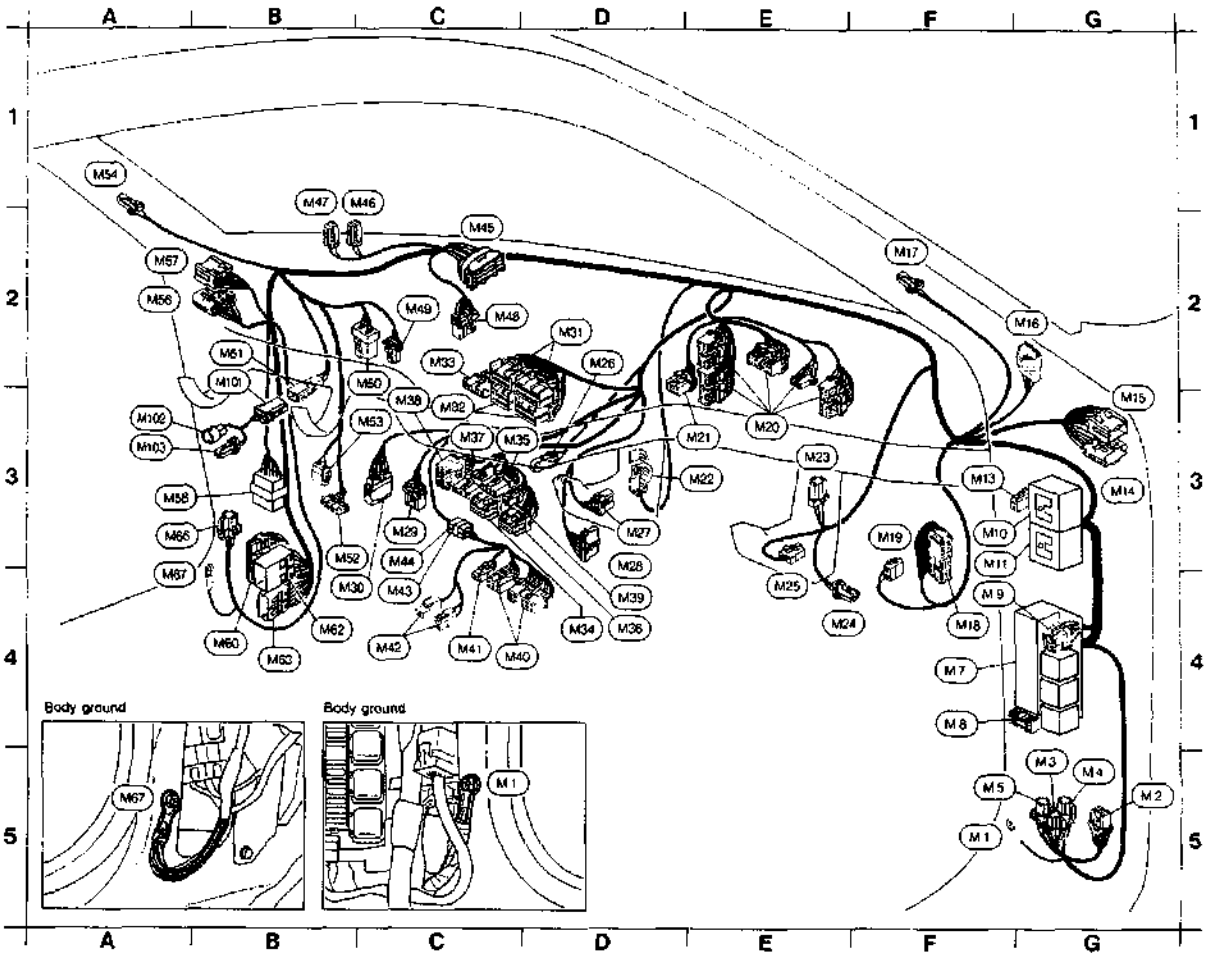


Main Harness (Cont'd)

E2 (M49) : Thermo control amplifier
F2 (M61) : To (M10)
E4 (M42) : Fan resistor
F3 (M43) : Blower motor
G1 (M84) : Pillar speaker RH
F1 (M56) : To (F1)
G2 (M55) : To (F10)
G2 (M57) : To (M9)
F3 (M58) : Joint connector
G4 (M60) : To (F4)
F4 (M62) : To (F7) (A/T models)
F4 (M63) : To (B5)
F4 (M65) : To (F8) (M/T models)
F3 (M66) : Mirror defogger relay
G3 (M67) : Body ground

F3 (M10) : To (M5)
G3 (M103) : Glove box lamp
G3 (M103) : Glove box lamp switch

SEI 867T

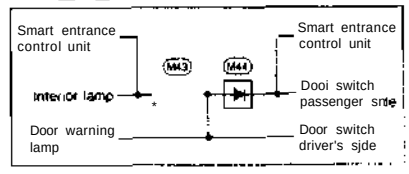


F5 (MT; : Body ground
G5 (MT) : Rear wipar amplifier (Except for Australia)
G5 (Jra) ; Fuel pump relay
G5 (MT) : Power window relay
F5 (55) : Rear fog lamp relay (For Europe)
F4 0D : Fuse block
F4 (m): Data link connector for CONSULT
F4 (m) : Rear windpwv defogger relay
F3 (uio) : To ^) (SMJ)
F3 (IJJ): To CfD (SMJ)
F3 (Sg) : Circuit breaker
G3 (KZ; : To (oE)
G3 (Eg : To (5F)
32 (Si?) : To ©
F2 (&T?) : Pillar speaker RH
F4 (STe) : Smart entrance control unit
F3 (STS) : Kickdown switch (A/T models)
E3 tS) : Combination meter
E3 (MST) : Illumination control switch
E3 (mi) ' A/T control unit (A/T models)
E3 (U23) . Combination Hasher unit
E4 (igT) : Buzzer
E4 (W?) : Stop tamo switch
D2 (SS) : In-vehide sensor (Auto A/C)
D3 (M27) '. Air mix doot motor
D3 (MSB) : Mode door motor
C3 (TO9) : Bi-leve! floor motor
S4 (§30) : To®
02 (mT) : Auto A/C unit (Auto A/C)
C3 (MS) : Push control unit (Except auto A/CI
C2 (H35) : Fan switch (Except auto A/C)
04 (SS) : Hazard switch [For Europe)
C3 @) : Hazard switch (Except for Europe)
D4 :ms} : Headlamp washer switch (Fo< Europe)
C3 M37 : Hear window detogger switch
C3 (S) : Rear tog lamp switch (Far Europe)
D4 ; Security indicalor (Except for Europe)
C4 <wo! : Radio
C4 ®* : Not used
C4 M42 ; Cigarette lighter

CJ (Si) : Diode (Except lor Europe)
C3 r ® : Diode IExcept tor Europe)
C2 <©: Joint connector
Bt (M«D : Sunload sensor (Auto A/C)
Bt (W) : Not used (For Europe)
C2 (yiD : Intake dour motor
C2 (was): Thermo control amplifier
C2 (gO) : Fan control amplifier (Auto A/C)
B2 (SsT) : To (Sw) IExcept far Australia]
63 (W5J) : Fan resistor (Except auto A/C)
C3 @D' Blower motor
At (J57) : Pillar speaker LH
A2 (M56) ! To (HoJ
A2 © . To ^jioz)
A3 (M56) : Joint connector (For Europe)
B4 ® : TO (F4)
B4 ® : To (rr) (A/T models)
B4 (SJ): To (W) [Models with ABS}
A3 ^88) : Mirrrx defogger relay (Except for Australia)
A4 ® : Body ground

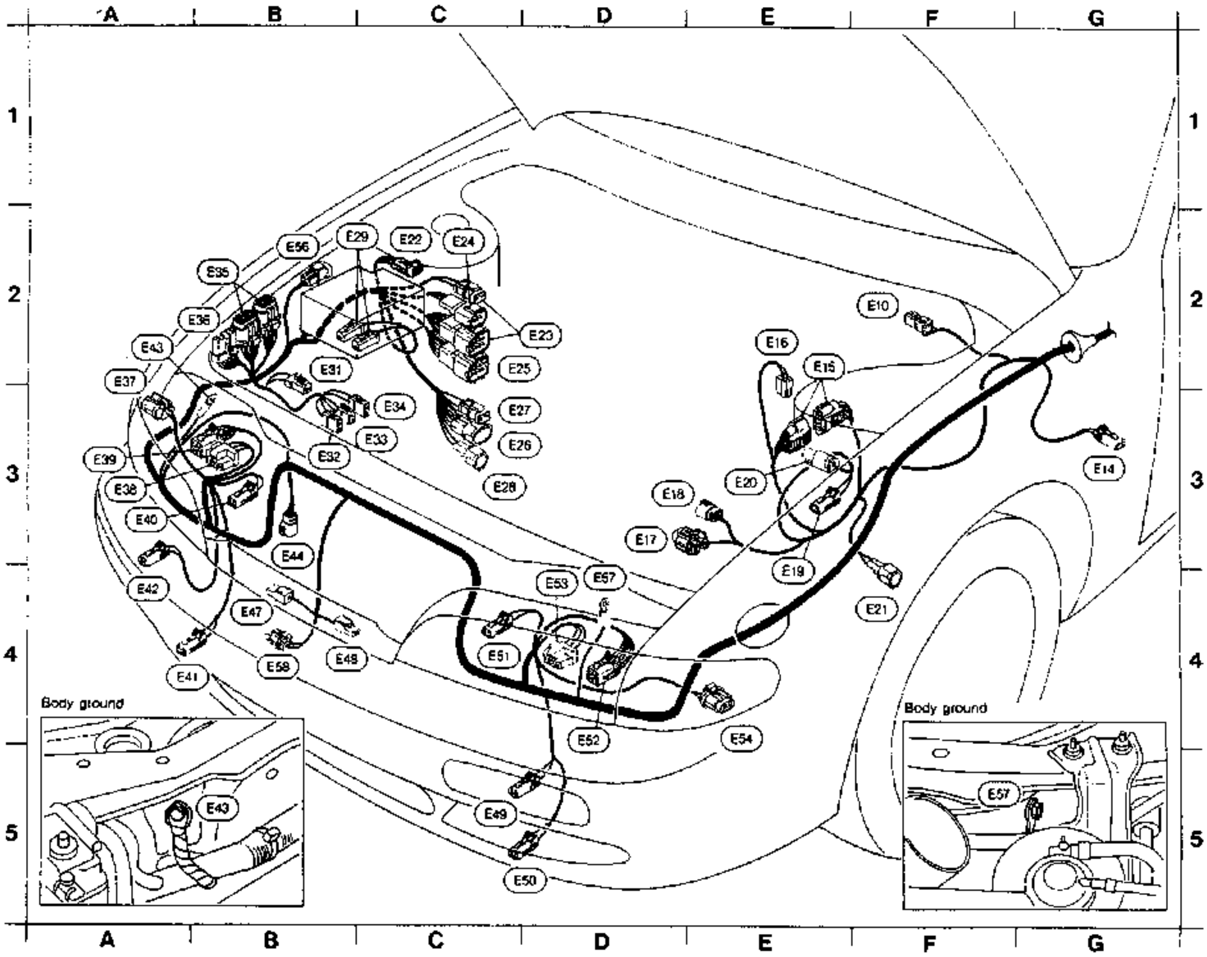
BE igiOi : To (SsT;
A3 ^w | : Glove box lamp (Except for Australia)
A3 ^U3^ : Glove box lamp switch J

Diode (C«) (M«)



Engine Room Harness

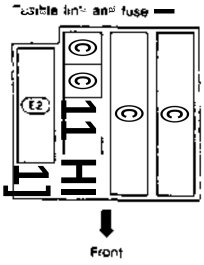
ENGINE COMPARTMENT (LKD models)



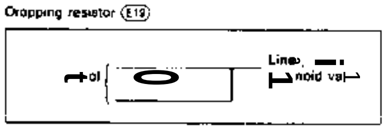
Engine Room Harness (Cont'd)

	E1	: Cooling fan relay-2 (Fusible link and fuse box)
	E2	: Fusible link and fuse block-1 (Fusible link and fuse box)
	E3	: Cooling fan relay-1 (Fusible link and fuse box)
	E5	: Air conditioner relay (Fusible link and fuse box)
	E6	: Horn relay (Fusible link and fuse box)
	E7	: Front fog lamp relay (Fusible link and fuse box)
	E8	: Fusible link and fuse block-2 (Fusible link and fuse box)
	E9	: Fusible link and fuse block-3 (Fusible link and fuse box)
F2	E10	: Brake fluid level switch
G3	E14	: Side turn signal lamp LH
E2	E15	: Power transistor unit
E2	E16	: Wastegate valve control solenoid valve
D3	E17	: Compressor
D3	E18	: Power steering oil pressure switch
E3	E19	: Dropping resistor (A/T models)
E3	E20	: Check connector
F4	E21	: Front wheel sensor LH (For ABS)
C2	E22	: Boost pressure sensor
D2	E23	: Inhibitor switch (A/T models)
C2	E24	: Revolution sensor (A/T models)
C2	E25	: To terminal code assembly (A/T models)
C3	E26	: To E201
C3	E27	: To E202
C3	E28	: To E203
B2	E29	: Battery
B2	E31	: Washer fluid level switch
B3	E32	: Headlamp washer motor
C3	E33	: Front washer motor
C3	E34	: Rear washer motor
B2	E35	: Daytime light unit
B2	E36	: Headlamp washer amplifier
A2	E37	: Clearance lamp RH
A3	E38	: Headlamp RH outer
A3	E39	: Headlamp aiming motor RH
A3	E40	: Headlamp RH inner
A4	E41	: Front fog lamp RH
A4	E42	: Front turn signal lamp RH
A2	E43	: Body ground
B3	E44	: Cooling fan motor
B4	E47	: Horn (High)
B4	E48	: Horn (Low)
C5	E49	: Front turn signal lamp LH
C5	E50	: Front fog lamp LH
C4	E51	: Headlamp LH inner
D4	E52	: Headlamp aiming motor LH
D4	E53	: Headlamp LH outer
E4	E54	: Clearance lamp LH
B2	E56	: To F20
D4	E57	: Body ground
B4	E58	: Ambient sensor (For outside temperature)

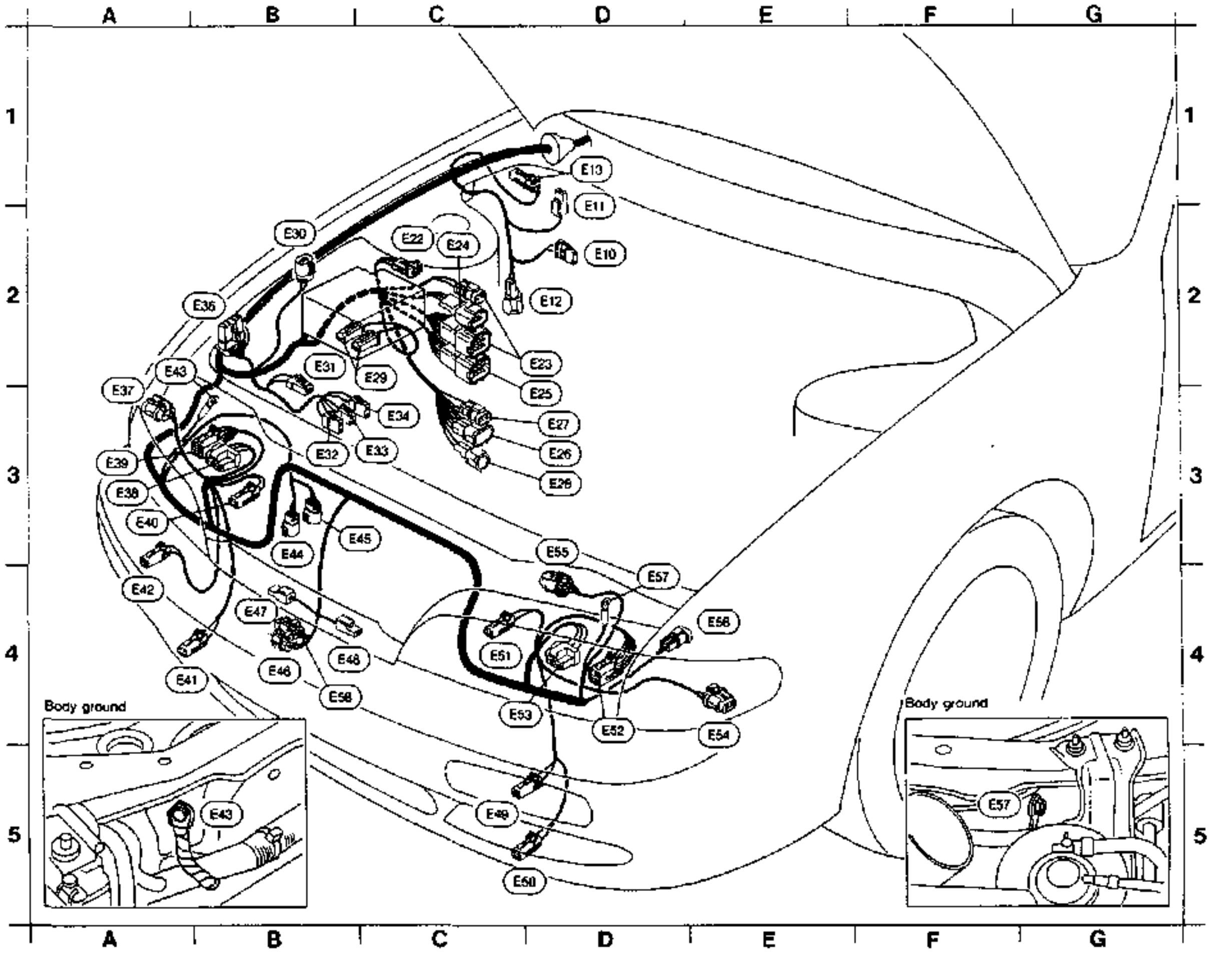
Fusible link and fuse



Dropping resistor (E19)



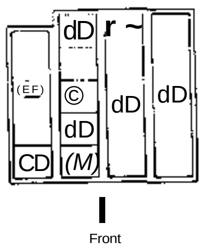
SEL869T



	(E1)	; Cooling fan reiay-2 [Except fo> Europe)	(Fusible link and fuse box)
	(E2)	: Fusible link end fuse block-l	
	(E3)	: Cooling tan relay-1	
	(E4)	: Theft warning relay (Except tor EurQoej	
	dD	: Air conditioner relay	
	t.fep]	: Horn relay	
		Theft warning horn relay (Except for Europe)	
		Front fog lamp relay (For Europe)	
	@	: Fusible link and fuse biock-2	
	fT^	• Fusible link and fuse block-3	
D2	(Us)	• Brake fluid level switch	
Dl	(E11)	: Theft warning horn (Except for Europe)	
02	®--	Front wheel sensor PH (For ABS)	
Dl	d3>-	Side turn signal lamp PH	
C2	(E22)	: Boost pressure sensor	
D2	dD	: Inhibitor switch [A/T models)	
C2	d£>;	: Revolution sensor (A/T models)	
D3	dEi	To terminal code assembly (A/T models)	
D3	@	: To (f20l)	
D3	(05	; To ||o^	
D3	(jS)	**: To®**	
C2	d>>	: Battery	
B2	d§)	: Hood switch [Except for Europe}	
B2	dE>	: Washer fluid level switch	
B3	@)	: Headlamp washes motor (For Europe)	
C3	dD	: Front washer motor	
C3	d3>	: Rear washer motor (Except for Australia)	
B2	CLD	. Headlamp washer amplifier (For Europel	
A3	ds)	: Clearance lamp RH	
A3	dH>	; Headlamp RH outer	
A3	dD	: Headlamp aiming motor RH (For Europe)	
A3	d§>	: Headlamp RH inner	
A4	CCD	: Front fog lamp RH	
A4	dkD	: Front lurn signal lamp RH	
A2	dD	: Body ground	
B3	(E44)	: Cooling fan motor (Except for Europe)	
B3	CCD	'. Coaling fan motor [For Europe)	
Bi	(E«)	: Ambient sensor (For auto A/C)	
B4	d£)	: Horn (High)	
B4	(E48)	- Horn (Lowj	

C5	(E*$)	: Front turn signal lamp LH
C5	CESQ)	: front (og lamp LH
C4	(|£l)	: Headlamp LH inner
04	(fii)	: Headlamp airing motor LH (For Europel
C4	(Up	; Headlamp LH outer
E4	(E54)	: Clearance lamp LH
D3	(ff$)	: TFiple-pressure switch
E4	(Us)	: To (J2§)
D4	(HE)	• Body ground
B4	(Of)	; Ambient sensoi IFor outside temperature)

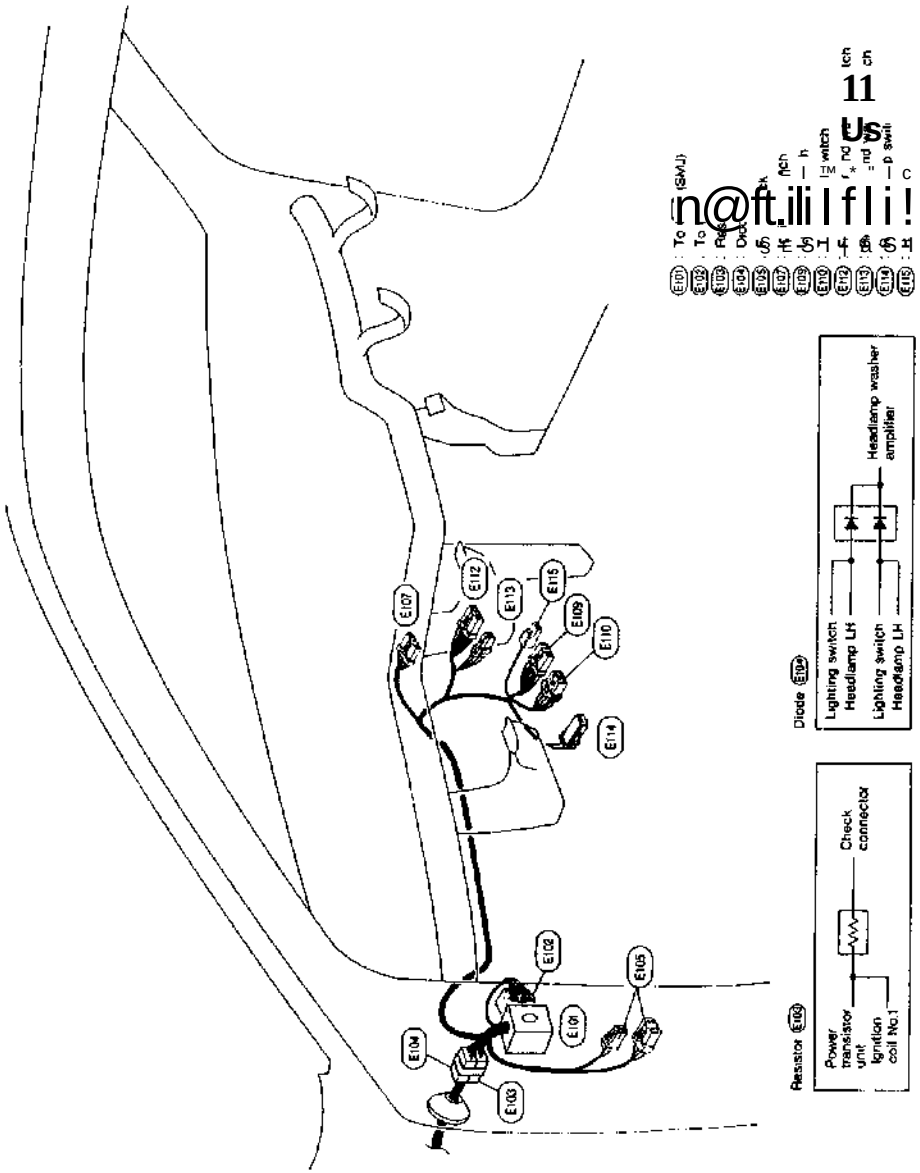
Fusible link and fuse box



SEL871T

Engine Room Harness (Cont'd)

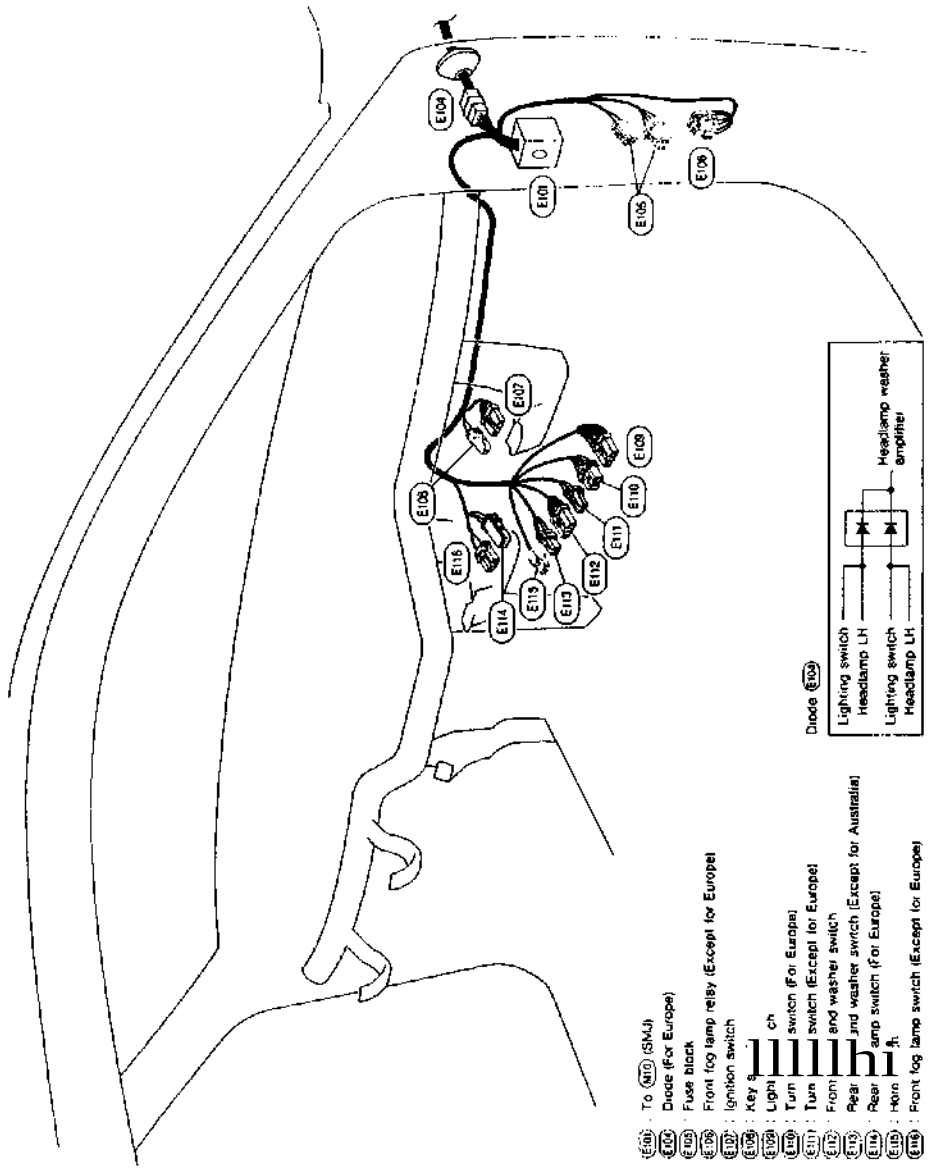
PASSENGER COMPARTMENT (LHD models)



SEL870T

Engine Room Harness (Cont'd)

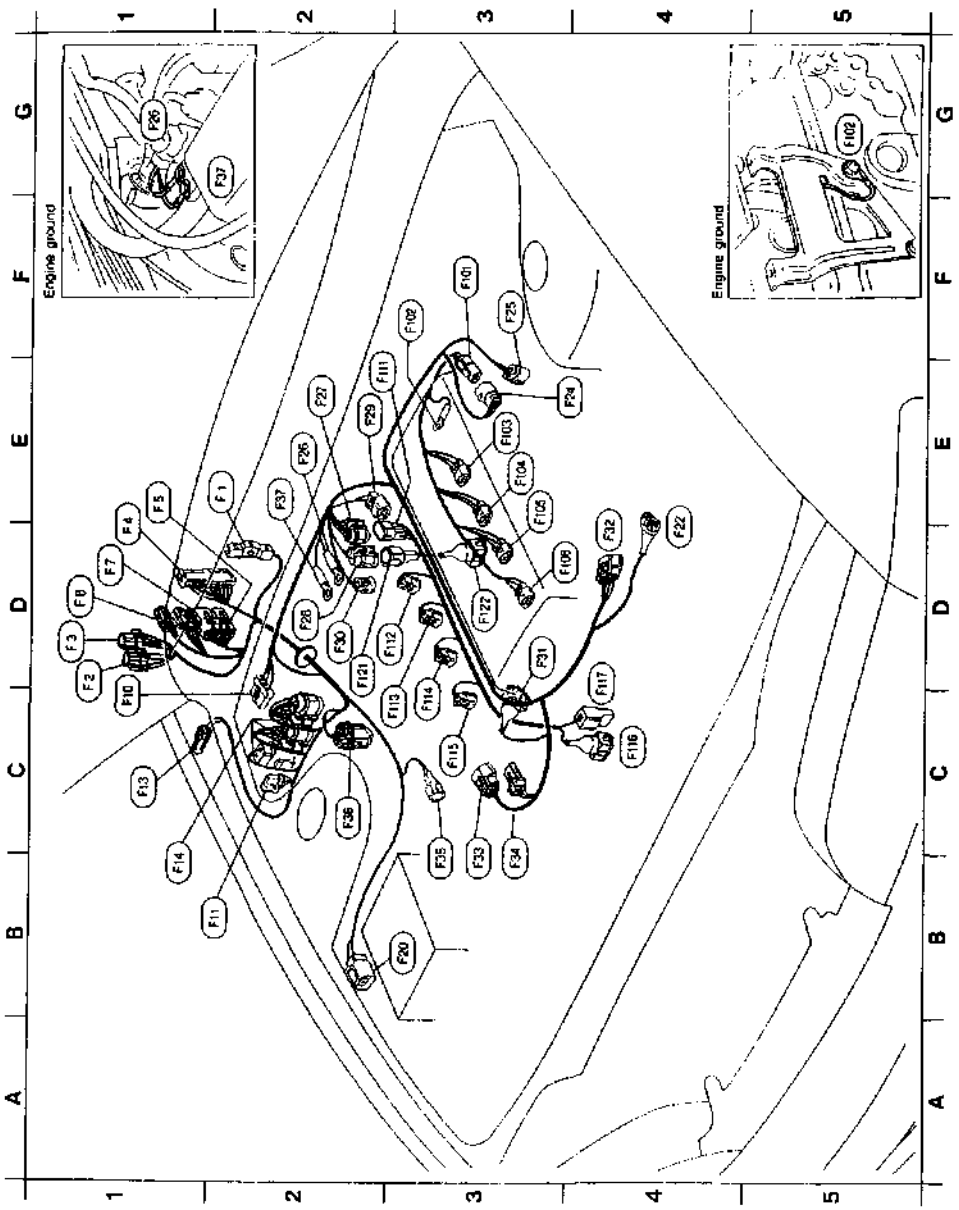
PASSENGER COMPARTMENT (RHD models)



SEL872T

Engine Control Harness

LHD MODELS



Engine Control Harness (Cont'd)

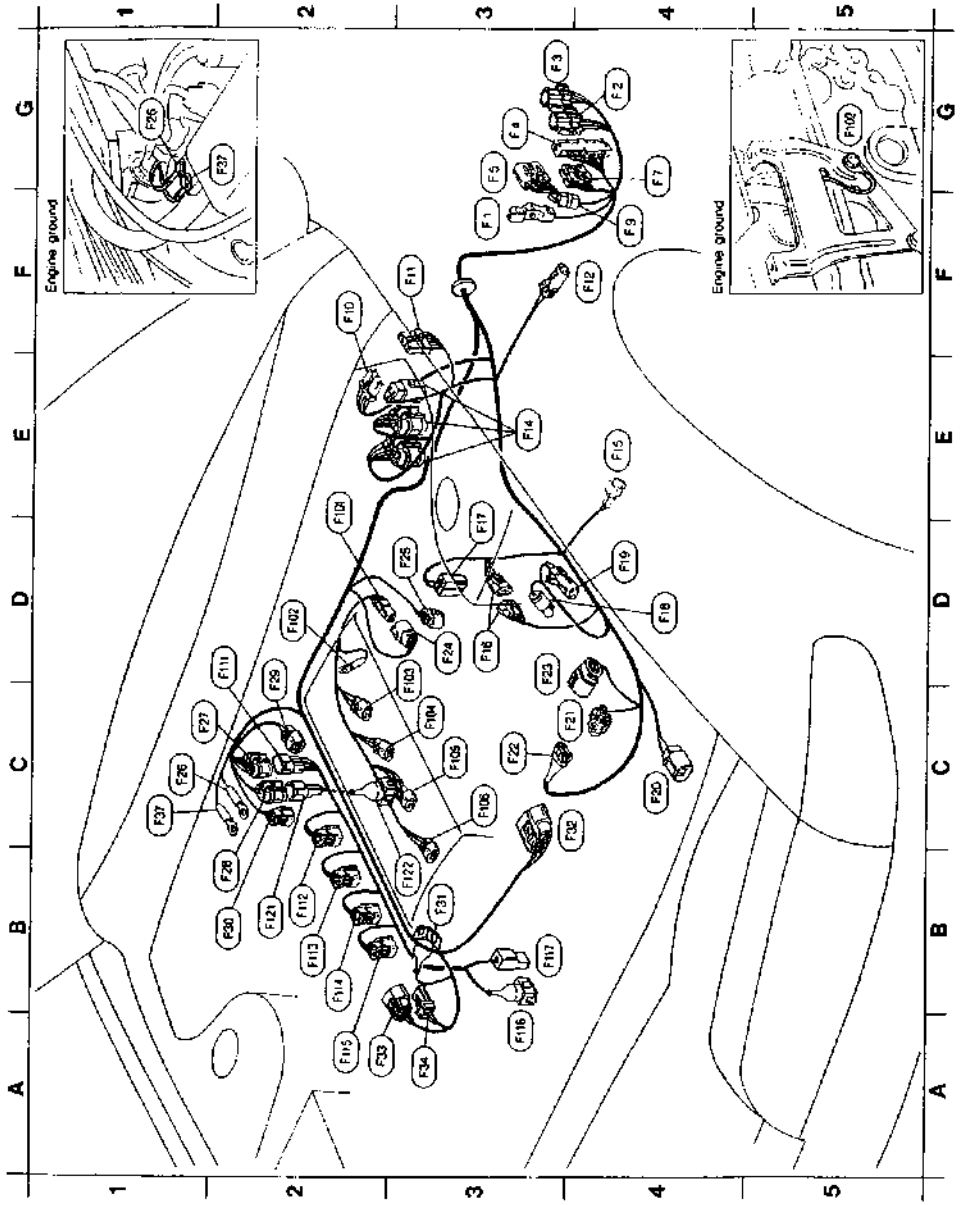
E2 (F1) : ECM (ECCS control module)
D1 (F2) : ECCS relay
D1 (F3) : Ignition coil relay
D1 (F4) : To (M58)
E1 (F5) : To (B63)
D1 (F7) : To (M59) (A/T models)
D1 (F8) : To (M55) (M/T models)
C1 (F10) : Front wiper motor
B2 (F11) : Front wiper amplifier
C1 (F13) : Side turn signal lamp RH
B1 (F14) : ABS actuator
B3 (F20) : To (E55)
D4 (F22) : Mass air flow sensor
E3 (F24) : To (F102)
F3 (F25) : Heated oxygen sensor
E2 (F26) : Engine ground
E2 (F27) : To (F111)
D2 (F28) : To (F112)
E2 (F29) : IACV-FICD solenoid valve
D2 (F30) : IACV-AAC valve
D3 (F31) : VTC solenoid valve
D4 (F32) : Camshaft position sensor
B3 (F33) : Throttle position sensor (Brown)
B3 (F34) : Throttle position switch (Gray) (A/T models)
B3 (F35) : Front wheel sensor RH (For ABS)
C2 (F36) : Triple-pressure switch
E2 (F37) : Engine ground

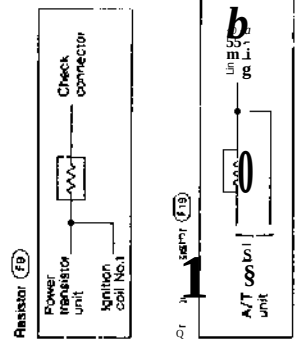
Sub-harness

F3 (F100) : ground
F3 (F103) : coil No.4
E3 (F104) : coil No.3
E3 (F105) : coil No.2
D3 (F106) : coil No.1
E2 (F111) : No.4
D3 (F112) : No.3
C3 (F113) : No.2
C3 (F114) : No.1
C4 (F115) : coolant temperature sensor
C4 (F117) : transmitter
D2 (F24) : Knock sensor
D3 (F22) : Knock sensor

SEL873T

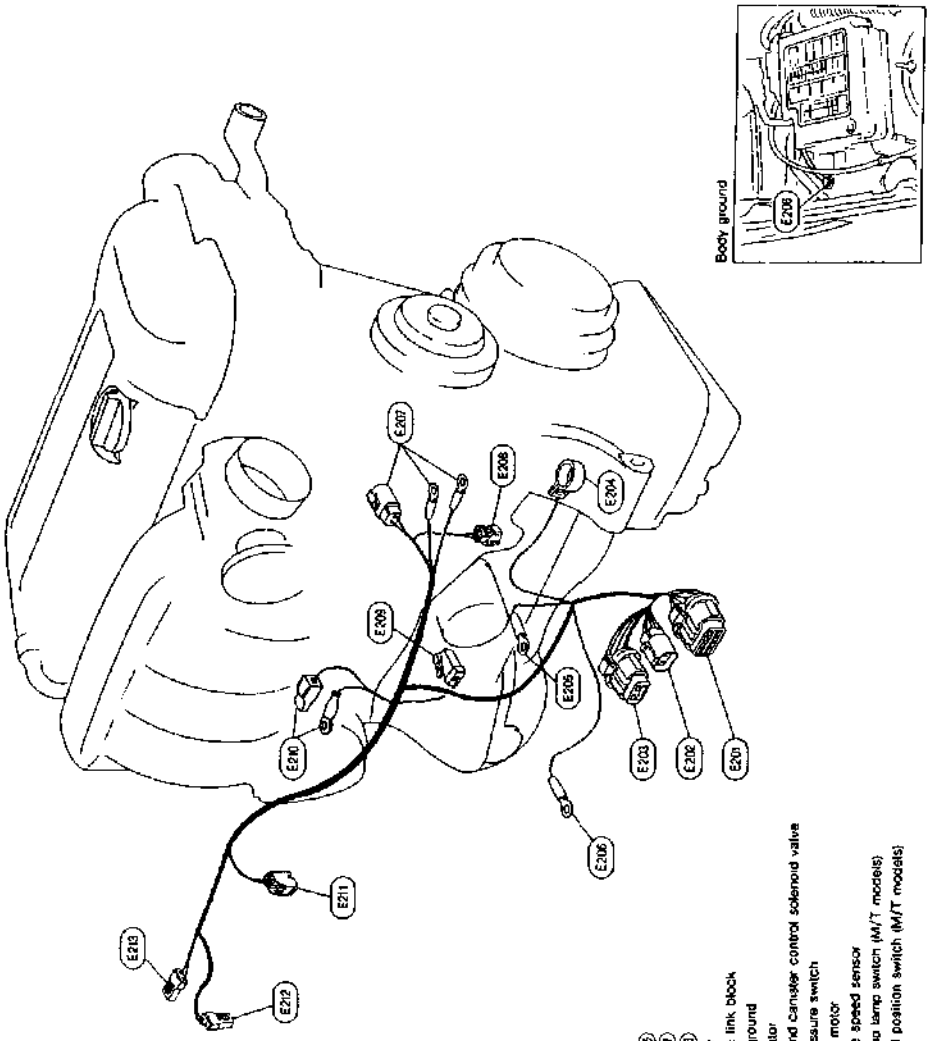
RHD MODELS





Sub-harness
- D2 : To
- D2 : Engine ground
- C3 : Ignition coil No.4
- C3 : Ignition coil No.3
- C3 : Ignition coil No.2
- C3 : Ignition coil No.1
- D2 : To
- B2 : Injector No.4
- B2 : Injector No.3
- B2 : Injector No.2
- A2 : Injector No.1
- A3 : Engine coolant temperature sensor
- B3 : Thermal transmitter
- B2 : To
- B3 : Knock sensor

Engine Harness



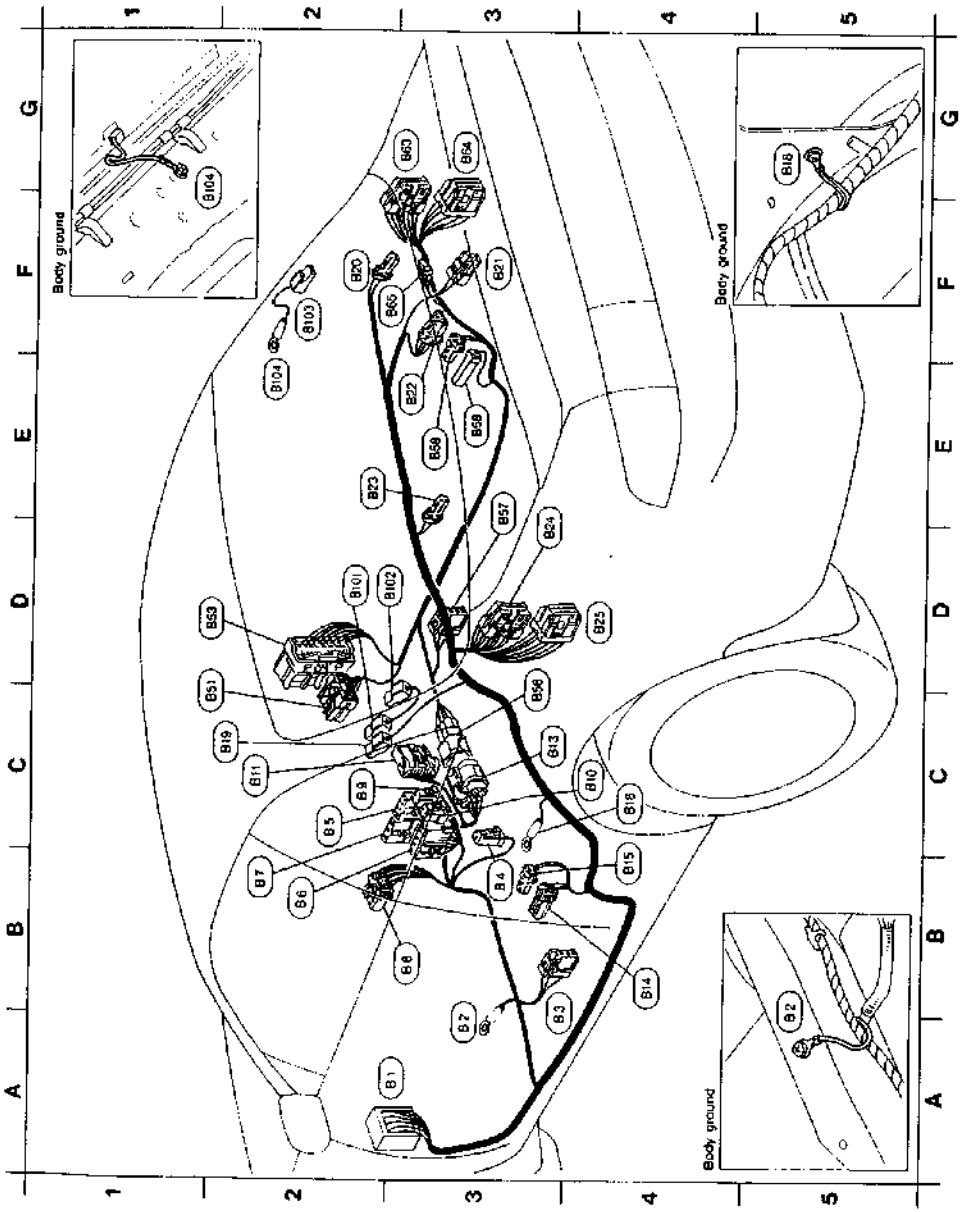
E201 : To (E26)
E202 : To (E27)
E203 : To (E28)
E204 : Battery
E205 : Fusible link block
E206 : Body ground
E207 : Alternator
E208 : EGR and canister control solenoid valve
E209 : Oil pressure switch
E210 : Starter motor
E211 : Vehicle speed sensor
E212 : Back-up lamp switch (M/T models)
E213 : Neutral position switch (M/T models)

SEL075T

NOTE

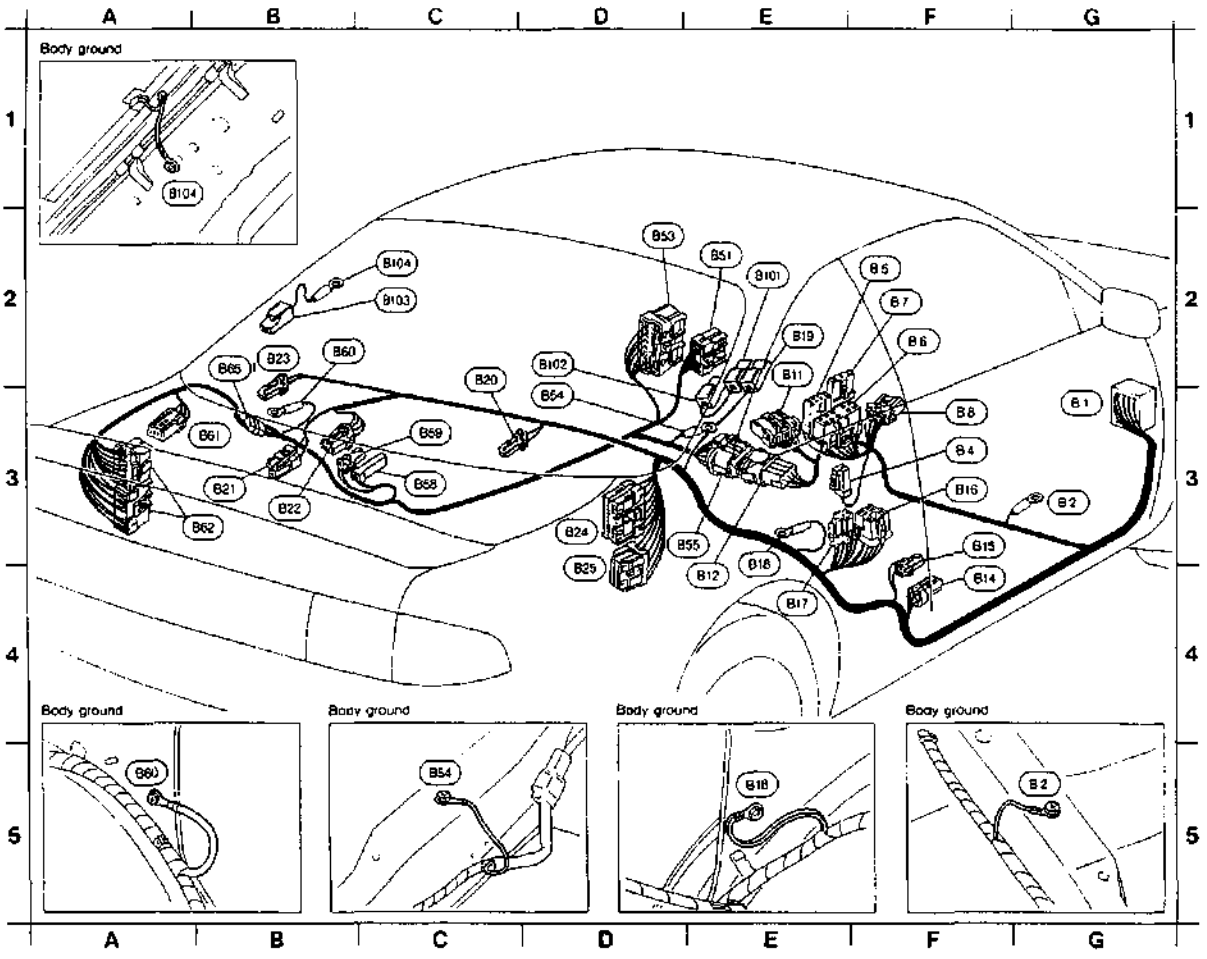
Body Harness

LHD MODELS



Body Harness (Cont'd)

SEL876T

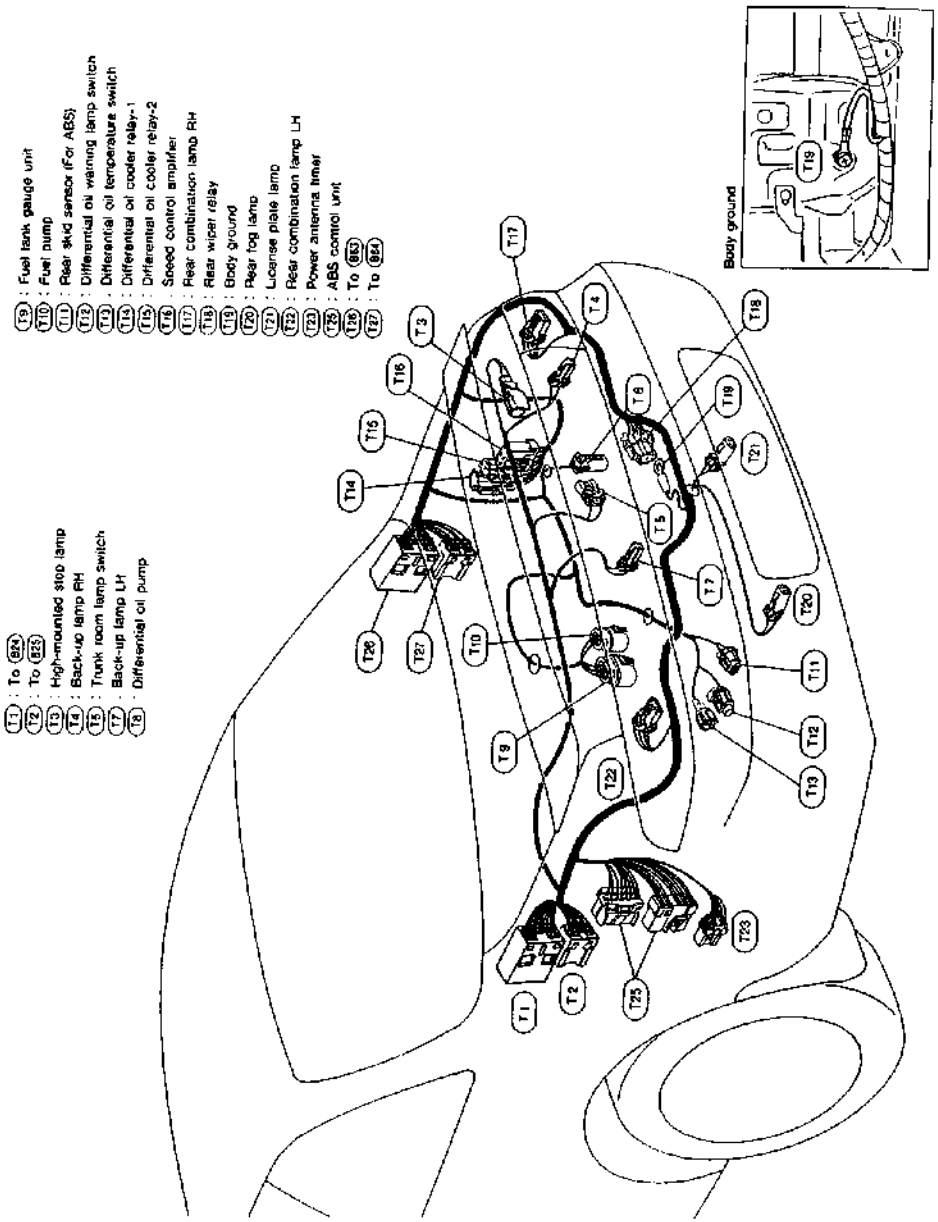


G3 (ST) i To (ST)
G3 (§2) : Body ground
F3 (&") Pacing, brake switch
F2 (B ?) : Headlamp aiming switch (For Europe)
F2 ^BF) : Door mirror control switch
F2 (jif) : Front fog lamp switch (For Europe)
F3 (ii) : Ovetdrive switch - A/T illumination
E2 <HD : To Q D
E4 (BJJ) : To ^SS)
F4 (SJ) : Door amilch IDriver's side!
F3 (5H) • S^eai belt P'e-tensioner (Drivers side) (For Europel
F3 (BvS) : Multi-remote control ;elay-I {Except for Europe)
E4 (fiT) : Multi-remote control relay-2 (E«ept tor Europe)
E3 (IFS) : Body ground
£2 (Hi) • Condenser (For fear window detoggerl
G2 (I!0) : Rear speakef BH
B3 CBSQ : Trunk room famp
B3 (a^3) : Resr wiper motor (Except for Australia)
32 (fl23) : Rear speaker LH
D3 (|S) : To (TT)
D4 dH) : To CID
E2 (5ii) : To (MBJ) (Models with ABS)
D2 (BS3) : To (3D (Models with ASS)
D3 (Hi) : Body ground
E3 CBSS) : To [eiD
C3 (62i] . Door switch (Passenger side)
C3 CUD : Seat bell pre-tensioner IPassenger sidel (For Europe)
B2 (BW) : Body ground (Models with ABSI
B3 (ST) : To (f») [Models with ABS>
B3 (B62) : ABS control unit IFor ABS)
B2 (ass) : Not used (For Europe)

Sub-harness
E2 CBIOTJ ; Condenser (For rear window defogger)
D2 {jj^ : Pear window defogger (+)
C£ (SiotS , P&ar window defoqger [-)
C2 (BTOJ) : Body ground

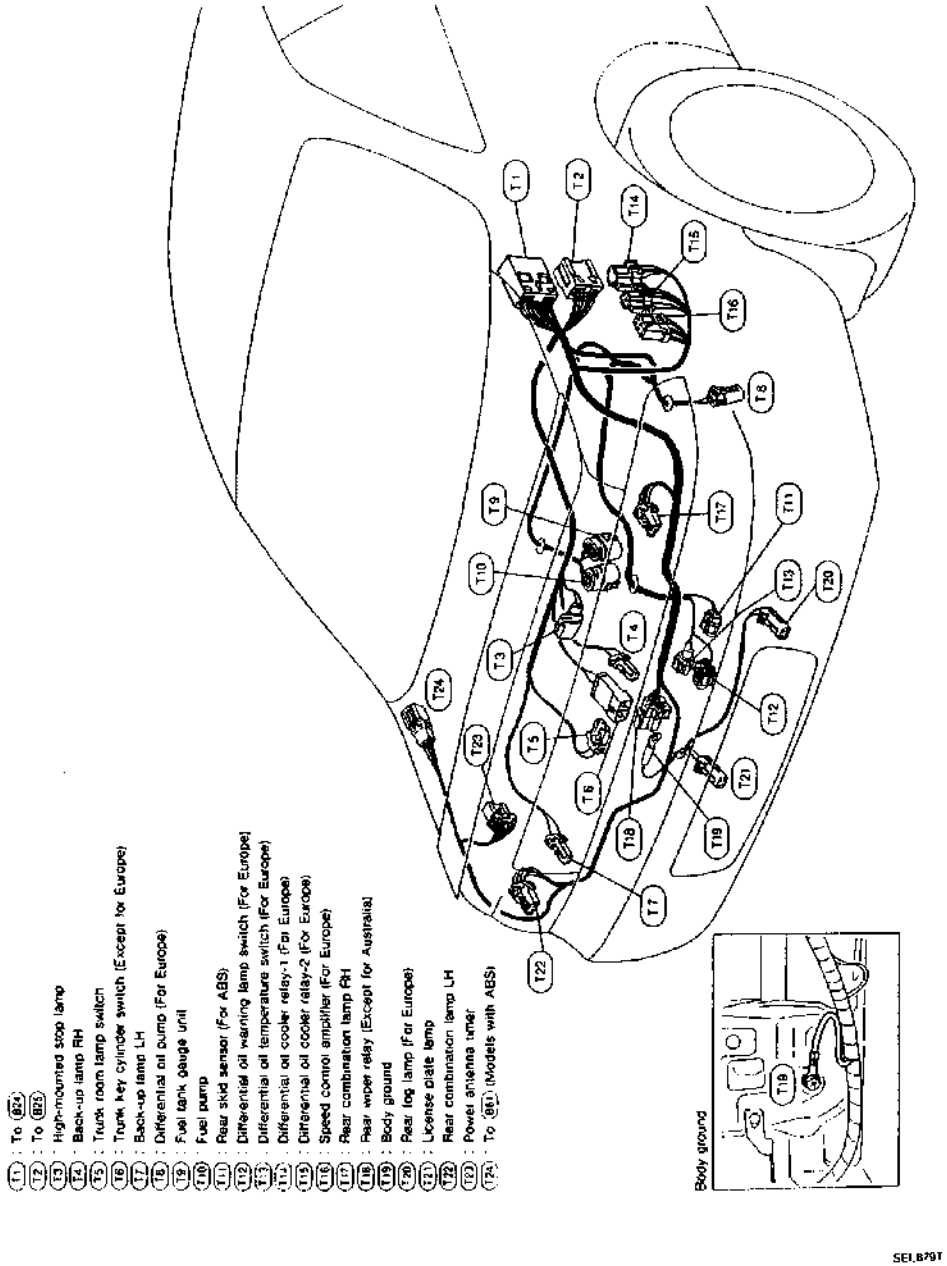
Tail Harness

LHD MODELS

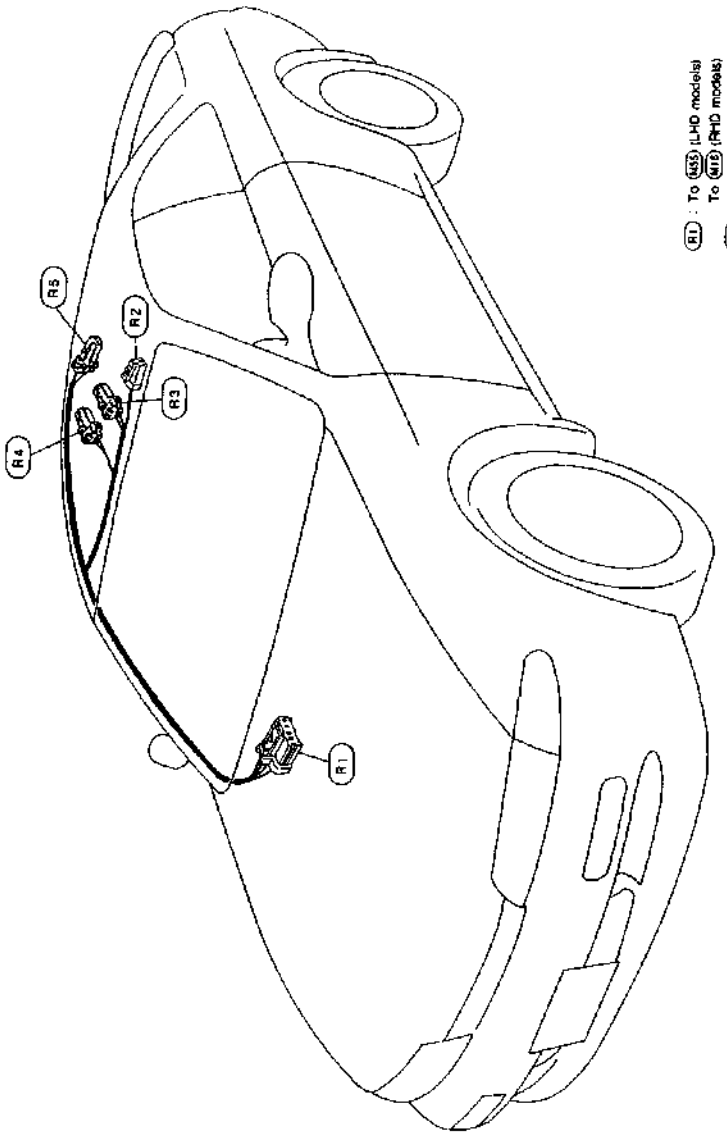


Tail Harness (Cont'd)

RHD MODELS



Room Lamp Harness

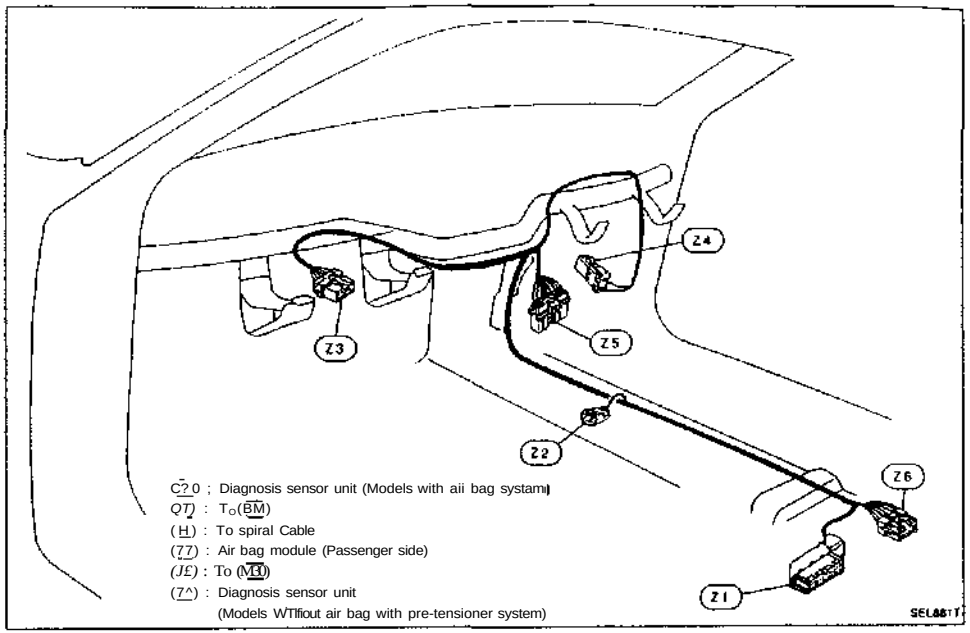


R1 : To (M55) (LHD models)
To (M18) (RHD models)
R2 : To sun roof motor assembly
R3 : Spot lamp
R4 : Interior lamp (Without sun roof)
R5 : Interior lamp (With sun roof)

SEL880T

Air Bag and Seat Belt Pre-tensioner Harness

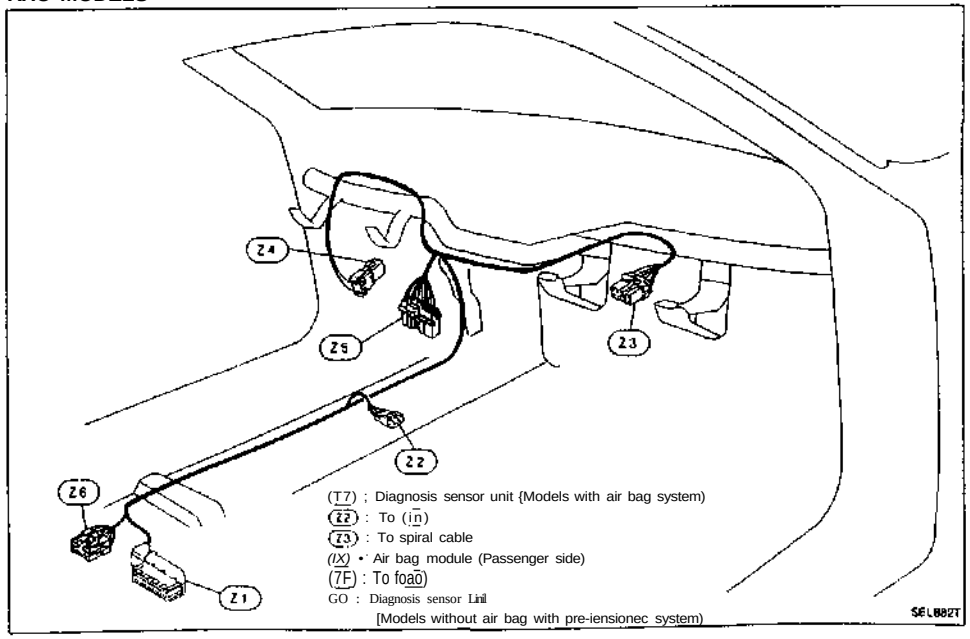
LHD MODELS



C20 ; Diagnosis sensor unit (Models with aii bag systami)
QT) : To(BM)
(H) : To spiral Cable
(77) : Air bag module (Passenger side)
(J£) : To (M10)
(7^) : Diagnosis sensor unit
(Models WTIfiout air bag with pre-tensioner system)

SEL881T

RHO MODELS



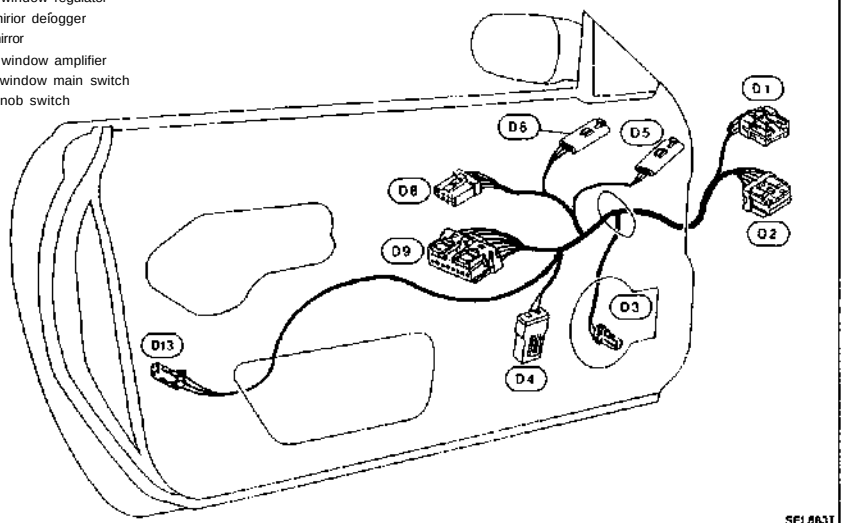
(T7) ; Diagnosis sensor unit {Models with air bag system)
(Z2) : To (in)
(Z3) : To spiral cable
(IX) • Air bag module (Passenger side)
(7F) : To foa0)
GO : Diagnosis sensor Linil
[Models without air bag with pre-iensionec system)

SEL882T

Door Harness (LHD models)

FRONT LH

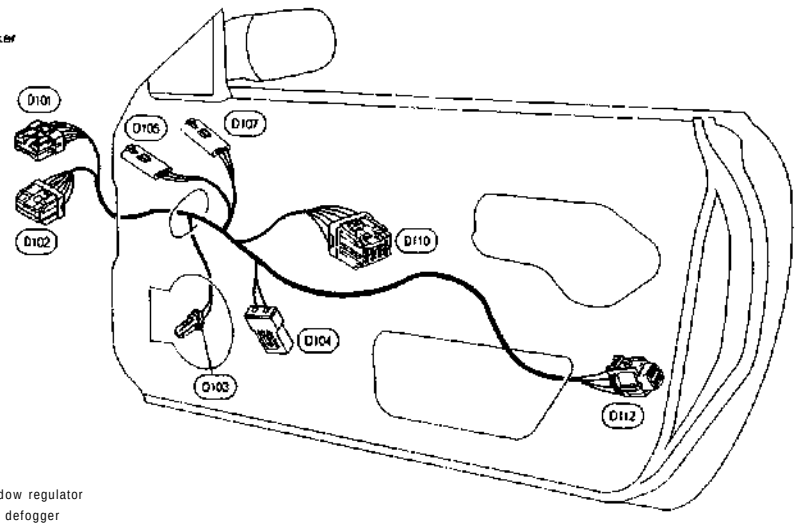
(FT) : To (SV4)
(a?) : To (ST?)
fP3) : Ooot speaker
(oT) : Powei window regulator
C15T) : Door mirior defogger
(BF) , Door mirror
(bfl) ! Power window amplifier
fO9) Power window main switch
jTj) ; Lock knob switch



SEL863T

FRONT RH

D101 : To M56
D102 : To M57
D103 : Door speaker



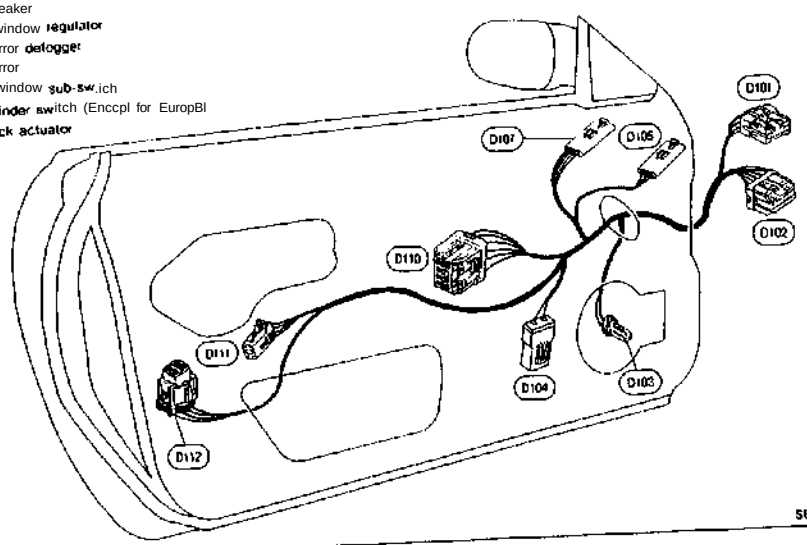
D104 i Power window regulator
D105 Door mii-ior defogger
D106 . Ooor minor
D110 i Power window sub-switch
D112 Ooor lock actuator

SEL864T

Door Harness (RHD models)

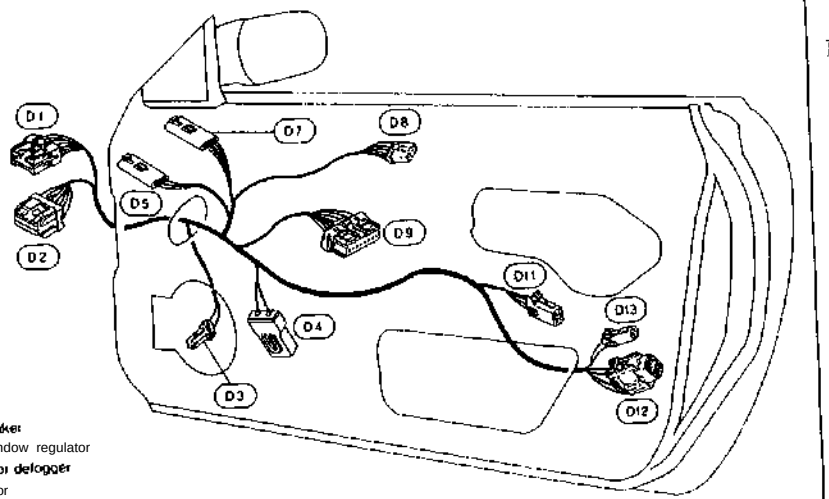
FRONT LH

D101 : TQ M56
D102 : To M57
D103 : Doo' speaker
D104 : Power window regulator
D105 : Door mirror defogger
D107 : Door mirror
D110 : Power window sub-switch
D111 : Key cylinder switch (Enccpl for EuropBl
D112 : Door lock actuator



SEL865T

FRONT RH



D1 : To®
D2 : To®
D3 : Door speaker
D4 : Powei window regulator
D5 : Door mirror defogger
D7 : Door mirror
D8 : Power window amplifier
D9 : Power window main switch
D11 : Key cylinder switch (Except lor Europe)
D12 : Door lock aciualor (E*cept for E)
D13 : Lack knob switch {Foi Europe

SEL866T

A

B

C

D

E

F

G

H

I

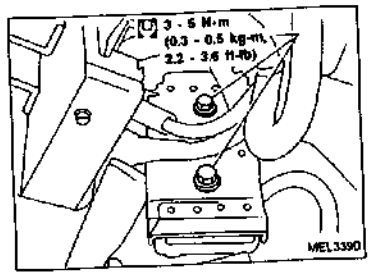
K

L

M

Disconnecting and Connecting

* SMJ is located on left side of dash.
• To disconnect SMJ, loosen fixing boll.



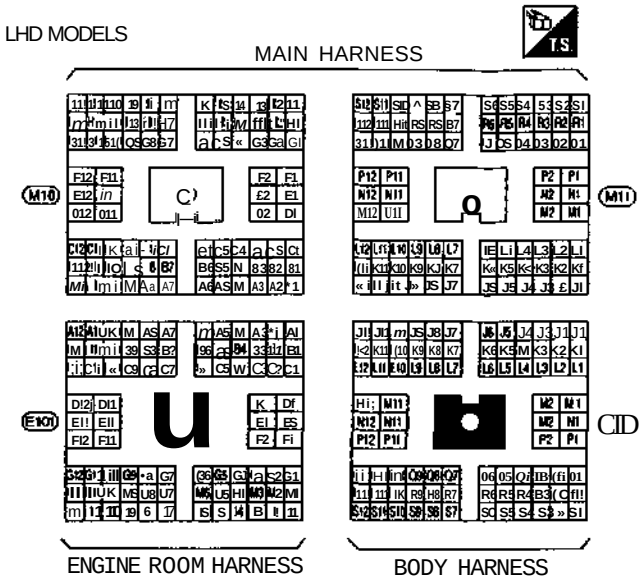
. To install SMJ, tighten bolts until orange "lull-tight" mark Ippears and then retighten to specified torque as requmd.

[D]: 3 - S Nm
(0.3 - 0.5 kg-m, 2.2 - 3.6 fl-lb)

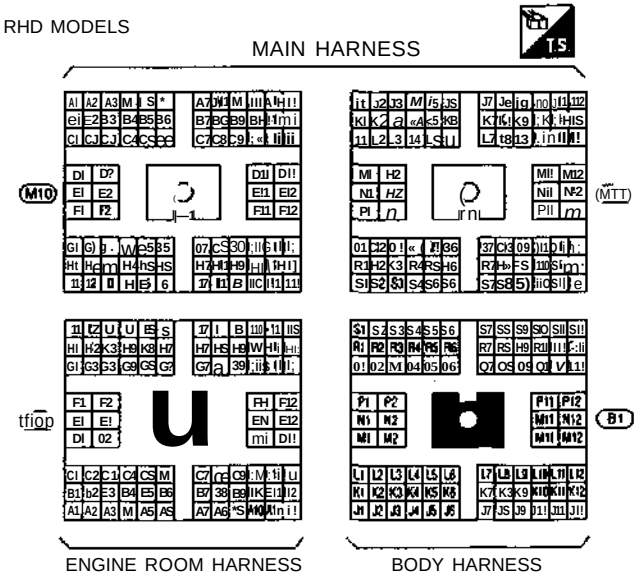
CAUTION:
Do not overtighten bolts, otherwise, lhey may be damaged.

Terminal Arrangement

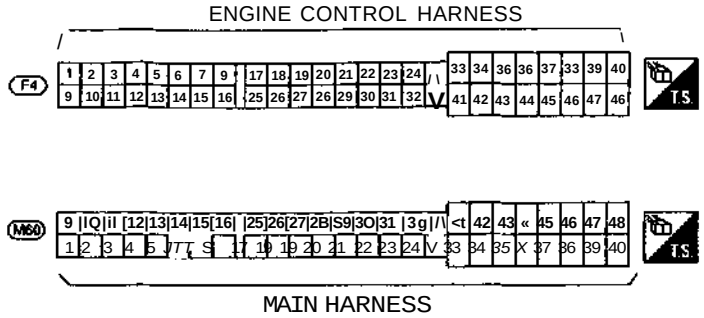
LHD MODELS



RHD MODELS

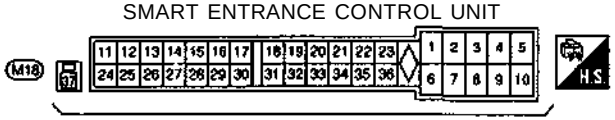


Terminal Arrangement (Cont'd)



View from harness side

View from harness side



View from harness side

Engine Control

System utilizing timers with enhanced real-time processing functions, high-precision A-D converter, and high-speed processing.

Memory with large internal ROM and RAM (M6M72561J) is used.